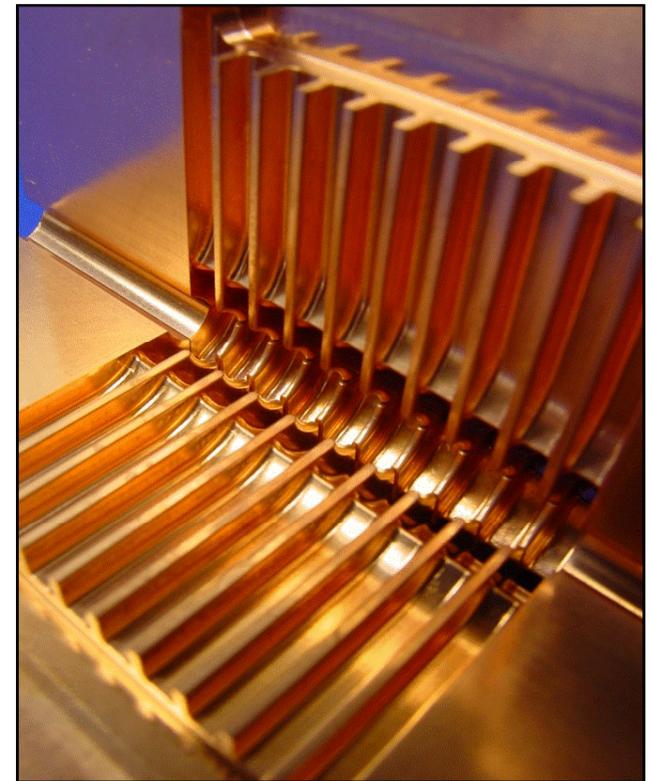
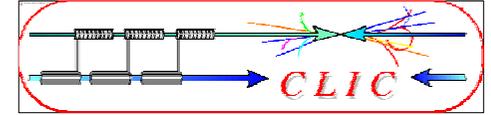


CLIC

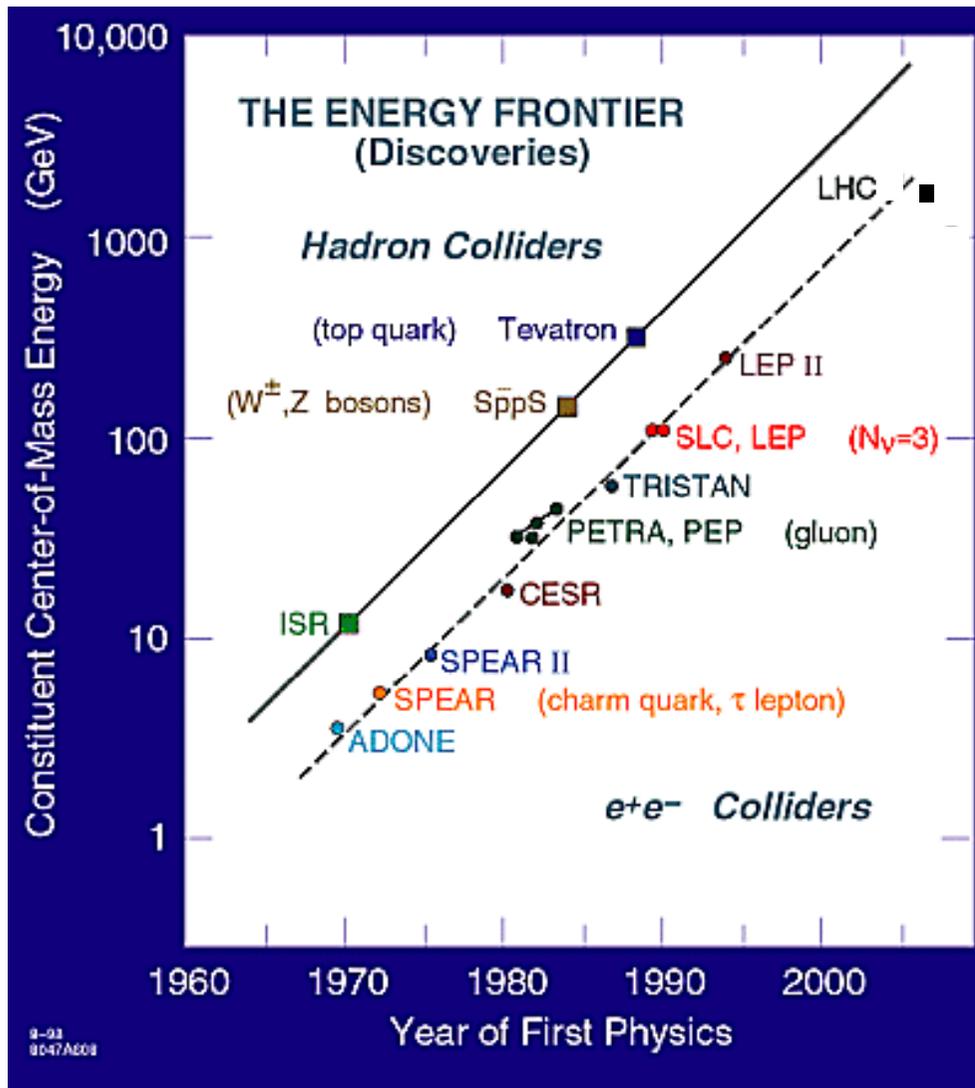
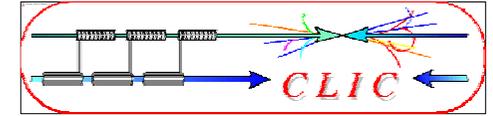
Frank Tecker – CERN

- Introduction
- Room temperature RF cavities
- CLIC (Compact Linear Collider)
- CTF3 (CLIC Test Facility)
- Conclusion

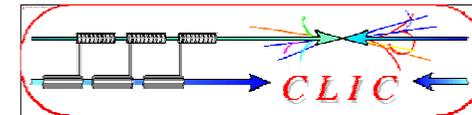




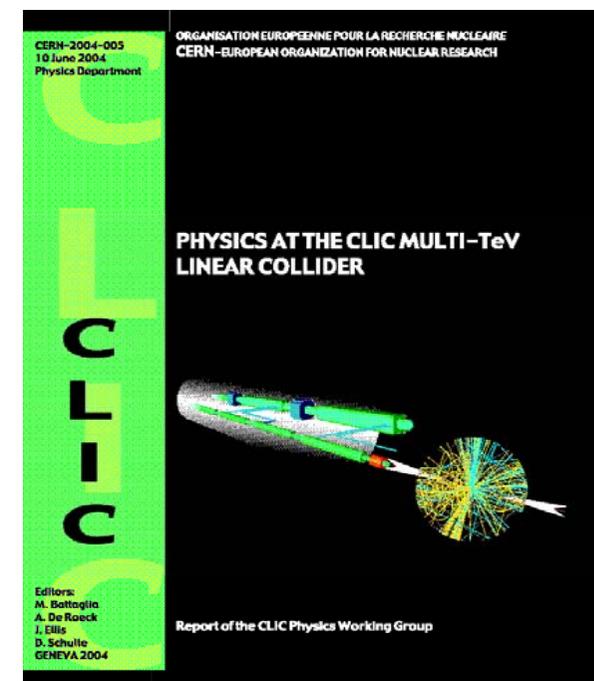
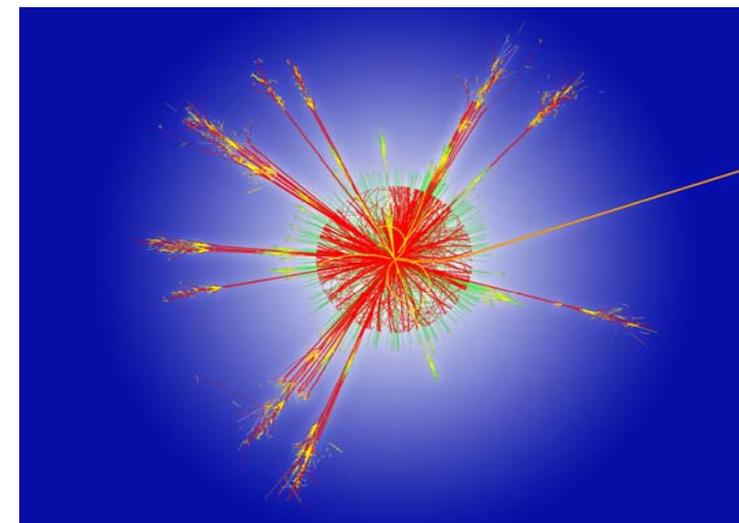
- Complex topic
- Approach:
 - Explain the **fundamental effects** and principles that leads to differences between SuperConducting (SC) and normal conducting (NC) technology
 - I will not go into technical details
 - Try to avoid formulae as much as possible
- Goal: You understand
 - Basic principles
 - The driving forces and limitations in NC linear collider design
 - The basic building blocks of CLIC
- **Ask questions at any time!**

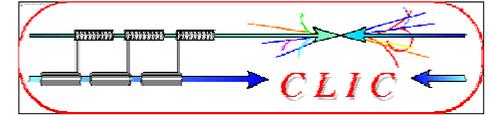


- History:
 - Energy constantly increasing with time
 - Hadron Collider at the energy frontier
 - Lepton Collider for precision physics
- LHC coming online soon
- Consensus to build Lin. Collider with $E_{cm} > 500$ GeV to complement LHC physics (*European strategy for particle physics by CERN Council*)

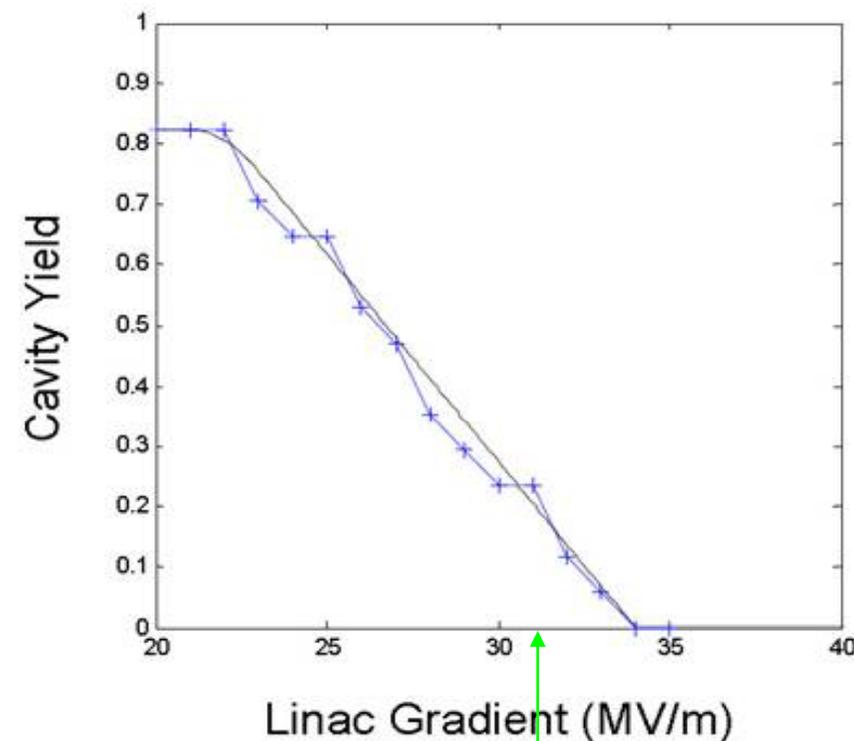
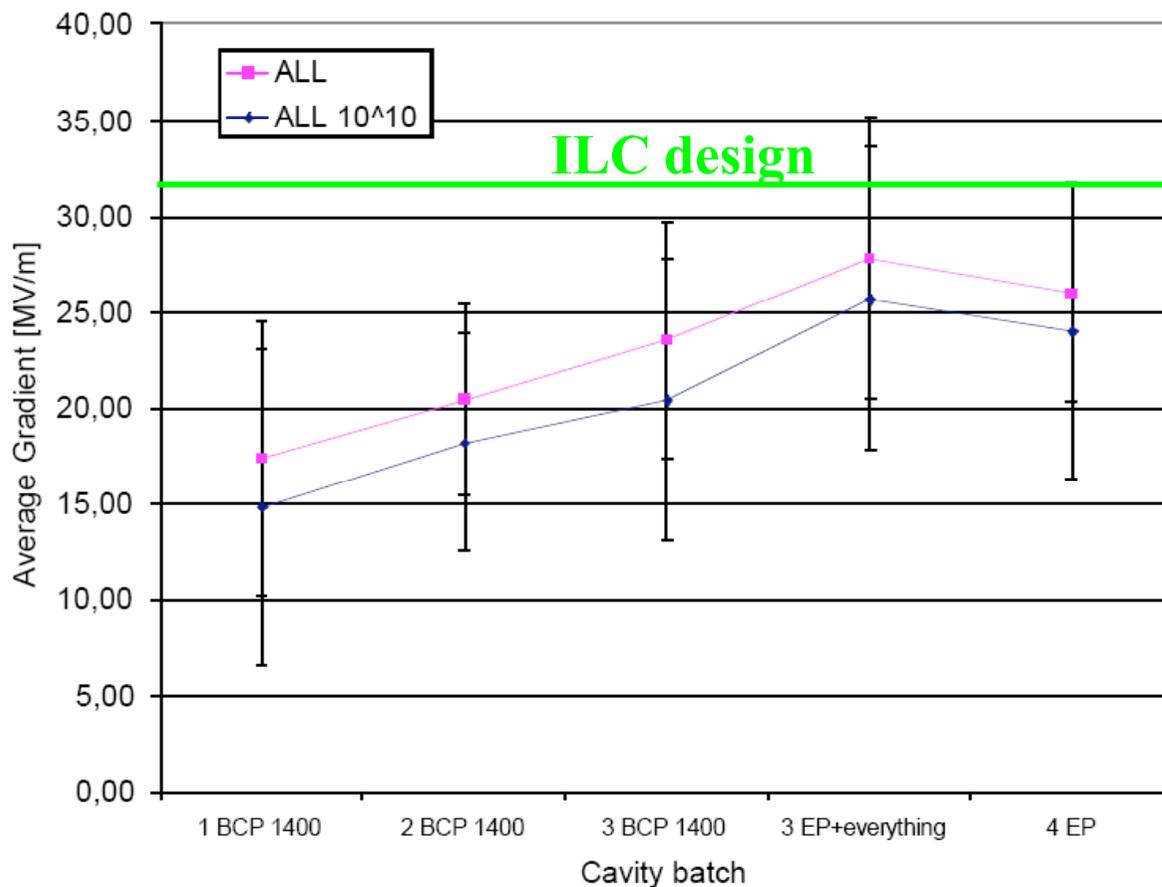
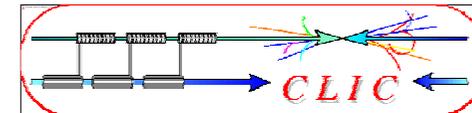


- **Higgs physics**
 - Tevatron/LHC should discover Higgs (or something else)
 - LC explore its properties in detail
- **Supersymmetry**
 - LC will complement the LHC particle spectrum
- **Extra spatial dimensions**
- **New strong interactions**
- ... => a lot of **new territory** to discover **beyond the standard model**
- **Energy** can be **crucial for discovery!**
- **“Physics at the CLIC Multi-TeV Linear Collider”**
CERN-2004-005

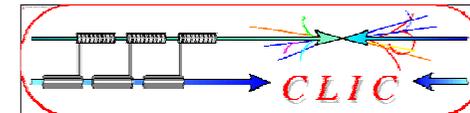




- Historical background: 2004 – ILC-TRC review
 - Evaluation of linear collider (LC) projects (NLC/JLC, TESLA and CLIC)
 - Decision for Superconducting Accelerator Technology for LC with $E_{cm} = 0.5-1 \text{ TeV}$
- Consequences:
 - End of competition between normal conducting and SC schemes
 - Concentration of R&D on superconducting ILC scheme
- What about $E_{cm} \gg 0.5-1 \text{ TeV}$???
 - LC size has to be kept reasonable (<50km?)
gradient $>100\text{MV/m}$ needed for $E_{cm} = 5 \text{ TeV}$
 - SC technology excluded, fundamental limit $\sim 60 \text{ MV/m}$
 - Normal conducting RF structures, but not trivial either!
 - CLIC study for multi-TeV linear collider

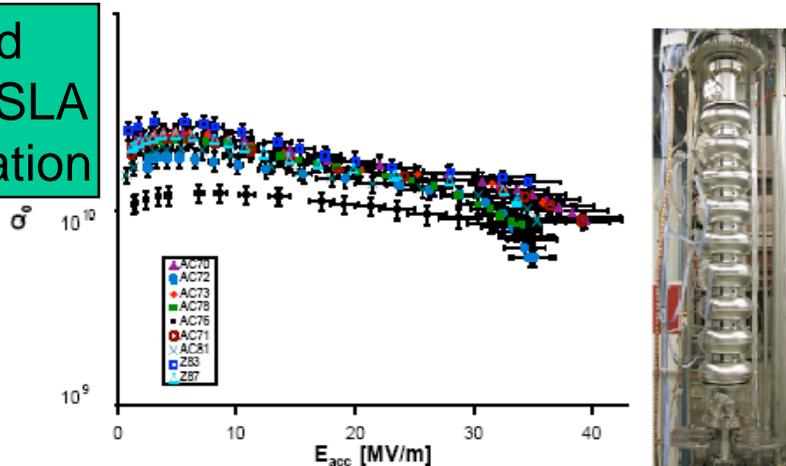


With the presently available technology average 28 MV/m:
 Cost increase ~7 %

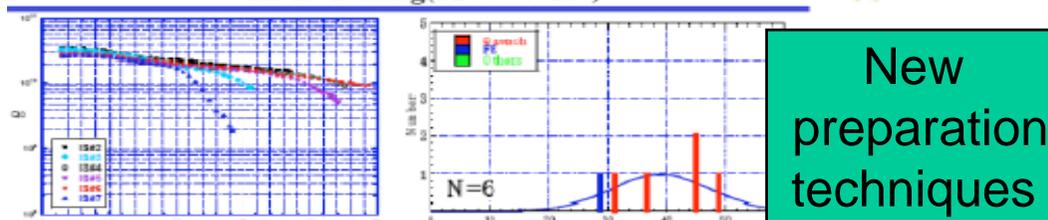


TESLA Nine-Cells: (Proof-of-Principle)
Best tests of 9 best Cavities (Vertical Test Results)

Derived From TESLA Collaboration

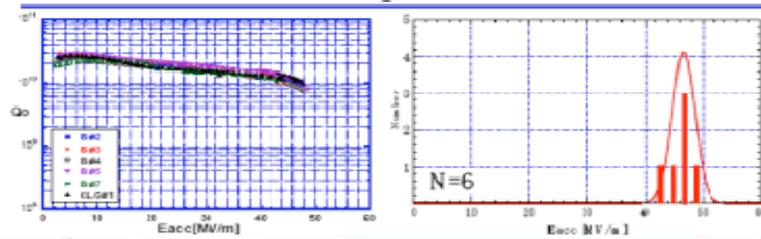


(A) CBP+CP+Anneal+EP(80μm) +HPR+Baking(120C*48hrs) K. Saito et al.

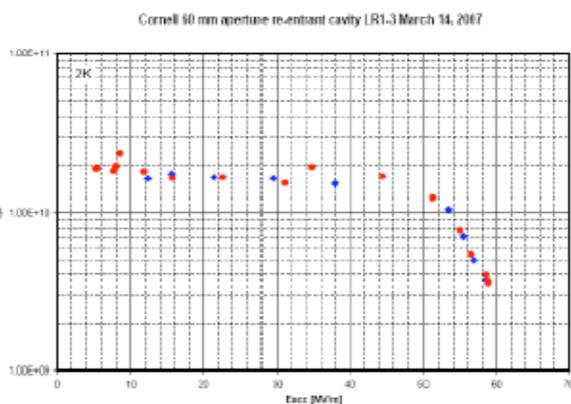
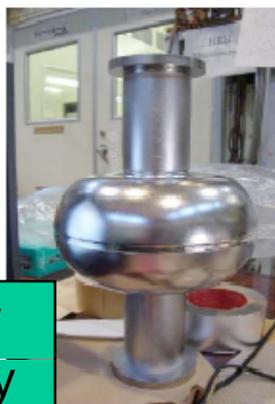


New preparation techniques

(D) +EP(20μm)+EP(3μm, fresh, closed)+HF +HPR+Baking(120C*48hrs) K. Saito et al.



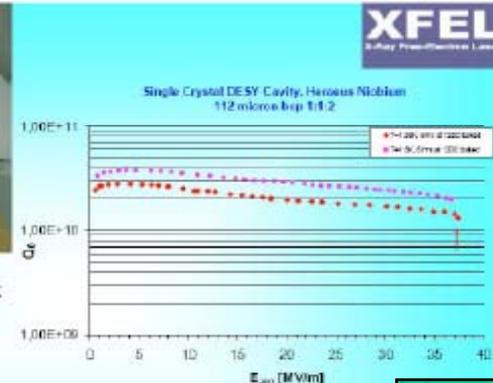
60mm-Aperture Re-Entrant Cavity, 58 MV/m!
KEK/Cornell Collaboration



New cavity shapes

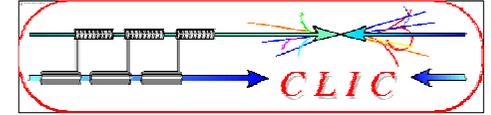


DESY single crystal cavity 1AC8 build from Heraeus disc by rolling at RWTH, deep drawing and EB welding at ACCEL

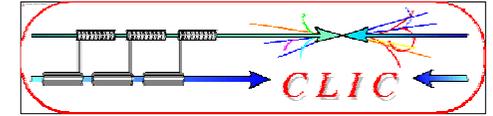


Q(Eacc) curve after only 112 μm and in situ baking 120°C for Preparation and RF tests P.Kneisel, JLab

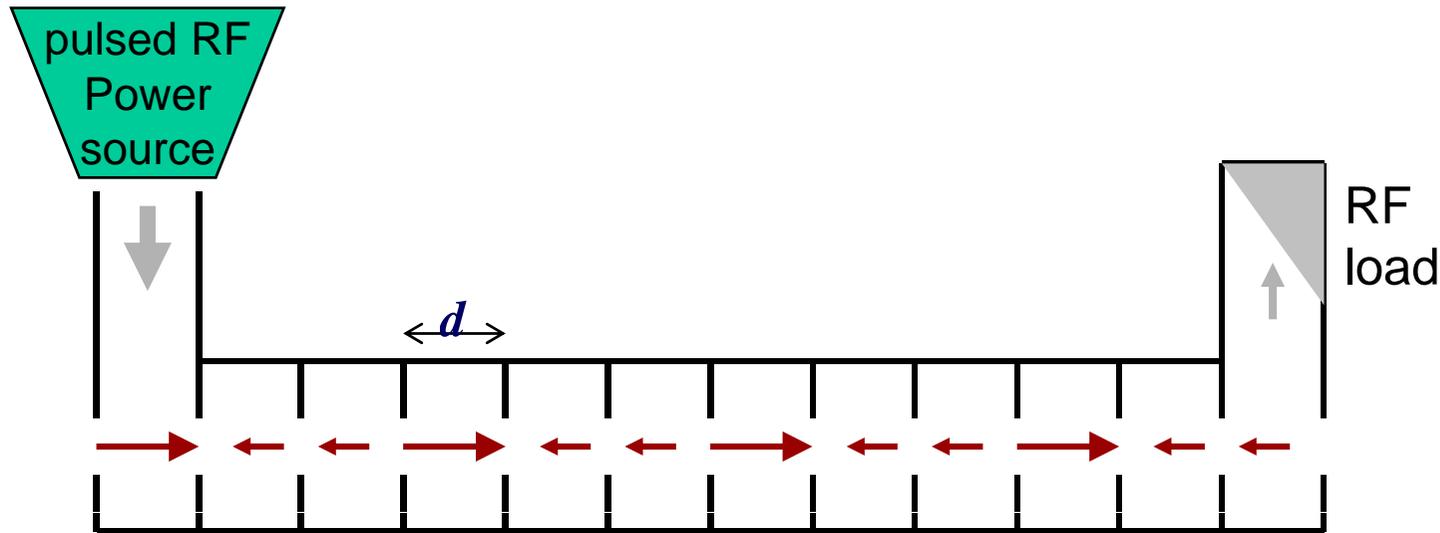
New material
Large grains
Higher perf
Lower cost



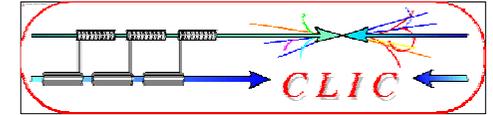
- Higher gradients reachable with normal conducting structures
- But! Compare to advantages of SC RF cavities:
 - Very low losses due to tiny surface resistance
 - High efficiency
 - Long pulse trains possible
 - Favourable for feed-backs within the pulse train
 - Standing wave cavities with low peak power requirements
 - Lower frequency => Large dimensions and lower wakefields
- => Important implications for the design of the collider



- NC standing wave structures would have high Ohmic losses
- => **traveling wave** structures



- RF ‘flows’ with group velocity v_G along the structure into a load at the structure exit
- Shorter fill time $T_{fill} = \int 1/v_G dz$
order <100 ns compared to ~ms for SC RF



- Fields established after cavity filling time
- Steady state: power to beam, cavity losses, and (for TW) output coupler

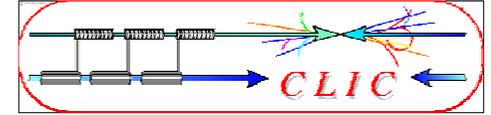
• **Efficiency:**

$$\eta_{RF \rightarrow beam} = \frac{P_{beam}}{P_{beam} + P_{loss} + P_{out}} \frac{T_{beam}}{T_{fill} + T_{beam}}$$

≈ 1 for SC SW cavities

- \Rightarrow long pulse length favoured
- NC TW cavities have smaller filling time T_{fill}
 \Rightarrow Second term is higher for NC RF
- Typical values

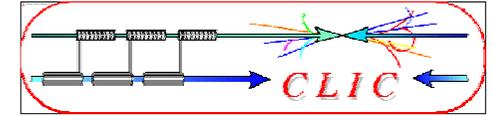
SC:	$\eta = 0.6$
NC:	$\eta = 0.3$



- Surface magnetic field
 - Pulsed surface heating \Rightarrow material fatigue \Rightarrow cracks

- Field emission due to surface electric field
 - RF break downs
 - Break down rate \Rightarrow Operation efficiency
 - Local plasma triggered by field emission \Rightarrow Erosion of surface
 - Dark current capture
 - \Rightarrow Efficiency reduction, activation, detector backgrounds

- RF power flow
 - RF power flow and/or iris aperture apparently have a strong impact on achievable E_{acc} and on surface erosion. Mechanism not fully understood



- Ohmic losses heat up the cavity during the RF pulse!
- Proportional to square root of pulse length
- Limits the maximum pulse length => short pulses (~few 100ns)

=> see homework

$$\Delta T = \sqrt{\frac{\mu_0}{2\pi} \frac{\omega t_P}{\sigma \lambda \rho c_H}} \hat{H}^2$$

ΔT temperature rise, σ electric conductivity

λ heat conductivity, ρ mass density

c_H specific heat, t_P pulse length

\hat{H} peak magnetic field

$$\hat{H} = \frac{g_H}{377 \Omega} E_{acc}$$

g_H geometry factor of structure design

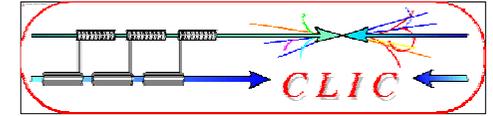
typical value $g_H \approx 1.2$

Numerical values for copper

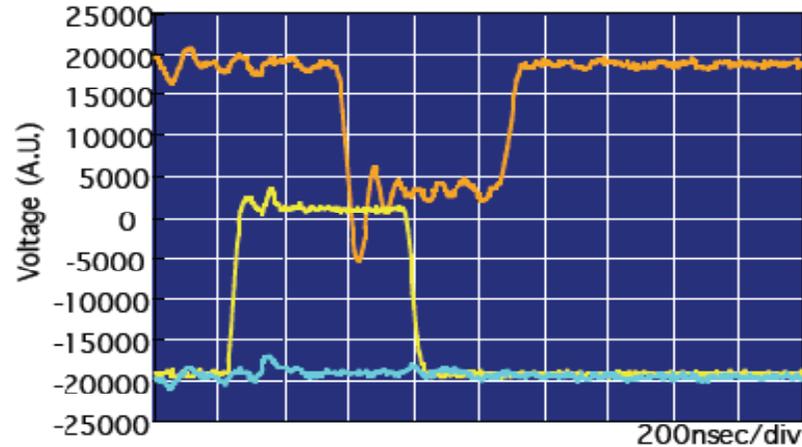
$$\Delta T \approx 4 \cdot 10^{-17} \left[\frac{\text{K m}^2}{\text{V}^2} \right] \sqrt{t_P f} E_{acc}^2$$

$$\Delta T_{\max} \approx 50 \text{ K}$$

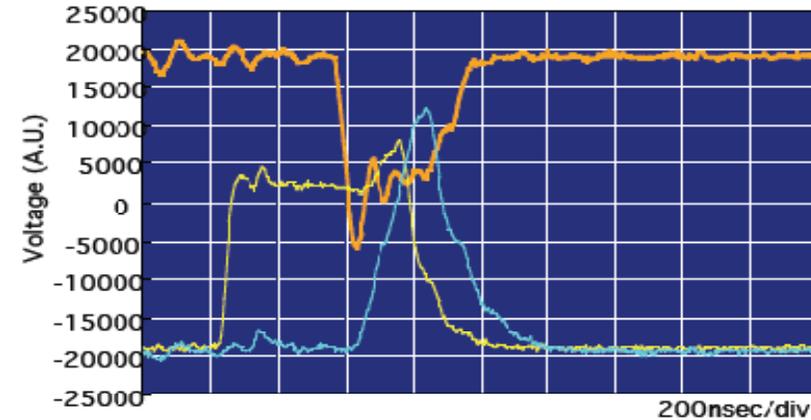
$$t_P < \left(\frac{\Delta T_{\max}}{4 \cdot 10^{-17}} \right)^2 \frac{1}{f E_{acc}^4}$$



Normal RF pulse



Break down

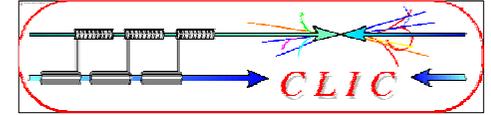


	Incoming wave
	Outgoing wave
	Reflected wave

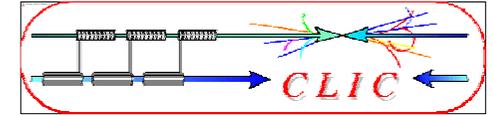
from S.Fukuda/KEK

- Pulses with breakdowns not useful for acceleration
- **Low breakdown rate** needed

=> see homework

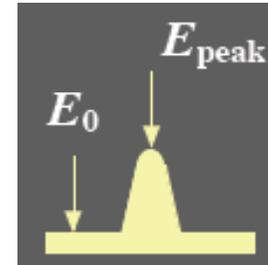


- Breakdown events characterised by
 - always
 - disappearance of transmitted power
 - reflection of incident power
 - emission of intense bursts of fast electrons ($E_{\text{Kin}} \sim 100 \text{ keV}$)
 - acoustic shock wave (can be detected with accelerometer)
 - build up time $\sim 20 \text{ ns}$
 - often
 - fast rise of gas pressure
 - emission of visible and UV light, light pulse longer than incident RF pulse ($\sim \text{few ms}$)
 - emission of positive ions ($E_{\text{Kin}} \sim \text{few } 100 \text{ eV}$), pulse longer than incident RF pulse ($\sim \text{few ms}$)
- usually no precursor signals !



- Material surface has some intrinsic roughness (from machining)

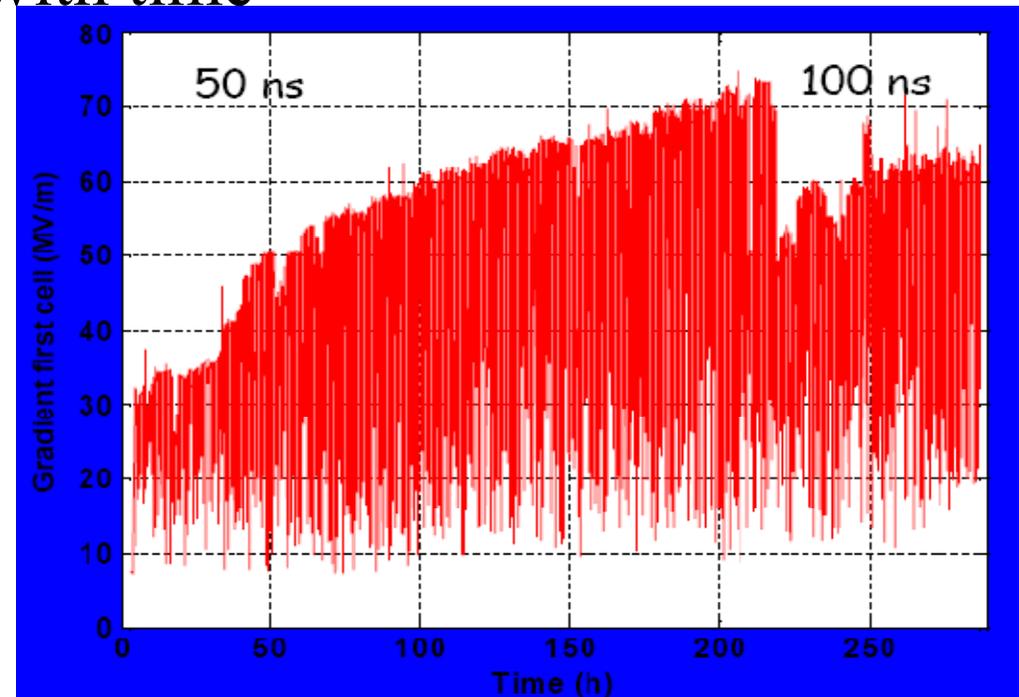
- Leads to **field enhancement** $E_{\text{peak}} = \beta E_0$
 β field enhancement factor

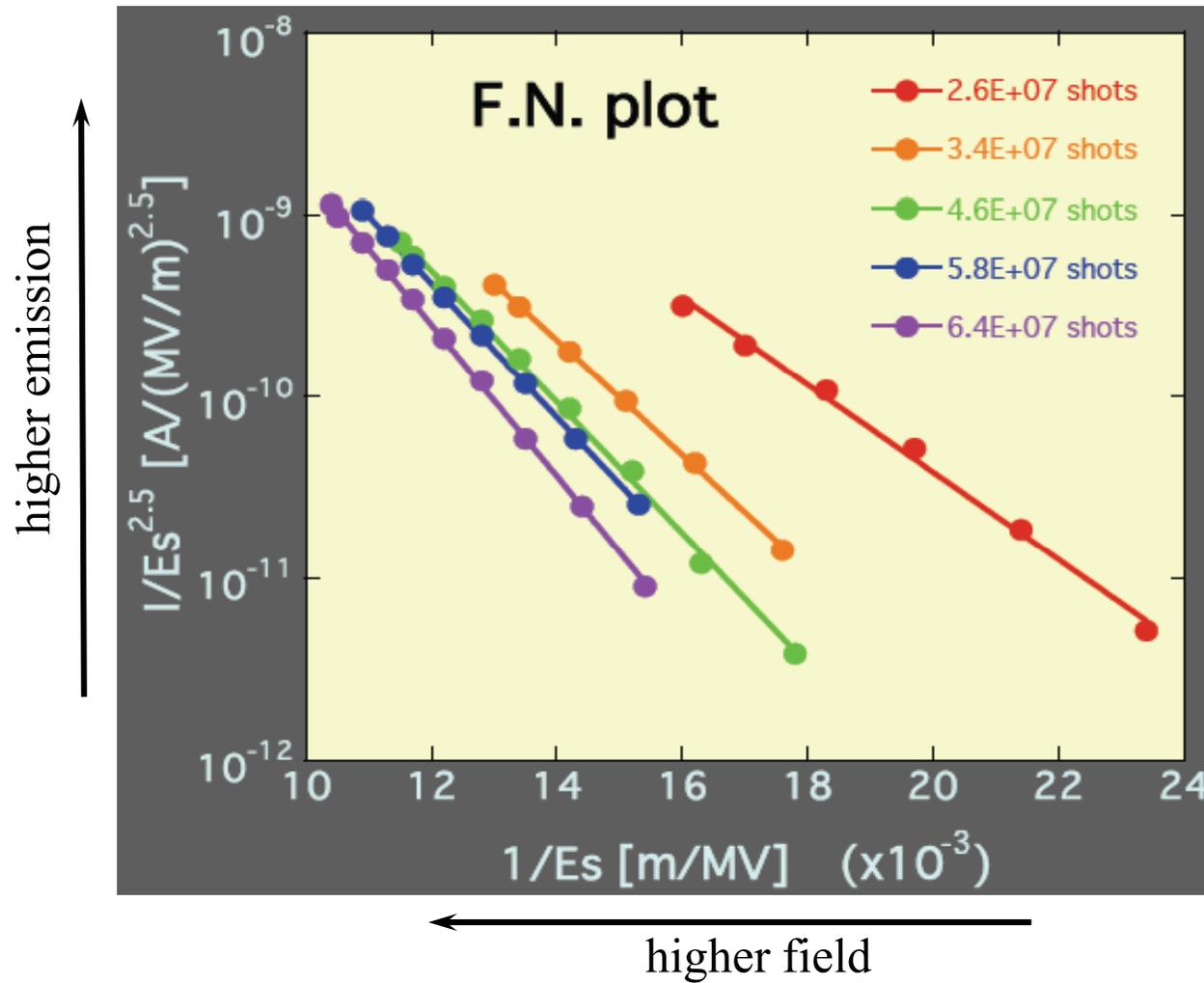
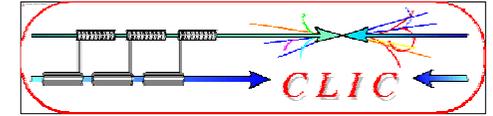


- Need **conditioning** to reach ultimate gradient
 RF power gradually increased with time

from S.Doebert

- RF processing can melt field emission points
 - Surface becomes smoother
 - field enhancement reduced
 - \Rightarrow **higher fields**
less breakdowns



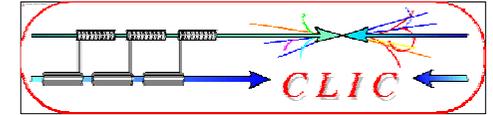


Fowler Nordheim law
of field emission

$$j_{FN} \propto \frac{E_{peak}^2}{\phi} e^{\frac{-k\phi^{1.5}}{E_{peak}}}$$

from S.Yamaguchi

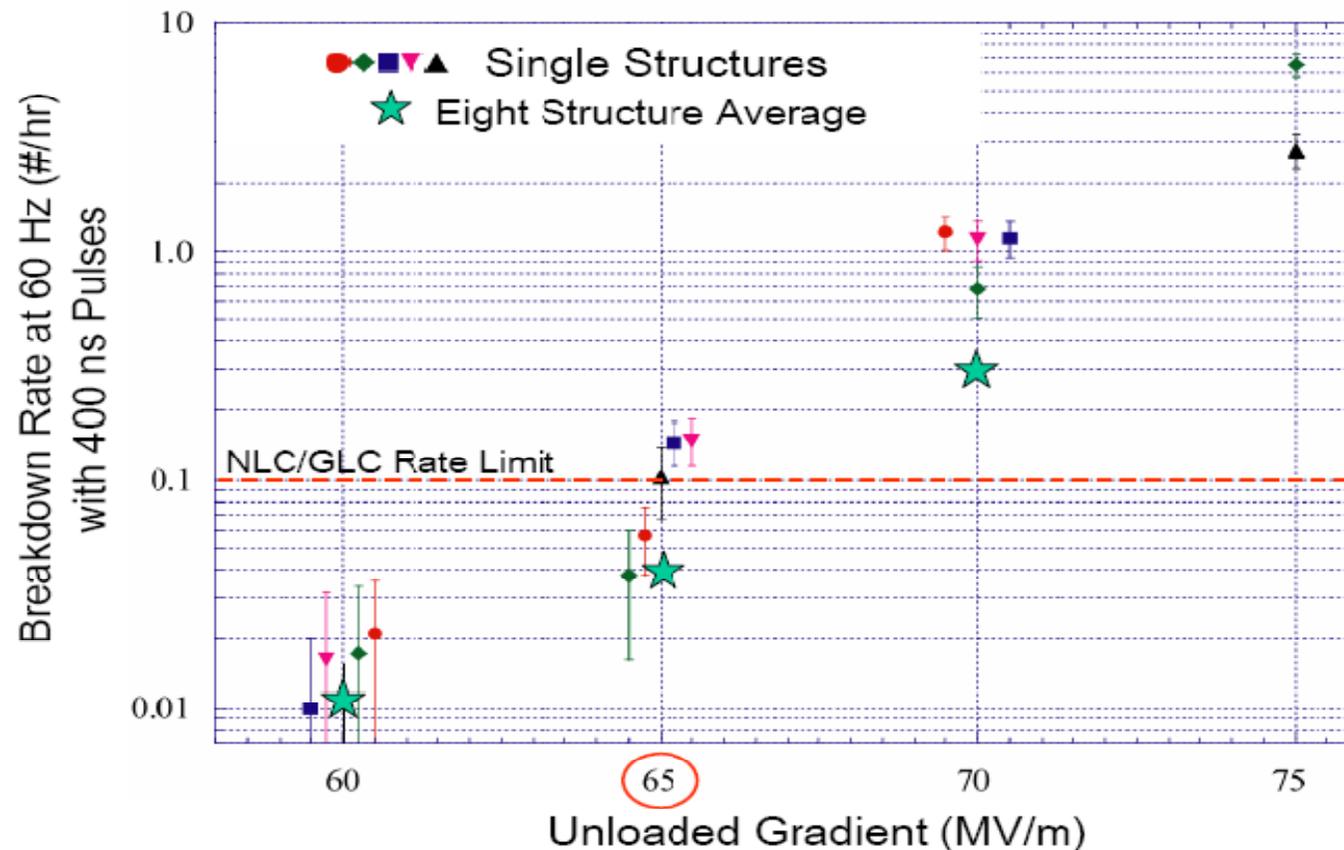
- Higher fields reachable
- Lower breakdown rate at a given field



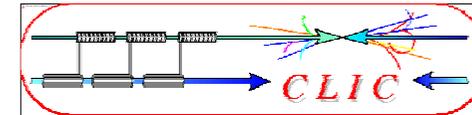
- Higher breakdown rate for higher gradient

High Gradient Performance

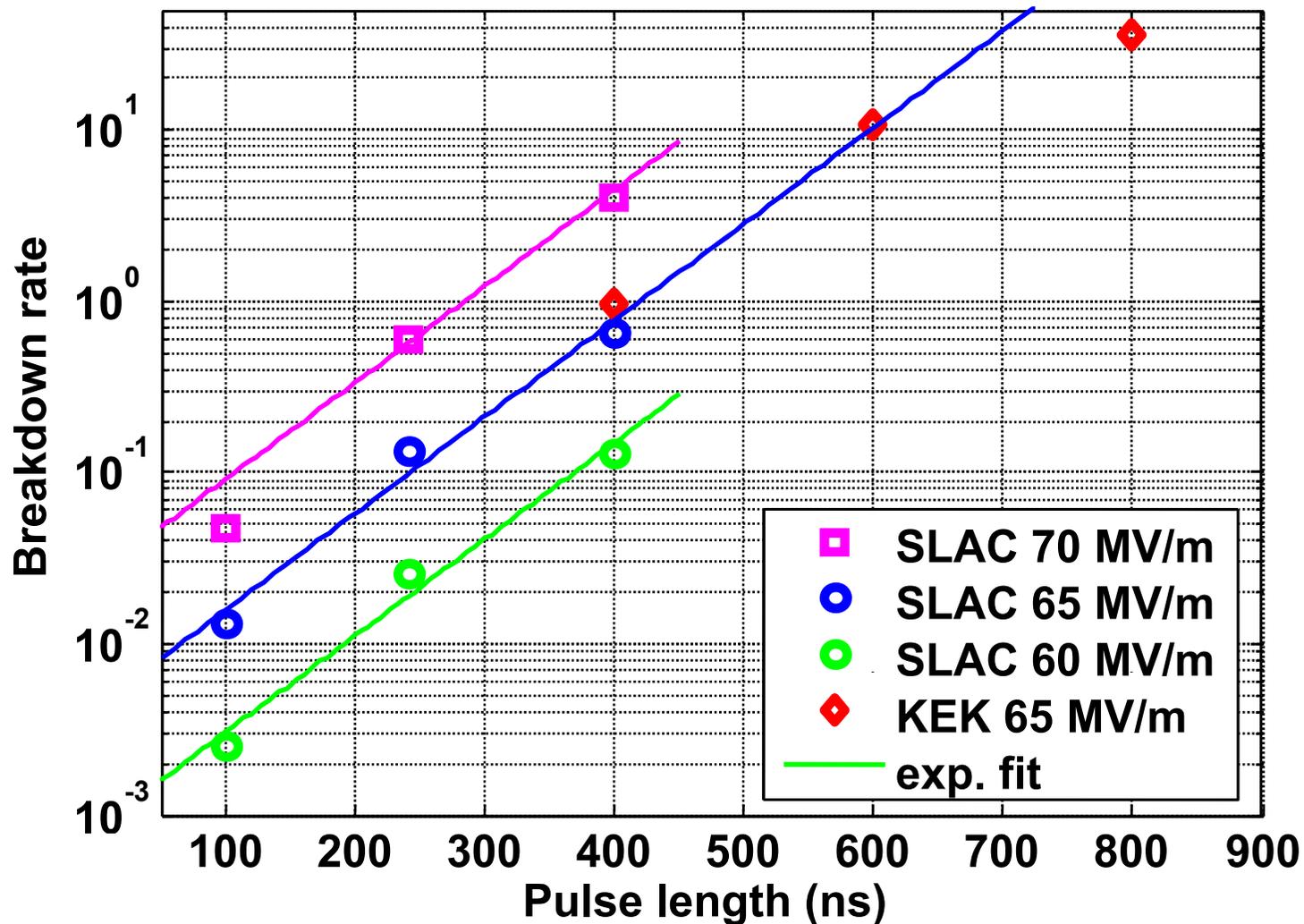
5 Structures after ~ 500 hr of Operation and
8 Structure Average after > 1500 hr of Operation

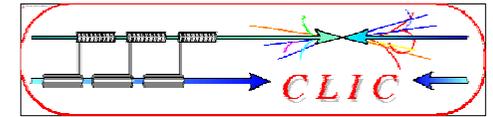


C. Adolphsen /SLAC



- Higher breakdown rate for longer pulses

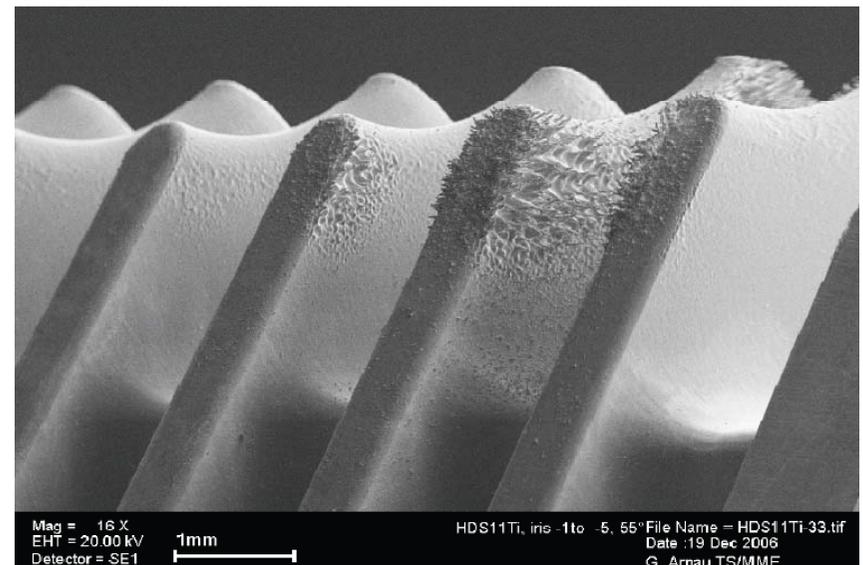


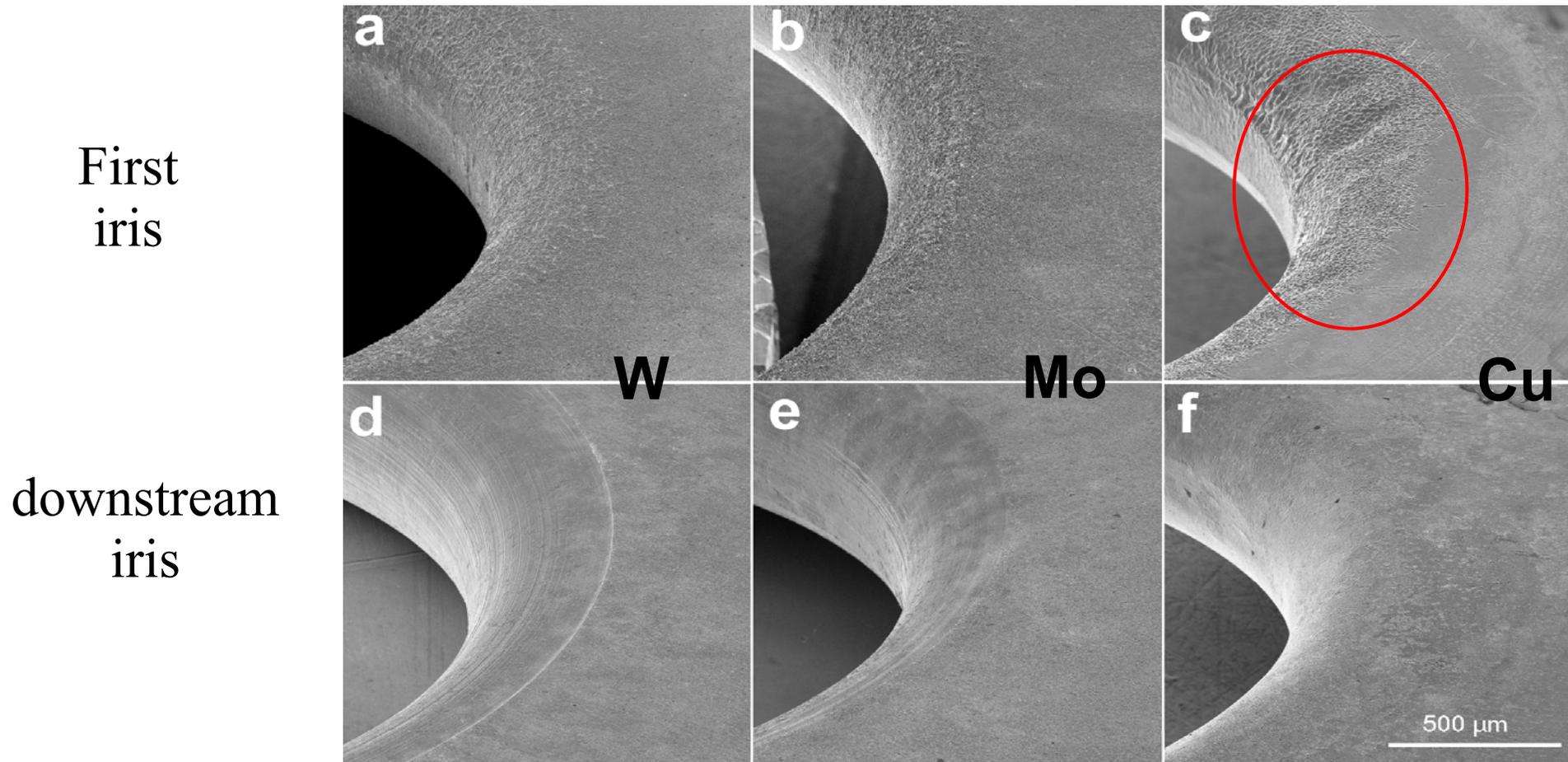
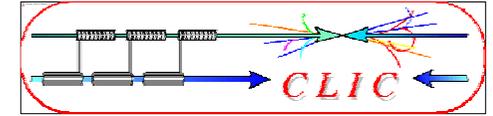


- More energy: electrons generate plasma and melt surface
- Molten surface splatters and generates **new field emission points!**
⇒ **limits the achievable field**
- Excessive fields can also **damage the structures**
- Design structures with low $E_{\text{surf}}/E_{\text{acc}}$
- Study new materials (Mo, W)

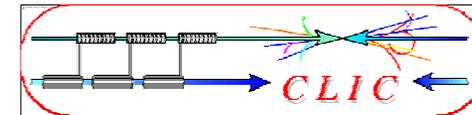


Damaged CLIC structure iris

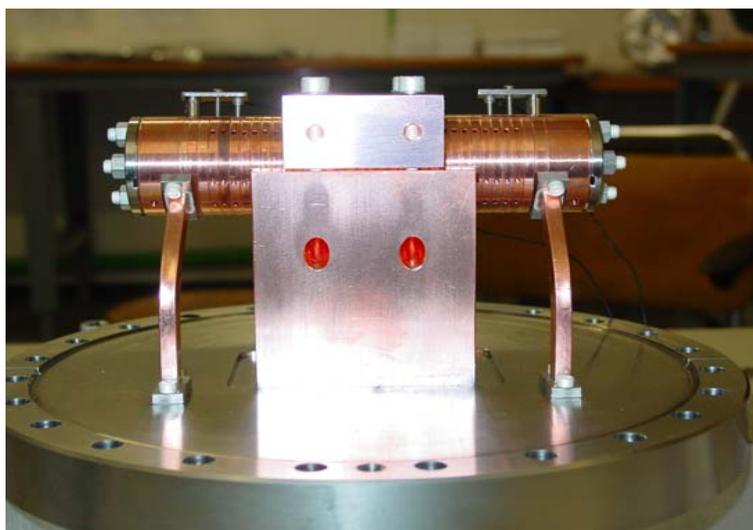




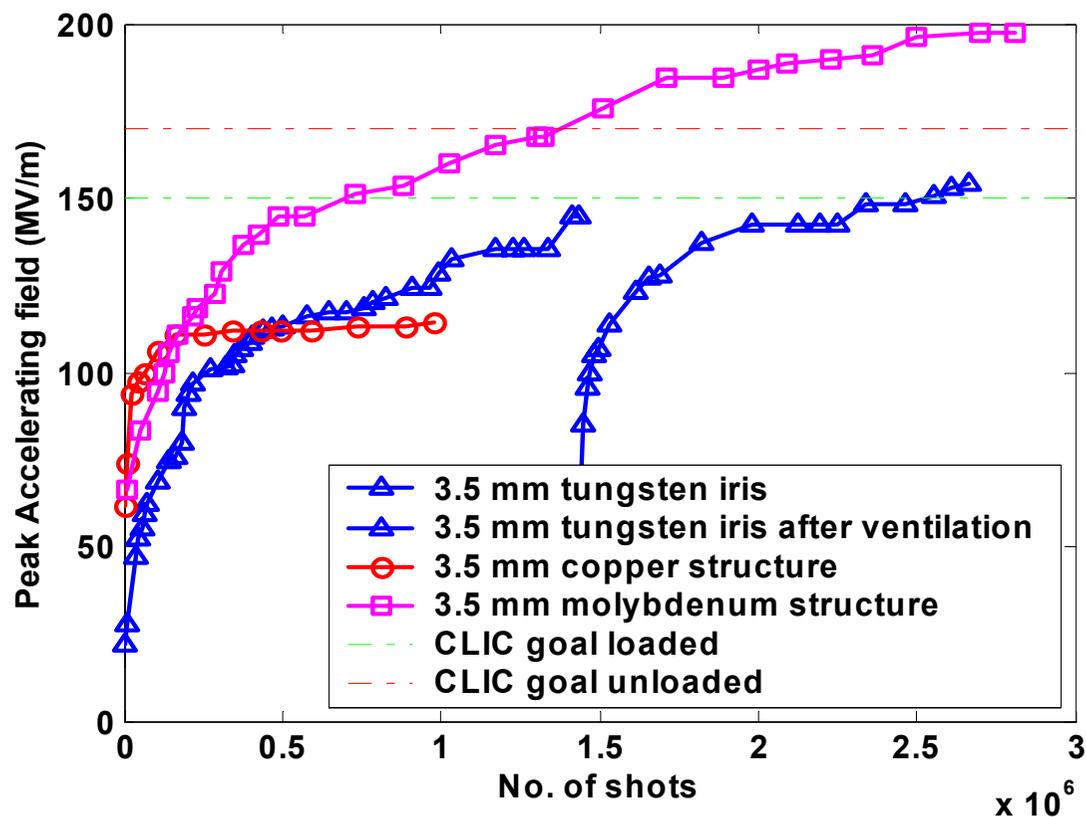
Damage on iris after runs of the 30-cell clamped structures tested in CTFII.
 First (a, b and c) and generic irises (d, e and f) of W ,Mo and Cu structures respectively.



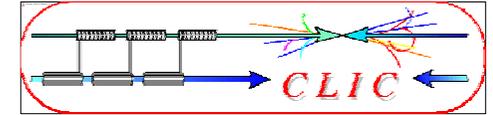
High gradient tests of new structures with molybdenum irises reached **190 MV/m** peak accelerating gradient **without any damage** well above the nominal CLIC accelerating field of **150 MV/m** but with RF pulse length of **16 ns** only (nominal **200 ns**)



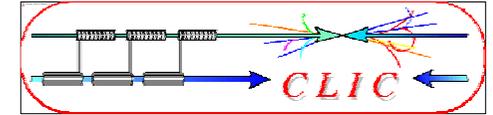
30 cell clamped tungsten-iris structure



A world record !!!



- Shunt impedance $R_s \propto f^{1/2}$ (higher acceleration, as $R_s = V^2/P$)
- RF peak power $P_{rf} \propto 1/f^{1/2}$
- Stored energy $E \propto 1/f^2$
- Filling time $T_{fill} \propto 1/f^{3/2}$
- Structure dimensions $a \propto 1/f$
- Wakefields $W_{\perp} \propto f^3$
- The choice of frequency depends on the parameters above (cost issues!)
- **Higher frequency** is **favourable** for NC structures if you can manage the wakefield effects
- Actual frequency also depends on availability of RF power sources (high power klystrons up to ~17 GHz)



- Accelerating field:
(transit time, field geometry)

$$E_{acc} = g E_0, \quad \text{with } g_{\text{Typical}} \approx 0.6$$

- Stored e.m. energy:

$$W_{Linac} \approx \frac{\pi}{2} \epsilon_0 L \frac{E_{acc}^2}{g^2} (2.405 \frac{c}{\omega})^2 J_1(2.405)^2$$

$$\approx 140000 \left[\frac{\text{J m}}{\text{V}^2 \text{s}^2} \right] \frac{L E_{acc}^2}{f^2} \propto \frac{V E_{acc}}{f^2}$$

- Peak power:
(neglecting beam power)

$$P = -\frac{\omega}{Q} W \quad \text{power lost, } Q \approx \frac{7 \cdot 10^8}{\sqrt{f}} \quad (\text{typical value for Cu})$$

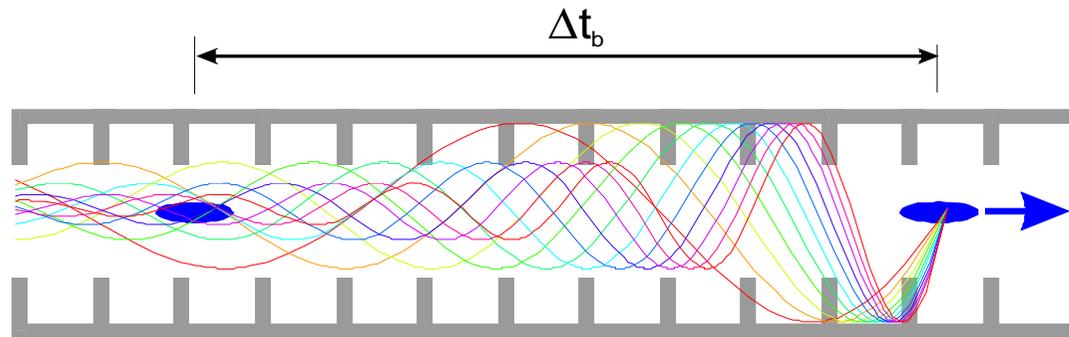
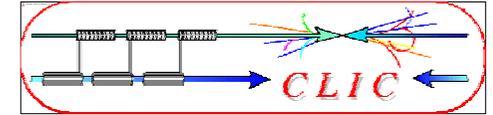
$$\approx \frac{2\pi f^{-\frac{3}{2}}}{7 \cdot 10^8} W \approx 0.0013 \left[\frac{\text{J m}}{\text{V}^2 \text{s}^{3/2}} \right] \frac{V E_{acc}}{\sqrt{f}}$$

- Example:

$$V = 1 \text{ TeV} \quad E = 50 \text{ MV/m} \quad L = 20 \text{ km} \quad f = 3 \text{ GHz}$$

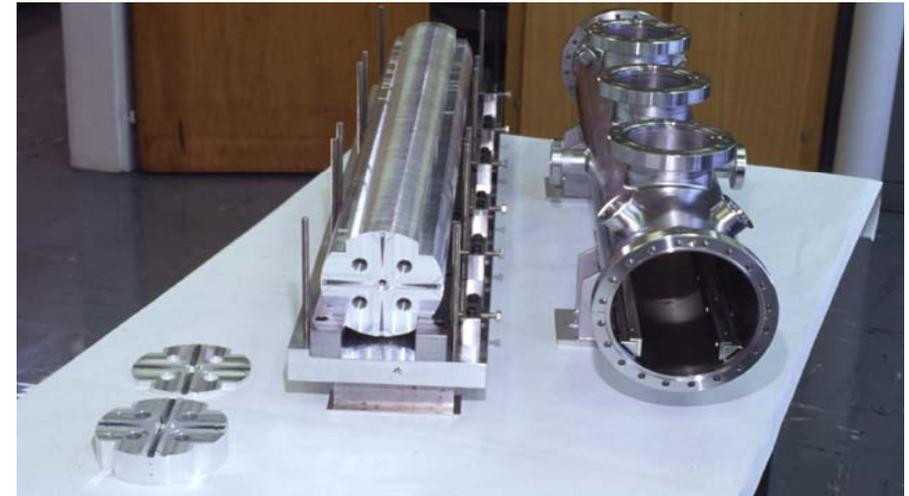
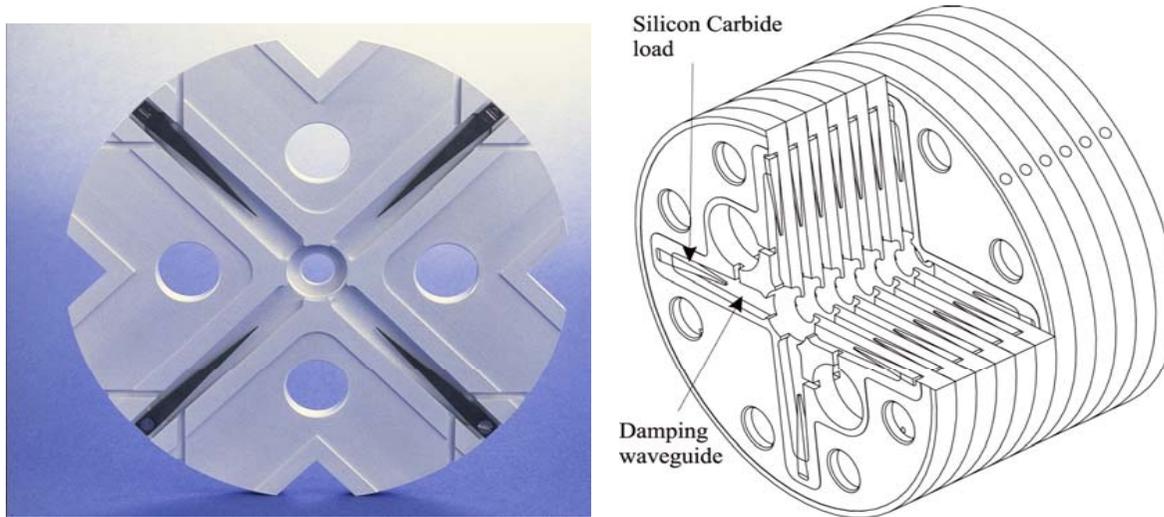
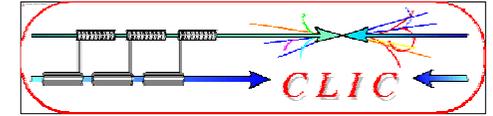
$$\Rightarrow W = 0.8 \text{ MJ} \quad P = 1.2 \text{ TW} \quad P' = 60 \text{ MW/m}$$

- Would need 15000 80 MW klystrons, Not very practical!
 \Rightarrow higher frequency, pulse compression (NLC/JLC), **drive beam** (CLIC)

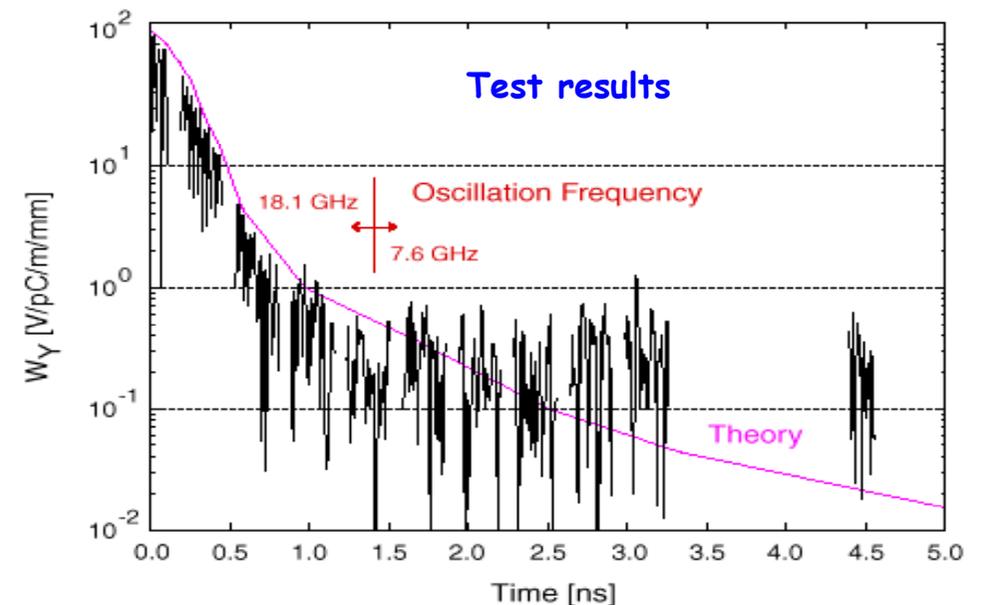


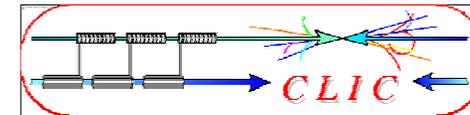
- Bunches **induce wakefields** in the cavities
- **Later bunches** are **perturbed** by these fields
- Can lead to **emittance growth** and **instabilities!!!**

- Effect depends on a/λ (a iris aperture) and structure design details
- transverse wakefields roughly scale as $W_{\perp} \propto f^3$
- less important for lower frequency:
Super-Conducting (SW) cavities suffer less from wakefields
- **Long-range minimised by structure design**

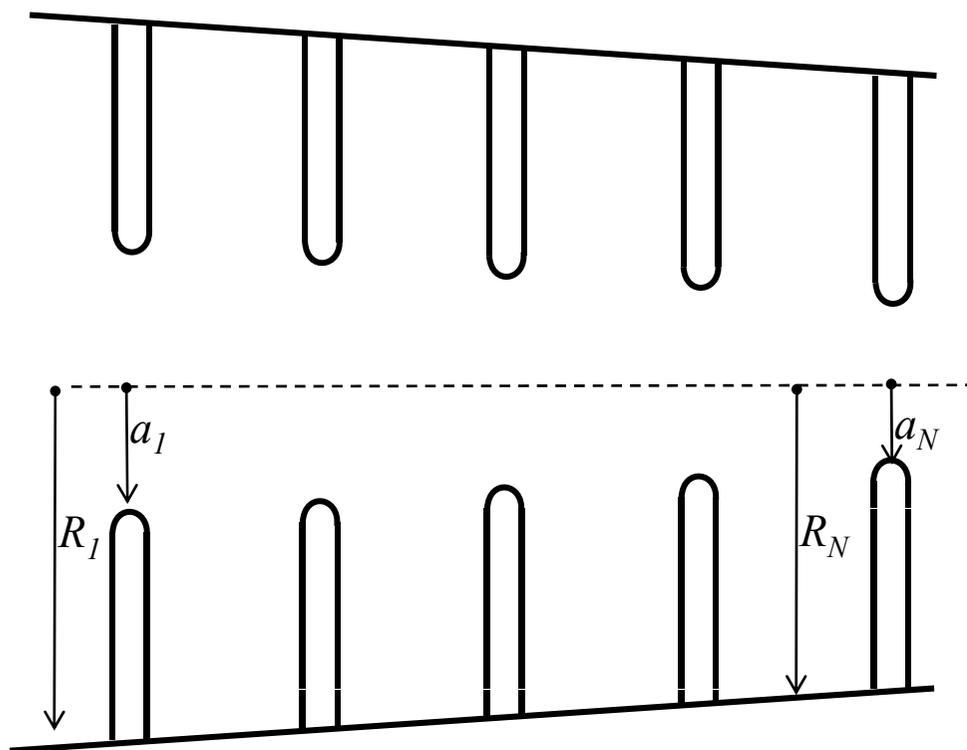


- Structures built from discs
- Each cell **damped** by 4 radial WGs
- terminated by SiC **RF loads**
- Higher order modes (HOM) enter WG
- Long-range wakefields **efficiently damped**

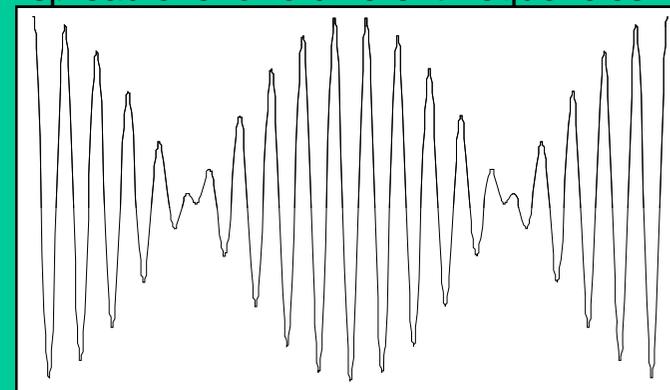




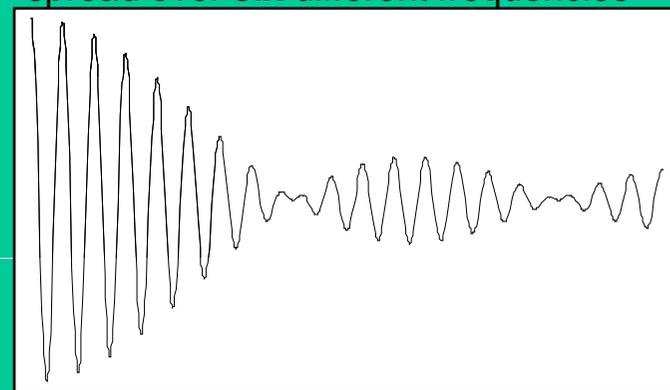
Structure parameters can be varied along structure keeping synchronous frequency for accelerating mode constant but varying synchronous frequencies of dipole modes



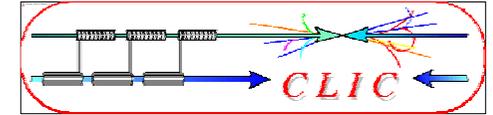
Long range wake of a dipole mode spread over **two** different frequencies



Long range wake of a dipole mode spread over **six** different frequencies

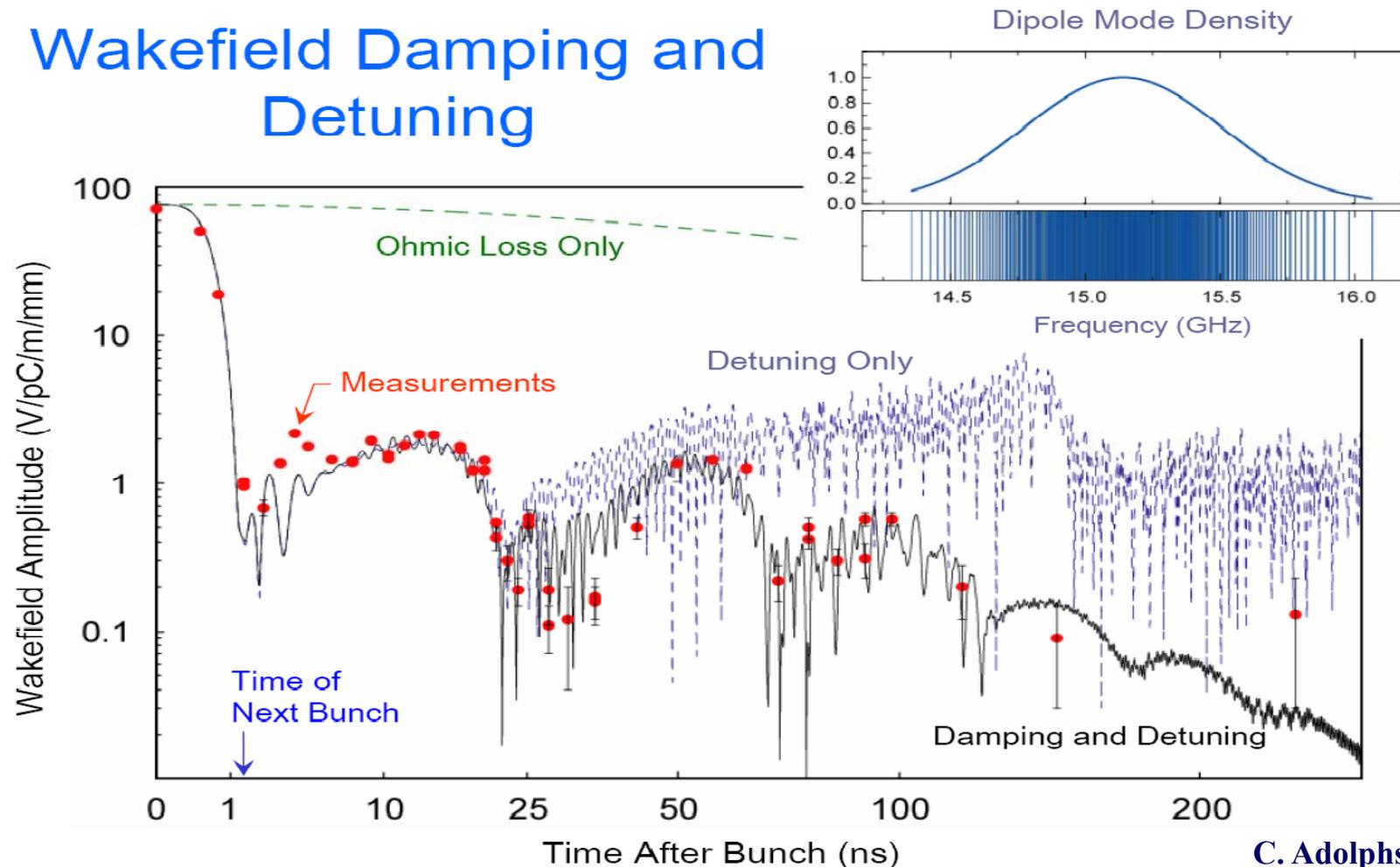


Ideal is a Gaussian weighting of frequency distribution, but finite number of cells leads always to re-coherence after some time !

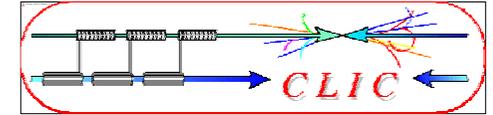


- Slight random detuning between cells makes HOMs decohere quickly
- Will recohere later: need to be damped (HOM dampers)

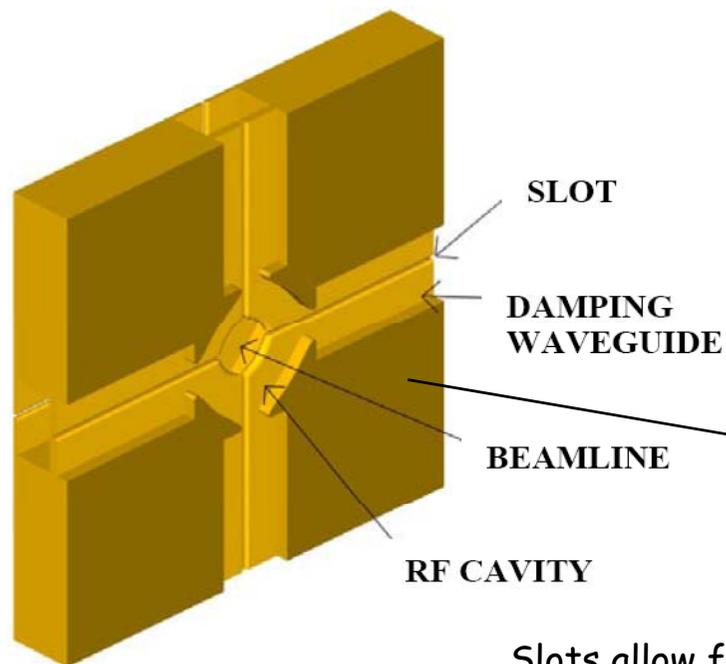
Wakefield Damping and Detuning



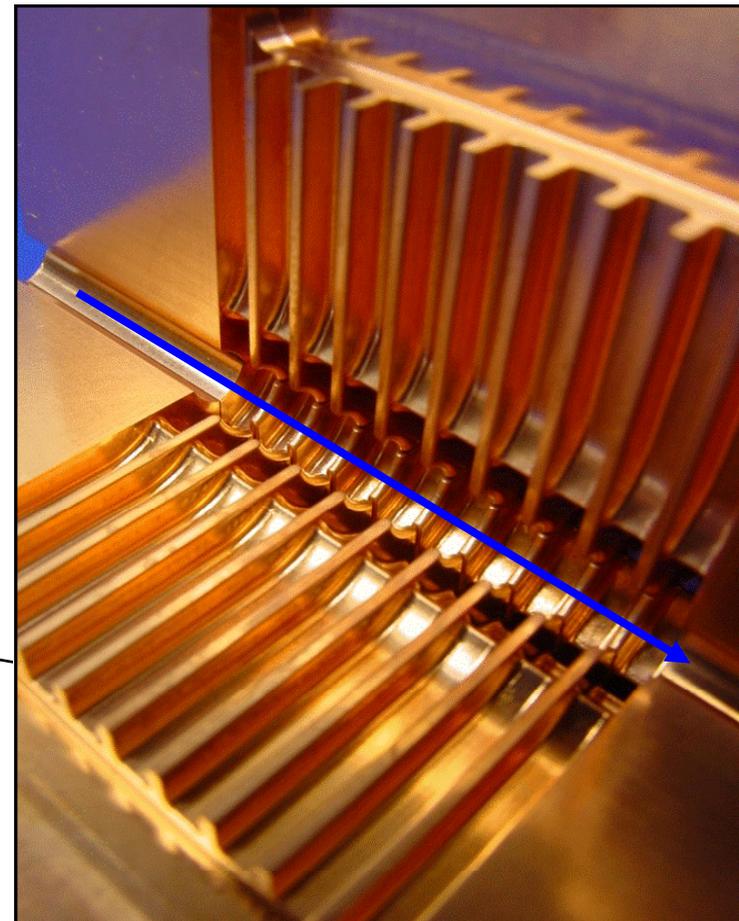
C. Adolphsen / SLAC



- Recent optimization of CLIC structure for Luminosity/power including RF constraints
- New construction concept



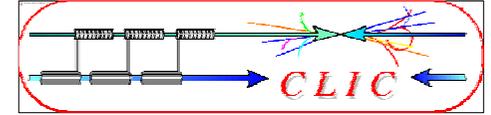
Slots allow for a new construction method, with 4-quadrant assembly



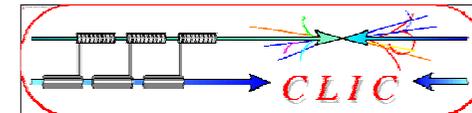
3 quadrants assembled



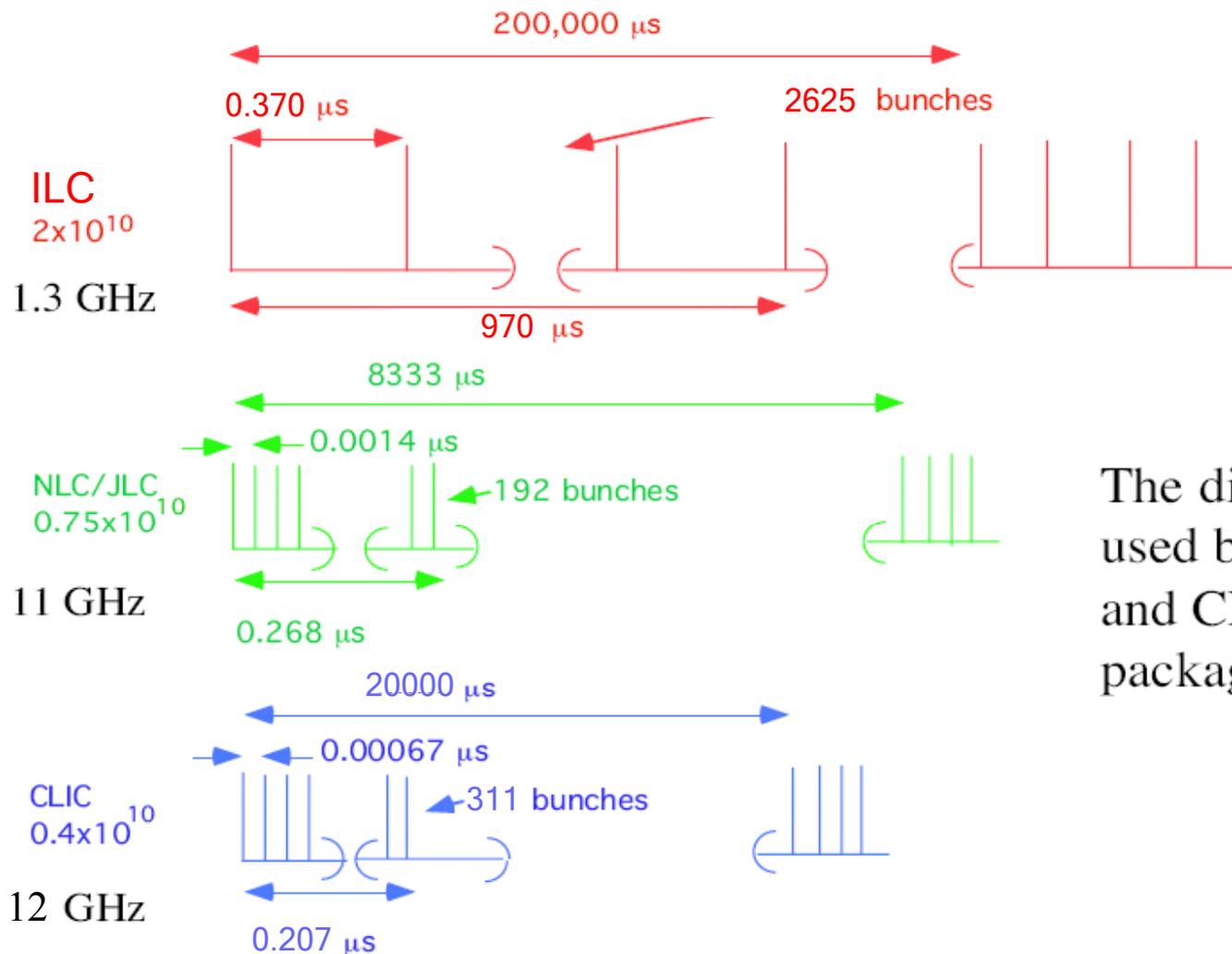
Quadrant prototype



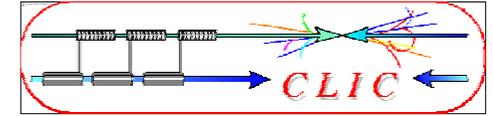
- **Traveling wave** structures
 - Short RF pulses (still as long as possible - for efficiency)
- **Higher frequency** preferred (power reasons)
 - Smaller dimensions and higher wakefields
 - Careful cavity design (damping + detuning)
 - Sophisticated mechanical + beam-based alignment
- **Higher gradients** achievable
 - Limited by
 - Pulsed surface heating
 - RF breakdowns
 - Structure damage



- SC allows long pulse, NC needs short pulse with smaller bunch charge

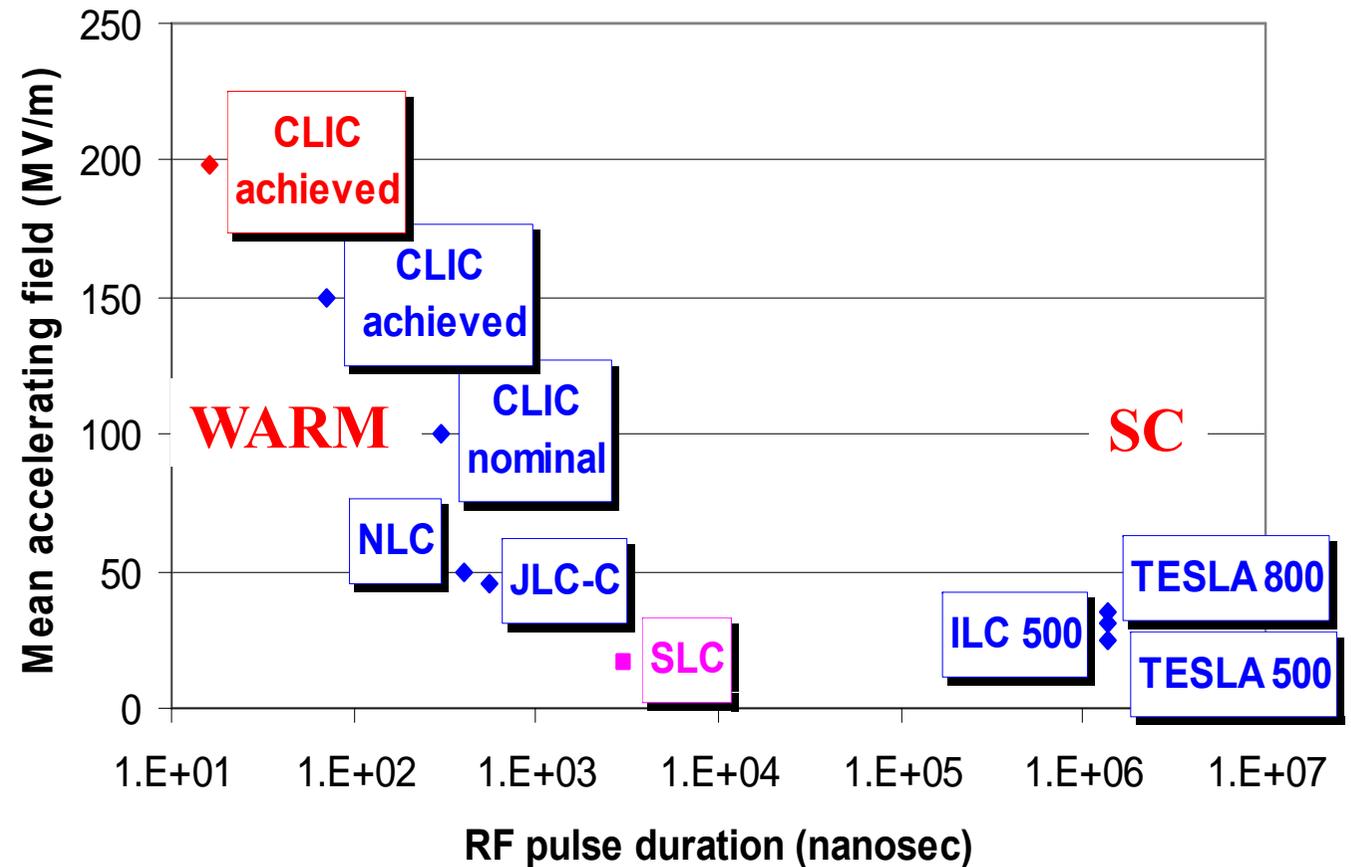


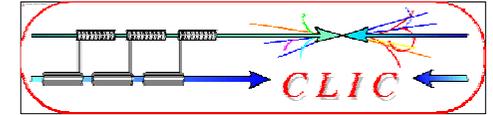
The different RF technologies used by ILC, NLC/JLC and CLIC require different packaging for the beam power



- Superconducting cavities have lower gradient (fundamental limit) with long RF pulse
- Normal conducting cavities have higher gradient with shorter RF pulse length

Accelerating fields in Linear Colliders



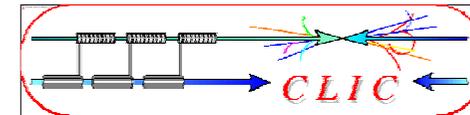


• Normal Conducting

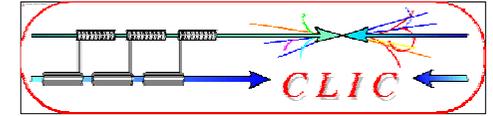
- High gradient \Rightarrow short linac 😊
- High rep. rate \Rightarrow GM suppression 😊
- Small structures \Rightarrow strong wakefields 😞
- Generation of high peak RF power 😞

• Superconducting

- long pulse \Rightarrow low peak power 😊
- large structure dimensions \Rightarrow low WF 😊
- very long pulse train \Rightarrow feedback within train 😊
- SC structures \Rightarrow high efficiency 😊
- Gradient limited <40 MV/m \Rightarrow longer linac 😞
(SC material limit ~ 55 MV/m)
- low rep. rate \Rightarrow bad GM suppression
(ϵ_y dilution) 😞
- Large number of e^+ per pulse 😞
- very large DR 😞😞

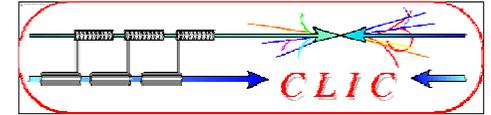


		ILC	CLIC	remarks
No. of particles / bunch	10^9	20	4	CLIC can't go higher because of short range wakefields
Bunch separation	ns	370	0.667	Short spacing essential for CLIC to get comparable RF to beam efficiency, but CLIC requirements on long range wakefield suppression much more stringent
Bunch train length	μs	970	0.207	One CLIC pulse fits easily in small damping ring, simple single turn extraction from DR. But intra train feedback very difficult.
Charge per pulse	nC	8400	200	Positron source much easier for CLIC
Linac repetition rate	Hz	5	50	Pulse to pulse feedback more efficient for CLIC (less linac movement between pulses)
$\gamma \epsilon_x, \gamma \epsilon_y$	nm	10000, 40	660, 20	Because of smaller bunch charge CLIC has more stringent requirements for DR equilibrium emittance and emittance preservation (partly offset by lower bunch charge and smaller DR)



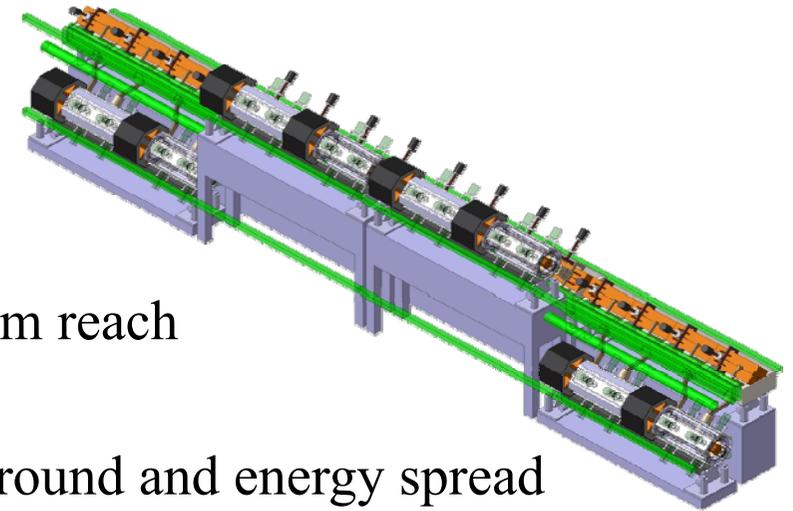
	SLC	TESLA	ILC	J/NLC	CLIC
Technology	NC	Supercond.	Supercond.	NC	NC
Gradient [MeV/m]	20	25	31.5	50	100
E [GeV]	92	500-800	500-1000	500-1000	500-3000
f [GHz]	2.8	1.3	1.3	11.4	12.0
L [$10^{33} \text{ cm}^{-2}\text{s}^{-1}$]	0.003	34	20	20	21
P_{beam} [MW]	0.035	11.3	10.8	6.9	5
P_{AC} [MW]		140	230	195	158
σ_z^* [mm]	~ 1	0.3	0.3	0.11	0.04
$\gamma\epsilon_y$ [10^{-8}m]	300	3	4	4	2
β_y^* [mm]	~ 1.5	0.4	0.4	0.11	0.1
σ_y^* [nm]	650	5	5.7	3	2
H_D	2.4	2.1	1.7	1.5	2.6

Parameters
(except SLC)
at 500 GeV



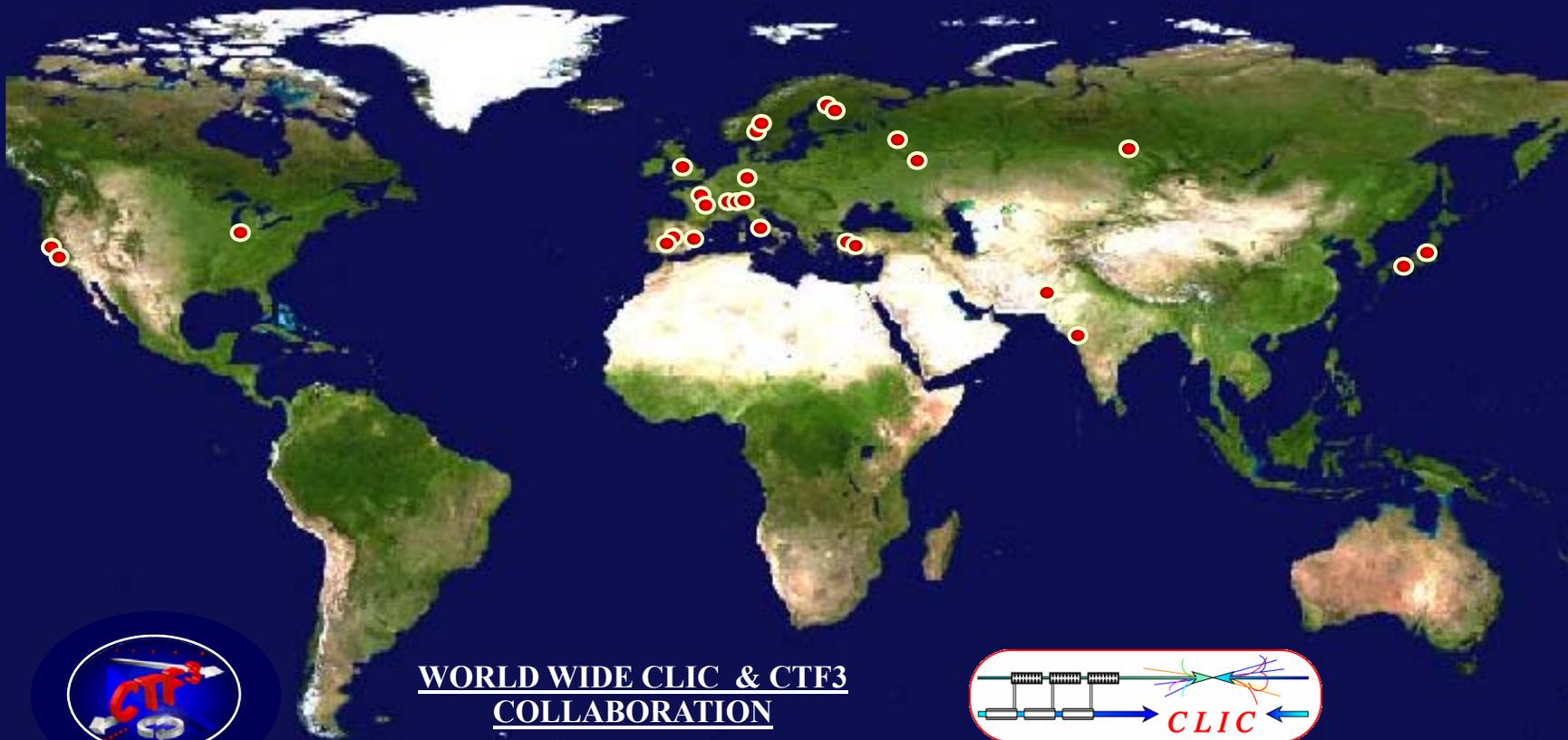
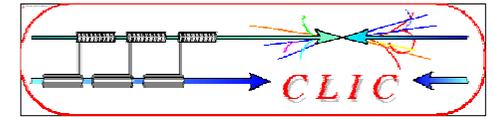
- Develop **technology for linear e⁺/e⁻ collider** with the requirements:
 - E_{cm} should cover range from ILC to LHC maximum reach and beyond $\Rightarrow E_{cm} = 0.5 - 3 \text{ TeV}$
 - **Luminosity** $>$ few 10^{34} cm^{-2} with acceptable background and energy spread
 - E_{cm} and L to be reviewed once LHC results are available
 - Design compatible with maximum **length** $\sim 50 \text{ km}$
 - Affordable
 - Total **power** consumption $< 500 \text{ MW}$

- **Present goal:** **Demonstrate** all **key feasibility issues** and document in a CDR **by 2010** (possibly TDR by 2015)

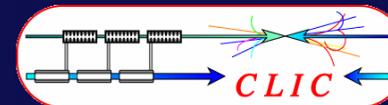




CLIC-CTF3 Collaboration



WORLD WIDE CLIC & CTF3 COLLABORATION

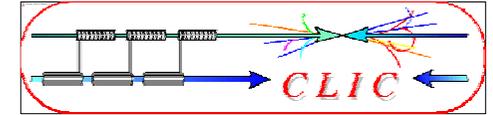


Ankara University (Turkey)
 Berlin Tech. Univ. (Germany)
 BINP (Russia)
 CERN
 CIEMAT (Spain)
 DAPNIA/Saclay (France)

RRCAT-Indore (India)
 Finnish Industry (Finland)
 Gazi Universities (Turkey)
 Helsinki Institute of Physics (Finland)
 IAP (Russia)
 Instituto de Fisica Corpuscular (Spain)
 INFN / LNF (Italy)

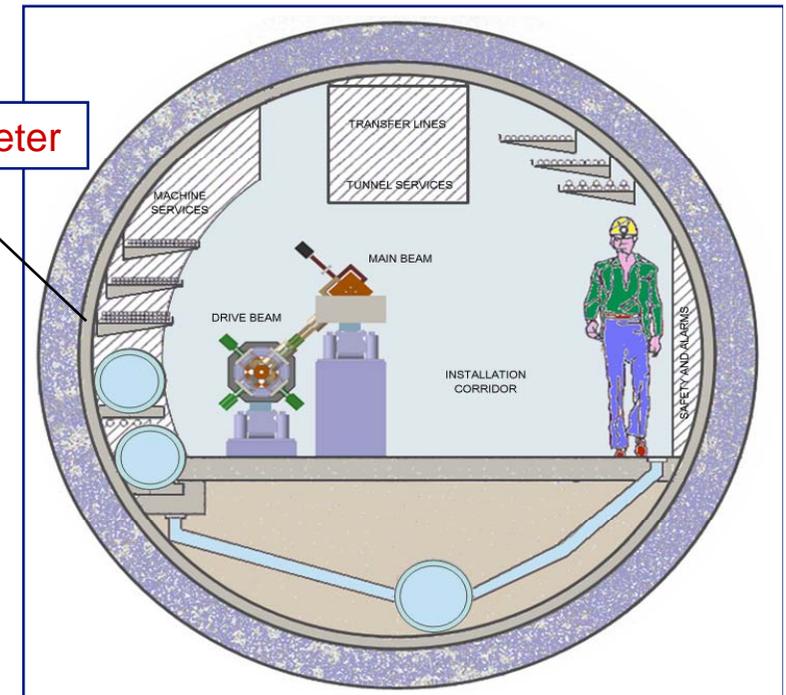
JASRI (Japan)
 JINR (Russia)
 KEK (Japan)
 LAL/Orsay (France)
 LAPP/ESIA (France)
 LLBL/LBL (USA)
 NCP (Pakistan)

PSI (Switzerland),
 North-West. Univ. Illinois (USA)
 Polytech. University of Catalonia (Spain)
 John Adams Institute (England)
 SLAC (USA)
 Svedberg Laboratory (Sweden)
 Uppsala University (Sweden)

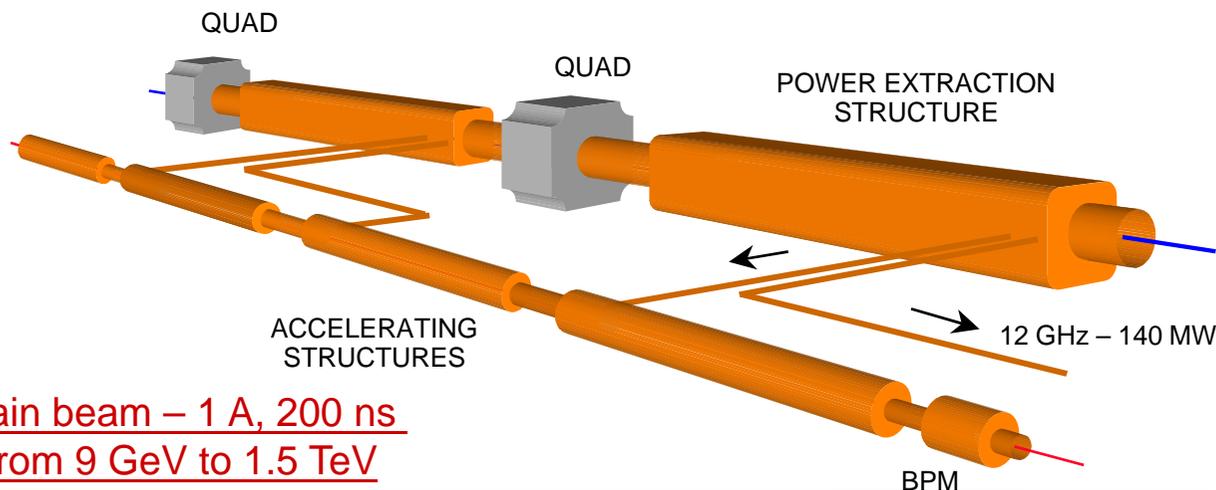


- High acceleration gradient
 - “Compact” collider – total length < 50 km
 - Normal conducting acceleration structures
 - High acceleration frequency (12 GHz)
- Two-Beam Acceleration Scheme
 - High charge **Drive Beam** (low energy)
 - Low charge **Main Beam** (high collision energy)
 - ⇒ Simple tunnel, no active elements
 - ⇒ Modular, easy energy upgrade in stages

CLIC TUNNEL CROSS-SECTION

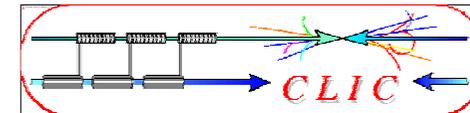


4.5 m diameter

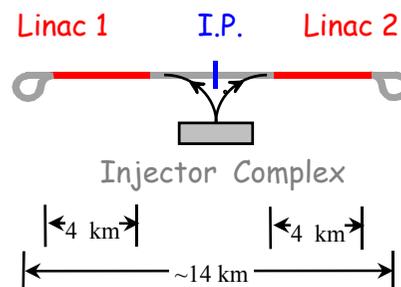


Drive beam - 95 A, 300 ns
from 2.4 GeV to 240 MeV

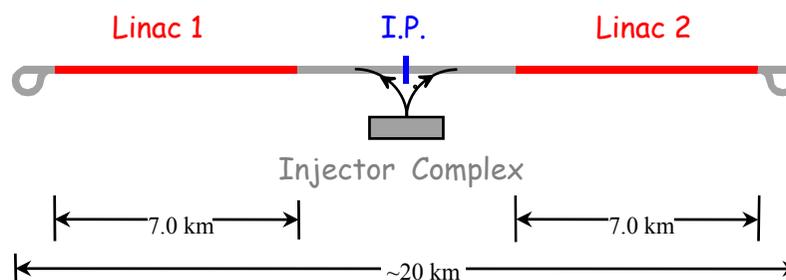
Main beam – 1 A, 200 ns
from 9 GeV to 1.5 TeV



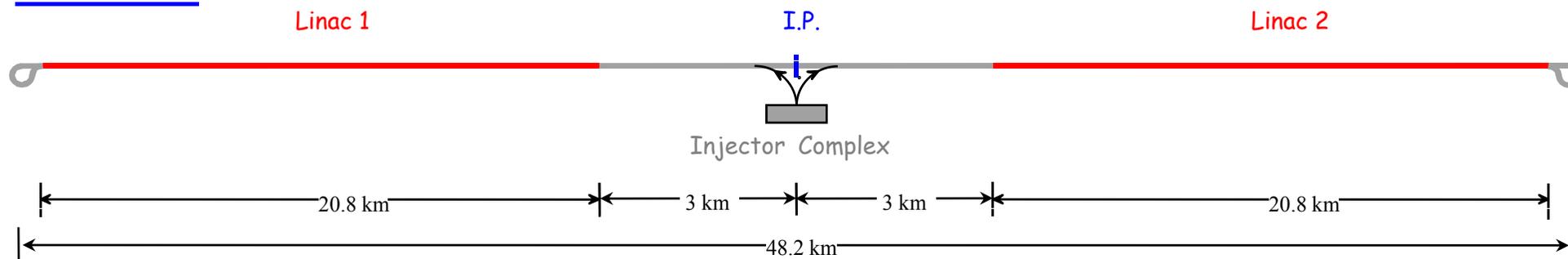
0.5 TeV Stage



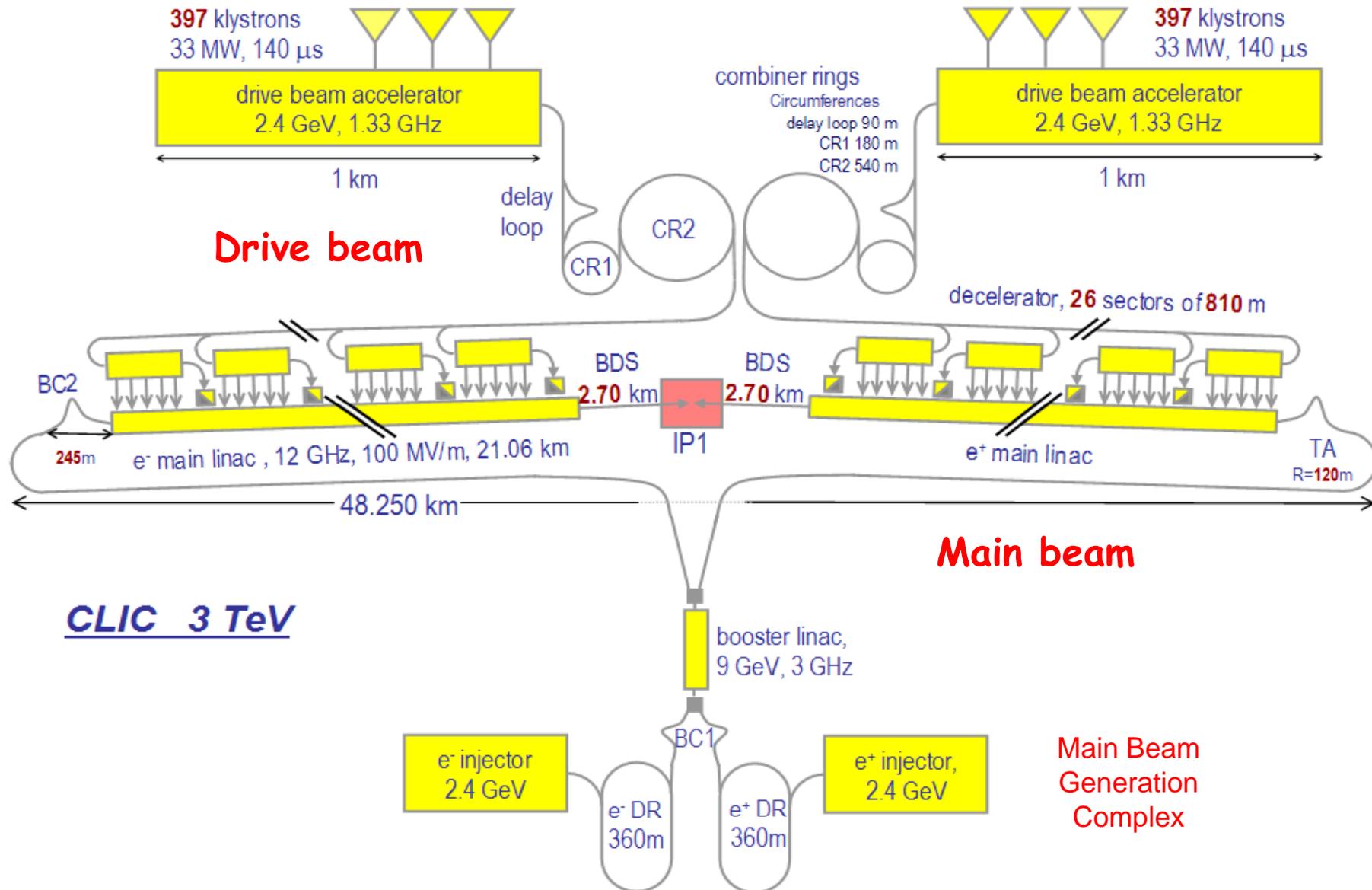
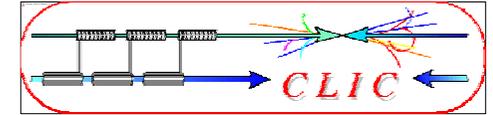
1 TeV Stage

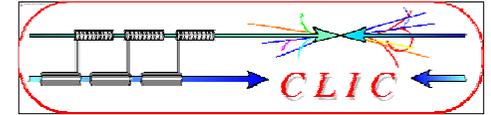


3 TeV Stage



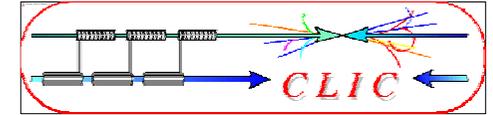
CLIC – overall layout





Center-of-mass energy	3 TeV
Peak Luminosity	$7 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$
Peak luminosity (in 1% of energy)	$2 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$
Repetition rate	50 Hz
Loaded accelerating gradient	100 MV/m
Main linac RF frequency	12 GHz
Overall two-linac length	41.7 km
Bunch charge	$4 \cdot 10^9$
Beam pulse length	200 ns
Average current in pulse	1 A
Hor./vert. normalized emittance	660 / 20 nm rad
Hor./vert. IP beam size before pinch	53 / ~ 1 nm
Total site length	48.25 km
Total power consumption	390 MW

Provisional values



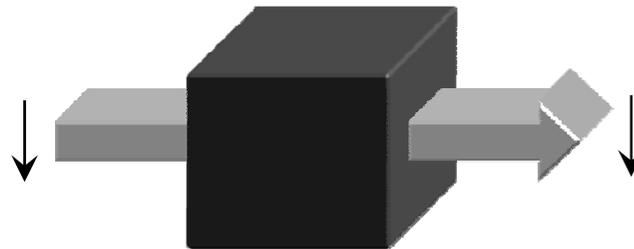
- **Very high gradients** possible with NC accelerating structures at high RF frequencies (**30 GHz → 12 GHz**)
- Extract required high RF power from an **intense e- “drive beam”**
- Generate **efficiently** long beam pulse and compress it (in power + frequency)

'few' Klystrons
Low frequency
High efficiency



Long RF Pulses
 P_0, v_0, τ_0

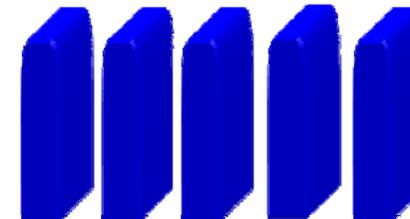
Power stored in
electron beam



Power extracted from beam
in resonant structures

Electron beam manipulation
Power compression
Frequency multiplication

Accelerating Structures
High Frequency - High field

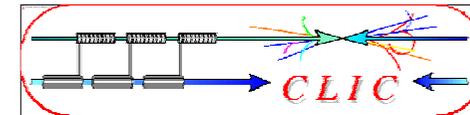


Short RF Pulses

$$P_A = P_0 \times N_1$$

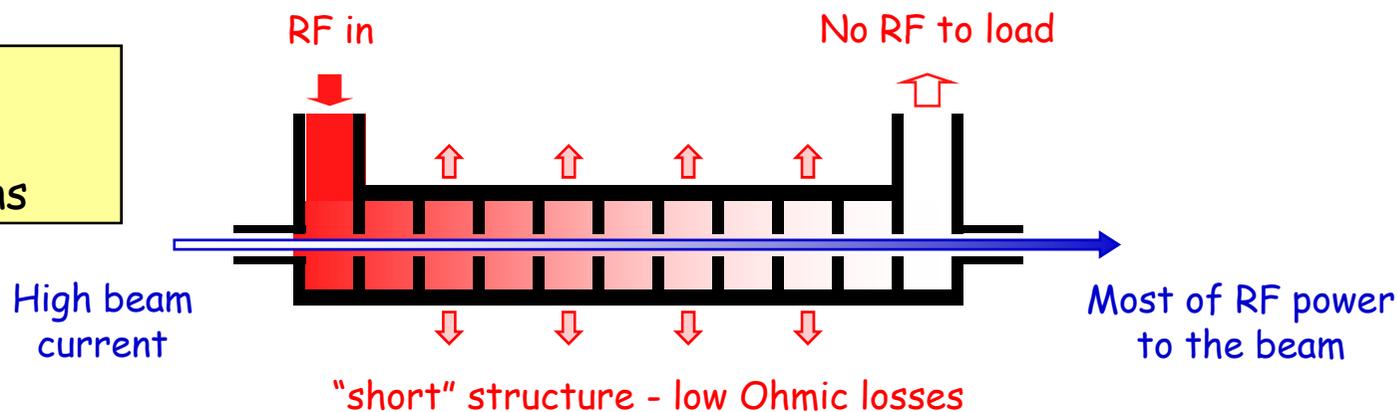
$$\tau_A = \tau_0 / N_2$$

$$v_A = v_0 \times N_3$$



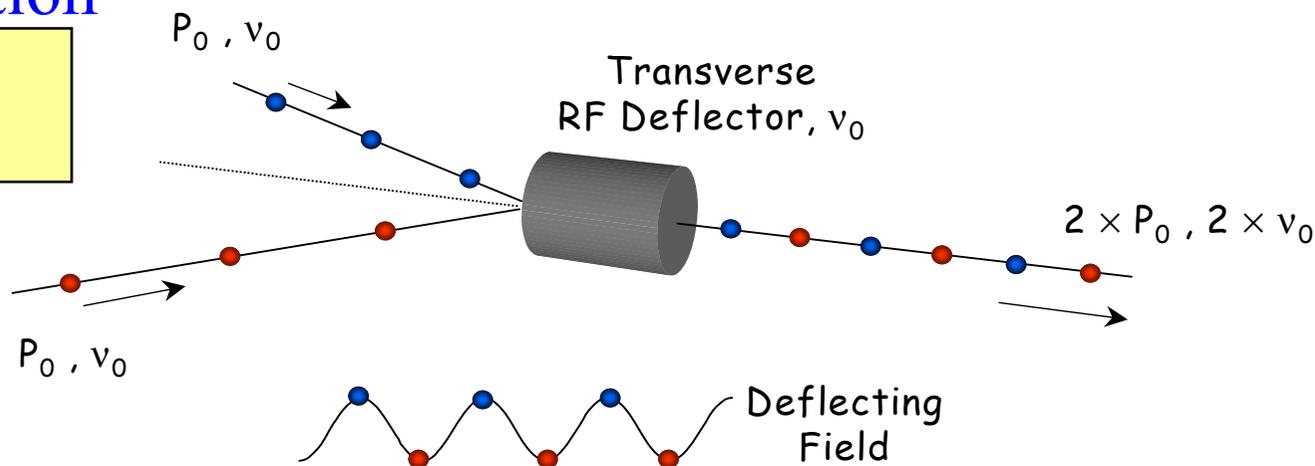
Efficient acceleration

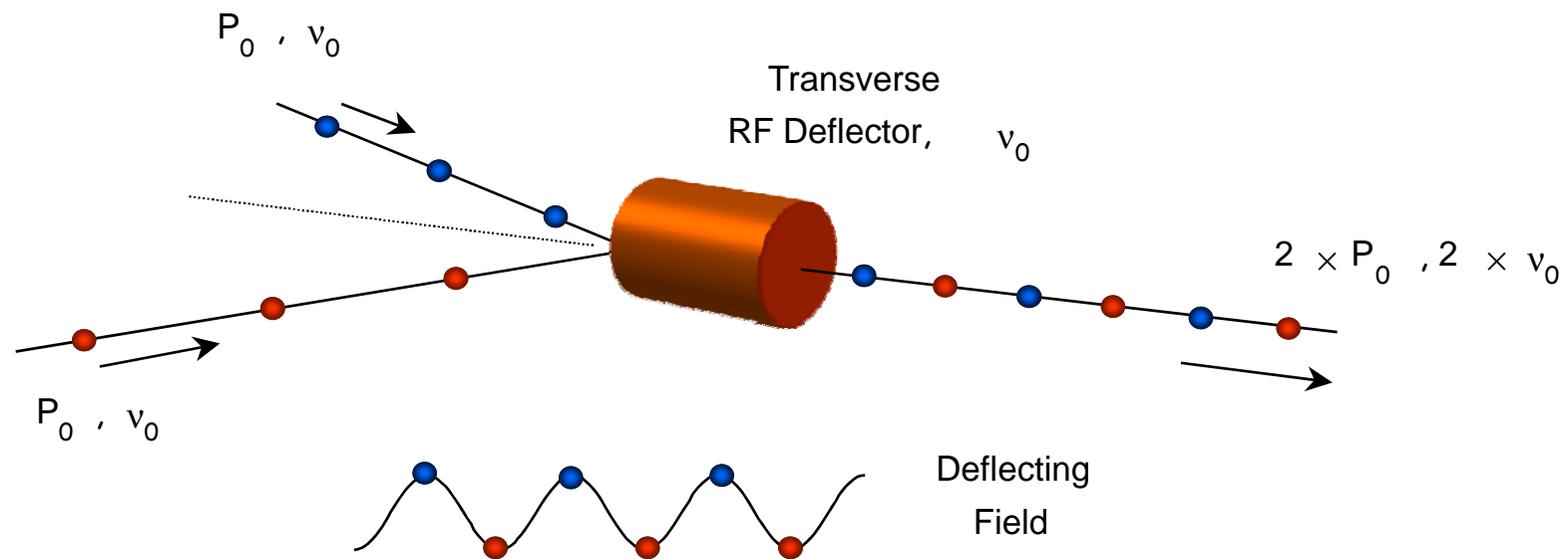
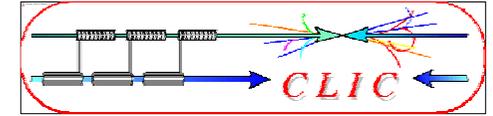
Full beam-loading acceleration in traveling wave sections

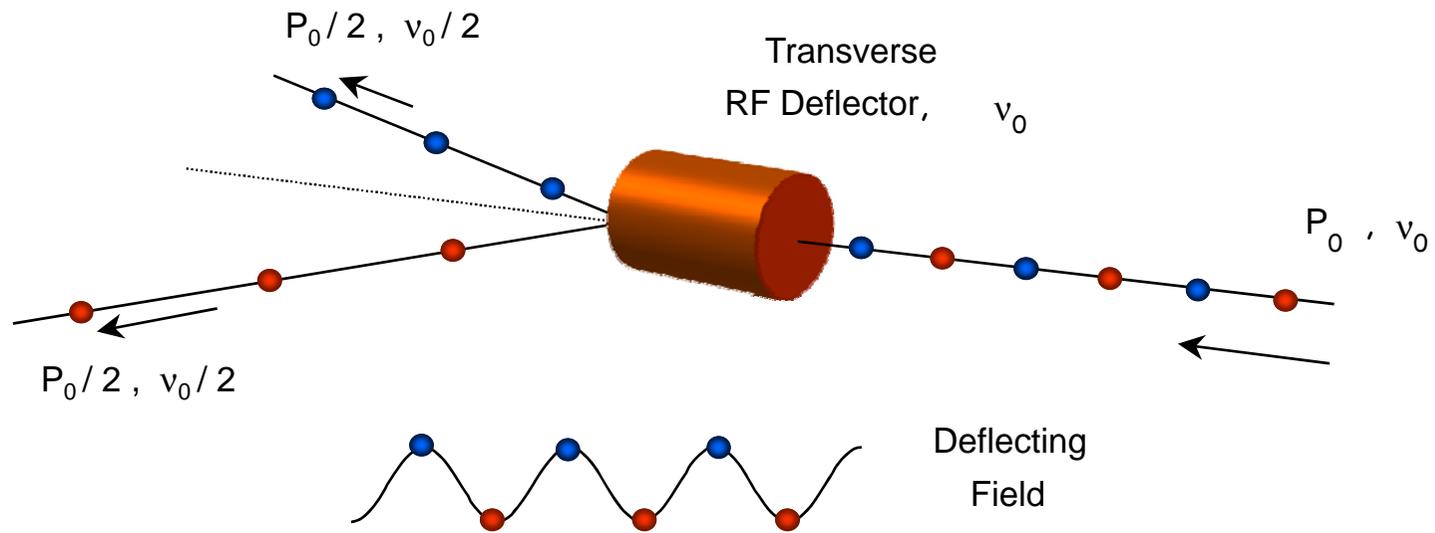
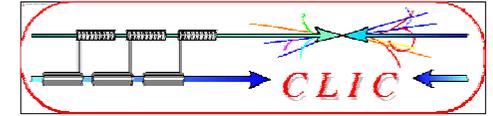


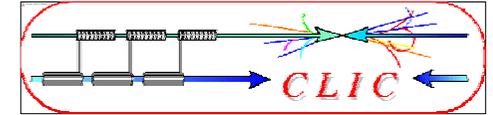
Frequency multiplication

Beam combination/separation by transverse RF deflectors

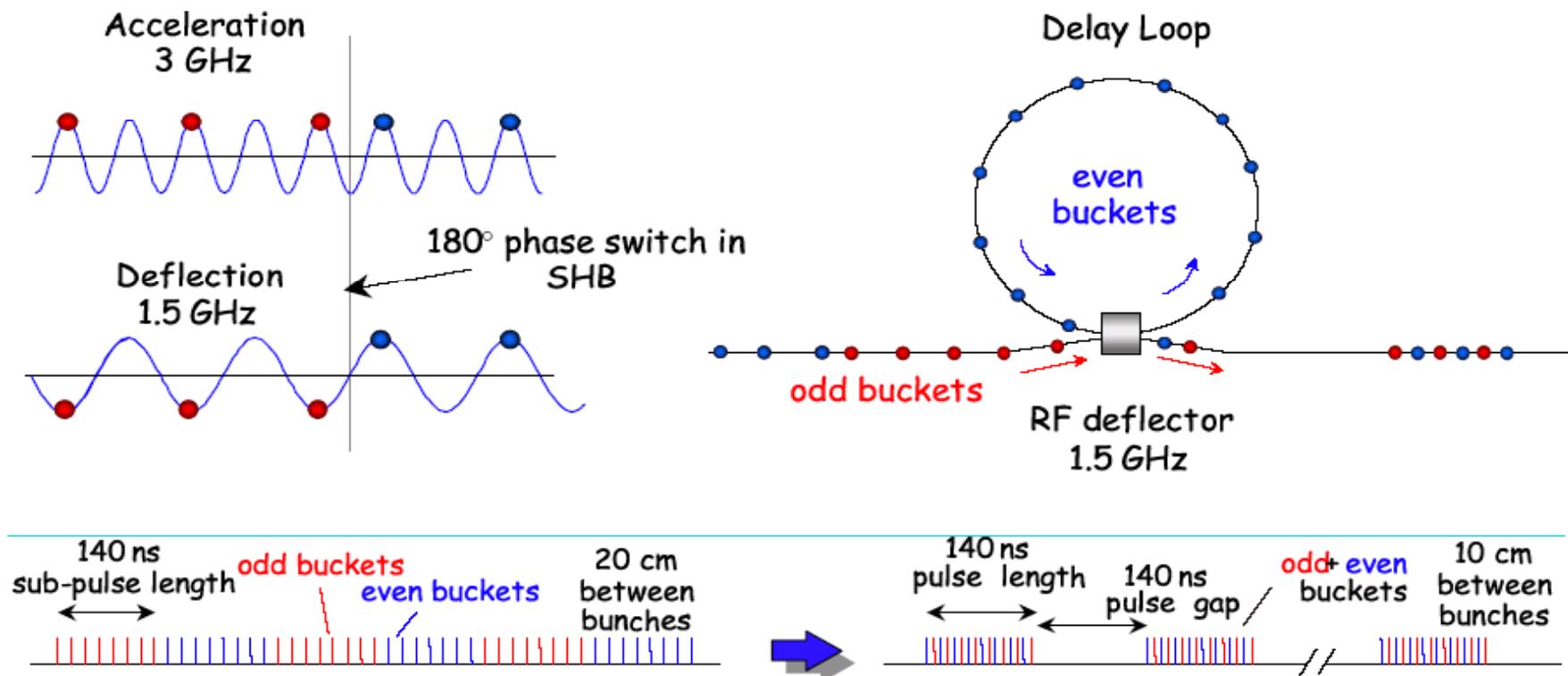


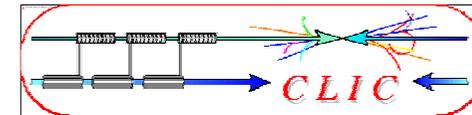






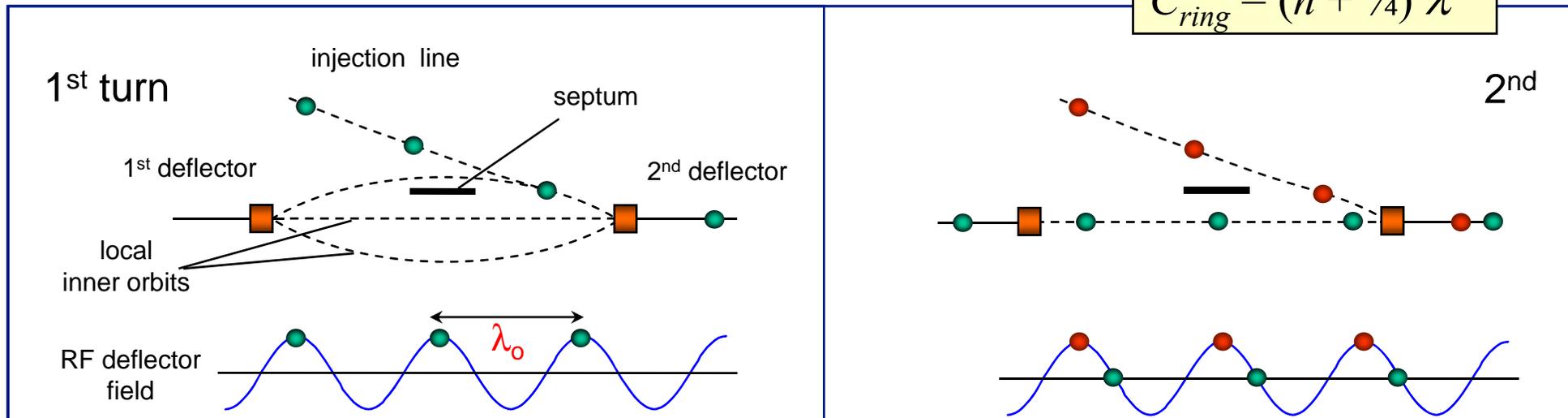
- double repetition frequency and current
- parts of bunch train delayed in loop
- RF deflector combines the bunches (f_{defl} = bunch rep. frequency)
- Path length corresponds to beam pulse length



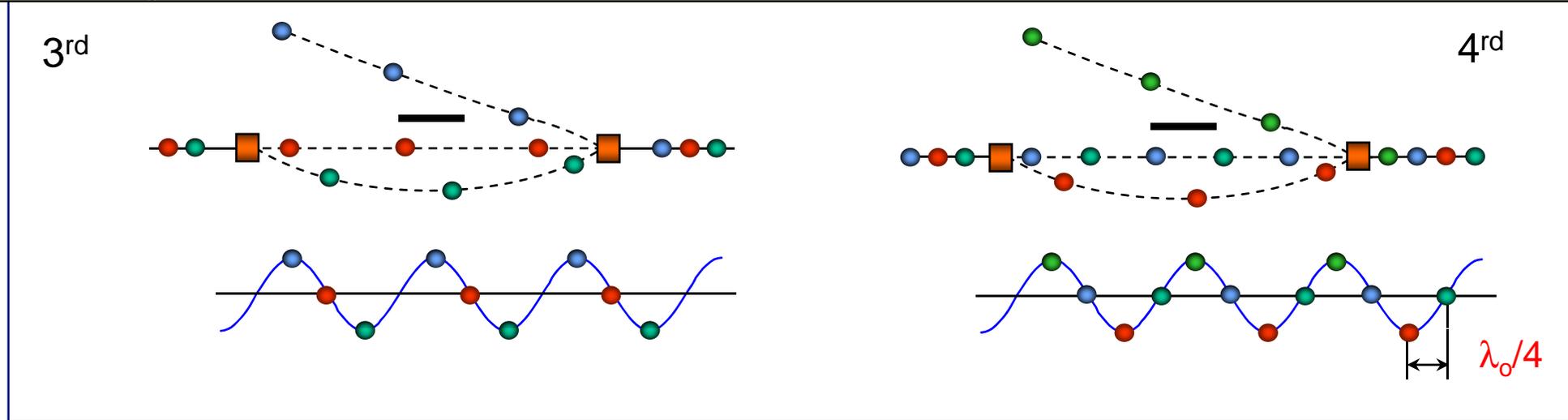


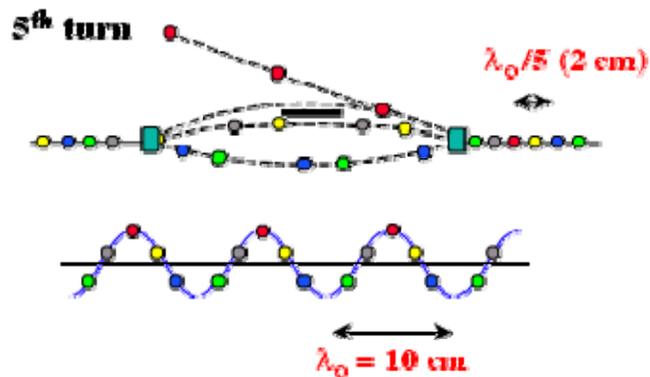
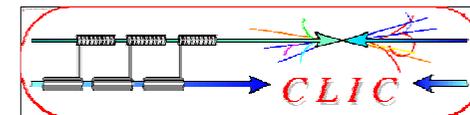
- combination factors up to 5 reachable in a ring

$$C_{ring} = (n + 1/4) \lambda$$



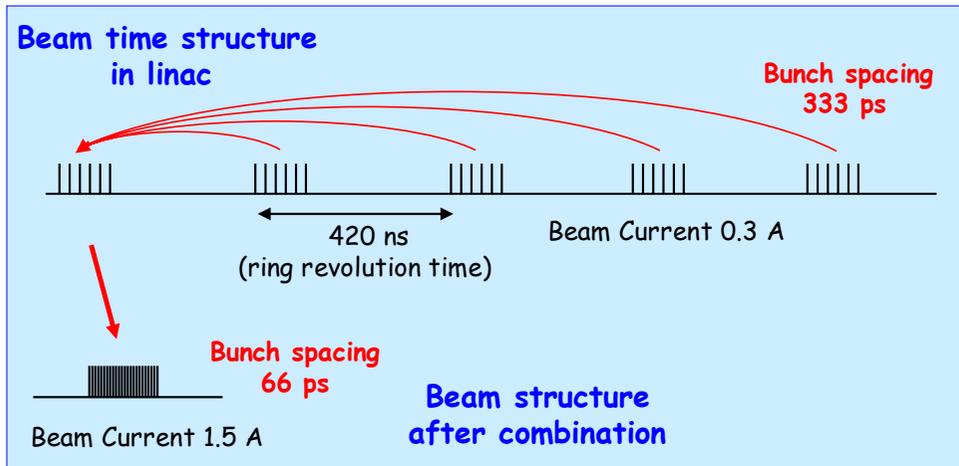
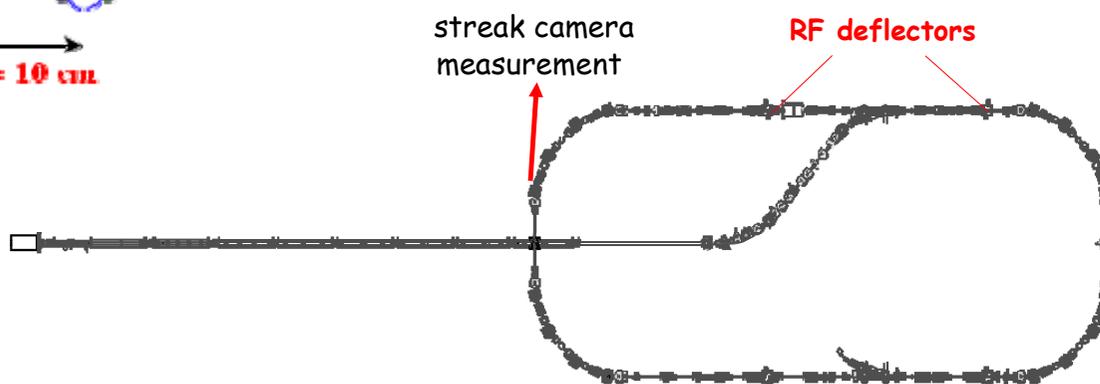
C_{ring} has to correspond to the distance of pulses from the previous combination stage!



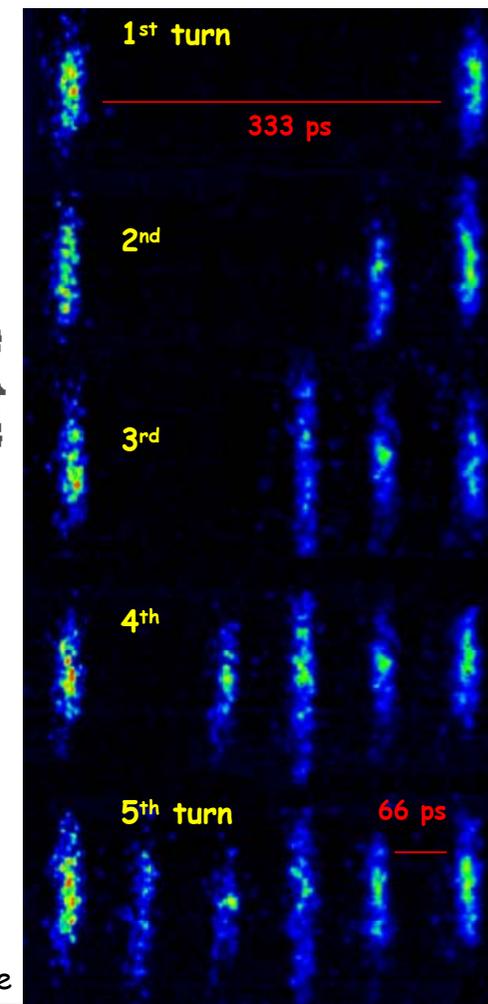


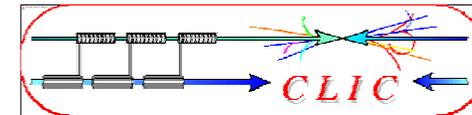
CTF3 - PRELIMINARY PHASE 2001/2002

Successful low-charge demonstration of electron pulse combination and bunch frequency multiplication by up to factor 5

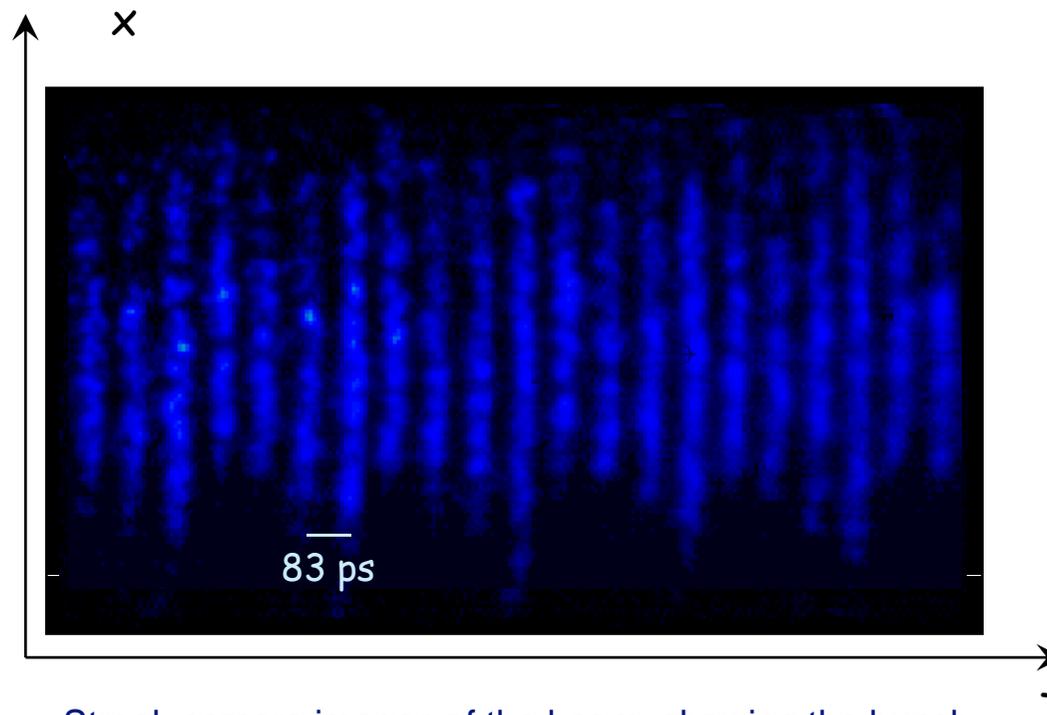


Streak camera image of beam time structure evolution





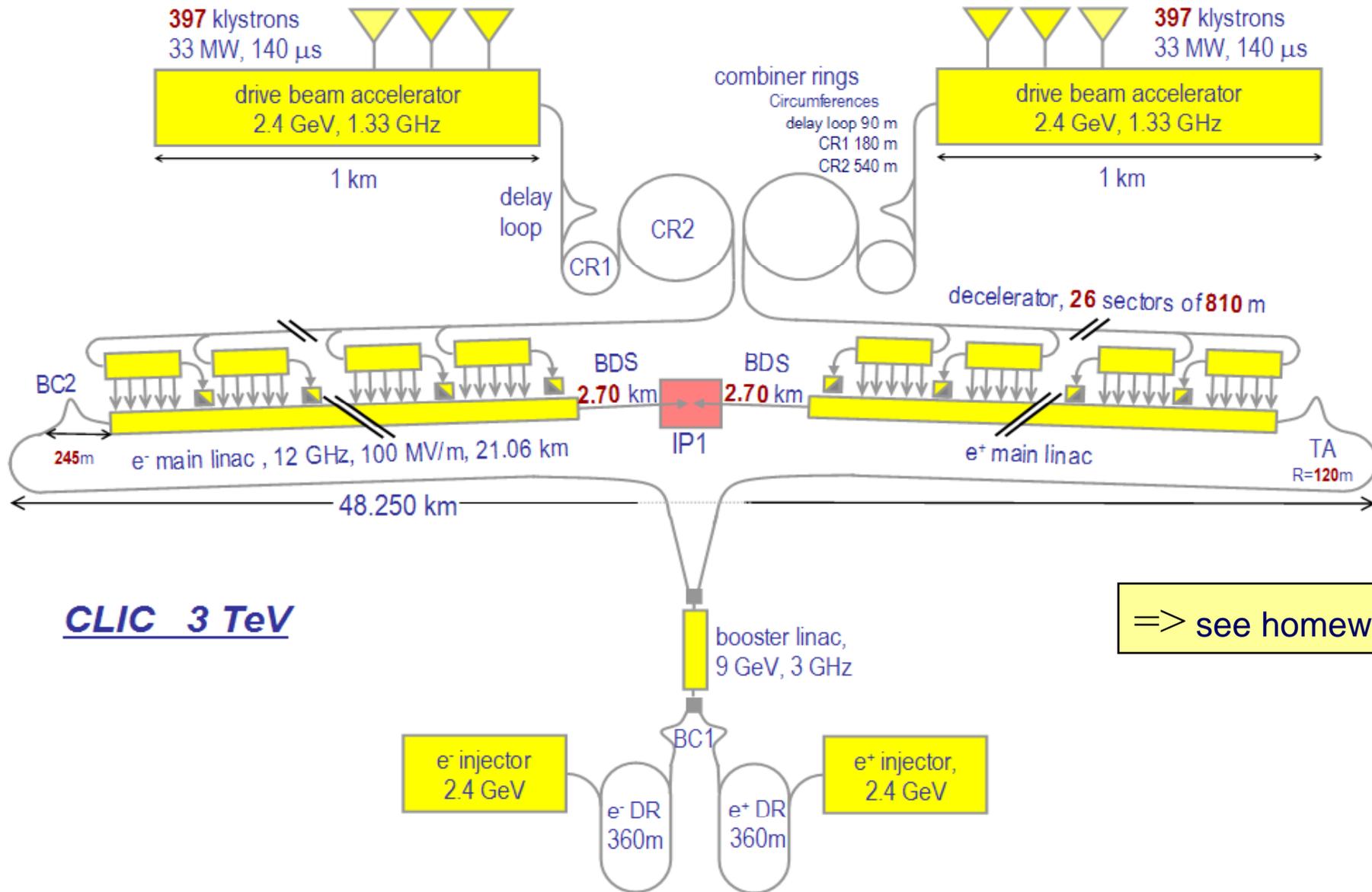
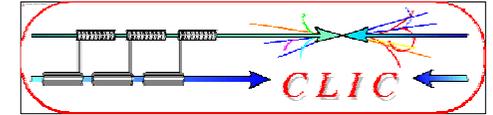
RF injection in combiner ring



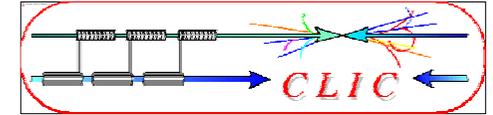
Streak camera images of the beam, showing the bunch combination process

A first ring combination test was performed in 2002, *at low current and short pulse*, in the CERN Electron-Positron Accumulator (EPA), properly modified

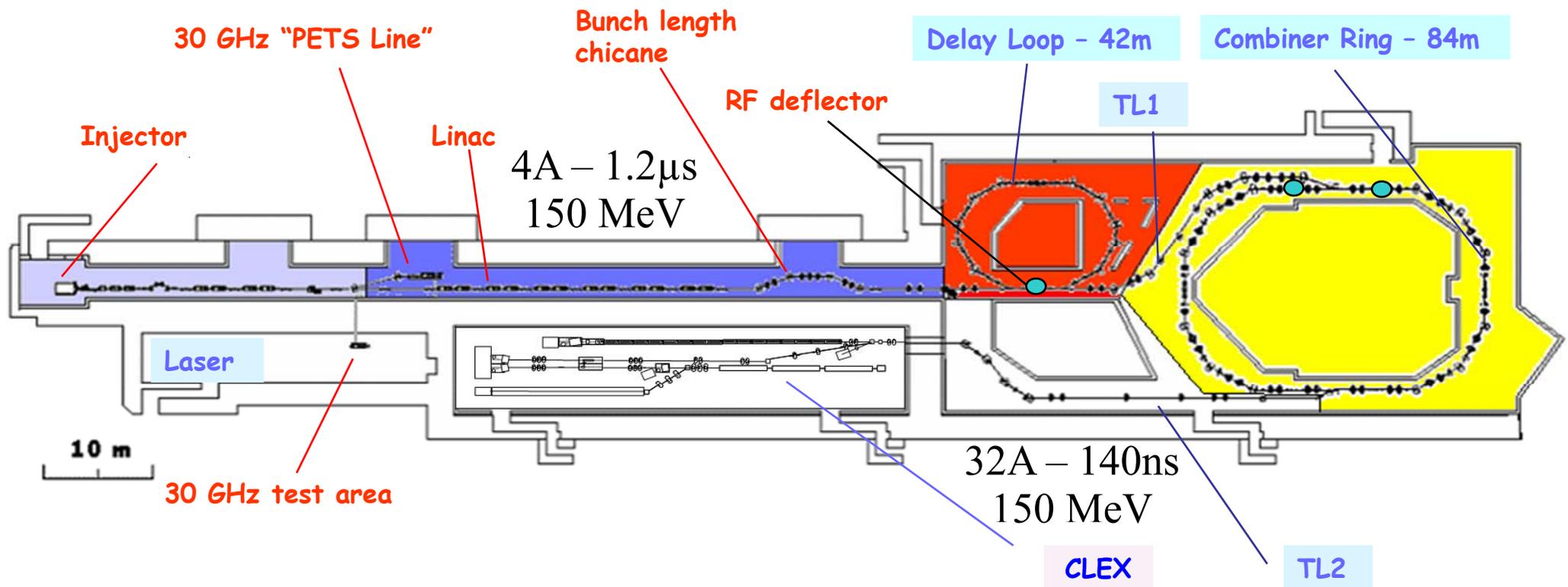
CLIC Drive Beam generation



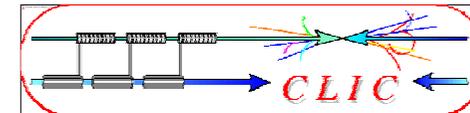
=> see homework



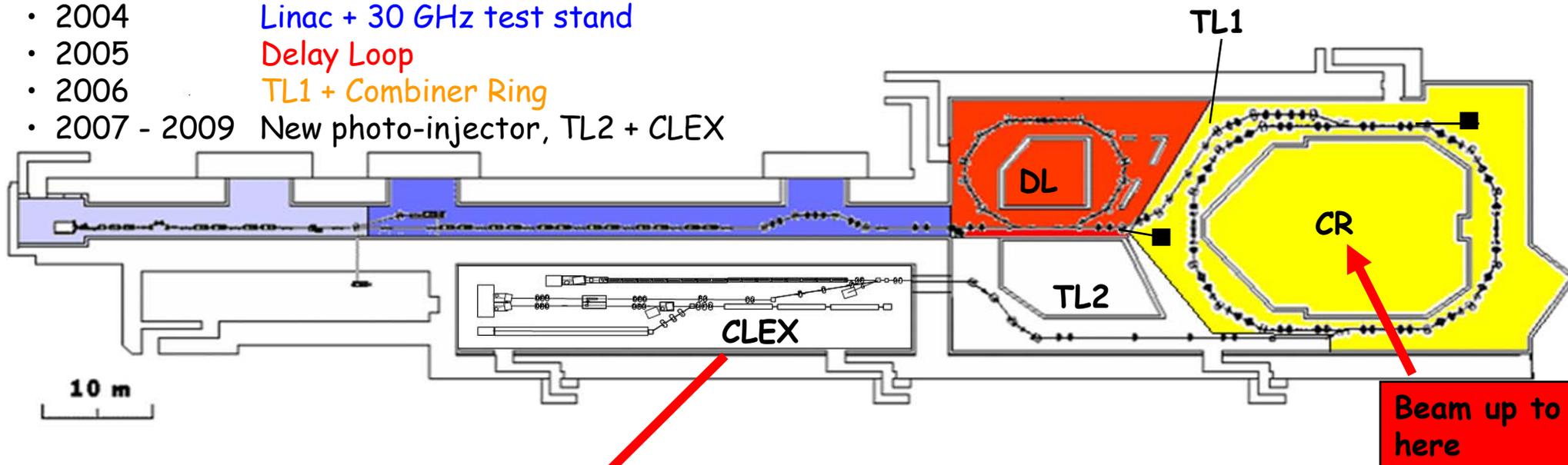
- demonstrate **Drive Beam generation**
(fully loaded acceleration, bunch frequency multiplication 8x)
- Test CLIC **accelerating structures**
- Test **power production structures (PETS)**

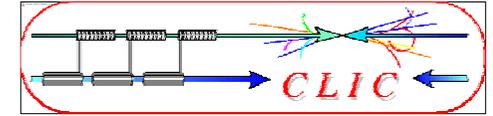


CTF3 Evolution



- 2003 Injector + part of linac
- 2004 Linac + 30 GHz test stand
- 2005 Delay Loop
- 2006 TL1 + Combiner Ring
- 2007 - 2009 New photo-injector, TL2 + CLEX

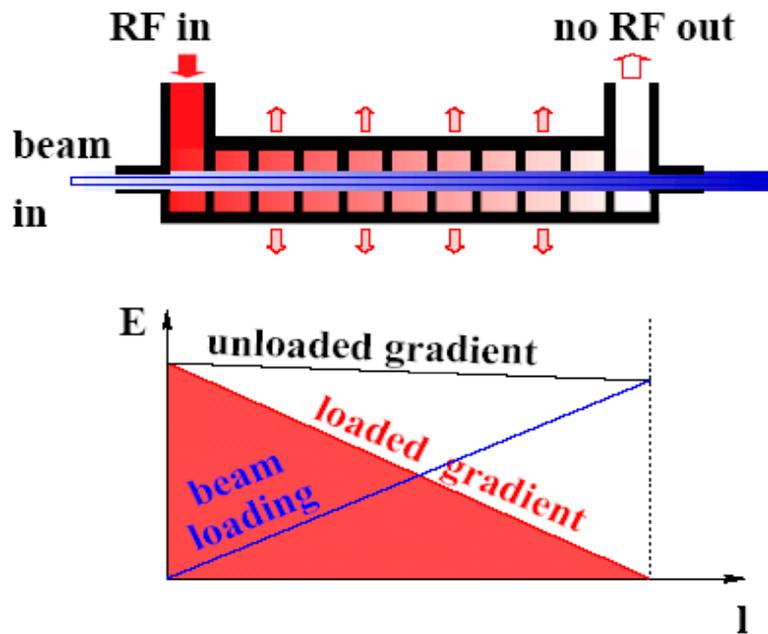
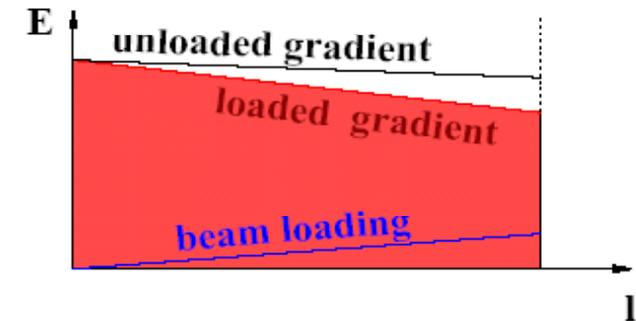




- **efficient** power transfer from RF to the beam needed

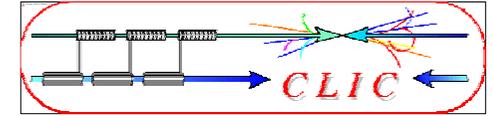
“Standard” situation:

- **small** beam loading
- power at structure exit lost in load



“Efficient” situation:

- high beam current
- **high** beam loading
- no power flows into load
- $V_{ACC} \approx 1/2 V_{unloaded}$



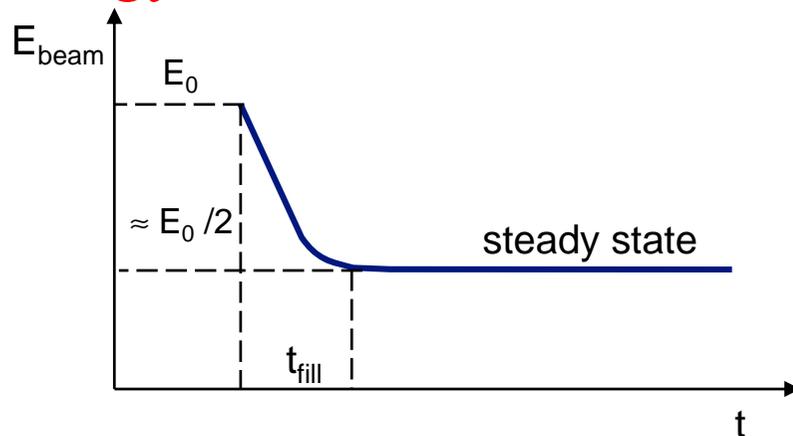
- Disadvantage: any current variation changes energy gain

$$\frac{dV / V}{dI_{beam} / I_{beam}} = - \frac{I_{beam}}{I_{opt}}$$

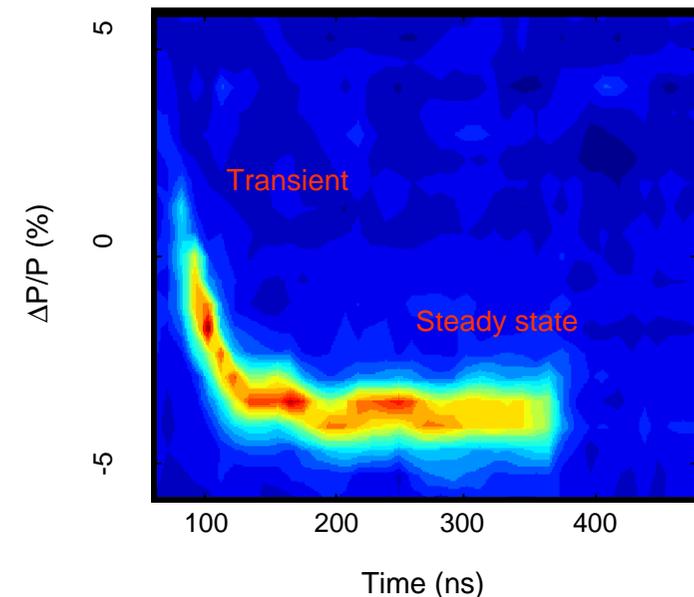
at full loading, 1% current variation = 1% voltage variation

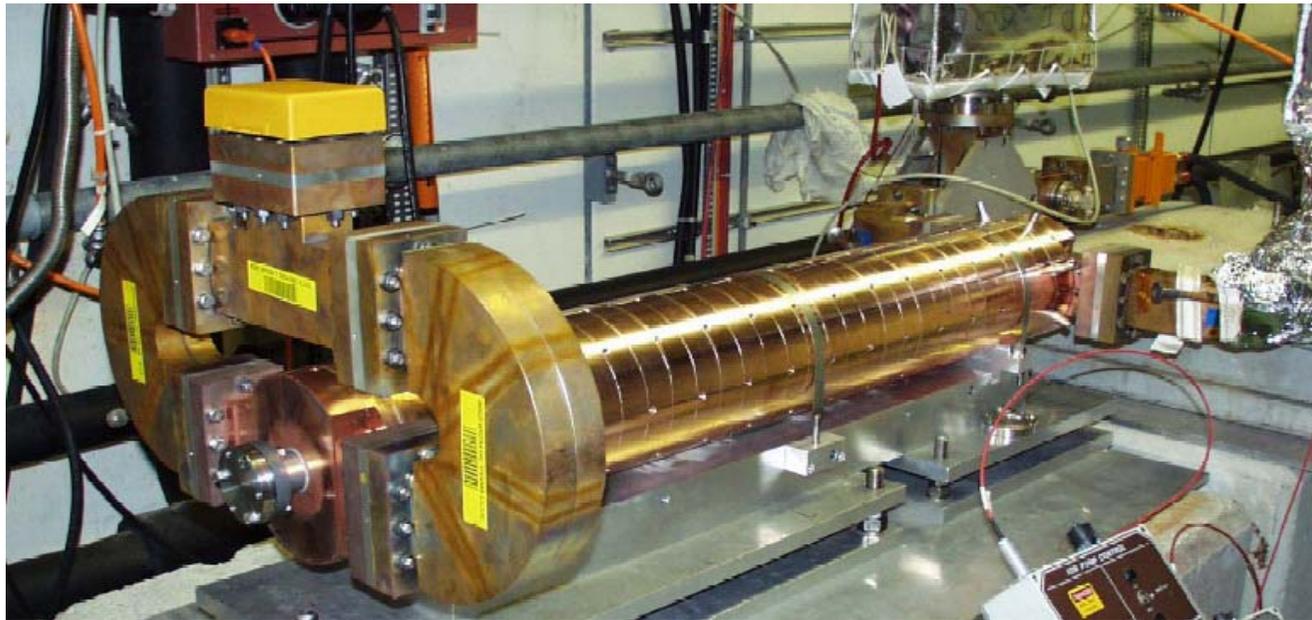
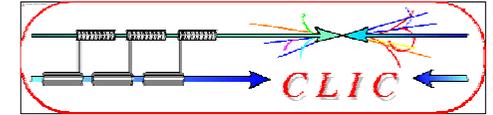
- Requires **high current stability**

- Energy transient**

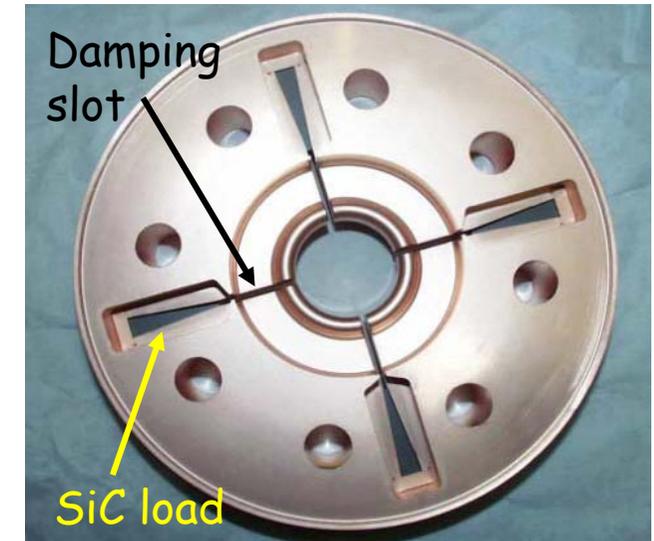


Time resolved beam energy spectrum measurement in CTF3

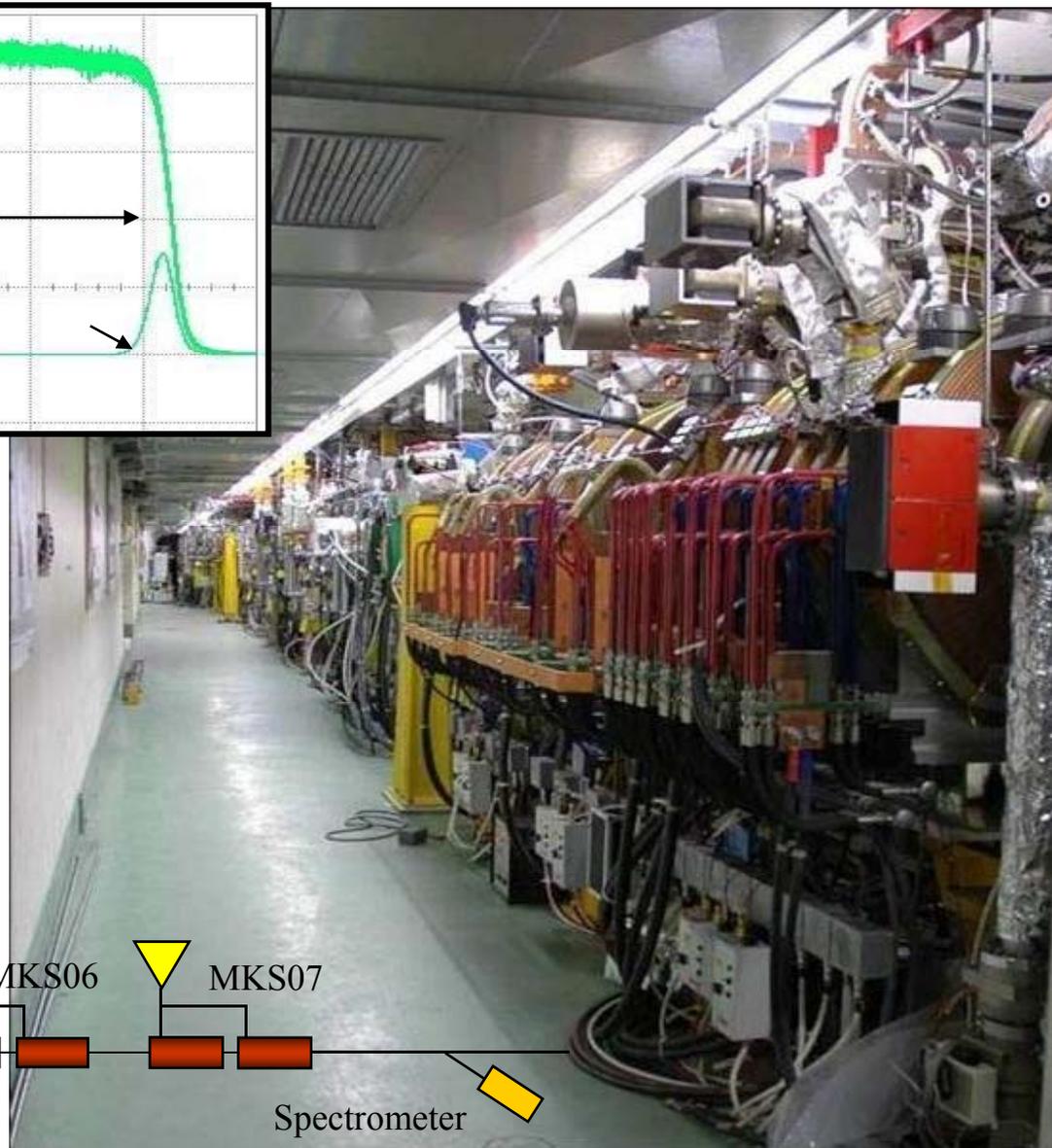
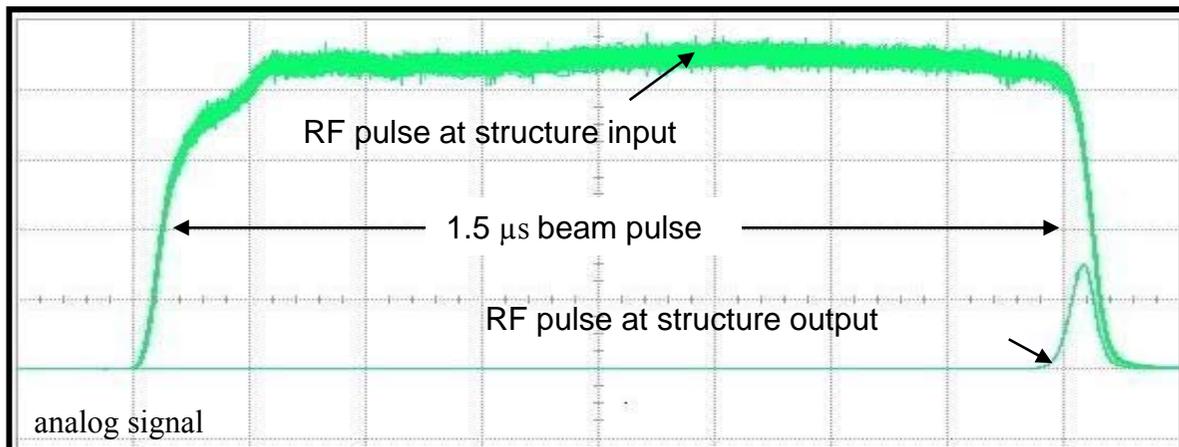
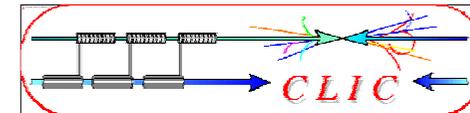




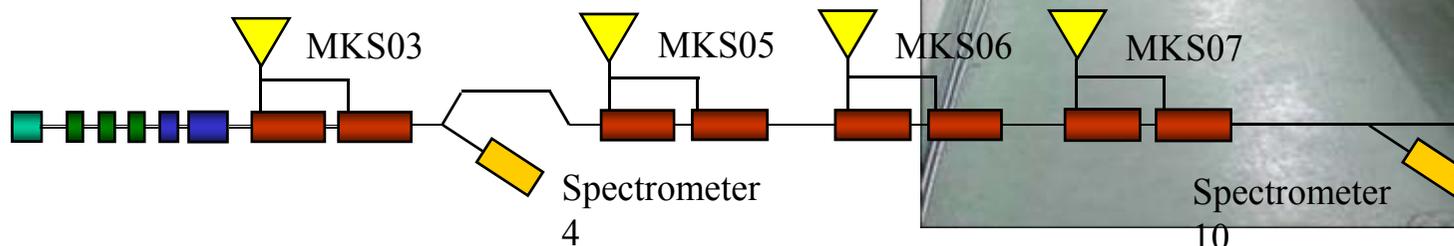
Dipole modes suppressed by slotted iris damping (first dipole's Q factor < 20) and HOM frequency detuning



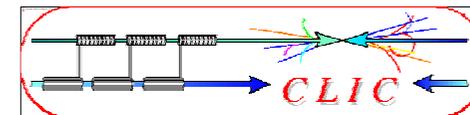
- 3 GHz $2\pi/3$ traveling wave structure
- constant aperture
- **slotted-iris damping** + **detuning** with nose cones
- up to 4 A 1.4 μ s beam pulse accelerated
no sign of beam break-up



- Measured RF-to-beam efficiency 95.3%
- Theory 96% (~ 4 % ohmic losses)



CTF3 Delay Loop



CTF3

CLIC TEST FACILITY (CTF3)

WIGGER

DELAY LOOP

QUADRUPOLE AND SEXTUPOLE

TRANSFER LINES

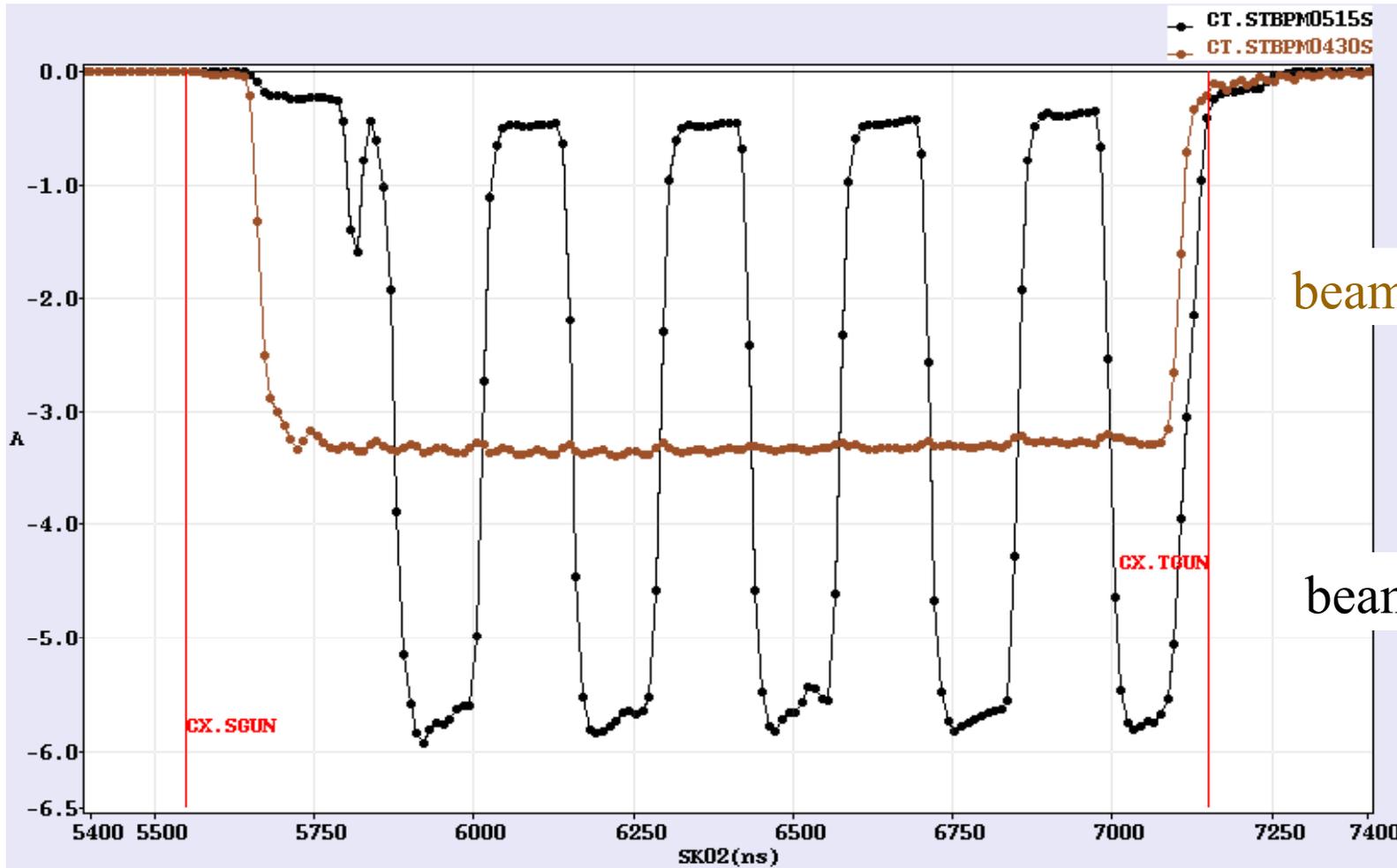
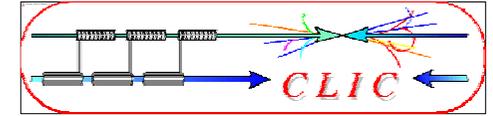
CHICANE

SEPTUM CHAMBER

RF DEFLECTOR

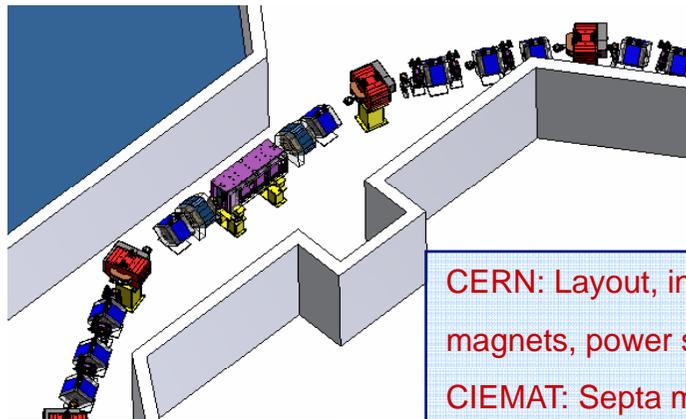
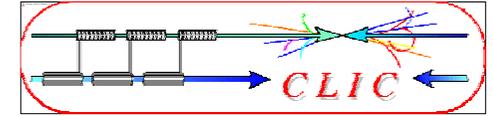
IHEF

SIM 14-11-2006 A.ZOLLA

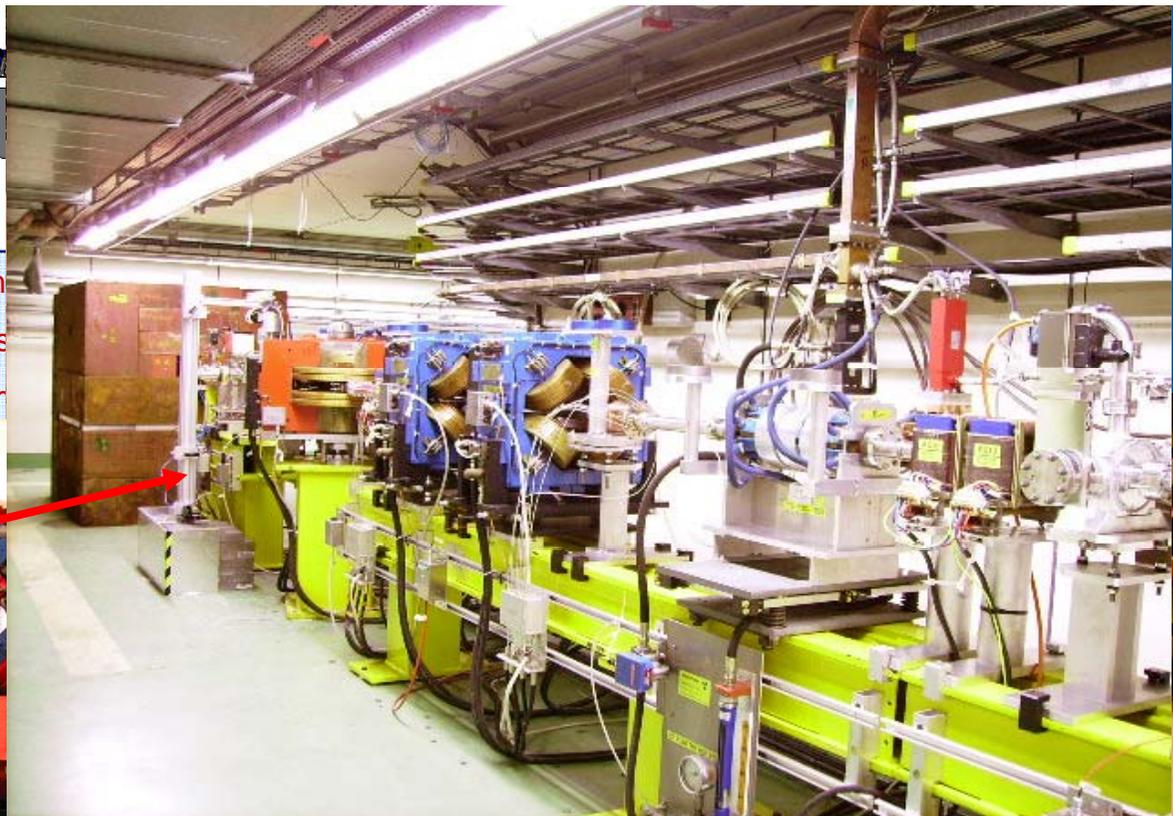
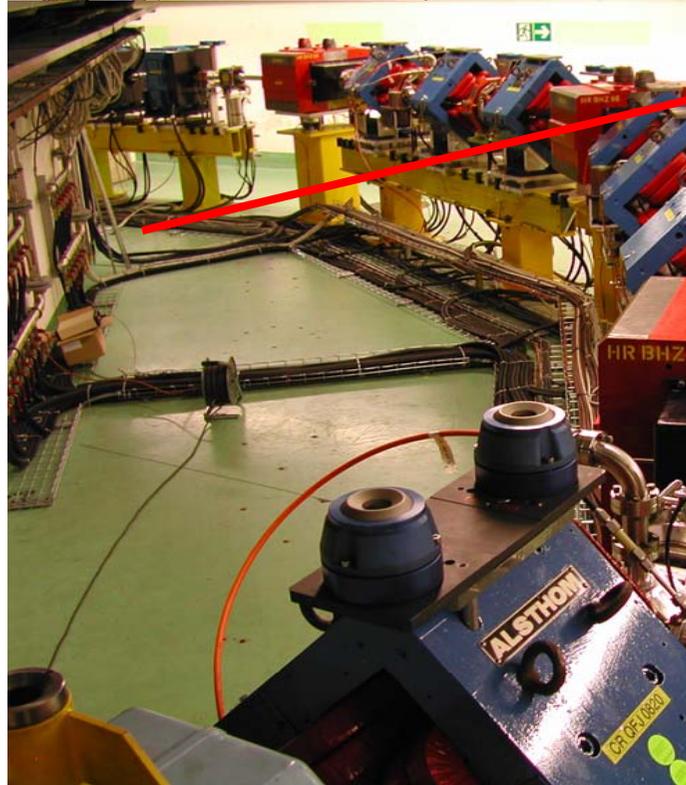


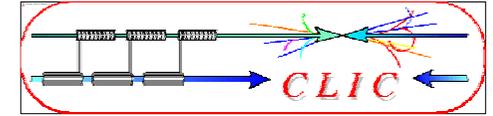
● 3.3 A after chicane \Rightarrow < 6 A after combination (satellites)

CTF3 combiner ring

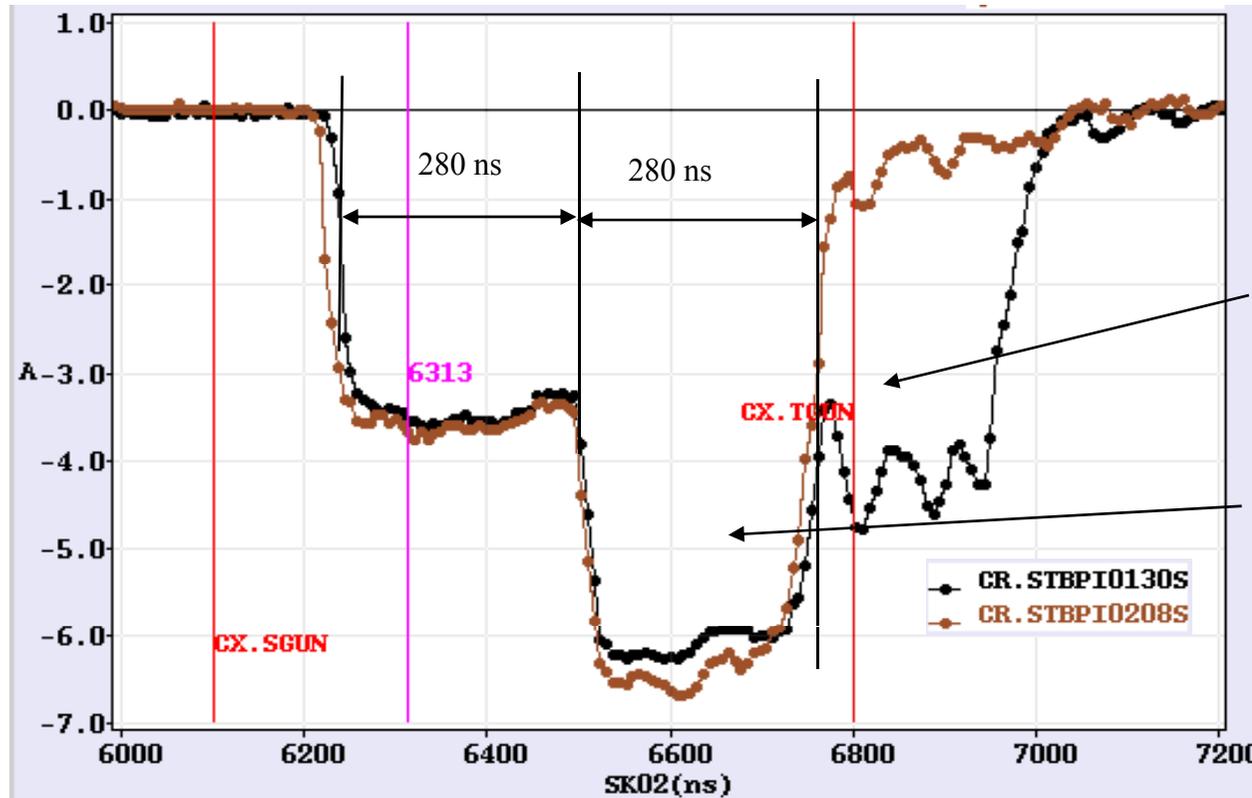


CERN: Layout, in magnets, power s
CIEMAT: Septa m





Latest results from commissioning ... we **recombine** (factor 2)!

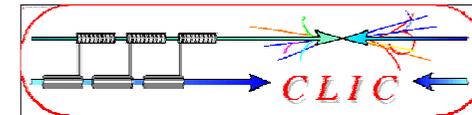


Second turn of second pulse
and partly third turn of
first pulse

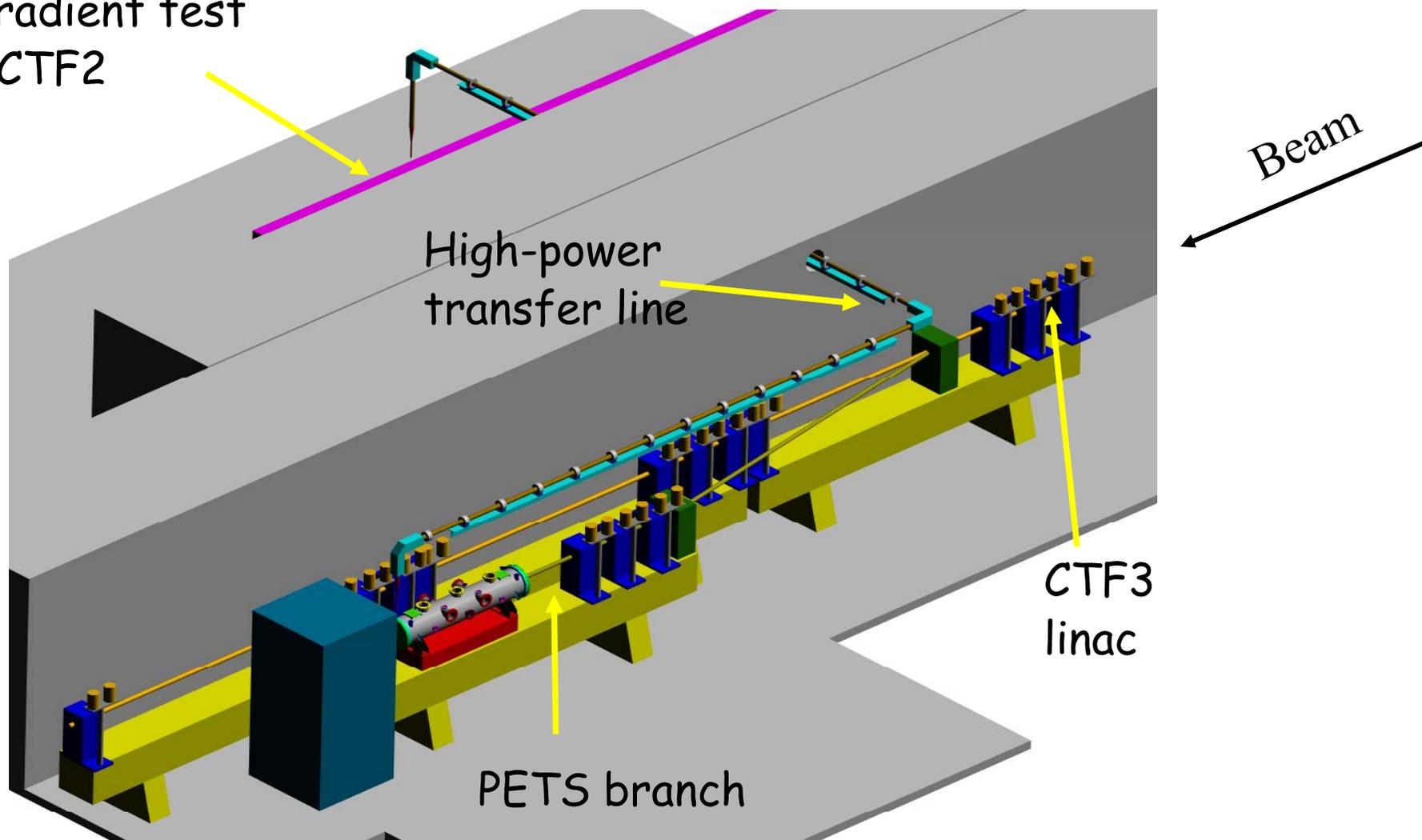
Recombination – factor 2

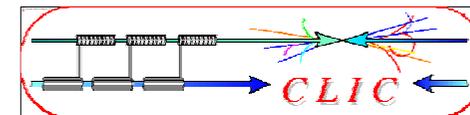
- nominal isochronous optics
- energy ~ 115 MeV
- RF injection (2nd RF deflector off – so far)
- set up of the path length in CR with wiggler

30 GHz test line

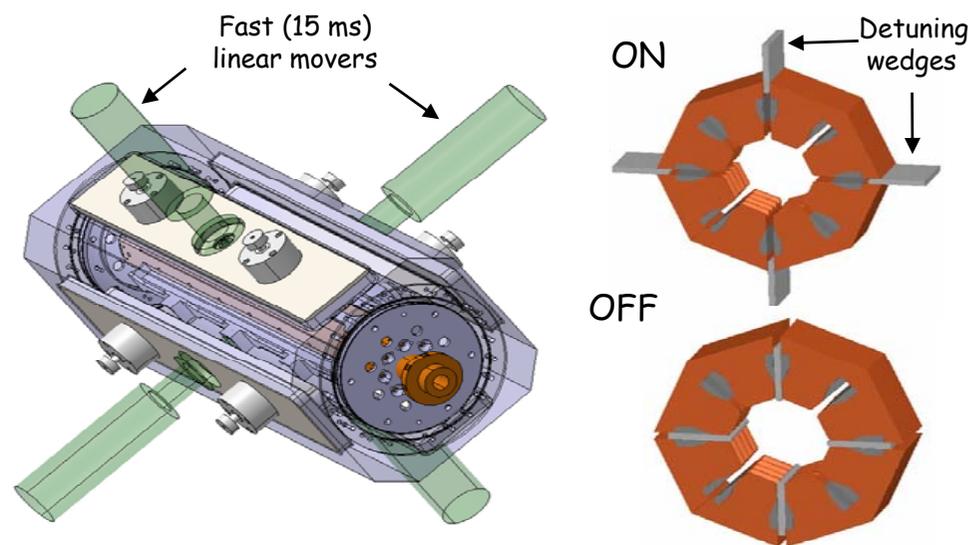


High-gradient test stand, CTF2

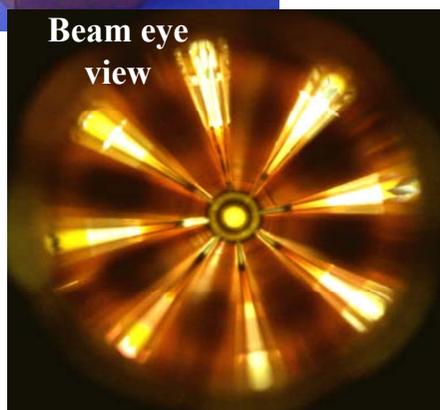
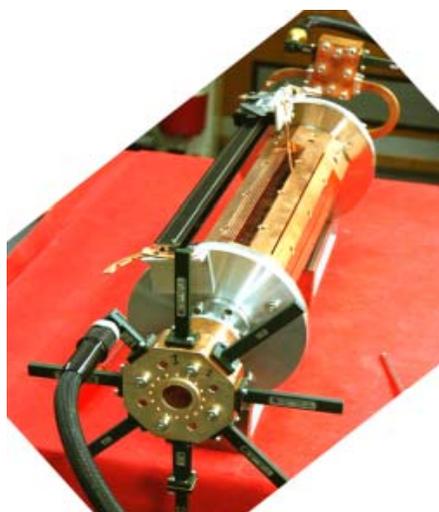
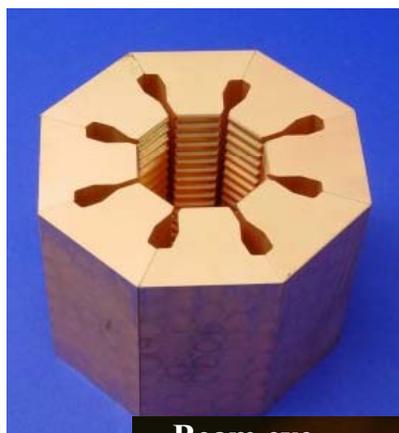




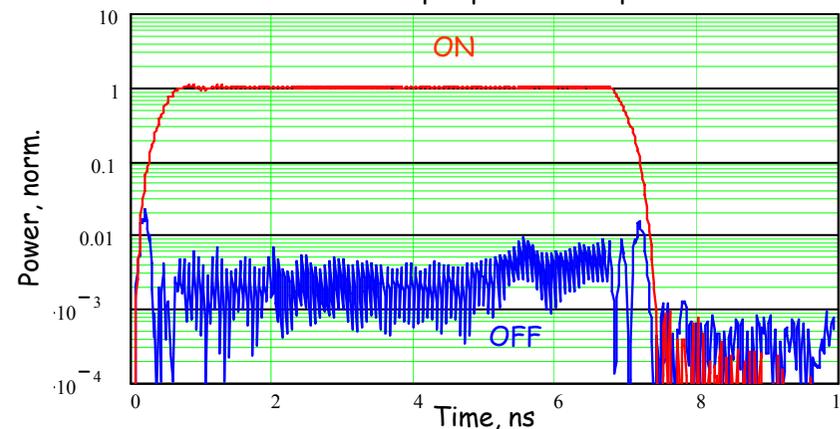
- must extract efficiently several 100 MW power from high current drive beam
- periodically corrugated structure with low impedance (big a/λ)
- ON/OFF mechanism

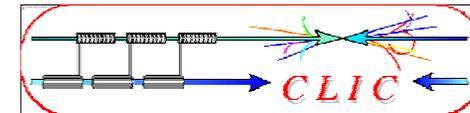


PETS ON/OFF mechanism



Reconstructed from GDFIDL data
PETS output pulse envelopes

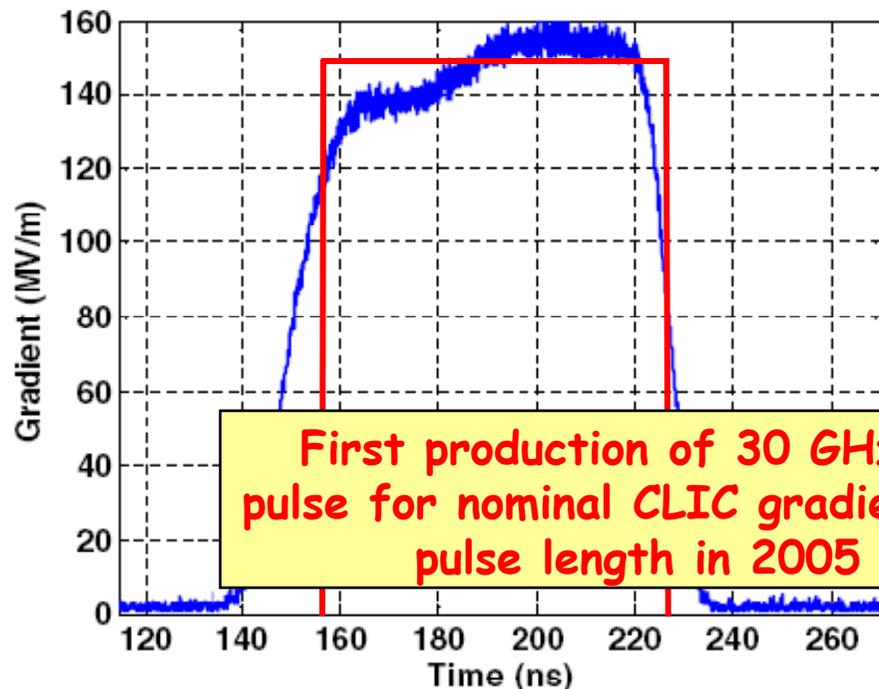




vacuum tanks containing Power Extraction Transfer Structure



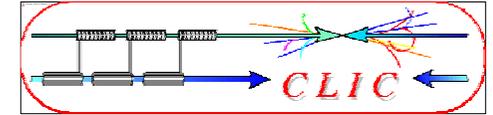
17m waveguide with 5 bends but low-loss (85% transmission) (Russian collaboration)



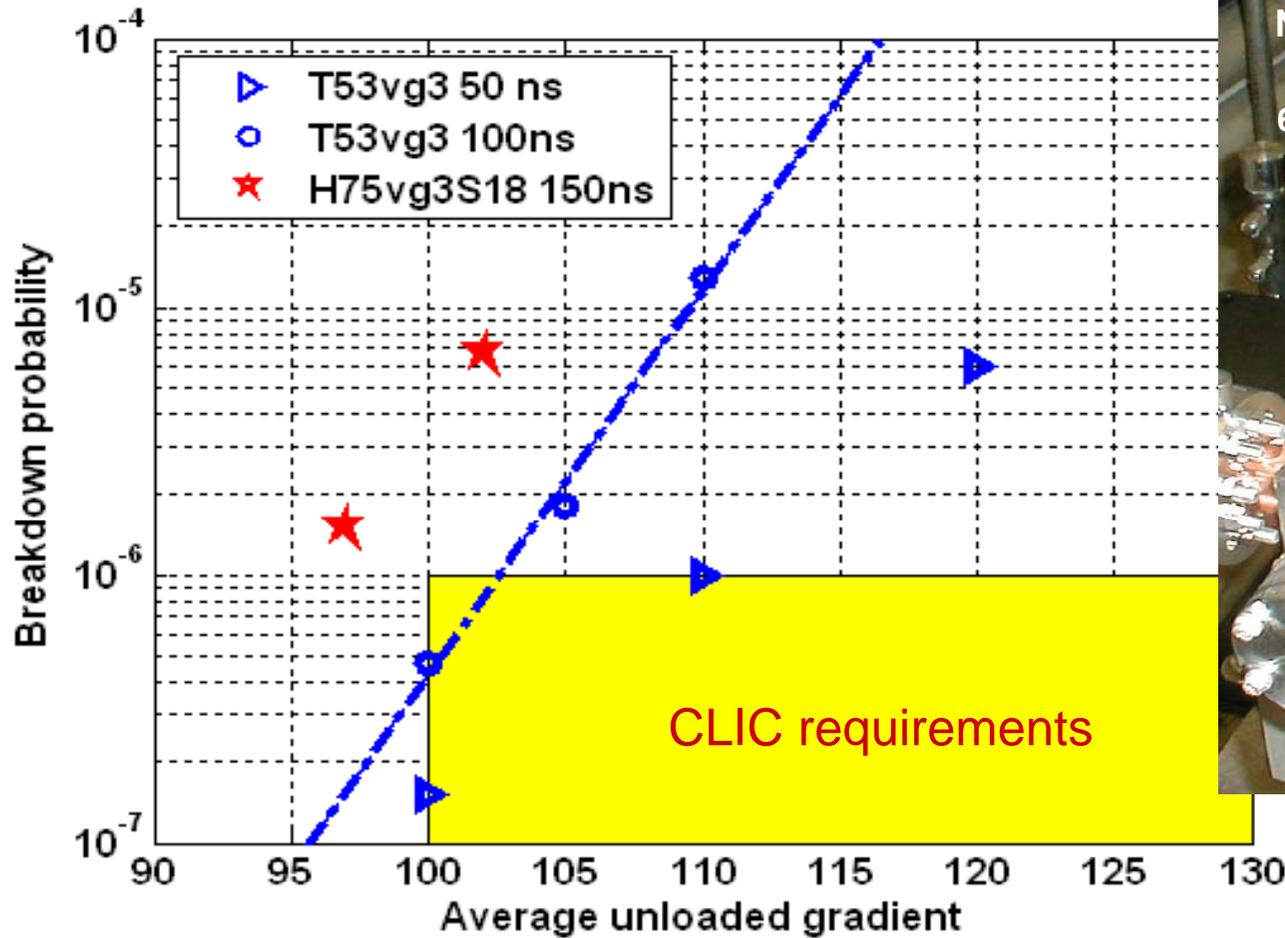
First production of 30 GHz RF pulse for nominal CLIC gradient and pulse length in 2005



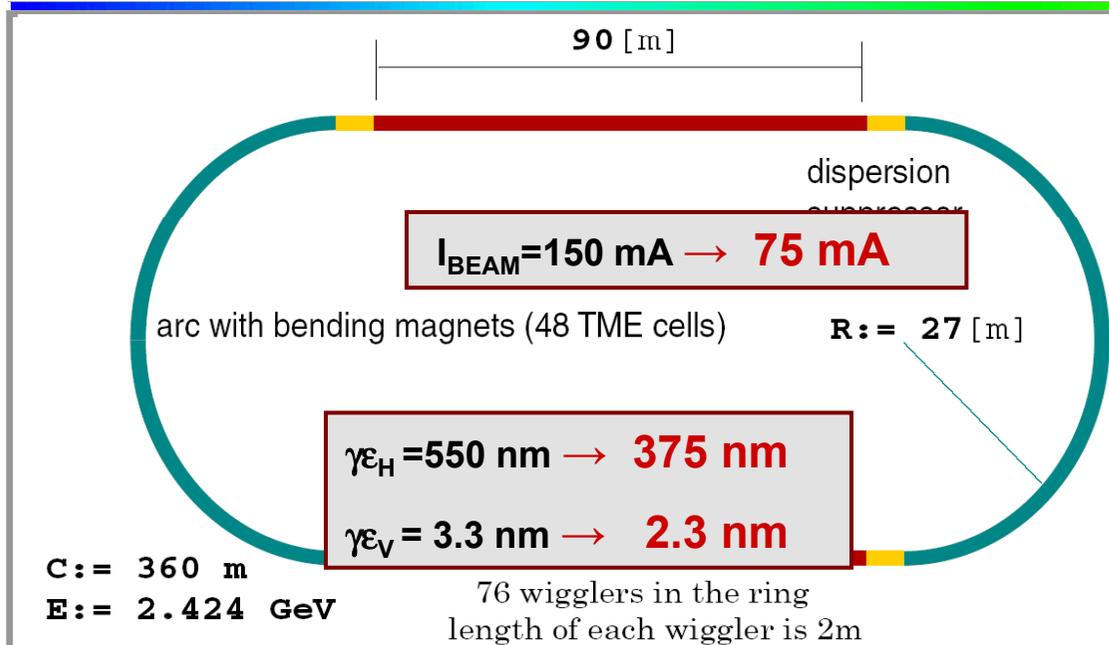
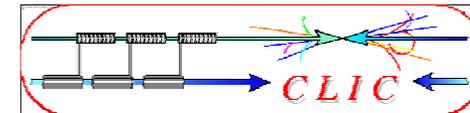
high power load / accel. structure



Recent SLAC High-Power test results – 11.4 GHz



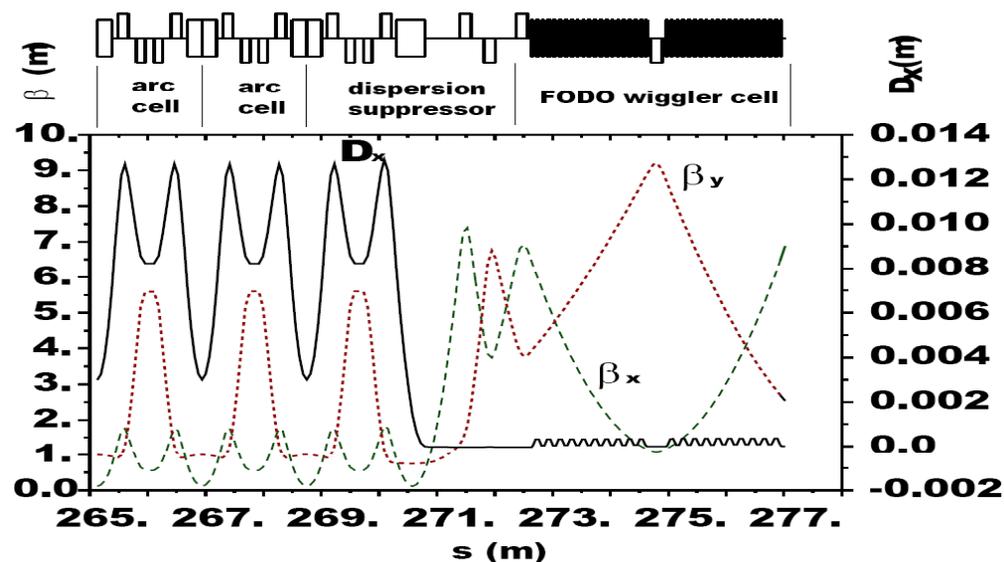
CLIC damping ring



PM wiggler parameters (CLIC baseline)

CLIC damping wiggler parameters

Period:	10 cm
Gap:	12 mm
Pole width:	50 mm
Length:	2 m
Field amplitude:	1.7 T
Field quality @ $\pm 1 \text{ cm}$:	10^{-3}
Total length:	160 m

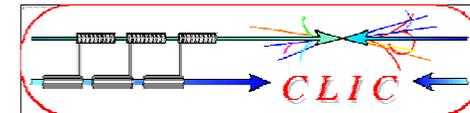


SC wiggler parameters (September '05)

20 mm (pole gap) – 2x1 mm (He wall)
– 2x2 mm (safety vacuum) – 2x1 mm (N wall screen)
= 12 mm (beam aperture)

	λ_w (mm)	I (kA)	I/I _c (%)	H _w (T)	H _{coil-max} (T)
Nb ₃ Sn	40	1.80	100	2.25	7.5
	40	1.67	85	2.10	7.0
	45	1.50	75	2.52	7.0
	50	1.67	85	3.05	7.0
NbTi	50	0.71	90	2.26	5.0

Transverse field quality: $\Delta B/B \sim 10^{-4}$ at $\pm 1 \text{ cm}$.

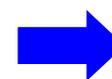


Vertical spot size at IP is $\sim 1 \text{ nm}$ (*10 x size of water molecule*)

Stability requirements ($> 4 \text{ Hz}$) for a 2% loss in luminosity



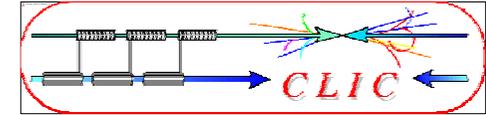
Magnet	I_x	I_y
Linac (2600 quads)	14 nm	1.3 nm
Final Focus (2 quads)	4 nm	0.2 nm



Need active damping of vibrations

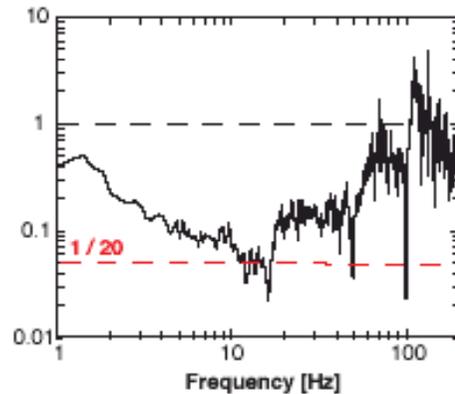


CERN vibration test stand

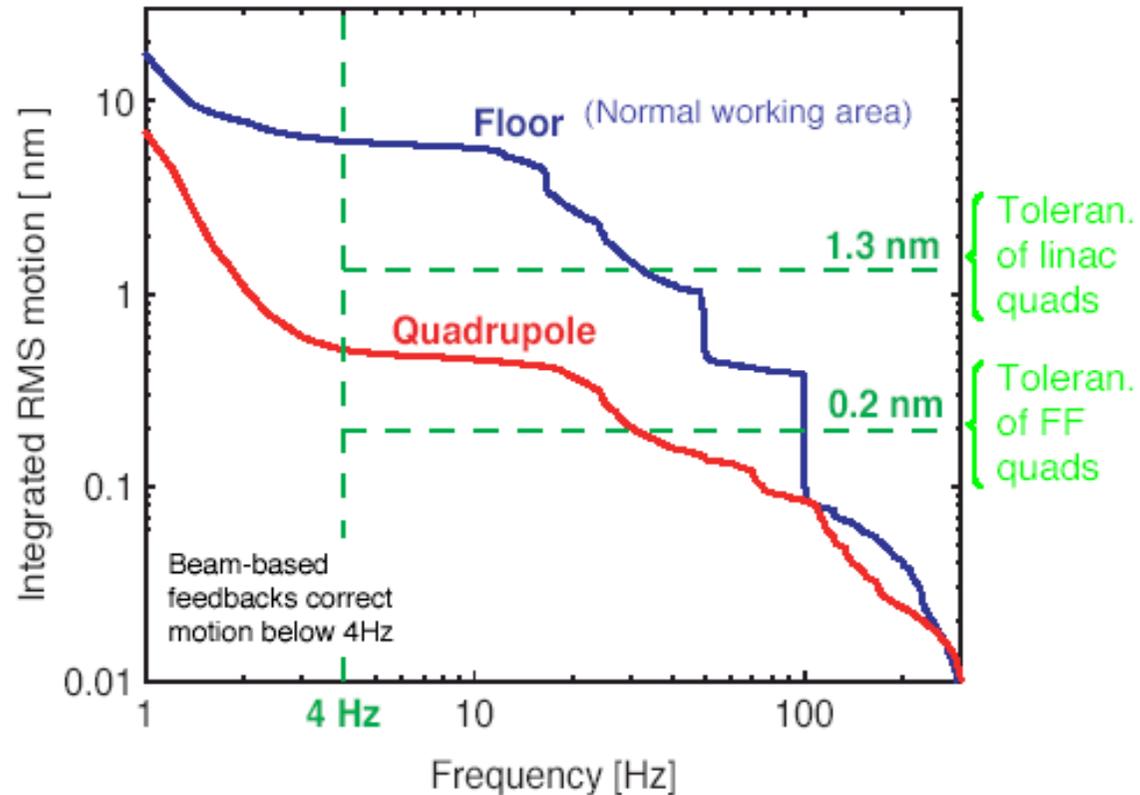


Vertical stabilization of a CLIC prototype quadrupole

Ground-to-table transmission



Integrated vertical RMS motion versus frequency



RMS vibrations above 4 Hz

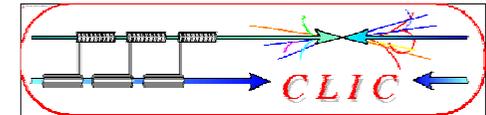
	Quad [nm]	Ground [nm]
Vertical	0.43	6.20
Horizontal	0.79	3.04
Longitud.	4.29	4.32

CLIC prototype magnets stabilized to the **sub-nanometre level !!**

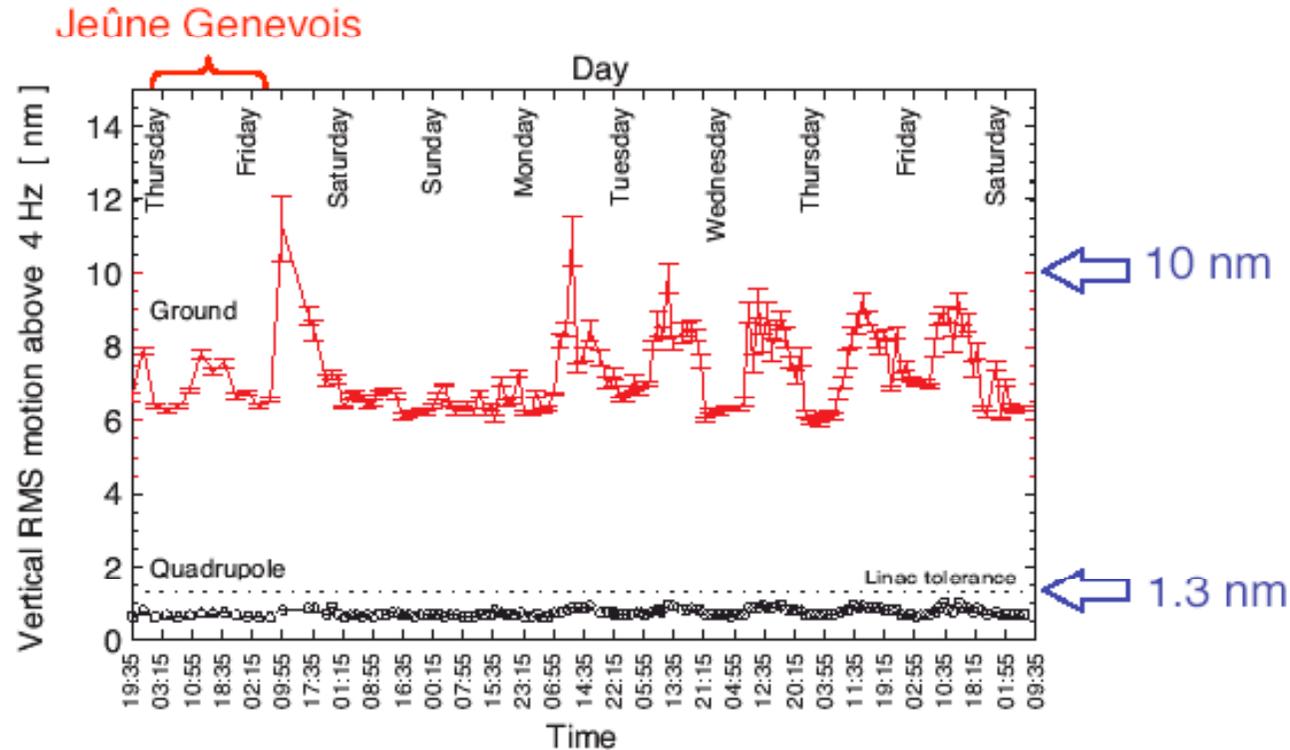
Above 4 Hz: **0.43 nm** on the quadrupole instead of **6.20 nm** on the ground.

Stefano Redaelli

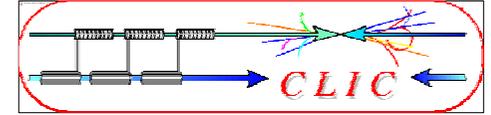
(World record in magnet stability)



Ok, this is good. But is it *stable*?

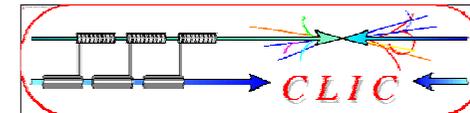


Quadrupole vibrations kept below the 1 nm level over a period of 9 consecutive days!



- Many similar issues as ILC
 - Generation of tiny emittance in the damping rings
 - Emittance preservation
 - Collimation
 - Final focus system
 - Beam-beam effects
 - Detector background
 - Extraction of post collision beams
 - Beam instrumentation
 - Feed-backs
 - Efficiency!

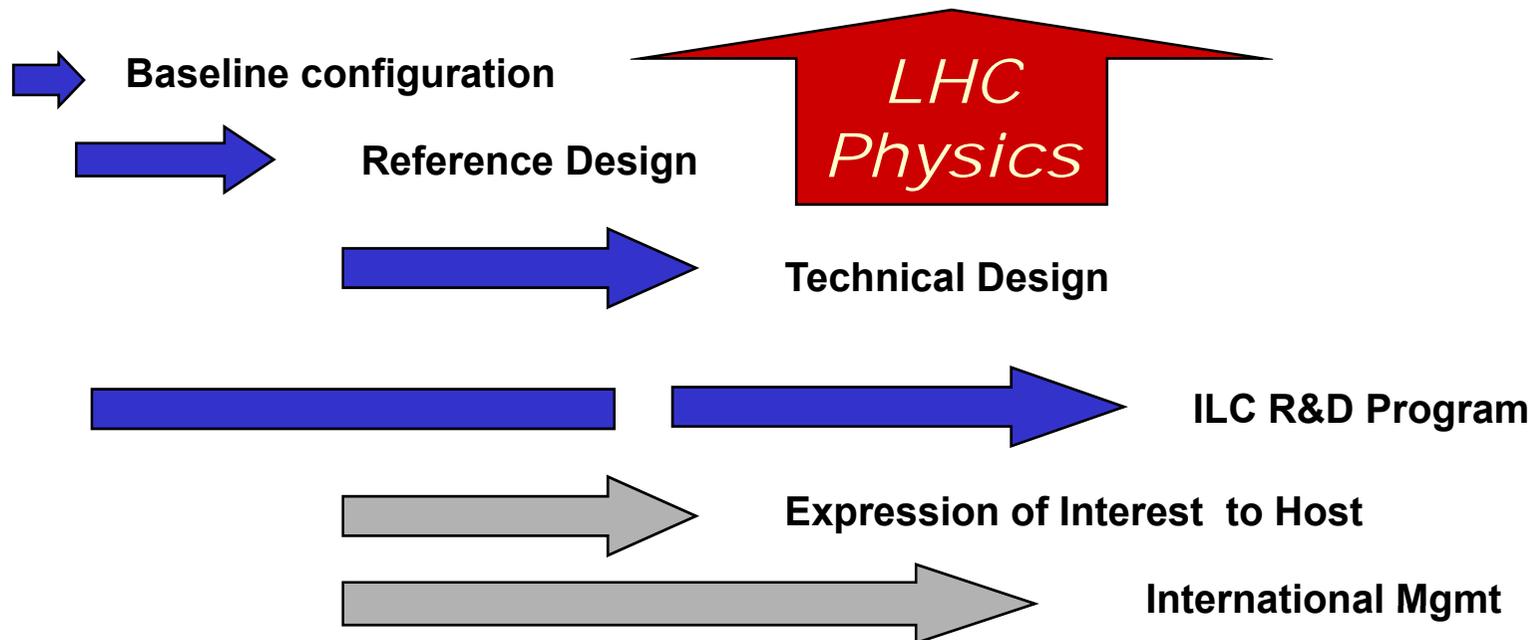
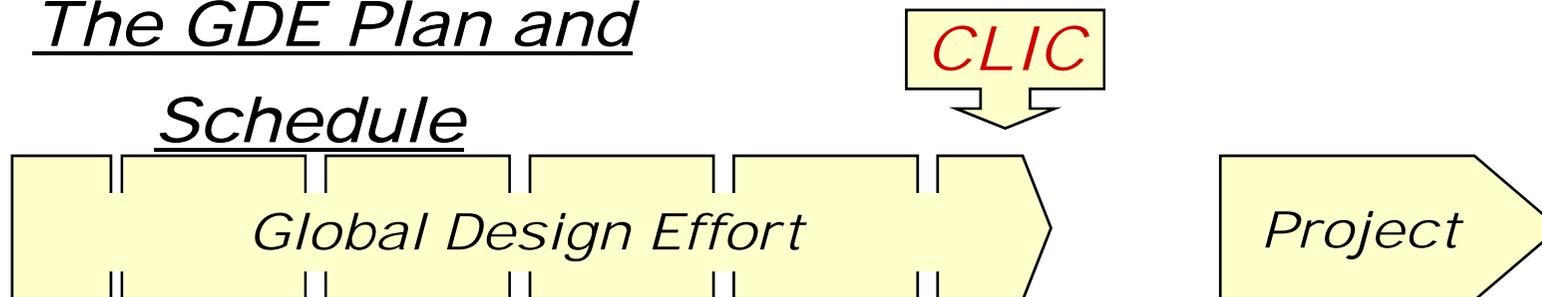


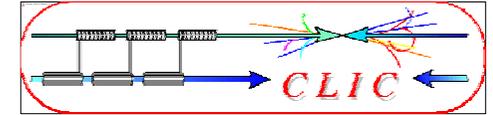


From B. Barish, ILC Global Design Effort director

2005 2006 2007 2008 2009 2010

The GDE Plan and Schedule





- World-wide Consensus for a **Lepton Linear Collider** as the **next HEP facility** to complement LHC at the energy frontier
 - **Energy** range $< 1 \text{ TeV}$ accessible by **ILC**
 - **CLIC** technology based on
 - **normal conducting RF structures** at **high frequency**
 - **two-beam scheme**
- only possible scheme to extend collider beam energy into **Multi-TeV energy** range
- Very **promising results** but technology not mature yet, requires **challenging R&D**
 - CLIC-related key issues addressed in CTF3 by 2010

Aim to provide the High Energy Physics community with the feasibility of CLIC technology for Linear Collider in due time, when physics needs will be fully determined following LHC results

Alternative to the SC technology in case sub-TeV energy range is not considered attractive enough for physics

<http://cern.ch/clic-study>