



Introduction for CF Work in Mountain Regions

GDE Asian Regional Team

KEK

A. Enomoto



Overview

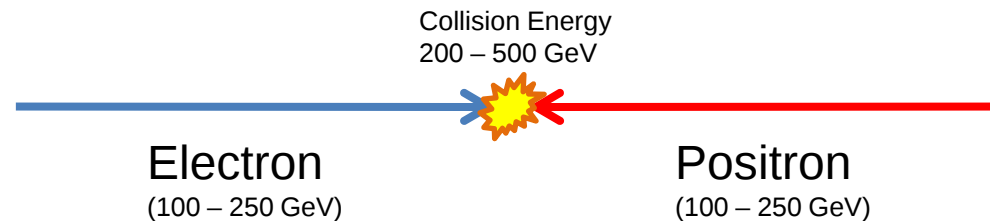
- *Introduction*
- *ILC Design and Cost Containment for Conventional Facilities*
- *Asian Site Features*
- *TDP2 Design Concepts*

Introduction

WHAT IS ILC?

International Linear Collider (ILC)

- Experiment Overview -

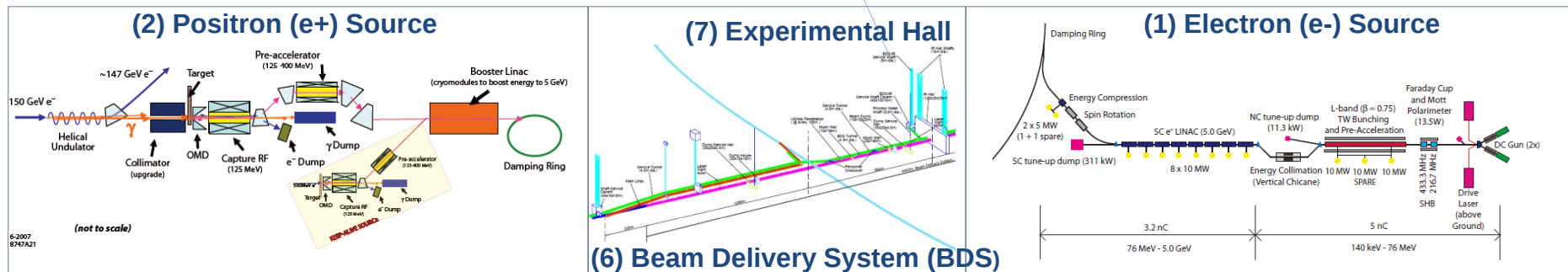
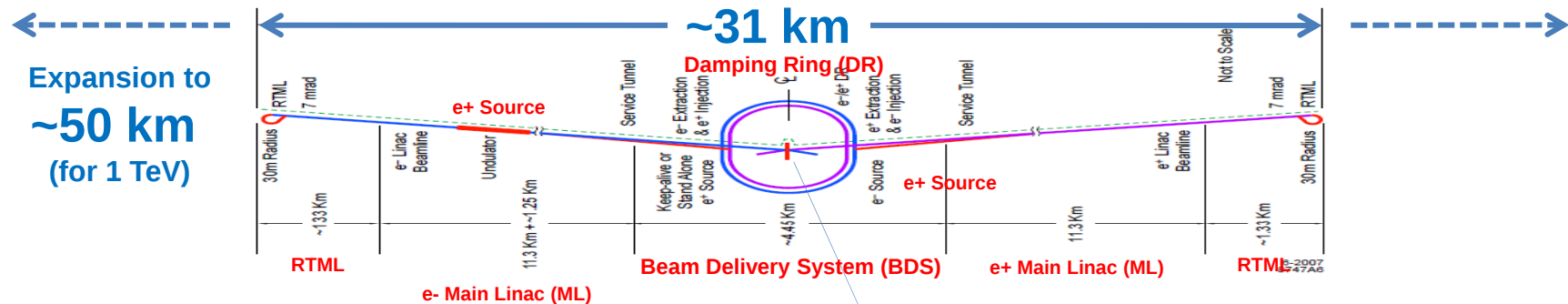
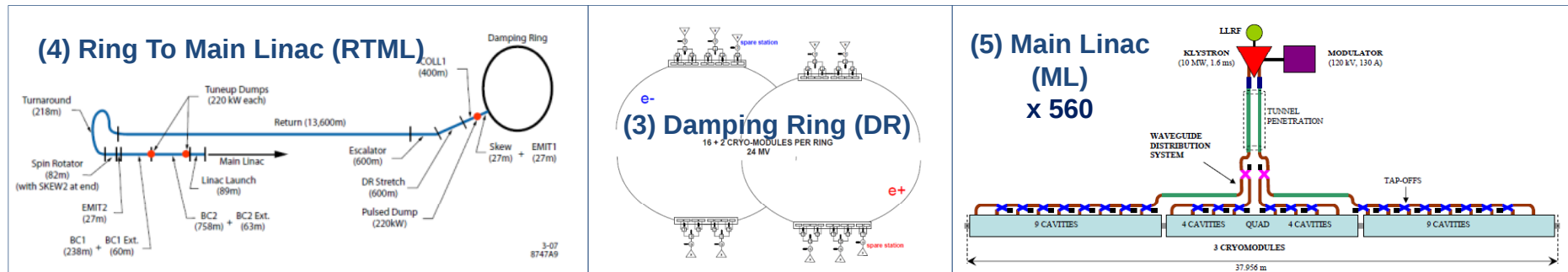


- a continuous center-of-mass energy range between 200 GeV and 500 GeV;
- a peak luminosity of $\sim 2 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$, and an availability (75%) consistent with producing 500 fb⁻¹ in the first four years of operation² ;
- > 80% electron polarization at the Interaction Point (IP);
- an energy stability and precision of $\leq 0.1\%$;
- an option for $\sim 60\%$ positron polarization;
- options for e^-e^- and $\gamma\gamma$ collisions.

In addition, the machine must be upgradeable to a center-of-mass energy of 1 TeV

ILC 'Area System'

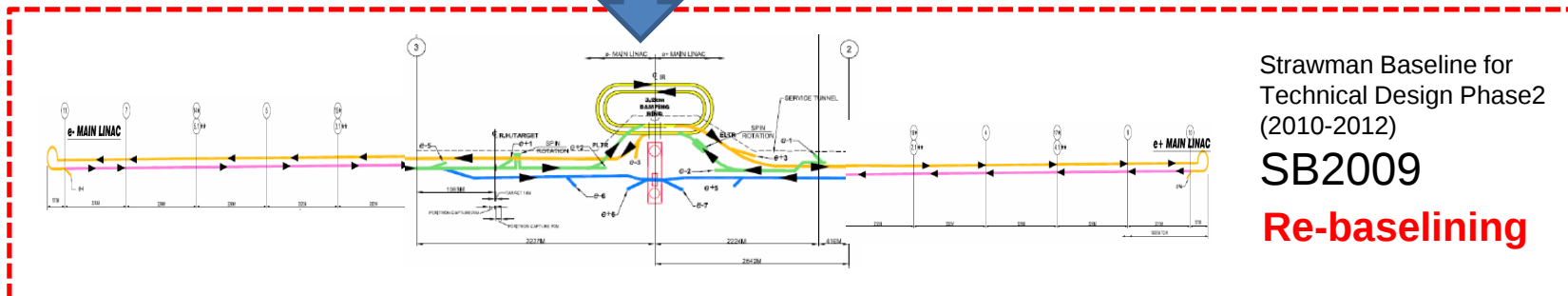
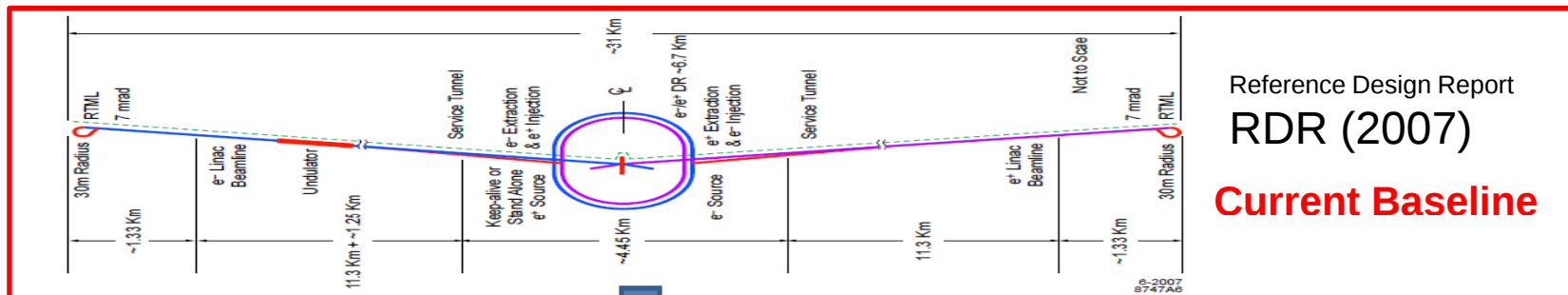
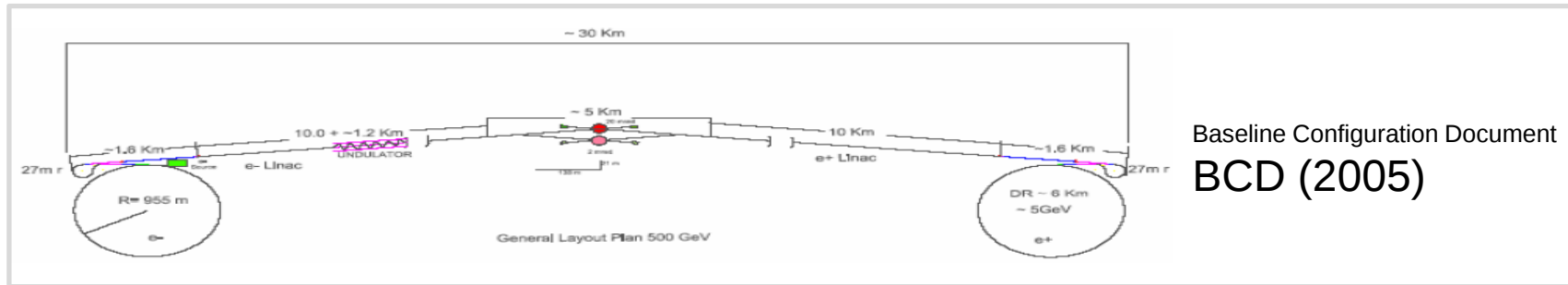
- Superconducting Electron/Positron Linear Accelerators-



Design Progress from 2005 to 2009

Reference Design Report (RDR) published in 2007.

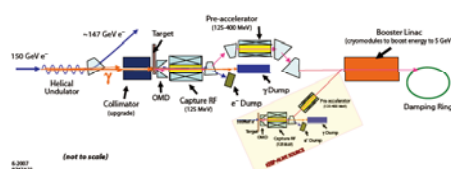
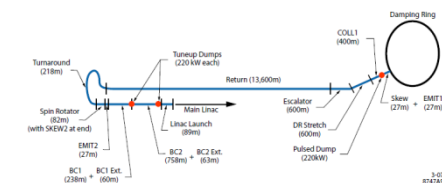
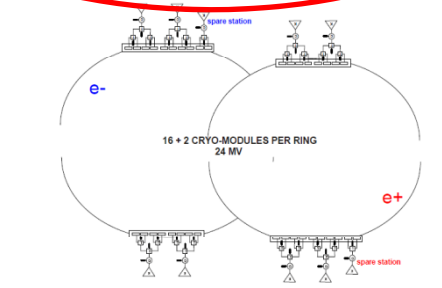
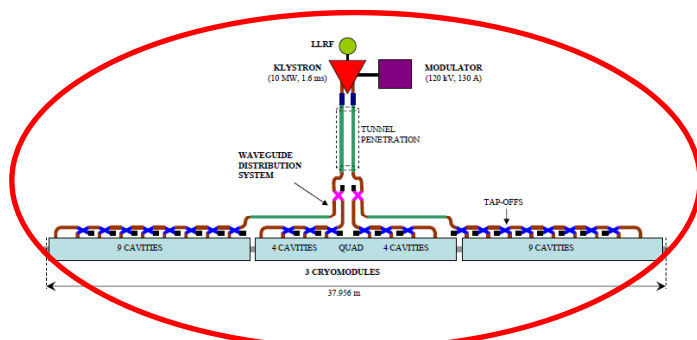
Re-baselining for cost containment undergoing.



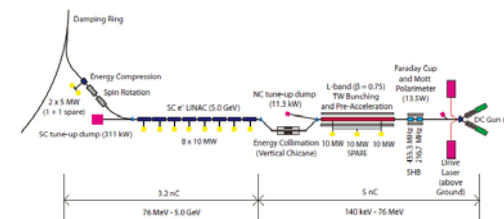
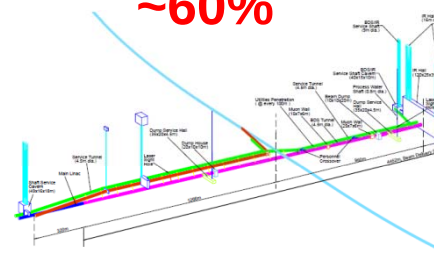
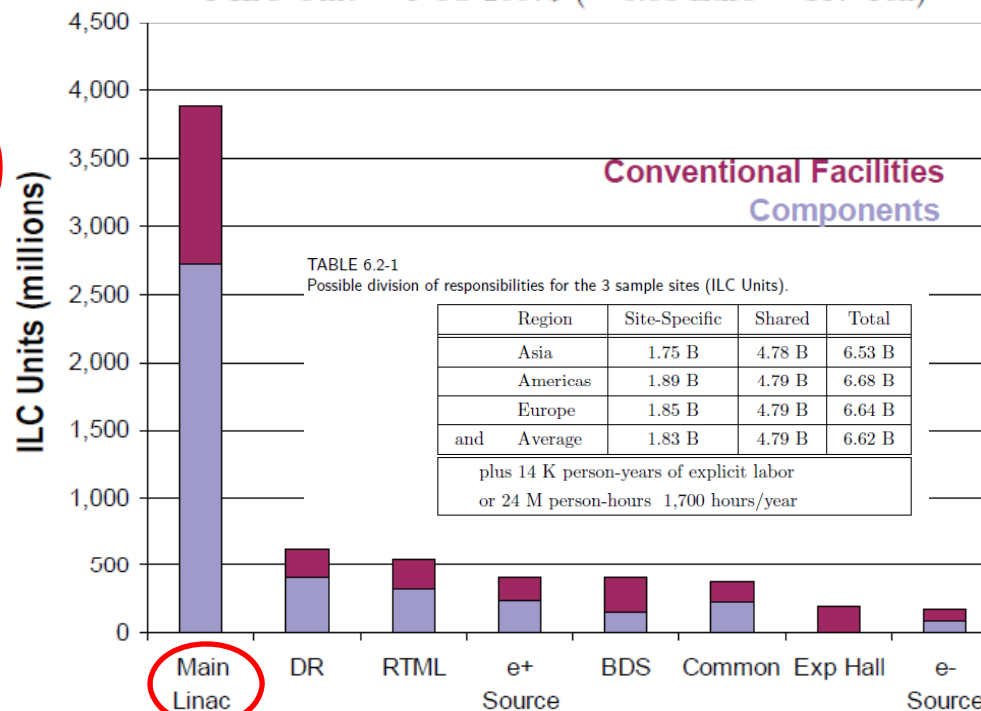
Boundary conditions and guidelines for design works

ILC DESIGN & COST CONTAINMENT

Construction Cost Profile



1 ILC Unit = 1 US 2007\$ (= 0.83 Euro = 117 Yen)



Main Linac (ML) RF Unit in RDR

- Twin-tunnel accelerator configuration -

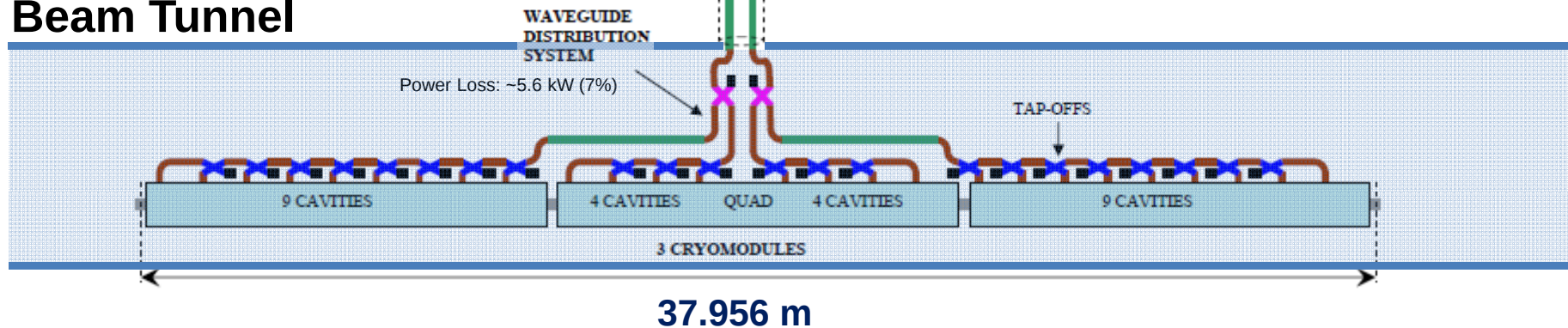
Service Tunnel

Input RF power: ~100 W
Input DC pulse: 15.6 MW peak, 1.6 ms, 5 Hz
Output RF pulse: 10 MW peak, 1.565 ms, 5 Hz
Averaged output power: 78.25 kW
Klystron Efficiency: 65%
Power loss: 46.55 kW



AC plug-in power: 150 kW
Output pulse: 120 kV x 130 A = 15.6 MW peak, 1.6 ms, 5 Hz
Averaged output power: 124.8 kW
Modulator Efficiency: 83%
Power loss: 25.2 kW

Beam Tunnel



e- ML	282 RF units
e+ ML	278 RF units
Total	560 RF units

Field gradient: 31.5 MV/m
Energy gain per RF unit : **850 MeV**
(with 22% tuning overhead)

11:00-11:30

Hitoshi Hayano, Cryomodule Requirements

RDR(2007) to TDR(2012)

- Cost Containment -

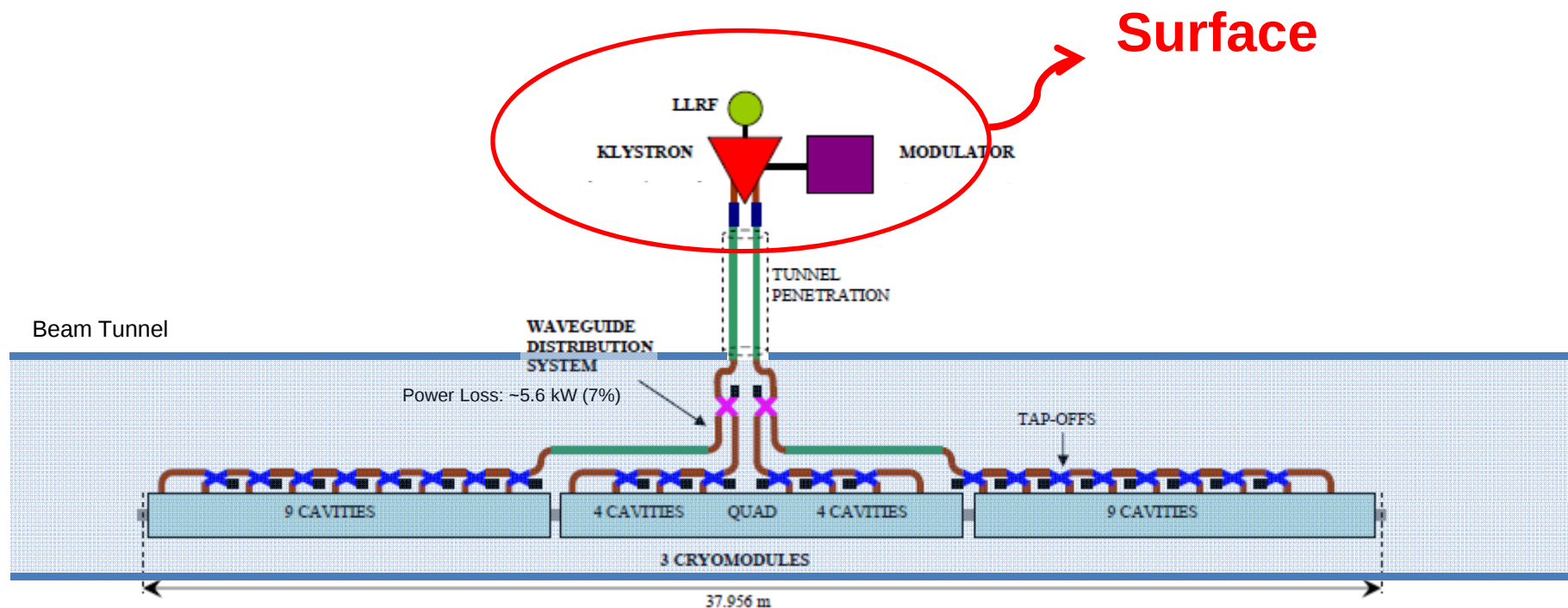
- RDR: 6.62 BILCU (4.80 Shared + 1.82 Site Specific) + 14.1 kPerson
- SB2009: 7 working assumptions with ~13% cost reduction
- One of the most cost-effective assumptions is:

2. A single-tunnel solution for the Main Linacs and RTML, with two possible variants for the High-Level RF (HLRF):

- Klystron cluster scheme (KCS);
- Distributed RF Source scheme (DRFS).

ML Single-Tunnel Configuration

- Klystron Cluster System (KCS)-



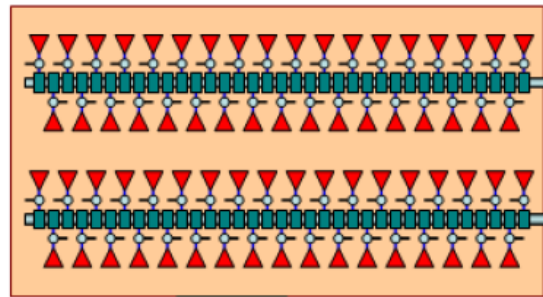
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ML RF Units

- Klystron Cluster System (KCS) -

surface rf power cluster building



From 2 groups of ~35 klystrons & modulators clustered in a surface building, ~330 MW is combined into each of 2 overmoded, low-loss waveguides

Through a single shaft, these waveguides are run upstream & downstream to power ~2.4 km of linac total.

Power is extracted through graduated-coupling tap-offs to feed 3-cryomodule (26-cavity) rf units through local power distribution systems.

surface

shaft

- service tunnel eliminated
- underground heat load greatly reduced

upstream

downstream

accelerator tunnel

CTO

TE₀₁ waveguide

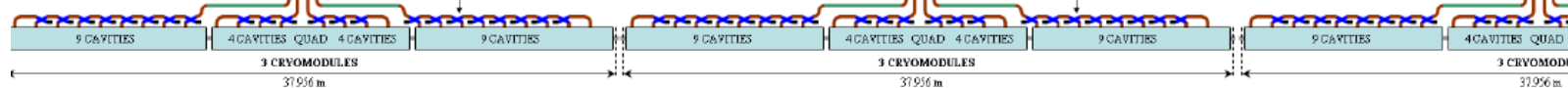
WAVEGUIDE DISTRIBUTION SYSTEM

TAP-OFFS

WAVEGUIDE DISTRIBUTION SYSTEM

TAP-OFFS

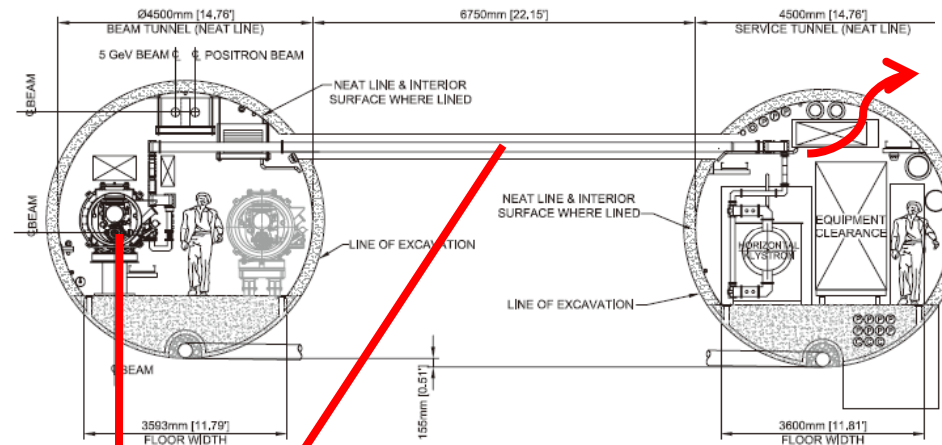
WAVEGUIDE DISTRIBUTION SYSTEM



~2.4 km (32 x 2 RF units)

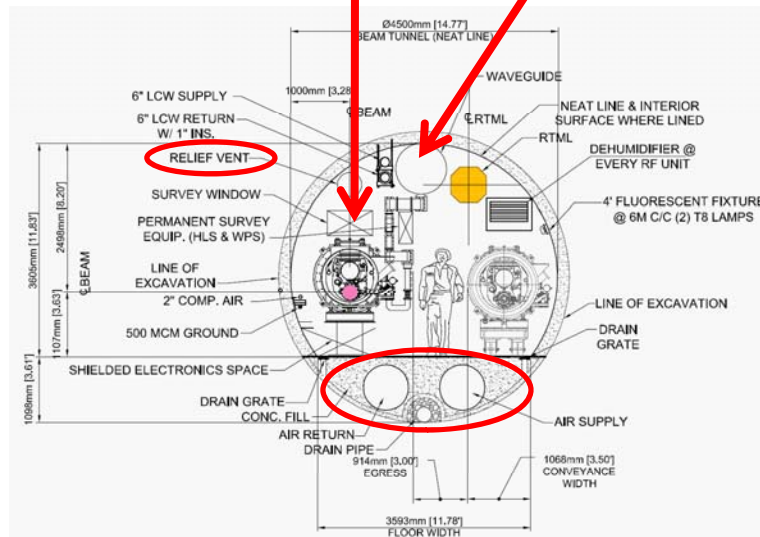
ML Civil Engineering

- Klystron Cluster System (KCS) -



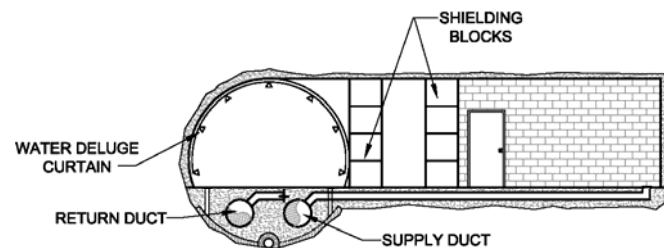
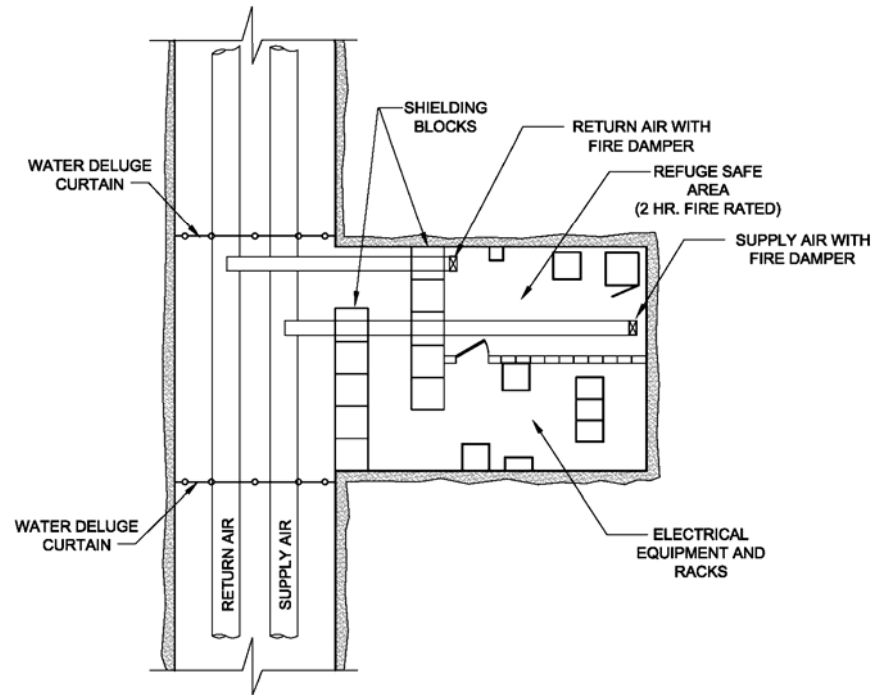
Surface

Double-tunnel
(RDR)



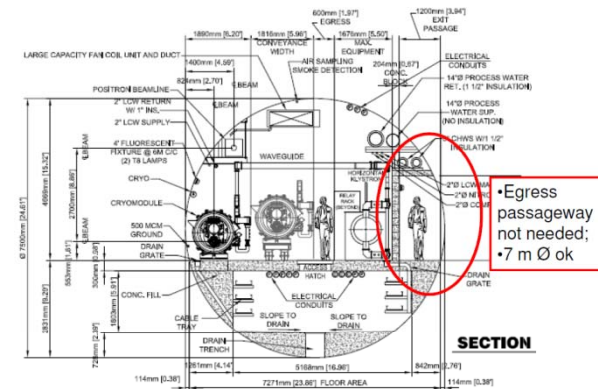
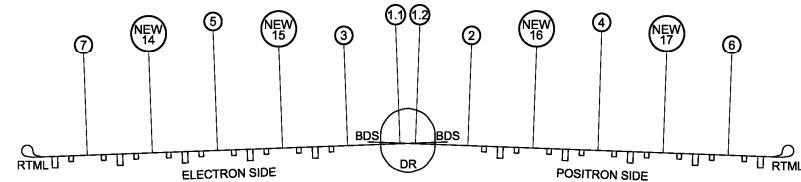
Single-tunnel
(SB2009)

- Americas Region-



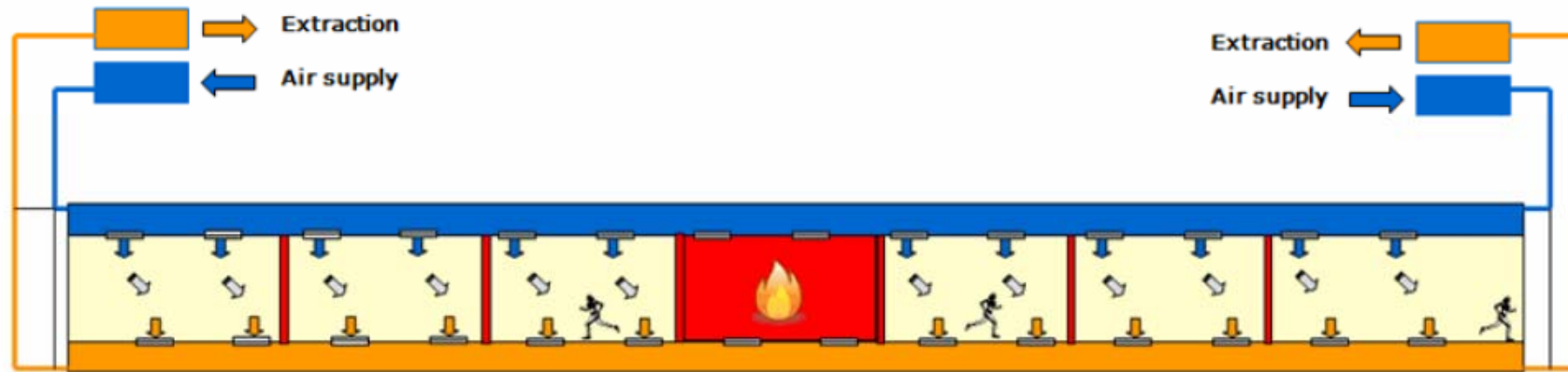
NFPA 520-2005 (Subterranean Spaces)

Prescribes 2 paths of travel to an exit or refuge area. The travel distance to be less than 610 meters.



ML Single-Tunnel Life Safety

- European Region-

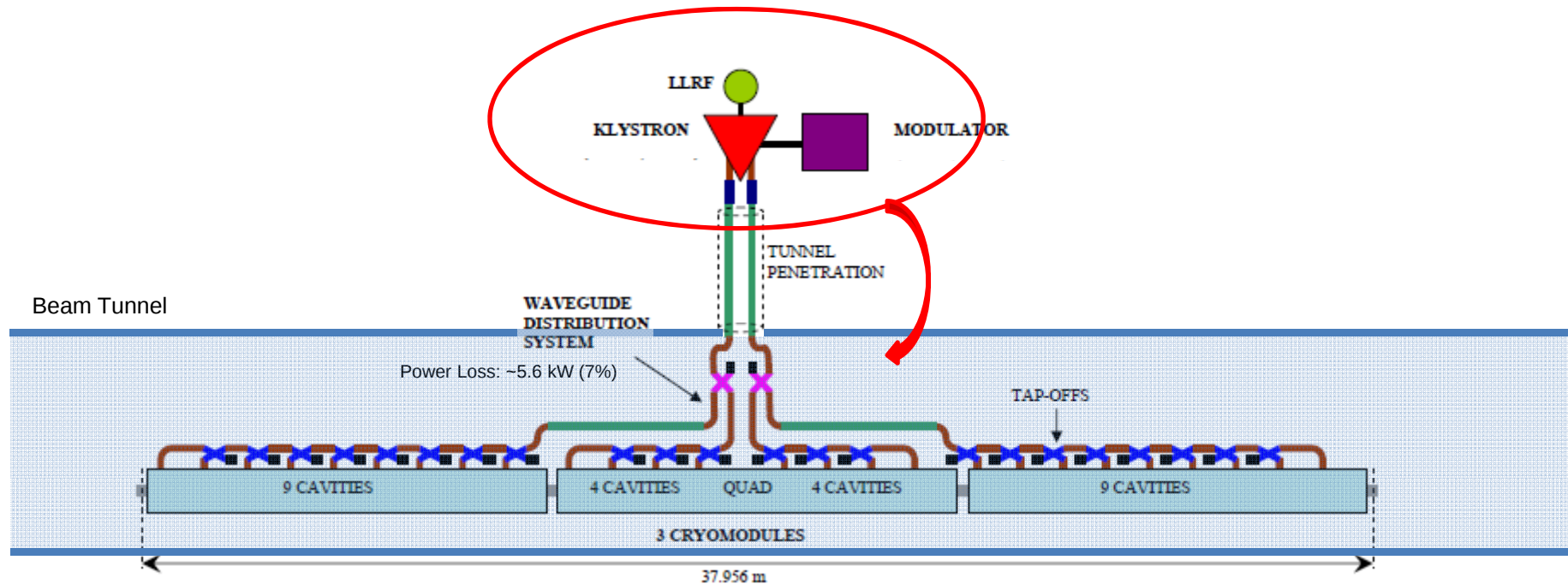


SHAFT
POINT

- Control of the pressure from both ends of a sector.
- Control of the pressure (overpressure or underpressure in each area).
- Fire detection per sector compatible to fire fighting via water mist.

ML Single-Tunnel Configuration

- Distribute RF System (DRFS) -

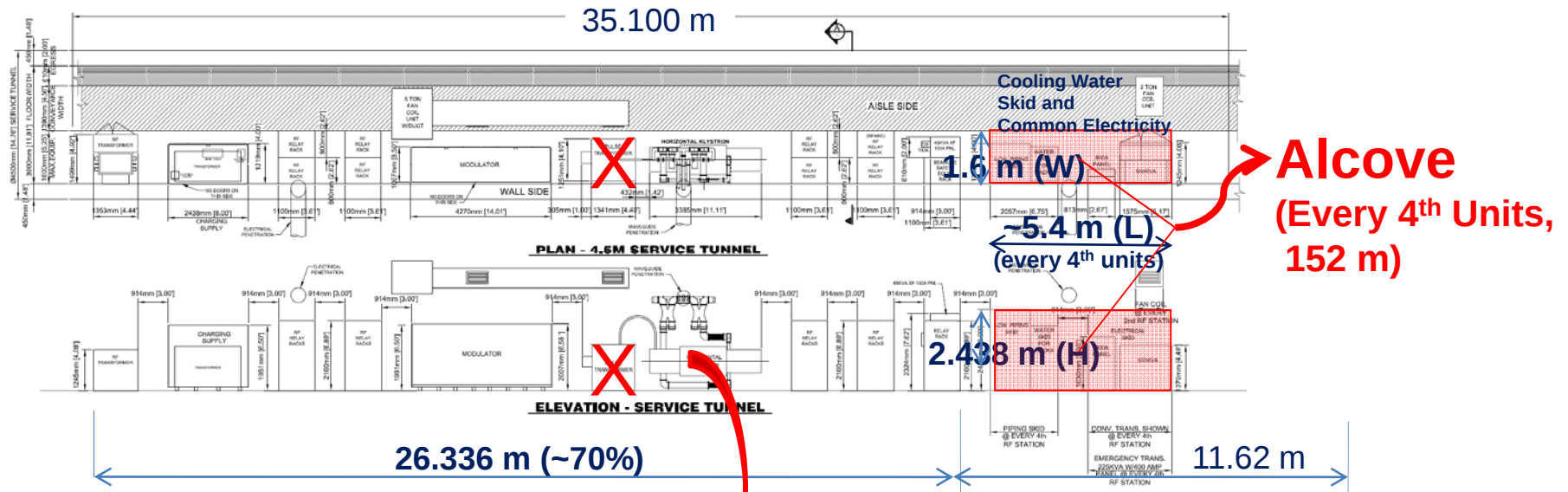


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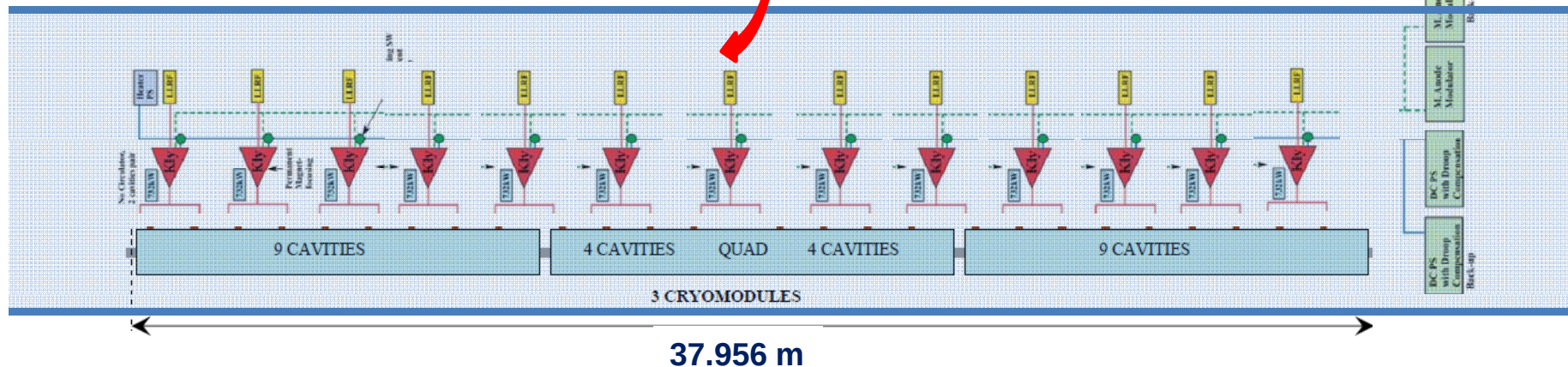
ML RF Unit

- Distributed RF System (DRFS) -



One big HV klystron replaced by 13 small klystrons

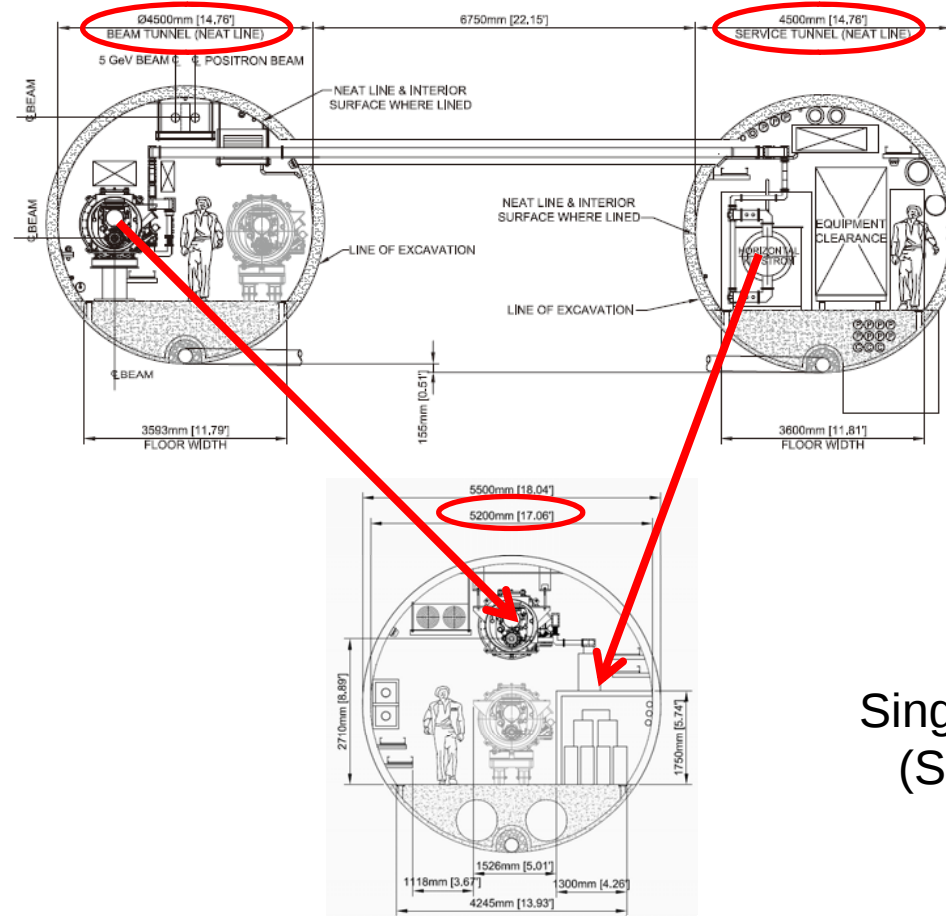
Beam / Service Tunnel



11:30-12:00

Shigeki Fukuda, HLRF Requirements

ML Civil Engineering (DRFS)



Double-tunnel
(RDR)

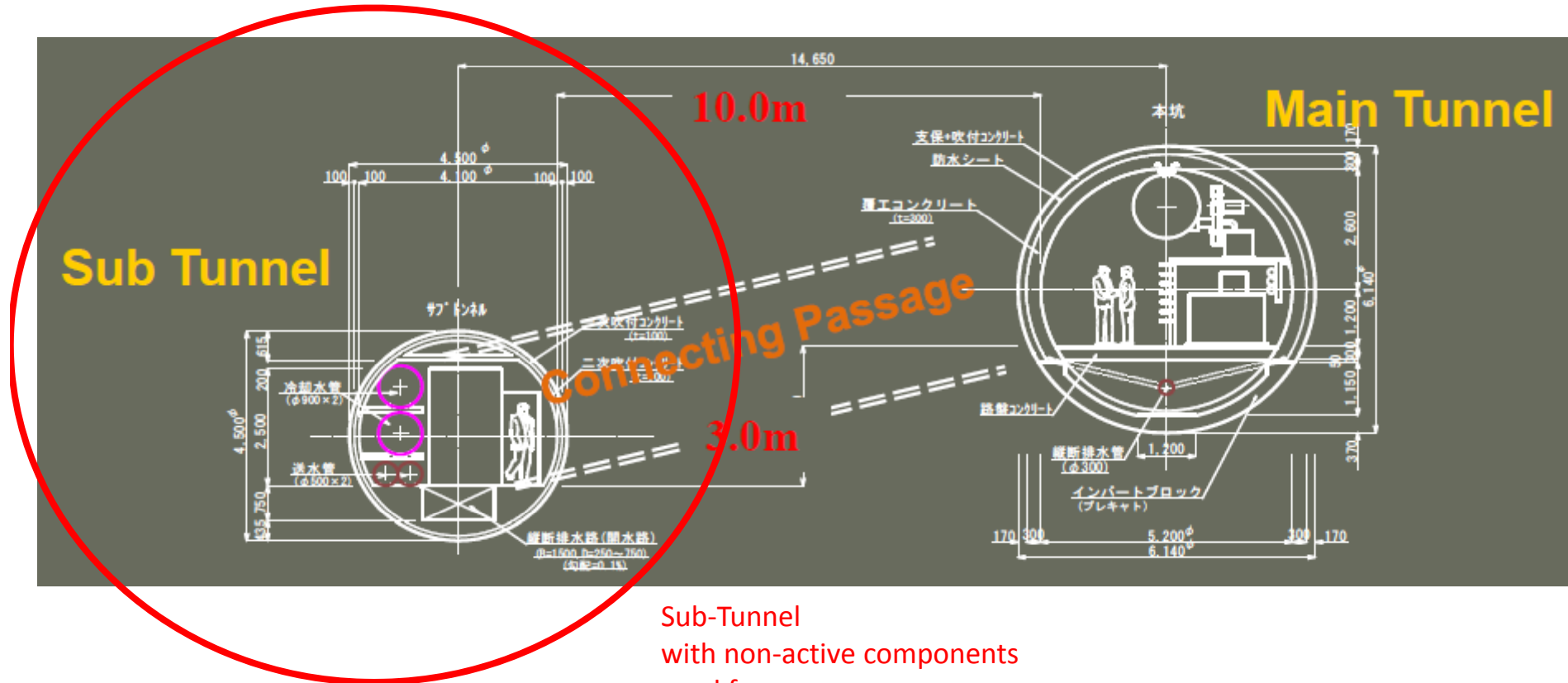
Single-tunnel
(SB2009)

11:30-12:00

Shigeki Fukuda, HLRF Requirements

ML Single-Tunnel Life Safety

- Asian Region-



Sub-Tunnel
with non-active components
used for egress,
access,
water utility,
geology survey in construction
etc.

13:30-15:30 Masanobu Miyahara,

Cryogenic System Configuration in RDR

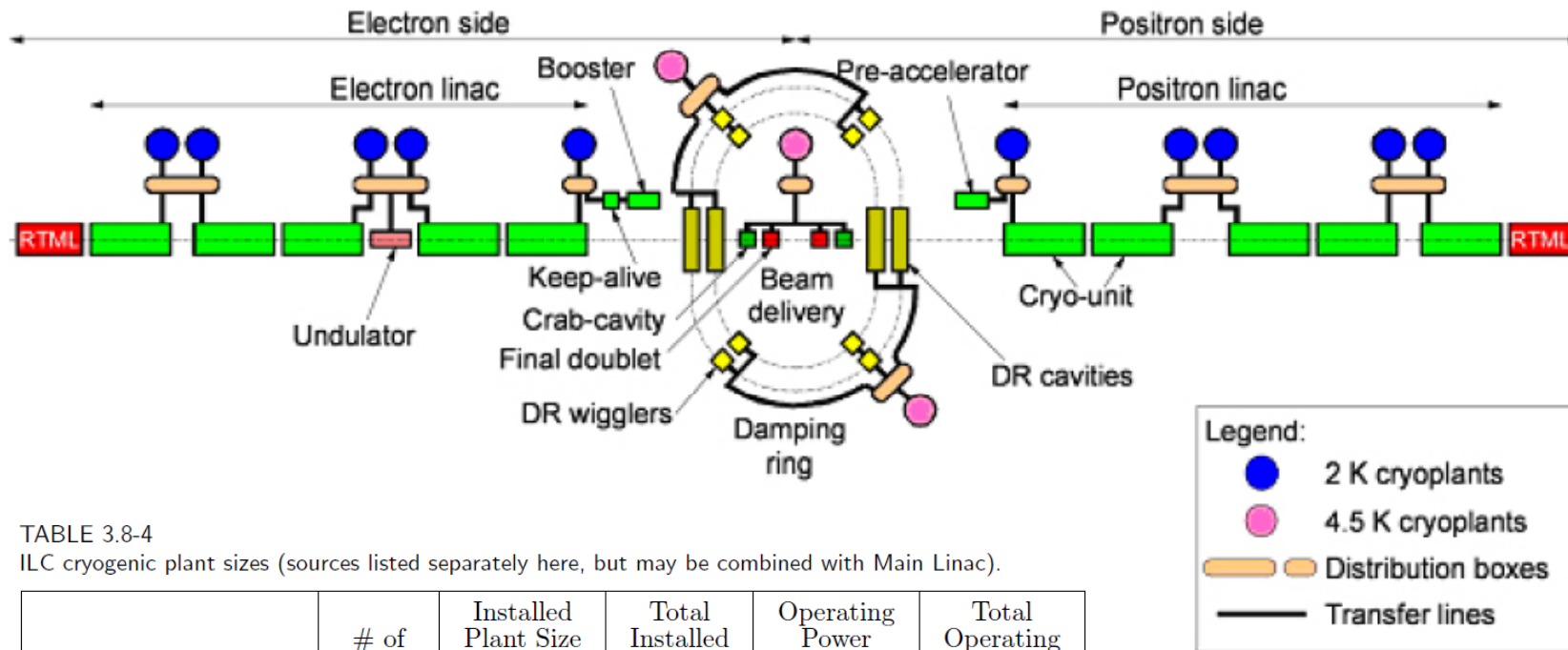


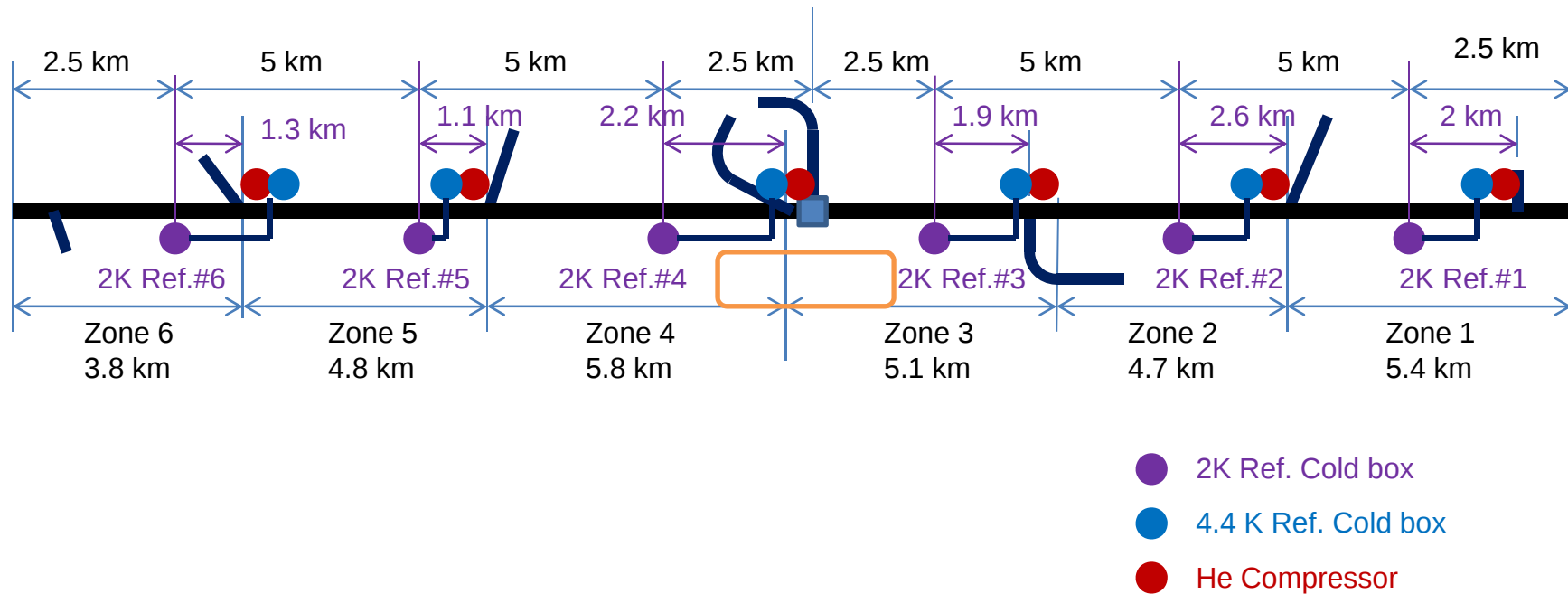
TABLE 3.8-4

ILC cryogenic plant sizes (sources listed separately here, but may be combined with Main Linac).

Area	# of Plants	Installed Plant Size (each) (MW)	Total Installed Power (MW)	Operating Power (each) (MW)	Total Operating Power (MW)
Main Linac + RTML	10	4.35	43.52	3.39	33.91
Sources	2	0.59	1.18	0.46	0.92
Damping Rings	2	1.26	2.52	0.88	1.76
BDS	1	0.41	0.41	0.33	0.33
Total			47.63		36.92

Cryogenic System in Mountainous Site

2K He Refrigerator: Main Tunnel
4.4 K He Refrigerator & He Compressor: Access Tunnel



12:00-12:30 Kenji Hosoyama, Cryogenic Requirements

Electrical / Mechanical Requirements

- Electricity in RDR -

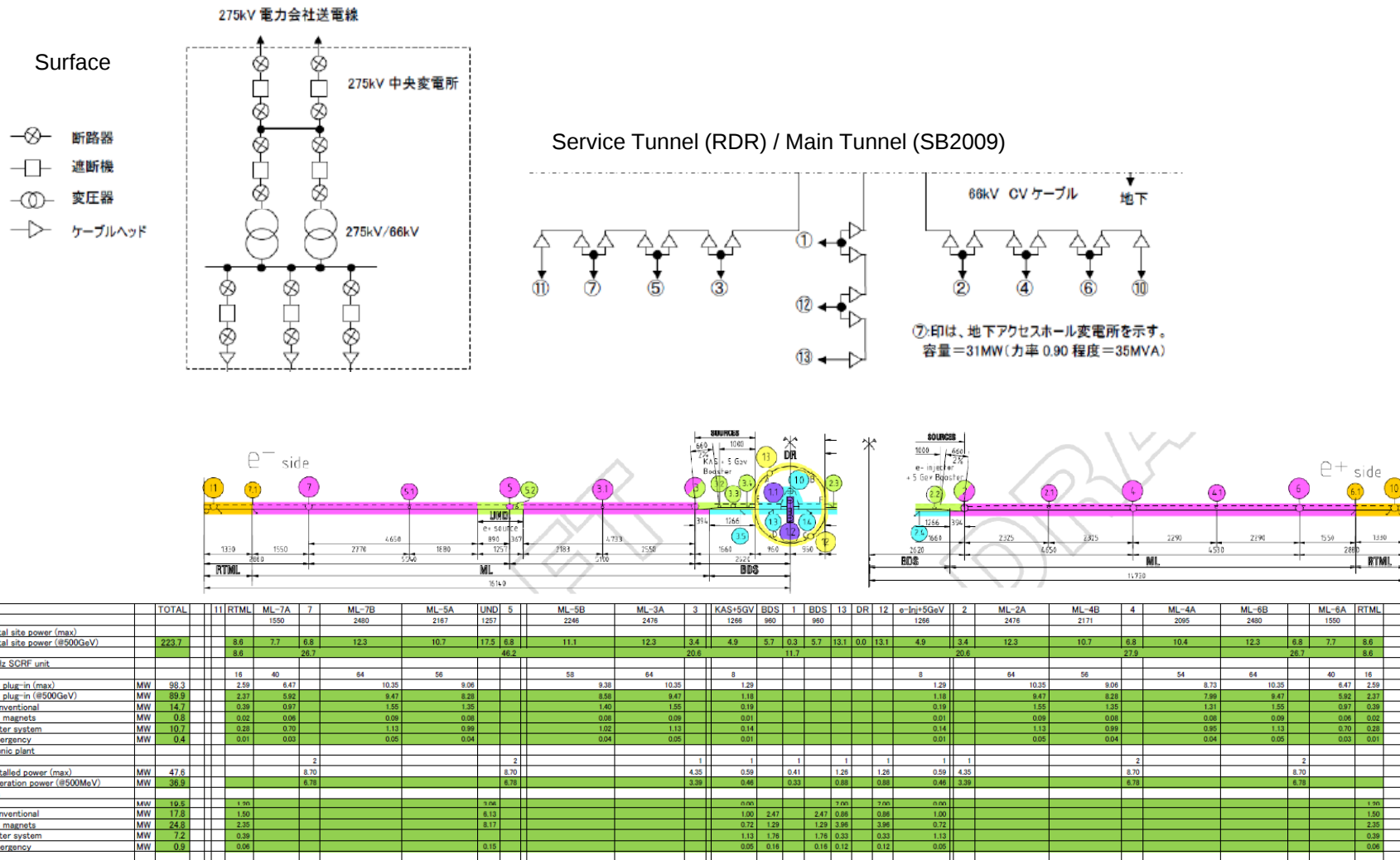
TABLE 4.3-1

Estimated nominal power loads (MW) for 500 GeV centre-of-mass operation.

Area System	RF Power	Conventional Power				Emer Power	Total (by area)
		Conv	NC Magnets	Water Systems	Cryo		
Sources e^-	1.05	1.19	0.73	1.27	0.46	0.06	4.76
Sources e^+	4.11	7.32	8.90	1.27	0.46	0.21	22.27
DR	14.0	1.71	7.92	0.66	1.76	0.23	26.29
RTML	7.14	3.78	4.74	1.34	0.0	0.15	17.14
Main Linac	75.72	13.54	0.78	9.86	33.0	0.4	134.21
BDS	0.0	1.11	2.57	3.51	0.33	0.20	7.72
Dumps	0.0	3.83	0.0	0.0	0.0	0.12	3.95
Totals (by system)	102.0	32.5	25.6	17.9	36.9	1.4	216.3

Electricity Distribution

- 66 kV High Voltage Line Along The Site (Asian Regional Plan) -



Area System Heat-load (RDR)

TABLE 4.5-1

Summary of heat loads broken down by Area System.

Area System	LCW (MW)	Chilled Water (MW)	Total (MW)
Sources e ⁻	2.880	1.420	4.300
Sources e ⁺	17.480	5.330	22.810
DR e ⁻	8.838	0.924	9.762
DR e ⁺	8.838	0.924	9.762
RTML	9.254	1.335	10.589
Main Linac	56.000	21.056	77.056
BDS	10.290	0.982	11.272
Dumps	36.000	0.000	36.000
Total Heat Load (MW)			182

ML Components' Heat-load (RDR)

TABLE 4.5-2

Typical Main Linac RF component heat loads.

Components	Tunnel	Total (KW)	Average (kW)	To Water (KW)	To Air (KW)
RF Charging Supply 34.5 KV AC-8 KV DC	service	4.0	4.0	2.8	1.2
Switching power supply 4kV 50kW	service	7.5	7.5	4.5	3.0
Modulator	service	7.5	7.5	4.5	3.0
Pulse transformer	service	1.0	1.0	0.7	0.3
Klystron socket tank / gun	service	1.0	1.0	0.8	0.2
Klystron focusing coil (solenoid)	service	4.0	4.0	3.6	0.4
Klystron collector/ body/windows	service	58.9	47.2	45.8	1.4
Relay racks (instrument racks)	service	10.0	10.0	0.0	-1.5
Circulators, attenuators & dummy load	beam	42.3	34.0	32.3	1.7
Waveguide	beam	3.9	3.9	3.5	0.4
Subtotal Main Linac RF unit (KW)			120		

ML Cooling System (RDR)

- Main Loops -

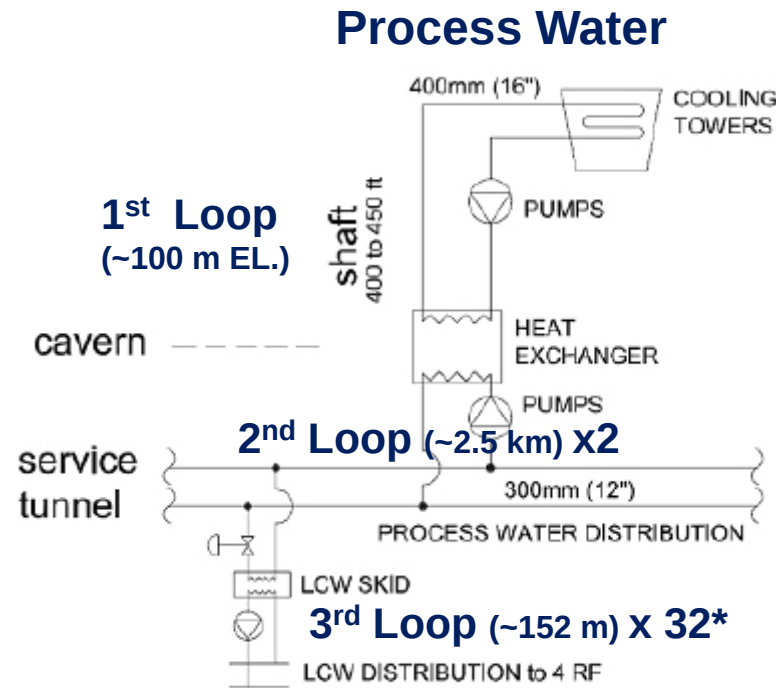


FIGURE 4.5-1. Process water system at shaft 7 plant.

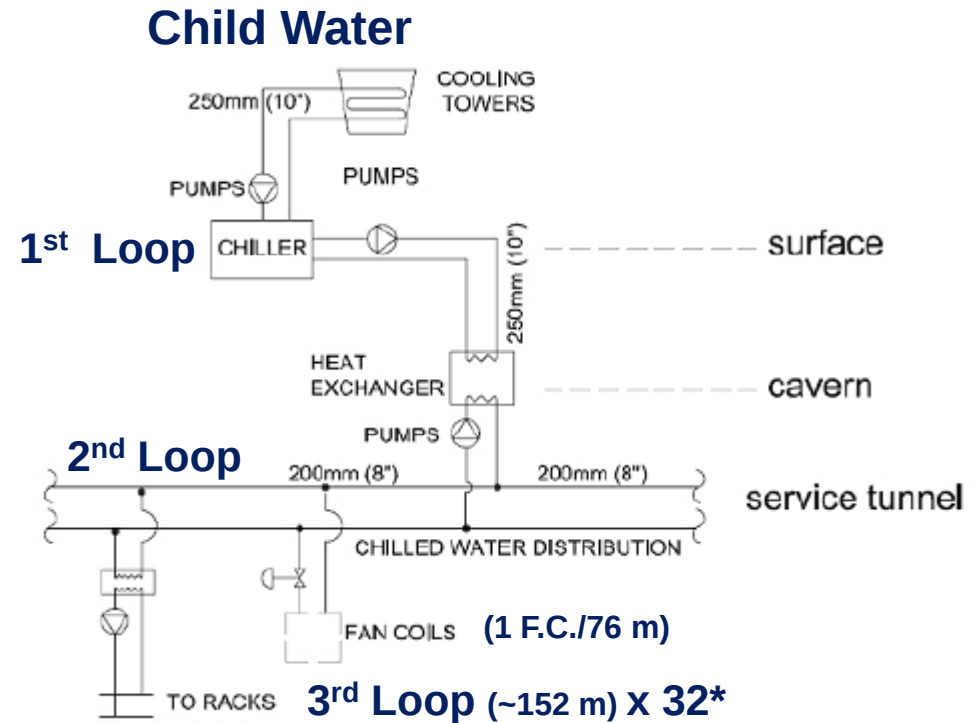


FIGURE 4.5-2. Chilled water system at shaft 7 plant.

*: max

ML Heat-load Table (DRFS)

/ 2RF units

Sep 9 2009

WATER AND AIR HEAT LOAD for SB2009 DRFS Full Power Option

MAIN LINAC - ELECTRON & POSITRON			To Dirty Water										To Low Conductivity Water										To Chilled Water		To Fan Coil Chilled Water	
Components	Quantity Per 36m	Location	Total Heat Load (KW)	Average Heat Load (KW)	Heat Load to Water (KW)	Supply Temp (variation) (C)	Delta Temperature (C delta)	Water Flow (l/min)	Maximum Allowable Pressure (Bar)	Typical (water) pressure drop Bar	Acceptable Temp Variation C delta	Heat Load to LowWater (KW)	Maximum Allowable Temperature (C)	Supply Temp (variation) (C)	Delta Temperature (C delta)	Water Flow (l/min)	Maximum Allowable Pressure (Bar)	Typical (water) pressure drop Bar	Acceptable Temp Variation delta C	Heat Load to Rack Chilled Water (KW)	Power fraction to Tunnel Air (0-1)	Power to Tunnel Air (KW)	Heat Load to Fan Coil Chilled Water (KW)	Max Space Temp (C)		
Non-RF Components																										
LCW Skid Pump 1 per 4 rf-Motor/Feeder Loss	0.25	Service Tunnel	0.60	0.60	0.00	N/A	N/A		N/A	N/A	None	0	N/A	N/A	N/A	N/A	N/A	N/A	None	0	1.00	0.60	0.60			
1/2 RF Loss and Motor Loss (misc)	1	Service Tunnel	0.00	23.39	0.00	N/A	N/A		N/A	N/A	None	0	N/A	N/A	N/A	N/A	N/A	N/A	None	0	1.00	23.39	13.00			
Pancu coils (5 ton Chilled Water) 1.5 Hp	2	Service Tunnel	2.94	2.94	0.00	N/A	N/A		N/A	N/A	None	0	N/A	N/A	N/A	N/A	N/A	N/A	None	0	1.00	2.94	2.94			
Rack Water Skid	0.25	Service Tunnel	0.20	0.20	0.00	N/A	N/A		N/A	N/A	None	0	N/A	N/A	N/A	N/A	N/A	N/A	None	0	1.00	0.20	0.20			
Lighting Heat Dissipation 1.3 W/ft		Service Tunnel	1.65	1.65	0.00	N/A	N/A		N/A	N/A	None	0	N/A	N/A	N/A	N/A	N/A	N/A	None	0	1.00	1.65	1.65			
AC Pwr Transformer 34.5-48 kV	0.25	Service Tunnel	2.00	2.00	0.00	N/A	N/A		N/A	N/A	None	1.50	N/A	N/A	35	N/A	N/A	N/A	None	0	0.25	0.50	2.00			
Emerg. AC Pwr Transformer 34.5-48 kV		Service Tunnel	1.00	1.00	0.00	N/A	N/A		N/A	N/A	None	0	N/A	N/A	N/A	N/A	N/A	N/A	None	0	1.00	1.00	1.00			
RF Components																										
--- High Voltage Circuit Breaker (6.6 kV) ---		1/76 m	Single Tunnel																							
DC Power Supply, 6.6 kV (In), 60 kV, 4 A (Out), 250 kW, 90% eff.		Rack 1	1/76 m	Single Tunnel	25.00							15.00	50.00							0.00	0.40	10.00	10.00			
DC Power Supply, 6.6 kV (In), 60 kV, 4 A (Out), 250 kW, 90% eff. (Backup)		Rack 2	1/76 m	Single Tunnel																						
Modulating Anode Modulator, 6.6 kV (Shunt 1.0 A, then 6 kW heat load)		Rack 3	1/76 m	Single Tunnel	6.00							3.60	50.00							0.00	0.40	2.40	2.40			
Modulating Anode Modulator, 6.6 kV (Shunt 1.0 A, then 6 kW heat load), (Back-up)		Rack 4	1/76 m	Single Tunnel																						
--- AC Transformer to Low Voltage (400/200/100 V) ---		1/52 m																								
Heater P/S, 200V, 36A, 7.2 kW		Rack 3	1/76 m	Single Tunnel	1.00								50.00							1.00	0.00	0.00	0.00			
Same as above (Back-up)		Rack 4	1/76 m	Single Tunnel																						
Pulse Transformer		None																								
Klystron Socket Tank / Gun 9.3 kW X 26		26/76 m	Single Tunnel	7.80								6.24	60.00							0.00	0.20	1.56	1.56			
Klystron Focusing x 26 (Permanent Magnet)		26/76 m	Single Tunnel	117.00								113.49	87.00							0.00	0.03	3.51	3.51	85 F (a)		
Klystron Collector 4.5 kW X 26		26/76 m	Single Tunnel	117.00								113.49	87.00							0.00	0.03	3.51	3.51	85 F (a)		
Klystron Body & Windows		26/76 m	Single Tunnel	7.52								5.51	40.00							0						
--- LLRF Racks ---																										
LLRF-Amp +Int, 200V, 2.5A /5 modules		Rack 5	1/76 m	Single Tunnel	0.35								50.00							0.35	0.00	0.00	0.00			
LLRF-Amp +Int, 200V, 2.5A /5 modules		Rack 6	1/76 m	Single Tunnel	0.35								50.00							0.35	0.00	0.00	0.00			
LLRF-Amp +Int, 200V, 2.5A /3 modules		Rack 7	1/76 m	Single Tunnel	0.21								50.00							0.21	0.00	0.00	0.00			
(LLRF-Amp +Int, 200V, 2.5A /3 modules, for full power op.)		Rack 7	1/76 m	Single Tunnel	0.21								50.00							0.21	1.00	0.21	0.21			
(LLRF-Amp +Int, 200V, 2.5A /5 modules, for full power op.)		Rack 8	1/76 m	Single Tunnel	0.35								50.00							0.35	2.00	0.70	0.70			
(LLRF-Amp +Int, 200V, 2.5A /5 modules, for full power op.)		Rack 9	1/76 m	Single Tunnel	0.35								50.00							0.35	3.00	1.05	1.05			
--- Other Racks ---																										
Timing, 200V, 0.9 kW		Rack 10	1/76 m	Single Tunnel	0.50								50.00							0.50	0.00	0.00	0.00			
Timing, 200V, 0.9 kW		Rack 11	1/76 m	Single Tunnel	0.50								50.00							0.50	0.00	0.00	0.00			
Cavity, 200V, 3 kW		Rack 12	1/76 m	Single Tunnel	2.95	1.05							50.00							2.05	0.00	0.00	0.00			
Cavity, 200V, 3 kW		Rack 13	1/76 m	Single Tunnel	2.95	1.05							50.00							2.05	0.00	0.00	0.00			
Cryogenics, 200V, 2.1 kW		Rack 14	1/76 m	Single Tunnel	2.10								50.00							2.10	0.00	0.00	0.00			
Cryogenics, 200V, 2.1 kW		Rack 15	1/76 m	Single Tunnel	2.10								50.00							2.10	0.00	0.00	0.00			
BPM & Mag, 200V, 5 kW		Rack 16	1/76 m	Single Tunnel	5.00								50.00							5.00	0.00	0.00	0.00			
BPM & Mag, 200V, 5 kW		Rack 17	1/76 m	Single Tunnel	5.00								50.00							5.00	0.00	0.00	0.00			
--- RF Loads ---																										
Attenuator		None																								
Waveguides in service tunnel		None																								
Waveguides in penetration		None																								
Waveguides in beam tunnel		26/76 m	Single Tunnel	1.60								0.00								0.00	1.00	1.60	1.60			
Circulator with load		None																								
RF Loads		26/76 m	Single Tunnel	45.60								44.23									0.03	1.37	1.37			
--- Other Loads ---																										
Pulse motor for input coupler/tuner		(26+26)/76 m	1.79	0.00																1.00	0.00	0.00	0.00			
Vacuum Pumps		(2+2)/76 m	1.26																	1.00	1.26	1.26	1.26			
Subtotal RF unit Only				233.90		0.0						188.07								22.22			23.66			
Total RF																										

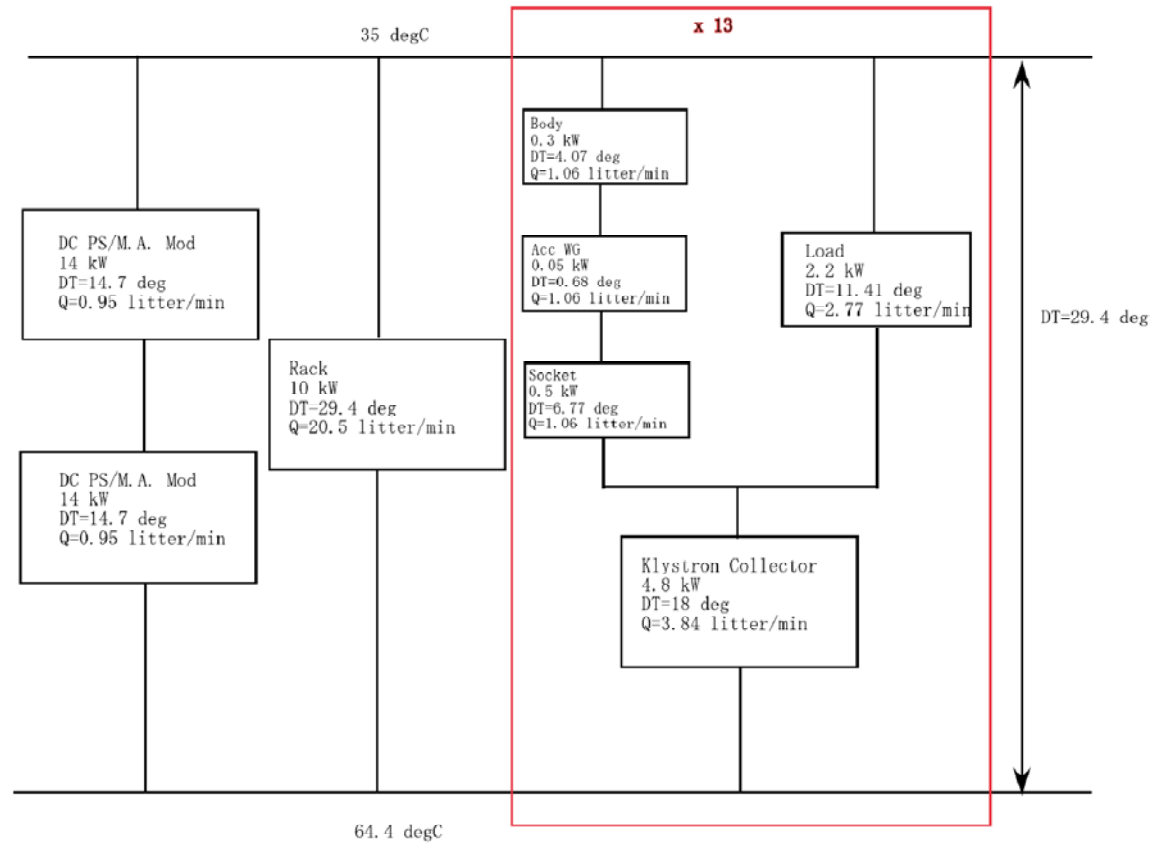
DRFS Heat load estimated in September 2009

85 F (a)

11:30-12:00

Shigeki Fukuda, HLRF Requirements

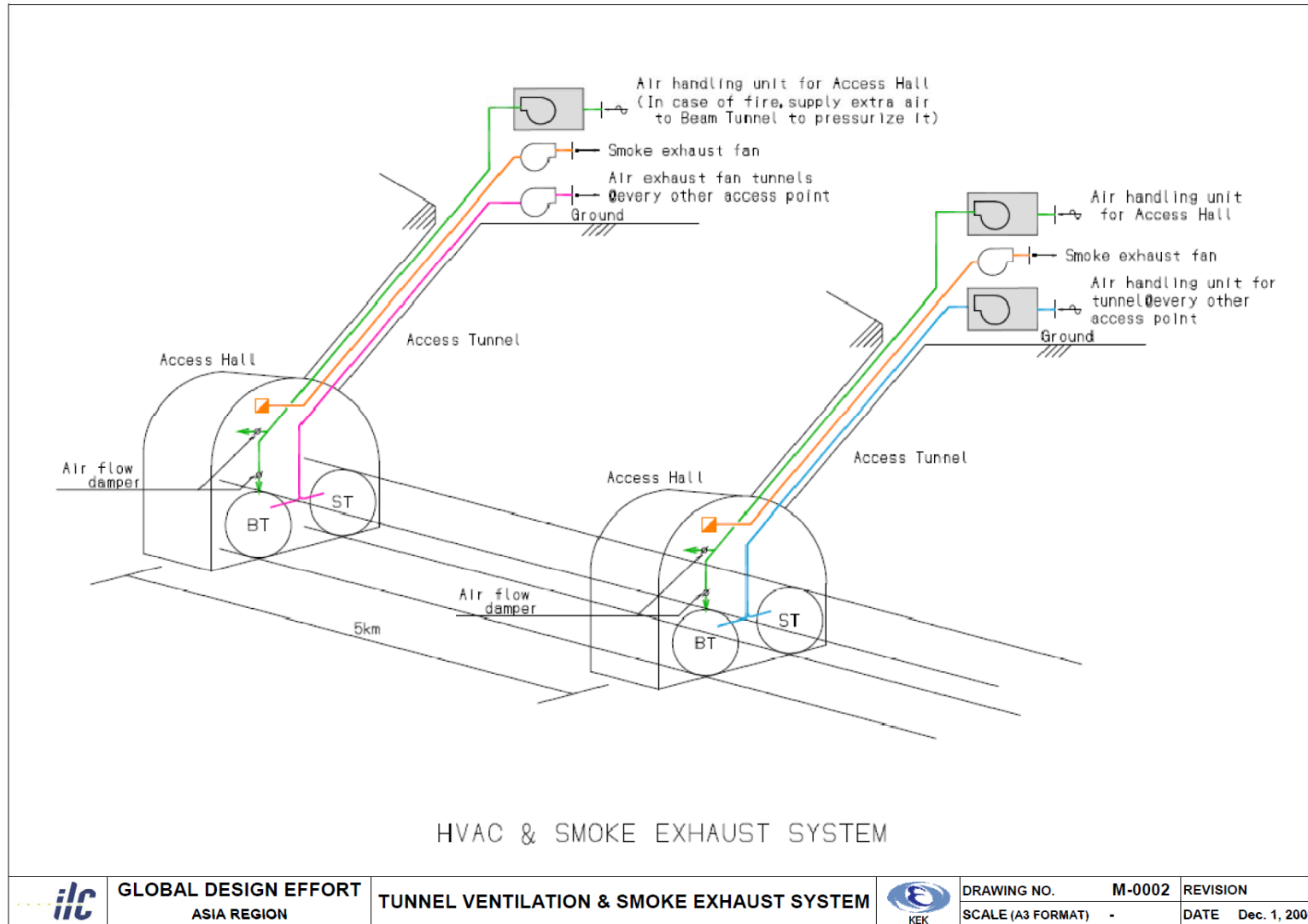
DRFS Local Cooling Scheme



Basic configuration not changed
 ΔT optimization will be done in TDP2

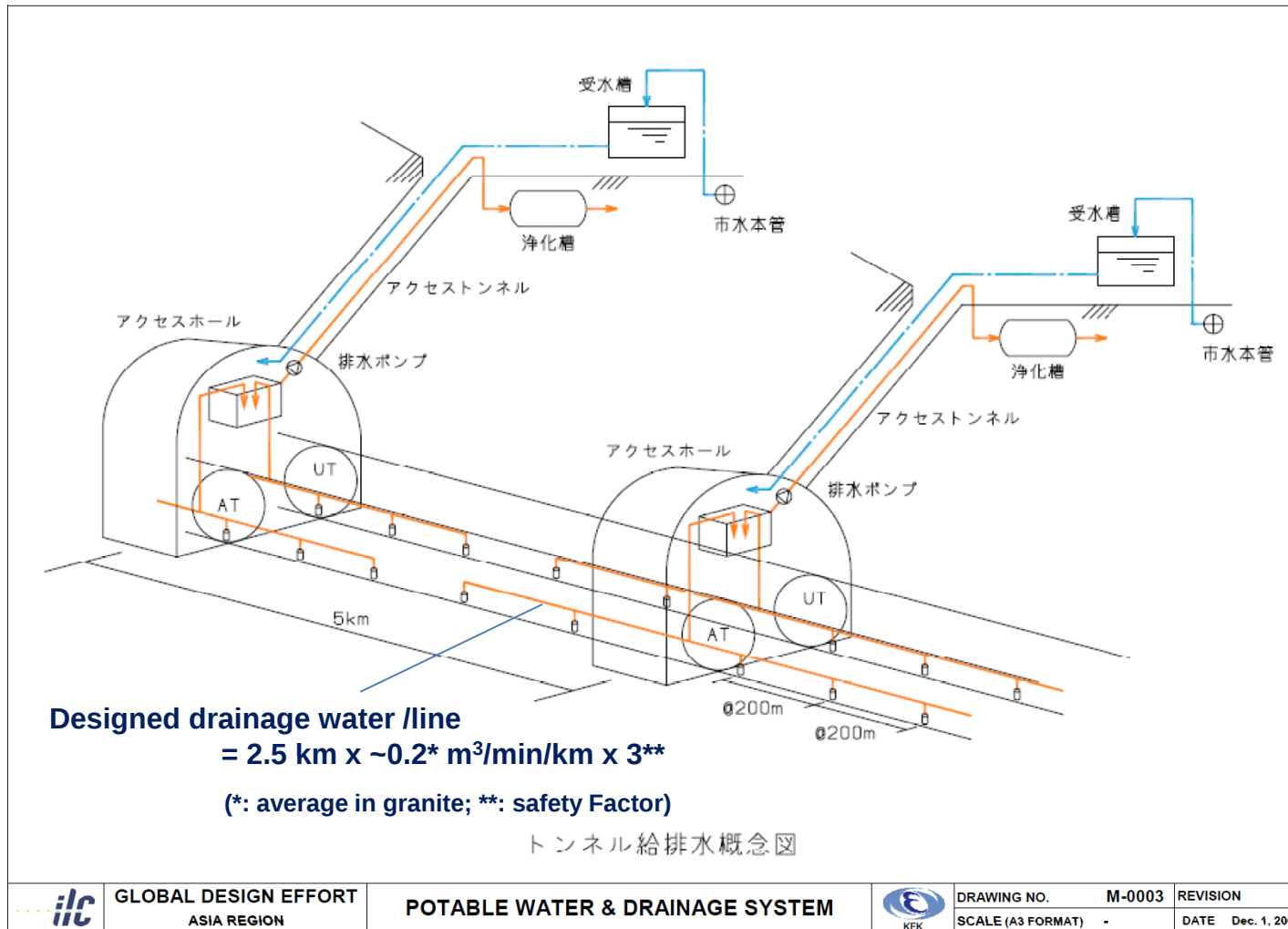
HVAC System

- Heating, Ventilation, and Air-Conditioning system design (RDR, Asia) -



Drainage System

- Drainage system design (RDR, Asia) -



13:30-15:30 Masanobu Miyahara,

Boundary conditions and guidelines for design works

MOUNTAINOUS SITE FEATURES & CIVIL ENGINEERING

General Requirements for ILC Sites

- Uniform geology
- Tunnel depth $< 600\text{m}$
- Avoid residential area, because
 - hard to get acknowledgement from the inhabitants from the view
 - point of radiation problem and public construction
- Avoid active fault
- Avoid major epicenters ($M > 7$) having taken place since 1,500
- Avoid large fault ($W > 1\text{m}$),
 - especially those running parallel to the tunnel route
- Enough electric power supply
- We need about 350 MW
- Enough length to accommodate 50km tunnel
- Examined on 51 items for each candidate site

Site candidates for JLC (2000-2003)

KEK Report 2002-10, Report of JLC Site Study Group, page 9.

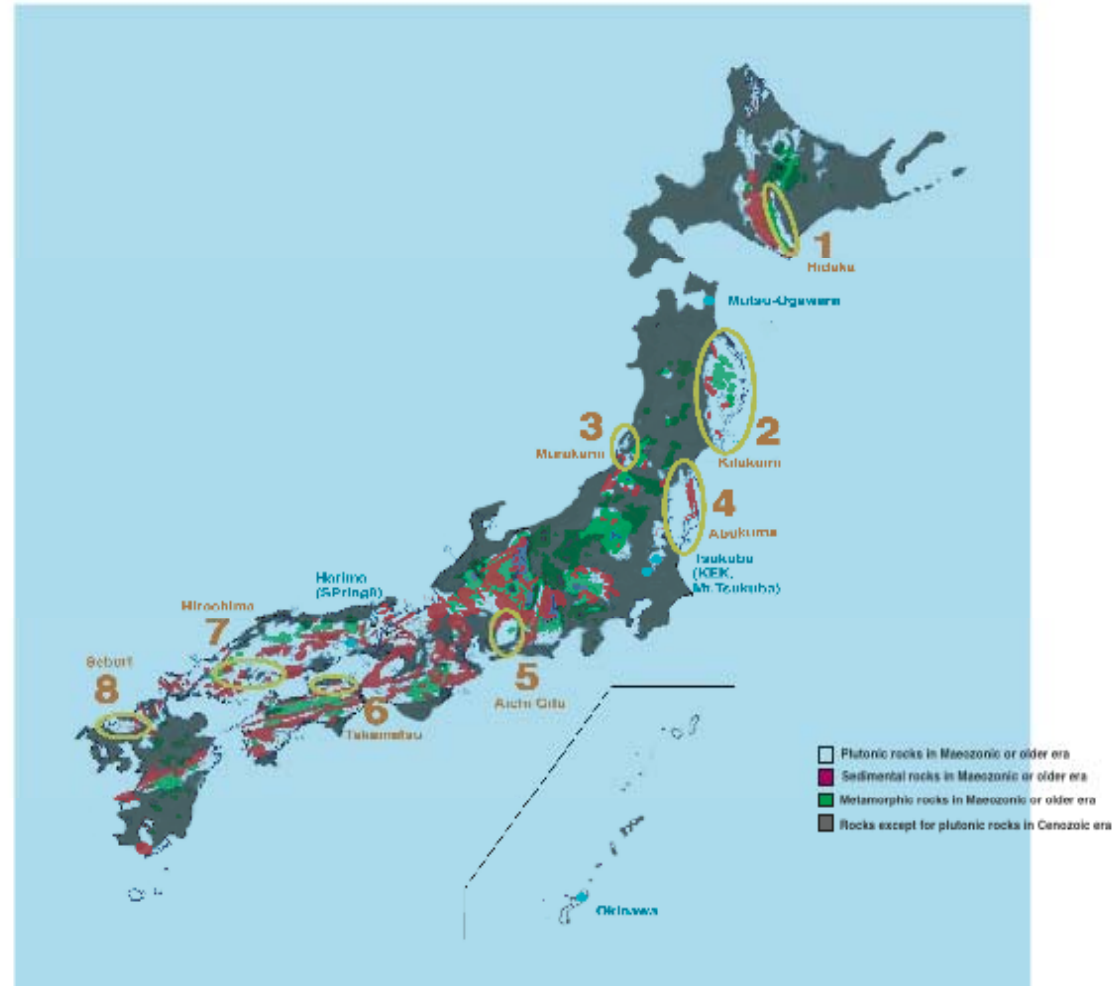
Site Candidates in Japan

I. Area with good geology

1. Hidaka
2. Kitakami
3. Murakami
4. Abukuma
- 4b Kita-Ibaraki
5. Aich-Gifu
6. Takamatsu
7. Hiroshima
8. Seburi

II. Research and development bases

1. Mutsu-Ogawara
2. Tsukuba (KEK)
3. Mt. Tsukuba
4. Harima (SPRing-8)
5. Okinawa



Geology

Mainly granite geology through 50-km length

Geotechnical Review 2006

**- Site Assessment Working Group –
(Japan Society of Civil Engineers)**

Topography

- low mountain chain -

Access to Underground Tunnel

- By Horizontal (Sloped) Tunnel s-

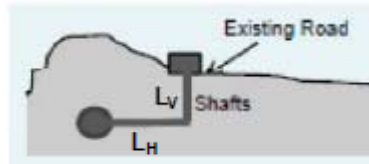
Case	Access way	Schematic Layout
RDR	Sloped Tunnel	

Sloped Tunnel Length (m) and Cost (kY)

Point ID	A	B	C	D
P11	1,215	502	1,608	1,859
P7	1,585	1,258	1,005	1,407
P5	1,577	2,161	1,507	1,708
P3	1,713	2,663	1,206	2,613
P12	1,501	2,563	904	1,960
P13	1,403	2,764	854	1,909
P2	1,157	3,467	1,005	2,311
P4	653	3,668	1,005	2,211
P6	938	3,467	1,658	2,211
P10	771	1,960	703	1,909
Total (m)	12,493	24,471	11,455	20,098

Access to Underground Tunnel

- By Shafts and Horizontal Tunnels -



Horizontal Tunnel (L_H) and Vertical Shaft (L_V)

Point ID	A		B		C		D	
	L_H (m)	L_V (m)	L_H (m)	L_V (m)	L_H (m)	L_V (m)	L_H (m)	L_V (m)
P11	0	140	150	90	575	205	750	240
P7	560	220	50	410	300	100	80	210
P5	526	210	150	645	300	140	830	260
P3	1,330	170	150	490	0	190	450	380
P2	130	70	730	345	0	80	500	350
P4	180	100	500	430	205	140	490	260
P6	140	100	1,350	485	940	230	250	390
P10	100	80	1,375	290	240	70	480	220
P12	0	110	700	445	400	110	320	270
P13	370	130	400	445	540	100	570	260
	3,336	1,330	5,555	4,075	3,500	1,365	4,720	2,840

Boundary conditions and guidelines for design works

PRELIMINARY STUDY FOR TDP2

BY

CONVENTIONAL FACILITY WORKING GROUP

**ADVANCED ACCELERATOR ASSOCIATION PROMOTING SCIENCE AND
TECHNOLOGY**

Single-Tunnel Accelerator Configuration

- Guideline for Design in Asian Region -

Keypoints for TDP2 Design Concepts

Cost Reduction from RDR

- (Deep) Single-Tunnel Accelerator Configuration



Should be harmonized with



Applicability to Site and Environmental Conservation

- Less surface facilities and plants

Life Safety / Accessibility to Underground Accelerator

- Enough evacuation / access passages

Risk reduction for tunnel excavation

- Heading for the main accelerator tunnel

Advantage of Topology

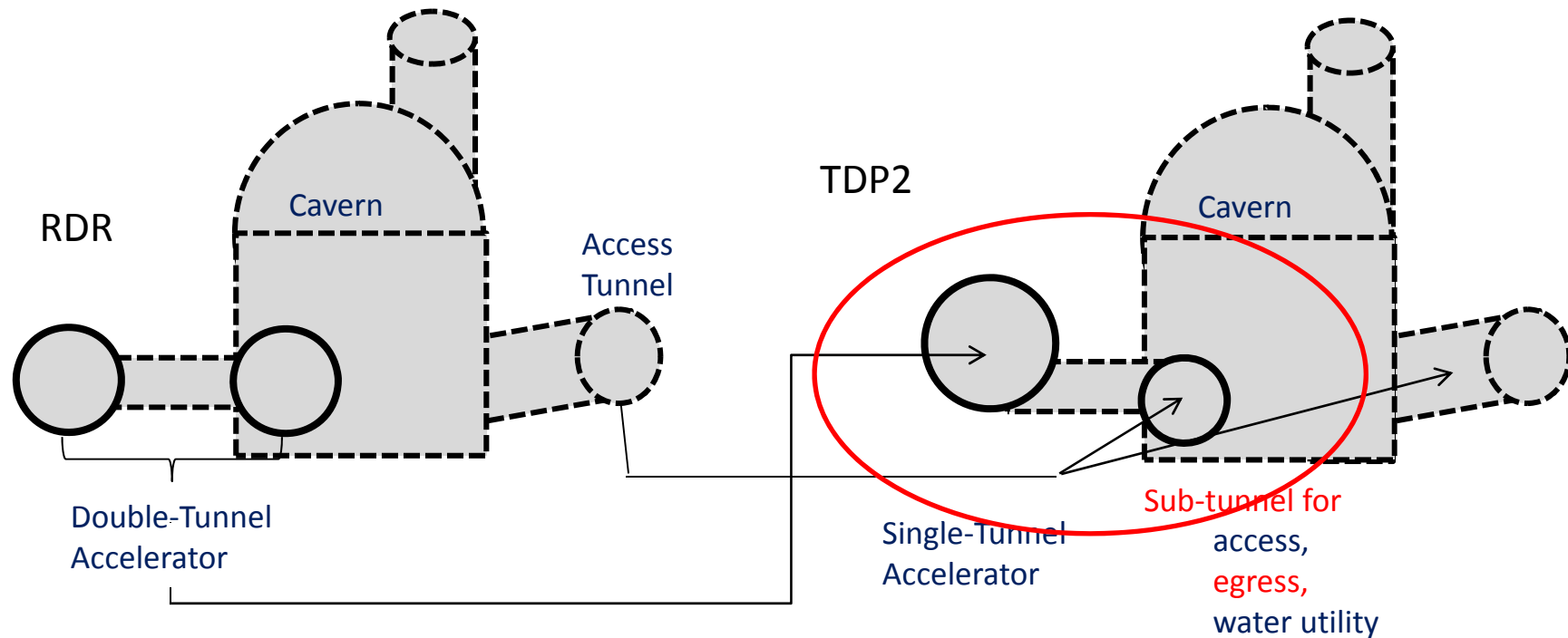
- Spontaneous drainage of sump water

10:30-11:00

Masakazu Yoshioka, CF Concepts

Single-Tunnel Accelerator Configuration

- Basic Design Concepts in Asian Region -



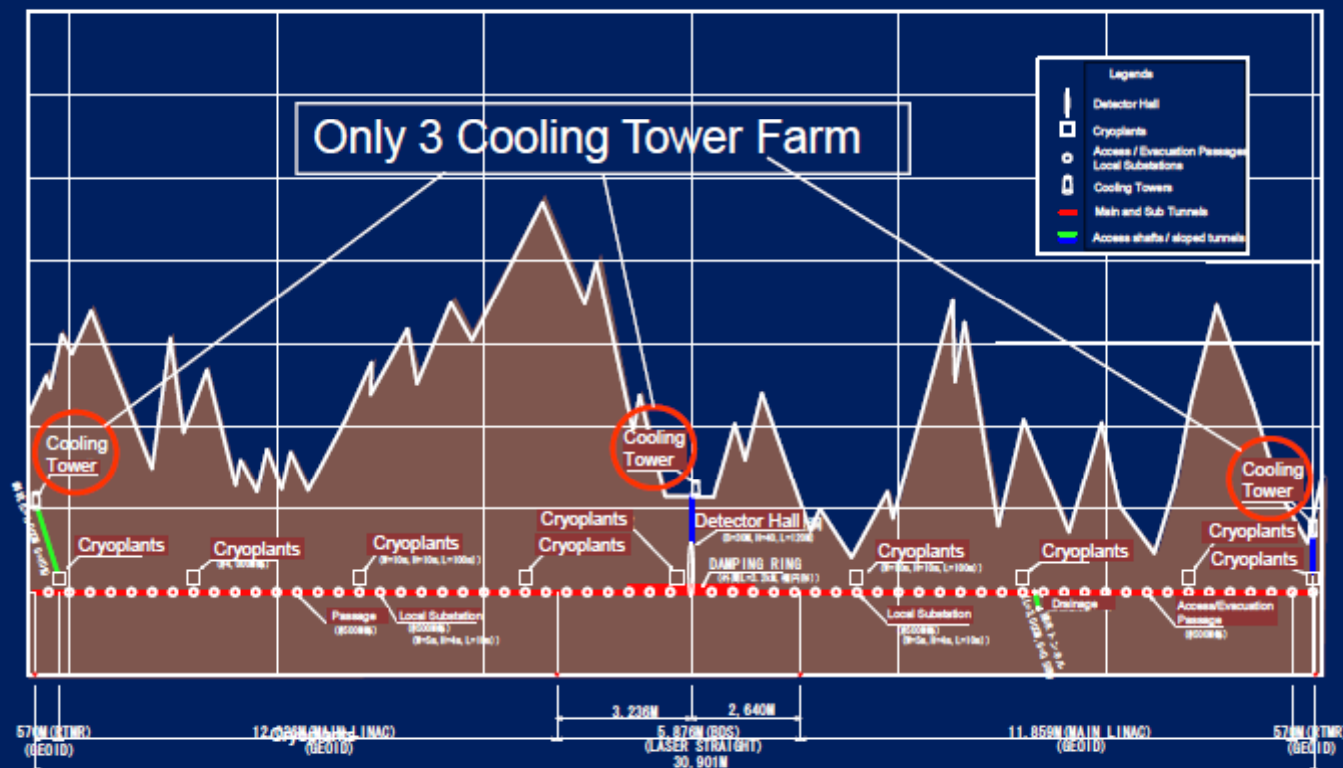
RDR
2-Tunnel + Access Tunnel/Shaft Configuration

SB2009
1.5-Tunnel + Access Tunnel/Shaft Configuration

Site Layout Example

- Asian Region-

Overall Civil Layout (Final)



13:30-15:30

Masanobu Miyahara

Boundary conditions and guidelines for design works

SUMMARY

Summary

- RDR demonstrated a realistic ILC design based on a sample site and a construction cost.
- Cost containment is a primary concept in TDR.
- Single-tunnel accelerator configuration is one of the working assumptions for such a request.
- A single-tunnel accelerator configuration which meets the Asian potential sites' conditions is under investigation.

Boundary conditions and guidelines for design works

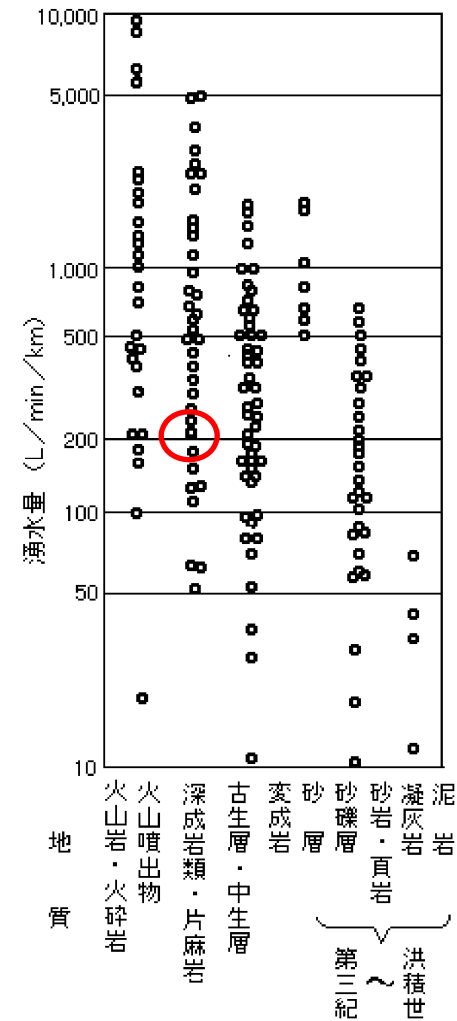
APPENDIX

Drainage System

- Sump water and Geology in Japan -

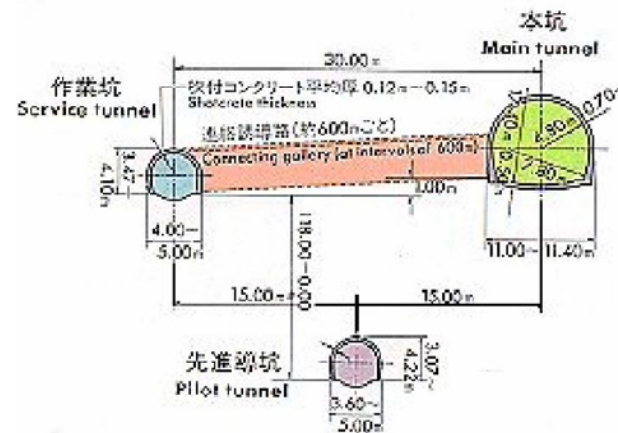
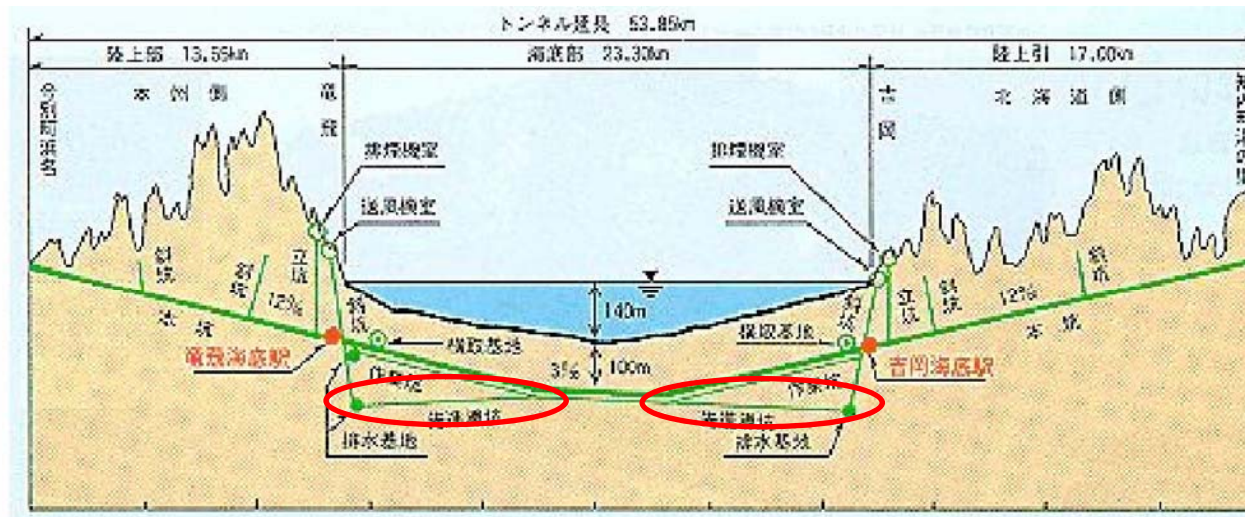
地質分類		比湧水量の範囲	平均比湧水量
		m ³ /min/km	m ³ /min/km
火山岩、火山砕屑岩		0.85 ~ 10	3.71
		0.035 ~ 0.9	0.30
深成岩類（含片麻岩）		0.17 ~ 3.8	1.38
		0.018 ~ 0.84	0.20
古生層、中生層		0.10 ~ 4.5	0.79
		0.0 ~ 0.95	0.17
第三紀 — 洪積世	砂礫層	0.02 ~ 3.6	0.84
	砂岩・頁岩・凝灰岩	0.014 ~ 0.95	0.25
	泥岩	0.0 ~ 0.26	0.07

（出典：（社）日本トンネル技術協会『トンネル施工に伴う湧水・湧水に関する調査研究（その2）報告書』昭和58年2月）



Drainage System

- An Example of Drainage Tunnel in Japan-



海底部標準断面図(単位:m)

排水設備

名称	ポンプ1	ポンプ2	ポンプ3
位置	竜飛 作業坑	竜飛 斜坑	吉岡 斜坑
排水量 (ポンプ室 への流水 量)	19m ³ /分	8m ³ /分	16m ³ /分
ポンプ台 数	10m ³ /分 × 3	9m ³ /分 × 3	12m ³ /分 × 6

Tunneling

- Rock hardness and Geology-

表一 岩の分類と判定基準

名 称			説 明	適 用	国 土 交 通 省 岩 分 類	変成岩および堆積岩														堆積岩										火成岩					
A	B	C				主として古生代										中世代		第三紀		深成岩				火山岩											
						Paleozoic										Mesozoic				花こう岩				蛇紋岩		玄武岩									
						砂質片麻岩	黒色片麻岩	緑色片麻岩	千枚岩	珪岩・角閃岩	石英岩	砂岩	粘板岩	輝緑凝灰岩	粘板岩	頁岩	砂れき岩	頁岩	凝灰岩	凝灰角礫岩	花こう岩	セシオン岩	カンラン岩	蛇紋岩	流紋岩	安山岩	玄武岩								
岩 ま た は 石	岩塊玉石	岩塊玉石	岩塊、玉石が混入して掘削しにくく、ポケット等に空隙の多いもの 岩塊、玉石は粒形7.5cm以上としまるみのあるものを玉石とする。	玉石まじり土 岩塊起砕された岩 ごろごろした河床 ものを玉石とする。																															
	軟 岩	軟岩Ⅰ	第三紀の岩石で固結の程度が弱いもの、風化がはなはだしくきわめて脆いもの、指先で離しうる程度のもの、亀裂の間隔は1～5cmくらいのもので第三紀の岩石で固結の程度が良好なもの、風化が相当進み多少変色を伴い軽い打撃で容易に割れるもの、離れやすいもので、亀裂間隔は5～10cm程度のもの	地山弾性波速度 700～2800m/sec	軟岩Ⅰ A B	●		●		●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●						
		軟岩Ⅱ	凝灰質で堅く固結しているもの、風化が目にとって相当進んでいるもの、亀裂間隔が10～30cm程度で軽い打撃により離しうる程度、異質の硬い異層をなすもので層面に剥離しうるもの		軟岩Ⅱ A B	▲	▲	●	●	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲						
	硬 岩	中硬岩	石灰岩、多孔質安山岩のように、特にち密でなくても相当な堅さを有するもの、風化の程度があんまり進んでいないもの、硬い岩石で間隔30～50cm程度の亀裂を有するもの	地山弾性波速度 2000～4000m/sec	中硬岩 A B	△	▲	△	▲	○	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△						
		硬岩Ⅰ	花崗岩、結晶変岩等で全く変化していないもの、亀裂間隔が1m内外で相当密着しているもの、硬い良好な石材を取り得るようなもの	地山弾性波速度 3000m/sec以上	硬岩Ⅰ A B	○	△	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○						
		硬岩Ⅱ	けい岩、角岩などの石英質に富む岩石で最も硬いもの、風化していない新鮮な状態のもの、亀裂が少なく、よく密着しているもの		硬岩Ⅱ A	◎				◎	◎																								

- 全体に変化が進み変色しているもの。
▲ 割れ目に沿って幅広く風化しているが球状、レンズ状に未風化部を残すもの。
△ 割れ目に沿って風化変色が少なく、岩片内部は新鮮なもの。
○ 割れ目が少なく風化変色がほとんどなく新鮮で硬いもの。
◎ 岩石が特に硬く全く新鮮なもの。
- * Aグループは、花崗岩・安山岩・砂岩・珪岩のように、造岩物質、固結度共に固く、風化が進み、亀裂が入って、弾性波速度が遅くても、岩片耐圧強度の高い岩種類。
* Bグループは、頁岩・粘板岩・黒色片岩のように、造岩物質が軟らかく、風化が進むと泥化し新鮮なもので弾性波速度が早くても、岩片耐圧強度の低い岩種類。
注) 輝緑凝灰岩は、地質資料によっては玄武岩質火山噴出物(火砕岩、溶岩)と呼ばれる。