



# Conventional Facility & Siting (CF&S) Overview for the Positron Source

John Osborne / CERN

Acknowledgement : Jean-Luc Baldy CERN, Fred Asiri SLAC, Vic Kuchler FERMILAB

**e + source kick-off meeting**

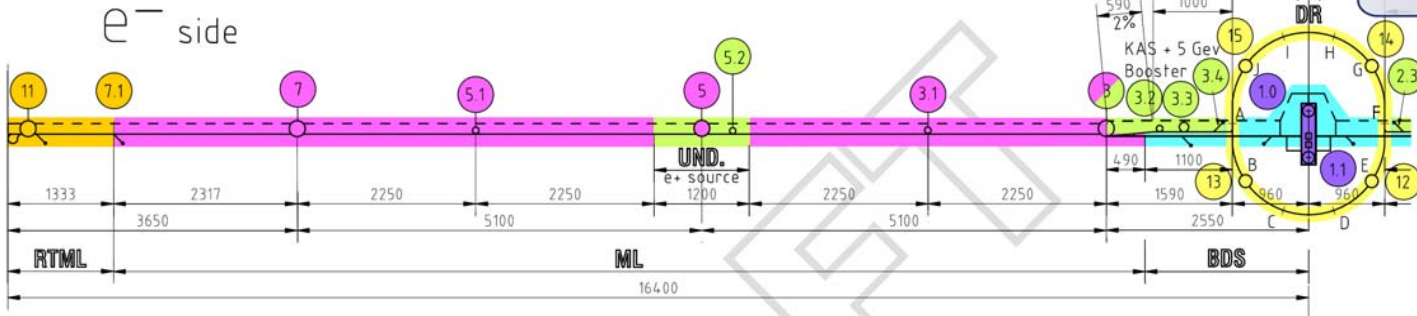


# CF&S Overview for the Positron Source

- Current Status of :
  - Civil Engineering Layouts (with emphasis on Europe)
  - Breakdown of CF&S RDR Cost Estimates (What's included)
  - CF&S General Assumptions for RDR Estimates
  - Cooling Water Assumptions
  - Air Treatment Design Basis
  - CF&S EDR Planning
  - CF&S Draft Construction Schedule

# Current Status

**DRAFT**

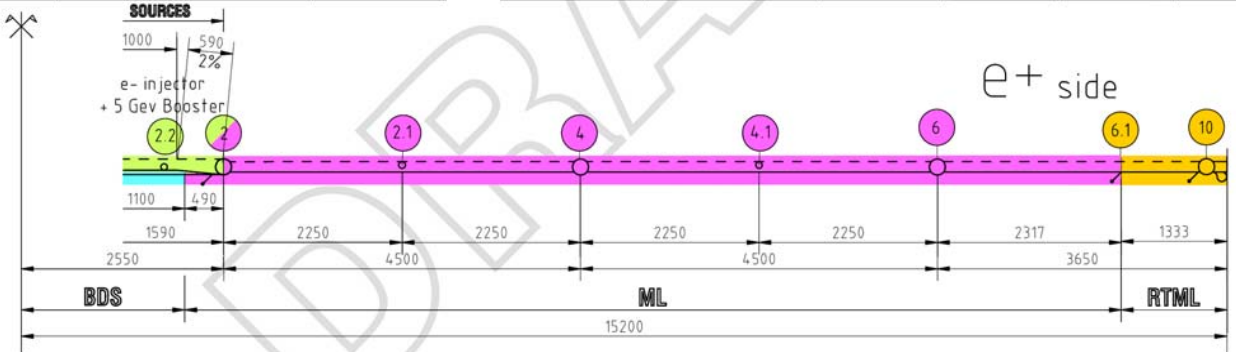


SITE / TUNNEL LENGTHS (m)

e <sup>-</sup> side ML + RTML	e <sup>+</sup> side ML + RTML	BDS + DR + sources	TOTAL
13 850 / 27 700	12 650 / 25 300	5100 / 20 100	31600 / 73 100

TUNNELS

Area	e <sup>-</sup> inject. KAS beam + serv	DR	RTML beam + serv	ML beam + serv	BDS beam + serv	BDS Survey
φm	4.5	4.5	4.5 + 4.5	4.5 + 4.5	4.5 + 4.5	1.5 x 2.2



- Legend:
- RTML
  - ML
  - DR
  - Sources e- KAS
  - BDS
  - Detectors Area

**SHAFTS**

Point	1.0	1.1	2	3	3.3	5.2	4	5	6	7	10	11	12/E	13/B	14/G	15/J
φm	16	16	14	14	4	4	14	14	9	9	14	14	9	9	9	9

**BORINGS**

Point	2.1, 3.1, 4.1, 5.1	2.2, 3.2
φm	150	

**SHAFT BASE CAVERNS**

Point	2, 3, 4, 5, 6, 7, 10, 11
(LxWxH) m	49 x 16 x 18 + 3 storeys

**SOURCES CAVERNS**

Point	Undulator	KAS, 3.3	e- injector	2.2, 3.2
(LxWxH) m	70 x 22.5 x 15 70 x 13 x 10	22 x 15 x 15	110 x 15 x 10 27.5 x 22 x 15	7 x 15 x 5

**DR ALCOVES**

Point	A, C, D, F, H, I	12, 13, 14, 15
(LxWxH) m	16 x 8 x 8	50 x 10.5 x 10 + 1 storey

**DETECTORS HALL**

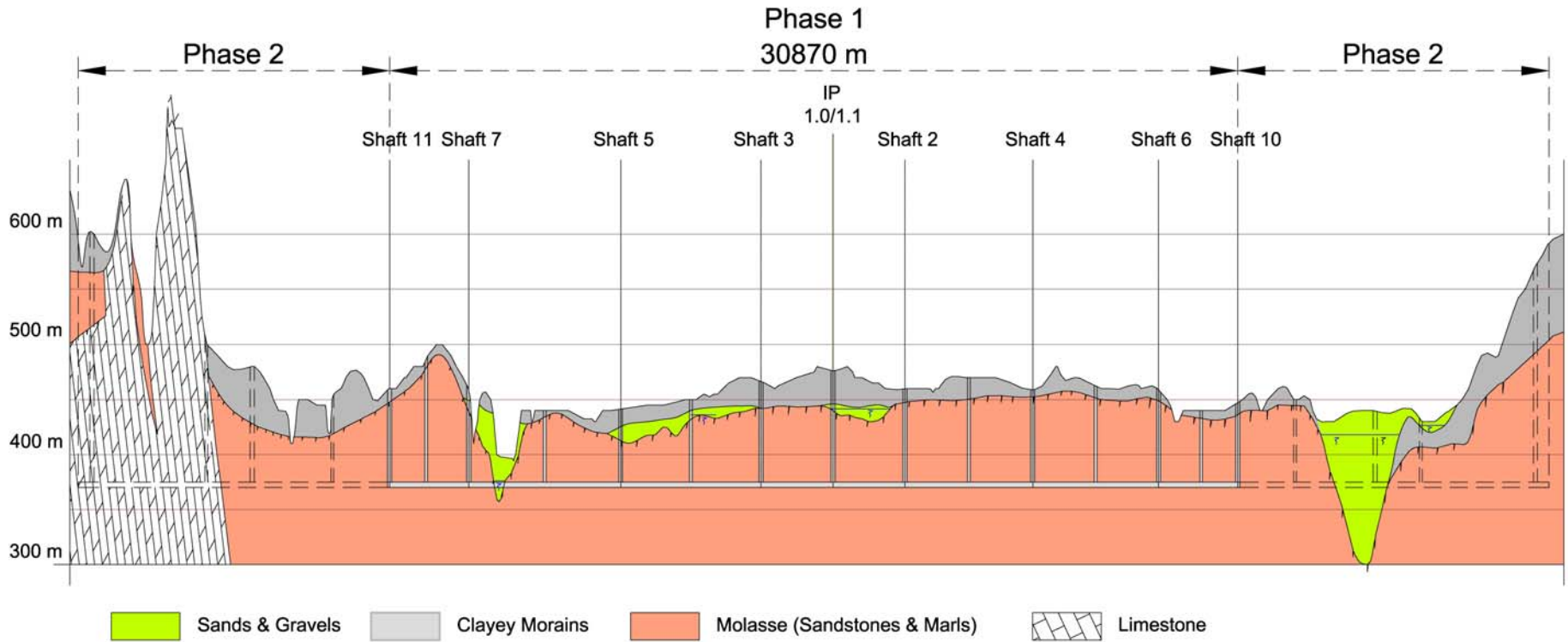
Point	10, 11
(LxWxH) m	120 x 25 x 35

**MAIN BEAM DUMPS ( \ )**

Point	11.1 (2x)	6.1, 7.1, 10, 11	2-F, 3-A	2.3, 3.4
(LxWxH) m	26 x 13 x 15 + 1 storey	20 x 10 x 10		



# EUROPE – CERN Long Profile

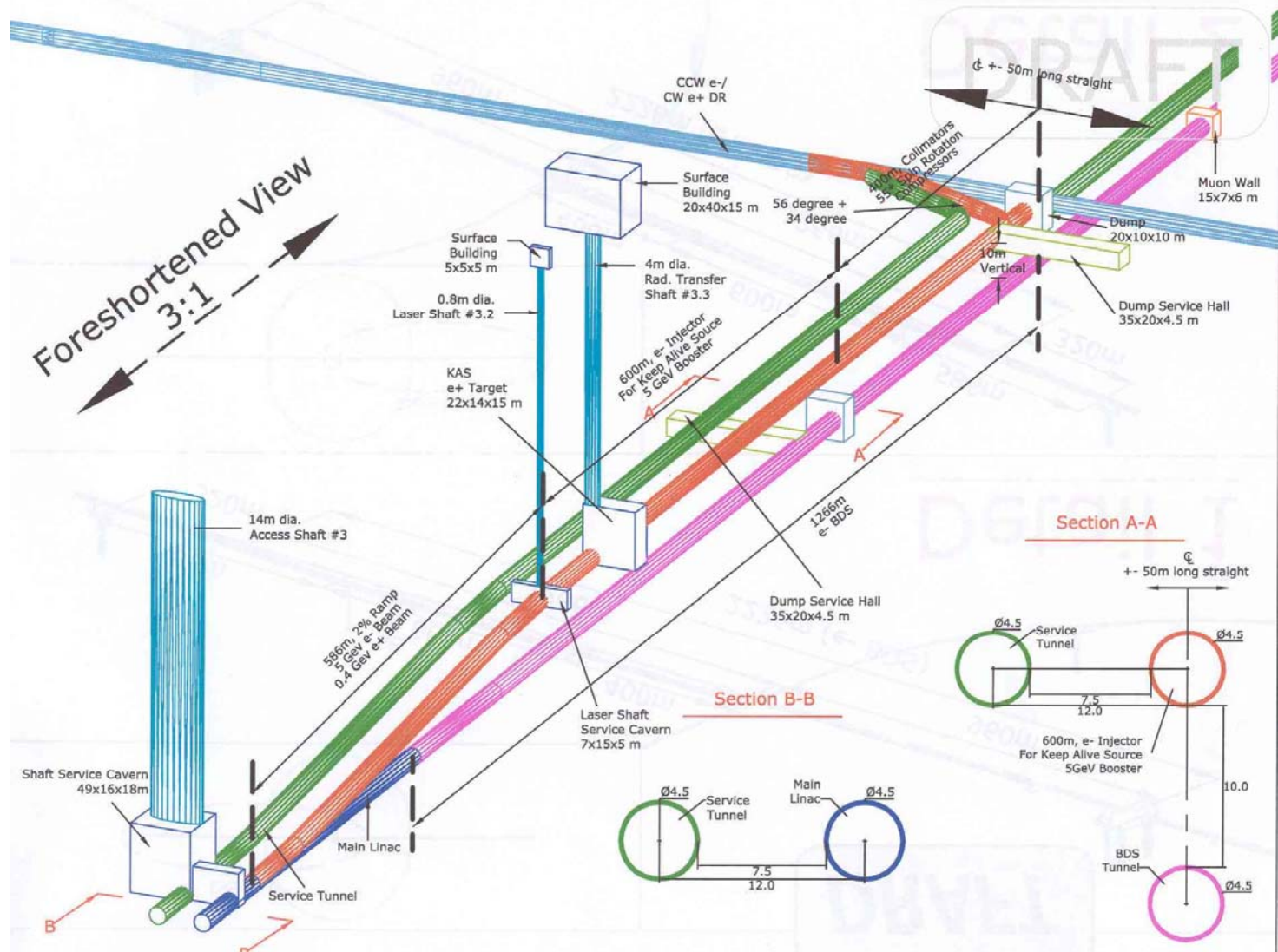








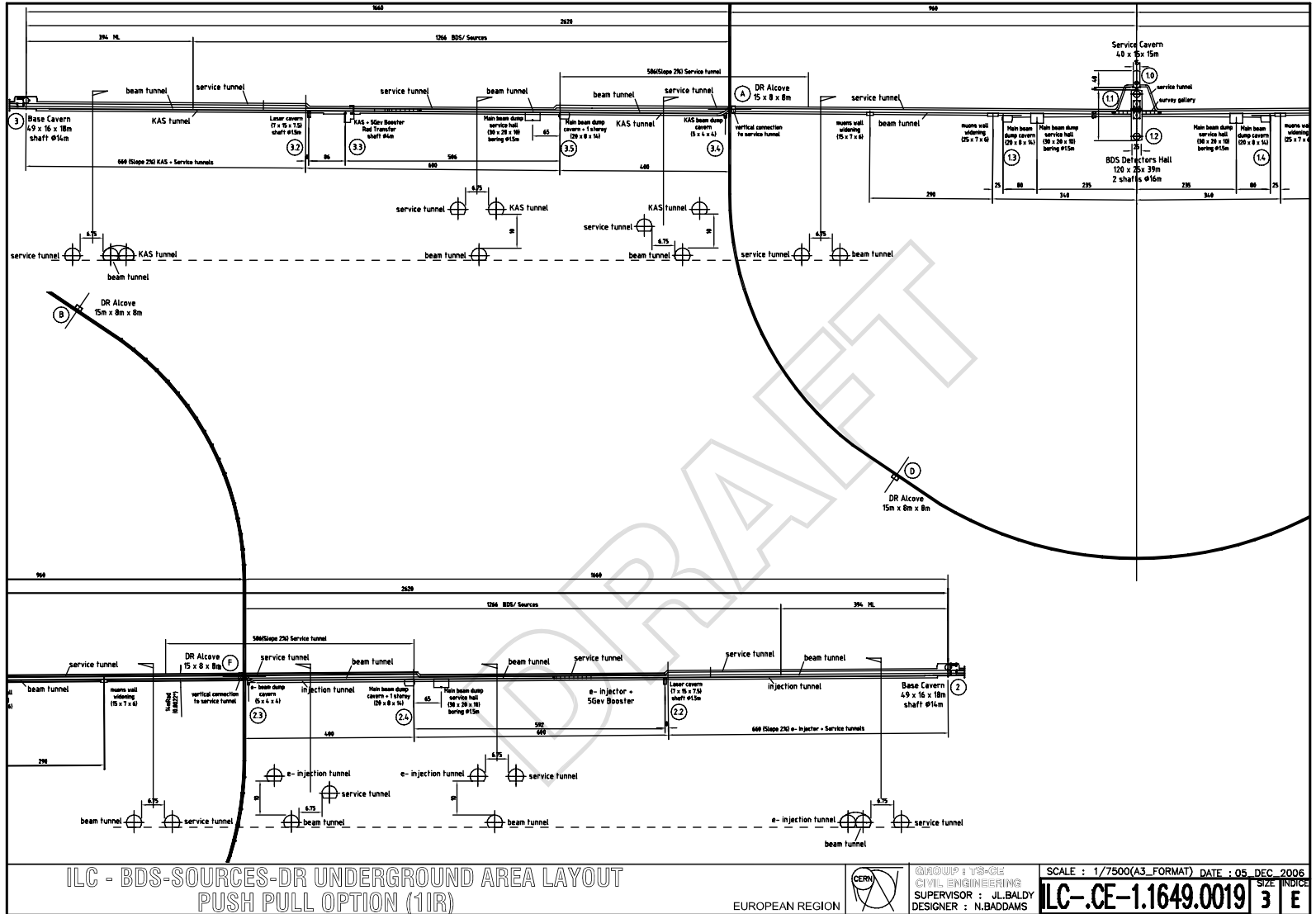
# Positron Source 3d Layout



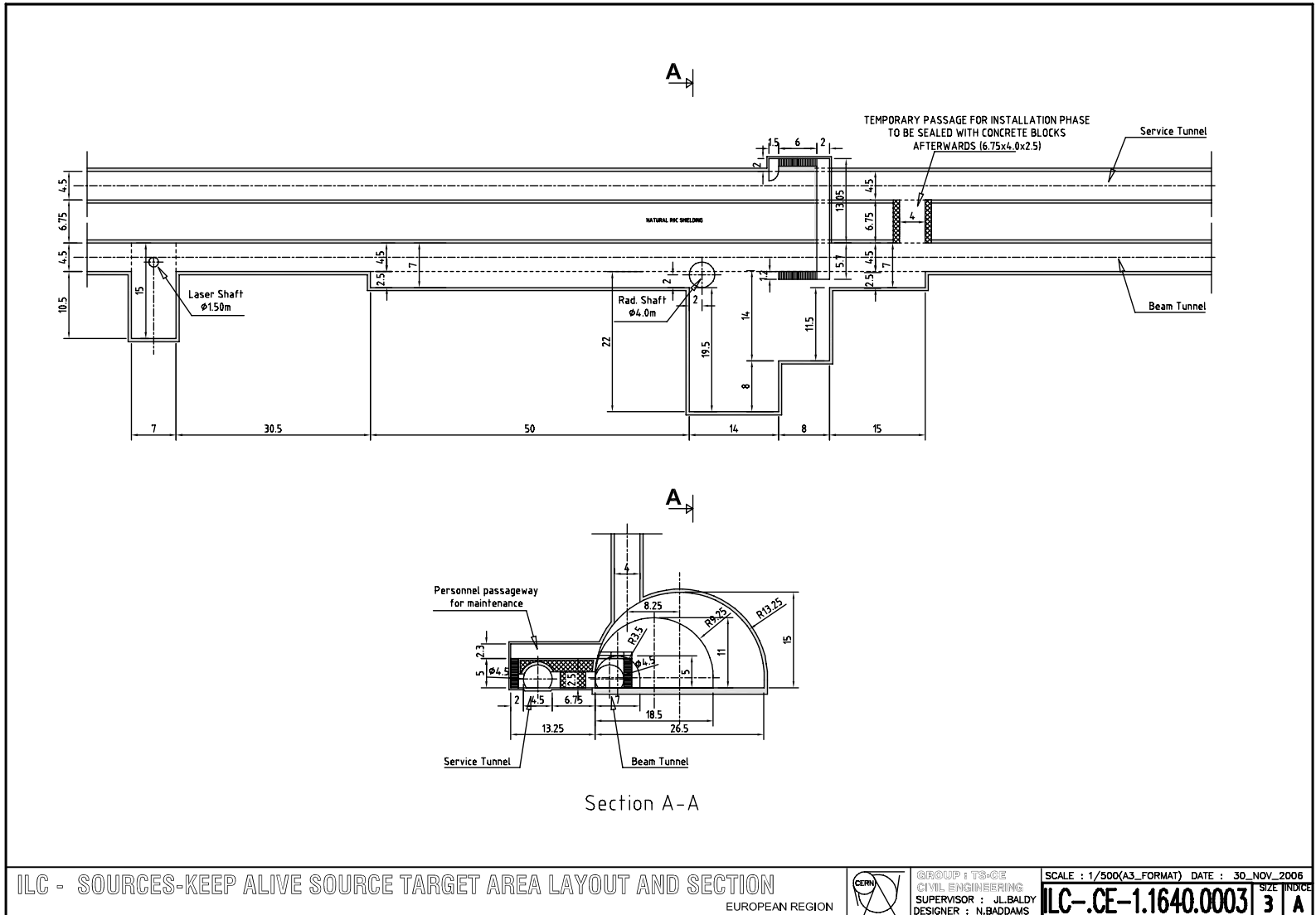
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# BDS Sources Layouts

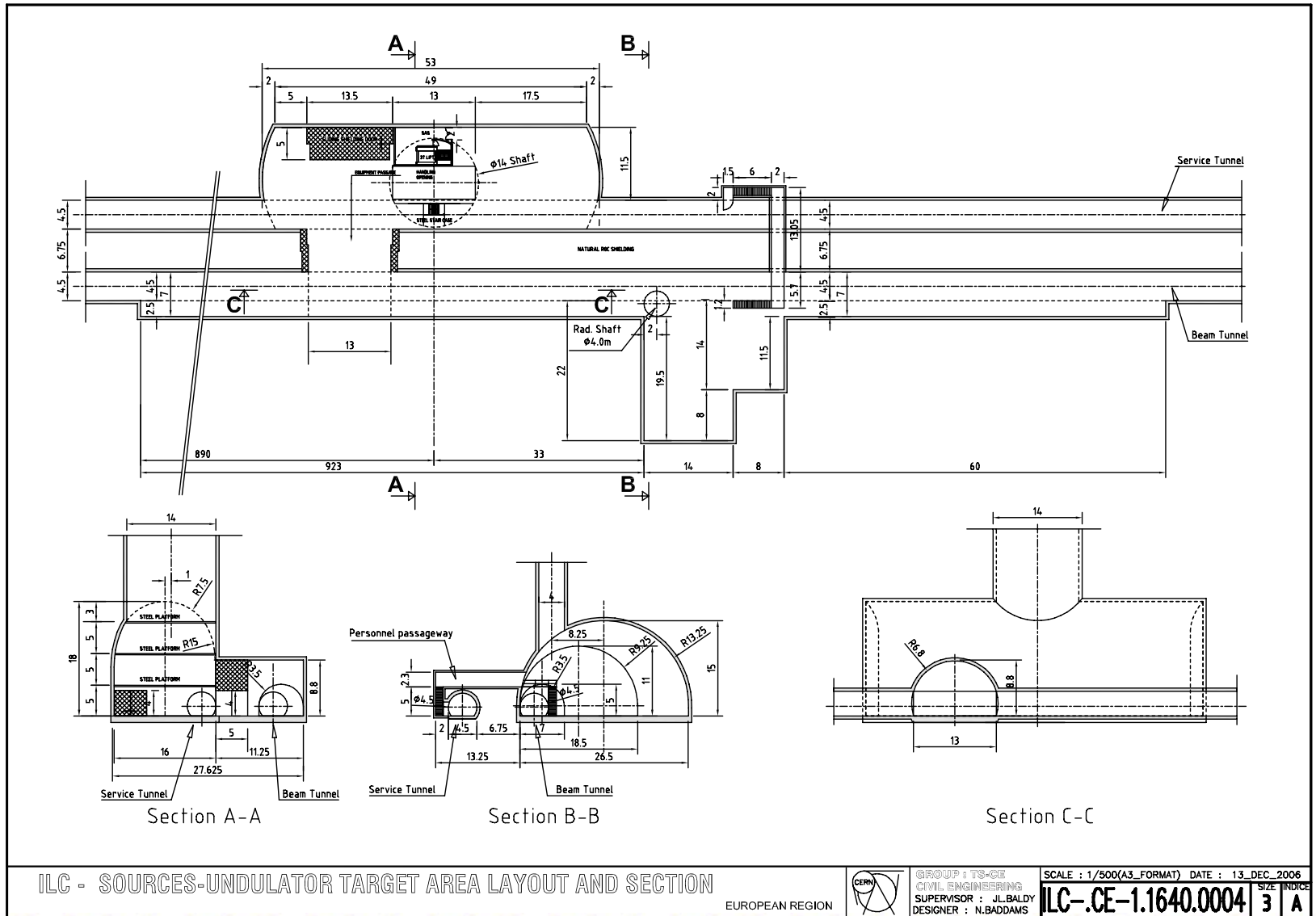


# Keep Alive Source Underground Layouts

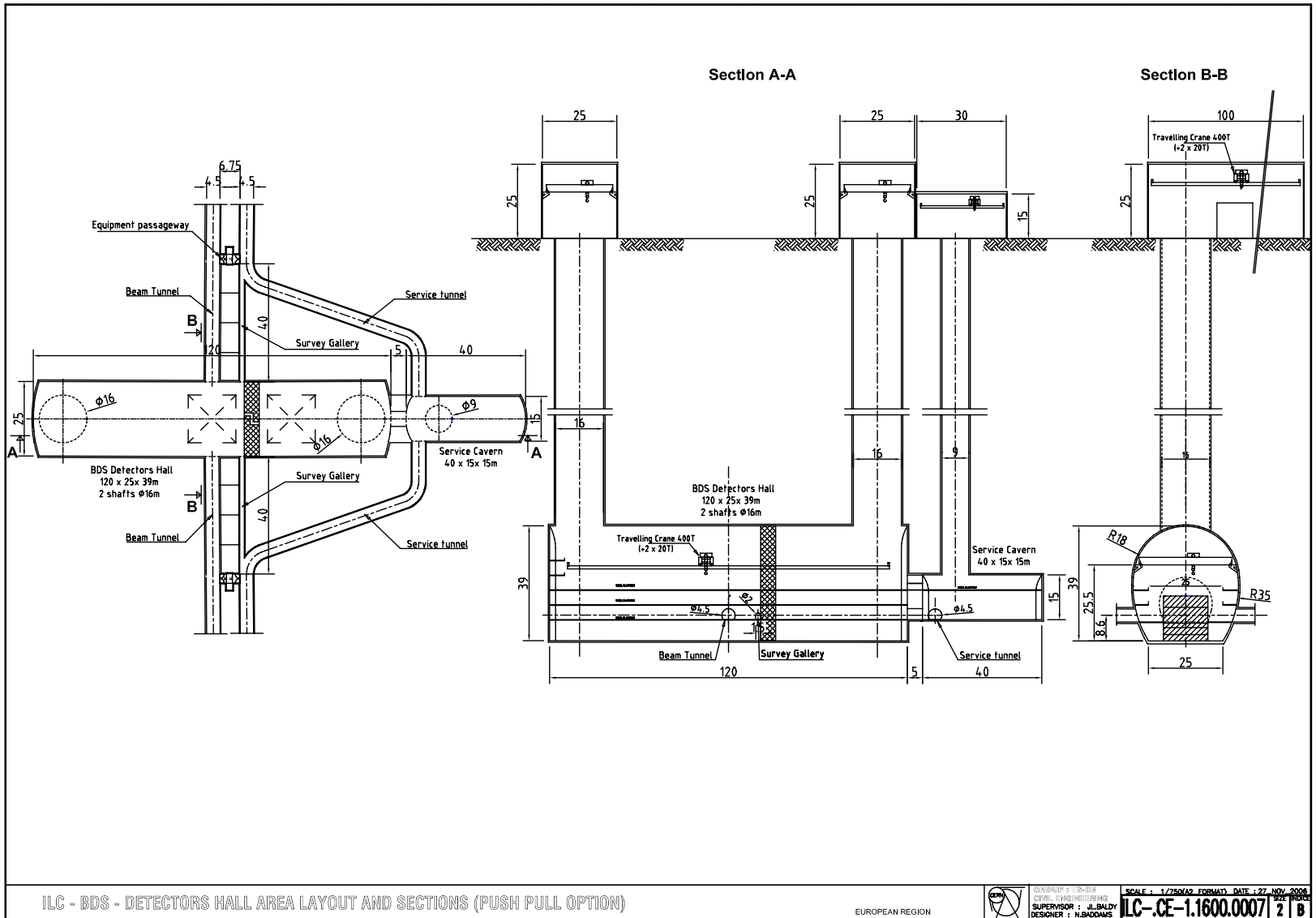




# Undulator Underground Complex



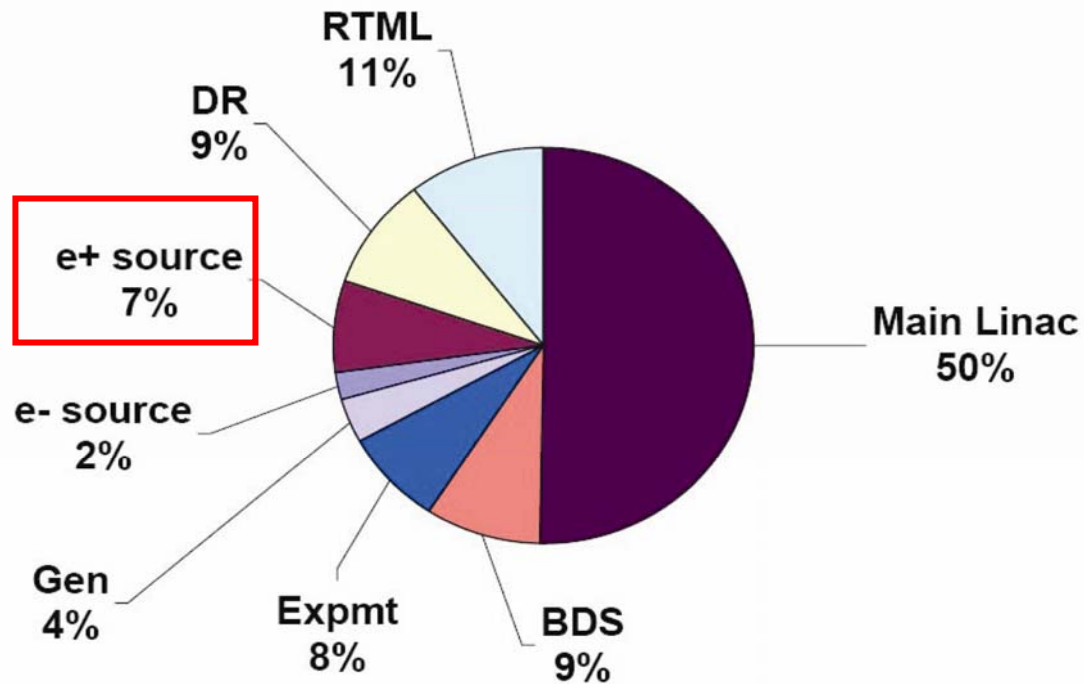
# Interaction Region Layout for RDR





## Total CFS Costs and Statistics

DISTRIBUTION BY AREA SYSTEM,  
BASED ON AMERICAS ESTIMATE

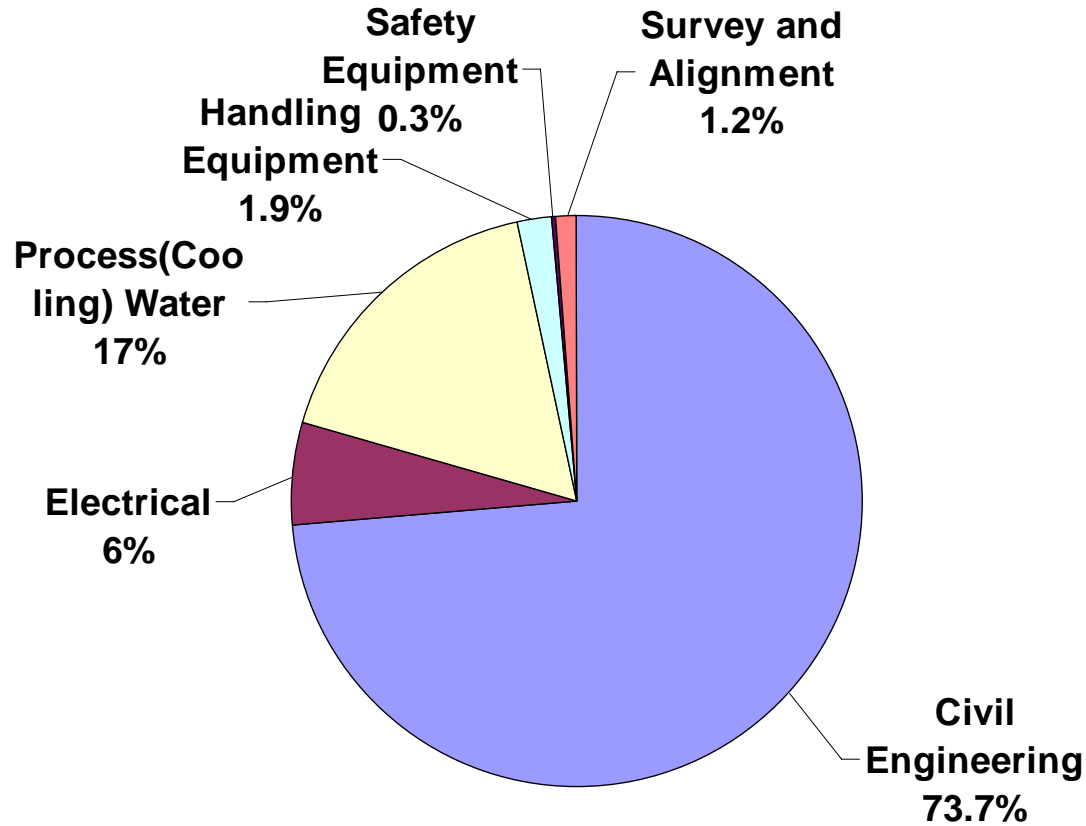


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# Total CFS Costs and Statistics for e+ Source

Expected Final Contract Costs



Underground work is about 74% of Civil Cost

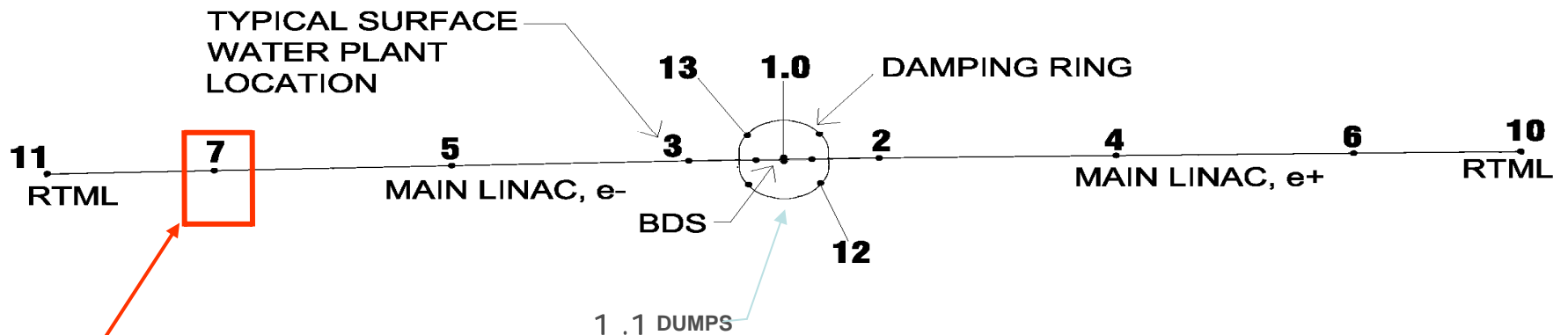


## CF&S General Assumptions for EDR Criteria

- **General Considerations**
  - **Local Geology will Determine the Actual Shape of the Caverns**
  - **A “Dimensional Envelope” Needs to be Established for Each major component of e+ source system for during;**
    - **Installation & Maintenance**
    - **Commissioning & operation**
  - **“Dimensional Envelope” Should Include all Supporting Utility Requirements**
  - **Exiting Requirements Need to be Revisited from Installation, Maintenance and Operation Point of View**
- **Evolving Constraints and Criteria**
  - **Life Safety Egress Requirements**
  - **Construction Configuration Requirements**
  - **Operational Configuration Requirements**
- **Identification of Clear Boundaries Between CFS and Each Major Components**



# RDR Surface Water Plant locations



In RDR, this system at Shaft 7 serving ML, is what we used

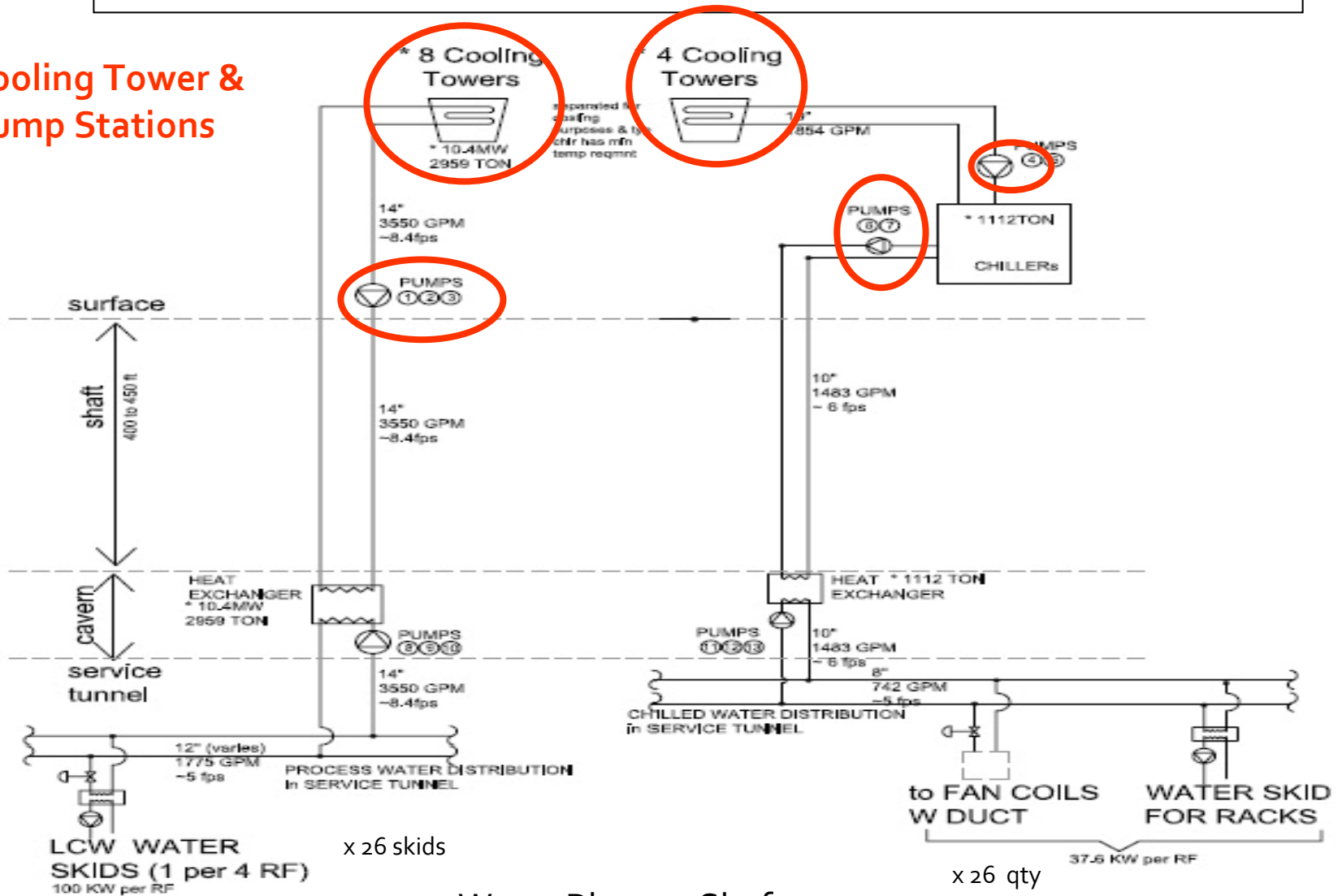
In RDR, we used simplified distribution by Area System





# RDR Process Water Schematic

## Cooling Tower & Pump Stations





# RDR Process Water Concept

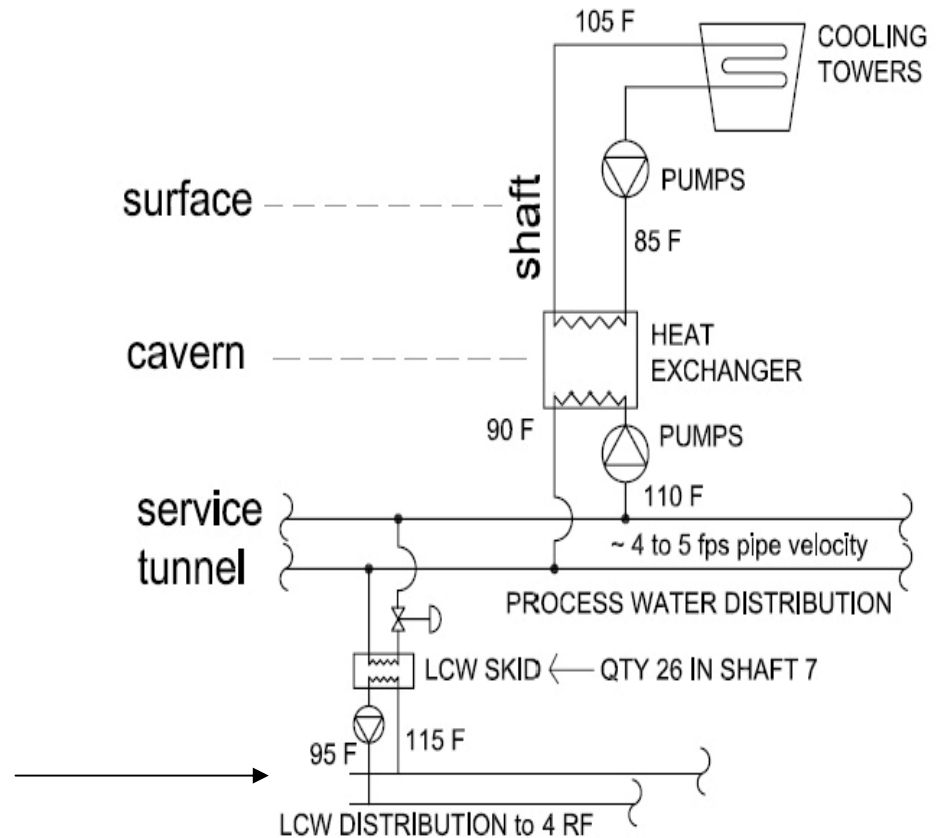
## What's included

- Cooling Towers for Process Water/LCW (the chilled water is separate system)
- Pumps, surface and underground
- Heat Exchanger, LCW skid
- Piping, insulation, valves, controls and other process water accessories

## What was NOT included

- Cooling tower system for Cryo

Simplified schematic based on Main Linac RF @ Shaft 7





# RDR Process Water: Heat Load Basis- Total Loads

Thermal Loads used for e+ Source

Area System	LCW	Chilled Water	Total
SOURCES e-	2.880	1.420	<b>4.300</b>
SOURCES e+	17.480	5.330	<b>22.810</b>
DR e-	8.838	0.924	<b>9.762</b>
DR e+	8.838	0.924	<b>9.762</b>
RTML	9.254	1.335	<b>10.589</b>
MAIN LINAC	56.000	21.056	<b>77.056</b>
BDS	10.290	0.982	<b>11.272</b>
DUMPS	36.000	0.000	<b>36.000</b>
	149.58	31.971	182



# Air treatment Design Basis

- The design temperature for service and beam tunnels is 85-90F (29-32C). Air mixing fans will be used for temperature stability, possibly using process water for minor temperature adjustment.
- Used the basis that airflow could pass from the service tunnel to the beam tunnel through fire/smoke/ODH/radiation protected passages between the tunnels. This assumes that radiation/oxygen deficiency hazards (ODH) do not exist or can be mitigated between the tunnels from the standpoint of air mixing. This item needs concurrence as soon as possible.





- **Air Treatment Components in RDR:**
  - Large air handling systems providing heating, cooling, dehumidification, humidification.
  - Fans for air purge, tunnel and shaft pressurization
  - Miscellaneous ducting and accessories, dampers, insulation, etc
  
- **Air treatment design is dependent on the ventilation requirements and the heat load criteria received from area system**
  
- **Air treatment and purge systems were not fully investigated for radiation issues**





# CFS – EUROPE TECHNICAL TIME SCHEDULE

## 1. Presentation of Time Schedule

- *It covers all main tasks from now until second year after To.*
- *To is when the official green light is given to the project.*
- *It is tentative and based on European views (approved by the other Regions with some comments).*
- *It is a technical schedule : no delays or float is included for approval processes, political or financial negotiations.....*
- *However it is aimed at clarifying :*
  - *the logical sequence of main tasks*
  - *a clear splitting of what should be taken by ILC GDE and what will be in the hands of the bidders (if their offers include the provision of CFS works)*



# CFS – EUROPE TECHNICAL TIME SCHEDULE

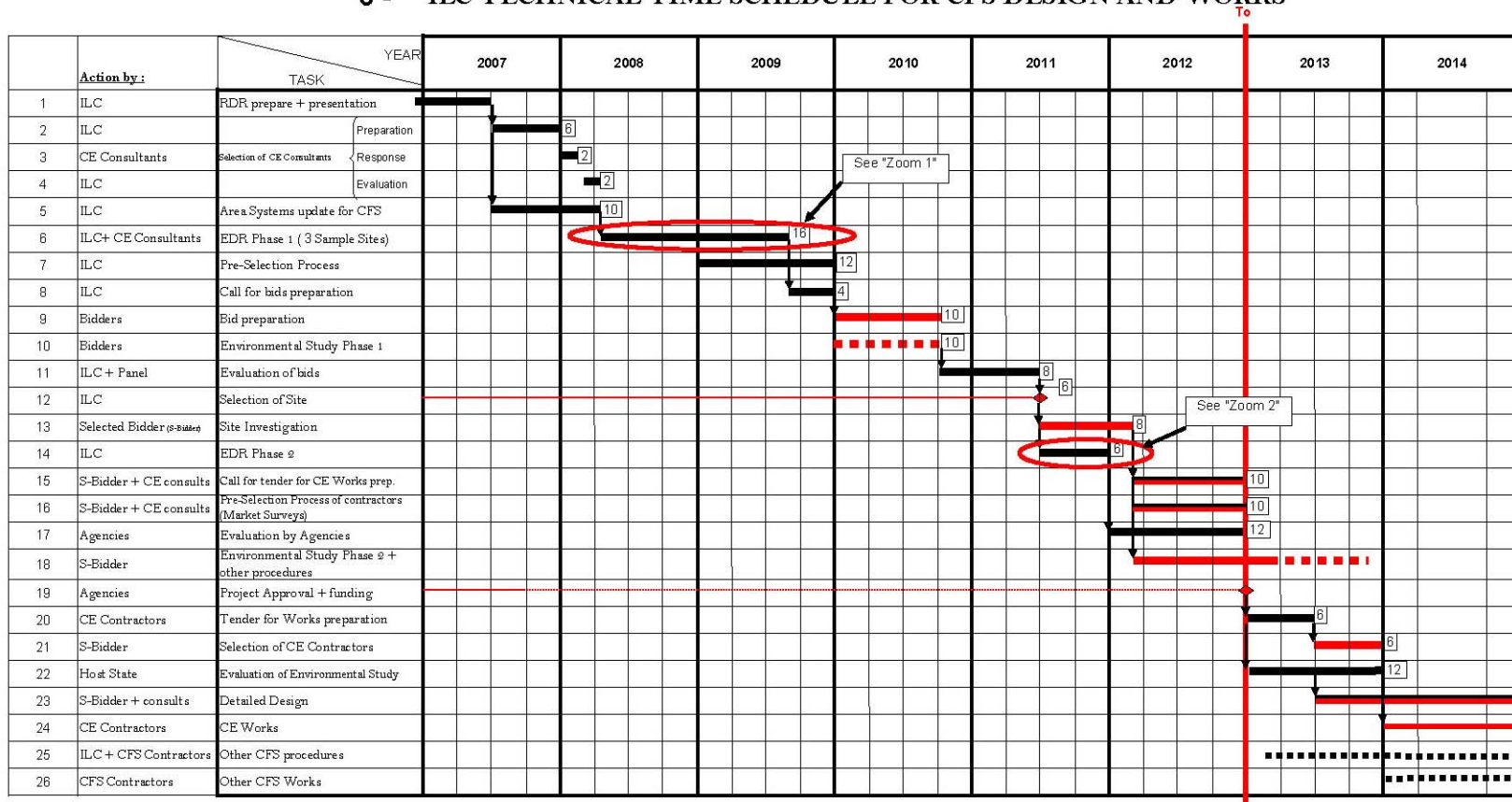
## 2. Adopted «Philosophy»

- *Get the necessary information from the Area, technical and global systems as soon as possible (on critical path)*
- *Work as early as possible on an EDR phase 1 (3 sample sites)*
- *Use the EDR phase 1 to carry out the bidding selection process for the “final” selected site*
- *Use the selected site to carry out on EDR phase 2 (fully focused on this site)*
- *Use EDR phase 2 to seek and obtain the official green light for the project (To)*
- *Carry out the environmental studies as much as possible before To on the basis of EDR phase 1 (Bidder) and EDR phase 2 (Bidder + GDE)*



# CFS – EUROPE TECHNICAL TIME SCHEDULE

## 3 - ILC TECHNICAL TIME SCHEDULE FOR CFS DESIGN AND WORKS



- Notes :**
1. The mentioned 'Actions by bidder(s)' assumes that the selected Host State manages and provides the financing for (at least) the CE Works in its bid to host. These Actions are highlighted in RED.
  2. Line 11 : Panel of internationally recognised experts will have to be set up to evaluate the bids, rank them and propose a "winner".
  3. Overall management by ILC-GDE-CFS teams which will be necessary at various levels is not systematically mentioned in the action column.
  4. Provided that the overall time span of 7 years from To for construction works and installation is confirmed, this schedule implies start of commissioning at the end of 2019.

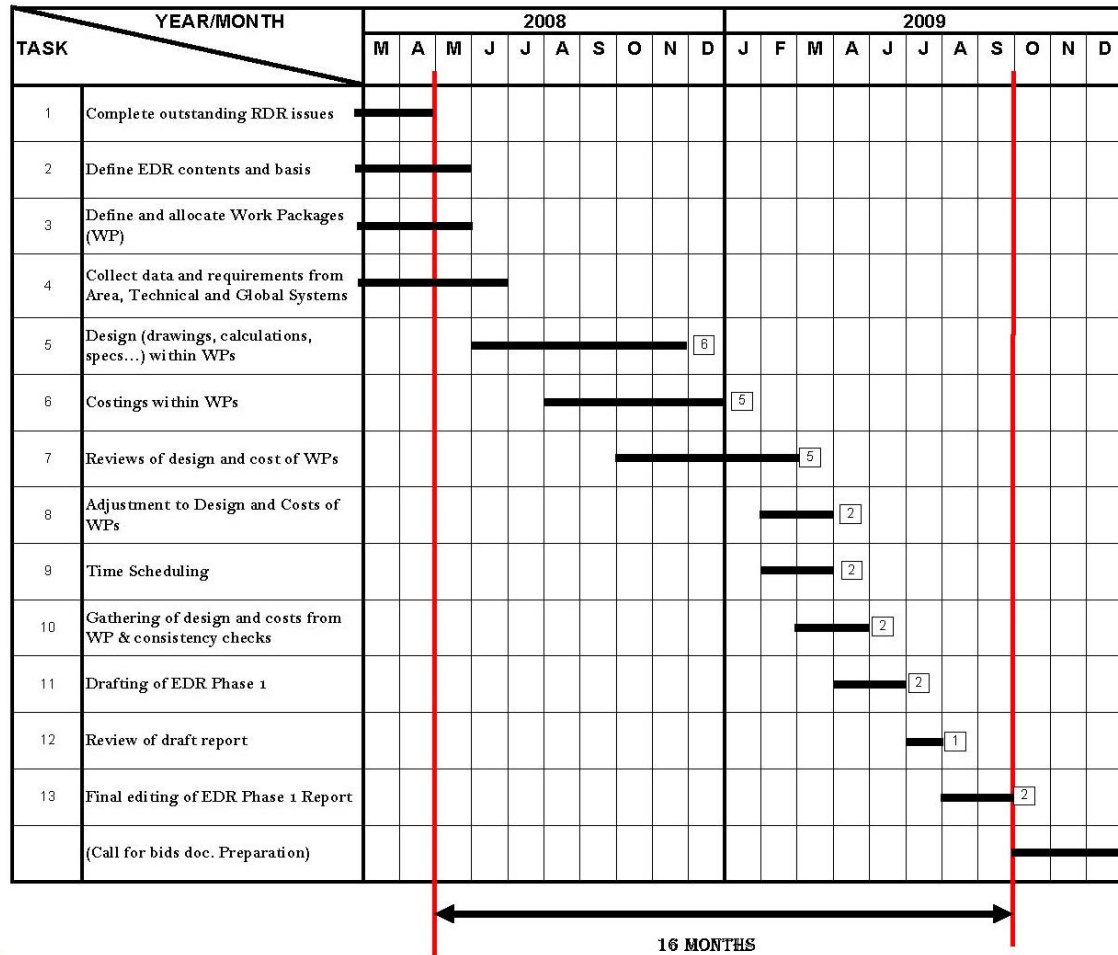
CFS Europe - 2 July 2007



# CFS – EUROPE TECHNICAL TIME SCHEDULE

## ILC TECHNICAL TIME SCHEDULE FOR CFS

### 4 - ZOOM 1 - EDR PHASE 1 (3 SAMPLE SITES) - 16 MONTHS



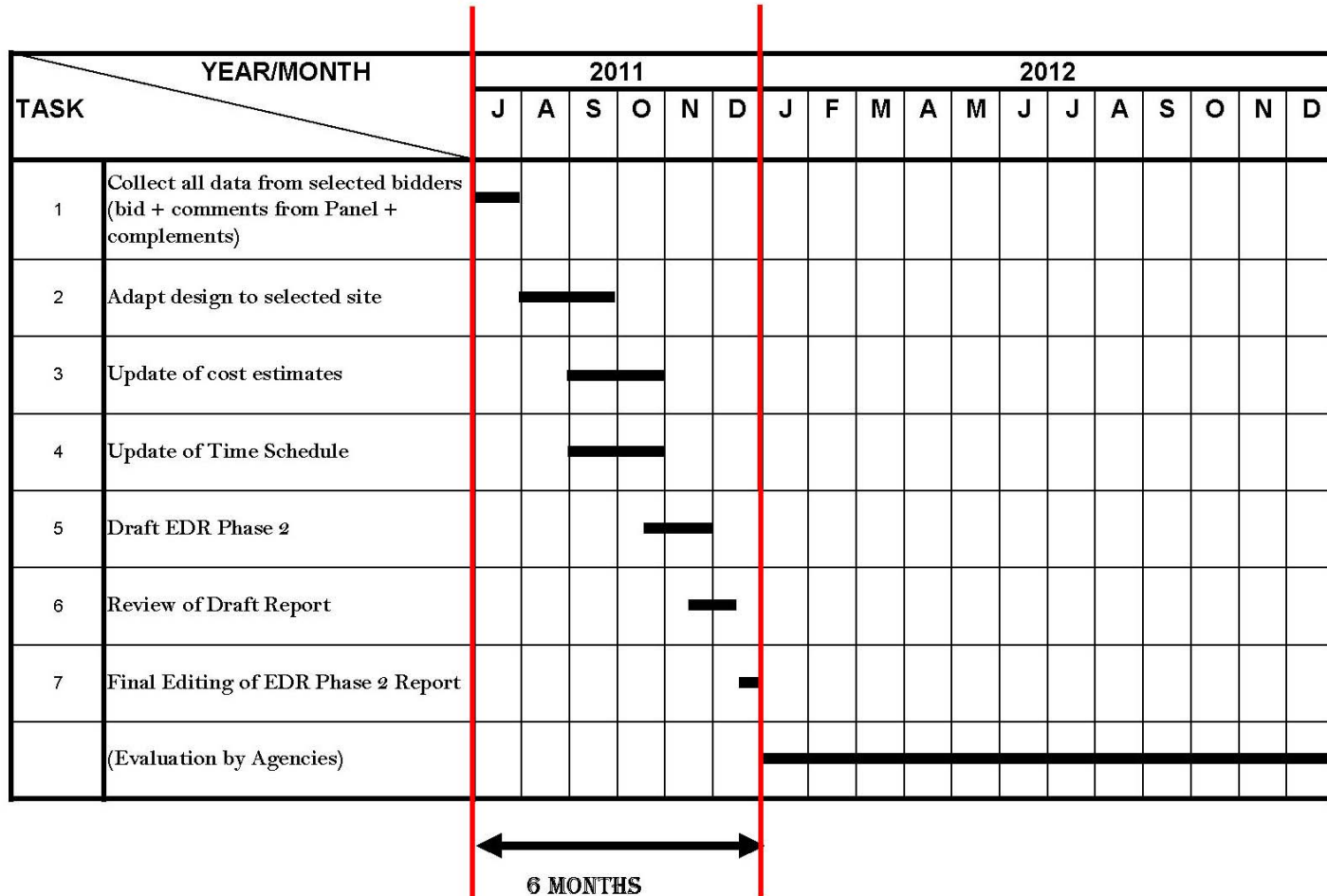
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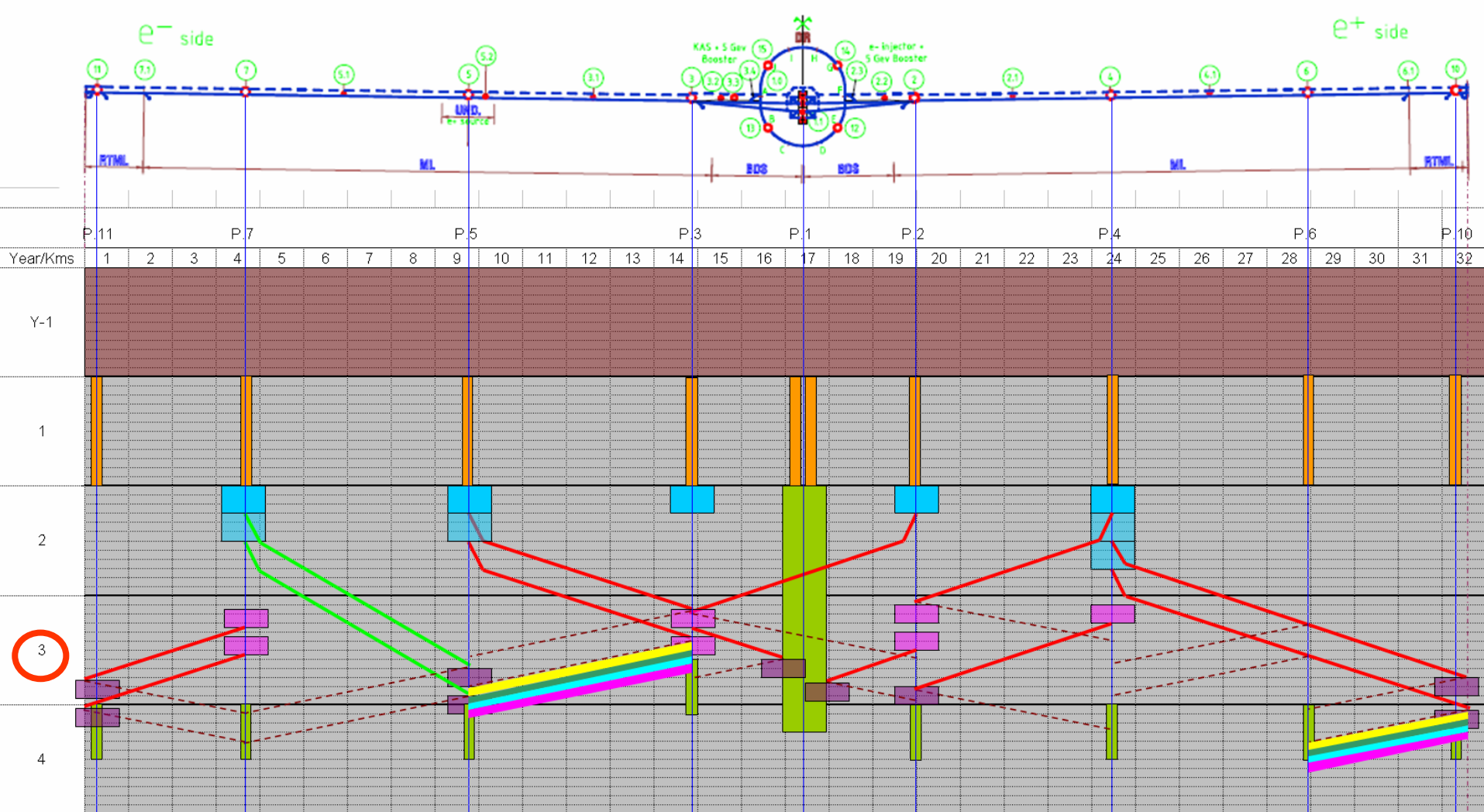
# CFS – EUROPE TECHNICAL TIME SCHEDULE

## ILC TECHNICAL TIME SCHEDULE FOR CFS

### 5 - ZOOM 2 - EDR PHASE 2 ( 1 SELECTED SITE ) - 6 MONTHS



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- Cable trays + pipes supports
- CV pipes
- EL cables + connection
- Lighting + sockets

# Draft CFS Construction Planning

Extract from Valencia 06 by M.Gastal