



# ILC Cryogenic Systems Main Linac Drift Spaces

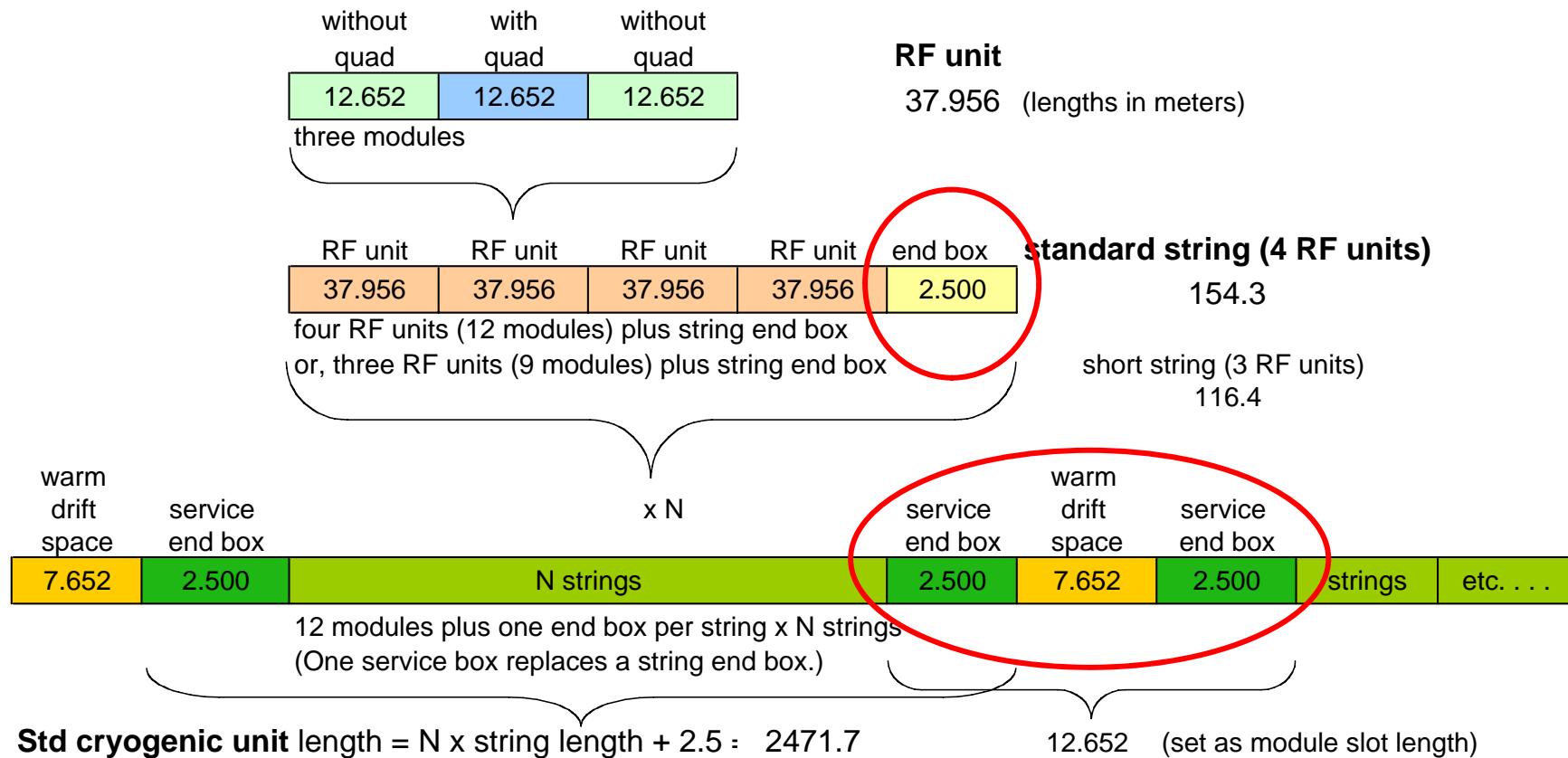
T. Peterson  
28 September 2007



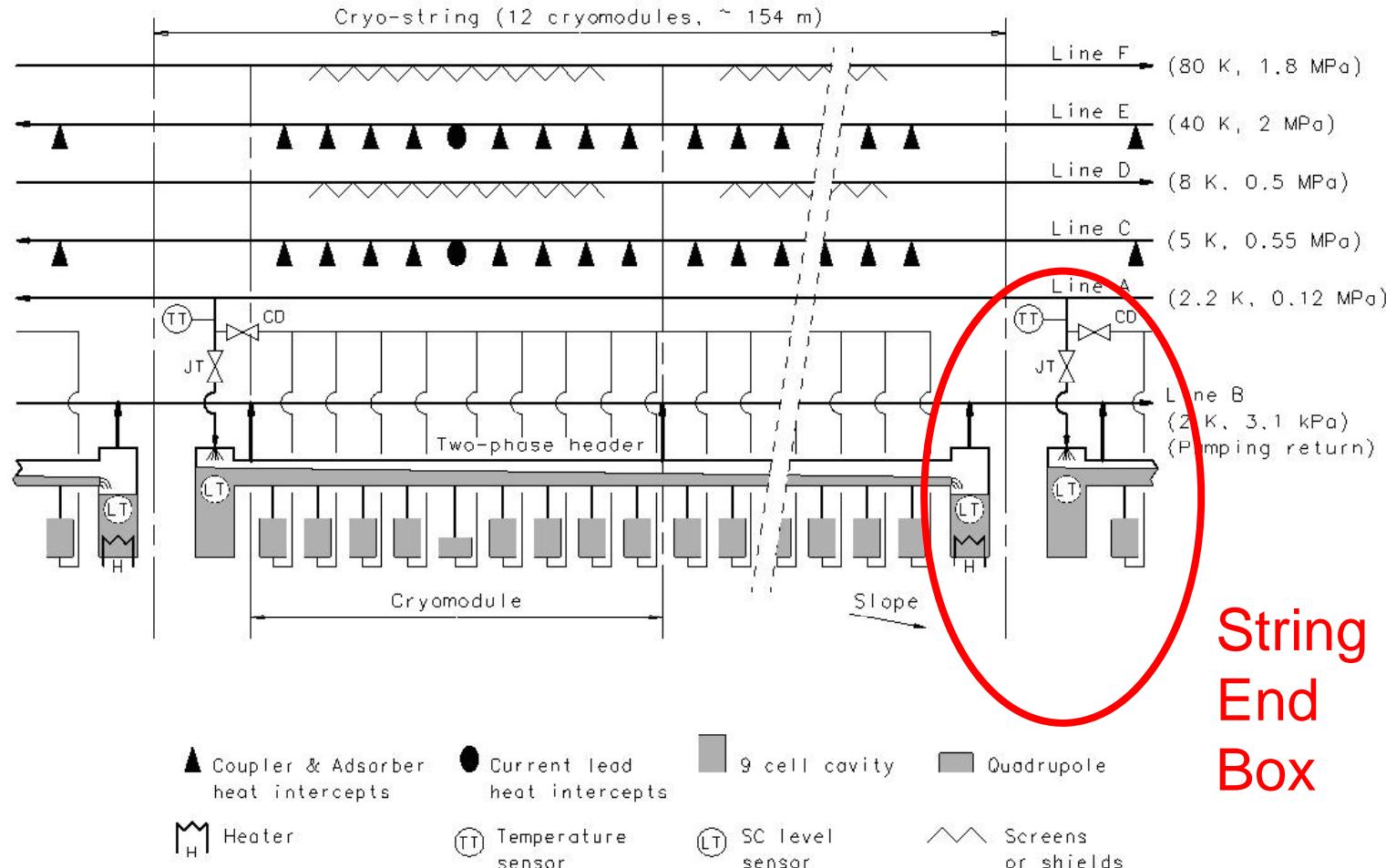
# Main Linac Drift Spaces

- String end box
  - Every string end
  - 2.5 meter slot length
  - Typically every 154.3 meters
    - Except for short strings -- 116.4 meters
- Cryogenic unit end and service boxes
  - Ends of cryogenic units
    - Service box (“feed” box) ties cryogenic unit to cryoplant
    - Unit end box terminates cryogenic unit and may connect to next
  - 12.65 meter slot length (cryomodule length)
- Other drift spaces
  - Around undulator
  - Main linac ends
  - Within RTML

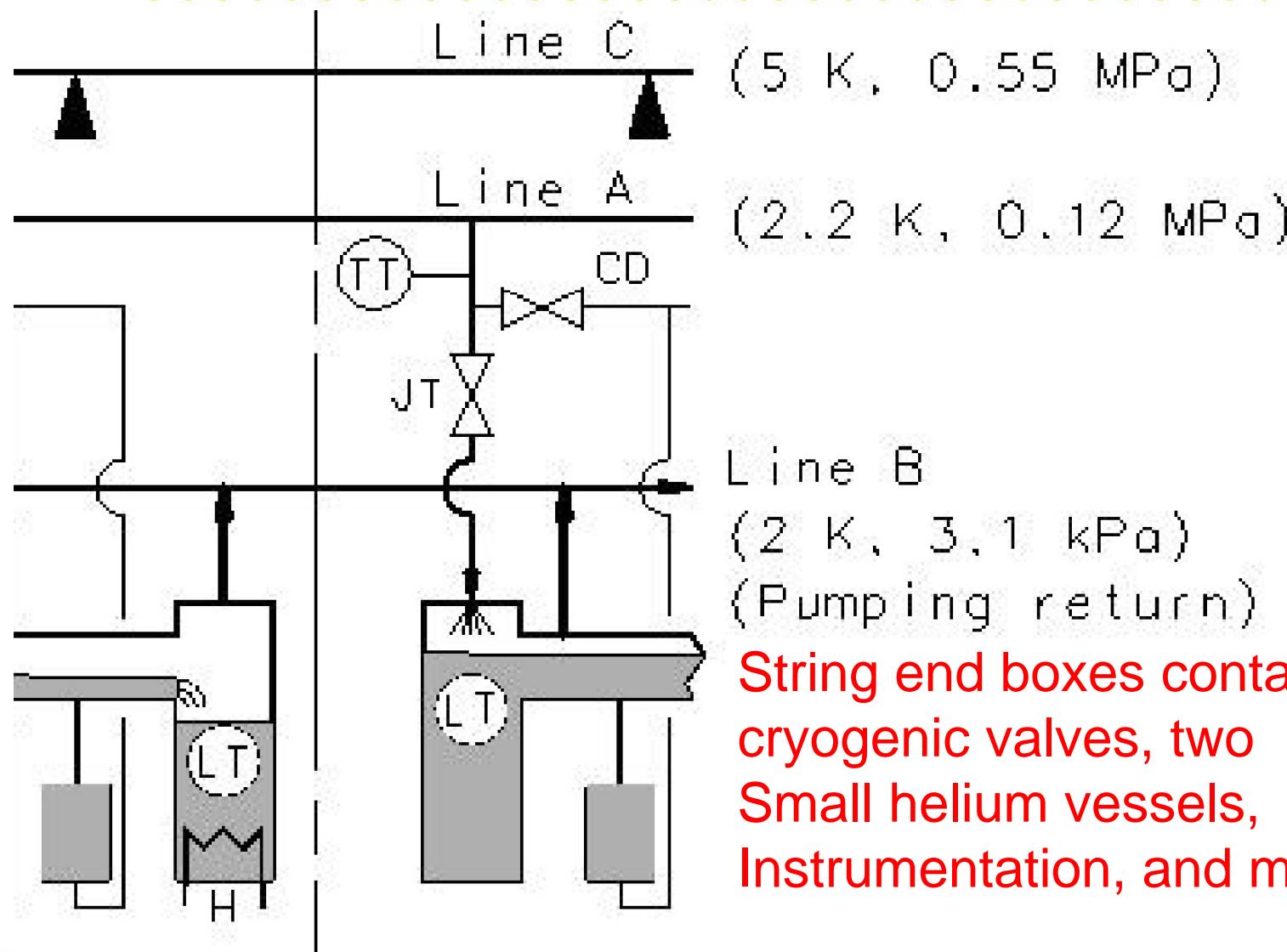
# Main Linac Layout



# A cryogenic “string”

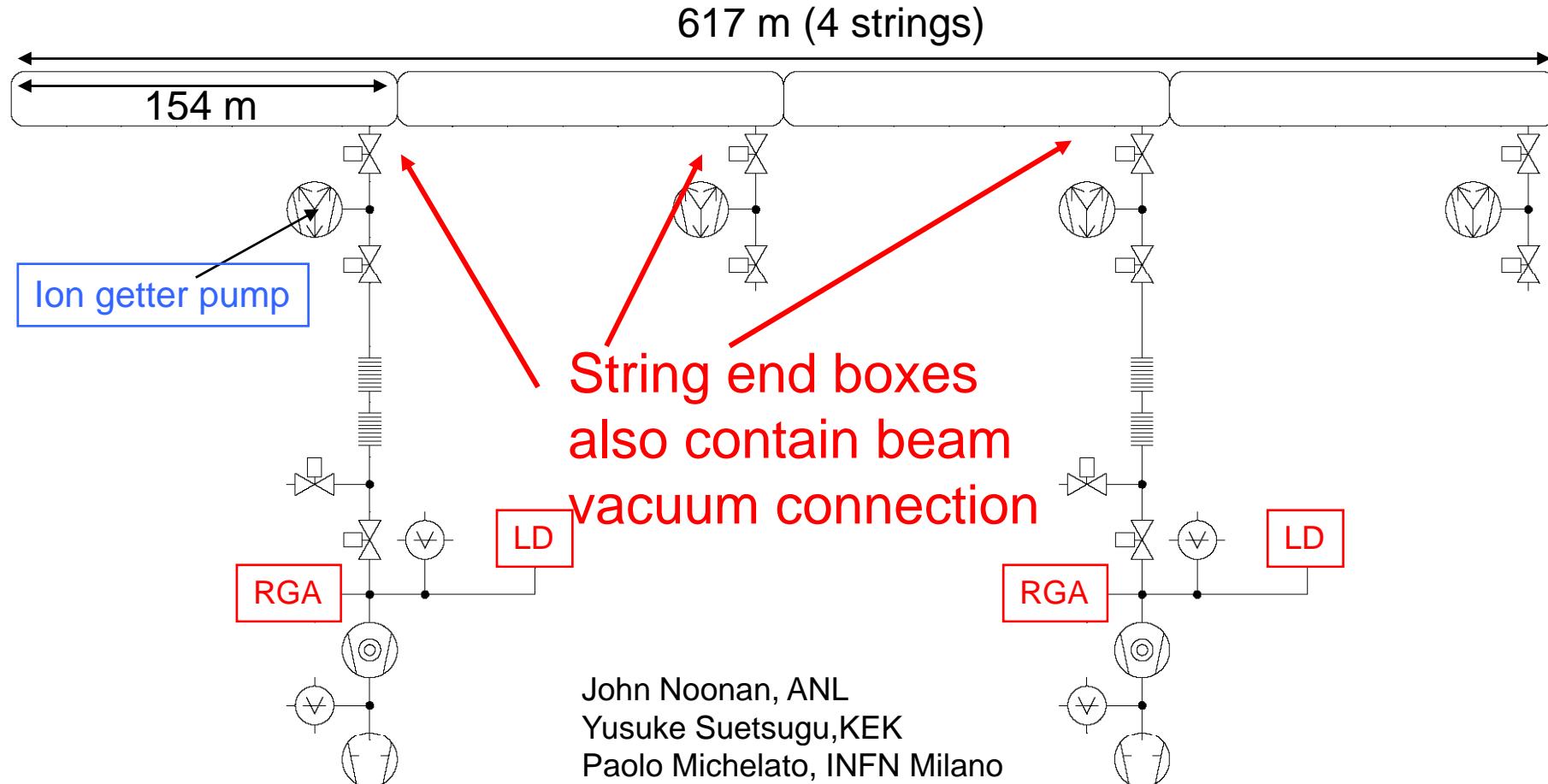


# String End Box



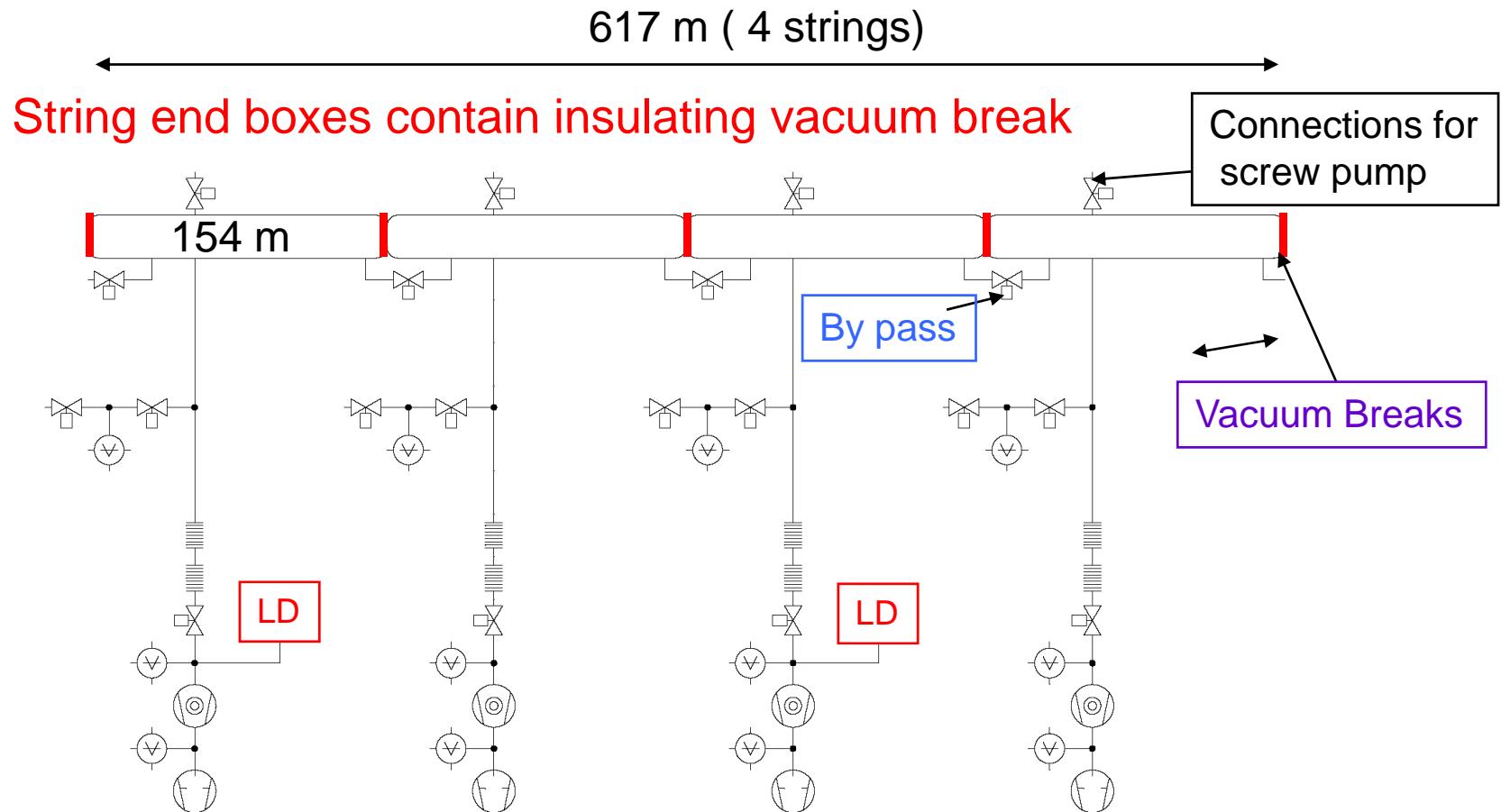
**String end boxes contain  
cryogenic valves, two  
Small helium vessels,  
Instrumentation, and more**

# Beam line vacuum system 1/2



2 TMP pumping units with high sensitivity LD and RGA, safety, clean venting system, slow start pumping etc.

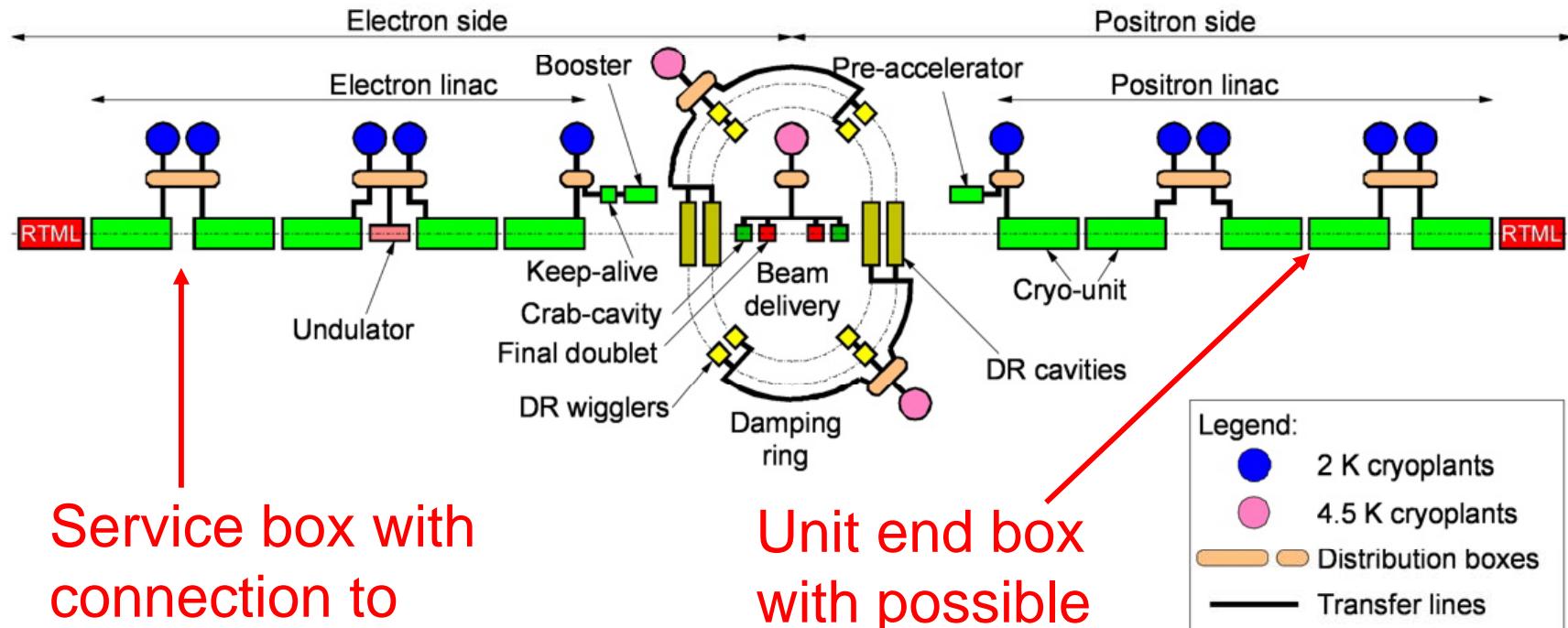
# Insulating vacuum system



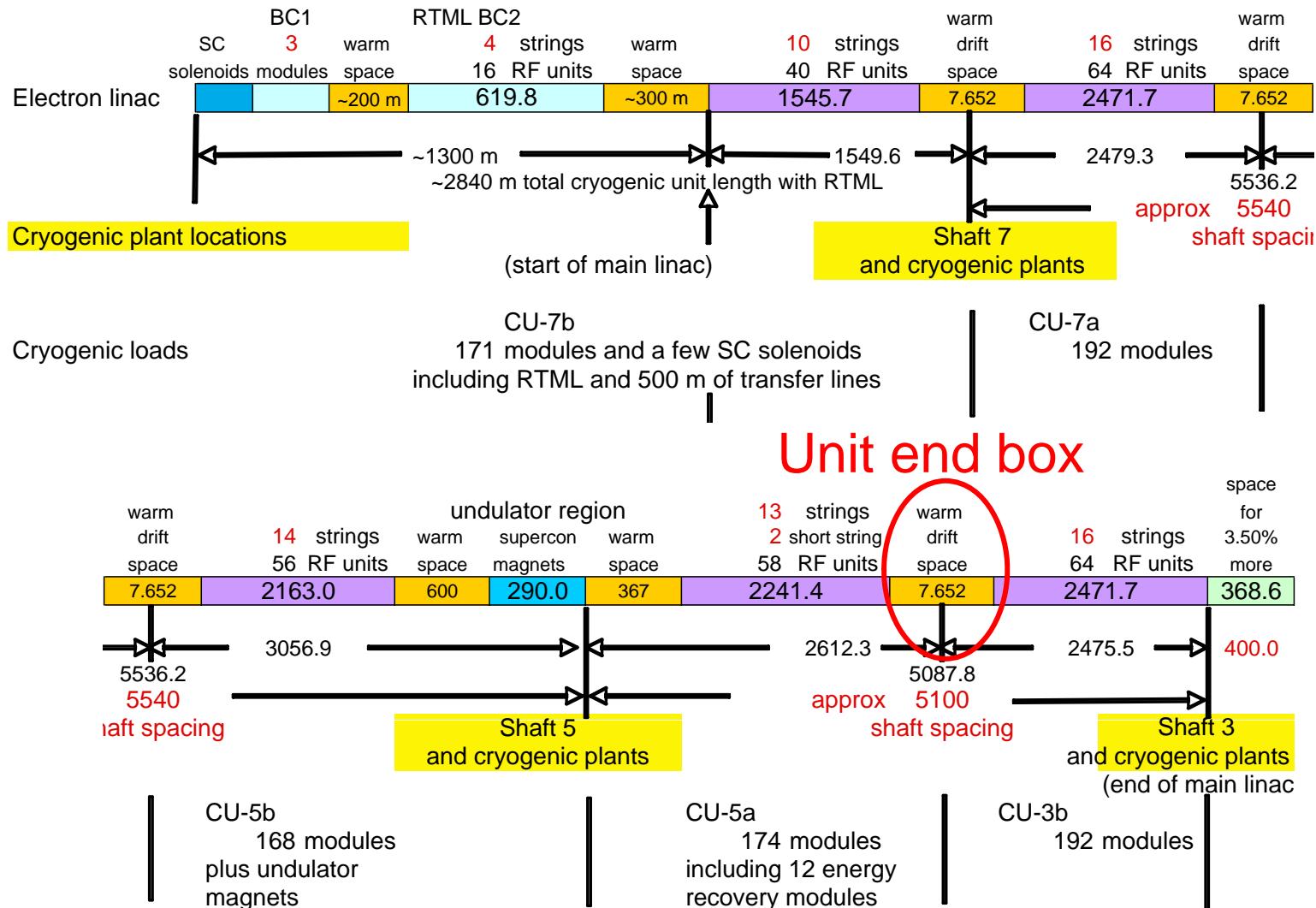
4 TMP pumping units: 2 with LD (leak detector) +  
2 large screw pump for fore pumping

John Noonan, ANL  
Yusuke Suetsugu, KEK  
Paolo Michelato, INFN Milano

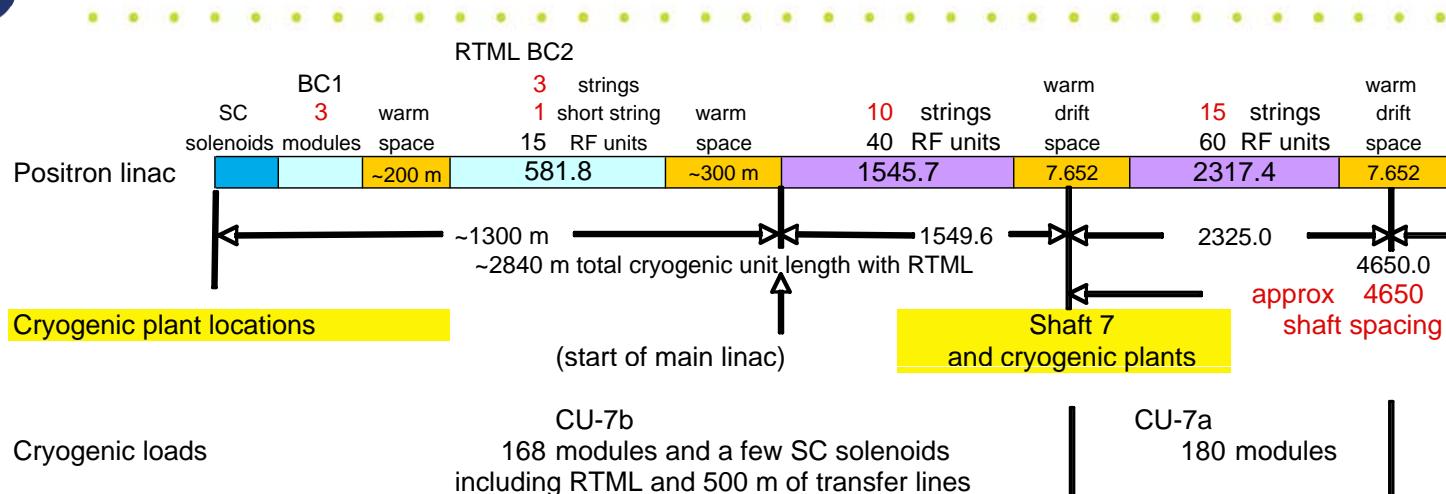
# ILC cryoplant layout



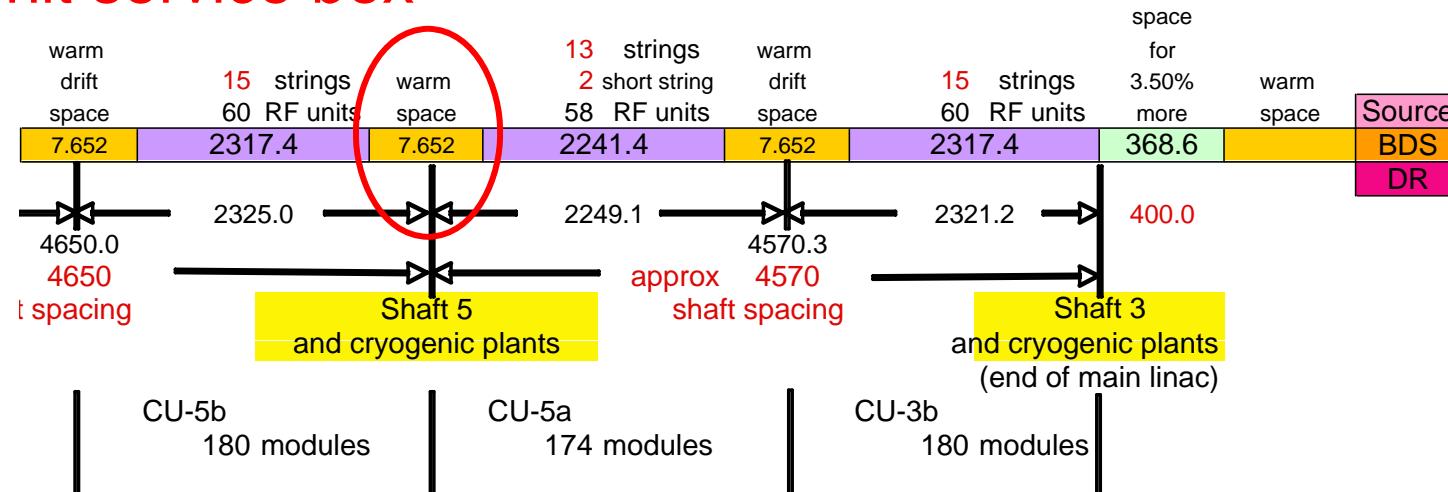
# Main Linac Layout e- side



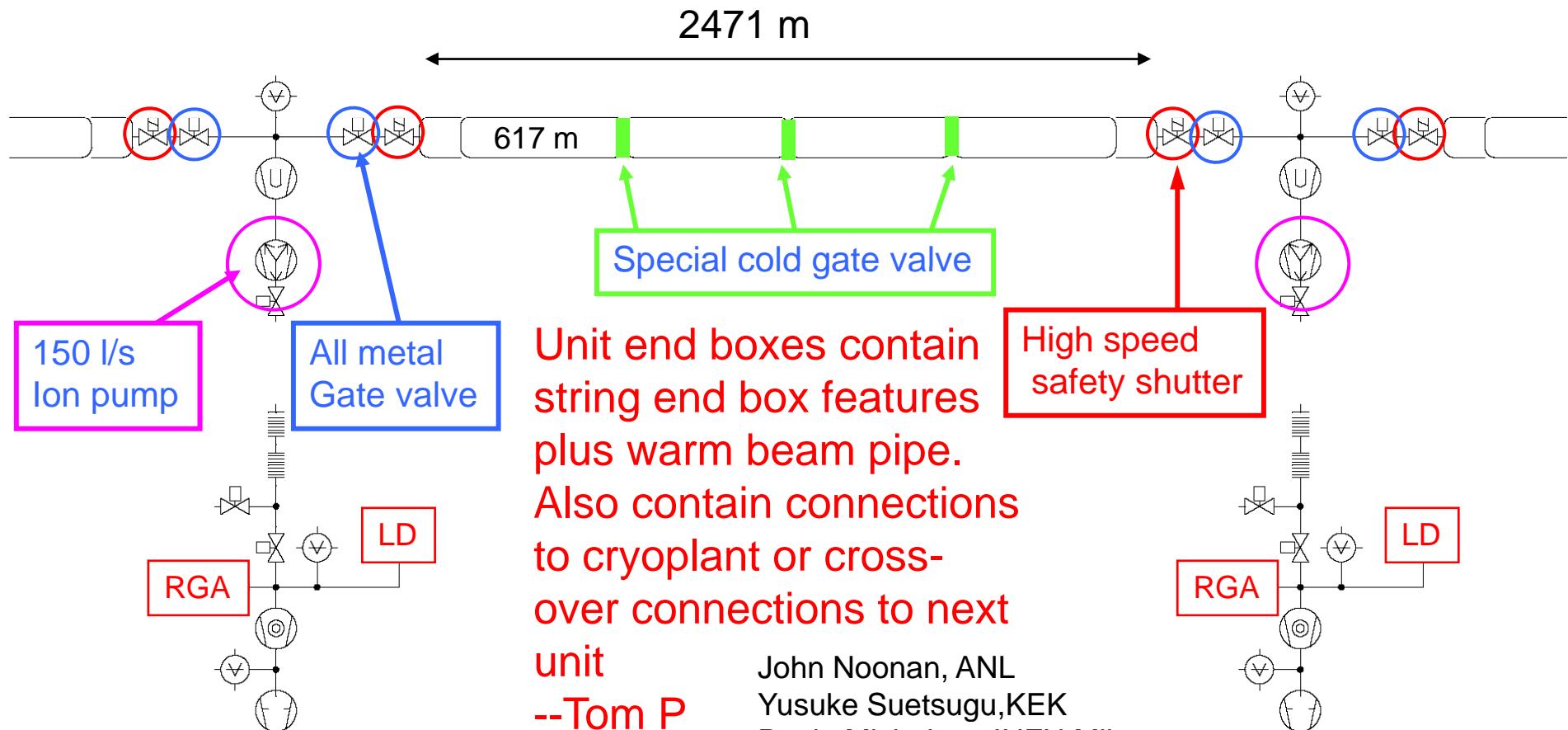
# Main Linac Layout e+ side



## Unit service box



# Beam line vacuum system 2/2



2 TMP pumping units with high sensitivity LD and RGA, safety, clean venting system, slow start pumping etc.



# Unit service and end boxes

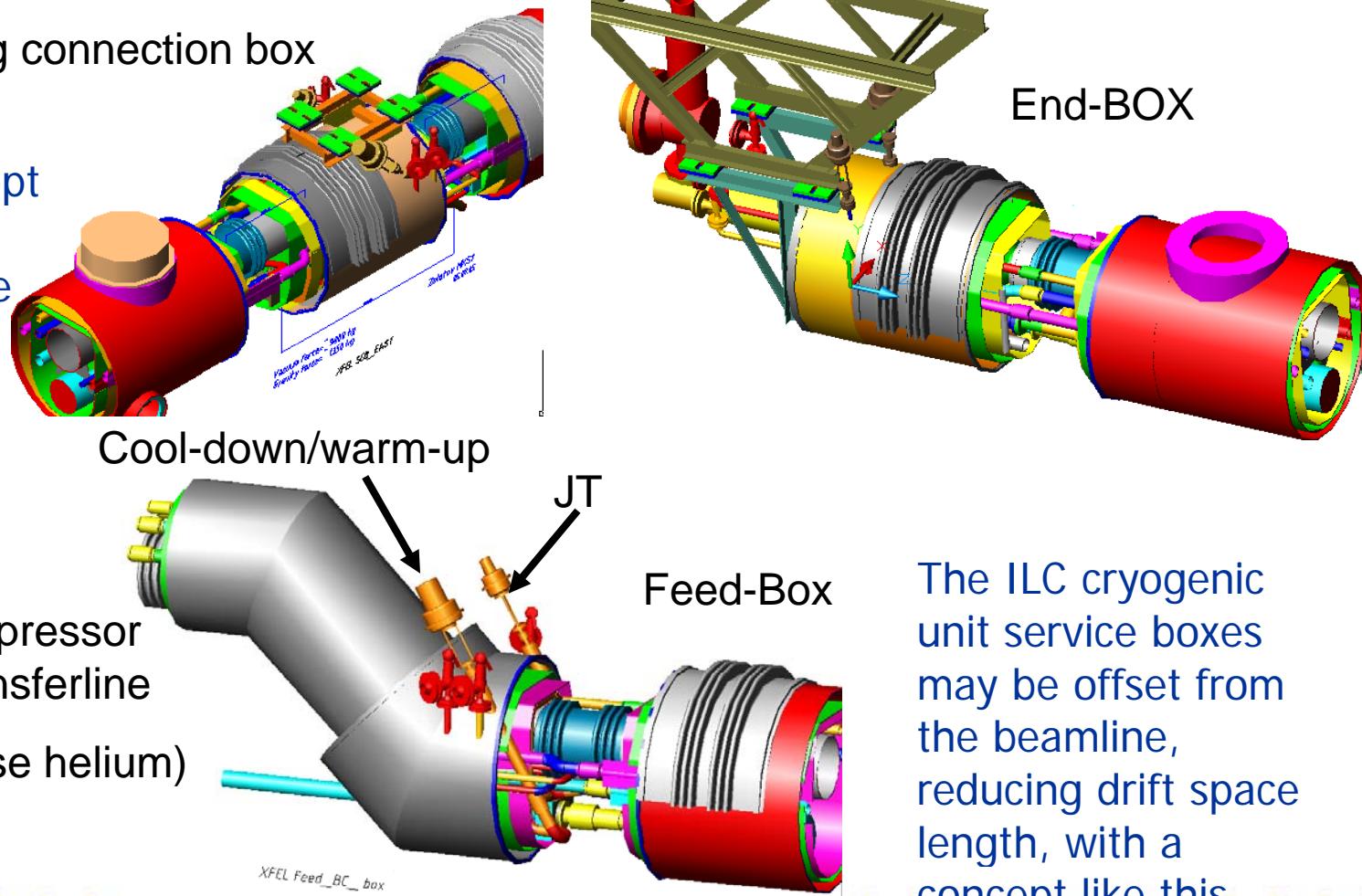
- Very large boxes
- Contain features of string end box, plus
  - Warm-cold beam pipe transitions
  - Pipes offset to create space for beamline components
  - Connections to cryoplants are like cryomodule without RF – full sized pipes within vacuum
  - Large end forces due to vacuum terminations and pipe offsets
  - Various features for insulating and beam vacuum
  - Instrumentation for cryogenics and vacuum
- Some concepts for similar XFEL boxes follow

# XFEL linac cryogenic components

This slide from XFEL\_Cryoplant\_120506.ppt  
by Bernd Petersen

'regular' string connection box

The ILC string  
end box concept  
is like this -- a  
short, separate  
cryostat

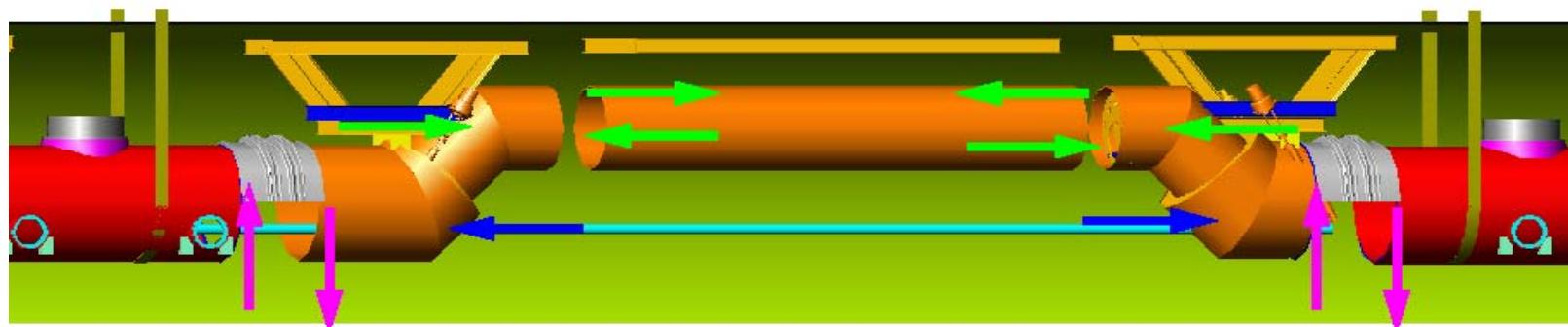


Bunch Compressor  
Bypass Transferline  
(only 1-phase helium)

The ILC cryogenic  
unit service boxes  
may be offset from  
the beamline,  
reducing drift space  
length, with a  
concept like this.

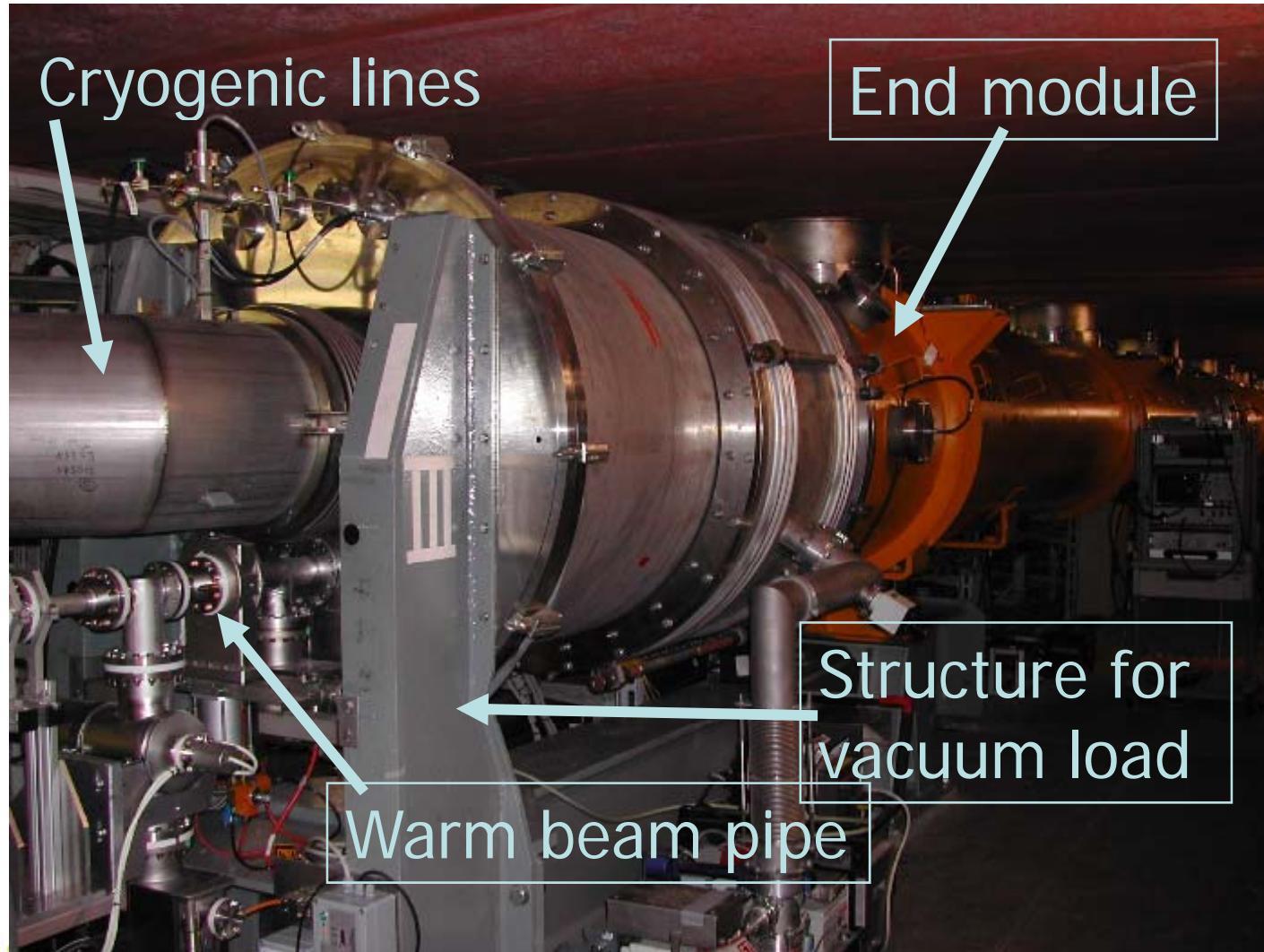
This slide from XFEL\_Cryoplant\_120506.ppt by Bernd Petersen

- The cryogenic unit service boxes may be offset from the beamline as shown, but they would be larger. Drift space is reduced to about 2.5 meters on each end plus warm drift space.



- Verstellkraft = ~0-3tn (bei jeder Richtung)
- Vakuum Kraft = ~9tn
- ← Vakuum Kraft = ~5tn
- Vakuum Kraft = ~12tn

Zolotov MKS1  
05.07.05





# Concluding remarks

- Cryogenic box designs are only conceptual
- Lengths may change
  - Drift space length may change slightly both for string ends and for unit ends
  - For string end box estimate 2.5 meters slot length +1 m / - 0.5 m range
  - For cryogenic unit end box or service (feed) box, selected cryomodule slot length = 12.65 m
    - Estimate 7.65 m of this is available warm beam tube length
- Locations of short strings may change
  - Locations with only 116.4 m between string end boxes may change
- Cryogenic box design is a major task for the EDR
  - Will not have detailed drawings in 2010
  - Aim for good 3-D CAD models and better definition of lengths and interfaces