

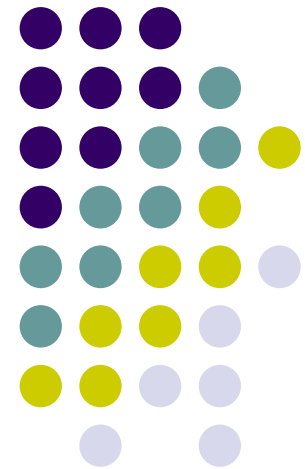
FPCCD Vertex Detector for ILC

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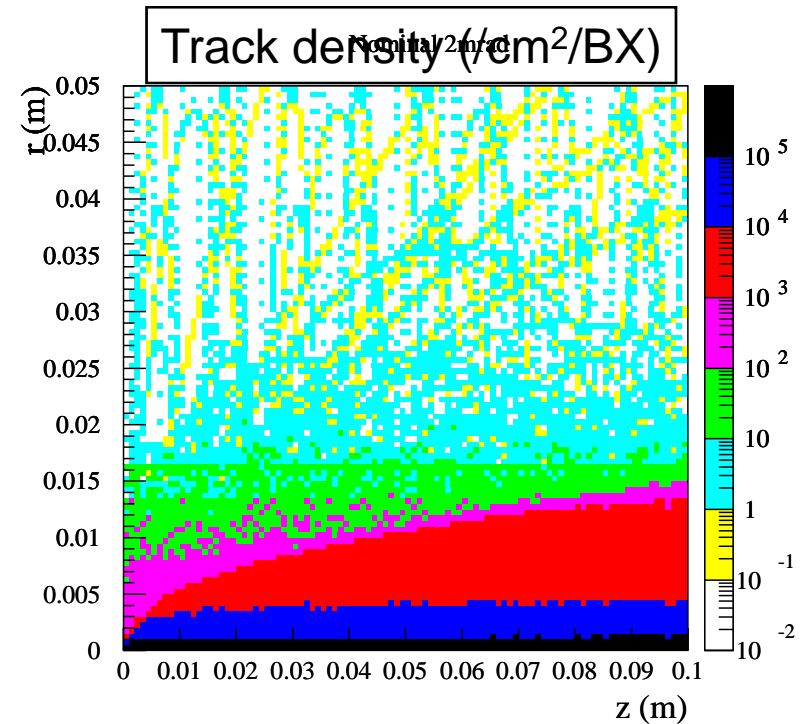
KEK



Challenge of ILC VTX



- To achieve the performance goal of $\sigma_{IP} = 5 \oplus 10 / (p\beta \sin^{3/2} \theta)$ μm ;
 - Material budget should be small: $< 0.1\% X_0$ / layer
 - 1st layer should be put as close to the IP as possible
- Pair background at small R
 - ~ 2000 tracks/cm²/train with B=3T and R=20mm
 - Pixel occupancy $\sim 10\%$ for 25 μm pixel, if the signal of one bunch-train (2820 bunches) is accumulated
 - In order to keep the occupancy small ($< 1\%$),
 - read out 20 times per train (1ms), or
 - 20 times finer pixel → FPCCD is necessary



- Electro-magnetic interference (EMI) caused by short-bunch beam

FPCCD Vertex Detector

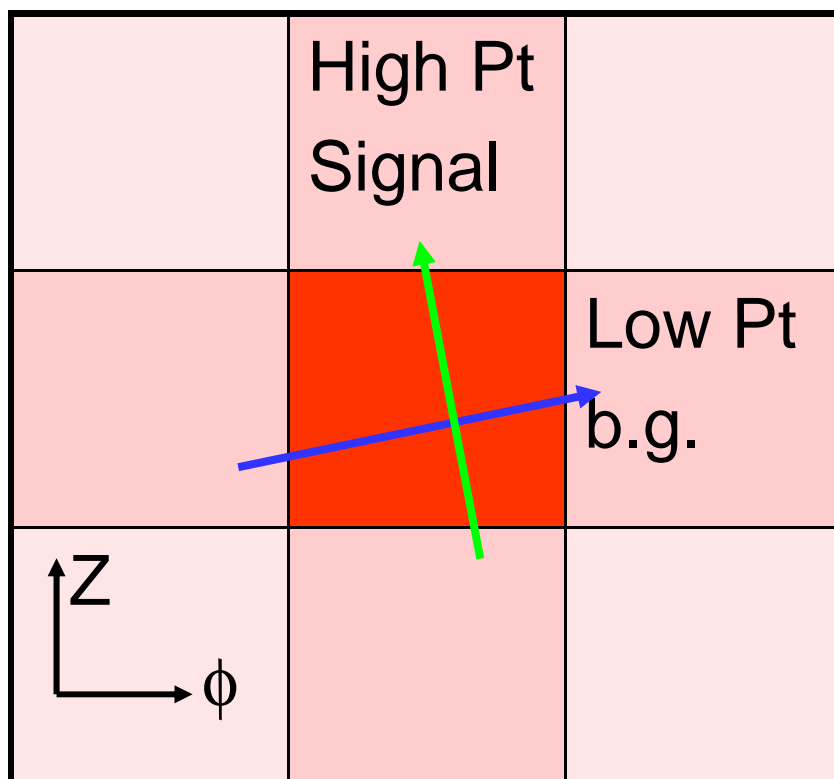


- Accumulate hit signals for one train (2840 BX) and read out between trains (200ms) → Completely free from EMI
- Fine pixel of $\sim 5\mu\text{m}$ (x20 more pixels than “standard” pixels) to keep low pixel occupancy
 - Spatial resolution of $\sim 1.5\mu\text{m}$ even with digital readout
 - Excellent two-track separation capability
- Fully depleted epitaxial layer to minimize the number of hit pixels due to charge spread by diffusion
- Two layers in proximity make a doublet (super layer) to minimize the wrong-tracking probability due to multiple scattering
- Three doublets (6 CCD layers) make the detector (in GLD DOD)
- Tracking capability with single layer using hit cluster shape can help background rejection
- Multi-port readout with moderate ($\sim 20\text{MHz}$) speed (Very fast readout ($>50\text{MHz}$) not necessary)
- Simpler structure than FAPS or ISIS → Large area
- No heat source in the image area

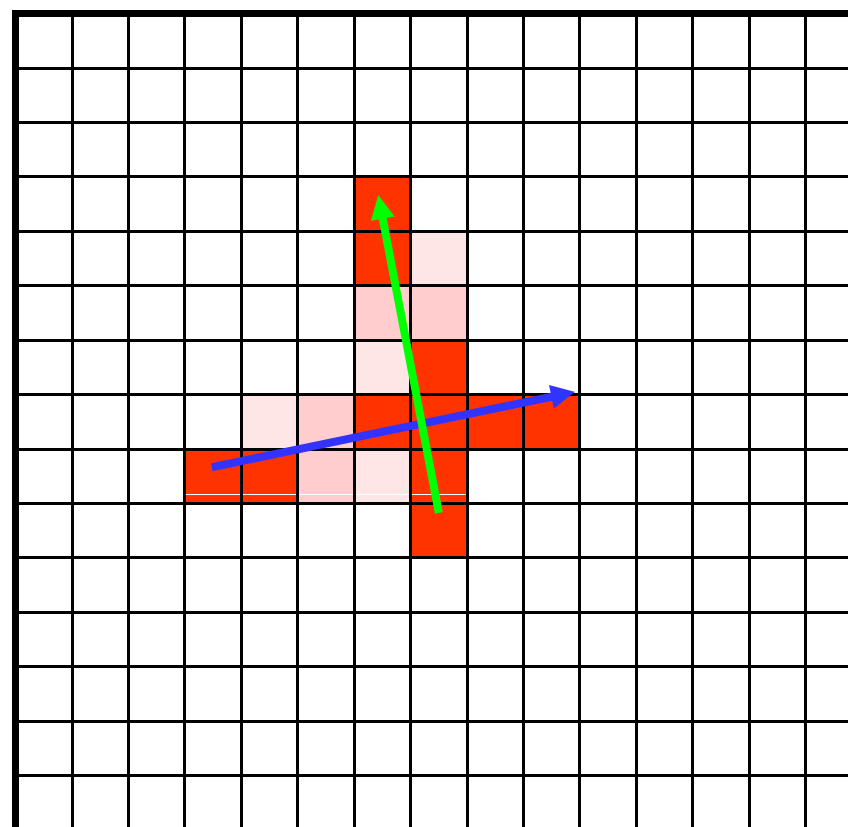


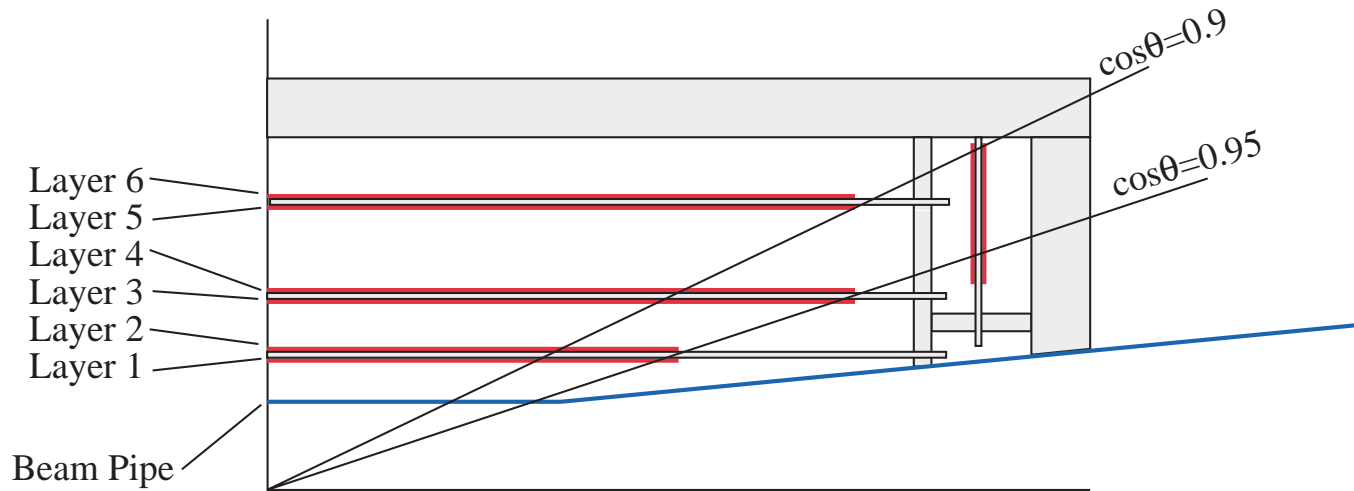
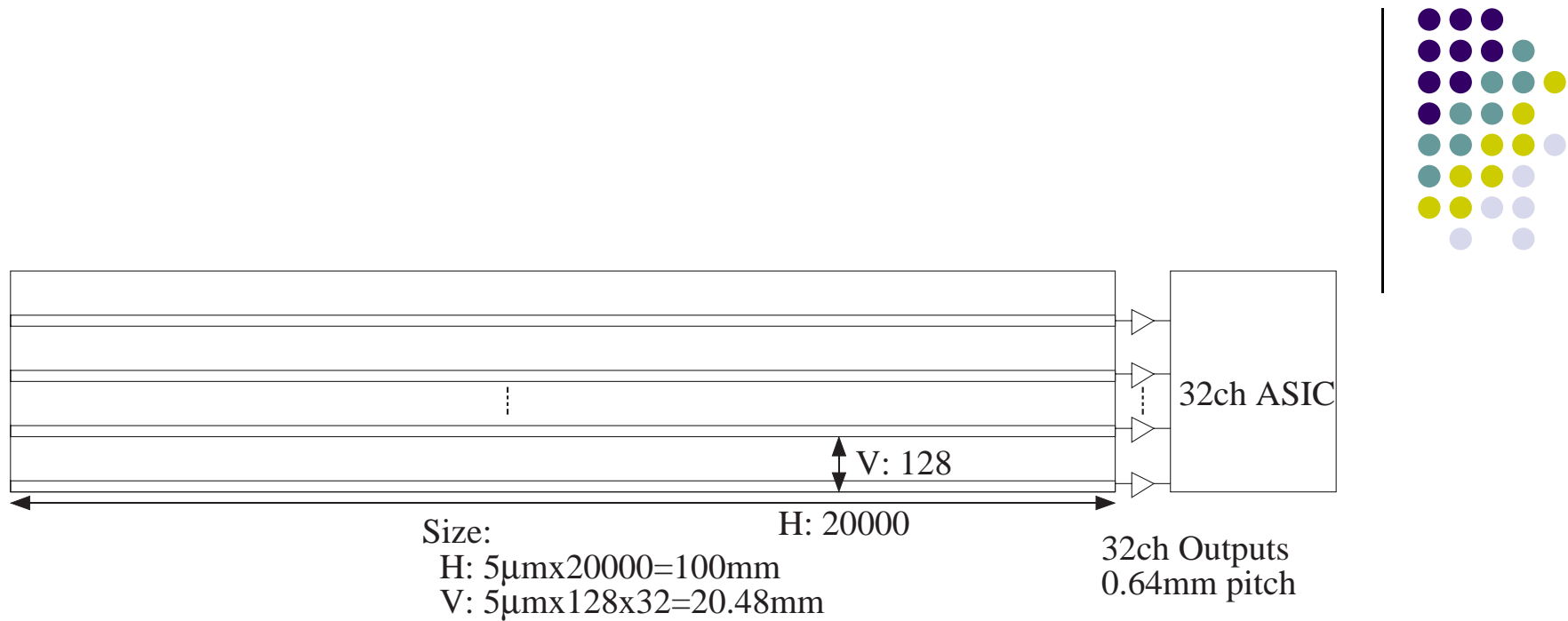
- B.G. rejection by hit cluster shape (tracking capability with single layer!)
 - B.G. suppression factor of 2 ($\cos\theta\sim 0$) – 20 ($\cos\theta\sim 0.9$) is expected

- Standard CCD



- Fine Pixel CCD





| Layer | R (mm) |
|-------|--------|
| 1 | 20 |
| 2 | 22 |
| 3 | 32 |
| 4 | 34 |
| 5 | 48 |
| 6 | 50 |

Challenge of FPCCD



- Fully depleted – charge spread
- Lorentz angle
 - $\tan\theta = r_H \mu B$, r_H : Hall coefficient ~ 1 , μ : mobility (m^2/Vs), B : Magnetic field (T)
 - Stronger E-field in dep. layer ($>10^4 \text{V/cm} = 1 \text{V}/\mu\text{m}$) gives saturation of carrier velocity and smaller μ
- ➔ Epi layer of $\sim 15 \mu\text{m}$ would be OK
- Radiation tolerance
- Small pixel ($\sim 5 \mu\text{m}$)
- Fast readout speed ($\sim 20 \text{Mpix/s}$)
- Multi-port readout
 - H-Register in image area
- Low noise:
 - $< 50 \text{ e}$ (total) $\rightarrow < 30 \text{ e}$ (CCD)
- Low power consumption
 - Metal layer
 - Low drive pulse voltage
 - Output circuit
- Large area: $10 \times 65 \text{mm}^2$ (in) / $20 \times 100 \text{mm}^2$ (out)
- Thin ladder ($< 0.1\% X_0/\text{layer}$)
 - Essential for FPCCD option (high hit density)
- Full well capacity
 - $> 10^4 \text{ e}$ is OK
- Readout ASIC
 - Necessary for proto-type ladder



R&D for FPCCD

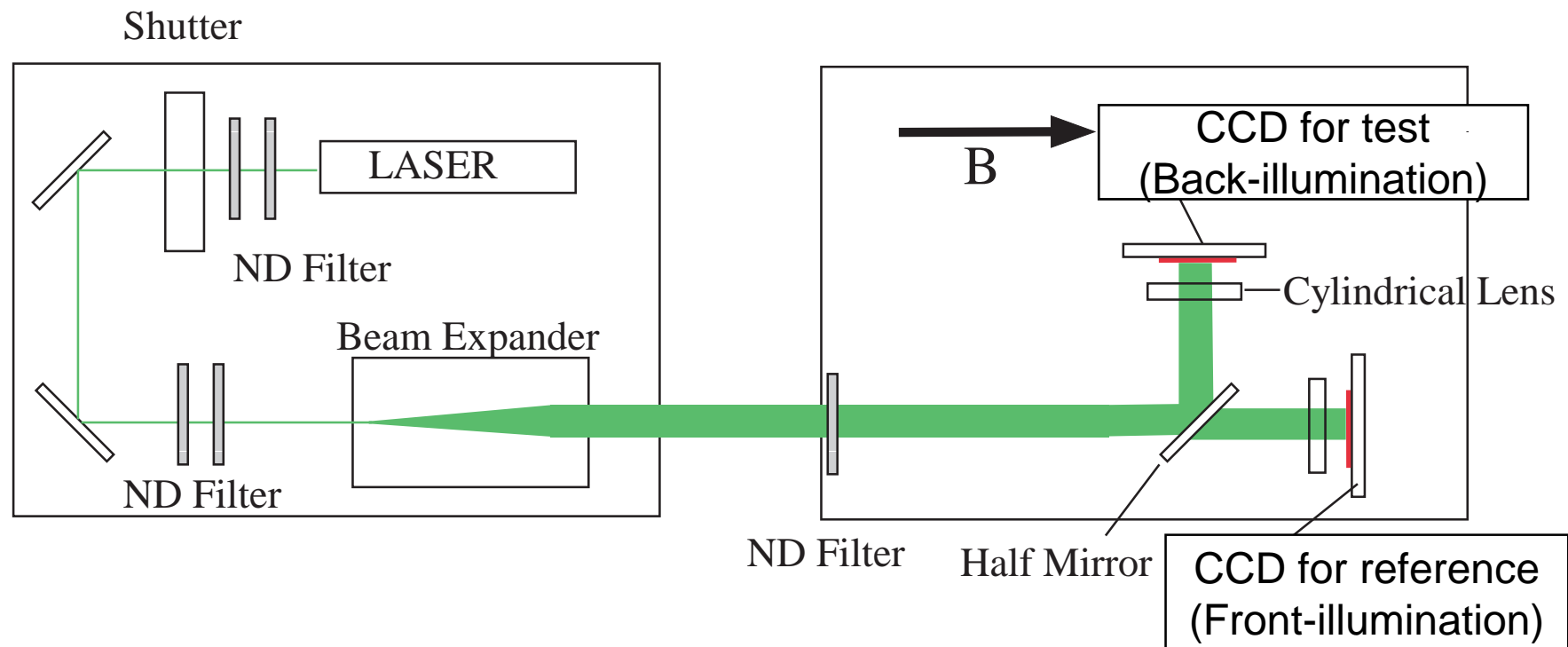
- Study of fully depleted CCD
 - Charge spread
 - Lorentz angle
 - Radiation damage
- Development of FPCCD
 - 3 rounds expected
 - Prototype ladder in 5 years
 - Collaboration with Hamamatsu
- Minimization of material budget
 - Wafer thinning
 - Si-RVC-Si sandwich structure
- Development of readout ASIC

Partially funded

Study of charge spread



- Apparatus

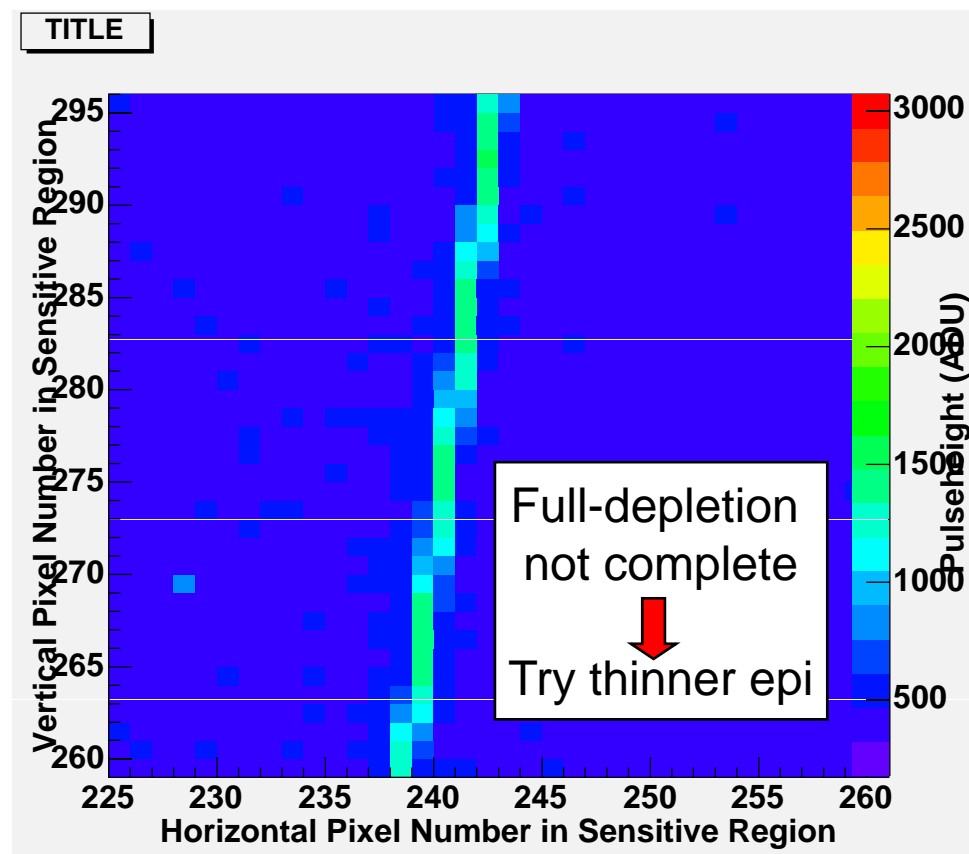
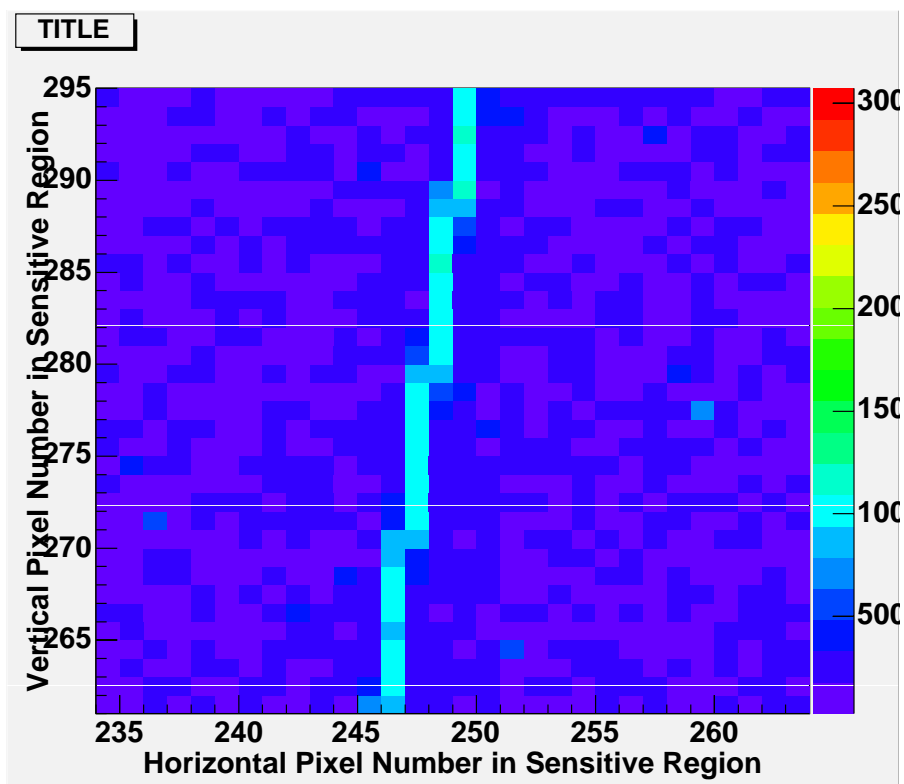




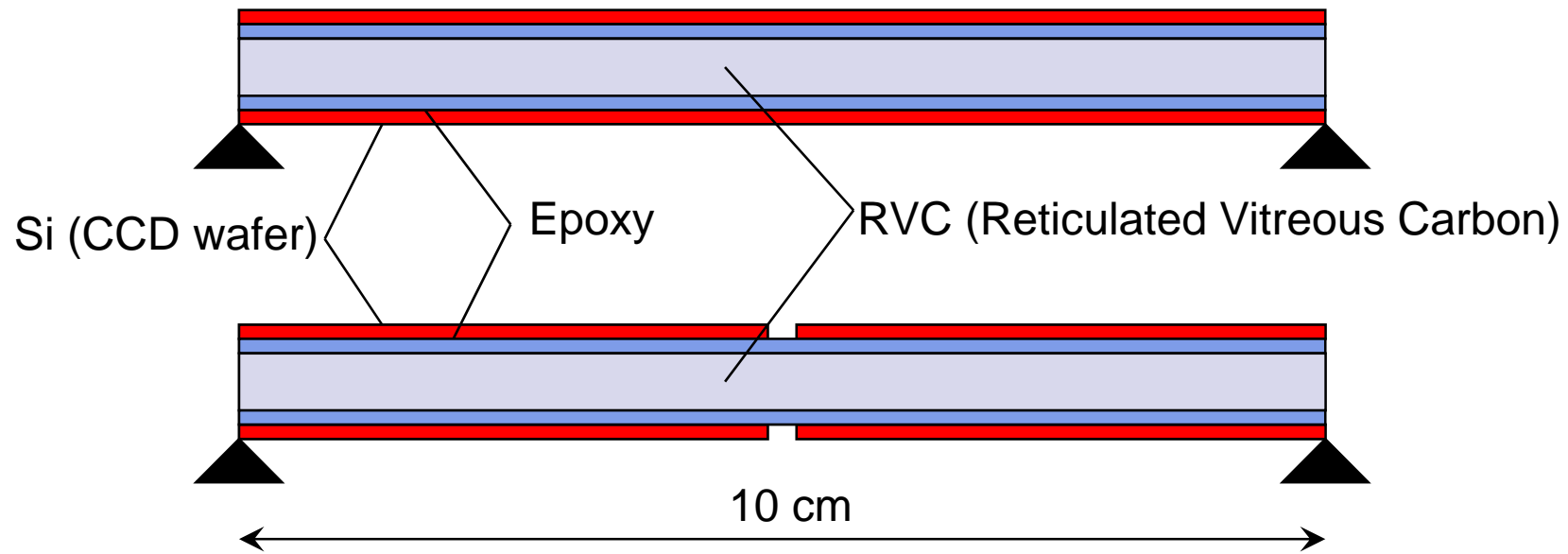
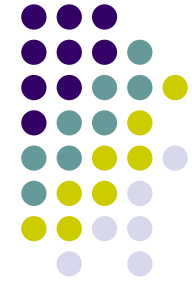
Charge spread

- Front illumination
- Standard

- Back illumination
- Deep2 (30 μ m epi)



FEA of Ladders



Deformation by self-weight is calculated by FEA program COMSOL



FEA of Ladders

- Parameters (assumption)

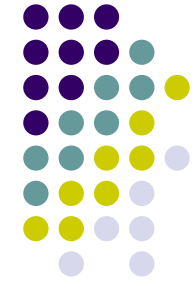
| | Density (g/cm ³) | X0 (g/cm ²) | E (GPa) |
|-------|------------------------------|-------------------------|---------|
| Si | 2.33 | 21.8 | 110 |
| Epoxy | 1.15 | 40.9 | 3 |
| RVC | 0.05 | 42.7 | 0.031 |

- Geometry

| | Thickness | Weight | Radiation length |
|------------|-----------|---------------------------------|-----------------------------|
| Si | 50 μm | 0.01165 g/cm ² | 0.0534%X ₀ |
| Epoxy | 50 μm | 0.00573 g/cm ² | 0.014%X ₀ |
| RVC | 2 mm | 0.0084 g/cm ² | 0.0234%X ₀ |
| Epoxy | 50 μm | 0.00573 g/cm ² | 0.014%X ₀ |
| Si | 50 μm | 0.01165 g/cm ² | 0.0534%X ₀ |
| Sum | | 0.04316 g/cm² | 0.1582%X₀ |

0.08%X₀/layer

FEA of Ladders



- Results

- Maximum deformation:

- Without gap :

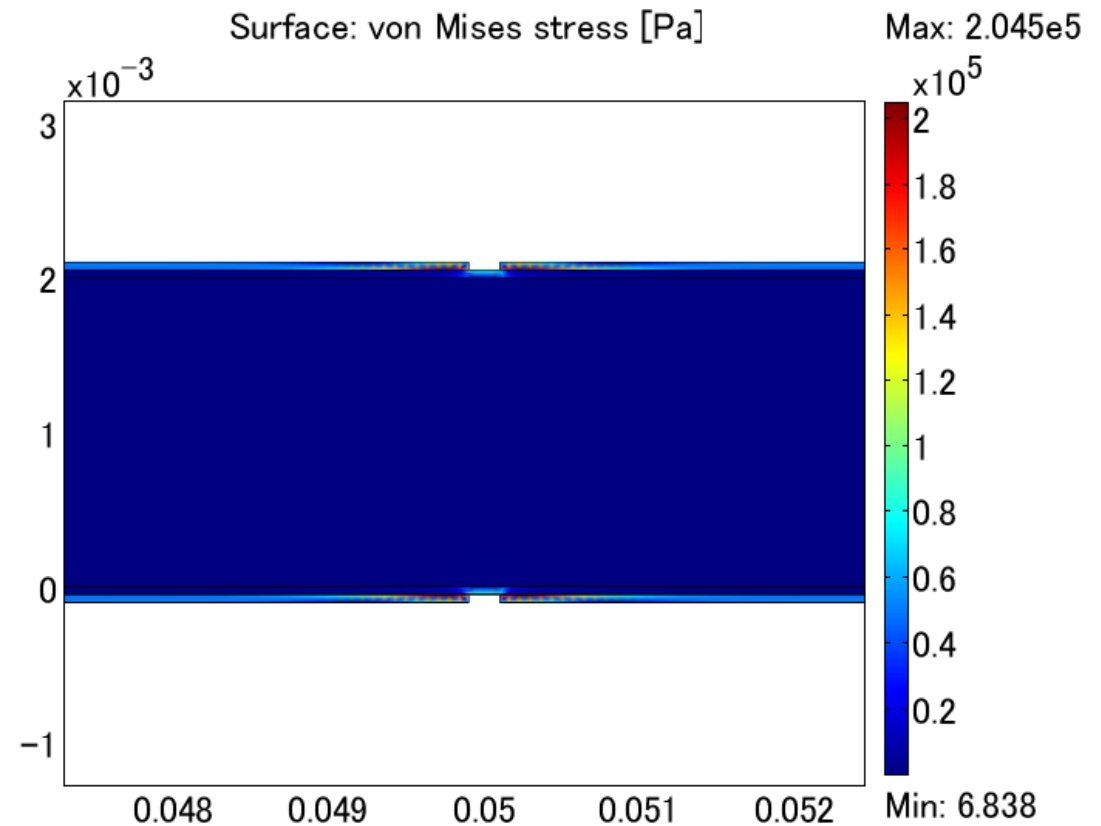
- $v_{\max} = 0.536 \mu\text{m}$

- With 0.2mm gap :

- $v_{\max} = 0.723 \mu\text{m}$

- For longer ladders

- $v_{\max} \sim l^4 \rightarrow \sim 8.6 \mu\text{m}$
for 20cm ladder
without gap



Summary



- We have started R&D of FPCCD for ILC vertex detector
- Study of fully depleted CCD is on going in FY2006, and will be continued to FY2007
 - CCD sample with 30 μ m epi seems not fully depleted
 - We will try to measure 15 μ m epi sample soon
 - Lorentz angle measurement and radiation damage test are planned
- Finite element analysis was done for a ladder of Si-RVC-Si sandwich structure
 - 0.08% radiation length per layer with [50 μ m Si]x2 + [50 μ m epoxi]x2 + [2mm RVC]
 - Deformation by self weight is less than 10 μ m for 20cm long ladder
- The 1st test sample of FPCCD is expected to be made by Hamamatsu in FY2007
- We wish to construct and test prototype ladders of FPCCD in 4years, but the budget (for r.o. ASIC and support structure) is not enough to complete that goal