

FCAL Report

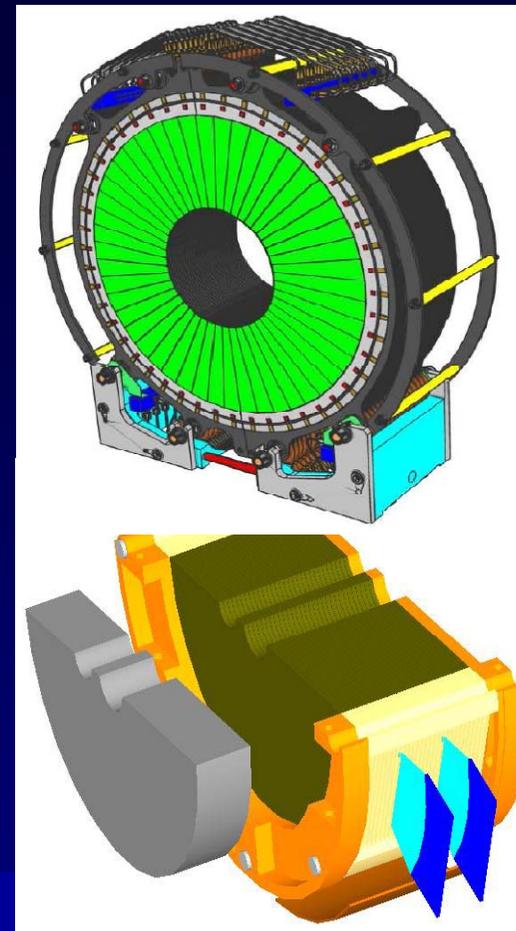
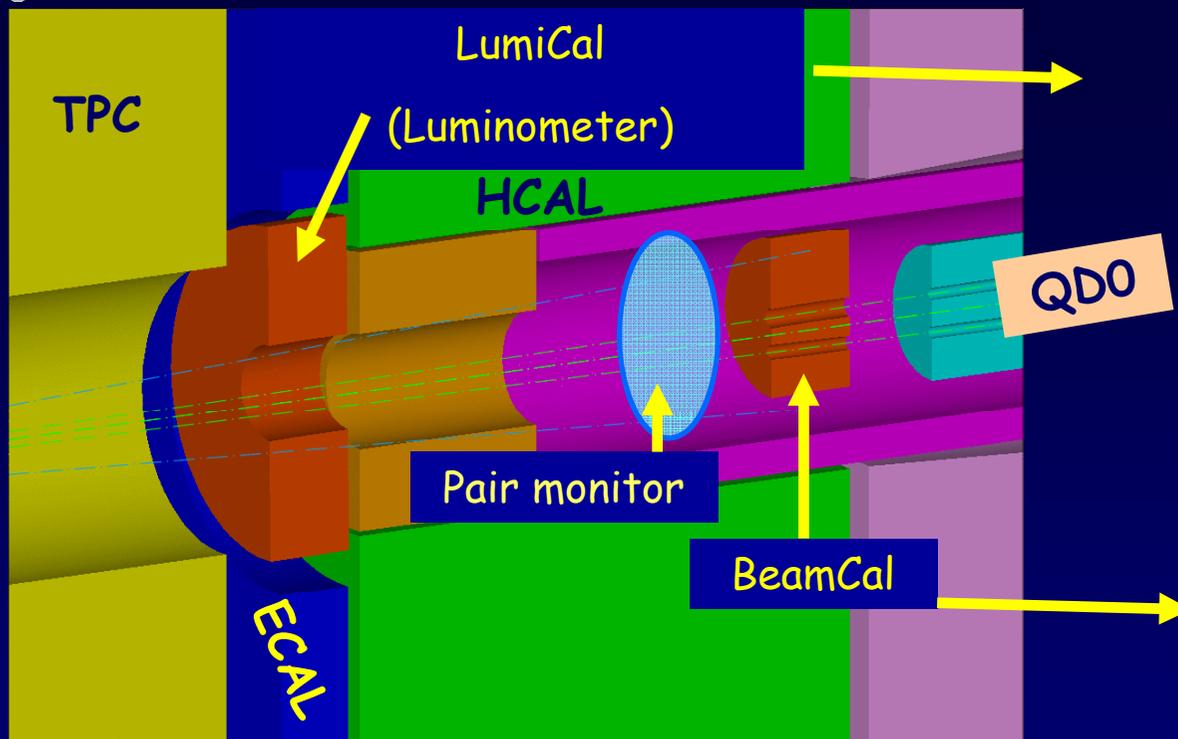
W. Lohmann, DESY

- Challenges and Design
- Sensors and Sensor Studies
- FE ASICS development
- Data Transfer, Infrastructure

Labs involved: Argonne, BNL, Vinca Inst, Belgrade, Bukharest
Univ. of Colorado, Cracow UST,
Cracow INP, JINR, Royal Holloway, NCPHEP,
Prague(AS), LAL Orsay, Tuhoku Univ., Tel Aviv
Univ. , West Univ. Timisoara, Yale Univ. DESY
(Z.)

Associated: Stanford Univ. IKP Dresden
Guests from : CERN

Calorimeters in the very forward region (example ILD, 14 mrad)



Challenges

LumiCal: -control of position on $\sim 100 \mu\text{m}$ level
 -control of the inner acceptance radius on $\sim \mu\text{m}$ level

BeamCal: -radiation hard sensors ($\sim 10 \text{ MGy/year}$)
 Both: -compact (smallest possible Moliere radius)
 -readout after each BX

Pair monitor: fast pixel device, harsh radiation conditions

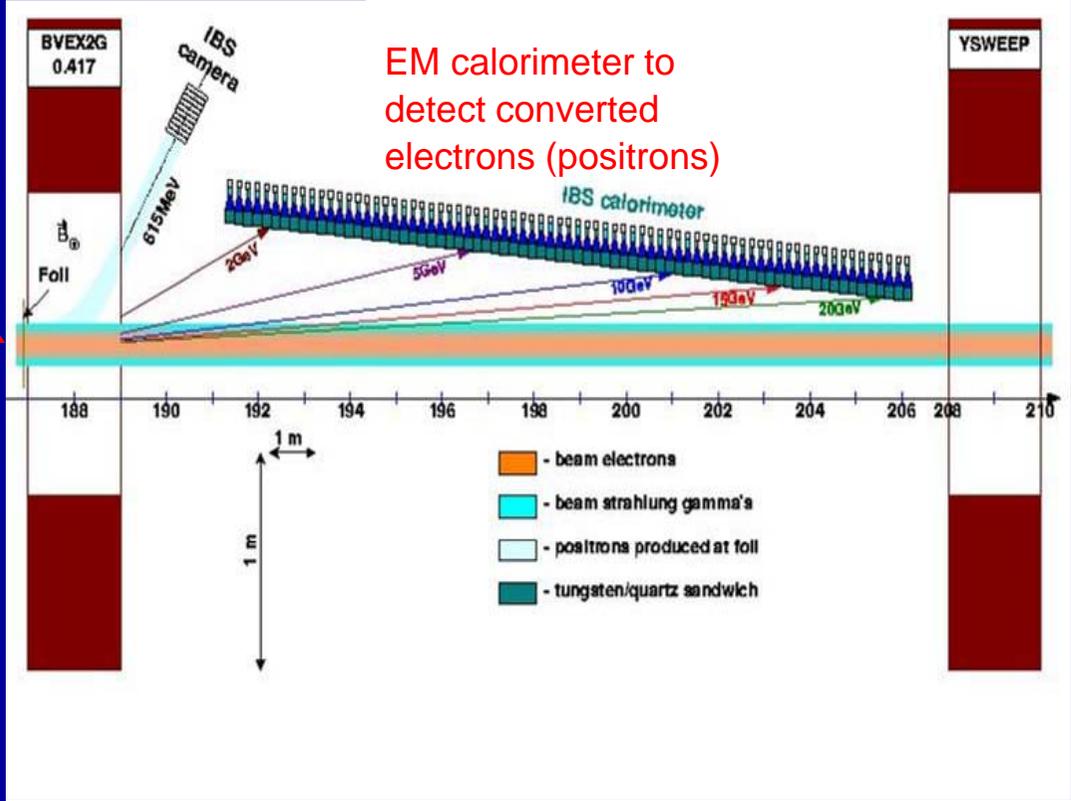
one more calorimeter, GamCal

~ 180 m from IP
 < 5 mrad aperture (beamstr photons)

Thin foil to convert
 beamstrahlung photons

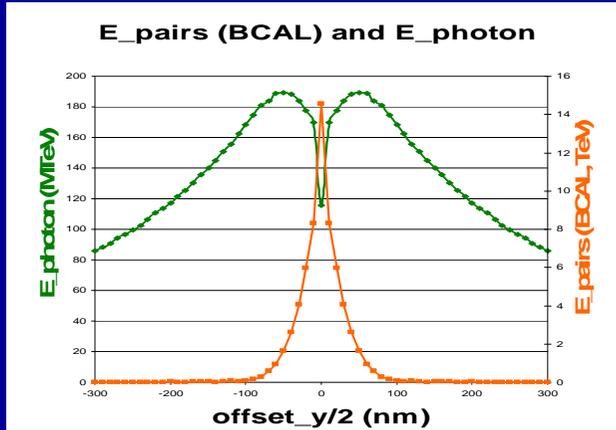


Integrated Beamstrahlung Spectrometer



EM calorimeter to
 detect converted
 electrons (positrons)

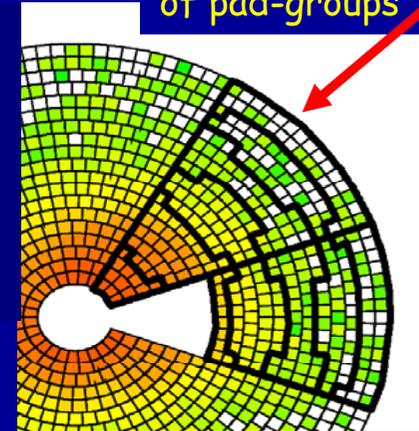
Dedicated Functions



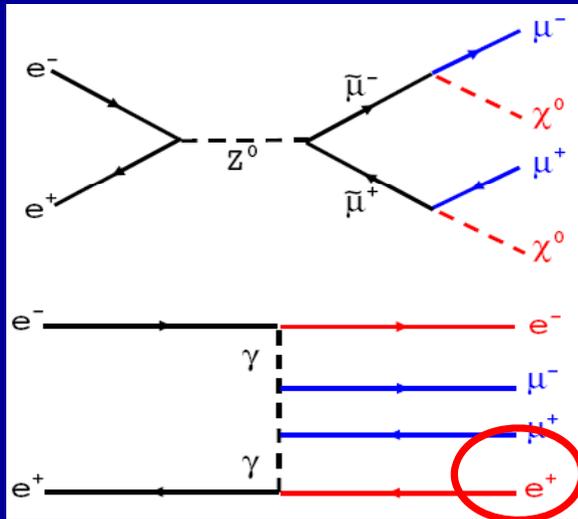
BeamCal, Pair Monitor, GamCal
 Fast feedback for beam tuning, beam diagnostics using beamstrahlung;

Beamparameter determination on percent level

Fast analog summation of pad-groups



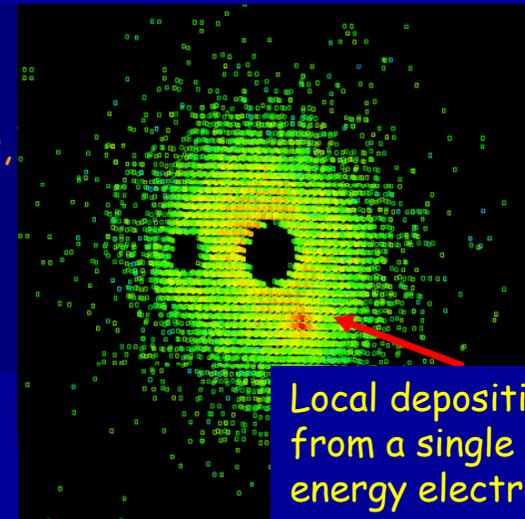
BNL,
 DESY,
 JINR,



BeamCal
 Hermeticity,
 Electron veto at low angles,

Mask for the inner detectors

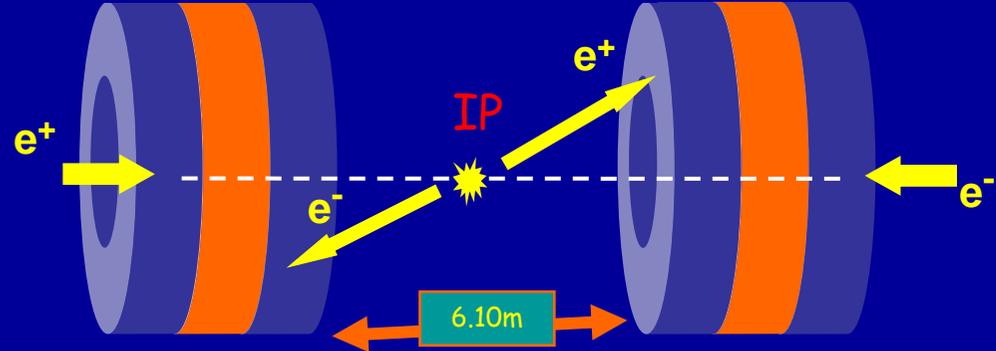
UCB



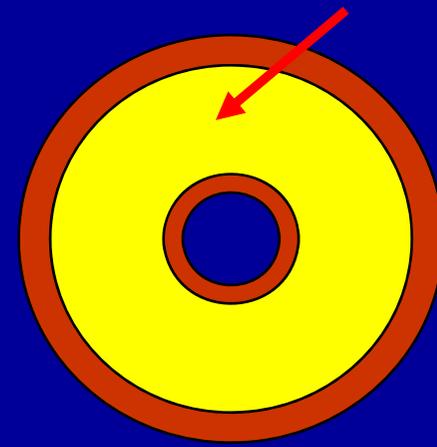
Local deposition from a single high energy electron

Dedicated Functions

Precise Luminosity measurement
 Gauge process: $e^+ e^- \rightarrow e^+ e^- (\gamma)$



Fiducial volume for event counting

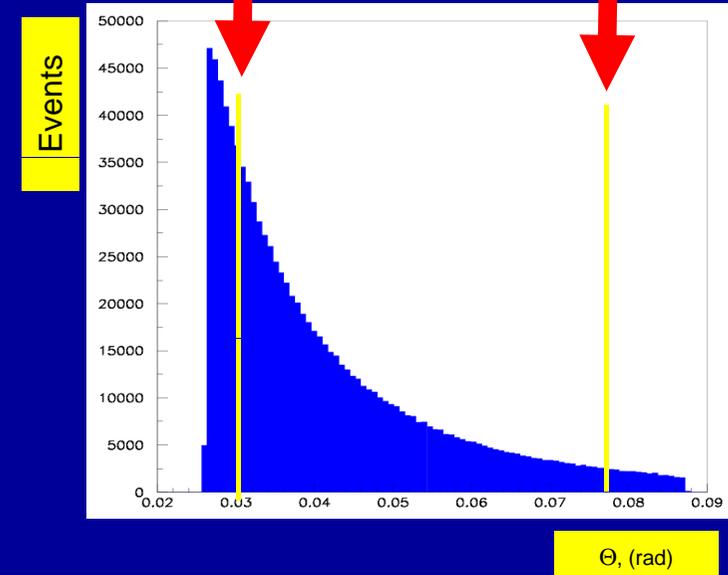


$$\mathcal{L} = N / \sigma$$

Count Bhabha events
 From theory

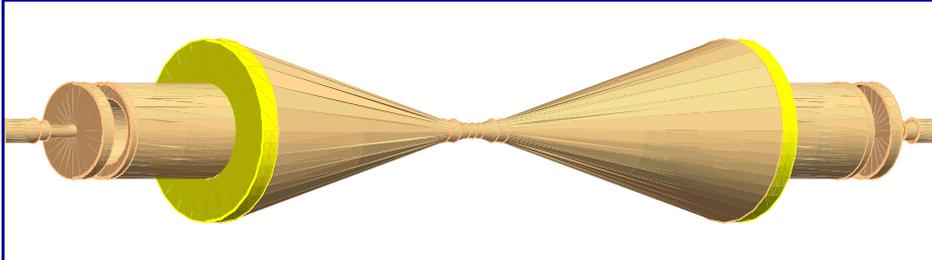
Goal: Precision $< 10^{-3}$

Cracow,
 Tel Aviv



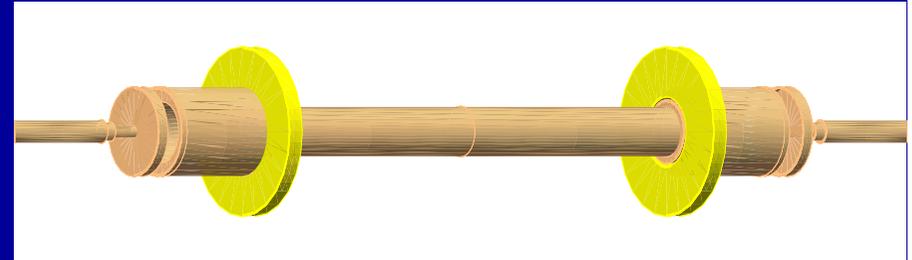
Beampipe Design

Conical, central part Be



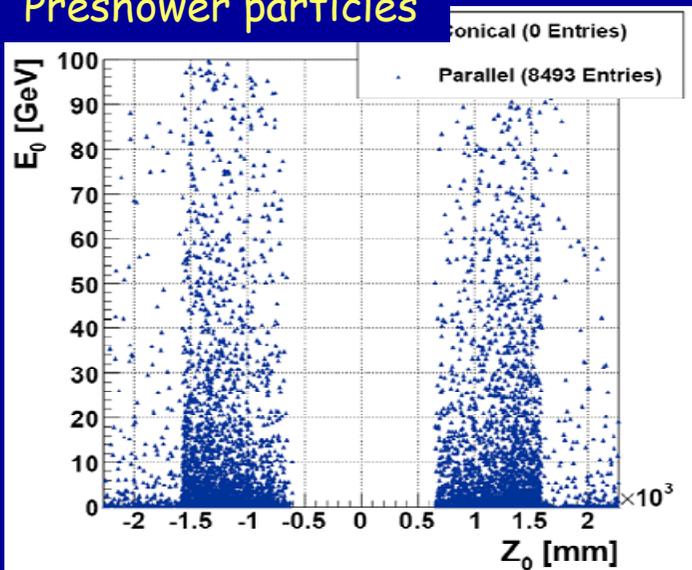
Pro: minimum material in front of LumiCal
 Contra: vacuum, HOM, mechanics

Cylindrical, full Be, inner radius 5.5 cm
 (14 mrad crossing angle)



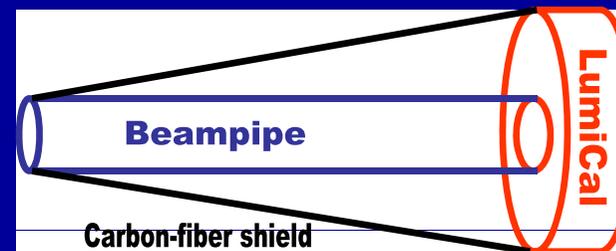
Pro: facilitates mechanics, vacuum
 Contra: material in front of LumiCal, pre-showering, electron measurement?

Preshower particles



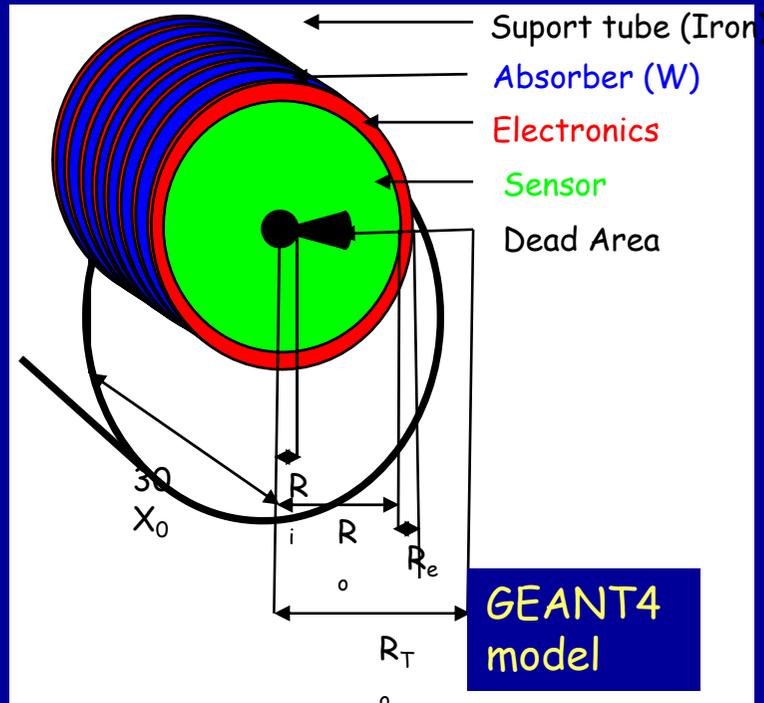
Difference in the Bhabha count rate:
 $(1 \pm 2) \times 10^{-4}$; uncritical!

However: don't use the 'free space' for other purposes!



Possible solution

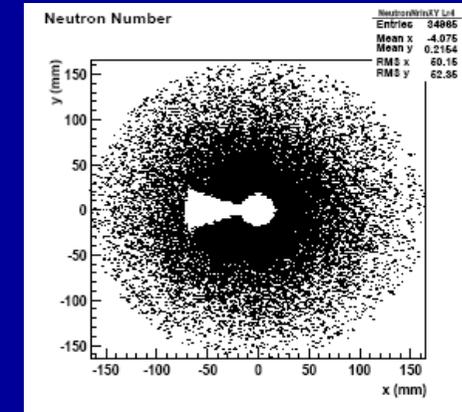
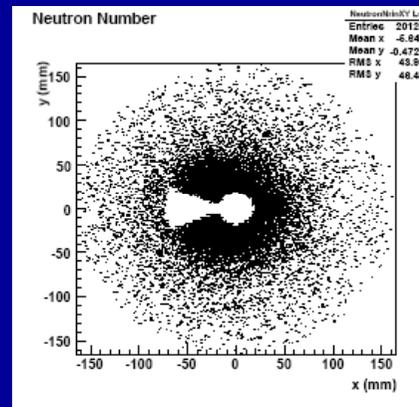
Tel Aviv



Electromagnetic dose for FE electronics:

< 100 Gy /year

Neutron flux inside sensors:



Neutron flux through FE electronics:

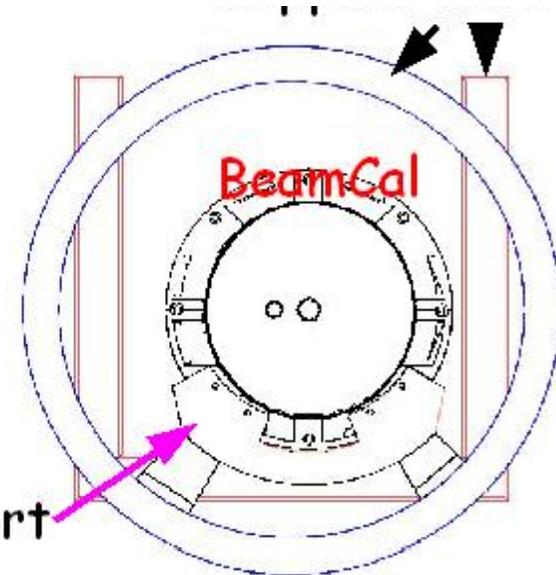
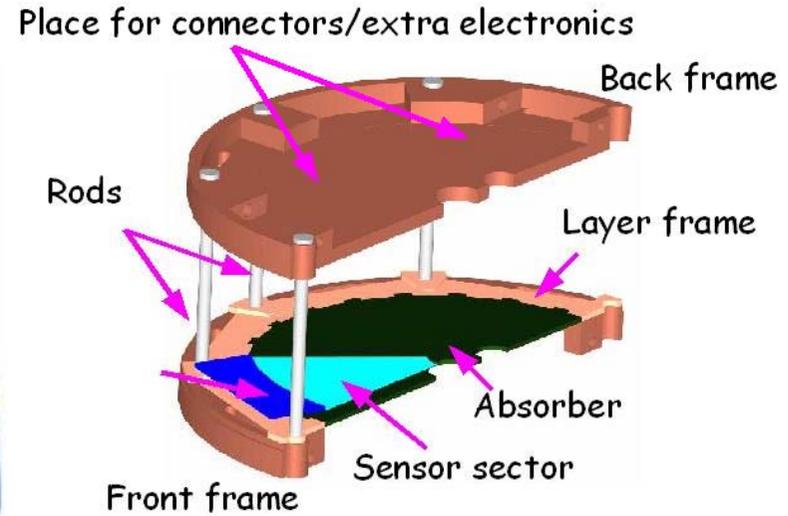
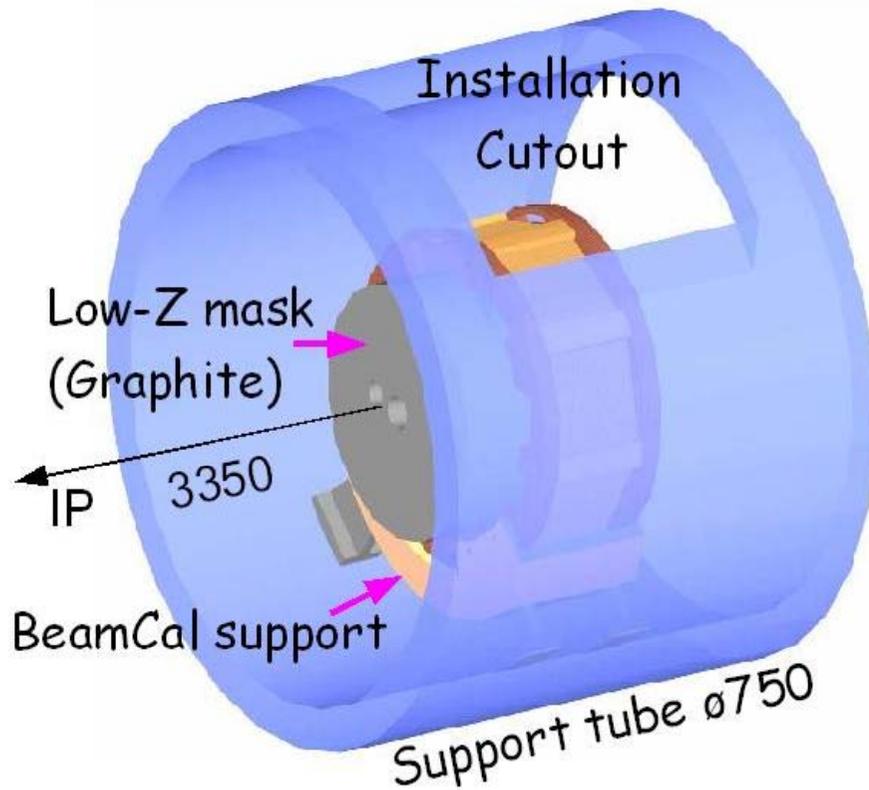
10^{10} neutrons/mm²/year

Two different 'physics lists'

10^{12} neutrons/mm²/year
(needs more detailed studies)

IFIN HH

<http://www-zeuthen.desy.de/ILC/fcal/>



DESY

pCVD diamonds:

- radiation hardness under investigation (e.g. LHC beam monitors, pixel detectors)
- advantageous properties like: high mobility, low $\epsilon_R = 5.7$, thermal conductivity

GaAs:

- semi-insulating GaAs, doped with Sn and compensated by Cr
- produced by the Siberian Institute of Technology

SC CVD diamonds:

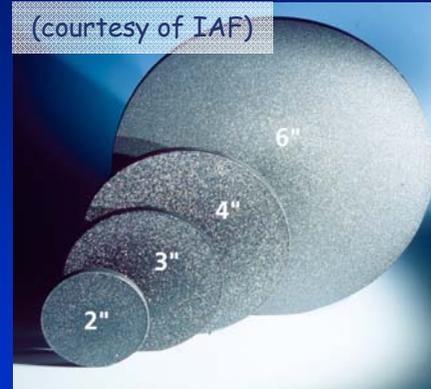
- available in sizes of mm²

Radiation hard silicon

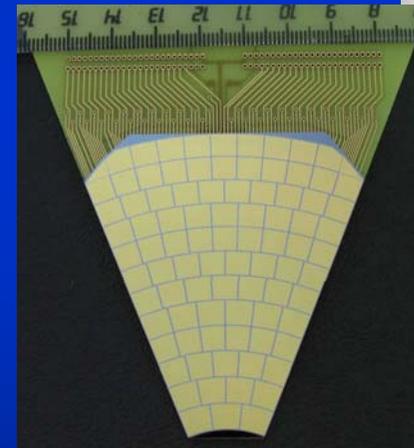
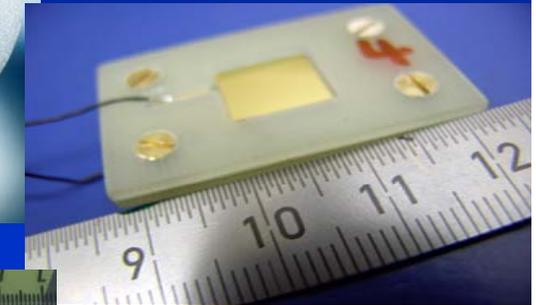
CVD: Chemical Vapor Deposition

DESY, JINR

Novembre 2008

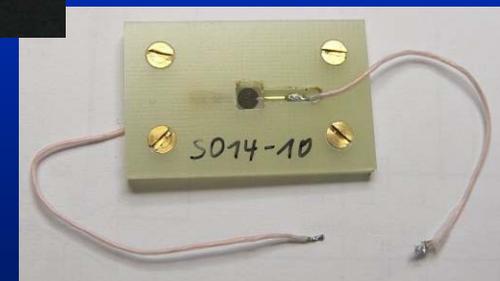


polycrystalline
CVD diamond



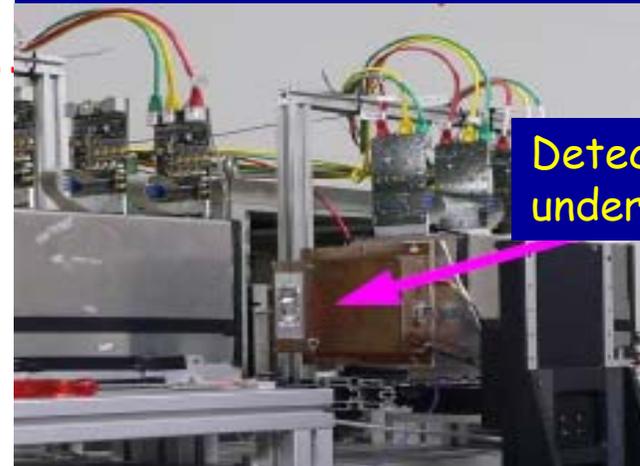
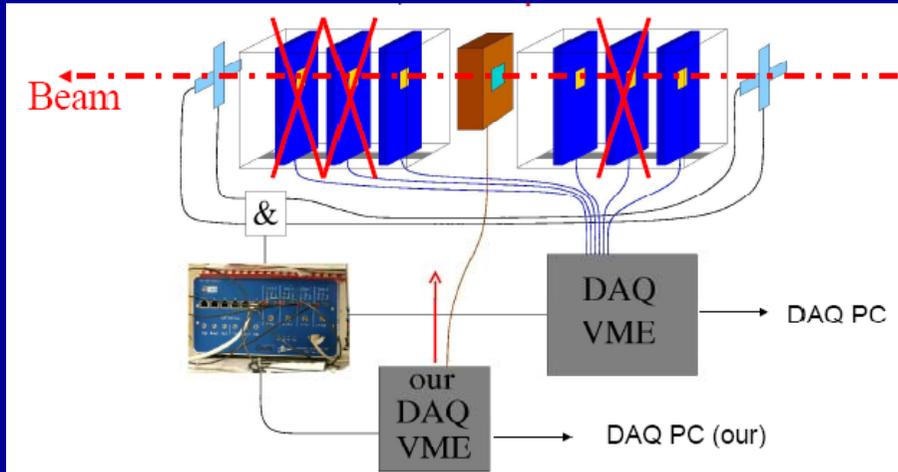
GaAs

Single crystal
CVD diamond

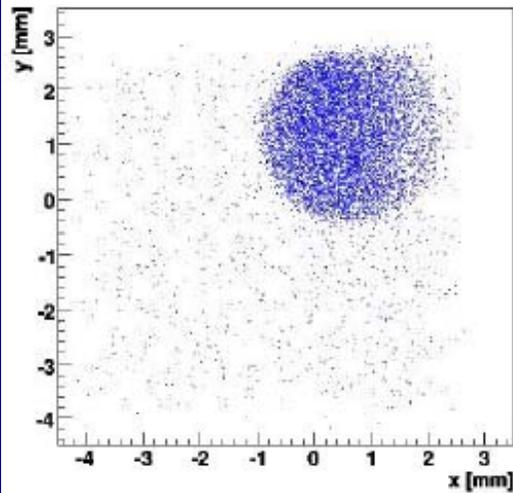


Sensor Tests

Testbeam equipment for sensor performance studies using the EUDET telescope



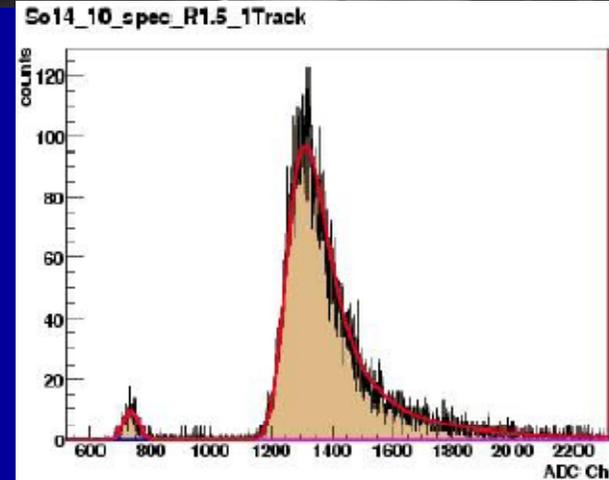
Detector under test



Reconstructed hits with detector signal

Goal: precise measurement of the response of sCVD diamonds; Reference sensor

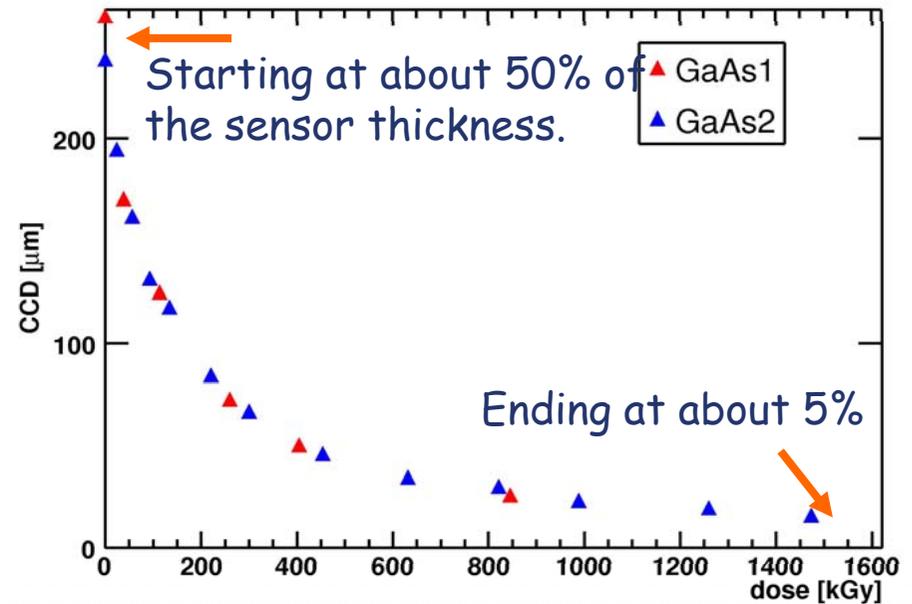
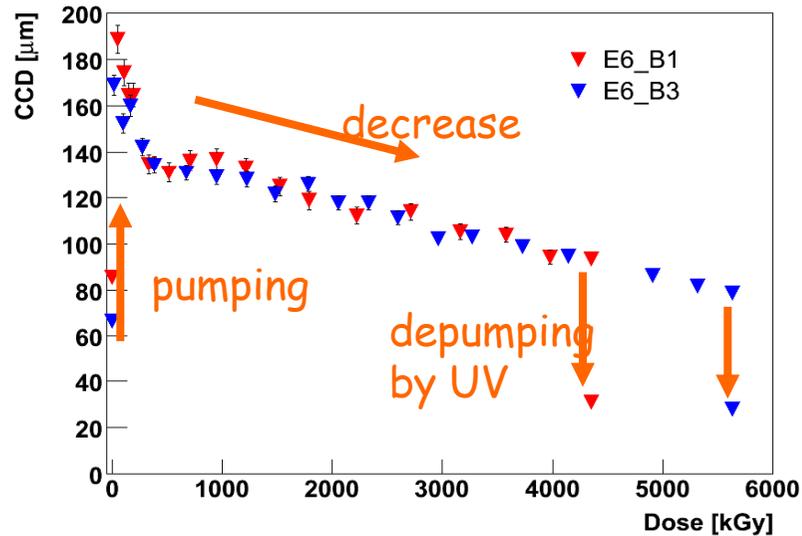
Data analysis in progress



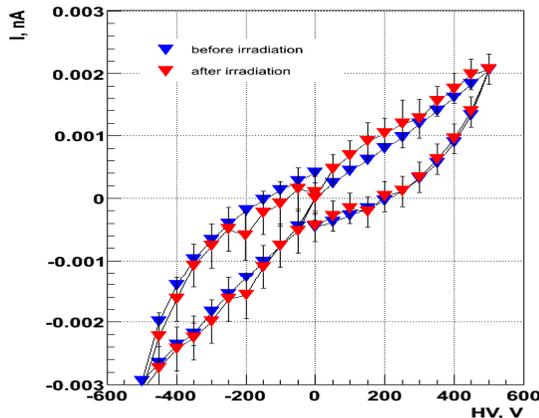
Sensor response with the track pointing to active detector area

Sensor irradiation tests

E6 samples CCD vs dose at 400V

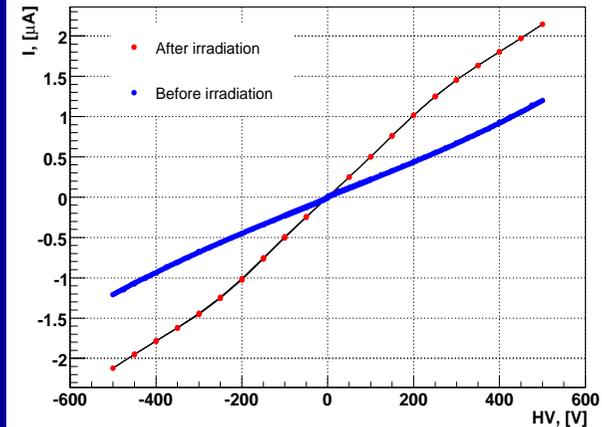


E6_B1

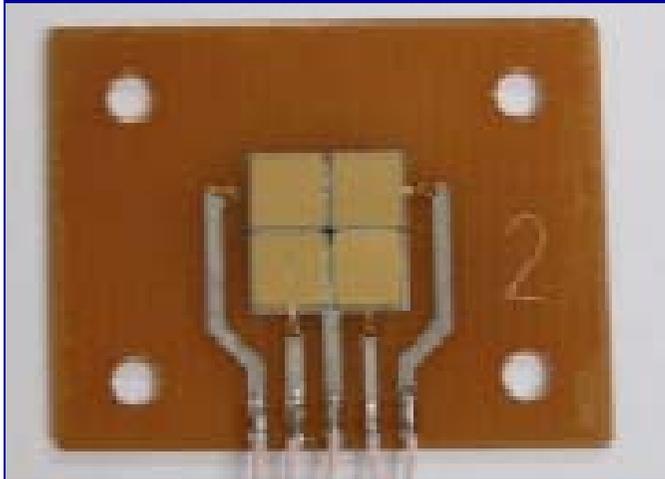


CVD diamond sensors:
Smooth degradation
No increase of leakage current.

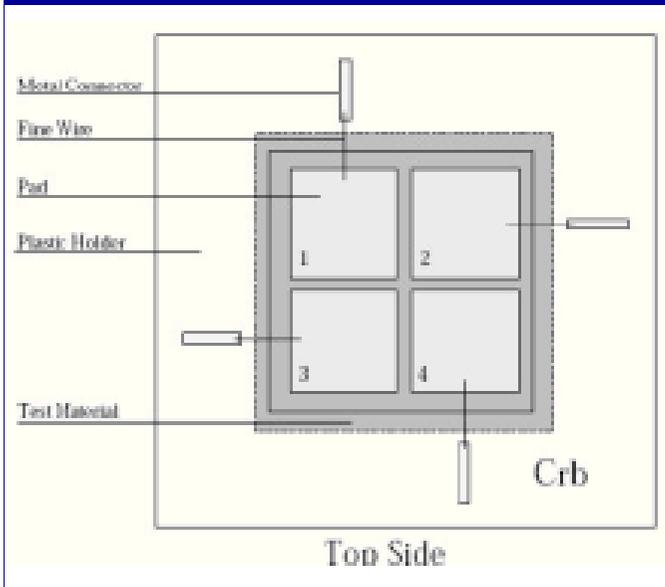
GaAs: acceptable increase of the leakage current



Sensor tests



A new batch of GaAs sensors with Cr concentrations between 10^{16} and 10^{18} was recently delivered, Lab tests completed



Sensors made of single crystal quartz and sapphire show promising sensitivity to ionising irradiation

Testbeam investigations in December !

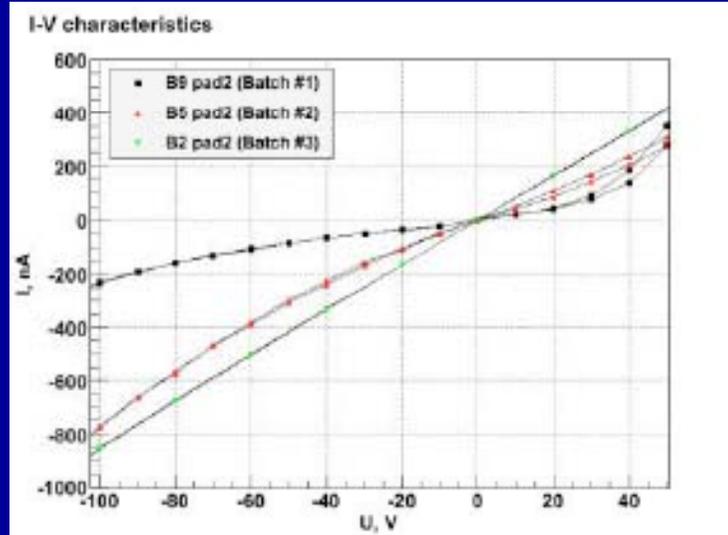
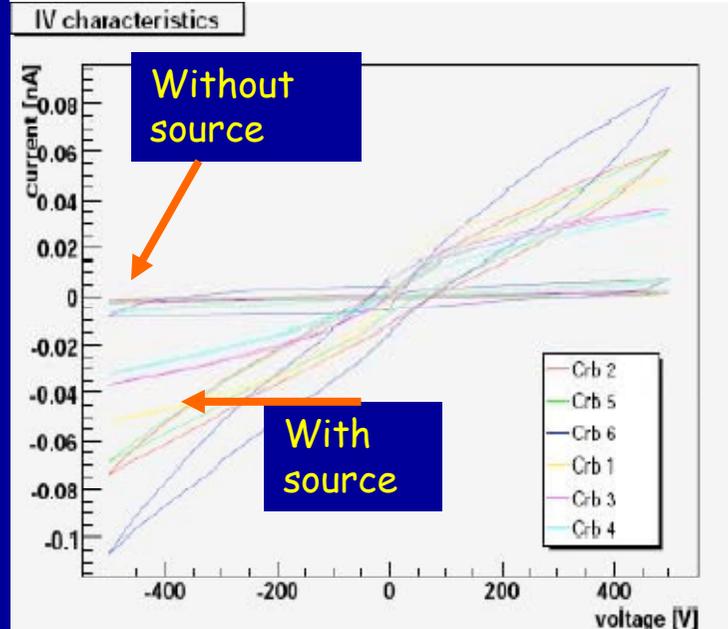
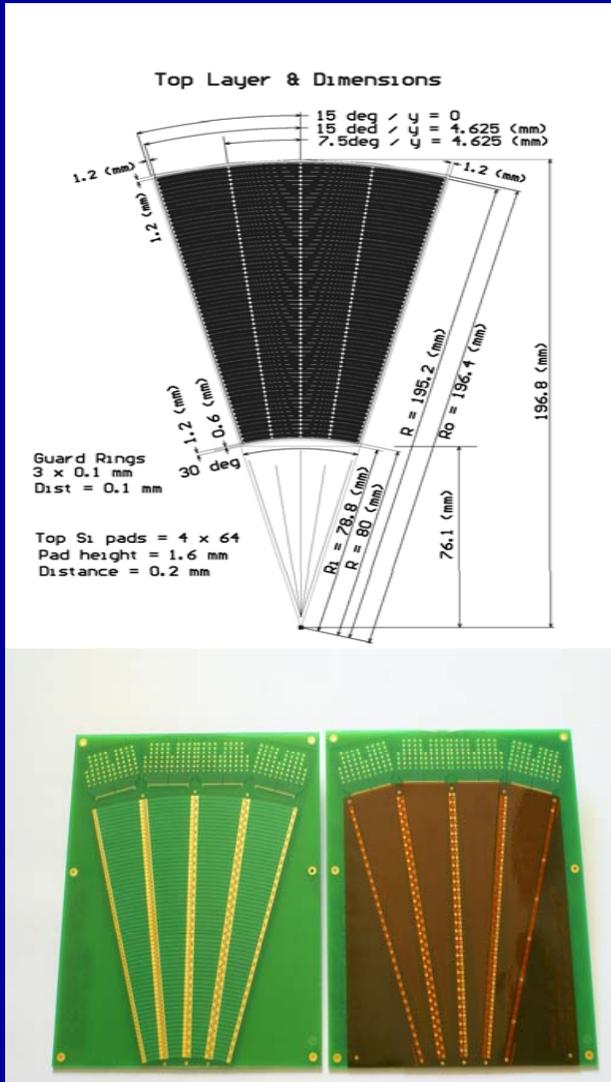


Figure 2. I-V characteristics for the sensors with different Cr concentration (linear part)



Sensor Production

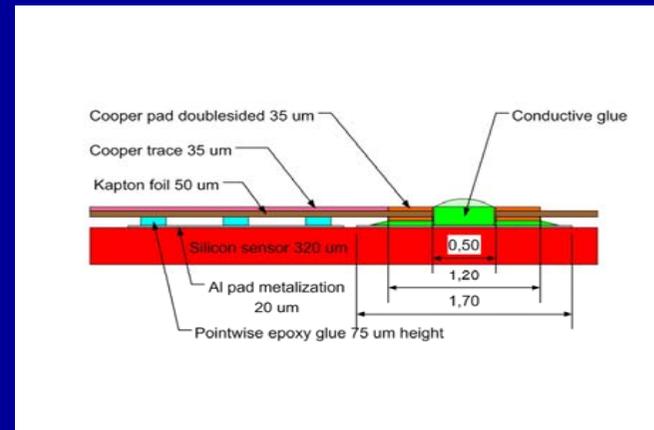


N-type silicon, p⁺ strips, n⁺ backplane,
 Crystal Orientation <100>
 320 μm thickness ± 15 μm
 Strip pitch: 1800 μm
 Strip p⁺ width: 1600 μm
 Strip Al width: 1700 μm

Masks for prototypes ready (Hamamatsu)

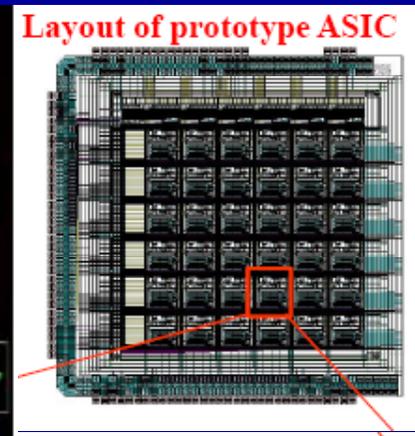
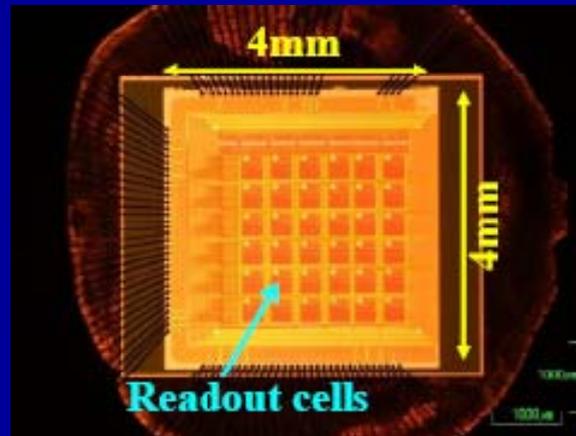
Prototype sensors just ordered

In parallel: development of the fanout

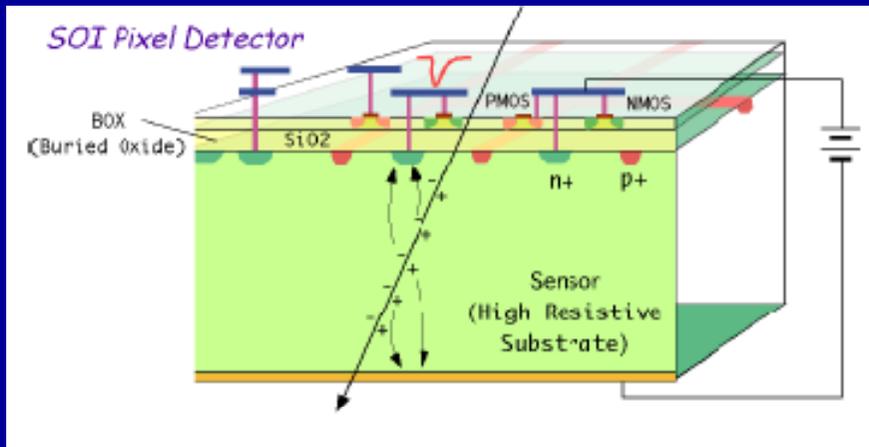
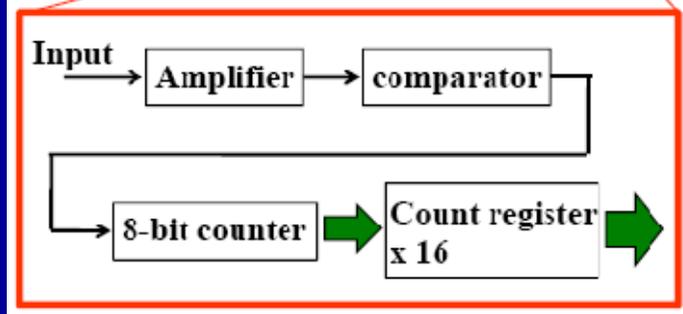


INPAS Cracow, Tel Aviv U.

ASIC for the pair monitor
 .25 μm TSMC technology
 # of pixel: 36
 Pixel size: 400 × 400 μm²
 Bump bonding to a sensor



Prototype produced and successfully tested



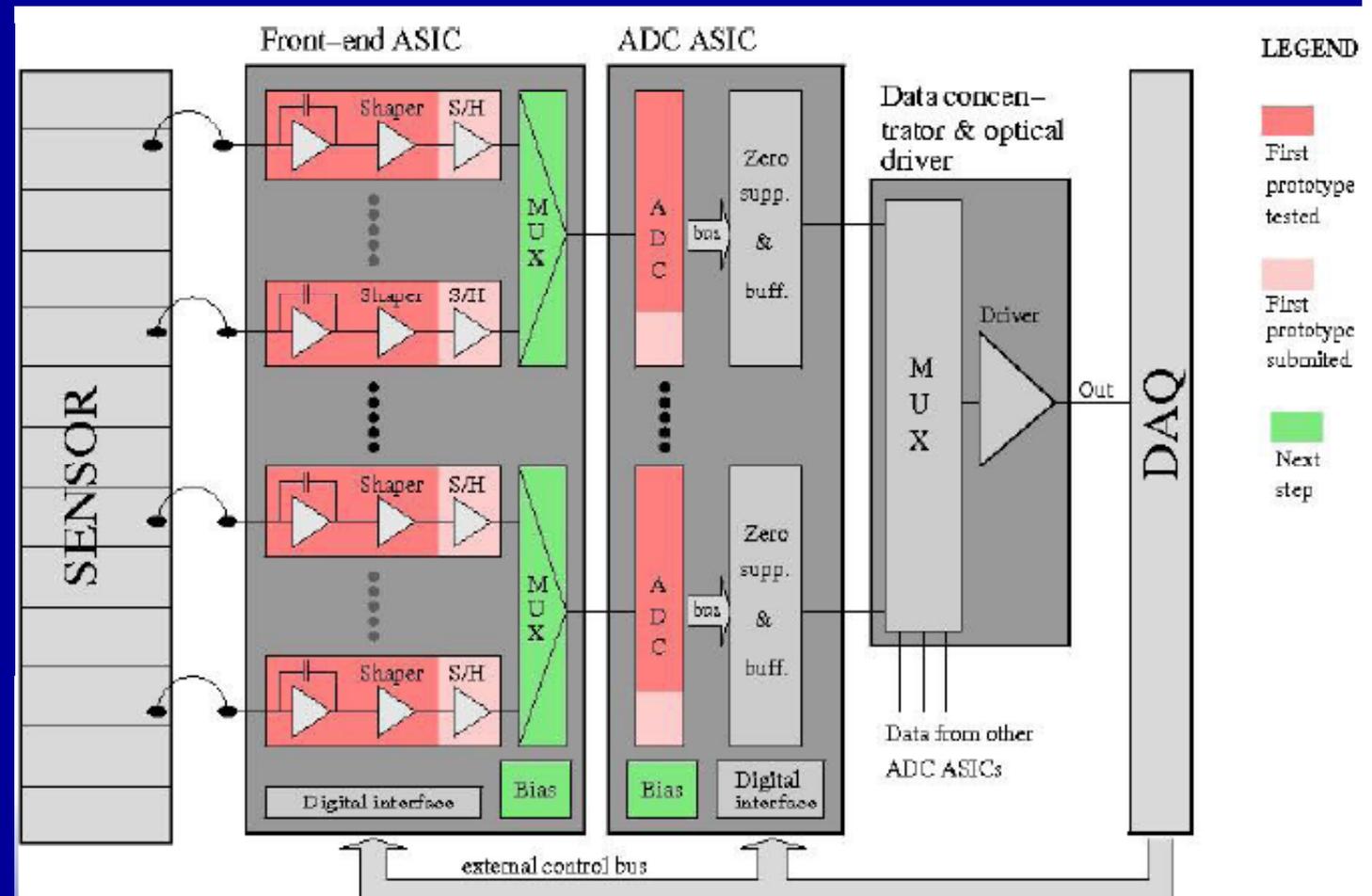
Pair monitor will use SoI technology,
 Sensor and readout ASIC embeddd in the same wafer;

prototype 2009

Tohoku Univ.

- One FE ASIC will contain 32 - 64 channels, 10 bit
- One ADC will serve several channels (MC simulations not finished)
- AMS 0.35 μm technology
- prototypes of the FE ASIC and ADC ASIC available,

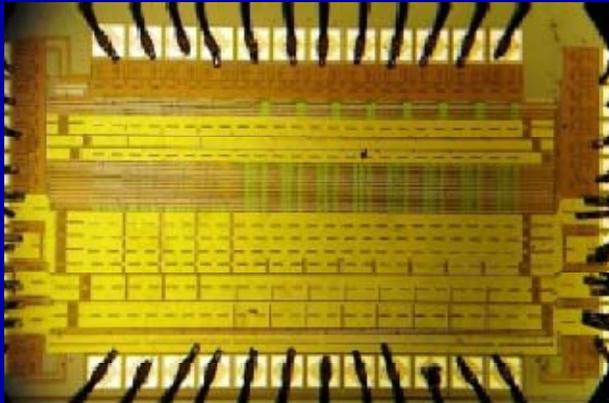
Tests of the FE ASICS so far promising.



Cracow UST

FE Asic:

8 channels per chip, 4 with
MOS feedback resistance,
4 with passive Rf feedback



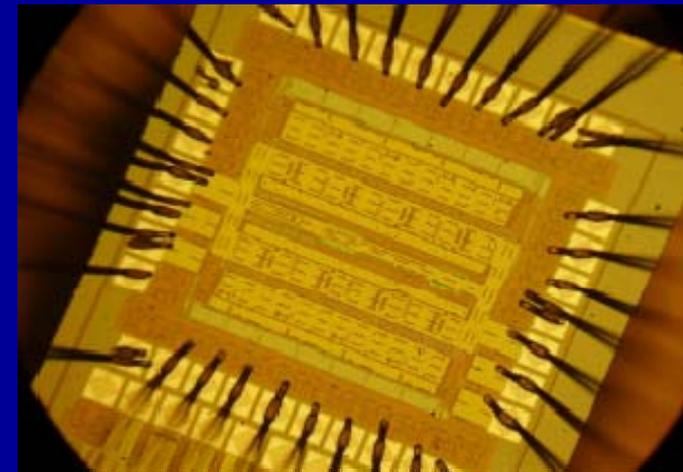
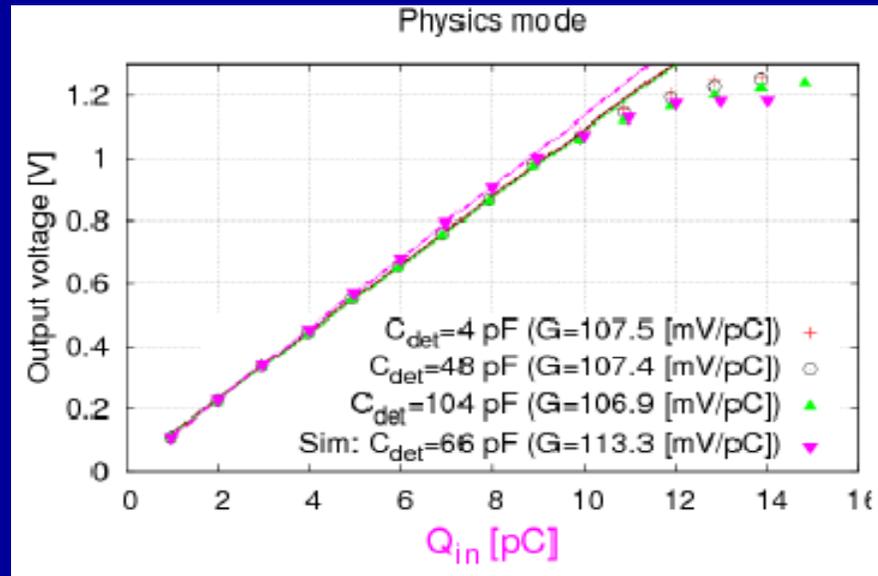
ADC Asic:

- Pipeline architecture
- 10 bit resolution
- Maximum sampling rate 35 MHz

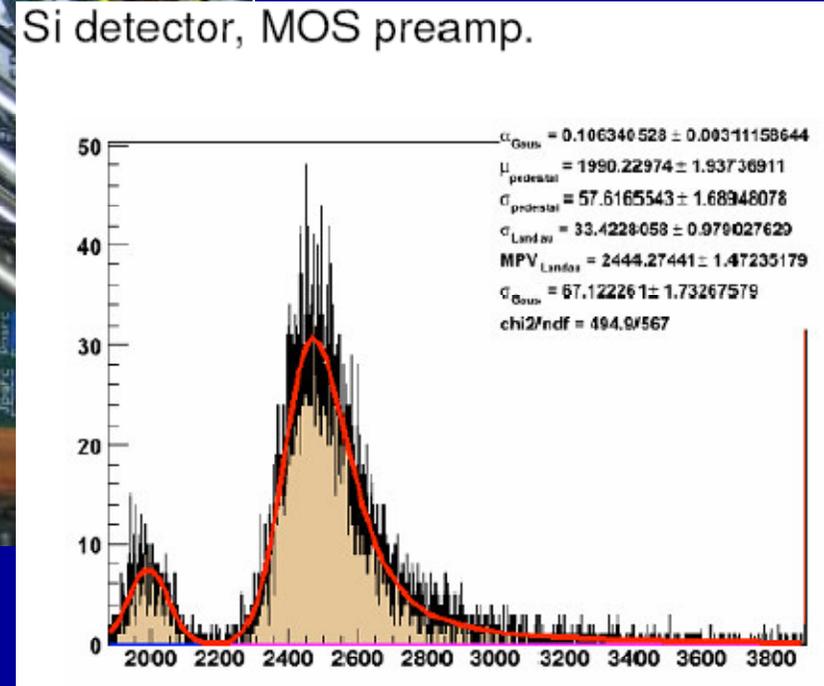
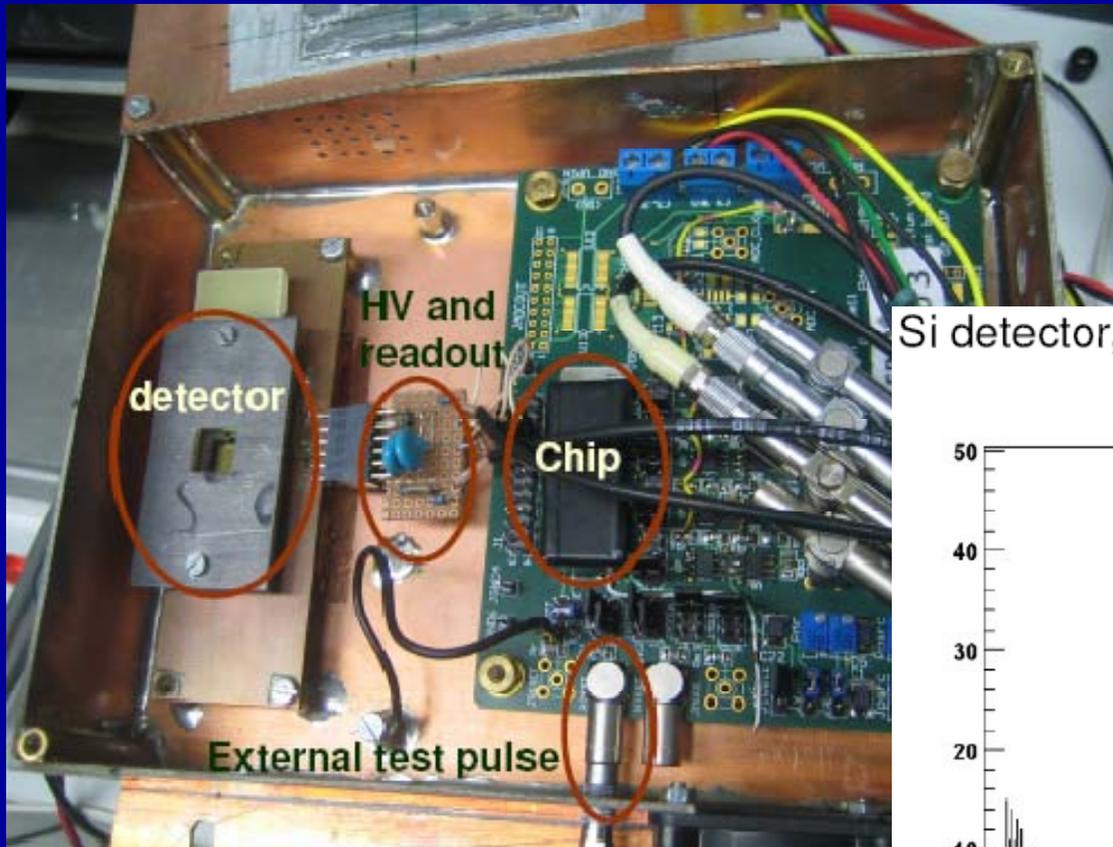
First prototypes needed
improvement,
Submission ADC and DAC Sept.
2008

Prototypes expected Nov. 2008

Novembre 2008



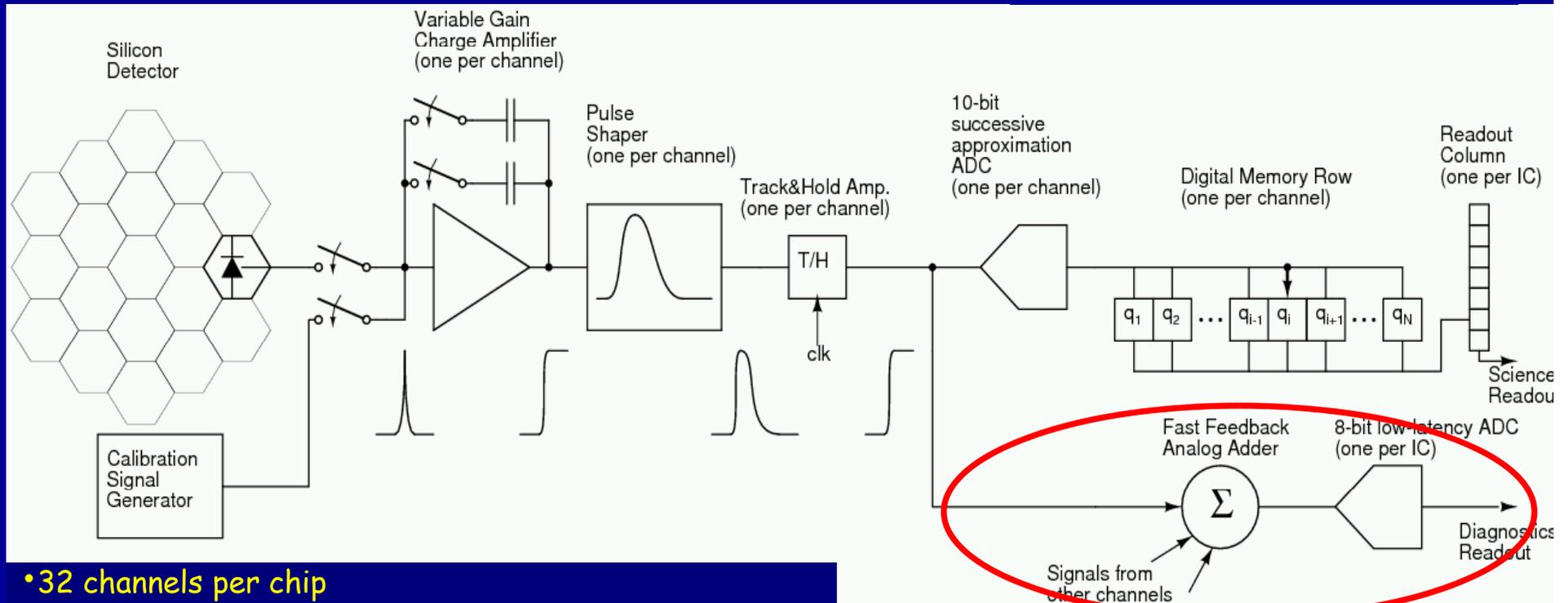
First successful tests of the analog part with a single pad sensor



DESY

Dedicated FE electronics for BeamCal, based on KPiX
(see talk by Herbst in the DAQ session)

Digital Buffering during
bunch train, readout in
between trains

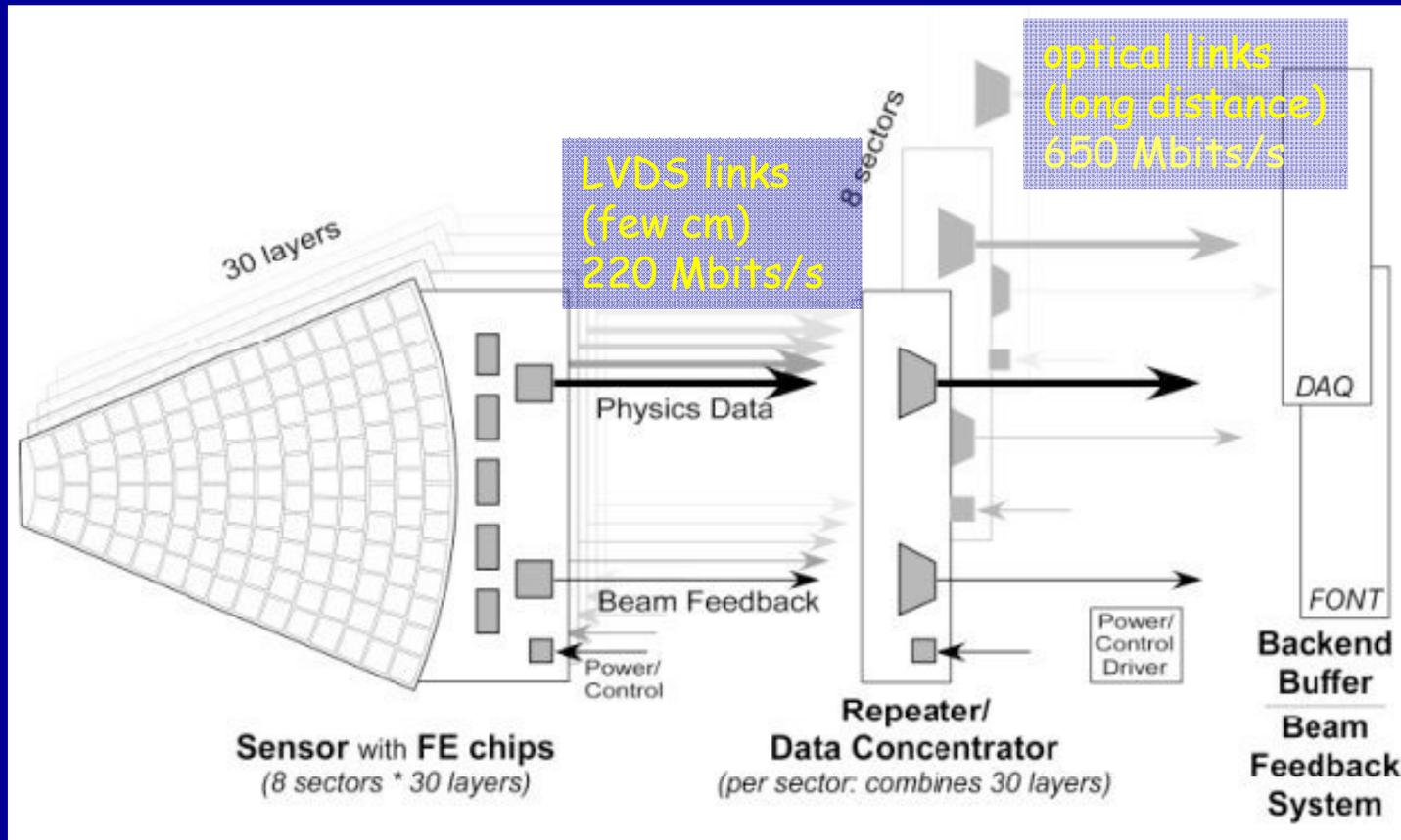


- 32 channels per chip
- all data is read out at 10 bits for physics purposes;
- Low latency output, sum of all channels is read out after each bx at 8 bits for beam diagnosis (fast feedback)
- Prototype in 0.18- μm TSMC CMOS technology

Fast analog adder for groups of pads used for fast feedback

SLAC-Stanford

Data Transfer



First step: concept based commercial components
 Second step: dedicated prototype for a system test

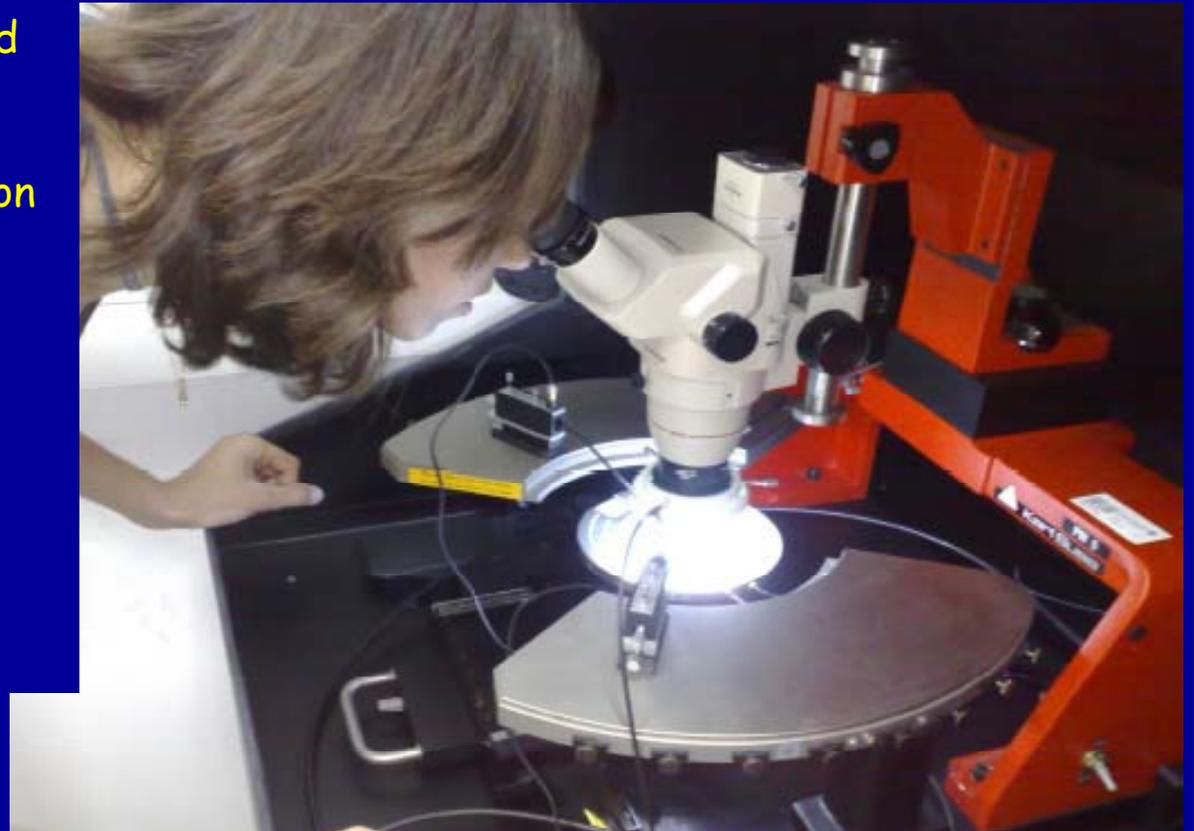
IKP TU Dresden

A dedicated silicon lab is created in Tel Aviv:

- Computer monitored prob station
- Computer supported $I(V)$, $C(V)$ measurements

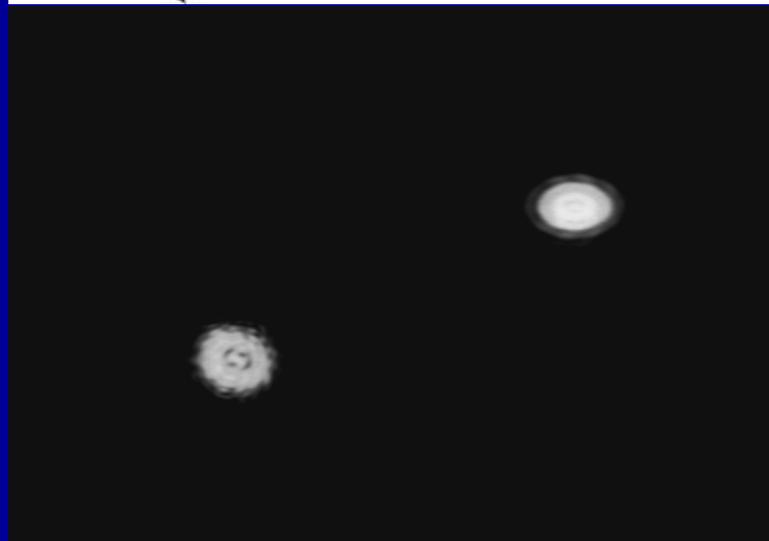
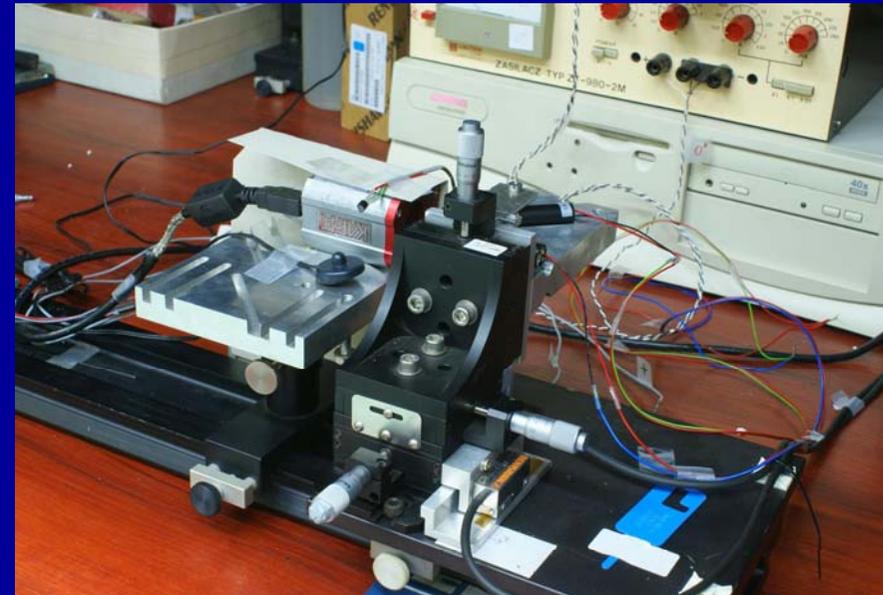
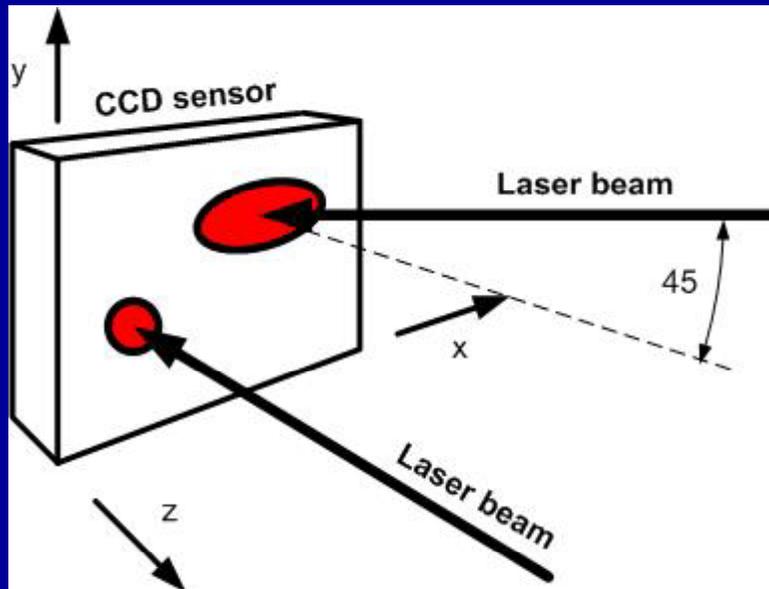
in preparation:

- clean room
- spectroscopic set-up



A dedicated HEP lab building is designed for detector R&D, planned to be ready mid 2009

Laser Position Monitoring



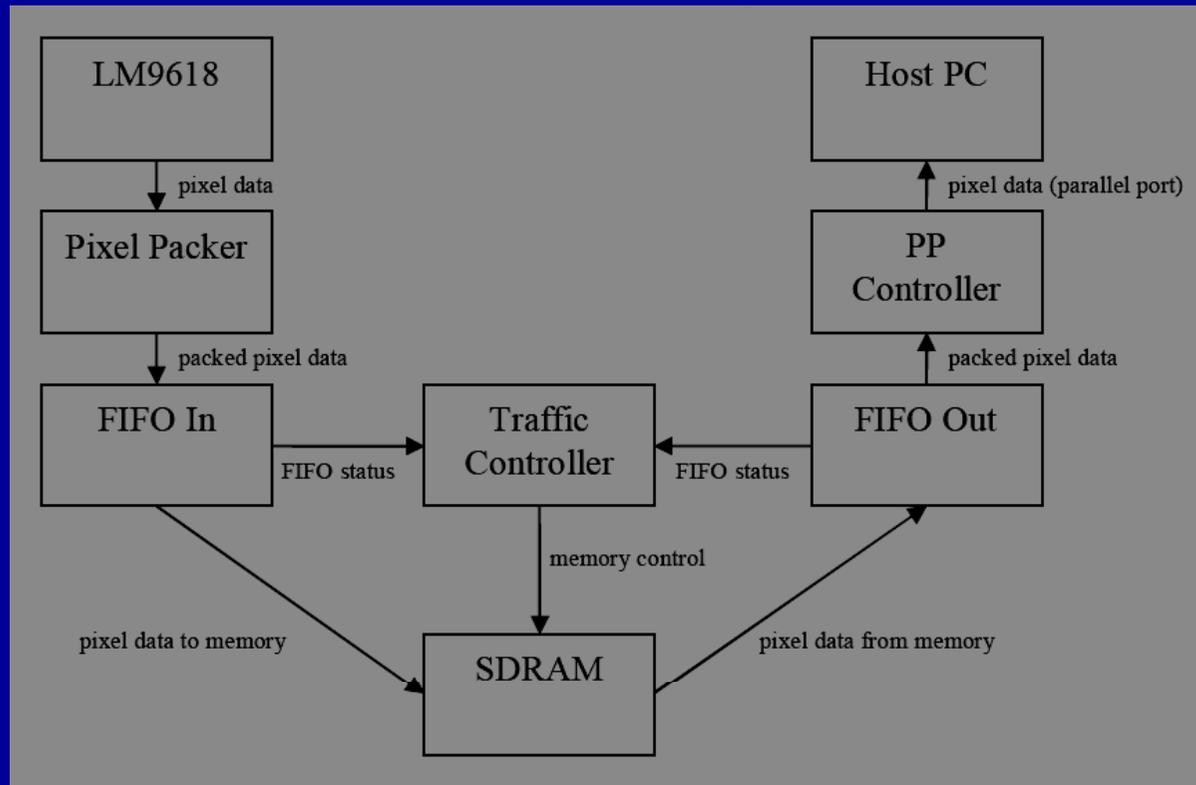
Over short distances accuracies reached:
Displacements in the x-y plane: $\pm 0.5 \mu\text{m}$
Displacements in z direction: $\pm 1.5 \mu\text{m}$

INP PAS Cracow

Scheme of the readout and monitoring electronics

Dedicated
CMOS sensor

Displacement calculations



Priority topics within FCAL:

- Large area radiation hard sensors for calorimetry (BeamCal)
- Precise position measurement of electromagnetic showers (Sensors for LumiCal)
- ASICs with high readout speed, large dynamic range, large buffering depth and low power dissipation, allowing fast feedback for luminosity optimisation
- Prototyping and test of more complex subsystems

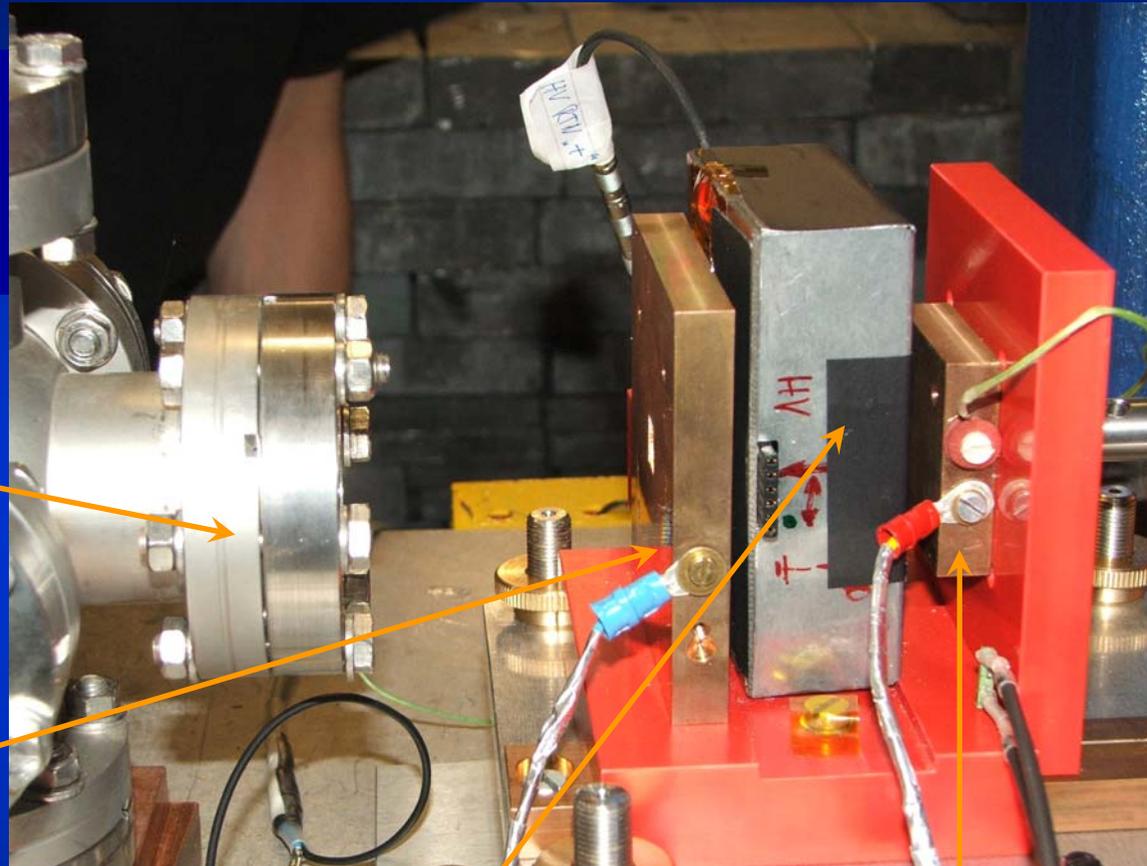
Test Beam Equipment and sensor tests

Setup used for radiation hardness tests at the SDALINAC accelerator

TU Darmstadt

exit window of beam line

collimator (I_{Coll})



sensor box (I_{Dia} , T_{Dia} , HV)

Faraday cup (I_{FC} , T_{FC})

Completed and more comfortable: more efficient use of the beam