



Cherwell and OverMOS Projects

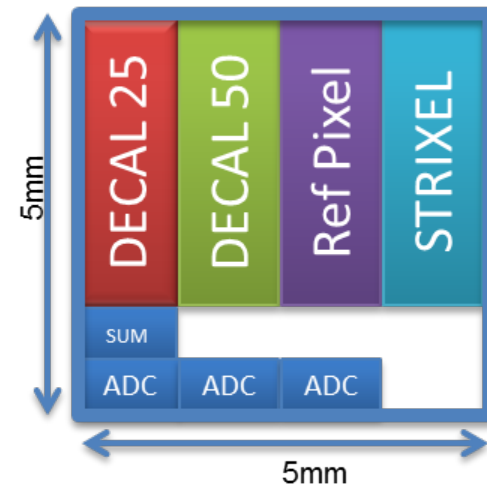
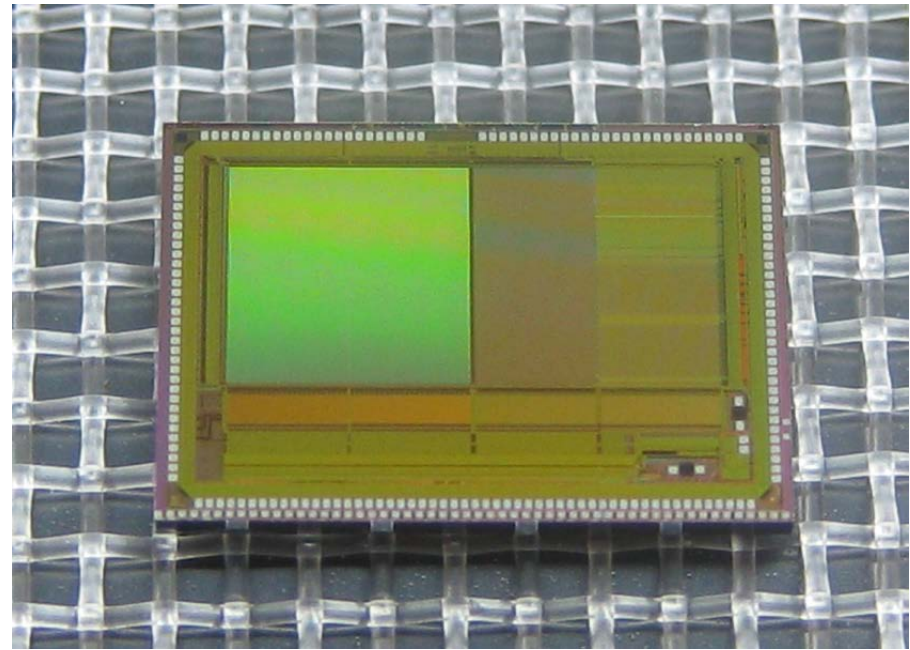
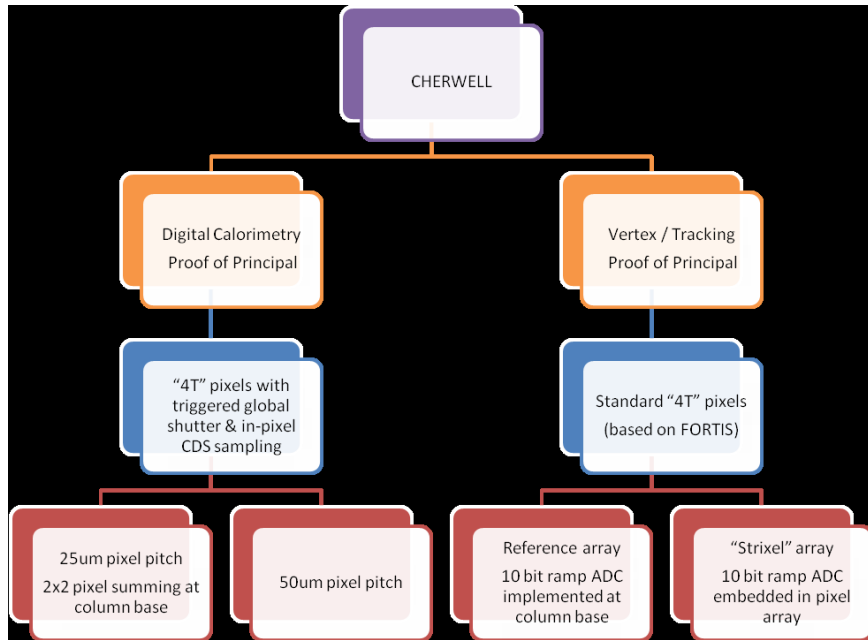
Fergus Wilson

Arachnid and OverMOS collaboration
plus ATLAS CMOS upgrade groups

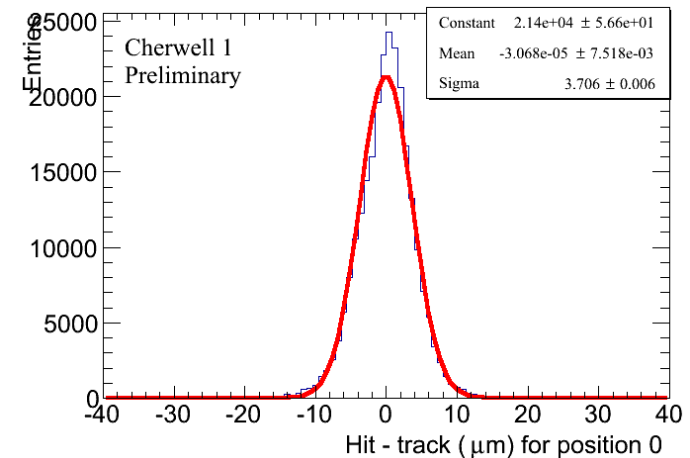
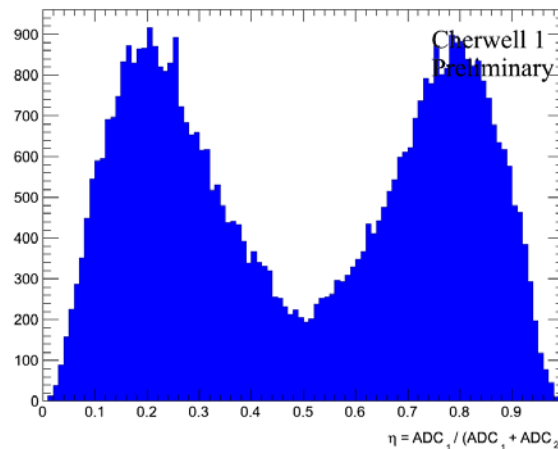
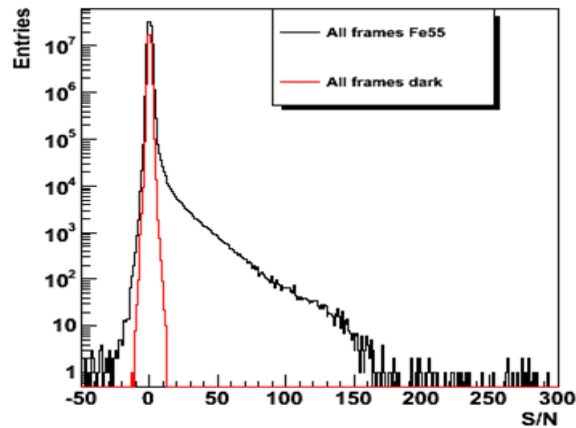
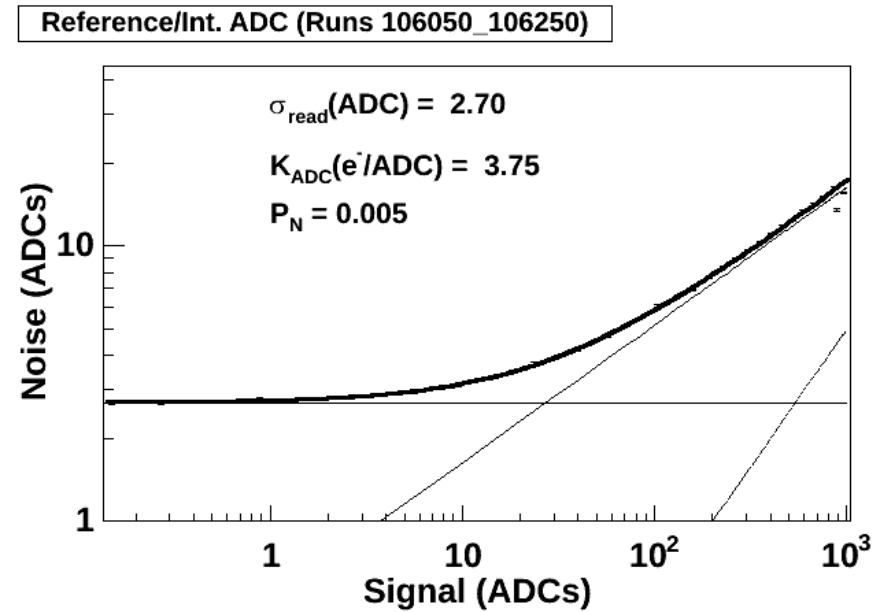
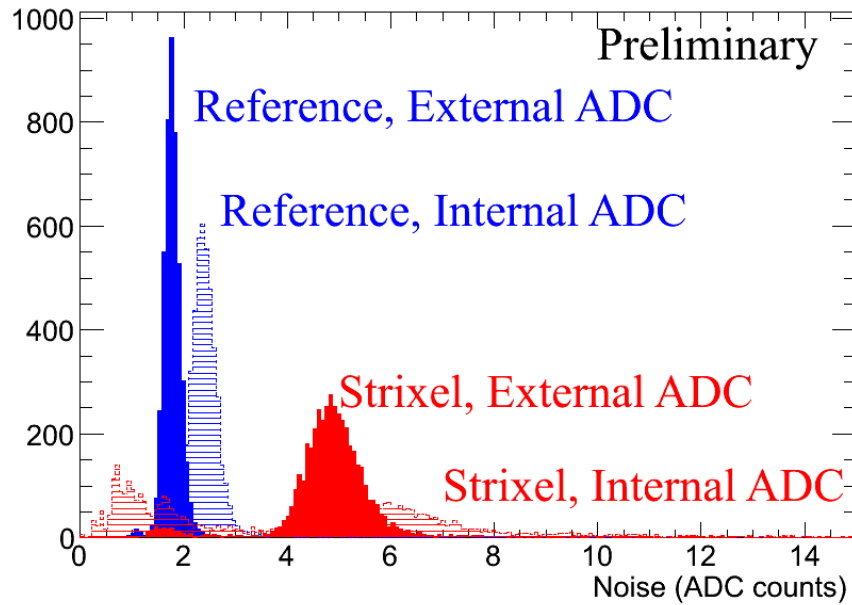
Cherwell

- Sensor produced more than five years ago but funding cut (SpiDer collaboration) so not tested.
- Designed for testing vertexing, tracking and digital calorimetry at Linear Collider.
- Uses ideas from FORTIS (tracking) and TPAC (calorimetry) sensors.
- MAPS 180 μ m TowerJazz
- Secured funding from PRD in 2011 to test sensors (Arachnid Collaboration: QMUL, Bristol, Birmingham, RAL, Daresbury).
- Test beams at CERN in 2012 and 2014.
- Paper currently being written (slowly).

What is Cherwell?



Some preliminary results



Summary

- Results summary
 - Signal to noise > 100
 - Noise $\sim 8 e^-$.
 - Hit efficiency $> 99.7\%$.
 - Hit resolution $\sim 3.7 \mu\text{m}$.
 - Pedestals and noise consistent across pixels.
 - In-pixel electronics results still to be done.
- Tests that were never done:
 - Speed (DAQ very slow by today's standards).
 - Power output (never measured).
 - Radiation tolerance (expected to be $\sim 250 \text{ kRad}$).
 - Ganging of pixels together (noise levels).
 - Power-pulsing.

Charged Particle Detection

Deep p-well: enhances charge collection, allows enhanced pixel structures

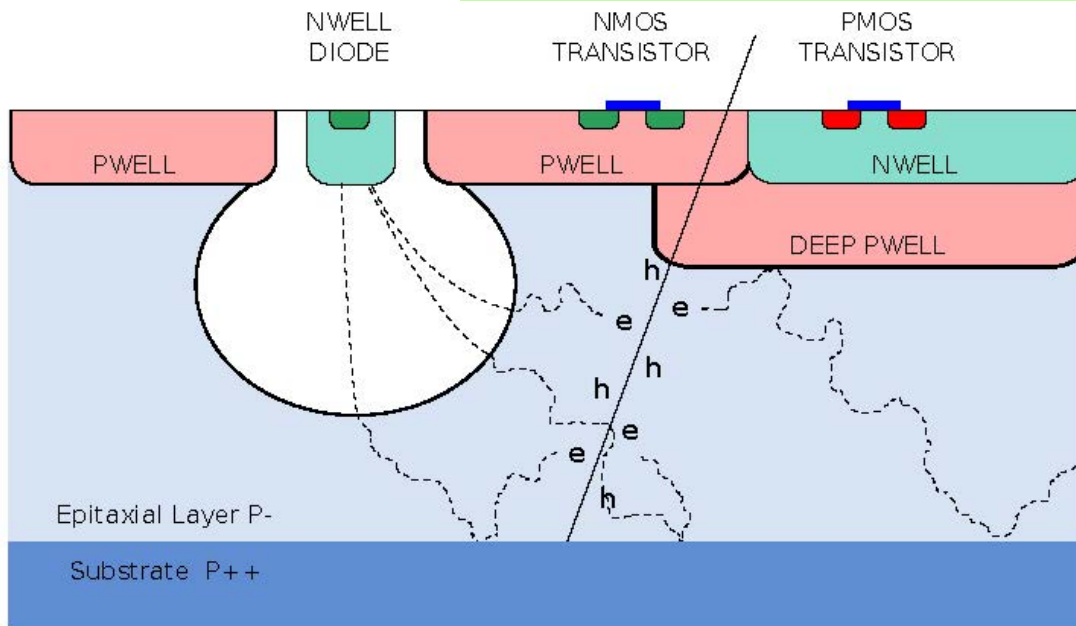
Thin epitaxial layer: shorter collection times, less multiple scattering, less chance of charge capture

High-resistivity epitaxial layer: improved signal to noise.

Guard rings: improve resistance to radiation damage.

High-resistivity epitaxial layer + low voltage bias (HR-CMOS): charge collection by drift, faster, radiation hardness

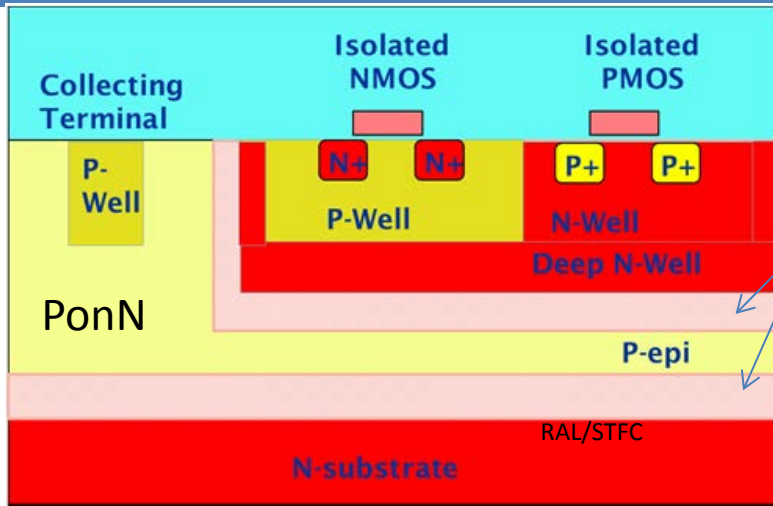
High voltage bias (HV-CMOS): charge collection by drift, faster, radiation hardness



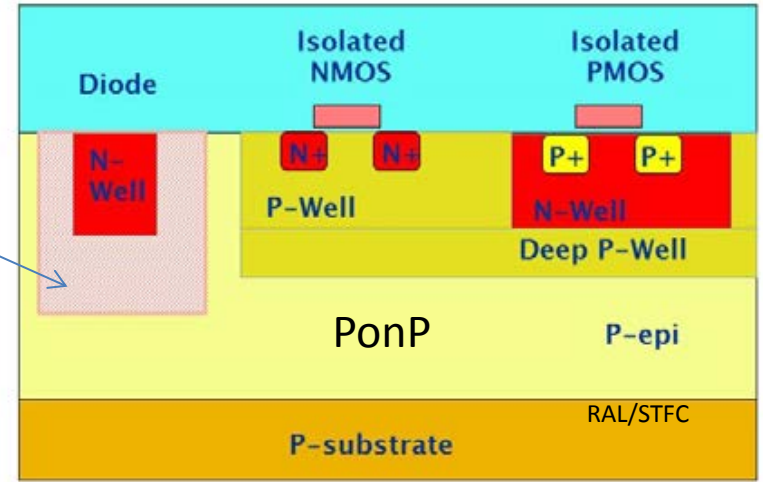
OverMOS 1 Project

- **OverMOS Collaboration.** Design: R. Turchetta, D. Das, F. Wilson, S. Worm, G. Villani, S. McMahon; Simulation: RAL+Glasgow; Testing: open to all.
- An over-depleted epitaxial layer to induce charge transport by drift rather than diffusion.
 - p-epi on n-type substrate (PonN)
 - p-epi on p-type substrate (PonP). TJ standard.
- Aims are high-radiation tolerance ($>\sim 100$ Mrad) and high speed (90% of charge in $<\sim 20$ ns).
- Possible to bias using low voltage levels (~ 10 -20 V) rather than HV-CMOS levels (80-150 V).
- Piggy-backs on ATLAS CMOS upgrade project. Shared DAQ and testing.
- Secured funding from Centre for Instrumentation (Cfi) in 2014 and 2015.
- Some test structures have been designed in a MPW run and are being manufactured. Many variants and epitaxial thicknesses:
 - 40 x 40, 80, 200, 400, 800 μm pixels
 - Different epitaxial layer resistivities.
- Just test the pixel response (minimal ancillary logic).
- Due: **~ 20 April 2015**. Then will be diced, bonded and tested.

OverMOS 1 Project



Depleted regions

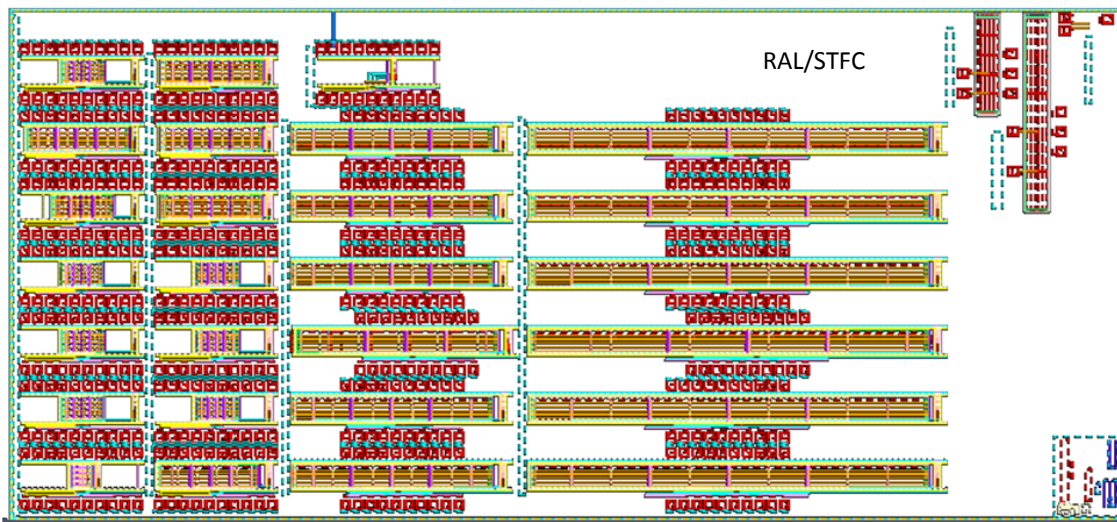


30 variants

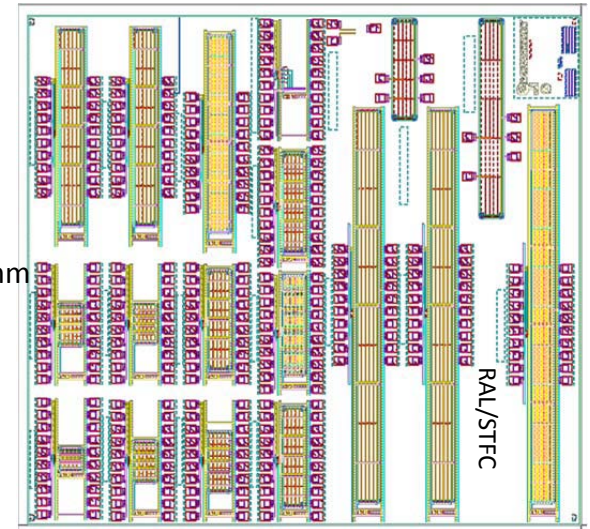
11.3mm

19 variants

5.6mm

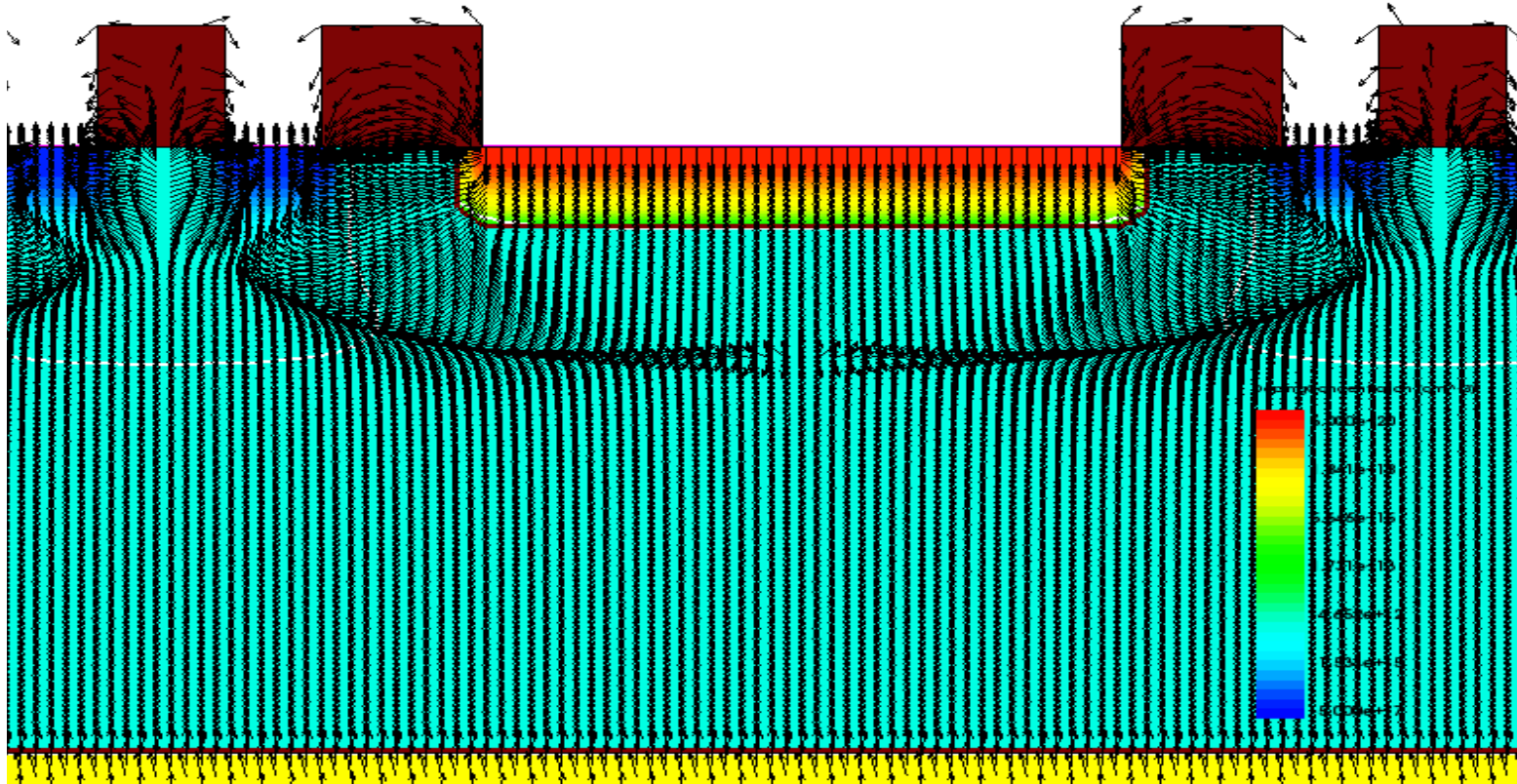


5.2mm



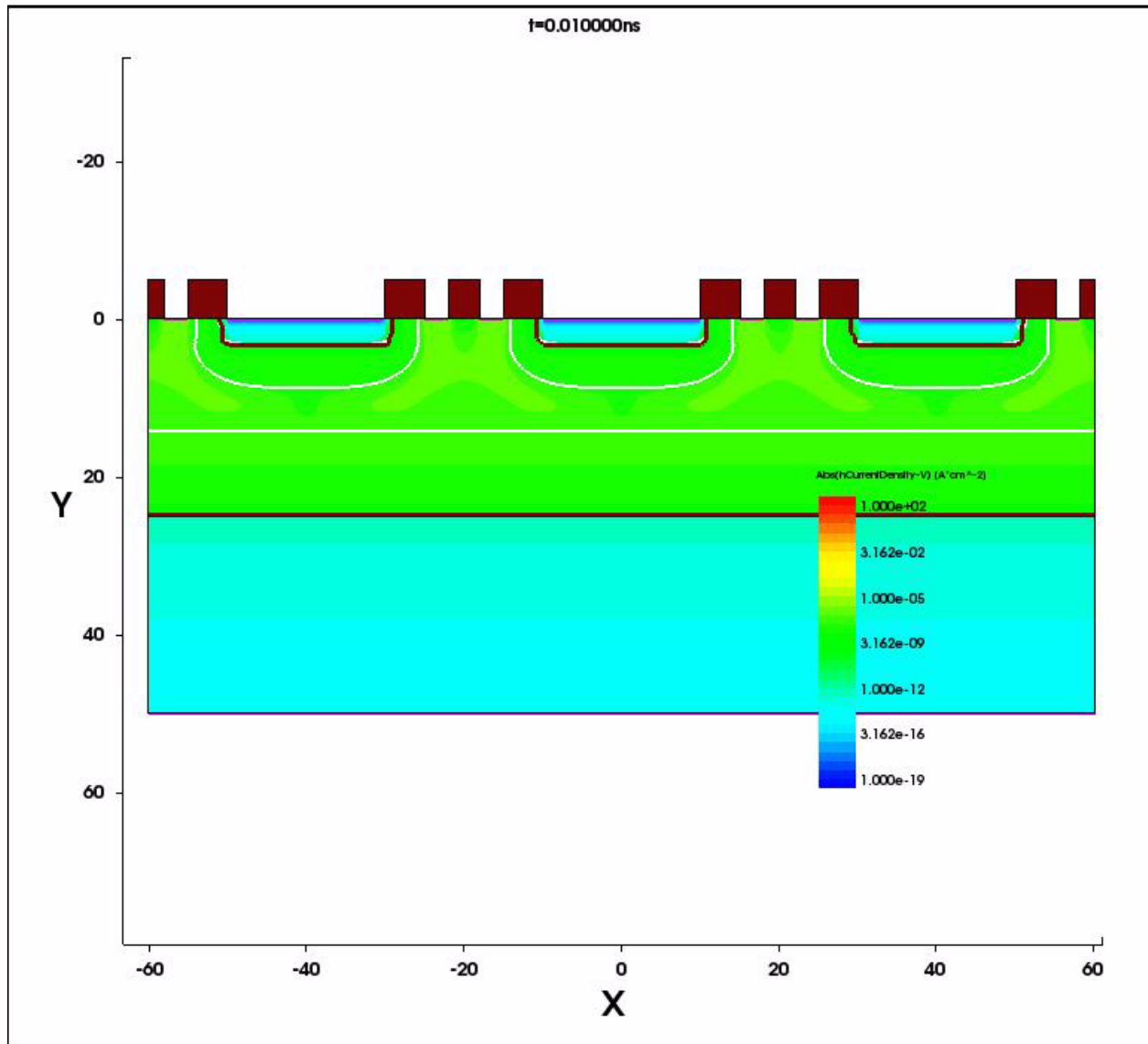
OverMos 1 Project: E-Field

- Too soon for results.



- Charge doesn't get stuck under pixel

OverMos 1 Project: Charge drift



Perpendicular track
through middle of sensor

Shows current density
distribution between 0-27
ns.

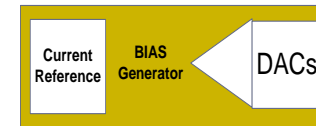
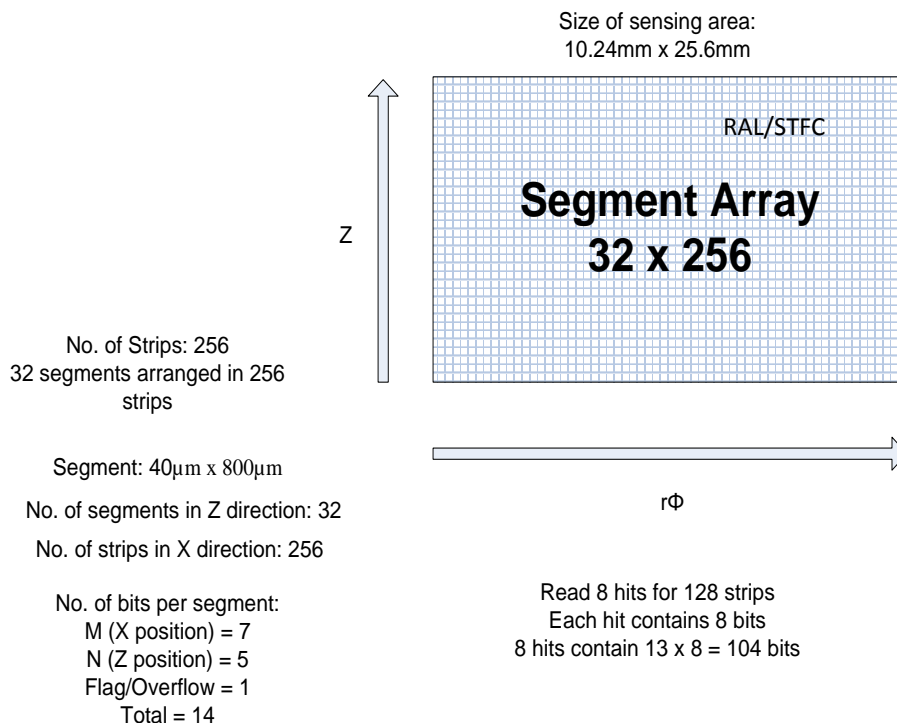
Majority of charge arrives
within <15ns.

Charge does not get
trapped under pixel

OverMOS 2 Project: Engineering run (?)

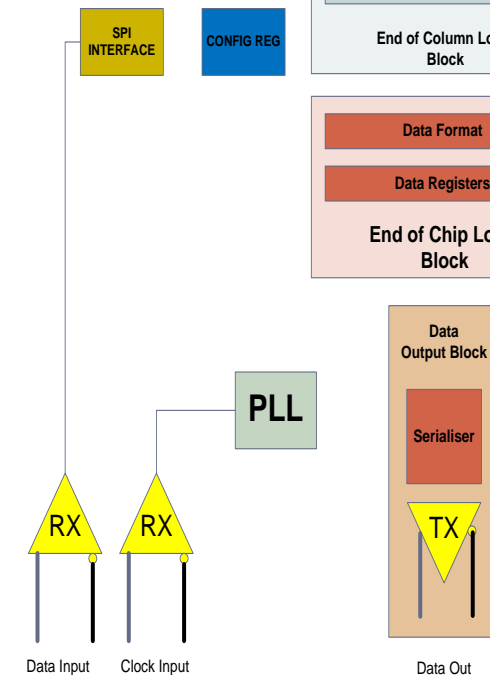
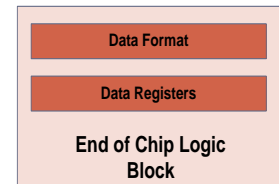
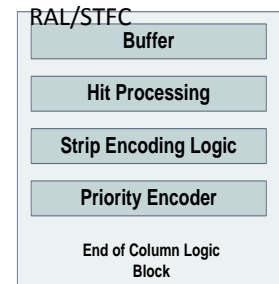
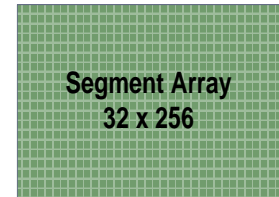
	Needs
Segment size	800 μm x 40 μm
Array	32 segments x 256 strips
Sensor size	25.6 mm x 10.24 mm
Hits to be readout	8 hits@40MHz per 128 strip (max 8 hits/cm ² /25ns) 4.16 Gbits/sec
Signal (e- per MIP)	2000 (25 μm thickness)
Noise in e- rms	< 30
Radiation Hardness	100Mrad TID; 10^{15} n _{eq} /cm ²
Power Budget	0.02 W/cm ² (6 μW /pixel)

Max. Chip area limited by reticle size: 23.5mm x 31.5mm



CALIBRATION

CHARGE INJECTION, MASKING AND THRESHOLD



Future

- Cherwell
 - Complete paper.
 - Some untested features may be characterised if have time.
- OverMOS 1
 - Due ~20 Apr 2015.
 - Dice and bond.
 - Spend the summer irradiating with x-rays, neutrons, protons, ...
 - TCT edge scanning laser tests.
- OverMOS 2
 - Aim for a full engineering run design (2.5 x 2.5 cm).
 - Compatible with ATLAS DAQ.
 - Design by Aug/Sep 2015.
 - But... don't have the money to go to production yet.
- Technology Review
 - Update Jamie Crook's chart.
- Linear Collider
 - Perhaps use ideas in simulation of detectors.
 - Use TCAD simulations to estimate power and speed in a LC design.