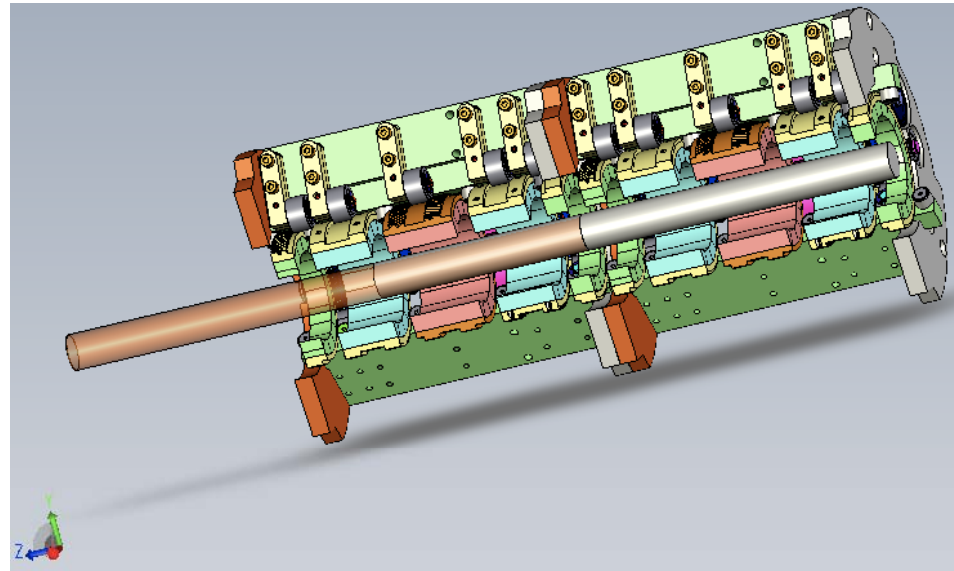


ILC Final Doublet – PM version



Permanent Magnet Study Short History

2002~2005 First R&D program for FFQ

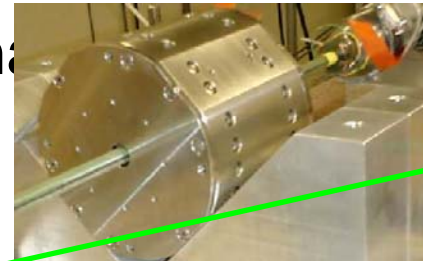
Permanent Magnet Quadrupole for Final Focus Lens in a Linear Collider

2002 Fixed strength PMQ

2003 Adjustable PMQ (double ring)

2004 Measurement and fine tuning

2005 Higher gradient at small bore



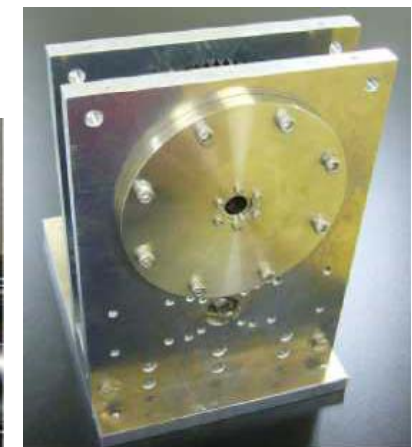
2006~2009 Second R&D program

Development and Application of PMQ for Linear Collider and Neutron optics

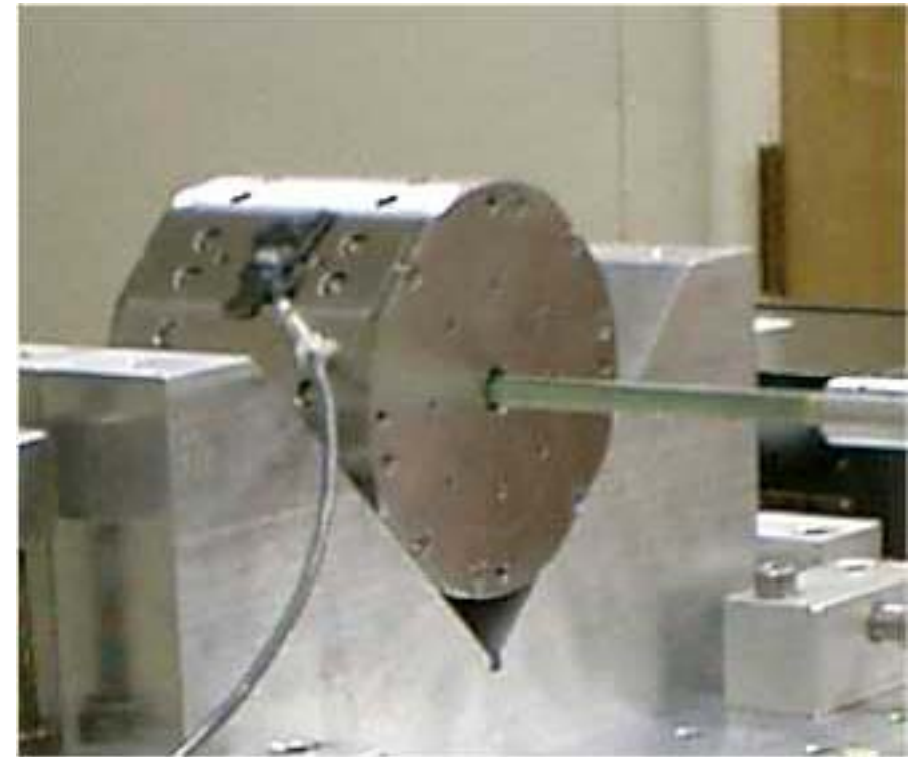
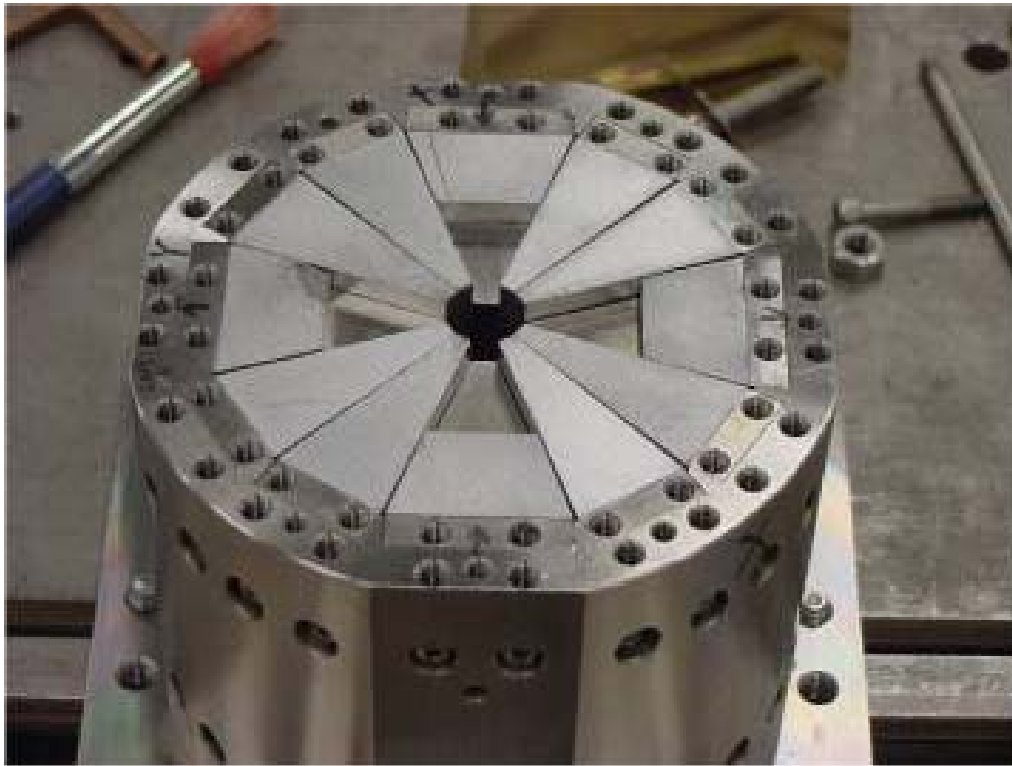
2006 Half scale Model of Rapid Cycling Sextupole

2007~Adjustable PMQ (2nd model)

2008 ...



First prototype (fixed field)



Prototype PMQ

Measurement at SLAC

Bore: $\varnothing 14$, OD $\varnothing 130$, L100, GL=28.5T
(290T/m)

The 20mr Variable FFQ Magnet



Overview

Bore radius	1cm
Inner ring radii	In 1cm out 3cm
Outer ring radii	In 3.3cm out 5cm
Outer ring section length Physical length	1cm, 2cm, 4cm, 8cm 23cm
Pole material	Permendur
Magnet material (inner ring)	NEOMAX38AH
Magnet material (outer ring)	NEOMAX44H
Integrated gradient (strongest)	24.2T
Integrated gradient (weakest)	3.47T
Int. gradient step size	1.4T

Extra beam hole

Inner Ring



Outer Ring

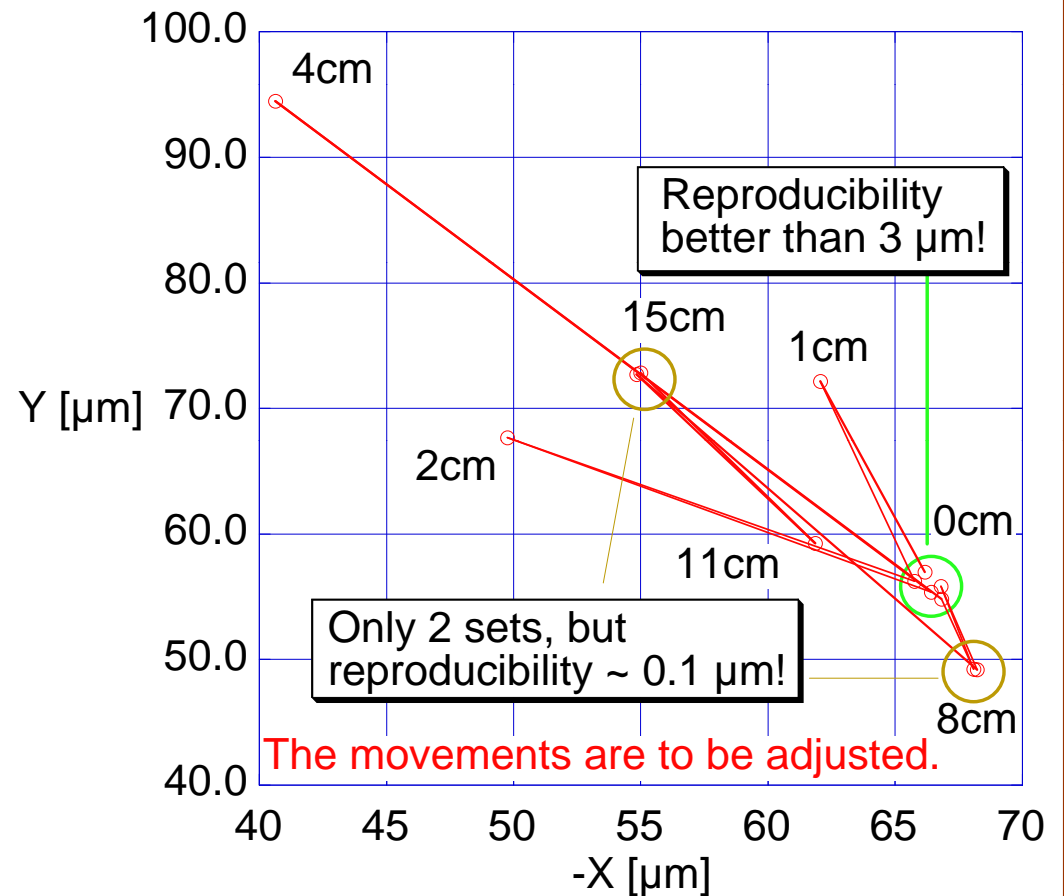


Base plate

Before assembly



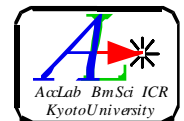
Magnetic Center Movement



The cm values show the Switched-On-Length

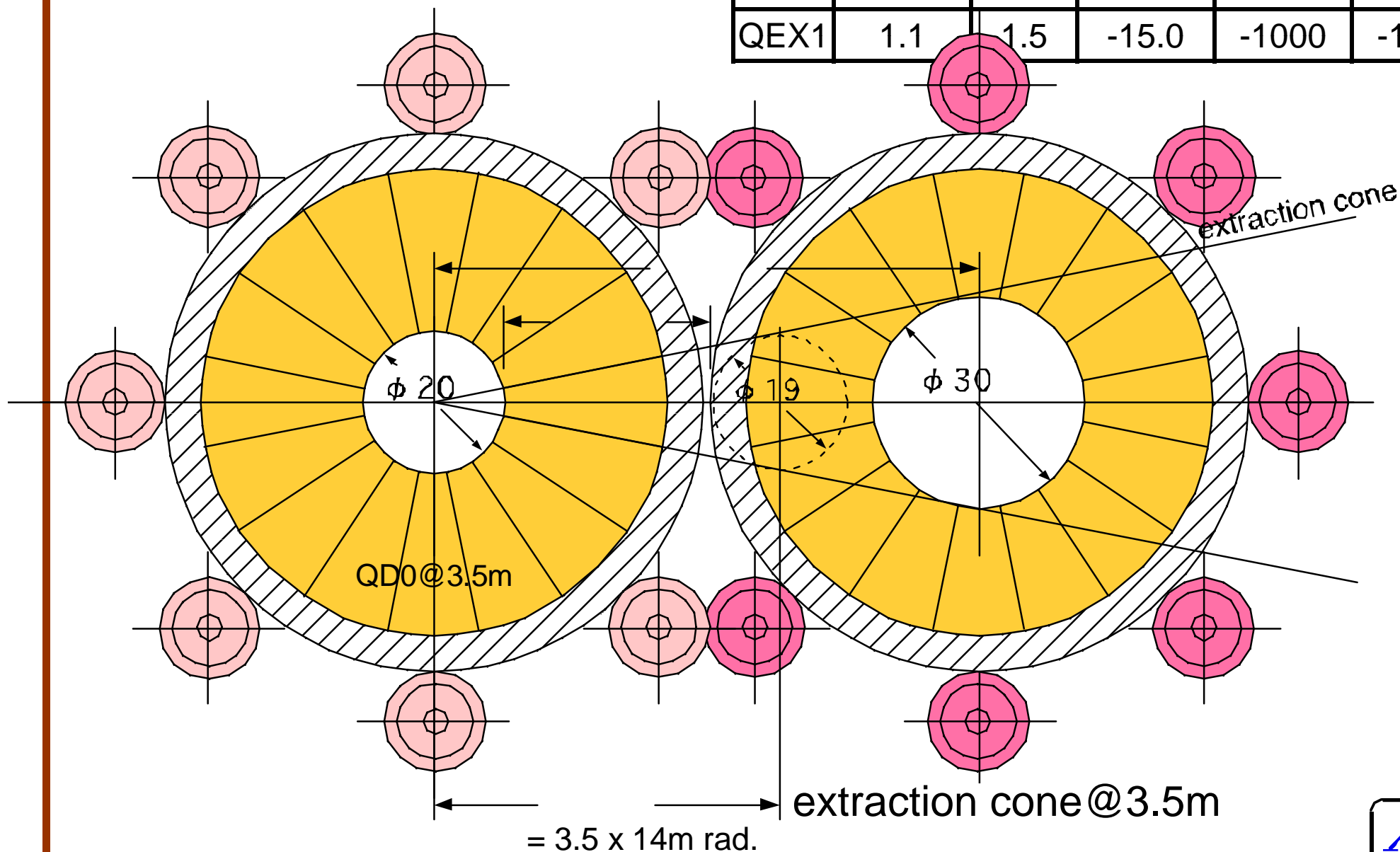
The center moves several μm for 20% strength change.

See <http://accelconf.web.cern.ch/AccelConf/I04/PAPERS/TUP81.PDF> (LINAC'04)

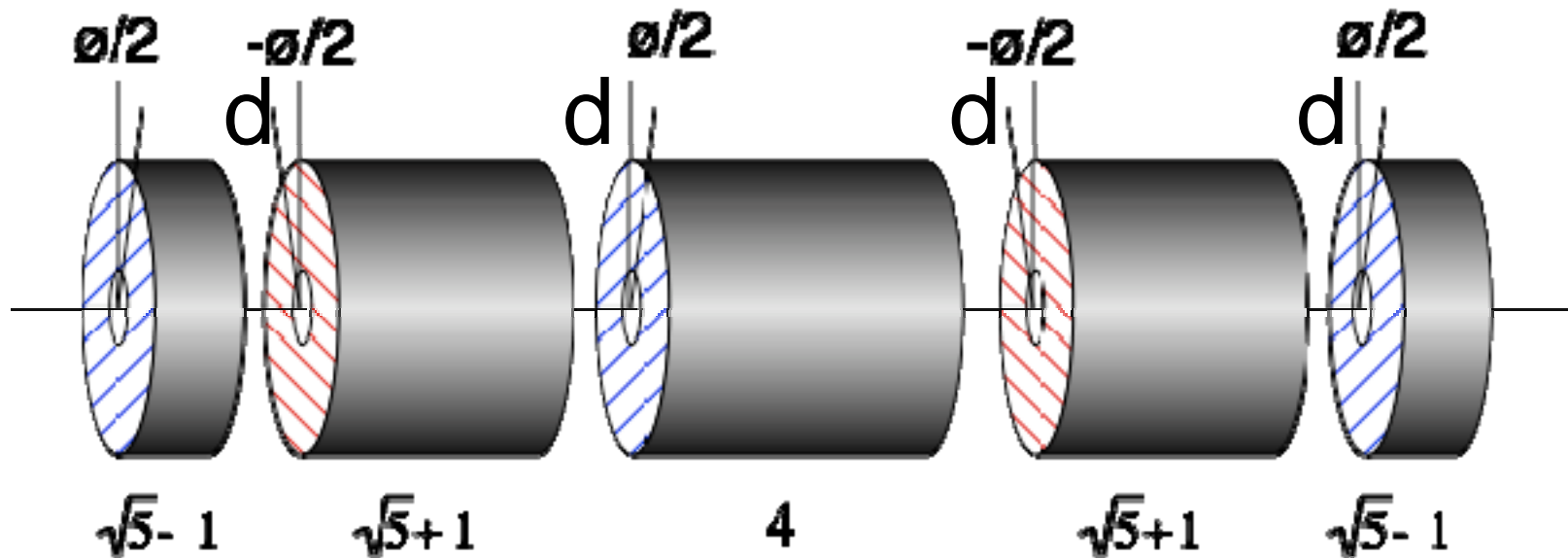


14mr option needs smaller OD

	Eff.L [m]	R [cm]	kG	kG/m	GL [kG]
QF1	2.0	1	8	803	1605
QD0	2.2	1	-14.2	-1416	-3116
QEX1	1.1	1.5	-15.0	-1000	-1060



Gluckstern's skewless variable PMQ



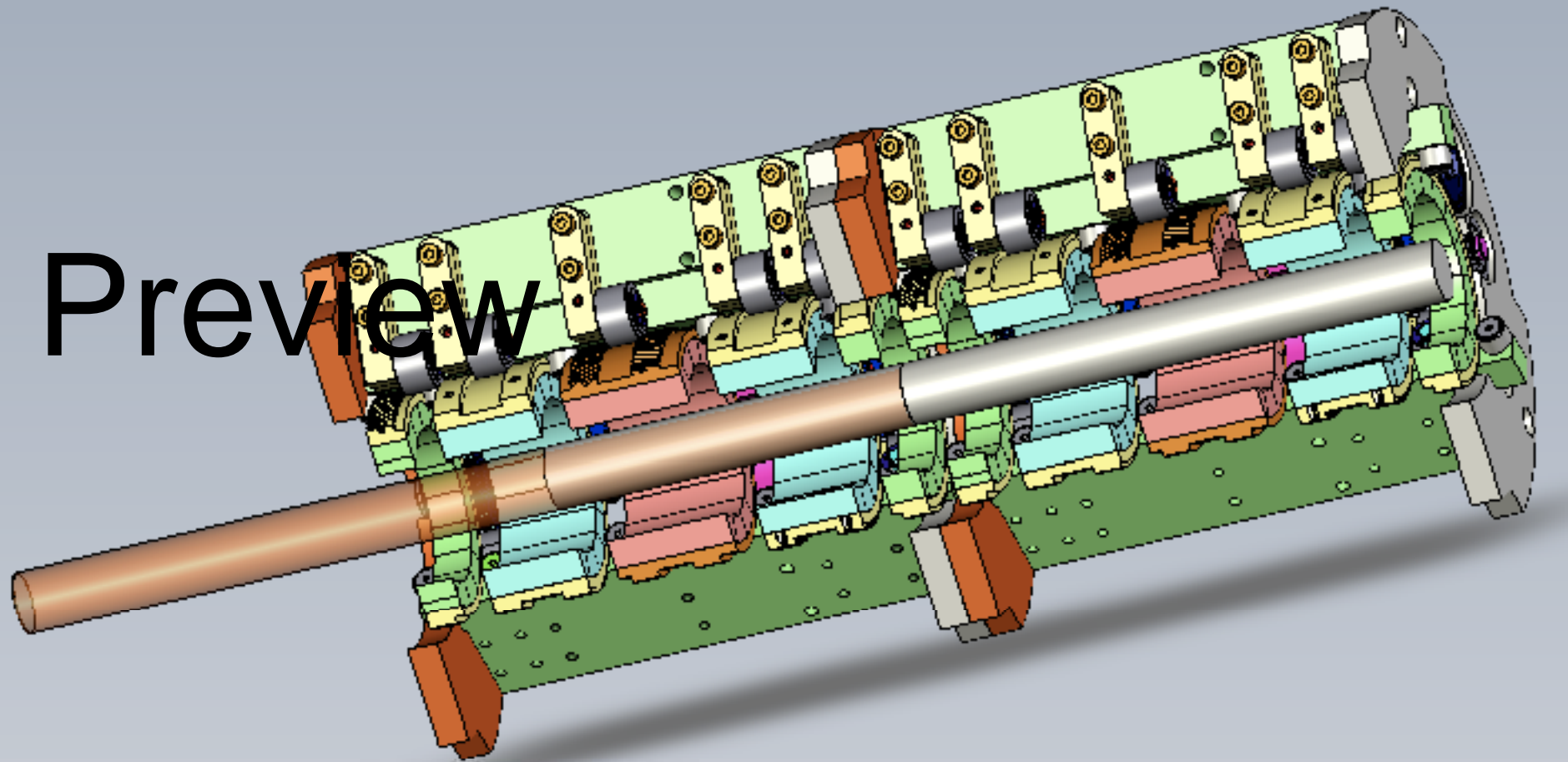
$$M = R \cdot M_2 \cdot R^{-2} \cdot M_1 \cdot R^2 \cdot M_0 \cdot R^{-2} \cdot M_1 \cdot R^2 \cdot M_2 \cdot R^{-1}$$

$$4 \times 4 \text{ matrix: } M = \begin{pmatrix} M_{xx} & O^5 \\ O^5 & M_{yy} \end{pmatrix} \text{ when } d=0.$$

R.L. Gluckstern and R.F. Holsinger: Adjustable Strength REC Quadrupoles, IEEE Trans. Nucl. Sci., Vol. NS-30, NO. 4, August 1983, http://epaper.kek.jp/p83/PDF/PAC1983_3326.PDF

Large Bore ATF2 design: Two Five-Ring-Singlets

Preview

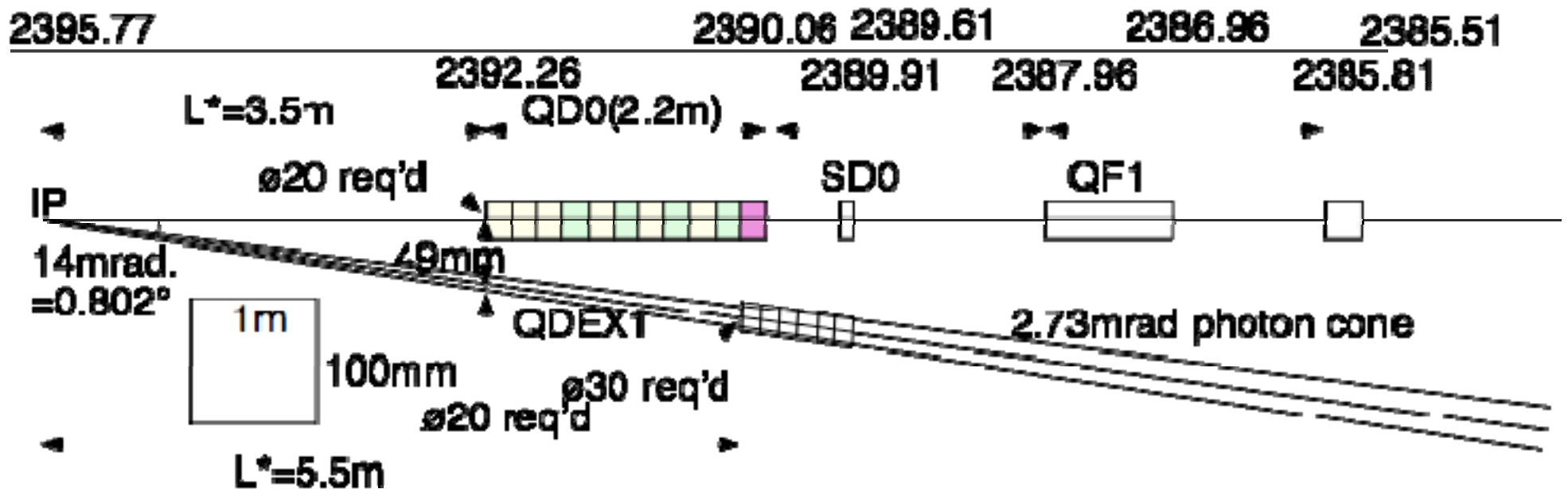


Preliminary Draft



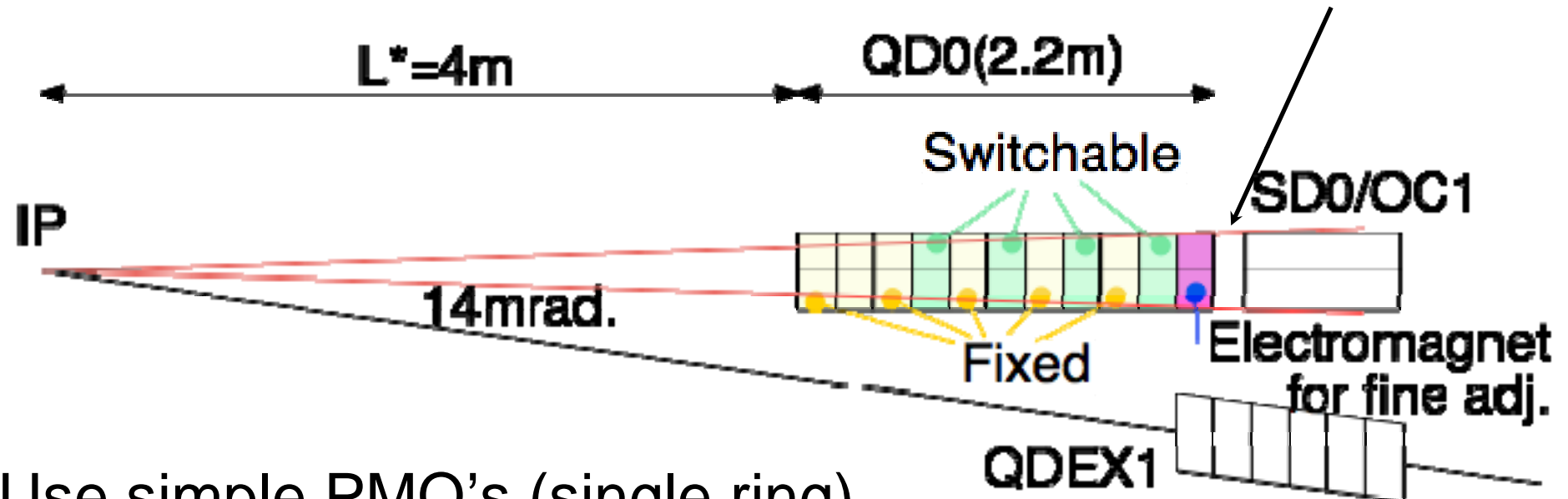
Single Ring Train Configuration

	Eff.L [m]	R [cm]	kG	kG/m	GL [kG]
QF1	2.0	1	8	803	1605
QD0	2.2	1	-14.2	-1416	-3116
QEX1	1.1	1.5	-15.0	-1000	-1060



A Possible Configuration with Simple PMQ

The bore should expand 50%?



- Use simple PMQ's (single ring).
- 20% strength will be achieved by flipping 40% PMQ's.
- The step size can be reduced by subdividing the PMQ's.
- Fine adjustment by electromagnet.
- The center shift should be investigated for this config.
- $\varnothing 20\text{mm}$ bore enough all along the 2.2m QD0?

Summary of BG

- There is **no vibration source** in PMQ.
- 1st variable PMQ was based on double-ring structure (for 20mr) and evaluated.
- 2nd one (for 14mr) will have **5-ring-singlet structure** whose skew effect can be canceled with appropriate ratios in lengths.
- The strength can be changed **continuously**.
- A prototype will be fabricated in JFY2007.
- It will be measured in 2008~2009.
- The current project ends JPY2009.

目的：PM0-QD0において可変時の磁場中心の変動幅のビーム実験による計測

必要な施設：ATF 2

人員：4人（岩下 + 学生 + KEKstaff + PD1人）

年次計画案：

2007年：ATF2用ボア ϕ 50で製作 (ILC用 ϕ 20)

2008年：磁場測定 PD ¥ 4 M

2009~2012年：EM-QD0と置換してビーム実験？

FFTB Mover使用

2012~2015年？：ビーム実験