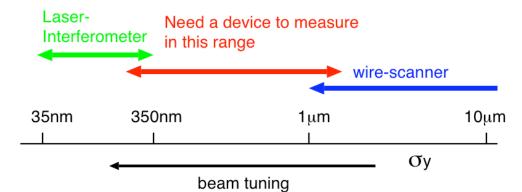
# Status and plan of pattern target beam size monitor

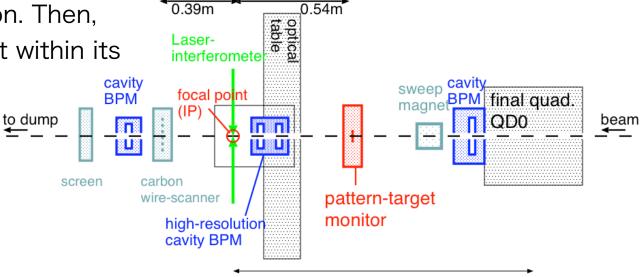
Y.Honda 2007/Oct./17 ATF2 LAPP meeting

- Again, this has been discussed many times. Not going to repeat the detail introduction.
- The actual development work has not started, except for small tests that can be done easily with no budget and no man power.

### **Motivation**

- Cover the range gap of laserinterferometer and wire-scanner, 300nm~1um region.
- Relative monitor to refer during beam tuning.
- no delicate tuning of the device for setting up.
- The location is assigned at ~0.5m upstream of the IP. Start beam tuning with IP shifted setting, then move back the IP at the designed position. Then, laser-interferometer can start within its measurable range.

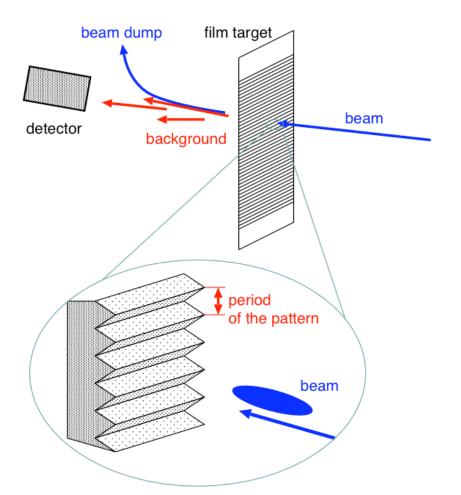


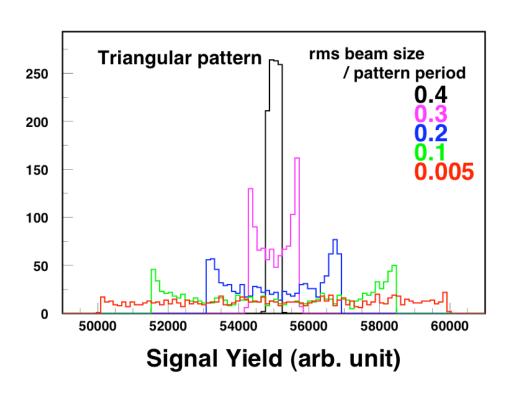


1.2m

### Principle

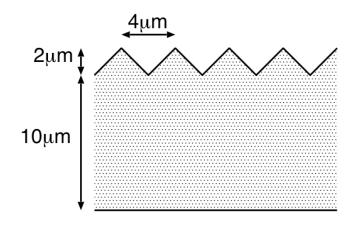
- Hit the beam on a thin film-like target with a fine pattern. Measure fluctuation of background radiation while randomly scanning the target. Smaller beam size compared with the pattern pitch results in a bigger signal fluctuation.
- Thanks to the statistical apploach, precise control of target scanning or beam position stability are not required.

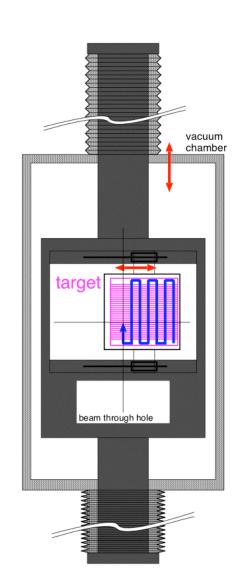




### Development items

- The target must be locally damaged even by single shot. It
  has to be scanned continuously in order to use a new area
  for every shot. Need to have a long effective length enough
  for at least one week of operation. May be scan on a zigzag line.
- One example of the dimensions optimized for our case is shown here.
- We need to fabricate this with an inexpensive way (it will be consumed in one week). The absolute dimensions are not so important as long as we use this for a relative reference. Uniformity and reproducibility will be important.





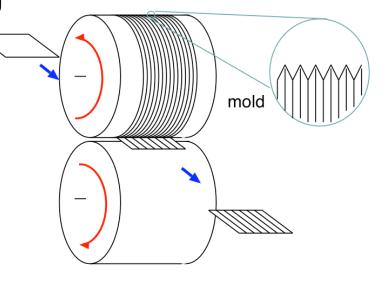
## Preliminary test for target fabrication

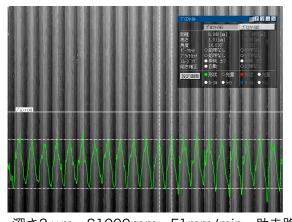
 One candidate of fabrication method is imprinting using a roll mold.

 Test at KEK machining center with a precision turning machine. Try to check the possibility of mold fabrication.

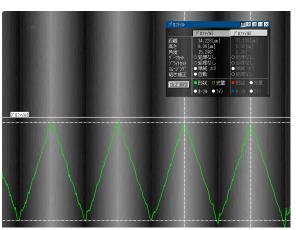
 Triangular structure of 2um depth seemed to be OK.

Test of imprinting will be the next item to test.





深さ2μm、S1000rpm、F1mm/min、助走路無



深さ10μm、S1000rpm、F1mm/min、助走路無



# Plan for preliminary beam test

- Try to answer these questions
  - Signal strength. (It is estimated to be comparable with wire-scanners).
  - Damage area by single shot. (check with a microscope, later)
  - Effect on vacuum pressure.
- Set up
  - Re-use ODR chamber which has a scanning stage inside.
  - Installation
    - a wire-scanner to check beam size
    - an aluminium foil of 20um or 12um thickness (a dummy target)
  - Wire scanner detector
- Beam time in coming ATF operation
  - 1 hour for a week.

