

*Confidential*

# **ILC Cost-Update Task Force: Progress Report**

**Benno List and Akira Yamamoto**

for

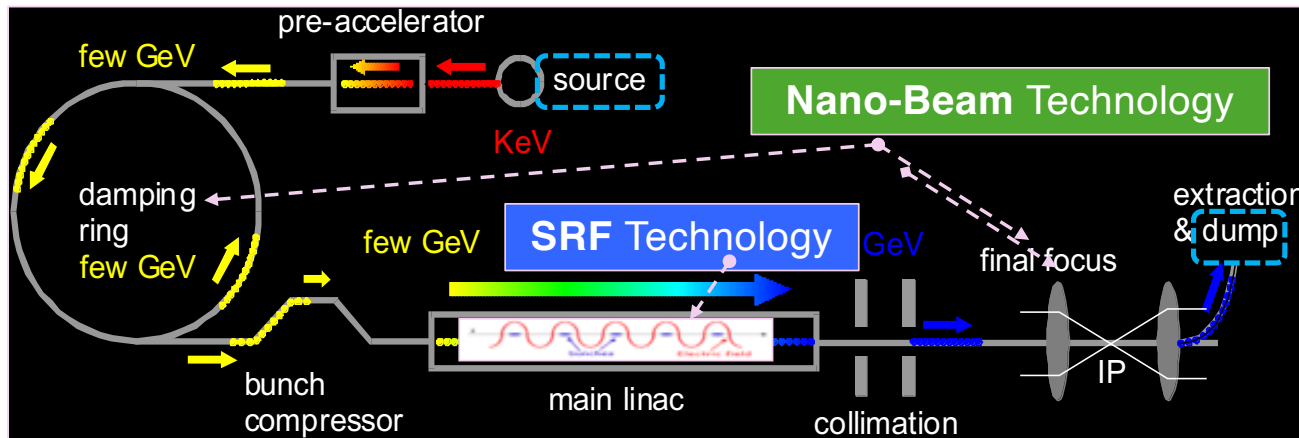
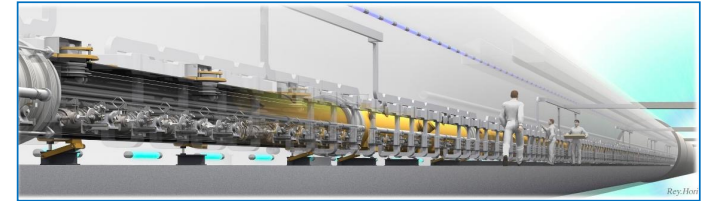
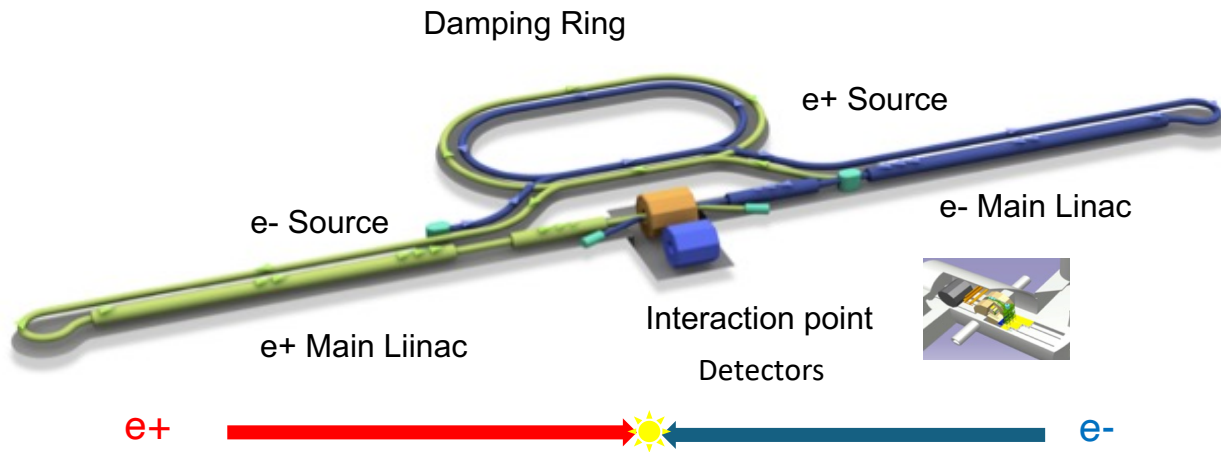
ILC Cost-Update Task Force Team

**To be reported to IDT WG2 meeting, 2024-9-17**

# Outline

- **Overview**
- **Work in Progress :**
  - Strategy and Methodology → main topics, TODAY !
  - SRF and Others → topics in the next WG2-meeting (expected on 15 Oct.)
  - Prospects for the Cost-Update
- **Optional Estimates:**
  - e-driven Positron Source
  - Future Energy Upgrade
  - Two Interaction Points
- **Review for the Cost Update :**
  - Internal and External Review

# ILC-250: Accelerator Technology and Devices

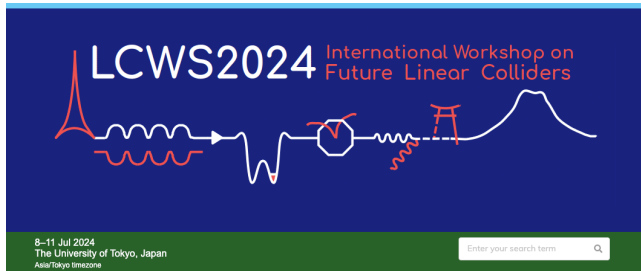


B.List, A.Yamamoto, 2024/9/17

Parameters	Value
Beam Energy	125 + 125 GeV
Accelerator Length	20.5 km
Luminosity	1.35 / 2.7 x 10 <sup>10</sup> cm <sup>2</sup> /s
Beam rep. rate	5 Hz
Pulse duration	0.73 / 0.961 ms
# bunch / pulse	1312 / 2625
Beam Current	5.8 / 8.8 mA
Beam size (y) at FF	7.7 nm
SRF Field gradient	< 31.5 > MV/m (+/-20%) Q <sub>0</sub> = 1x10 <sup>10</sup>
# SRF 9-cell cavities # CM	~ 9,000 (~ 8,500 x 1.05) ~ 990
# RF units:	~ 240
AC-plug Power	111 / 138 MW

# ILC Cost-Update study requested to the Task Force

<https://agenda.linearcollider.org/event/10134/overview>



The IDT established by ICFA in August 2020 has been supporting the Japanese HEP community, who had proposed to host the ILC in Japan as a global project.

- Working Group 1: Giving advices for founding the ILC Preparatory Laboratory, Pre-lab: (MEXT considered that it was premature for establishing a Pre-lab.)
- Working Group 2: Forum of the accelerator community interested in the ILC: Through regular meetings, it established the accelerator work packages for the Pre-lab proposal and ILC Technology Network (ITN). It follow **the ITN activities** as well as the **ILC Cost Update** work.

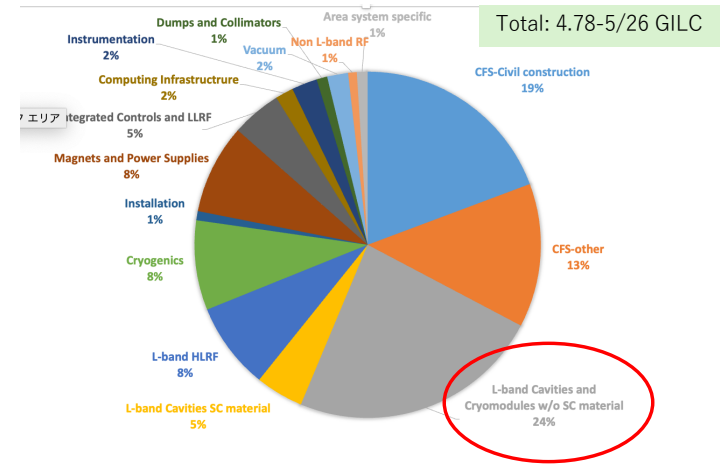
**Status of the ILC**  
-Activities of the International Development Team (IDT)-  
LCWS2024 at University of Tokyo  
Tokyo, Japan, 8-11 July 2024

Tatsuya Nakada  
EPFL, Switzerland  
Chair of the IDT Executive Board

Cost update task force members:

Gerry Dugan	(Cornell)
Benno List	(DESY)
Marc Ross	(SLAC)
Hiroshi Sakai	(KEK)
Nobuhiro Terunuma	(KEK)
Nick Walker	(DESY)
Akira Yamamoto*)	(KEK)
and from IDT EB	
Andy Lankford	(UCI)
Shinichiro Michizono	(KEK)
Steinar Stapnes	(CERN)

\*)Task Force leader



ILC250-A Cost fraction in 2017, to be updated

# Purpose and goal of the ILC Cost-Update in 2024

## By T. Nakada (IDT EB Chair)

### Purpose:

- Provide an updated cost of the ILC to the HEP community
  - for their consideration on the next energy frontier machine for the European Strategy discussion in 2025-2026.

### Goal:

- Produce cost estimates for the TDR baseline,
  - i.e.  $\sqrt{s} = 500$  GeV, t-t threshold, i.e. 350 GeV and a **Higgs factory**, i.e. 250 GeV,
  - with a written report to be completed by the end of 2024 (responding to the ILC community inputs).

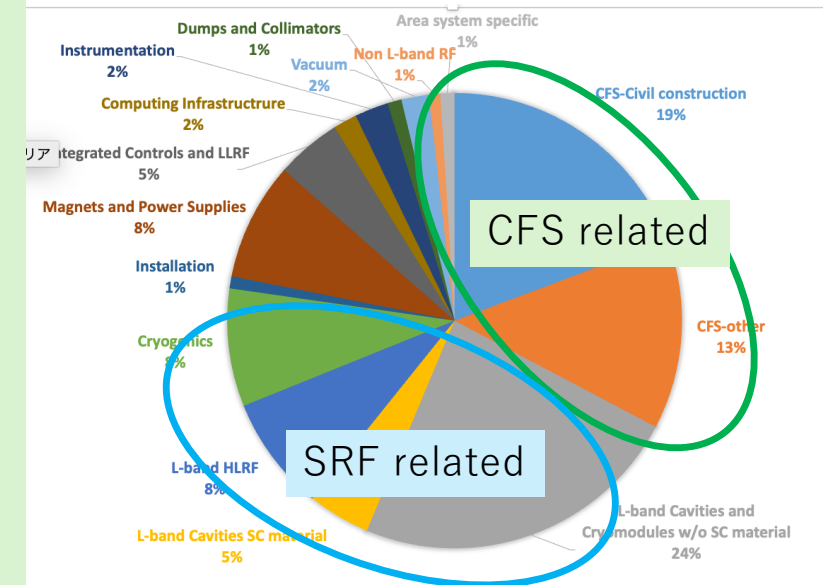
# ILC Cost Estimate Update 2024: TF Working Approach

## Strategy and Methodology:

- Currency and the variation: rely on **ILCU and ppp**

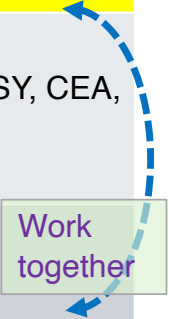
## Accelerator Cost Update:

- **SRF (mainly for ML):**
  - Referring Eu-XFEL and LCLS-II-HE experiences as facts,
  - **Industrial study inputs** in prices of 2024.
- **Other Technical Systems** (mainly for Sources, DR, RTML, BDS, ML):
  - re-validate based on scaling.
- **CFS (CE & CF):**
  - Non site-specific issues: the cost update based on recent inputs in Japan
  - (Site-specific: not covered.)



# ILC-Cost Update Taskforce Work Assignment:

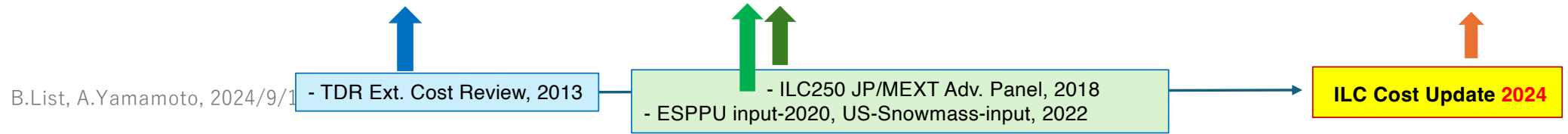
Category	TF Work approach:	Work assigned to*:	In cooperation w/
<b>Strategy &amp; Methodology</b> (Focused, today !)	PPP/Currency, Inflation, contingency, uncertainty etc.	<u>BL</u> , GD, AY, HS	KEK
<b>SRF related</b> , mainly for ML { <u>Cav</u> , CM, RF, CR, mainly for M}	Scaling, Referring Eu-XFEL, LCLS-II experience, New estimate in coop. w/ industry/labs	<u>AY</u> , MR, NW, HS	KEK, CERN, INFN, DESY, CEA, SLAC-Fermilab-JLab,
<b>Other tech. systems</b> , {Mag. PS, LLRF, Vac, mainly for Source, DR, BDS}	Scaling	<u>BL</u> , NW, AY, HS	KEK
<b>CFS (CE and CF):</b> - limited to NO site-specific	Scaling, New estimate in coop. w/ consultants	<u>NT</u> , AY, HS	CERN, Tohoku U.



**\*Taskforce members:** Akira Yamamoto (AY, Chair), Benno List (BL), Gerry Dugan (GD), Marc Ross (MR), Nick Walker (NW), Hiroshi Sakai (HS), and Nobuhiro Terunuma (NT), Andy Lankford, Steinar Stapnes, Shinichiro Michizono

# ILC Cost-Update2024 Approaches

Category	ILC-TDR-500 (2012) Updated from RDR &.. (by GDE)	ILC250 (2017) Updated from TDR & .. (bu LCC)	New Efforts for ILC250 further update, in progress (by LCC ~ IDT)	ILC250 (2024) Expected: (by IDT)
Year	2012 ~ 2013	2017 ~ 2018	2018 ~ 2024	
SRF	- Referring Eu-XFEL, - Industrial study	- Scaling, - Industrial study update-1	- Design update for ILC250, - referring LCLS-II-HE, - Industrial-study and Cost update-2 (New inputs),	- Price in 2024, - scaled in part
Other Tech. Sys. (Mag., PS, Vac., Cntrol, others. ..)	- Lab study & - Scaling:	- Scaling:	-----> e-driven e+ source studied to be an alternate	- Price scaled from 2012 to 2024
CFS (CE & CF)	- Global efforts:	- Scaling, - New multiple design- and cost-studies in JP, resulting good consistency.	- Consultant study & Cost-update (New inputs)	- Price in 2024, - scaled in part





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# Proposal for Updated Cost

Methodology for 2024 Cost Update  
Benno List  
ILC-CU24 Task Force Meeting  
19.7.2024

- **Keep the TDR methodology:**
  - Stay consistent with existing cost estimates
  - IDT mandate is for ILC in Japan as a global, in-kind contribution project
- This means:
  - **Equipment prices (Value)**
    - **Taken from quotes/estimates** in a specific region (either **2012** estimate or **new estimate/quote**)
    - escalated using regional **escalation factor to 2023** if necessary
    - Converted **to a new ILCU2023 using PPP rates**
  - Define a **new ILCU2023:**  
“1 ILCU(2023) corresponds to the purchasing power of **1 US\$ in the U.S. in Jan 2023**, as representative for 2022-2024”
- Depending on item
  - escalate values from TDR
  - Update value from new quote, convert with PPP
- **Start from accelerator area / technical system matrix, do not go back to full item list**

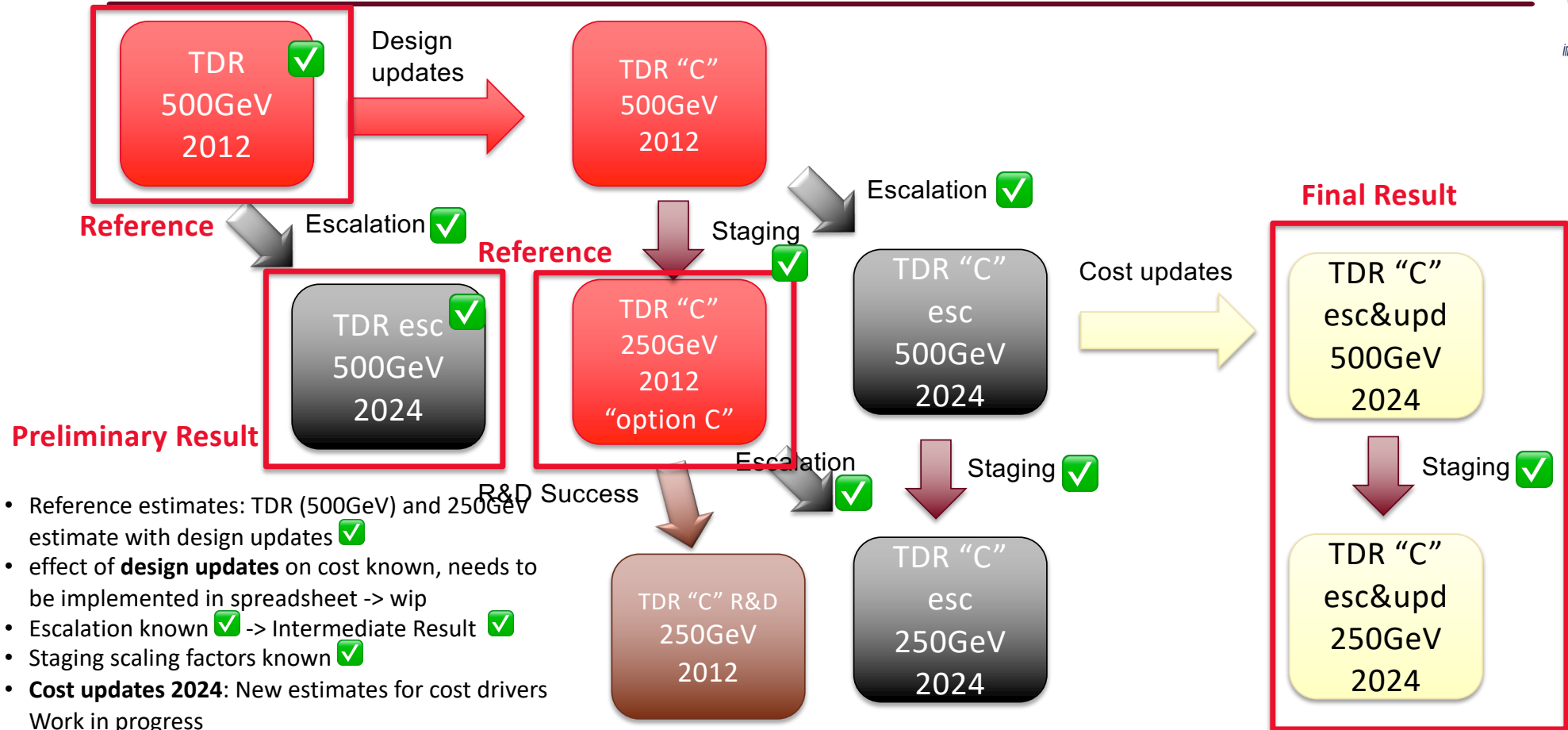
- Technical implementation for escalation:
  - **Starting from TDR cost estimate:**
    - Evaluate which costs were evaluated in which currency / region originally
    - Convert cost back from ILCU2012 to local currency using PPP(2012) rates from TDR
    - **Escalate cost from 2012 to 2023** using local escalation rates
    - Convert cost to ILCU2023 using PPP(2023) rates
  - Can be considered as evaluating an effective escalation factor from ILCU2012 to ILCU2023, based on a “basket” of goods and regions  
-> do separately for each accelerator area/technical system
- The resulting escalation factors can be applied also to scaled cost estimate, i.e. the 2017 cost estimate for a staged machine

} 1 factor

## Use of Purchasing Power Parity Indices for the Value Estimate

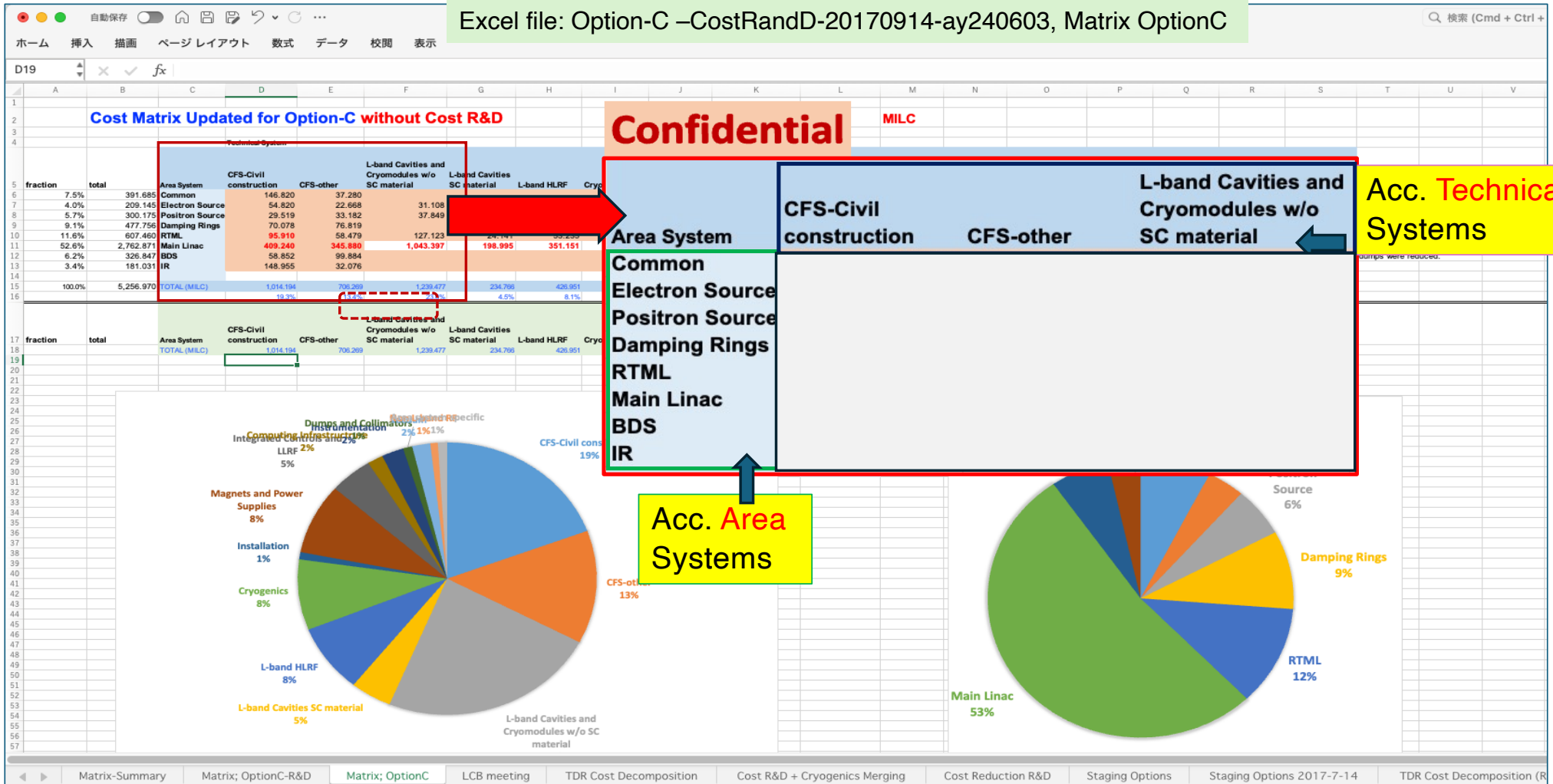
- **Purchasing Power Parity (PPP)** indices reflect how the value of goods change from place to place. In contrast to currency exchange rates, they are goods dependent as well as dependent on the country (PPP rates for Euro to Dollar conversion differ for the various member states of the Euro zone).
- **For an international in-kind contribution project such as the ILC**, use of **PPP indices is appropriate** because it gives the cost for domestic production or procurement of the respective items. It is assumed that in-kind contributions will mostly be produced and purchased in the contributing regions.
- For example, if, a **cryo module** would cost **1.0 M€ to produce in Europe**, then it would be expected to cost **1.185M\$ to produce in the U.S.** (as a PPP index of 0.844 for \$/€), and **1.283 Oku¥ to produce in Japan** (at a PPP index of  $\$/¥=108.3$ ). In contrast, the currency exchange rate would indicate how much it cost to acquire the item in Europe, e.g. **it would cost 1.35 Oku¥** to pay for a European made cryomodule in Yen, **at an exchange rate of  $€/¥=135$** .
- If due to currency fluctuations a region has an overvalued currency (which means that the currency costs more on the money market than would be appropriate from its Purchasing Power, a situation currently faced by the Euro zone and even more by Switzerland, compared to the U.S.), it can make use of that advantage and acquire goods from abroad at lower prices, or decide to support the own economy and buy local.
- Insofar, the PPP cost estimate can be considered “conservative” for overvalued currencies. On the other hand, if a currency is undervalued (such as the Yen compared to the Euro in the preceding example), the PPP rates reflect the true buying power of the currency for locally produced goods instead of inflating the cost estimate due to (possibly temporarily) unfavourable exchange rates.

# Cost Estimates: Intermediate Steps and Final Deliverables



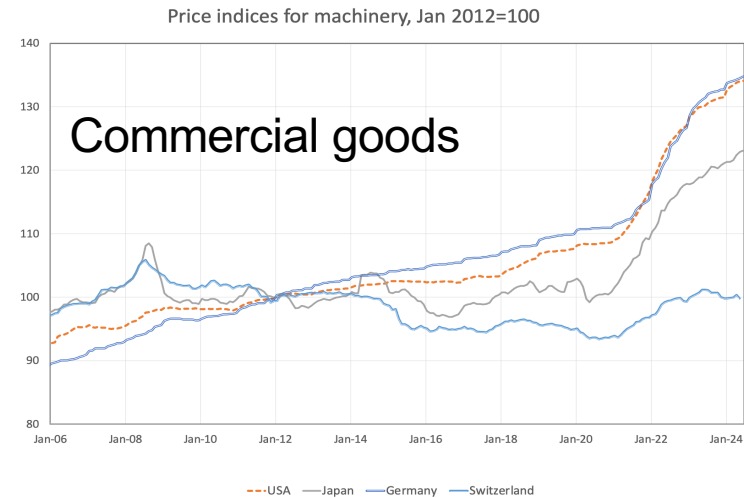
- Reference estimates: TDR (500GeV) and 250GeV estimate with design updates ✓
- effect of **design updates** on cost known, needs to be implemented in spreadsheet -> wip
- Escalation known ✓ -> Intermediate Result ✓
- Staging scaling factors known ✓
- **Cost updates 2024:** New estimates for cost drivers Work in progress
- -> **Final result: Cost estimates for 2024, for 500, 250, and 350 GeV**

# ILC250 Option(C→)A Cost Matrix (Acc. Area v.s. Tech. Systems)



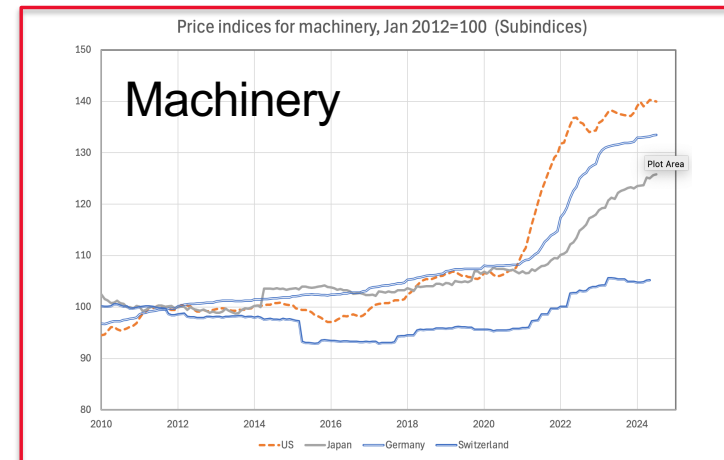
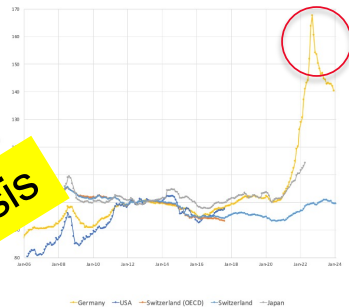
# Escalation Rates for Industrial Goods (Machinery)

- Significant inflation starting 2021: Covid, Ukraine war
- Price spikes due to energy costs
- Selection of price indices matters:
  - Average of commercial goods w/o energy: no energy spike
  - **Average of 3 specific indices (G. Dugan):** CPA (European product code) categories 25, 27, 28.1.&28.2
  - Escalation factors 2012 -> 2023 (updated, still preliminary):
    - US: +36%
    - Japan: +18%
    - Europe / Germany: +29%
    - Europe / Switzerland: +6%

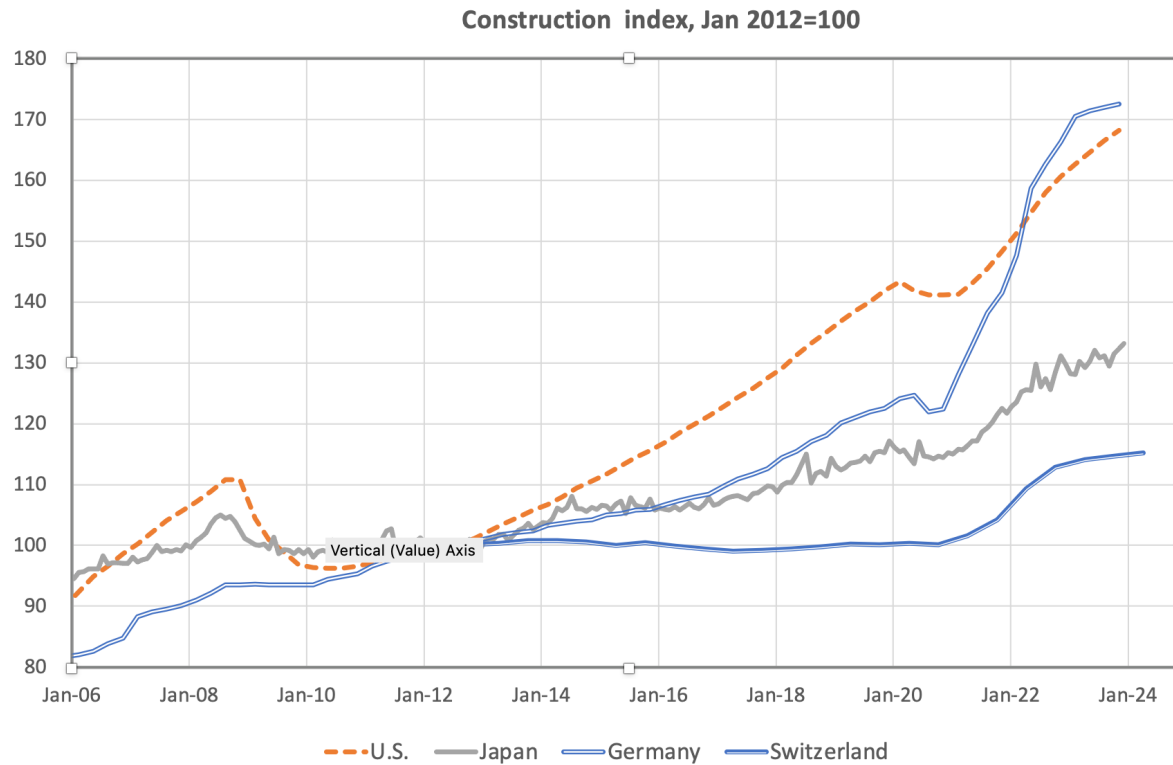


## Collecting the Input: Escalation Rates, Machinery & Equipment

- Still work in progress
- Machinery and equipment
  - US: to be done
  - Germany: Destatis -> +45% skip large excursion during 2023 -> this is what is meant with "representative for 2022-2024"
  - Japan: Bank of Japan: Corporate Goods Price Index (2015 base) only up to early 2022: +15% -> needs to be redone
  - Switzerland: Switzerland: Producer and Import Price Index +/- 0%!!!

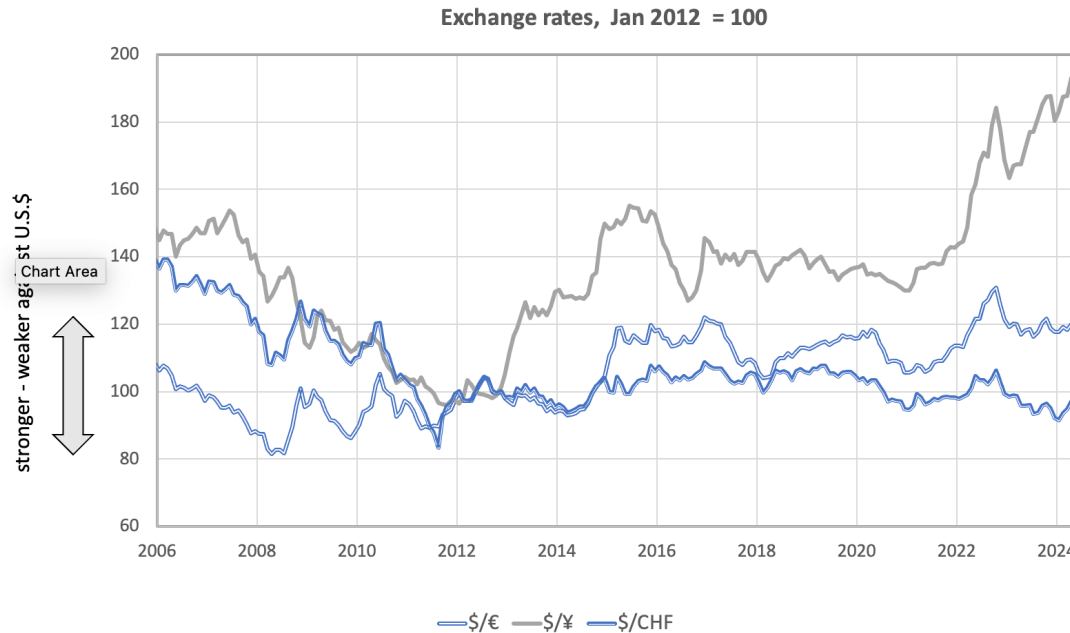


# Escalation Factors for Construction Costs



- Japan: +30.5% from 2012 -> 2023
- Switzerland: +13.5%
- CFS costs will be re-evaluated separately

# Development of Exchange Rates (not PPP) since 2006



- Yen has lost ~45% against US\$ since 2012  
-> external in-kind contributions more expensive in Yen
- Euro has lost ~17% against US\$
- Swiss Franc very stable compared to US\$

**These rates are not used in the cost update**



# Collecting the Input: 2022 PPP rates

- Updated results from OECD available for 2022
- 2023 PPP rates available only for GDP, differences are small

## PPP detailed results, 2020 onwards i

**Measure:** Purchasing power parities • **Base reference area:** United States • **Time period:** 2022

**Combined unit of measure:** National currency per US dollar

<i>Analytical categories</i>	GDP	Actual individual consumption	Machinery and equipment	Construction	Consumer goods	Non-durable goods	Semi-durable goods	Durable goods
<b>Reference area</b>								
Germany	0.694	0.683	0.92	0.587	0.921	0.937	0.904	0.892
Japan	94.9	94.3	128	85.4	136	148	117	115
Switzerland	0.981	1.15	1.08	0.632	1.2	1.26	1.18	1.04
United Kingdom	0.651	0.701	0.844	0.369	0.846	0.898	0.709	0.827
United States	1	1	1	1	1	1	1	1
Euro area (20 countries)	0.651	0.66	0.941	0.432	0.904	0.904	0.9	0.917
OECD	0.78	0.787	1.02	0.588	0.96	0.955	0.94	0.978

© PPP detailed results, 2020 onwards 

# TDR Cost Estimate, Escalated to 2024

- Current state of escalated cost estimate for 500GeV machine in ILCU 2023: 10.85 BILCU<sub>2023</sub> , contingency 3.21 BILCU
- Does not include design updates
- Does not include updated costs

Costs in 2012 prices in respective currencies

Costs in 2012 prices in ILCU<sub>2012</sub>      Appropriate escalation factors (inflation)      Costs in 2024 prices in respective currencies

Costs in 2023 prices in ILCU<sub>2023</sub>

N (nation)	AG (aggregate level)	% Total Value	MILCU (1/2012)	PPP^ (AG) (2012) (N/ILCU)	Exchange rate (2012) (N/ILCU)	N Currency (2012)	N Currency (unit)	Escalation factor (AG) (2011->2023)	Source of escalation factor	N Currency (2024)	PPP^ (AG) (2023) (N/ILCU)	Exchange rate (2023) (N/ILCU)	MILCU (1/2024)	Fractional increase in MILCU from TDR	% Total Value
Japan	Construction	18.36	1465.9	109.281		160	GYen	1.305	US PPI-construction and PPP	209	85.220		2453	67.3	22.62%
Japan	Machinery and Equipment	12.81	1022.8	127.291		130	GYen	1.183	US PPI-M&E and PPP	154	127.730		1206	17.9	11.12%
Germany	Machinery and Equipment	26.76	2136.5	0.927		1981	MEuro	1.286	US PPI-M&E and PPP	2547	0.943		2702	26.5	24.92%
US	Machinery and Equipment	35.38	2824.7	1		2825	\$M	1.359	US-PPI-M&E	3839	1.000		3839	35.9	35.40%
Switzerland	Machinery and Equipment	1.21	96.6	1.48		143	MCHF	1.060	US PPI-M&E and PPP	152	1.052		144	49.1	1.33%
Germany	Metal	5.48	437.5		0.78	341	MEuro	1.359	Germany-PPI-metals			0.925	501	14.6	4.62%
		<b>7984</b>	<b>7984</b>	<b>TOTAL</b>									<b>10845</b>		<b>35.8</b>

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# Cost Evaluation: ILC-500 (AS) to -ILC250-A (A') – Confidential --

– update-ay180112, for MEXT-TDR-WG-180120 → ILC-Cost-Update-2024

180103: S. Michizono, B. List, A. Yamamoto  
 240609: A. Yamamoto, S. Michizono (for ILC250-2024)  
 240819: A. Yamamoto (for ILC250 including e-driven e+ source)

Progress Year-base Unit [MILC]	ILC500 (TDR) 2012-base	Energy 500→250 # Reduction R.	ILC250-A 2012-base	Unit cost-up Due to prod. Scale-down	Design/Producti on update effect (tbd)	Escalation effect*, 2012-2024 (tbd)	ILC250-A 2024-base (tbd)
Year of work ~ report	2012 ~ 2013	2017 and reported in EXPPU2020, SnowMass2022		→ ILC cost update 2024			
<b>Acc. SRF</b>							
SC material	440	x 0.53	235	x 1~1.1	x 1~1.1	X 1.3 ~ 1.4	tbd
Cavity-CM	2,317	0.53	1,239	↓	↓	↓	↓
HLRF	789	0.53	427				
Cryogenics	674		440				
<b>Other Tech. System</b>	1,391 (= 2,065 -674)	0.79					
e-dr. e+source(Acc)							
<b>CE &amp; CF</b>							
CE & Build.	1,466	0.69	1,014	↓	↓	↓	↓
e-dr. e+ Source (CE..)							
Electrial	333	0.77	258				
Mechanical: C./Vent., Safety & Alignment	576	0.76	448				
<b>Sum</b>	<b>7,985</b>	<b>0.66</b>	<b>5,256</b>				
Note;	(1.0)	ML-RF unit (500/250): 378 /186 = 0.49 All-RF units (500/250): 438/242 = 0.55	(0.66)	To be justified to use 95% learning curve coefficient		To be justified using ppp and currency ILC Unit	

**Work in progress**

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# Optional Cost-Estimate to be discussed

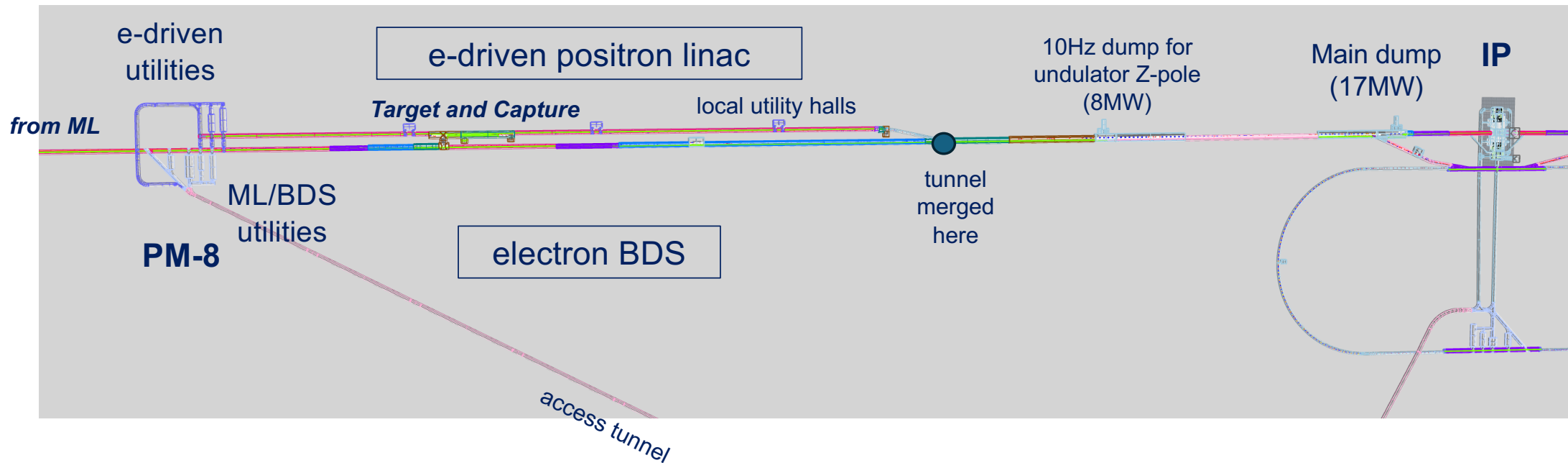
- **Electron-driven positron source**

- Two **independent tunnels** for undulator-driven and e-driven e+ sources must be constructed in the initial tunnel construction included in the initial construction cost.
- **Accelerator construction** may be **in series**, such as e-driven system at first, and undulator driven system to be realized in the next step, for the cost update study purpose.
- More details to be discussed.

Courtesy; N. Terunuma  
Reported at LCWS2024

## CFS design for the e-driven positron source

- dedicated accelerator tunnels and utility halls are required (Keep undulator/linac section)
- 2 km tunnel with 17m-wide section; i.e., target and capture linac (with RF devices on both sides)
- Requires 20 MW of utilities comparable to other access halls: distributed in local utility halls along the linac



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# Cost: ILC250 Option (C→) A

Excel file: Option-C –CostRandD-20170914-ay240603, Matrix OptionC

**Cost Matrix Updated for Option-C without Cost R&D** **Confidential** MILC

**Axis for integration to be switched from Acc Technical System to Acc. Area System**

fraction	total	Area System	CFS-Civil construction	CFS-other	L-band Cavities and Cryomodules w/o SC material	L-band Cavities SC material	L-band HLRF	Cryogenics	Installation	Magnets and Power Supplies	Integrated Controls and LLRF	Computing Infrastructure	Instrumentation	Dumps and Collimators	Vacuum	Non L-band RF	Area system specific	TOTAL
7.5%	391.68																	
4.0%	209.14																	
5.7%	300.17																	
9.1%	477.75																	
11.6%	607.46																	
52.6%	2,762.87																	
6.2%	326.84																	
3.4%	181.03																	
100.0%	5,256.97																	
			1,014.194	708.289	1,239.477	234.788	426.951	440.416	44.988	440.505	244.426	88.647	125.878	52.407	102.879	42.508	52.700	5,256.970

fraction	total	Area System	CFS-Civil construction	CFS-other	L-band Cavities and Cryomodules w/o SC material	L-band Cavities SC material	L-band HLRF	Cryogenics	Installation	Magnets and Power Supplies	Integrated Controls and LLRF	Computing Infrastructure	Instrumentation	Dumps and Collimators	Vacuum	Non L-band RF	Area system specific	TOTAL
7.5%	391.685																	
4.0%	209.145																	
5.7%	300.175																	
9.1%	477.756																	
11.6%	607.460																	
52.6%	2,762.871																	
6.2%	326.847																	
3.4%	181.031																	

Category	Value
Common	391.685
Electron Source	209.145
Positron Source	300.175
Damping Rings	477.756
RTML	607.460
Main Linac	2,762.871
BDS	326.847
IR	181.031

**Based on Acc. Tech. System**

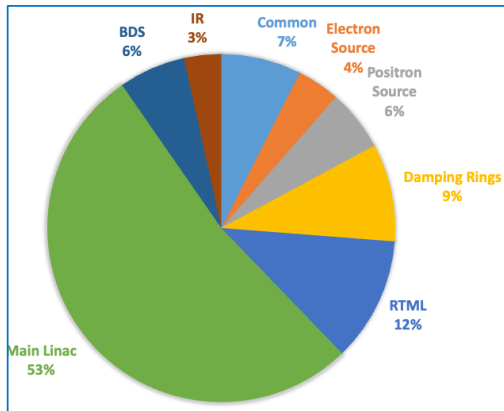
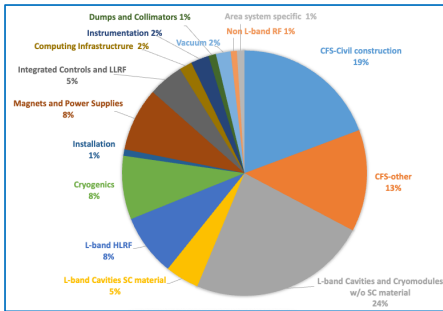
- CFS-Civil construction: 19%
- CFS-other: 13%
- L-band HLRF: 5%
- L-band Cavities and Cryomodules w/o SC material: 5%
- Cryogenics: 8%
- Installation: 1%
- Magnets and Power Supplies: 8%
- Integrated Controls and LLRF: 2%
- Computing Infrastructure: 2%
- Dumps and Collimators: 2%
- Area System Specific: 1%
- Non L-band RF: 1%

**Based on Acc. Area System**

- Main Linac: 53%
- Damping Rings: 9%
- RTML: 11.6%
- Common: 7%
- Electron Source: 4%
- Positron Source: 6%
- BDS: 6%
- IR: 3%

# ILC Cost: Acc. Syst. Oriented --> Convenient to see energy upgrade effect for future.

Reference, excel-file: Option-C-CostRandD-20170914-ay240603



Cost-Update: Unit [MILC]	ILC500(TDR)-2013 (2012-prices)	ILC250-A-2017 (2012-prices)	ILC250 (2024-prices)	Extension to ILC500 (2024-prices)
Common	532	392	tbd	tbd
e- Source	209	209	↓	↓
e+ Source	290	300		
Damping Rings	478			
RTML	649			
Main Linac	5,257	2,763		
BDS		327		
IR	181	181		
Sum	7,985	5,257		
	1.0	0.66		

Work in Progress

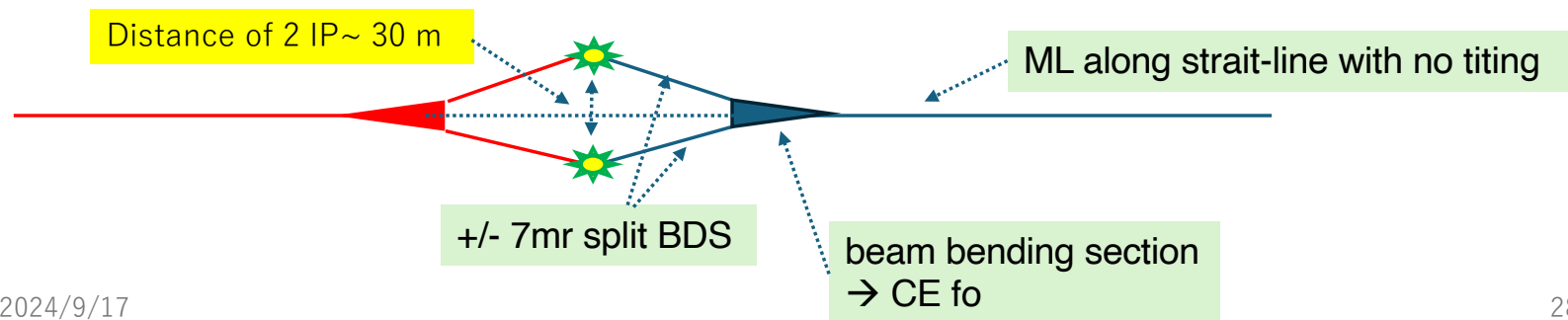
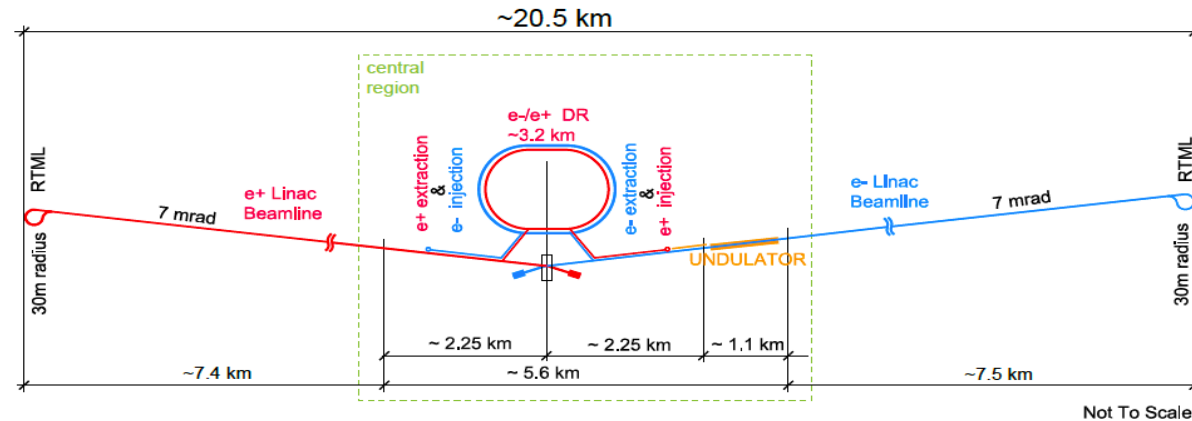
# Outline

- **Overview**
- **Work in Progress :**
  - Strategy and Methodology
  - SRF and Others
  - Prospects for the Cost-Update
- **Optional Study expected:**
  - **e-driven Positron Source**
  - **Energy Upgrade**
  - **Two Interaction Points**
- **Review for the Cost Update:**
  - Internal Review and External Review

# ILC250: 2-IP Options?

- Beam needs to be split at the upstream ends of BDS sections?
- Can we simple estimate the order of cost-increase with doubling the BDS , IR, Dump (+ some Common) value in the cost matrix?

→ Additional Cost : ~ +10~15% of total value (corresponding to another {BDS+IR+tbd} cost)



# Technical Issues need to be discussed

- Is it realistic to split the beam at the upstream end of BDS?
- How the beam interaction angle may be managed with keeping 14 mr or any other ?
- How the IP point and IP cavern to be better optimized with the IP distance of ~ 30 m?
- How the beam dump may be managed?
- E-driven option may be managed without timing issues.
- Luminosity upgrade to be an issue ?
- Muon shield an issue?
- *Etc and etc. ...*

*Any advice will be appreciated.*

# Outline

- **Overview**
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- **Optional Study expected:**
  - e-driven Positron Source
  - Two Interaction Points
  - Future Energy Upgrade
- **Review for the Cost Update:**
  - **Internal Review and External Review**

# External Cost Review requested

- We have been **requested by IDT-EB Chair**, to prepare for the external review to be organized by the end of 2024. (Tatsuya may report the motivation and goal, with his report).
- **The review meeting** to be held in hybrid mode (2 days, 4 hours per day).
- **The review committee members announced:**
  - L. Rivkin (Chair, PSI), R. Brinkmann (DESY), J. Gao (IHEP), P. Lebrun (CERN), T. Raubenheimer (SLAC), and N. Holtkamp (Observer, SLAC)
- **Preparation** planned (to be discussed):
  - Nov. 5 (Tue) - 8 (Fri): Introductory meeting with the ext. review committee,
  - **Nov. 20-21 or 21-22?** : IDT internal review meeting (to be discussed),
  - **Dec. 19-20:** External Review meeting,

# Summary

- ILC Cost-update **TF work in progress.**
- The Cost-update **Strategy and Methodology** has been established to be based on the global currency unit of ILCU and the exchange rate of 1 ILCU based on the 2023 Jan. PPP.
- **SRF** cost update work in progress, with referring LCLS-II experiences as facts, and with new inputs from industry. Further report will be realized in the next WG2 meeting.
- **CFS** cost update work in progress, with new inputs from professional consultants in Japan.
- The **External Review** on the TF work will be held on **19 -20 Dec.** and preparation actions will be required.