## **ILC Detector Test Beam Worskhop (IDTB07)**

Fermilab, January 17-19, 2007



### **Sessions**

- Test Beam Facilities (2)
- Fermilab Facility Tour
- Beam Instrumentation and MDI
- Vertex and Tracking
- Calorimetry and Muons (2)
- Software/DAQ/Simulations
- Future Planning (2)

→ will offer some overview/summary of the workshop. from a personal/SLAC MDI perspective

### **Detector Test Beam Facilities**



### **Talks**

- Fermilab
- SLAC
- KEK
- LBNL
- Beijing
- Protvino
- DESY
- CERN
- EUDET Beam Test Infrastructure
- + compilation, by M. Demarteau

## **ILC Challenges**

- Many detector technologies not established
  - Vertex detector technologies: SOI, MAPS, 3D, CPCCD, FPCCD, DEPFET, ...
  - EM Calorimetry: Silicon-Tungsten based fine pixels
  - HAD Calorimetry: analogue/digital with RPC, GEM, MicroMegas, Scintillator readout
  - Forward Calorimetry: BeamCal and LumCal
  - TPC: Gas amplification systems, GEM, Micromegas and readout
  - Muon Detection: MPPC readout
- Simulation
  - Development of PFA algorithms and modeling of shower simulations in Monte Carlos and validation of Particle Flow algorithms
- ILC Parameters
  - Magnetic fields up to 5 Tesla
  - Power consumption requirements
  - EMI, Material Budget, Integrated Tracking
- Many of these issues can only be addressed through beam tests
- This is a compilation of beam test facilities with a look towards requests from the user community for further enhancements

Worldwide Test Beam Facilities, IDTB07, Jan. 17, 2007 -- M. Demarteau

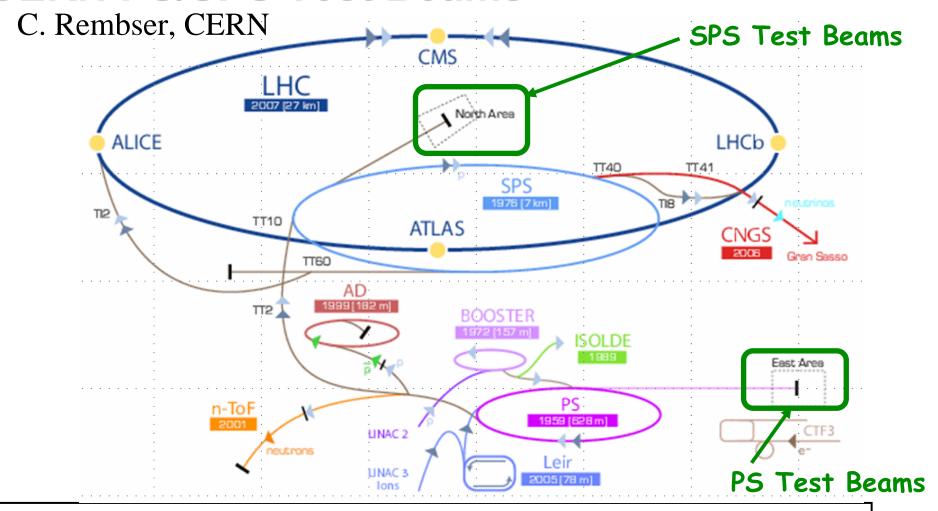
Slide 3

## **Detector Test Beam Facilities Summary\***

Laboratory	Primary	#	Particles	Δp/p	Rep Rate
	Beam	Beamlines			
CERN PS	15 GeV p	4	e,π,K,p,μ		kHz
CERN SPS	400 GeV p	4	е,π,Κ,р,μ		kHz
DESY	7 GeV e	3	e	1%?	300 Hz
Frascati	750 MeV e	1	e		
Protvino	70 GeV p	4	е,π,Κ,р,μ	2%	kHz
Beijing	1.5 GeV e	3	e, π, p	1%	1.5 Hz
KEK Fuji	8-GeV e	1	e	0.4%	100Hz
KEK ATF(2)	1.5 GeV e	1	Primary e		1.5Hz w/ train
J-PARC	50 GeV p	1			
SLAC	28.5 GeV e	1	e, (π); also	(0.1-2)%	10 Hz
			Primary e		
LBNL	1.5 GeV e	1	e		1 Hz
Fermilab	120 GeV p	1	e,π,K,p,μ	2%	kHz

\*adapted from M. Demarteau's talk

## **CERN PS/SPS Test Beams**



### 2007: Beam time requests from 47 groups, O(1500) users

PS test beams: 28 weeks requested

- ~43% LHC & LHC upgrade
- ~12% external users

SPS test beams: 23.5 weeks requested

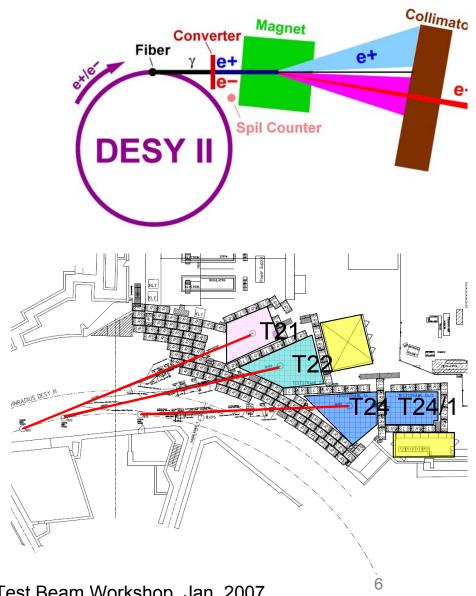
- ~52% LHC & LHC upgrade
- ~35% external users

## **DESY Test Beams**

I. Gregor, DESY

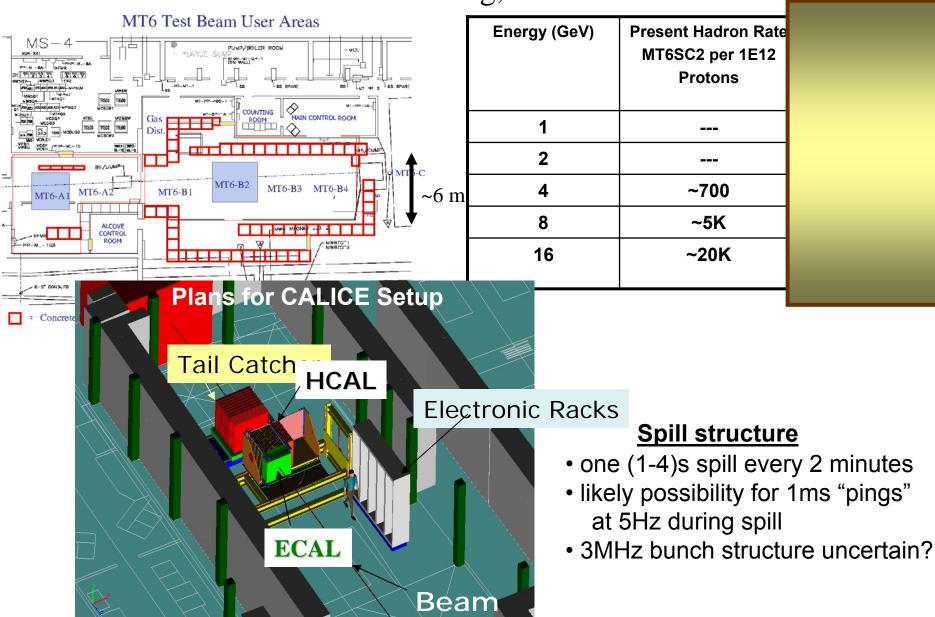
### Secondary e-Rates

	Target			
Energy	3mm Cu	1mm Cu		
1 GeV	~330 Hz	~ 220Hz		
2 GeV	~500 Hz	~330 Hz		
3 GeV	~1000 Hz	~660 Hz		
5 GeV	~500 Hz	~330 Hz		
6 GeV	~250 Hz	~160 Hz		



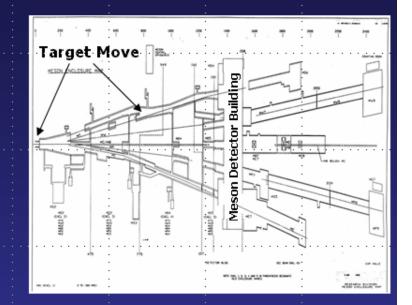
### **Fermilab M-Test Beamline**

Erik Ramberg, FNAL



### Possible Enhancement of Fermilab Beam Test

- Further enhancements of the ILC R&D activities could be explored, with a concurrent scientific program, which could benefit the ILC community
- MCenter beam line, which houses the MIPP experiment, is currently not scheduled
- MCenter beamline
  - Beamline with excellent characteristics
    - Six beam species (p<sup>±</sup>,K<sup>±</sup>,p<sup>±</sup>) from 1 -- 85 GeV/c
  - Excellent particle id capabilities
- Experimental setup
  - Could allow for better understanding of hadron-nucleus interactions, which could benefit our understanding of hadronic shower development, which is currently poorly understood
    - Nuclei of interest that can be measured with an upgraded MIPP
      - H<sub>2</sub>, D<sub>2</sub>, Li, Be, B, C, N<sub>2</sub>, O<sub>2</sub>, Mg, Al, Si, P, S, Ar, K, Ca, Fe, Ni, Cu, Zn, Nb, Ag, Sn, W, Pt, Au, Hg, Pb, Bi, U, Na, Ti, V, Cr, Mn, Mo, I, Cd, Cs, Ba
  - Moreover, experimental setup with the full spectrometer would allow for a tagged neutron beam from fully constrained reaction pp  $\rightarrow p_* n_* \pi^+$



Worldwide Test Beam Facilities, IDTB07, Jan. 17, 2007 -- M. Demarteau

Slide 23

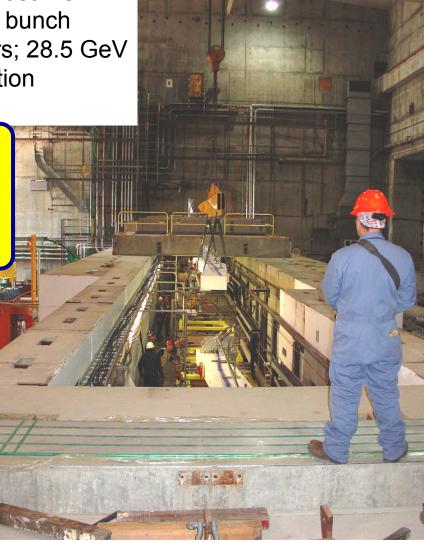
### **SLAC Test Beams**

C. Hast, SLAC

### **End Station A facility**

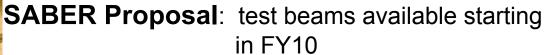
- for both primary and secondary electron beams
- primary beam has similar bunch charge, bunch length, energy spread as ILC parameters; 28.5 GeV
- 10Hz beams parasitic with PEP-II operation
- future beyond FY08 uncertain
- ESA is large (60m x 35m x 20m)
- 50/10 t crane
- Electrical power, cooling water
- DAQ system for beam and magnet data





### **SLAC Test Beams**

C. Hast, SLAC



- Beam has a downward pitch of 3.7 deg
- Beam position rather close to wall and floor:
  - 42 inches above the tunnel floc
  - 39 inches from south tunnel wa
  - Experimental section is ~100 feet long
  - Infrastructure has to be developed

Mainly a facility for accelerator physics (ex. Plasma-Wakefield studies)

→ Primary electron or positron beams with low emittance and compressed bunches

### Test beams can either use the primary beam

with reduced charge if necessary

or it can be collimated down to a few electrons or positrons per pulse

### **Secondary Electron or Positron Beams are possible**

a few or 1 or less than 1 particles per pulse (few GeV to 10 -- 15GeV)

Secondary hadrons are very unlikely

### **Beam Instrumentation and MDI**



#### **Talks**

• Experiments at SLAC ESA

(M. Woods, SLAC)

Experiments at KEK ATF and ATF2

(M. Ross, Fermilab)

Energy Spectrometer R&D

(M. Hildreth, U. of Notre Dame)

• FONT R&D

(C. Clarke, Oxford U.)

Collimator R&D

(A. Sopczak, Lancaster U.)

Very Forward Calorimeter R&D

(W. Lohmann, DESY)

## **SLAC-ESA Program and the ILC**

M. Woods, SLAC

#### **Machine-Detector Interface at the ILC**

- **❖** Impact of ILC Parameters on Detector design and Physics reach
- **❖** Impact of Detector designs on ILC design and parameters
  - (L,E,P) measurements: Luminosity, Energy, Polarization
  - Forward Region Detectors
  - Collimation and Backgrounds
  - IR Magnets, Crossing Angle
  - EMI (electro-magnetic interference) in IR

### **MDI-related Experiments at SLAC's End Station A**

- Collimator Wakefield Studies (T-480) ⇒ Talk by A. Sopczak
- Energy spectrometer prototypes (T-474/491 and T-475)
- IR background studies for IP BPMs (T-488)  $\sqsubseteq$  Talk by M. Hildreth

### **Beam Instrumentation Experiments in ESA**

- Rf BPM prototypes for ILC Linac (part of T-474)
- Bunch length diagnostics for ILC and LCLS (includes T-487)

# Future for continuing the SLAC ILC Test Beam Program?

- **FY08** → continue program in ESA, requesting 4 weeks of Beam Tests
  - → beam scheduling more difficult: priority for LCLS, also for SABER
  - → reduced funding available (?) from SLAC and ILC, but major installations are complete

#### FY09 and beyond (LCLS era, parasitic operation with PEP-II ends at end of FY08)

- → ESA PPS upgrade needed for continued ESA operation
- → ILC beam instrumentation tests in SABFR are possible
- Study group looking at SLAC test beam capabilities with primary and secondary beams for Detector and MDI-related R&D need input from Fermilab ILC test beam workshop

#### SABER

assume SABER exists with bypass line and operational for beam tests by 2010

- parameters for primary beam can be similar to ILC for bunch charge, energy spread, bunch length. 28.5 GeV energy.

- limited space and infrastructure
- should be able to carry out small scale tests, ex. tests for BPMs, bunch length detectors
- unlikely to continue T-474/T-475 here; T-480 may be possible, but difficult
- need to investigate capability for low-intensity secondary beams for ILC detector R&D

## ESA

- several possibilities exist for primary and secondary beams to ESA in LCLS era; most require PPS upgrade and some require pulsed magnets in Beam Switchyard
- primary beam modes: i) high energy beam when LCLS not running, iii) extend SABER bypass line to ESA (expensive), iii) interleaved 10Hz running using LCLS beam with pulsed magnets,
- secondary beam modes: i) high energy beam when LCLS not running, ii) parasitic operation with LCLS
  using beam halo and production collimator in BSY, iii) extend SABER bypass line to ESA (expensive),
  iv) pulsed magnets in BSY using 10Hz LCLS beam and BSY production collimator,



## **ATF2 Project**

M. Ross, Fermilab

- Beam Delivery Optics, Tuning, Control and Instrumentation Demonstration
  - 2008 2010
  - 35 nm vertical beam size
  - 2 nm stabilization
- Fully international project with funding and in-kind contribution from all three regions.
- Project meetings 2x yearly
  - http://ilcagenda.linearcollider.org/categoryDisplay.py?cat egld=47
- (Strong SLAC participation)
- Project Leadership: Andrei Seryi (SLAC) & Toshiaki Tauchi(KEK)



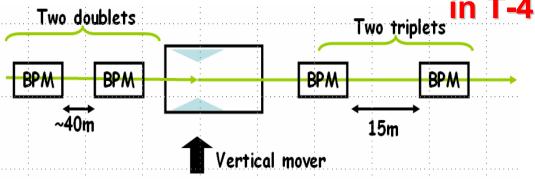
## **ATF & ATF2 Projects**

M. Ross, Fermilab

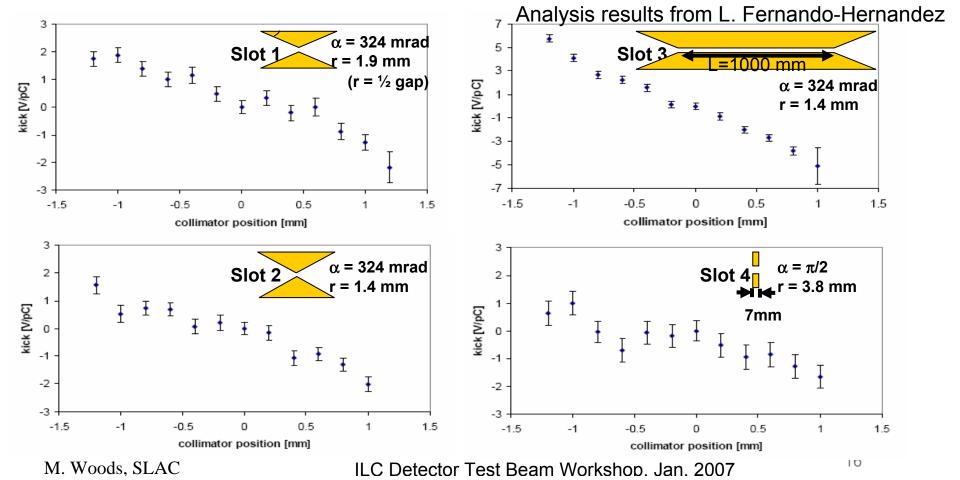
### Beam Instrumentation / MDI 2001→ present

- Energy Spectrometer (MDI) (S. Boogert)
  - UK Univ, Cockroft, US Univ, SLAC, KEK, Japanese Univ
  - demonstrate 1e-4 abs E online monitor
- Laserwire (Instrumentation) (G. Blair)
  - UK Univ, Adams KEK, SLAC
  - demonstrate 1um resolution
- Fast feedback (Controls) (P. Burrows)
  - UK Univ, KEK
  - intra-train 'IP' feedback
- Optical Diffraction Radiation
- Compton-based generation of polarized e+
- Ultra-high resolution optical transition radiation
- Cavity Beam Position Monitor
- High resolution wire scanners
- Fast avalanche photo-diode detectors

## Collimator Wakefield Measurements in T-480 at SLAC in FY06



A. Sopczak, Lancaster U.



### **Some Future Collimator Activities**

A. Sopczak, Lancaster

LHC Phase II collimators. New test stand at CERN possible in 2008.

Studies for larger luminosity. Collaboration with SLAC (US LHC Accelerator Research Program (LARP)

### **EU Framework 7 projects discussions:**

- Phase II collimator development and material damage studies. High density protons. (proposal May 2007)
- GADGET, Generation And Diagnostics Gear for tiny EmiTtance. Ongoing discussions including ILC collimator wakefield studies. Design aspects: BPM resolution and locations. (proposal March 2008)

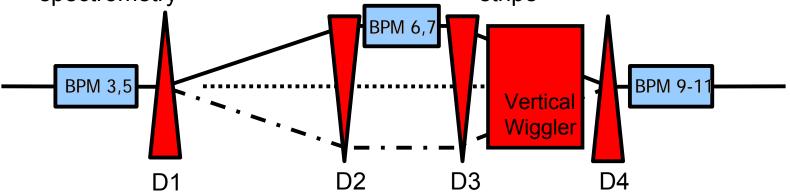
## Prototype Energy Spectrometers at SLAC-ESA

M. Hildreth, Notre Dame U.

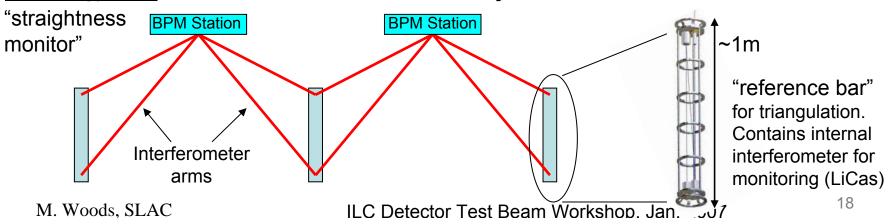
### FY07/08 Plans

- Install wiggler and 4 chicane magnets
- Move BPM4 to BPM6 location
- New BPM7, design optimized for spectrometry

- Operate chicane in both polarities
- Install Metrology grid (staged approach)
- Install Detector for Wiggler SR stripe



#### **Metrology Grid** ⇒ Crucial for Mechanical Stability Tests



## Prototype Energy Spectrometers at SLAC-ESA

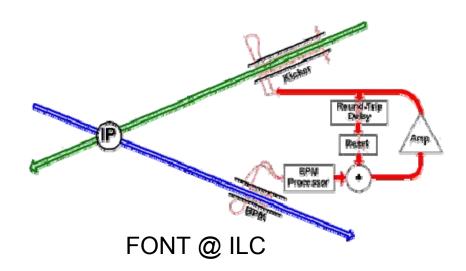
M. Hildreth, Notre Dame U.

- Basic Goal: Performance tests of realistic spectrometers
  - Investigate calibration procedures, systematics at 100ppm level due to
    - BPM electronics stability
    - mechanical stability
    - magnetic fields
    - sensitivity to beam parameters
  - compare results from BPM, synch stripe measurements and upstream beam diagnostics
- Rate of progress funding-limited (may be facility-limited, too)
  - do not have any designs with proven resolution
    - complicated, multi-element systems working at tiny resolutions
    - components slow to fabricate/build/install/understand
  - will probably not be able to install and understand complete prototypes by end of FY08 (or CY08, for that matter)
  - will need capability to run longer

# FONT at ATF and ATF2: nanometer beam stabilization for the ILC

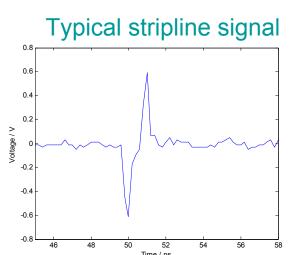
C. Clarke, Oxford U.

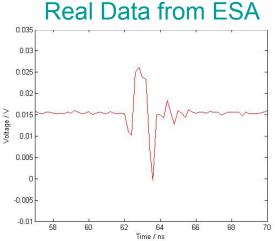
- Continue with digital processors to close the feedback loop in March/April 2007.
- Develop better resolution processors (currently 5µm, require 1µm) with striplines, if possible. If not, cavities.
- Correct for x,x',y,y' using 4 BPMs and kickers (2008).
- Demonstrate feedback works with long ILC train of 20-60 bunches (2009).
- Implement feedback algorithms.
- Integrate feed-forward from the ring to the extraction line.
- In the future, the FONT system will be used for stabilisation in y at the ATF2 Interaction Point.

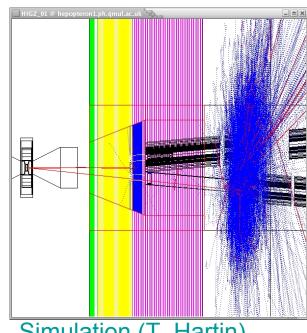


### **FONT at ESA: Simulating ILC Background Environment** C. Clarke, Oxford U.

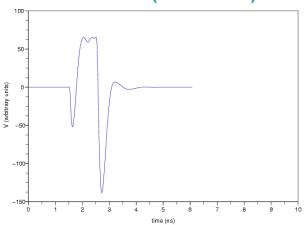
- Despite energy disparity, GEANT simulations suggest the charges hitting the strips are similar to those at II C.
- Signals with the beam on the Low Z mask were different from BPM stripline signal- suggestive of secondary emission.







Simulation (T. Hartin)

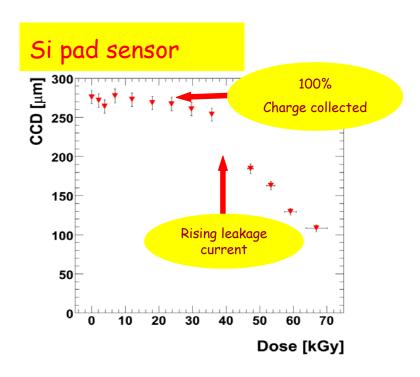


- Simulating these results in GEANT has had some success but is problematic as secondary emission is a few eV and the cutoff in GEANT is 100eV
- The signals caused by secondary emission were not large enough to cause problems for the operation of the stripline BPM.

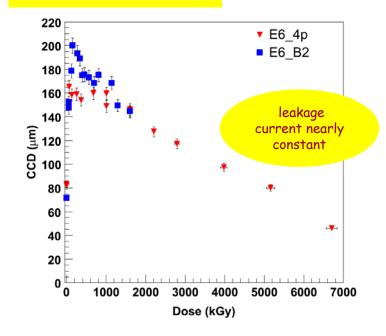
## Very Forward Region Detectors: BeamCal, LumiCal, GamCal

W. Lohmann, DESY

### BeamCal: Radiation Damage Tests



### Diamond sensor

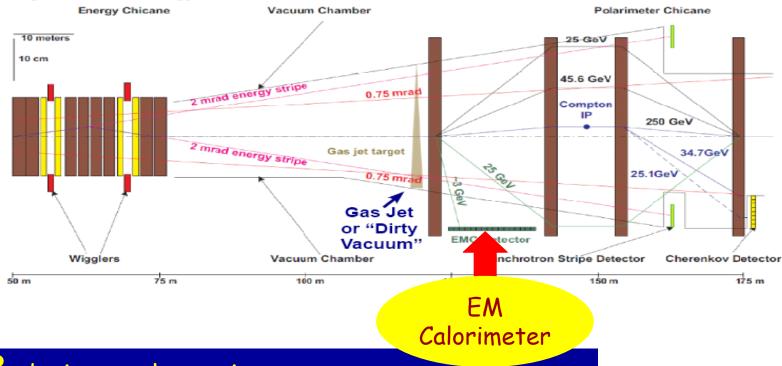


# Very Forward Region Detectors: BeamCal, LumiCal, GamCal

W. Lohmann, DESY



Diagram of the Energy Chicane and Polarimeter Chicane in the 14/20 mrad extraction line



- design work ongoing
- prototype for beamtests planned ~2009

## **Vertexing, Tracking**

### **Talks**



- Current Vertex Detector Beam Test Activities (M. Battaglia, LBL)
- Vertex Detector Future Beam Test Requirements (I. Gregor, DESY)
- Si-based Main Tracking R&D

  (A. Savoy-Navarro, LPNHE Universite de Paris 6

  /IN2P3-CNRS
- Gaseous Tracking R&D (M. Dixit, Carleton U.)

### Vertex Detector Beam Test Activity Summary Table

Beam	E (GeV)	Technology	Detector	Activity	Status
SPS X7, H2	120 GeV π	CMOS	MimosaX	Resolution, S/N, Efficiency	In Progress
SPS X7, X5	120 GeV π	CMOS	Mimosa5	Rad Hard, Backthinning	Completed
SPS H2	120 GeV π	DEPFET	CGE,HE	Telescope Setup, Res.	Completed
KEK PS	4 GeV e-	CMOS	CAP	Telescope Setup, Res.	Completed
DESY II	3-6 GeV e-	CMOS	Mimosa5	Resolution, Rad Hard.	Completed
DESY II	6 GeV e-	CMOS	MimosaX	Resolution,SN,	In Progress
DESY II	6 GeV e-	DEPFET	CGE,HE	S/N, Resolution	Completed
DESY II	6 GeV e-	DEPFET	CGE,HE	Inclined Tracks	Completed
LBNL ALS	1.5 GeV e-	CMOS	LDRD-1	S/N.Inclined Trks,Rad Hard	Completed
LBNL ALS	1.5 GeV e-	CMOS	Mimosa5	Backthinning, Inclined Trks	Completed
LBNL ALS	1.5 GeV e-	CMOS	Mimosa5	Telescope Setup, Tracking	Completed
LBNL ALS	1.9 GeV e-	CMOS	MimoStar	S/N, r/o Tests	In Progress
LBNL ALS	1.9 GeV e-	CMOS	LDRD-2	S/N, Tests, Resolution	In Progress
LBNL LOASIS	0.1-1 GeV e-	CMOS	LDRD-1	Pair Response	In Progress

Study of single point resolution limited by low momentum beams in all these facilities except CERN.

M. Battaglia, LBL

## **Calorimetry & Muons**

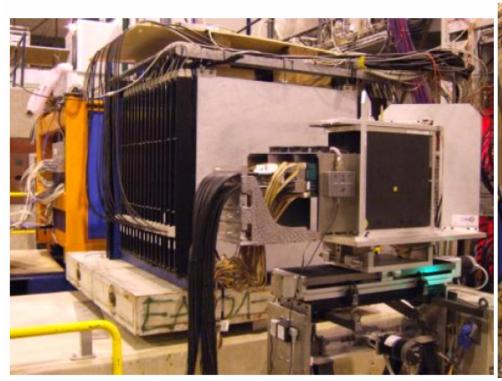
### **Talks**

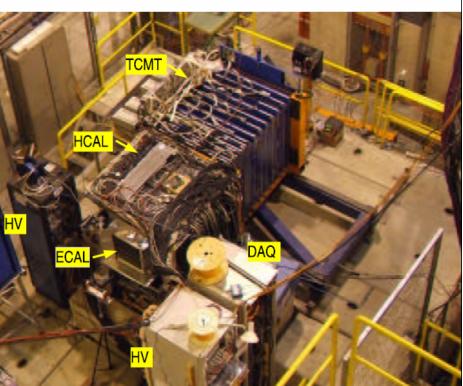


- CALICE Test Beam Program
  (G. Mavromanolakis, Cambridge U./FNAL)
- Scintillator Strip Calorimeter R&D (K. Kawagoe, Kobe U.)
- CALICE Digital HCAL Options (Lei Xia, Argonne)
- ECAL with Integrated Readout (R. Frey, U. of Oregon)
- Dual Readout Calorimeter R&D (J. Hauptmann, Iowa State U.)
- ILC Muon Identification, RPC and Scintillator Detector Plane Studies (C. Milstene, FNAL)
- Early TCMT MTBF & CERN SiPM Results for Calorimetry & Muon Detection

(K. Francis, Northern Illinois U. / NICADD)

## **CALICE Testbeam at CERN 2006**





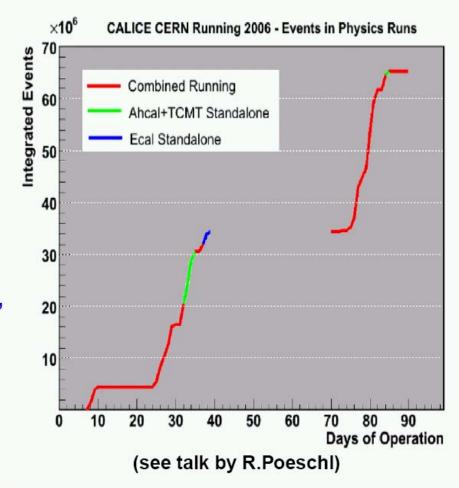
(perspective view)

(top view)

G.Mavromanolakis, ILC Detector Testbeam Workshop 2007, FERMILAB

## **Testbeam Program at CERN 2006**

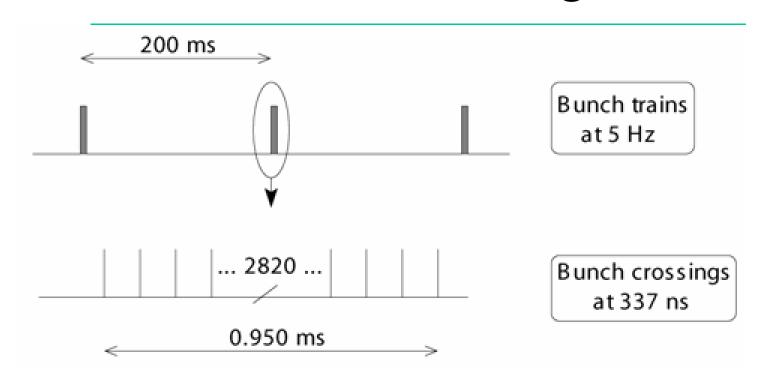
- total data taking time:  $\sim$  25 days
- people on shift: 56
- beam duty cycle:  $\sim$  60%
- detector up time > 90%
- DAQ showed excellent performance, stable operation and continuous running without failures
   120 Hz max average rate, about 500 Hz peak rate in spill



G.Mavromanolakis, ILC Detector Testbeam Workshop 2007, FERMILAB

→ plan to move to MTBF at Fermilab in Fall 2007

## **Power Pulsing**



de La Taille

Acquisition	A/D conv.	DAQ	IDLE MODE
1ms (.5%)	.5ms (.25%)	.5ms (.25%)	199ms (99%)
1% d	uty cycle		99% duty cycle

## Software/DAQ/Simulations



### **Talks**

- Global Detector Network (S. Karstensen, DESY)
- Test Beam Data Handling (R. Poeschl, LAL, IN2P3)
- Hadron Shower Simulation (D. Wright, SLAC)

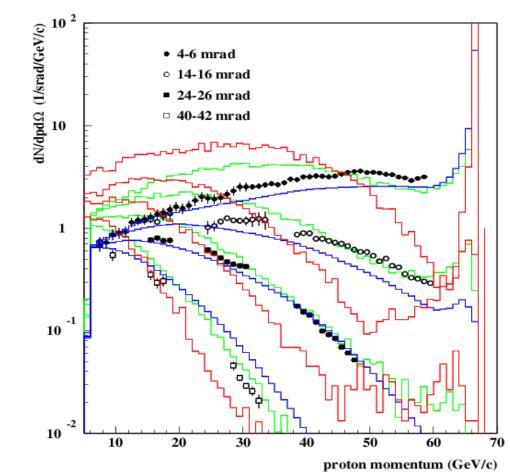
### General information for various all-particle transport codes

General	MCNPX GEANT4		FLUKA	MARS	PHITS
Version	2.5.0	8.1 p1	2005	15	2.09
Lab. Affiliation	LANL	CERN ESA IN2P3 PPARC INFN LIP KEK SLAC TRIUMF	CERN INFN	FNAL	JAEA RIST GSI Chalmers Univ.
Language	Fortran 90/C	C++	Fortran 77	Fortran 95/C	Fortran 77
Cost	Free	Free	Free	Free	Free
Release Format	Source & binary	Source & binary	Source & binary	Binary	Source & binary
Availability Conditions	RSICC Beta test team	Open web None		User's Agreement	
User Manual	470 pages	280 pages	387 pages	150 pages	176 pages
Users	~2000	~2000	~1000	~300	220
Web Site	mcnpx.lanl.gov cern.ch/geant4		www.fluka.org	www-ap.fnal. gov/MARS	Under const.
Workshops	~7/year	~4/year	~1/year	~2/year	~1/year
Input Format	Free	C++ main Fixed geometry	Fixed or free	Free	Free
Input Cards	~120	N/A	~85	0 to 100	~100
Parallel Execution	Yes Yes		Yes	Yes	Yes

D. Wright, SLAC

### p + Al at 67 GeV/c -> p X

red: Geant4, blue: MARS, green: PHITS



Models disagree with each other and with data.

#### Two kinds of test beam data needed:

- **1. Thin target.** Cross section measurements on thin, simple targets (HARP, MIPP?)
- **2. Full setup.** Data from complete, or test beam detectors used as integration tests of all physics, but never for tuning.

ATLAS and CMS longitudinal shower shape data available; transverse shower shape data would be very useful

D. Wright, SLAC

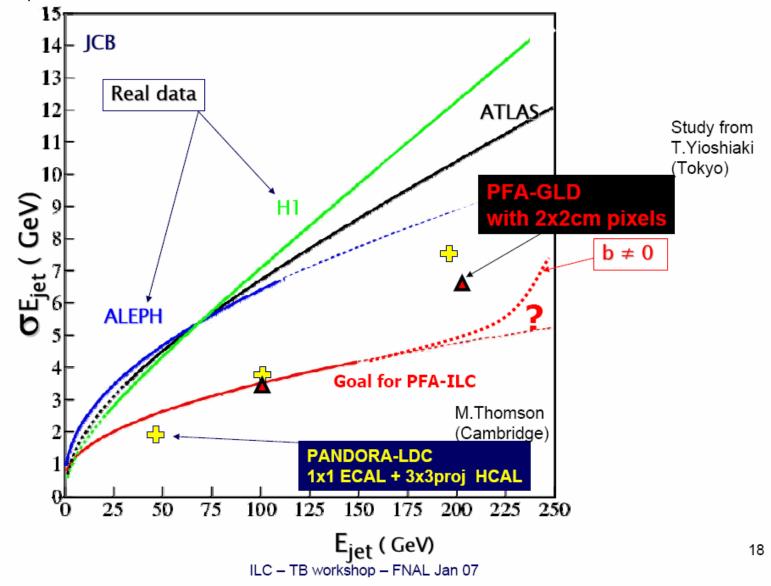


## **Future Planning Sessions**

### **Talks**

- Particle Flow Algorithm and Test Beam Validation, J.-C. Brient
- LHC Test Beam Experience, P. Schacht
- Thoughts on Test Beams for the ILC Detector(s), A. Para
- ILC Detector R&D Test Beam Roadmap, J. Yu

### J.-C. Brient, PFA Talk

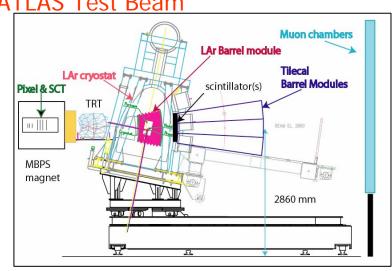


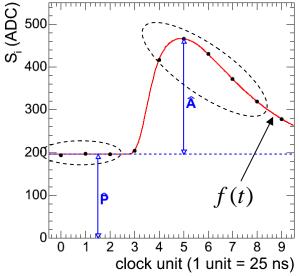
→ how sensitive is jet energy resolution to uncertainty in hadronic shower simulations? Also, can use Z and W events to calibrate.

## LHC Test Beam Experience

### P. Schacht

**ATLAS Test Beam** 

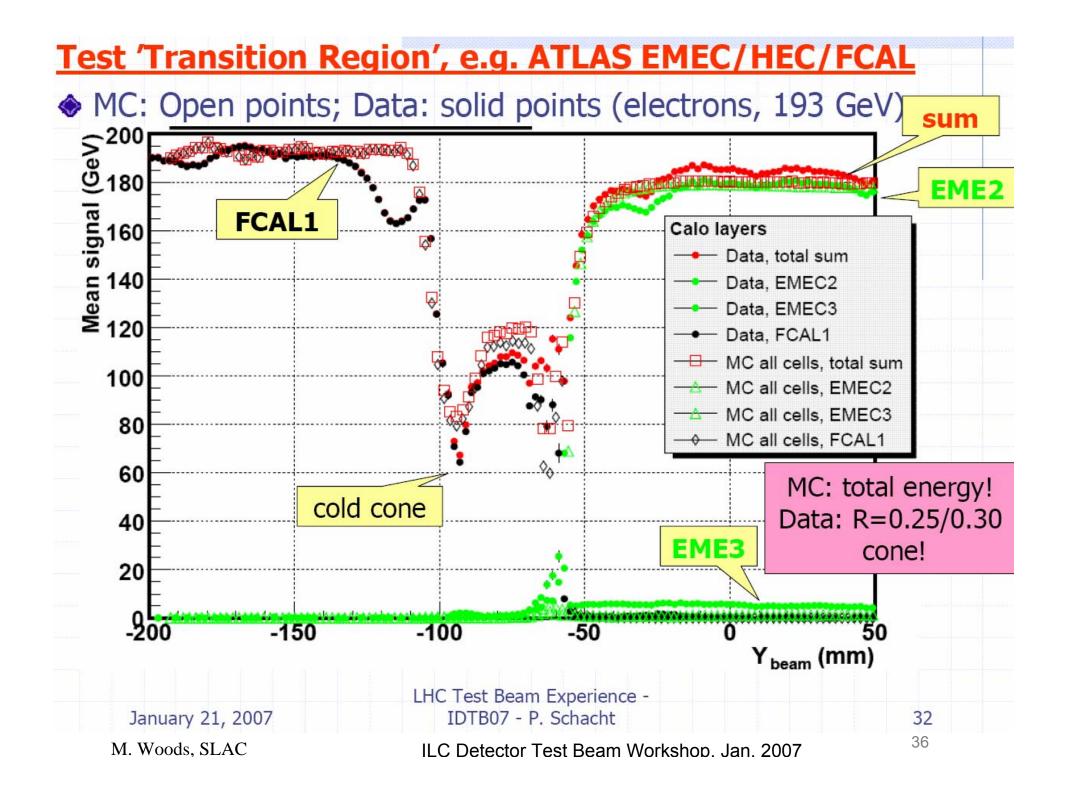




Signal Amplitude Reconstruction, e.g. CMS ECAL

### **Signal Amplitude Reconstruction in ATLAS**

- Calibration signal injected extremely close to physics signal
- Understanding of calibration system up to the injection point is crucial!;
- Model full calibration and signal chain; Deconvolute physics shape from the calibration shape using model;
- Crucial: have in testbeam identical electronics chain (cables, patch panels, cold electronics etc.) as in final detector!



## Thoughts on Test Beams for the ILC Detector(s)

Adam Para, Fermilab

### Early History of LHC Experiments

- 1990 LHC announced as a new CERN project (expected commissioning in 1998)
- July 1990: Detector Research and Development Committee established to initiate and manage the necessary R&D and test beam studies program.
- 50 Projects approved and funded
- Recognition of a need for 'generic' detector R&D to establish the possible solutions/technologies enabling a successful detector concept

### LHC Experiments/Collaborations

- March 1992: 4 proto-collaborations (CMS, ASCOT, EAGLE, L3+1)
- June 1993: LHCC recommends that ATLAS (merger of ASCOT, EAGLE) and CMS proceed with Technical Proposals. Vast majority of the detector concepts/technologies resulting from the generic R&D and progress in technology.
- November 1995: LHCC approves ATLAS and CMS projects
- January 1995: End of generic R&D era. Start of test beam effort focused on specific experiments, under the guidance of the LHCC.

## Thoughts on Test Beams for the ILC Detector(s)

Adam Para, Fermilab

#### Post-Generic 'Test Beams' Studies

- 1995 2000: preparation of Technical Design Reports (~ 500 pages each)
  - □ Test beam validation/evaluation of specific pre-production prototypes
- 2000-2007: Calibration, understanding, commissioning of 'final' detectors.
  - (ex. CMS request: 64-66 weeks of test beams/year, 5 different beam lines)
    - □ ~ 10 test beams at CERN, more then 50% dedicated to LHC experiments (including LHCb, ALICE, TOTEM)
    - □ Dedicated areas/floor space (large, not moveable infrastructure)
- \*1995: recognition of a need for 40 MHz time structure. Possible, but requiring significant modifications to the accelerator complex. 80 MHz RF cavities built in collaboration with TRIUMF, test beam operational in May 2000.

## Thoughts on Test Beams for the ILC Detector(s)

Adam Para, Fermilab

### Challenges of ILC Detector R&D

- Precision measurements, little room for imperfections and/or inefficiencies.
   Trade-offs between detector performance and (costly) machine operation.
- Principal differences between ILC experiments and LHC (LEP) experiments:
  - High resolution jet energy measurement (W/Z separation a benchmark)
  - High precision ('massless') vertex detector (efficient b/c tagging)
  - Machine-detector interface (forward calorimetry, luminosity, backgrounds)

### Concluding Remarks

- Intensive detector R&D and test beam studies necessary to ensure successful design and construction of ILC detector(s).
- Pressure on existing test beam infrastructure is relatively low due
- Specific needs of the test beam infrastructure for the ILC experiment(s) are not very well known at this moment; will emerge soon, especially once final collaborations are formed.
- Availability of CERN test beams is a significant unknown. If used mostly to support LHC experiments, then a major test beam infrastructure must be constructed 'somewhere'.

## **ILC Detector R&D Roadmap Document**

J. Yu, U. Texas

### Introduction

- Physics Needs
- Time scale considered in the document

#### **Facilities**

• Summarize the current capabilities and plans

### Detector R&D → Organized by detector types

- Current activities
- Requirements
- Plans

### Summary of requests to facilities

First draft by LCWS 2007 at DESY (01-jun-07) Final draft July 1, 2007

Deliver document to facility managers and ILC leadership on July xx, 2007

## (some personal) **Summary/Conclusions**

LHC experience indicates there will be a very large and growing demand for ILC Detector Test Beams

Excellent test beam facilities are required in all 3 regions

Major HEP facilities need to provide test beams. CERN shows great leadership in this. Fermilab is making significant investments in its facilities.

Test Beams are an integral part of Detector R&D, from prototypes to integration tests of final systems.

### **ILC Detector challenges include:**

- > excellent jet separation, reconstruction and energy resolution
- > very thin vertex detectors
- ➤ also, many MDI aspects:
  - rad hard sensors for BeamCal, and precise forward region detectors
  - collimation and backgrounds
  - precise energy spectrometers
  - attention to developing EMI standards

Excellent planning and review for test beam programs is essential