

High-Q cavities measurements and diagnostics at INFN-LASA

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Outline

- High Q activities at LASA
 - Current activities: PIP-II project
 - LASA VT cryostat status
 - Cryostat magnetic improvements
 - Future R&D activities
- Cavity diagnostics for high-Q measurements
 - Thermal breakdown
 - Field emission
 - Magnetic sensors
 - Measurements on PIP-II multi-cell prototype **B61-EZ-002**
- Conclusions

INFN in-kind contribution to PIP-II

INFN LASA provided a *novel RF design for the LB650 cavities*, compliant to Fermilab technical interfaces and specifications

INFN-LASA contribution will cover the needs of LB650 section:

- 2 proto cavities to validate processing and tech. transfer
- **38 SC cavities** required to equip 9 cryomodules with 2 spares, delivered **as** ready for string assembly.
- Qualification via vertical cold-test provided by INFN through a qualified cold-testing infrastructure acting as a subcontractor
- Compliance to the PIP-II System Engineering Plan





PIP-II LB650 Project Specifications		
Acc. Gradient	16.9 MV/m	
Q ₀	2.4 10 ¹⁰	
RF rep rate	20 Hz to CW	
Beta	0.61	

INFN Deliverable Components	Acceptance Early Date
LB Jacketed Cavities (Batch 1 - Qty 4) and Pre-Series (Qty 2)	Jun-2025
LB Jacketed Cavities (Batch 2 - Qty 4)	Aug-2025
LB Jacketed Cavities (Batch 3 - Qty 4)	Oct-2025
LB Jacketed Cavities (Batch 4 - Qty 4)	Dec-2025
LB Jacketed Cavities (Batch 5 - Qty 4)	Feb-2026
LB Jacketed Cavities (Batch 6 - Qty 4)	Apr-2026
LB Jacketed Cavities (Batch 7 - Qty 4)	Jun-2026
LB Jacketed Cavities (Batch 8 - Qty 4)	Sep-2026
LB Jacketed Cavities (Batch 9 - Qty 4)	Oct-2026



LB650 on-going activities at INFN

R&D towards high Q₀ and preparation for transfer to industry

- Prototypes to **develop proper surface treatments**
- B61-EZ-001 jacketed and tested at FNAL
- B61-EZ-002 jacketed and tested at LASA I
- B61S-EZ-001 single cell treated and tested at FNAL⁶
- B61S-EZ-002 treated, jacketed and tested at LASA
- B61S-EZ-003 single cell processed and tested at LASA
- Prepare LASA test station for high Q₀ measurements
 - Lower residual magnetic field, Helmholtz coils
 - Diagnostics to understand performance limitations











B61-EZ-002 - Naked vs. Jacketed VT

The INFN LASA vertical test facility

RF system for 650 MHz cavities:

- 650 W UHF power amplifier
- Input power coupled by high-Q antenna ($Q_I = 10^{10}$)
- Transmitted power measured by pickup antenna with $Q_{ext}=3\cdot 10^{11}$
- PLL to lock cavity frequency (due to high-Q, cavity bandwidth is <0.1 Hz)

Cryostat: ϕ 700 mm, 4.5 m length, **losses < 1 W @ 4 K**

- Can host f>500 MHz cavities
- temperature sensors, He vapor pressure reading to control He-bath temperature, LHe level probes so to monitor LHe transfer
- Approximately 2500 liters of LHe @1Atm needed to cover PIP-II cavity@2K (32 mbar)







LASA INFN VTS flux expulsion scenario

- Sub-cooling system:
 - Cooling power: ~ **70 W @ 2 K**
 - Lowest temperature **1.5 K**.
 - Cooldown rate now limited to about **1 K/min**
- Residual field:
 - With mu-metal inner shield: *B_{res}* <10 mG
 - with cryoperm shield: 5 mG max expected





assuming 0.4 n Ω /mG for baked niobium at 650 MHz: $R_{t f} = 4 n\Omega$ trapped flux **residual resistance**

How to improve the cryostat for high-Q?

 $Q_0 = \frac{G}{R_s(T)}$ • G is a geometry factor and depends only upon cavity geometry • R_s cavity surface resistance, depending on rf frequency, temperature and material parameters (penetration depth, electron mean free path, coherence length, bandgap)

 $R_{s}(T) = R_{BCS}(T) + R_{t.f.} + R_{0}$

 $R_{t.f.}$ is the contribution of trapped magnetic flux and can be minimized with dedicated magnetic hygiene protocols.

Trapped flux efficiency: depends upon ∇T across cavity length. Can be reduced with improved design of LHe-transfer lines, and employing local heaters to offset the temperature level



Trapped flux sensitivity: depends upon material and treatment history. Can be reduced by optimizing cavity treatment (annealing and final baking temperatures)



External magnetic field: depends upon shielding efficiency. Can be reduced resorting to Helmholtz coils for active field cancellation



 $R_{t.f.} = \eta \cdot S \cdot B$

Helmholtz Coils for field cancellation

• Active cancellation strategy: $R_{t f}$ Can be minimized by active cancellation of the external field with Helmoltz coils: $B_{tot} = B_{res} + B_{coil}(i) = 0$

for a given choice of the coil current *i*, being $B_{coil}(i) = \mathbf{k} \cdot i$ with $k \approx 0.7 \ mG/mA$ at eq.





On PIP-II\ESS cavities VT insert:

- 3 Fluxgates + 1 AMR installed on cavity equator
- Average value of field chosen as setpoint for coil
- Near 9.2K, coil is turned on to cancel the field

Test on PIP-II prototype cavity B61S-EZ-003

• Treatment history: 120 um EP + 3h @900°C in UHV + 40 um EP + 3h @300°C (mid-T bake)



Test #1: error in field cancellation due to SMA cables perturbating Fluxgate readout

Test #2: after cables removal. Efficient field cancellation with correct Fluxgate readout

test	#1	#2
Set field [mG]	-8.6	-4.1
True field [mG]	4.1	4.1
Final field [mG]	-4.5	0

B61S-EZ-003 R_s comparison



B61S-EZ-003 Quench at different ext. fields

For a quench in an external field B, the expected increase in residual resistance is:

$$R_{mag} = a \cdot S \cdot |B|$$

where a is a surface ratio (quench surface/overall RF surface)



INFN High-Q/High-G R&D activities

INFN LASA is involved in several R&D international projects:

- ILC Technology Network (ITN) derived from ILC IDT (ILC International Development Team) to support pre-lab technological priorities as identified by the International Expert Panel
- **EAJADE** Staff exchange network for accelerator R&D within elementary particle physics
- INFN-funded R&D activity in the framework of European Strategy for Particle physics

Foreseen activities(3 years):

- **Surface treatments** development for reaching High-Q/High-G perfomances (single-cells)
- Industrialization: from single to multicell cavity
- R&D on cavity ancillaries (tuner, magnetic shield, etc,)

R&D for High-Q/High-G cavities :

- 1-cells 1.3 GHz: surface and thermal treatments development & qualification
 - E-XFEL (baseline), Mid-T, two-step baking
 - Cold VT (qualification) at LASA and in other labs (results validation)
- A new testing Cryostat for high-Q cavities is under development



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New cryostat

Cryostat and ancillaries

Dedicated «small» cryostat

- L = 3000 mm, OD 610 mm, max. cold volume 250 l
- 1.3 GHz cavities (two single-cell/one 9-cell)
- Short cold test cycle
- ¼ of the Lhe required (w.r.t large cryostat)

Cryostat insert

Cavity installation and removal optimized

External magnetic shield

- Available and qualified
- Bottom part will be re-annealed







Bunker Side view

Cold VT configurations

Diagnostics – Thermal breakdown

Second Sound detectors for quench source detection:

- More than 20 OST (Oscillating Superleak Detectors) in house developed can be installed inside cryostat
- 20 channels external amplifier provides 90V polarization to sensors and 27 dB gain to sensors signal with a 100 kHz bandwidth.
- Signals are acquired by NI CRio unit, triggered with a digital signal generated from the drop of transmitted power
- Quench position can be calculated by choosing several algorithms of trilateration. Final spatial resolution is limited to 5-10 mm.





Diagnostics: Magnetic measurements

- 3 cryogenic fluxgates to map magnetic flux across transition
- AMR sensors cross-calibrated through Fluxgates measurement (warm and cold). 3D configuration
- Helmholtz coils to calibrate AMR sensitivity
- Temperature sensors to monitor cavity thermal gradient across transition





Diagnostics – Radiation

Cryogenic Photodiode detectors

- Allow to localize the FE origin and a direct evaluation of real radiation yield
- S6775 Pin diode (replacing Hamamatsu S1223-01 with magnetic packaging)
- Amplifier boards are placed nearby the diode so that pick-up noise from cables is minimized. All the electronics is suitable in the cryogenic context (CMOS based op-amps, metal film capacitors,...).
- Sensors signals are extracted from cryostat and collected by a NI DAQ unit. Now a maximum of 28 sensors can be installed in the cavity frame.

External radiation detectors on top cryostat cover only, close to cavity axis

- **Gas-filled (Xe) proportional counter** (Thermo Electron FH 40-G) for dose measurement:
 - Measurement range from 100 nSv/h to 1 Sv/h
 - Continuous acquisition every 1 sec.
 - Energy range from 45 keV to 1 MeV \rightarrow poor sensitivity for higher energies
- Nal(Tl) scintillator (Ortec 905-3) for measuring X-ray spectrum
 - Maximum count rate 10⁶ counts/sec
 - Energy range from few keV to 10 MeV
 - Due to its high sensitivity to radiation, for high doses detector saturates producing counts pile-up: screening with high Z material is needed!





Cavity test: B61-EZ-002 (mid-T bake recipe)

- Slow cooldown (1K/min) across critical temperature (9.2K)
- 5 mG of residual field at cavity equator
- assuming 0.3 n Ω /mG for baked niobium @650 MHz: R_{fl}=2.4 n Ω
- 1° test: some MP with radiation, then sudden rise of radiation at 20.8 MV/m and Q degradation
- Test repeated from low fields
- 2° test: same behavior as the 1° test up until 14 MV/m....
- ...then, sudden rise of radiation and drop of Q_0
- Cavity quench at 23 MV/m with **FE**
- Irreversible activation of a field emitter!



B61-EZ-002 real-time scintillator X-ray spectrum



- Continous acquisition of X-ray spectrum during power rise
- Electron impact energy as function of E_{acc} obtained by energy end-point extrapolation

B61-EZ-002 Field emission model

- The emitter is modeled by its position on cavity, emitter area $\,{\it S}$ and field enhancement factor $\beta_{\rm FE}$
- The Power adsorbed by FE-electrons with impact energy $E_{k,i}$: $P_{FE} = \frac{1}{T_{RF}} \sum_{i} E_{k,i}$ (sum all over RF-cycle).....
- ...causes a drop in the measured Q according to: $\frac{1}{Q_0'} = \frac{1}{Q_0} + \frac{R/Q^P FE}{(Eaccl)^2}$





- β_{FE} is evaluated by Fowler-Nordheim fit
- FE-electron pattern is generated for every E_{acc} value, with a *Fishpact*-based code, by probing different emission sites
- Simulated e⁻ impact energies are matched with X-ray spectrum measured by scintillator
- Overall power P_{FE} is evaluated for the best match, and the Q-curve calculated
- The resulting site is nearby iris 2, with $\beta_{FE} = 300$ and $S = 1 \times 10^{-15} m^2$

B61-EZ-002 quench diagnostics





Possible FE site

Second sound:

Quench position located in Cell 1 equator at angle 194° No significant features can be noticed by visual inspection

Quench induced by FE? Radiation Yield $Y(E) = \frac{3 \times 10^{-4} Z(\gamma - 1)}{1 + 3 \times 10^{-4} Z(\gamma - 1)}$ for $E_e = 1 MeV Y = 1\%$ 99% of power (50W) goes into heat



T-sensors during cooldown



T-sensors and Fluxgate reading across T_c



conclusions

- PIP-II project initiated the season for high-Q/high-G measurements @ INFN-LASA lab.
- The Cryostat test facility is being updated with improved cooldown rates and diagnostics.
- Extensive experience has been gained from tests on the PIP-II cavity prototype.
- INFN-LASA is ready to tackle the challenges of future high-Q/high-G projects and collaborations.