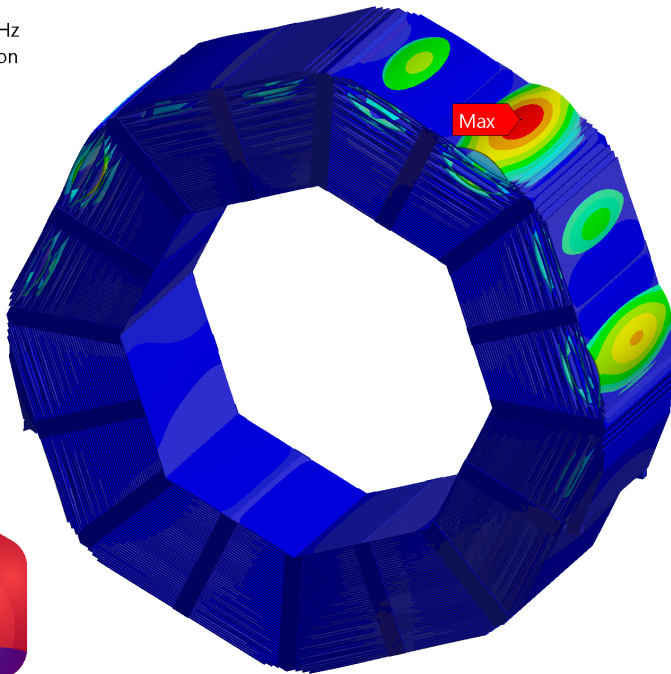
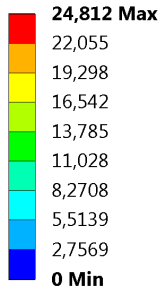


FEM-Study ILD-AHCAL

Seismic simulation

D: Modal
Total Deformation_45Hz
Type: Total Deformation
Frequency: 44,875 Hz
Unit: mm

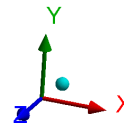


K. Gadow, [M. Lemke](#), [F. Sefkow](#)
Hamburg, 11.03.2016



E-JADE

 HELMHOLTZ
GEMEINSCHAFT



LINEAR COLLIDER COLLABORATION
Designing the world's next great particle accelerator



Overview

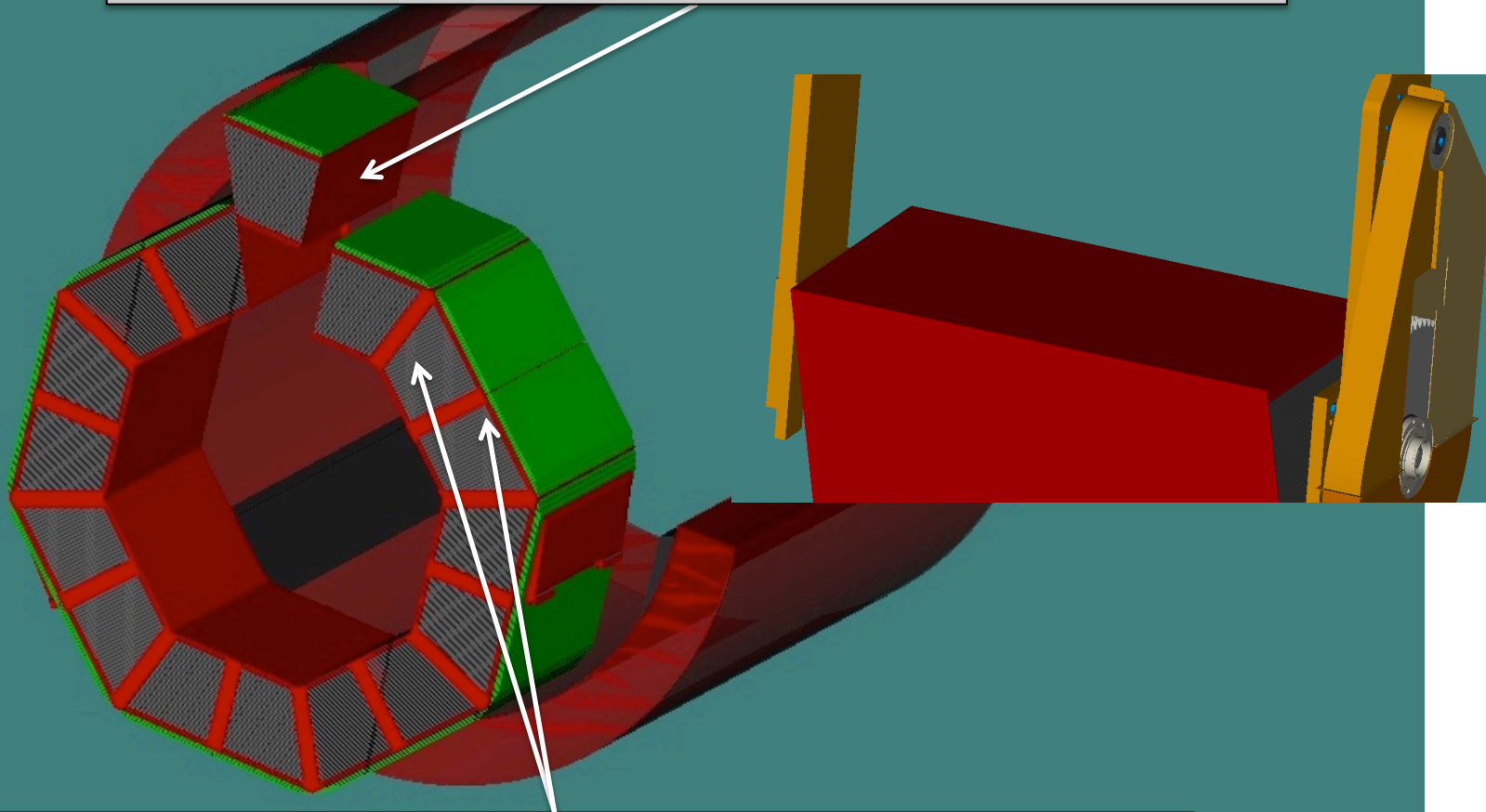
- > Reminder of earlier studies
- > Sub-structuring method
- > First results
- > Outlook



AHCAL submodule

case 2 submodule installation

installation of submodules in front of the cryostat by crane

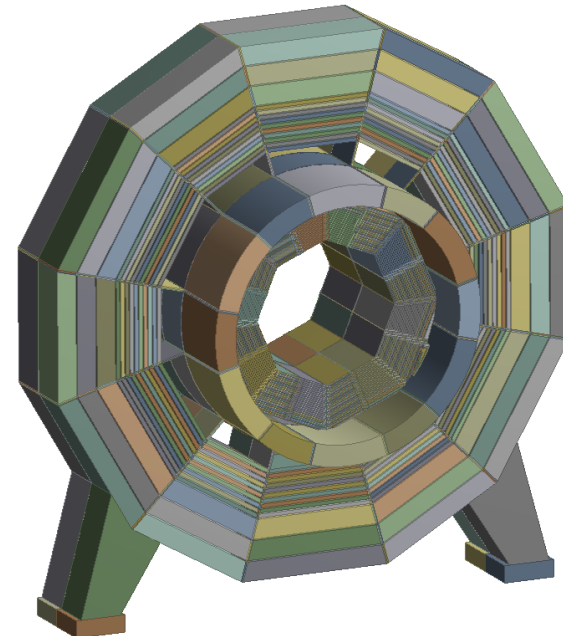
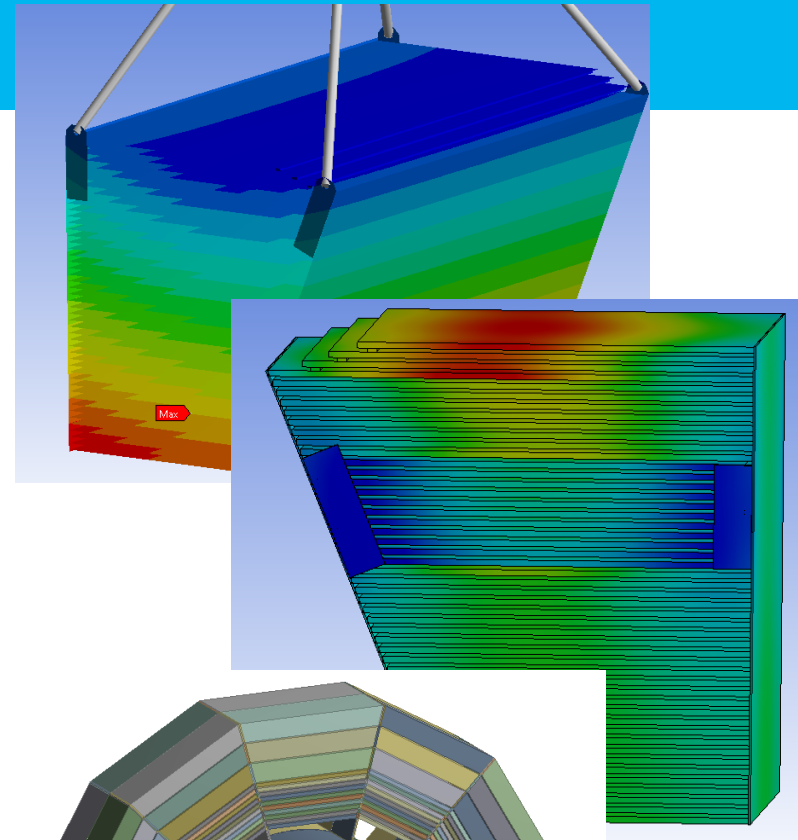


sub module connection by plates from the front and back side



Earlier studies

- Static calculations of absorber structure deformation and stress
 - Including configurations during assembly
 - Design validated
- Data from 2011 earthquake pre-processed for dynamical analysis
- First step: modal analysis: determine eigen modes and frequencies of system
- Combination of large dimensions and small details very challenging
 - Full model impractical, slow convergence
 - For the study of the complete configuration a different approach is needed



AHCAL Mechanics

absorber structure validation (static)

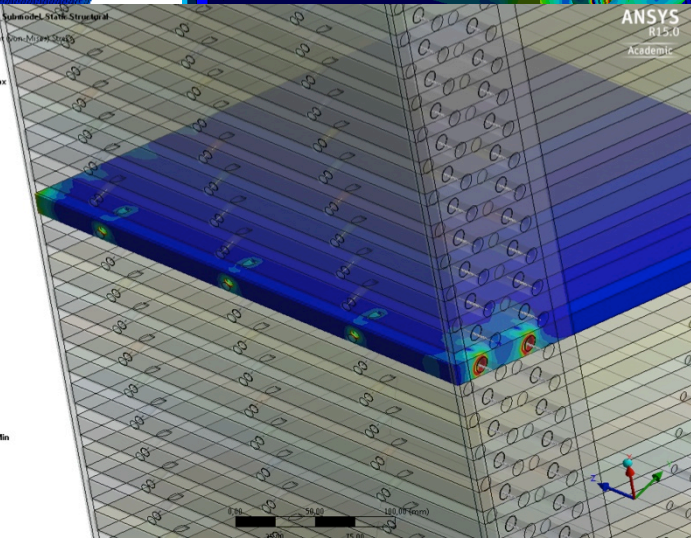
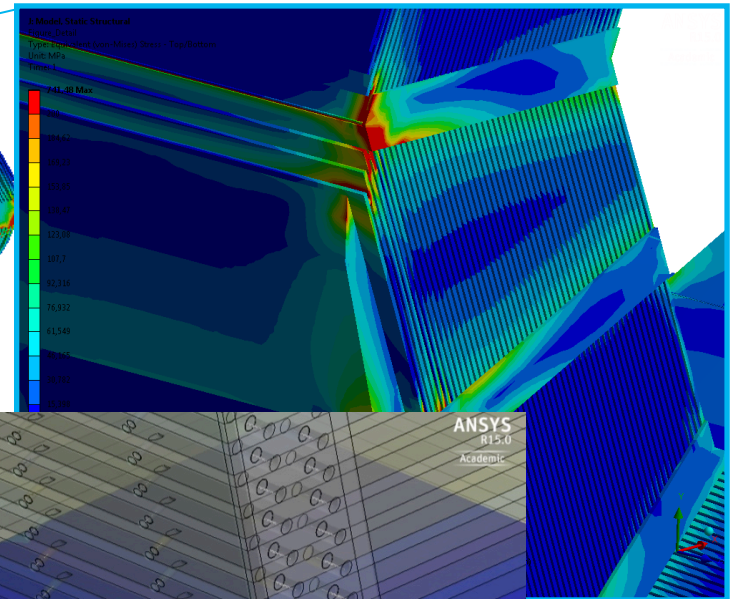
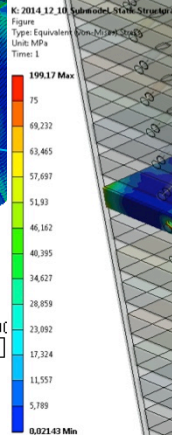
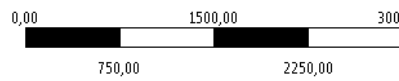
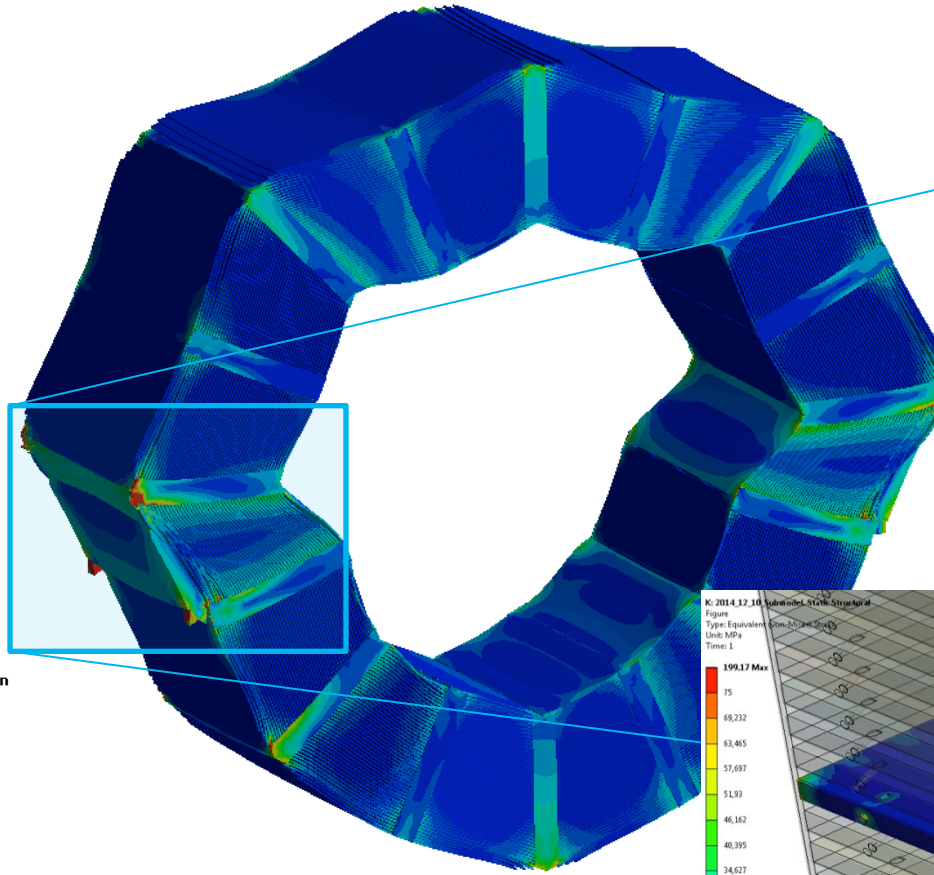
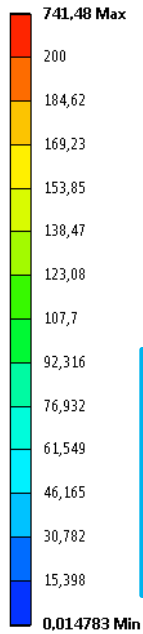
J: Model, Static Structural

Figure

Type: Equivalent (von-Mises) Stress - Top/Bottom

Unit: MPa

Time: 1



- ~360 N/mm² maximum tension
- 50 times exaltation graphic



Use realistic earthquake data

- From 11.3.2013
- Max accel ~ 1g
- Typical excitation pulse
- Data processed for transient analysis in ANSYS
 - Initial state with 1 g static force, prism support in cryostat
- Modal analysis:
 - eigen modes

File View: [F:\Gemeinsame_Projekte\ILD\Daten_allgemein\Erdbebendaten_Japan_2011_03_11\Ichinoseki_K.NET\IWT010110311446.NS] - UltraEdit

Open Files: IWT010110311446.NS x

1	Origin Time	2011/03/11 14:46:00
2	Lat.	38.103
3	Long.	142.860
4	Depth. (km)	24
5	Mag.	9.0
6	Station Code	IWT010
7	Station Lat.	38.9334
8	Station Long.	141.1173
9	Station Height (m)	37
10	Record Time	2011/03/11 14:46:52
11	Sampling Freq (Hz)	100Hz
12	Duration Time (s)	300
13	Dir.	N-S
14	Scale Factor	3920 (gal) / 6182761
15	Max. Acc. (gal)	997.780
16	Last Correction	2011/03/11 14:46:37
17	Memo.	
18		-39088 -39090 -39093 -39094 -39173 -39140 -39087 -39094
19		-39064 -39086 -39145 -39161 -39151 -39129 -39073 -39039
20		-39118 -39212 -39147 -39005 -39056 -39206 -39153 -39038
21		-39081 -39124 -39119 -39142 -39079 -39047 -39122 -39129
22		-39103 -39087 -39091 -39183 -39190 -39043 -39035 -39163
23		-39164 -39169 -39164 -39021 -38986 -39067 -39196 -39317
24		-39088 -38818 -39073 -39342 -39149 -38980 -39097 -39189

ISO 3010:2001(E)

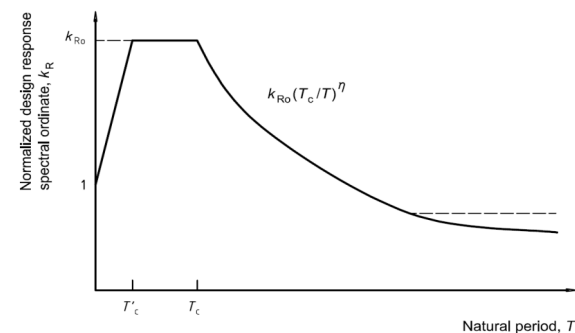
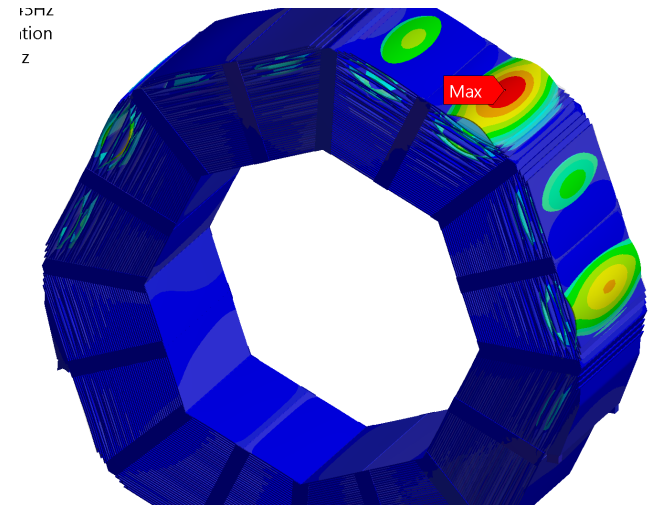
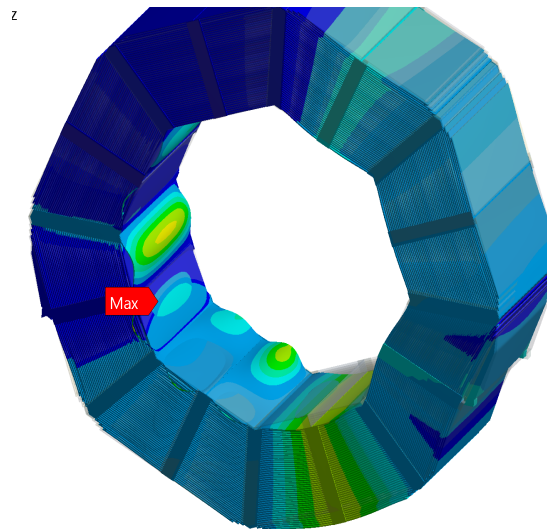
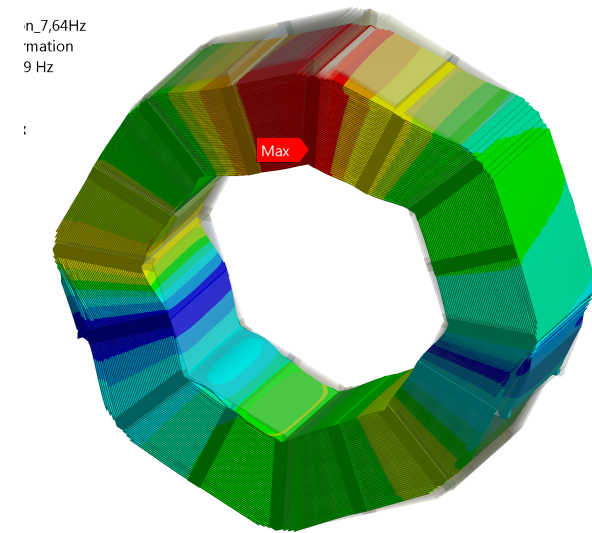
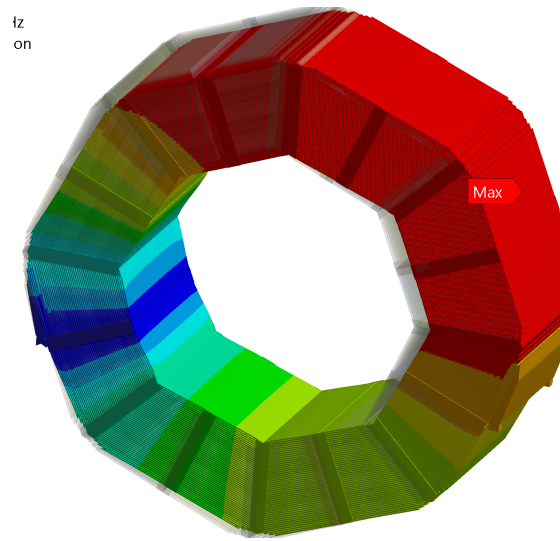


Figure C.1 — Normalized design response spectrum



Eigen modes

- Swinging barrel: 3Hz
- Swinging module: 8Hz
- Swinging plate: 6Hz
- Higher modes: 15 Hz
- Several plates: 45 Hz



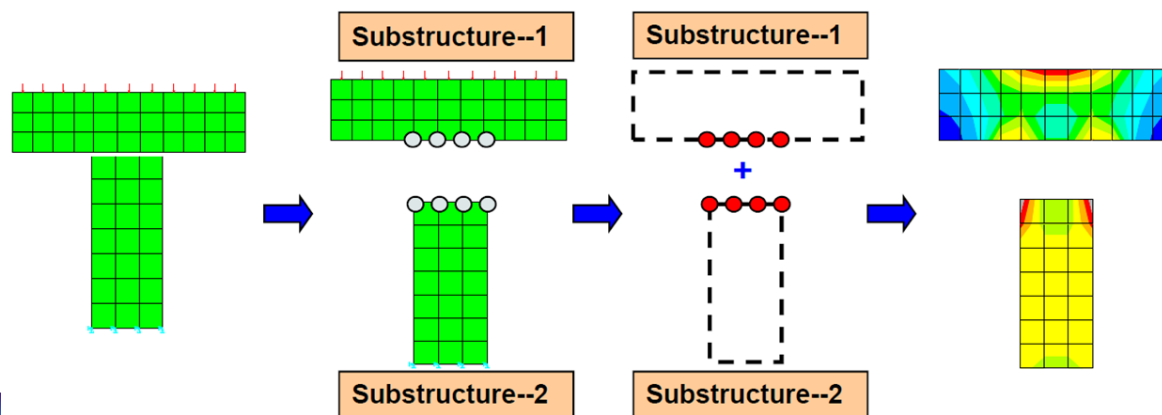
Appropriate calculation method for complex structures

- > First tests with a substitution method for the complex AHCAL-Segments with effective material parameters (effective elastic modules and sheer modules, as well as effective Poisson's ratio) in combination with a homogeneous body as a replacement for the detailed AHCAL-Segment => unfortunately no real breakthrough
- > Another way to calculate such a complex model like the AHCAL-Structure had to be found ...
- > The chosen calculation method is the *Substructuring Method* and hereby especially the *Component Mode Synthesis (CMS)* as a form of substructure coupling analysis in ANSYS used in structural dynamics
- > Built up test cases in ANSYS to develop the APDL-Command-Snippets (handling geometry/model, combine result-files)



Substructuring – A short explanation

- *Substructuring is a procedure that condenses a group of finite elements into one element represented as a matrix. The single-matrix element is called a superelement. (Source: ANSYS Help V17.0)*
- Three steps to use this method:
 - Generation Pass to calculate the superelement matrices (mass, stiffness, damping) and to define the Master DOFs
 - Use Pass to integrate the superelements into the Finite Element Model, the Master DOFs are used to define the boundary conditions (supports, loads, contacts)
 - Expansion Pass to assign the results of the superelements to the original geometries



○ Master DOFs

● Master DOFs solved

All results obtained

Full FE-Model

Generation pass

Use pass

Expansion pass

AHCAL | 11. 03. 2016| Seite 9

Figure-Source: CADFEM GmbH/Germany



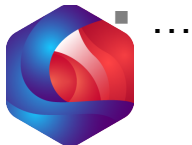
Substructuring – Pros and Cons

> Pro:

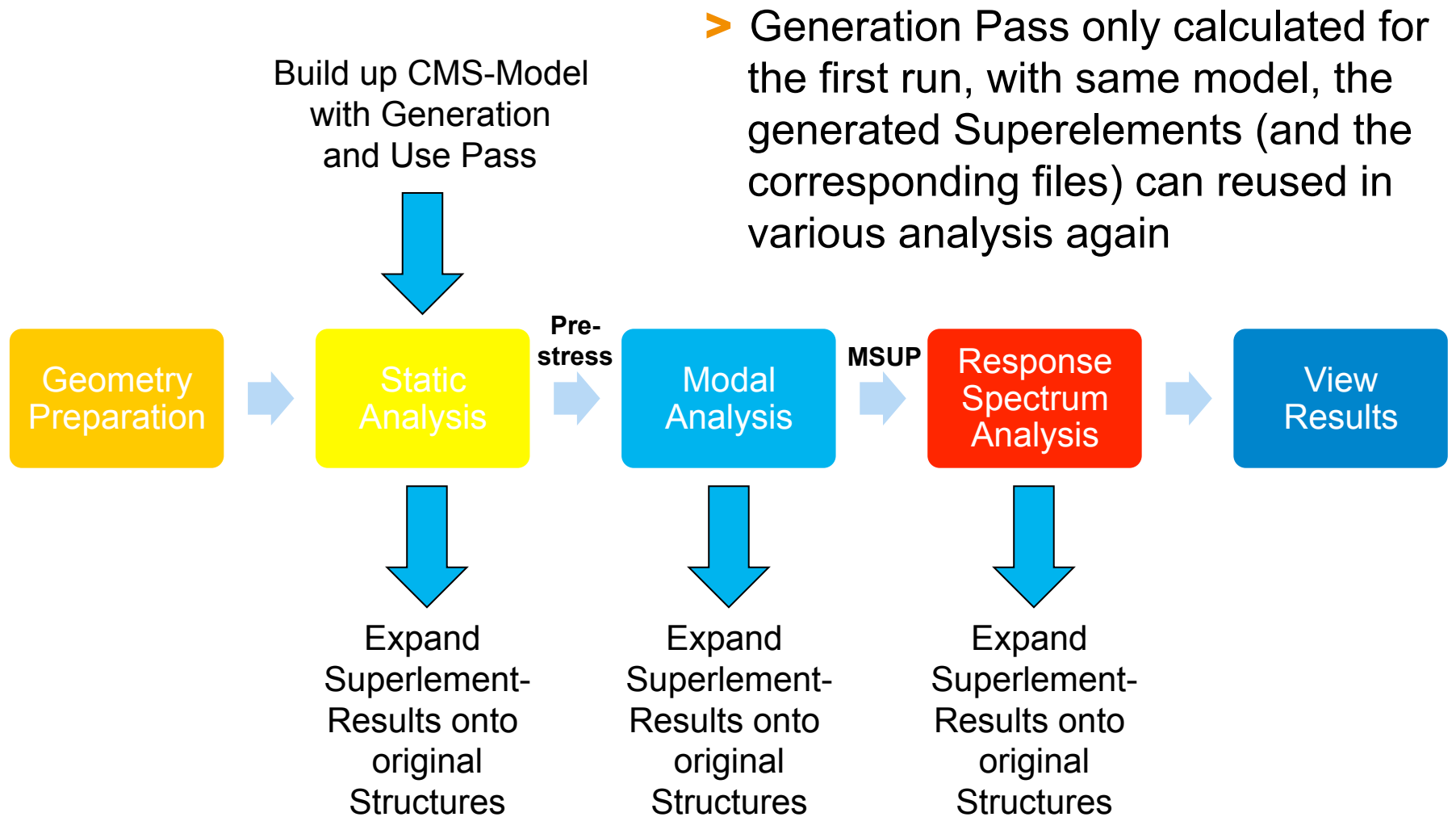
- Complex models can be calculated, n-Elements describing the complex FE-model can be simplified with the CMS-method to one! single element
- For same geometry/mesh, the created files for super-elements can be saved/reused (huge time saving potential)
- Very good performance (with reusing super-element-Files) in dynamic analysis
- Less relevant eigen modes can be sorted out by filtering the calculated modes with APDL-Commands

> Contra:

- Long time to simplify geometry / to prepare the Finite Element Model
- Long preparation/calculation time in Generation Pass and Expansion Pass (these are additional calculations to the real model/analysis) => BUT: very effective in complex models with several analysis steps
- APDL (ANSYS Parametric Design Language) and FE-models around APDL-commands (sometimes) sensitive to handle ;-)

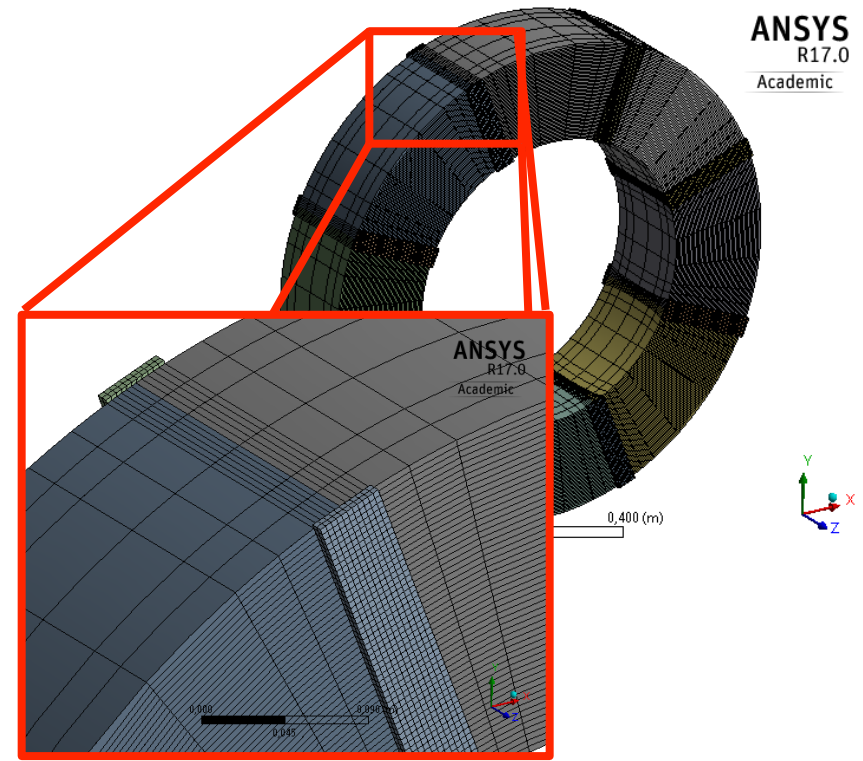
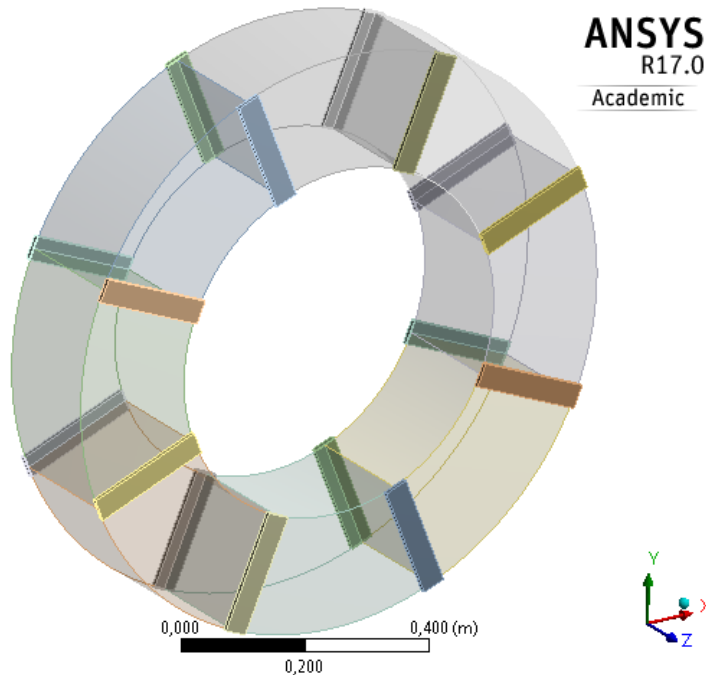


Scheme for dynamic analysis-run with CMS-Method



Tests to develop the substructuring process for AHCAL

- > Simple model, only 8 segments connected by front plates => geometrically identical to detailed AHCAL geometry
- > Geometry and mesh for 3D-Full-Model and CMS-Model identical

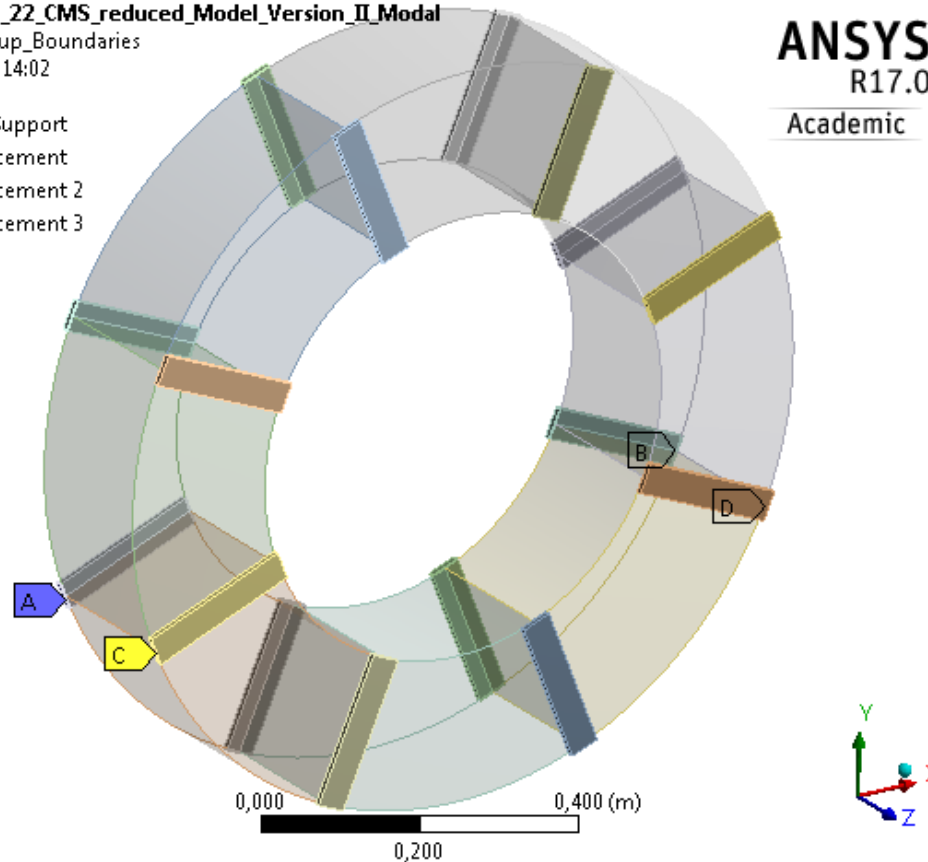


Tests to develop the substructuring process for AHCAL

- Boundary conditions comparable to AHCAL-boundary conditions (prism-supported side and loose side, free in x-direction) identically as well

I: 2016_02_22_CMS_reduced_Model_Version_II_Modal
Model-Setup_Boundaries
02.03.2016 14:02

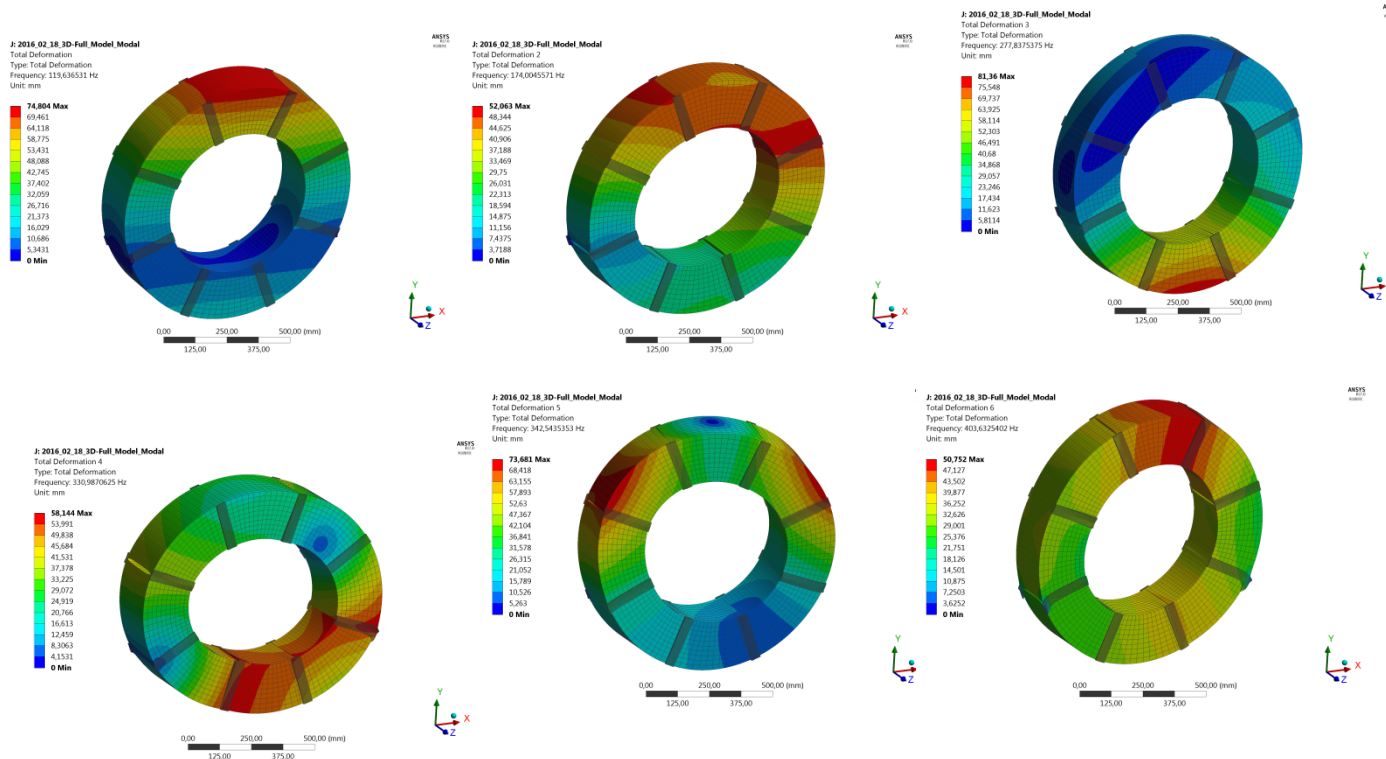
- A** Fixed Support
- B** Displacement
- C** Displacement 2
- D** Displacement 3



Tests to develop the substructuring process for AHCAL

➤ Modal results of 3D full model

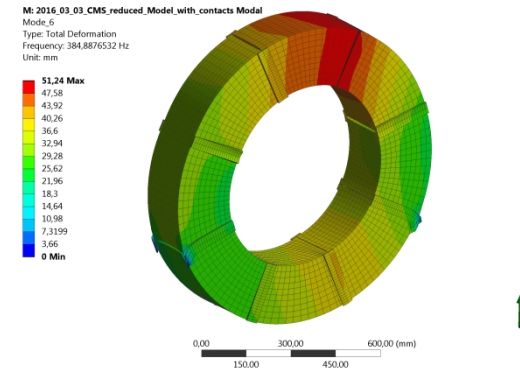
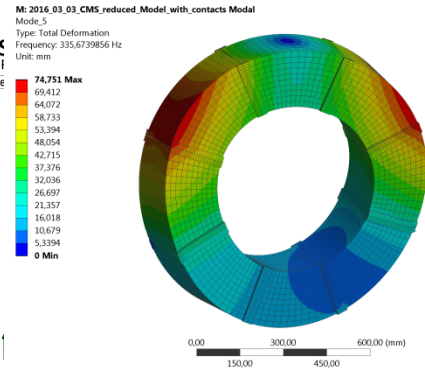
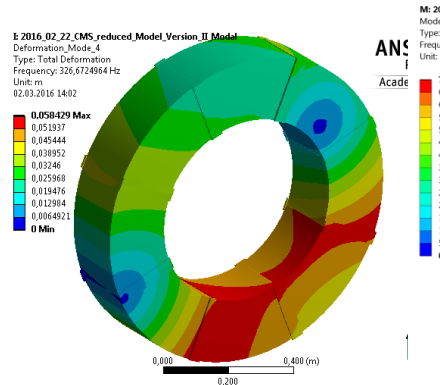
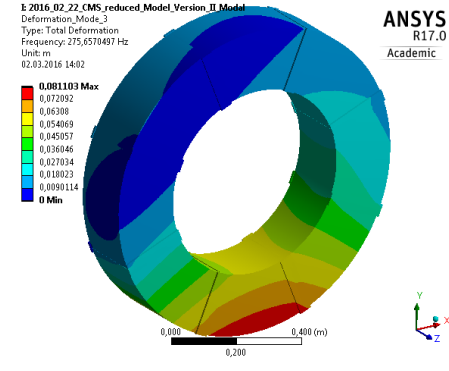
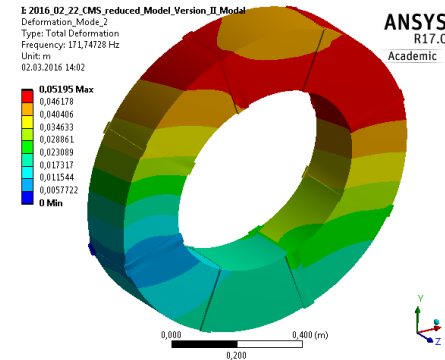
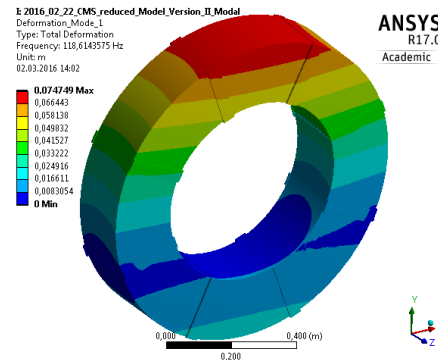
Mode	f [in Hz]
1	119,64
2	174,00
3	277,84
4	331,00
5	342,54
6	403,63



Tests to develop the substructuring process for AHCAL

➤ Modal Results of CMS-Model

Mode	f [in Hz]
1	118,61
2	171,75
3	275,66
4	326,67
5	335,67
6	384,89

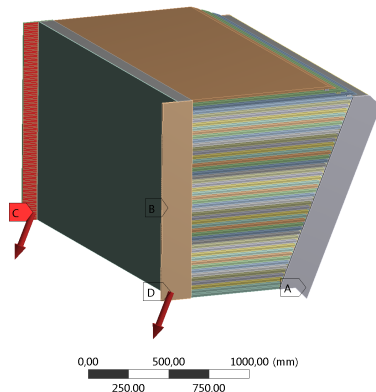


Tests to develop the substructuring process for AHCAL

- Single static-mechanical and modal analyses performed to check the calculation accuracy of FE models using the CMS-method
- Fixed support and two forces
- 6,4 Mio. elements in both analyses (3D-/CMS-FE model)

F: 3D-Model_fine_mesh Static Structural
Model_I

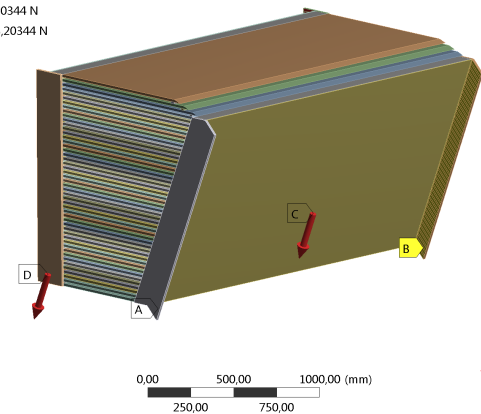
- A Fixed Support
- B Displacement
- C Force: 21213,20344 N
- D Force 2: 21213,20344 N



ANSYS
14.5
Academic

F: 3D-Model_fine_mesh Static Structural
Model_II

- A Fixed Support
- B Displacement
- C Force: 21213,20344 N
- D Force 2: 21213,20344 N



ANSYS
14.5
Academic

ANSYS
14.5
Academic

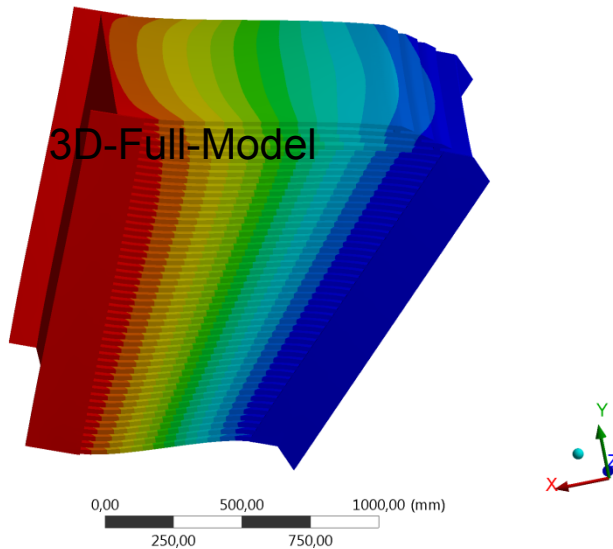
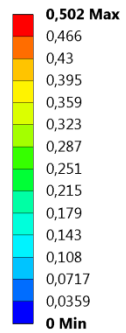


Tests to develop the sub-structuring process for AHCAL

> Accurate results with CMS method

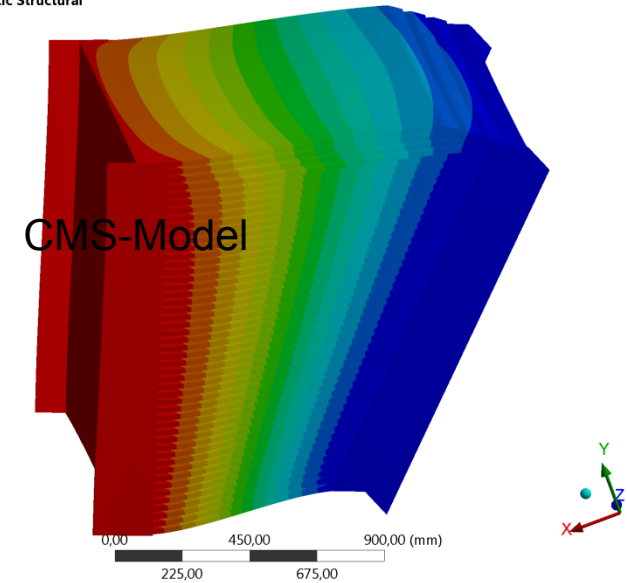
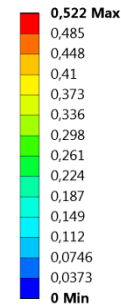
C: 3D-Model Static Structural

Total Deformation
Type: Total Deformation
Unit: mm
Time: 1



E: 3D-Model_fine_mesh Static Structural

Total Deformation
Type: Total Deformation
Unit: mm
Time: 1

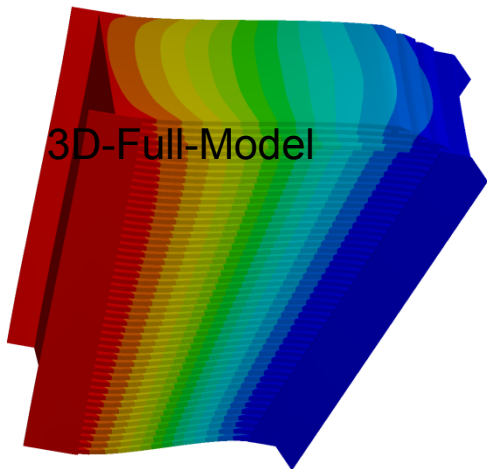
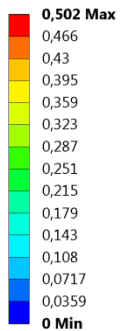


Tests to develop the sub-structuring process for AHCAL

> Accurate results with CMS method

C: 3D-Model Static Structural

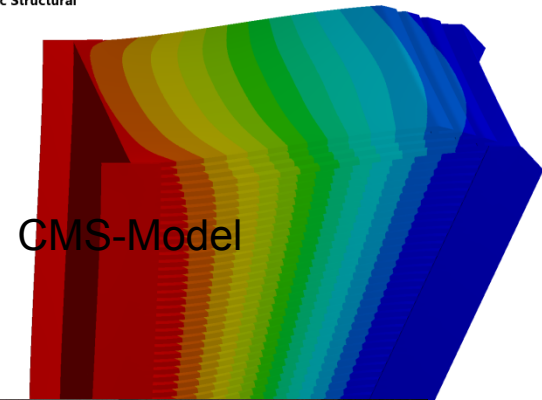
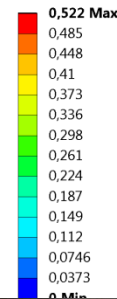
Total Deformation
Type: Total Deformation
Unit: mm
Time: 1



ANSYS
12.1.0
Academic

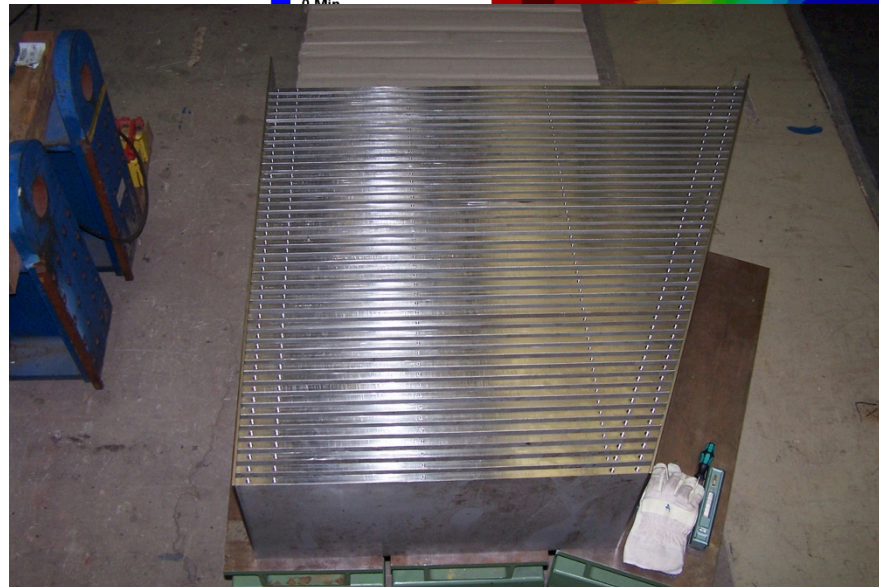
E: 3D-Model_fine_mesh Static Structural

Total Deformation
Type: Total Deformation
Unit: mm
Time: 1



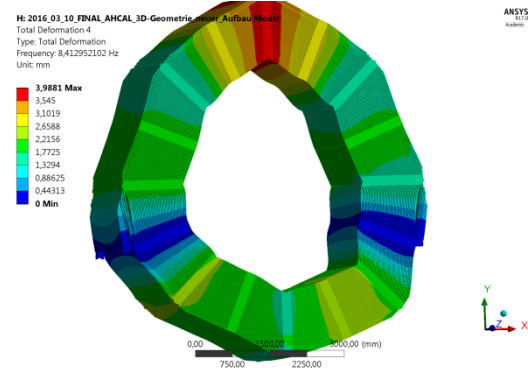
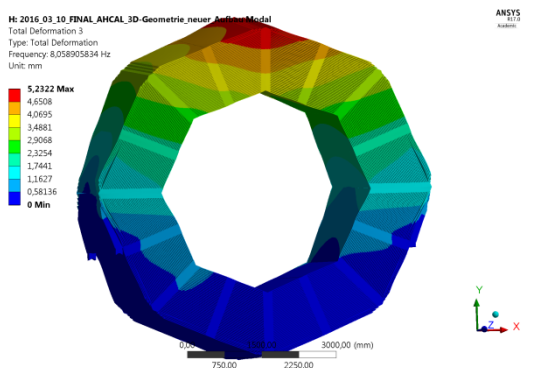
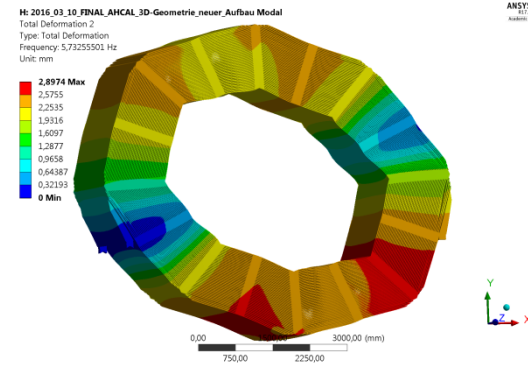
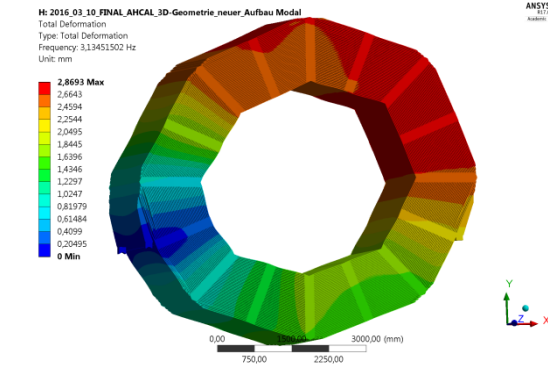
ANSYS
12.1.0
Academic

> Should be verified by measurement



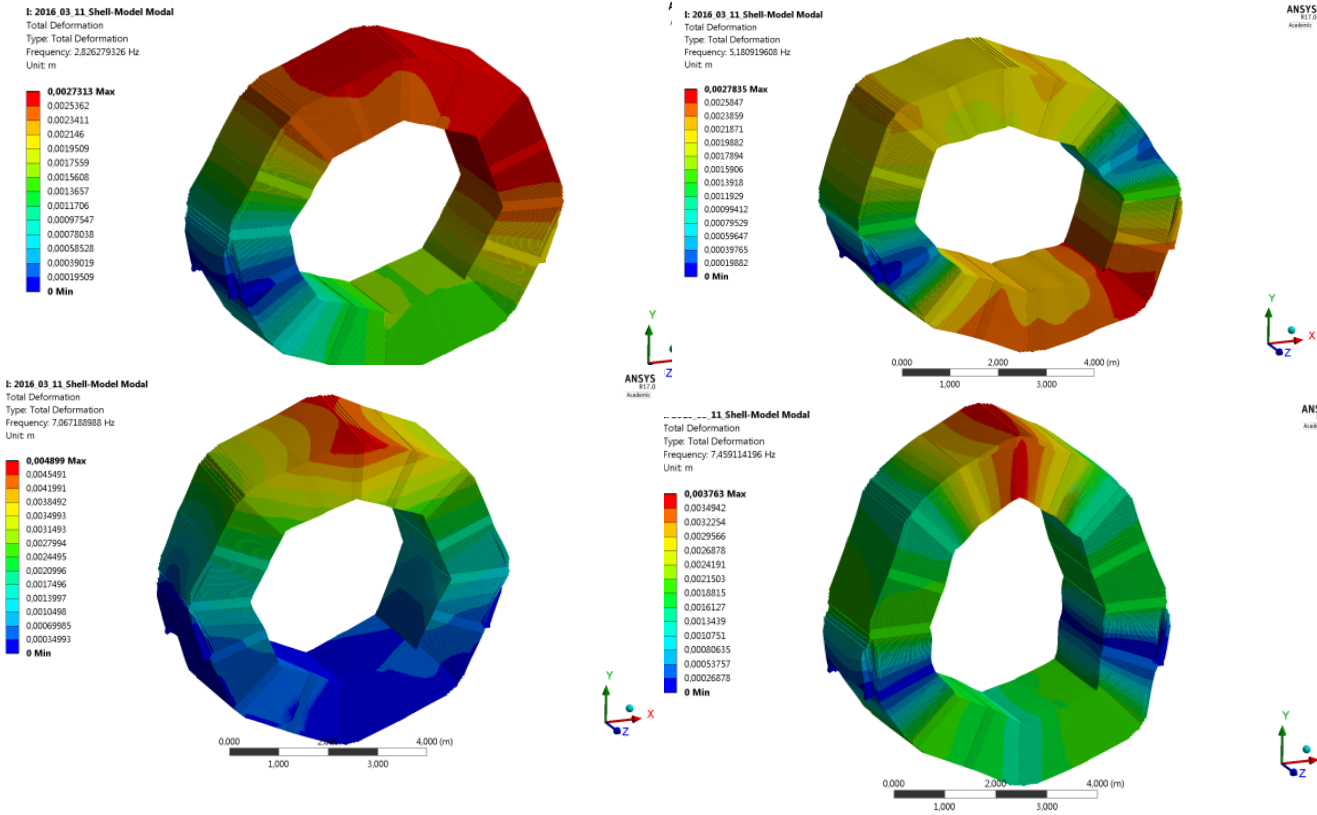
➤ Results CMS-Model:

Shell-Model (prestressed)		Shell-Model (free)		CMS-Model (free)	
Nr.	f [in Hz]	Nr.	f [in Hz]	Nr.	f [in Hz]
1	2,97	1	2,83	1	3,13
2	5,27	2	5,18	2	5,73
3	6,11	3	7,07	3	8,06
4	7,65	4	7,46	4	8,41
5	9,16	5	9,94	5	10,84
6	9,85	6	11,60	6	12,91
7	11,68	7	13,65	7	15,02
8	13,32	8	14,70	8	16,47
9	14,65	9	15,37	9	16,83
10	14,67	10	17,18	10	18,07
11	15,76	11	18,75	11	20,38
12	17,37	12	19,29	12	21,14
13	18,32	13	20,21	13	22,44
14	19,37	14	21,46	14	23,34
15	20,29	15	22,48	15	24,44
16	21,99	16	23,63	16	26,12
17	22,83	17	25,52	17	27,06
18	24,05	18	31,37	18	32,28
19	24,49	19	33,39	19	38,16
20	25,23	20	35,12	20	39,50
21	31,22	21	41,07	21	41,03
22	35,29	22	42,68	22	41,03
23	38,82	23	42,68	23	41,03
24	39,76	24	42,72	24	41,03
25	40,52	25	42,72	25	41,03
26	40,55	26	42,72	26	41,03
27	41,00	27	42,72	27	41,03
28	41,27	28	42,72	28	41,04
29	42,32	29	42,81	29	41,04
30	43,78	30	43,33	30	41,04



General AHCAL-Model

➤ Results 3D-Model:



Shell-Model (prestressed)		Shell-Model (free)		CMS-Model (free)	
Nr.	f [in Hz]	Nr.	f [in Hz]	Nr.	f [in Hz]
1	2,97	1	2,83	1	3,13
2	5,27	2	5,18	2	5,73
3	6,11	3	7,07	3	8,06
4	7,65	4	7,46	4	8,41
5	9,16	5	9,94	5	10,84
6	9,85	6	11,60	6	12,91
7	11,68	7	13,65	7	15,02
8	13,32	8	14,70	8	16,47
9	14,65	9	15,37	9	16,83
10	14,67	10	17,18	10	18,07
11	15,76	11	18,75	11	20,38
12	17,37	12	19,29	12	21,14
13	18,32	13	20,21	13	22,44
14	19,37	14	21,46	14	23,34
15	20,29	15	22,48	15	24,44
16	21,99	16	23,63	16	26,12
17	22,83	17	25,52	17	27,06
18	24,05	18	31,37	18	32,28
19	24,49	19	33,39	19	38,16
20	25,23	20	35,12	20	39,50
21	31,22	21	41,07	21	41,03
22	35,29	22	42,68	22	41,03
23	38,82	23	42,68	23	41,03
24	39,76	24	42,72	24	41,03
25	40,52	25	42,72	25	41,03
26	40,55	26	42,72	26	41,03
27	41,00	27	42,72	27	41,03
28	41,27	28	42,72	28	41,04
29	42,32	29	42,81	29	41,04
30	43,78	30	43,33	30	41,04



Nice option: The Modal Participation Factor

- Modal Participation Factor to sort out irrelevant eigenmodes; especially the AHCAL-Structure produces a lot of eigenmodes caused by large amount of single plates in each of 16 segments
- This method saves disc space and reduces calculation time
- Only interesting modes used for following dynamic analysis with MSUP-Method

***** PARTICIPATION FACTOR CALCULATION *****ROTY DIRECTION

MODE	FREQUENCY	PERIOD	PARTIC. FACTOR	RATIO	EFFECTIVE MASS	CUMULATIVE MASS FRACTION	RATIO EFF.MASS TO TOTAL MASS
1	2.97162	0.33652	520.02	0.641397	270419.	0.180528	0.180302
2	5.27491	0.18958	83.665	0.103194	6999.91	0.185201	0.466719E-02
3	6.11162	0.16362	-125.79	0.155153	15823.6	0.195765	0.105504E-01
4	7.65056	0.13071	-137.90	0.170092	19017.4	0.208461	0.126799E-01
5	9.15632	0.10921	7.1844	0.008861	51.6155	0.208495	0.344146E-04
6	9.85323	0.10149	21.563	0.026596	464.951	0.208806	0.310006E-03
7	11.6803	0.85615E-01	-92.694	0.114330	8592.23	0.214542	0.572887E-02
8	13.3242	0.75052E-01	-14.826	0.018287	219.821	0.214688	0.146565E-03
9	14.6512	0.68254E-01	-28.183	0.034761	794.260	0.215219	0.529572E-03
10	14.6706	0.68164E-01	-163.66	0.201864	26785.7	0.233100	0.178593E-01
11	15.7643	0.63435E-01	3.5688	0.004402	12.7361	0.233109	0.849182E-05
12	17.3655	0.57585E-01	92.957	0.114655	8641.04	0.238878	0.576141E-02



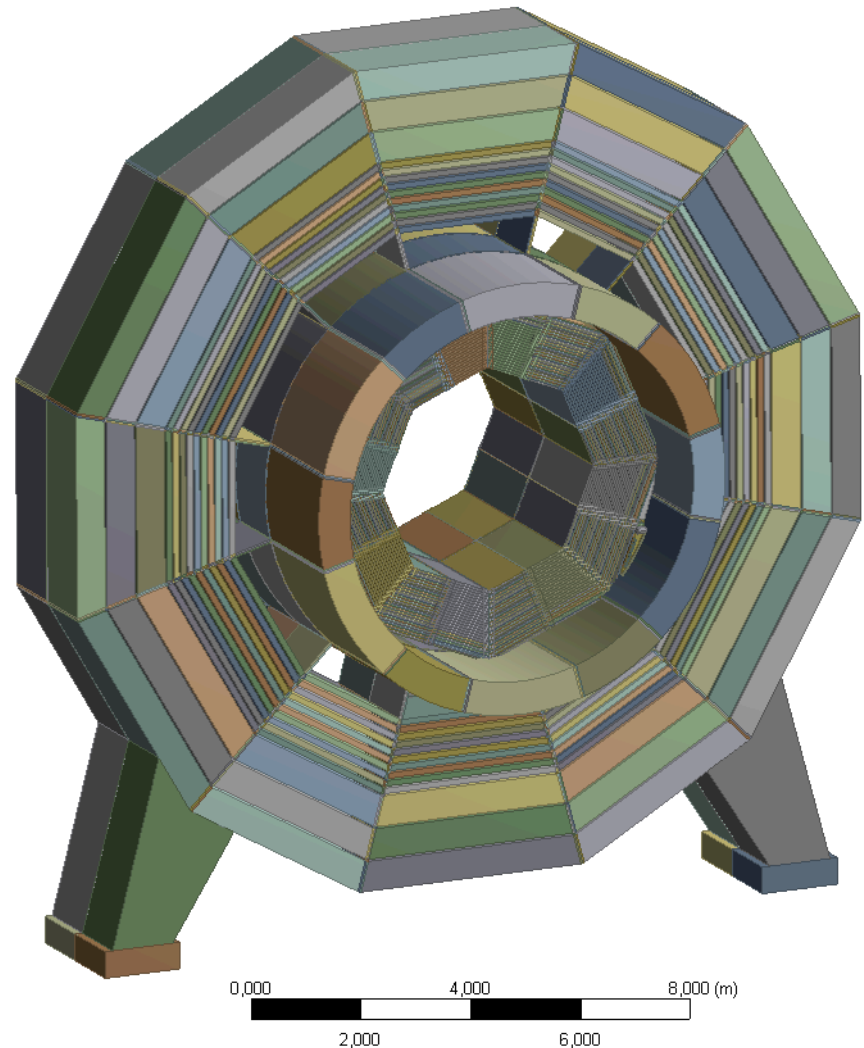
To Do: General tasks (short term schedule)

- > Build up the prestressed modal analysis with CMS-Testmodel (actually working)
- > Response spectrum analyses with earthquake data generalised with ISO 3010 and Eurocode 8
- > Handover the modal-results to a response spectrum analysis with Earthquake data from Japan/Ichinosaki (Source:NIED K-NET IWT010 2011/03/11) has to be implemented in the Testmodel, max. amplitudes:
 - East-West 852,134 gal (alternatively $8,52 \text{ m/sec}^2 \Rightarrow 0,36 \text{ g}$)
 - North-South: 997,780 gal (alternatively $9,98 \text{ m/sec}^2 \Rightarrow 1,02 \text{ g}$)
 - Vertical: 352,666 gal (alternatively $3,53 \text{ m/sec}^2 \Rightarrow 0,36 \text{ g}$)
- > Mandatory: regular adjustments in models (Commands, geometry, ...)
- > ... (next slide)



To Do: Towards the whole barrel-Setup (long(er) term schedule)

- To get real amplitudes, the whole support-structure for the AHCAL has to be calculated
- Thereby the CMS-Method is the key ...?! In my opinion: YES!!!
=> a possible path:
 - In the first step, the barrel yoke with feet and cryostat, and mass points for AHCAL+ECAL+... will be calculated
 - Second: the system response at the AHCAL guide rails will be analysed and saved
 - Third: with these detailed excitations at AHCAL guide rails a second „analysis turn“ will be done for the AHCAL (again with CMS-Method)



Summary, outlook and remarks

- > Seismic study is progressing
- > Successful change to sub-structure method which will allow integration into cryostat and yoke whilst retaining all details
- > Getting ready to simulate with real earthquake data
- > Will also address rotated case (by 22° as preferred by ECAL) and ECAL support details

- > Results are conservative with respect to
 - Thicker absorber (fewer layers for cost reduction)
 - Smaller inner radius
 - Adaption to SiD



- > APDL => ANSYS Parametric Design Language (ANSYS scripting/ programming language to expand the capabilities in ANSYS Workbench)
- > Master DOF => a previously defined set of nodes, which are excluded from substitution with the superelement and to define boundary conditions and contacts to other bodies/parts/superelements
- > CMS => Component Mode Synthesis
- > MSUP => Modal Superposition Method
- > Modal Participation Factor => Each mode of a structure has an effective mass representing the share in the relevance for structural dynamic investigations, for this reason a modal participation factor less than a defined value will have no relevant impact on following dynamic analysis reusing the modal results for the MSUP-Method



Backup-slide

- Bei Bauwerken muss nach Norm (ISO 3010 und Eurocode 8) die Standsicherheit nachgewiesen werden
- Eingangsleistungsspektrum aus ISO 3010/Eurocode 8 für die FE-Analyse aufbereiten (Faktoren für Aufstellort/-Erdregion) bestimmen und globales, dynamisches Modell aufsetzen
- Globales, dynamisches Modell mit Erdbebendaten Ichinoseki (NIED K-NET IWT010 2011/03/11) durchführen und Detailmodelle prüfen

Strong-motion Seismograph Networks (K-NET, KIK-net)

Data Download by Selecting an Earthquake

Earthquake List

Origin time	Latitude	Longitude	Depth	Magnitude	Number of sites
2011/03/11-14:46:00.00	38.10N	142.86E	024km	M9.0	1226sites
2011/03/11-03:14:00.00	38.80N	140.86E	005km	M3.4	022sites
2011/03/11-01:54:00.00	38.06N	143.60E	018km	M5.4	054sites
2011/03/10-20:21:00.00	38.52N	143.31E	023km	M5.2	046sites
2011/03/10-17:09:00.00	38.57N	143.53E	034km	M5.9	109sites
2011/03/10-08:36:00.00	38.39N	143.41E	035km	M5.2	086sites
2011/03/10-06:24:00.00	38.17N	143.04E	009km	M6.8	523sites
2011/03/10-03:45:00.00	38.48N	143.43E	036km	M6.3	172sites
2011/03/10-03:16:00.00	38.27N	142.98E	029km	M6.4	452sites
2011/03/09-20:27:00.00	38.55N	143.15E	008km	M5.3	071sites
2011/03/09-17:02:00.00	38.60N	143.17E	007km	M5.2	088sites
2011/03/09-13:45:00.00	38.44N	142.94E	022km	M5.3	094sites

ISO 3010:2001(E)

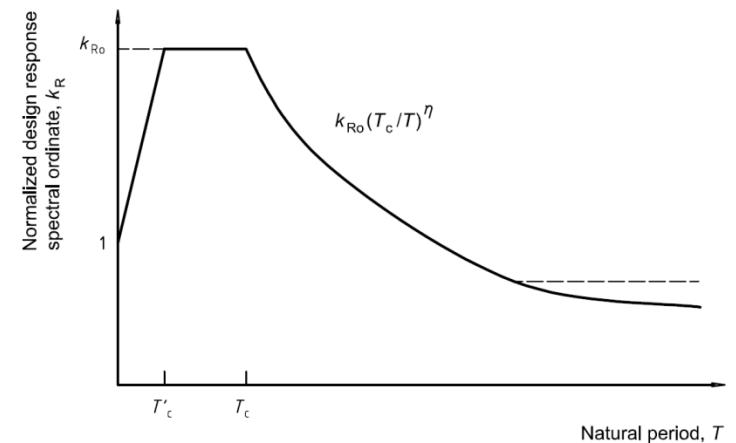


Figure C.1 — Normalized design response spectrum



Some facts ...

- > Direct comparison between 3D-FE-model and FE-model with CMS method is not necessary, because the CMS method rests upon a 3D-FE-Mesh
- > A selected substructure, which has to be reduced to a super-element (CMS-Method), is replaced by **one!** single super-element with all mechanical characteristics of the original 3D-Model saved in Mass, Stiffness (and if needed) the damping matrix

Modell	#Nodes	Calc.-Time [in Min.]	Mode 1 [in Hz]	Delta to Full [in %]	Mode 2 [in Hz]	Delta to Full [in %]	Mode 3 [in Hz]	Delta to Full [in %]	Mode 4 [in Hz]	Delta to Full [in %]
Full 3D	396.111	4,80	119,64		174,00		277,84		330,99	
CMS-Model Fine Mesh	299.296	92,40	118,61	-0,86	171,75	-1,29	275,66	-0,78	326,67	-1,31
CMS-Model Medium Mesh	79.400	14,42	120,31	0,56	174,42	0,24	280,33	0,90	331,78	0,24
CMS-Model Coarse Mesh	377.930	1,50	123,32	3,08	174,60	0,34	285,96	2,92	332,71	0,52

M. Lemke Date: 02.03.2016

