

Accelerator Working Group 9 Summary

Civil engineering and scheduling

Conveners: A.Enomoto (KEK) V.Kuchler (FNAL) J.Osborne (CERN)

J.Osborne 22 October 2010

Monday October 18 - Morning – LHC Cryo tour

Tuesday October 19

Joint Session with WG-5 and ECFA Pushpull Concept – A.Herve Pushpull SiD - M. Oriunno Pushpull ILD – U. Schneekloth ILC IR Conventional Facilities Overview - T. Lackowski

Wednesday October 20

Interaction Region Criteria - Joint Session with WG – 5 and ECFA

ILC MDI – A.Seryi CLIC MDI – L. Gatignon

CLIC Interaction Region CES Layout- M. Gastal

IR Configuration for the Shallow Site Near Dubna – A. Dudarev

Overall ILC/CLIC Scheduling

ILC Project Schedule – P. Garbincius

CLIC Project Schedule Status – K. Foraz & M.Gastal

CFS Internal Budget and Planning

Asian, European and Americas Region Budget Status and Work Plan -A. Enomoto, J.Osborne, V.Kuchler

Cryogenic System Review

Lessons from the LHC Helium Release and Radiation to Electronics - S. Weisz

CLIC CES Chapter for CDR – J. Osborne

Cryogenic Systems for Asian Sites – K. Hosoyama

Main Linac Tunnel Dimensioning - Joint Session with WG - 3

Design Progress for Asian Single Tunnel Configuration – M. Miyahara Review of Main Linac Tunnel Dimensioning – A. Enomoto

Thursday October 21 - Mont Blanc tunnel tour

LHC Cryo Visit Monday 18th Oct

• Purpose of the tour :

- Get a better understanding of space requirements for Cryo equipment, both on surface & underground
- Re-establish points of contact between LHC Cryo and ILC CFS experts
- Learn from LHC experience





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General Detector Motion System Issues (Push-Pull @ ILC)

A. Hervé / ETH-Zürich

IWLC2010 - 19 Oct. 2010

Both detectors on a platform



Platform cost

• The problem of cost has been mentioned as a possible drawback.

 Indeed, using CMS plug as an example, the cost of each naked platform has been estimated, together with J. Osborne, to 1 MCHF (≠ 1M\$).

 However this has to be balanced against other hidden costs that I will mention later (like piling) and clearly against risks.

Alain Hervé, CLIC08 Workshop, 16 October 2008



Conclusions-I

• The push-pull operation to quickly exchange two detectors on IP is an important feature of any LC.

• To be efficient this operation has to be carried out in less than three or four days including precise realignment on beam.

• This is a very challenging and difficult task as this system cannot fail even if local conditions worsen with time.

• The risk of finishing after some years with a nonfunctioning system must be avoided at all cost.

Brief Overview of Interaction Region Conventional Facilities in RDR Times

Presenter Tom Lackowski

10/2010 IWLC2010 **Global Design Effort**

RDR Baseline Layouts for Interaction Region



Current Geometry



!0/2010 IWLC2010 Global Design Effort

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Presentation of the CLIC Experimental Area

Version considered for CDR...

Contributions from

DGS-SC	EN-CV	EN-MEF	GS-SEM	PH-CMX
F Corsanego	M Nonis	M Gastal	J Osborne	A Gaddi
			N Baddams	H Gerwig
			A Kosmicki	A Herve
				N Siegrist

19/10/2010

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CLIC- DETECTORS HALL AREA (SURFACE AND UNDERGROUND)

19/10/2010

martin.gastal@cern.ch

Initial assumption to be confirmed by RP:

 \rightarrow The interaction region should be a ventilation sector separated from the caverns

 \rightarrow Dynamic confinement to be considered



IDENTIFICATION OF OPTIMAL ILC LOCATION FOR DUBNA SAMPLE SITE



Main goal of the work:

to restrict size of the area for further possible geological survey

Main requirements for optimal location:

- minimal populated territory;
- engineering infrastructure of the territory (roads, power sources, etc.);
- results of preliminary geological survey



A. Dudarev (JINR), IWLC 2010, October 20

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Preparing Schedules for the ILC PIP & TDR

Peter H. Garbincius Fermilab CFS at IWLC2010 CICG - Geneve – October 20, 2010 short & sweet summary more in back-up slides filename: PIP-Schedule-PHG-20oct2010-CFS.ppt

PIP-schedule(s) should:

- Accommodate multiple governance models
- Accommodate multiple sites (flat vs. mountainous)
- Include pre-construction activities
- Civil Engineering must include ML caverns, tunnel widenings, and Damping Rings
- Illustrate, if not solve, interferences & bottle-necks
- Accommodate early commissioning of e- Source, auxiliary e+ Source, & DRs during construction of ML, RTML & installation of BDS
- Accommodate commissioning of BDS while installing Experiments

PHG - Schedule for PIP CFS - Geneve - ILC 20oct2010

ILC - Global Design Effort

CLIC Schedule

K. Foraz CLIC10 Workshop 18-22 October 2009



General schedule





October, 20th 2010 K. Foraz, International Workshop on Linear Colliders 2010







Civil Eng. Contracts
Ventilation worksites
Piping
EL General services
Cabling

October, 20th 2010

K. Foraz, International Workshop on Linear Colliders 2010

20/10/10



Construction and Installation of the CLIC Experimental Area

A very first draft schedule

Contributions from

DGS-SC FN-CV **GS-SEM** FN-MFF PH-CMX **J** Osborne A Gaddi F Corsanego **M** Nonis M Gastal N Baddams H Gerwig A Herve A Kosmicki N Siegrist Martin.Gastal@cern.ch

Year 4: Completion of Surface Assembly Hall

- Work in the remaining part of the Surface Assembly Hall would have to be interrupted to allow for the concrete and metallic modules to be lowered => 2 halls to be built with a 9 weeks offset
 - A 12 week window is needed to install technical infrastructure:
 - Concrete lift modules
 - Ventilation ducts
 - Cooling pipes
 - Cable trays
 - Metallic staircase
- Impact on work in Detector Hall
 - Construction of the PPull platforms



13	⊟ Shaft access building	200 days	
14	Shaft Base Cavern construction complete	0 days	♦ 01/02
15	Concrete slab	9 wks	01/0201/04
16	Install shaft with infrastructure	12 wks	04/04 24/06
17	Build steelworks	8 wks	27/0619/08
18	Install overhead crane	1 wk	22/08 22/08
19	Install cooling and ventilation	10 wks	29/08-2
20	Install EL general services	5 wks	29/08-) 30/09

Martin.Gastal@cern.ch

Year 5: Complete installation of cavern infrastructure





- Complete installation of infrastructure and services in 2 experimental caverns and transfer tunnel: 2nd of 2 years
- Installation of gantry crane for detector lowering: 1 month
- Complete detector assembly and commissioning on the surface



Summary Schedule



• Years 4 and 5 should be interesting...

20/10/10

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Lessons learnt from LHC Helium Leak and R2E

Content

- The September 19th (2008) Accident at LHC
- New Safety Measures in Force
- Impact in the Field and Consequences on Access
- Sensitivity of LHC Electronics to Single Event Effect
- Short Term Actions to Mitigate SEE
- Longer Term Strategies Explored
- Summary

Consequences of September 19th (2008) event in sector 3-4 of the LHC



Oxygen content in the tunnel (sensors on the ceiling)



R. Nunes

Some recommendations from the task force :

Sealing of the Experimental Areas (part 1) 1) Along the beam line

Sealing around the TAS - ATLAS case built for 110mb (expect <32mb), Tmin 200K, compatible with ±15mm adjustment

2) Interfaces with survey galleries

ATLAS: UPS caps on survey ducts and doors



built for 110mb (expect <32mb) T_{min} 200K fire resistant





Helium release to surface – MCI \equiv 40kg/sec



ST-CE/JLB-hlm 18/04/2003

Access matrix for the LHC underground

New access restrictions when main magnets are (or could be) powered

Access conditions in LHC are documented in EDMS N°1010617

Use of US and PM shafts to evacuate He flow comdemn access to adjacent sector. In case of sectors linked with saloon doors (6/8), ~half of LHC is closed ...

Example of restriction when powering sector 4-5



Part 2

R2E - Single Event effects

- Soft Errors (recoverable)
 - Single Event Upset (SEU)
 - Multiple Bit Upset (MBU)
 - Single Event Transient (SET)
 - Single Event functional Interrupt (SEFI)
- Hard Errors (non recoverable)
 - Single Event Latch-up (SEL)
 - Single Event Gate Rupture (SEGR)
 - Single Event Burn-out (SEB)



[Photos R. de Olivera EN/ICE]

Relocation of the UPS



Now in TZ76 🔶





RR caverns with potential radiation concerns for underground electronics



1) New shafts & caverns to re-locate equipment underground

John Osborne



New Shafts and Caverns at Pt1&5: Cost and Schedule

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2) DEVELOP SEE TOLERANT LHC POWER CONVERTERS

• Overview of unknown or critical Items



9 June 2010

TE EPC

LPC

Yves Thurel / CERN

3) Relocation with Supra-Conducting Links

Amalia Ballarino

Assumptions for the present study:

At P1 and P5 the preferred solution is the re-location of the LHC power converters in surface building . Priority is given to the RRs.



Vertical link

 \succ At P7 there is the possibility of a re-location in TZ76.



(Already done at Pt3 with Nb-Ti at 4.5K, L>400m)

3) Drill vertical boring from new <u>surface</u> building to re-locate equipment





- Relatively quick CE technique
- Only possible for maximum 40cm internal diameter tube down to RR's, is this sufficient ?
- Risk associated with core this deep eg boulders in moraines, tolerances
- Building permit required for surface buildings

Could envisage horizontal trenches to convey the SC power links into the existing surface buildings at Pt 1 & 5 (+200m of link each time)

Vertical borings and new surface buildings at Pt1&5: Cost and Schedule

Cost e	stimate	for CE	for 40cr	n borings						John	Osbor	he GS-SEM
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40cm co	ore			450'000	450'000	700'000	650'000		2'250'000	Diametre	40cm	40cm
Base Ca	vern mo	odificatio	ns	50'000	50'000	50'000	50'000		200'000	Morraines	0 à -20m	0 à -50
Surface Buildings 200m2		2	1'000'000	1'000'000	1'000'000	1'000'000		4'000'000	Molasse	-20m à -	-50m à -90m	
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Lead time for construction work to start approx. 18months

12 months for CE works

Summary

Helium release issues and Single Event Effects mitigation are totally different subjects, but the main and obvious lesson is the same: These problems need to be addressed at an early stage of the project, late fixing is difficult, very expensive, long to achieve and usually not fully satisfactory.

P. Lebrun suggests that ILC evaluate the consequences of a 'hole' in the cavity, between the helium vessel and the beam vacuum or in the vessel itself, between the helium vessel and the insulating vacuum

CLIC CDR Chapter : J.Osborne for CES WG

	level 1	level 2	level 3	level 4	author
	Civil Engineering and Services				
		Overview			
		Civil Engineering			J.Osborne
			Location		
			Land Features		
			Geology		
			Construction Methods		
			Central Injection Complex		M.Gastal
			Main Linac		
			Drive Beam Turnarounds		
			Interaction Region and BDS		M.Gastal
			Surface Buildings		
			Site Development		
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purpose	es)				
		Fluids			M.Nonis
			Water cooling		
			Ventilation		
			Gas Systems		
		Transport and Installation			I.Ruehl & K.Kershaw
			Overview		
			Methodology		
		Safety Systems			
			Access Control Systems		P.Ninin & M.Jonker
			Radiation Safety		T.Otto & S.Mallows
			Fire Safety		F.Corsanego
		Survey and Alignment			H.Mainaud Durand
			Geodesy and Networks		
			Machine Installation and Alignment		

CES DRAFT

5km from the CERN site, with direct links and a newly constructed tramway gives direct access from Meyrin to the city centre.



Figure 6.2.1-1 : Tram station outside CERN Meyrin site (new photo to be added with GLOBE)

The governments of France and Switzerland have long standing agreements concerning the support of particle accelerators in the Geneva region, which make it very likely that the land could be made available free of charge, as they did for previous CERN projects.

6.2.2 Land Features

The proposed location for the accelerator is situated within the Swiss midlands embedded between the high mountain chains of the Alps and the lower mountain chain of the Jura. CERN is situated at the feet of the Jura mountain chain in a plain slightly inclined towards the lake of Geneva. The surface terrain was shaped by the Rhone glacier which once extended from the Alps to the valley of the Rhone. The water of the area flows to the Mediterranean Sea. The absolute altitude of the surface ranges from 430 to 500m with respect to sea level.

The physical positioning for the project has been developed based on the assumption the maximum underground volume possible should be housed within the Molasse rock and should avoid as much as possible any known geological faults or environmentally sensitive areas. In addition, it was assumed that the central injection complex and interaction region, would be built on existing CERN land on the French Prevessin Site. The shafts leading to the on-surface facilities have been positioned in the least populated areas, however, as no real discussions have taken place with the local authorities, the presented layouts can only be regarded as indicative, for costing purposes only. In certain areas, where the shafts would be either extremely deep or if a particularly environmentally sensitive area could not be avoided, inclines access tunnels have been foreseen. Although the typical depth for the tunnel below ground level is in the range of 100-150m, at the French end the main linac is accessed via an inclined tunnel, due to the fact that it is situated is several hundred metres. Similary,

CES DRAFT

shaft number 5 is also accessed via an inclined tunnel, to avoid surface developments in an environmentally sensitive area.

6.2.3 Geology

Most of the proposed path of CLIC is situated within the Geneva Basin, a sub-basin of the large North Alpine Foreland (or Molasse) Basin. This is a large basin which extends along the entire Alpine Front from South-Eastern France to Bavaria, and is infilled by clastic "Molasse" deposits of Oligocene and Miocene age. The basin is underlain by crystalline basement rocks and formations of Triassic, Jurassic and Cretaceous age. The Molasse, comprising an alternating sequence of marls and sandstones (and formations of intermediate compositions) is overlain by Quatemary glacial moraines related to the Wurmien and Rissien glaciations. The path crosses just below a well known fault at the valley of the Allondon river which is situated South-West of Geneva and filled with sands and gravels. For the 3TeV extension of the project, the tunnel will cross a second valley at Gland, situated North-East of Geneva. The tunnel at the South-West end will enter into some Jurassic limestone.



Figure 6.2.3-1 : Longitudinal geological profile (water transfer tunnel to be removed)

6.2.4 Site Development

As most of the central campus is located on the CERN site at Prevessin, it is assumed for the CDR that the existing facilities such as restaurant, main access, road network etc are sufficient and have not been costed. However, for the parts located outside the existing fenceline, but within CERN property, the following items have been included in the costs :

- Roads and car parks
- Drainage networks

CLIC CDR Chapter for Civil Engineering and Services

- 11 CE drawings have been circulated for approval via CERN EDMS
- These drawings are now frozen to allowing drafting of CDR and costing exercises
- Some requested changes will be made later during the Technical Design phase











Cryogenic cavern in Asian site

- Conceptual design of the cryogenic system
- Layout of the cryogenic plant for site A & B
- New layout of the cryogenic system
- Storage of helium inventory
- Cooling water for cryogenic system
- Summary & Future Plan

KEK K. Hosoyama

Conceptual Design of Cryogenic System 1



There are many option of layout of main components:

•4K cold boxes will be installed in the large caverns at the end of access.•Compressor units will be installed in underground tunnel.



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Design Progress for Asian Single Tunnel Configuration – M. Miyahara Review of Main Linac Tunnel Dimensioning – A. Enomoto

Design Progress

for Asian Single Tunnel Configuration

Masanobu Miyahara

KEK

Tunnel Spacing (ML-T & Sub-T)



Main Linac Facilities



International Workshop on Linear Colliders 2010

Comparison of Construction Cost TBM and NATM

• TBM Execution

- High Speed Excavation (low cost excavation) will be Possible in case of the Good geological Condition
- Not Economical in a Short Distance Execution, Because the Portion of TBM Machine Cost is Large
- As for the Tunneling of TBM Excavation, a Merit is bigger in case of Long-Distance Execution more than 10km

NATM Execution

- Construction Cost doesn't Depend on Excavation Distance as much as TBM, because General-use Machines are Applied.

International Workshop on Linear Colliders 2010

Summary

Design Study toward the Next Stage

We need :

- to Investigate in a General Viewpoint about the Various Caverns Layout and Cross Section of the Main Linac Tunnel
- to Develop more Detailed Design Study about the <u>Cooling Water System</u>, <u>Air conditioning System</u>, <u>Cryogenic System</u> and <u>Power Supply System</u>.

to do an Adapted Design Study in the Geological and Geographical Condition of the Concrete Candidate Site (Two) in Japanese Mountainous Region

International Workshop on Linear Colliders 2010



ML Single Tunnel Cross Section

GDE Asian Regional Team KEK A. Enomoto

IWLC2010



Determination of Tunnel Diameter

(for Single Tunnel in floor-mount DRFS)



Global Design Effort - CFS

Ceiling CM Example Euro-XFEL @DESY



IWLC2010



Floor CM Example

LHC \$\$3800 Tunnel



IWLC2010

Monday October 18 - Morning – LHC Cryo tour

Tuesday October 19

Joint Session with WG-5 and ECFA Pushpull Concept – A.Herve Pushpull SiD - M. Oriunno Pushpull ILD – U. Schneekloth ILC IR Conventional Facilities Overview - T. Lackowski

Wednesday October 20

Interaction Region Criteria - Joint Session with WG - 5 and ECFA

ILC MDI – A.Seryi

CLIC MDI – L. Gatignon

CLIC Interaction Region CES Layout- M. Gastal

IR Configuration for the Shallow Site Near Dubna – A. Dudarev

Overall ILC/CLIC Scheduling

ILC Project Schedule – P. Garbincius

CLIC Project Schedule Status – K. Foraz & M.Gastal

CFS Internal Budget and Planning

Asian, European and Americas Region Budget Status and Work Plan -A. Enomoto, J.Osborne, V.Kuchler

Cryogenic System Review

Lessons from the LHC Helium Release and Radiation to Electronics - S. Weisz

CLIC CES Chapter for CDR – J. Osborne

Cryogenic Systems for Asian Sites – K. Hosoyama

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Mont Blanc tunnel visit Thurs 21 Oct

- Tunnel stats :
 - Road tunnel linking Chamonix (France) and Courmayeur (Italy)
 - 8.6m diameter tunnel 11.6km long , with up to 2000m overburden
 - Major accident 24th March 1999 : Fire started on a Belgium lorry transported 9 tons of margarine from France to Italy
 - After 6 minutes into tunnel other vehicles flashed and he stopped to investigate the smoke
 - Fire lasted 56 hours with temperatures up to 1000 deg C in which 40 people died
 - Took 5 days to cool down to allow access
 - Tunnel closed for 3 years for repairs \$480m



Mont Blanc tunnel visit New measures since accident :

- computerized detection equipment
- Emergency escape alcove every 300m, leading to underfloor escape tunnel
- fire station in the middle of the tunnel complete with double cabbed fire trucks
- Emergency escape tunnel runs longitudinaly throughout the length of the tunnel with clean oxygen supply
- Any people in the security bays now have video contact with the control centre, so they can communicate with the people trapped inside and inform them about what is happening in the tunnel more clearly
- remote site for cargo safety inspection was created on each side: Aosta (I) and Passy-Le Fayet (F). Here all trucks are inspected well before the tunnel entrance. The same areas are also used as staging areas, to smooth the peaks of commercial traffic.
- Major impact on tunnel design and construction ever since











- Technical design of the detector movement system needs to get going in collaboration with detector groups and MDI
- The impact of lessons learnt from LHC Helium release and R2E issues need to be better understood by the ILC project
- First Draft of the CLIC CES Chapter has been submitted (any feedback welcome !) Costing planned for end of November
- Asian site design progressing very well



Thank You

