

DHCAL Progress Report



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CALICE Technical Board Review, DESY, April 19 – 20, 2007

Staged approach

I

R&D on RPCs/GEMs
Concept of electronic readout system



RPC Tests with cosmic rays and in particle beams
GEM Tests with particle beams

Done/ongoing

Ongoing

II

Prototyping of RPCs for prototype section (PS)
Prototyping of all components of electronic readout for PS



Vertical slice test in particle beam

Planned for 6/2007

III

Construction of Prototype Section with RPCs



Detailed test program in Fermilab test beam

Planned for 2008

IV

Further R&D on RPCs and electronic readout system

Earliest in 2009

V

Scalable prototype



Detailed test program in test beam

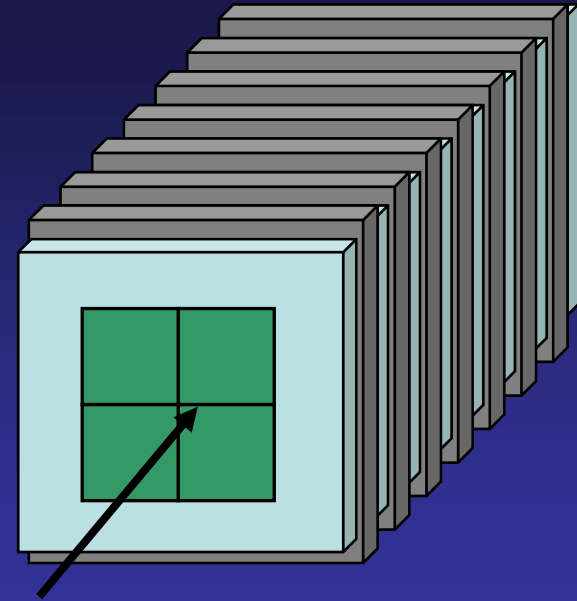
Earliest in 2010

Vertical Slice Test

Uses the 40 DCAL ASICs from the 2nd prototype run

Equip ~10 chambers with 4 DCAL chips each

256 channels/chamber
~2500 channels total



Chambers interleaved with 20 mm copper - steel absorber plates

Electronic readout system (almost) identical to the one of the prototype section

Tests in MTBF beam planned for Spring 2007

- Measure efficiency, pad multiplicity, rate capability of individual chambers
- Measure hadronic showers and compare to simulation

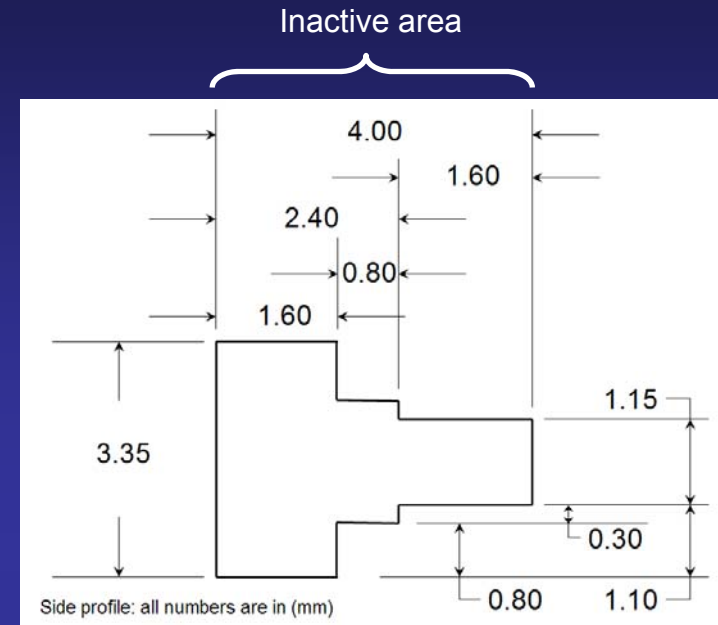
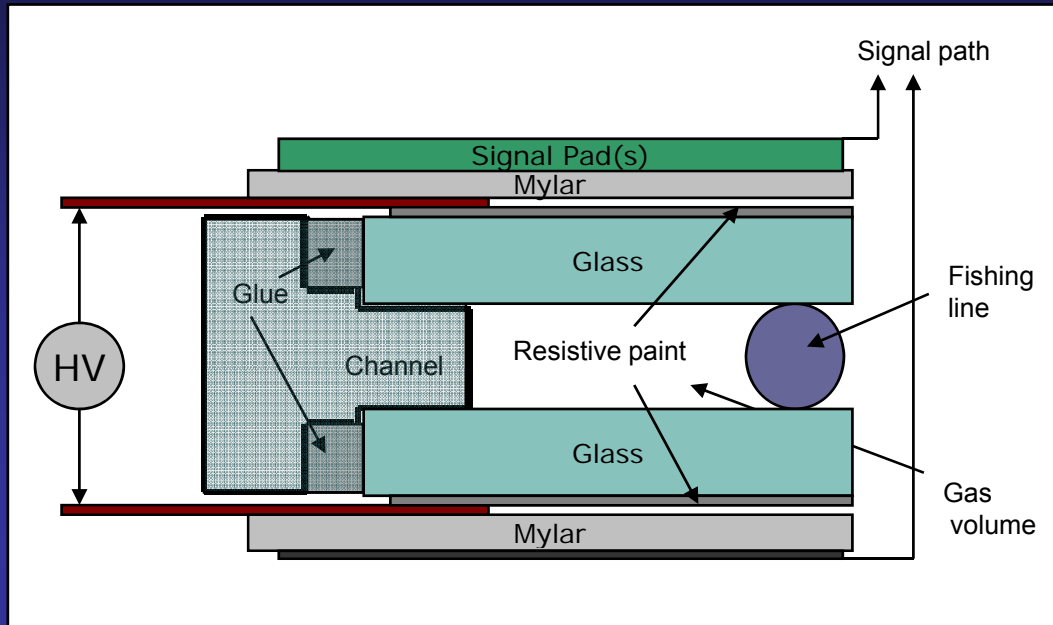
Validate RPC approach to finely segmented calorimetry
Validate concept of electronic readout

Responsibilities and collaborators

Task	Responsible institutes
RPC construction	Argonne, (IHEP Protvino)
GEM construction	UTA
Mechanical structure (slice test)	Argonne
Mechanical structure (prototype section)	(DESY)
Overall electronic design	Argonne
ASIC design and testing	FNAL, Argonne
Front-end and Pad board design & testing	Argonne
Data concentrator design & testing	Argonne
Data collector design & testing	Boston, Argonne
Timing and trigger module design and testing	FNAL
DAQ Software	Argonne, CALICE
Data analysis software	Argonne, CALICE
HV and gas system	Iowa
Beam telescope	UTA



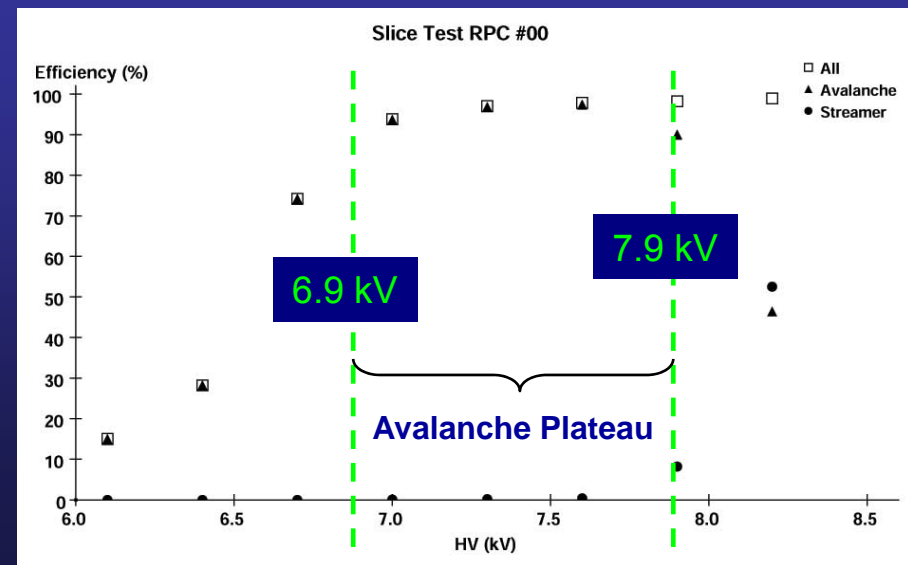
RPC construction and testing (US)



New design with simplified channels

- 1st chamber assembled and tested
 - Excellent performance
 - Thickness ~3.5 mm (w/out pads)
- 2nd chamber assembled and tested
 - Excellent performance
- 3rd – 6th chamber being assembled

Material in hand for remaining chambers



RPC construction and testing (Russia)

Measurements with 1-glass plate chambers

Pad multiplicity ~ 1.1 for an efficiency of 95%
Confirms results obtained at ANL
Long term tests ongoing

Constructed 4 chambers with 8x32 pads

One sent to Lyon for testing
Others waiting for MAROC chip + FE-board
Successfully tested with strip readout

Preparation for 1 m² chamber construction

Preparation of facility
Cosmic ray test stand being assembled
Design being finalized

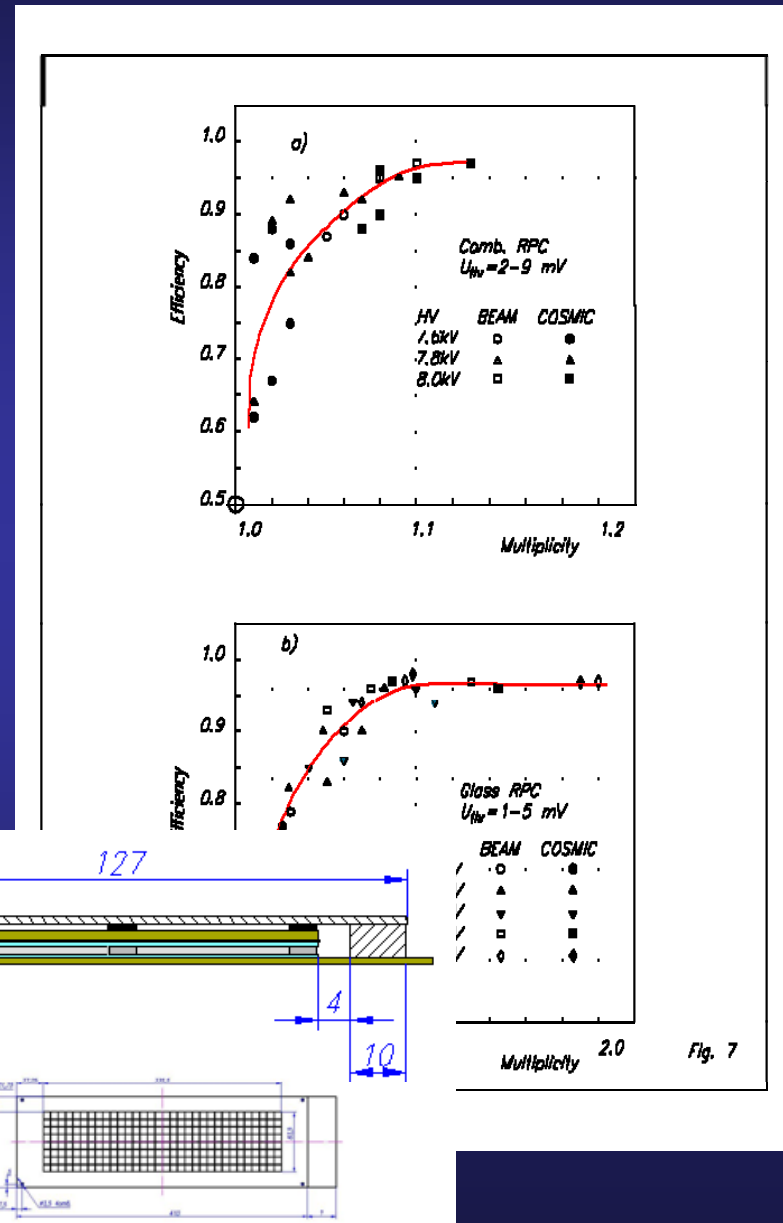


Fig. 7

GEM construction and testing

Chamber characteristics run

30 x 30 cm² foils from 3M

32 1 x 1 cm² readout pads

Analog readout with FNAL front-end and ADLink ADC card

Data runs

As the secondary user March 21 – 27

As the primary user April 4 – 10

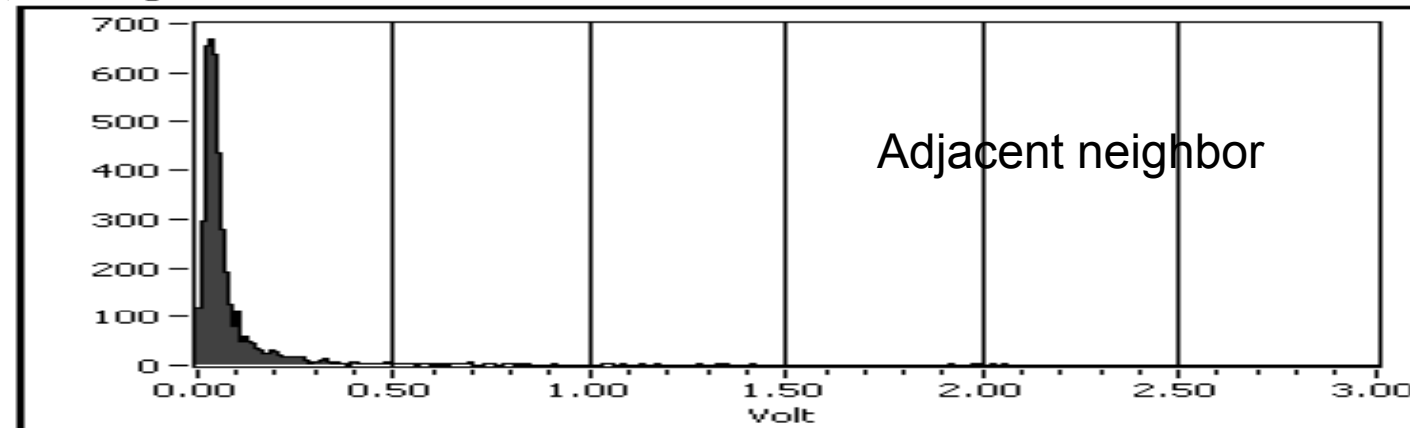
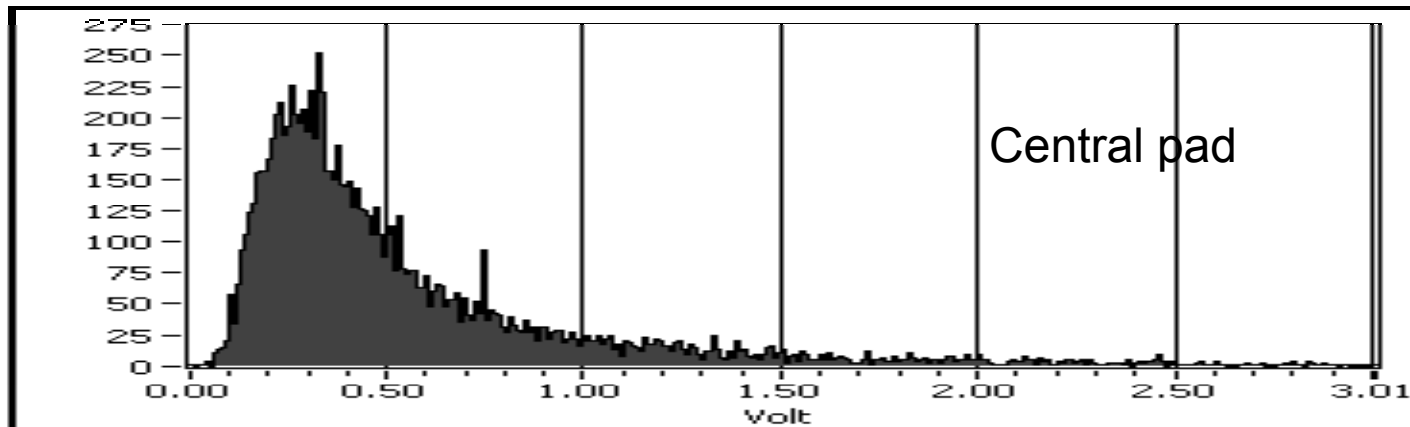
Goals

Measurements of gains, efficiency, pad multiplicity, noise rate, rate capability and uniformity of the response as function of gas mixture and HV



First results

After increase of Voltage (drift gap)
→ needed to reduce charge collection time



Data being analyzed: additional data taking needed?

Preparation for Slice Test

GEM foils

4 sets of 3M foils HV tested

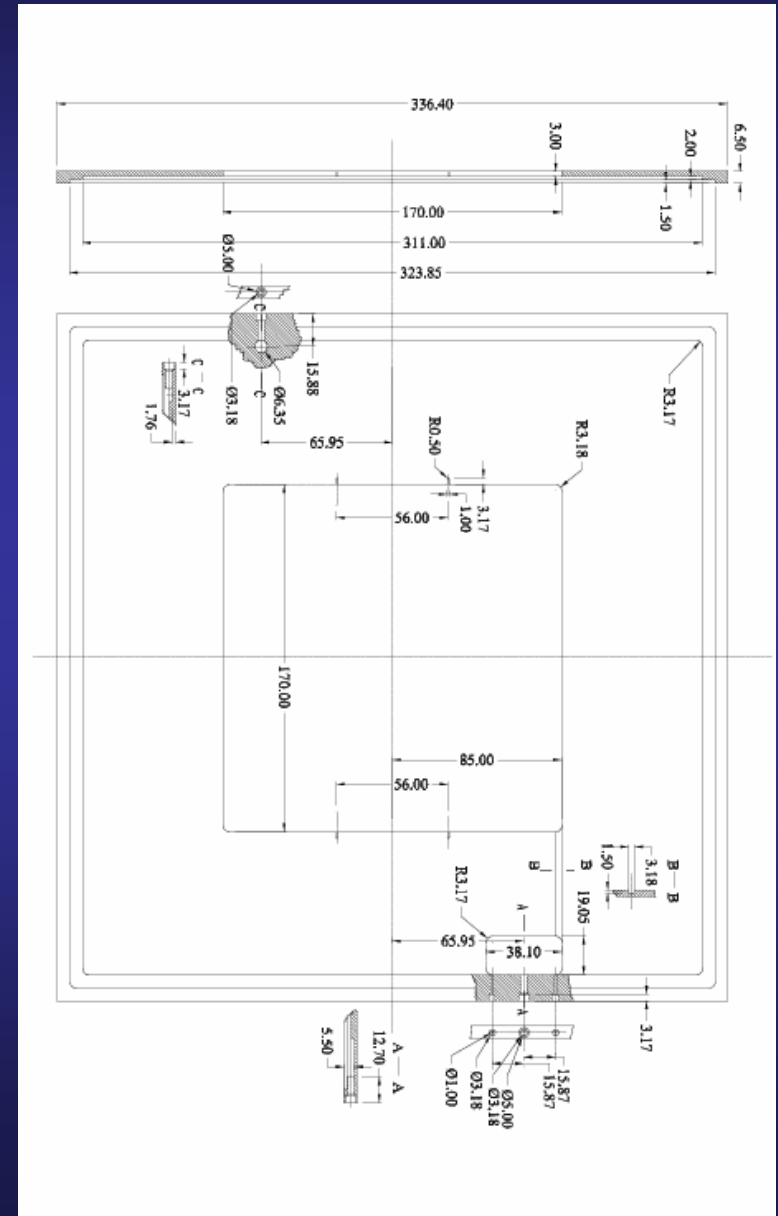
2 chambers

Will be equipped with DHCAL readout electronics
All components identical to RPC electronics
16 x 16 channels/chamber

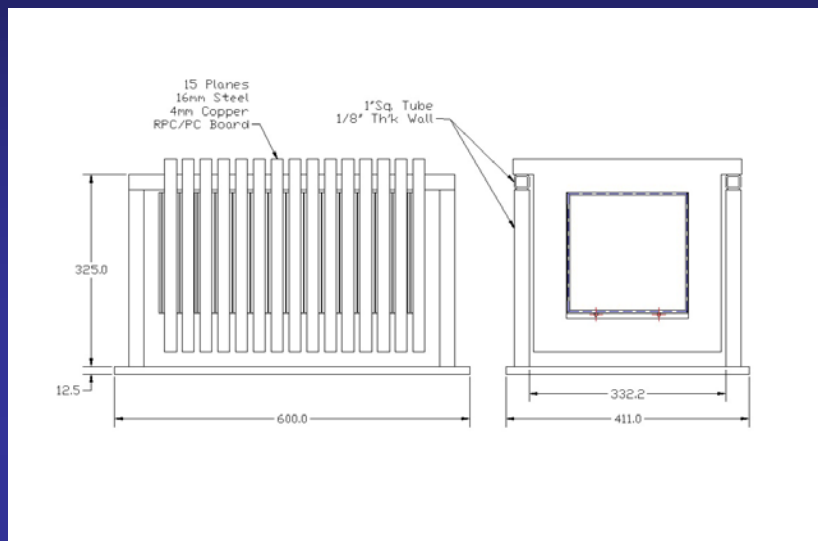
Waiting for FE-board...

2 chambers

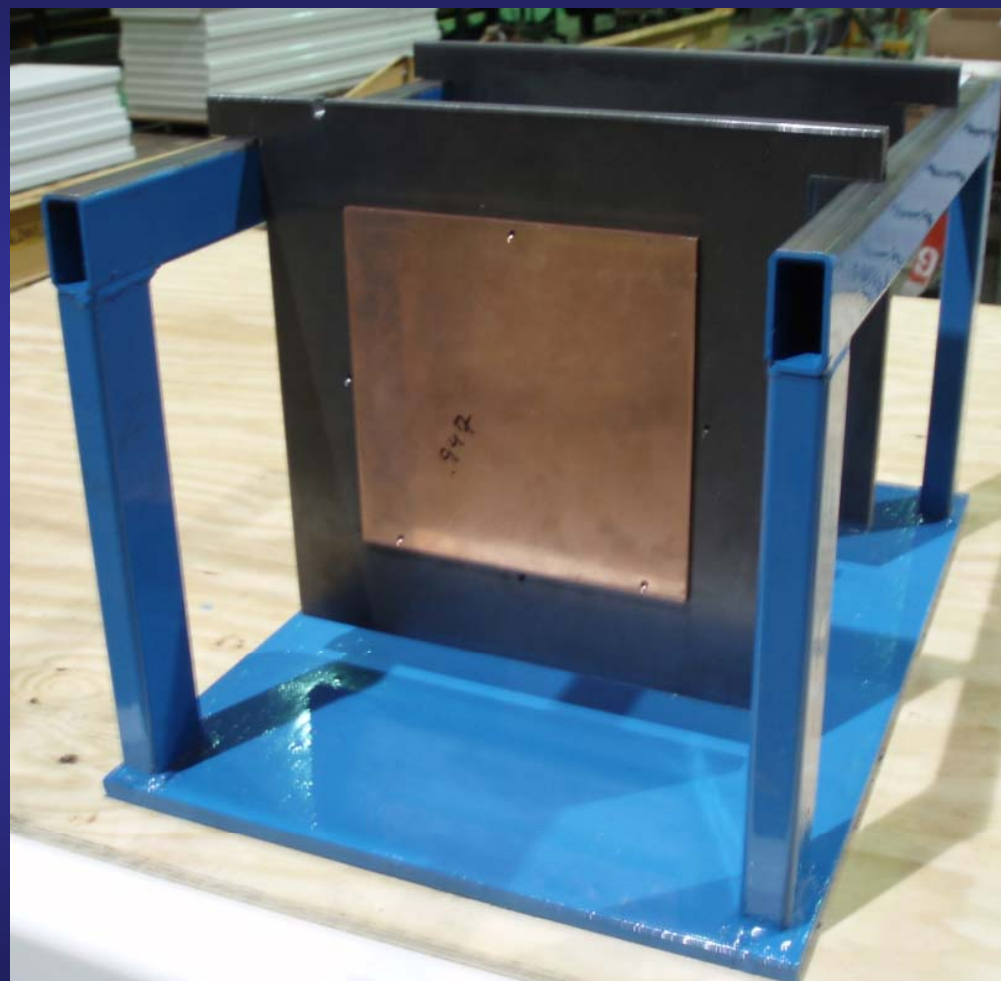
Will be equipped with KPiX chip (not a slice test!)
8 x 8 channels/chamber



Mechanical: Stack for Vertical Slice Test



Stack is assembled



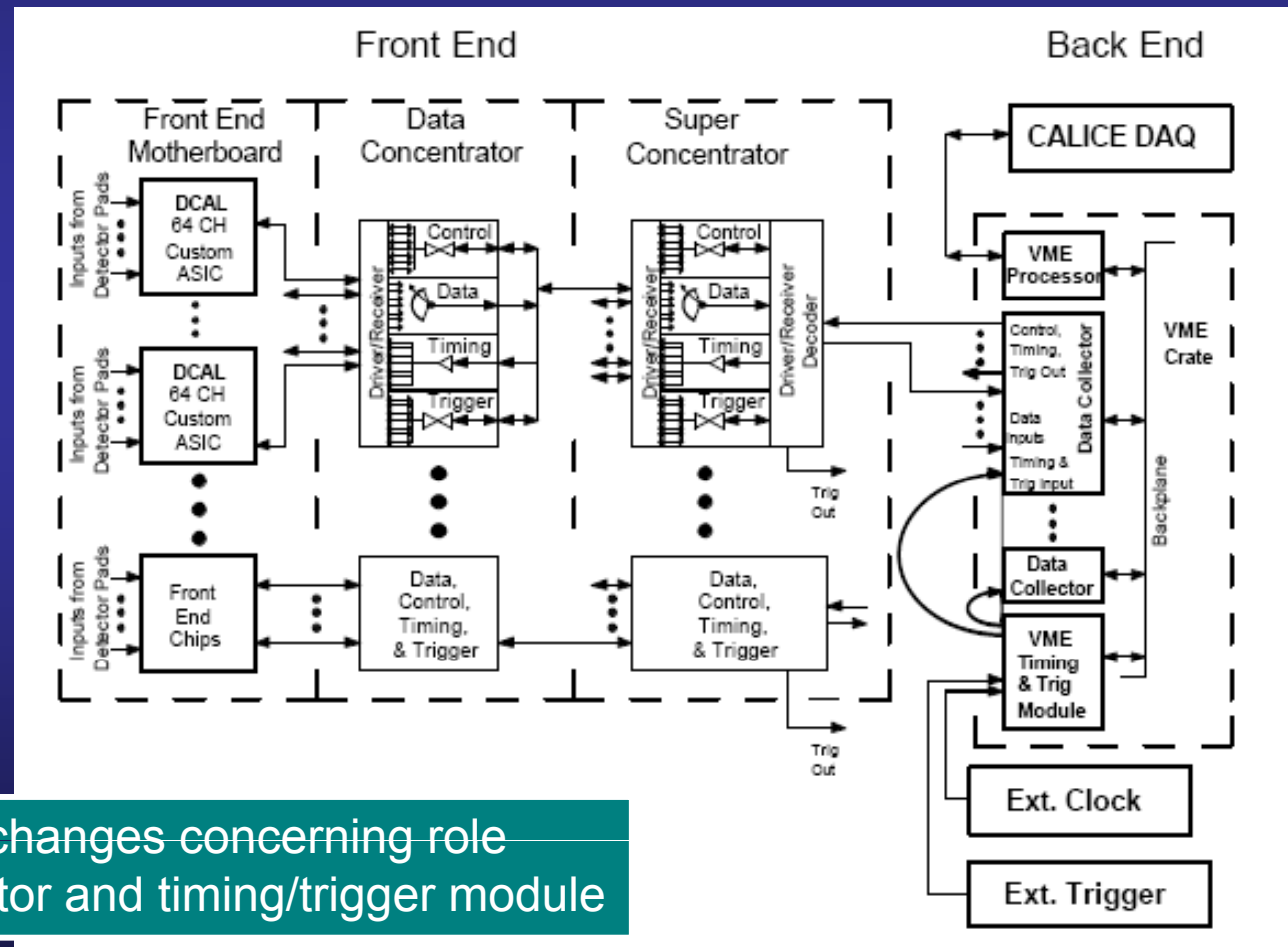
Design accommodates 20 x 20 cm² RPCs as well as 30 x 30 cm² GEMs

Electronic Readout System for Prototype Section

40 layers à 1 m² → 400,000 readout channels

More than all of DØ in Run I

- I Front-end ASIC
- II Pad and FE-board
- III Data concentrator
- IV Super Concentrator
- V VME data collection
- VI Trigger and timing system



Some recent changes concerning role of data collector and timing/trigger module

DCAL chip



Design

- chip specified by Argonne
- designed by FNAL



1st version

- extensively tested with computer controlled interface
- all functions performed as expected

Redesign

- decrease of gain by factor 20 (GEMs) or 100 (RPCs)
- decoupling of clocks (readout and front-end)

Reads 64 pads
Has 1 adjustable threshold
Provides
Hit pattern
Time stamp (100 ns)
Operates in
External trigger or
Triggerless mode

2nd version

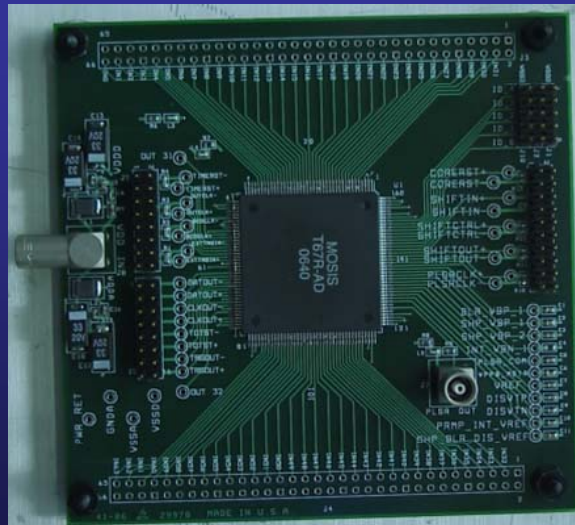
- submitted on July 22nd
- 40 chips in hand

Test board

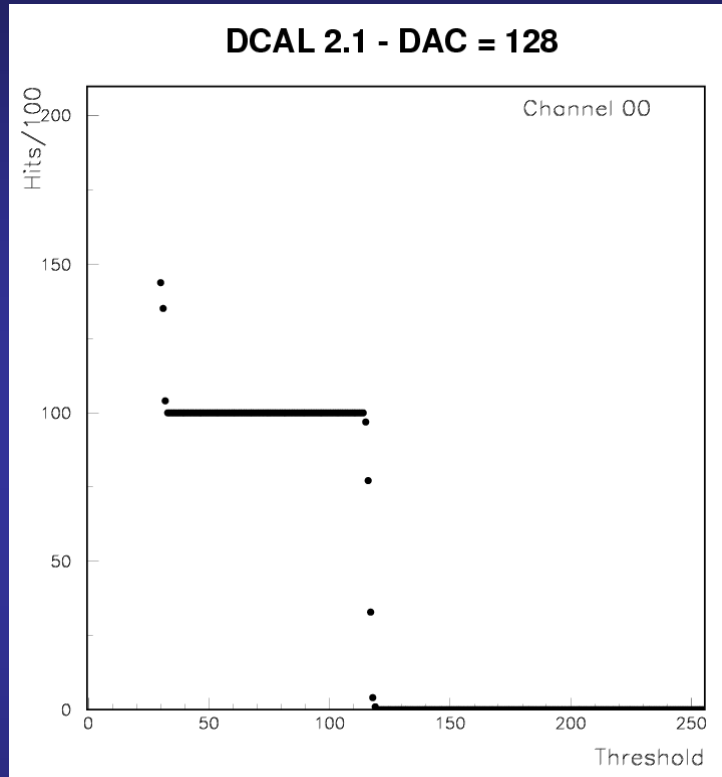
- redesign of test board (changes in pin layout etc.) complete
- boards fabricated
- chip mounted on test board

Testing (1/40)

- tests ~completed



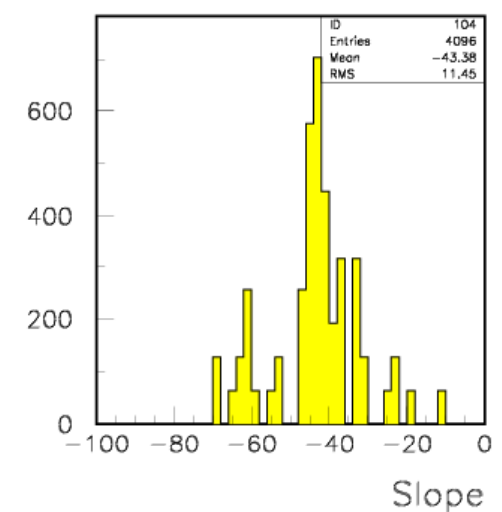
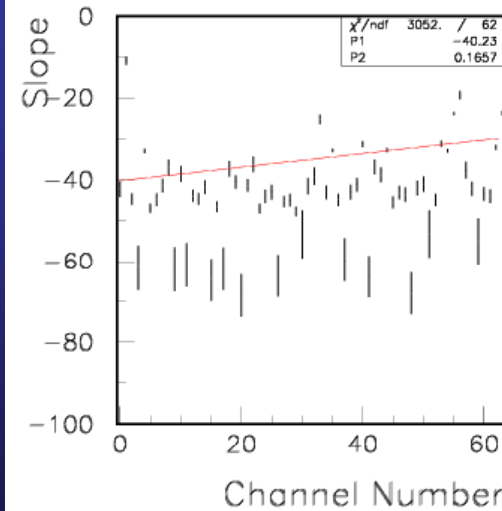
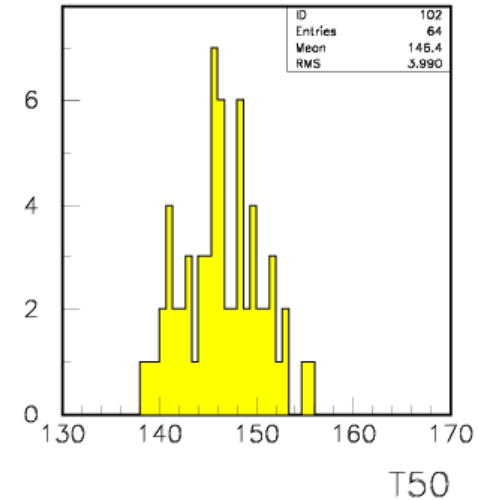
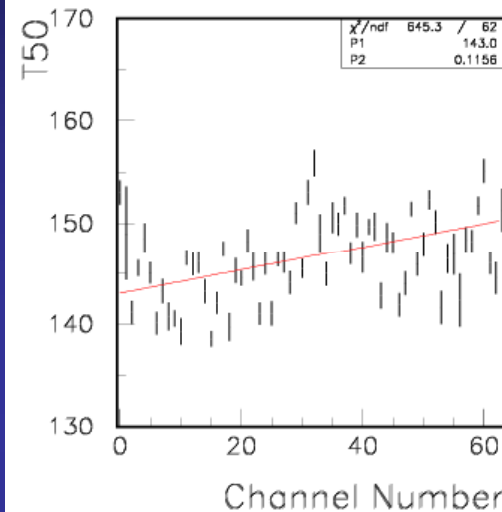
DCAL2 Testing I: Internal pulser



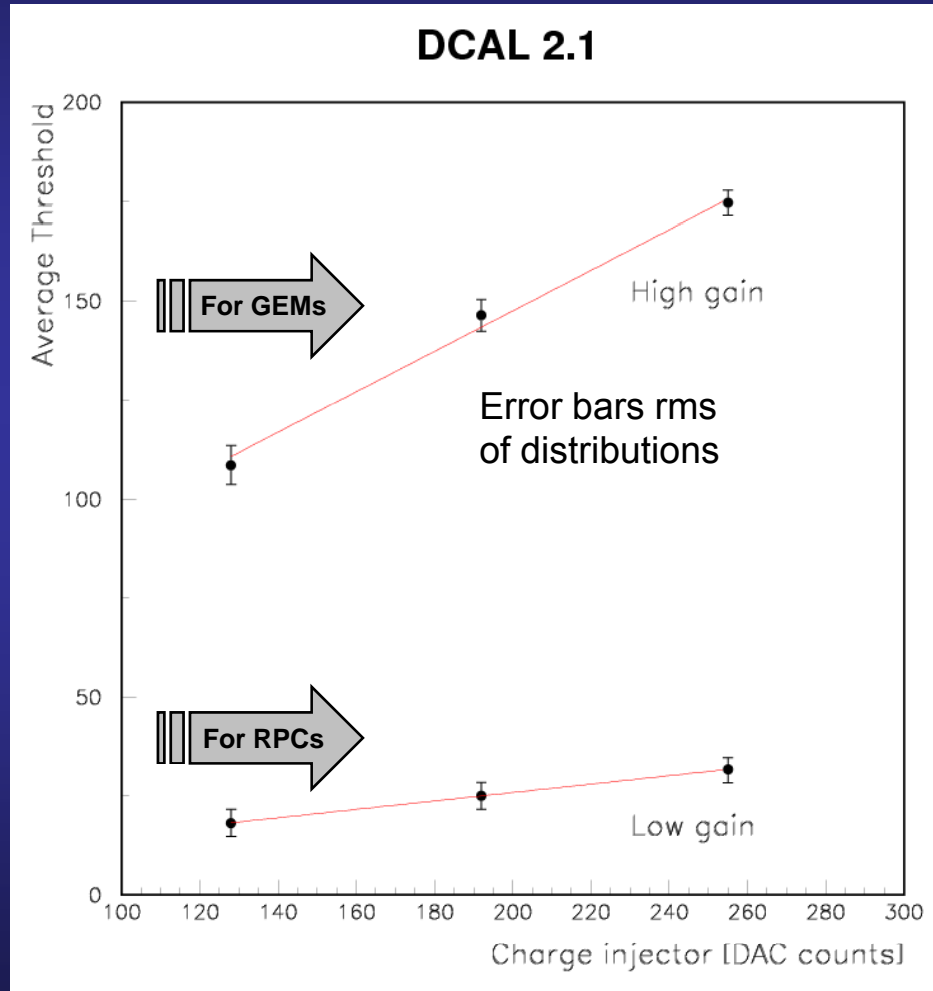
Threshold scans...

All channels OK, except
Channels #31/32 show some anomalies
(understood, no problem)

DCAL 2.1 - DAC = 192H



DCAL2 Testing II: Internal pulser



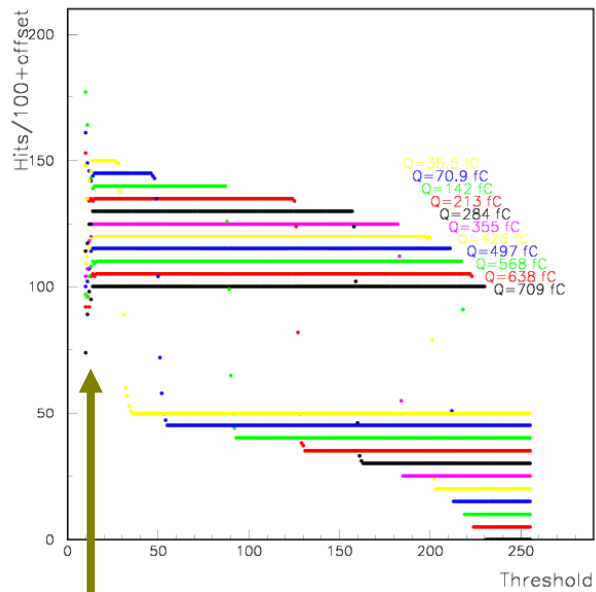
Ratio of high to low gain

$$R = 4.6 \pm 0.2$$

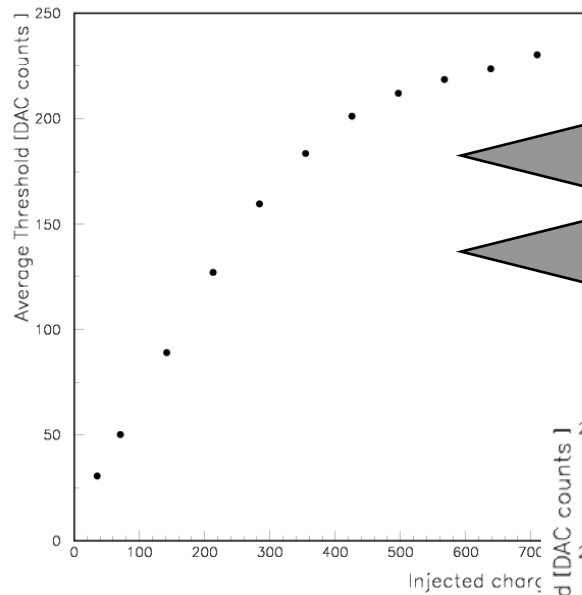
(roughly as expected)

DCAL2 Testing III: External pulser

DCAL 2.1 - Low gain



DCAL 2.1 - Low Gain



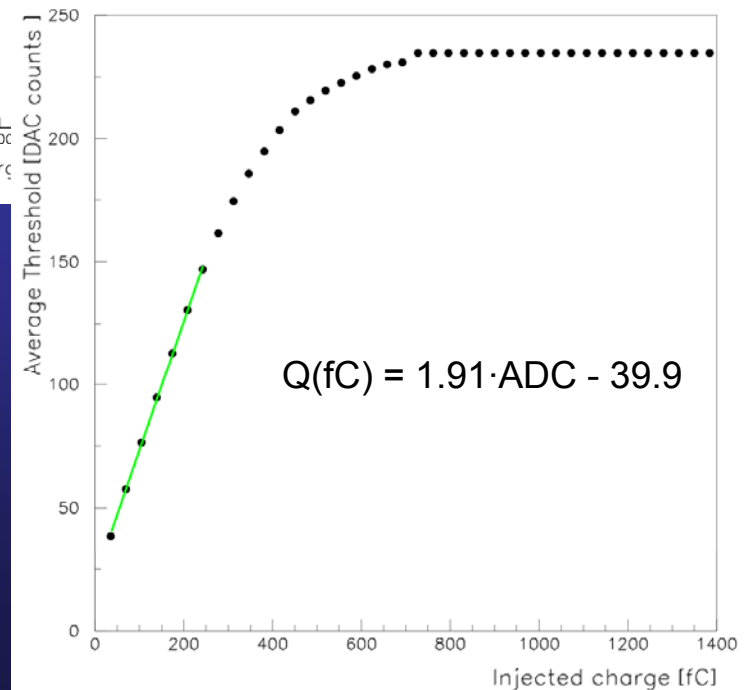
Linear up to ~300 fC

Range up to ~700 fC

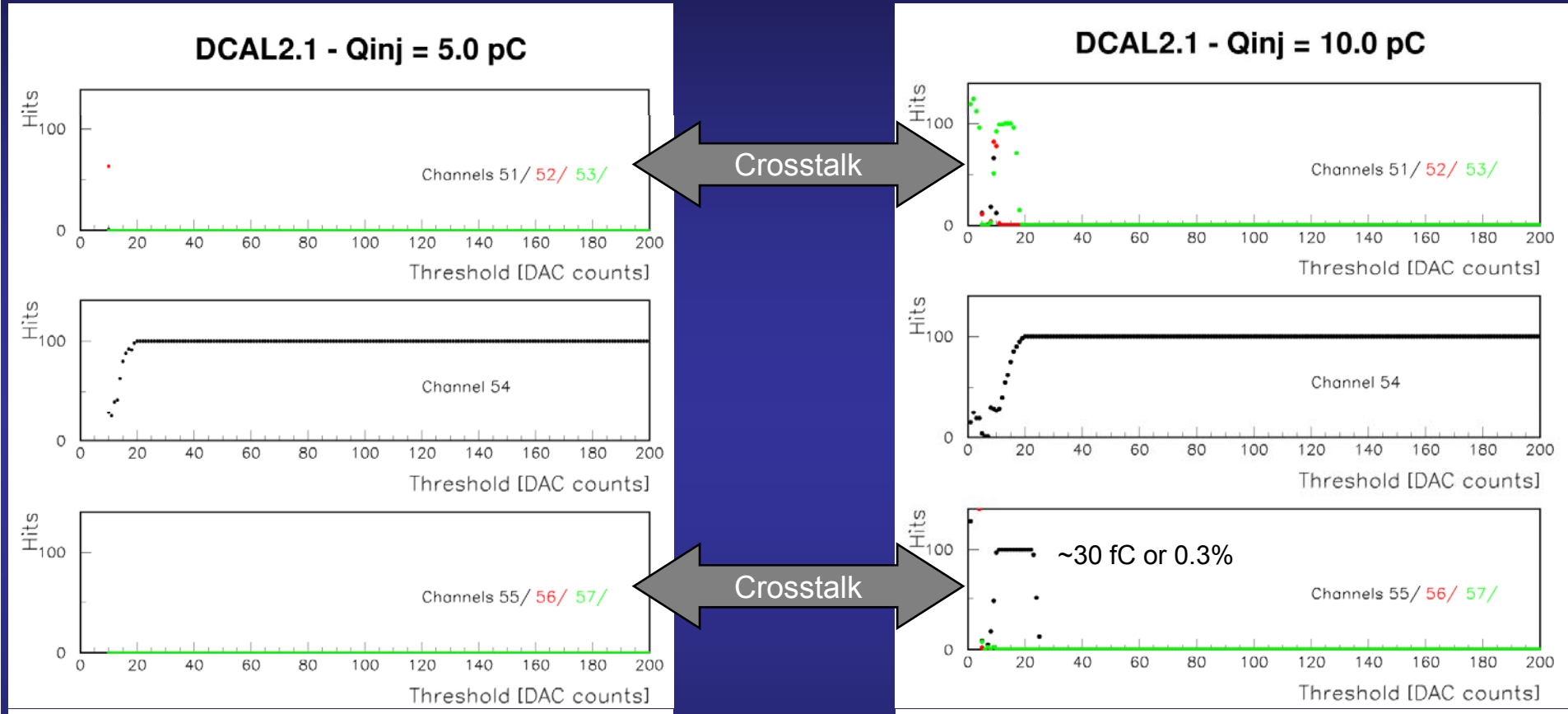
(RPC: $Q = 100 \text{ fC} \div 10 \text{ pC}$)

Corresponds to zero charge
(Offset in charge)

100 hits per point
Average threshold defined as $\epsilon=50\%$ point



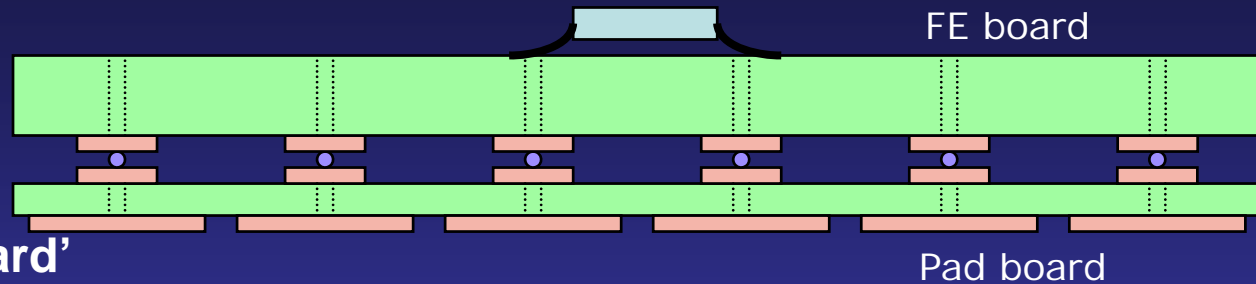
DCAL2 Testing IV: external pulser



Chips can be used for vertical slice test
Small modifications still necessary for production

Pad- and Front-end Boards I

New Concept



Split old 'Front-end board'

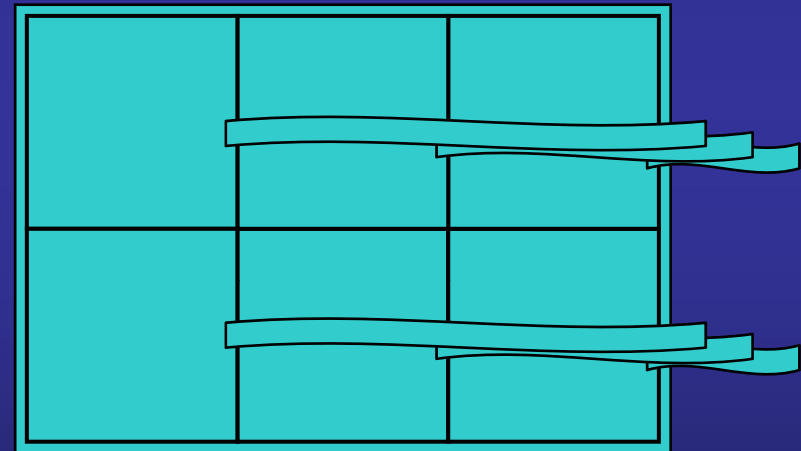
'front-end board' highly complex and difficult
blind and buried vias + large board => (almost) impossible to manufacture
split into two boards to eliminate buried vias

Pad boards

four-layer board containing pads and transfer lines
can be sized as big as necessary
relatively cheap and simple
vias will be filled

Front-end boards

eight-layer board
16 x 16 cm²
contain transfer lines, houses DCAL chips
expensive and tough to design

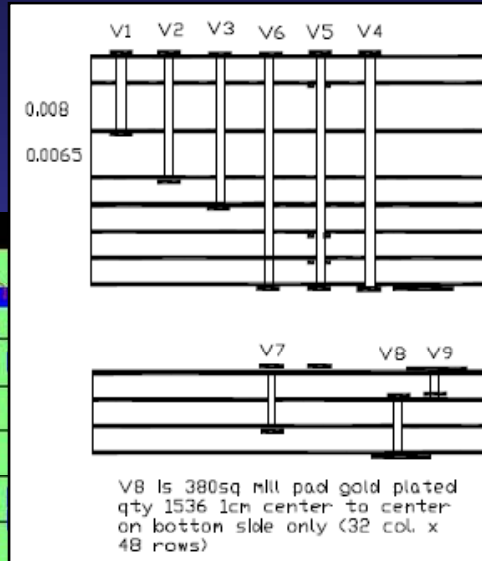
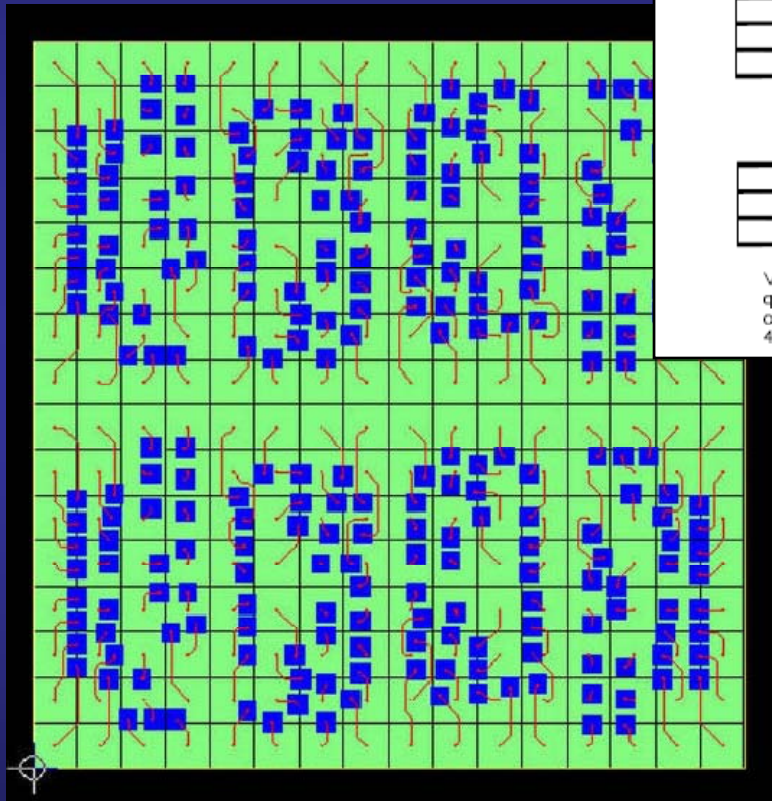


Connections

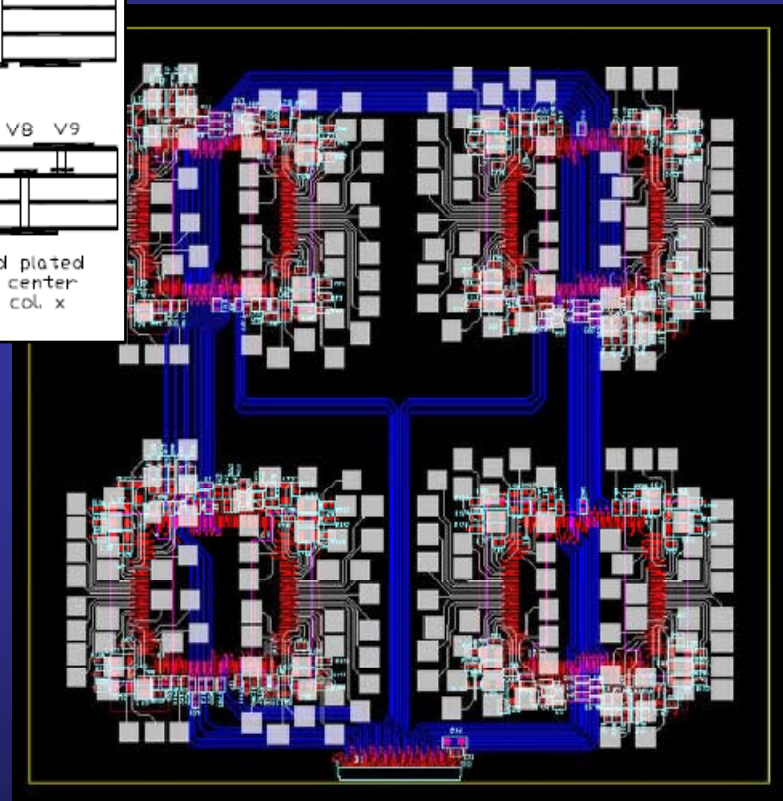
board to board with conductive glue on each pad
cables for connection to data concentrators

Pad- and Front-end Boards II

4-layer Pad-board



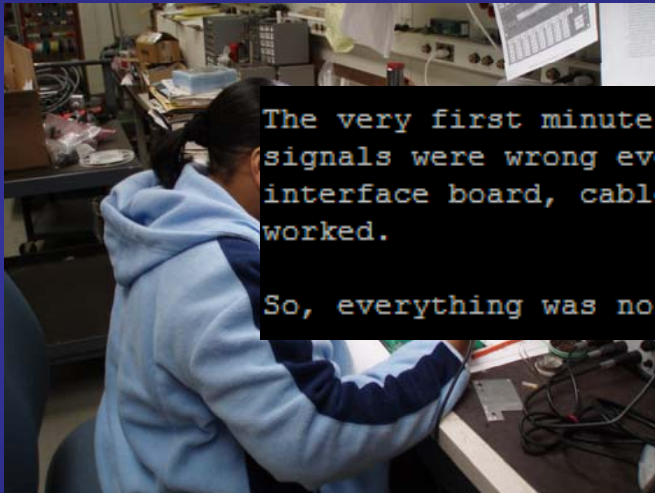
8-layer FE-board
All (almost) layers



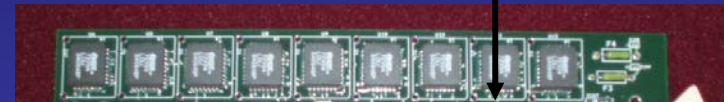
Design completed
→ most intricate so far by Argonne group

Pad- and Front-end Boards III

- Front-end board: fabricated and (partly) assembled
- Test-board (computer interface): fabricated and assembled
- Testing software: to be adapted from previous DCAL2 tests



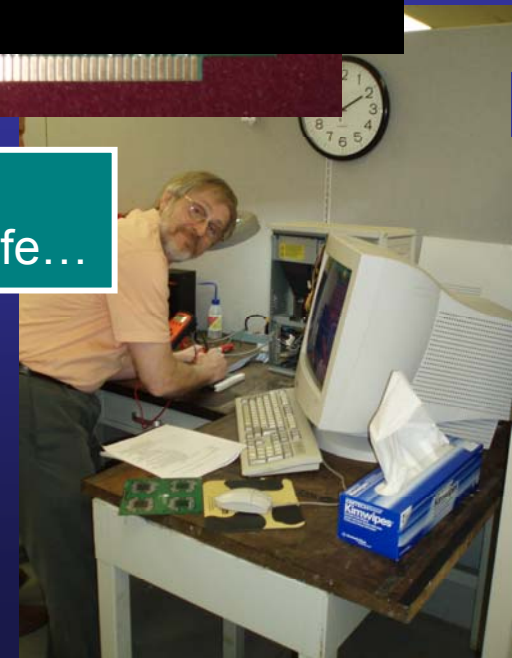
```
The very first minute of life was a complete failure. Nothing worked. The signals were wrong everywhere. The fuses were blowing, couldn't talk to the PC interface board, cables were wrong, signals backward and scrambled, nothing worked.  
  
So, everything was normal and as expected.
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Tests started this week
FE-board showing signs of life...

- Pad-board: design completed
- Fabrication: received *reasonable* quotes

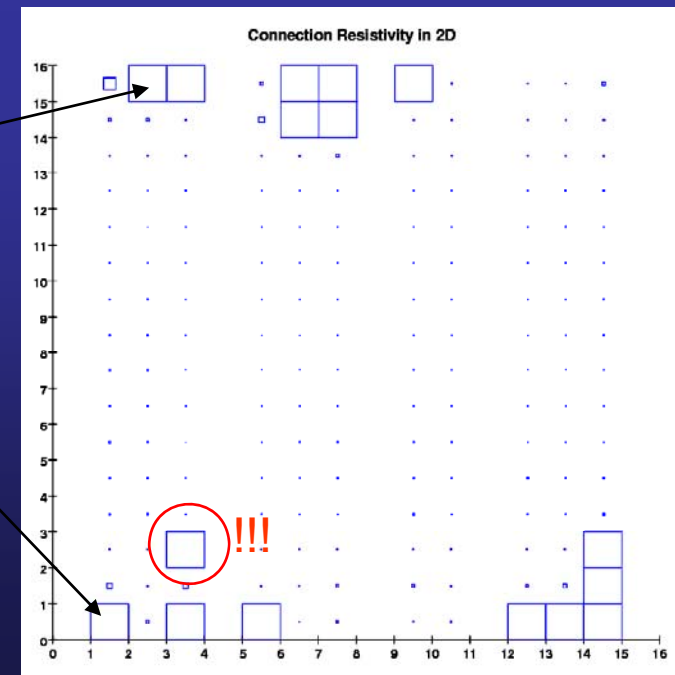
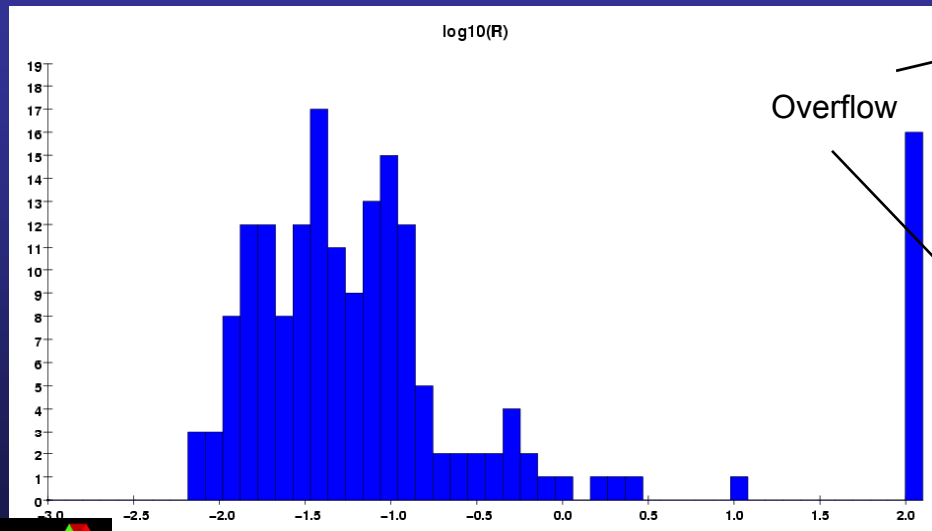
Waiting for OK from Front-end board



Gluing Tests

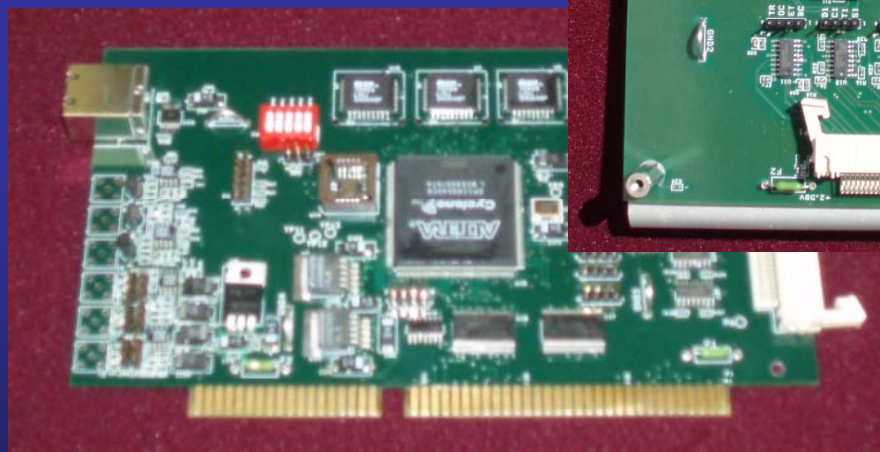
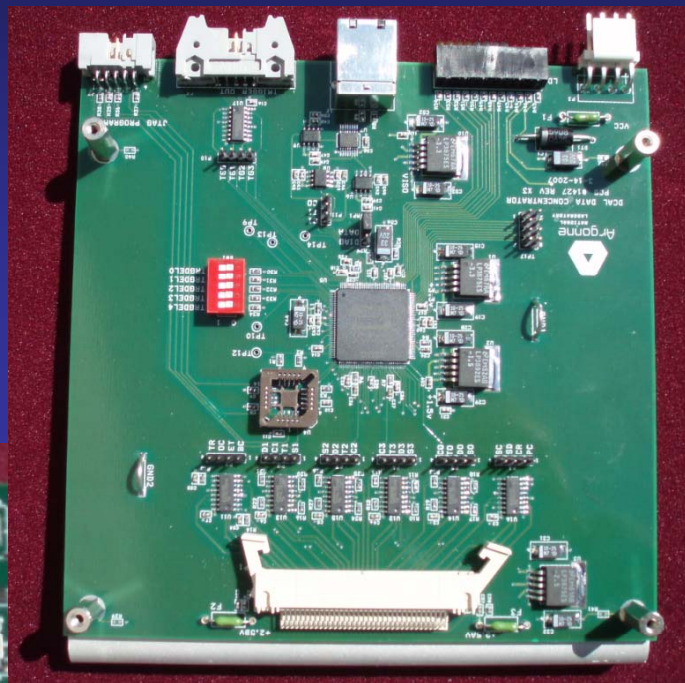
Performed test with test boards
Glued two boards to each other
→ strips of Mylar for constant gap size

Resistance $< \sim 0.1 \Omega$
Glue dots small ($\sim 2 \text{ mm}$) and regular
Edges lifted off → non-conductive epoxy

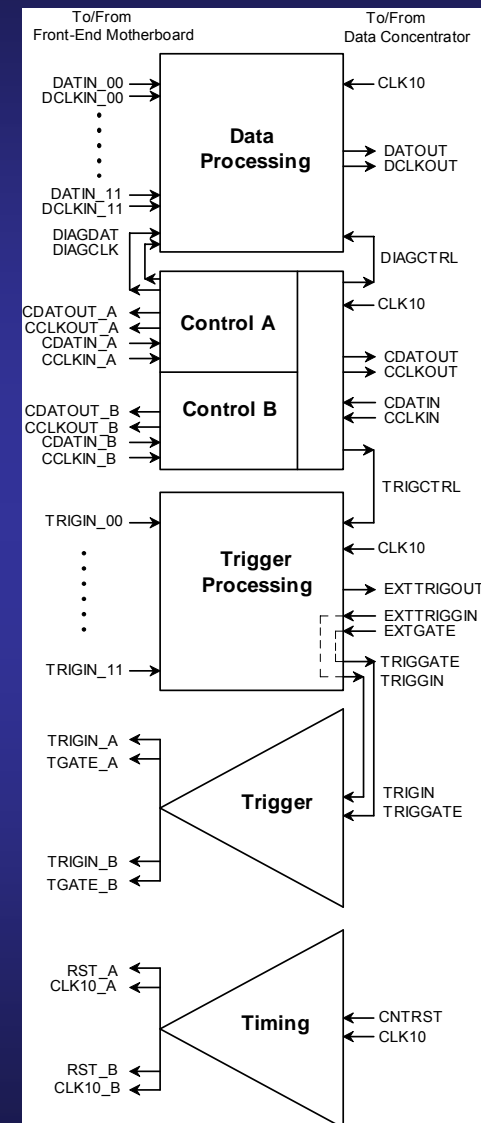


Data concentrator boards

Design completed
Boards fabricated
1/10 board assembled



Test board fabricated and assembled
Tests to begin next week...



Timing and trigger module

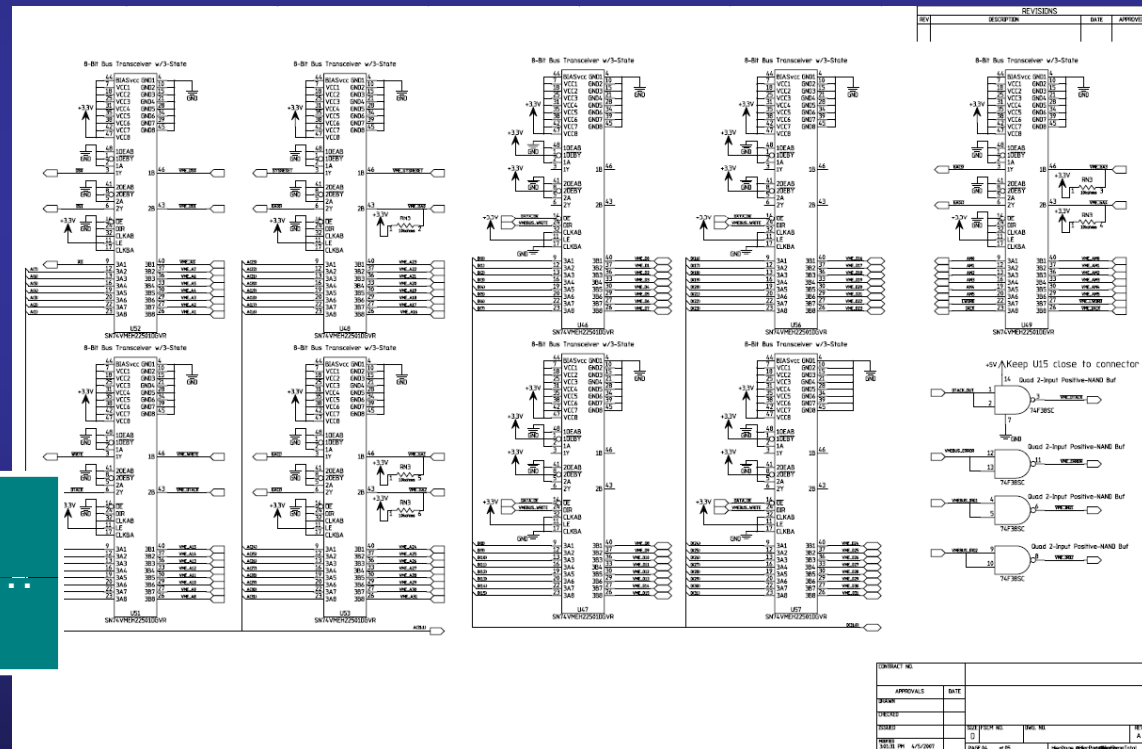
Provides clocks and trigger signals to individual DCOL boards

Schematic completed

Need 1 module for both the

Vertical Slice Test and the 1 m³ Prototype Section

Board layout ongoing
Fabrication next week...
F/W 25% complete



Data collector boards



Functionality

Receives data as packets

Timestamp (24 bits) +
Address (16 bits) +
Hit pattern (64 bits)

Groups packets in buffers
(by matching timestamps)

Makes buffers available for VME transfer

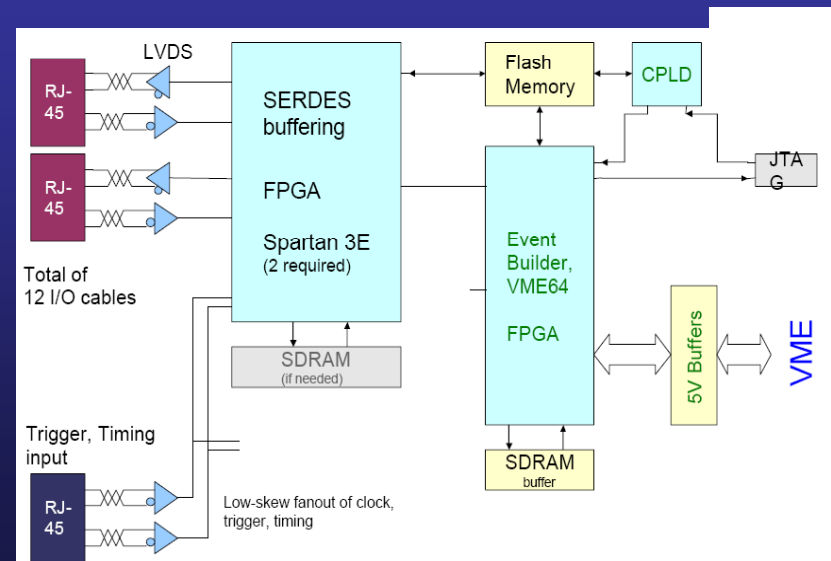
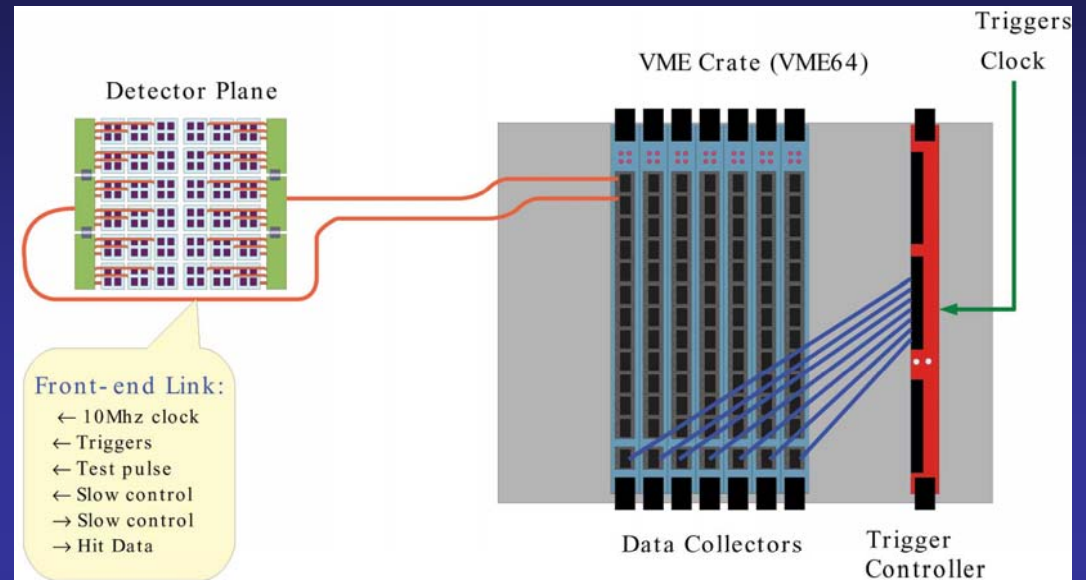
Monitors registers (scalars)

Provides slow control of front-end

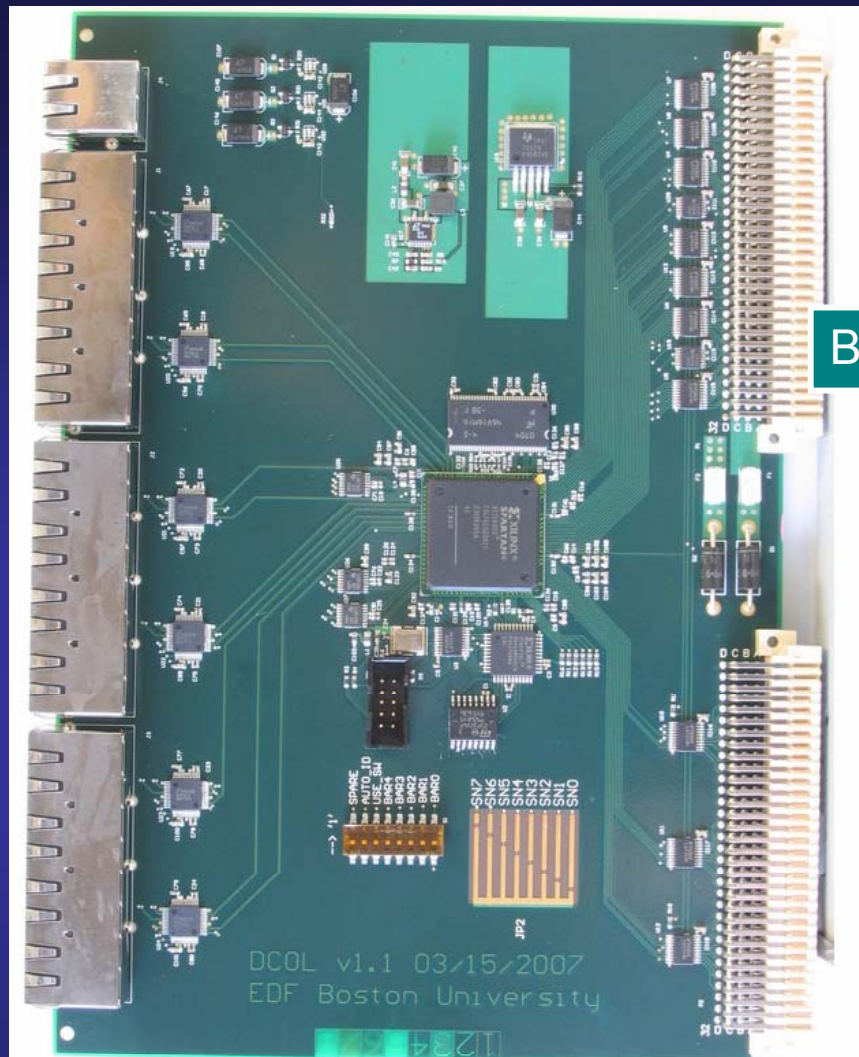
Allows read/write to DCAL chips or
data concentrator boards

Need

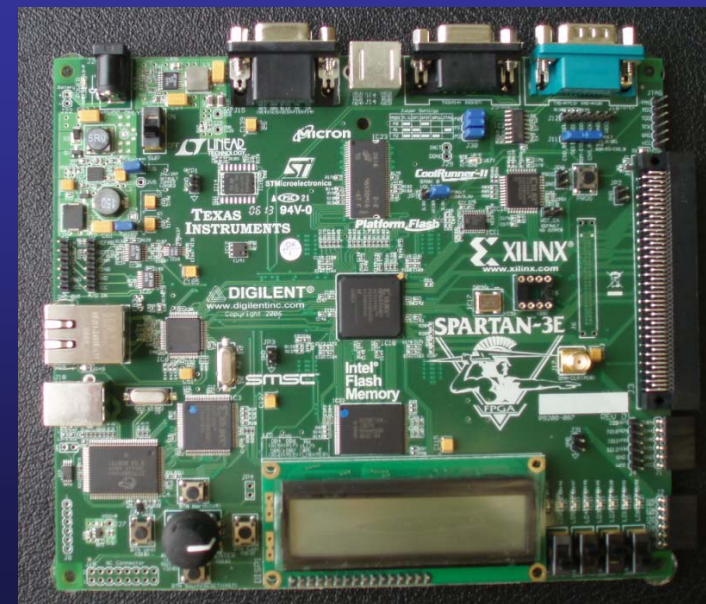
1 unit for Vertical Slice Test
7 units for Prototype Section



Board fabricated and assembled



Test board purchased
Testing software ready
Testing begun...

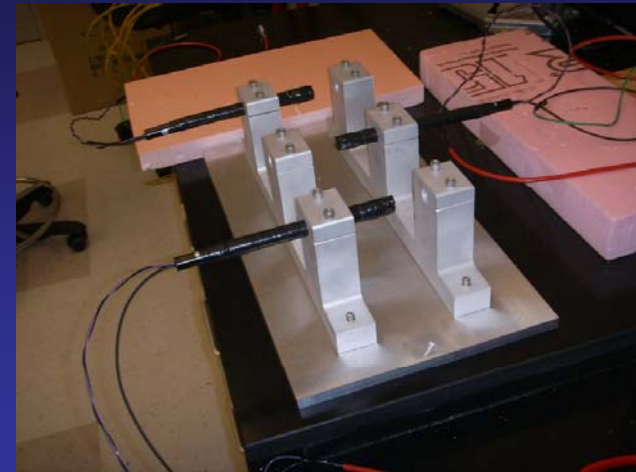


Beam telescope, HV, and gas

Beam telescope



6 counters ($3 \times (1 \times 1 \text{ cm}^2) + 1 \times (4 \times 4 \text{ cm}^2) + 2 \times (19 \times 19 \text{ cm}^2)$)
Mounted on rigid structure
Counters and trigger logic tested → A.White



HV modules



Need separate supplies for each chamber
Modules (from FNAL pool) being tested

With additional RC-filter perform similarly to our
Bertan unit in analog tests (RABBIT system)
Digital tests satisfactory too

Gas system



Need manifold for 10 chambers (in hand!)
Will purchase pre-mixed gas (quote in hand)

DAQ software

Based on

VME hardware interface and PCI-VME interface
 CERN HAL library
 CALICE DAQ framework (→ combined data taking)
 ROOT running on CERN Linux OS

Two configurations

Vertical Slice Test with 10 x 4 ASICs or 2560 channels
 Prototype Section with 40 x 144 ASICs or 400k channels

Data archived for offline analysis

Contains: run metadata, hit patterns & addresses & timestamps
 Configuration data stored in SQL database
 Data will be converted to LCIO format

DAQ software will be used

For hardware debugging
 In cosmic ray and charge injection tests
 In FNAL test beam

Status

HAL based testing and debugging system running
 Toy version of CALICE DAQ running with *old* VME hardware

Next steps

Define operations for new hardware
 Define data structure (binary files)
 Define data structure (offline)



Well advanced...

Data Analysis



For Vertical Slice Test only

I Online histograms

Important in debugging phase
Part of CALICE DAQ software
DHCAL specific plots to be added

$\Sigma_{\text{all}} \text{hit}$ versus time
 Σhit versus chamber
2dhisto of chamber hits (all layers)
2dhisto of chambers hits (per layer)
{Chamber efficiency and pad multiplicity}

II Analysis of binary files

Important in debugging phase
Event display (to be adapted from CALICE-AHCAL)
Track segment finder

III Conversion to LCIO

Standard for LC data bases
Conversion to be done by CALICE expert
(not urgent for VST, but necessary for later tests)

Programming will start soon...

Track Segment Finder

Loops over layers 1 - 8
Loops over hits in layer i
Determines #neighboring hits N_i
Searches for aligned hits in layer i+2,3,4,5
Determines #neighboring hits around aligned hit

$N_{i+2}, N_{i+3}, N_{i+4}, N_{i+5}$
($N_j = 0$...no aligned hits)

Looks for aligned hits in layer i+1
Determines #neighboring hits N_{i+1}

Efficiency of layer i+1

$$\frac{N_{i+1} > 0 \text{ and } N_{i+2} > 0 (\text{and } N_{i+3} > 0)}{N_{i+2} > 0 (\text{and } N_{i+3} > 0)}$$

Pad multiplicity of layer i+1

$$N_{i+1}, \text{ for } N_i = 1 \text{ and } N_{i+2} = 1 (\text{and } N_{i+3} = 1)$$

Component	February	March	April	May	June		
ASIC	Complete testing Provide new packing scheme Order 40 additional			Test	Test with cosmic rays	Move to MT6 Test in test beam	
Gluing	Test with regular epoxy	Test with conductive epoxy	Develop gluing procedure Test with real boards Glue all boards				
Pad boards	Specify dimensions Complete design		Order for RPCs				
Front-end boards	Complete design Order 15	Fabricate Assemble	Test				Test
Interface board (to test FE-boards + ASIC)	Complete design	Fabricate Assemble					
Data concentrator		Complete design Fabricate Assemble	Test				
Data concentrator test board		Complete design Fabricate Assemble					
Data collector	Complete design Acquire crates	Fabricate Assemble	Test				
Data collector test board		Acquire Write software					
Timing & trigger module	Discuss with FNAL	Design	Fabricate Assemble Test				
Software	Acquire PC	Complete standalone development (with 'old' VME card)	Complete development with DCOL				
RPCs	Complete #1	Test #1 Test #2	Buil#3-6 Test #3-6	Build #7-10 Test			
Offline	Propose concept	Develop plan	Write software				

Version from 4/9/2007

Comparisons...

Identical

	VST	PS	ILCD
RPCs	20 x 20 cm ²	32 x 96 cm ²	Variable
DCAL chips	64 inputs No power pulsing	64 inputs No power pulsing	> 64 inputs???
Front-end boards	4 ASICs/board No optimization in thickness/cost	4 ASICs/board No optimization in thickness	>4 ASICs/board Token rings?
Pad boards	16 x 16 cm ²	32 x 48 cm ²	Variable
Data concentrator	Input = 4 ASICs	Input = 12 ASICs	?
Super concentrator	Not used	Input = 6 Data concentrator	?
Data collector	12 inputs	12 inputs	?
Timing module	1 unit	1 unit	Needed?
HV	1/chamber	1/3 chambers	?
Gas lines	1/chamber	1/3 chambers?	?

Conservative design

Some optimization

Highly optimized

Conclusions

Going full speed!!!

- Vertical slice test

Concentrated effort with monthly meetings (whole effort)
weekly meetings (ANL group)

All parts coming together (no apparent late comer)

Goal Cosmic ray test sin May 2007
Measurements in test beam in June 2007

- Prototype section

Expensive! (New revised cost estimate soon)
Funding appears possible. This year will receive

\$250k + \$175k for RPC+electronics
\$50k + \$? for GEM R&D

Goal → RPC stack in 2008

P.S. Do we need the prototype section?

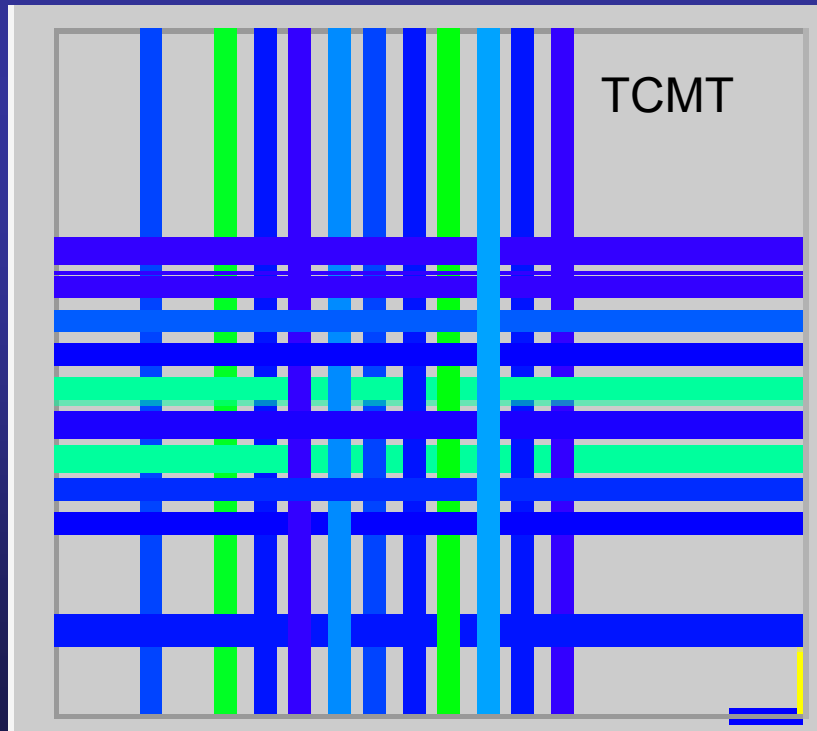
Marty Breidenbach
Adam Para

GEANT needs cross sections, not calorimeter measurements
Gas calorimetry is an old art (we can't learn anything new)
Shower size measurements already exist

MINOS ~ TCMT

4 x 100 cm² strips versus 1 x 1 cm² pads
Scintillator versus gaseous

Factor 400 !!!



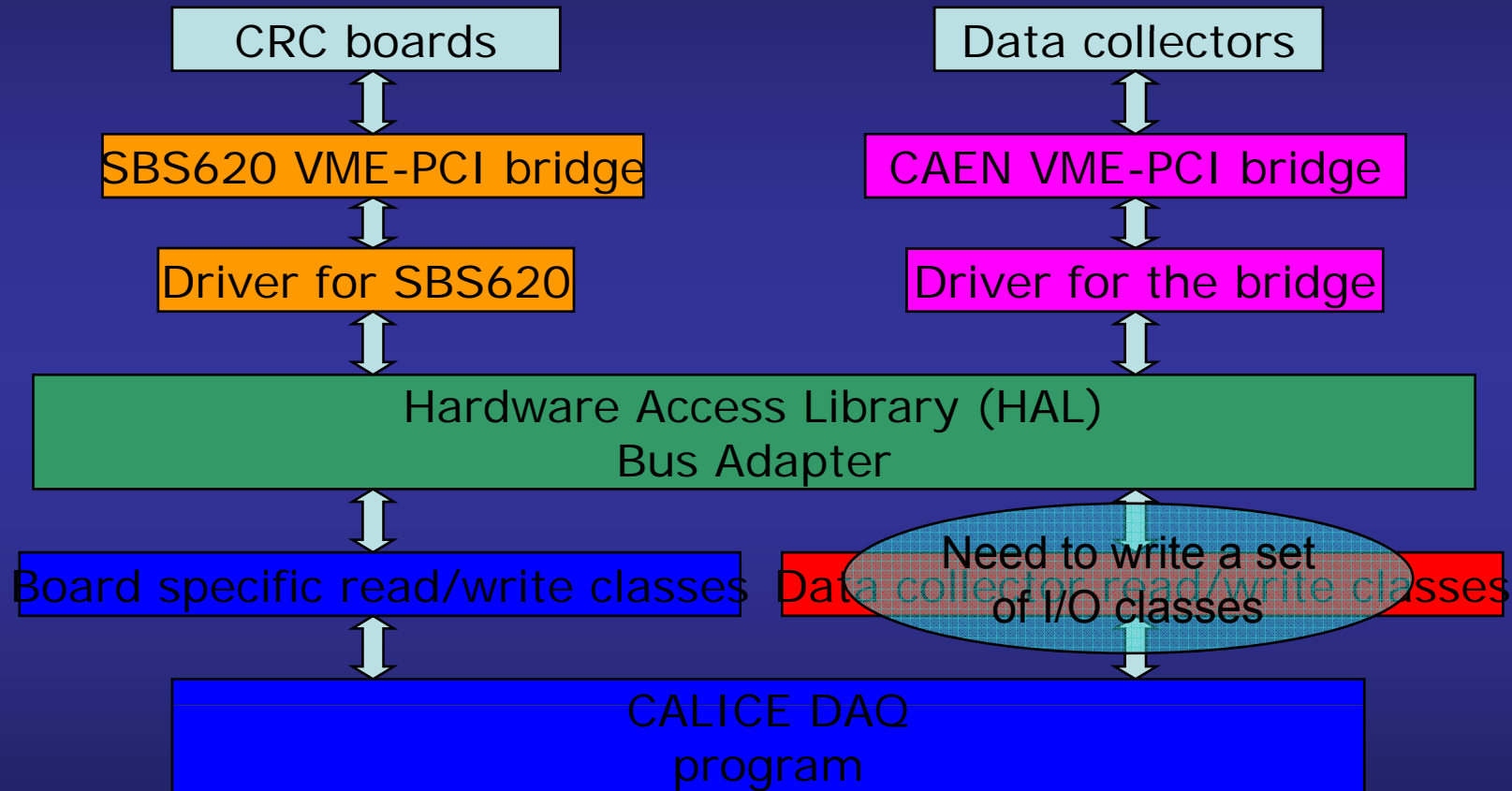
RPC pad board (to scale)



Backup Slides

DAQ software

Particular challenge to be compatible with CALICE software



CALICE

Slice test

Programming effort started

Funding



LCRD funds for 2006

RPCs (ANL, Boston, Chicago, Iowa)	\$98k
GEMs (UTA, Washington)	\$60k

Supplemental LCRD funds for 2006/7

Available funds \$1,200k/year?

Submitted pre-proposal for RPC/GEM DHCAL

Requested \$1,200k for 2006
~\$800k for 2007

2006	build RPC-DHCAL continue R&D on GEMs
2007	test RPC-DHCAL at MTBF build GEM stack
2008	test GEM-stack

DOE asked us to submit proposal for \$500k/year (done)

Costs and Funding

A) Slice test is funded by LCDRD06, LDRD06 and ANL-HEP, and Fermilab funds

B) Prototype section not yet funded, but...

Stack	Item	Cost	Contingency	Total
RPC stack	M&S	607,200	194,600	801,800
	Labor	243,075	99,625	342,700
	Total	850,275	294,225	1,144,500
GEM stack *	M&S	400,000	165,000	565,000
	Labor	280,460	40,700	321,160
	Total	680,460	205,700	886,160
* Reusing most of the RPC electronics				
Both stacks	M&S	1007,200	359,600	1366,800
	Labor	523,535	140,325	663,860
	Total	1,530,735	499,925	2,030,660

Proposal for supplemental funds for \$500k/year over two years submitted to DOE Help from ANL (LDRD), ANL-HEP, FNAL expected...