UTA GEM DHCAL Progress



For GEM/DHCAL Group IHEP, Beijing Feb. 4 – 7, 2007

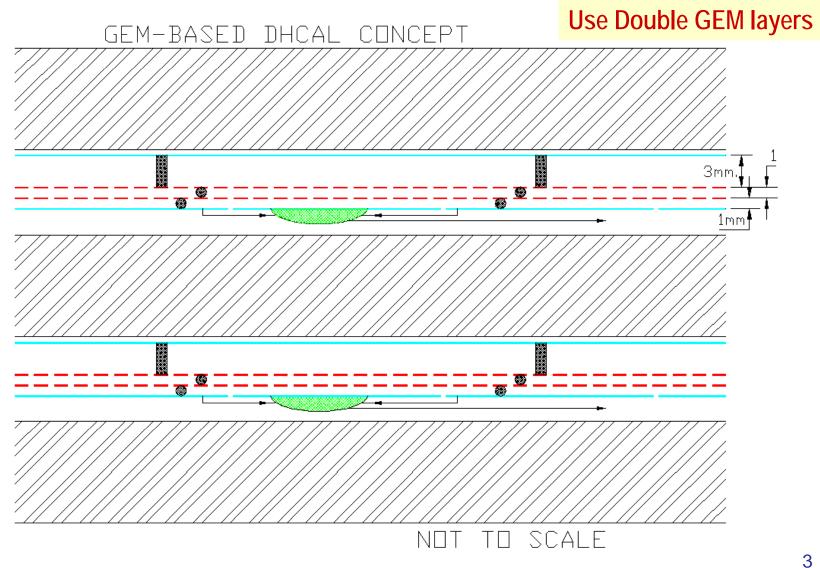
- Introduction
- 30cmx30cm Prototype GEM chamber
 Development
- KAERI electron beam exposure
- What next?
- Conclusions

* UTA, U.Washington, Changwon Nat.U., Tsinghua U. 1

Why GEM's?

- Flexible configurations: allows small anode pads for high granularity
 - Advantageous for PFA calorimeter
- Robust: survives ~10¹² particles/mm² with no changes.
- Fast: based on electron collection, ~few ns rise time.
- Uses simple gas (Argon/CO2) no long-term issues.
- Runs at low HV (~400V across a foil) but with high gains (~100 per foil)
- Stable operation

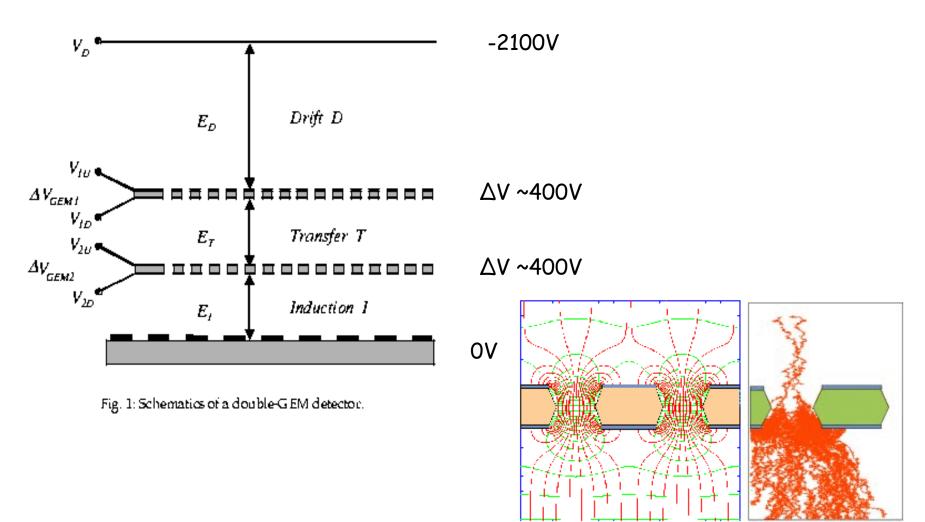
GEM-based Digital Calorimeter Concept



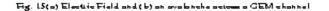
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GEM – Operation



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Coupled with a difficultude above and a teadout electicide below, it acts as a highly petforming micropatient detector. The essential and advantageous feature of this detector is that amplification and detection are decoupled, and the readout is at zero potential. Permitting charge transfer to a second amplification device, this opens up the possibility of using a GEM in tandem with an MSGC or a second GEM.

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GEM Foils From 3M

- 30cm x 30cm foils made with three types of coating:
 - Bare copper
 - "organic polymer" coating
 - gold plating
- HV tests made on all three types
 - Prefer to use the uncoated foils.
- All 30cm x 30cm chambers built w/ uncoated foils
- 3M is setting up a formal internal project to develop larger foils for the 1m³ prototype stack

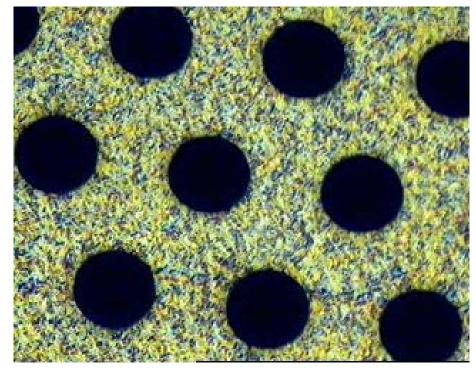
– 30x30cm² foil did not require 3M process modification

30cm x 30cm 3M GEM foils

12 HV sectors on one side of each foil.



Magnified section of a 3M GEM foil.



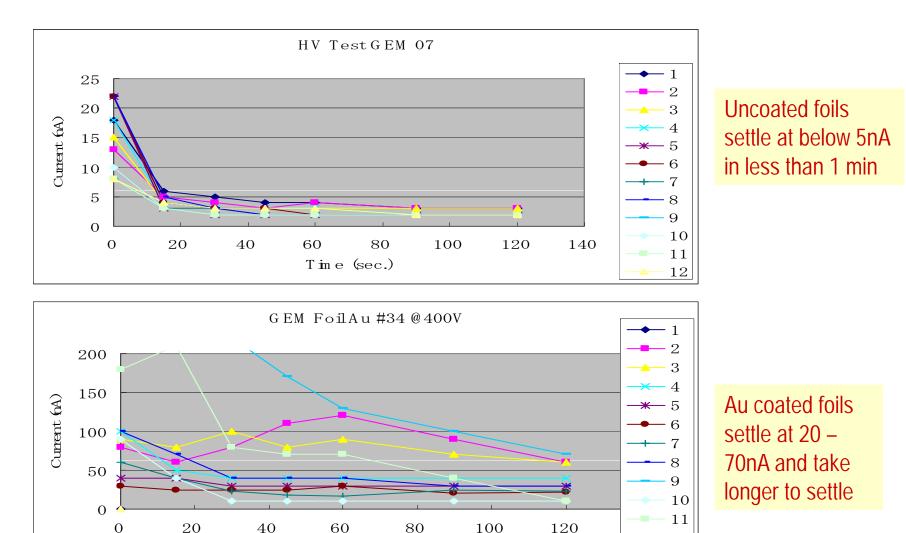
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HV Sector Boundary

30cm x 30cm GEM Chamber Development

- Foils HV tested and certified
- Jigs made to mount foils, stack chamber

HV Tests on 30cmx30cm 3M GEM foils



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Time (sec)

12

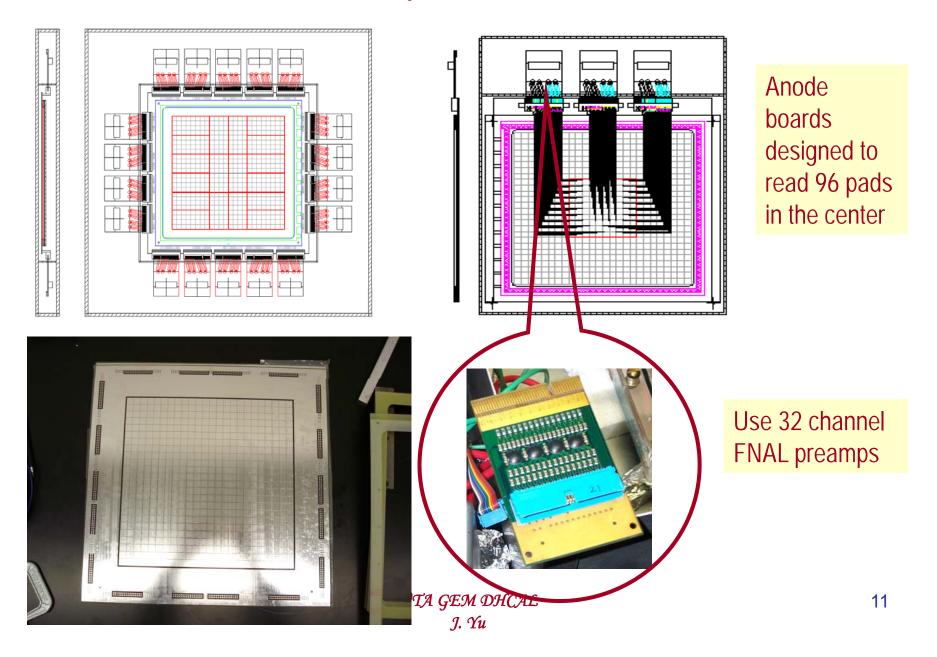
GEM 30cmx30cm Foil Mounting Jig



30cm x 30cm GEM Chamber Development

- Foils HV tested and certified
- Jigs made to mount foils, stack chamber.
- Multilayer 30cmx30cm anode board made to work w/ Fermilab QPA02-based preamp cards

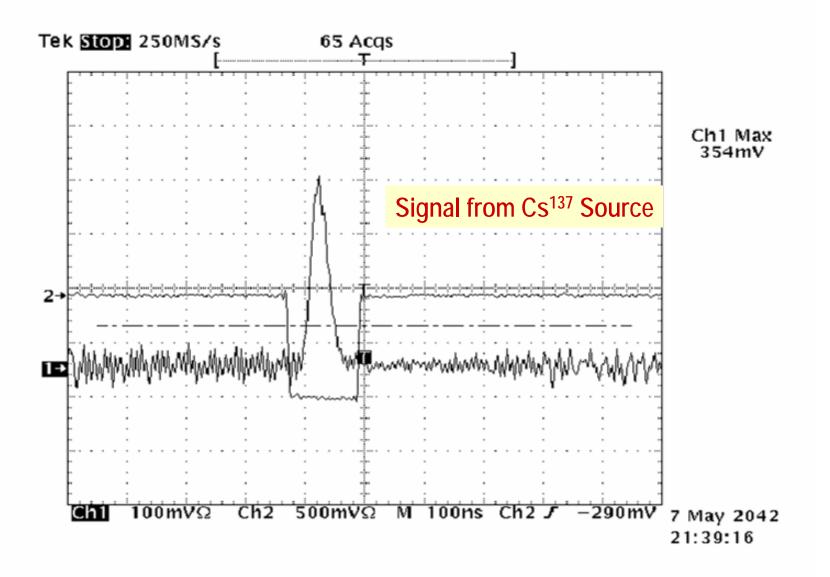
Anode Board & Preamp for 30cm x 30cm Chamber



30cm x 30cm GEM Chamber Development

- Foils HV tested and certified
- Jigs made to mount foils, stack chamber.
- Multilayer 30cmx30cm anode board made to work w/ Fermilab QPA02-based preamp cards
- Verify aspects of chamber operation:
 - Stability
 - pulse characteristics (cf. 10cm x 10cm chamber using CERN foils)

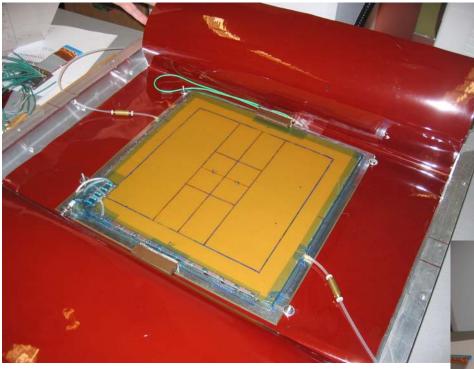
30cmx30cm D-GEM Detector Signal



30cm x 30cm GEM Chamber Development

- Foils HV tested and certified
- Jigs made to mount foils, stack chamber.
- Multilayer 30cmx30cm anode board made to work w/ Fermilab QPA02-based preamp cards
- Verify aspects of chamber operation:
 - Stability
 - pulse characteristics (cf. 10cm x 10cm chamber using CERN foils)
- Exposed to 10MeV electron beams at Korea/KAERI beam tests in May

30cm x 30cm GEM Chamber for KAERI Beam Exposure





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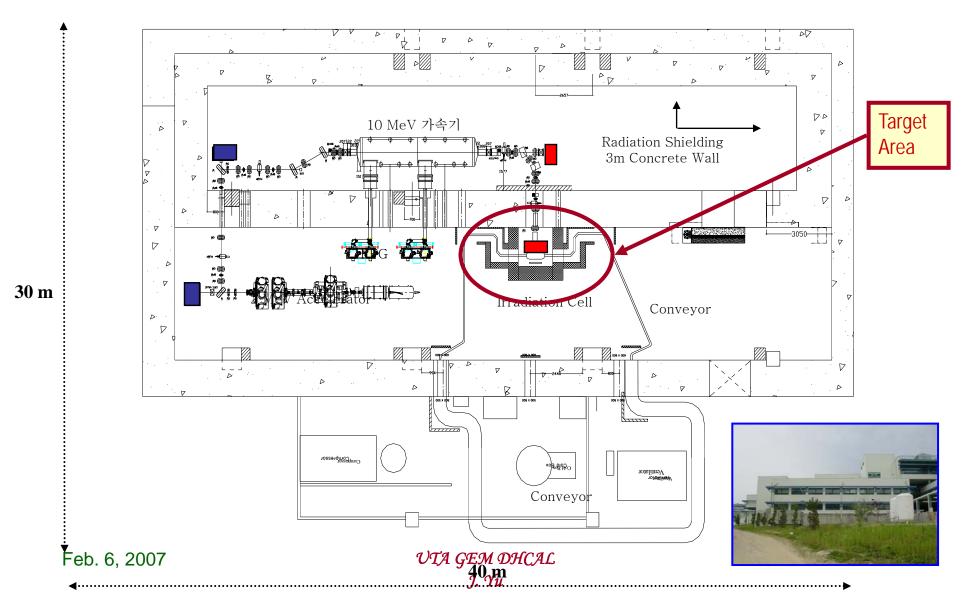
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 $0.3 \sim 2 \text{ MeV}$

KAERI Low-Med E Exposure Facility

지하 : 330평 지상 : 170평 총 면적 : 500평

 $2\sim 10 \text{ MeV}$



UTA GEM Chamber in KAERI Electron Beam



- •e⁻ beam: 10^{10} particles in 30ps pulse ~every $43\mu s$
- •Scans 4cmx60cm area every 2 seconds

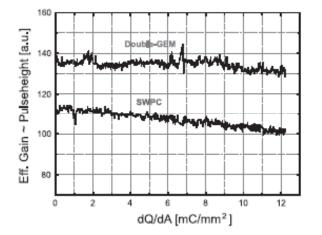
4-pad area (2cm x 2cm) exposed to scanning beam for ~2000 sec.



G10 boards in the exposed area discolorized. But no damage to the GEM foils

UTA GEM-DHCAL Beam Exposure

- In collaboration with Changwon National University, Korea
- Beam scans ~600mm x 40mm area every 2 sec, with 30ps pulse of 10¹⁰ e⁻/pulse over a 5 cm² area → ~10⁹ e⁻/sec on an anode pad
- Total exposure ~2000sec
 - Estimate ~2 x 10^{12} e⁻/pad (~ 1.6 x 10^{-2} mC/mm²) accumulation
 - GEM chamber continued normal operation.



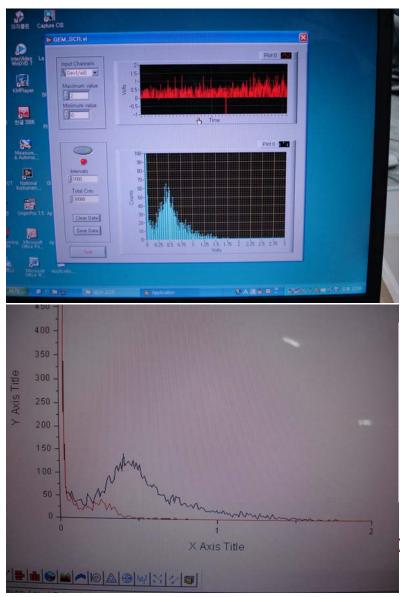
Much above total hits/10y/pad at ILC

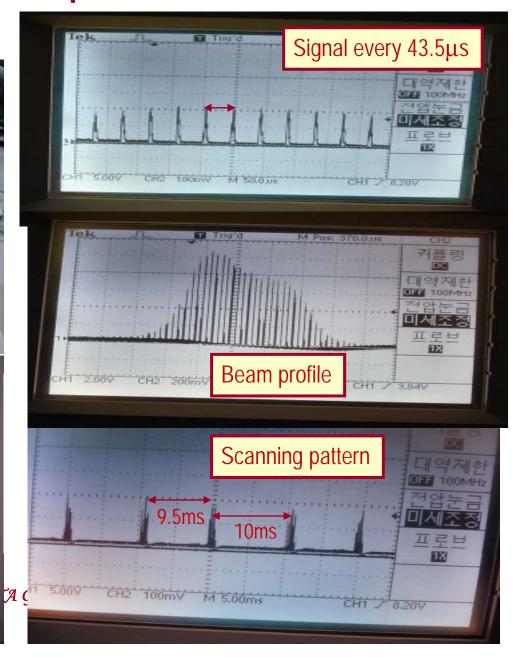
• Much below any damage region for decrease in gain.

Fig. 3. Previous aging measurement of a double-GEM detector with Ar–CO₂ (70:30): effective gain versus accumulated charge dQ/dA.

KAERI Beam Exposure Results

CNU Chamber Labview output



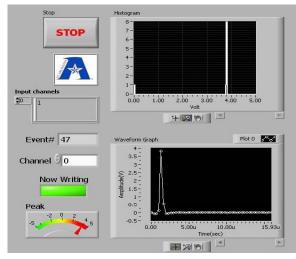


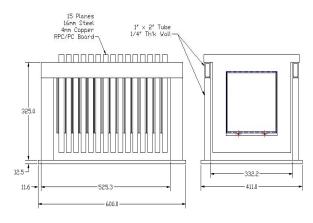
What next?

- Mid Mar. 2007: Chamber characteristics run at FNAL
 - Joint MOU w/ CNU (imaging) and LTU (ILC Tracking) submitted
 - MiP, efficiencies, gains, pad occupancies, rate capabilities, etc
 - One 30cmx30cm chamber
 - Use FNAL preamp+100channel PCI based ADC+LabView DAQ software
 - Will be used for lab testing and cosmic runs after TB
- Early summer 2007: Electronics slice test at FNAL
 - Joint with RPC DHCAL group at ANL
 - Read out using DCAL chips, followed by kPix chips later
 - Use two 30cmx30cm chambers each

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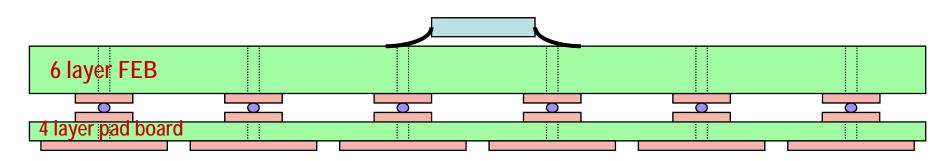


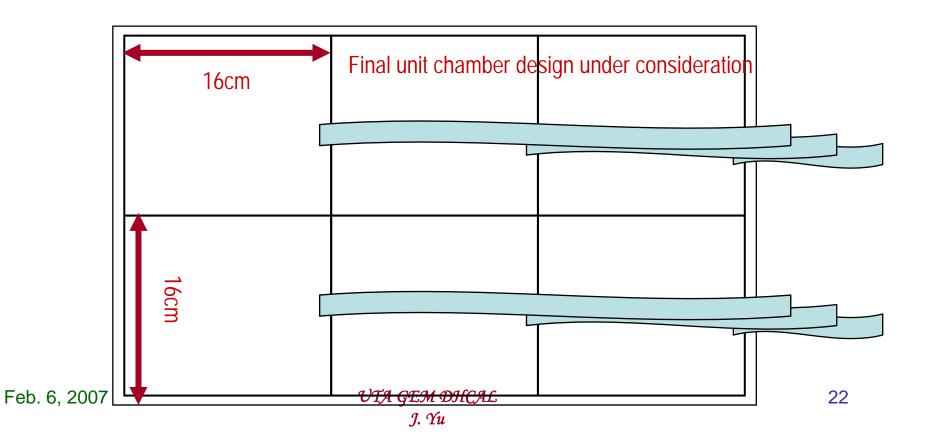
GEM-DHCAL Readout

- Chip-based readout for individual/multiple chamber beam tests and 1m³ stack.
 - DCAL (ANL/Fermilab) test on the production version in its final stretch
 - Digital output w/ 2 gains to accommodate both RPC and GEM
 - KPiX (SLAC) 64 ch V4 chips under test at SLAC
 - Analog output w/ 2 gains to accommodate GEM
 - Developed for Si/W Ecal
- 1m³ stack will have 400,000 channels an ILC Digital Hadron Calorimeter will have O(10⁸) channels.

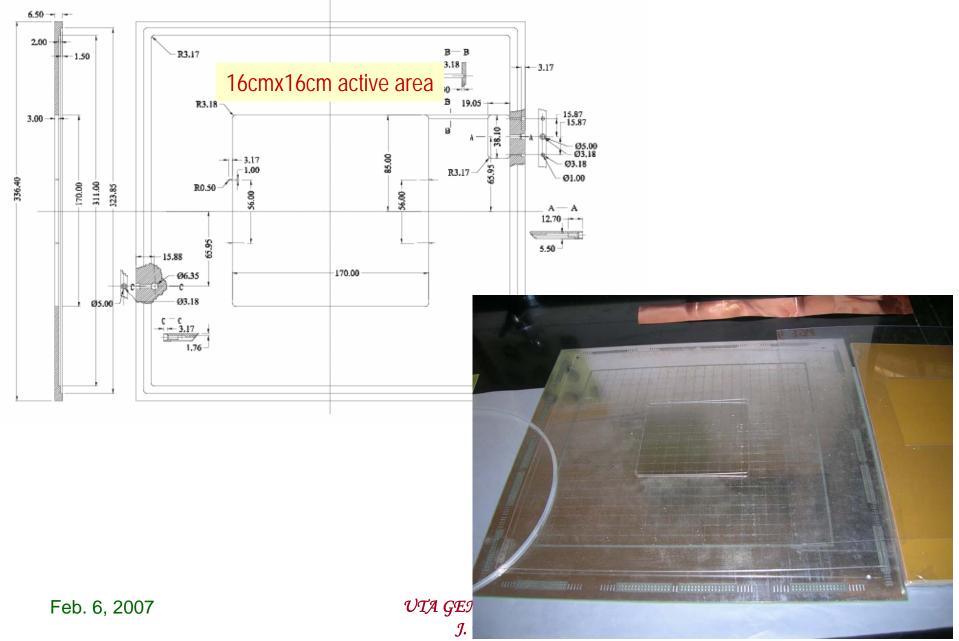


GEM/RPC Pad+FEB for DCAL Chip

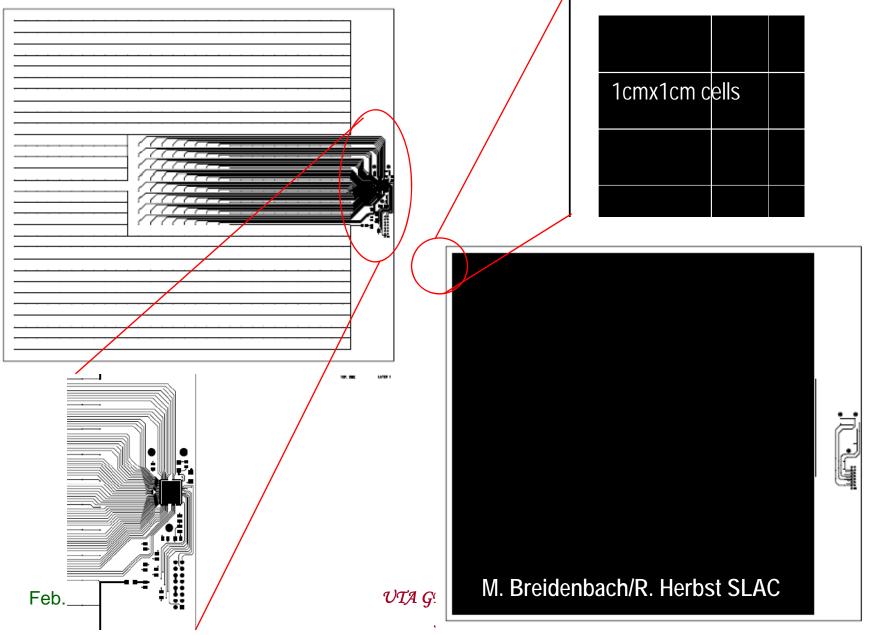




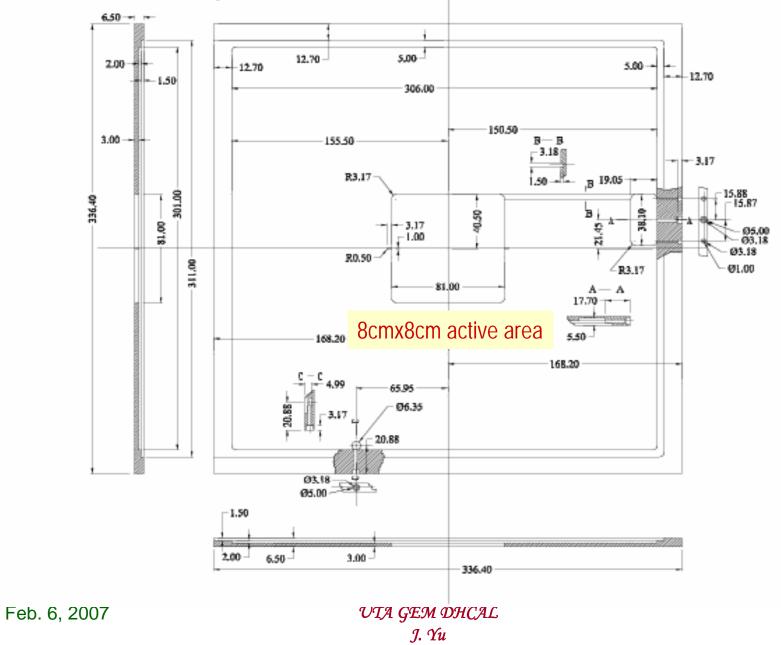
DCAL Chip 16cm x16cm Slice Test Chamber



GEM FEB for KPix Chip



kPix Chip 8cmx8cm Slice Test Chamber



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What next?

- Late 2007/early 2008
 - Construct large scale unit boards (30cmx1m)
 - Test unit boards
 - Start producing GEM chambers for 1m³ prototype if funding allows
 - Numerous tests, including beam tests for chamber properties, as the large chambers get produced

3M Long (90cmx30cm) GEM Foils

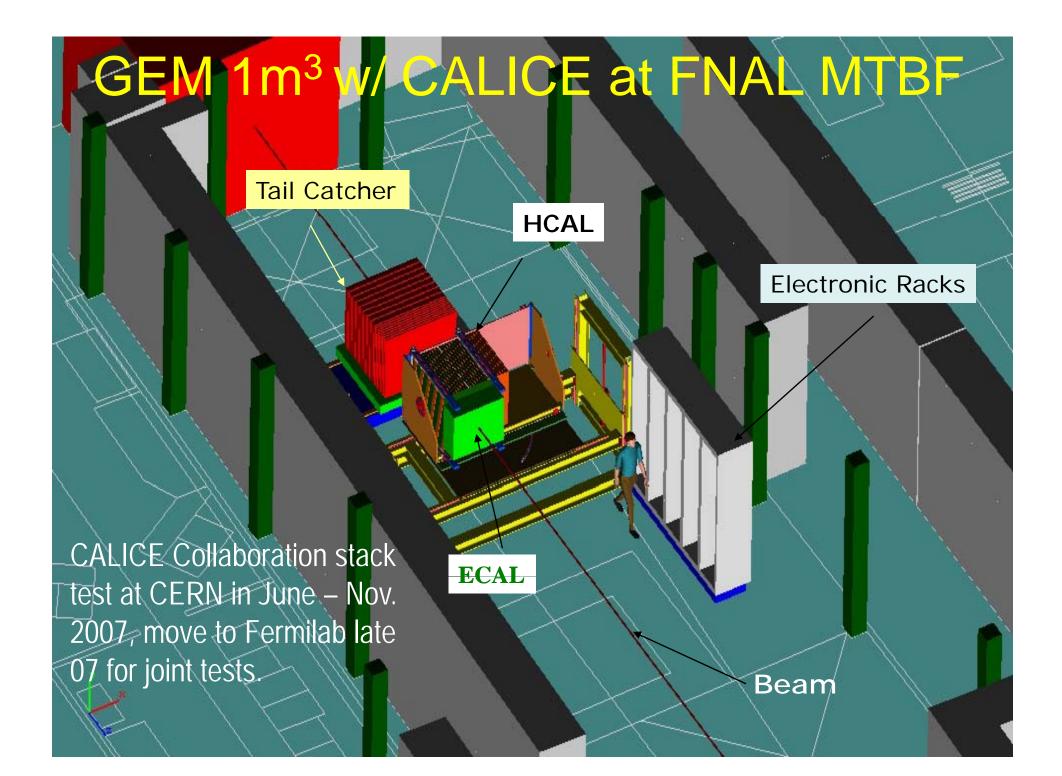
- We are working with 3M to develop larger foils for the 1m³ prototype stack
- Minimally modified new artwork (masks) deriving from the 30cm x 30cm foil development
- Small area needed for re-registration as foil moves through etching station.
- Anticipate first sample in summer '07.
- First long chamber construction will follow the electronics slice test at Fermilab, in fall '07.

Proposed Initial 3M 30cmx100cm Foil Design



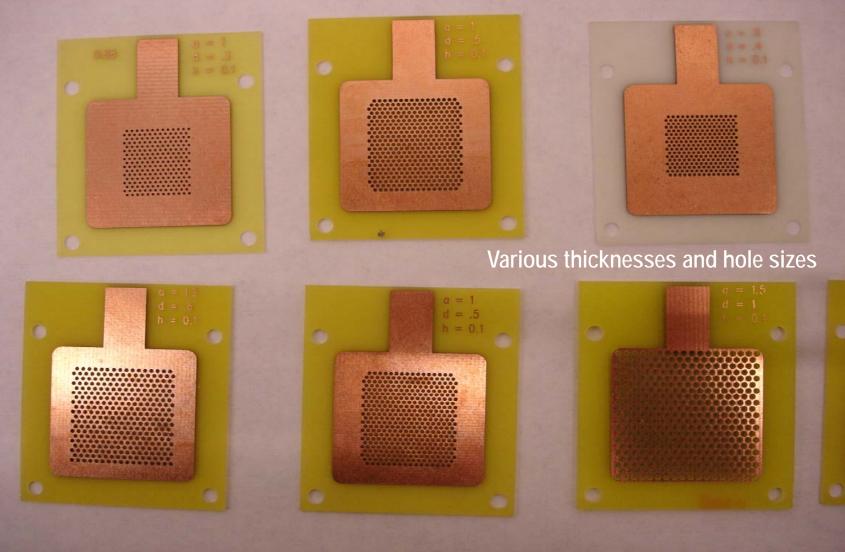
What next?

- Late 2007/early 2008
 - Construct large scale unit boards (30cmx1m)
 - Test unit boards
 - Start producing GEM chambers for 1m³ prototype if funding allows
 - Numerous tests, including beam tests for chamber properties, as the large chambers get produced
- Mid late 2008
 - Completion of 1m³ stack
 - Beam test w/ full depth (40 layers) in late 2008



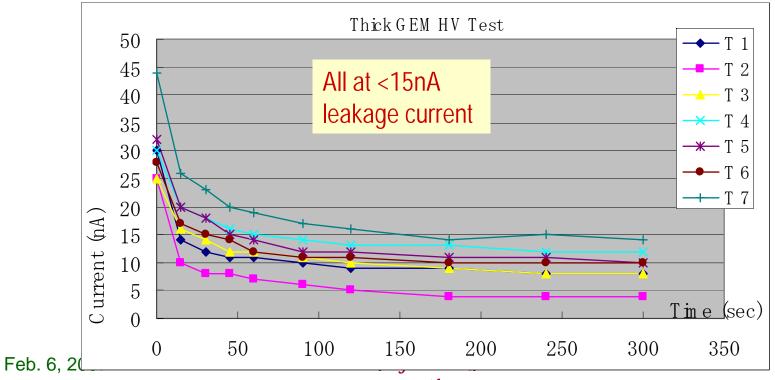
Samples of Thick GEM (TGEM)

Higher gains than thin GEMs and lower production cost

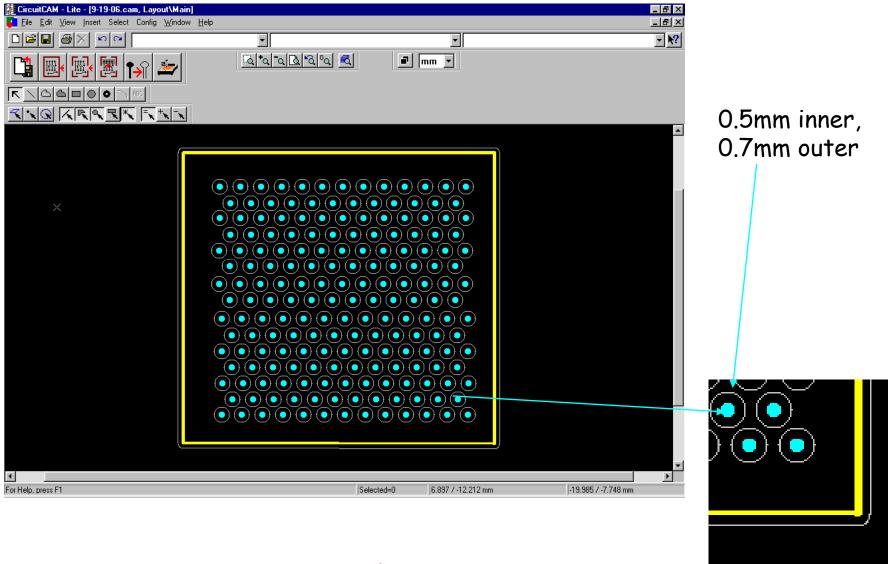


TGEM HV Test Results

Thick GEM D	0	15	30	45	60	90	120	180	240	300	Voltage(V)
T 1	30	14	12	11	11	10	9	9	8	8	1000
T 2	25	10	8	8	7	6	5	4	4	4	1000
T 3	25	16	14	12	12	11	10	9	8	8	1700
T 4	30	20	18	16	15	14	13	13	12	12	1700
T 5	32	20	18	15	14	12	12	11	11	10	1700
Τ6	28	17	15	14	12	11	11	10	10	10	1700
T 7	44	26	23	20	19	17	16	14	15	14	2000



TGEM Development at UTA



Conclusions

- UTA 30cmx30cm chamber built and exposed to low energi electron beam in May 2006
- First operation of the chamber in the beam
- Sebmitted MOU for joint chamber characteristics test on mid Mar. 7
- Electronics slice test to start in summer 07
- Larger foil (30cmx1m) for unit chamber development on going with 3M
- Firsd set to be available summer 07
 Feb. 1 2003 prototype test 10, 2008 w/ available