

High Gradient X-band Linac for Direct Electron Radiation Therapy

Emma Snively, SLAC National Accelerator Laboratory
LCWS'24, July 10th, 2024

Acknowledgements

SLAC

Zenghai Li

Chris Nantista

Muhammad

Shumail

Anatoly Krasnykh

Marco Oriunno

Gordon Bowden

Valery Borzenets

Matt Boyce

Manuel Cardoso

Mamdouh Nasr

Jeffrey Neilson

Julian Merrick

Andy Haase

George Wehner

Mira Bhatt

Arizona State University

Sami Tantawi

Stanford University

Billy W. Loo Jr.

Accuray

Kirk Bertsche

Dragos

Constantin

Supported by:



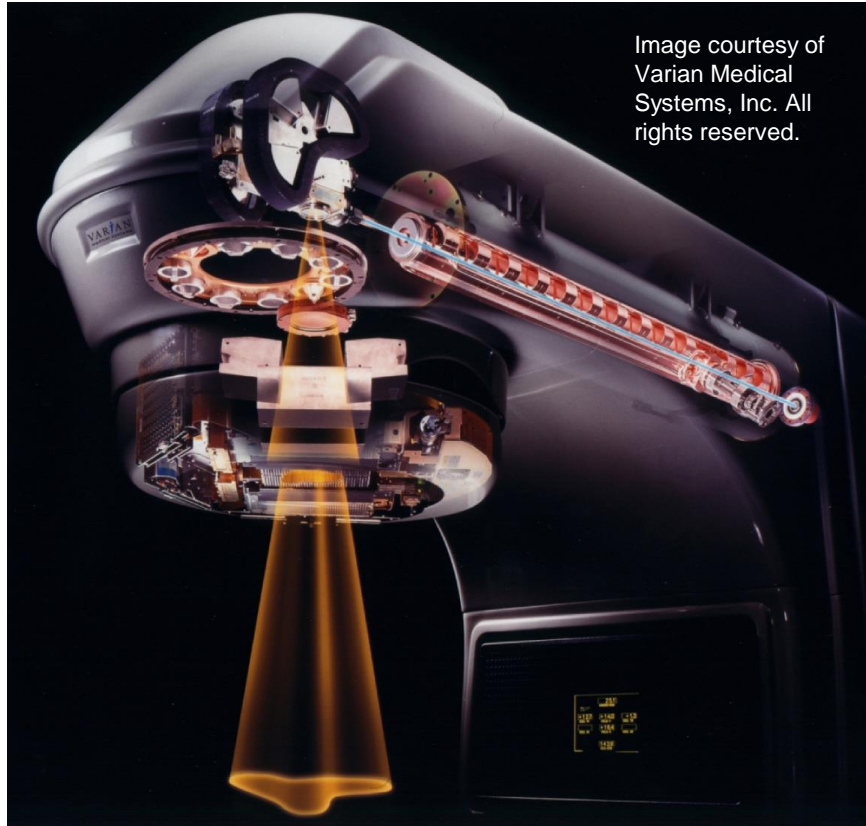
**Accelerator
Stewardship
Program**

Outline

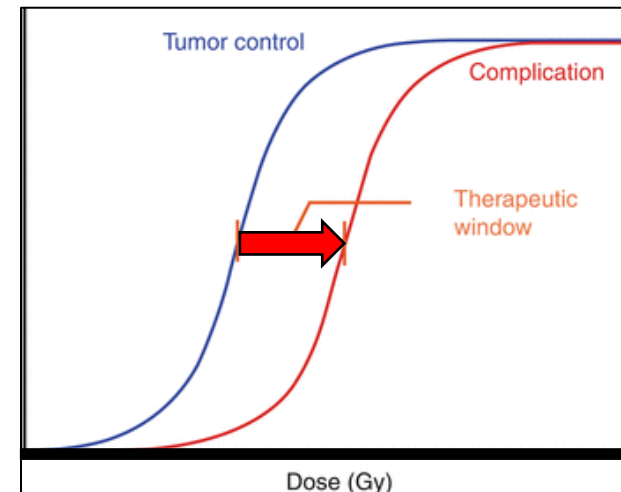
- I. Motivation
- II. Normal conducting accelerator R&D
- III. VHEE linac

Improving radiation therapy with new accelerator technology

Advances in Medical Accelerator Design



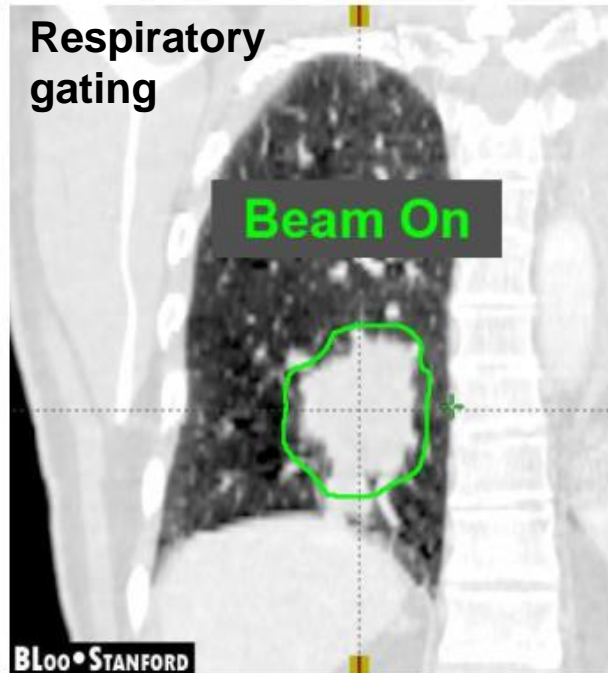
- Increase therapeutic window
- Improve treatment efficiency
- Improve power efficiency
- Reduce size and cost



Chang D.S., Lasley F.D.,
Das I.J., Mendonca M.S.,
Dymlacht J.R. (2014)
Therapeutic Ratio. In: Basic
Radiotherapy Physics and
Biology.

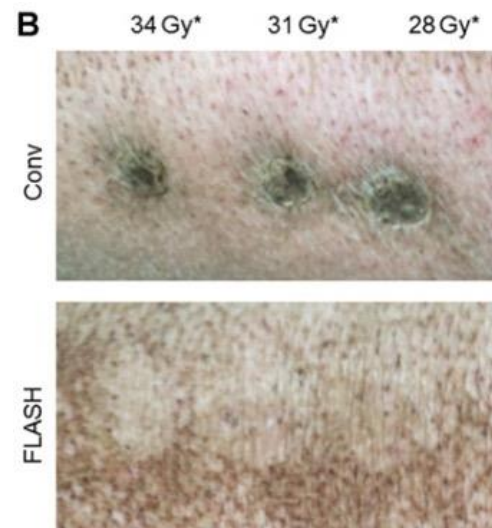
High Dose Rate Radiotherapy

Benefits of Speed



Motion Management

FLASH Therapy



Vozenin, M.C., et al. "The advantage of FLASH radiotherapy confirmed in mini-pig and cat-cancer patients." *Clinical Cancer Research* 25.1 (2019): 35-42.

- Sub-second treatment time appears to improve healthy tissue sparing with comparable tumor control
- Demonstrated in preclinical setting with photons, electrons, and protons
- Requires high dose rate >50 Gy/L/s



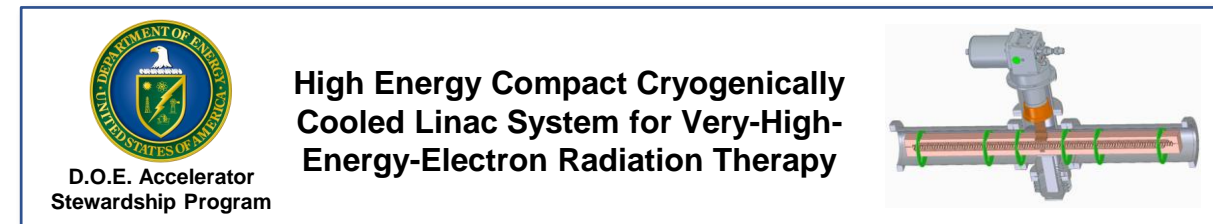
Bourhis, Jean, et al. "Treatment of a first patient with FLASH-radiotherapy." *Radiotherapy and oncology* 139 (2019).

Synergy with HEP Accelerator Development

- Cutting edge research in radiation therapy drives demand for innovations in accelerator technology
- Sustain and grow the expertise needed for breakthroughs in accelerator technology and beam delivery systems
- Engage with the private sector for commercialization and drive public-private partnerships

More compact structures
Higher rep rate, higher current

Medical Accelerator Projects at SLAC



Very High Energy Electron (VHEE) Therapy

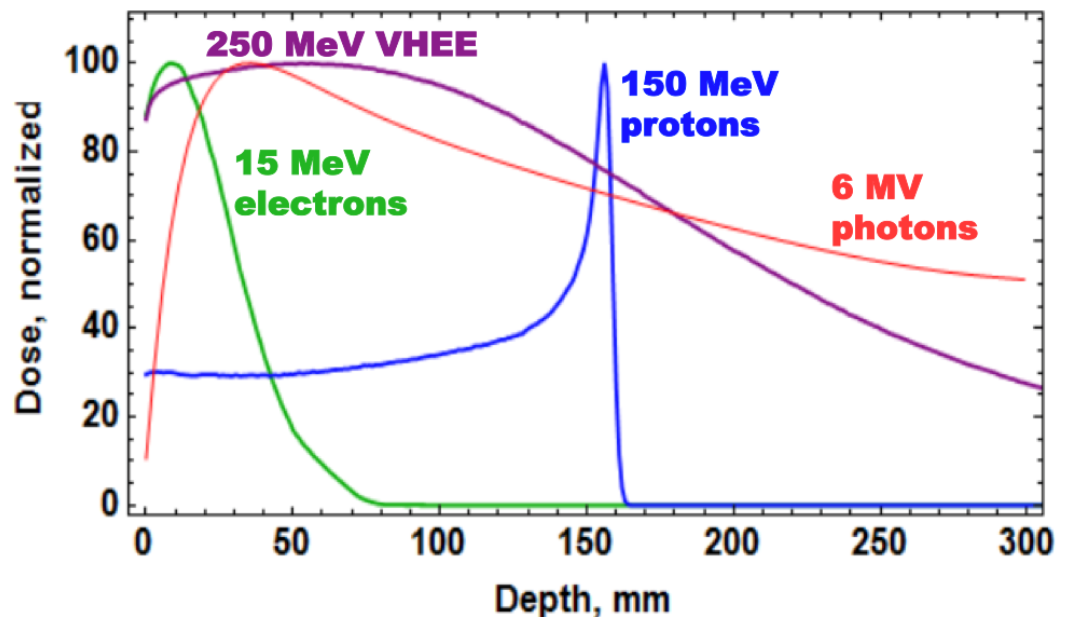
Why VHEE?

Types of radiotherapy currently available:

- 6-18 MV photons
- 5-20 MeV electrons
- 50-300 MeV hadrons (protons, Carbon-12)

Near future?

- 100-250 MeV “Very-High-Energy-Electrons” (VHEE)



Dose profiles for various particle beams in water (beam widths $r = 0.5$ cm)

Lawrence, et al., in *Princ Pract Oncol*, DeVita, et al., ed. 2008

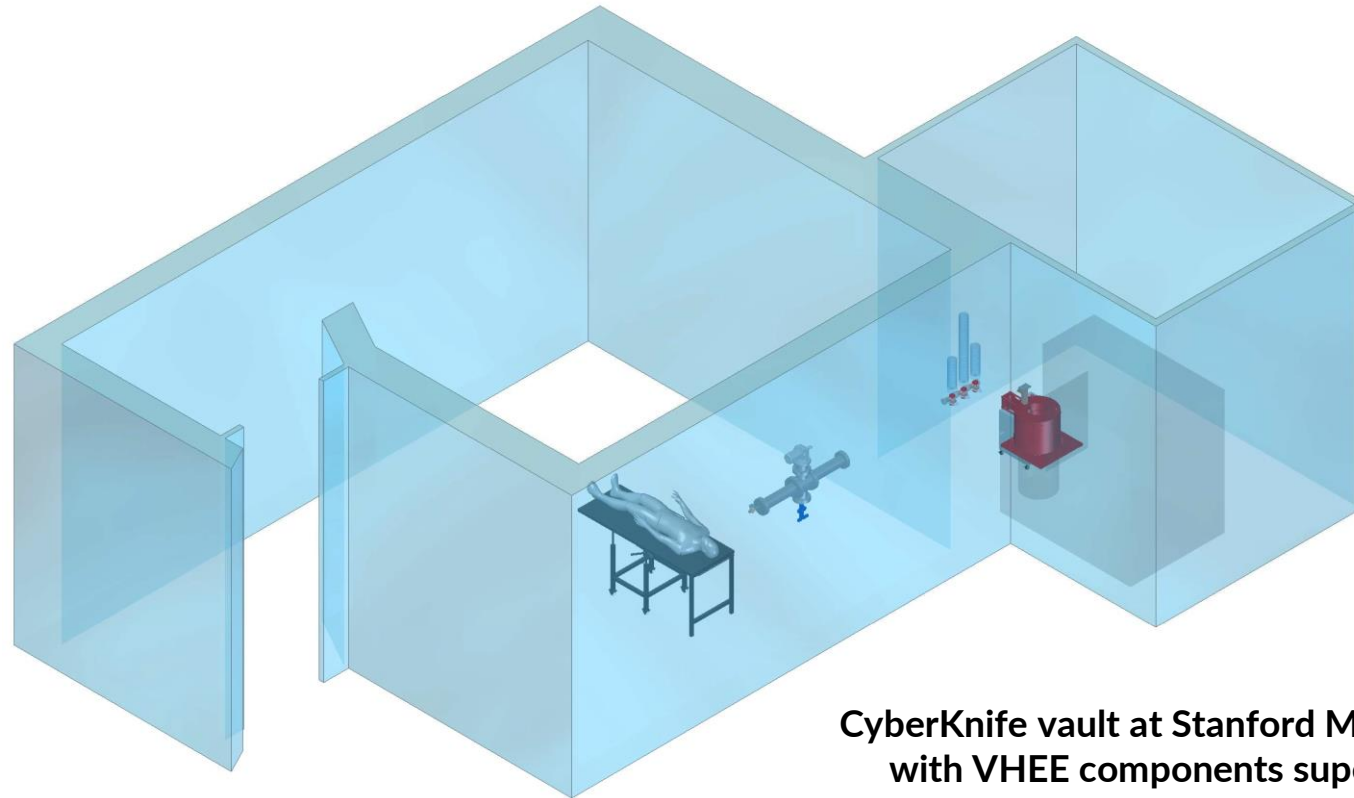
VHEE Project Objective

Preclinical FLASH capability with 100 MeV electrons

Deliver a 100 MeV electron beam from a 1 m linac at a dose rate of ≥ 40 Gy/s using an accelerator design and power supply that is compatible with existing clinical infrastructure

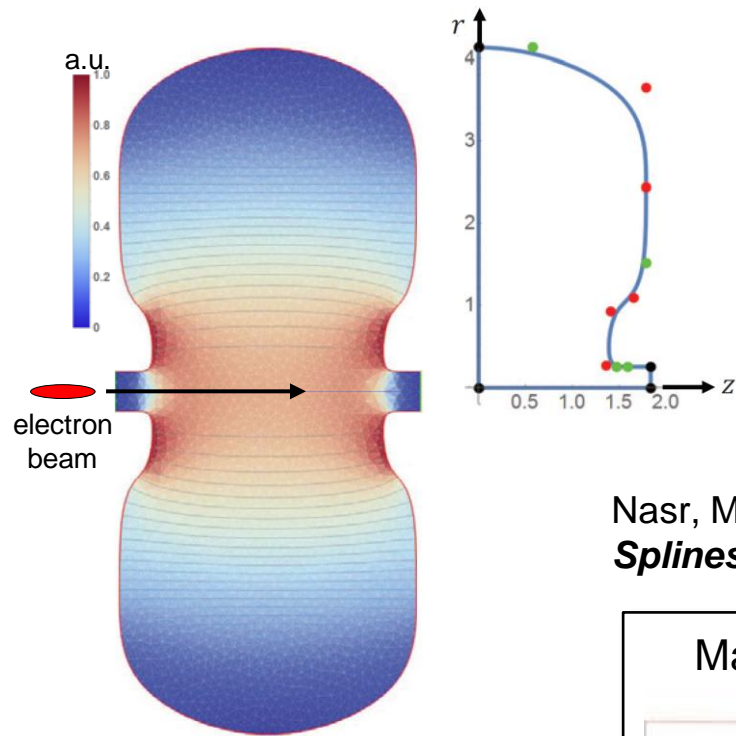


**Accelerator
Stewardship
Program**



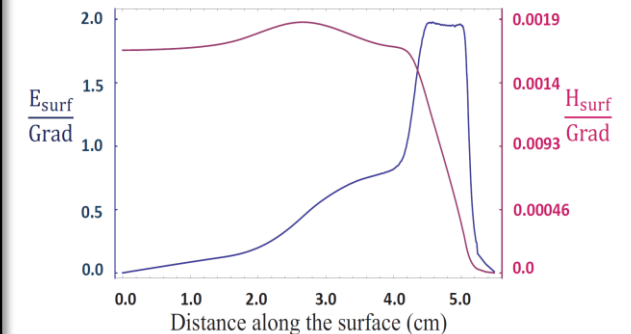
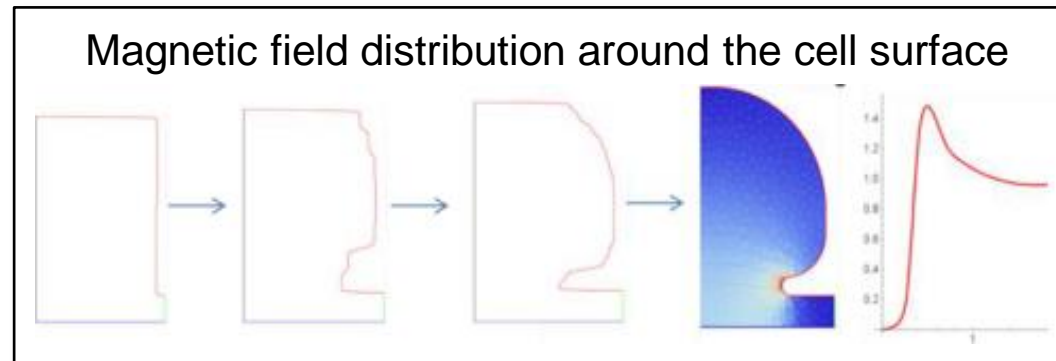
**CyberKnife vault at Stanford Medical School
with VHEE components superimposed**

VHEE linac cavity optimization

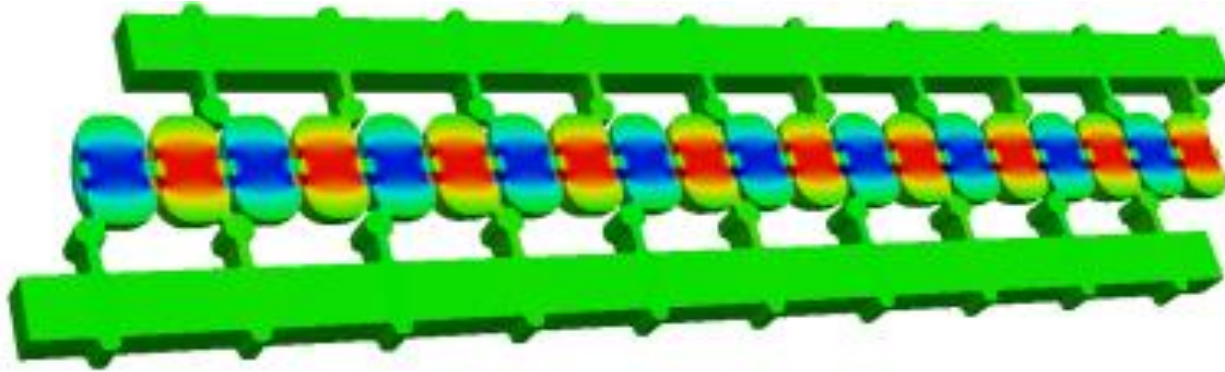


- Using a new geometric-optimization approach that minimizes both electric and magnetic fields on cavities' surfaces
- Reduced surface magnetic field enables a very high gradient structure
- Results in a very high shunt impedance, hence very efficient linac structure

Nasr, M. H., and S. G. Tantawi. ***New Geometrical-Optimization Approach using Splines for Enhanced Accelerator Cavities' Performance***. No. thpmk049. IPAC, 2018.



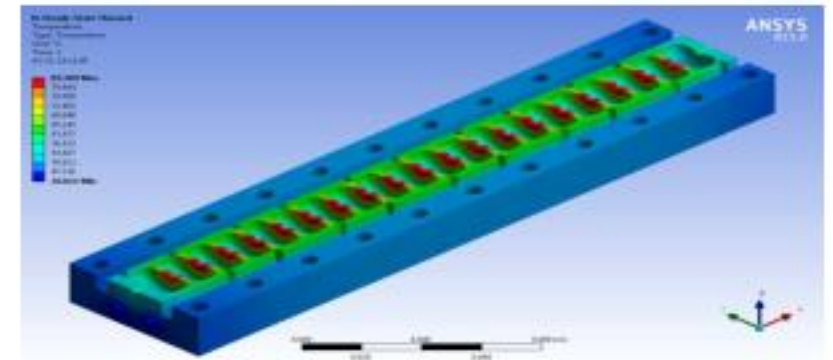
Distributed Coupling



Tantawi, Sami, et al. "Distributed coupling accelerator structures: A new paradigm for high gradient linacs." *arXiv:1811.09925* (2018).

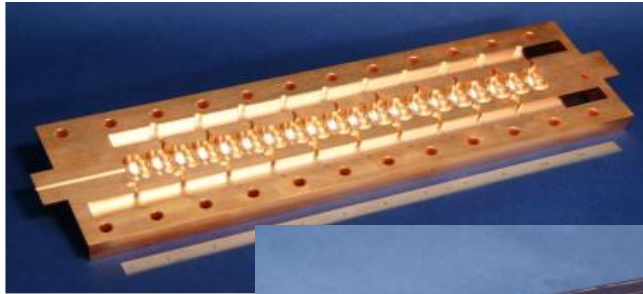
Novel distributed coupling to each cell

- *Doubling* RF to beam efficiency and ultra-high-gradient operation!
- Enabled by modern virtual prototyping using high power computing

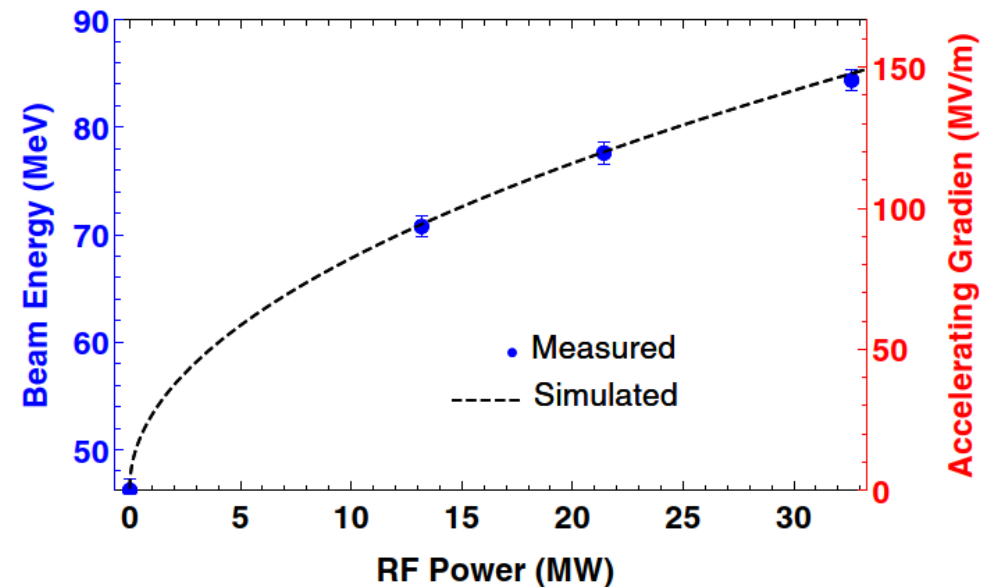
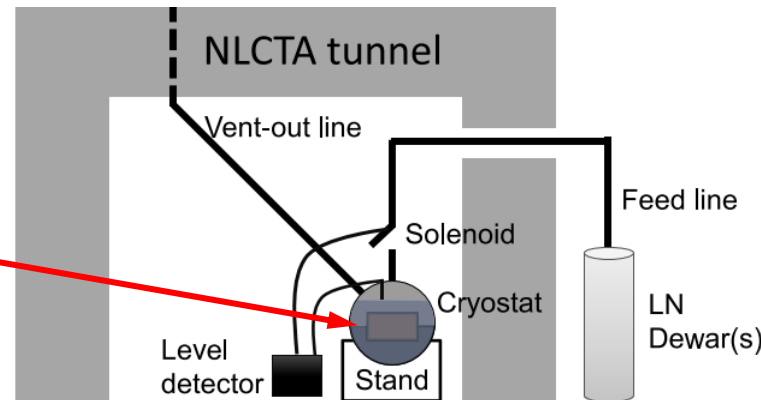
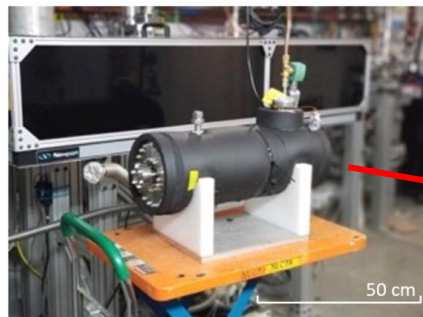


Split-block manufacturing

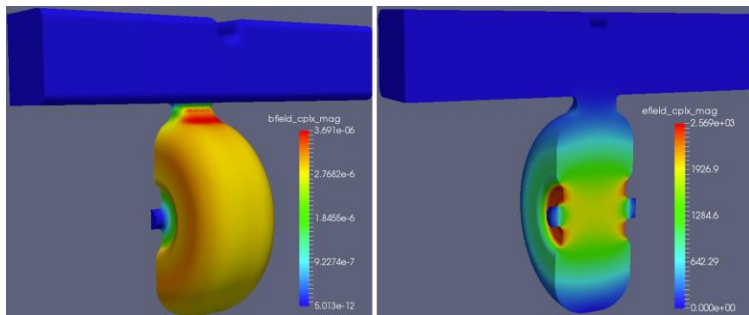
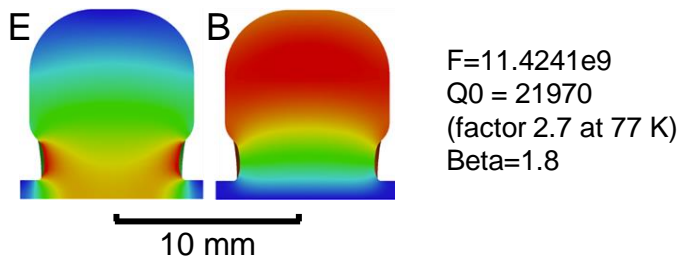
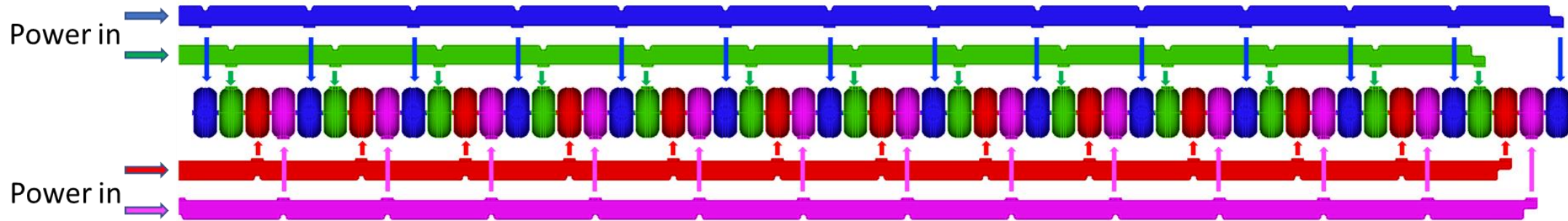
Cryogenic accelerator tests at X-band



Nasr, M., Nanni, E., Breidenbach, M., Weathersby, S., Oriunno, M. and Tantawi, S., 2021. Experimental demonstration of particle acceleration with normal conducting accelerating structure at cryogenic temperature. *Physical Review Accelerators and Beams*, 24(9), p.093201.



135° phase advanced distributed coupling structure



- With the cell period optimized for minimal surface magnetic field, the phase advance is $\sim 132^\circ$
- Using a 135° phase advance, every 4th cavity has a π phase shift
- Coupling iris and waveguide features optimized using SLAC's parallel ACE3P solvers for a beam-loaded cavity

VHEE linac design

Linac and power distribution manifolds milled from four 1-meter copper plates

M. Oriunno

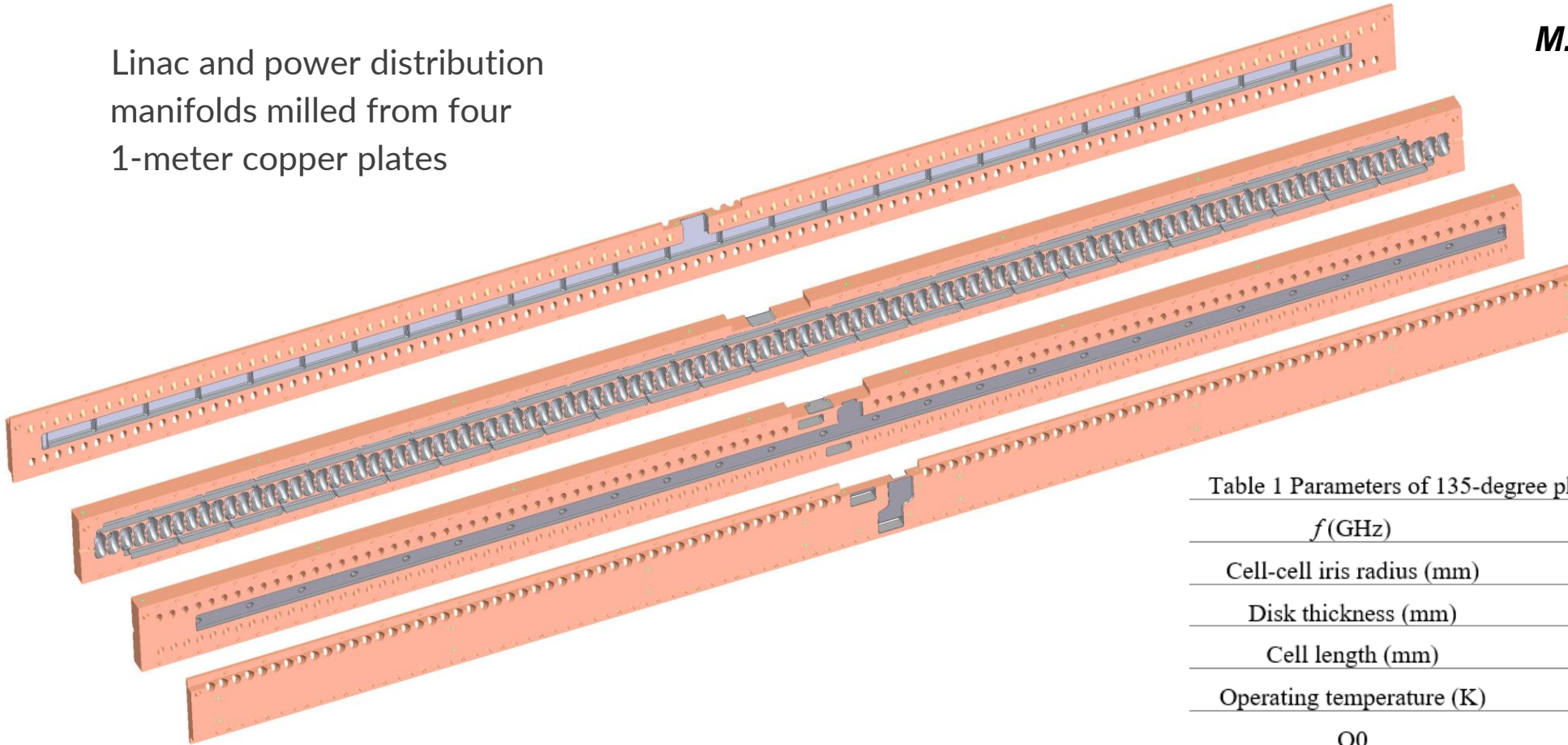
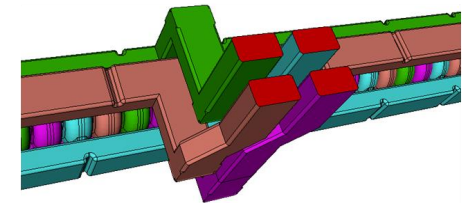
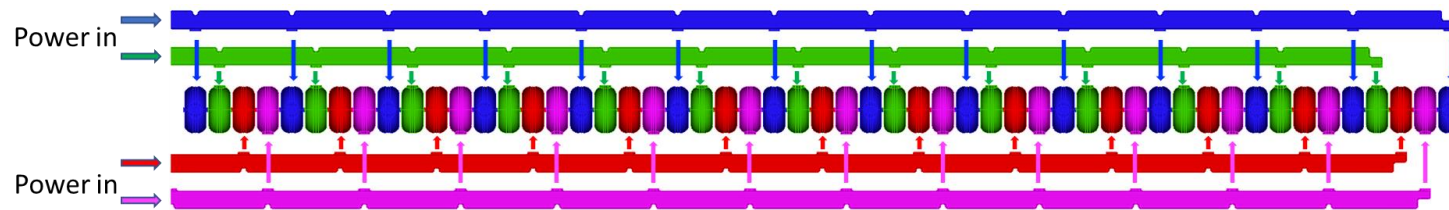
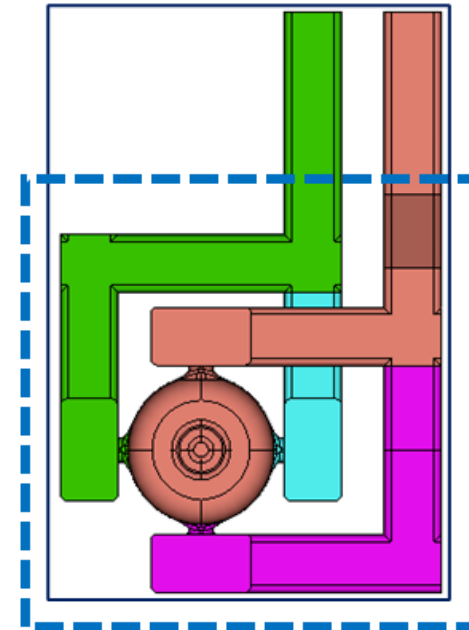
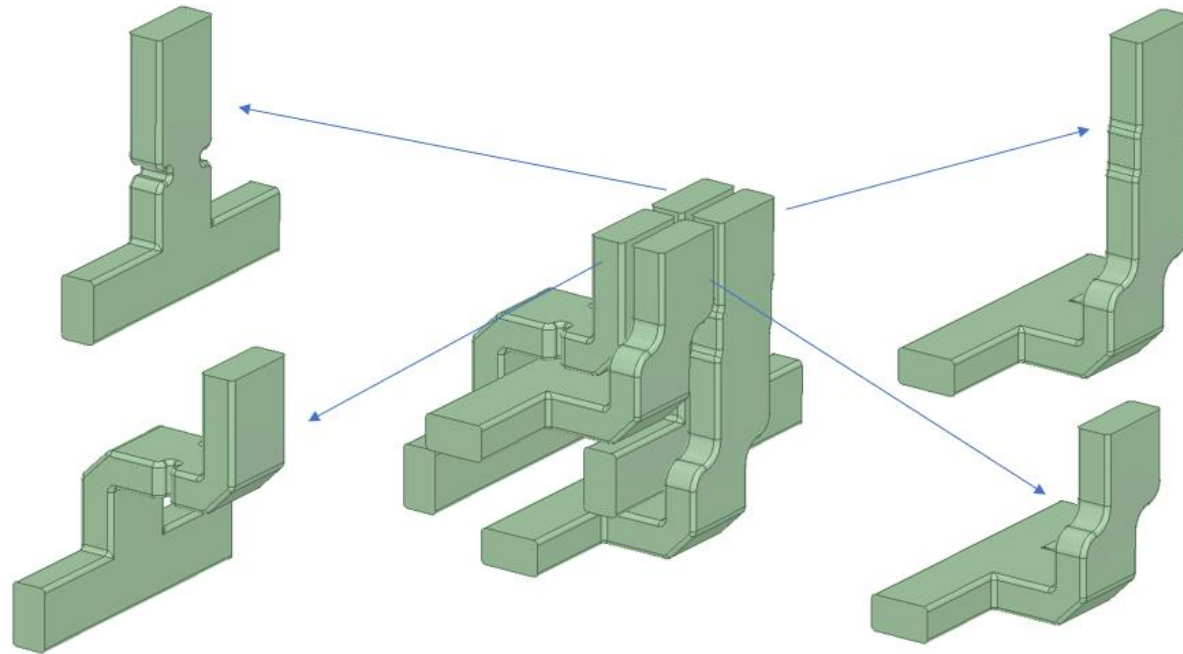


Table 1 Parameters of 135-degree phase advance cell

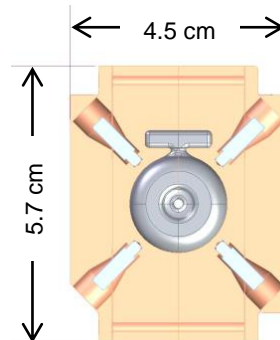
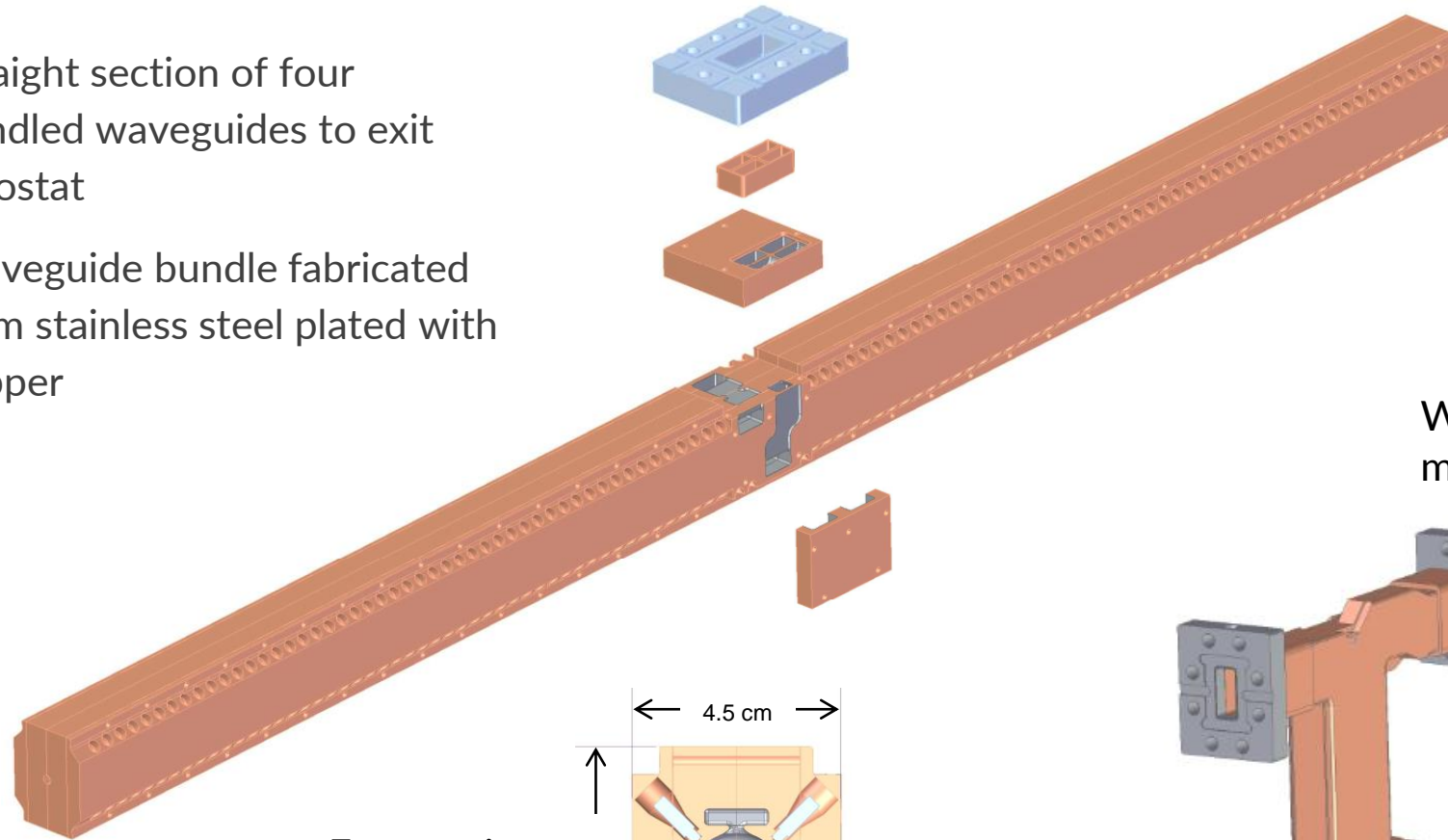
f (GHz)	11.424
Cell-cell iris radius (mm)	1.0
Disk thickness (mm)	1.0
Cell length (mm)	9.841
Operating temperature (K)	77
Q_0	22146
Shunt impedance R ($M\Omega/m$)	526
E_s/E_a	2.0
H_s/E_a (kA/m/(MV/m))	2.06
Coupling beta	1.8

VHEE linac power distribution



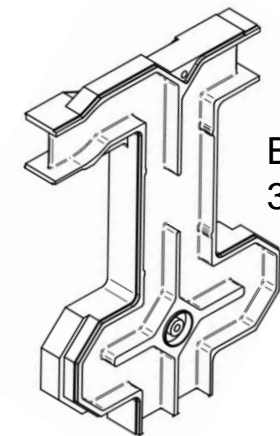
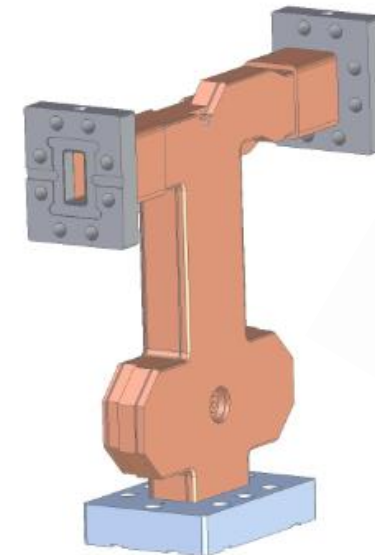
VHEE linac design

- Straight section of four bundled waveguides to exit cryostat
- Waveguide bundle fabricated from stainless steel plated with copper



Four tuning pins per cell

Waveguide splitter to feed four manifolds from one input

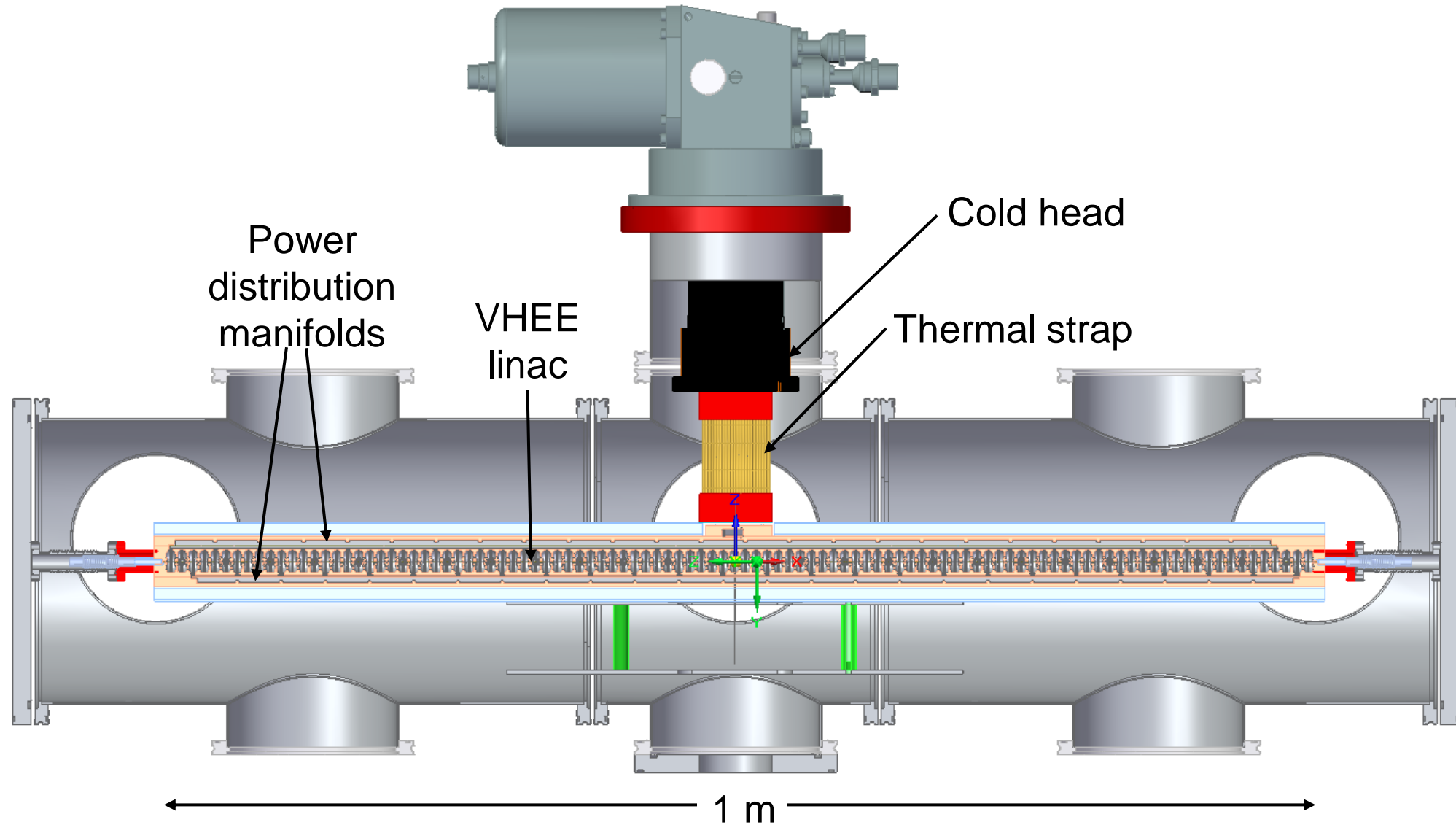


Back-to-back 3dB hybrids

Phase length equalizers

Nantista

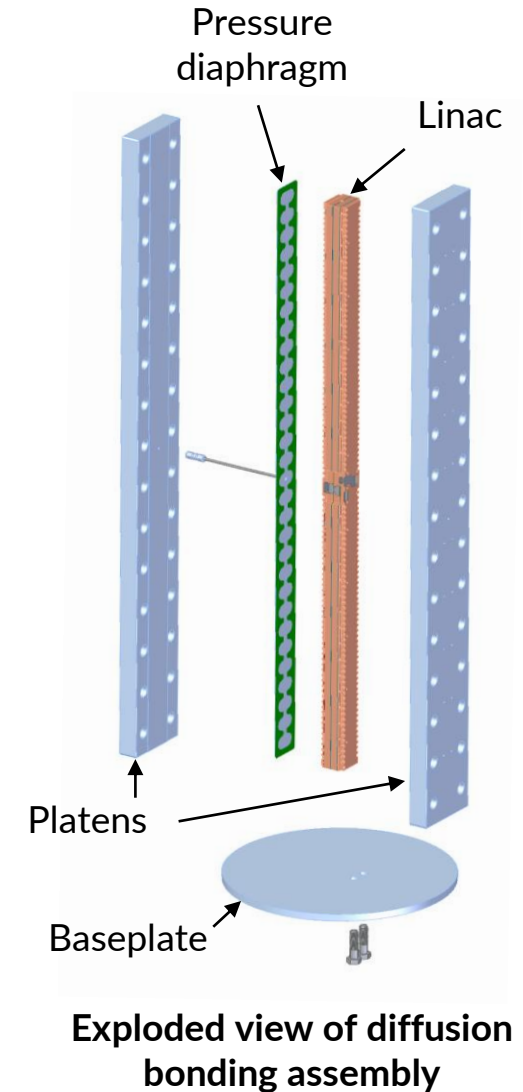
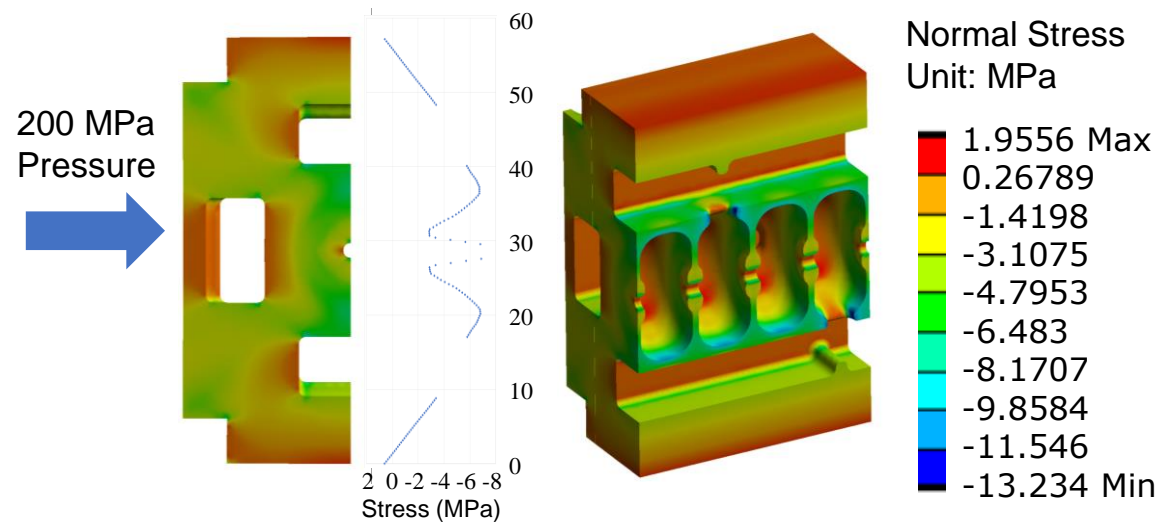
Cryogenic operation



Mechanical design

Diffusion bonding

- Simulated stress distribution analysis (below) in one half of the VHEE linac during diffusion bonding
 - Variation in normal stress at the interface running through the center of the cavities covers a range up to 8 MPa
 - Within the expected tolerance for diffusion bonding
 - Primary risk is vacuum leaks



VHEE linac fabrication

Upper distribution manifold

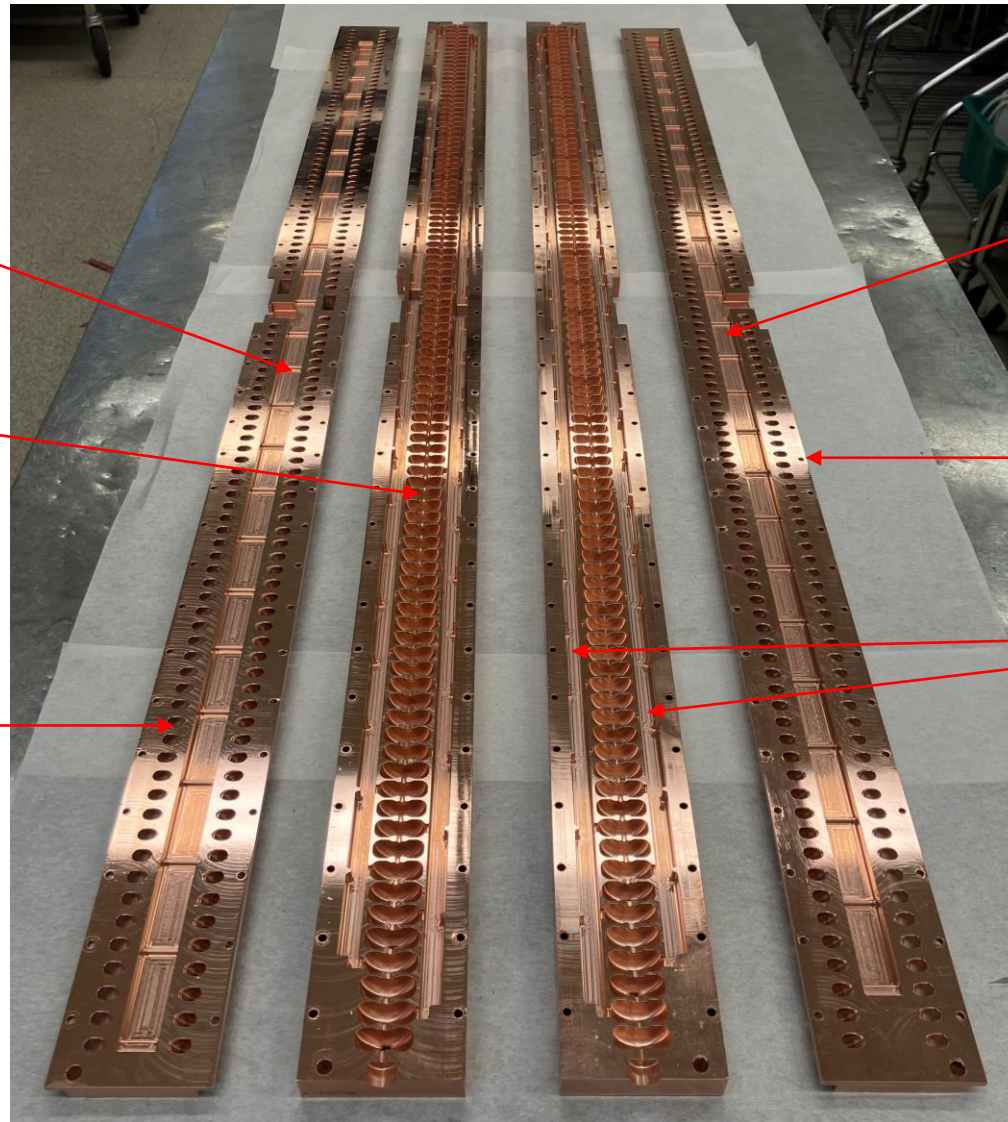
$3\pi/4$
cavities

Tuning pin
holes

Lower distribution manifold

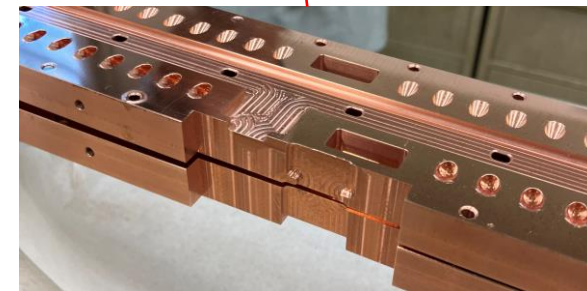
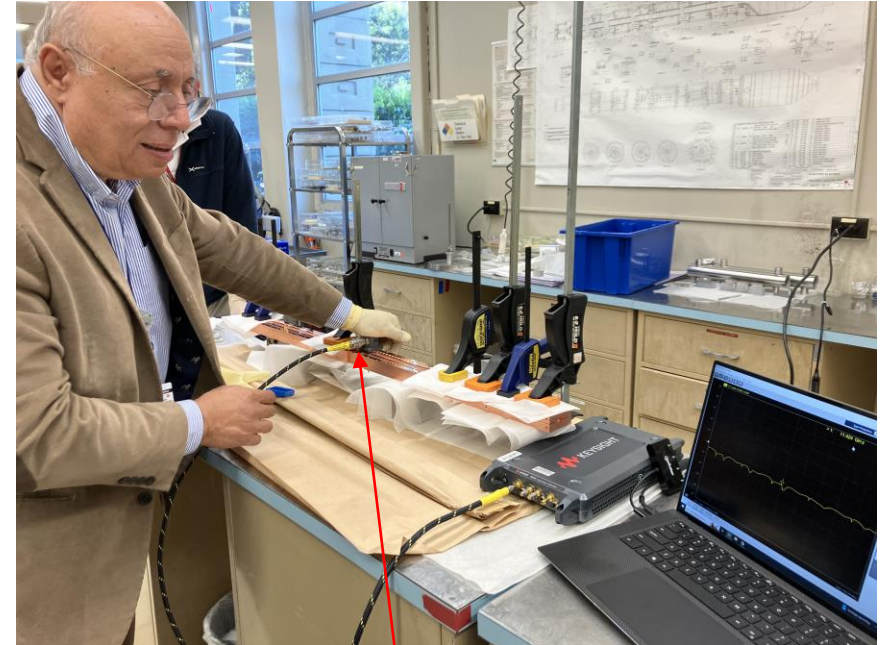
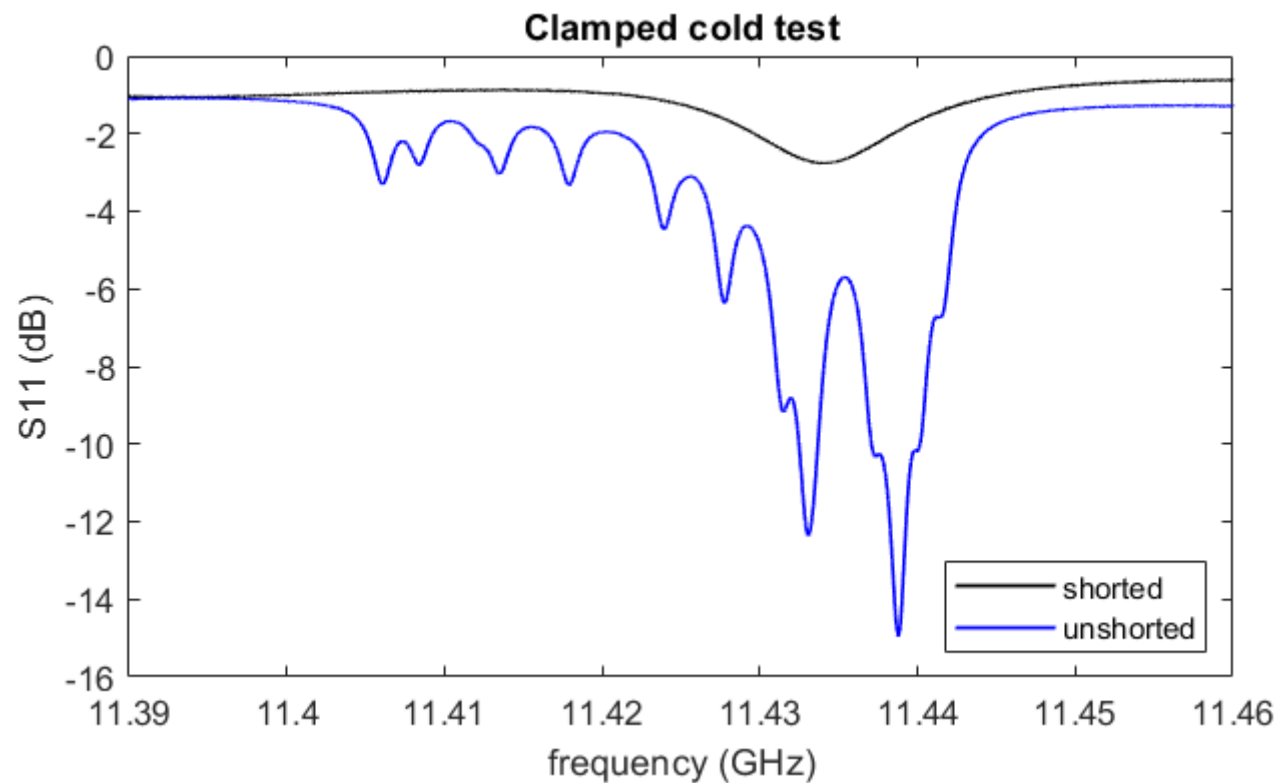
Alignment pin
holes

Left and right
distribution manifold



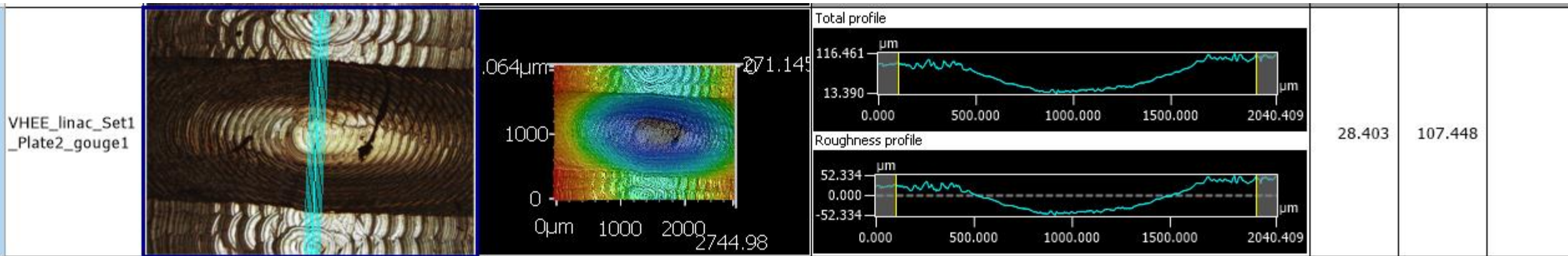
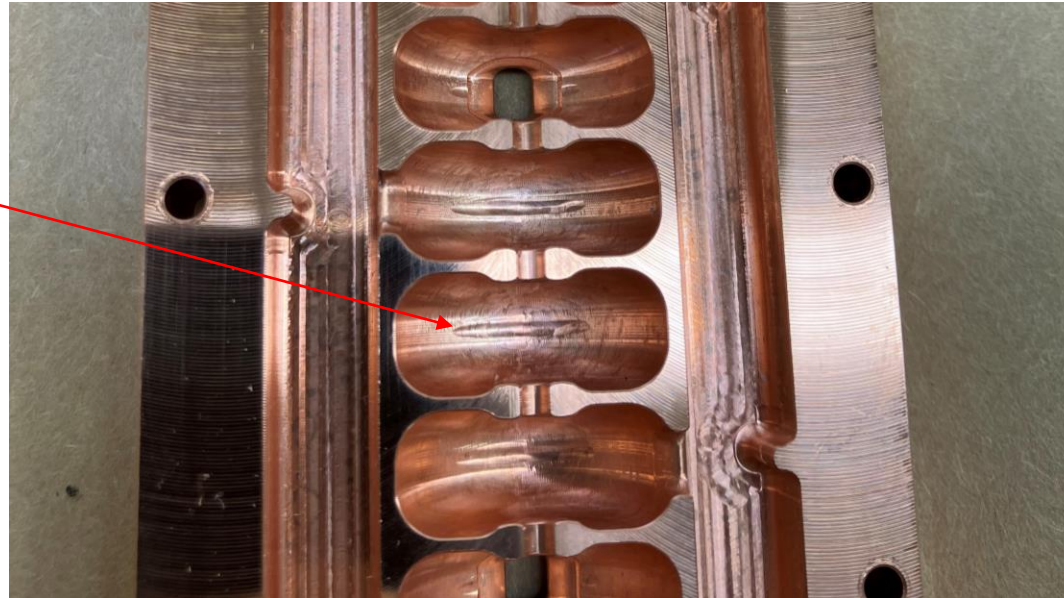
Clamped cold-test of VHEE linac

Inner two plates clamped together with two input feeds accessible

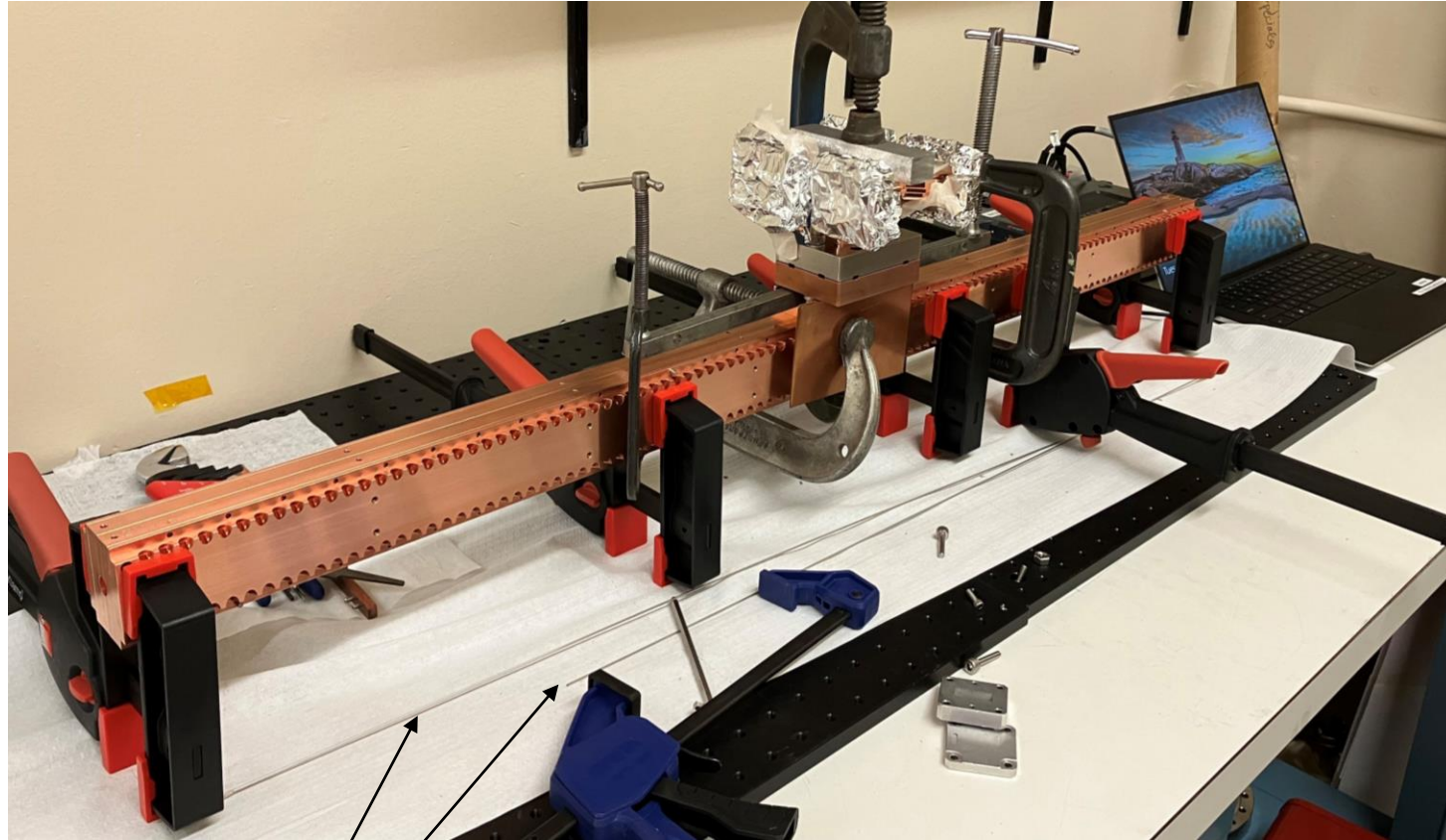


Machining defect in VHEE linac

Defect repeats
in each cell



Clamped cold-test of VHEE linac



Rods used to short cells from either end

Splitter designed for cold test measurements at each port

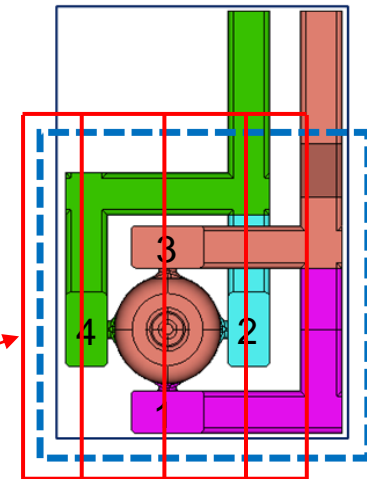
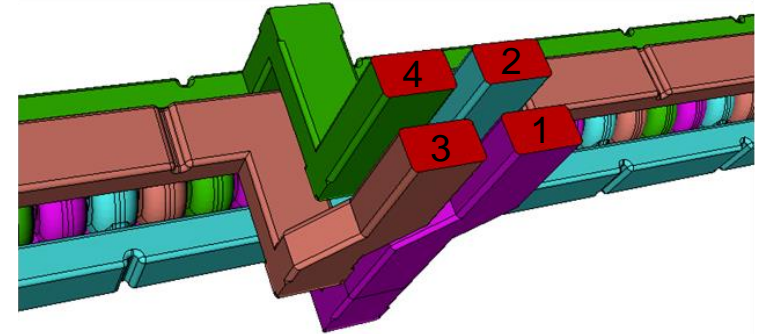
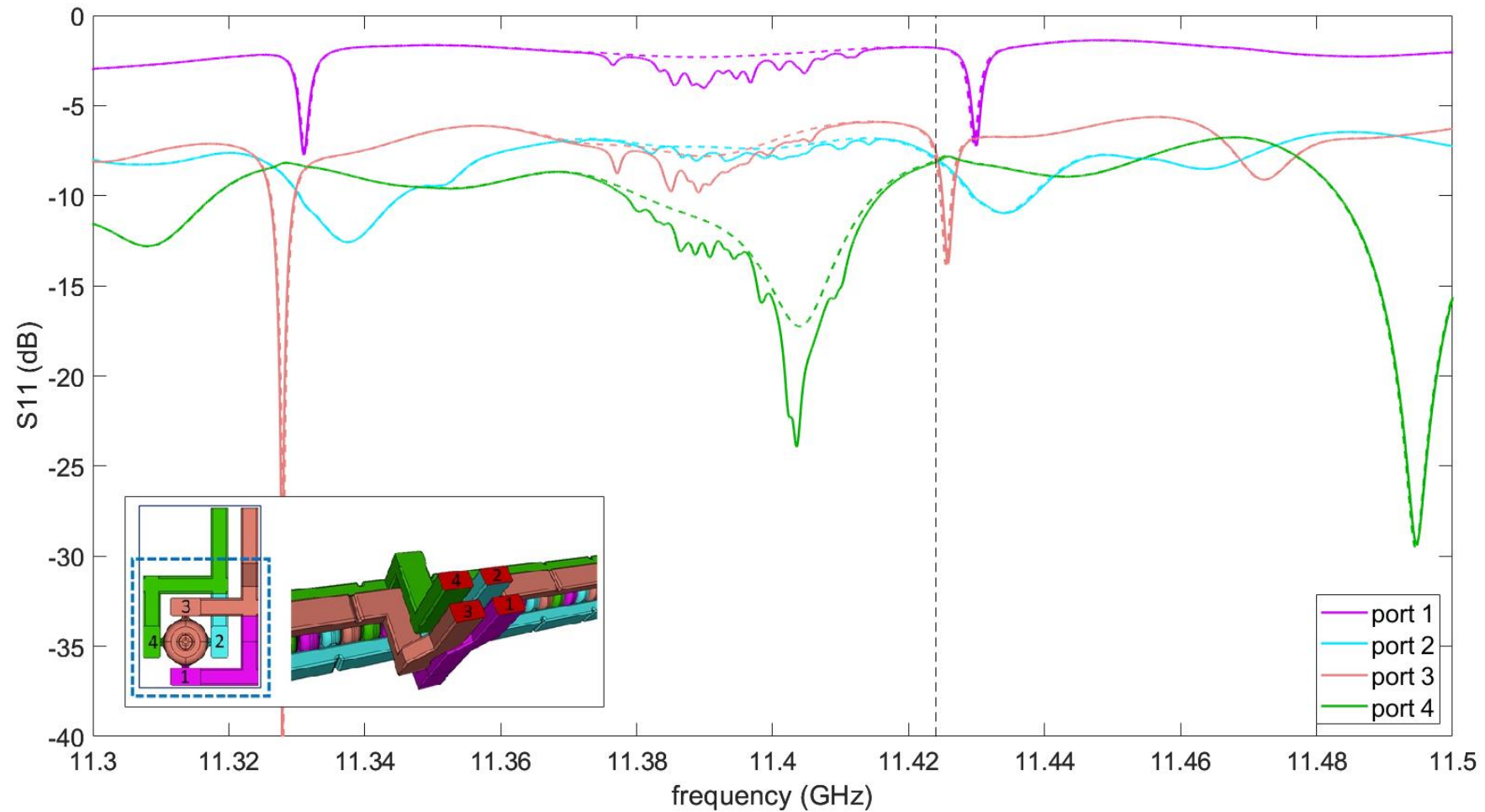
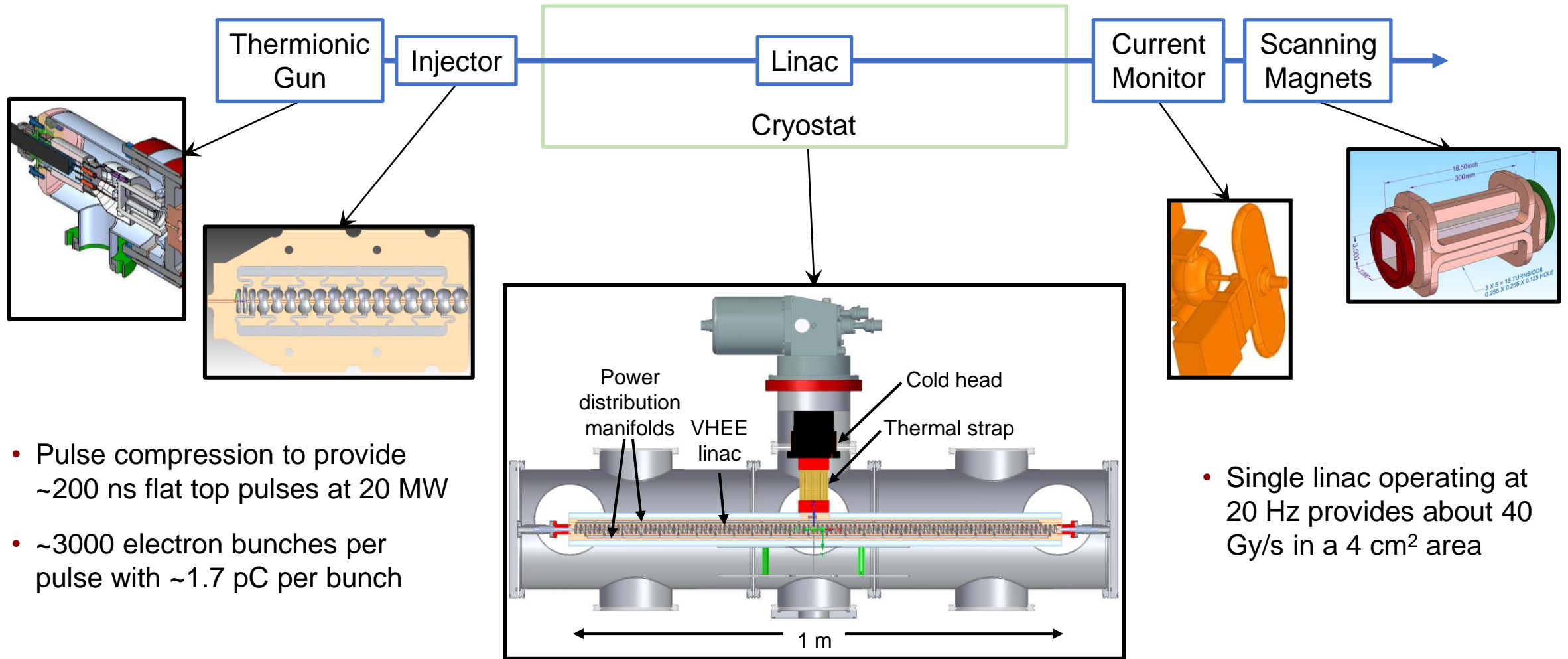


Plate boundaries

Clamped cold-test of VHEE linac re-machined



VHEE beamline



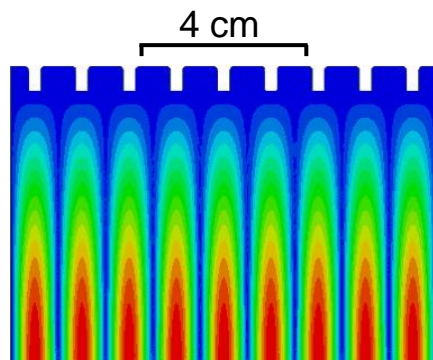
- Pulse compression to provide ~200 ns flat top pulses at 20 MW
- ~3000 electron bunches per pulse with ~1.7 pC per bunch

- Single linac operating at 20 Hz provides about 40 Gy/s in a 4 cm² area

Compact RF pulse compression

Powering the FLASH-VHEE linac

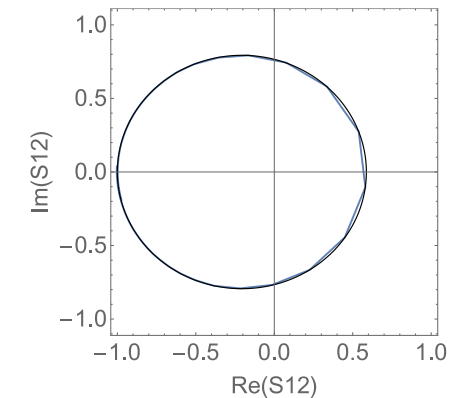
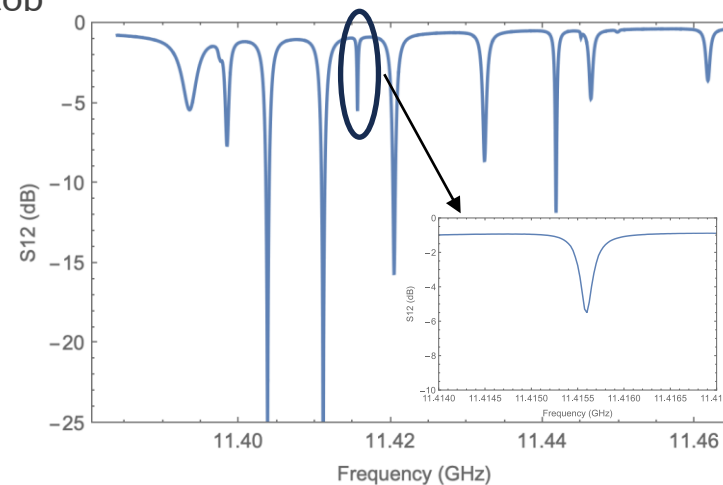
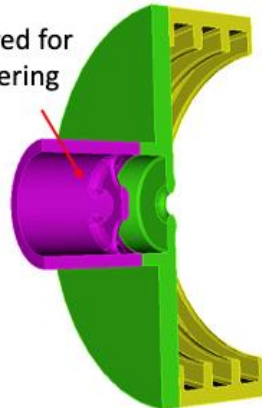
- HE₁₁-mode in the corrugated cylindrical cavity achieves a Q₀ of 405,000 with a cavity length of 0.87 m.
- Coupler designed with an intermediary low-Q TE₁₁ cavity
 - small aperture to the compressor minimizes the perturbation to the HE₁₁ mode
 - four irises into the low-Q cavity enhance the coupling factor
- 6 MW 4 μs input pulse reaches 19 MW peak in a 200 ns flattop



Nantista, Li, Tantawi

$$Q_0 = \frac{2391.448a^3 f^{5/2} L}{a^3 f^2 + 121.126L}$$

Improved for engineering design



Q₀=267729. *Copper* → 408283
 Q_e=69721
 β=3.84. *Copper* → 5.85595

Summary

VHEE linac designed for 100 MeV/m gradient with 526 MΩ/m shunt impedance operating at 77 K

- Medical accelerator R&D projects support and benefit from advances in accelerator technology for discovery-science facilities
 - Overlapping demand for more efficient, compact structures
 - Testbed for novel accelerator technology and beamline components
 - Successful transition to commercialization can help prepare the accelerator manufacturing sector to deliver on the large-scale discovery-science initiatives at the core of the HEP mission



D.O.E. Accelerator
Stewardship
Program

