

DESY Beam Test of a EM Calorimeter Prototype with Extruded Scintillator Strips

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CAST Plastic Scintillator

- ❖ Probably the most commonly used organic scintillator in nuclear & high energy physics so far
- ❖ The plate used to be cut, polished, light reflector added etc..as wished.
- ❖ Recent demand of calorimetry tend to be with a fine cell (size of $1 \sim 4 \text{ cm}^2$)
 - Cast scintillator requires lots of procedures for final module and cost more
 - ex) \$40/kg-\$60/kg (2000)
 - \$80/kg (2004)
 - \$100/kg (2005)
 - \$200/kg (2006)
 - Machining of the raw sheets (+ \$200/kg)
 - significantly add to the final detector cost & time

We may need a reasonable method to produce scintillator in terms of manufacturing processes and even cost → Extrusion Technique

Extruded Scintillator



Produced
at **MiSung
Chem. co.**
In Korea



- Light Reflector comes simultaneously
- reduce lots of procedures
- rather cheap
- As long as a fine cell scheme is concerned → Extrusion technique may be more reliable

History

- 2004-2005
 - R&D of dopants (primary & secondary)
 - R&D of groove (length, depth & shape)
 - R&D of Light yield
 - Design optimization (length, width, Thickness)
- 2006
 - R & D of ECAL strip scintillator
 - Production of strips for ECAL prototype
- 2007
 - DESY Test beam studies of the ECAL test module

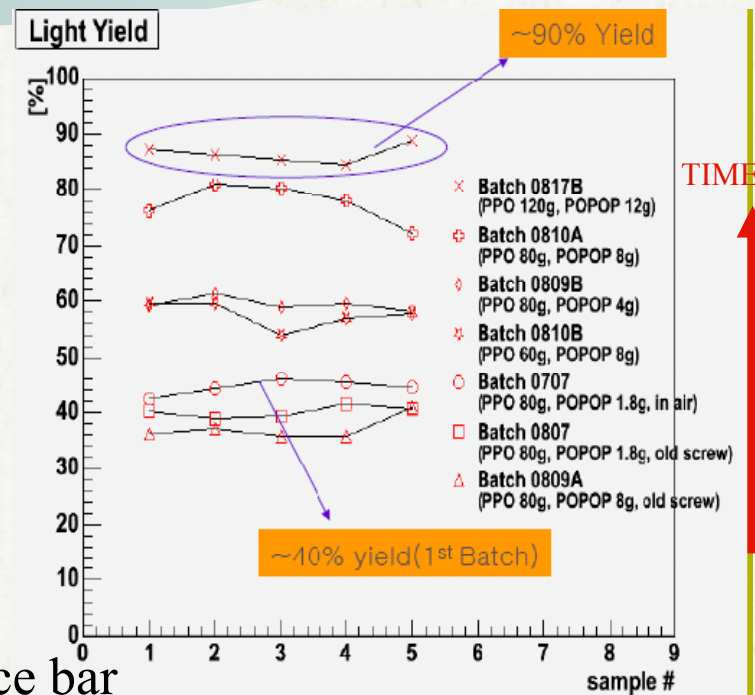
Early R & D

- Start with MINOS strip(bar) produced (4cm(width)X1cm(thickness))
 - The mechanical process has been established

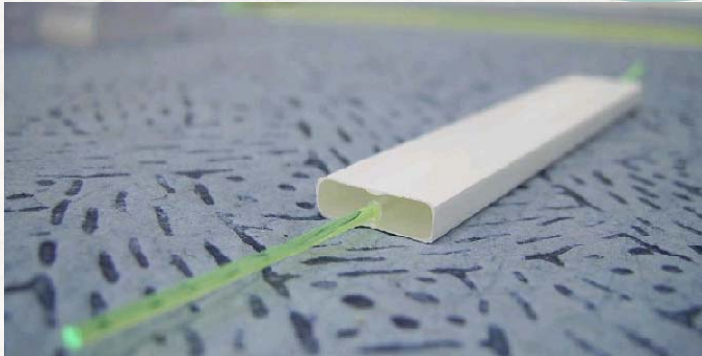


- Light yield comparable with MINOS reference bar
- proper ratio of polystyrene:PPO:POPOP

- After making sure, R & D to produce fine strip scintillator for Tile/W calorimeter



Extruded fine scintillator strips



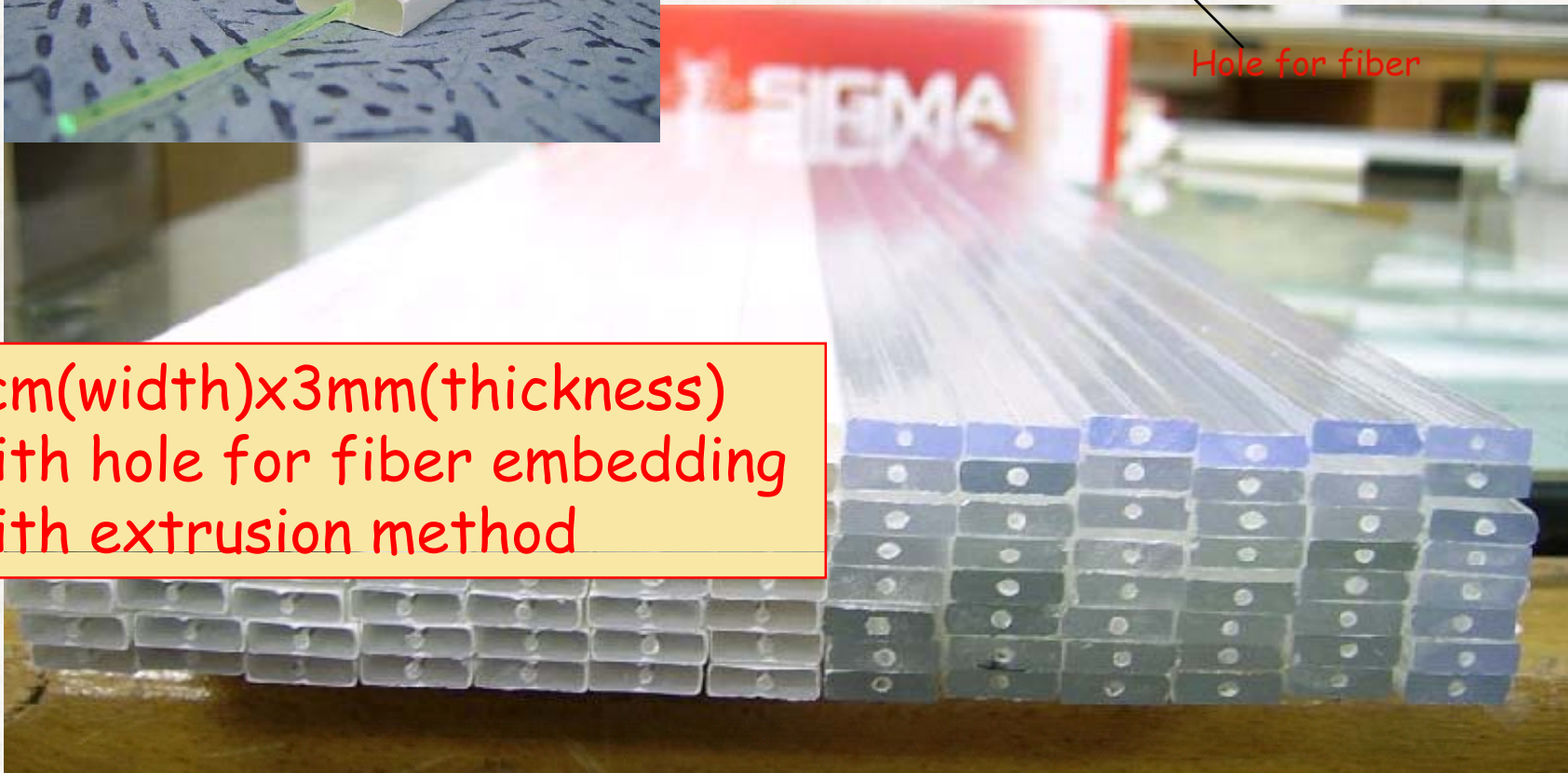
3mm

10mm



Hole for fiber

1cm(width)x3mm(thickness)
with hole for fiber embedding
with extrusion method

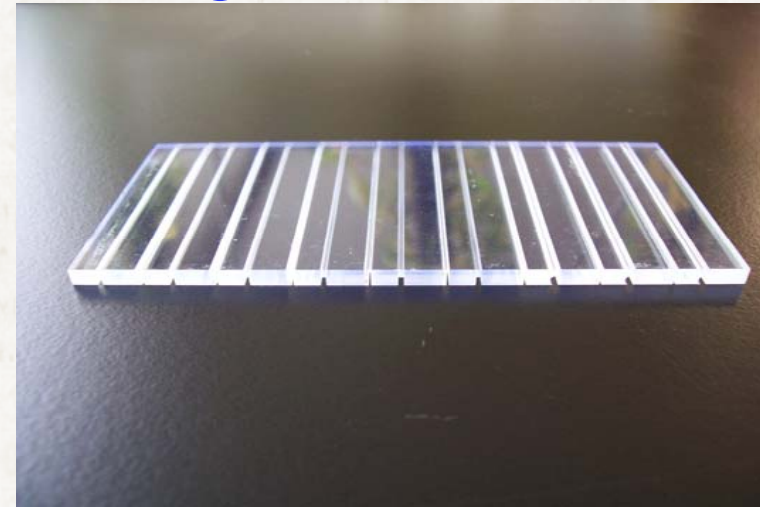


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scintillators

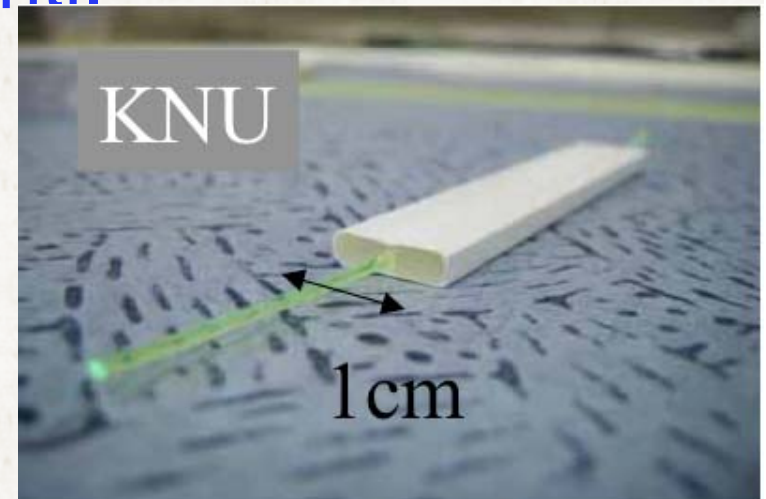
Kuraray plastic scintillator SCS : Mega strip

made from a plate
grooves for WLSF and strip isolation

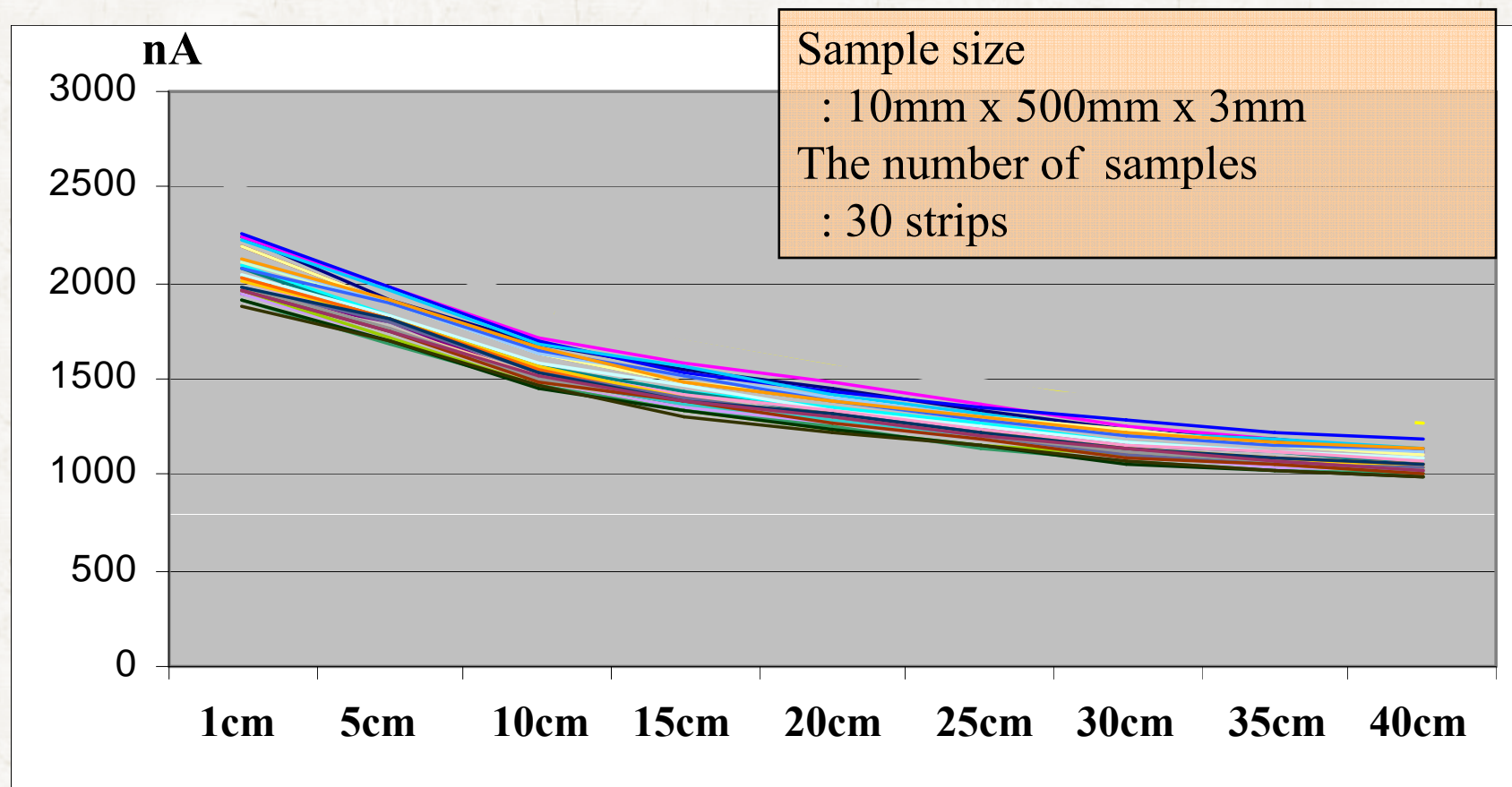


Kyungpook N. U : extruded scinti.

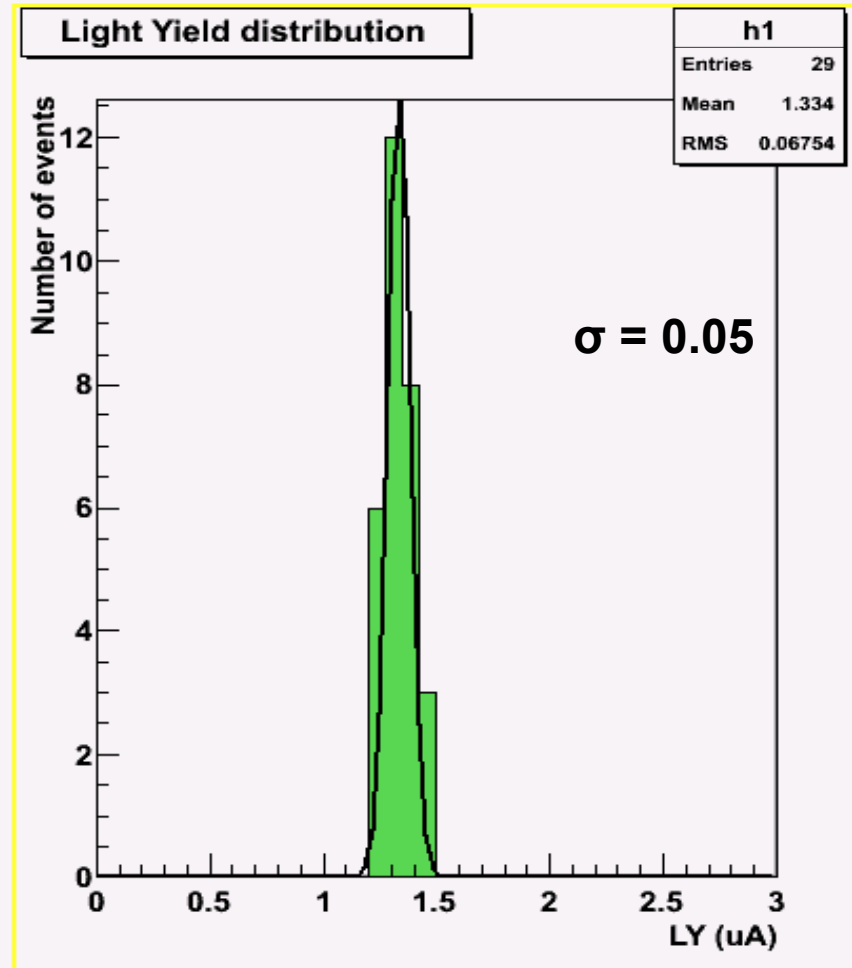
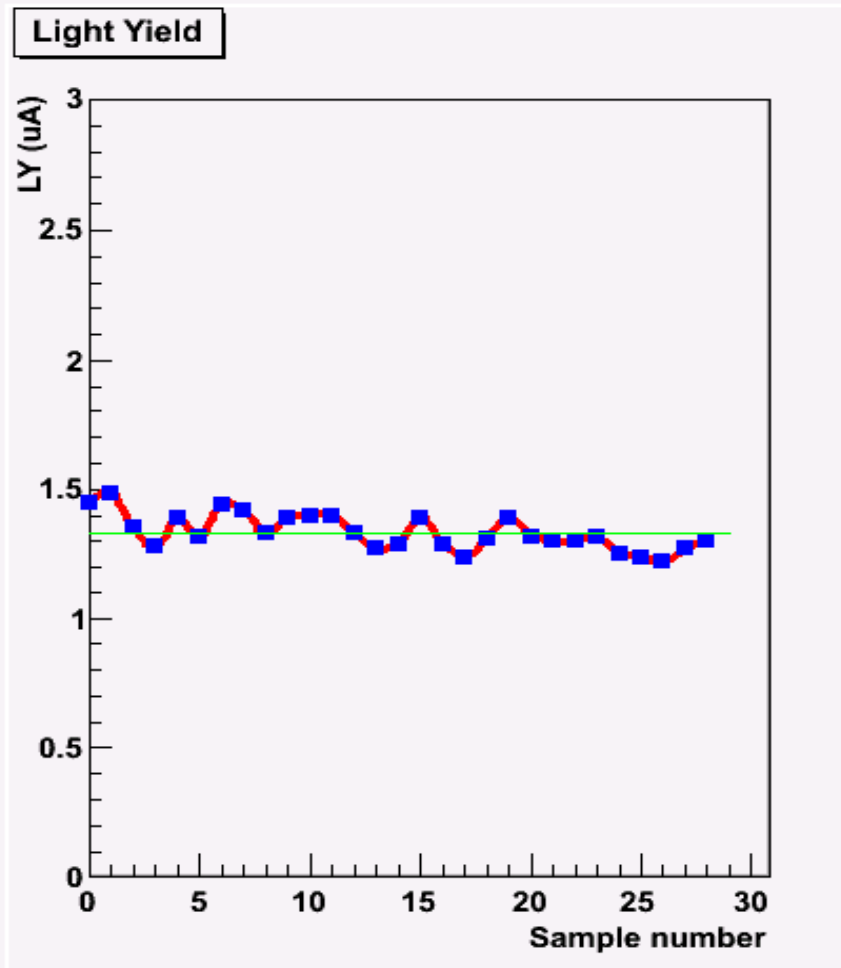
a hole
outer shield by TiO_2



Light Yield along position for each strips

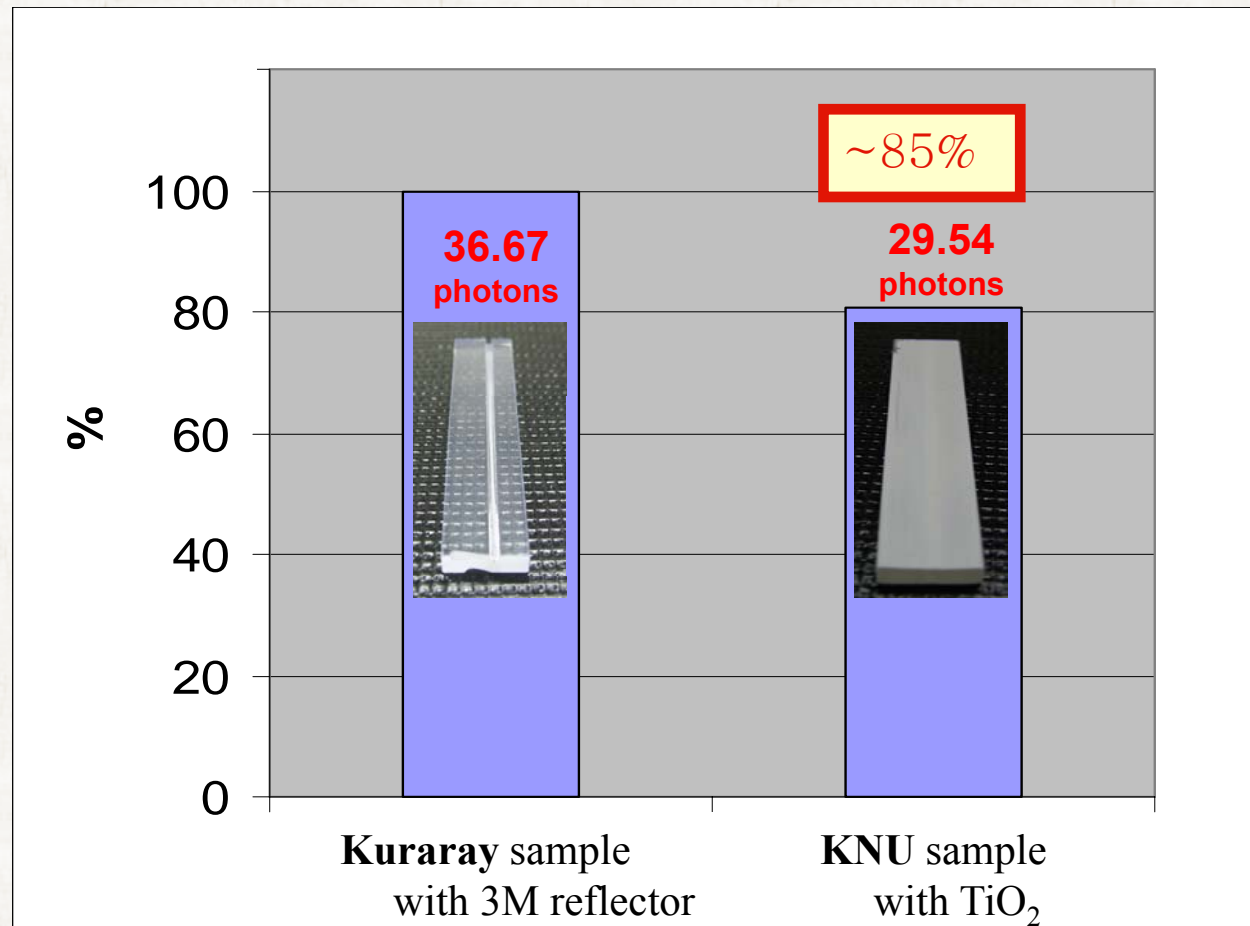


Light Yield Uniformity for all strips

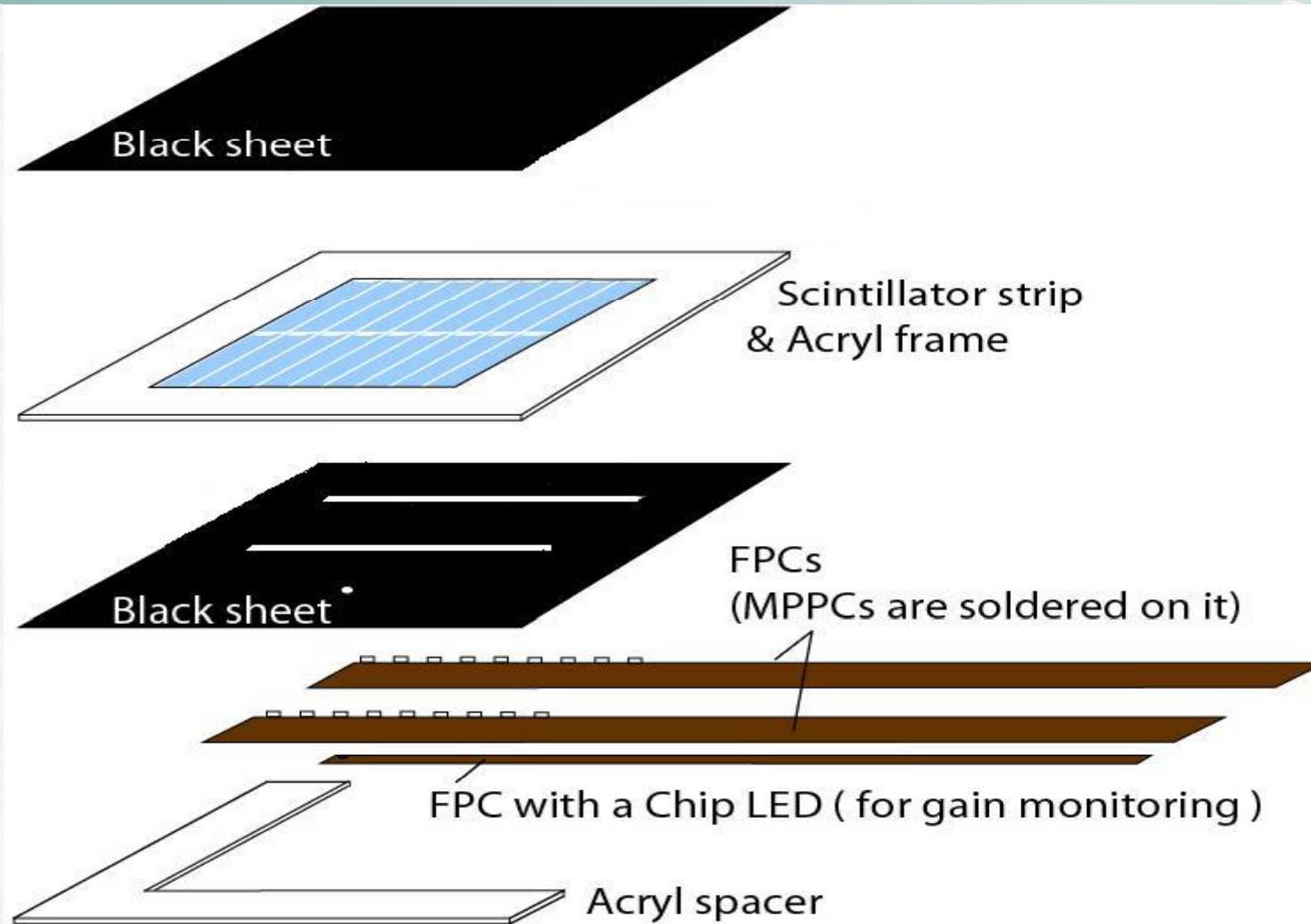


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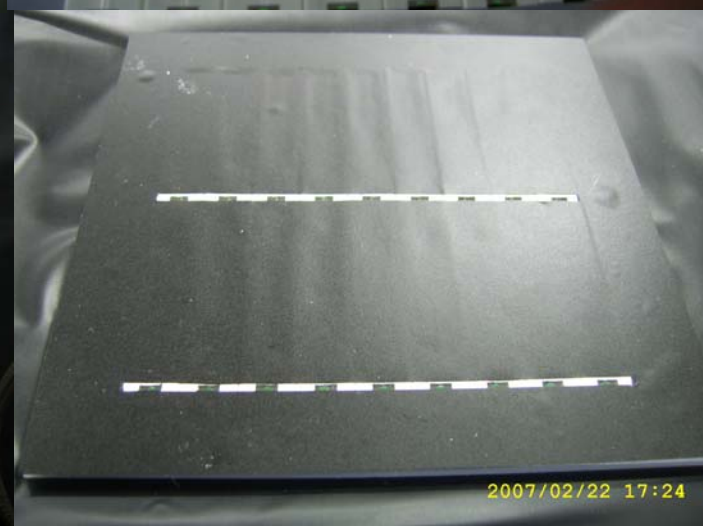
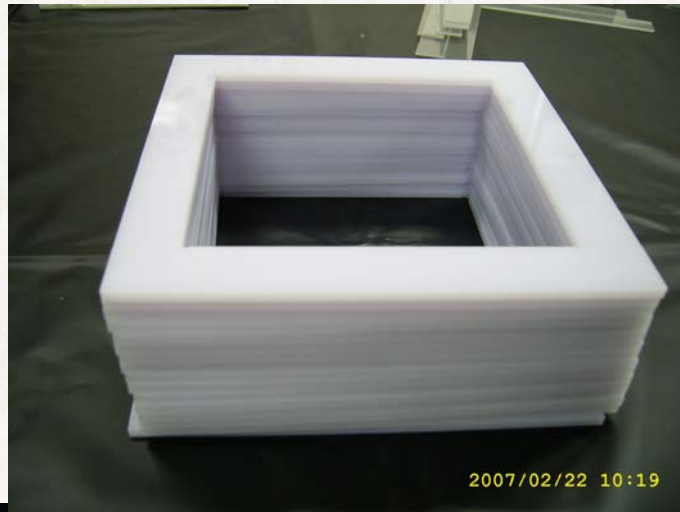
Light Yield Comparison



Assembly of a layer

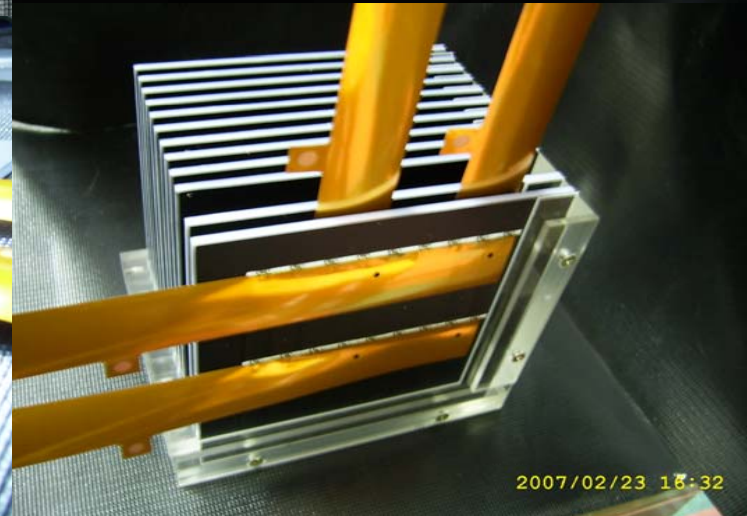


Fabrication of Module



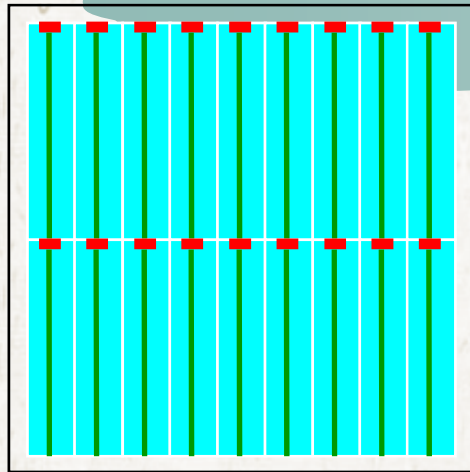
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Fabrication with FPCB

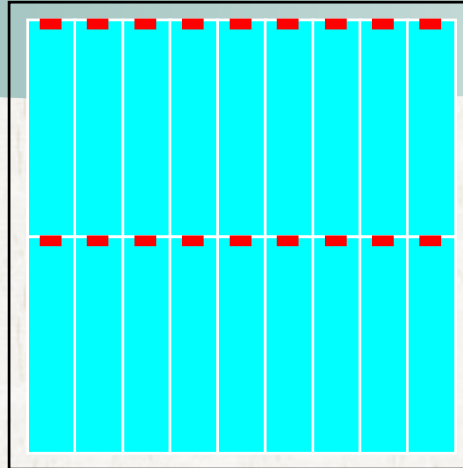


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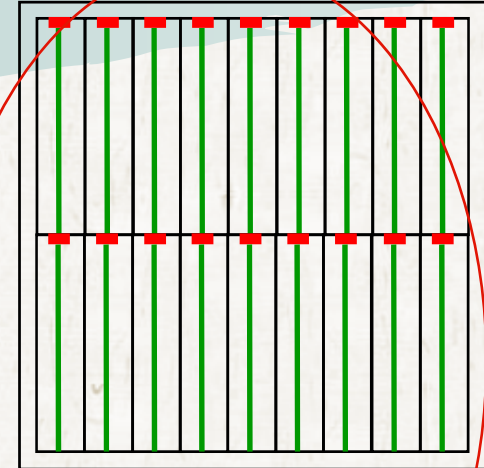
3 Types of Modules tested



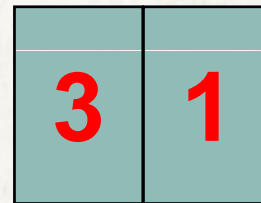
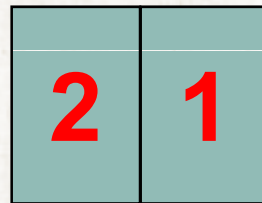
1. Mega-strips,
WLSF readout,
13 layers



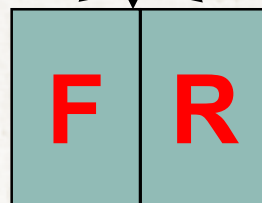
2. Mega-strips,
Direct readout,
13 layers



3. Extruded strips
covered by TiO_2 ,
WLSF readout,
13 layers (KNU)



Beam →



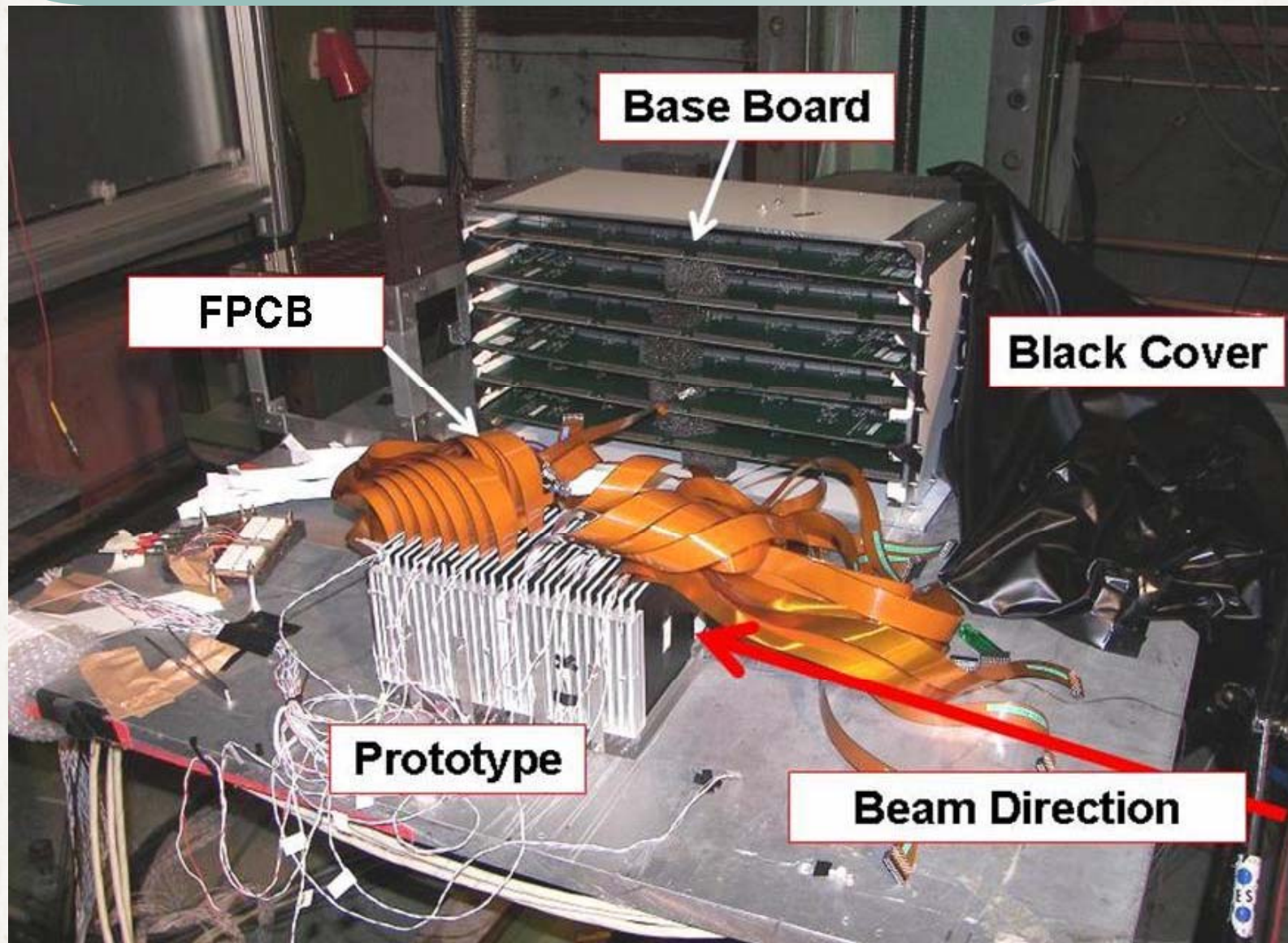
13 + 13 layers

Examined 3 different
combinations of the modules.

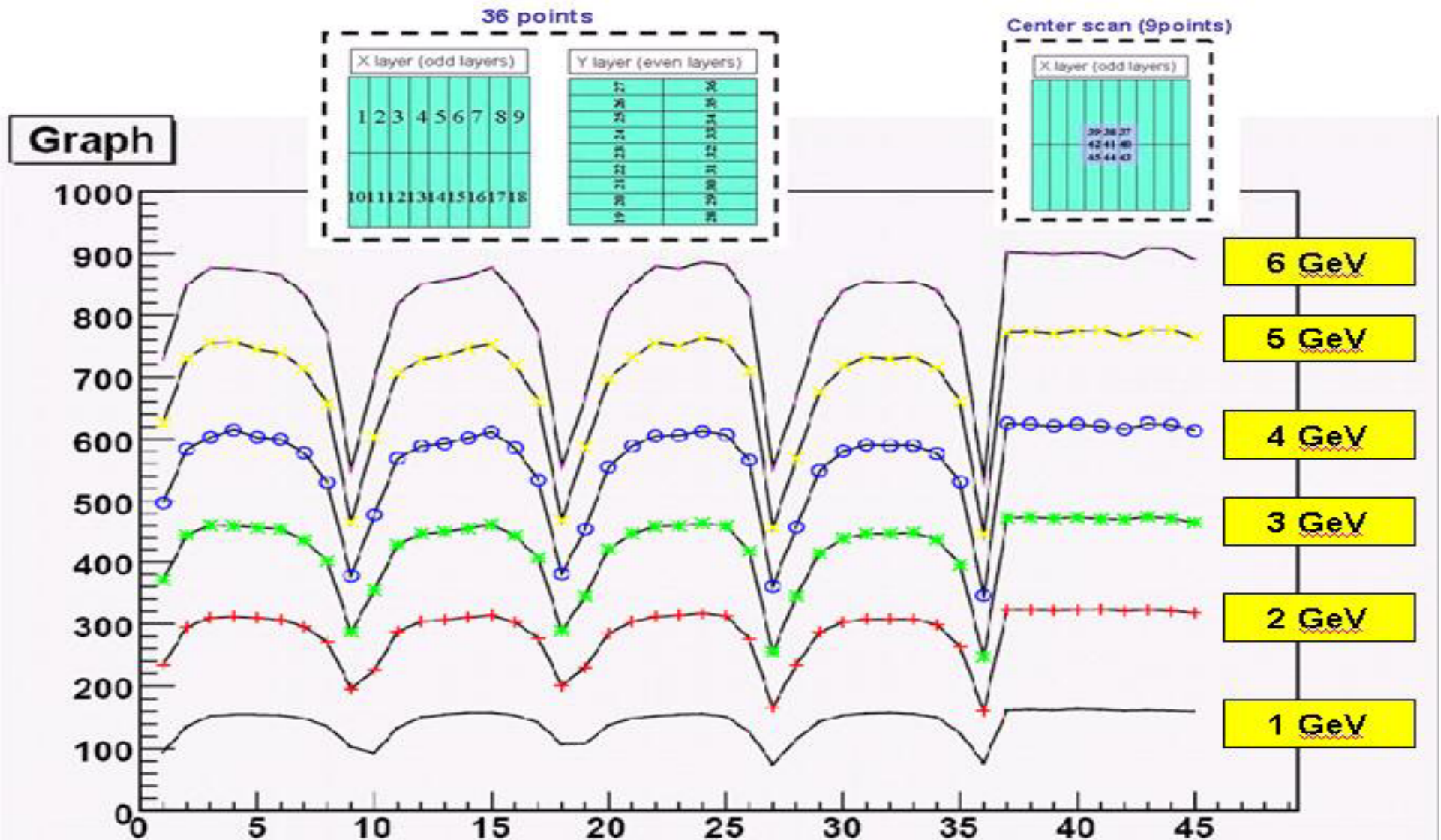
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Prototype Module



Position scans at 1,2,3,4,5,6 GeV

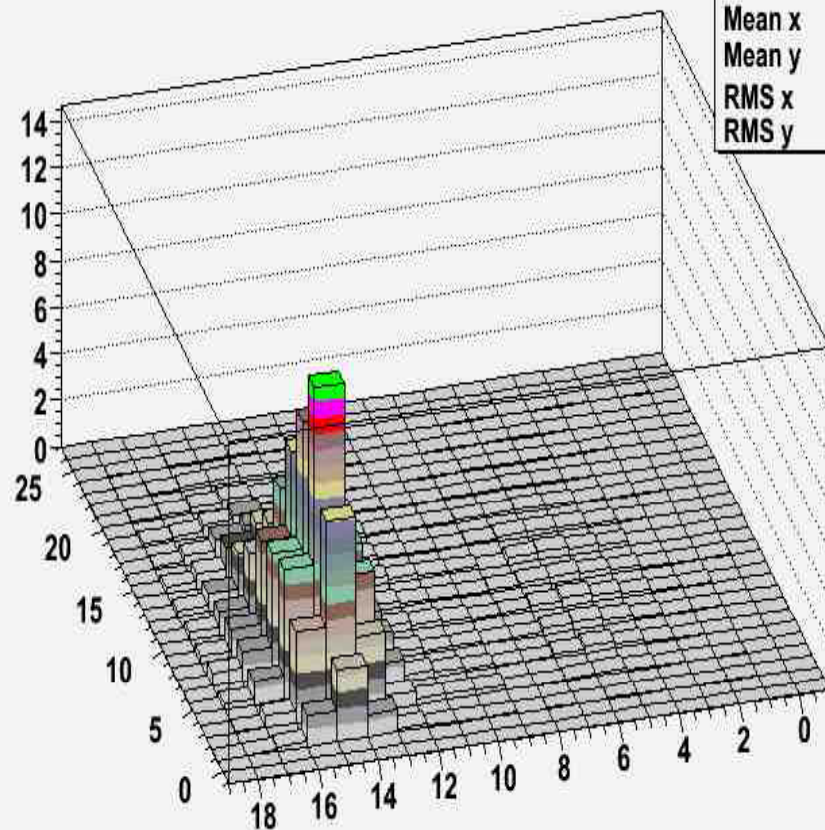


Shower profile at 1 & 6 GeV

1 GeV

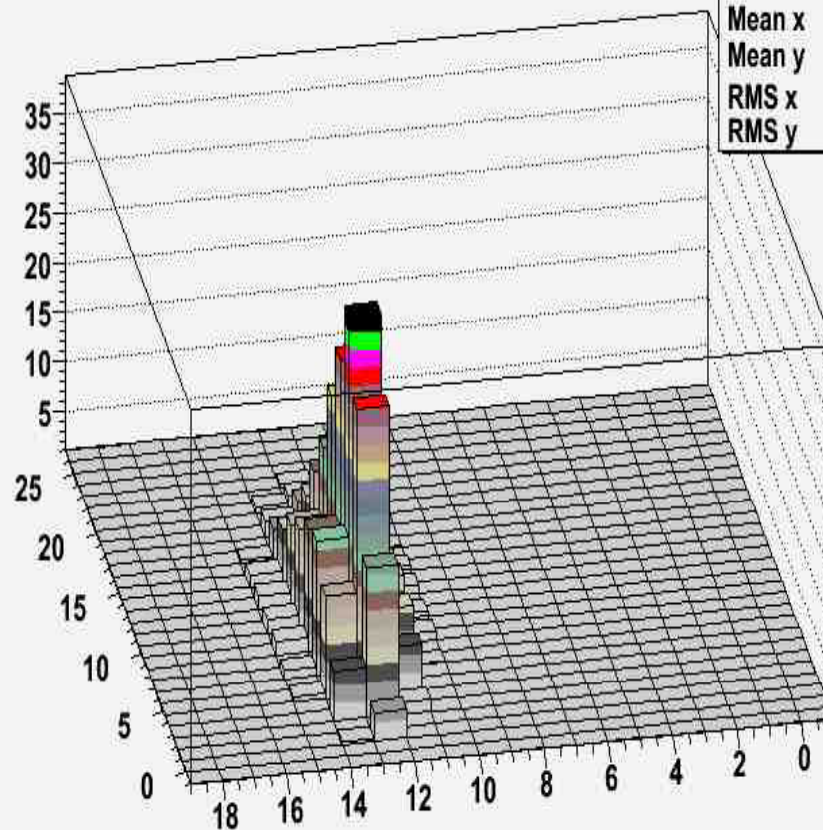
6 GeV

MEAN_Y_14



MEAN_Y_14	
Entries	234
Mean x	8.633
Mean y	13.15
RMS x	4.791
RMS y	2.843

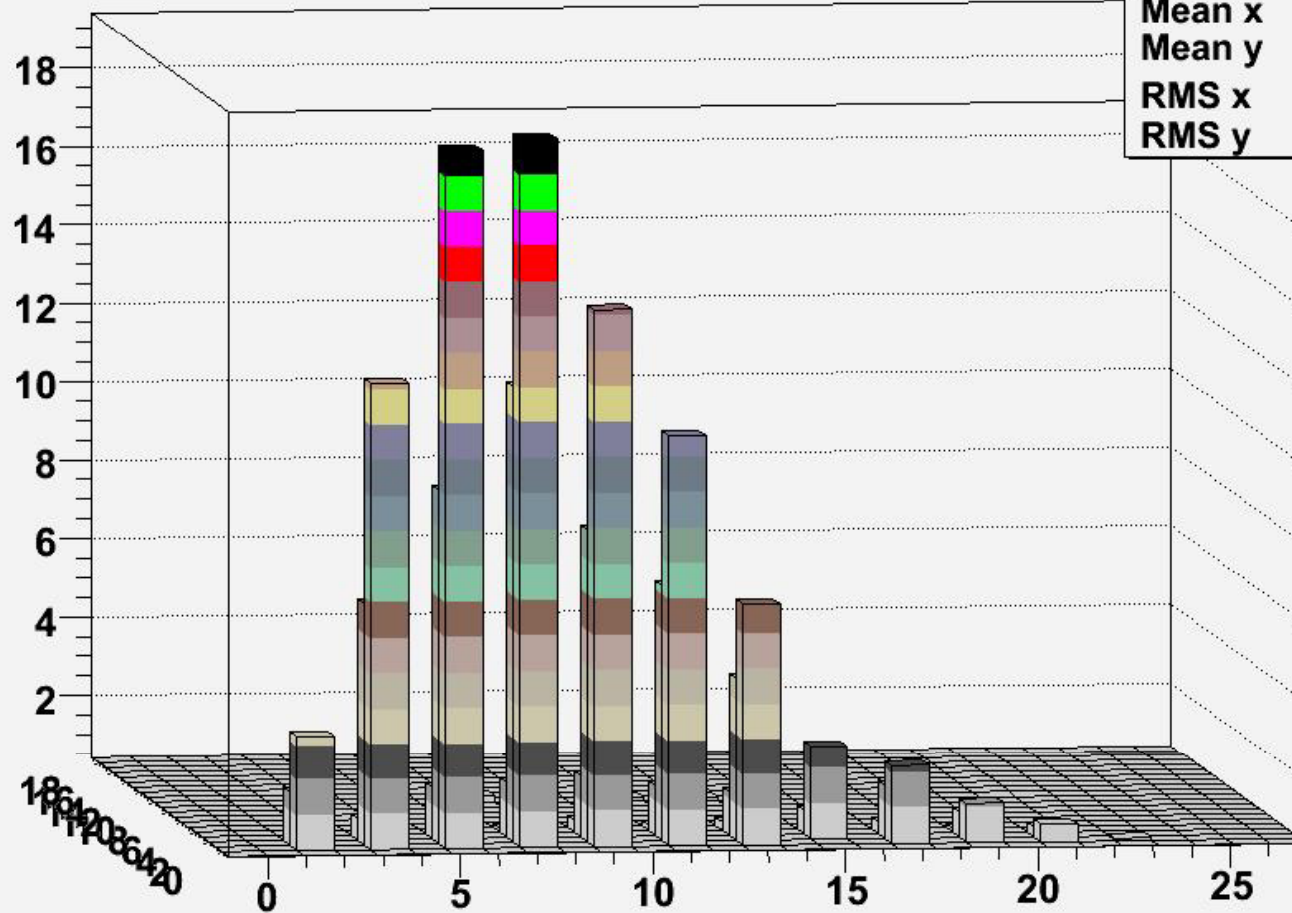
MEAN_Y_12



MEAN_Y_12	
Entries	234
Mean x	10.24
Mean y	11.63
RMS x	5.034
RMS y	2.42

Shower profile in depth

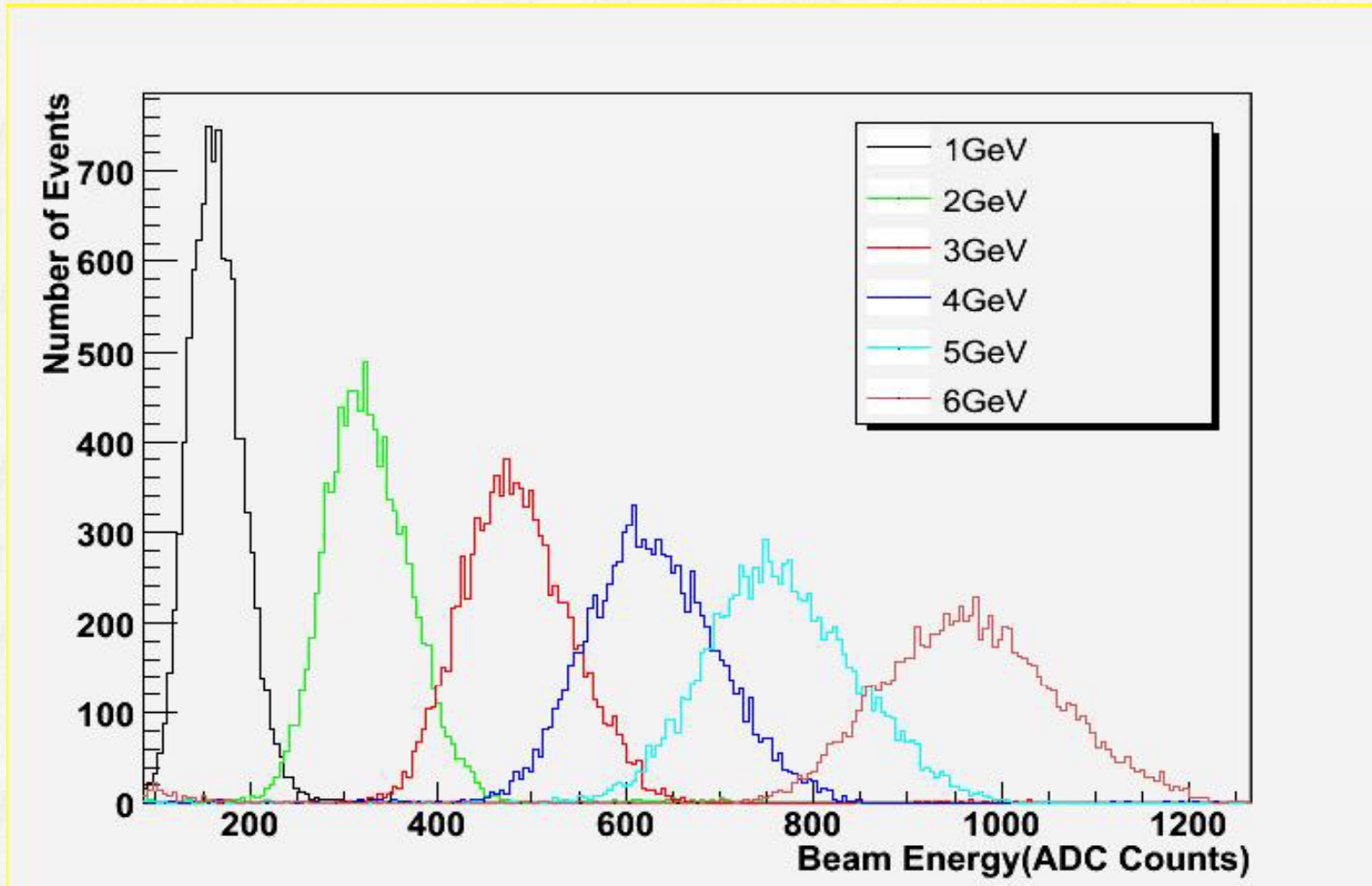
MEAN_Y_0



MEAN_Y_0	
Entries	234
Mean x	8.747
Mean y	1.443
RMS x	4.678
RMS y	2.699

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Beam Energy Profile

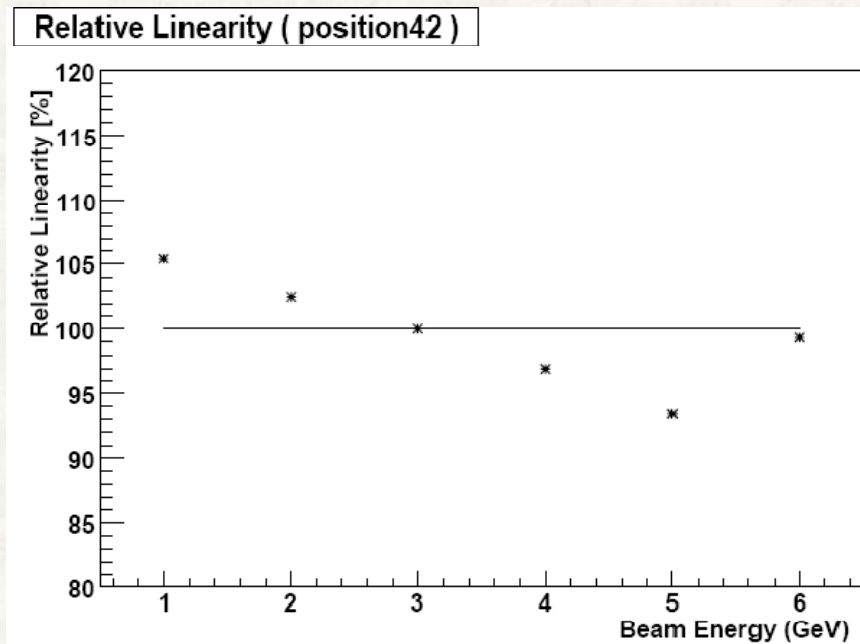
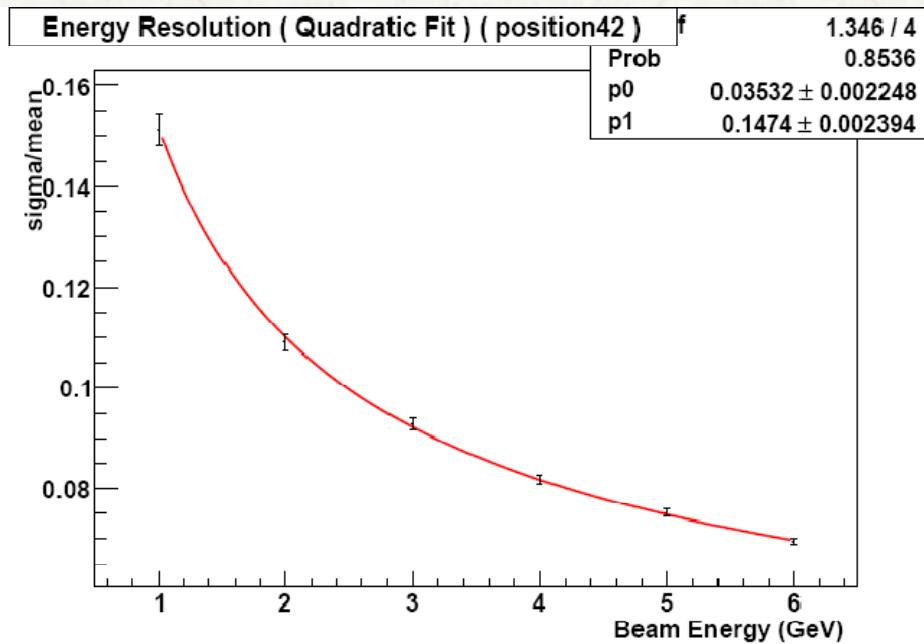


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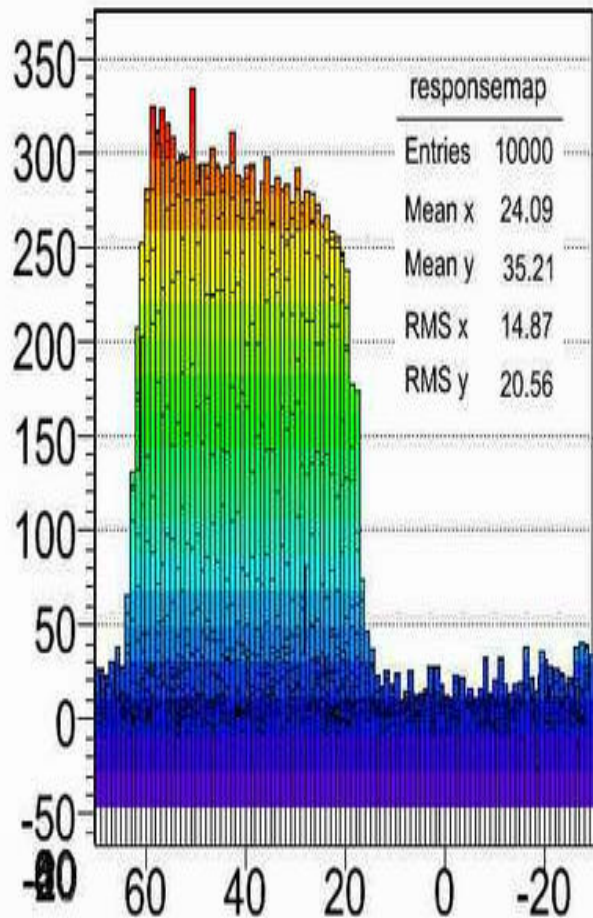
Energy Resolution and Linearity (preliminary)

$$14.7\%/\sqrt{E} \oplus 3.5\%$$

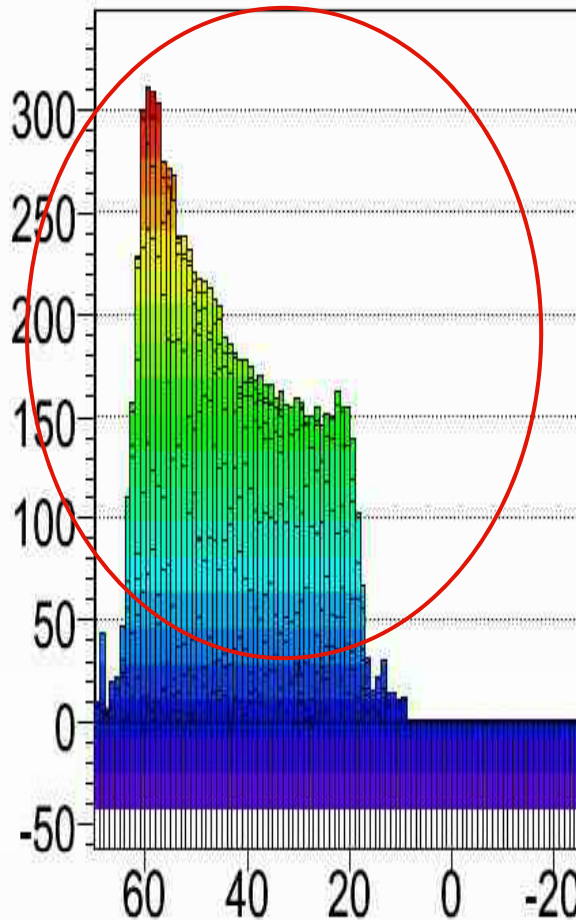
- Linear term is about to be expected
- Constant term is rather high
- Linearity is $\sim 5\%$ level



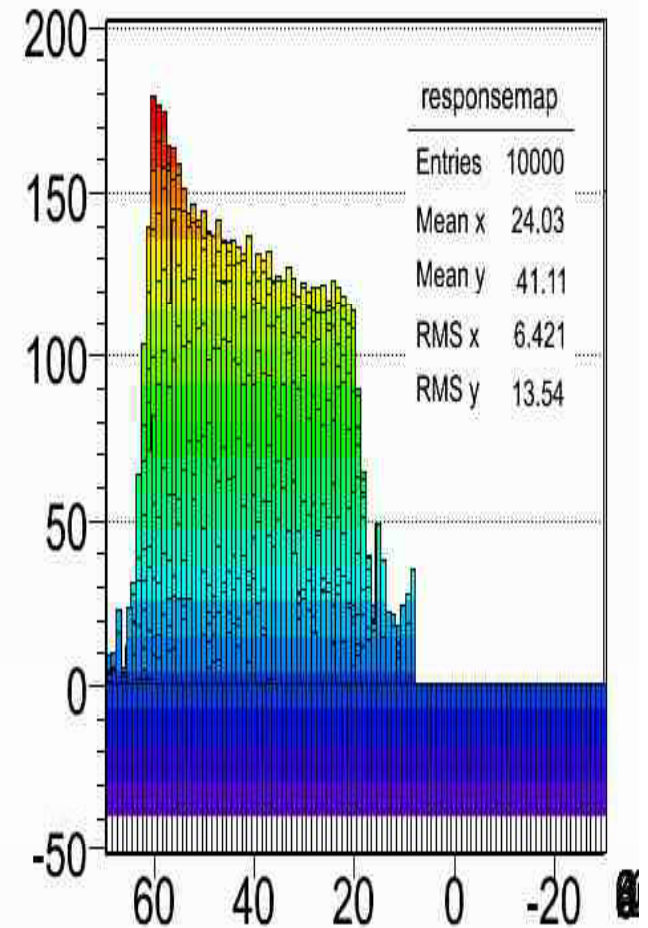
Response along the strip



Kuraray strip w/ fiber



KNU strip w/ fiber



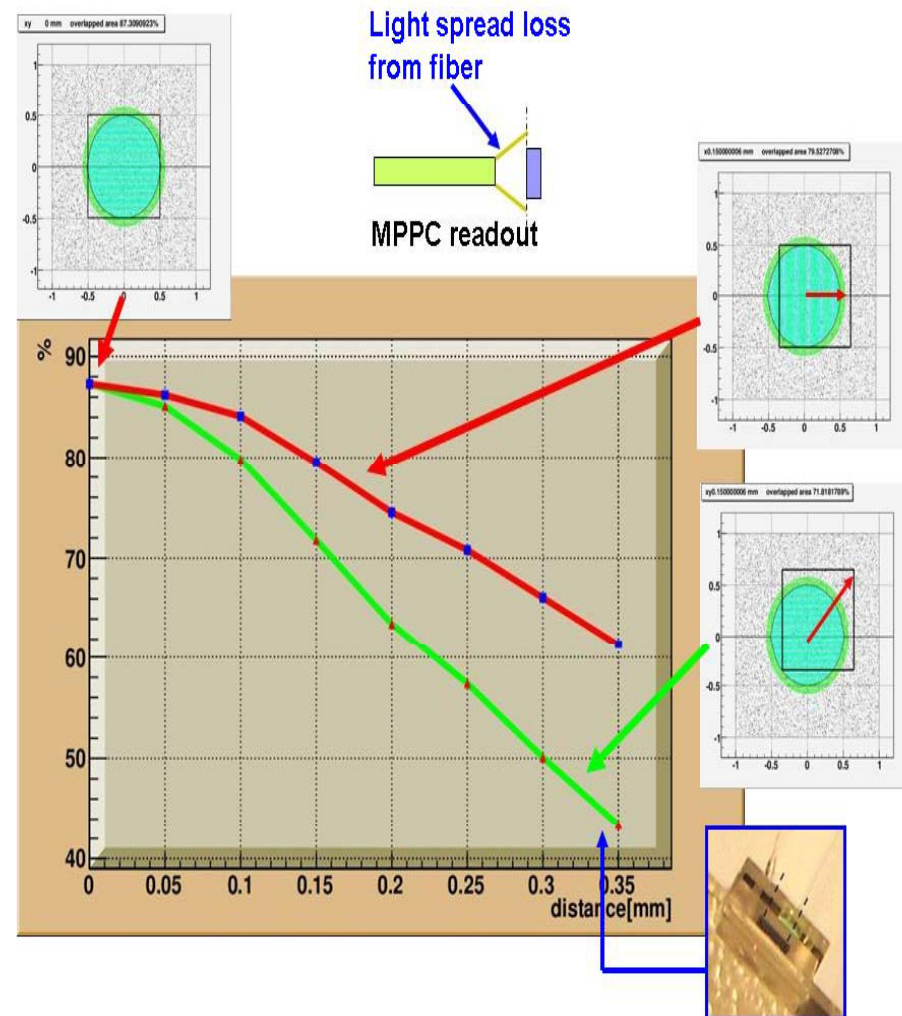
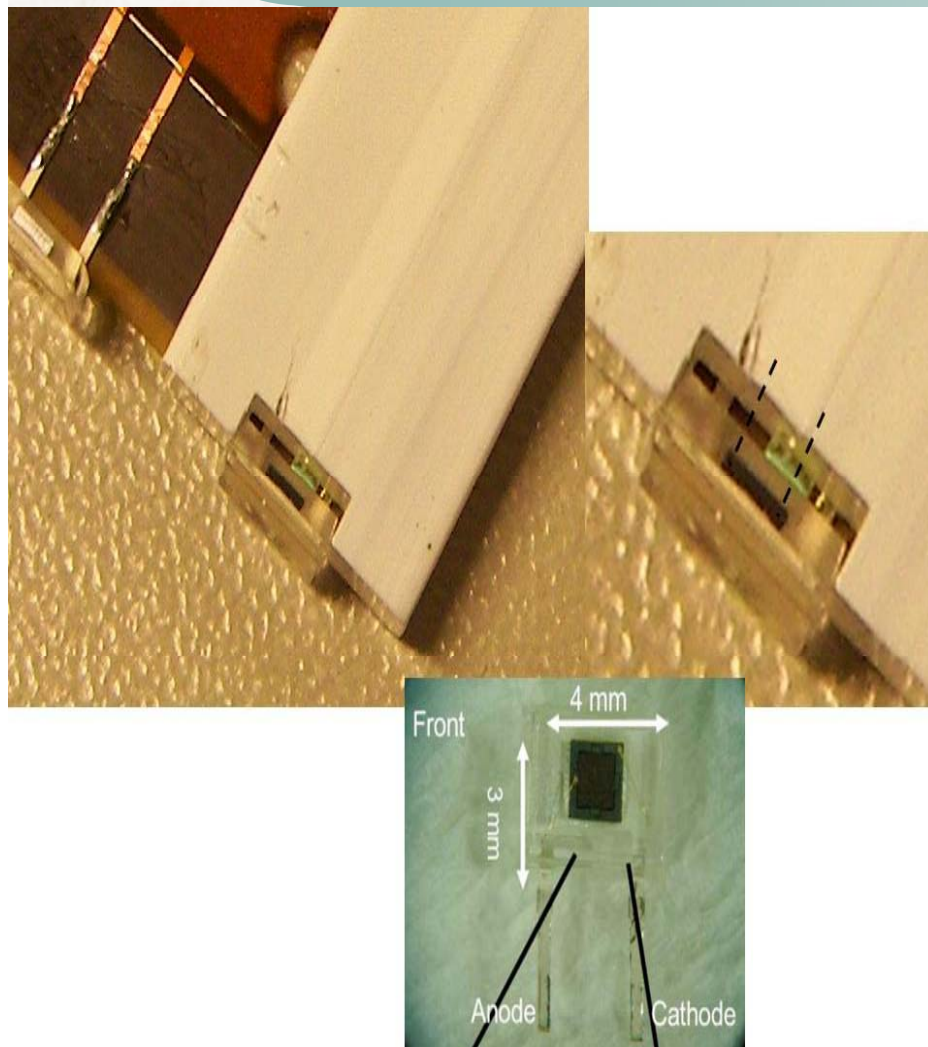
Kuraray strip w/o fiber

Hole size comparison (from different batch)



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Matching problem of MPPC & fiber



Lesson from the Beam Test

- Based on preliminary results
- high cost with cast scintillator
 - More plausible with extruded strips (?)
- However, extruded strips need more R&D
 - Fiber sitting problem, reflector on edge etc..
→ these might be resolved.

R & D List for the future

- Embedded WLS fiber to the strips
 - to minimize mismatch between WLS fiber and MPPC active area
 - Temperature concerned → need investigations
 - consider this option → die under making
- If succeed, WLS fiber will be produced as well
- MEGA tile concept
- Quality Control scheme on production.
- Try next beam test at FNAL after resolving

Summary

- First results show would-be-promise with extruded scintillator
- Of course, More R & D required
- See what happen Next Test Beam at FNAL



Backup

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Summary and plan

- ✓ First results show would-be-promise with extruded scintillator
- ✓ Of course, More R & D required
- ✓ See what happen at the next Beam Test

Absorber

Tungsten plate

- Taegu Tech in Korea

W(88%)+Co(12%)+C(0.5%) Super strong
Tungsten

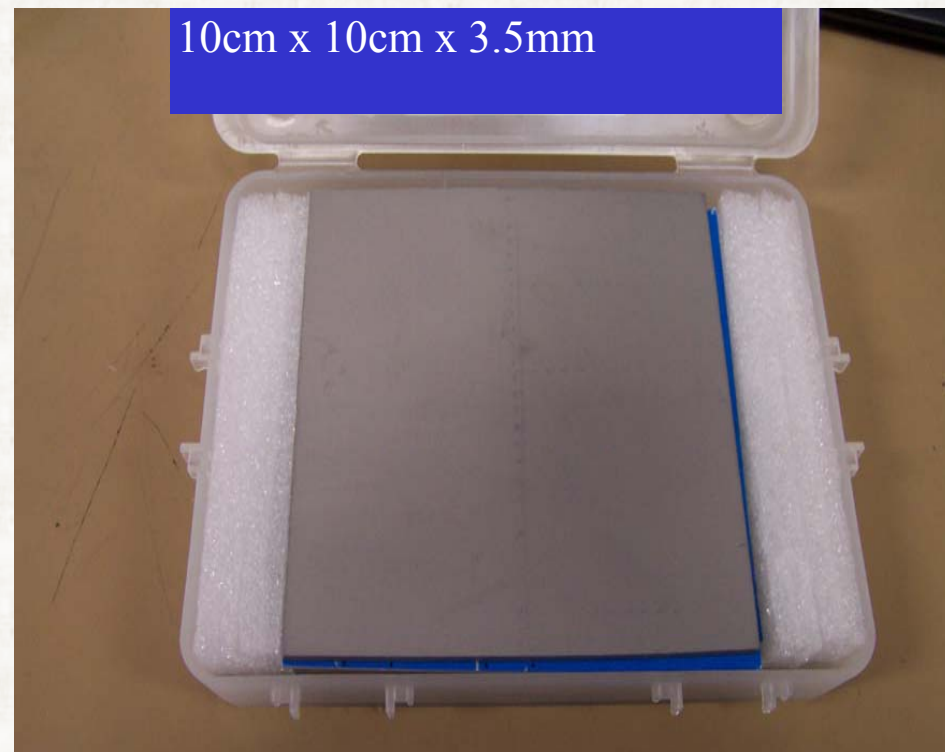
128plates

thickness = 3.522

± 0.017 mm

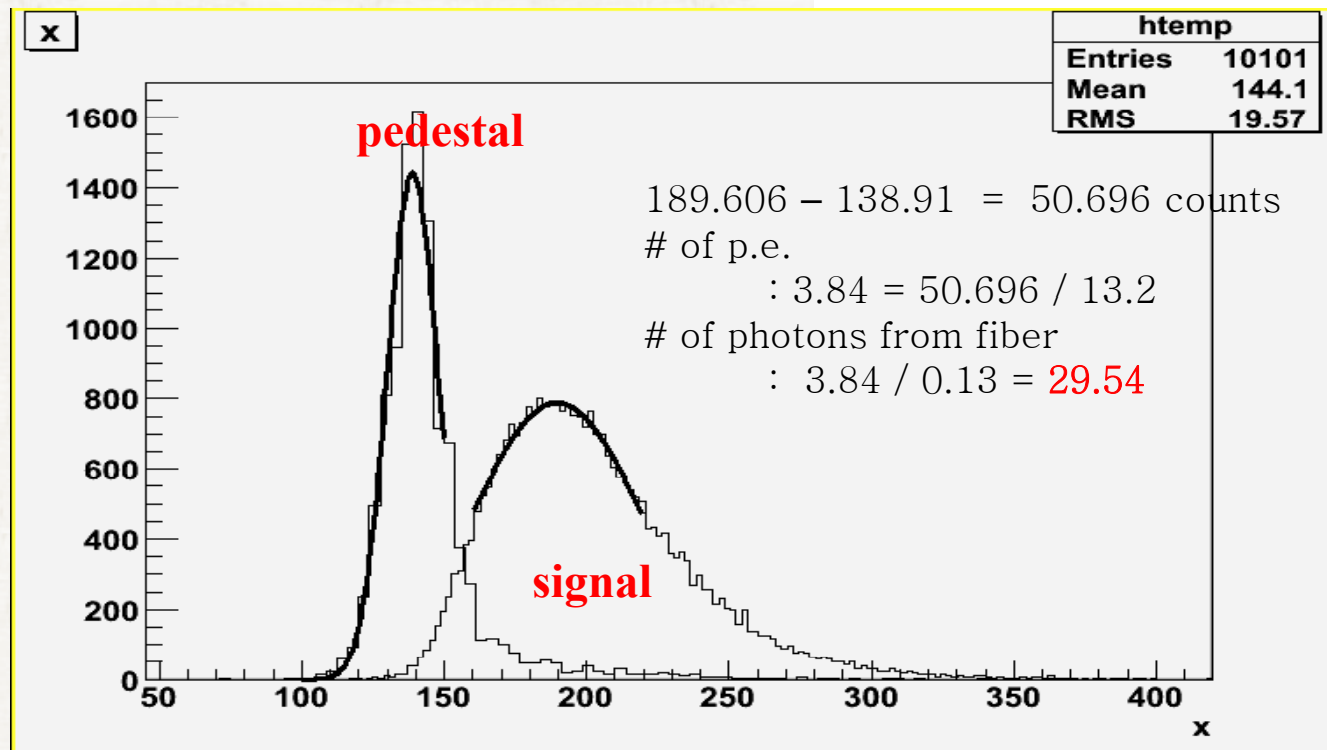
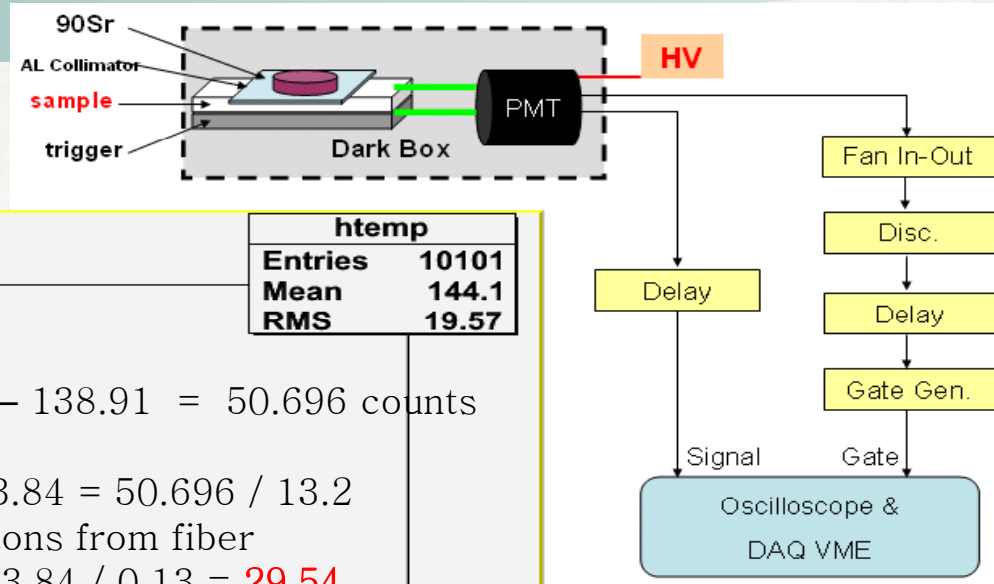
density = 14.5 g/cm^3

Moliere R = 10.1 mm



Measurement of absolute Light Yield

Sample : KNU tile
10mm x 50mm x 3mm



$$\# \text{ of photon from fiber} = \frac{\text{Pulse height (ADC counts)}}{13.2 (\text{ADC count} / 1\text{pe}) * \text{Q.E.}} = \sim \mathbf{30 \text{ photons}}$$

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Energy Resolution comparison

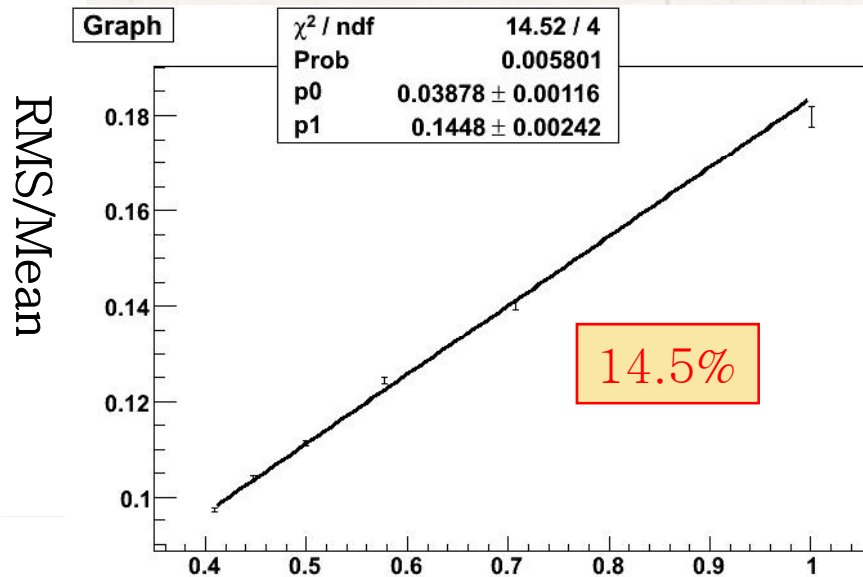
		Energy resolution	
		Linear(%)	Constant(%)
1	Japan strips w/ fiber	14.8	0.2
2	Japan strips w/o fiber	12.4	3.2
3	Korea strips w/ fiber	13.1	4.0

- In overall, good results : expected good results under given material configuration
- Configuration 1,2 & 3 : comparable linear term but 1 is a bit bad
- Config 2 & 3 : rather high constant term
- Configuration 2 : this option may be discarded since the constant term is not controllable.
- Configuration 3 : the constant term can be controlled.
- However it is preliminary and need more analysis and inspections.

Preliminary results

Energy Resolution of extrudedStripmodule

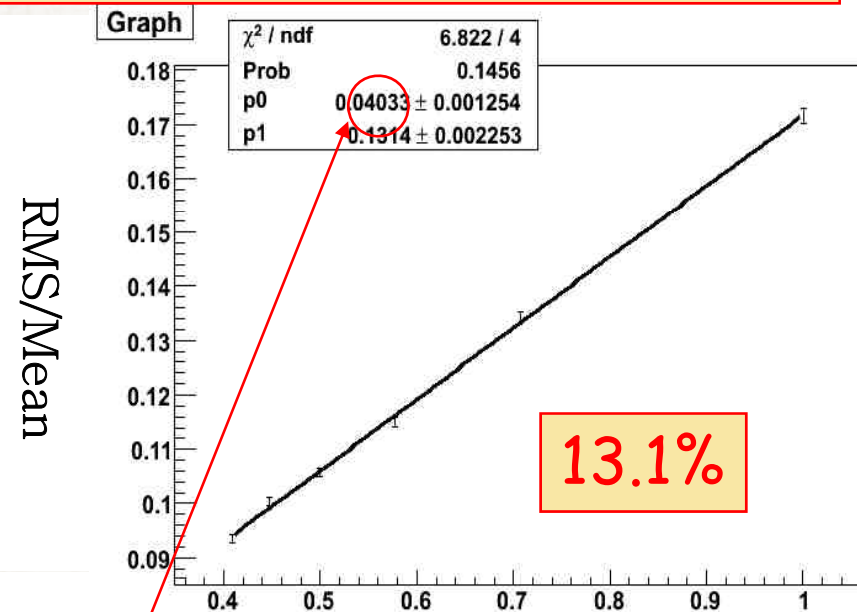
Raw data



$1/\sqrt{E}$

However, the constant term is 4% !

After applying correction coefficients



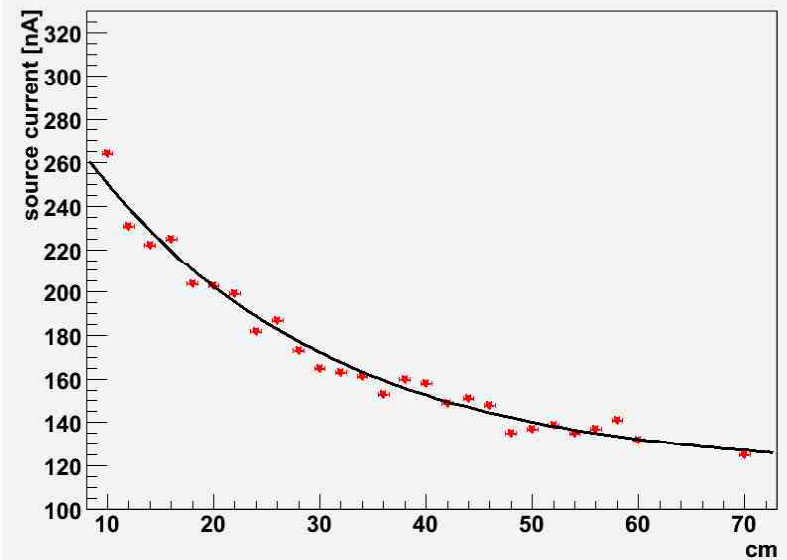
$1/\sqrt{E}$

Position Scan



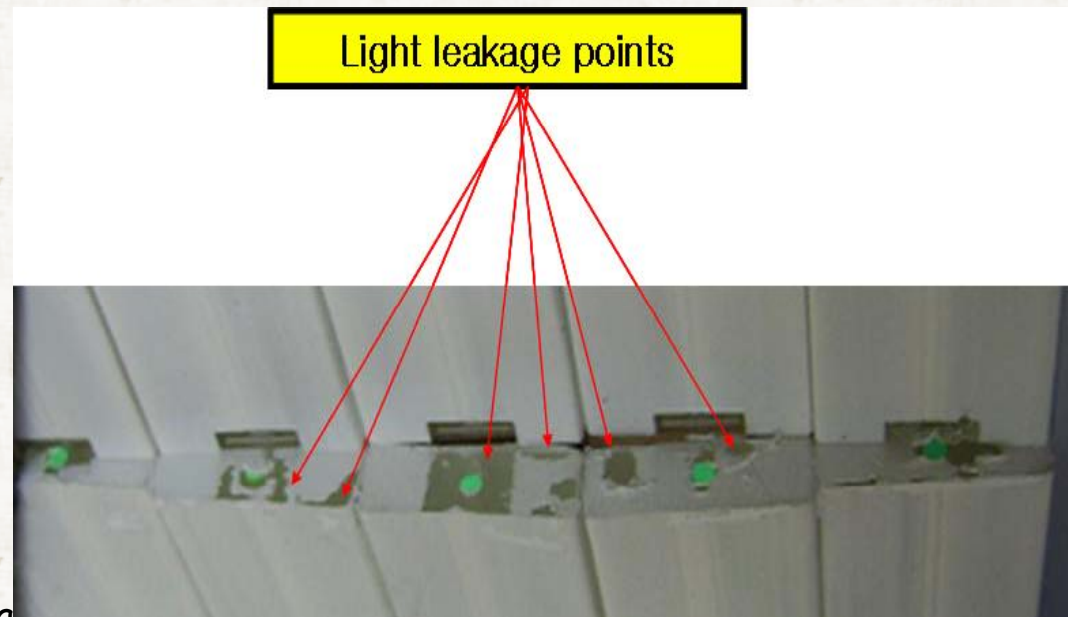
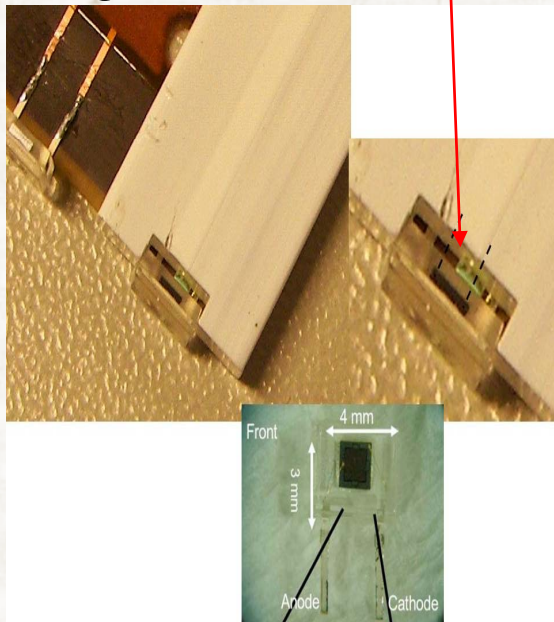
Scan with ^{90}Sr along 1 m Strip bar
Attenuation Length

Position Scan along Strip



Constant term

- High constant term causes problems in very high energy.
- It usually happens when the light is not uniform in strip by strip.
- After investigations, two very plausible problems found.
 - Fiber loose in hole → cause light loss
 - Light reflector in far side edge from MPPC ripped off



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