

# SiD Collaboration

## Preliminary End Door Design Concept Support of Forward Systems

H. James Krebs  
Bob Wands  
Bill Cooper  
SLAC/Fermilab  
September 20, 2007

# SiD Engineering Team

## Engineers

- ANL
  - Victor Guarino
- FNAL
  - Bob Wands
  - Joe Howell
  - Kurt Krempetz
  - Walter Jaskierny
- SLAC
  - Jim Krebs
  - Marco Oriunno
  
  - Wes Craddock
- RAL
  - Andy Nichols

## Physicists

Bill Cooper

Marty Breidenbach  
Tom Markiewicz

Phil Burrows

# Introductory Remarks

- SiD Engineering meetings began on July 25, 2007
  - Work presented today comprises a multi organizational effort
  - Work is very preliminary
    - Represents a first look at realistically building an end door
  - Manpower is increasing
    - Organizational responsibilities are solidifying
- Physical dimensions are very fluid
  - Dimensions WILL CHANGE
- Precise design requirements are somewhat vague

# End Door Design Philosophy

- Initial Phase Design Goals
  - One piece end door?
    - Moves in Z 2 meters as one unit (normal access/beamline location)
    - Moves in Z 6 meters as one unit (rare but planned occurrence/garage location)
    - Can be designed to split at midplane for disaster scenarios
  - Maintain magnetic field uniformity requirements in tracking region
  - 5mm maximum axial mechanical deflection due to magnetic pressure
  - Begin fringe field investigations
    - Determine requirements
    - Determine what it takes for a 5 gauss solution
      - Make a decision
  - Maintain ability to replace muon chambers (RPC baseline)
    - Off beamline
  - Determine appropriate design codes and standards

# End Door Design Comments

- Dimensional constraints
  - Outer radial dimensions driven by barrel flux return design and fringe field considerations
  - Inner radial dimensions driven by forward support tube assembly
  - Z Thickness driven by:
    - Magnetic fringe field requirements
    - Muon detection requirements
- Present concept
  - Eleven 200mm thick steel plates with ten 40mm nominal gaps for detector planes
- Machined steel surfaces will be used
  - On mating surfaces transverse to the direction of the magnetic flux
  - To minimize the effects of dimensional tolerance stack-up

# End Door Design Philosophy

- Second Phase Design Goals
  - Provide mechanical support for HCal and ECal
  - Maximize RPC coverage
  - Mechanical connection to barrel
    - Presently considering hydraulically driven taper pins
  - PacMan Shielding
    - Determine Interfaces
    - Determine design requirements
      - Technical
      - Access issues
      - Push-pull
  - Push-pull considerations
  - Transportation to site
    - Weights and physical sizes
  - Cost

# End Door Interface Considerations

- Inner Support Tube
  - Provides structural support for
    - LumiCal
    - LHCal
    - BeamCal
    - QDO
  - Fixed Z location
    - End door exhibits 2 meters relative Z motion when opened on beamline
  - Alignment issues before, during, and after end door extraction
- Ecal and Hcal
  - Structural supports
  - Alignment issues. End door deflection due to magnetic pressure - how is this interface affected?
- Provide clearance of services for all of above
  - QDO service cryostat
- Barrel flux return
  - Connection of end door to barrel
  - Routing of barrel detector services
- PacMan shielding

# SiD Calorimeter Masses

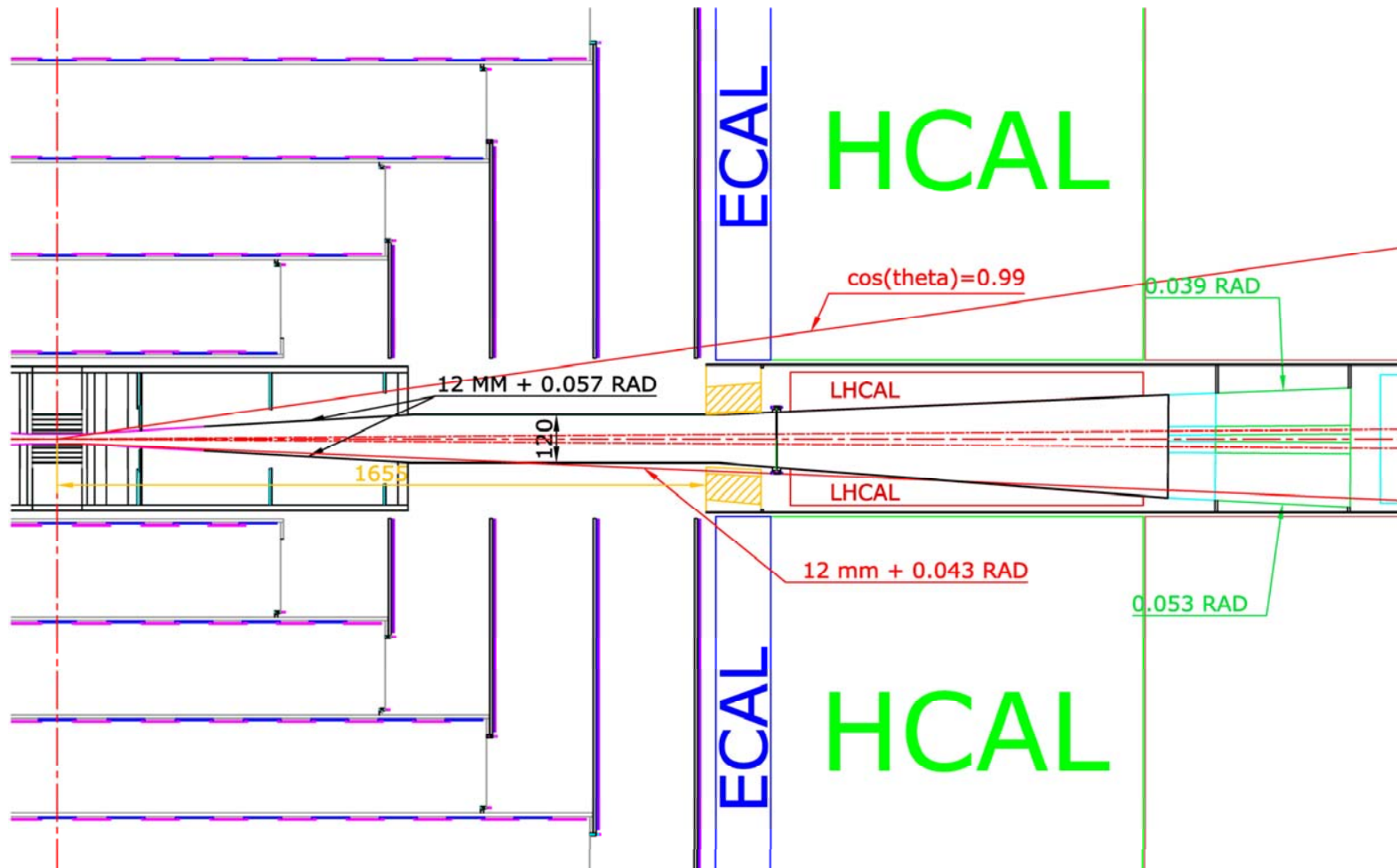
Calorimeter	Mass
LumiCal	$\approx 325$ kg
LHCa1	$\approx 270$ kg
BeamCal	$\approx 130$ kg

From Bill Morse's talk



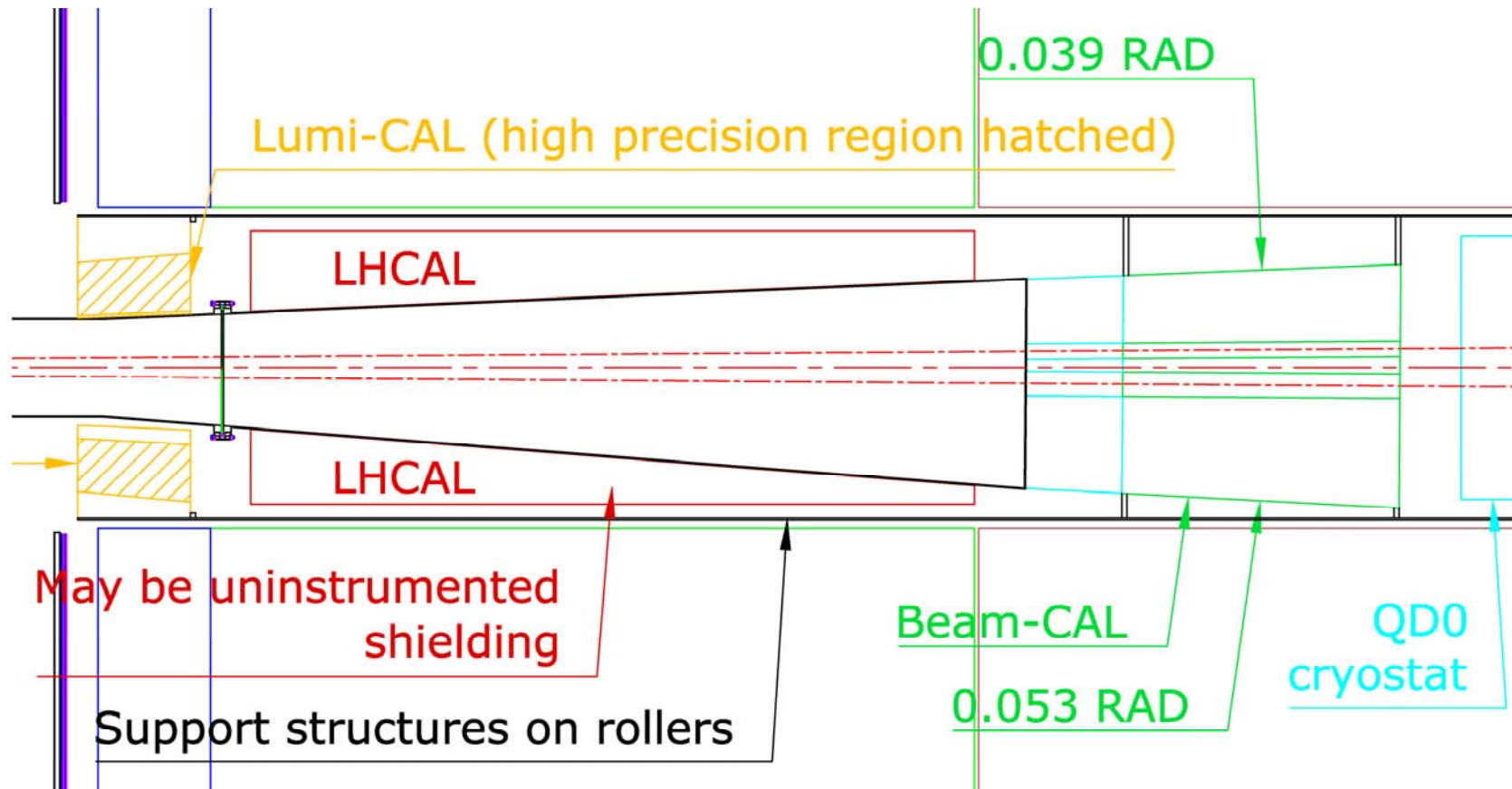
# Beam Pipe

- The beam pipe shape in the forward region is shown below.



# Support of Forward Calorimeters

- Deflection calculations have been made for two types of support:
  - Bars at 3, 6, 9, and 12 o'clock
  - Cylinders of stepped wall thickness



# Deflections when Open 3m

- Support points with rollers were assumed at front and rear of HCAL  
( $Z = 4820, 5770$  mm).
- Forward calorimeters supported at their ends as dead weights
- QD0 weight ignored

4 - 20 mm x 20 mm bars

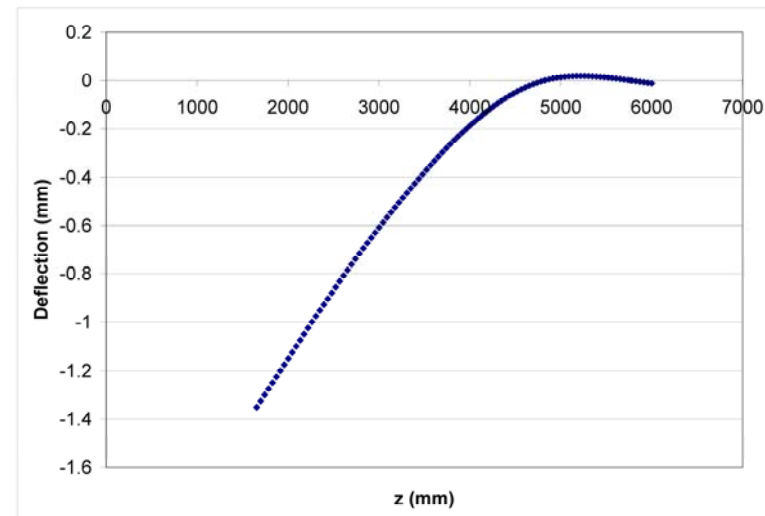
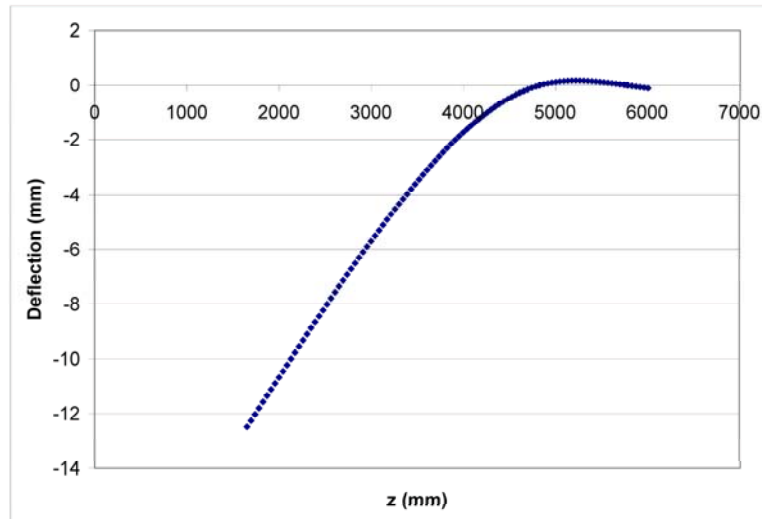
Deflection at front of Lumi-CAL = 12.5 mm

Stress in bars = 16.6 ksi

Stepped cylinders (3, 10, 20 mm walls)

Deflection at front of Lumi-CAL = 1.4 mm

Stress in cylinders = 1.8 ksi

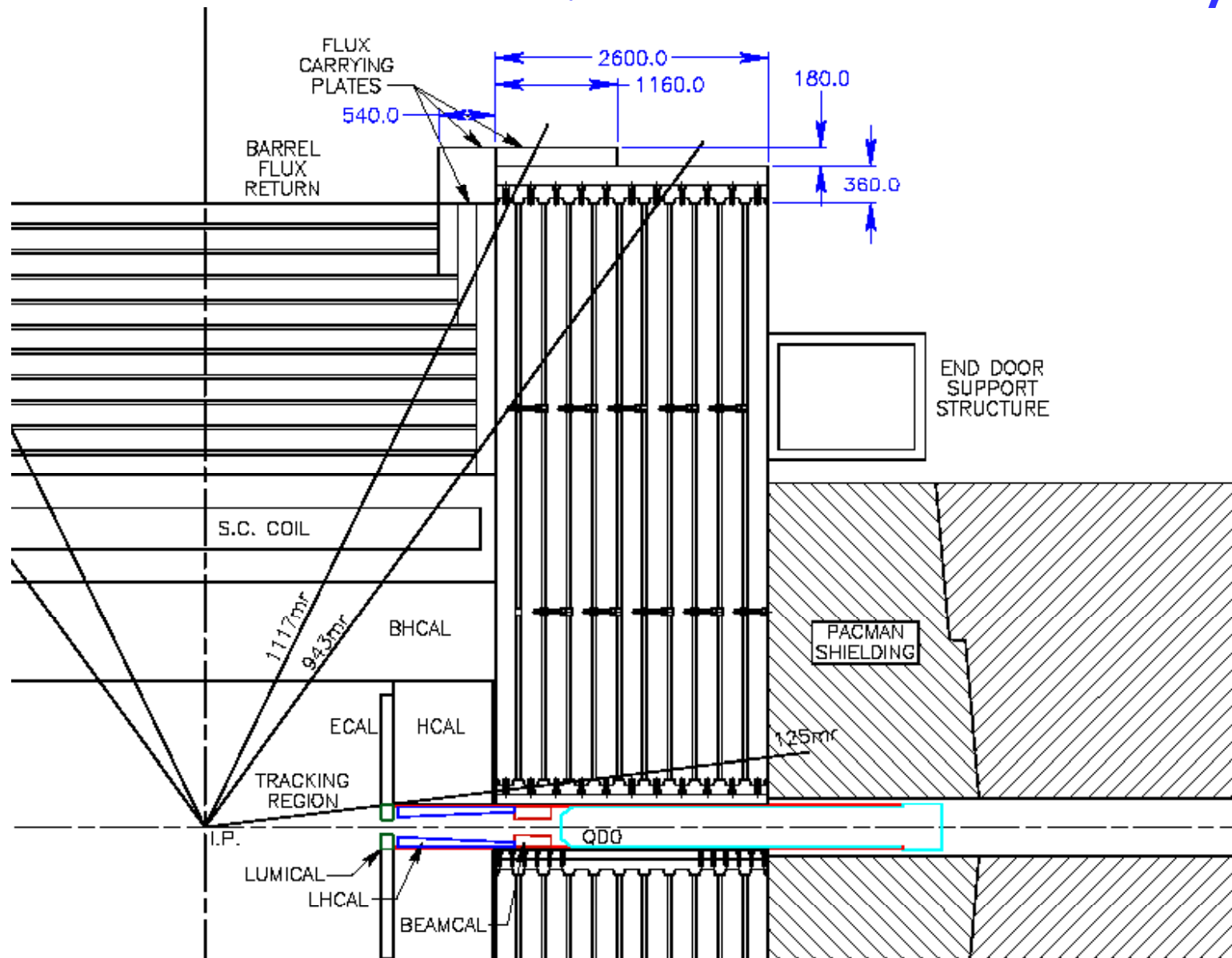


September 20, 2007

H. J. Krebs/B. Wands/B. Cooper

11

# Elevation View of Detector Geometry

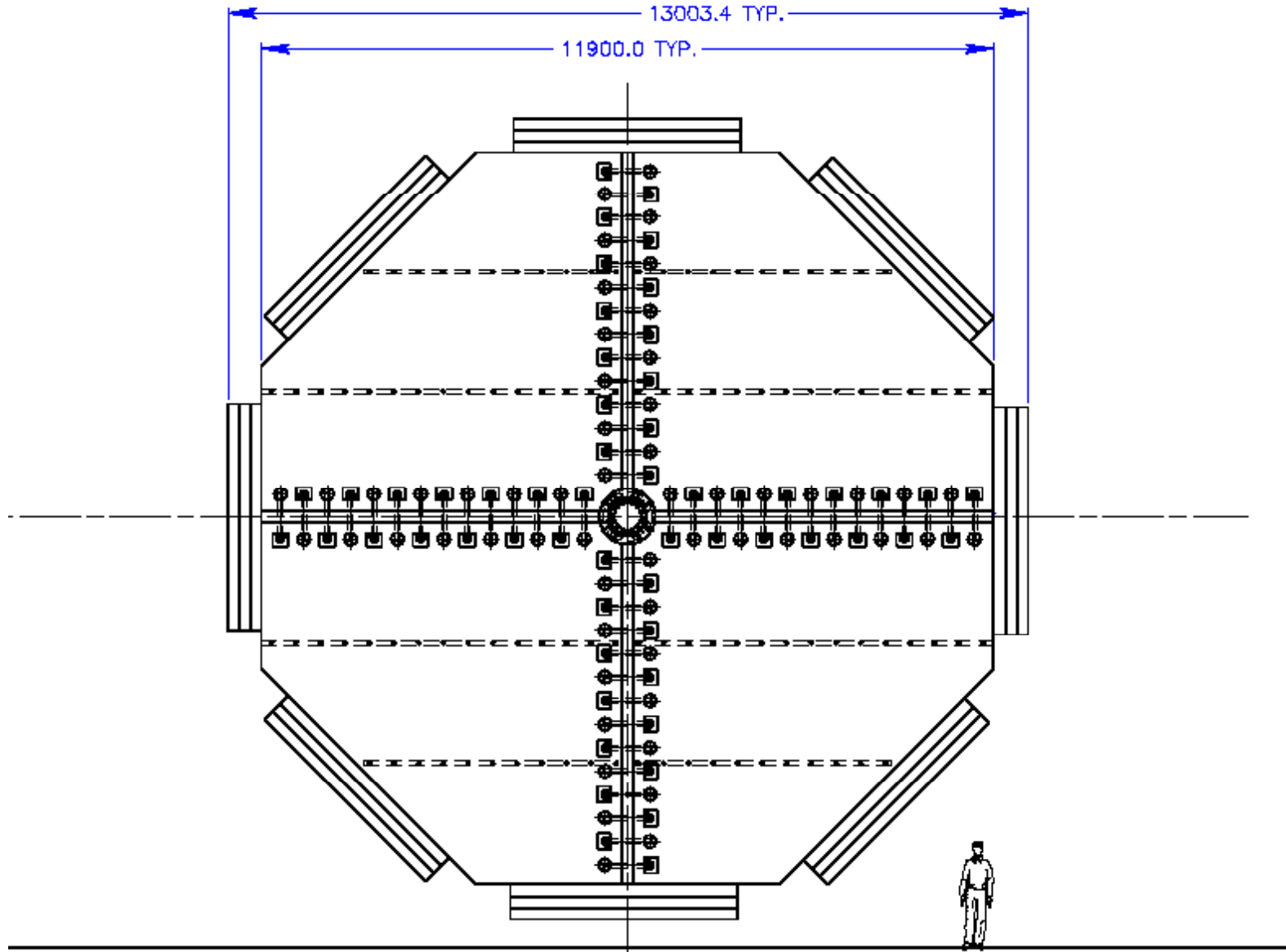


September 20, 2007

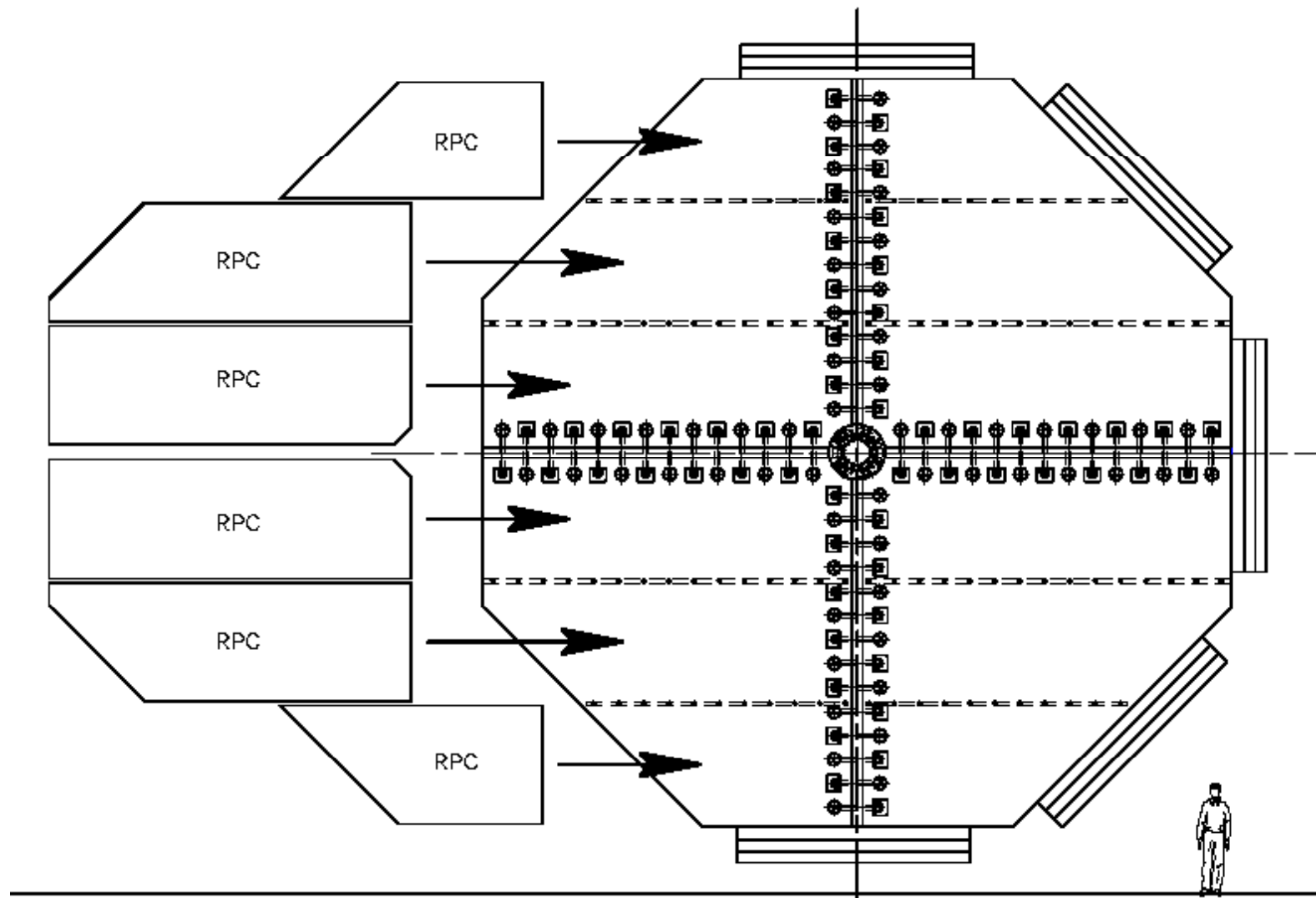
H. J. Krebs/B. Wands/B. Cooper

12

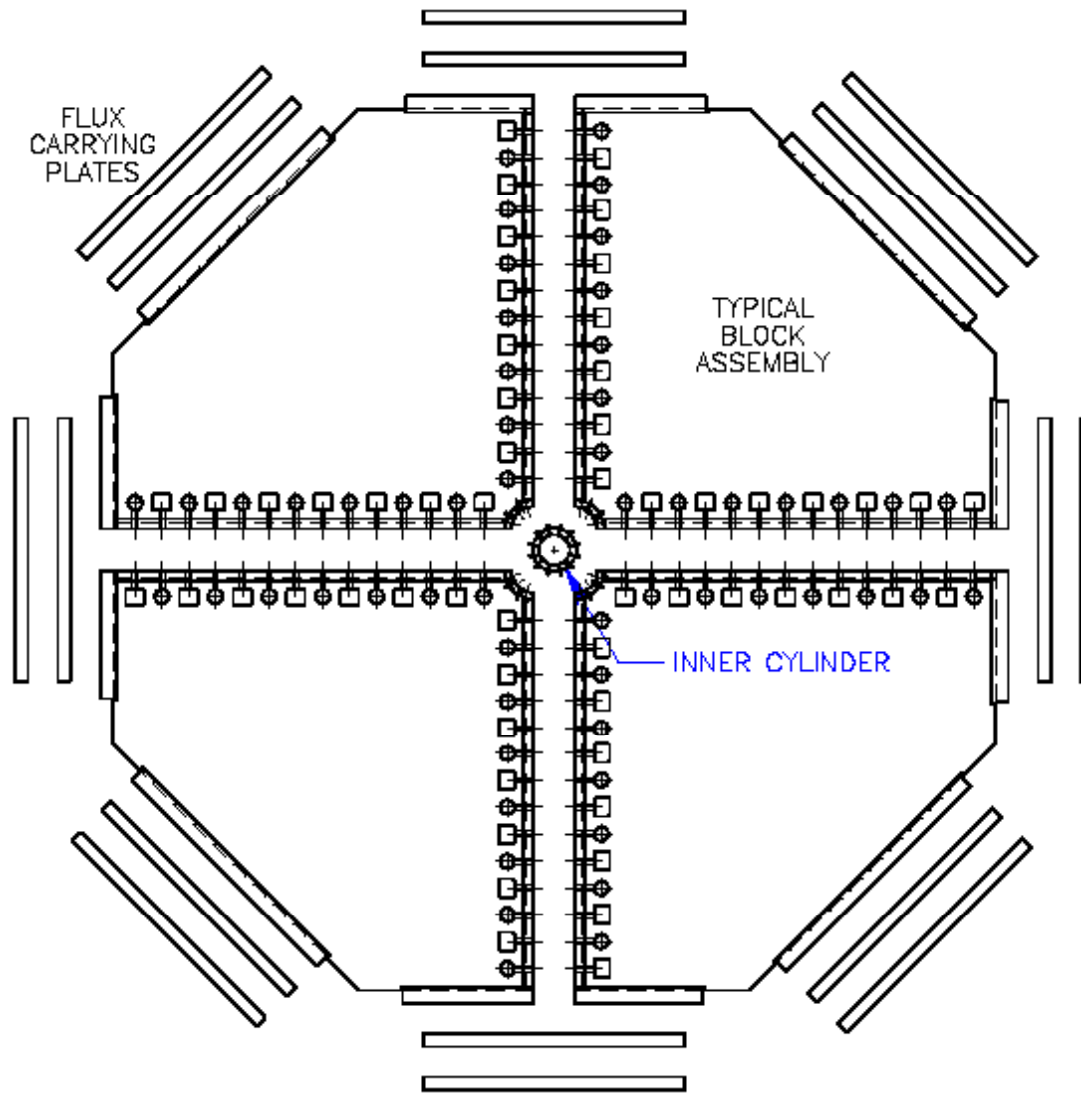
# End Door Assembly



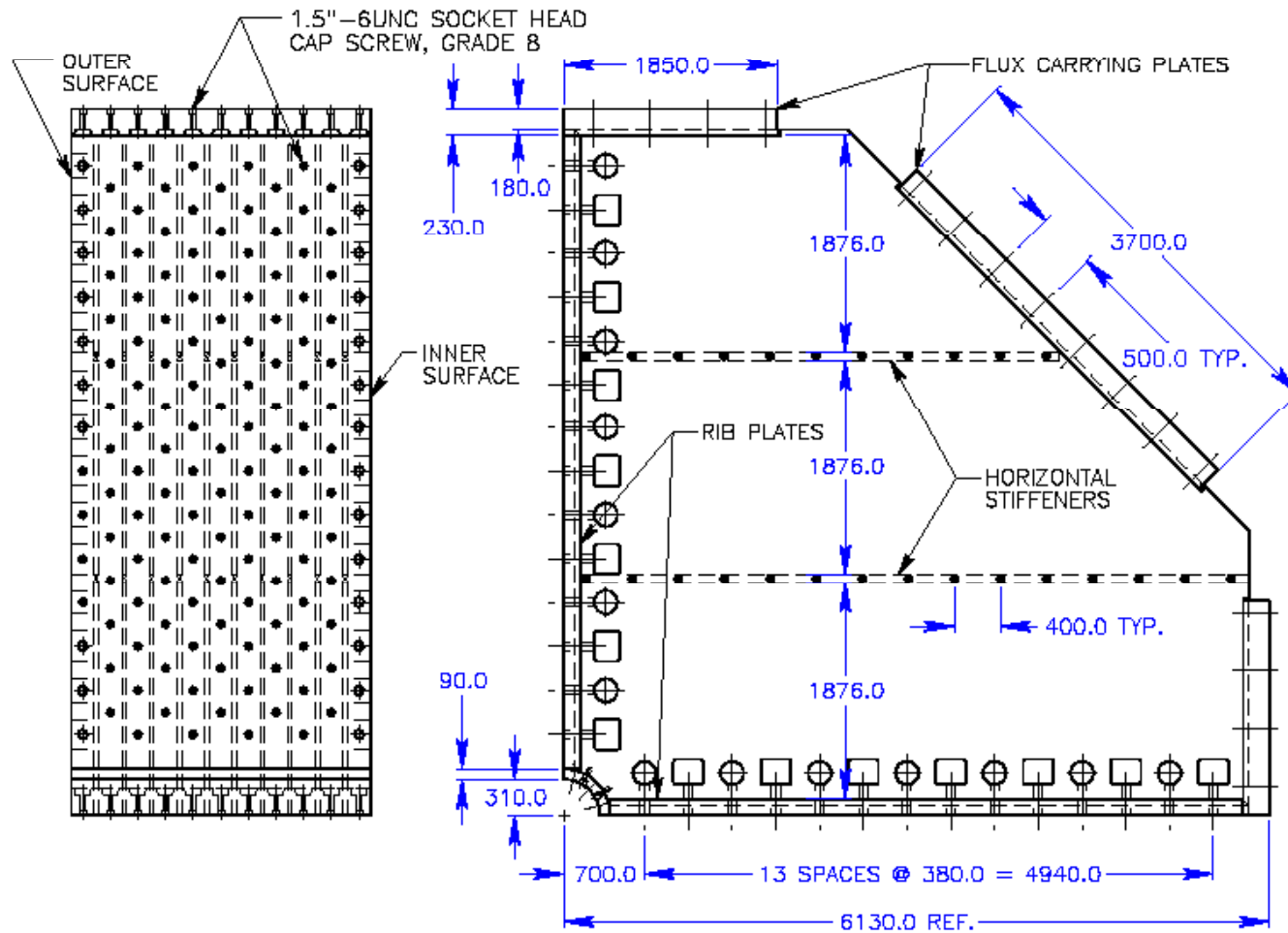
## Muon Chamber Replacement (RPC Baseline)



# Exploded Assembly

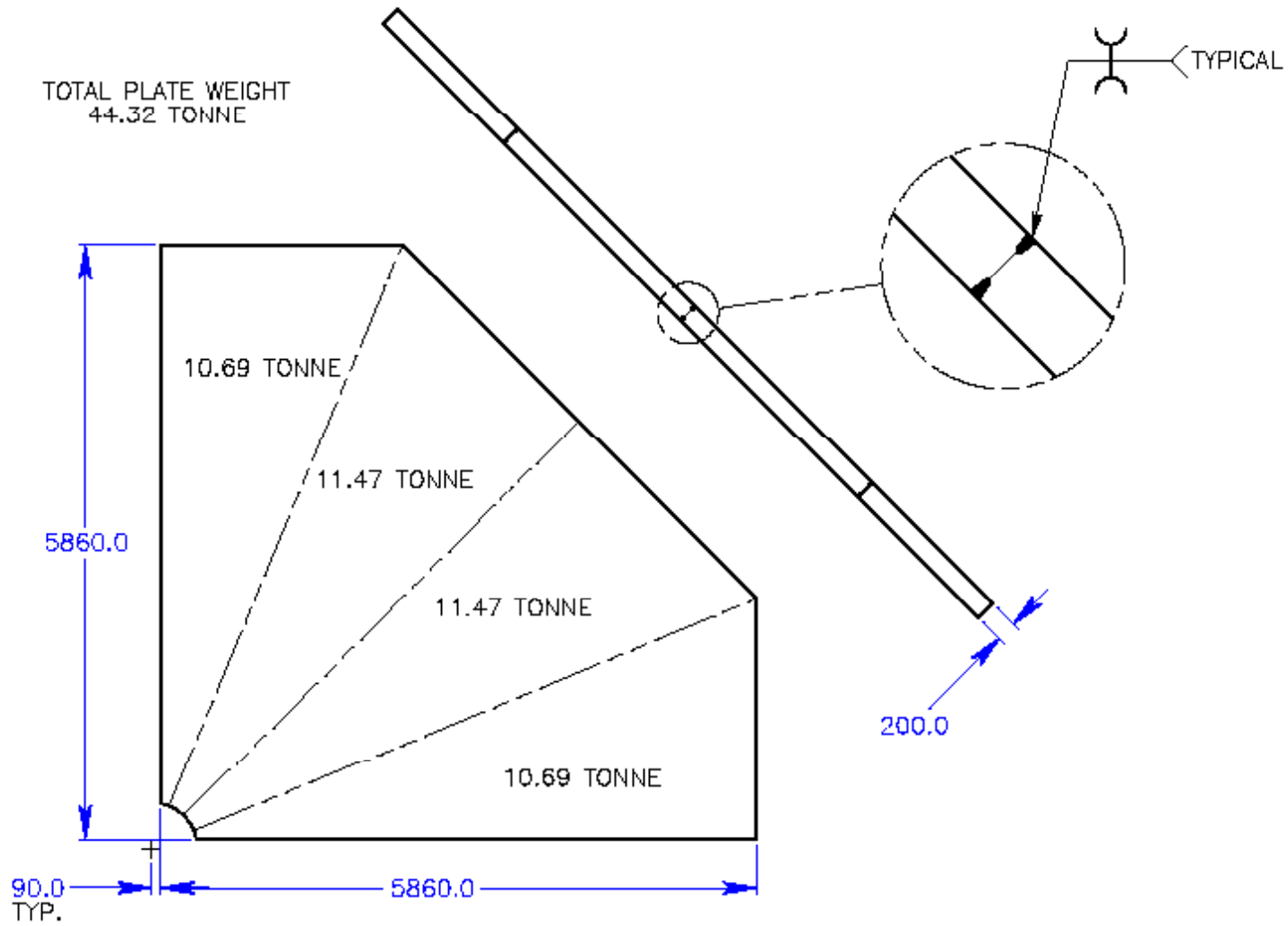


# Typical Block Assembly (537 Tonne)

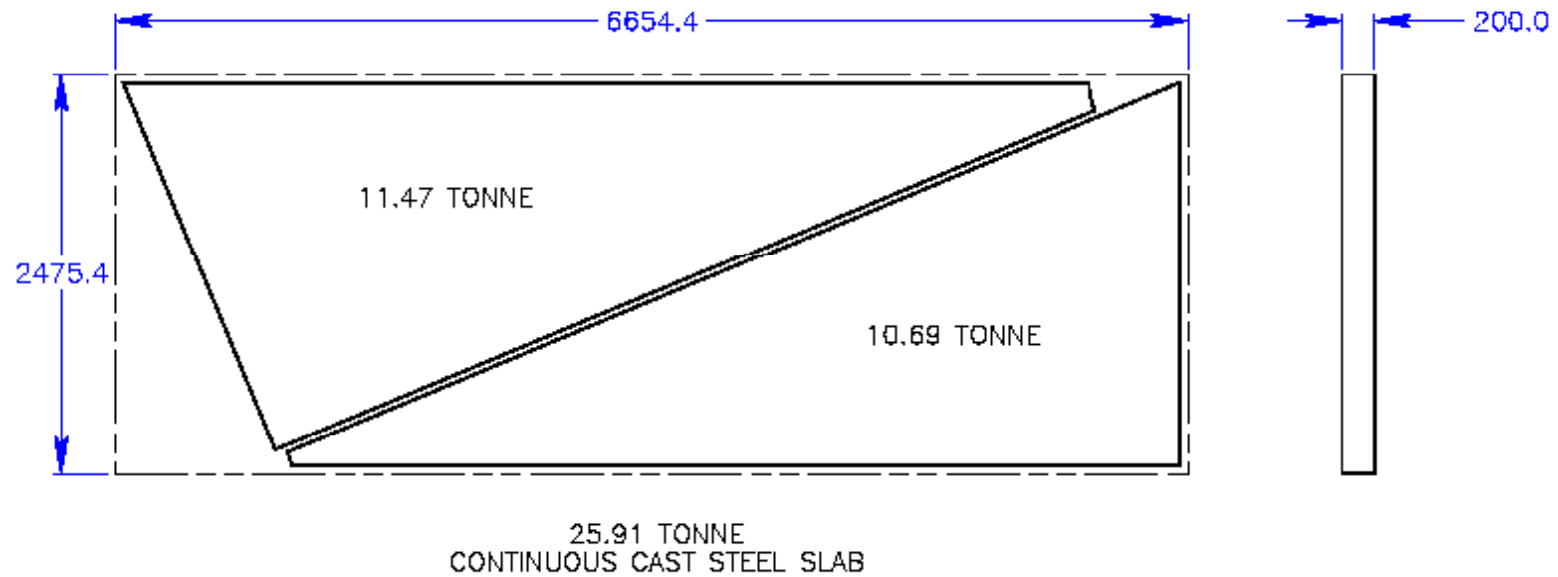




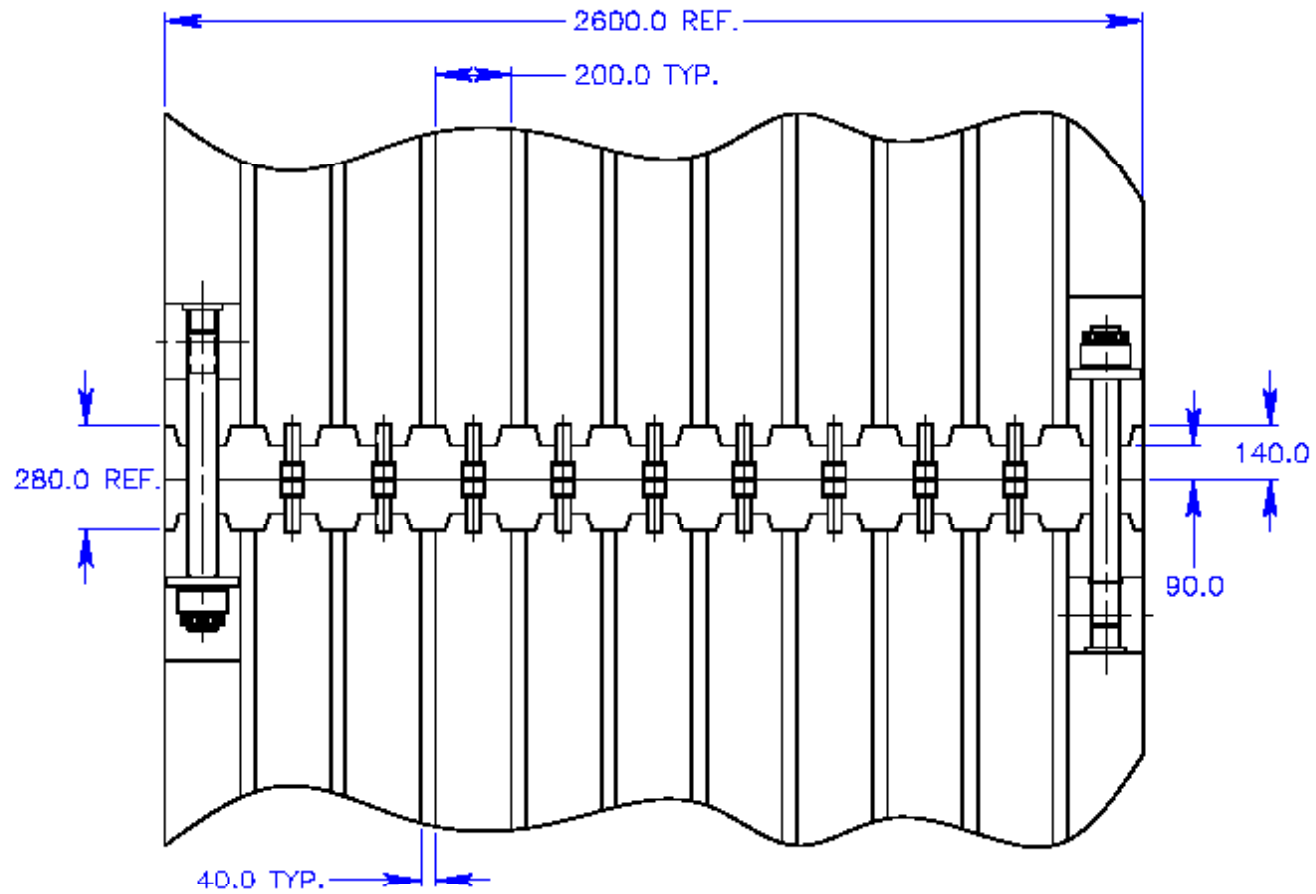
# Typical Block Plate



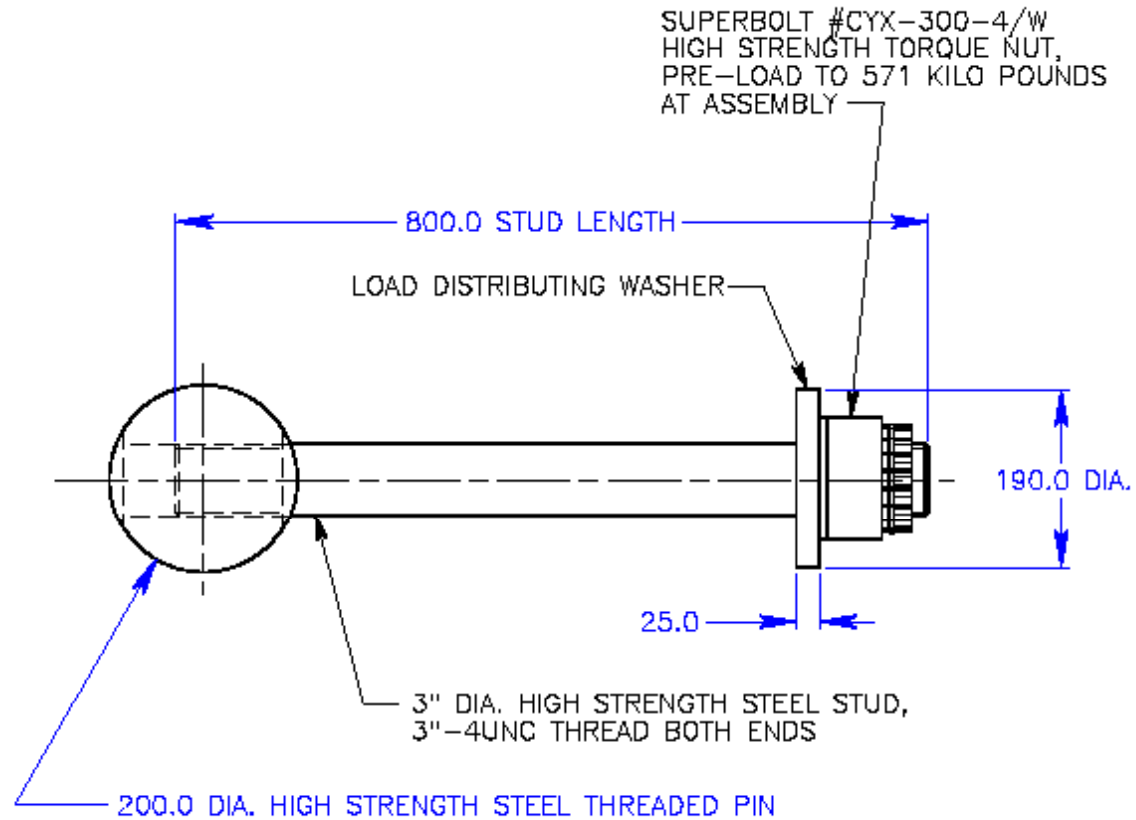
# Continuous Cast Steel Slab



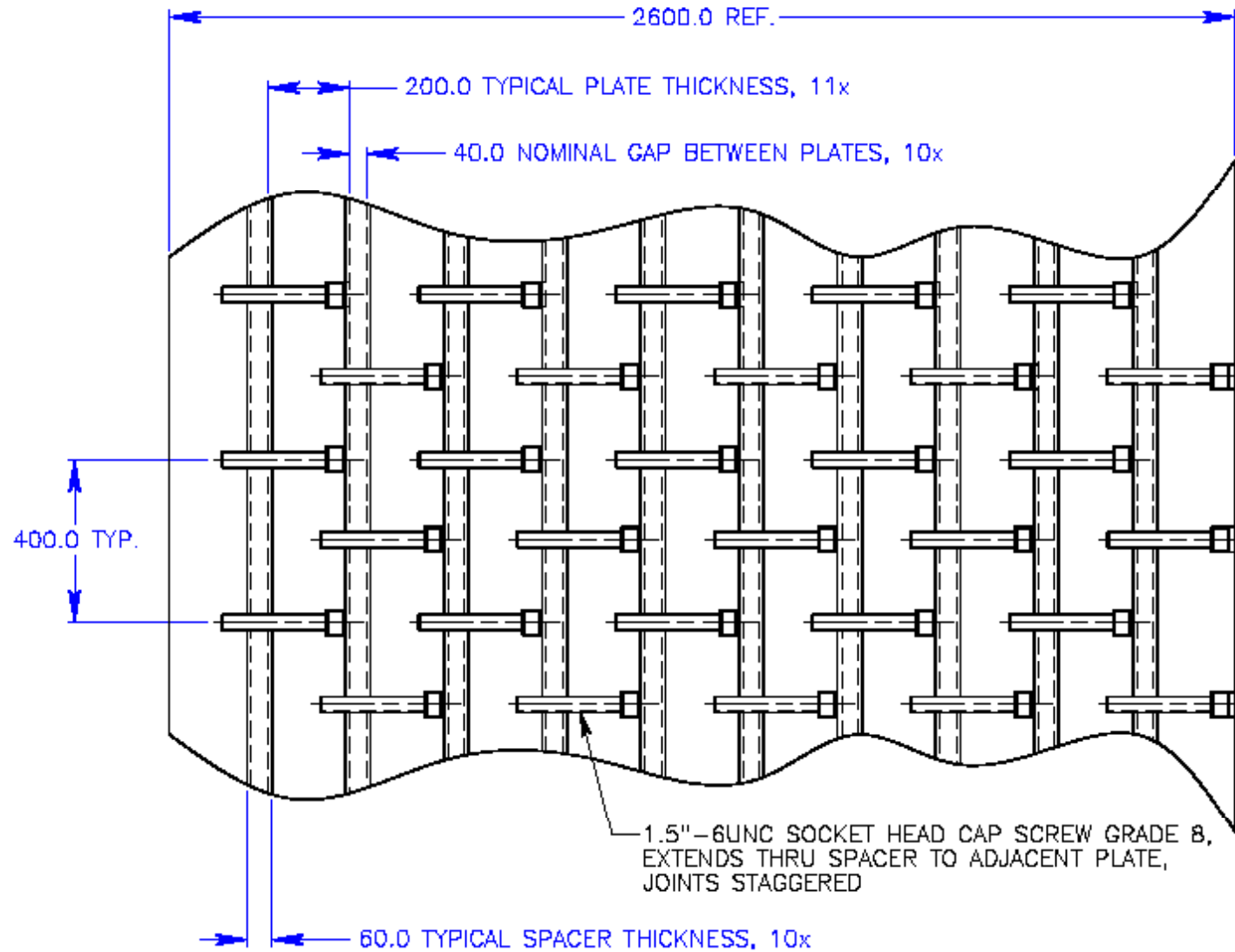
# Block-to-Block Connection



# Block-to-Block Fastener Assembly



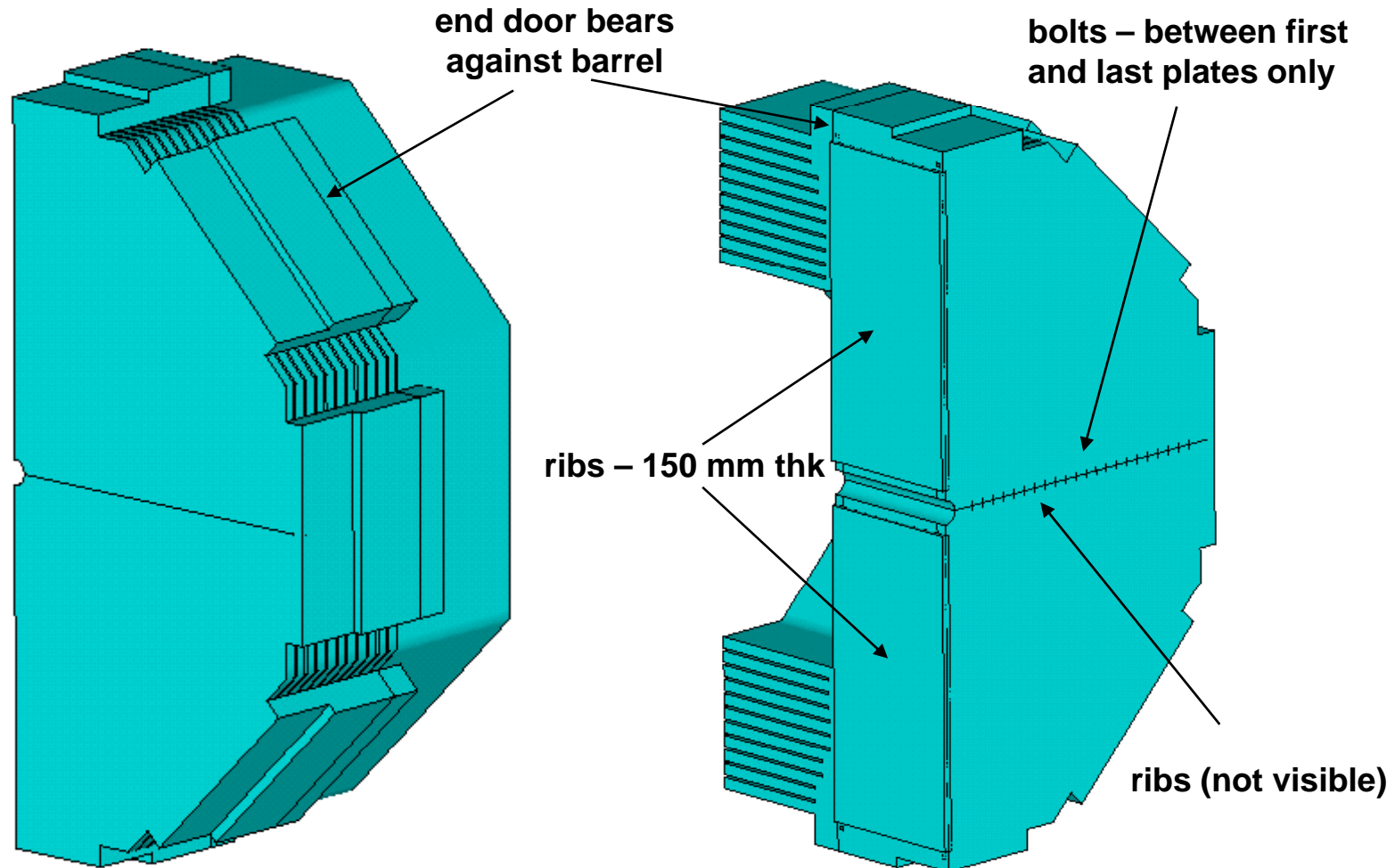
# End Door Plan View Cross Section thru Horizontal Spacers



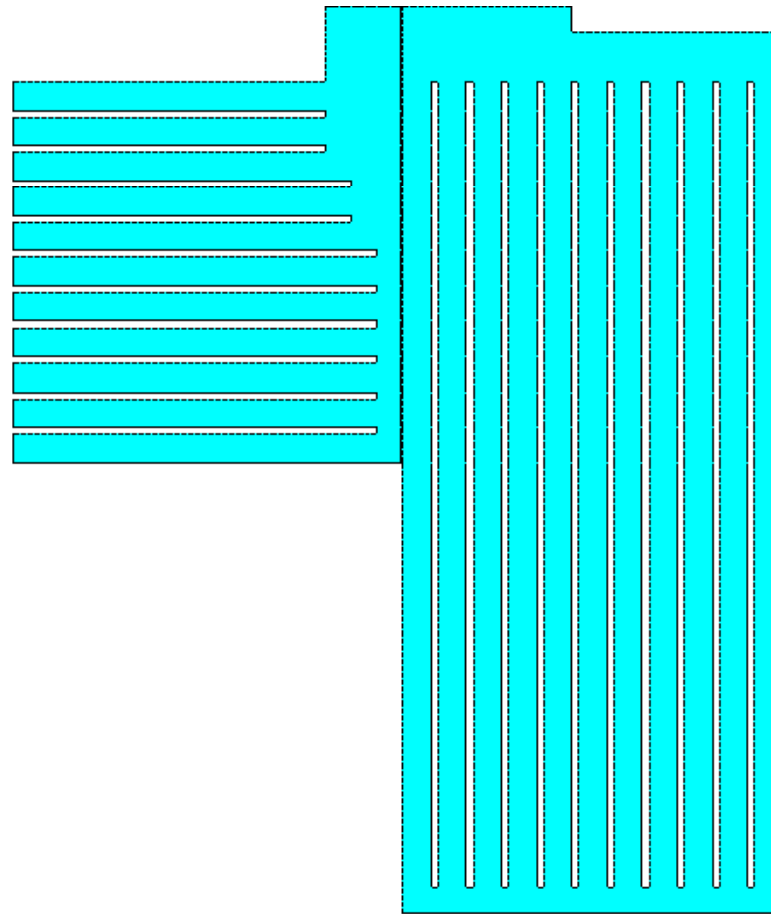
# PacMan Shielding

- A major component of the SiD "Self-Shielding" concept
- Extends in Z from outer surface of the end door to the wall (tunnel opening) of the experimental hall
  - Approximately 8.6 meters
- Extends radially 3 meters
  - 1 meter of steel (328 tonne minimum per side)
  - 2 meters of concrete (592 tonne minimum per side)
  - Minimize clearance to inner support tube assembly
- Configuration is probably detector specific
  - Movable components must allow 2 meter end door extraction
  - Movable components must allow disconnection and clearance of beam pipe during push-pull
    - PacMan must be supported from and travel with detector during push-pull

# 3D Structural FE Model (20 cm Plates)

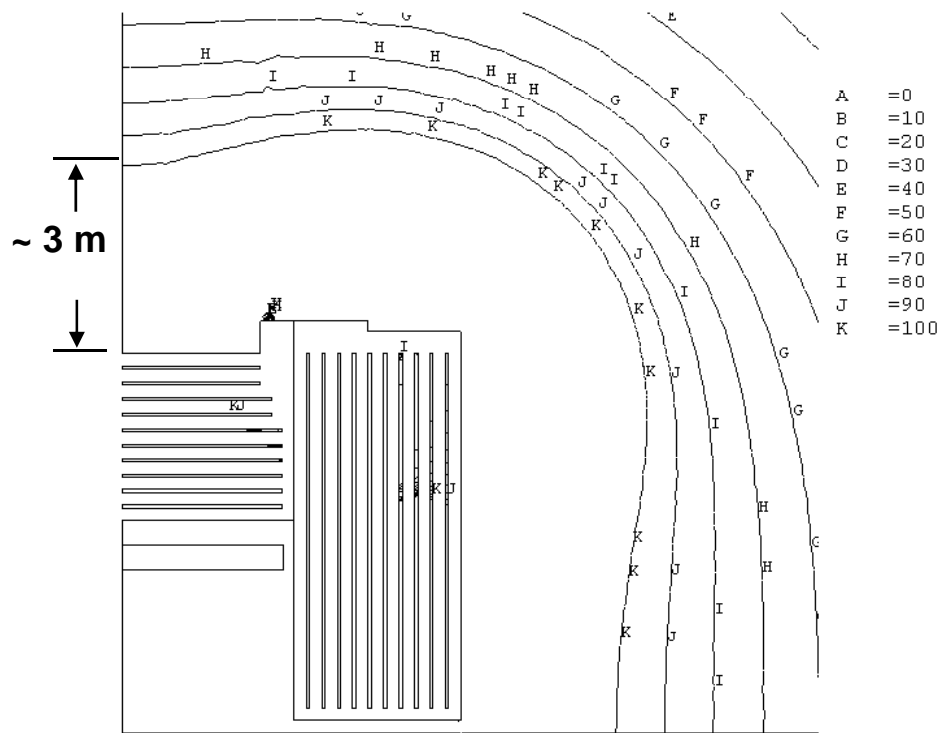


# 2D Axisymmetric Magnetic FE Model

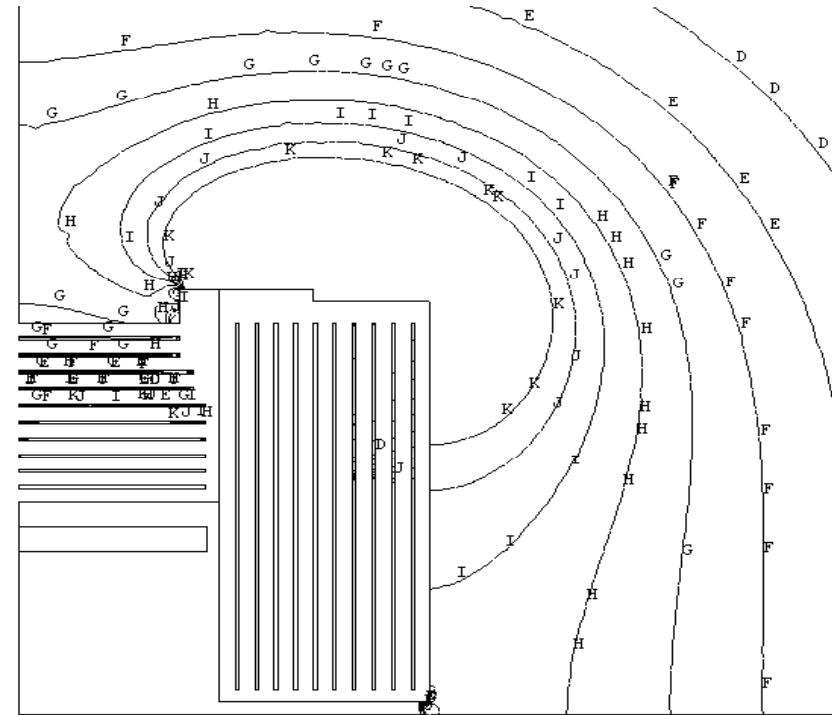




# Fringe Fields - Practical Design

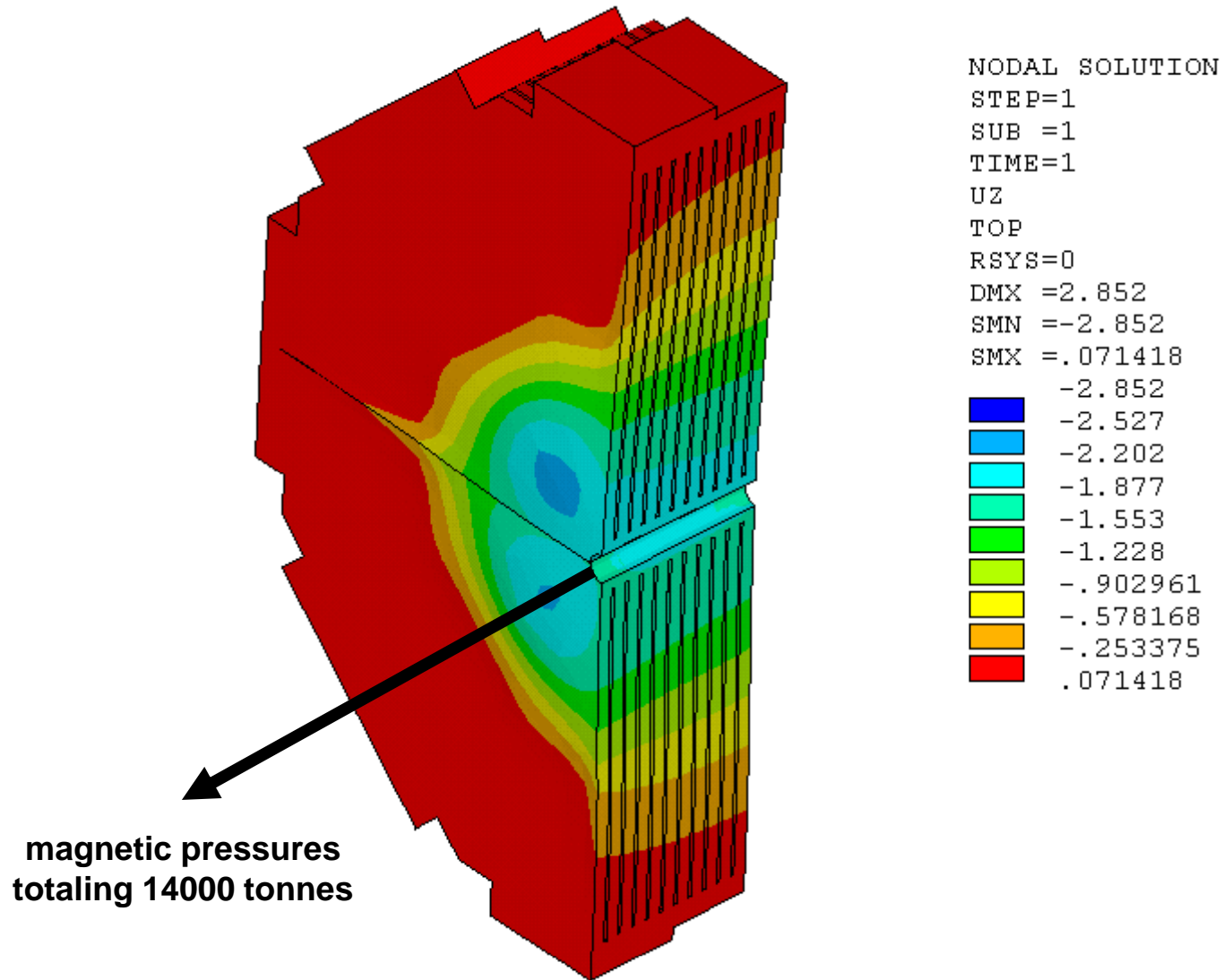


**20 cm plates**

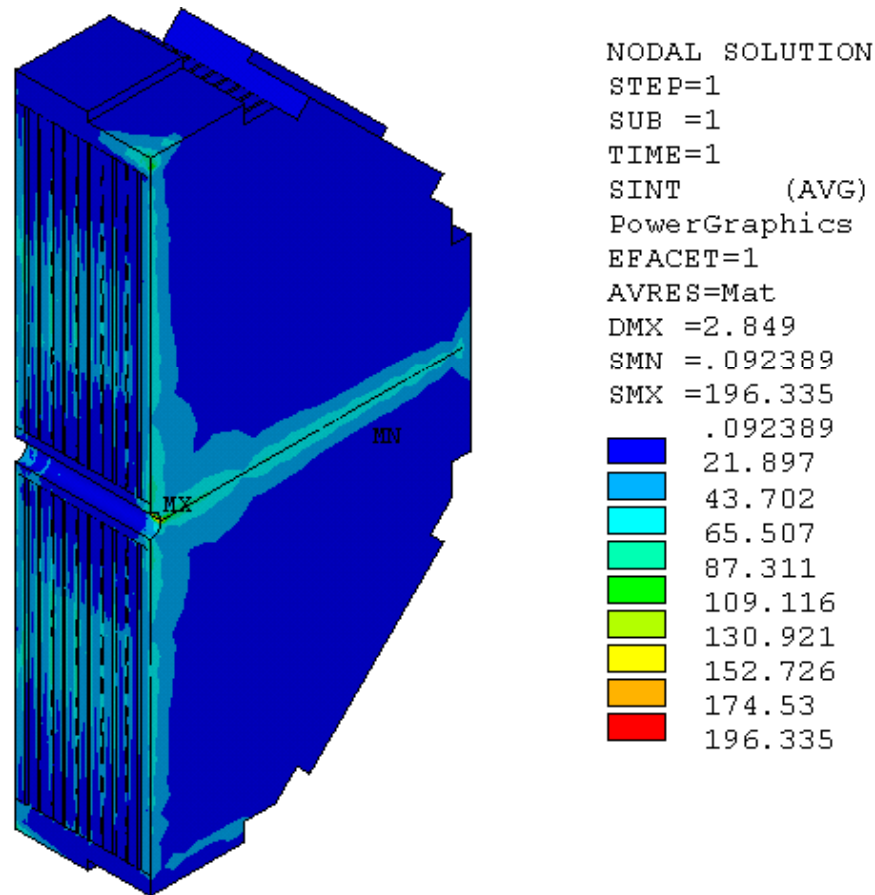


**22 cm plates**

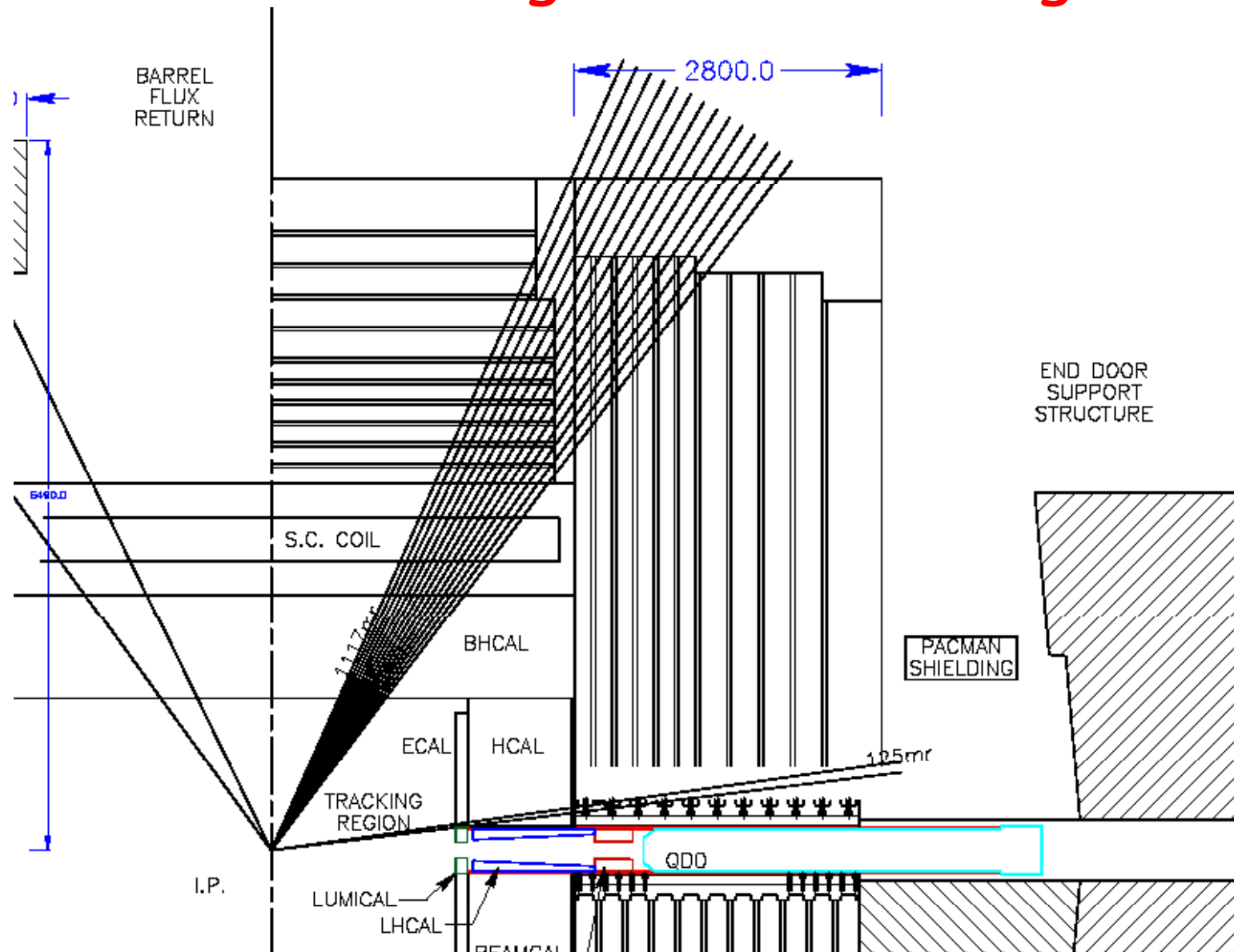
# Axial Deflection of End Door (mm)



# End Door Stresses (MPa)



# Next Phase Configuration Investigation



September 20, 2007

H. J. Krebs/B. Wands/B. Cooper

28

# Conclusions

- A strong engineering team has been formed - and functioning
- We are evaluating and compiling design requirements
  - Technical performance requirements
  - Issues pertaining to fabrication, assembly, installation, and push-pull
  - Safety issues
- Need information from systems
  - i.e., Muon System
    - Thickness of steel absorber needed
    - Minimum preferred number of planes for any track
- We are evaluating and compiling information pertaining to the large steel fabricators
  - Four fabricators found thus far that can supply raw plates (continuous cast) of 27 tonne
- End door block design needs revising
  - 537 tonne is too heavy
    - Prefer assembly with 500 tonne capacity crane
- If very low fringe fields ( $\sim 5$  g) are required, then thicker iron plates may be called for, increasing weight and material cost
- Azimuthal detector gaps at 3,6,9 & 12 positions should be optimized
- Will determine floor space and crane requirements and forward to facilities team