



# ILC

## Global Design Effort

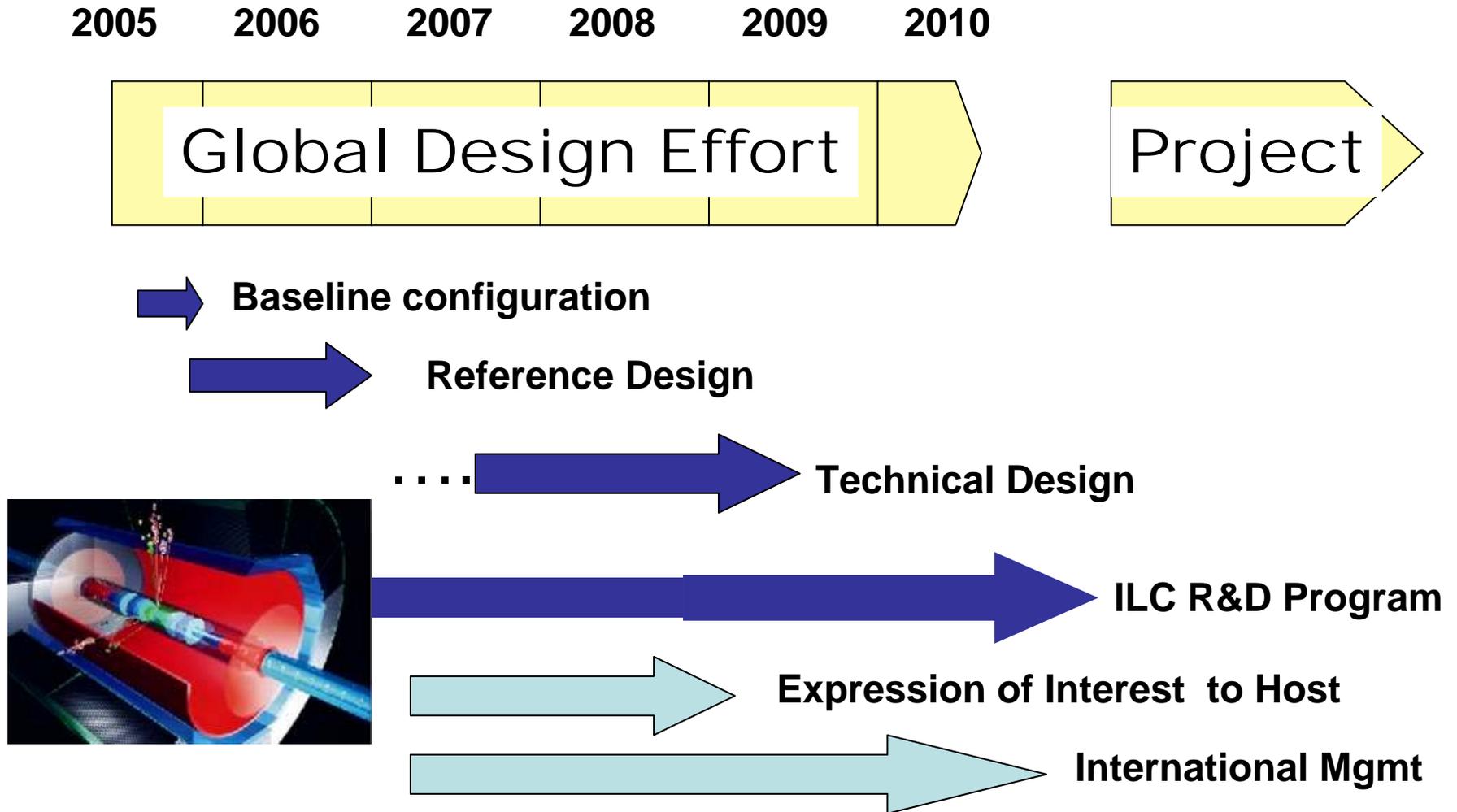
Barry Barish

GDE

Caltech



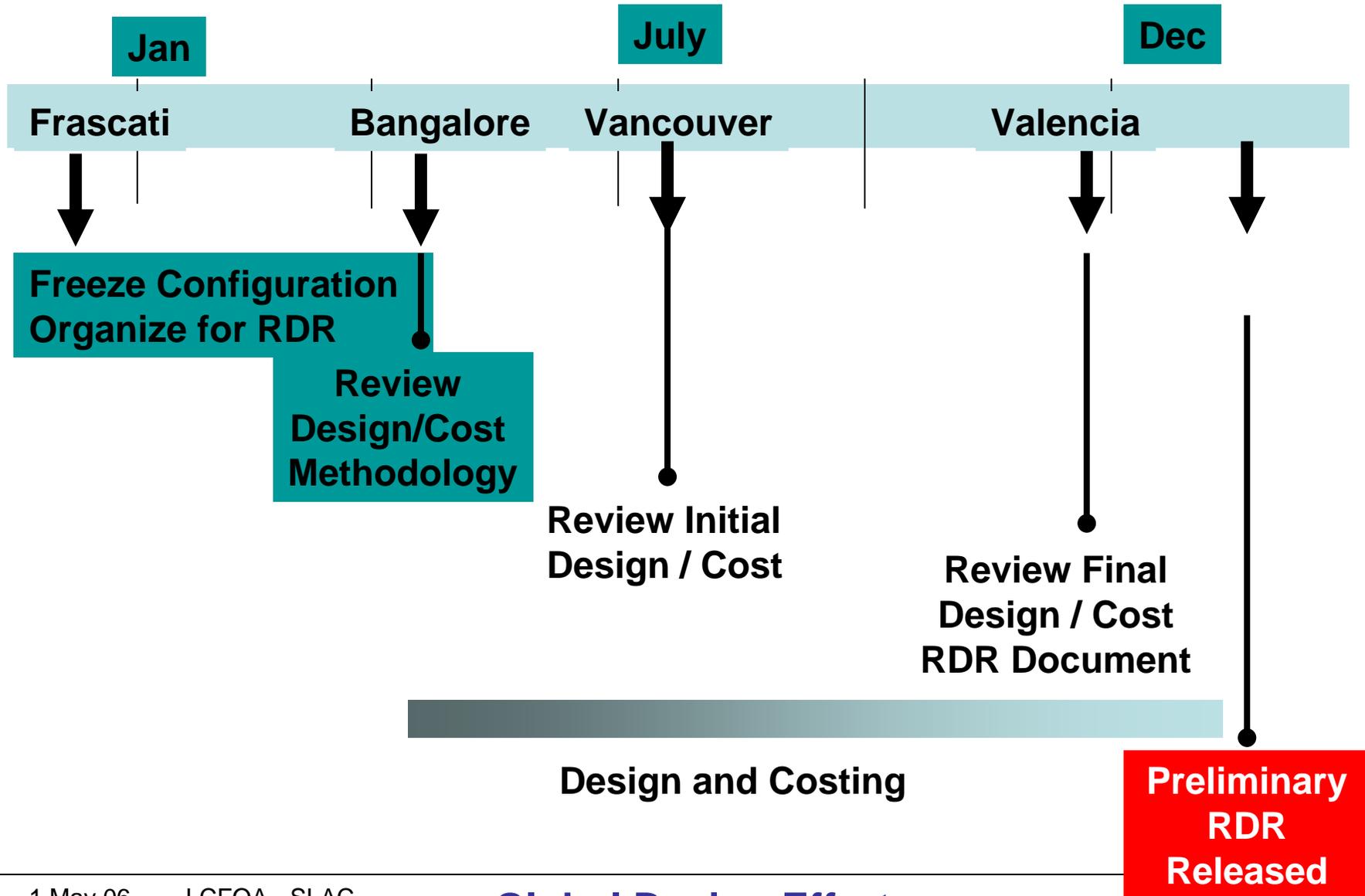
# ILC Timeline





# From Baseline to a RDR

2006





# Global Design Effort

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## – The Mission of the GDE

- Produce a design for the ILC that includes a detailed design concept, performance assessments, **reliable international costing, an industrialization plan**, siting analysis, as well as detector concepts and scope.
- Coordinate worldwide prioritized proposal driven R & D efforts (to demonstrate and improve the performance, **reduce the costs**, attain the required reliability, etc.)



# Baseline Configuration Document

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- Our 'Deliverable' by the end of 2005
- A structured electronic document
  - Documentation (reports, drawings etc)
  - Technical specs.
  - Parameter tables
  - Revisions and Evolution through Change Control Process

[http://www.linearcollider.org/wiki/doku.php?id=bcd:bcd\\_home](http://www.linearcollider.org/wiki/doku.php?id=bcd:bcd_home)



# Baseline Configuration Document

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- **ILC Configuration Main**

- **What's New**

- March 28, 2006 - RTML section has been updated (v.Mar.28 2006)
- March 23, 2006 - Missing figure in the “Number of Tunnels” section under the GDE White Papers has been restored.
- March 16, 2006 - Conventional Facilities & Siting Section has been updated (v.Mar. 16 2006)
- March 3, 2006 - RTML and Parameters Sections have been updated (v.Mar.3 2006)

- **Change Configuration Communication**

- [Change Configuration Procedure](#) (v.0.5, Feb. 3, 2006)
- [Archives of public communications](#) regarding BCD Change Control.
- [Change Configuration History](#)



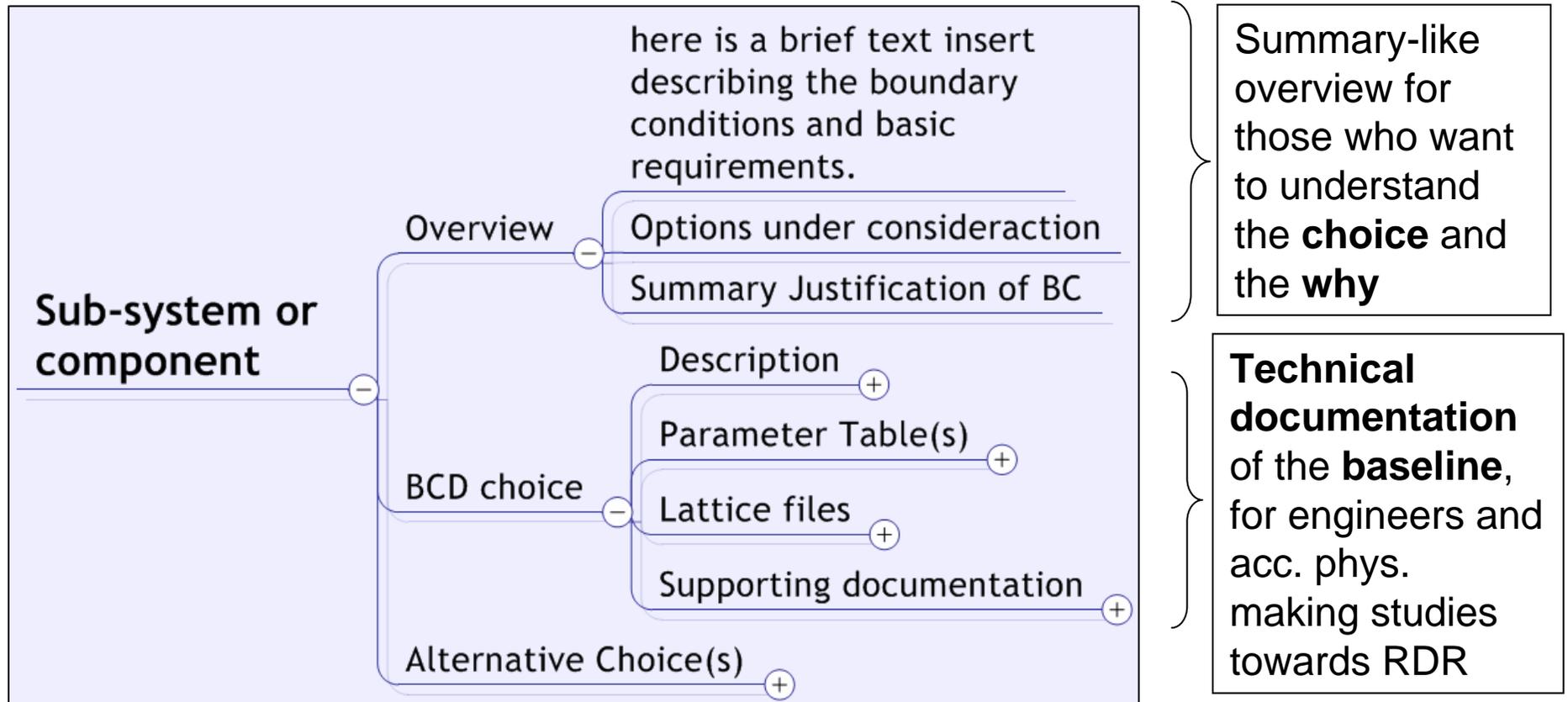
# Baseline Configuration Document

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- **Latest Official Version of BCD**
- **BCD in MSWord files:**
  
- **All-in-one-file**
  - [Single PDF File](#) (2582kB, Updated Mar.28, 2006)
  - [Single MSWord File](#) (5103kB, Updated Mar.28, 2006)
  
- **By Area Nodes:**
  - [General Parameters](#) (233kB, Updated Mar. 3, 2006)
  - [Electron Source](#) (296kB)
  - [Positron Source](#) (316kB)
  - [Damping Rings](#) (554kB, Updated Feb.27, 2006)
  - [Ring to Main Linac](#) (313kB, Updated Mar.28, 2006)
  - [Main Linacs](#) (455kB)
  - [Beam Delivery](#) (543kB)
  - [TeV Upgrade Scenario](#) (26kB)

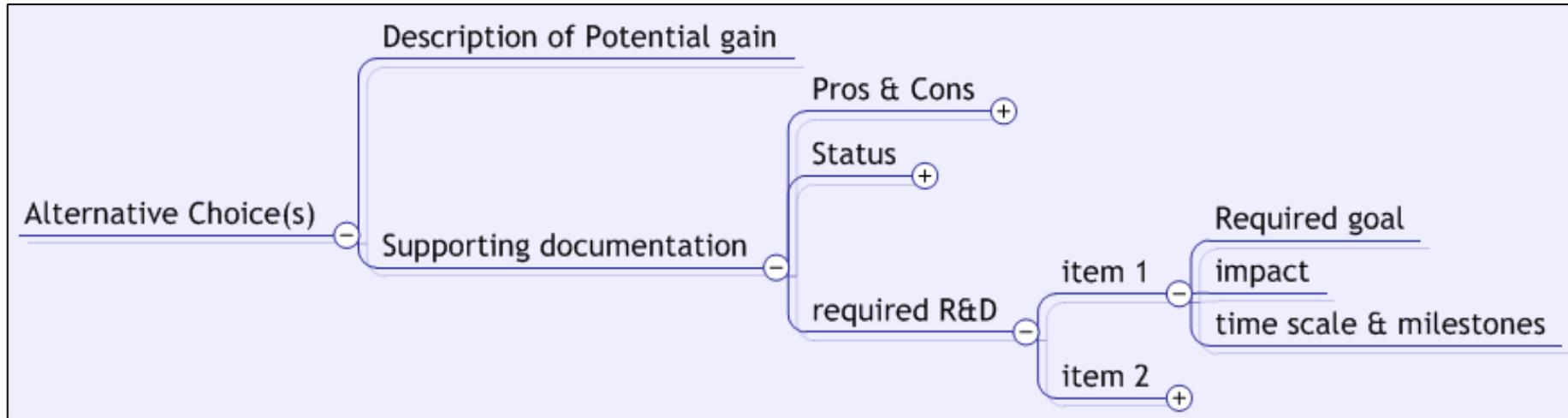


# Structure of the BCD





# Alternatives Section(s)



**Note - ACD is part of the BCD**



## Reference Design

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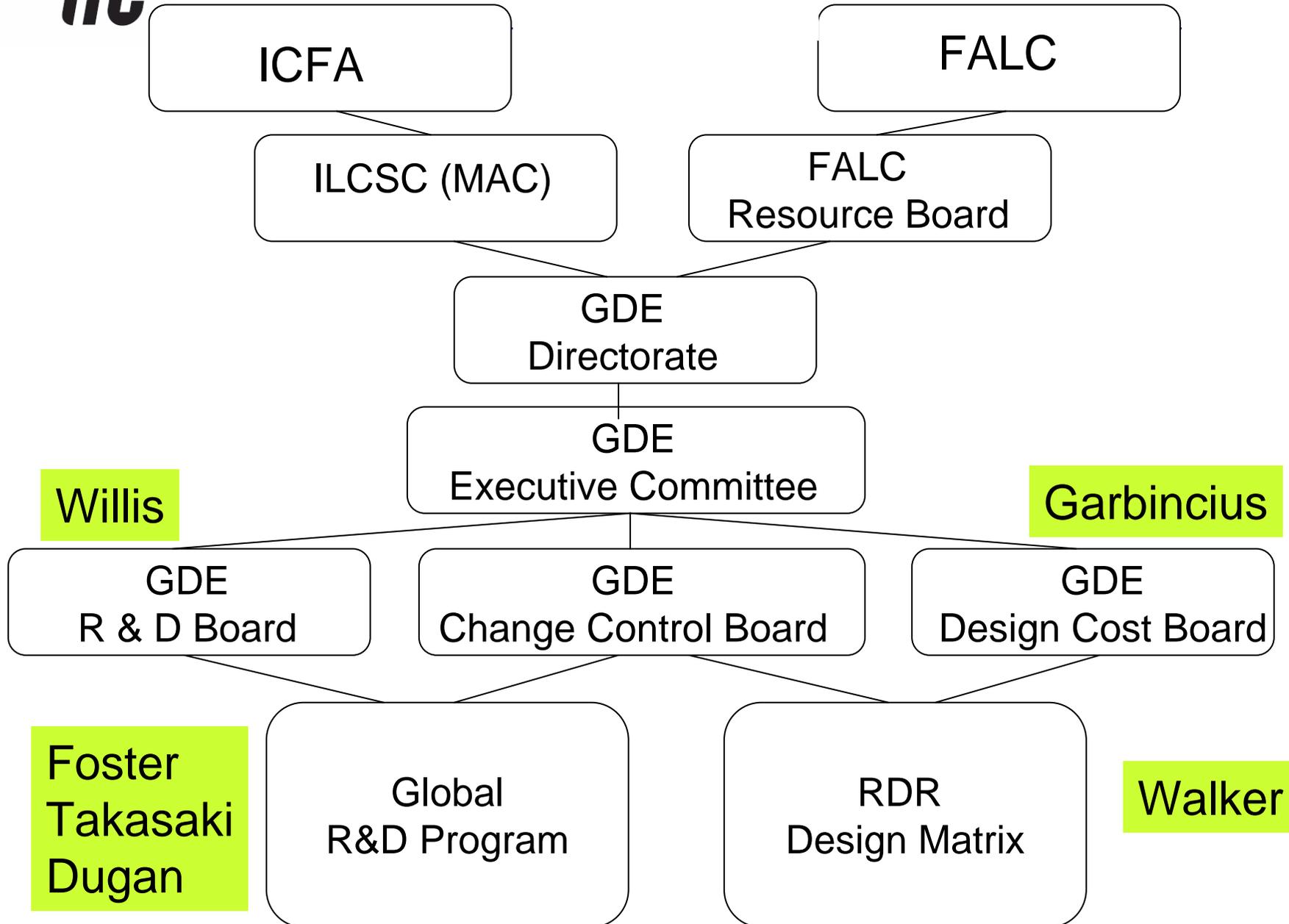
- Reorganized the GDE toward Design / Cost Effort
- **A global effort to design / cost the ILC is underway**
- Configuration Control; **International Costing**; Industrialization; Siting

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- A sound design must be established with convincing and affordable costing.
- Review and guidance for the Global R&D program to demonstrate the ILC, improve over the baseline and reduce costs.



# GDE RDR / R&D Organization





# Elements of the ILC R&D Program

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- R&D in support of the BCD
  - Technical developments, demonstration experiments, industrialization, etc.
- Proposal-driven R&D in support of alternatives to the baseline
  - Proposals for potential improvements to the baseline, resources required, time scale, etc.
  - Guidance from Change Control Board
- Develop a prioritized **DETECTOR** R&D program aimed at technical developments needed to reach **combined** design performance goals



# RDB Board Members and Areas

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- Chris Damerell
- Eckhard Elsen
- Terry Garvey
- Hitoshi Hayano
- Toshiyasu Higo
- Tom Himel
- Lutz Lilje
- Hasan Padamsee
- Marc Ross
- Andy Wolski
- Bill Willis (Chair)

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## AREAS

SC CAVITIES,  
CRYOGENICS,  
BEAM DELIVERY,  
INJECTOR,  
LINAC PERFORMANCE,  
INSTRUMENTATION,

CRYOMODULES,  
DAMPING RINGS,  
POWER SOURCE,  
CONTROLS,  
HIGH AVAILABILITY,

**\*\*\*\*\*DETECTORS\*\*\*\*\***



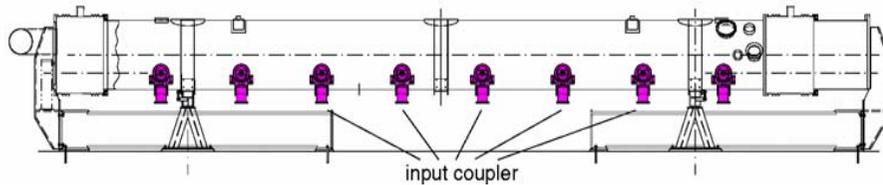
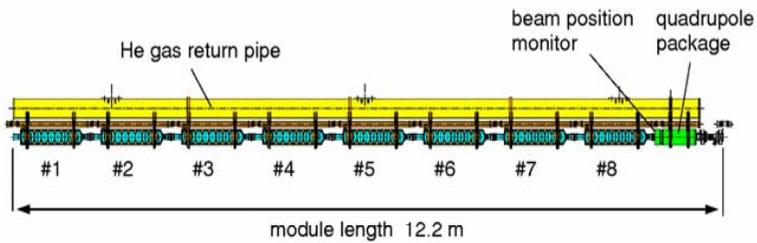
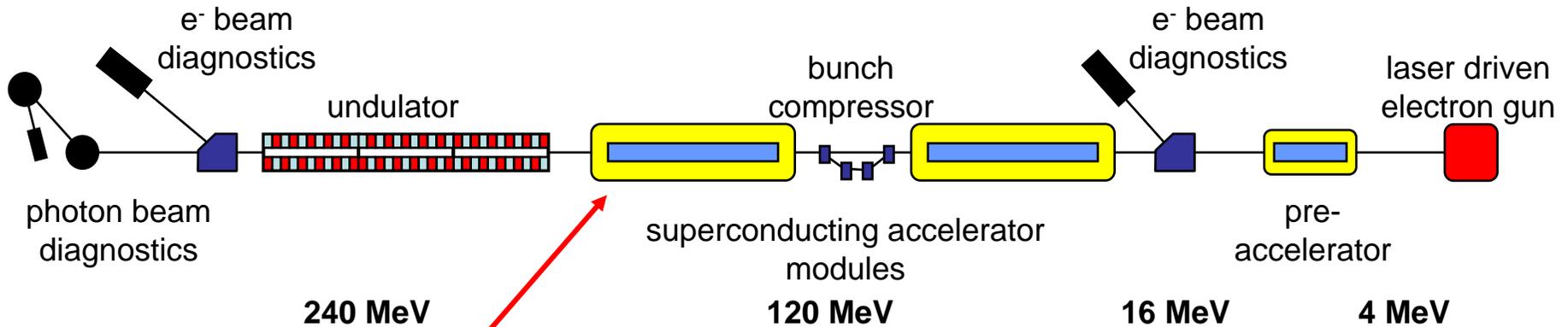
# GDE Role in Coordinating / Prioritizing

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- Large Test Facilities
  - SCRF Test Facilities
    - Use of DESY TTF? Duplication of new facilities?

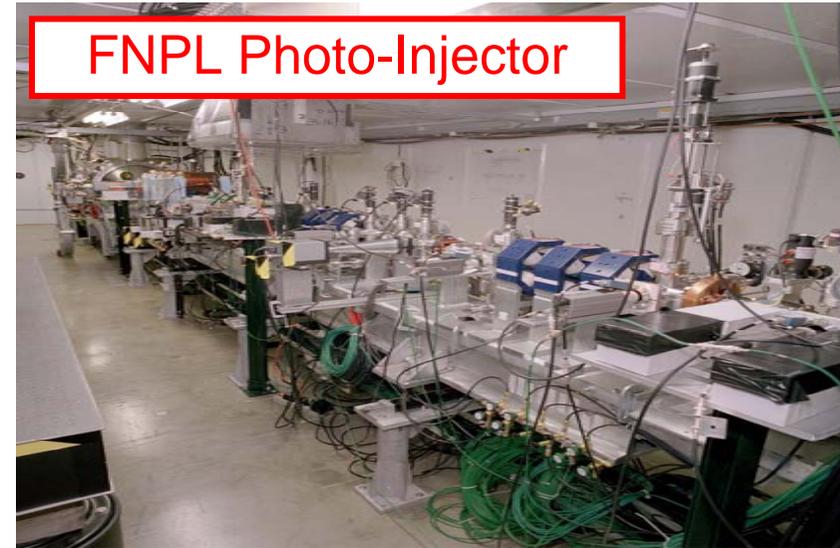


# TESLA Test Facility Linac - DESY





# Fermilab – SCRF Test Facility

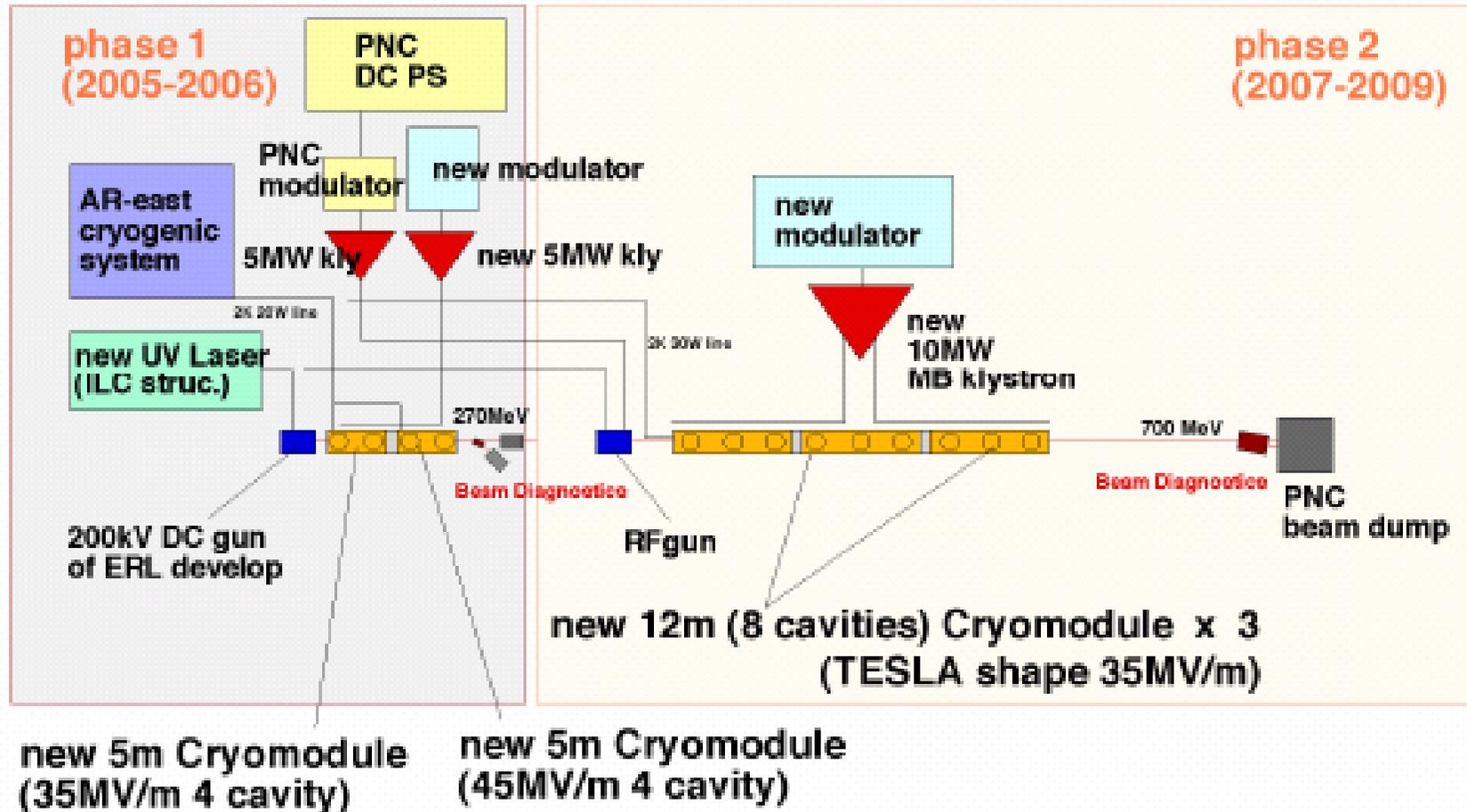


- ILC cryomodule string test facility planned for the New Muon Lab
- Upgraded FNPL will provide beam tests of ILC cryomodules (FY08 and 09)



# ILC R&D KEK STF

## Plan of Superconducting RF Test Facility (STF)



V3.0 Hitoshi Hayano, 12/02/2005



# GDE Role in Coordinating / Prioritizing

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- Large Test Facilities
  - **SCRF Test Facilities**
    - Use of DESY TTF? Duplication of new facilities?
- Areas Needing Increased Efforts
  - **SCRF Fabrication Facilities**
    - Develop and demonstrate production with yield and cost
  - **10 KW Klystron development**

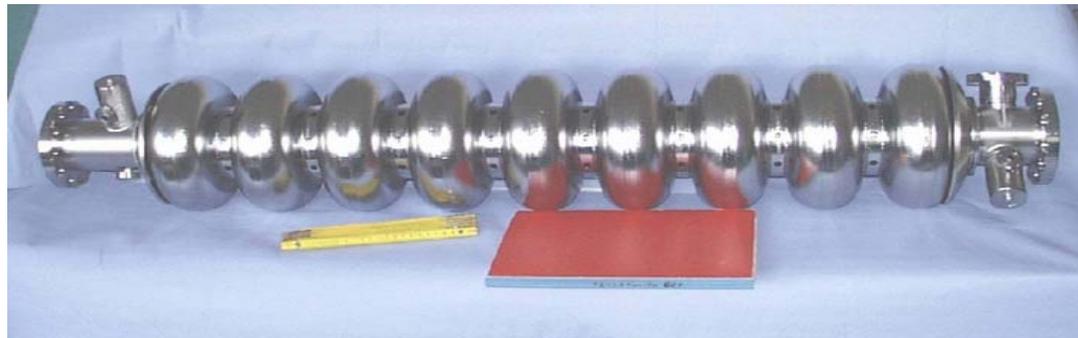


# SRF Cavity Gradient

	Cavity type	Qualified gradient	Operational gradient	Length*	energy
		MV/m	MV/m	Km	GeV
initial	TESLA	35	31.5	10.6	250
upgrade	LL	40	36.0	+9.3	500

Total length of one 500 GeV linac  $\approx$  20km

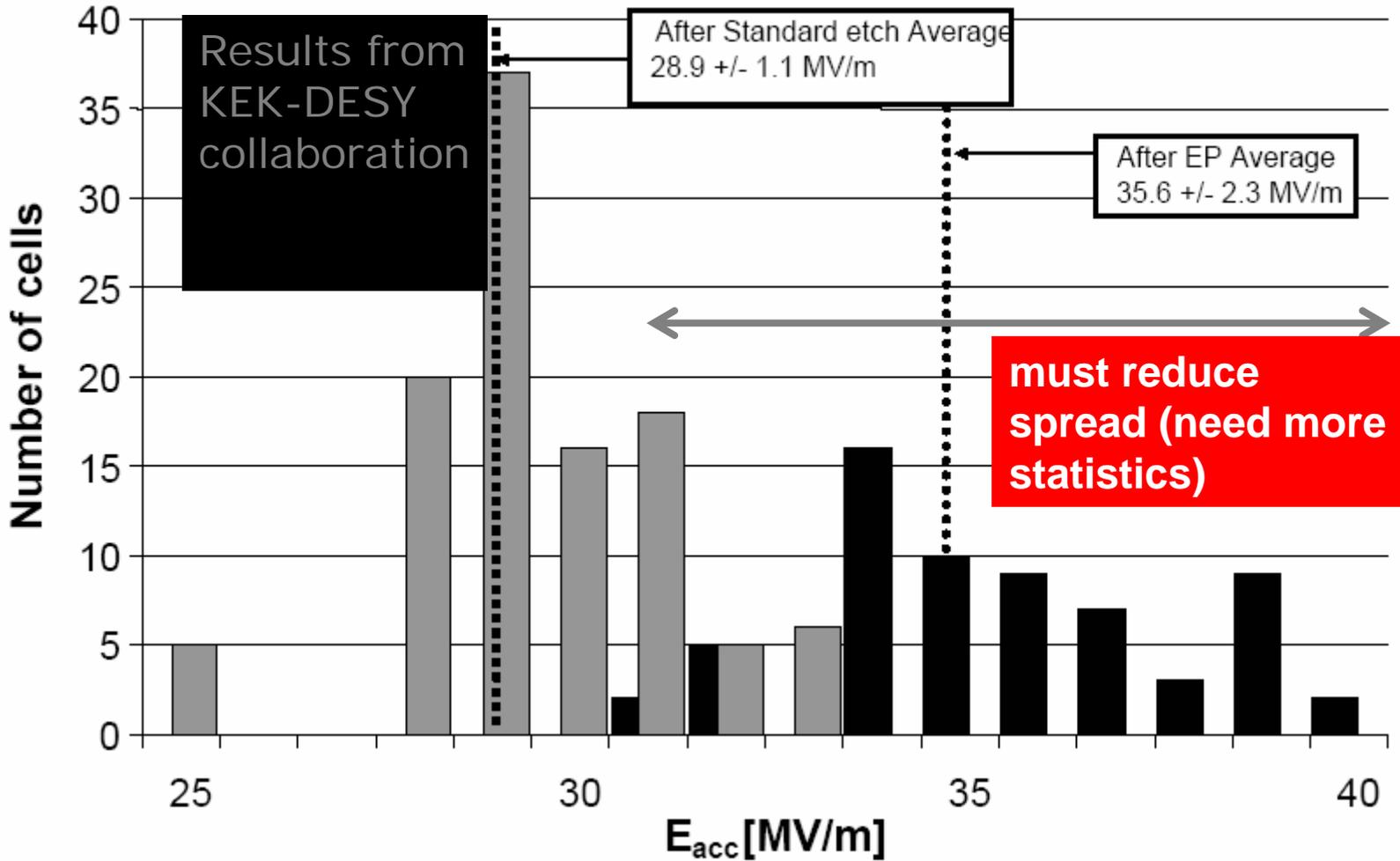
\* assuming 75% fill factor





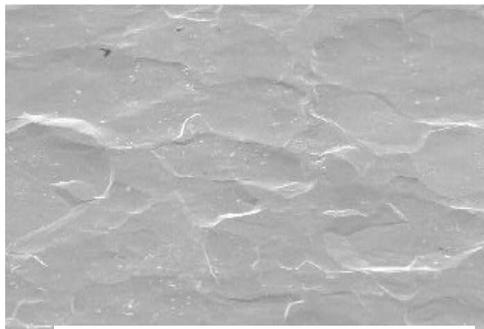
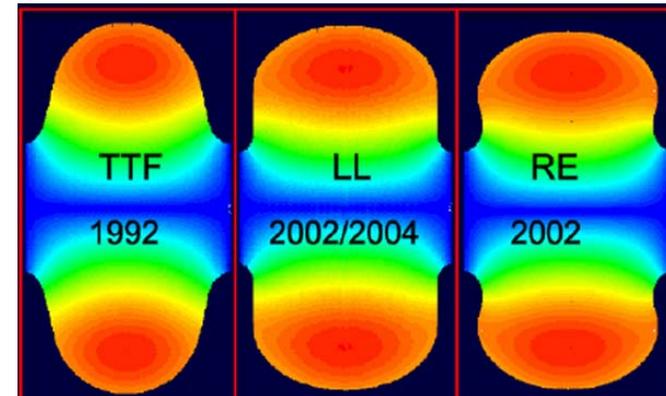
# Gradient

single-cell measurements (in nine-cell cavities)





# Superconducting RF Cavities



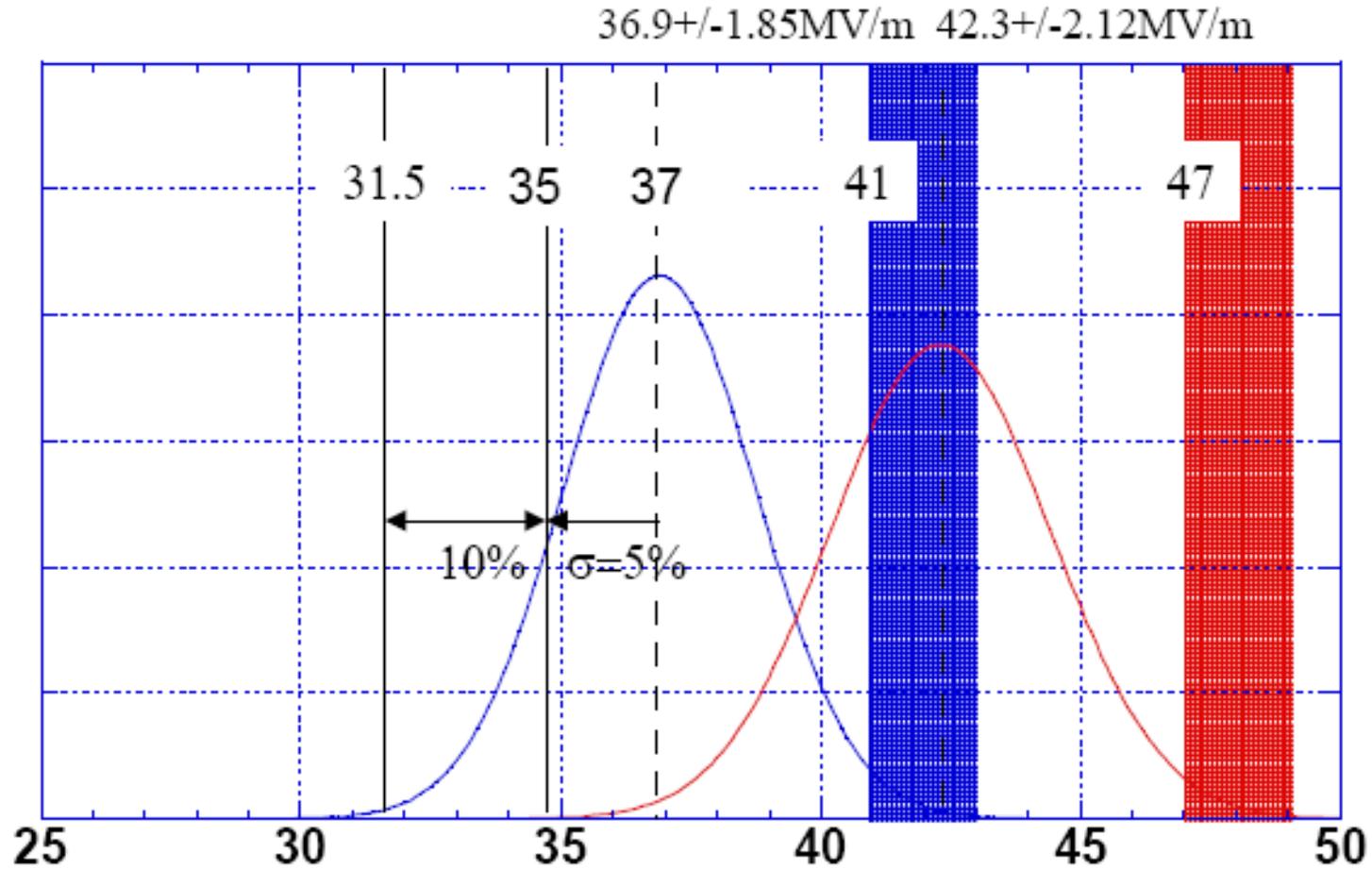
Chemical Polish



Electro Polish



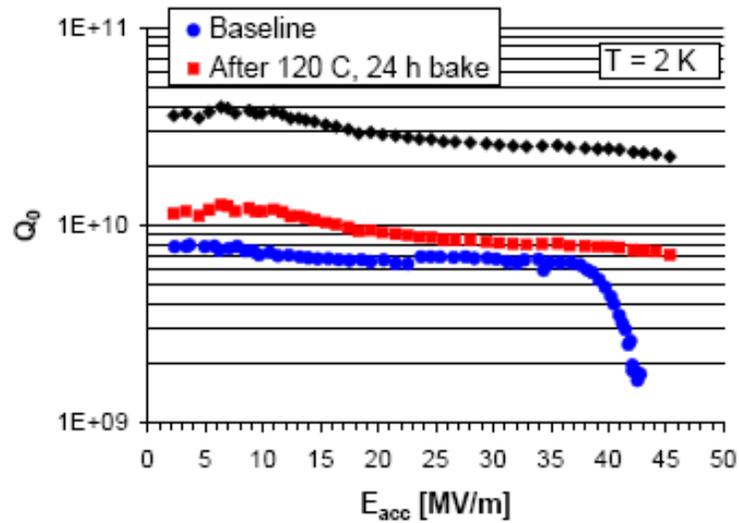
# Baseline Gradient





# Large Grain Single Crystal Nb Material

Nb Discs



$$E_{peak}/E_{acc} = 2.072$$

$$H_{peak}/E_{acc} = 3.56 \text{ mT/MV/m}$$





# RF Power: Baseline Klystrons



Thales



CPI

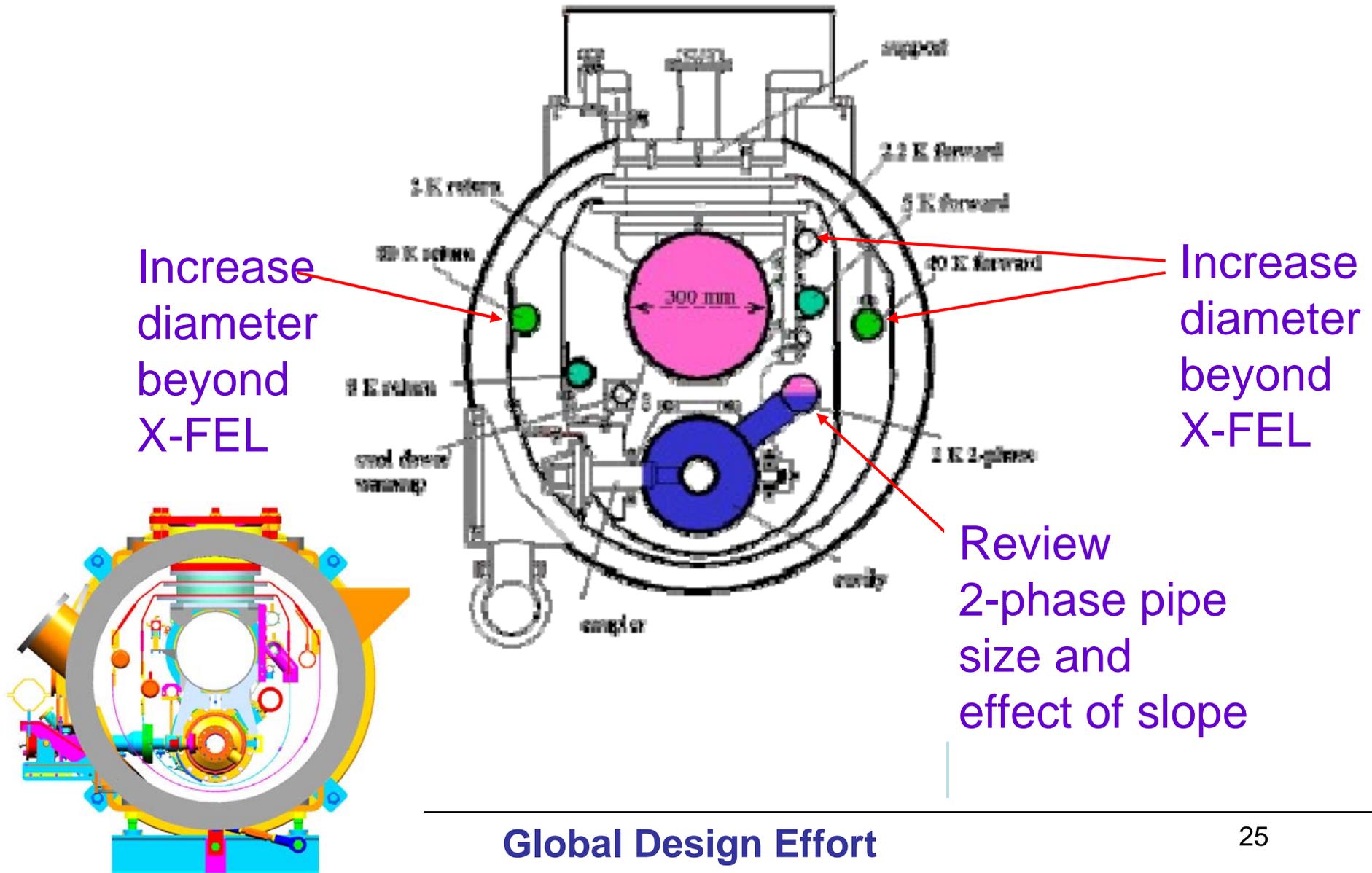


Toshiba

Specification:  
10MW MBK  
1.5ms pulse  
65% efficiency



# ILC Cryomodule





# GDE Role in Coordinating / Prioritizing

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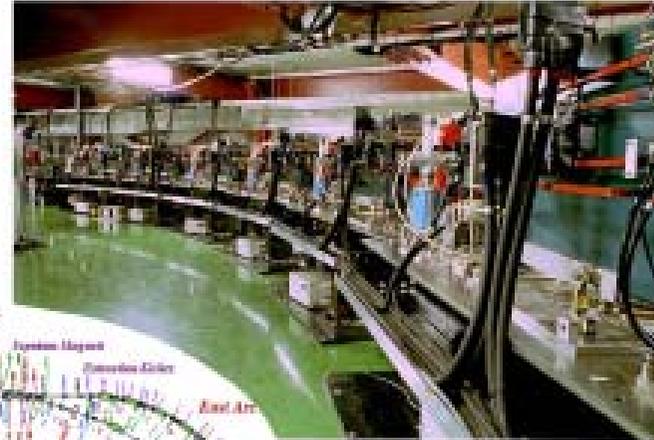
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  - **SCRF Test Facilities**
    - Use of DESY TTF? Duplication of new facilities?
- Missing Areas
  - **SCRF Fabrication Facilities**
    - Develop and demonstrate production with yield and cost
  - **10 KW Klystron development**
- Large Scale System Tests / Demonstration
  - **What is needed before construction can begin**



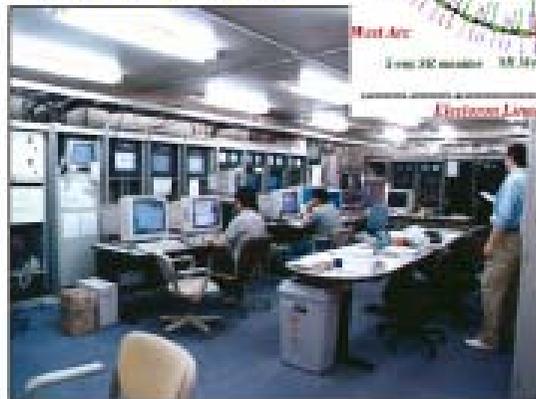
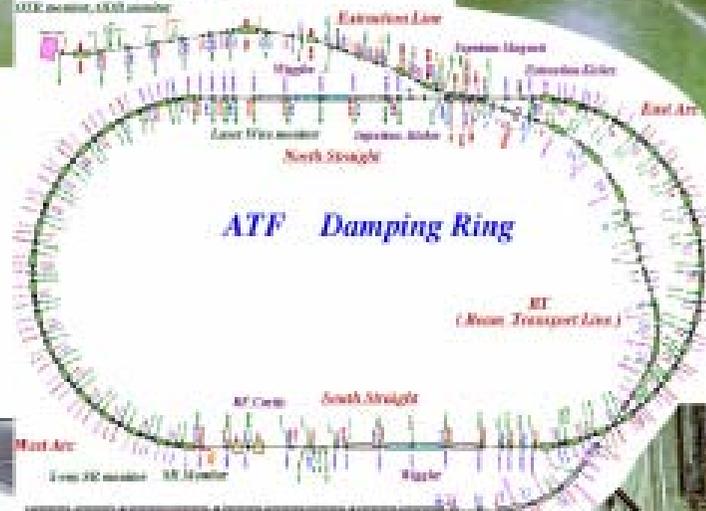
# ILC R&D KEK ATF → ATF2



Extraction Line



Damping Ring



Control Room



Linac



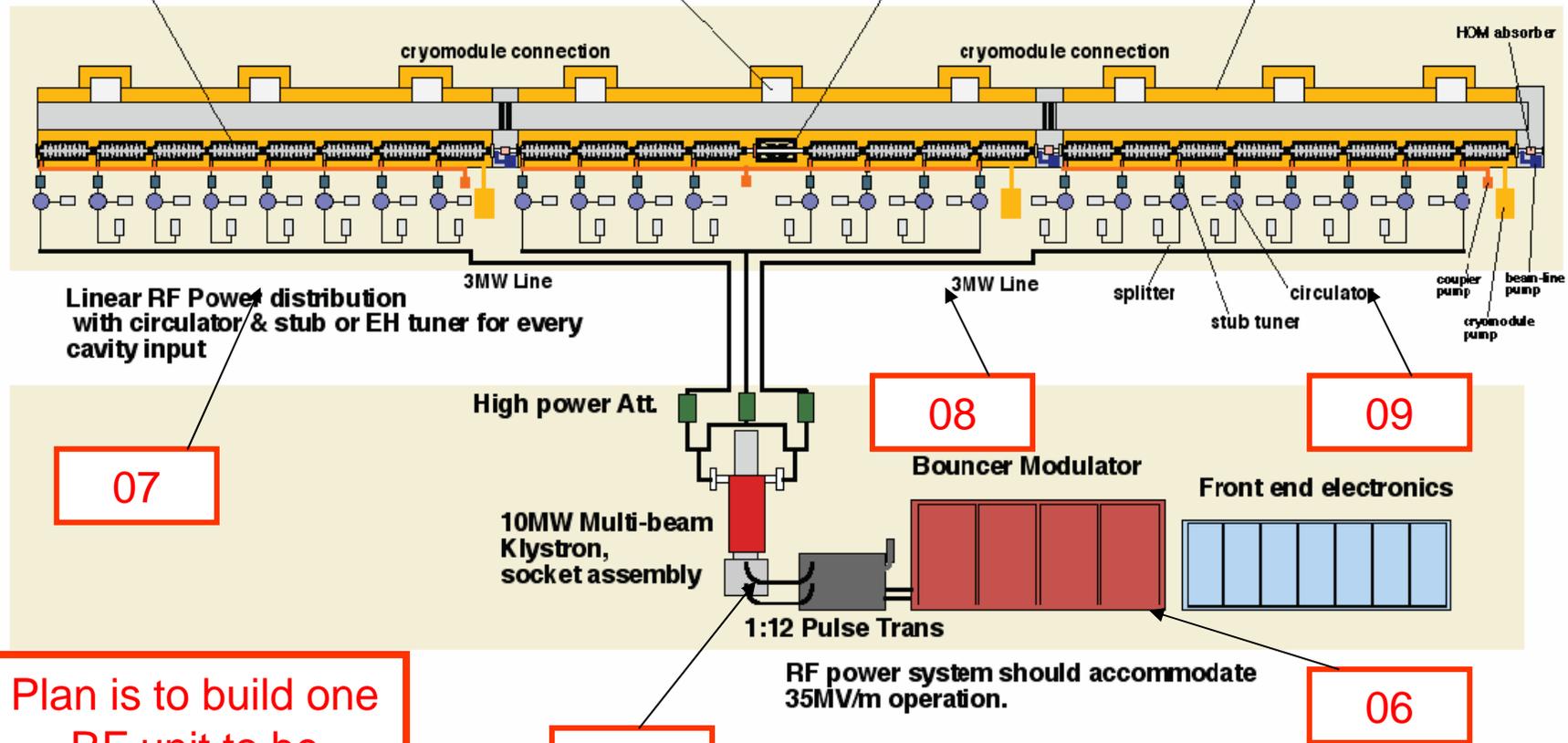
# ILC RF unit at Fermilab

Cavity : TESLA shape,  
31.5MV/m @Q0=1E10  
(35MV/m @Q0>0.8E10 qualified)  
Blade tuner, Piezo tuner,  
TTF3 coupler

support post

Q-magnet + X&Y correctors  
+ BPM,  
in center of cryomodule,  
Q-magnet in every 3 cryomodules

cryomodule : 3 cryomodules / RF unit,  
8 cavities / cryomodule  
( total 24 cavities / RF unit )



Plan is to build one RF unit to be tested with Beam by 2009.

07-08

08

09

06



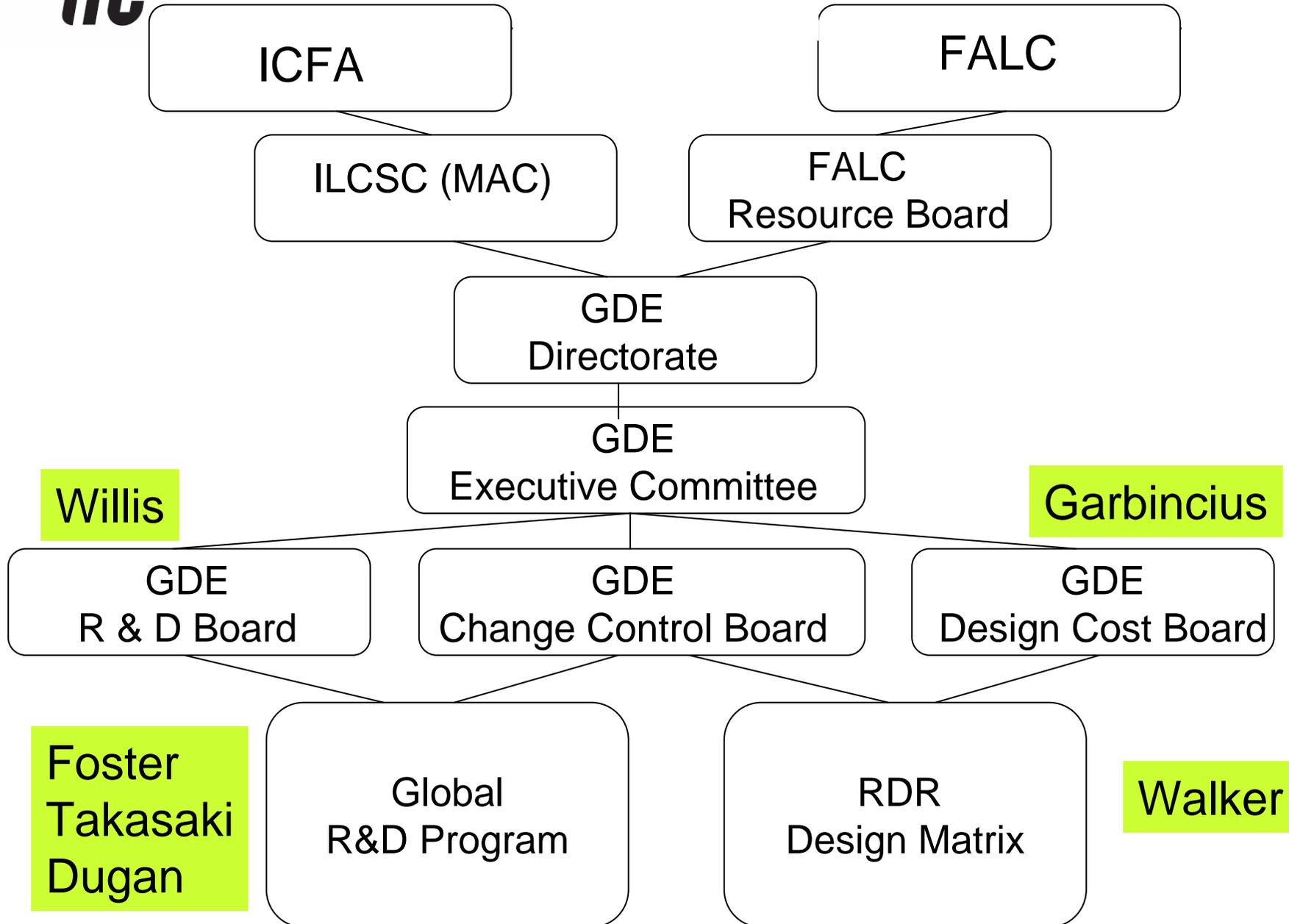
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- Large Scale System Tests / Demonstration
  - **What is needed before construction can begin**
- Preparing for Construction Project
  - **Design, Costing and Industrialization**

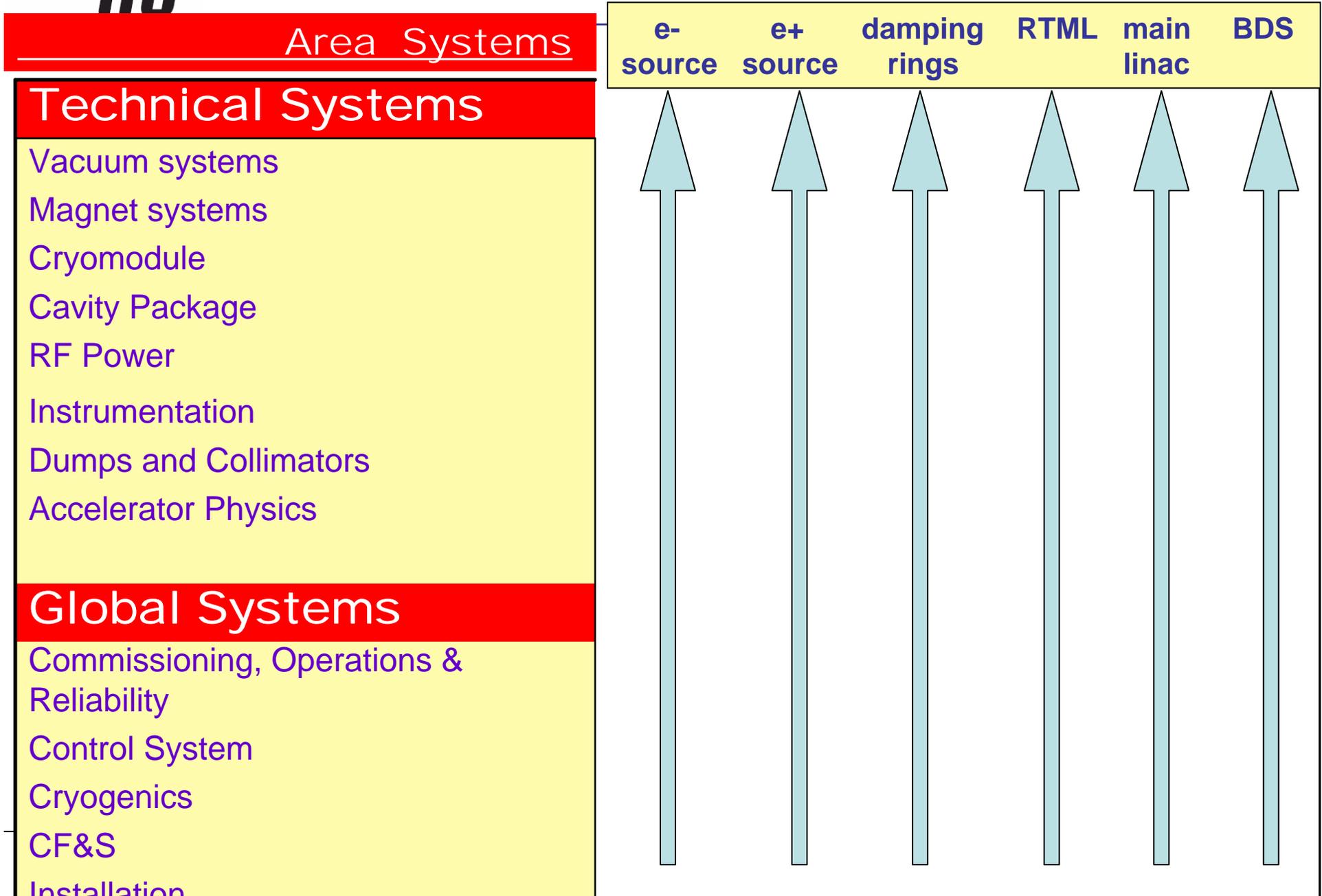


# GDE RDR / R&D Organization



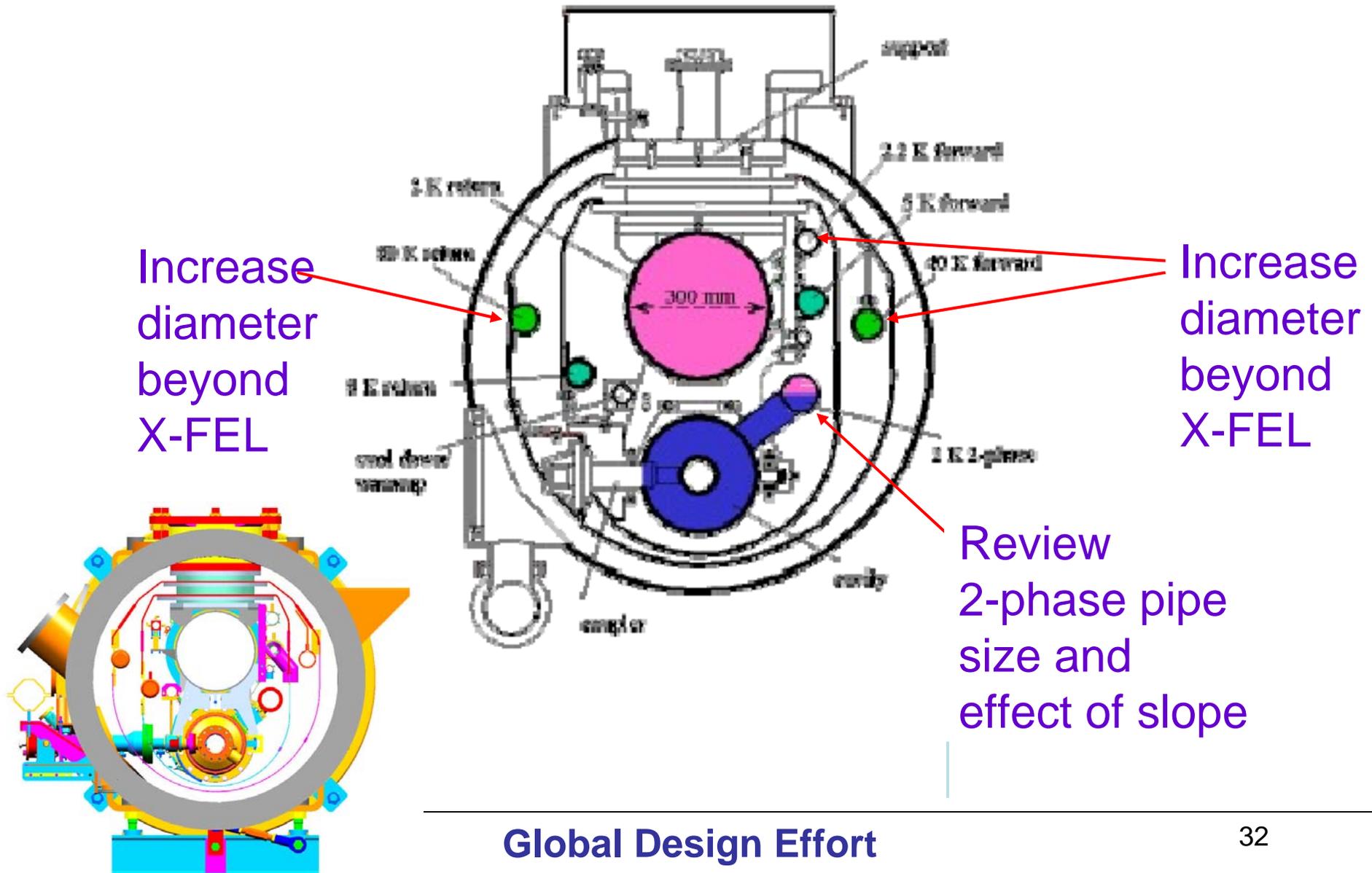


# Cost Roll-ups





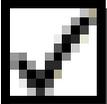
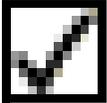
# ILC Cryomodule





# How to involve industry?

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- Large Scale Project Characterization
  - Large Project Management
  - Precision Engineering
  - International Coordination
  - Costing 
  
- Industrialization toward Fabrication
  - Civil Construction & Infrastructure 
  - Cryogenics
  - Superconducting RF structures, couplers, etc 
  - Electronics and Control Systems
  - Large Scale Computing



# ILC as a Global Project

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- Strong U.S. endorsements
  - Increased support in FY07 budget request
  - Strong support from EPP2010
- ILC is a Global Effort
  - Design will be established internationally
  - Costing and Construction Plan will be international
  - R&D priorities will be set internationally and strong efforts to coordinate internationally
  - **Industrialization will be done internationally**