



# Electron Source Normal Conducting (NC) Accelerator Structures

September, 2007

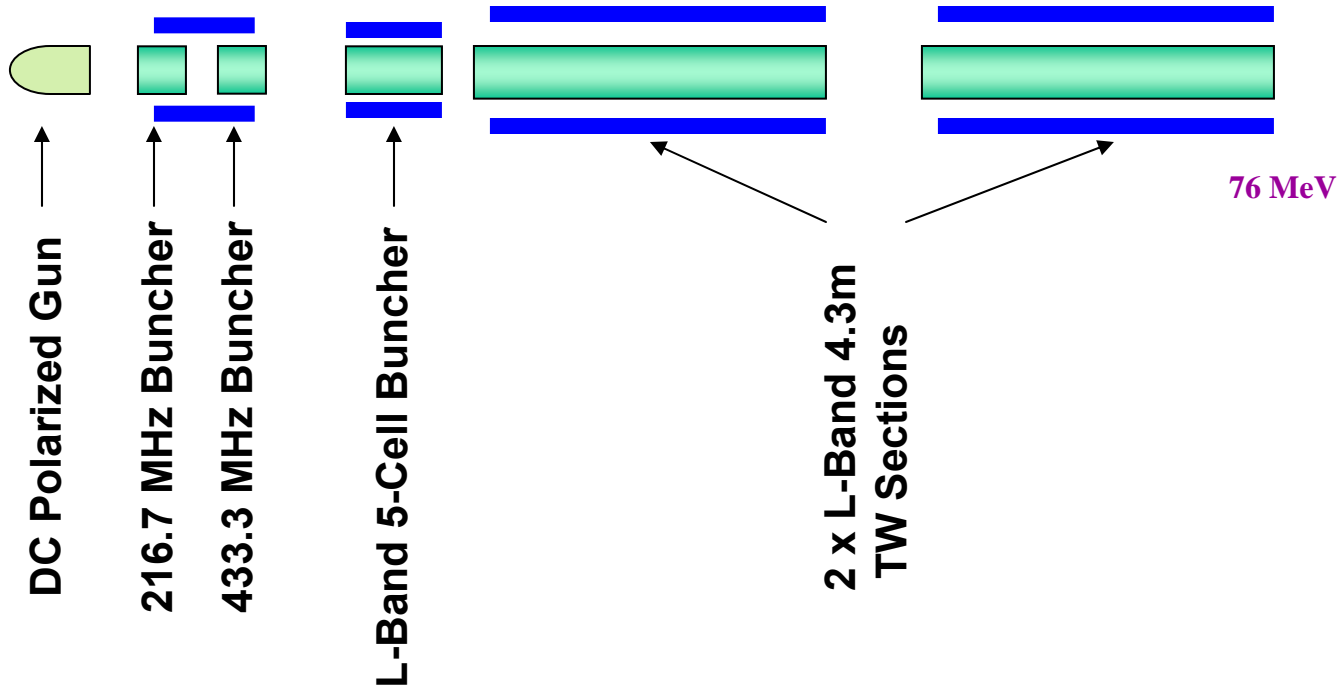
Juwen Wang

# Outline

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- System Layout.
- Scope of Work.
- SLAC Expertise in NC Accelerator Structures  
Design and Fabrication Technology – Some NC  
Structure Work Applicable to the ILC Electron Source.
- Justification of Funding for NC RF System.

# Layout of NC RF System

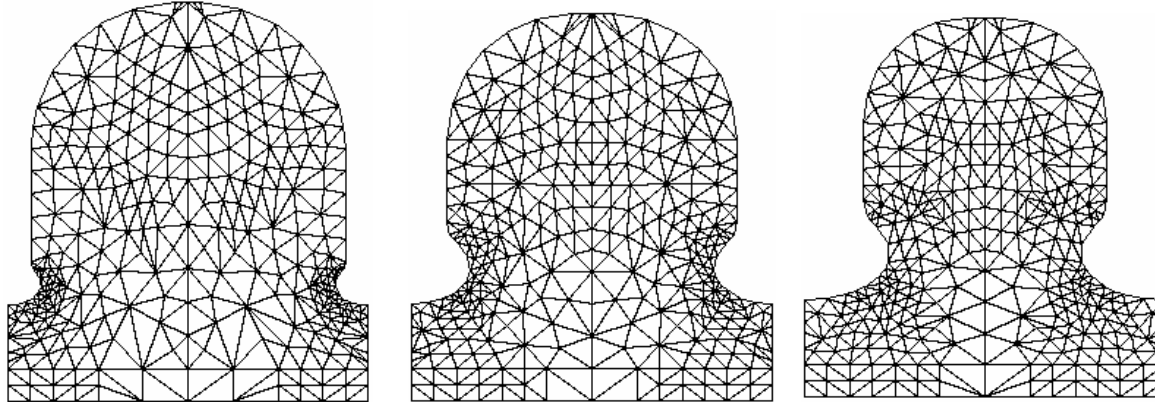


# Types of Accelerator Structures and Basic Properties

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1. 216.7 MHz Buncher.
2. 433.3 MHz Buncher.
3. L-Band  $\beta = 0.75-0.93$  5-Cell Buncher.
4. L-Band TW Constant Gradient sections for Pre-Acceleration.
  - Accelerating gradient: 8 MV/m
  - Using “phase advance per cell” as a knob to optimize the RF efficiency for different length of structure.
  - It is simpler and feasible.
  - Lower pulse heating.
  - Easier for long solenoids solution.
  - Easier cooling design.
  - Less concern on multipacting and klystron protection from RF power reflection.

# 4.3 m long $3\pi/4$ Mode TW Structures



<b>Structure Type</b>	<b>TW</b>
<b>Cell Number</b>	<b>50</b>
<b>Aperture <math>2a</math></b>	<b>46 mm</b>
<b>Attenuation <math>\tau</math></b>	<b>0.98</b>
<b>Q</b>	<b>24842 - 21676</b>
<b>Group velocity <math>V_g/c</math></b>	<b>0.62% – 0.14%</b>
<b>Shunt impedance <math>r</math></b>	<b>48.60 – 39.45 MΩ/m</b>
<b>Filling time <math>T_f</math></b>	<b>5.3 μs</b>
<b>Power Dissipation</b>	<b>8.2 kW/m</b>
<b><math>E_0</math> (10 MW input)</b>	<b>8.5 MV/m</b>

# Scope of Work

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- Design for RF Parameters and Power Efficiency, Thermal Calculations and Stability Studies.
  - SHB1: single cell structure optimization.
  - SHB2: single cell structure optimization.
  - Buncher: Pro and Cons for SW or TW with smaller aperture.
  - TW Accelerator Structures: ~ completed electrical design.
- RF Distribution System.
- Key RF components: phase shifters, attenuators, circulators, windows...
- Detailed Parts Count and Cost Estimation.

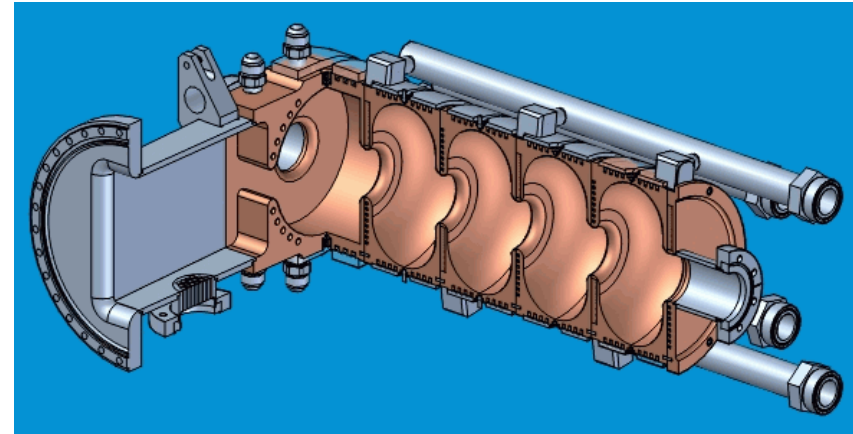
# NC Accelerator Structures Work Done for the $e^+$ Source.

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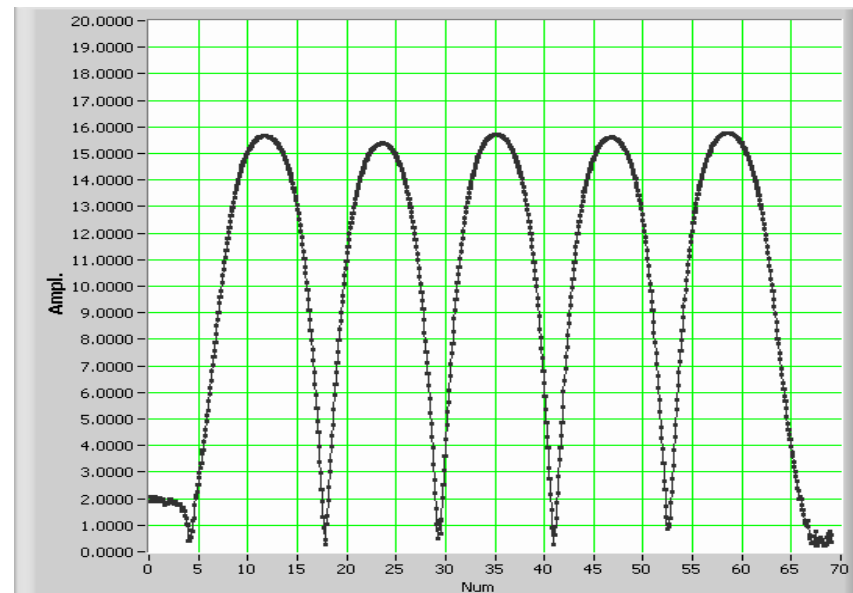
For decades, SLAC has very strong expertise for the normal conducting accelerator structures research and development.

Recently, we have developed several key RF structures like L-Band RF windows and gained some valuable experiences through the L-Band 5-cell SW structure for positron capturing, which is quite similar to the 5-cell L-Band bunch structure.

# 5-Cell L-Band SW Structure for the e<sup>+</sup> Source



Cut-off View of the Structure



Field Distribution after tuning

$f_{\pi} = 1299.68$  MHz at Vacuum 45°C  
 $Q_0 = 29000$       VSWR = 1.03



# NC Structures under Fabrication



RF Window



A L-Band Structure in  
Brazing Furnace

# We need Funding for the R&D of TW Structures

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In order to have a solid design for both positron and electron sources, It is needed to pay a great attention on R&D program for the traveling wave structures. We need to have funding for a short TW structure.

There are many challenges in both electrical, mechanical design as well as fabrication aspects:

- They are long, the balanced cooling and pumping system needs to be carefully studied and inductive brazing technique needs to be practiced at SLAC.
- They have low group velocity (as low as  $0.16\%c$ ), the impact of big transient effects need to be investigated and tested.
- They work at long beam pulses (1 ms), the operational stabilization needs to be carefully studied and tested.