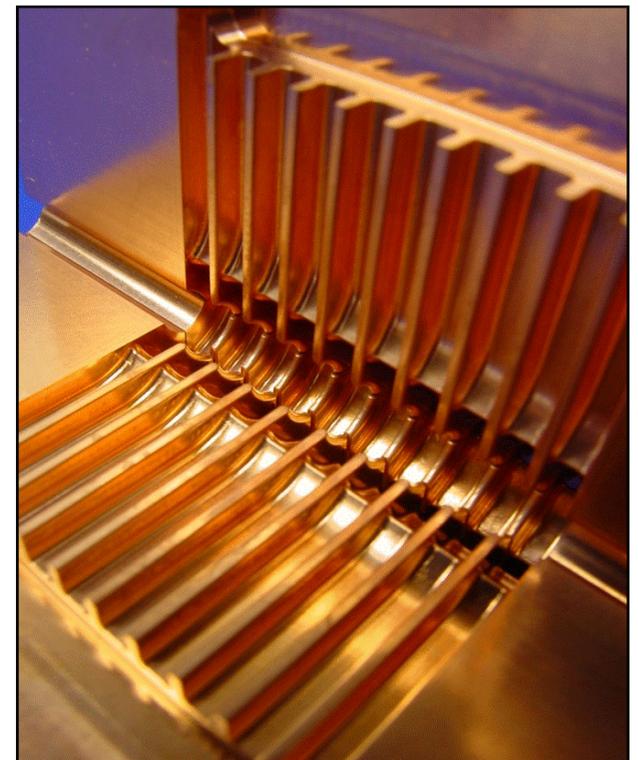




CLIC (and *room temperature RF*)

Frank Tecker – CERN

- Introduction
- Room temperature RF cavities
- CLIC (Compact Linear Collider)
- CTF3 (CLIC Test Facility)



- Complex topic
- **Approach:**
 - Explain the **fundamental effects** and principles that leads to differences between SuperConducting (SC) and normal conducting (NC) technology
 - I will not go much into technical details
 - Try to avoid formulae as much as possible
- **Goal:** You understand
 - Basic principles
 - The driving forces and limitations in NC linear collider design
 - The basic building blocks of CLIC
- **Ask questions at any time! Any comment is useful!** (e-mail: tecker@cern.ch)

- Compact Linear Collider

- e⁺/e⁻ collider for up to 3 TeV

- Luminosity $6 \cdot 10^{34} \text{cm}^{-2} \text{s}^{-1}$ (3 TeV)

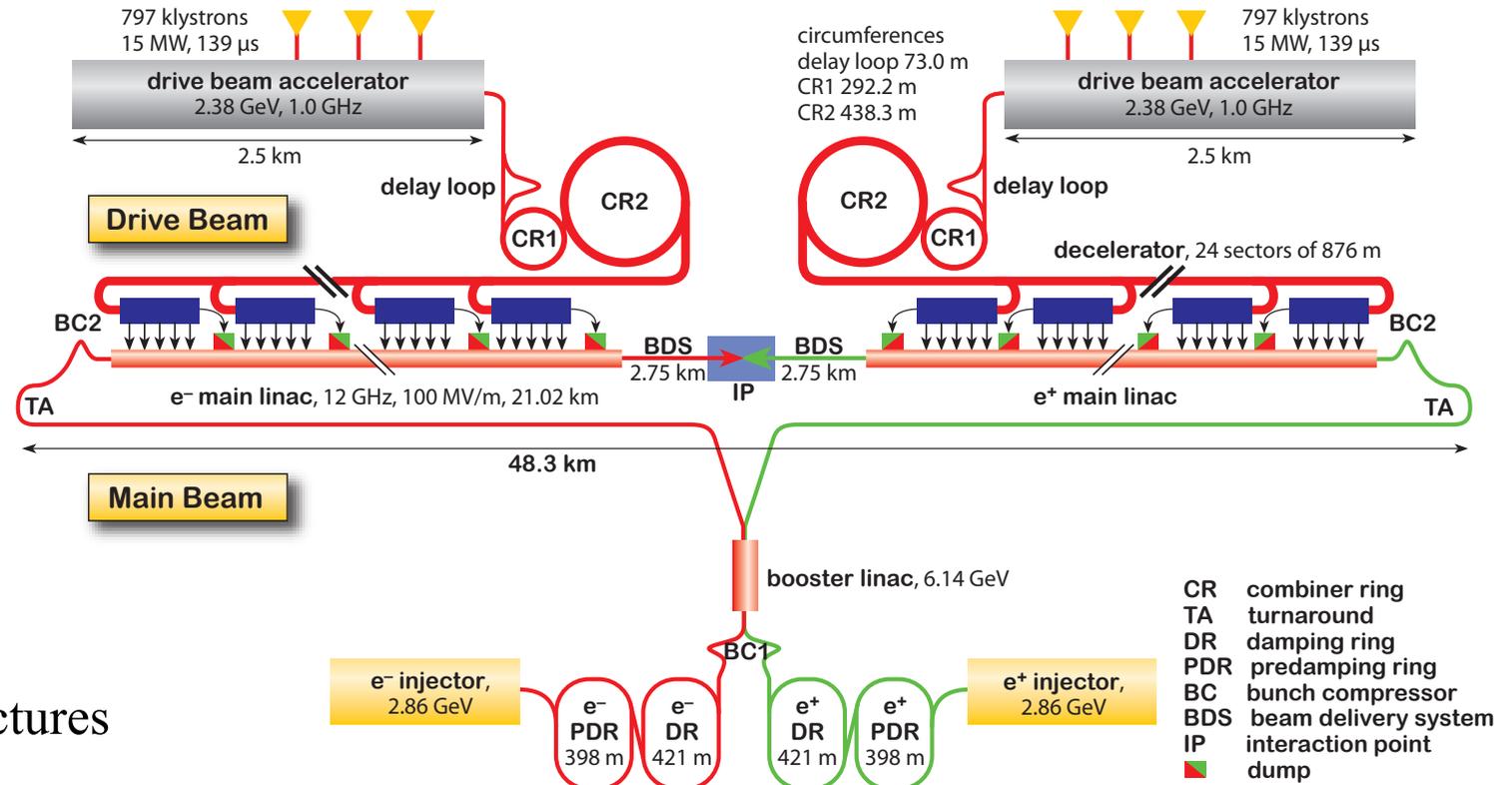
- Normal conducting RF accelerating structures

- Gradient 100 MV/m

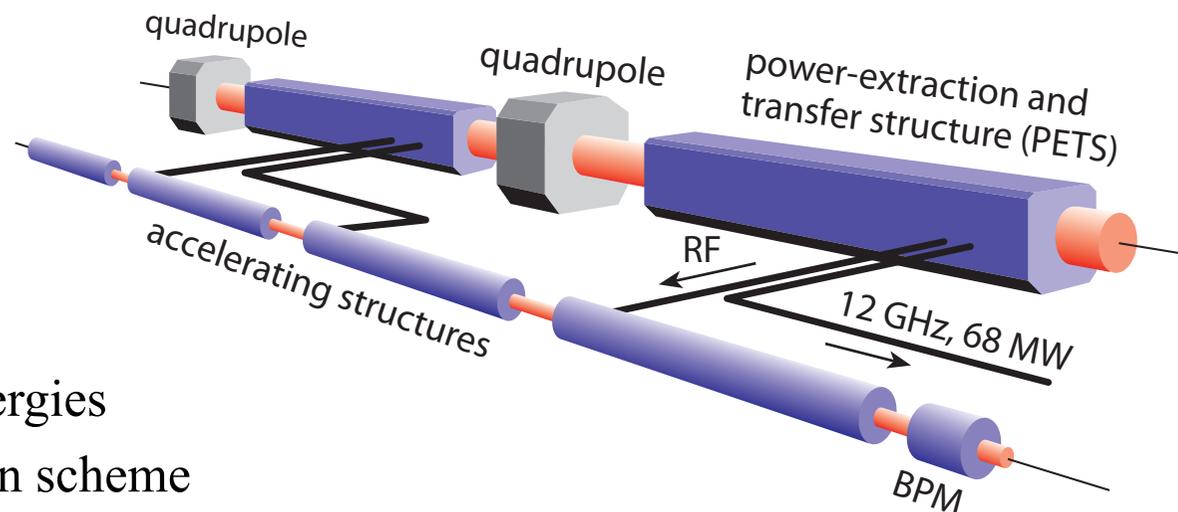
- RF frequency 12 GHz

- Two beam acceleration principle for cost minimisation and efficiency

- Many common points with ILC, similar elements, but different parameters

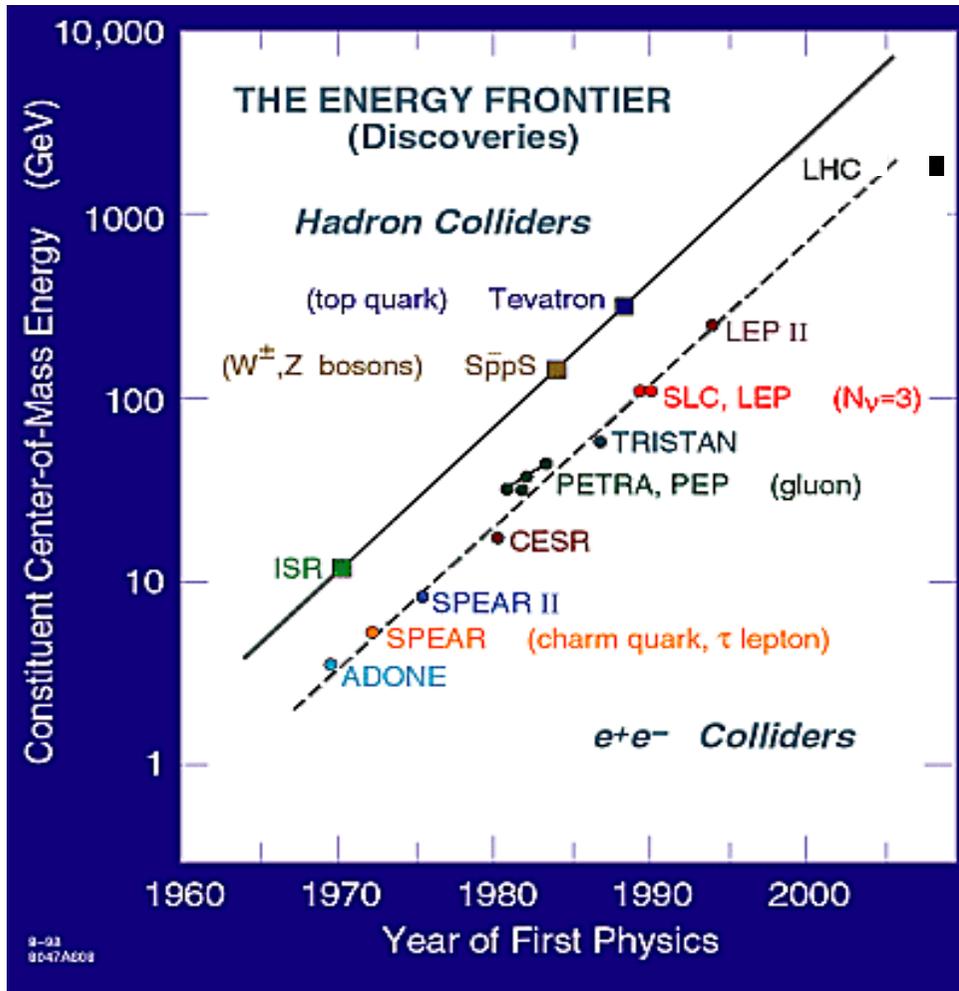


- ‘warm’ RF technology basics:
 - A linear collider at higher energy
 - Normal conducting RF structures
 - Gradient limits
 - Pulsed surface heating and Fatigue
 - Breakdown mechanism and phenomenology
 - Frequency choice
 - Wakefields and damping
 - Pulse train formats
 - Differences ‘warm’ and ‘SC’ RF collider



● CLIC scheme and CTF3:

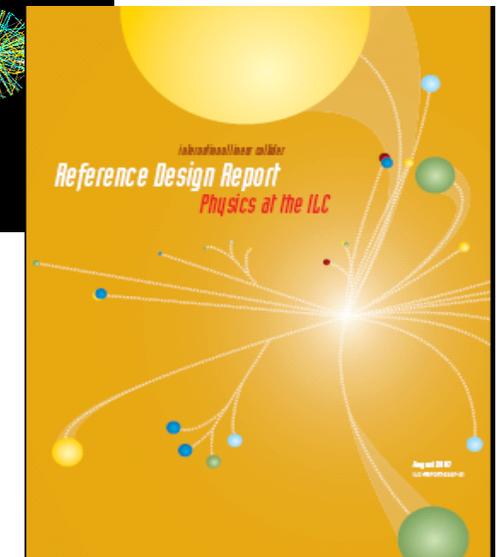
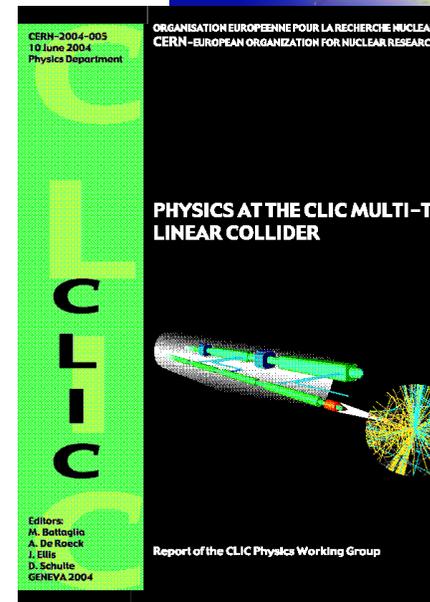
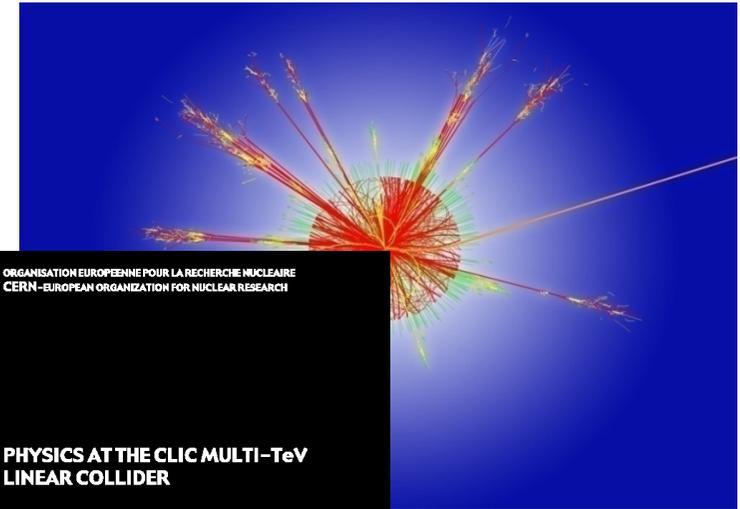
- CLIC layout at different energies
- CLIC two-beam acceleration scheme
- CLIC drive beam generation
 - Bunch train combination
 - Fully loaded acceleration
- Demonstrations at the CLIC Test Facility CTF3
- RF power production
- CLIC main beam generation and dynamics
- CLIC damping rings
- CLIC alignment and stability



Collider History:

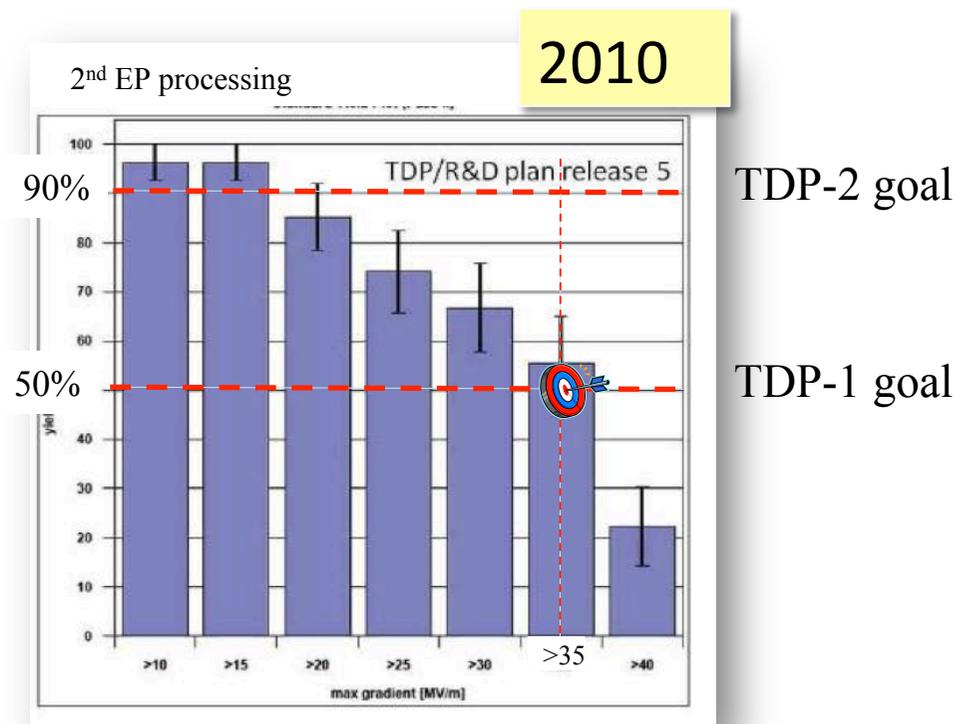
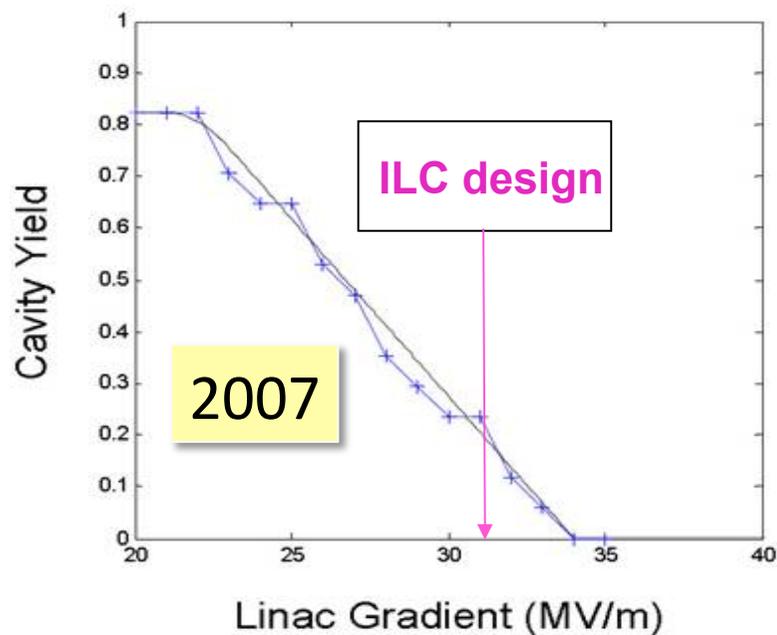
- Energy constantly increasing with time
- Hadron Collider at the energy frontier
- Lepton Collider for precision physics
- LHC online now
- e-/e+ storage ring excluded by synchrotron radiation
- Consensus to build Lin. Collider with $E_{cm} > 500$ GeV to complement LHC physics
(European strategy for particle physics by CERN Council)

- Higgs physics
 - Tevatron/LHC should discover Higgs (or something else)
 - LC explore its properties in detail
- Supersymmetry
 - LC will complement the LHC particle spectrum
- Extra spatial dimensions
- New strong interactions
- ...
 - ⇒ a lot of **new territory** to discover **beyond the standard model**
- Energy can be **crucial for discovery!**
- “Physics at the CLIC Multi-TeV Linear Collider” CERN-2004-005
<http://cdsweb.cern.ch/record/749219/files/CERN-2004-005.pdf>
- “ILC Reference Design Report – Vol.2 – Physics at the ILC”
www.linearcollider.org/rdr



- Historical background: 2004 – ILC-TRC review
 - Evaluation of linear collider (LC) projects (NLC/JLC, TESLA and CLIC)
 - Decision for Superconducting Accelerator Technology for LC with $E_{cm} = 0.5-1 \text{ TeV}$
- Consequences:
 - End of competition between normal conducting and SC schemes
 - Concentration of R&D on superconducting ILC scheme
- What about if **interesting physics** needs $E_{cm} \gg 0.5-1 \text{ TeV} ???$
Tevatron + LHC results will determine the required energy!
 - LC size has to be kept reasonable (<50km?)
 gradient >100 MV/m needed for $E_{cm} = 3 \text{ TeV}$
 - **SC technology excluded**, fundamental limit $\sim 60 \text{ MV/m}$ (excess of $H_{critical}$)
 - **Normal conducting RF structures**, but not trivial either!
 - => **CLIC** study for **multi-TeV** linear collider

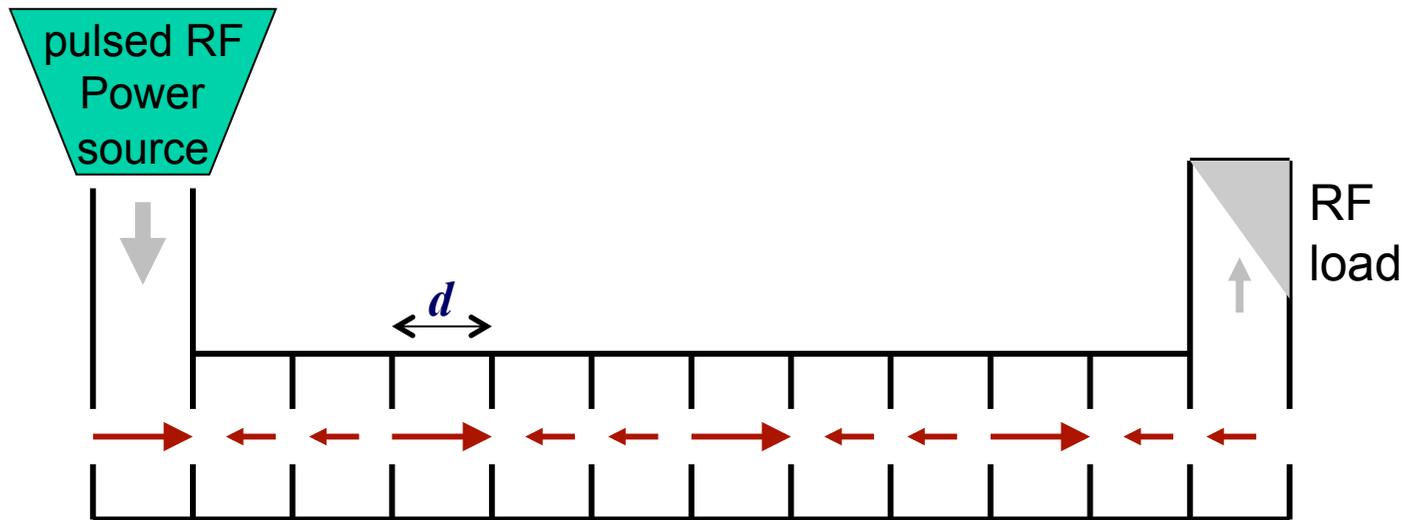
- Recent progress by R&D program to systematically understand and set procedures for the production process
- reached goal for a 50% yield at 35 MV/m by the end of 2010
- 90% yield foreseen later



Nick Walker

- Higher gradients (>50 MV/m) reachable with normal conducting accelerating structures
- But! Compare to advantages of SC RF cavities:
 - Very low losses due to tiny surface resistance
 - High efficiency
 - Long pulse trains possible
 - Favourable for feed-backs within the pulse train
 - Standing wave cavities with low peak power requirements
 - Lower frequency \Rightarrow Large dimensions and lower wakefields
- \Rightarrow Important implications for the design of the collider

- NC standing wave structures would have high Ohmic losses
- => **traveling wave** structures



- RF 'flows' with group velocity v_G along the structure into a load at the structure exit
- Condition for acceleration: $\Delta\phi = d \cdot \omega / c$ ($\Delta\phi$ cell phase difference)
- Shorter fill time $T_{fill} = \int 1/v_G dz$ - order < 100 ns compared to \sim ms for SC RF

- Fields established after cavity filling time (not useful for beam)
- Steady state: power to beam, cavity losses, and (for TW) output coupler

• **Efficiency:**

$$\eta_{RF \rightarrow beam} = \frac{P_{beam}}{P_{beam} + P_{loss} + P_{out}} \frac{T_{beam}}{T_{fill} + T_{beam}}$$

≈ 1 for SC SW cavities

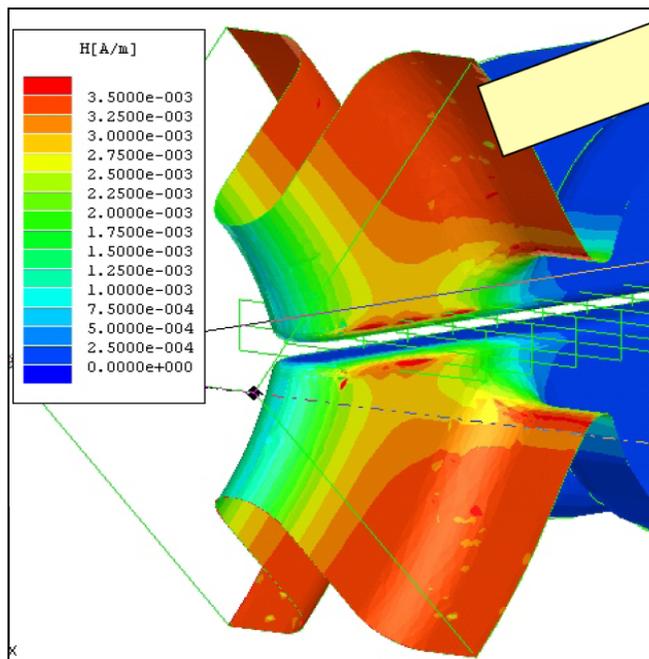
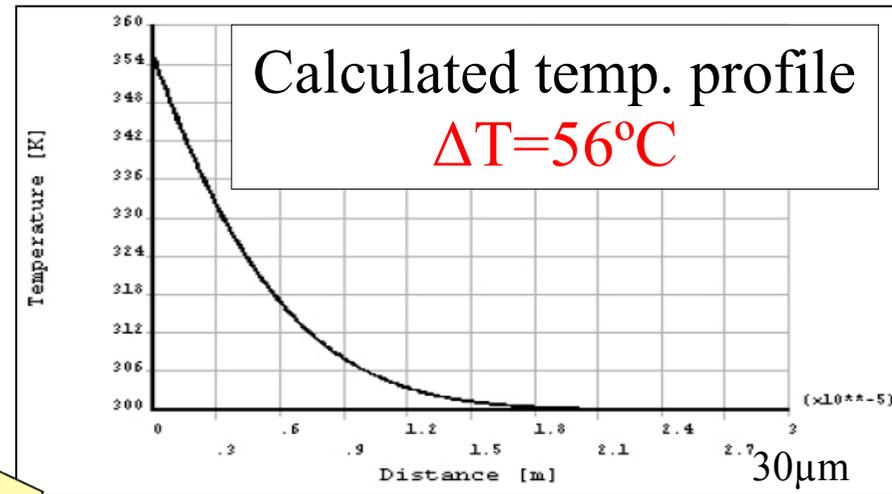
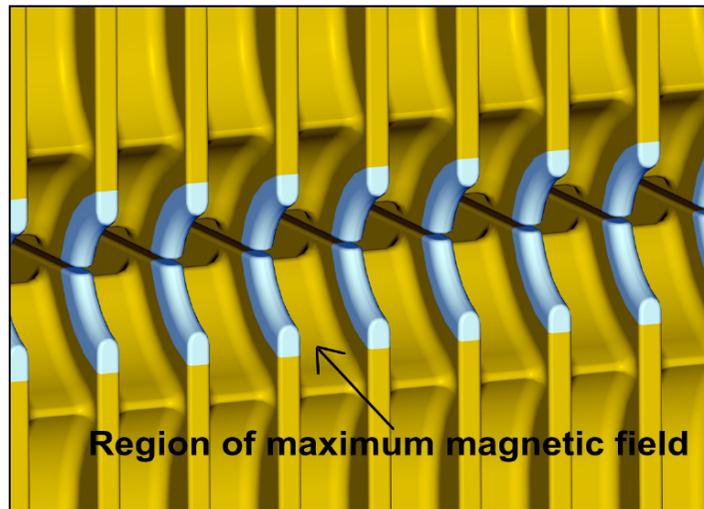
- \Rightarrow **long pulse length** favoured
- NC TW cavities have smaller filling time T_{fill}
 \Rightarrow Second term is higher for NC RF
- Typical values

SC:	$\eta = 0.6$
NC:	$\eta = 0.3$

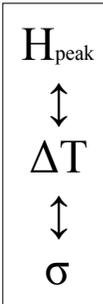
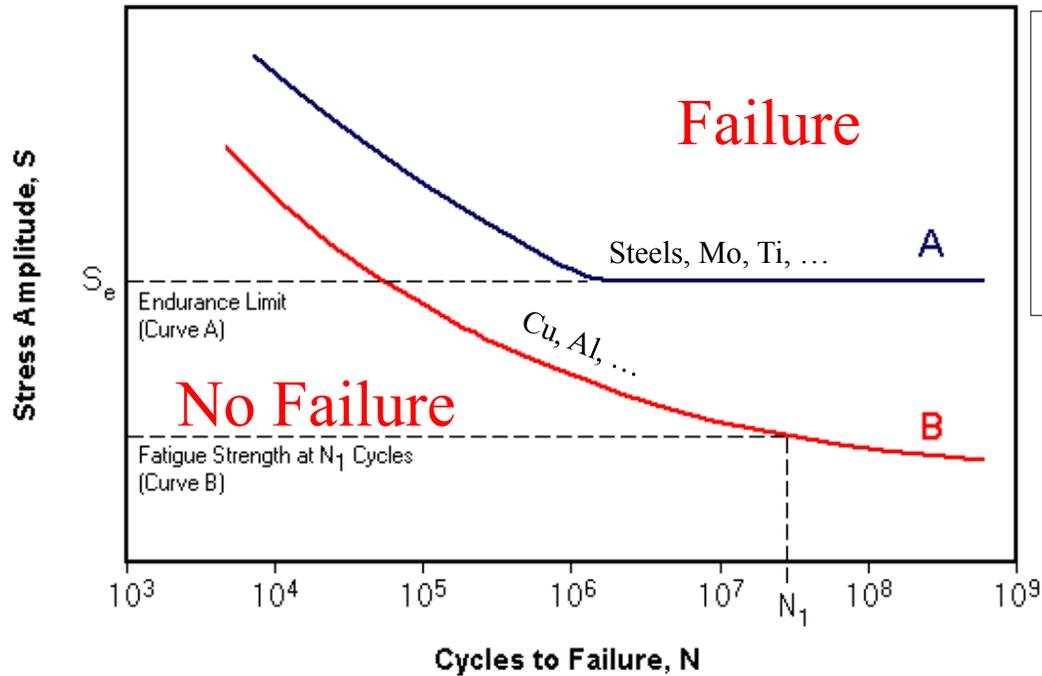
- Surface magnetic field
 - Pulsed surface heating => material fatigue => cracks

- Field emission due to surface electric field
 - RF break downs
 - Break down rate => Operation efficiency
 - Local plasma triggered by field emission => Erosion of surface
 - Dark current capture
=> Efficiency reduction, activation, detector backgrounds

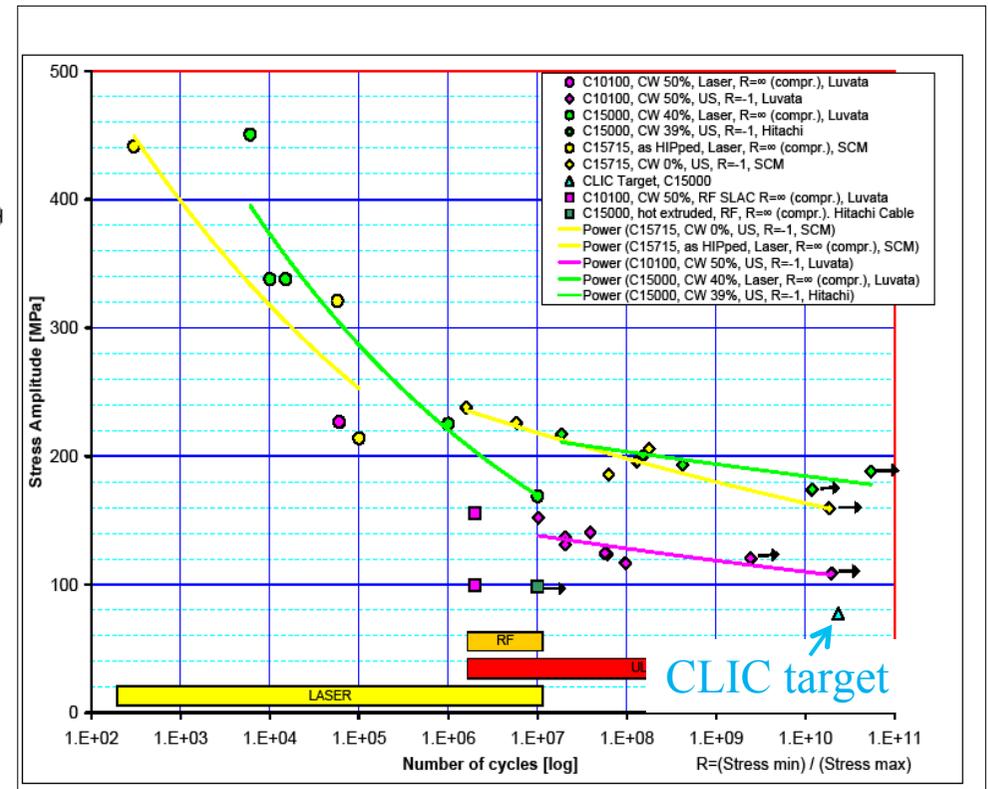
- RF power flow
 - RF power flow and/or iris aperture apparently have a strong impact on achievable E_{acc} and on surface erosion. Mechanism not fully understood



- Magnetic RF field heats up cavity wall
- Extension causes compressive stress
- Can lead to fatigue



Candidates: **Cu-OFE (C10100)**,
CuZr (C15000), **GlidCop Al-15**



- High number of cycles limits to smaller stresses
- 20 years operation $\Rightarrow \sim 10^{10}$ cycles!
- Limits **maximum ΔT** and **peak magnetic field**

- Pulsed surface heating **proportional** to
 - **Square root** of **pulse length**
 - **Square** of **peak magnetic field**
- Field reduced only by geometry, but high field needed for high gradient
- Limits the maximum pulse length
=> **short pulses** (~few 100ns)

$$\Delta T = \sqrt{\frac{\mu_0}{2\pi} \frac{\omega t_P}{\sigma \lambda \rho c_H}} \hat{H}^2$$

ΔT temperature rise, σ electric conductivity
 λ heat conductivity, ρ mass density
 c_H specific heat, t_P pulse length
 \hat{H} peak magnetic field

$$\hat{H} = \frac{g_H}{377 \Omega} E_{acc}$$

g_H geometry factor of structure design
 typical value $g_H \approx 1.2$

Numerical values for copper

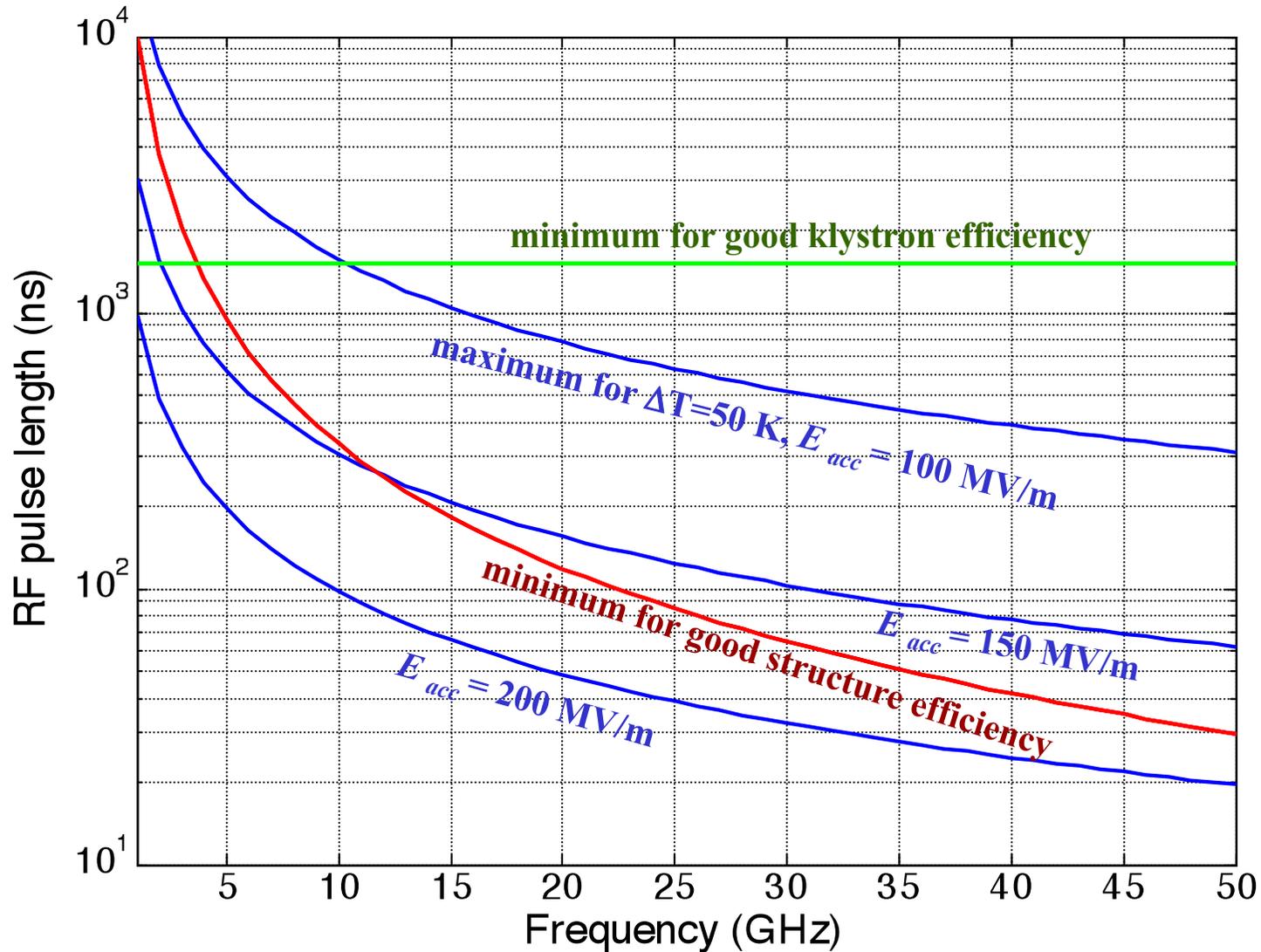
$$\Delta T \approx 4 \cdot 10^{-17} \left[\frac{\text{K m}^2}{\text{V}^2} \right] \sqrt{t_P f} E_{acc}^2$$

$$\Delta T_{\max} \approx 50 \text{ K}$$

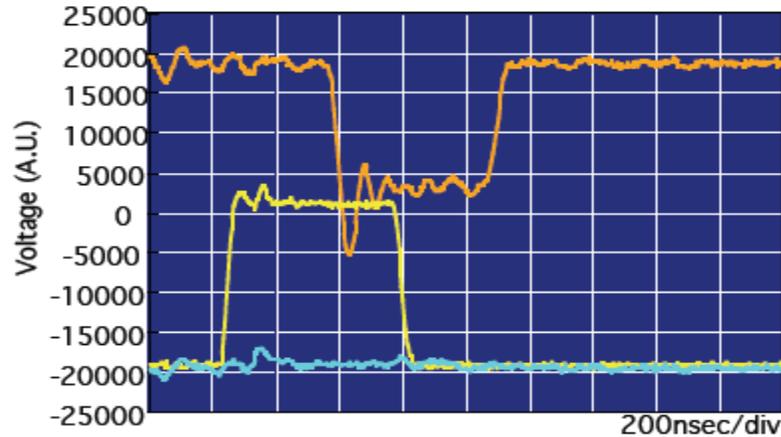
$$t_P < \left(\frac{\Delta T_{\max}}{4 \cdot 10^{-17}} \right)^2 \frac{1}{f E_{acc}^4}$$

=> see homework

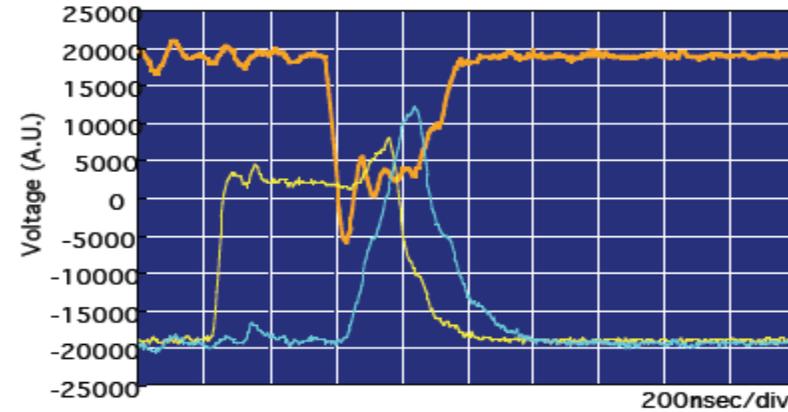
(for a typical accelerating structure geometry)



Normal RF pulse



Break down



from S.Fukuda/KEK

- Pulses with breakdowns not useful for acceleration
- **Low breakdown rate** needed

- Breakdown events characterised by
 - always
 - disappearance of transmitted power
 - reflection of incident power
 - emission of intense bursts of fast electrons ($E_{\text{Kin}} \sim 100 \text{ keV}$)
 - acoustic shock wave (can be detected with accelerometer)
 - build up time $\sim 20 \text{ ns}$
 - often
 - fast rise of gas pressure
 - emission of visible and UV light, light pulse longer than incident RF pulse ($\sim \text{few ms}$)
 - emission of positive ions ($E_{\text{Kin}} \sim \text{few } 100 \text{ eV}$), pulse longer than incident RF pulse ($\sim \text{few ms}$)
- usually no precursor signals !

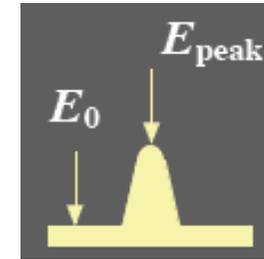


- Material surface has some intrinsic roughness (from machining)

- Leads to **field enhancement**

β field enhancement factor

$$E_{\text{peak}} = \beta E_0$$

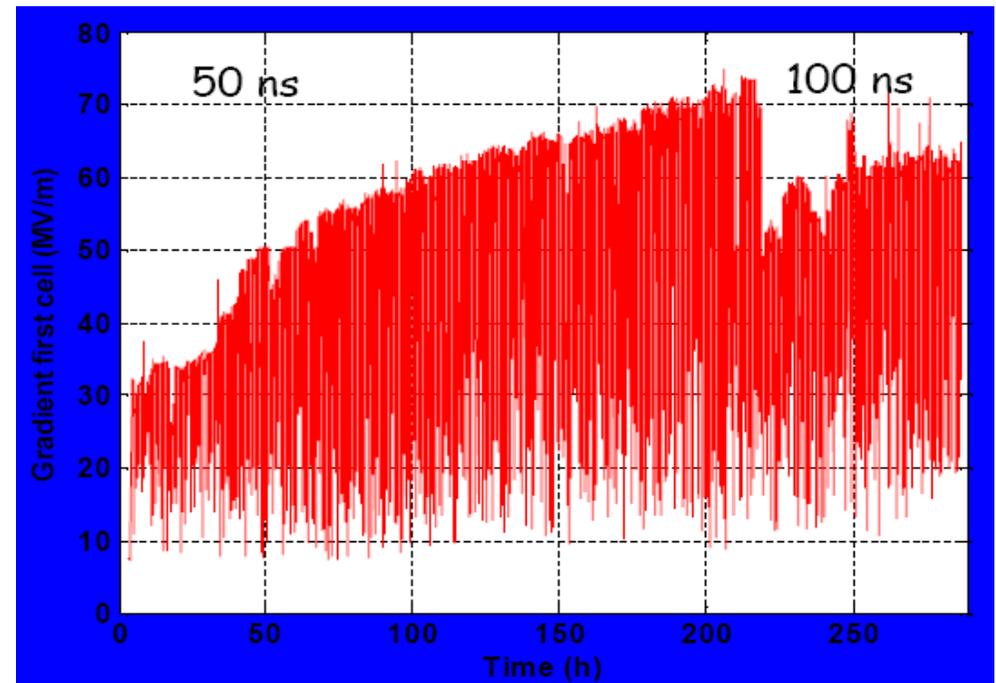


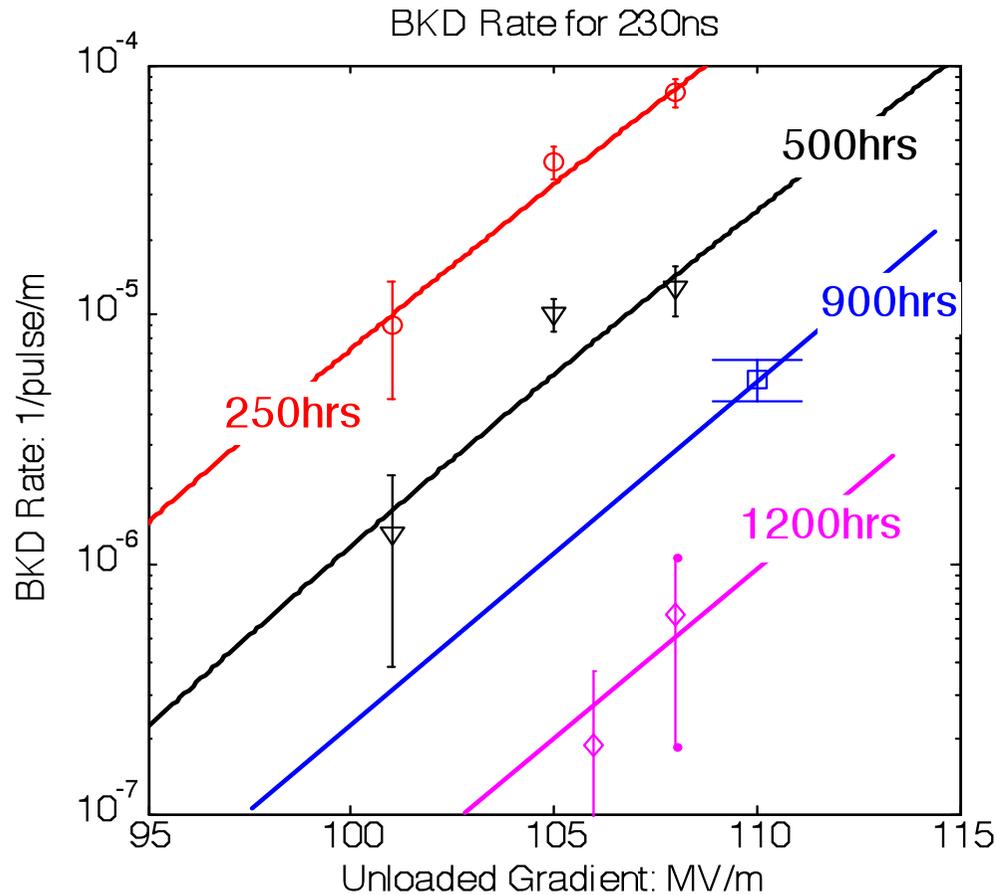
- Need **conditioning** to reach ultimate gradient
RF power gradually increased with time

from S.Doebert

- RF processing can melt field emission points

- Surface becomes smoother
- field enhancement reduced
- => **higher fields**
less breakdowns



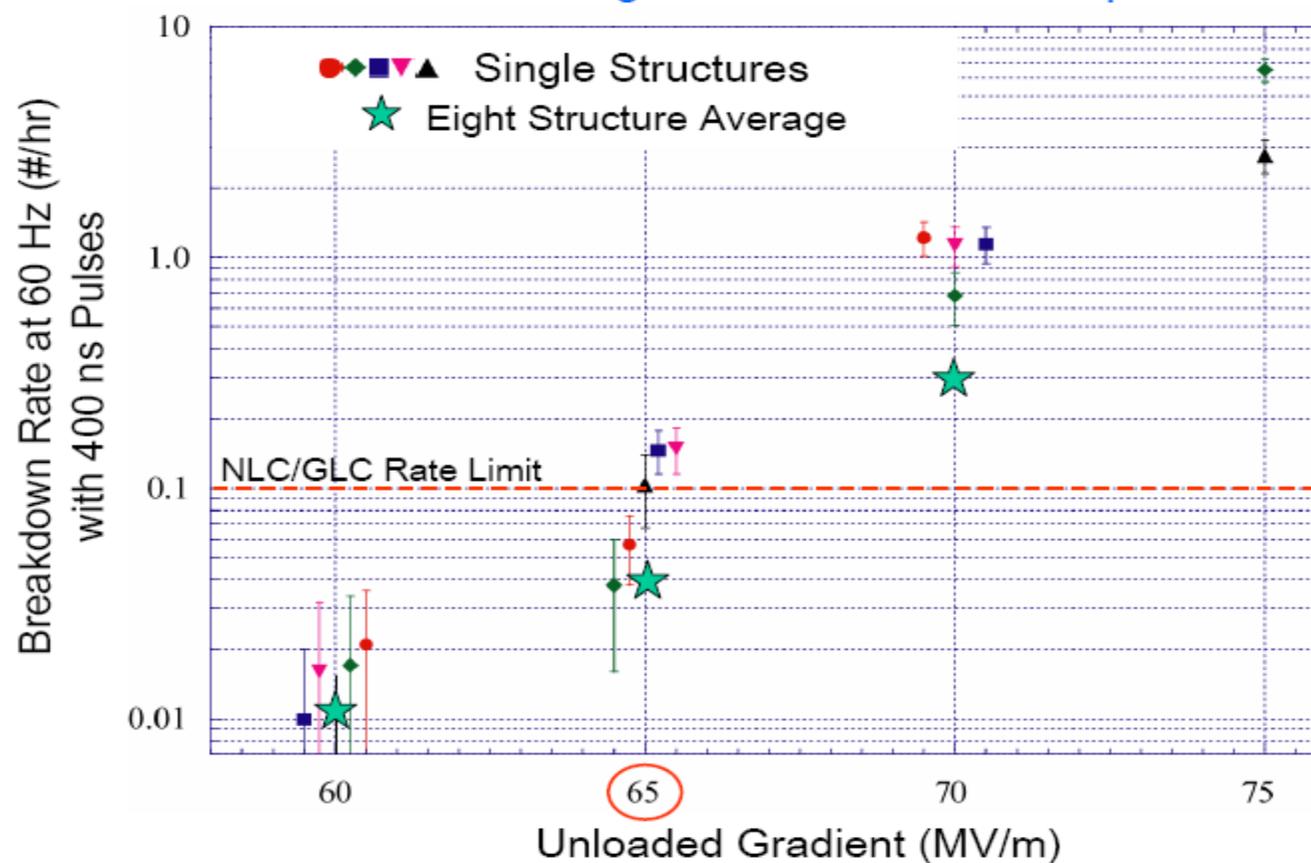


- After conditioning:
 - Higher fields reachable for constant BDR
 - Lower breakdown rate at a given field

- Higher breakdown rate for higher gradient

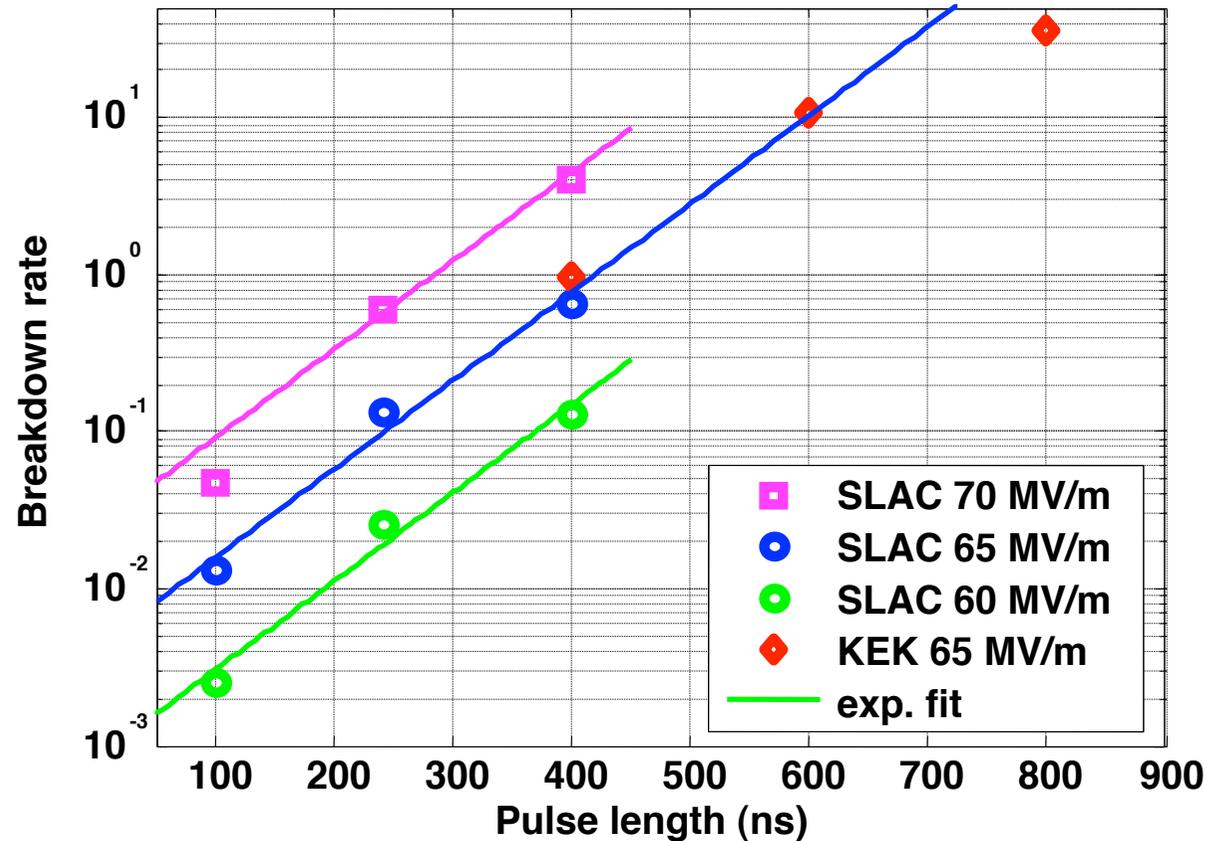
High Gradient Performance

5 Structures after ~ 500 hr of Operation and
8 Structure Average after > 1500 hr of Operation



C. Adolphsen /SLAC

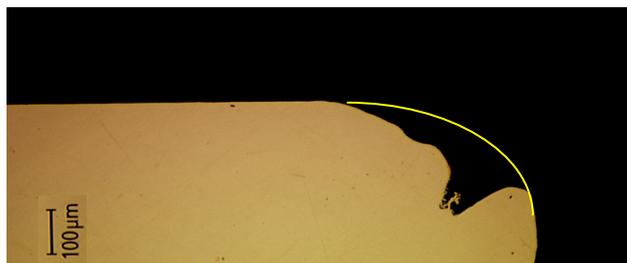
- Higher breakdown rate for longer RF pulses



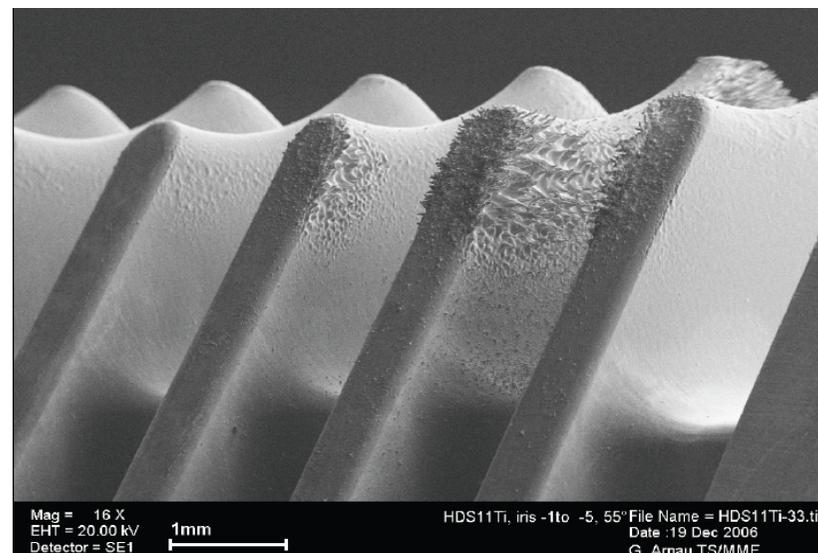
- Summary: breakdown rate limits pulse length and gradient



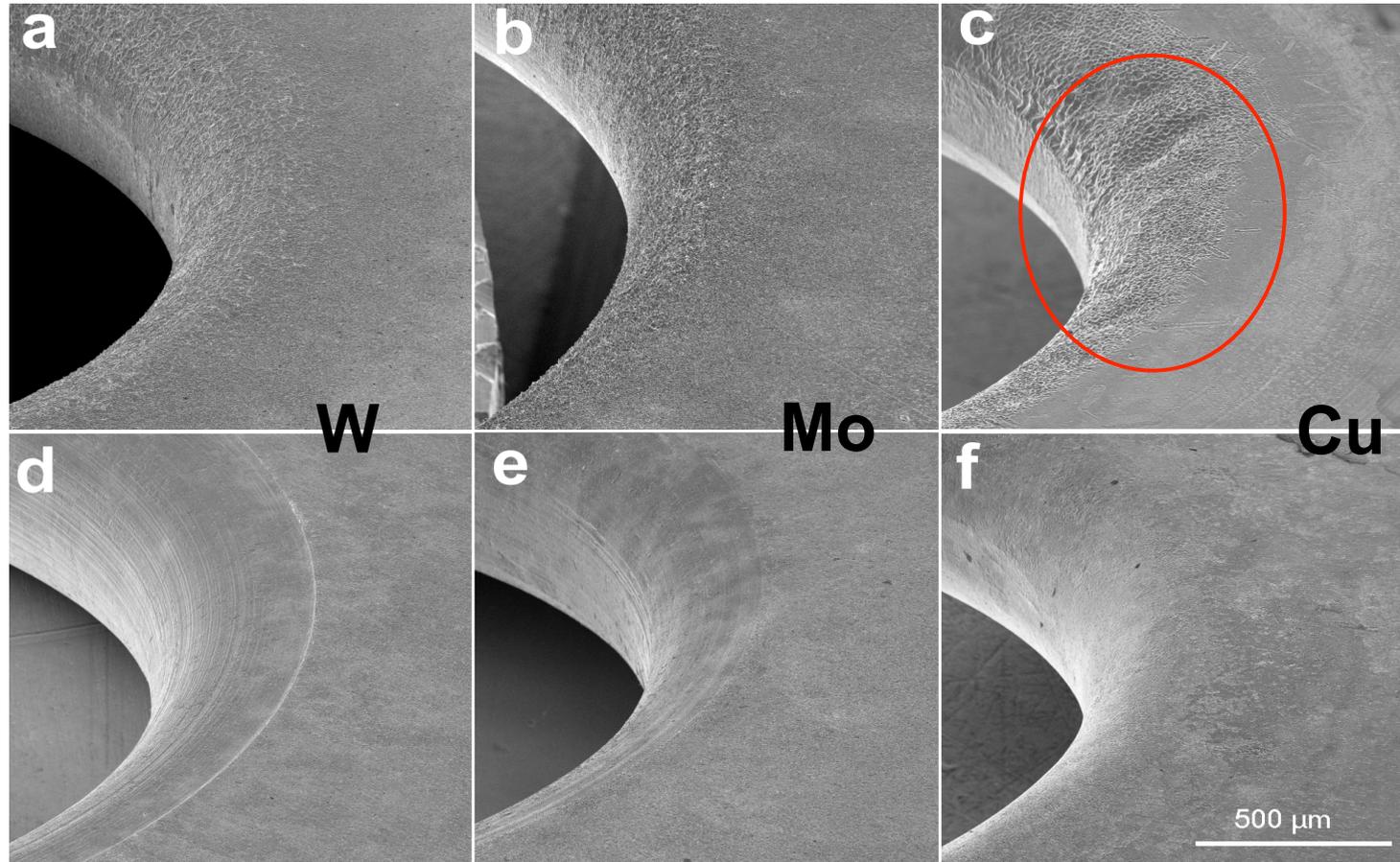
- More energy: electrons generate plasma and melt surface
- Molten surface splatters and generates **new field emission points!**
=> **limits** the **achievable field**
- Excessive fields can also **damage the structures**
- Design structures with low $E_{\text{surf}}/E_{\text{acc}}$
- Study new materials (Mo, W)



Damaged CLIC structure iris



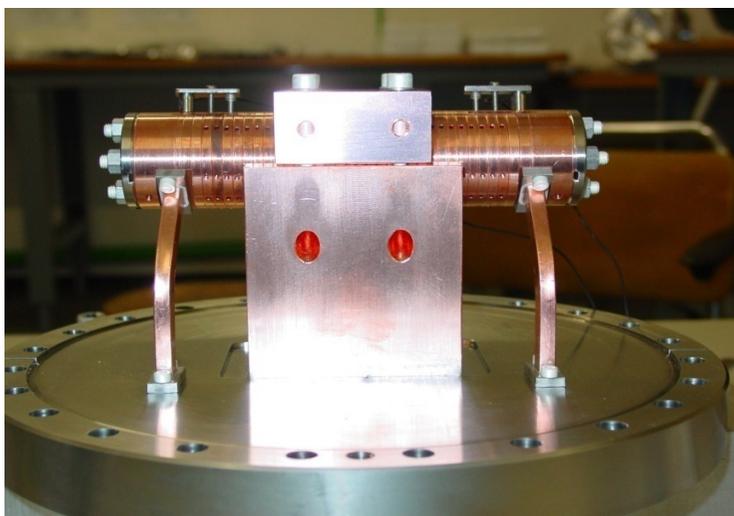
First iris
(highest
field)



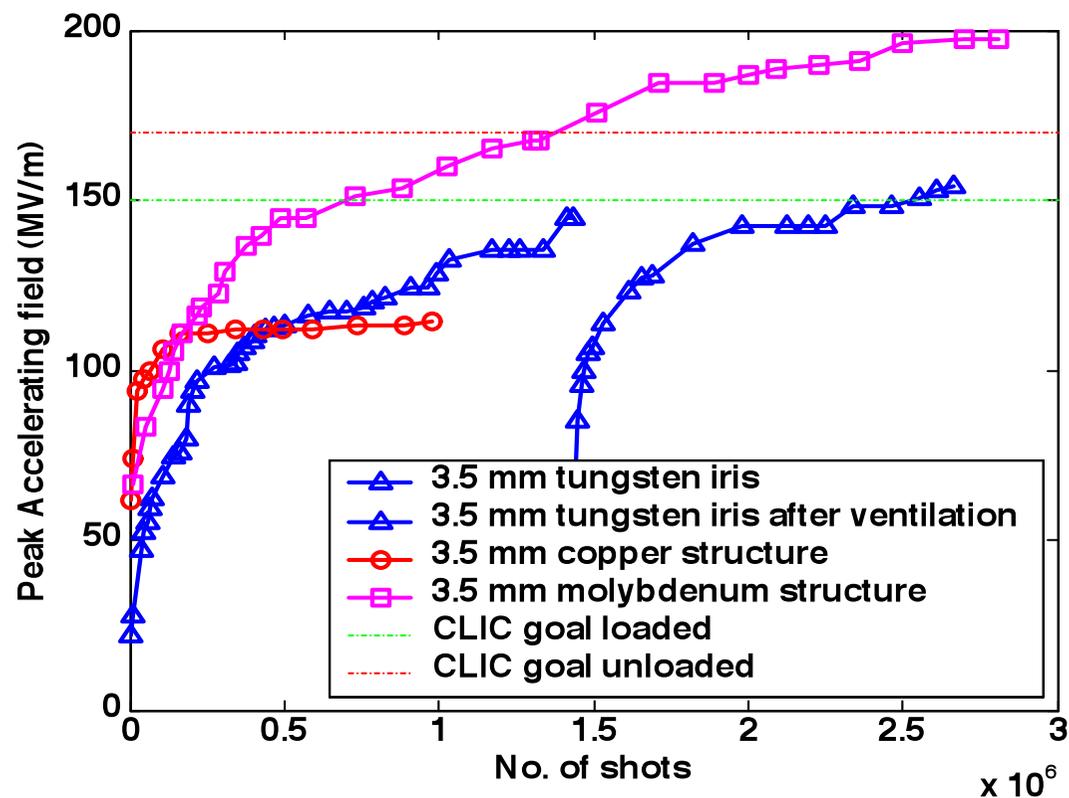
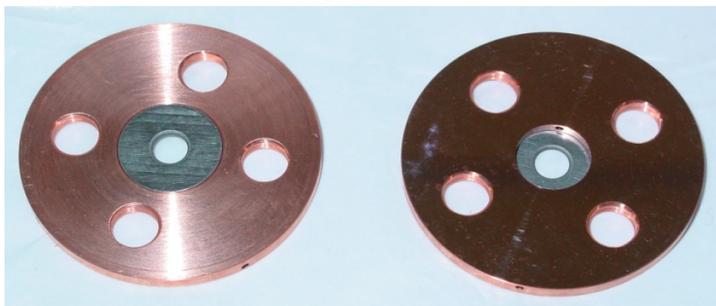
downstream
iris

Damage on iris after runs of the 30-cell clamped structures tested in CTFII.
First (a, b and c) and generic irises (d, e and f) of W ,Mo and Cu structures respectively.

High gradient tests of new structures with **molybdenum** irises reached **190 MV/m** peak accelerating gradient **without any damage** well above the nominal CLIC accelerating field of **150 MV/m** but with RF pulse length of **16 ns** only (nominal **160 ns**)



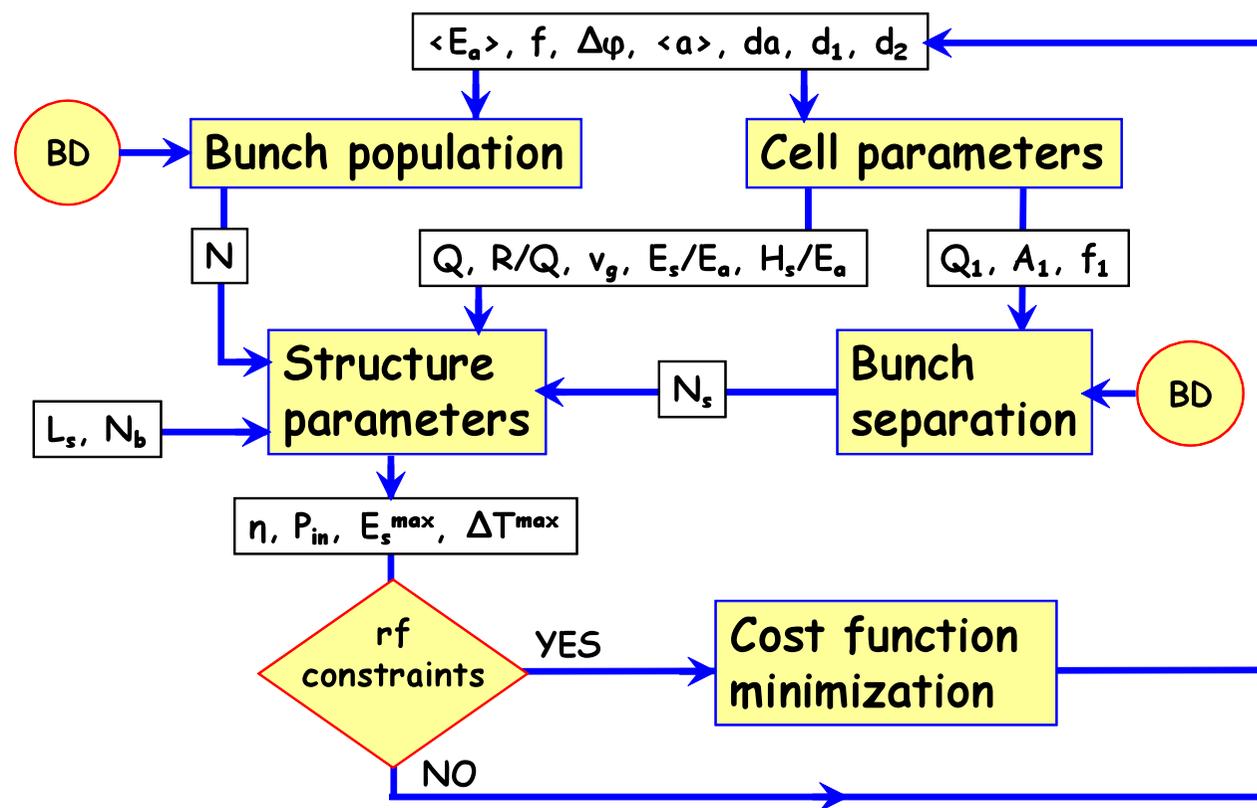
30 cell clamped tungsten-iris structure



A world record !!!

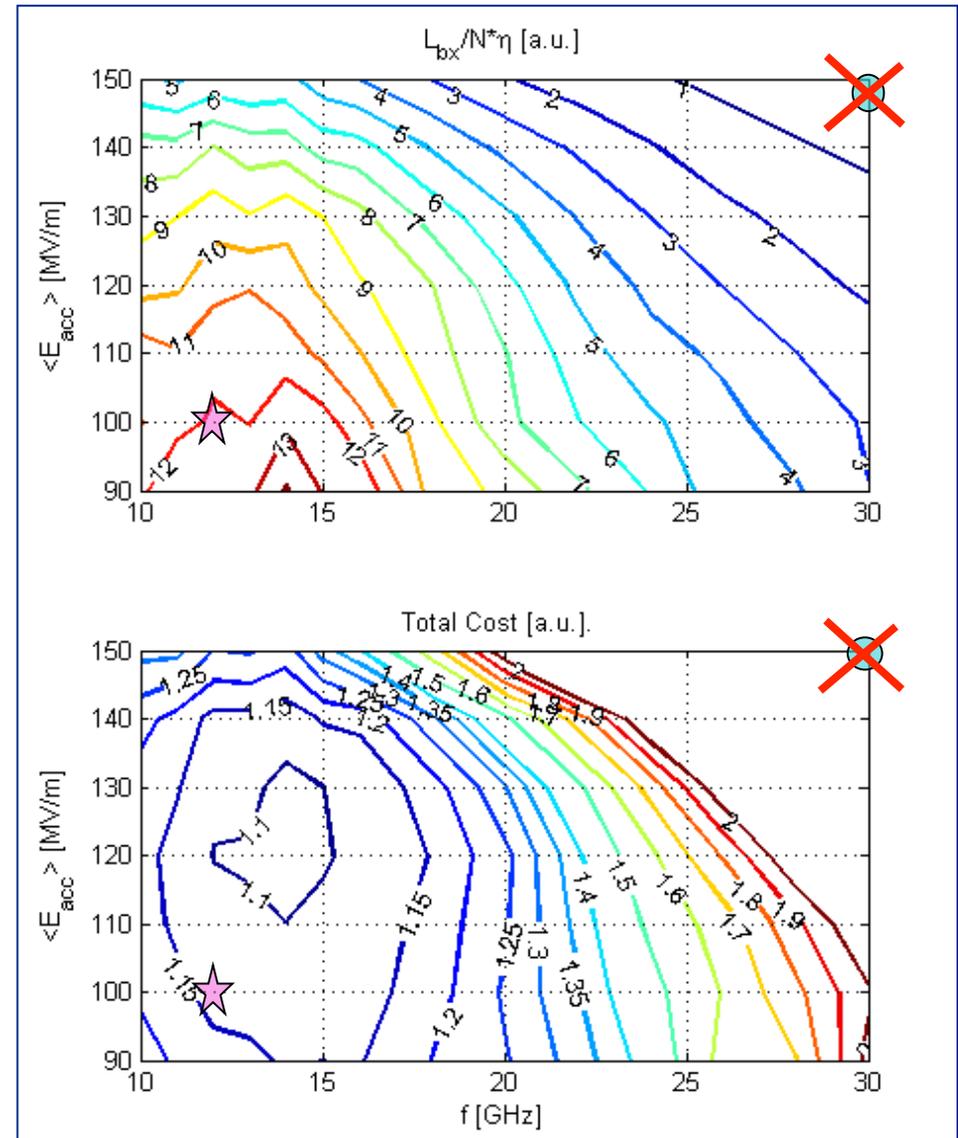
- Shunt impedance $R_s \propto f^{1/2}$ (higher acceleration, as $R_s = V^2/P$)
 - RF peak power $P_{rf} \propto 1/f^{1/2}$
 - Stored energy $E \propto 1/f^2$
 - Filling time $T_{fill} \propto 1/f^{3/2}$
 - Structure dimensions $a \propto 1/f$
 - Wakefields $W_{\perp} \propto f^3$
- The choice of frequency depends on the parameters above (cost issues!)
 - **Higher frequency is favourable** for NC structures if you can manage the wakefield effects
 - Actual frequency also depends on availability of RF power sources (high power klystrons up to ~17 GHz)

- Many more parameters in collider design
 - Take beam dynamics (BD) into account
 - Bunch charge and distance (wakes!), cell geometry, fields, efficiency,...



- Optimisation - figure of merit:
 - Luminosity per linac input power
- Structure limits:
 - RF breakdown – scaling ($E_{\text{surf}} < 260 \text{ MV/m}$, $P/C\tau^{1/3}$ limited)
 - RF pulse heating ($\Delta T < 56^\circ \text{K}$)
- Beam dynamics:
 - emittance preservation – wake fields
 - Luminosity, bunch population, bunch spacing
 - efficiency – total power
- take into account cost model

after $> 60 * 10^6$ structures:
100 MV/m 12 GHz chosen,
previously 150 MV/m, 30 GHz



A.Grudiev

- Accelerating field:
(transit time, field geometry)

$$E_{acc} = g E_0, \quad \text{with } g_{Typical} \approx 0.6$$

- Stored e.m. energy:

$$W_{Linac} \approx \frac{\pi}{2} \epsilon_0 L \frac{E_{acc}^2}{g^2} (2.405 \frac{c}{\omega})^2 J_1(2.405)^2$$

- Peak power:
(neglecting beam power)

$$\approx 140000 \left[\frac{\text{Jm}}{\text{V}^2 \text{s}^2} \right] \frac{L E_{acc}^2}{f^2} \propto \frac{V E_{acc}}{f^2}$$

$$P = -\frac{\omega}{Q} W \quad \text{power lost, } Q \approx \frac{7 \cdot 10^8}{\sqrt{f} [\text{s}^{1/2}]} \quad (\text{typical value for Cu})$$

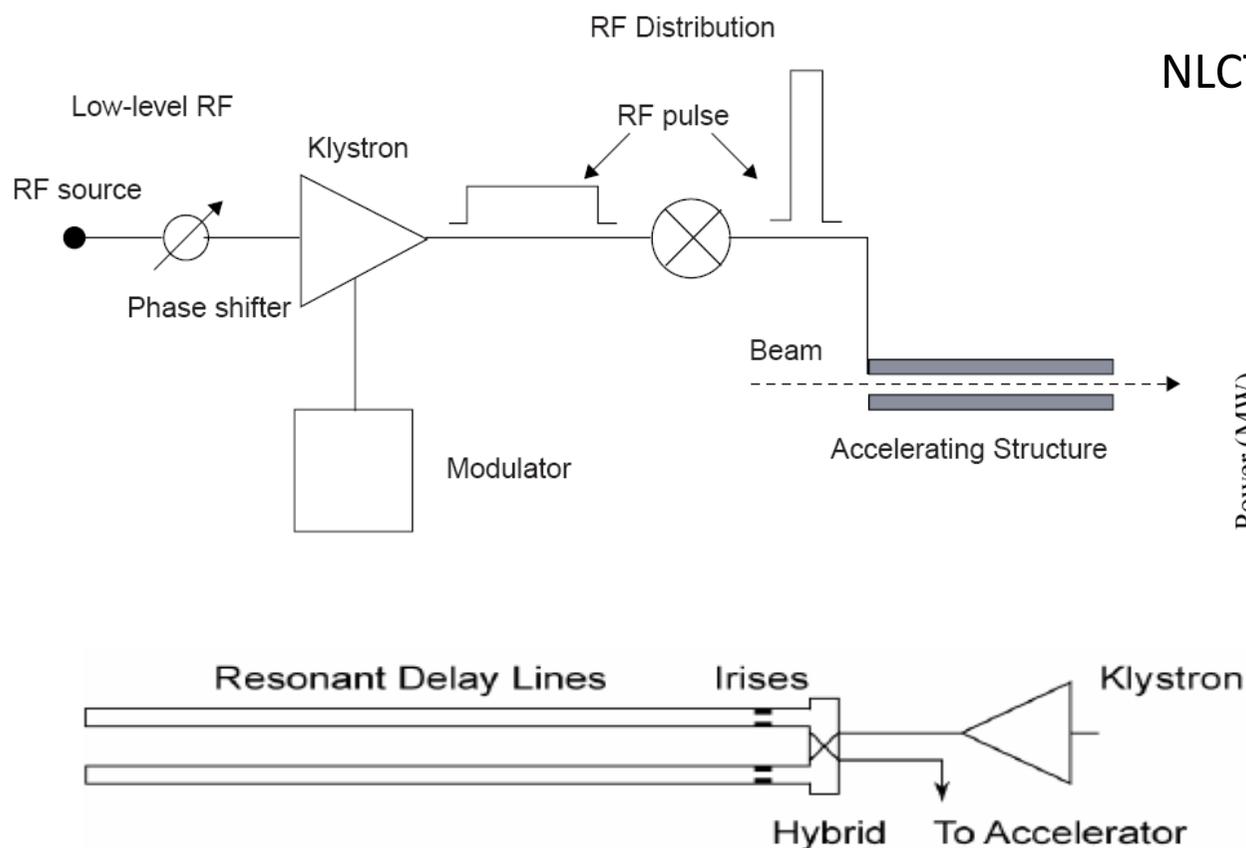
- Example:

$$\approx \frac{2\pi f^{3/2} [\text{s}^{1/2}]}{7 \cdot 10^8} W \approx 0.0013 \left[\frac{\text{Jm}}{\text{V}^2 \text{s}^{3/2}} \right] \frac{V E_{acc}}{\sqrt{f}}$$

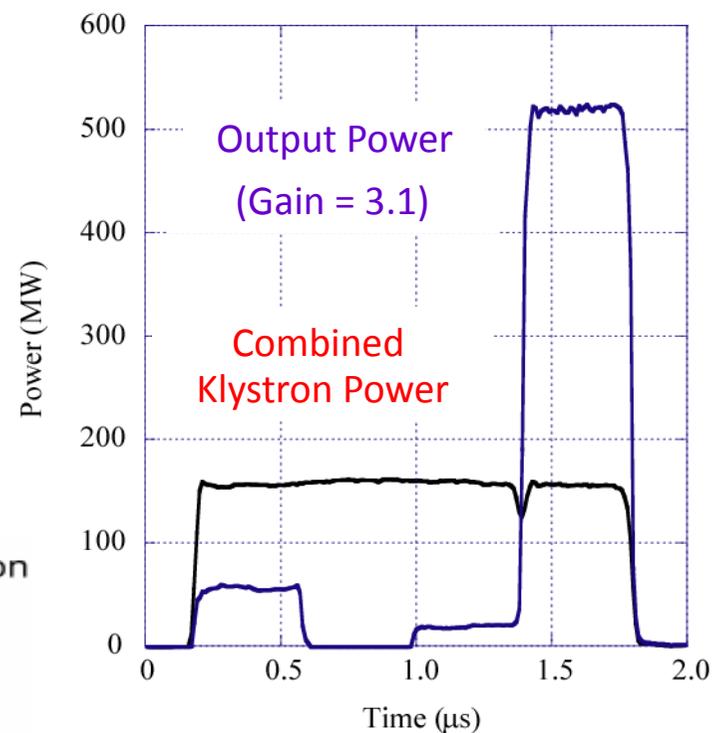
$$\begin{array}{llll} V = 1 \text{ TeV} & E = 50 \text{ MV/m} & L = 20 \text{ km} & f = 3 \text{ GHz} \\ \Rightarrow & W = 0.8 \text{ MJ} & P = 1.2 \text{ TW} & P' = 60 \text{ MW/m} \end{array}$$

- Would need 20000 60 MW klystrons, Not very practical!
=> higher frequency, pulse compression (NLC/JLC), **drive beam** (CLIC)

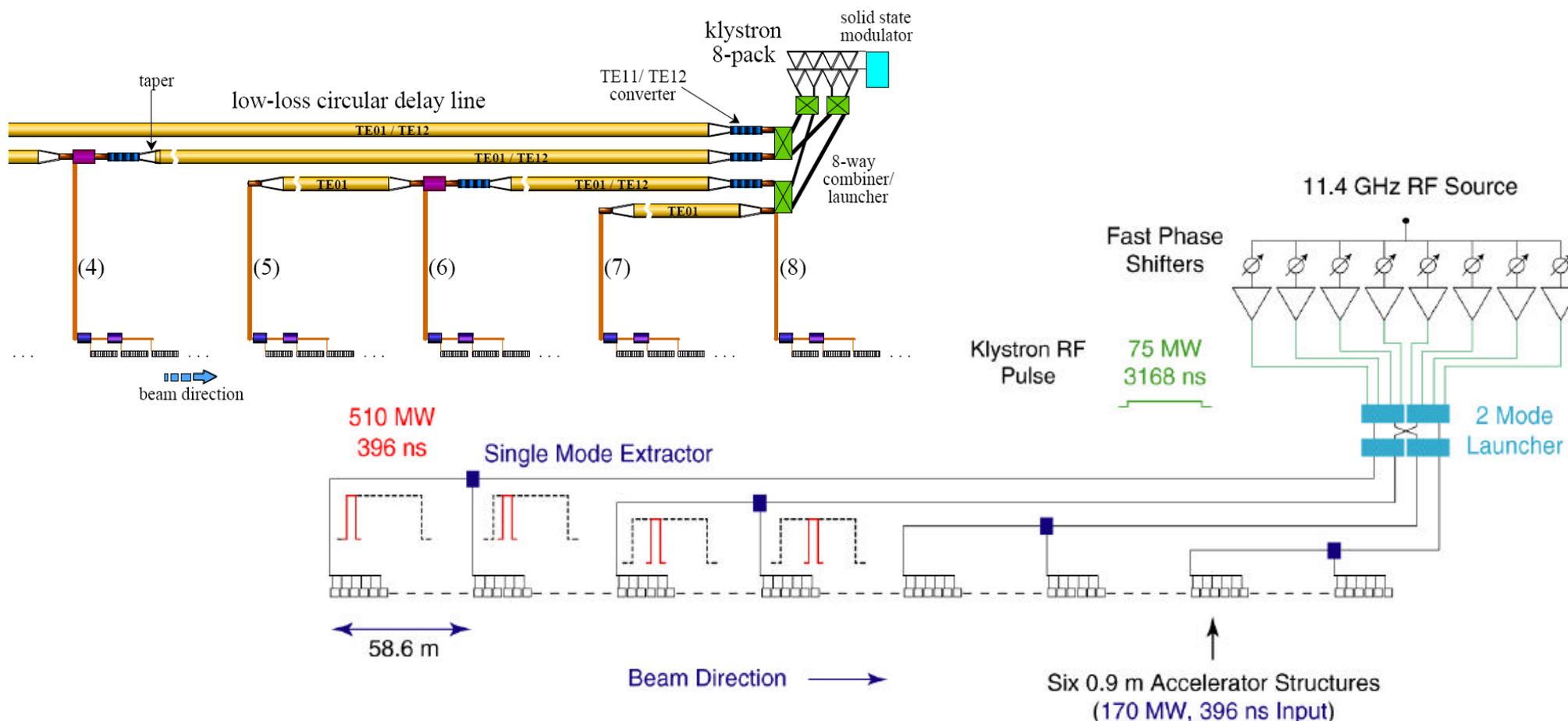
- NC structures: **short pulses** of very **high power** needed
- Klystrons produce longer pulses and are power limited
- Way out: transform long RF pulses into shorter with higher power

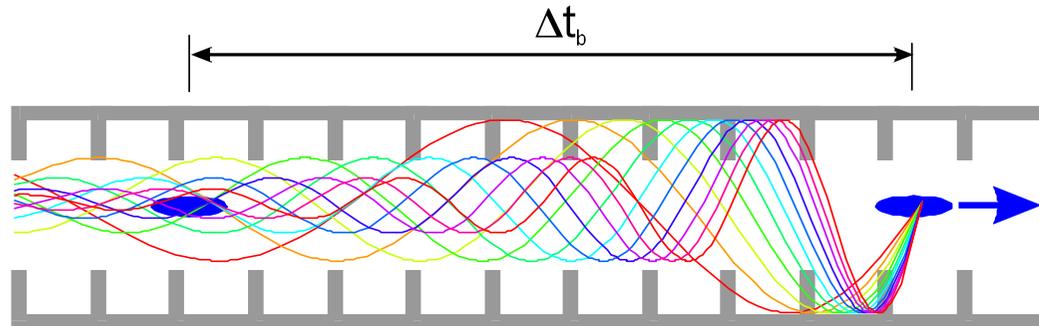


NLCTA pulse compressor: up to 500 MW



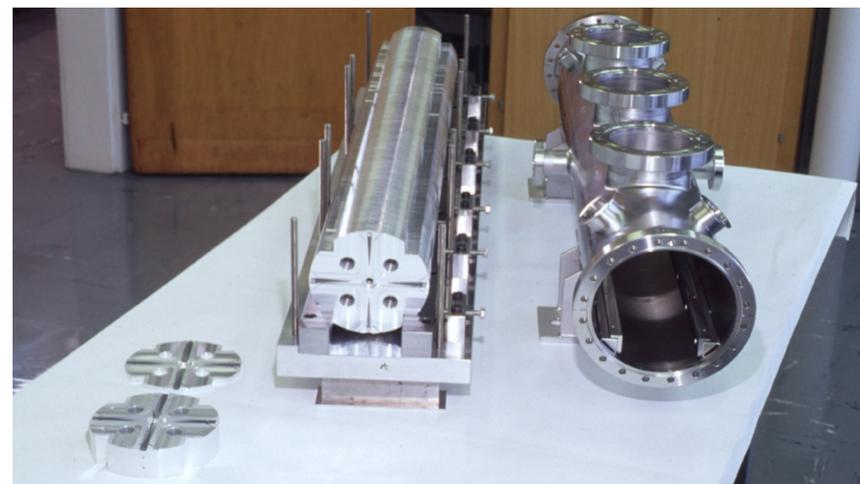
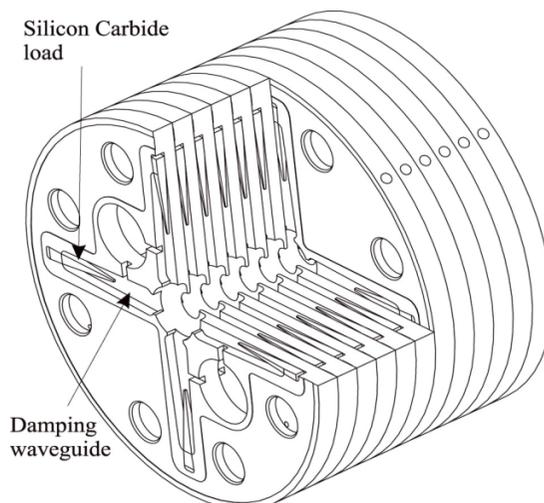
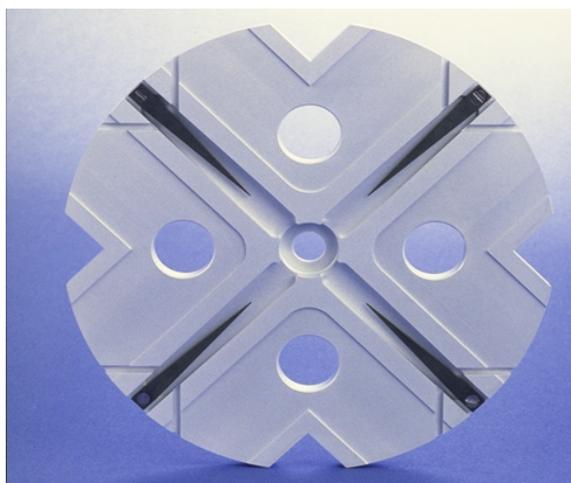
- Output pulses of 8 klystrons phase modulated and combined
- Depending on phase combination, power takes a different path
- Long klystron pulses are converted into shorter pulses



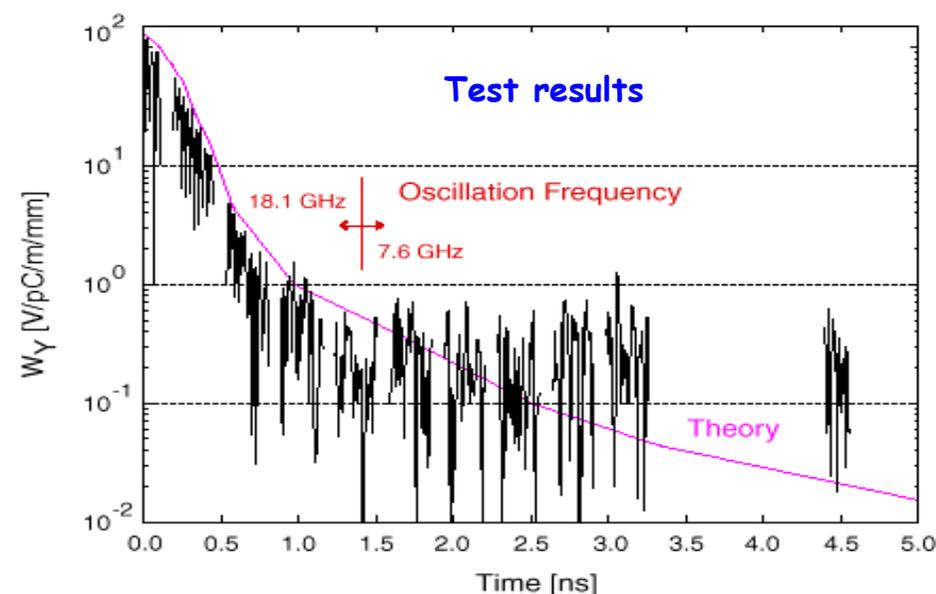


- Bunches **induce wakefields** in the accelerating cavities
- **Later bunches** are **perturbed** by these fields
- Can lead to **emittance growth** and **instabilities!!!**

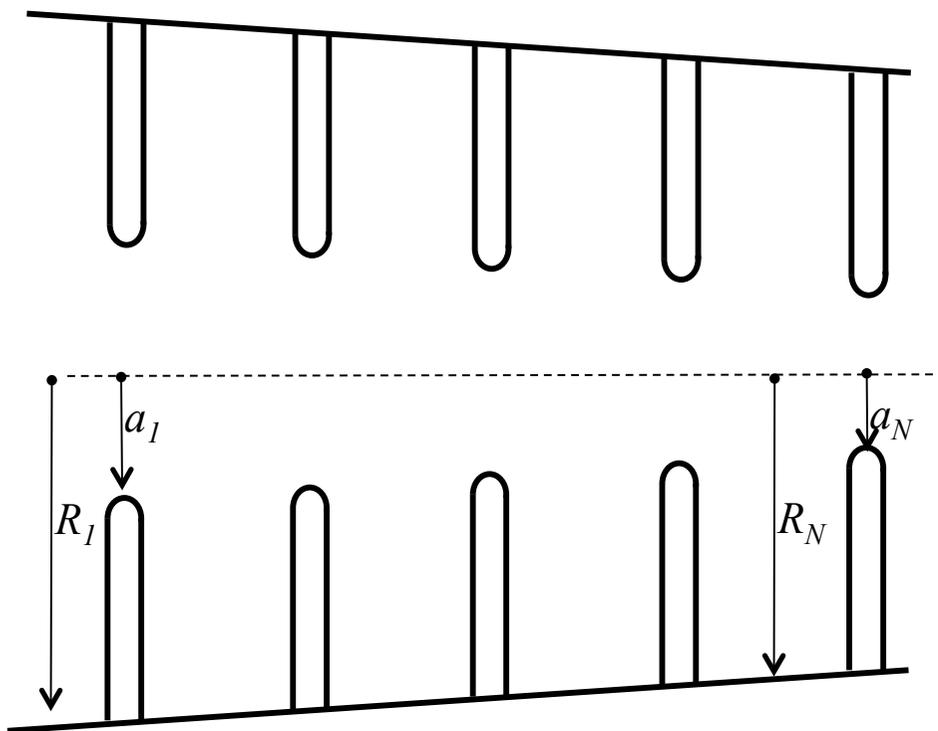
- Effect depends on a/λ (a iris aperture) and structure design details
- transverse wakefields roughly scale as $W_{\perp} \propto f^3$
- less important for lower frequency:
Super-Conducting (SW) cavities suffer less from wakefields
- **Long-range minimised by structure design**



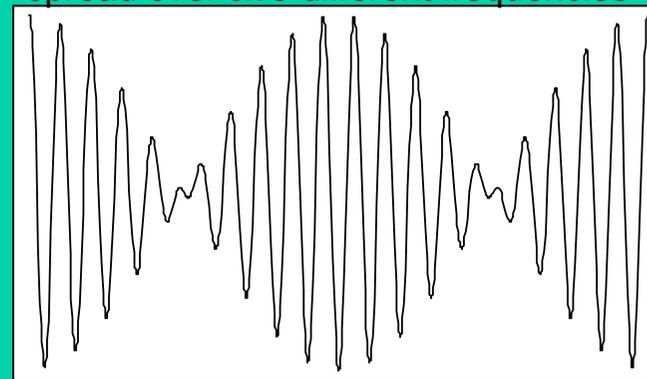
- Structures built from discs
- Each cell **damped** by 4 radial WGs
- terminated by SiC **RF loads**
- Higher order modes (HOM) enter WG
- Long-range wakefields **efficiently damped**



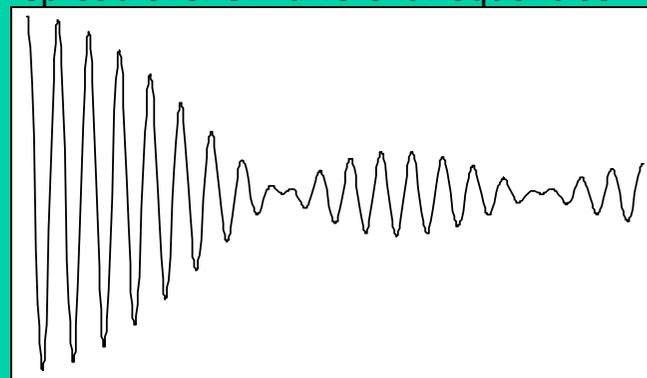
Structure parameters can be varied along structure keeping synchronous frequency for accelerating mode constant but varying synchronous frequencies of dipole modes



Long range wake of a dipole mode spread over **two** different frequencies



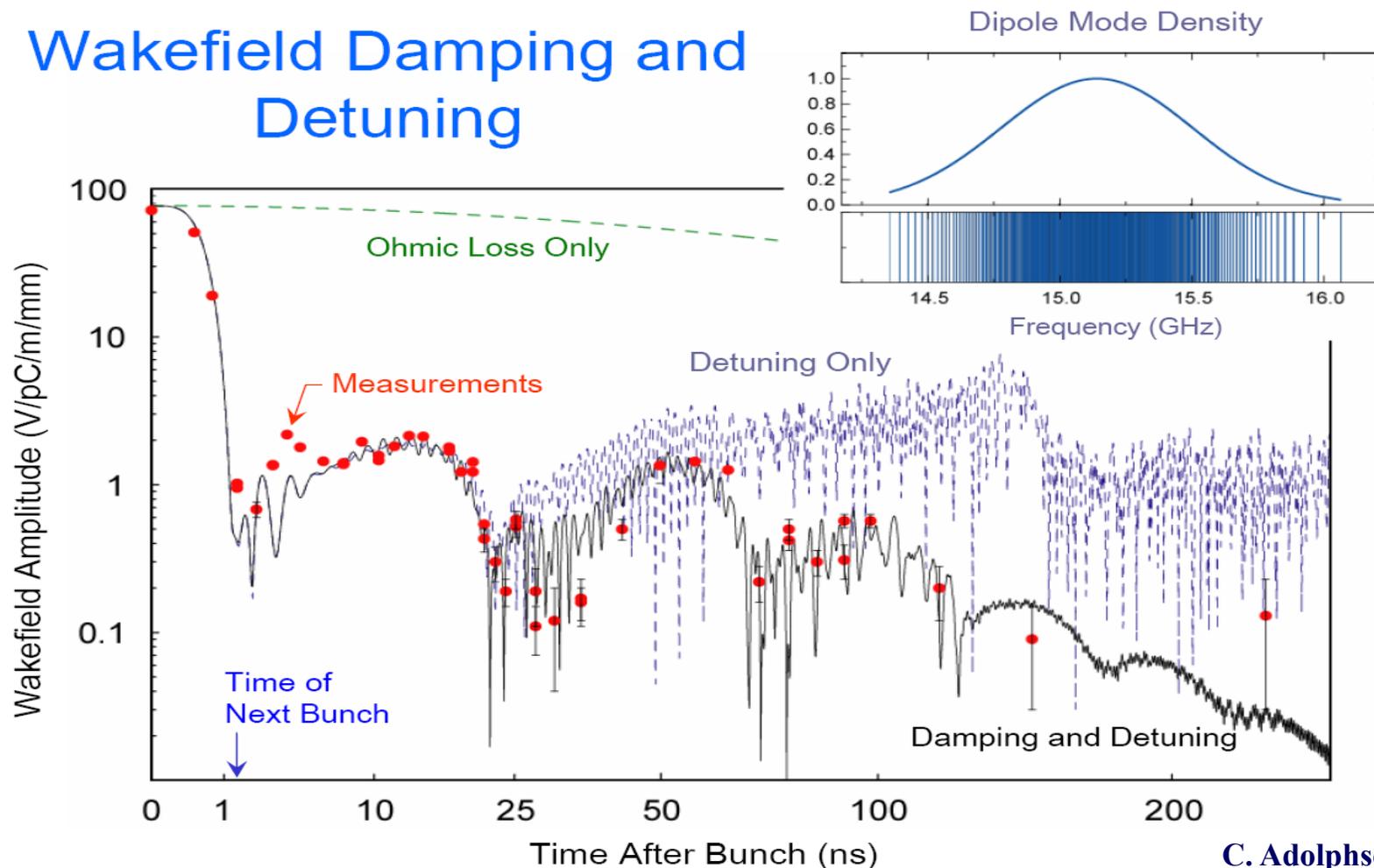
Long range wake of a dipole mode spread over **six** different frequencies



Ideal is a Gaussian weighting of frequency distribution, but finite number of cells leads always to re-coherence after some time !

- Slight random **detuning** between cells **makes HOMs decohere** quickly
- Will re-cohere later: need to be **damped** (HOM dampers)

Wakefield Damping and Detuning



C. Adolphsen / SLAC

- RF breakdowns can occur
=> no acceleration and deflection



- Goal: $3 \cdot 10^{-7}/\text{m}$ breakdowns at 100 MV/m loaded at 230 ns

- T18 and TD18 tested (SLAC and KEK)

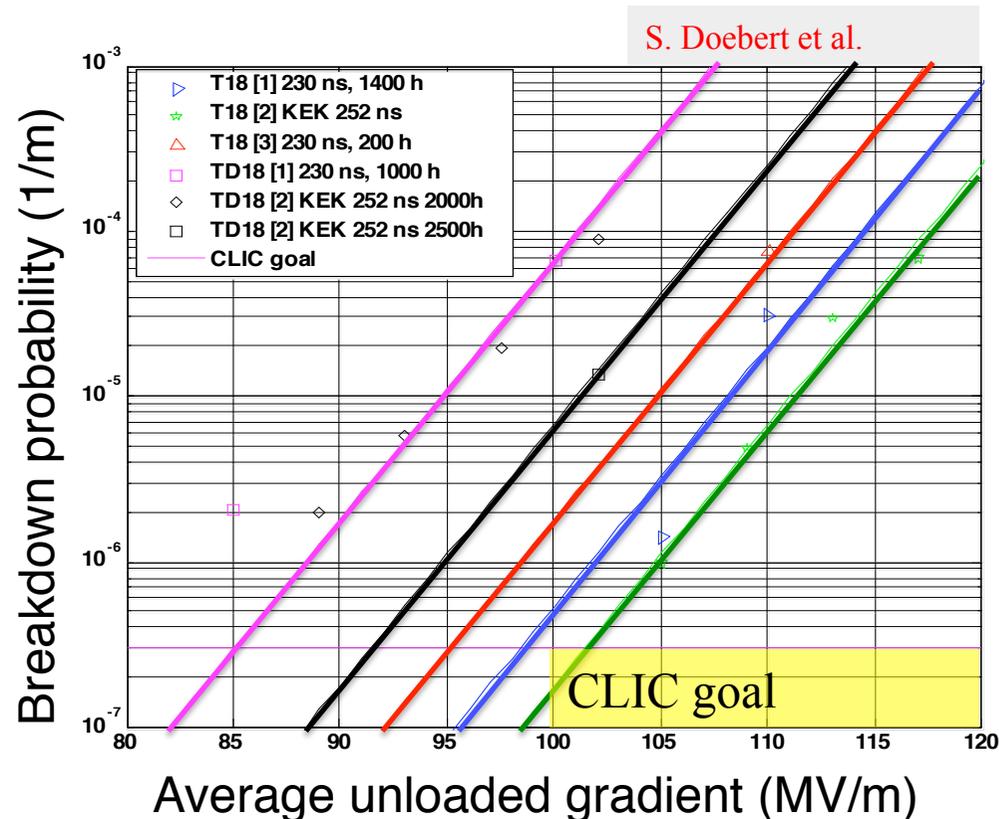
- => T18 exceeded 100 MV/m at nominal CLIC breakdown rate

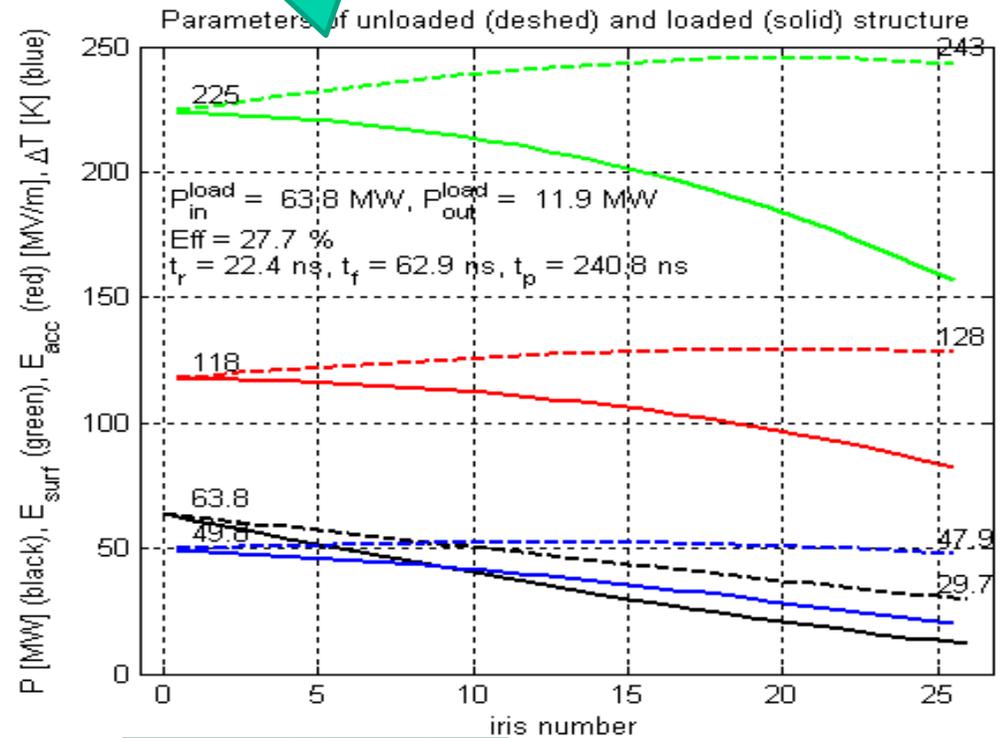
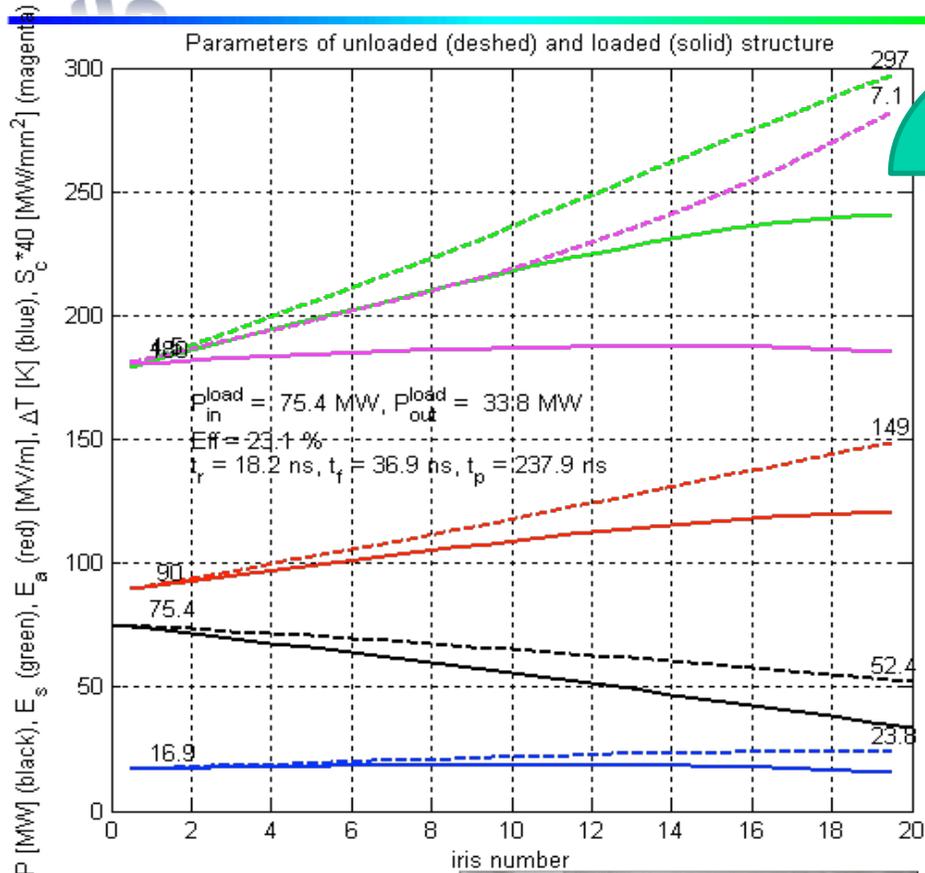
- Damped TD18 reaches an extrapolated 85MV/m

- Second TD18 under test at KEK

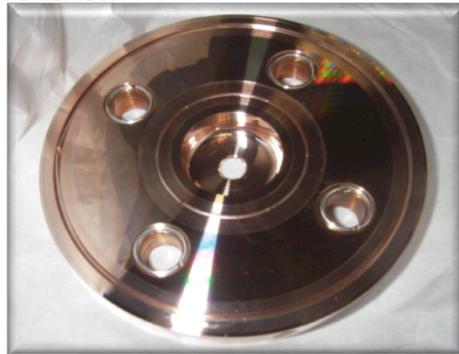
- CLIC prototypes with improved design (TD24) are tested this year

- expect similar or slightly better performances

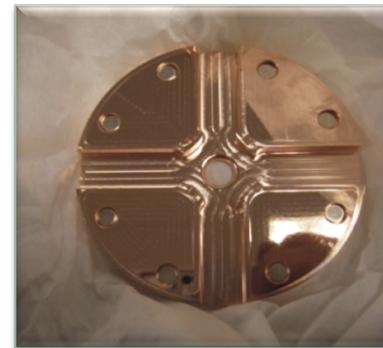




T18 test structure

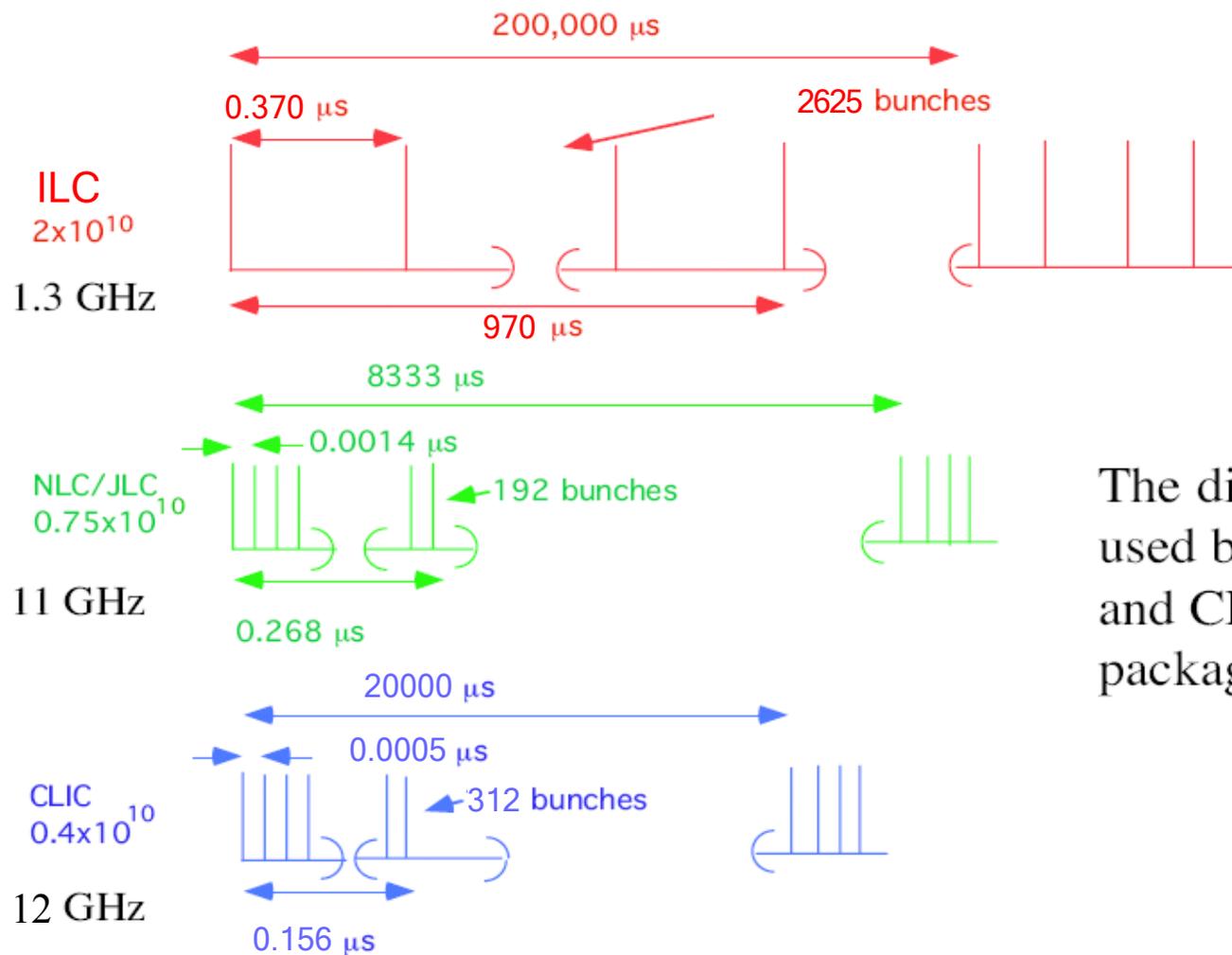


TD24 CLIC prototype



- **Traveling wave** structures
 - Short RF pulses ~few 100ns (still as long as possible - for efficiency)
- **Higher frequency** preferred (power reasons)
 - Smaller dimensions and higher wakefields
 - Careful cavity design (damping + detuning)
 - Sophisticated mechanical + beam-based alignment
- **Higher gradients** achievable
 - Limited by
 - Pulsed surface heating
 - RF breakdowns
 - Structure damage
- Klystrons not optimal for high power short pulses
=> RF pulse compression and Drive Beam scheme

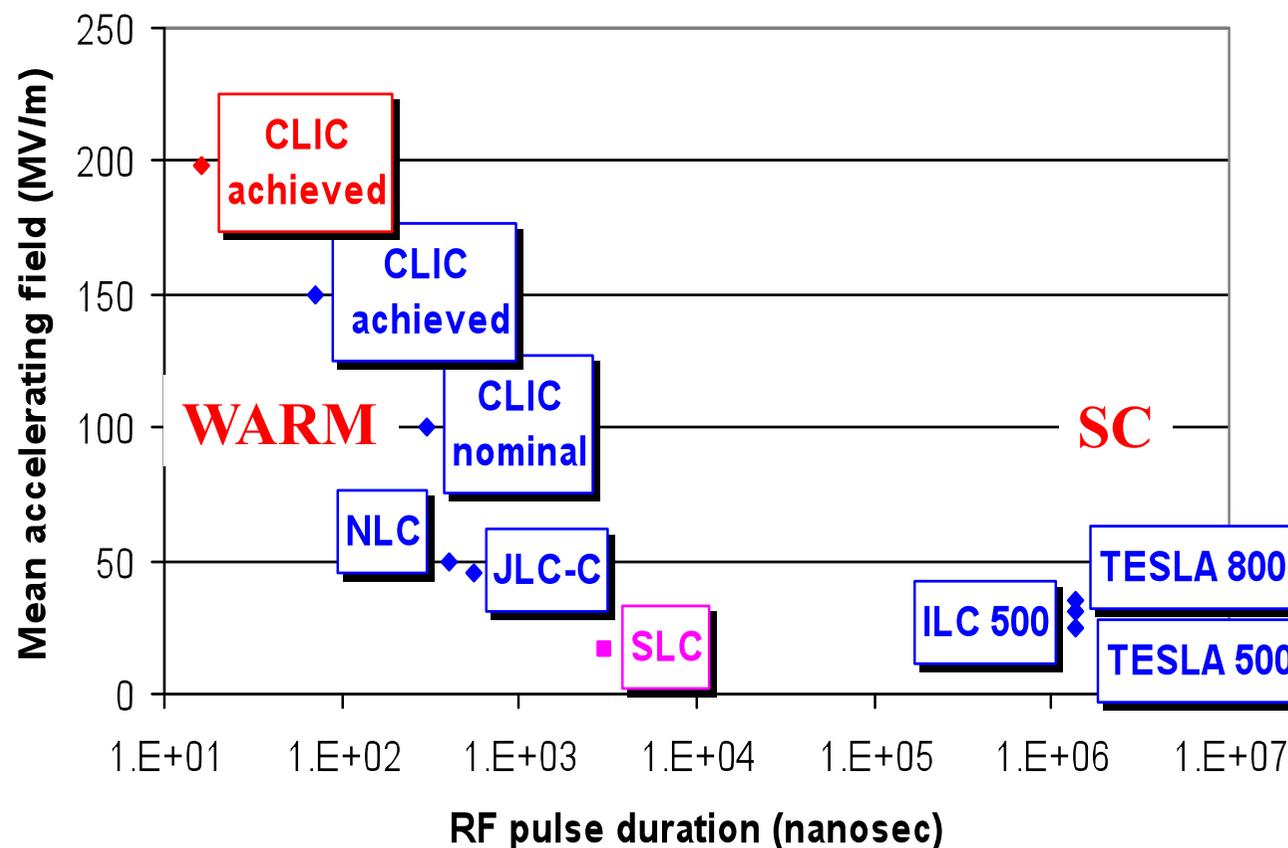
- SC allows long pulse, NC needs short pulse with smaller bunch charge



The different RF technologies used by ILC, NLC/JLC and CLIC require different packaging for the beam power

- Superconducting cavities have lower gradient (fundamental limit) with long RF pulse
- Normal conducting cavities have higher gradient with shorter RF pulse length

Accelerating fields in Linear Colliders



Normal Conducting

- High gradient \Rightarrow short linac 😊
- High rep. rate \Rightarrow ground motion suppression 😊
- Small structures \Rightarrow strong wakefields 😞
- Generation of high peak RF power 😞

Superconducting

- long pulse \Rightarrow low peak power 😊
- large structure dimensions \Rightarrow low WF 😊
- very long pulse train \Rightarrow feedback within train 😊
- SC structures \Rightarrow high efficiency 😊
- Gradient limited <40 MV/m \Rightarrow longer linac 😞
(SC material limit ~ 55 MV/m)
- low rep. rate \Rightarrow bad GM suppression (ϵ_y dilution) 😞
- Large number of e^+ per pulse 😞
- very large DR 😞

		ILC	CLIC	remarks
No. of particles / bunch	10^9	20	3.7	CLIC can't go higher because of short range wakefields
Bunch separation	ns	370	0.5	Short spacing essential for CLIC to get comparable RF to beam efficiency, but CLIC requirements on long range wakefield suppression much more stringent forces detectors to integrate over several bunch crossings
Bunch train length	μ s	970	0.156	One CLIC pulse fits easily in small damping ring, simple single turn extraction from DR. But intra train feedback very difficult.
Charge per pulse	nC	8400	185	Positron source much easier for CLIC
Linac repetition rate	Hz	5	50	Pulse to pulse feedback more efficient for CLIC (less linac movement between pulses)
$\gamma \epsilon_x, \gamma \epsilon_y$	nm	10000, 40	660, 20	Because of smaller beam size CLIC has more stringent requirements for DR equilibrium emittance and emittance preservation (partly offset by lower bunch charge and smaller DR)

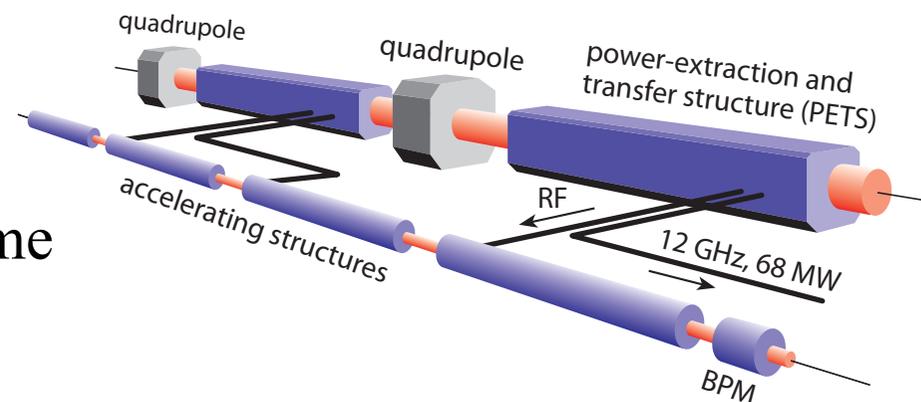
	SLC	TESLA	ILC	J/NLC	CLIC
Technology	NC	Supercond.	Supercond.	NC	NC
Gradient [MeV/m]	20	25	31.5	50	100
CMS Energy E [GeV]	92	500-800	500-1000	500-1000	500-3000
RF frequency f [GHz]	2.8	1.3	1.3	11.4	12.0
Luminosity L [10^{33} cm⁻²s⁻¹]	0.003	34	20	20	23
Beam power P_{beam} [MW]	0.035	11.3	10.8	6.9	4.9
Grid power P_{AC} [MW]		140	230	195	129
Bunch length σ_z^* [mm]	~1	0.3	0.3	0.11	0.07
Vert. emittance $\gamma\epsilon_y$ [10^{-8}m]	300	3	4	4	2.5
Vert. beta function β_y^* [mm]	~1.5	0.4	0.4	0.11	0.1
Vert. beam size σ_y^* [nm]	650	5	5.7	3	2.3

Parameters (except SLC) at 500 GeV

- **Normal Conducting** traveling wave **structures** for **higher gradients**
 - **High peak power** RF pulses needed
 - Limited by
 - Pulsed surface heating
 - RF breakdowns
 - Structure damage
 - **Short RF pulses** ~few 100ns (still as long as possible - for efficiency)
 - Klystrons not optimal for high power short pulses
=> RF pulse compression and Drive beam scheme
 - **Higher frequency** (X-band) preferred (power reasons)
 - Smaller dimensions and higher wakefields
 - Careful cavity design (damping + detuning)
 - Sophisticated mechanical + beam-based alignment
- Important implications on the design parameters of a linear collider

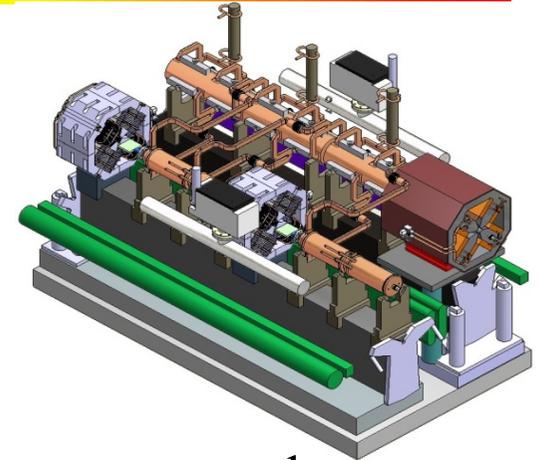
● CLIC scheme and CTF3:

- CLIC layout at different energies
- CLIC two-beam acceleration scheme
- CLIC drive beam generation
 - Bunch train combination
 - Fully loaded acceleration
- Demonstrations at the CLIC Test Facility CTF3
- RF power production
- CLIC main beam generation and dynamics
- CLIC damping rings
- CLIC alignment and stability



- Develop **technology for linear e⁺/e⁻ collider** with the requirements:
 - E_{cm} should cover range from ILC to LHC maximum reach and beyond $\Rightarrow E_{cm} = 0.5 - 3 \text{ TeV}$
 - **Luminosity** $>$ few 10^{34} cm^{-2} with acceptable background and energy spread
 - E_{cm} and L to be reviewed once LHC results are available
 - Design compatible with maximum **length** $\sim 50 \text{ km}$
 - Affordable
 - Total **power** consumption $< 500 \text{ MW}$

- **Present goal:** **Demonstrate** all key feasibility issues and document in a CDR **by 2011** (possibly TDR by 2016-20)





World-wide CLIC&CTF3 Collaboration

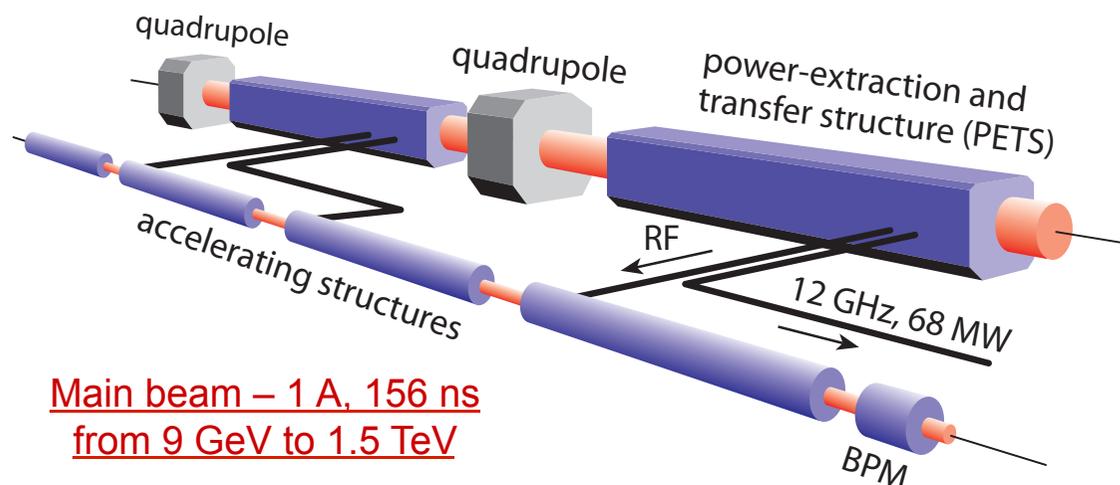
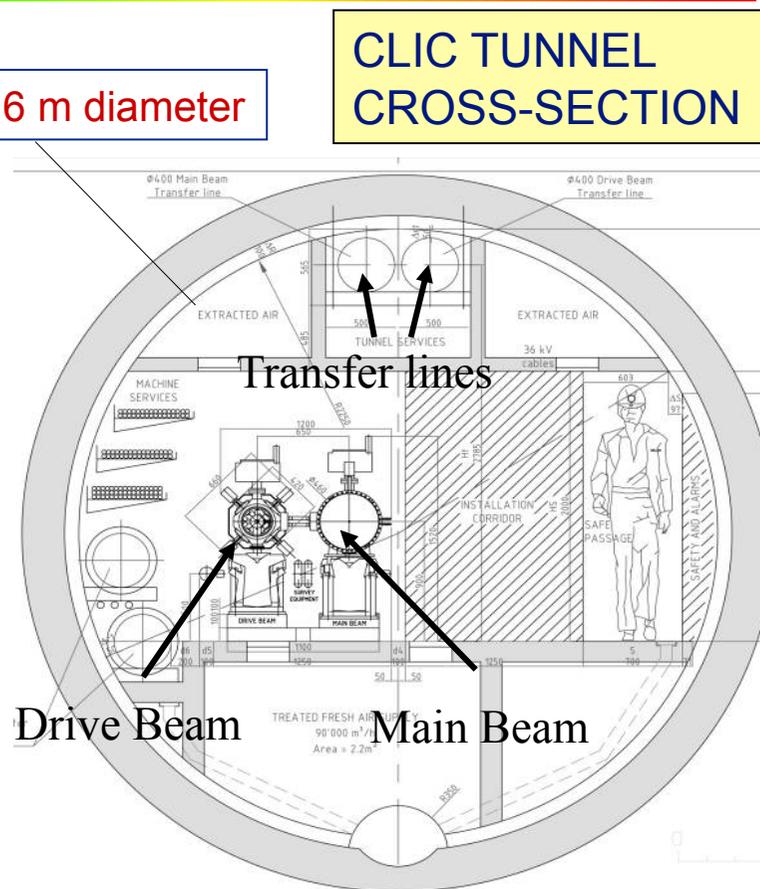


41 Institutes from 21 countries

ACAS (Australia)	Gazi Universities (Turkey)	John Adams Institute/RHUL (UK)	Polytech. University of Catalonia (Spain)
Aarhus University (Denmark)	Helsinki Institute of Physics (Finland)	JINR (Russia)	PSI (Switzerland)
Ankara University (Turkey)	IAP (Russia)	Karlsruhe University (Germany)	RAL (UK)
Argonne National Laboratory (USA)	IAP NASU (Ukraine)	KEK (Japan)	RRCAT / Indore (India)
Athens University (Greece)	IHEP (China)	LAL / Orsay (France)	SLAC (USA)
BINP (Russia)	INFN / LNF (Italy)	LAPP / ESIA (France)	Thrace University (Greece)
CERN	Instituto de Fisica Corpuscular (Spain)	NCP (Pakistan)	Tsinghua University (China)
CIEMAT (Spain)	IRFU / Saclay (France)	NIKHEF/Amsterdam (Netherlands)	University of Oslo (Norway)
Cockcroft Institute (UK)	Jefferson Lab (USA)	North-West. Univ. Illinois (USA)	Uppsala University (Sweden)
ETHZurich (Switzerland)	John Adams Institute/Oxford (UK)	Patras University (Greece)	UCSC SCIPP (USA)
FERMILAB			

Center-of-mass energy	3 TeV
Peak Luminosity	$6 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$
Peak luminosity (in 1% of energy)	$2 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$
Repetition rate	50 Hz
Loaded accelerating gradient	100 MV/m
Main linac RF frequency	12 GHz
Overall two-linac length	42 km
Bunch charge	$3.7 \cdot 10^9$
Beam pulse length	156 ns
Average current in pulse	1 A
Hor./vert. normalized emittance	660 / 20 nm rad
Hor./vert. IP beam size before pinch	45 / ~1 nm
Total site length	48.3 km
Total power consumption	415 MW

- **High acceleration gradient**
 - “Compact” collider – total length < 50 km
 - Normal conducting acceleration structures
 - High acceleration frequency (12 GHz)
- **Two-Beam Acceleration Scheme**
 - High charge **Drive Beam** (low energy)
 - Low charge **Main Beam** (high collision energy)
 - => Simple tunnel, no active elements
 - => Modular, easy energy upgrade in stages



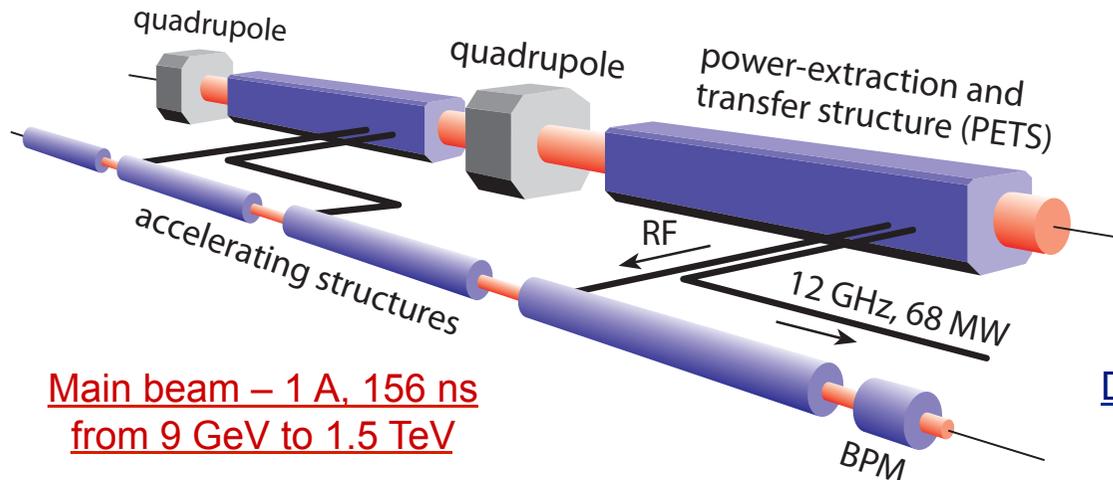
Drive beam - 101 A, 240 ns
from 2.4 GeV to 240 MeV

Main beam – 1 A, 156 ns
from 9 GeV to 1.5 TeV

- Like a HV transformer:
 - input: low voltage – high current
 - output: high voltage – low current
- Here:
 - input (‘Drive Beam’):
 - low energy (GeV) – high current
 - output (‘Main Beam’):
 - high energy (TeV) – low current

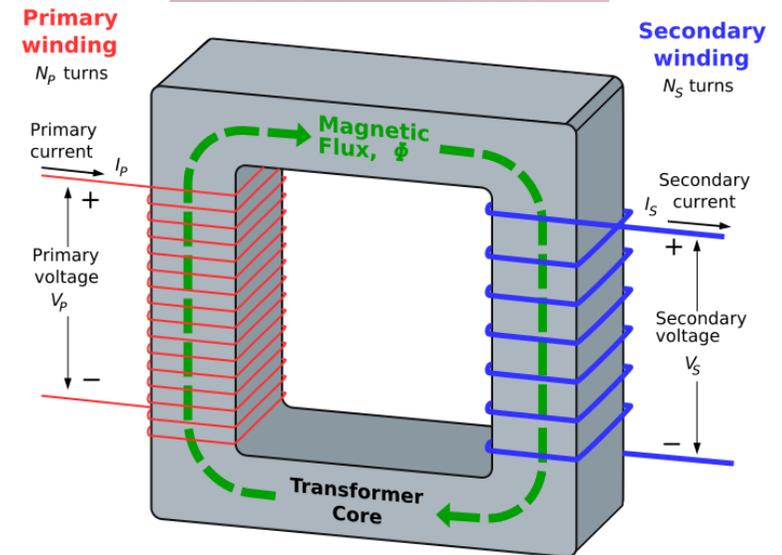


- Transformer ‘core’:
 - waveguides with RF waves



Main beam – 1 A, 156 ns
from 9 GeV to 1.5 TeV

Drive beam - 101 A, 240 ns
from 2.4 GeV to 240 MeV



- Reminder: **Klystron**

- narrow-band vacuum-tube amplifier at microwave frequencies (an electron-beam device).
- low-power signal at the design frequency excites input cavity
- Velocity modulation becomes time modulation in the drift tube
- Bunched beam excites output cavity

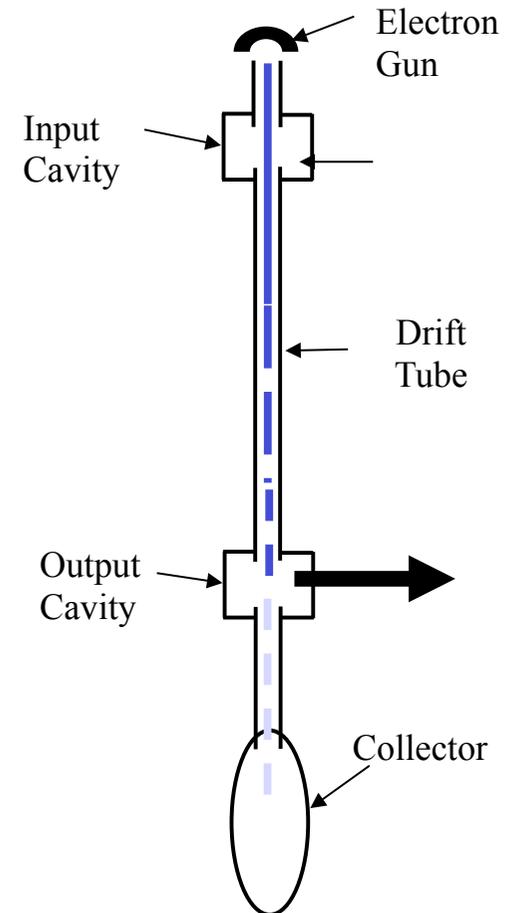
- We need:
 - **high power** for high fields
 - **short pulses** (remember: break-downs, surface heating)

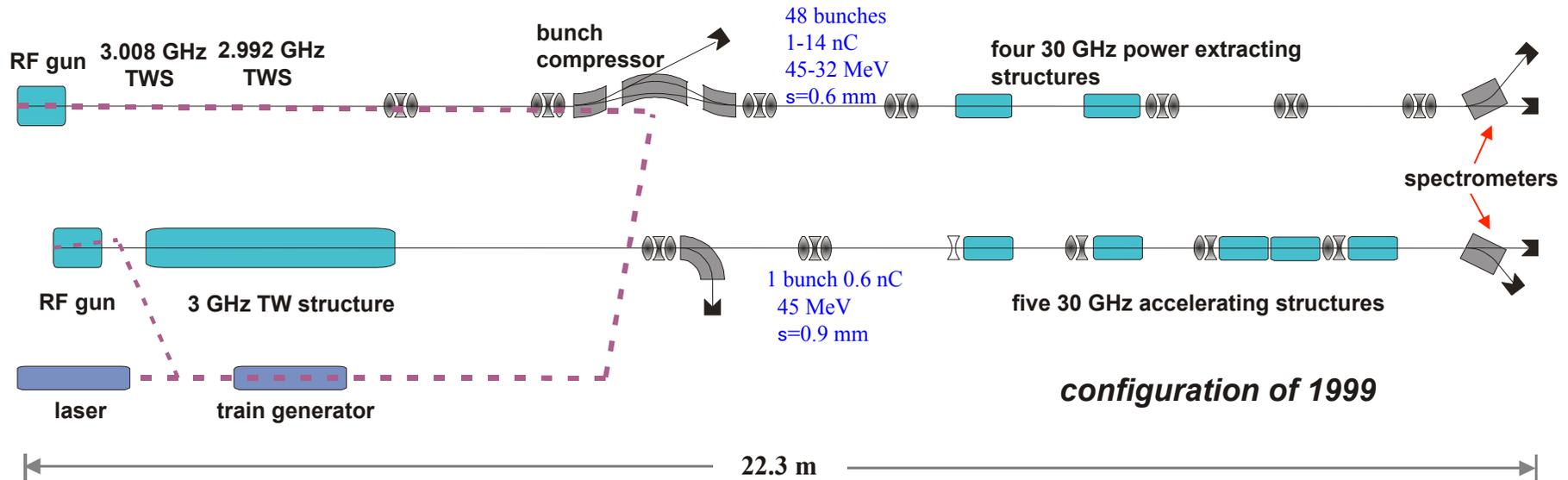
- Many klystrons

- ILC: 560 10 MW, 1.6 ms
- NLC: 4000 75 MW, 1.6 μ s
- CLIC: would need many more ☹️ \$£€¥ ☹️

- Can reduce number by RF pulse compression schemes

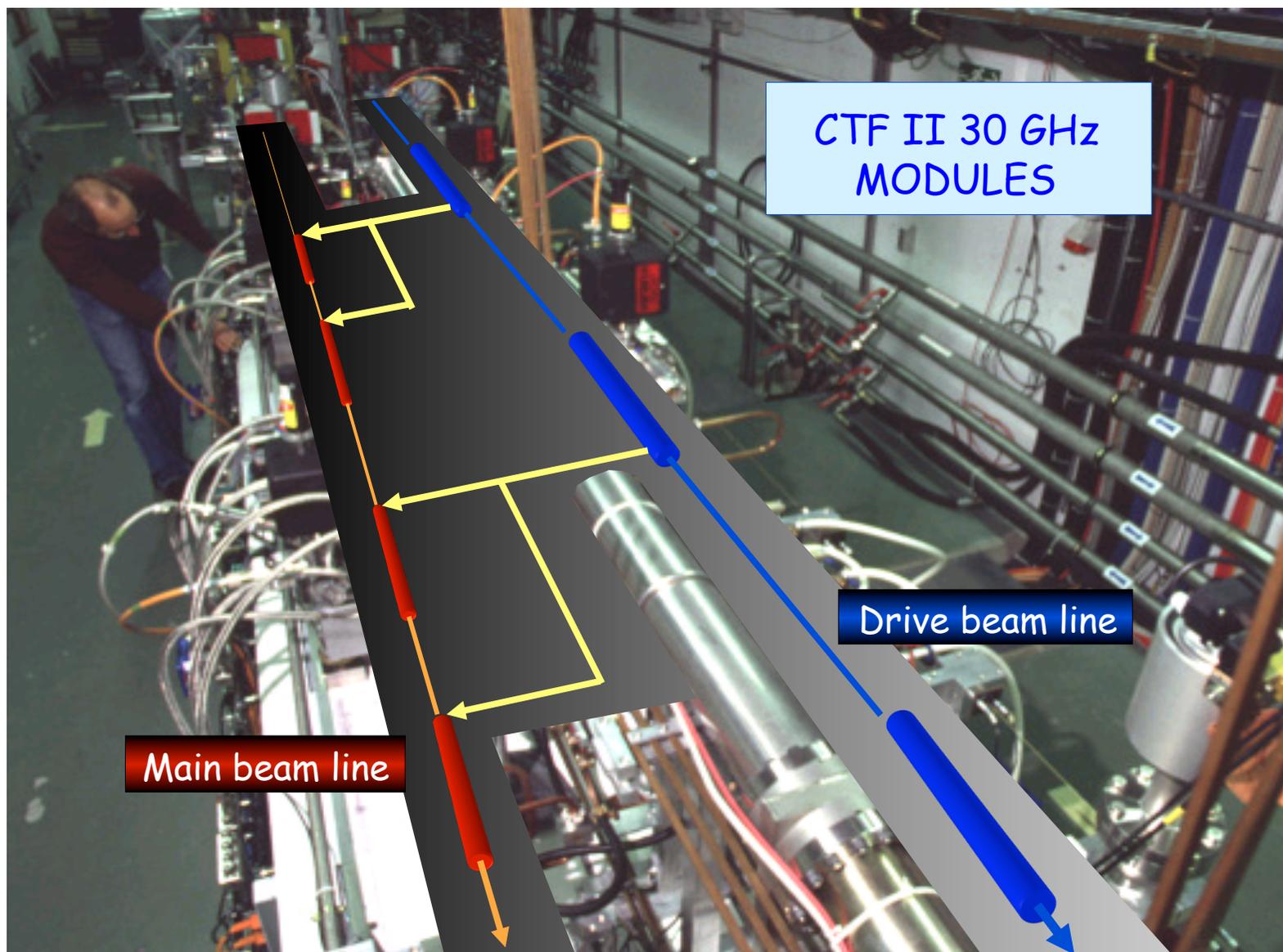
- Drive beam like beam of gigantic klystron**

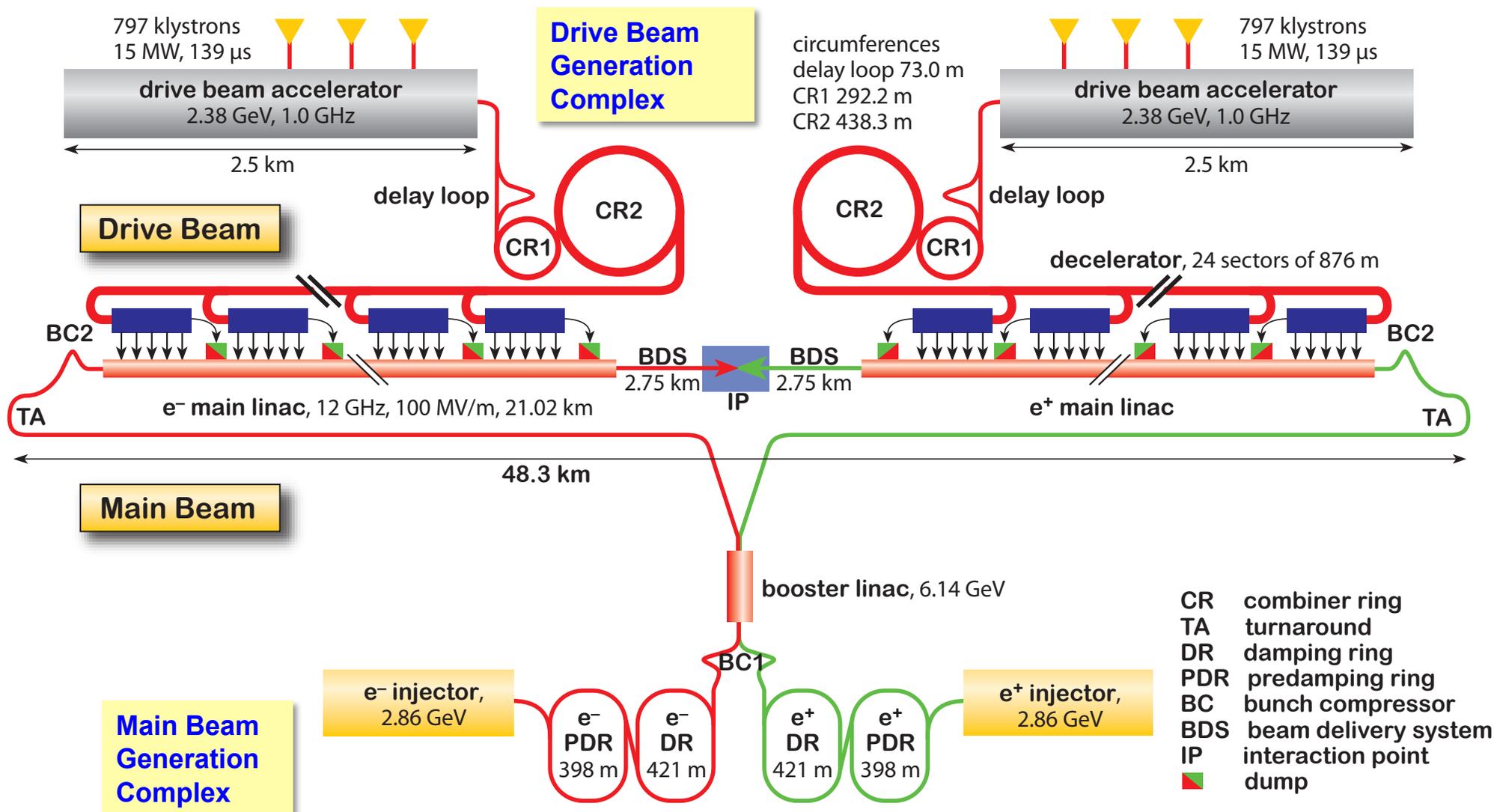




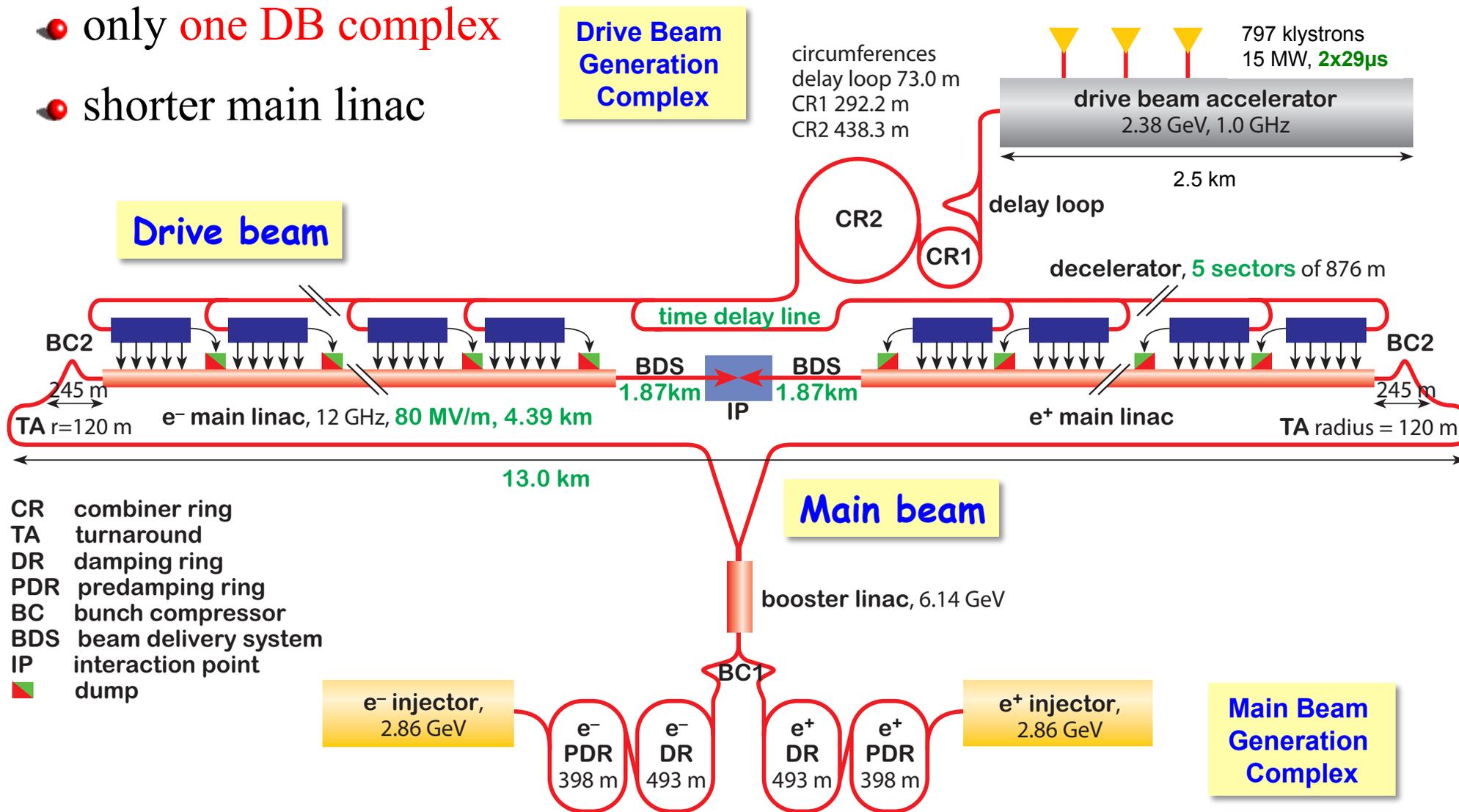
Dismantled in 2002, after having achieved its goals :

- Demonstrate feasibility of a two-beam acceleration scheme
- Provide high power 30 GHz RF source for high gradient testing (280 MW, 16 ns pulses)
- Study generation of short, intense e-bunches using photocathode RF guns
- Demonstrate operability of μ -precision active-alignment system in accelerator environment
- Provide a test bed to develop and test accelerator diagnostic equipment

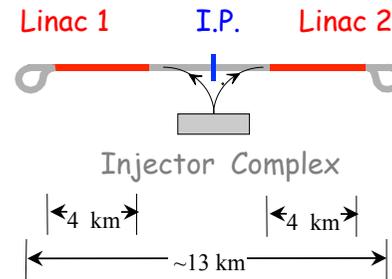




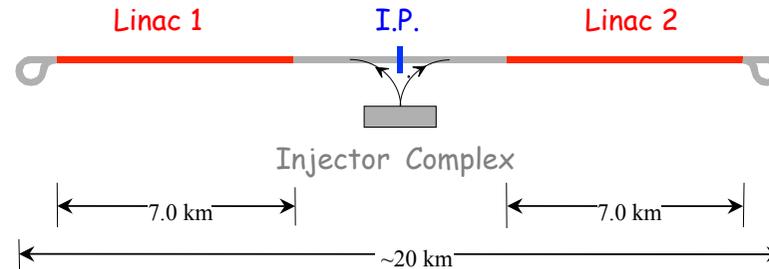
- only **one DB complex**
- shorter main linac



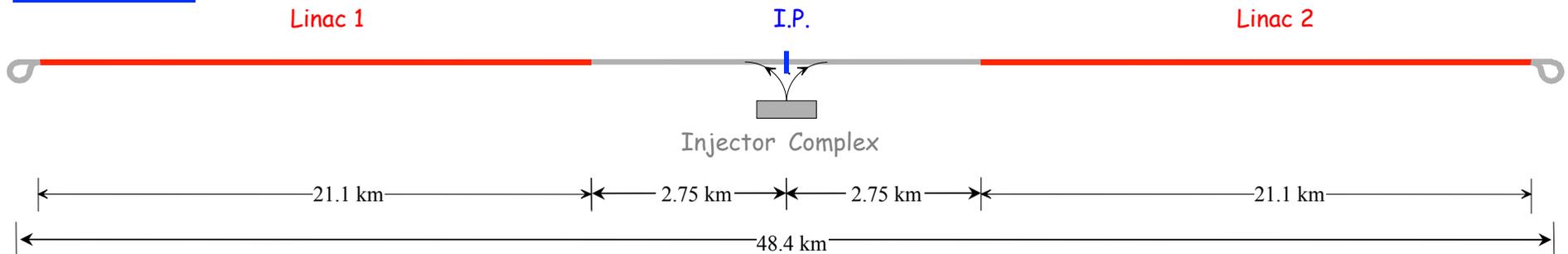
0.5 TeV Stage

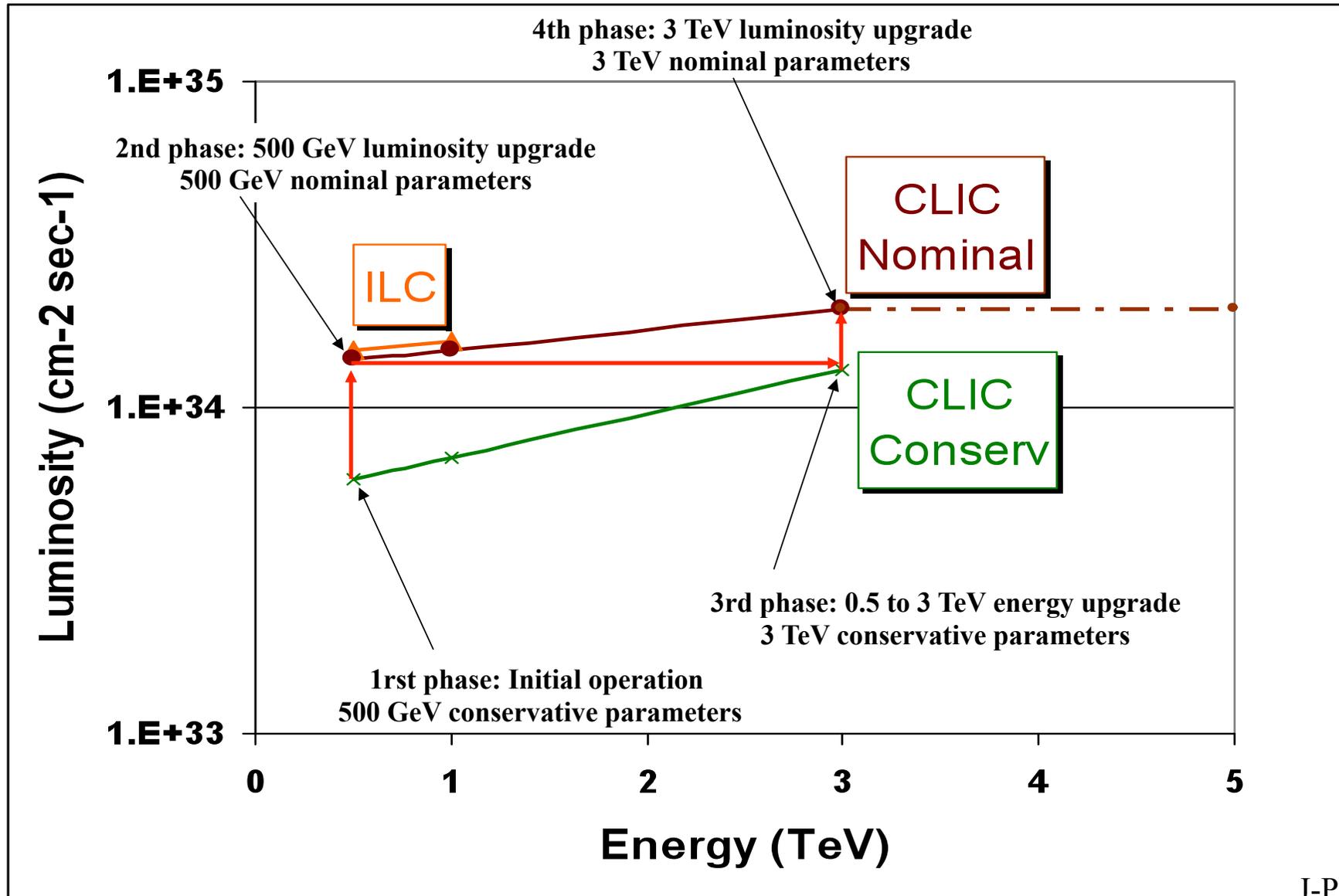


1 TeV Stage



3 TeV Stage

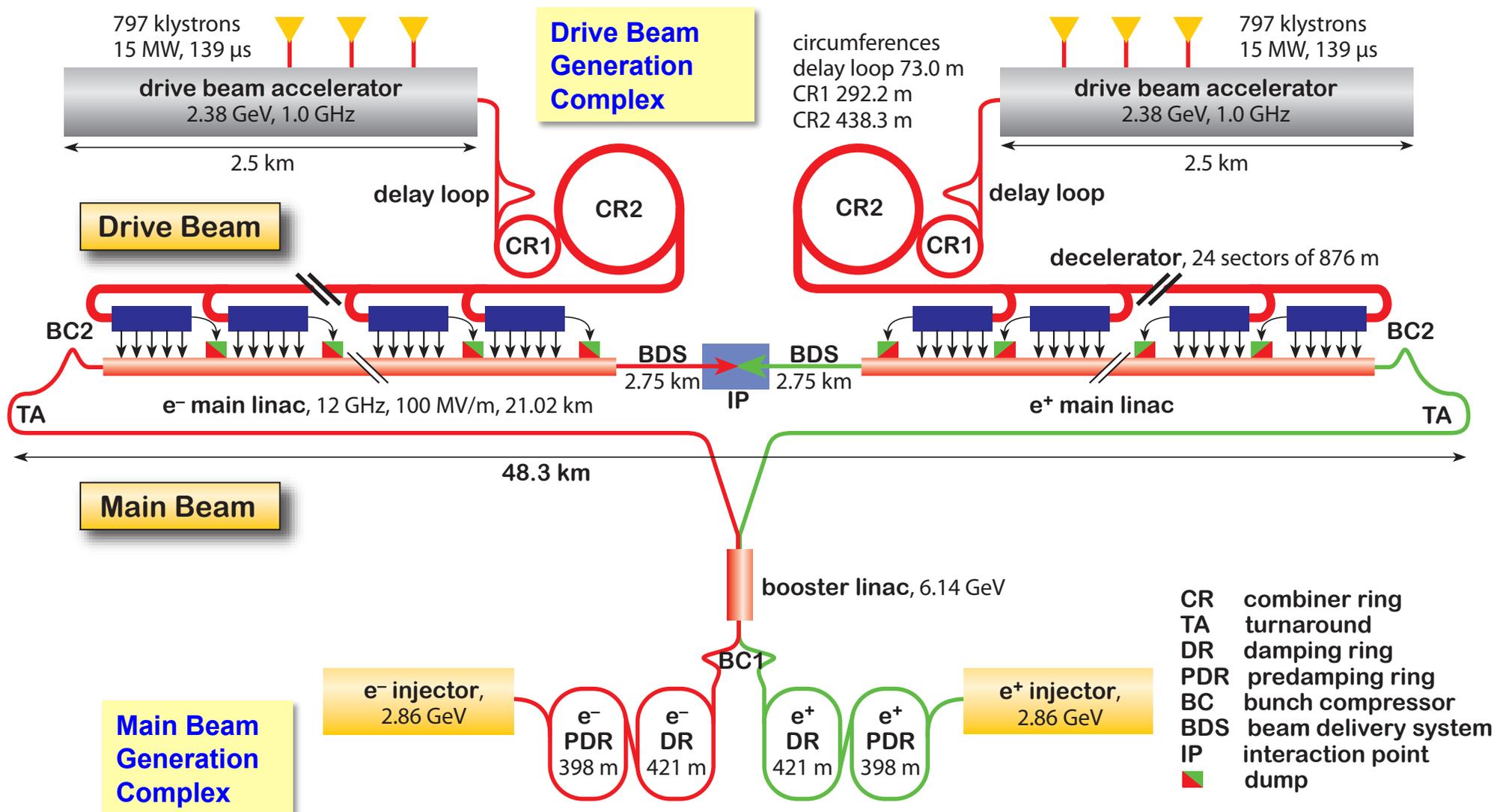




J-P Delahaye

Center-of-mass energy	CLIC 500 GeV		CLIC 3 TeV	
	Conservative	Nominal	Conservative	Nominal
Accelerating structure	502		G	
Total (Peak 1%) luminosity	$0.9 (0.6) \cdot 10^{34}$	$2.3 (1.4) \cdot 10^{34}$	$2.7 (1.3) \cdot 10^{34}$	$5.9 (2.0) \cdot 10^{34}$
Repetition rate (Hz)	50			
Loaded accel. gradient MV/m	80		100	
Main linac RF frequency GHz	12			
Bunch charge 10^9	6.8		3.72	
Bunch separation (ns)	0.5			
Beam pulse duration (ns)	177		156	
Beam power/beam MWatts	4.9		14	
Hor./vert. norm. emitt ($10^{-6}/10^{-9}$)	3/40	2.4/25	2.4/20	0.66/20
Hor/Vert FF focusing (mm)	10/0.4	8 / 0.1		4 / 0.1
Hor./vert. IP beam size (nm)	248 / 5.7	202 / 2.3	83 / 1.1	40 / 1
Hadronic events/crossing at IP	0.07	0.19	0.75	2.7
Coherent pairs at IP	<<1	<<1	500	3800
BDS length (km)	1.87		2.75	
Total site length km	13.0		48.3	
Wall plug to beam transfert eff	7.5%		6.8%	
Total power consumption MW	129.4		415	

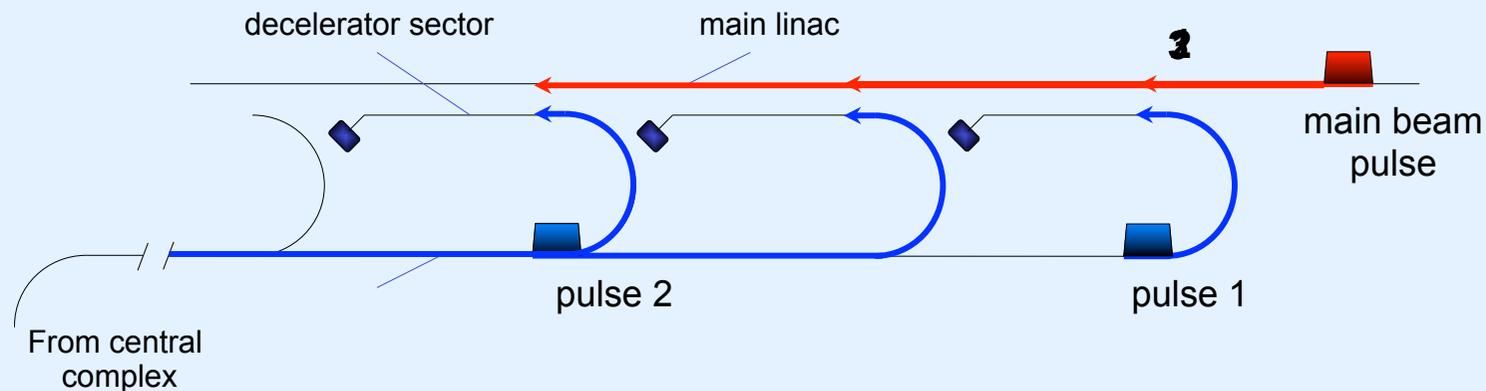
Center-of-mass energy	NLC 500 GeV	ILC 500 GeV	CLIC 500 GeV Conservative	CLIC 500 GeV Nominal
Total (Peak 1%) luminosity	2.0 (1.3)·10 ³⁴	2.0 (1.5)·10 ³⁴	0.9 (0.6)·10 ³⁴	2.3 (1.4)·10 ³⁴
Repetition rate (Hz)	120	5	50	
Loaded accel. gradient MV/m	50	33.5	80	
Main linac RF frequency GHz	11.4	1.3 (SC)	12	
Bunch charge 10 ⁹	7.5	20	6.8	
Bunch separation ns	1.4	176	0.5	
Beam pulse duration (ns)	400	1000	177	
Beam power/linac (MWatts)	6.9	10.2	4.9	
Hor./vert. norm. emitt (10 ⁻⁶ /10 ⁻⁹)	3.6/40	10/40	3 / 40	2.4 / 25
Hor/Vert FF focusing (mm)	8/0.11	20/0.4	10/0.4	8/0.1
Hor./vert. IP beam size (nm)	243/3	640/5.7	248 / 5.7	202/ 2.3
Soft Hadronic event at IP	0.10	0.12	0.07	0.19
Coherent pairs/crossing at IP	<<1	<<1	<<1	<<1
BDS length (km)	3.5 (1 TeV)	2.23 (1 TeV)	1.87	
Total site length (km)	18	31	13.0	
Wall plug to beam transfer eff.	7.1%	9.4%	7.5%	
Total power consumption MW	195	216	129.4	



Counter propagation from central complex

Instead of using a single drive beam pulse for the whole main linac, **several** ($N_S = 24$) **short drive beam pulses** are used

Each one feed a ~ 880 m long sector of two-beam acceleration (TBA)

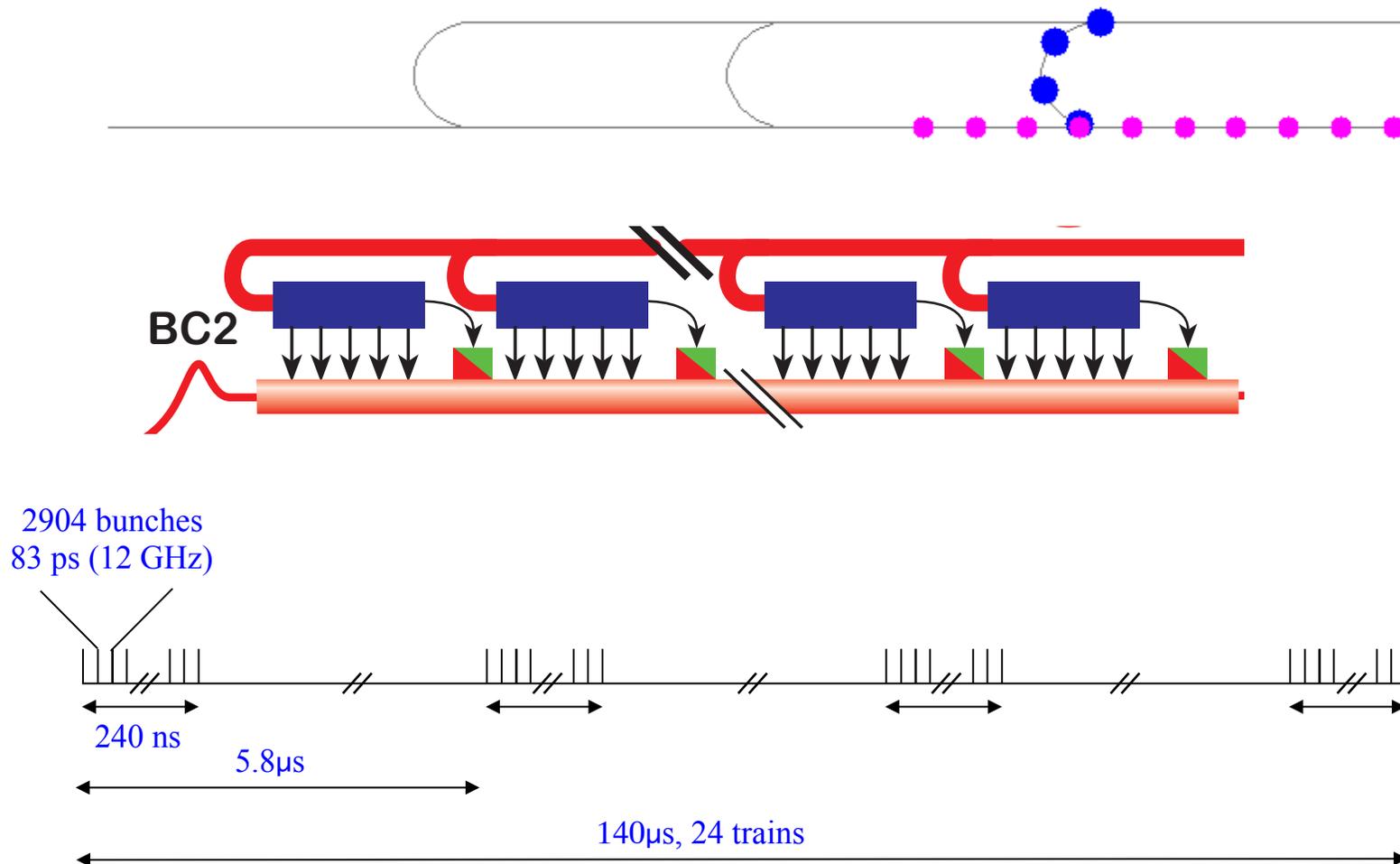


Counter flow distribution allows to power different sectors of the main linac with different time bins of a single long electron drive beam pulse

The distance between the pulses is $2 L_s = 2 L_{\text{main}} / N_S$ (L_{main} = single side linac length)

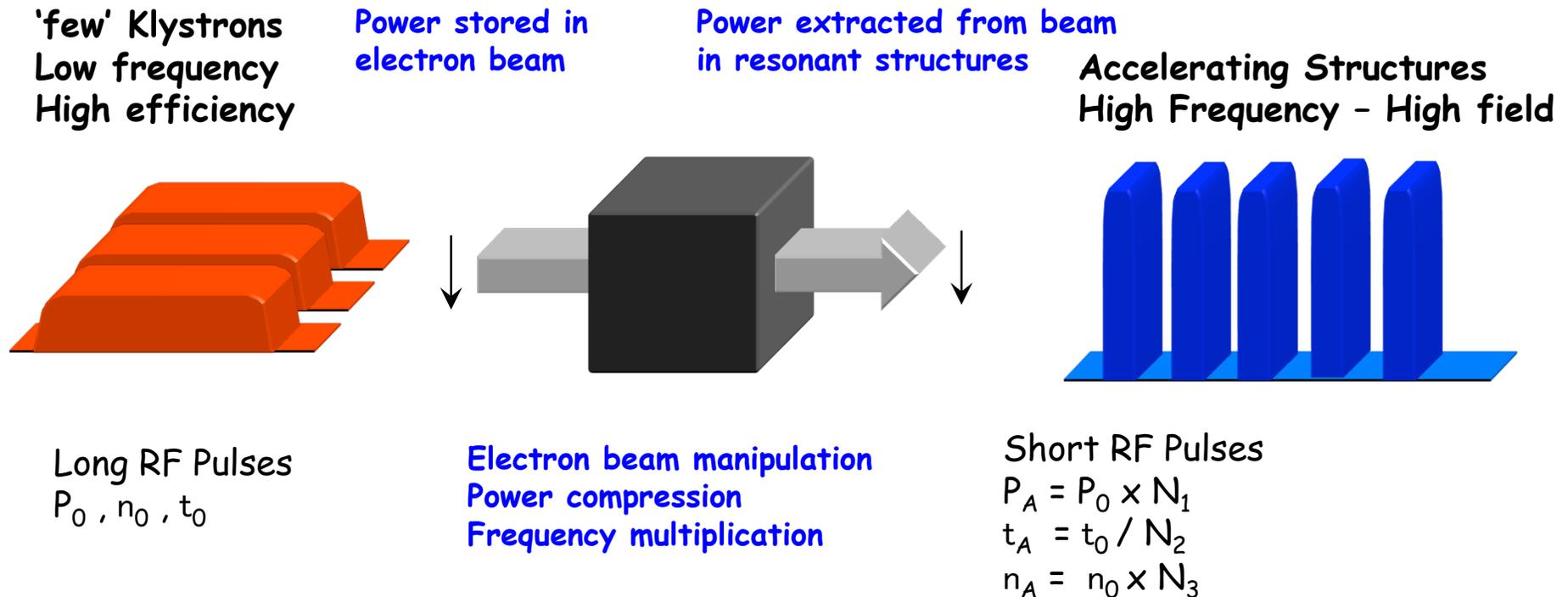
The **initial drive beam pulse length** t_{DB} is given by **twice the time of flight through one single linac**

$$\text{so } t_{\text{DB}} = 2 L_{\text{main}} / c, \quad 140 \mu\text{s for the 3 TeV CLIC}$$



Bunch charge: 8.4 nC, Current in train: 100 A

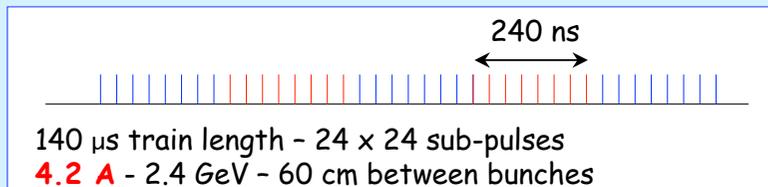
- **Very high gradients** possible with NC accelerating structures at high RF frequencies (30 GHz → 12 GHz)
- Extract required high RF power from an **intense** e- “**drive beam**”
- Generate **efficiently** long beam pulse and compress it (in power + frequency)



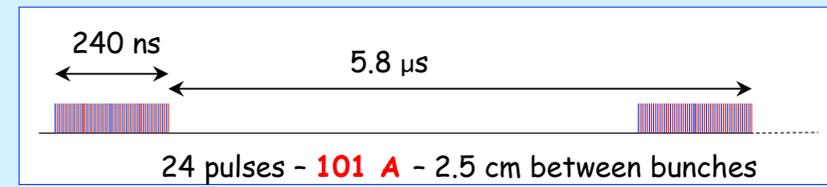
- But this one **in time domain**
- Input: **Long beam pulse train**
low current
low bunch frequency
- Output: **Short beam pulse trains**
high current
high bunch frequency
- => high beam power



Drive beam time structure - initial

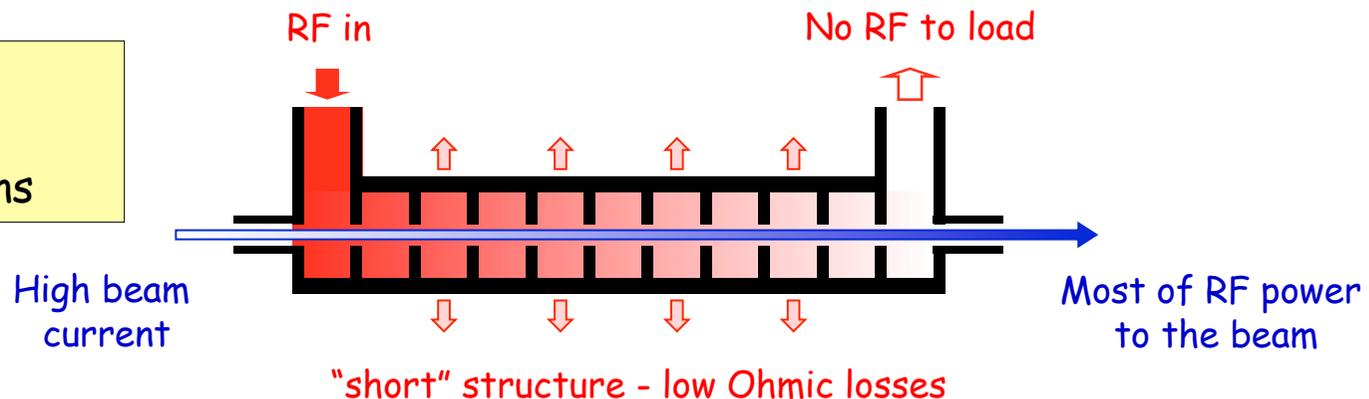


Drive beam time structure - final



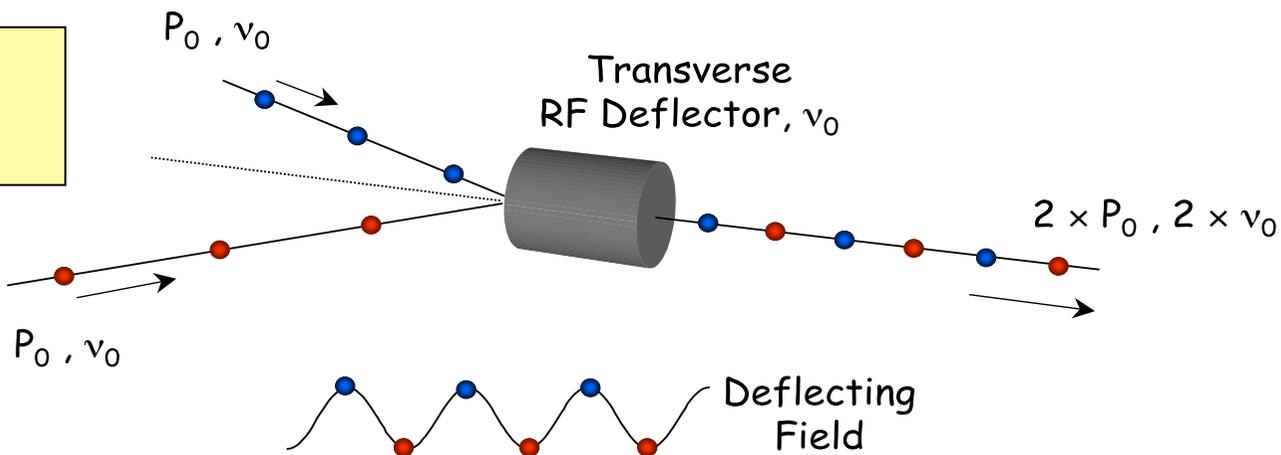
Efficient acceleration

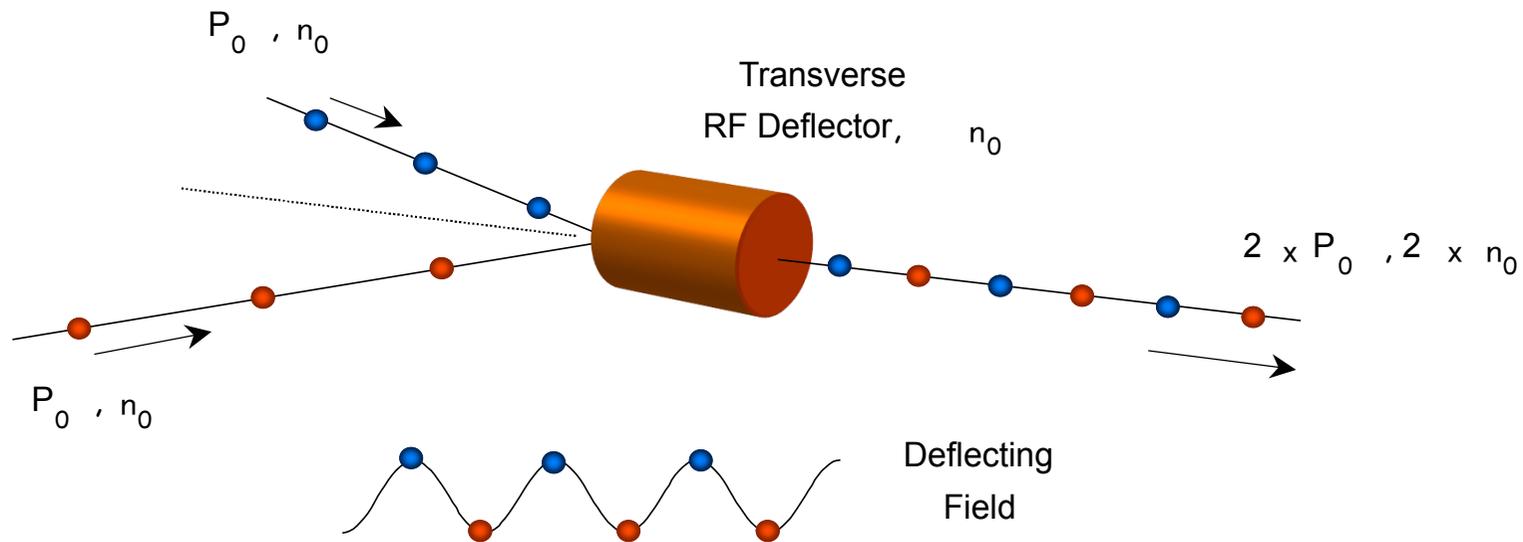
Full beam-loading acceleration in traveling wave sections

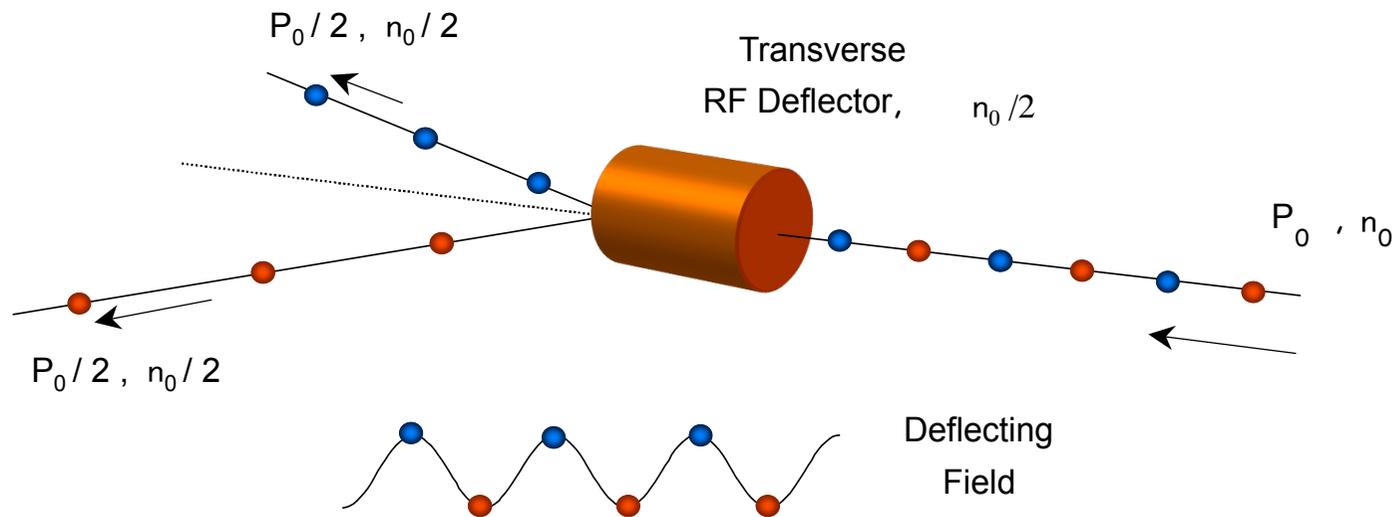


Frequency multiplication

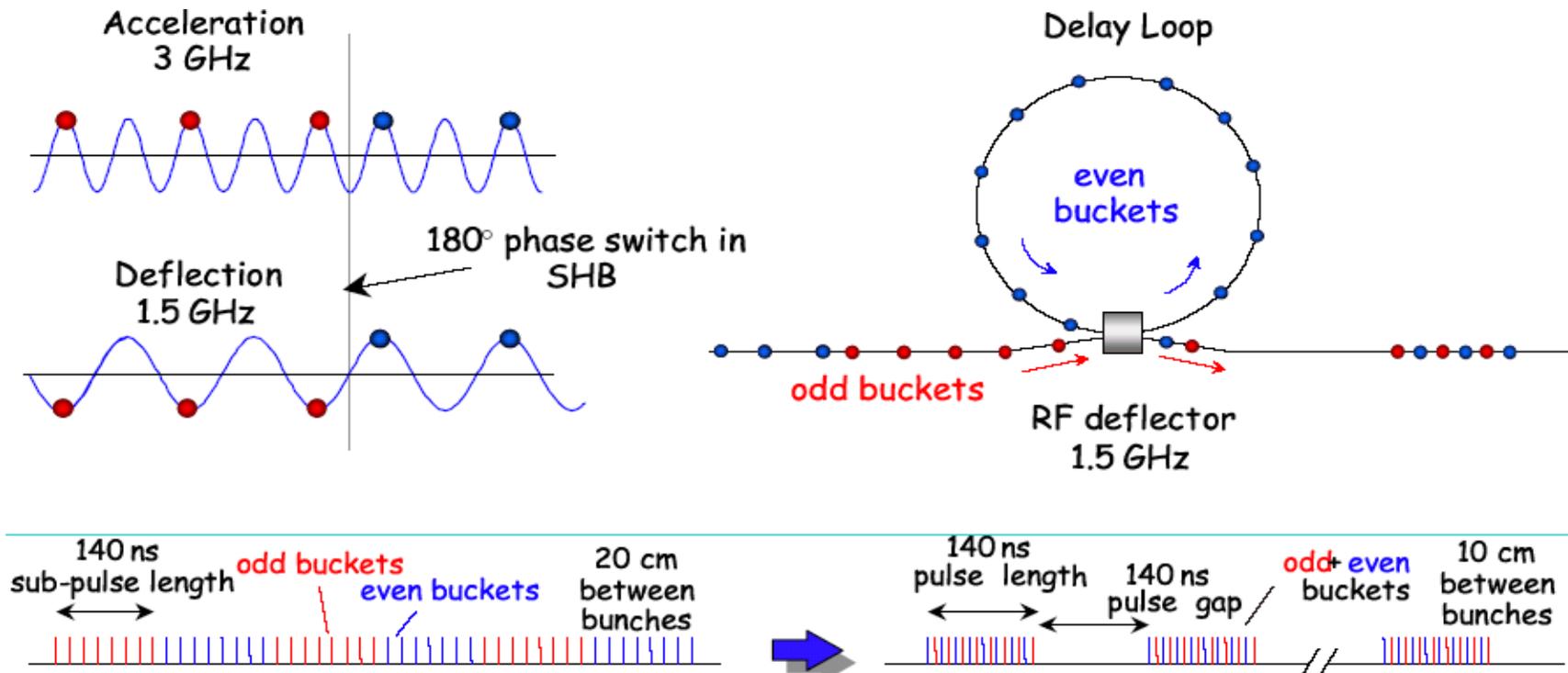
Beam combination/separation by transverse RF deflectors





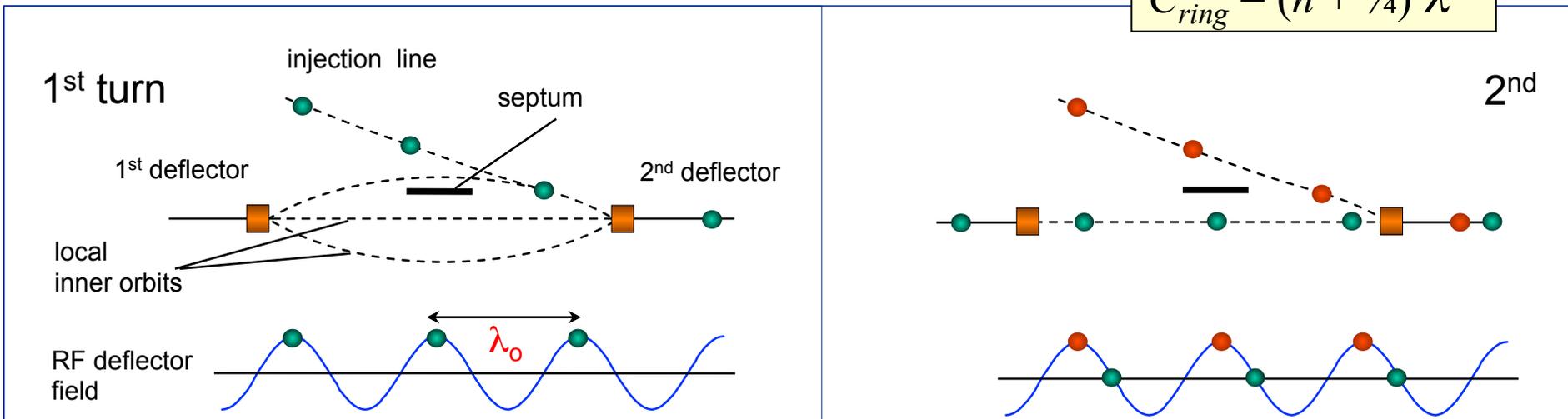


- double repetition frequency and current
- parts of bunch train delayed in loop
- RF deflector combines the bunches ($f_{defl} = \text{bunch rep. frequency}$)
- Path length corresponds to beam sub-pulse length

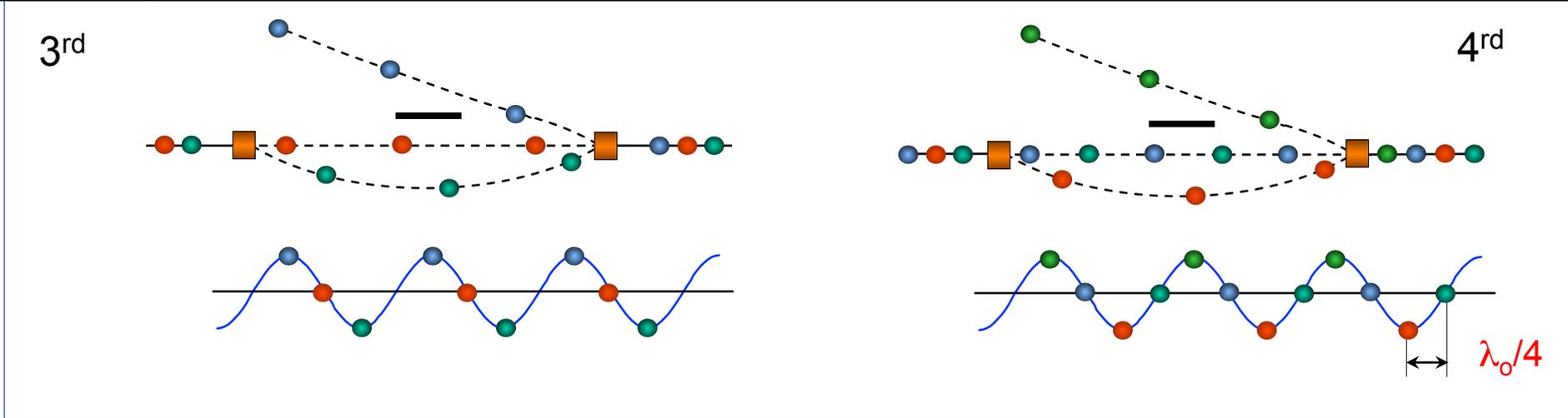


- combination factors up to 5 reachable in a ring

$$C_{ring} = (n + 1/4) \lambda$$



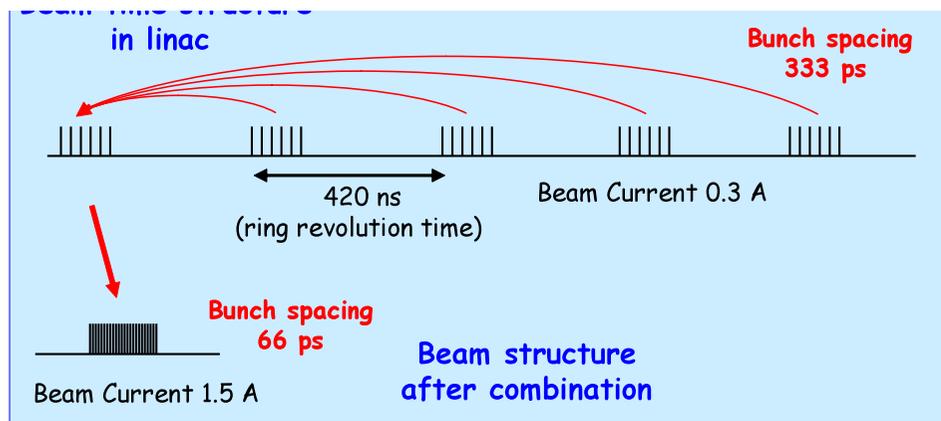
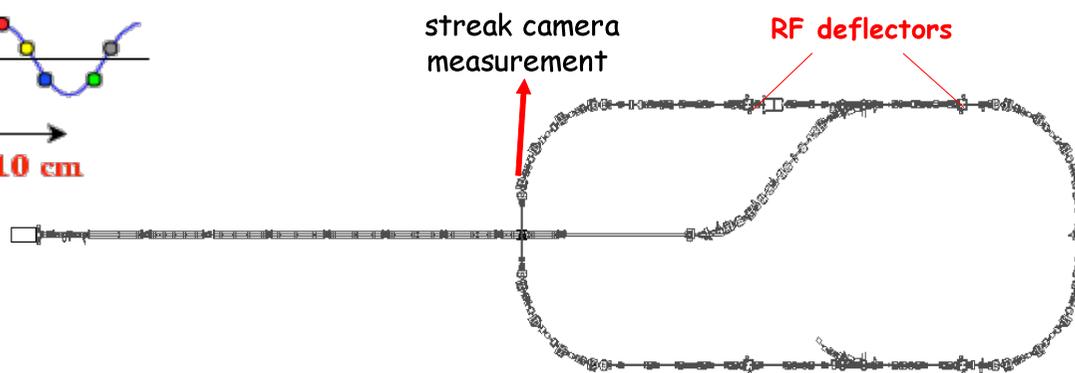
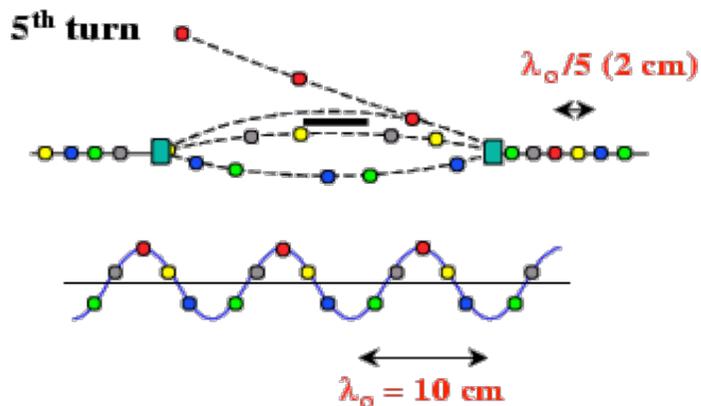
C_{ring} has to correspond to the distance of pulses from the previous combination stage!



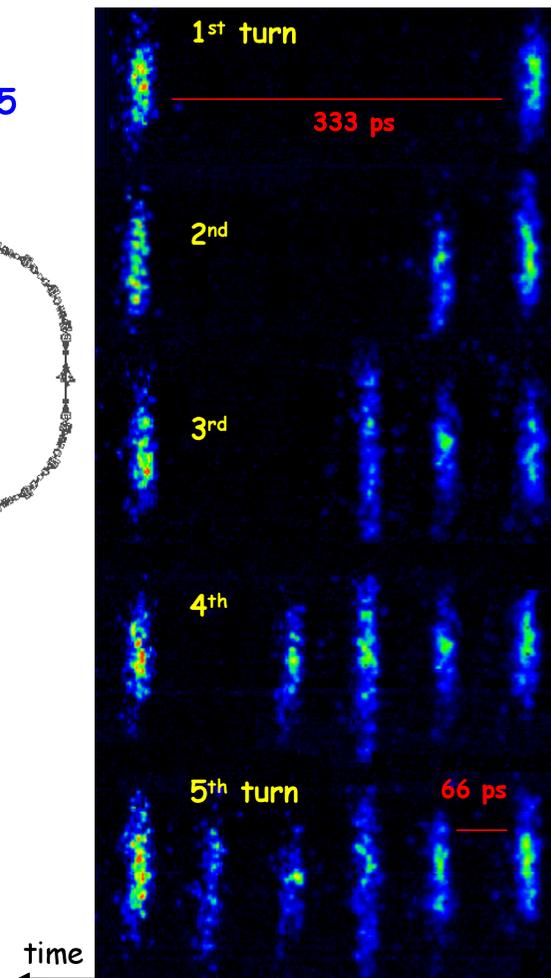
Combination factor 5

CTF3 - PRELIMINARY PHASE 2001/2002

Successful low-charge demonstration of electron pulse combination and bunch frequency multiplication by up to factor 5

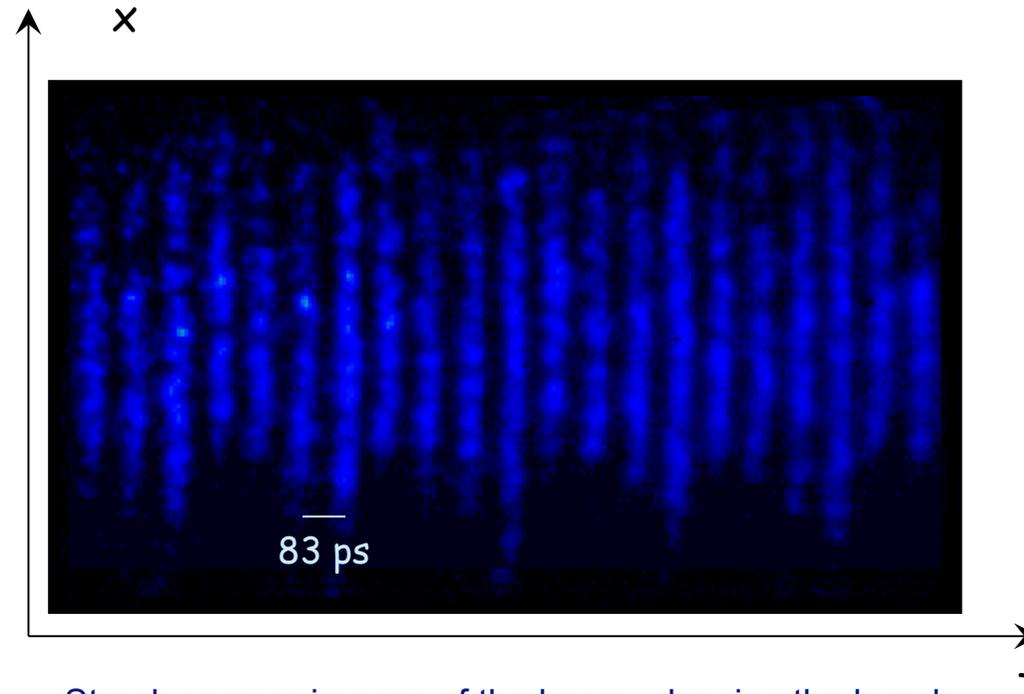


Streak camera image of beam time structure evolution



RF injection in combiner ring

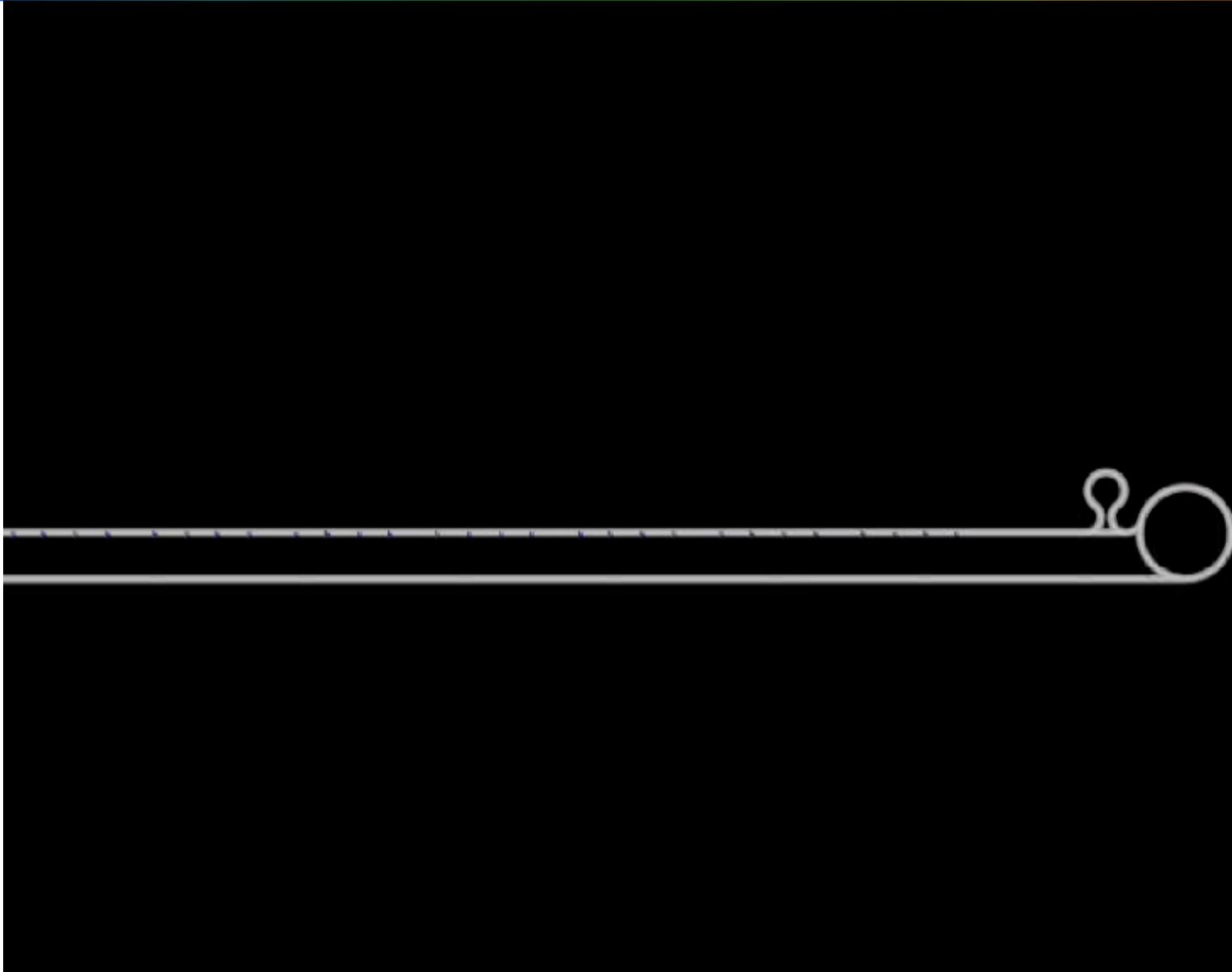
Combination factor 4



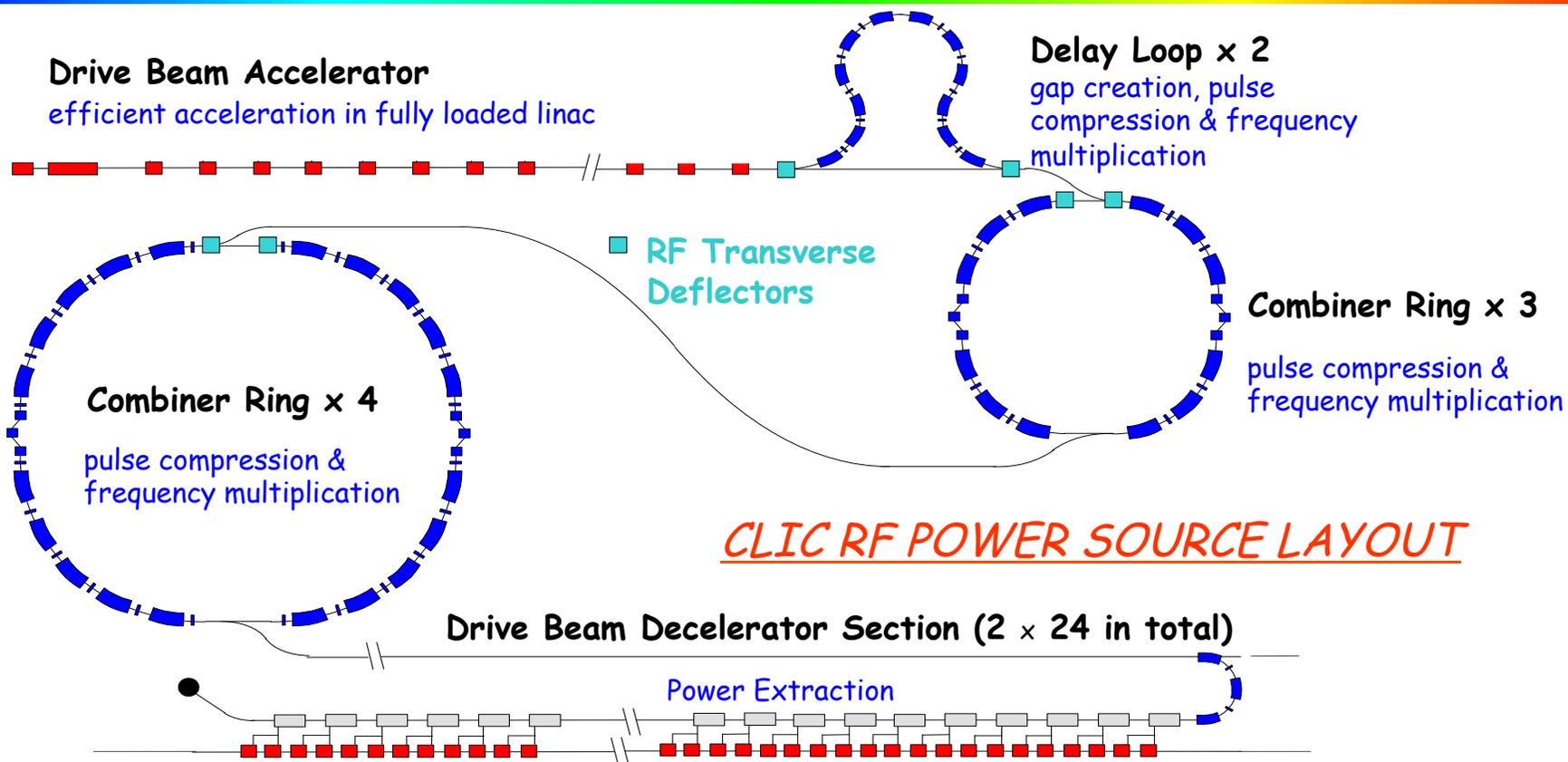
Streak camera images of the beam, showing the bunch combination process

A first ring combination test was performed in 2002, *at low current and short pulse*, in the CERN Electron-Positron Accumulator (EPA), properly modified

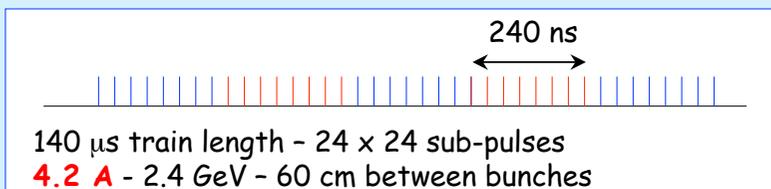
Lemmings Drive Beam



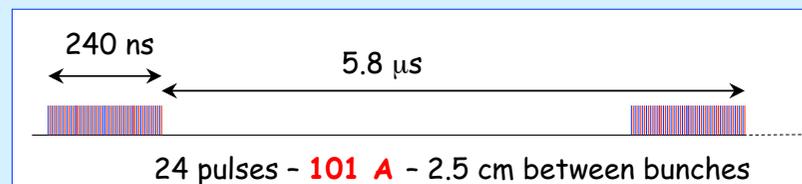
Alexandra
Andersson



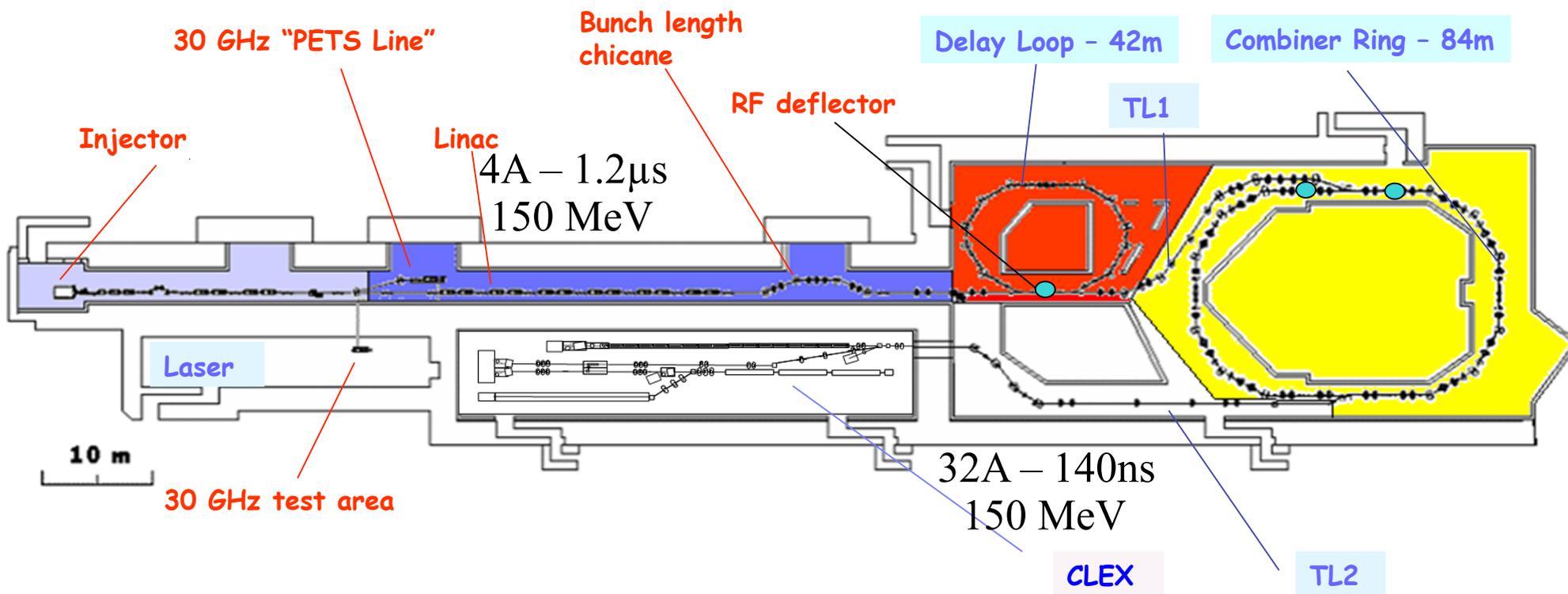
Drive beam time structure - initial



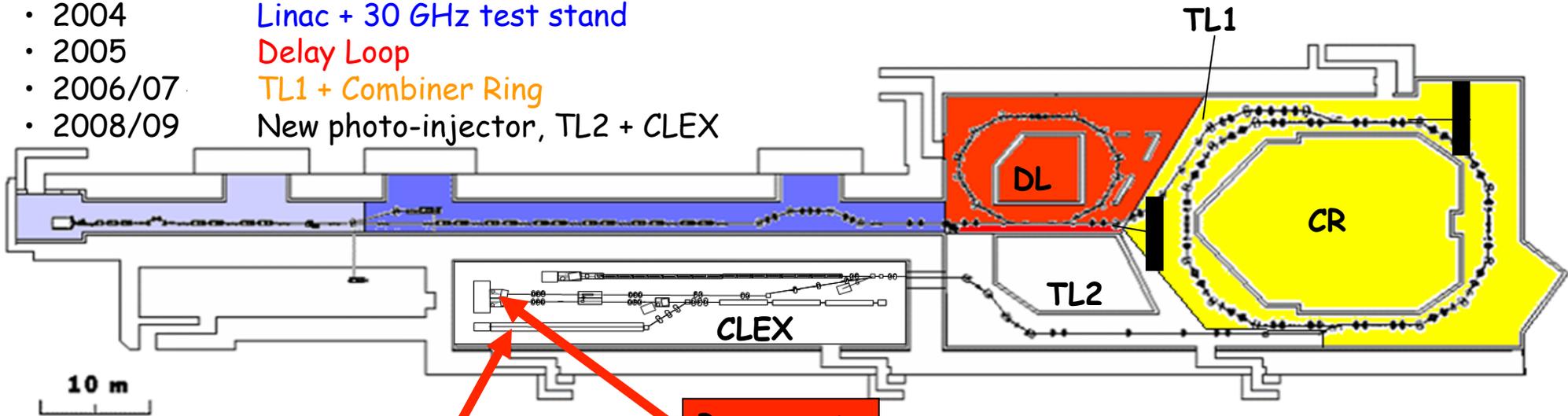
Drive beam time structure - final



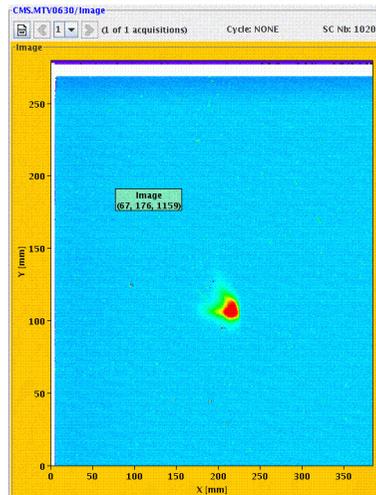
- demonstrate **Drive Beam generation**
(fully loaded acceleration, bunch frequency multiplication 8x)
- Test CLIC **accelerating structures**
- Test **power production structures (PETS)**



- 2003 Injector + part of linac
- 2004 Linac + 30 GHz test stand
- 2005 Delay Loop
- 2006/07 TL1 + Combiner Ring
- 2008/09 New photo-injector, TL2 + CLEX



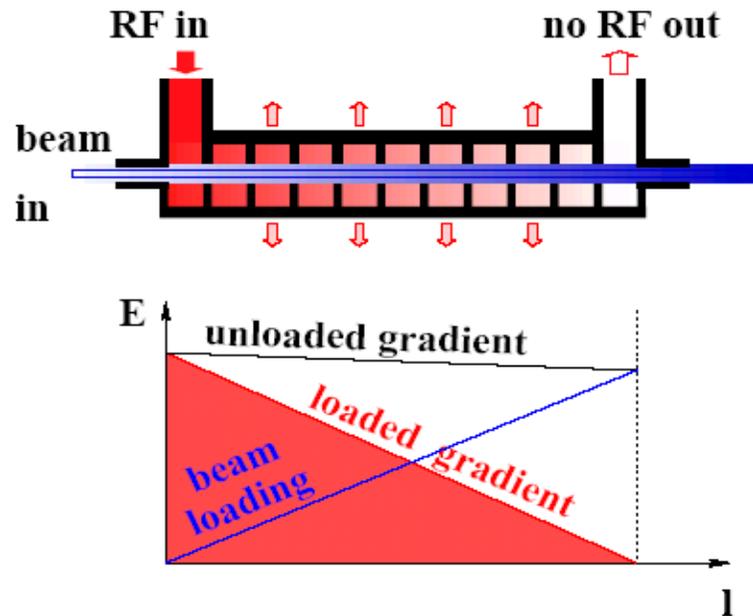
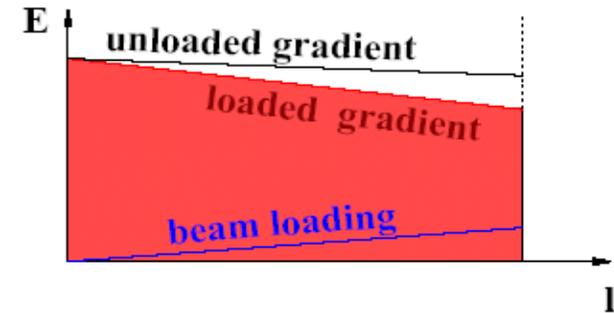
Beam up to here



- **efficient** power transfer from RF to the beam needed

“Standard” situation:

- **small** beam loading
- power at structure exit lost in load



“Efficient” situation:

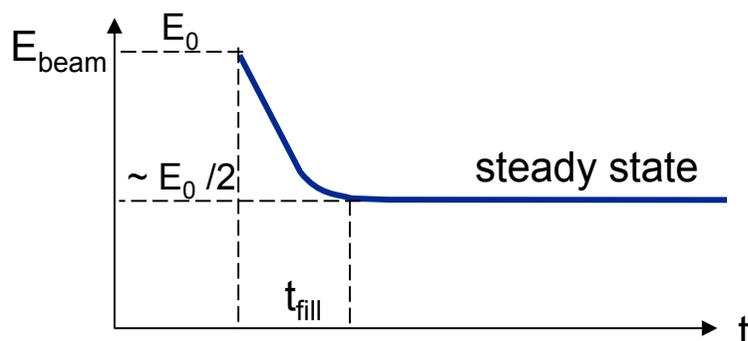
- high beam current
- **high** beam loading
- no power flows into load
- $V_{ACC} \approx 1/2 V_{unloaded}$

- Disadvantage: any current variation changes energy gain

$$\frac{dV / V}{dI_{beam} / I_{beam}} = - \frac{I_{beam}}{I_{opt}}$$

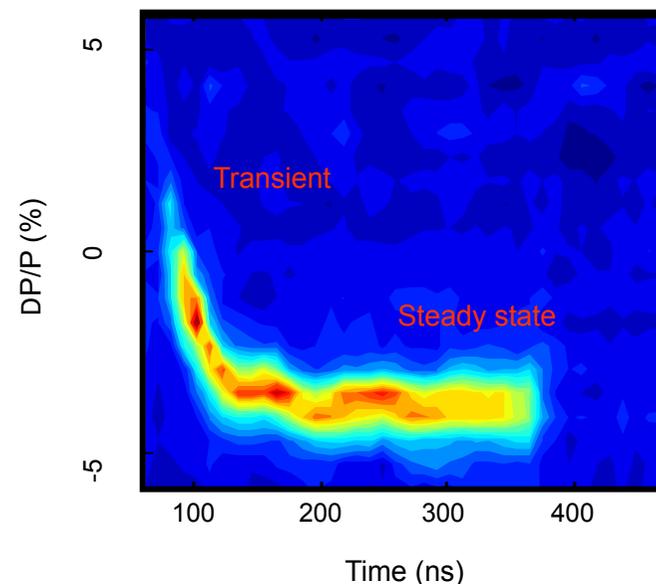
at full loading, 1% current variation = 1% voltage variation

- Requires **high current stability**
- Energy transient**
(first bunches see full field)



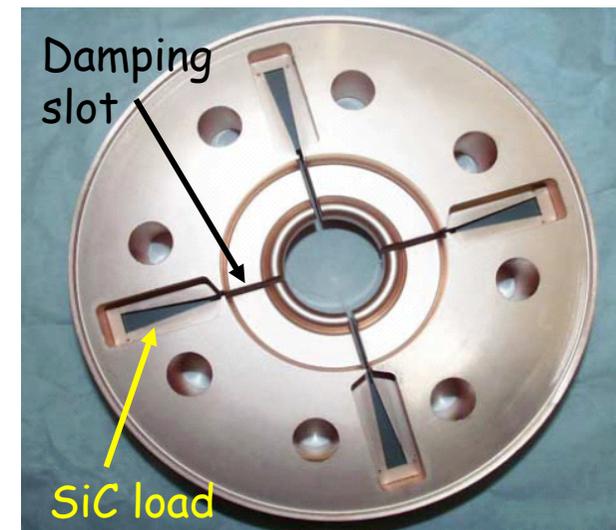
- Requires **continuous bunch train**

Time resolved beam energy spectrum measurement in CTF3

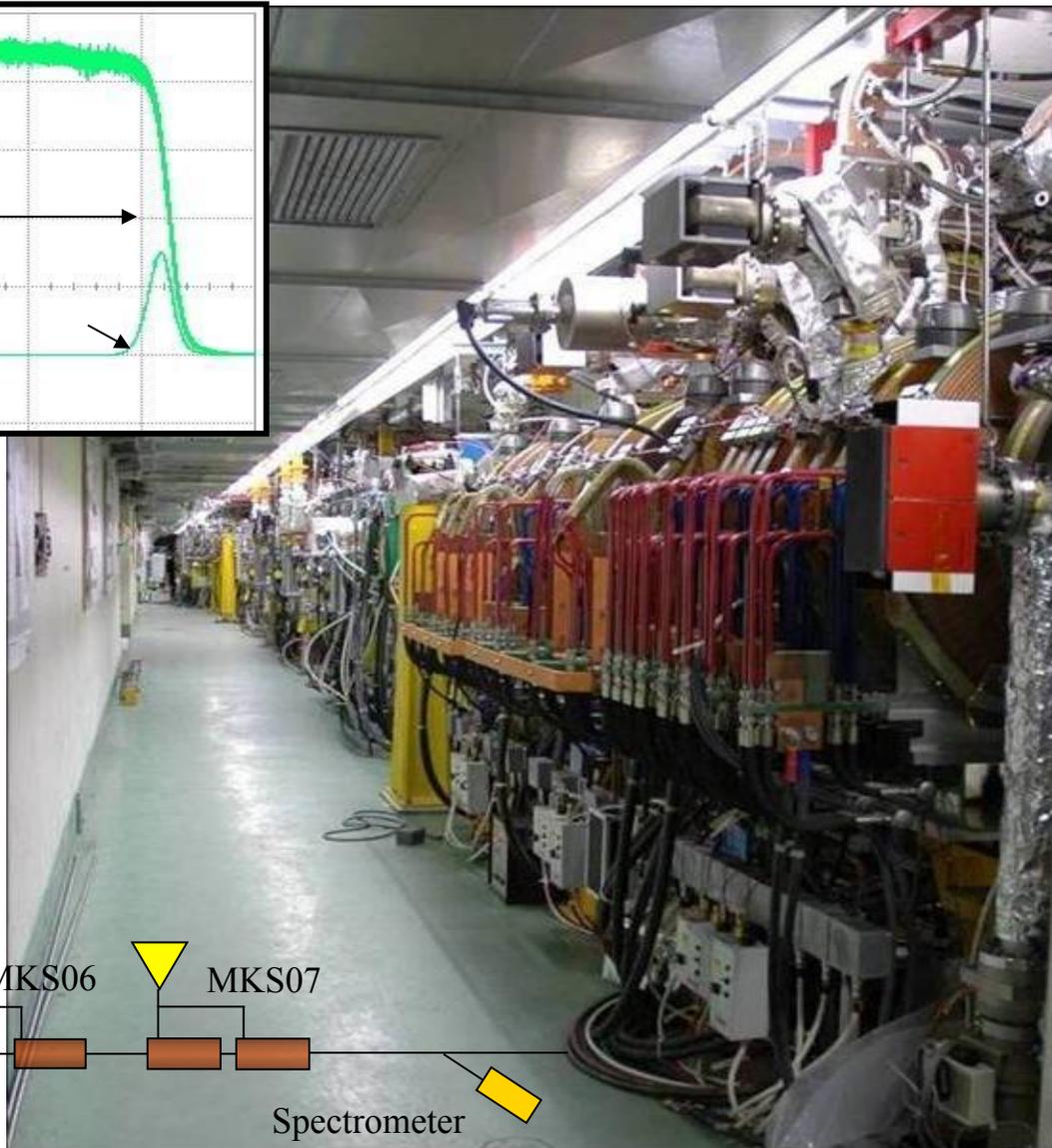
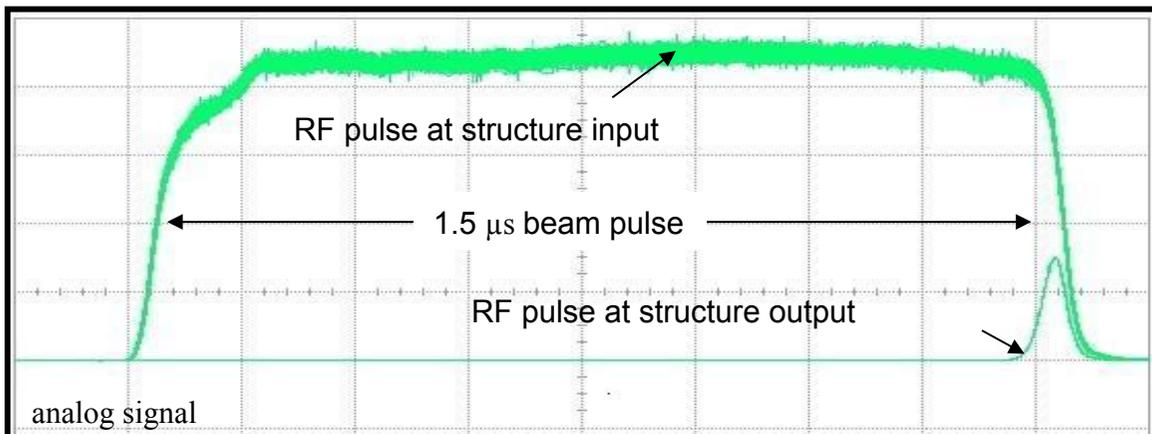




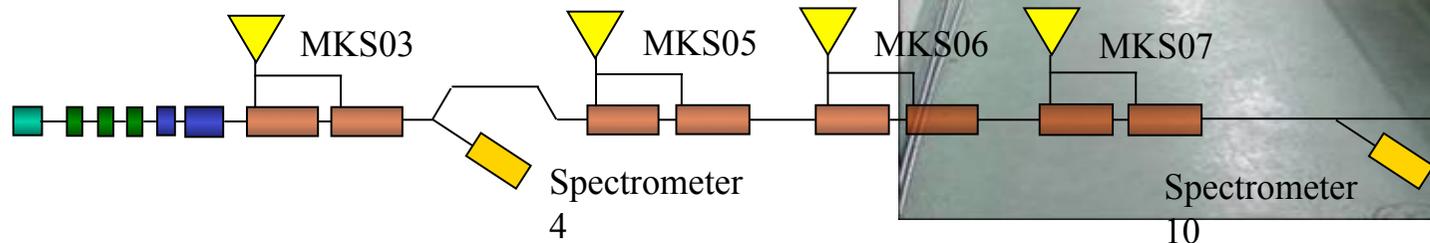
Dipole modes suppressed by slotted iris damping (first dipole's Q factor < 20) and HOM frequency detuning



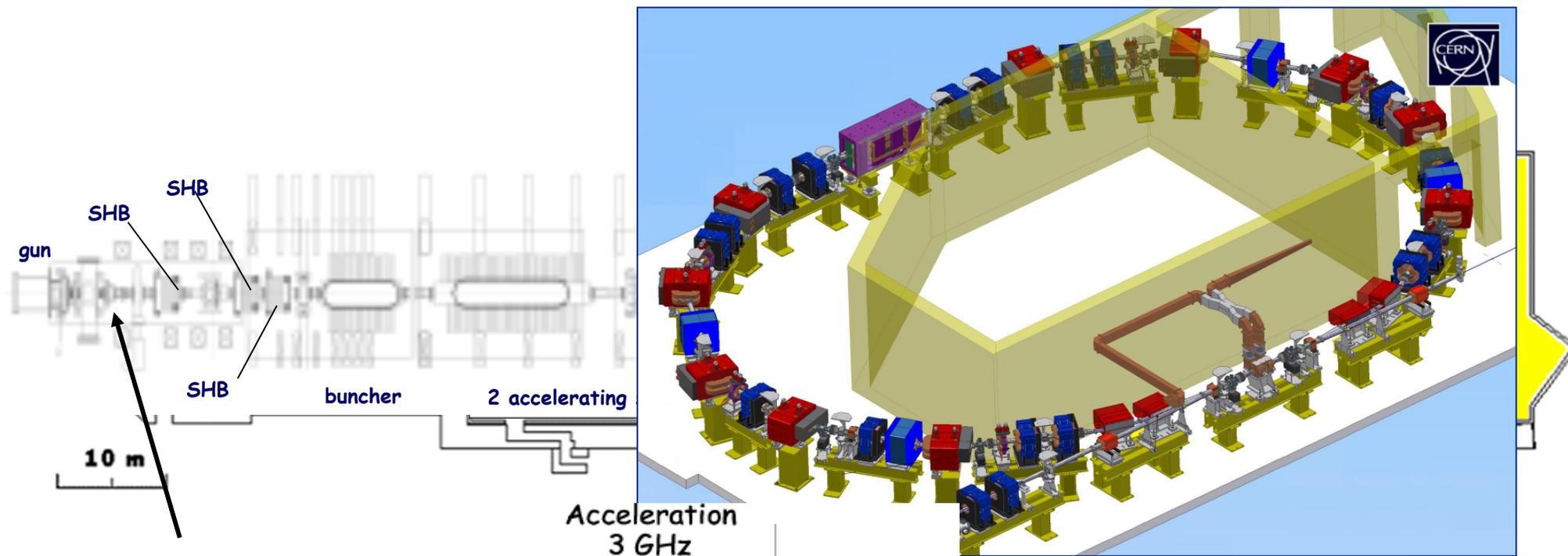
- 3 GHz $2\pi/3$ traveling wave structure
- constant aperture
- **slotted-iris damping** + **detuning** with nose cones
- up to 4 A 1.4 μ s beam pulse accelerated
no sign of beam break-up



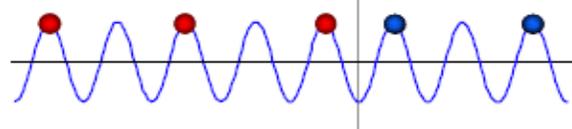
- Measured RF-to-beam efficiency 95.3%
- Theory 96% (~ 4 % ohmic losses)



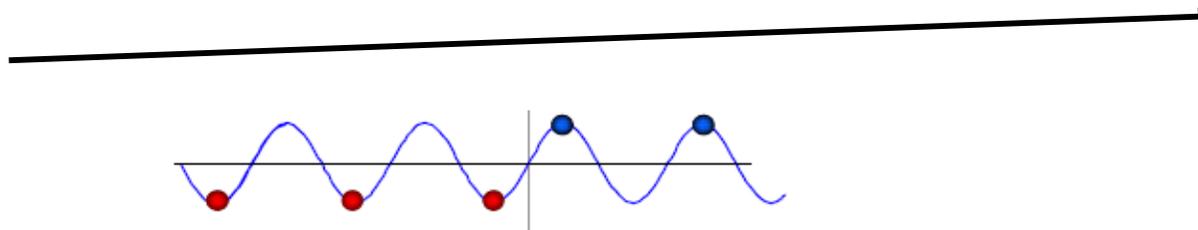




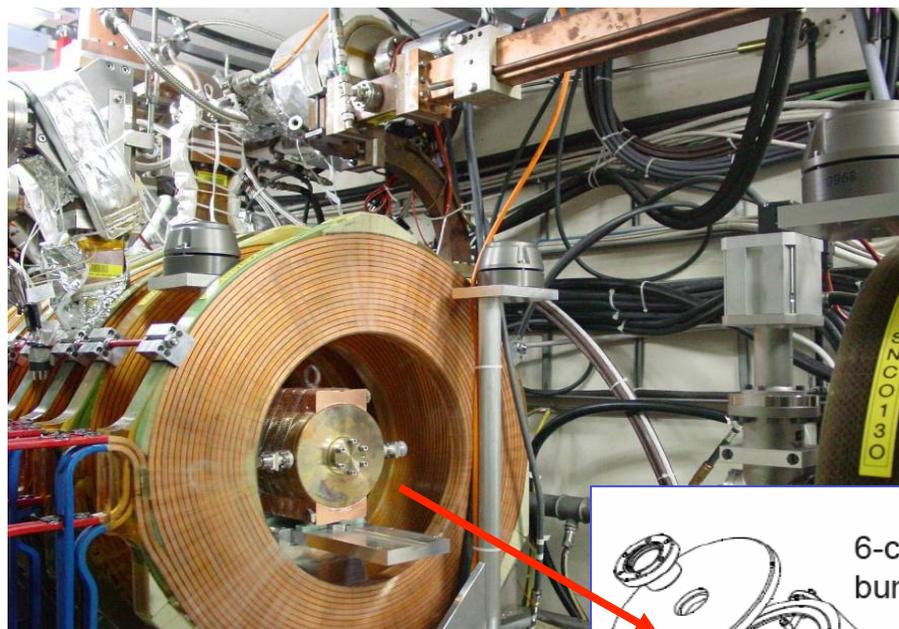
- 1.5 GHz **sub-harm. bunching** system



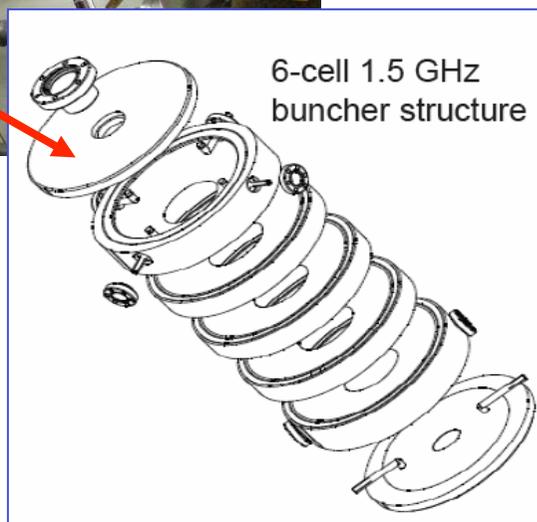
- 1.5 GHz **RF deflector**



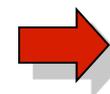
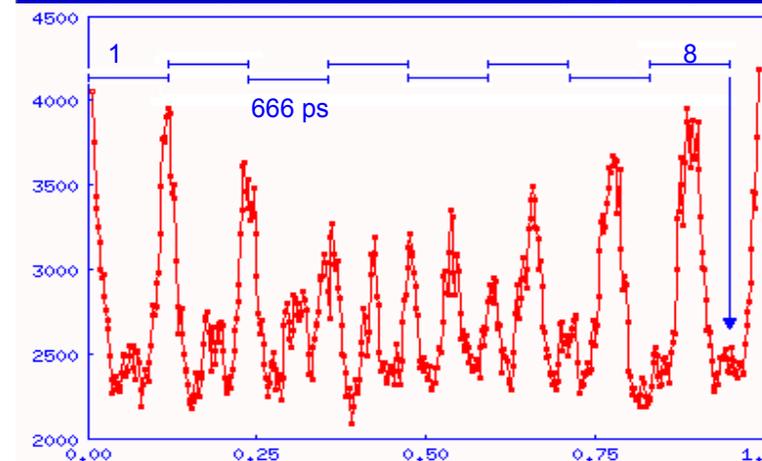
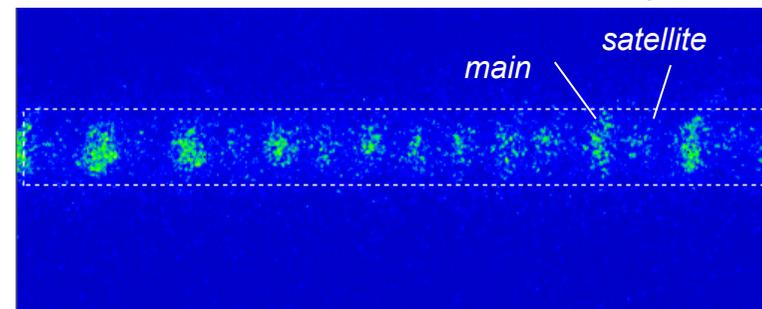
Fast phase switch from SHB system (CTF3)



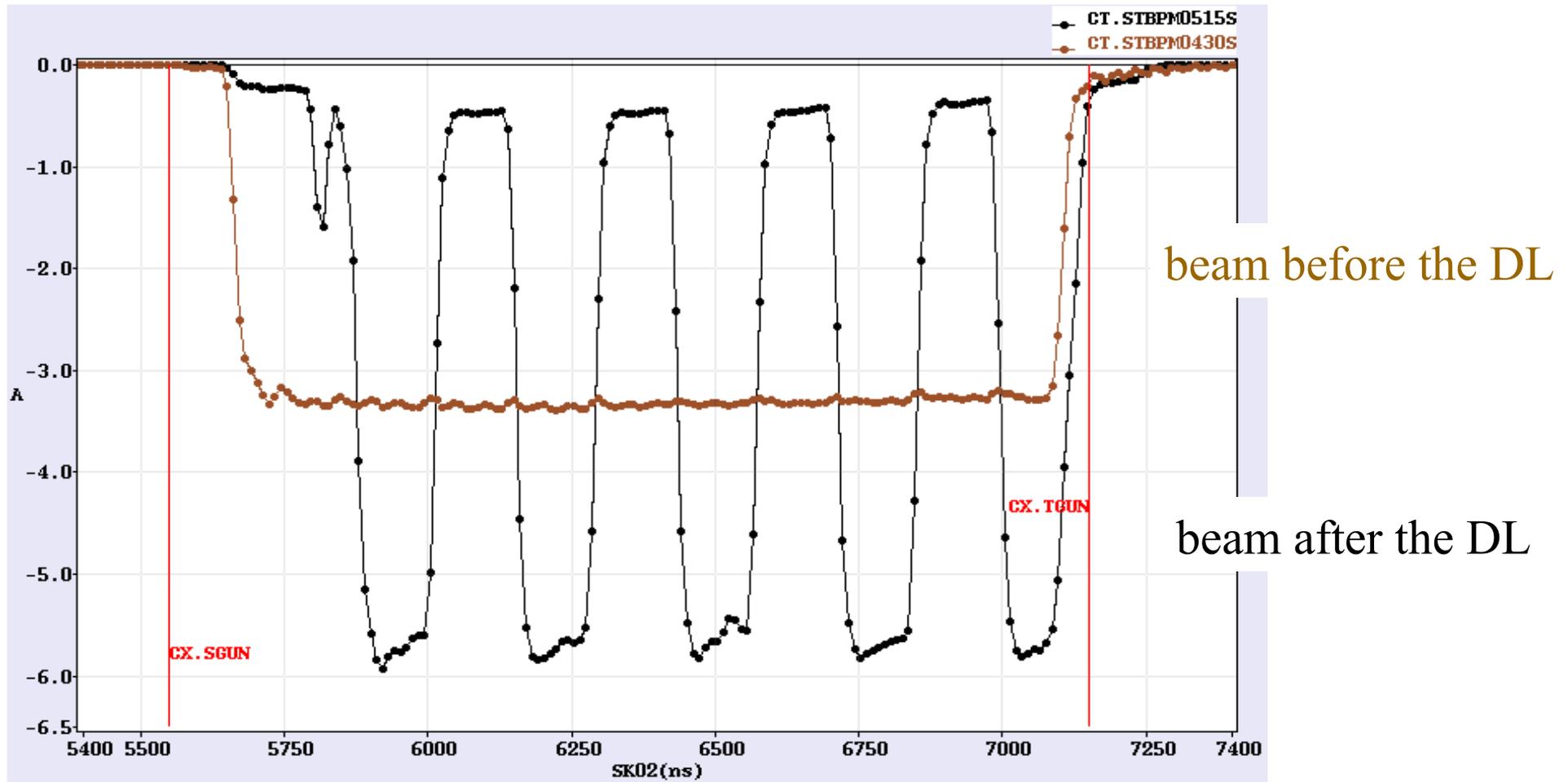
3 Traveling Wave Sub-harmonic bunchers, each fed by a wide-band Traveling Wave Tube



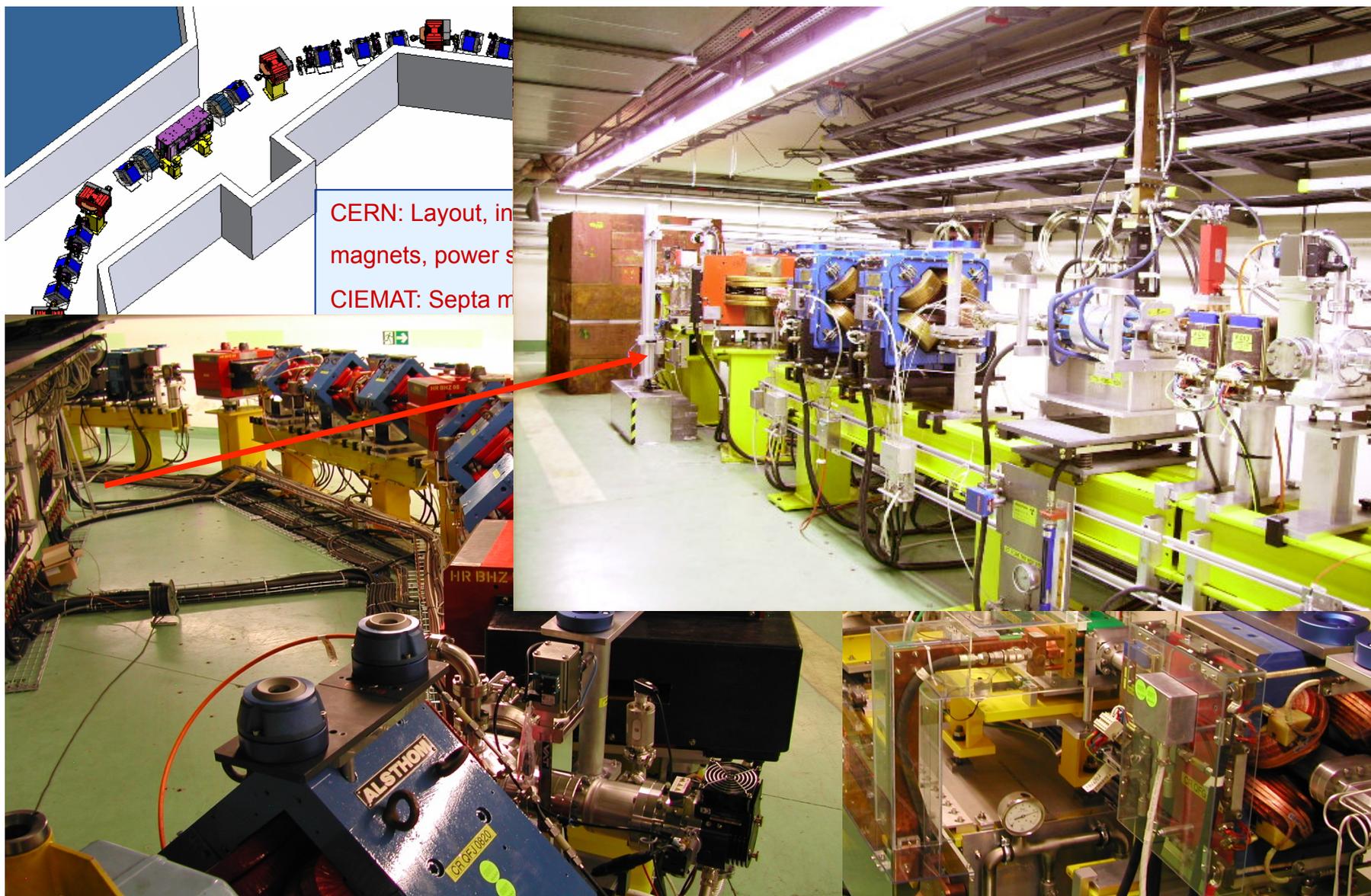
Streak camera image



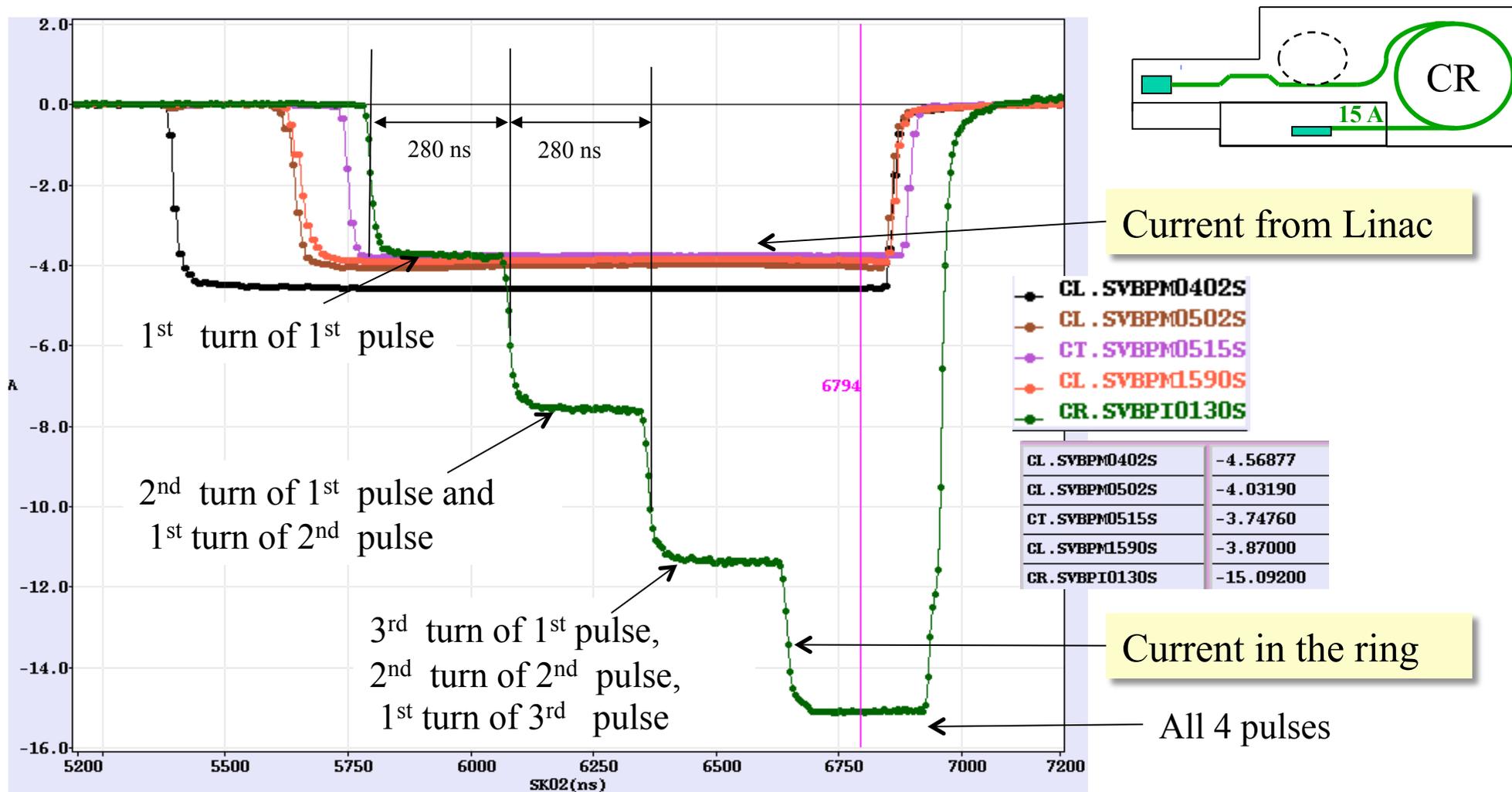
$$8.5 \cdot 666 \text{ ps} = 5.7 \text{ ns}$$



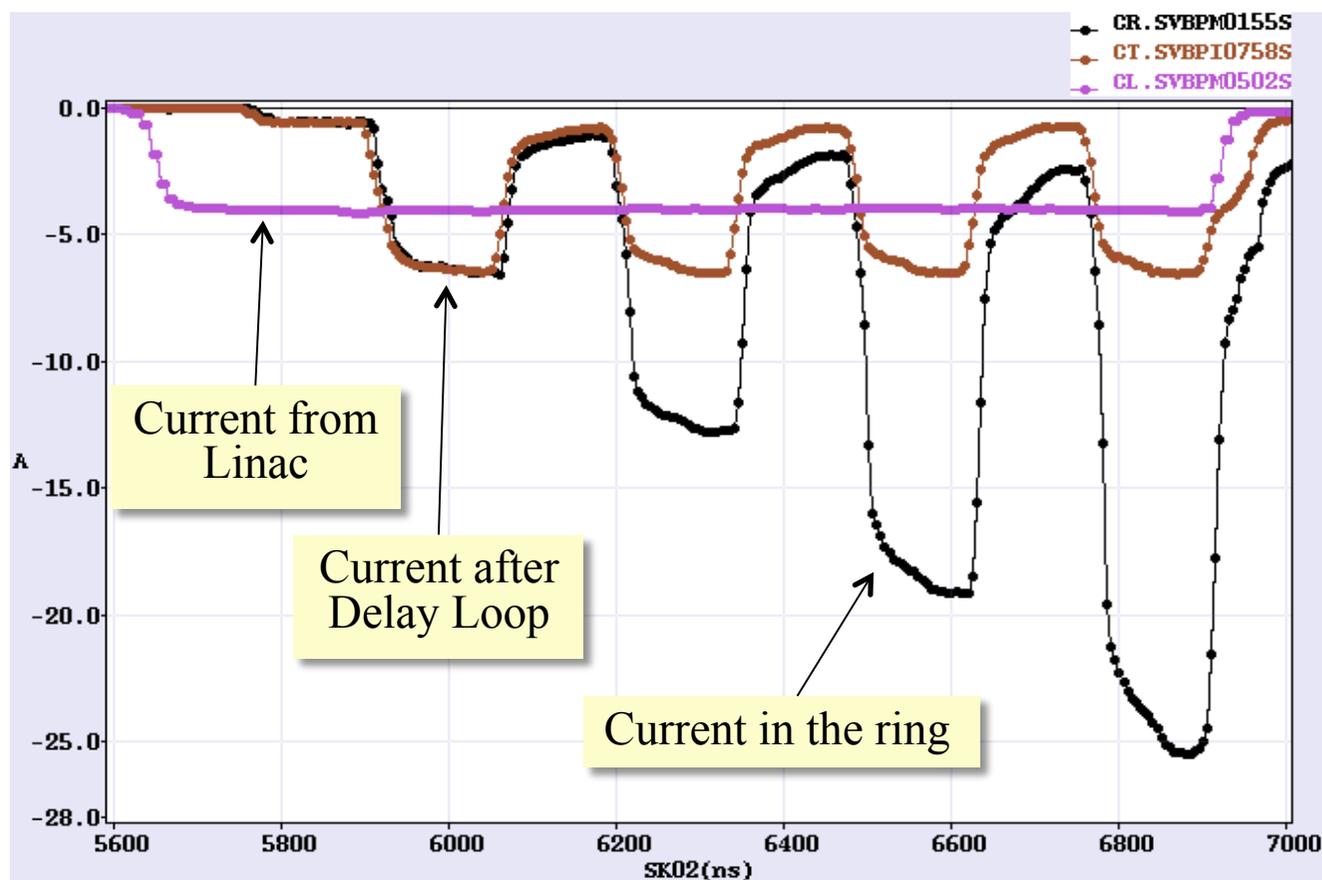
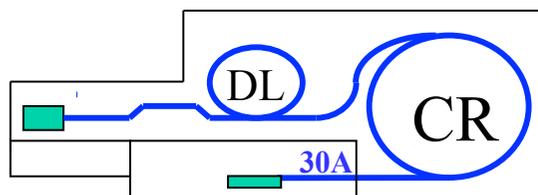
- 3.3 A after chicane \Rightarrow $<$ 6 A after combination (satellites)

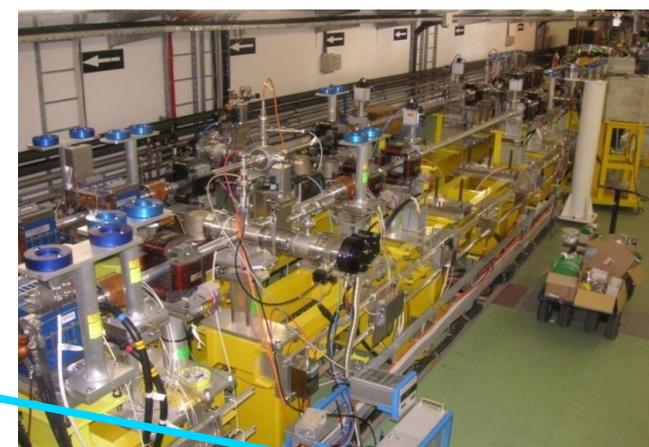
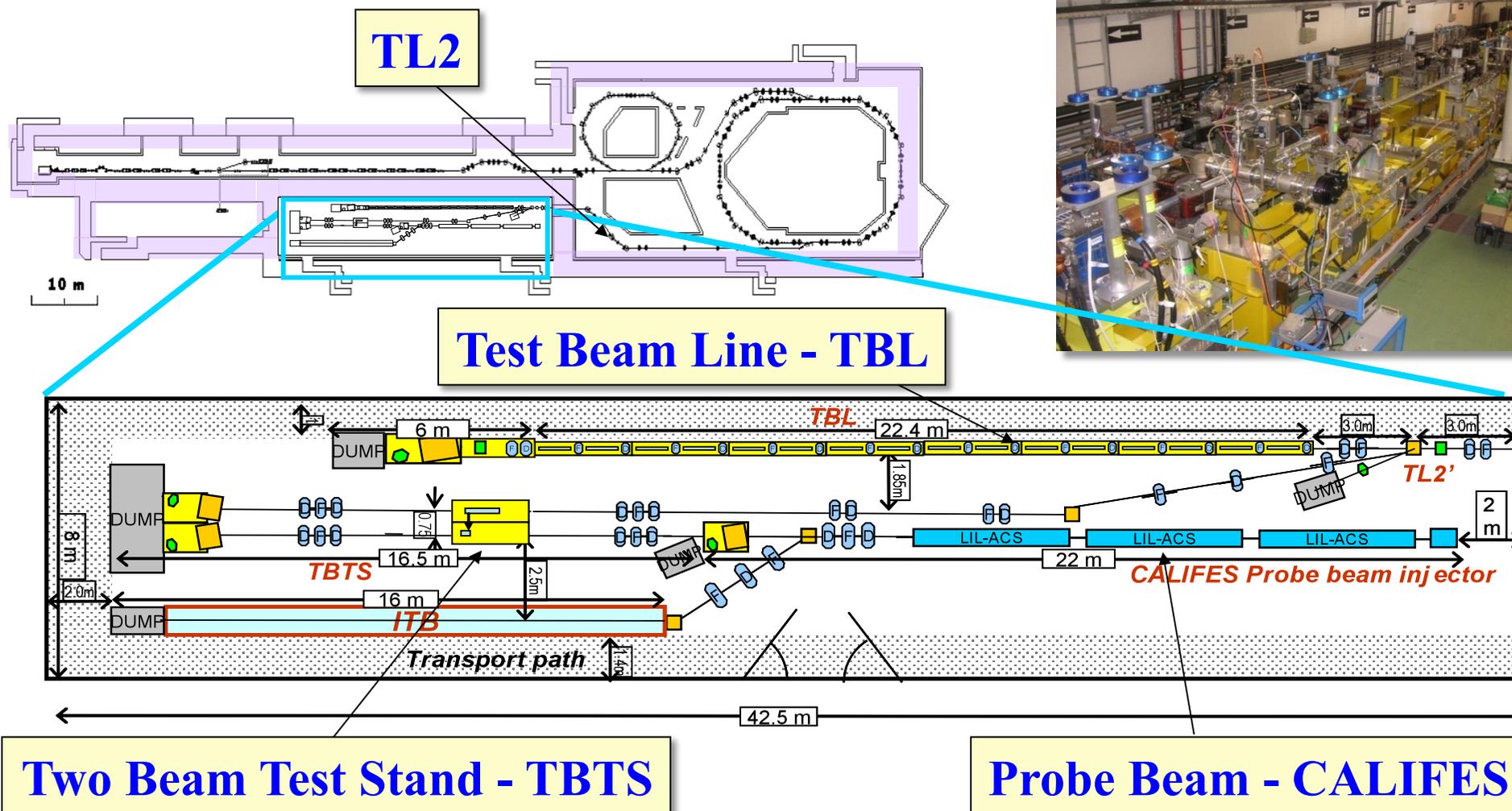


- factor 4 combination achieved with 15 A, 280 ns (without Delay Loop)

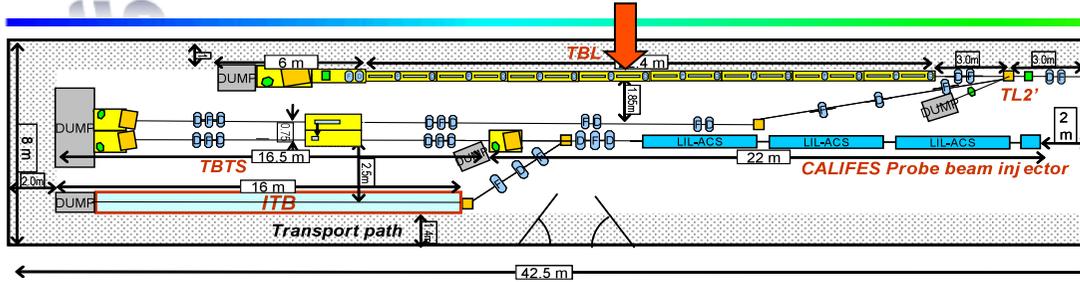


- combined operation of Delay Loop and Combiner Ring (factor 8 combination)
- ~26 A combination reached, nominal 140 ns pulse length
- => **Full drive beam generation, main goal of 2009, achieved**



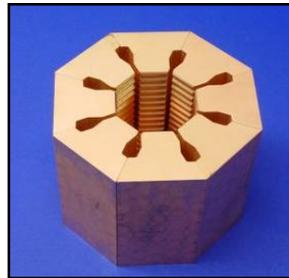
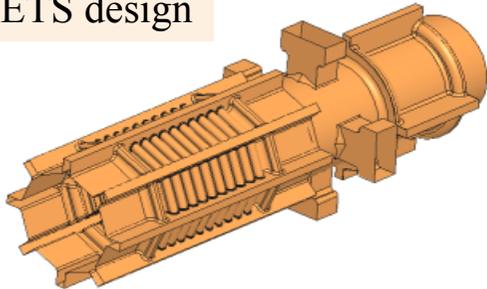


- tests for power production, deceleration and two-beam studies



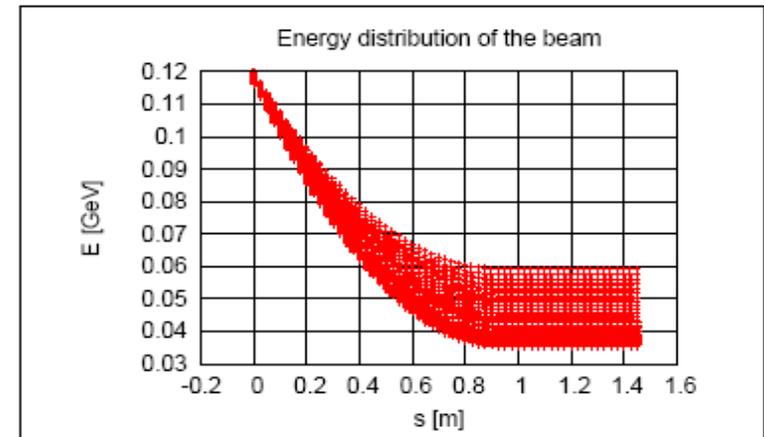
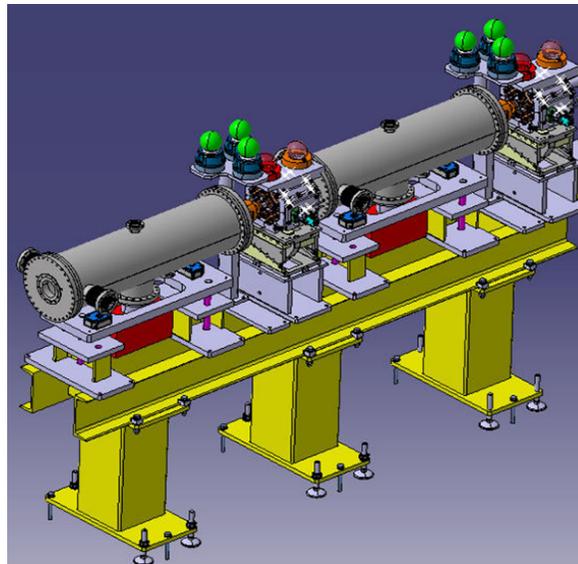
- High energy-spread beam transport decelerate to 50 % beam energy
 - Drive Beam stability
- Stability of RF power extraction total power in 16 PETS: 2.5 GW
 - Alignment procedures

PETS design



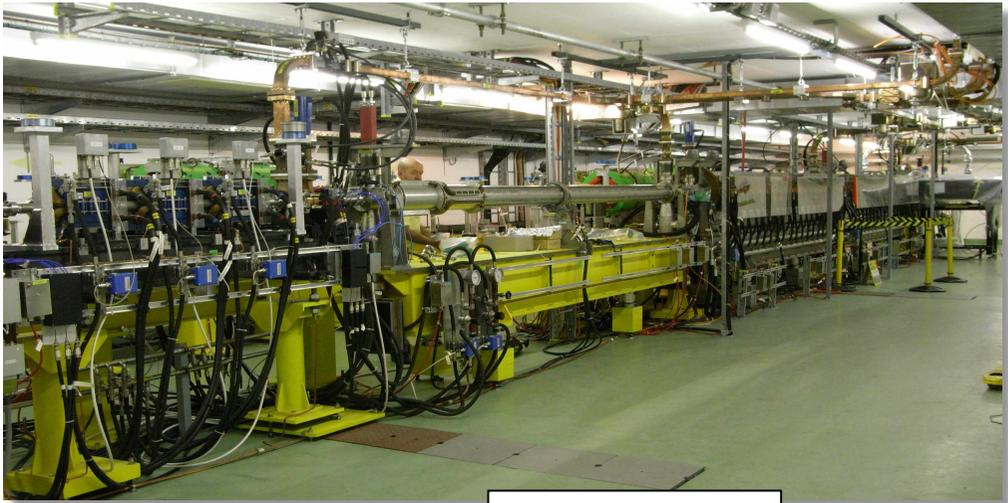
5 MV/m deceleration (35 A)
165 MV output Power

2 standard cells,
16 total



PETS development: CIEMAT
BPM: IFIC Valencia
and UPC Barcelona

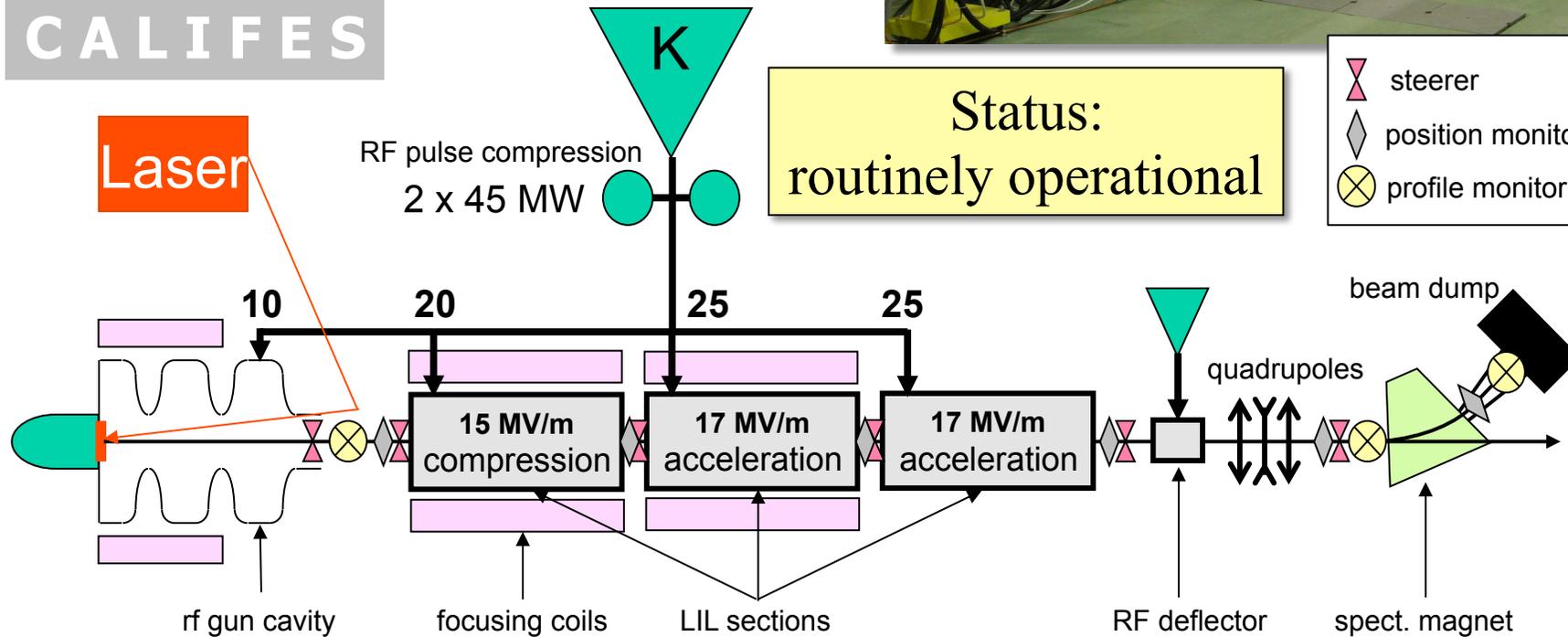
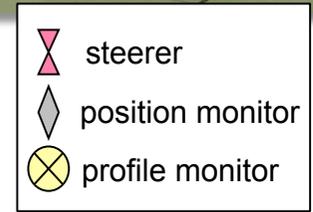
**Responsibility of IRFU (DAPNIA)
CEA, Saclay, France**



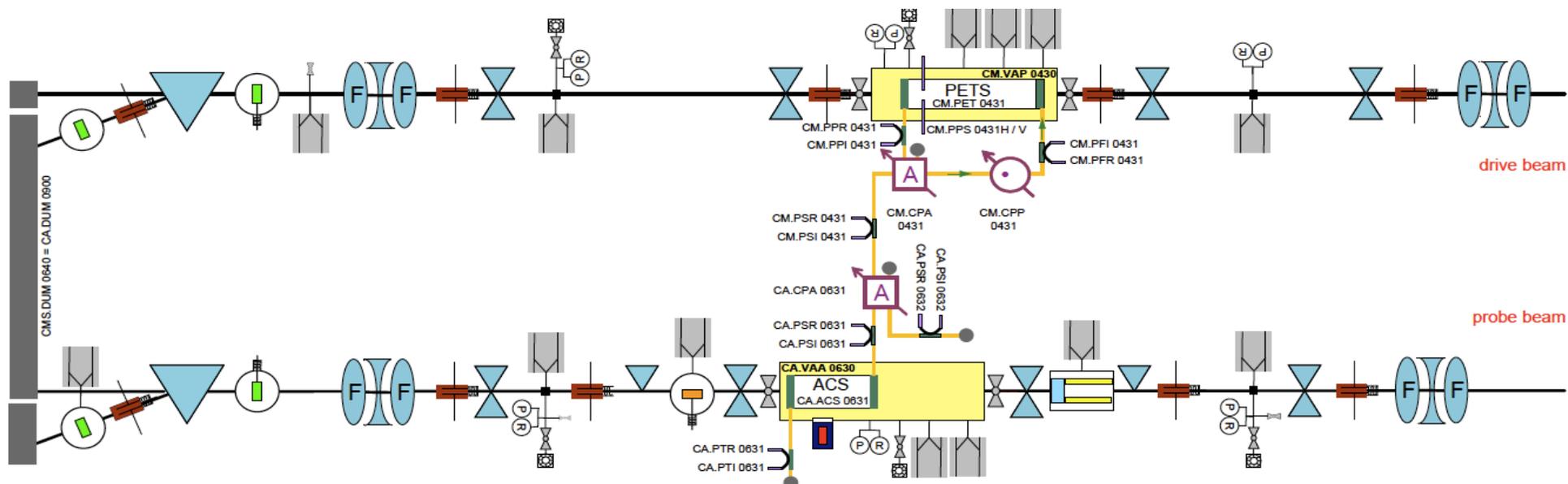
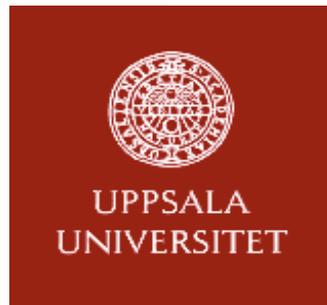
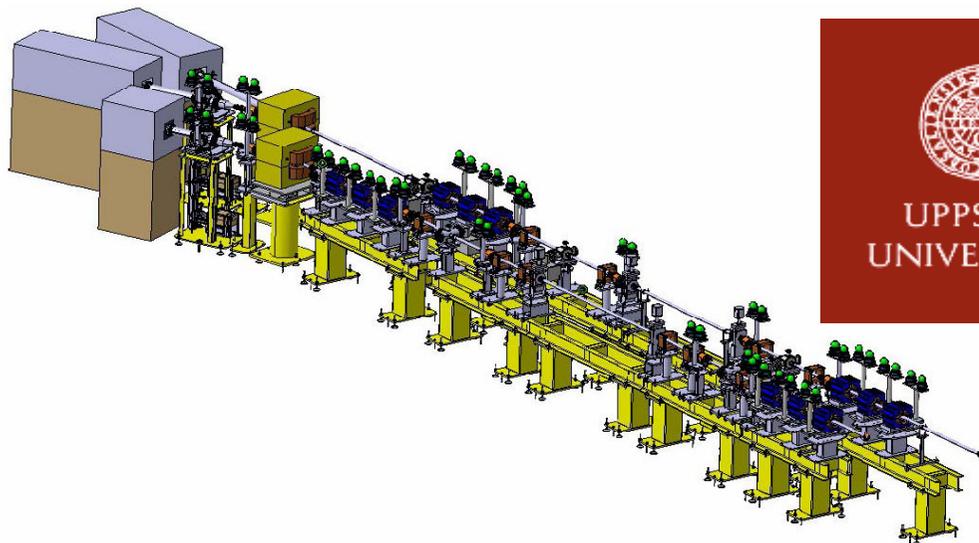
180 MeV
bunch charge 0.6 nC
number of bunches 1 - 64

CALIFES

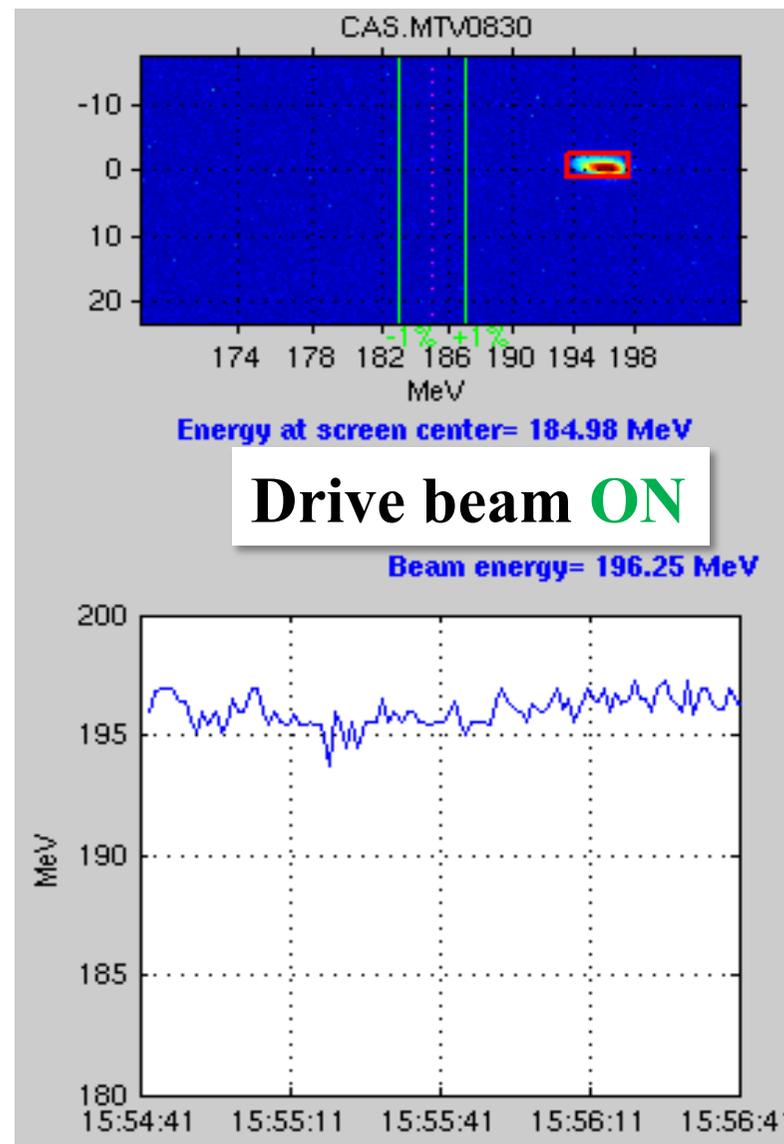
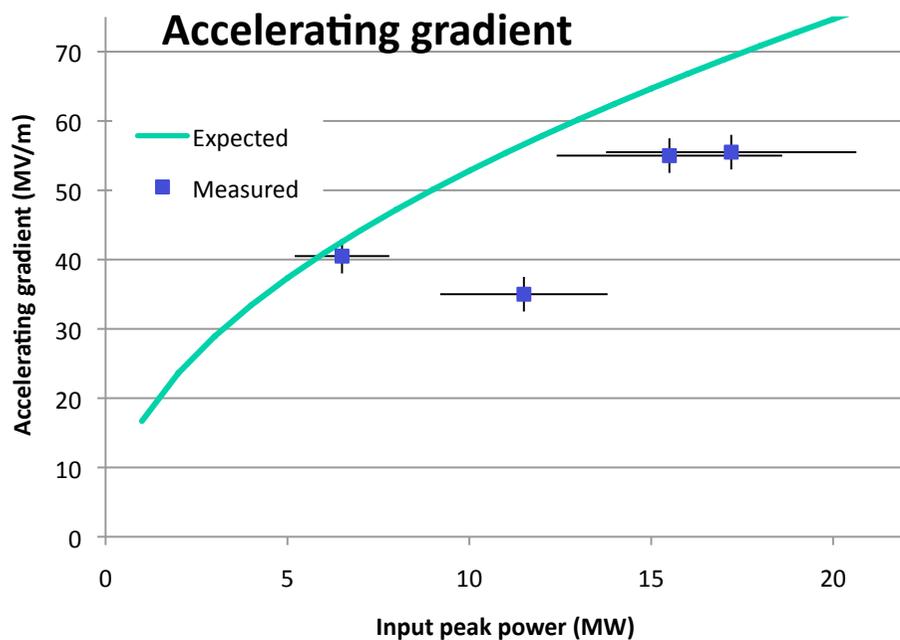
Status:
routinely operational



A. Mosnier



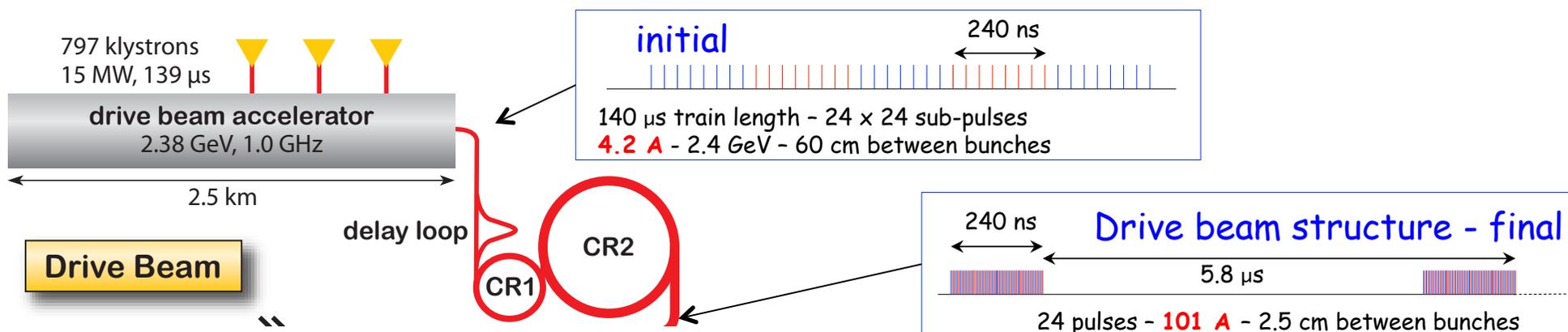
- maximum probe beam acceleration of 11 MeV measured
- => **gradient ~55 MV/m**
- RF calibrations to be verified



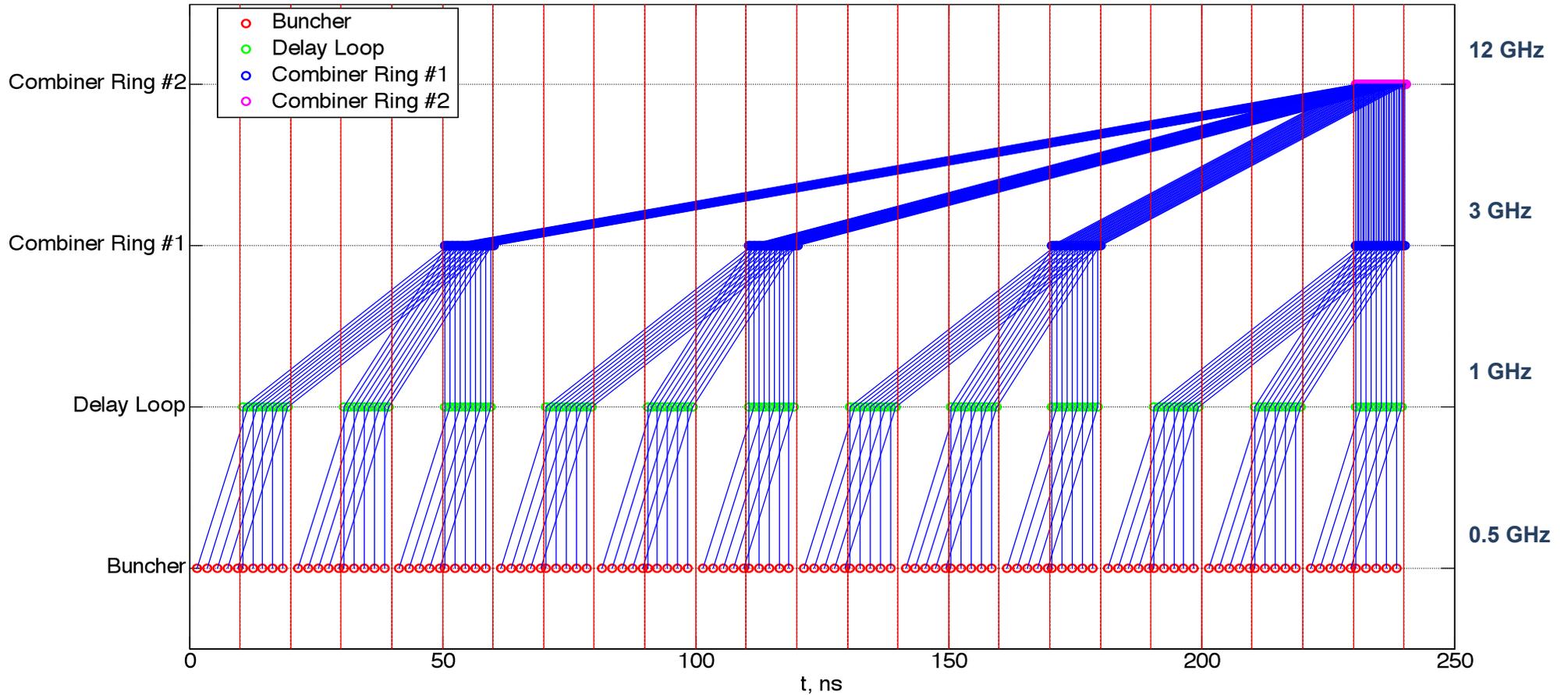
	CTF3	CLIC
Energy	0.150 GeV	2.4 GeV
Pulse length	1.2 μ s	140 μ s
Multiplication factor	2 x 4 = 8	2 x 3 x 4 = 24
Linac current	3.75 A	4.2 A
Final current	30 A	100 A
RF frequency	3 GHz	1 GHz
Deceleration	to ~50% energy	to 10% energy
Repetition rate	up to 5 Hz	50 Hz
Energy per beam pulse	0.7 kJ	1400 kJ
Average beam power	3.4 kW	70 MW

- Still considerable extrapolation to CLIC parameters
- Especially total beam power (loss management, machine protection)
- Good understanding of CTF3 and benchmarking needed

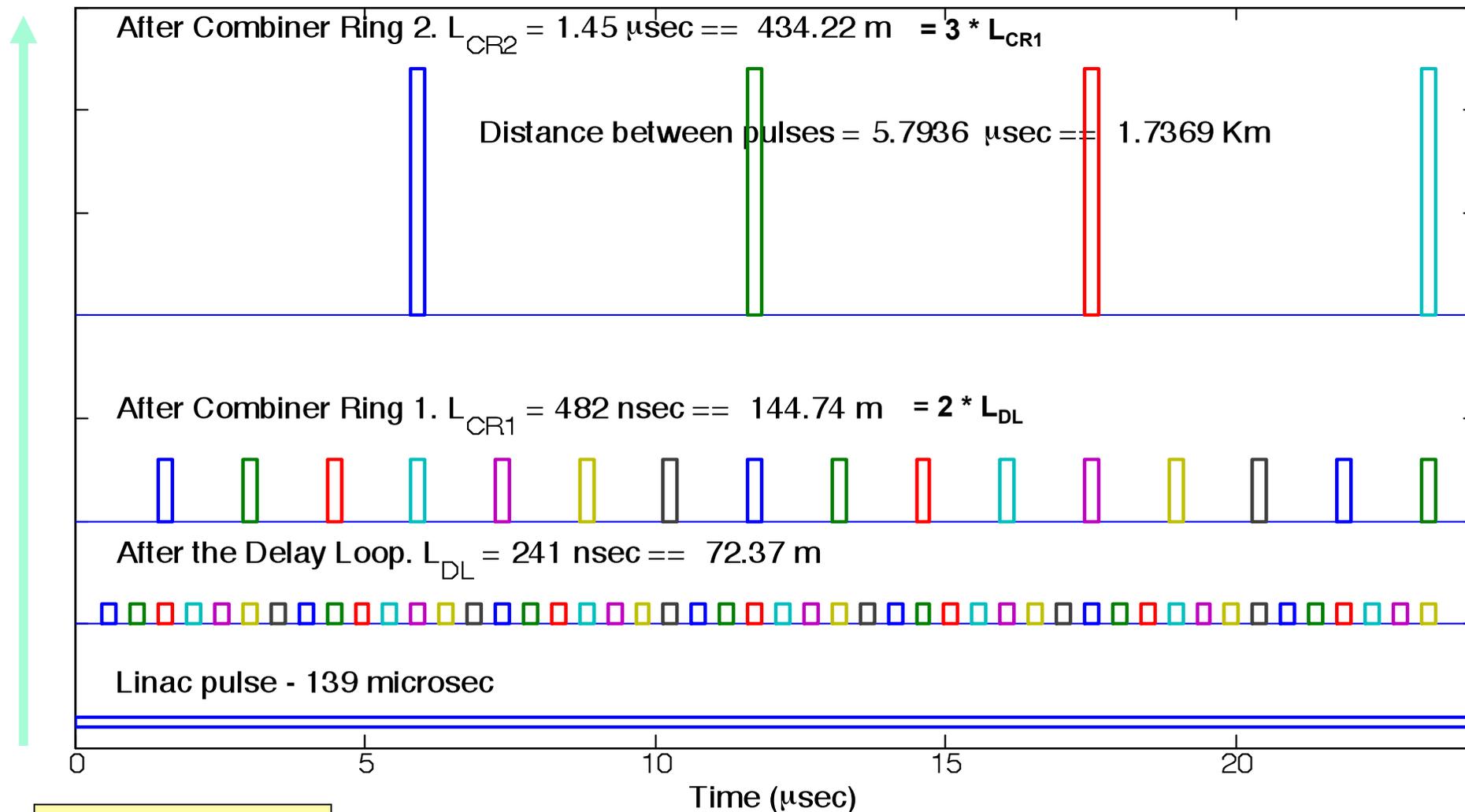
- Conventionally generate a **long beam pulse** with the right bunch structure (fill every 2nd RF bucket and switch between even and odd buckets every time of flight T_{DL} in the Delay Loop)
- **Fully loaded acceleration**: Efficiently **accelerate** long beam pulse
- **Bunch interleaving**: Delay parts of the pulse and **interleave the bunches** in a Delay Loop and Combiner Ring(s)
- => the long pulse (low frequency and low current) is transformed into shorter pulses of **high current** and **high bunch repetition frequency**



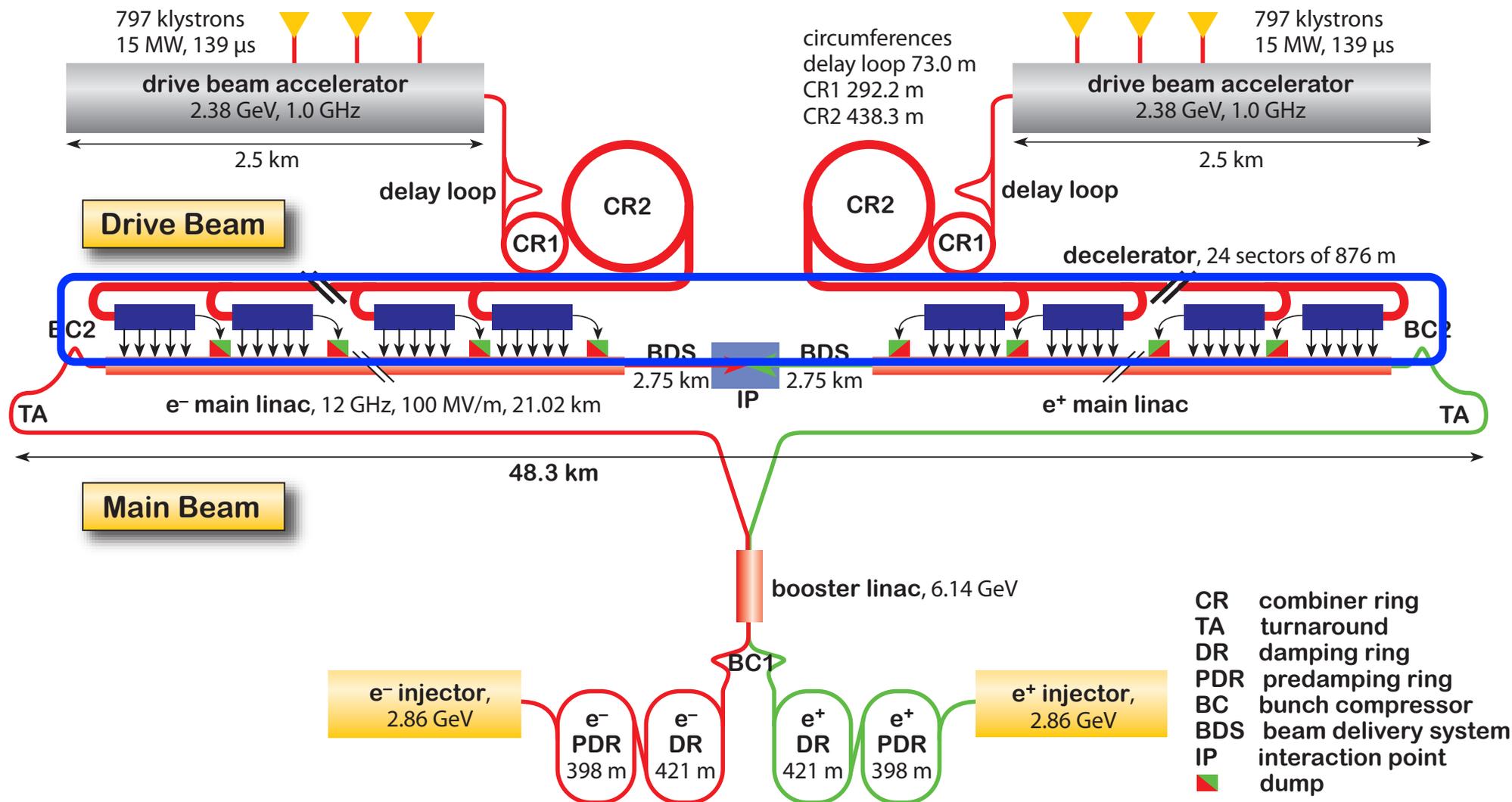
$$f_{\text{beam}} = 4 * 3 * 2 * f_{\text{initial}}$$



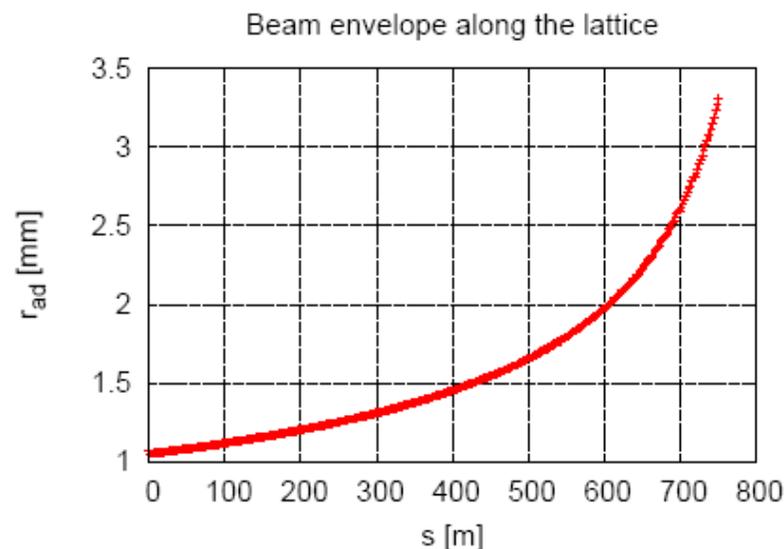
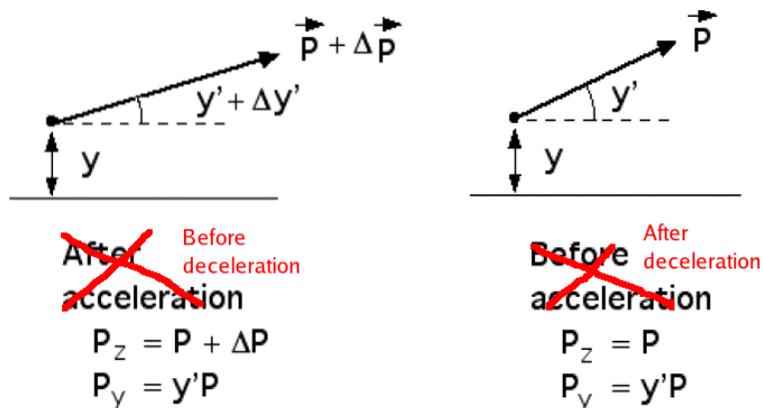
Oleksiy Kononenko



=> see homework



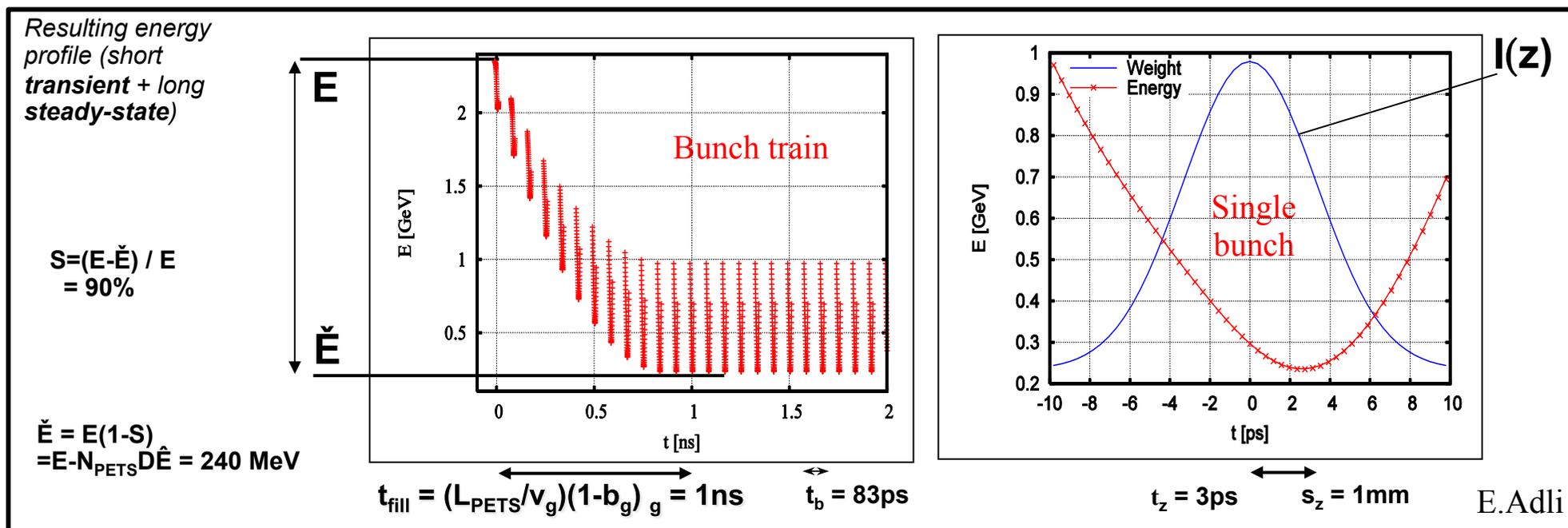
- High current drive beam induces RF fields in special structures
- Particles will be decelerated
- **Adiabatic UN-damping** increases transverse oscillations
=> emittance growth along the decelerator



- Sector length trade-off from beam dynamics, efficiency, and cost
- CLIC values: decelerate from 2.37 GeV to 237 MeV => 10%

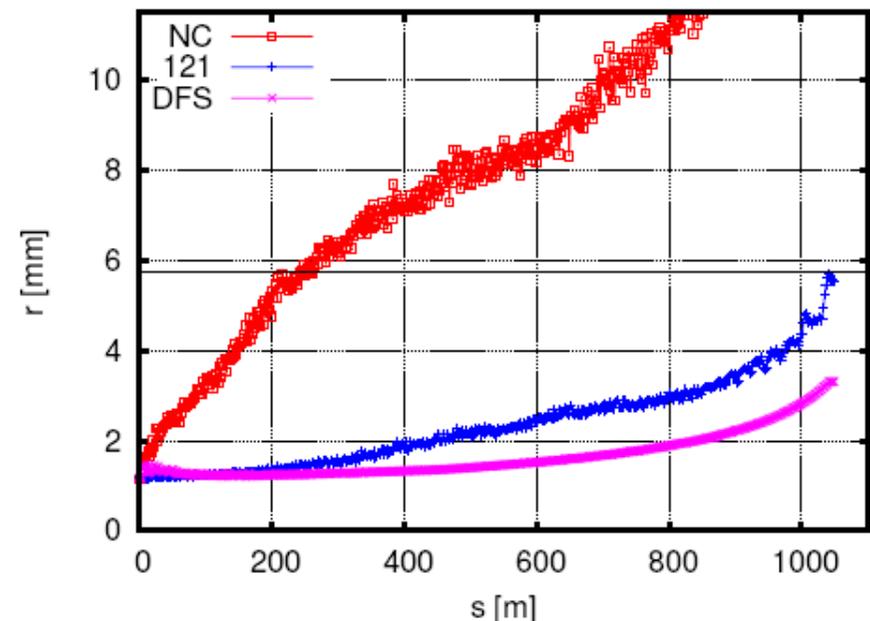
24 decelerator sectors per main linac

- Each sector receives one drive beam pulse of 240 ns, per main beam pulse
- Up to $S=90\%$ of the initial particle energy is extracted within each pulse leading to an energy extraction efficiency of about 84%
- after short transient => steady state with **large single bunch energy spread**



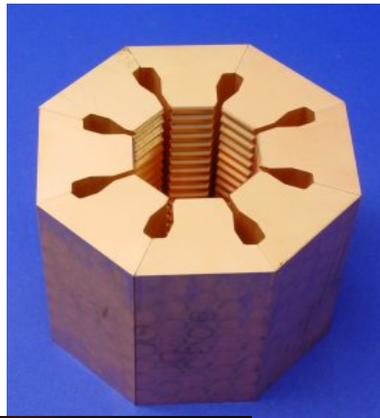
- Goal: **transport particles of all energies** through the decelerator sector: in the presence of huge energy spread (90%)
- Tight **FODO focusing** (large energy acceptance, low beta)
- Lowest energy particles ideally see constant FODO phase-advance $\mu \sim 90^\circ$, higher energy particles see phase-advance varying from $\mu \sim 90^\circ$ to $\mu \sim 10^\circ$

- Good quad alignment needed ($20\mu\text{m}$)
- Good BPM accuracy ($20\mu\text{m}$)
- Orbit correction essential
 - 1-to-1 steering to BPM centres
 - DFS (Dispersion Free Steering) gives almost ideal case



- must **extract** efficiently **>100 MW power** from high current drive beam
- passive microwave device in which bunches of the drive beam interact with the impedance of the periodically loaded waveguide and generate RF power
- periodically corrugated structure with low impedance (big a/λ)
- ON/OFF mechanism

=> see homework



The power produced by the bunched (ω_0) beam in a constant impedance structure:

Design input parameters

PETS design

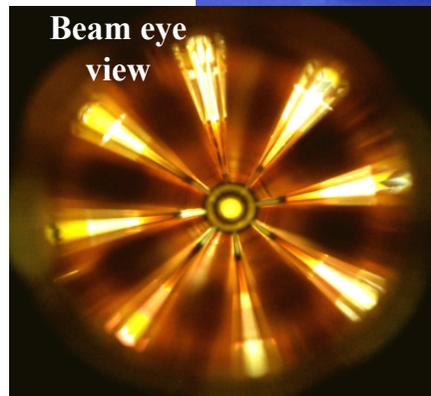
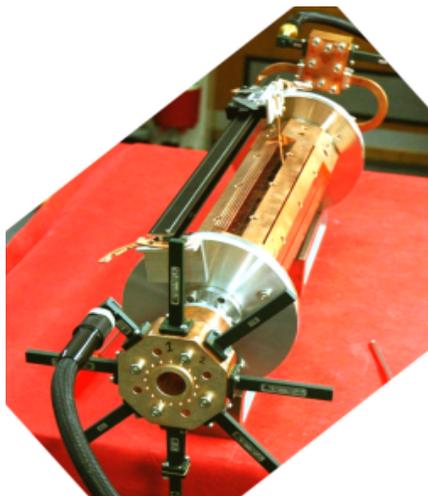
$$P = I^2 L^2 F_b^2 \omega_0 \frac{R/Q}{V_g 4}$$

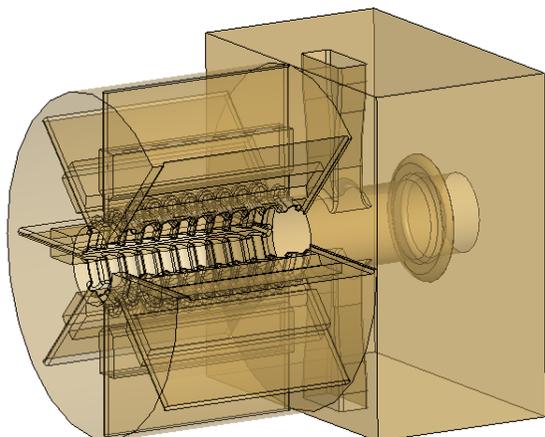
P - RF power, determined by the accelerating structure needs and the module layout.

I - Drive beam current

L - Active length of the PETS

F_b - single bunch form factor (≈ 1)

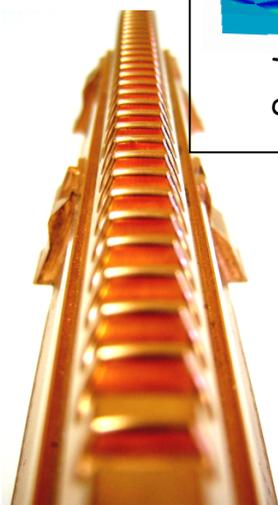
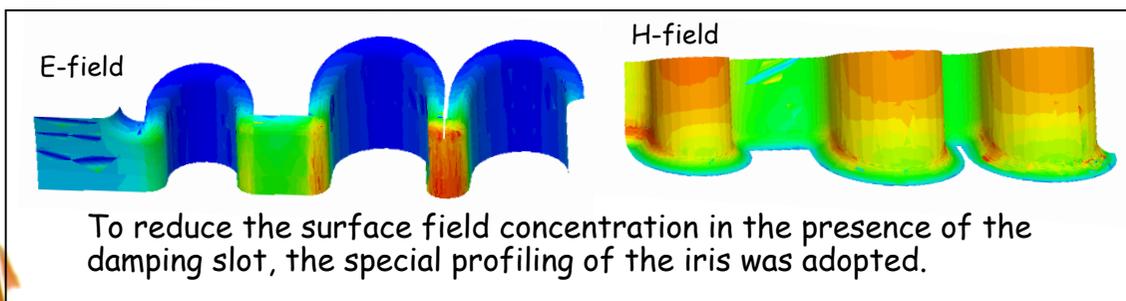




The PETS comprises **eight octants** separated by the **damping slots**. Each of the slots is equipped with **HOM damping loads**. This arrangement follows the need to provide **strong damping** of the transverse modes.

PETS parameters:

- Aperture = 23 mm
- Period = 6.253 mm (90°/cell)
- Iris thickness = 2 mm
- R/Q = 2258 Ω
- V group = 0.453
- Q = 7200
- P/C = 13.4
- E surf. (135 MW) = 56 MV/m
- H surf. (135 MW) = 0.08 MA/m (ΔT max (240 ns, Cu) = 1.8 C°)



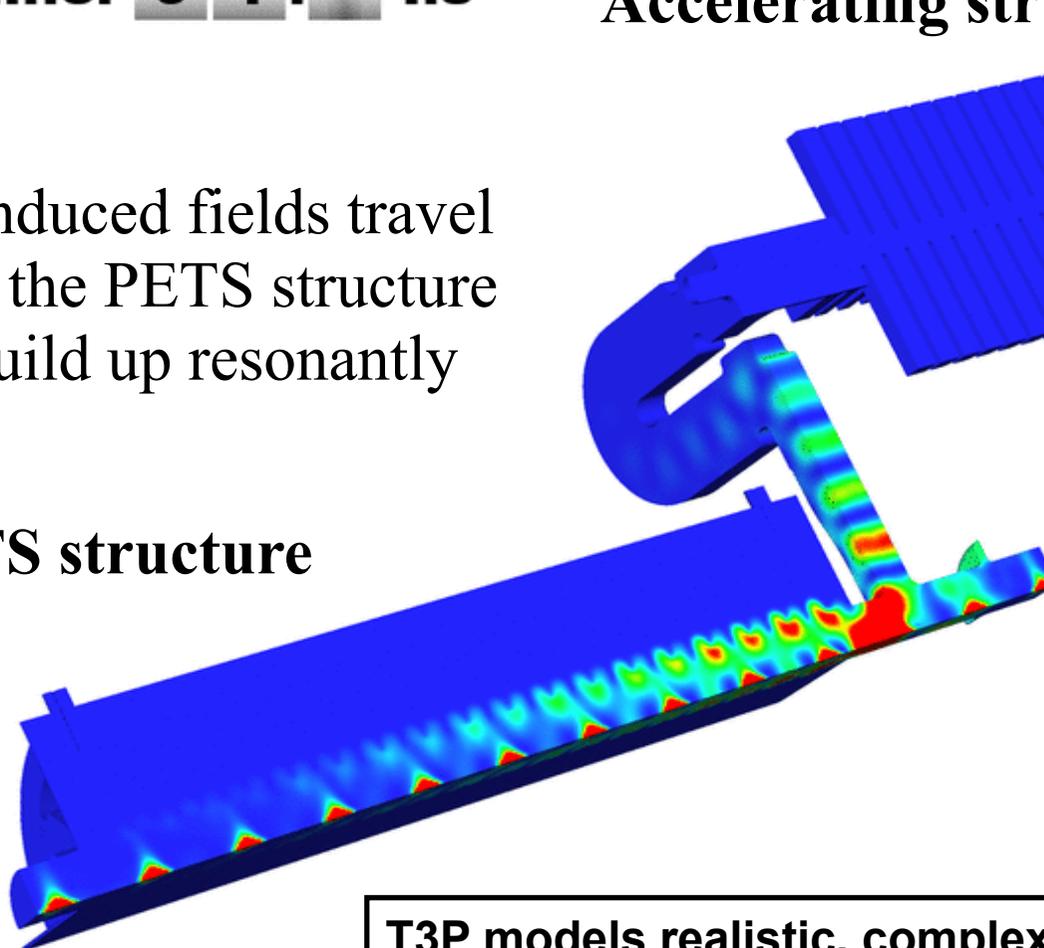
I. Syrathev

time: 0 1 . 0 ns

Accelerating structure

- The induced fields travel along the PETS structure and build up resonantly

PETS structure



Low group velocity
requires simulations with
100k time steps

T3P models realistic, complex
accelerator structures with
unprecedented accuracy

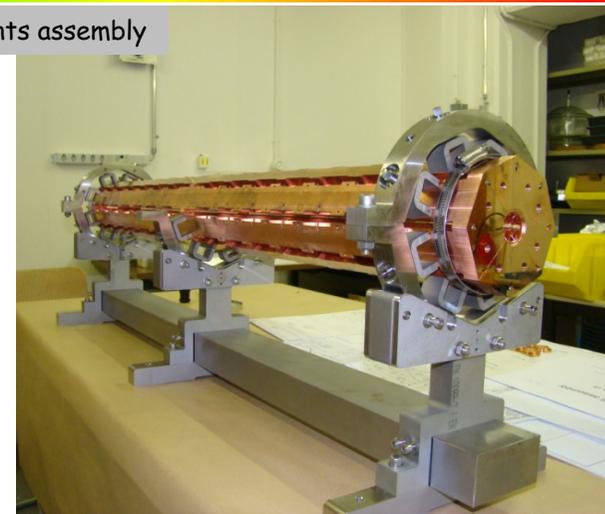


Arno Candel, SLAC

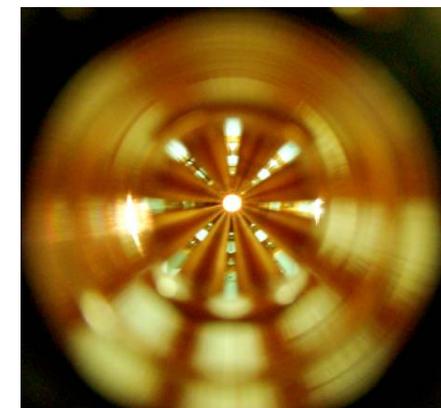
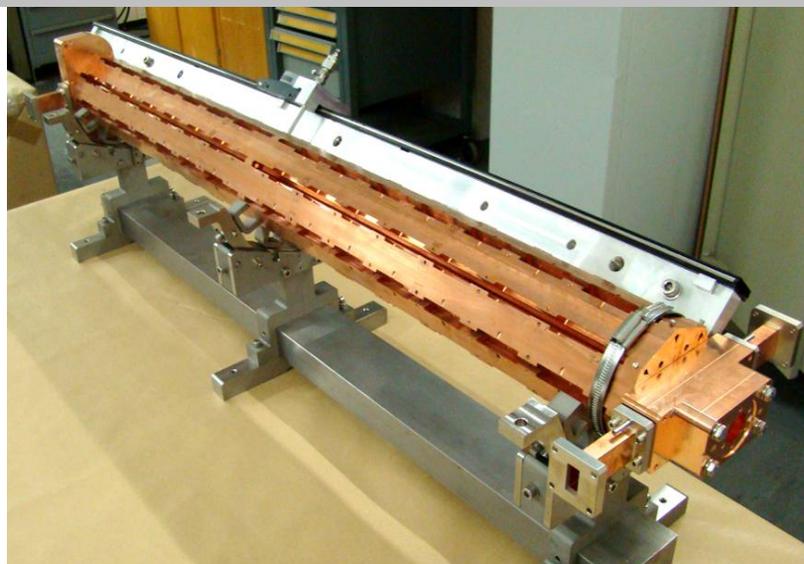
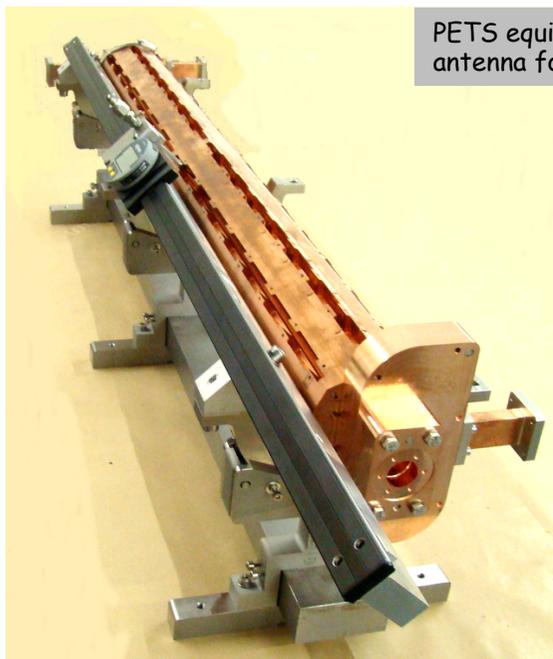
8 bars, as received from VDL



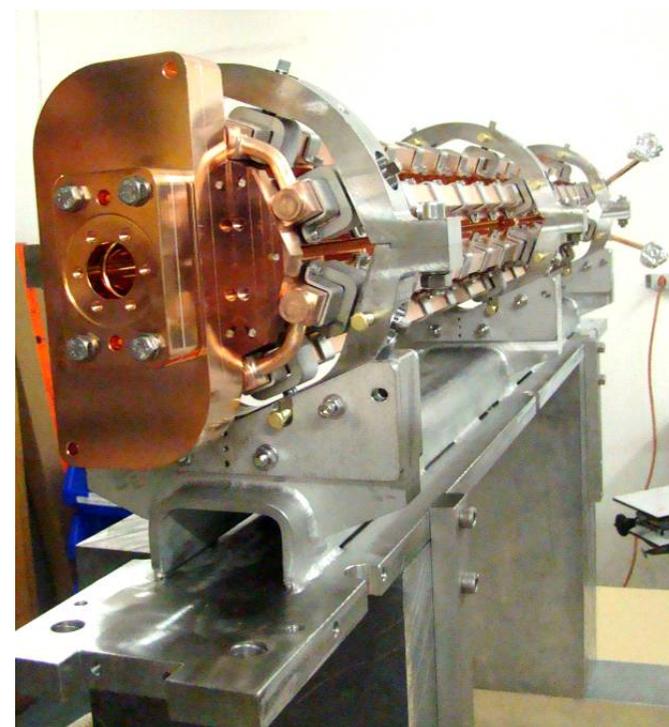
PETS octants assembly



PETS equipped with the power couplers and electronic ruler with pick-up antenna for the phase advance measurements.



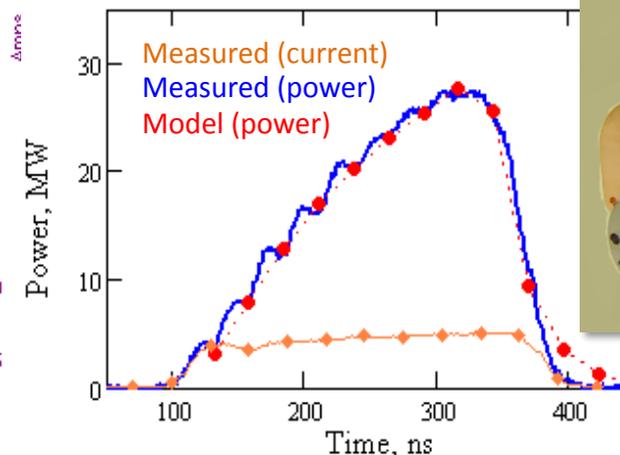
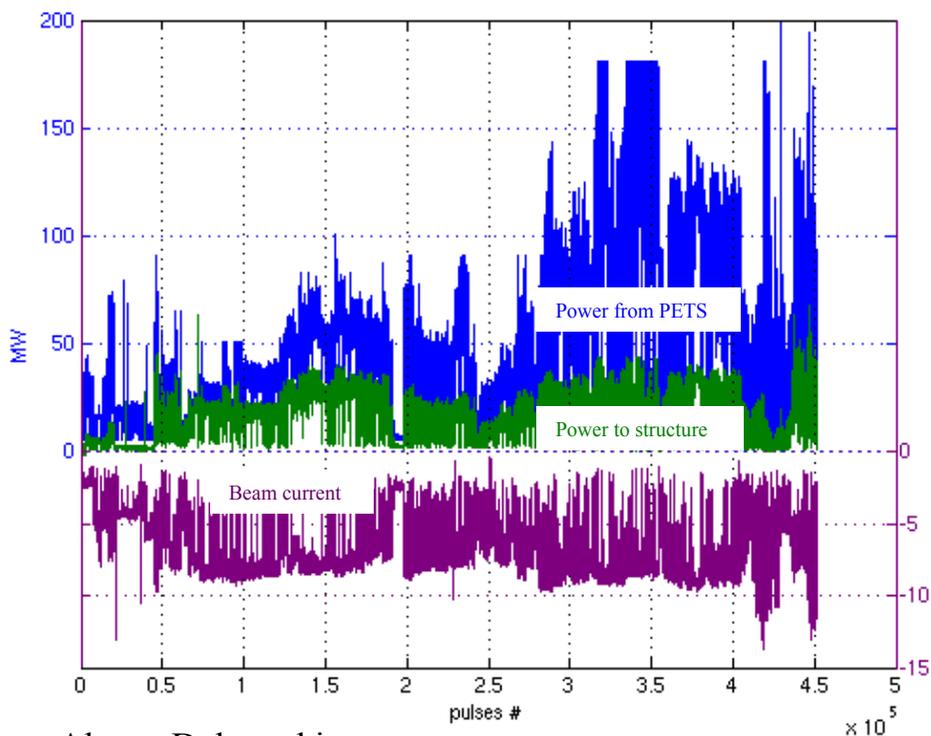
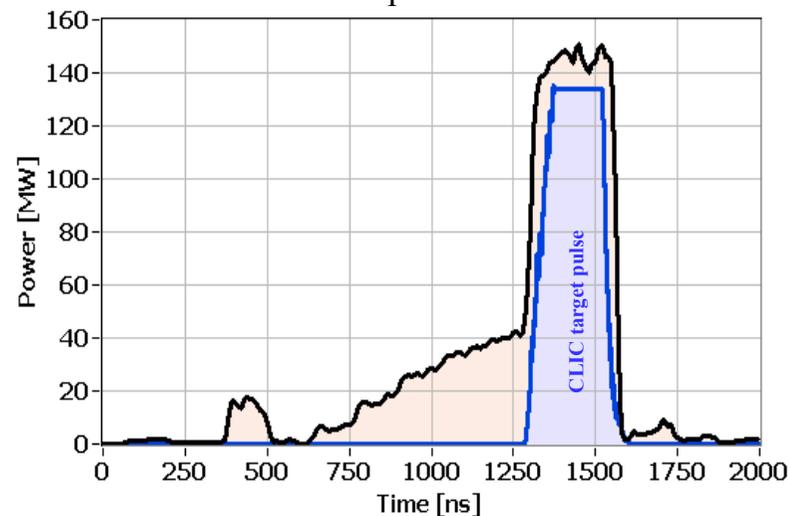
I. Syrathev



I. Syrathev

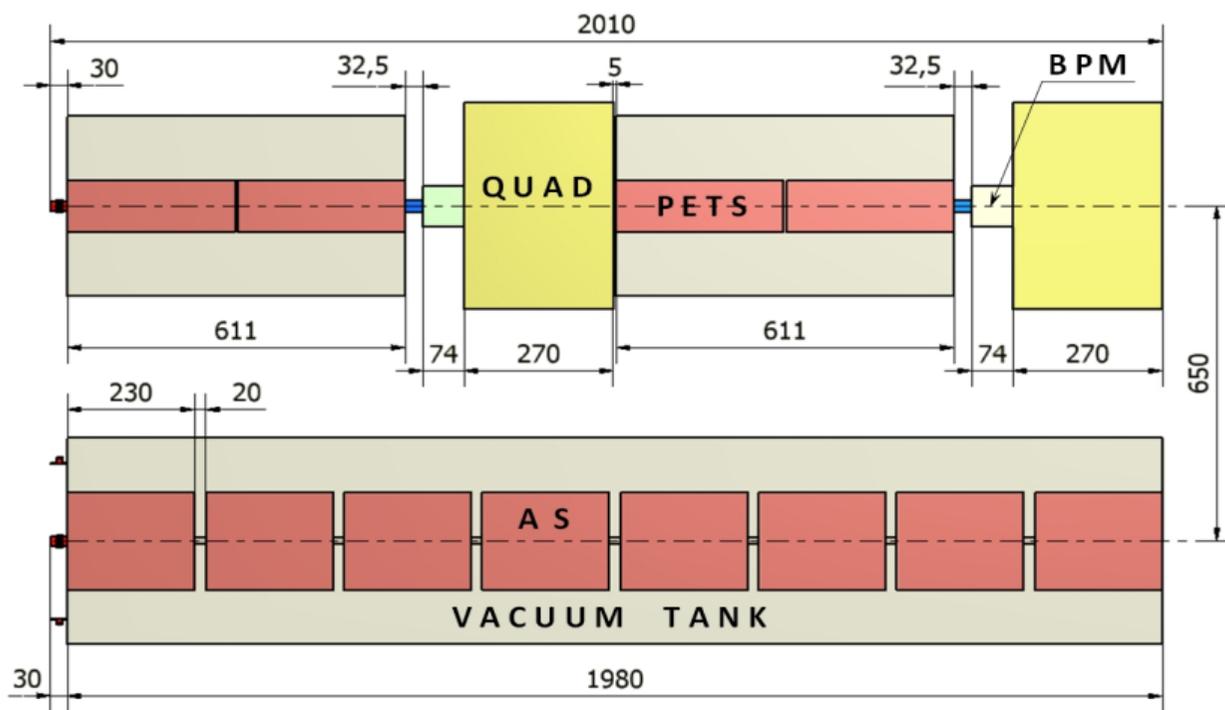
- achieved 150 MW @ 266ns in RF driven test at SLAC
- up to ~200 MW peak power beam driven at CTF3 (recirculation)
- model well understood

Typical RF pulse shape in ASTA during the last 125h of operation



Alexey Dubrovskiy

Standard module

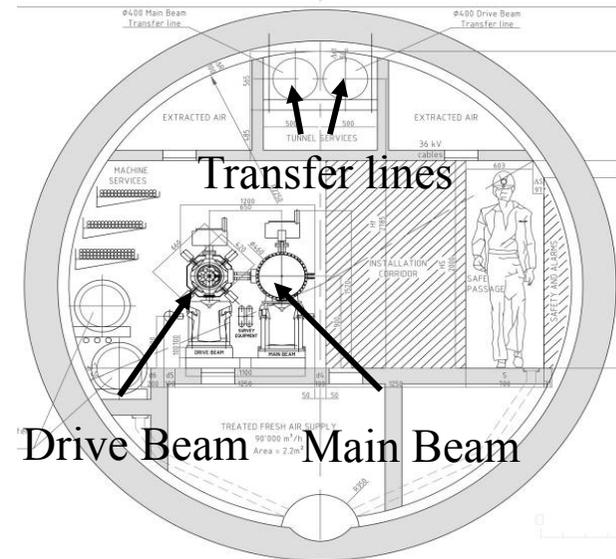
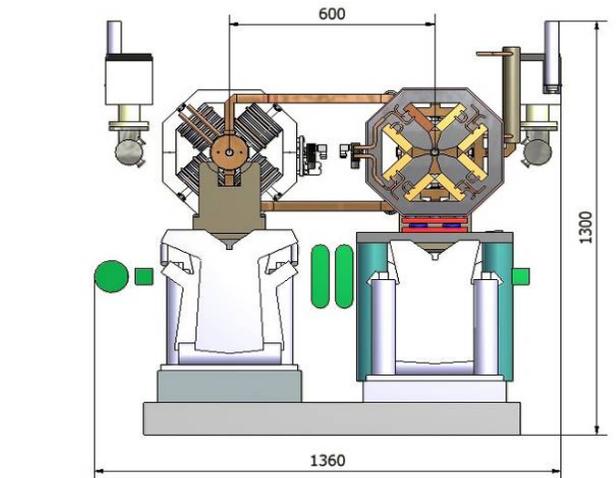
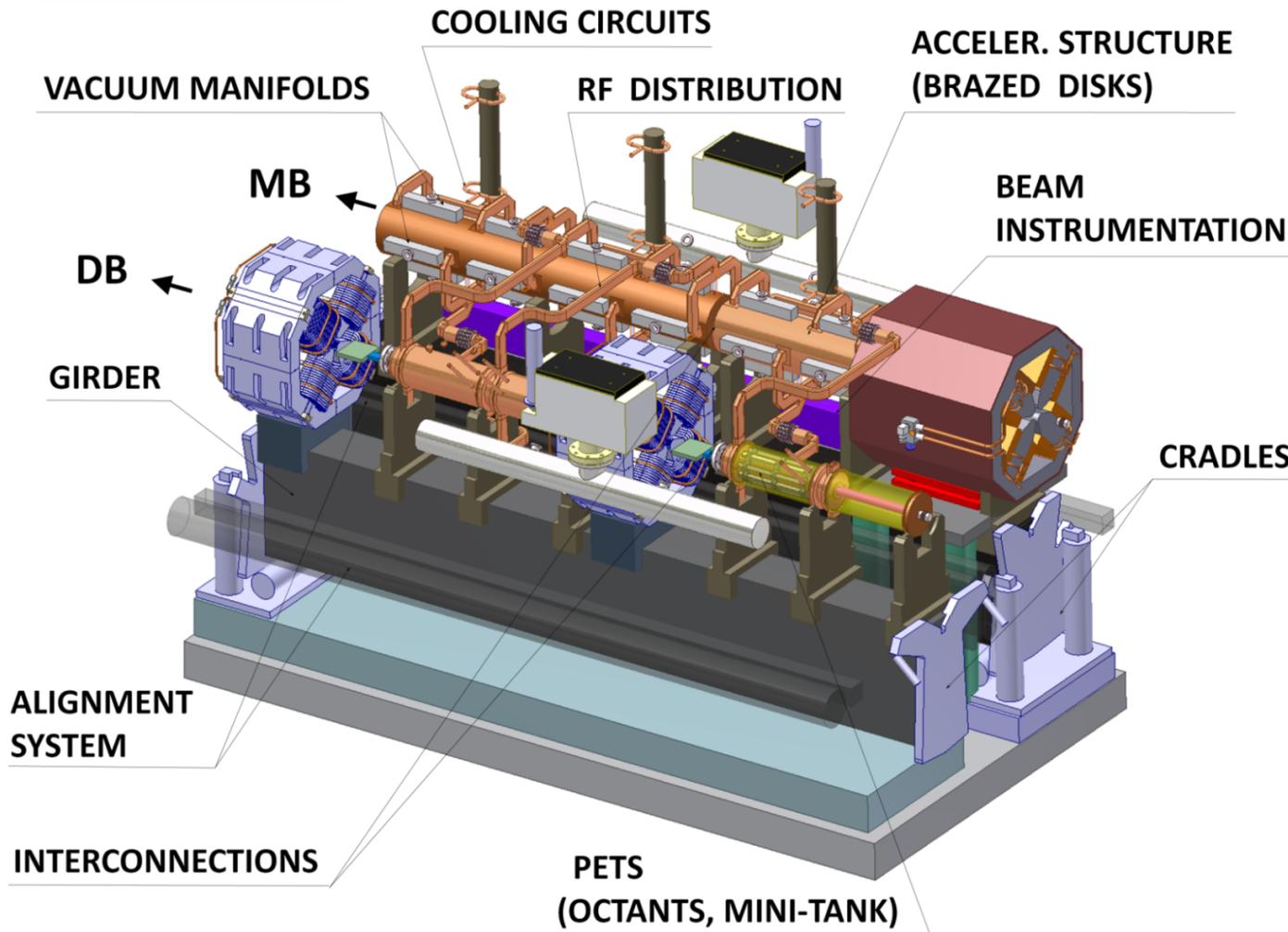


Total per module
 8 accelerating structures
 8 wakefield monitors

4 PETS
 2 DB quadrupoles
 2 DB BPM

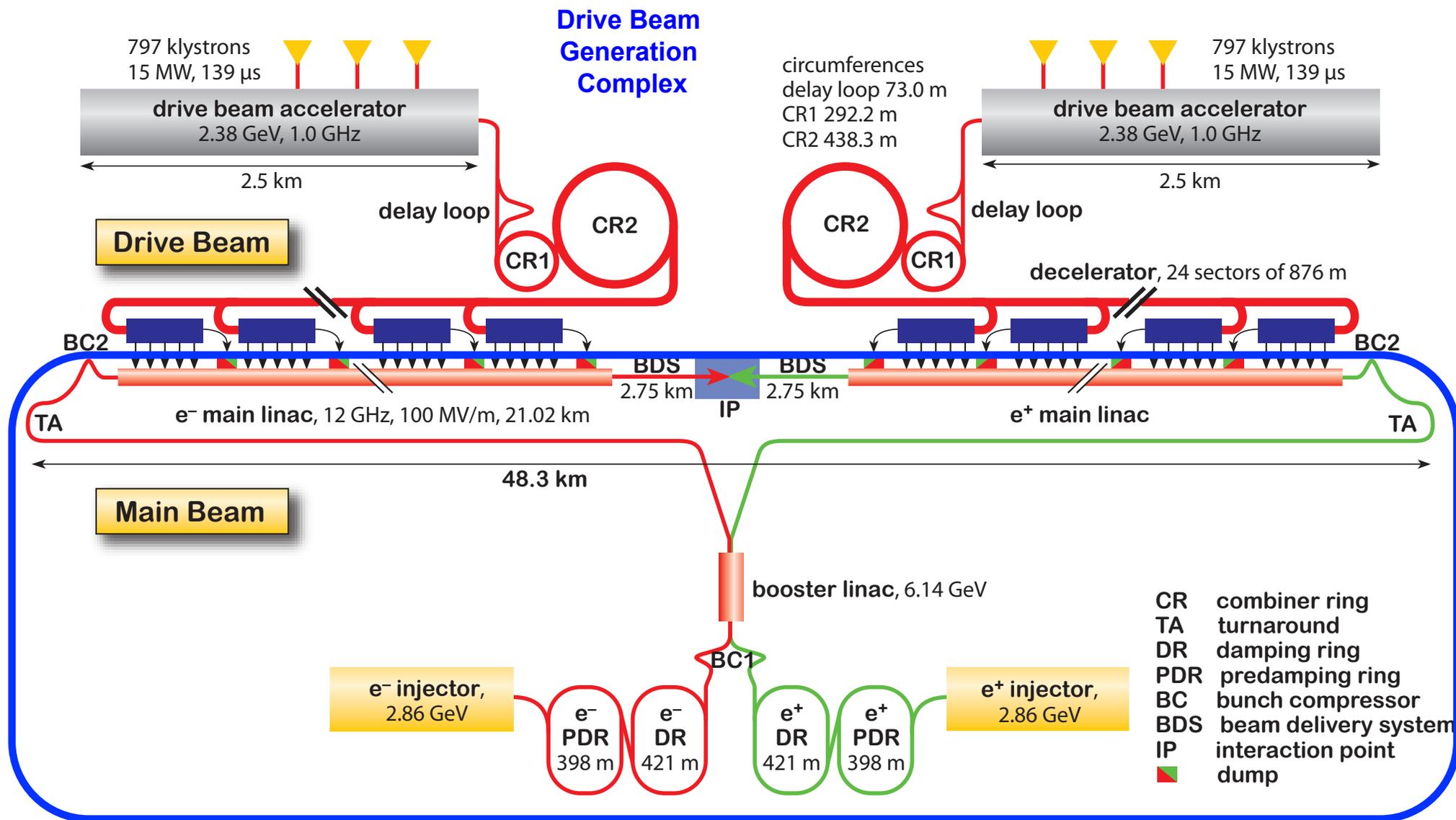
Total per linac
 8374 standard modules

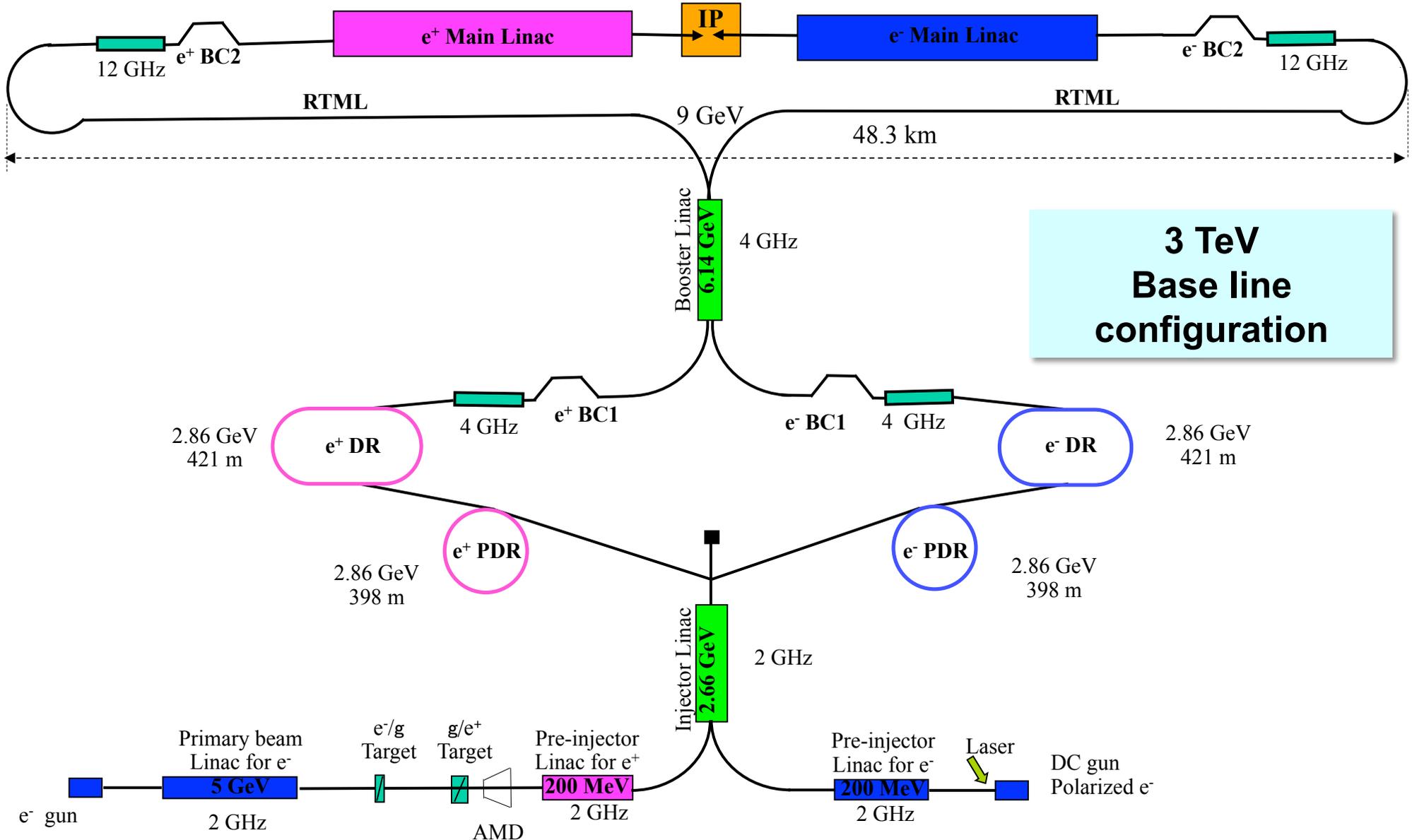
- Other modules have 2,4,6 or 8 acc.structures replaced by a quadrupole (depending on main beam optics)
- Total 10462 modules, 71406 acc. structures, 35703 PETS



● Alignment system, beam instrumentation, cooling integrated in design

G.Riddone

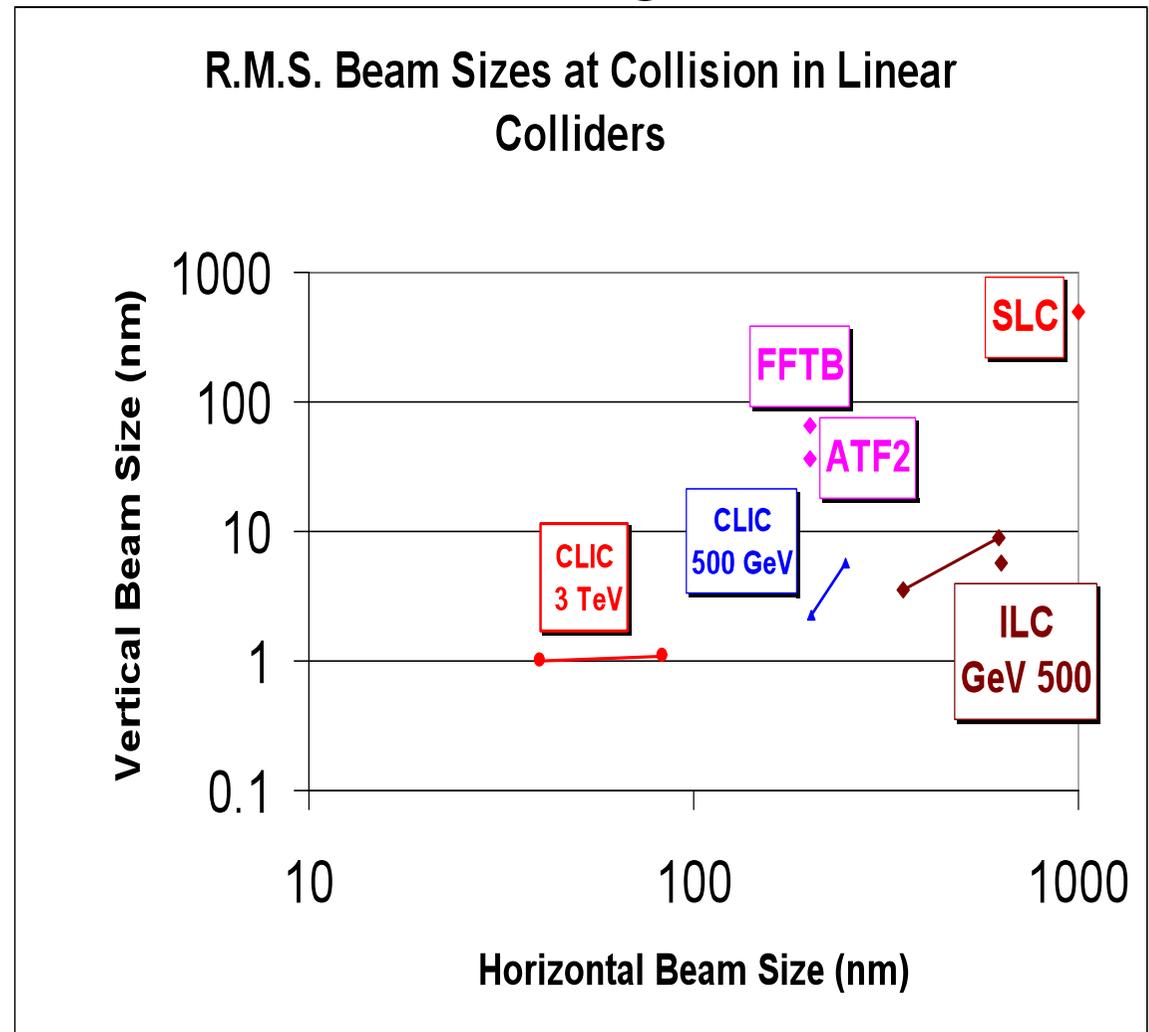


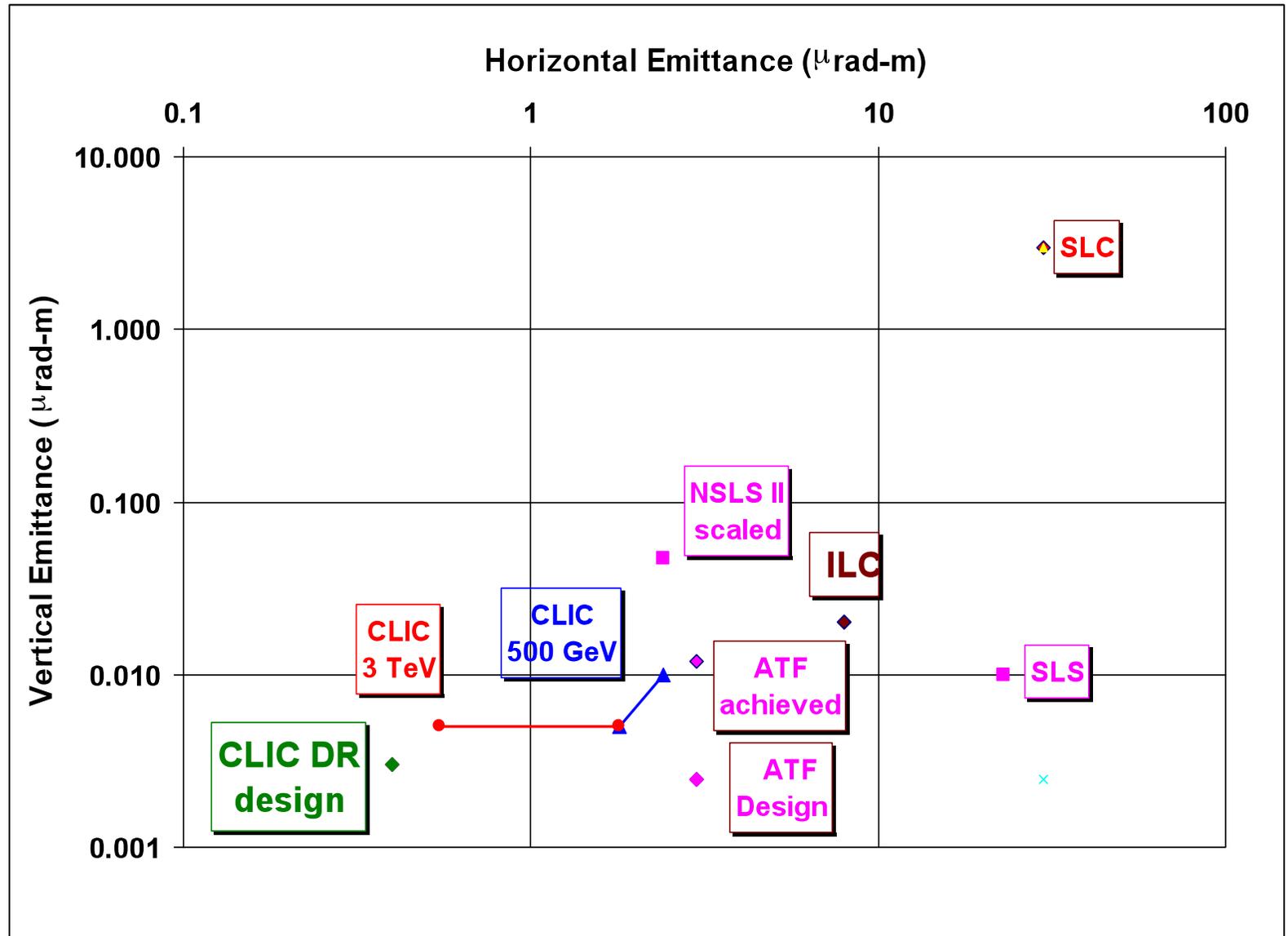


- CLIC aims at smaller beam size than other designs

- **Implications:**

- Generate **small emittance** in the Damping Rings
- Transport the beam to the IP without significant blow-up
- Wakefield control
- Very good alignment
- Precise instrumentation
- Beam based corrections and feed-backs





initial emittance
(~0.01 m rad for e⁺)

$$\epsilon_f = \epsilon_{eq} + (\epsilon_i - \epsilon_{eq}) e^{-2T/\tau_D}$$

final emittance
equilibrium emittance
damping time

- for e⁺ we need transverse emittance reduction by few 10⁵
- ~7-8 damping times required

- **transverse damping time:** $\tau_D = \frac{2E}{P}$

$$P = \frac{2}{3} \frac{r_e c}{(m_0 c^2)^3} \frac{E^4}{r^2}$$

$$\tau_D \propto \frac{\rho^2}{E^3}$$

LEP: $E \sim 90$ GeV, $P \sim 15000$ GeV/s, $\tau_D \sim 12$ ms

- $\tau_D \propto \frac{\rho^2}{E^3}$ suggests high-energy for a small ring. But

- required RF power:
$$P_{RF} \propto \frac{E^4}{\rho^2} \times n_b N$$

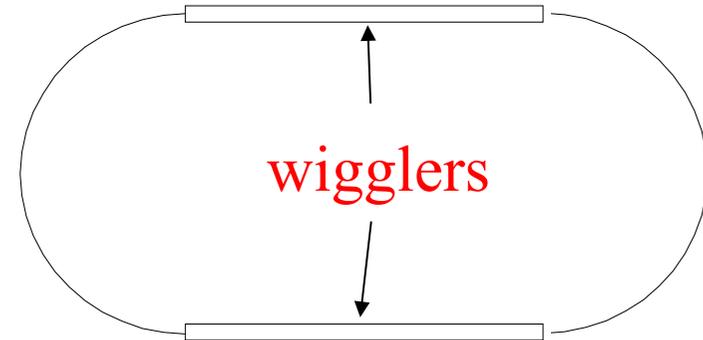
- equilibrium emittance:
$$\varepsilon_{n,x} \propto \frac{E^2}{\rho} \quad \text{limit E and } \rho \text{ in practice}$$

- DR example:

- Take $E \approx 2 \text{ GeV}$
- $\rho \approx 50 \text{ m}$
- $P\gamma = 27 \text{ GeV/s}$ [28 kV/turn]
- hence $\tau_D \approx 150 \text{ ms}$ - we need 7-8 τ_D !!! \Rightarrow store time too long !!!

- Increase damping and P using wiggler magnets

- Bare ring damping time too long
- Insert **wigglers** in **straight sections** in the damping ring



- Average power radiated per electron with wiggler straight section

$$P = c \frac{\Delta E_{\text{wiggler}} + \Delta E_{\text{arcs}}}{L_{\text{wiggler}} + 2\pi\rho_{\text{arcs}}}$$

$\Delta E_{\text{wiggler}}$ energy loss in wiggler

ΔE_{arcs} energy loss in the arcs

L_{wiggler} total length of wiggler

- Energy loss in wiggler:

$$\Delta E_{\text{wiggler}} \approx \frac{K_{\gamma}}{2\pi} E^2 \langle B^2 \rangle L_{\text{wiggler}} \quad \text{with } K_{\gamma} \approx 8 \cdot 10^{-6} \text{ GeV}^{-1} \text{ Tesla}^{-2} \text{ m}^{-1}$$

$\langle B^2 \rangle$ is the field square averaged over the wiggler length

- Most critical the e^+ PDR

- Injected e^+ emittance ~ 2 orders of magnitude larger than for e^-
i.e. aperture limited if injected directly into DR

- PDR for e^- beam necessary as well

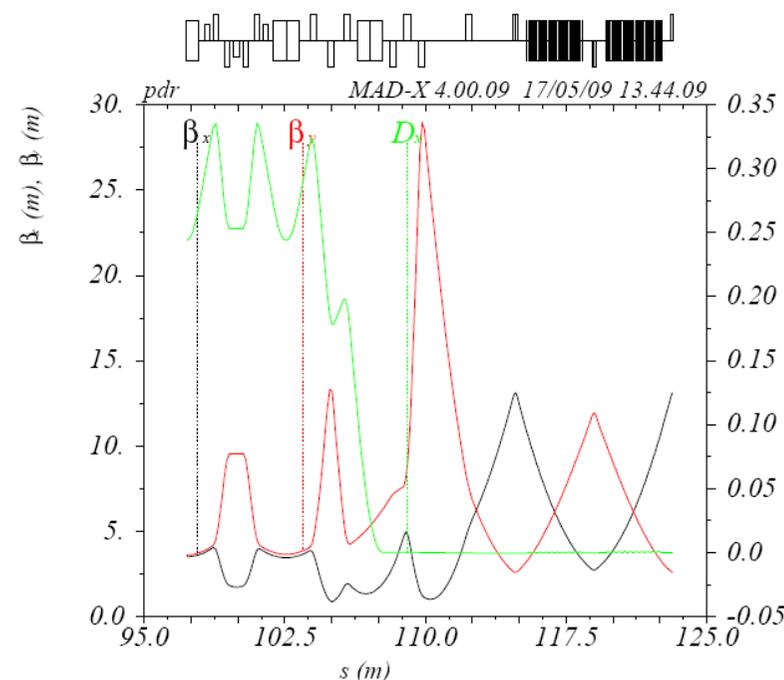
- A “zero current” e^- beam (no IBS) would need ~ 17 ms to reach equilibrium in DR (very close to repetition time of 20ms – 50 Hz)

- **398m long race-track PDRs** with 120m of wigglers

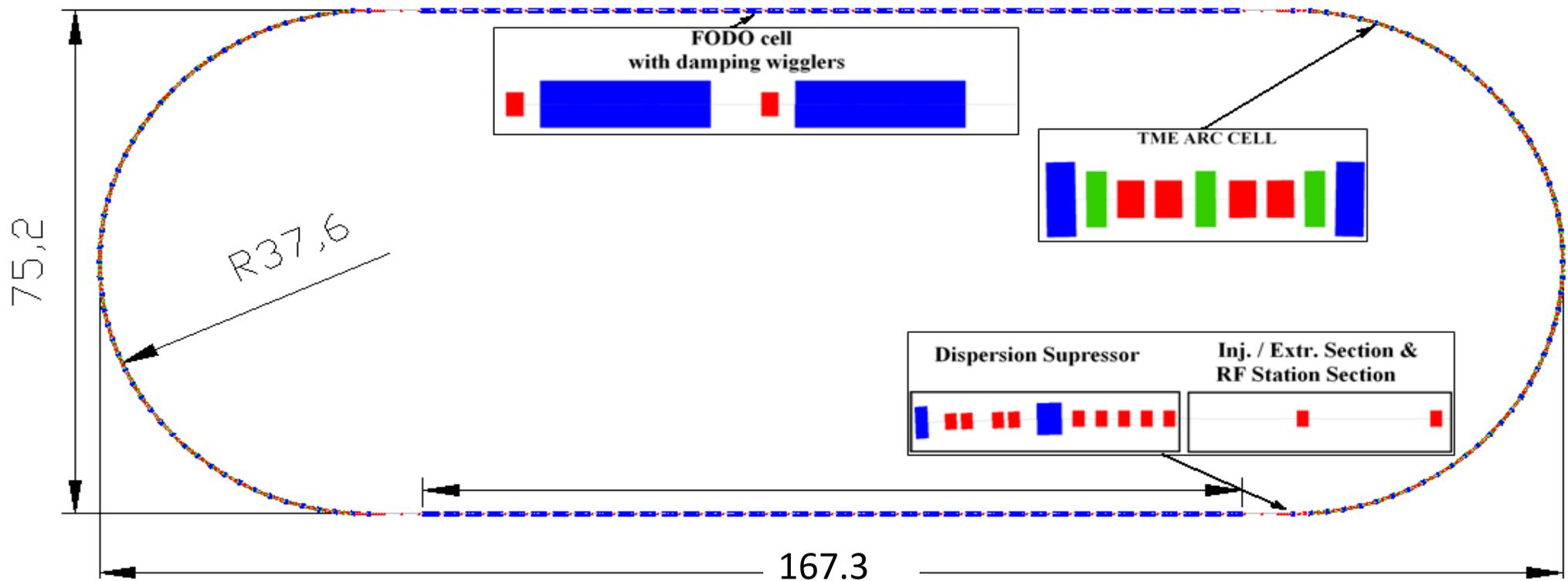
- Target emittance reached with the help of conventional high-field wigglers (PETRA3)
- Wiggler Parameters: $B_w=1.7$ T, $L_w=3$ m, $\lambda_w=30$ cm
- 15 TME arc cells + 2 Disp.Suppr. + 2 matching sections per arc, 10 FODO cells in each straight section
- Transverse damping time $\tau_{x,y}=2.3$ ms
- e^+ emittances reduced to $\gamma\varepsilon = 18$ mm.mrad

Pre-Damping Ring input

Parameter	Unit	e^-	e^+
Energy (E)	GeV	2.86	2.86
No. of particles/bunch (N)	10^9	4.4	6.4
Bunch length (rms) (σ_z)	mm	1	10
Energy Spread (rms) (σ_E)	%	0.1	8
Hor./vert. emittance ($\gamma\varepsilon_{x,y}$)	mm. mrad	100	7000



Fanouria Antoniou

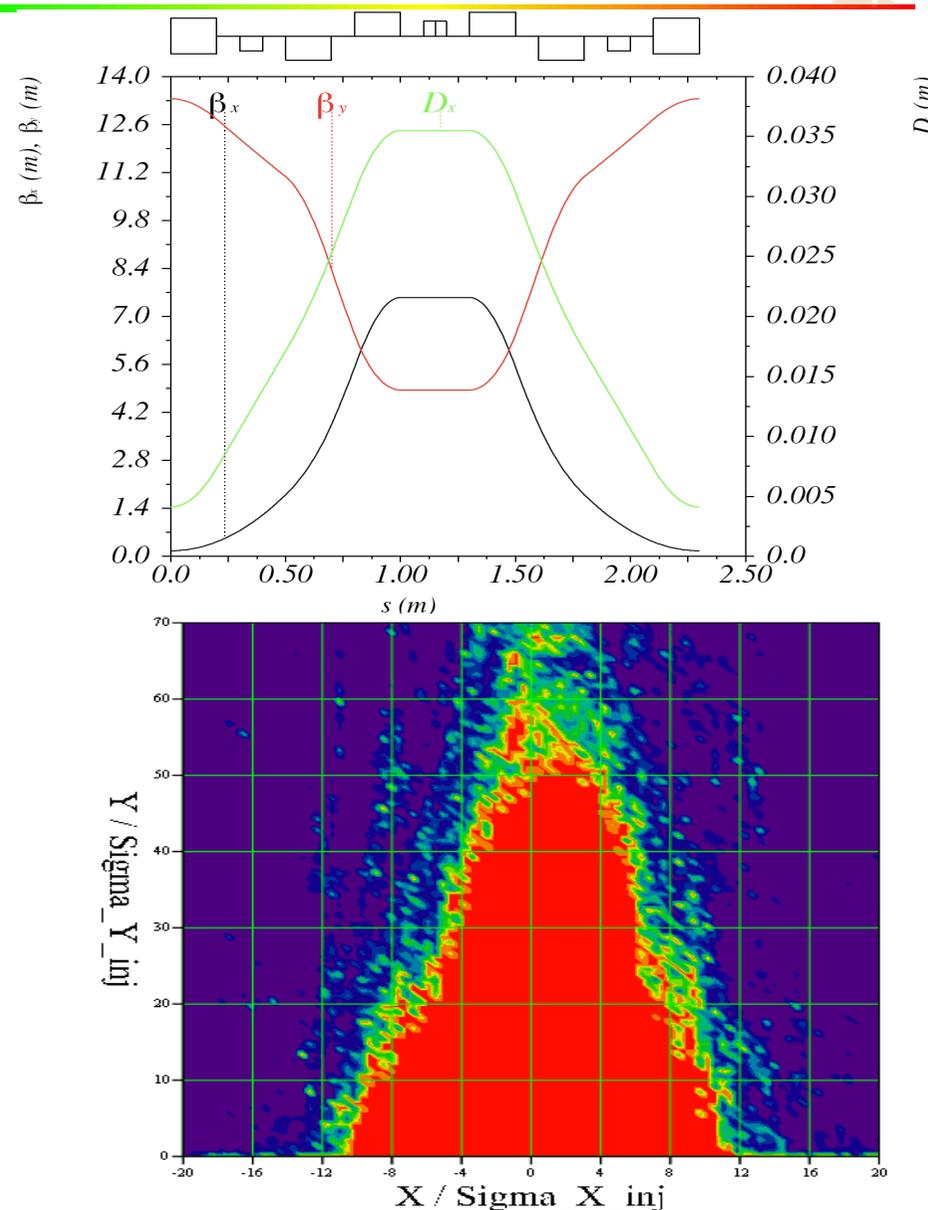


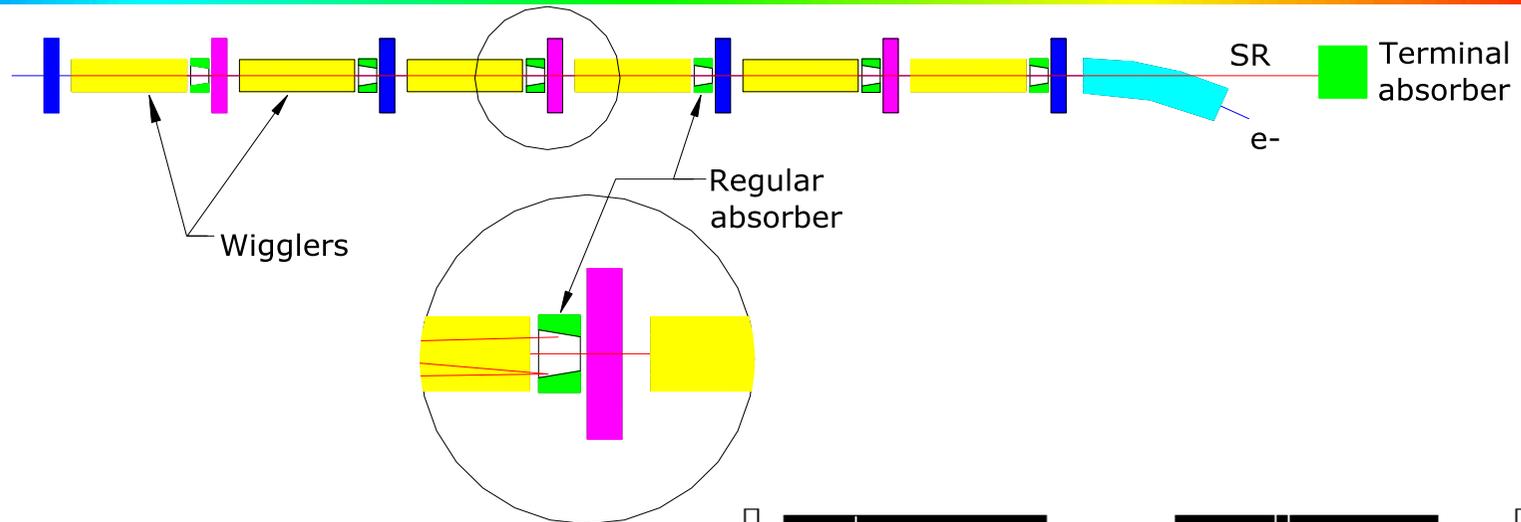
- Total **length 421m** (much smaller than ILC), beam pulse only 47m
- Racetrack shape with
 - 96 TME arc cells (4 half cells for dispersion suppression)
 - 26 Damping wiggler FODO cells in the long straight sections

- Two rings of racetrack shape at energy of **2.86 GeV**
- Arcs: 2.36 m long cells
straight sections: FODO cells with 2m-long superconducting damping wigglers (2.5T, 5cm period) total length of **421 m**
- chromaticity is controlled by two sextupole families.
- Transverse damping time $\tau_{x,y} = 1.88$ ms
- **Final normalized emittance:**
 $\gamma\epsilon_x = 400$ nm.rad, $\gamma\epsilon_y = 4.5$ nm.rad

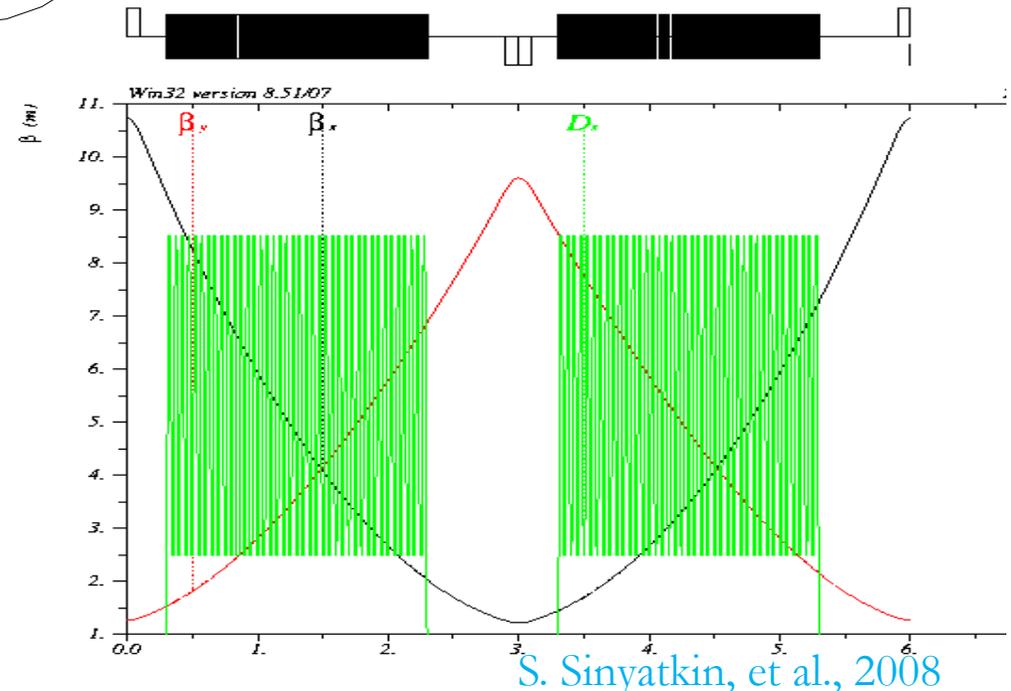
Parameters	Value
Energy [GeV]	2.86
Circumference [m]	420.56
Coupling	0.0013
Energy loss/turn [MeV]	4.2
RF voltage [MV]	4.9
Natural chromaticity x / y	-168/-60
Momentum compaction factor	8e-5
Damping time x / s [ms]	1.9/ 0.96
Dynamic aperture x / y [σ_{inj}]	30 / 120
Number of dipoles/wigglers	100/52
Cell /dipole length [m]	2.36 / 0.43
Dipole/Wiggler field [T]	1.4/2.5
Bend gradient [1/m ²]	-1.10
Max. Quad. gradient [T/m]	73.4
Max. Sext. strength [kT/m ²]	6.6
Phase advance x / z	0.452/0.056
Bunch population, [10 ⁹]	4.1
IBS growth factor	1.4
Hor./ Ver Norm. Emittance [nm.rad]	400 / 4.5
Bunch length [mm]	1.6
Longitudinal emittance [keVm]	5.5

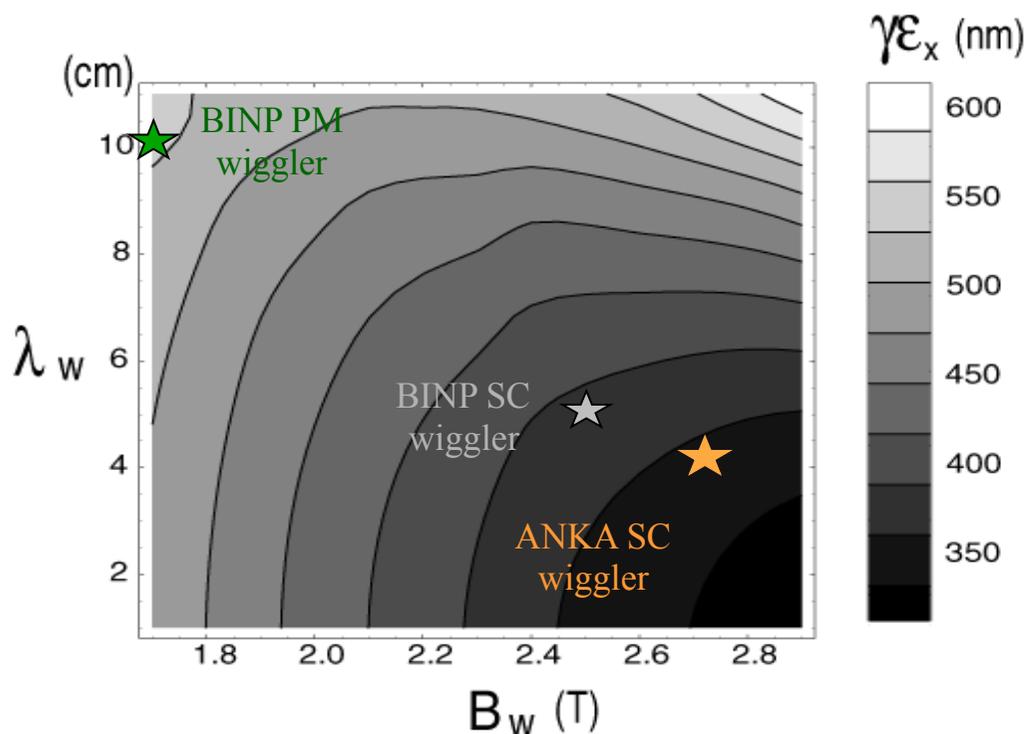
- **Combined function bends** with small gradient (as in NLC DR and ATF)
- Increasing space, reducing magnet strengths
- Reducing chromaticity, increasing **dynamic aperture** (we need to accommodate a high emittance beam at injection!)
- **Intra-Beam-Scattering (IBS)** becomes very important for tiny emittance and beam size
- other important effects:
 - **electron cloud** (special chamber coating)
 - **fast ion instability** (good vacuum)





- Superconducting wigglers need to be shielded from synchrotron radiation (several kW/m)
- Space between wiggler and downstream quadrupoles for accommodating **SR absorbers**
- Horizontal phase advance optimised for lowering IBS, vertical phase advance optimised for aperture





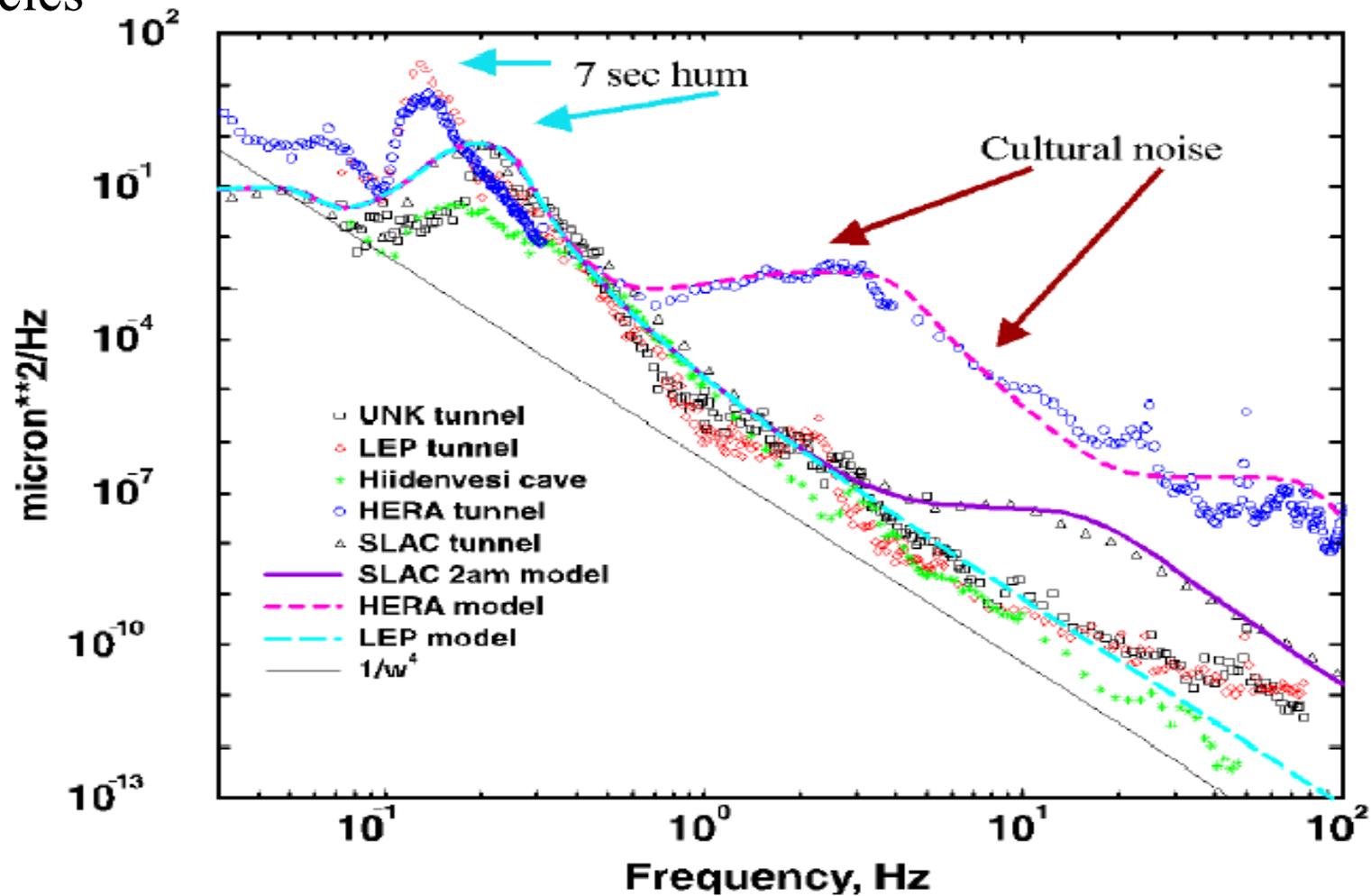
- Super-conducting magnets have to be designed, built and tested
- Two **wiggler prototypes**
 - **2.5T, 5cm period**, NbTi coil, built by BINP
 - **2.8T, 4cm period**, Nb₃Sn coil, built by CERN/ANKA
- Aperture fixed by radiation absorption scheme

- **Stronger wiggler fields and shorter wavelengths necessary** to reach target emittance due to strong IBS
- With **super-conducting wigglers**, the achieved normalized horizontal emittance drops below 400nm

Parameters	BINP	ANKA/CERN
B_{peak} [T]	2.5	2.8
λ_w [mm]	50	40
Beam aperture full gap [mm]	20*	24*
Conductor type	NbTi	Nb ₃ Sn
Operating temperature [K]	4.2	4.2

- Acceptable wakefield levels from beam dynamics studies have been used already in the structure design stage
- **Alignment procedure** based on
 - Accurate **pre-alignment** of beam line components ($O(10\mu\text{m})$)
 - accelerating structures $14\ \mu\text{m}$ (transverse tolerance at 1σ)
 - PETS structures $30\ \mu\text{m}$
 - quadrupole $17\ \mu\text{m}$
 - **Beam-based alignment** using BPMs with good resolution (100nm)
 - Alignment of accelerating structures to the beam using wake-monitors ($5\mu\text{m}$ accuracy)
 - Tuning knobs using luminosity/beam size measurement with resolution of 2%
- **Quadrupole stabilisation** ($O(1\text{nm})$ above 1Hz)
- Feedback using BPMs resolving 10% of beam size (i.e. 50nm resolution)

- **Site dependent** ground motion with decreasing amplitude for higher frequencies



- Need to consider short and long term stability of the collider
- Ground motion model: **ATL law**

$$\langle \Delta y^2 \rangle = ATL$$

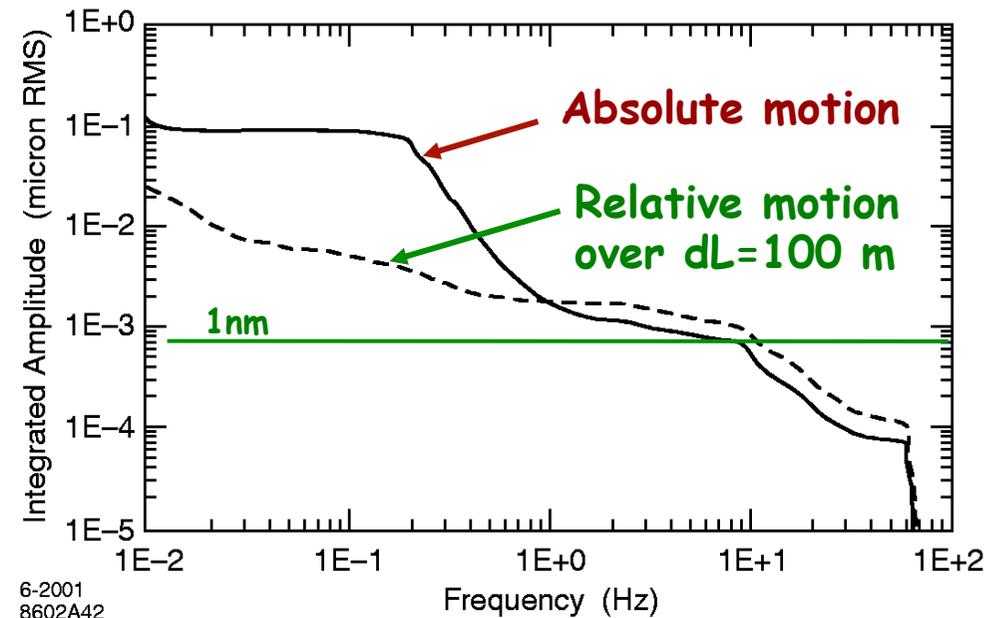
A range 10^{-5} to $10^{-7} \mu\text{m}^2/\text{m/s}$

A **site dependent** constant

T time

L distance

- This allows you to simulate ground motion effects
- **Relative motion smaller**
- Long range motion less disturbing

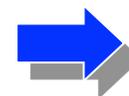


Vertical spot size at IP is ~ 1 nm (*10 x size of water molecule*)

Stability requirements (> 4 Hz) for a 2% loss in luminosity



Magnet	horizontal	vertical
Linac (2600 quads)	14 nm	1.3 nm
Final Focus (2 quads)	4 nm	0.2 nm

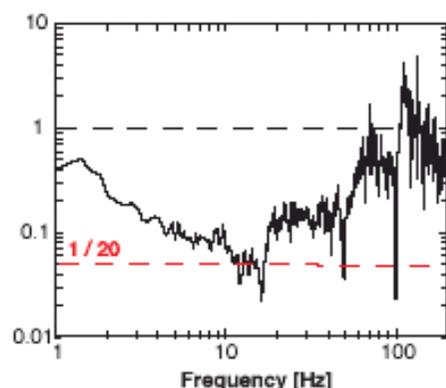


Need active damping of vibrations

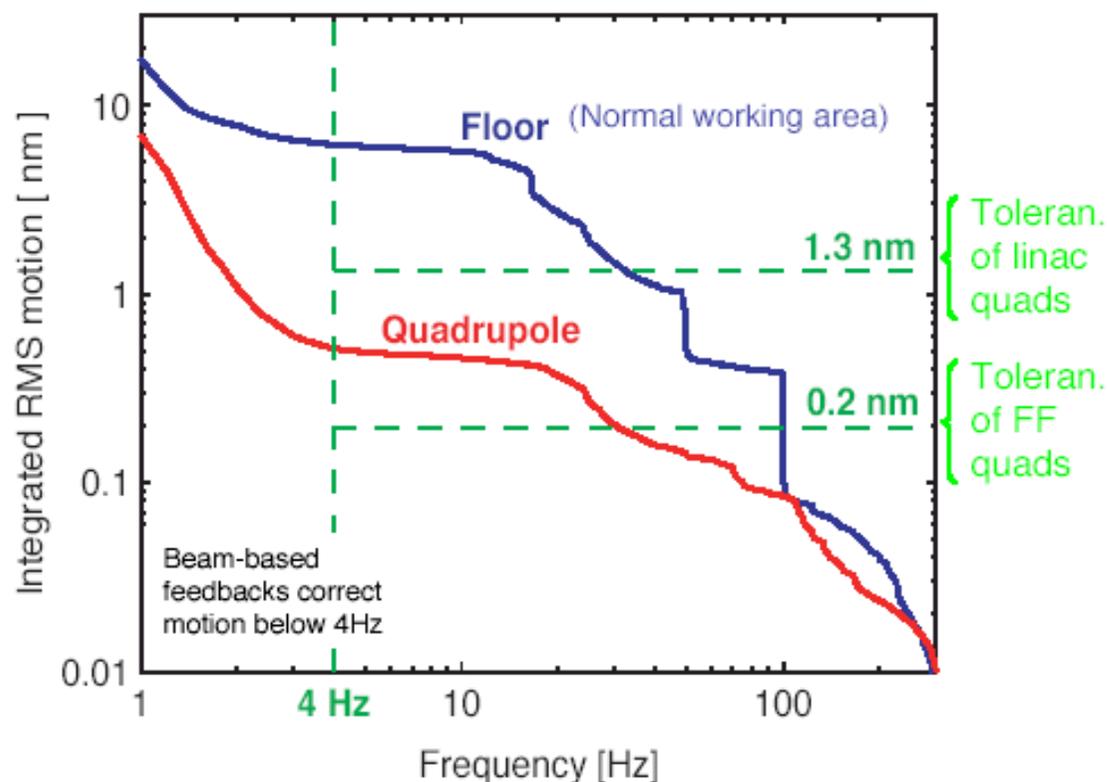


Vertical stabilization of a CLIC prototype quadrupole

Ground-to-table transmission



Integrated vertical RMS motion versus frequency



RMS vibrations above 4 Hz

	Quad [nm]	Ground [nm]
Vertical	0.43	6.20
Horizontal	0.79	3.04
Longitud.	4.29	4.32

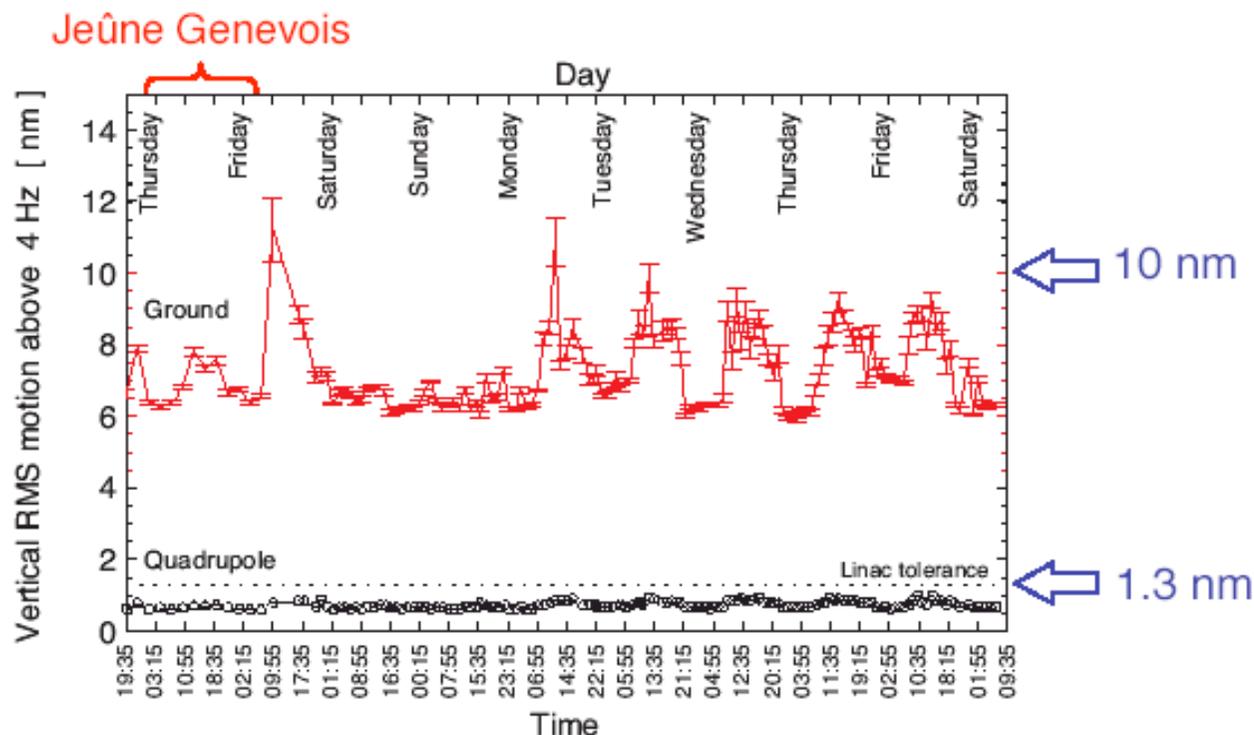
CLIC prototype magnets stabilized to the **sub-nanometre level !!**

Above 4 Hz: **0.43 nm** on the quadrupole instead of **6.20 nm** on the ground.

Stefano Redaelli

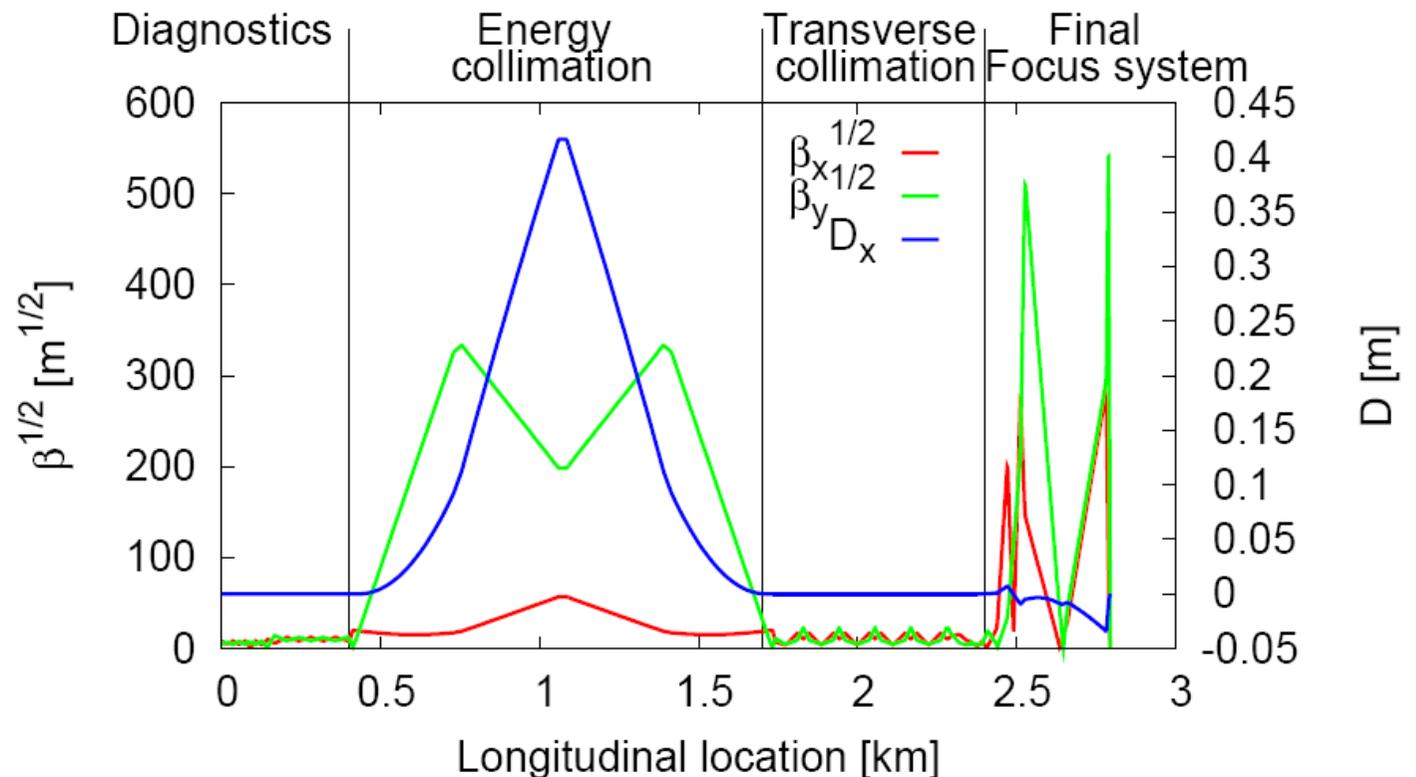
(World record in magnet stability)

Ok, this is good. But is it *stable*?

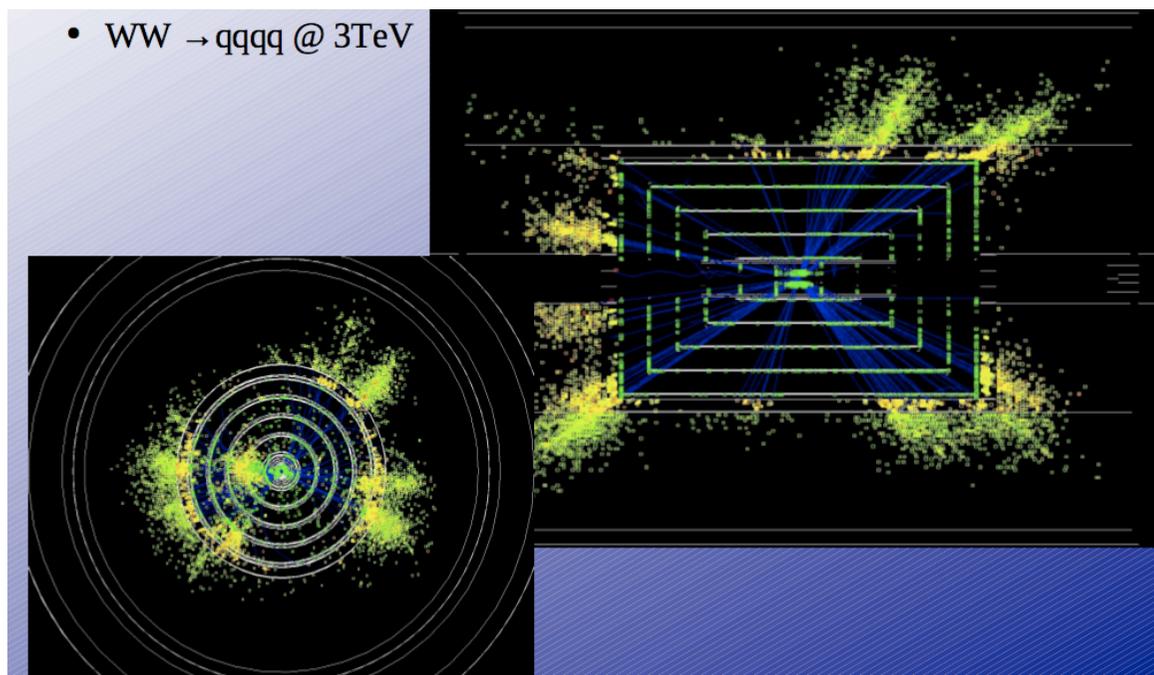


Quadrupole vibrations kept below the 1 nm level
over a period of 9 consecutive days!

- many common issues as for ILC
- diagnostics, emittance measurement, energy measurement, ...
- collimation, crab cavities, beam-beam feedback, beam extraction, beam dump



- Different **time structure** of the beam has to be taken into account detectors have to integrate over several bunch crossings
- changes for **multi-TeV collisions**
(first vertex layer moved out, calorimeter deeper ($9X_0, \dots$))
- **ILC/CLIC collaboration**, profiting from ILC developments
- SiD and ILD detector concepts have been adapted to CLIC
- Linear Collider Detector project at CERN focuses on physics and detector issues for both ILC and CLIC



<http://cern.ch/lcd>

- Many similar issues as ILC
 - Collimation
 - Final focus system
 - Beam-beam effects
 - Detector background
 - Extraction of post collision beams
 - Beam instrumentation
 - Feed-backs
 - Efficiency!
 - ...

- Constructive exchange of view with B.Barish during his visit at CERN in Nov 07 <http://www.linearcollider.org/cms/?pid=1000465>

- Focusing on subjects with **strong synergy between CLIC & ILC**

- making the **best use of the available resources**
- adopting systems as similar as possible
- identifying and understanding the differences due to technology and energy (technical, cost....)
- **developing common knowledge** of both designs and technologies on status, advantages, issues and prospects **for the best use of future HEP**
- **preparing** together the **future evaluation of the two technologies** by the Linear Collider Community made up of CLIC & ILC experts

http://cern.ch/CLIC-Study/CLIC_ILC_Collab_Mtg/Index.htm

- Technology and parameters are quite different
- Collaboration in working groups **on subjects with strong synergy between CLIC and ILC:**
 - 1) Civil Engineering and Conventional Facilities
 - 2) Beam Delivery Systems & Machine Detector Interface
 - 3) Detectors
 - 4) Cost & Schedule
 - 5) Beam dynamics & Beam Simulations
 - 6) Positron Generation
 - 7) Damping Ring
 - 8) General Issues
- Participation of CLIC experts to ILC meetings and ILC experts to CLIC meetings
- Just had common workshop last week

- World-wide Consensus for a **Lepton Linear Collider** as the **next HEP facility** to complement LHC at the energy frontier

- **Energy range < 1 TeV** accessible by **ILC**

- **CLIC** technology based on

- **normal conducting RF structures** at **high frequency**
- **two-beam scheme**

only possible scheme to extend collider beam energy into **Multi-TeV energy** range

- Very **promising results** but technology not mature yet, requires **challenging R&D**
- CLIC-related key issues addressed in CTF3 by 2011
- CLIC Conceptual Design Report planned for mid 2011
- LHC (or Tevatron) physics discoveries (>2012) will tell which way to go ...

- General documentation about the CLIC study: <http://CLIC-study.org>
- CLIC scheme description: <http://preprints.cern.ch/yellowrep/2000/2000-008/p1.pdf>
- CERN Bulletin article: <http://cdsweb.cern.ch/journal/article?issue=28/2009&name=CERNBulletin&category=News%20Articles&number=1&ln=en>
- CLIC Physics <http://clicphysics.web.cern.ch/CLICphysics/>
- CLIC Test Facility: CTF3 <http://ctf3.home.cern.ch/ctf3/CTFindex.htm>
- CLIC technological challenges (CERN Academic Training) <http://indico.cern.ch/conferenceDisplay.py?confId=a057972>
- CLIC Workshop 2009 <http://indico.cern.ch/conferenceDisplay.py?confId=45580>
- Int. Linear Collider Workshop 2010 (most actual information) <https://espace.cern.ch/LC2010>
- EDMS <http://edms.cern.ch/nav/CERN-0000060014>
- CLIC ACE (advisory committee meeting) <http://indico.cern.ch/conferenceDisplay.py?confId=58072>
- CLIC meeting (parameter table) <http://cern.ch/clic-meeting>
- CLIC parameter note <http://cern.ch/tecker/par2007.pdf>
- CLIC notes <http://cdsweb.cern.ch/collection/CLIC%20Notes>

- First of all: **THANK YOU!**
For being so brave to follow all this lecture (I hope!) ☺
- Thanks to everyone from whom I picked some material:

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