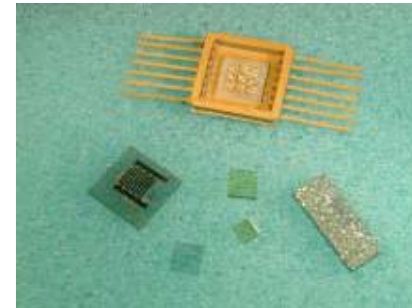
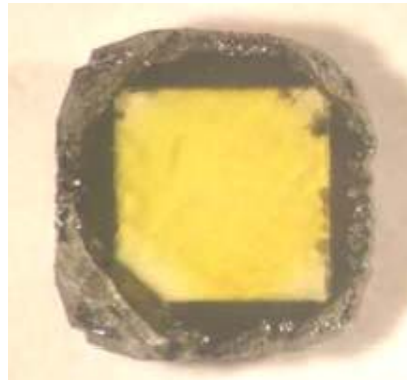


Diamond activities at CEA-**list**



Philippe.bergonzo@cea.fr, *Diamond Sensor Laboratory, CEA-LIST, Saclay*



Who are we ?

Where ?

CEA/Saclay, near Paris
LIST (Research and
Technology Direction)

Team members :

M. Nesladek,
D. Tromson,
C. Mer,
N. Tranchant,
J.C. Arnault,
S. Saada,
H. Hamrita,
S. Allard,
C. Gesset

Collaborations

CEA/DRECAM (Saclay)
UCL (London)
WSI (Munich)
AIST (Tsukuba)
CNRS-NEEL (Grenoble)
Technion
TRINITI (Moscow)
GEMaC-CNRS (Meudon)
ESRF & SOLEIL

Industriel partners

COGEMA
SGN (AREVA)
ALSTOM
EDF

Diamond synthesis

Plasma CVD → **GROWTH**

- Precursors : $\text{CH}_4 + \text{H}_2$ (+ O_2 , Ar, CO_2 ; etc...)
- Grain growth
- Temperatures : **600- 900°C**



→ Various material types :

- **Homoepitaxy** → **Single crystals**

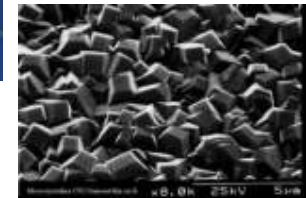
$\mu : 4000\text{cm}^2\text{V}^{-1}\text{s}^{-1}$

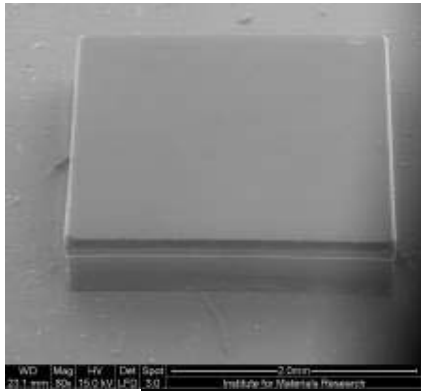
but substrates 3x3mm typ 300€

- **Heteroépitaxy** → **polycrystalline**

- substrates Si, Verre, Quartz, W, Ti etc.
- Highly resistive **$10^{12} - 10^{14} \Omega.\text{cm}$**

- **Nanocrystalline materials:** NCD, UNCD
coatings, bio interfaces etc



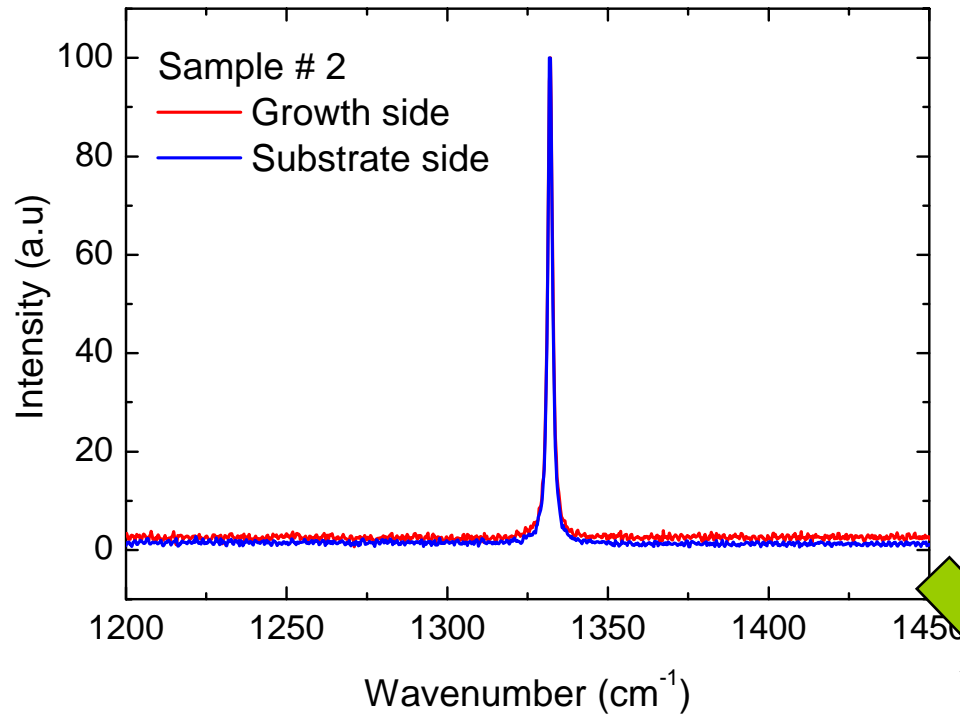


Carbon from methane : CH_4

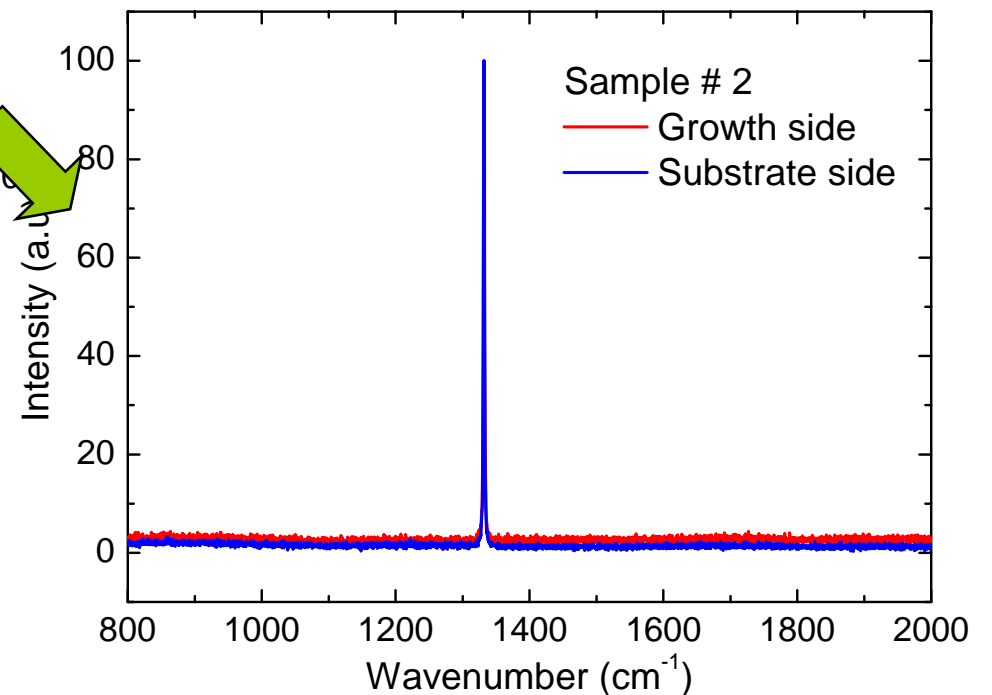
→ 7 growth kits at Saclay: from 2 to 4 inches

→ Microwave plasma CVD

Raman characterization



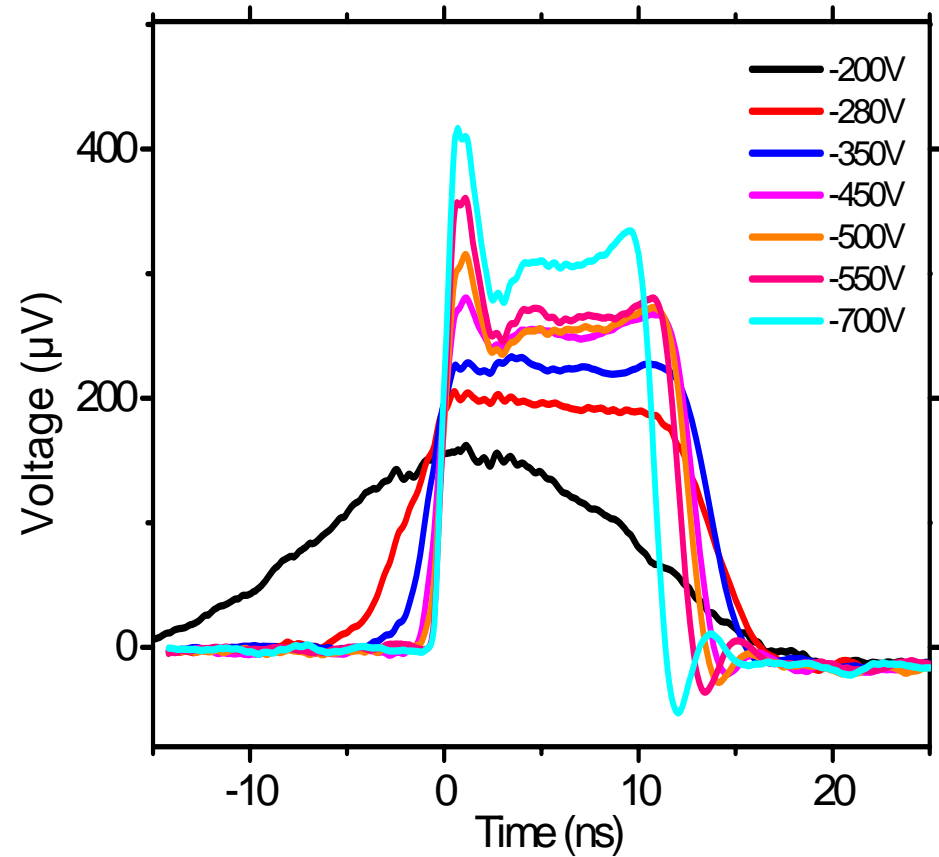
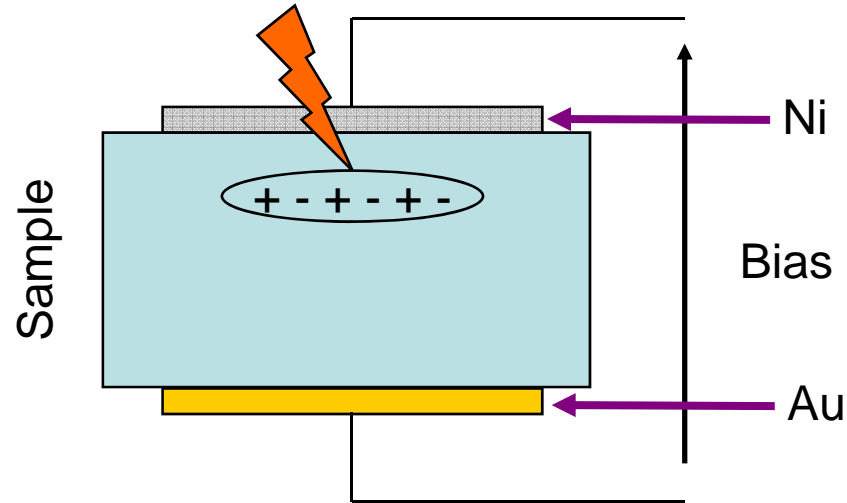
Side	Position	FWHM
Growth	1331.98	1.47
Substrate	1332.03	1.70



- Good crystalline quality
- No graphitic inclusion

Time Of Flight (TOF) measurements

Alpha particles from an ^{241}Am source



$$\mu_{(\vec{E})} = \frac{\mu_0}{1 + \frac{\mu_0 E}{v_s}}$$

Least squared fit

μ_0 , mobility at 0 field

v_s , saturation velocity

Time Of Flight (TOF) measurements

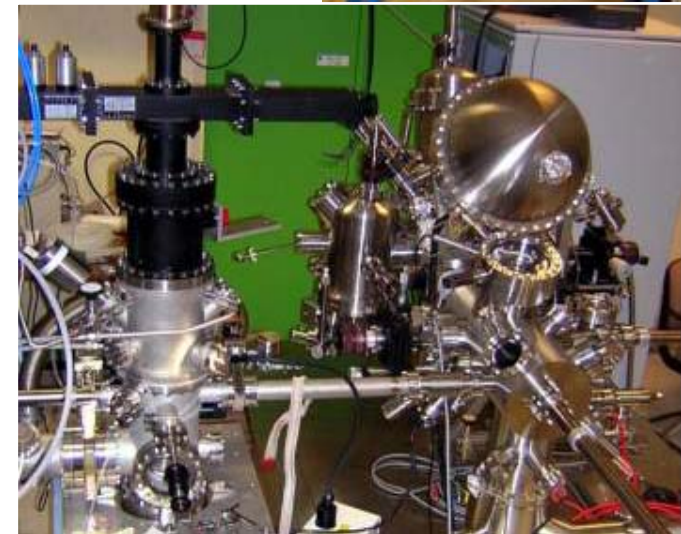
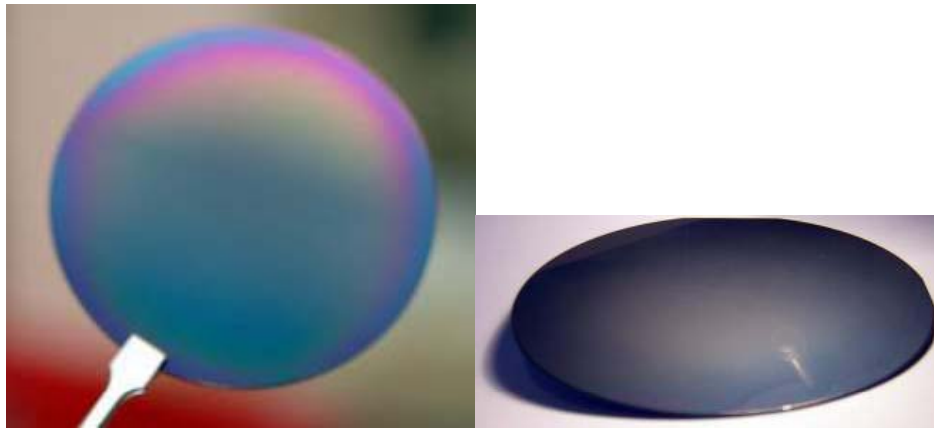
	Sample # 1	Sample # 2
μ_0^{h+} (cm ² .V ⁻¹ .s ⁻¹)	2450	3200
V_s^{h+} (V.cm ⁻¹)	2,1.10⁶	3,5.10⁶
μ_0^{e-} (cm ² .V ⁻¹ .s ⁻¹)	1850	2500
V_s^{e-} (V.cm ⁻¹)	2,7.10⁶	1,9.10⁶

Hole mobility is higher than electron mobility for both
 High mobilities values performed → low defect concentration

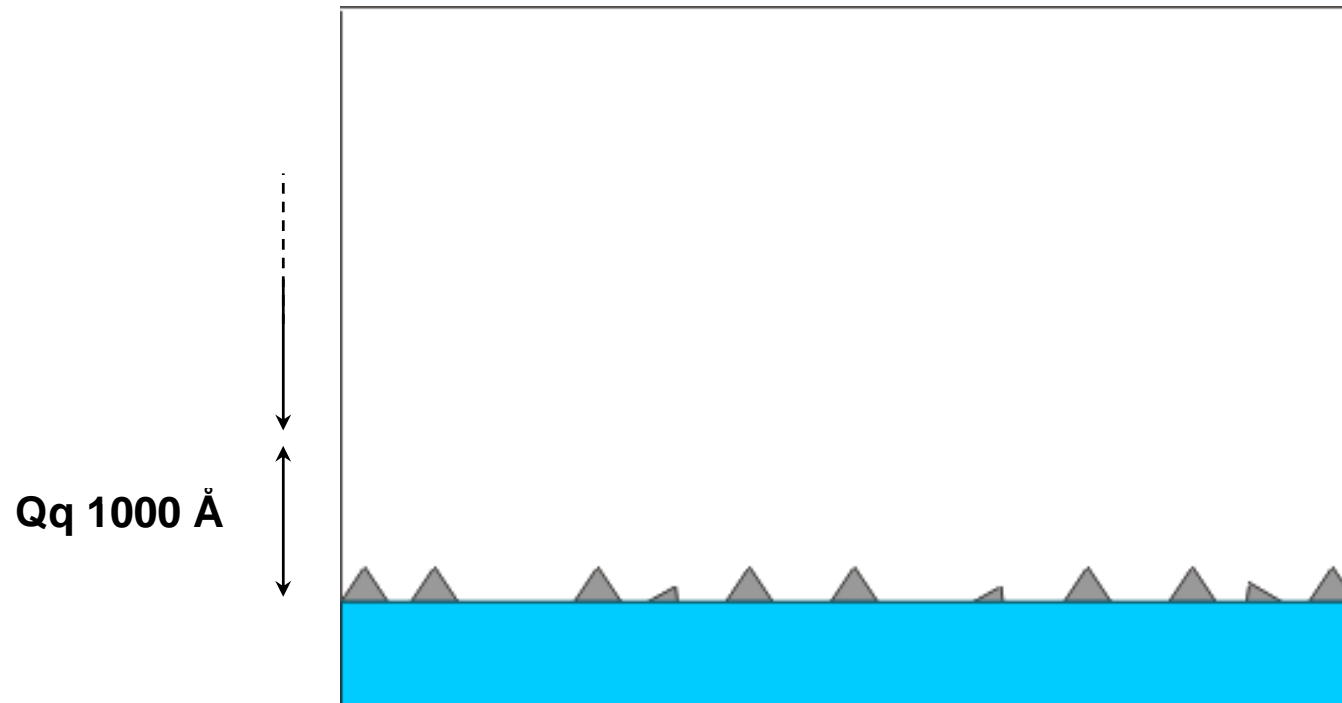
Growth kits

Exclusively microwave CVD

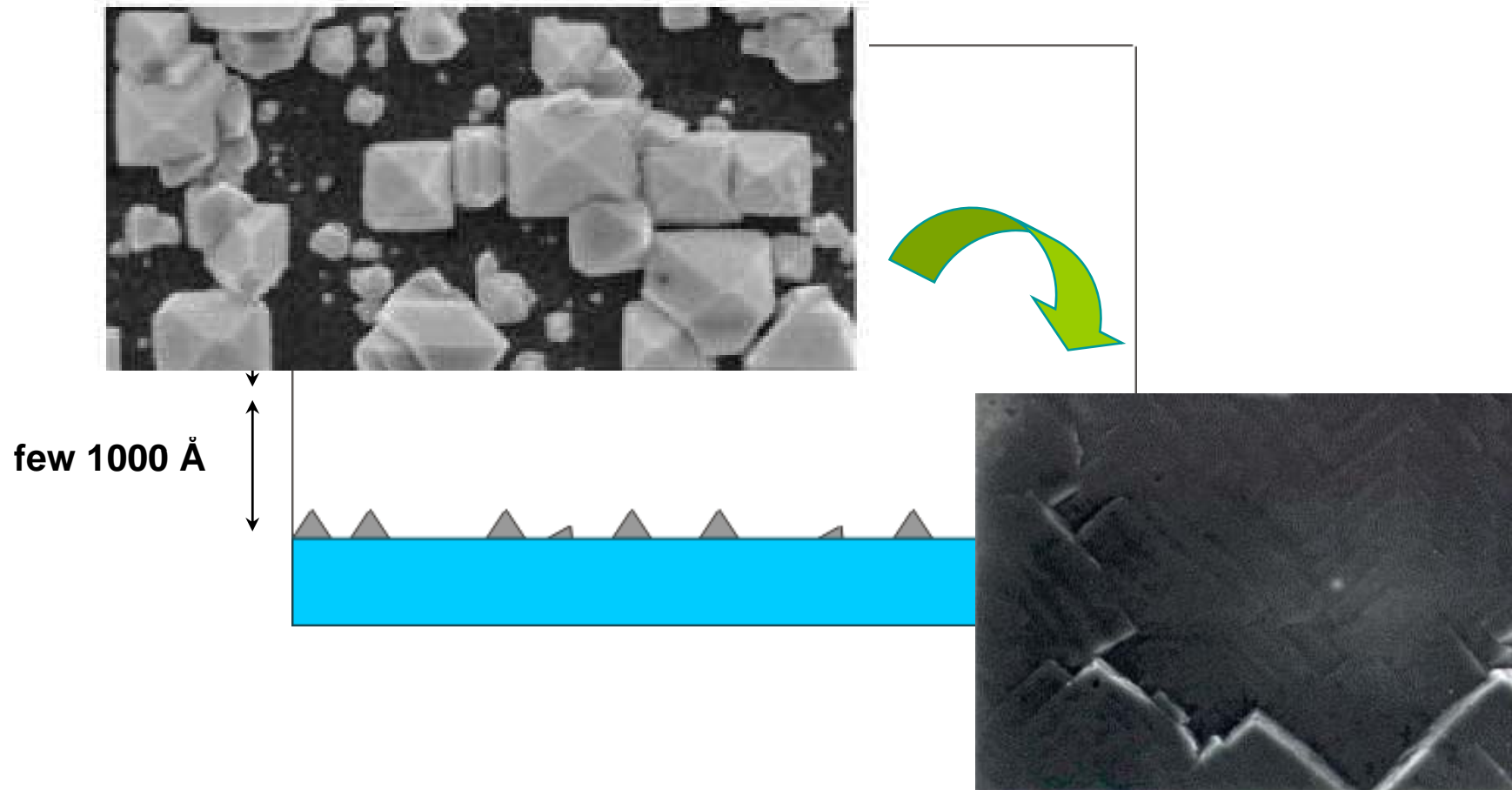
- 3 for intrinsic diamond growth, (inc one SEKI AX5400)
- 1 dedicated to boron doping,
- 1 dedicated to phosphorous doping,
- 1 large area SEKI 6500 (.. → 3 to 4 inch)
- 1 dedicated to heteroepitaxy (Ir, etc)



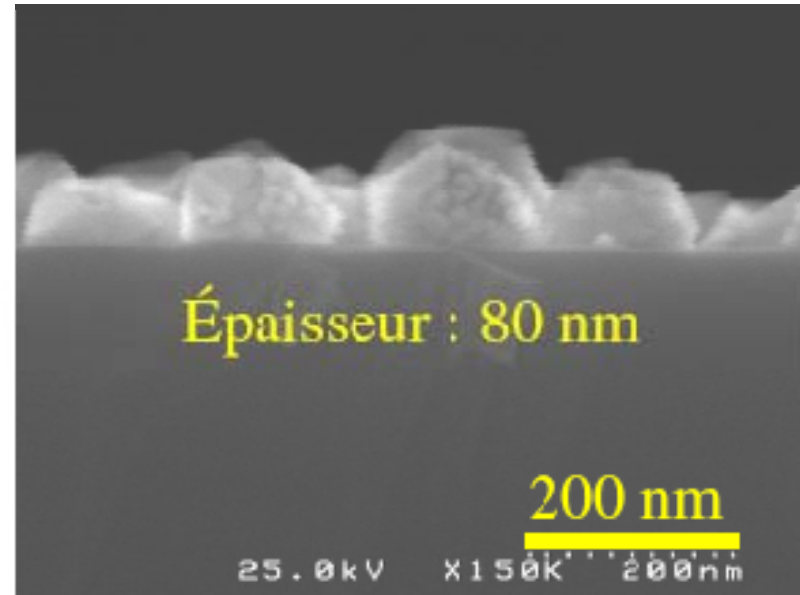
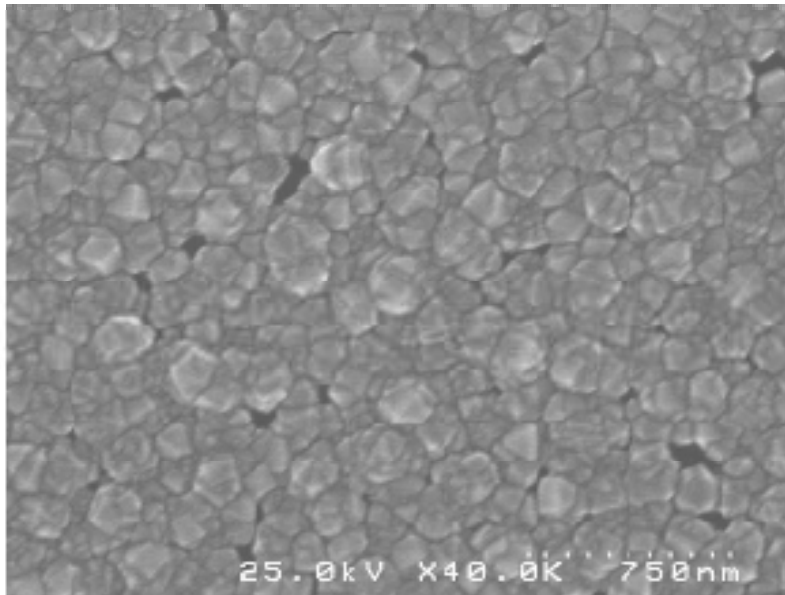
Polycrystalline growth



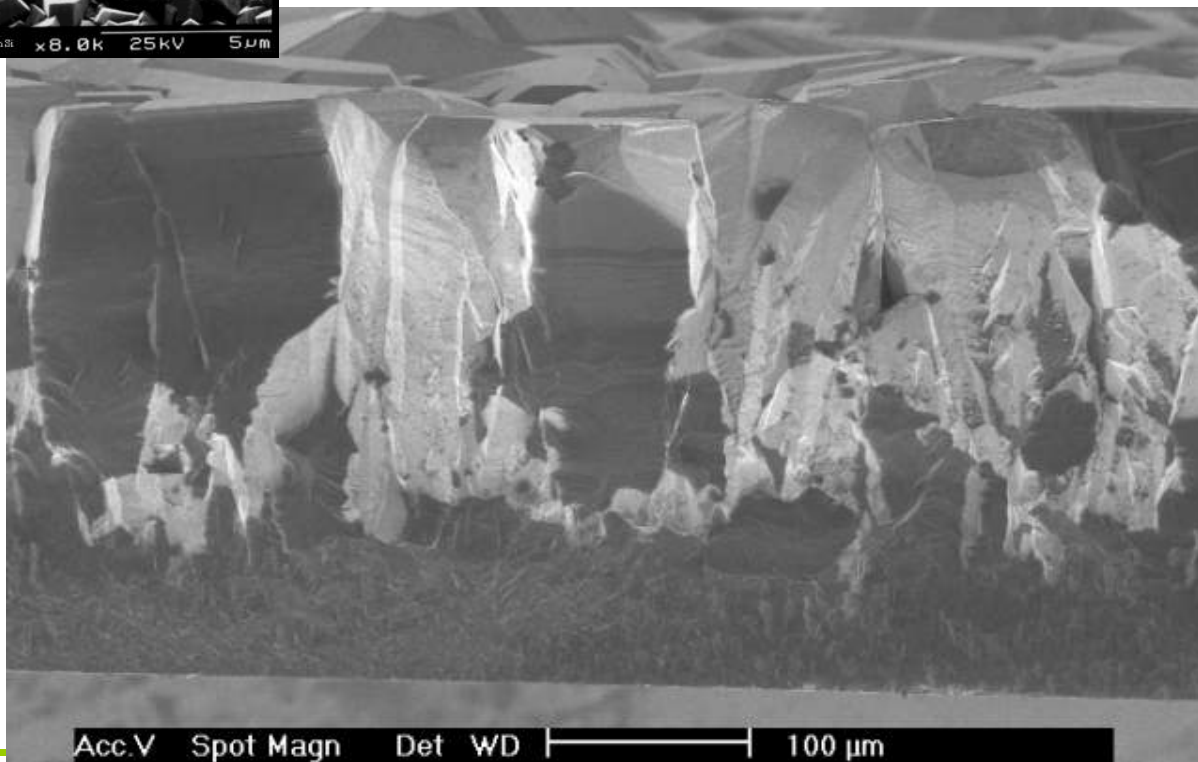
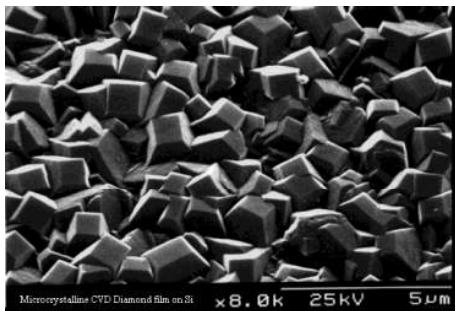
Polycrystalline growth



From very thin layers

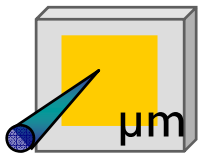


To thick films...

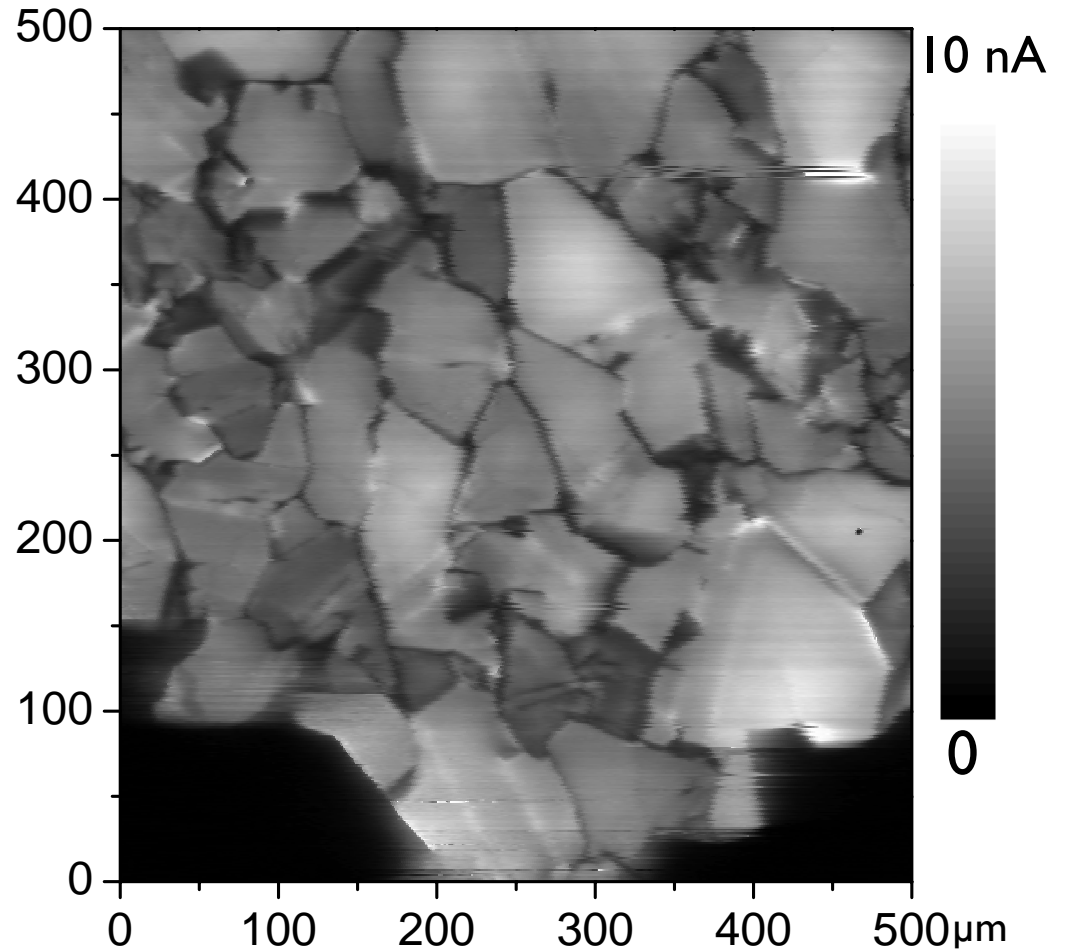
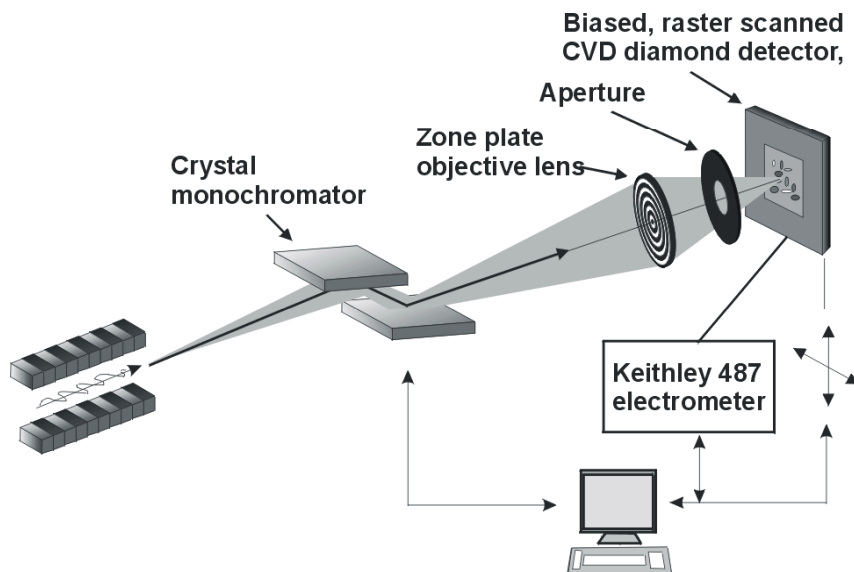


Non-uniformity of the sensitivity

X-ray microbeam :
 5 keV (Volume)
 att. length : 150 μm (I/e)
 $\approx 1.4 \cdot 10^9$ ph/s
 beam spot < 1 μm
 resolution : 1 μm

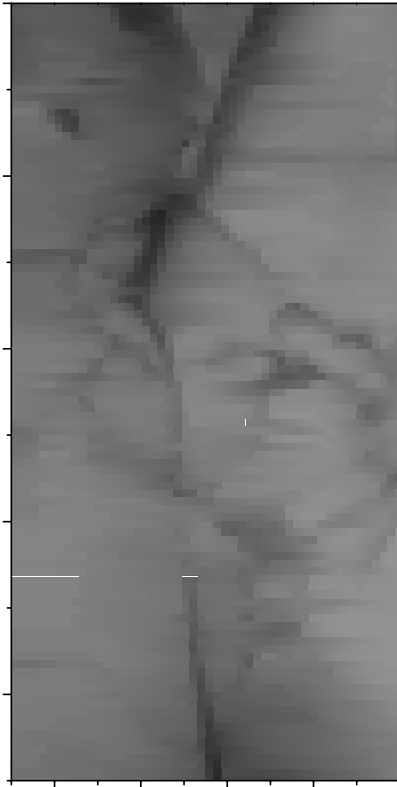


→ Comm.Avail. 300 μm Det. Grade

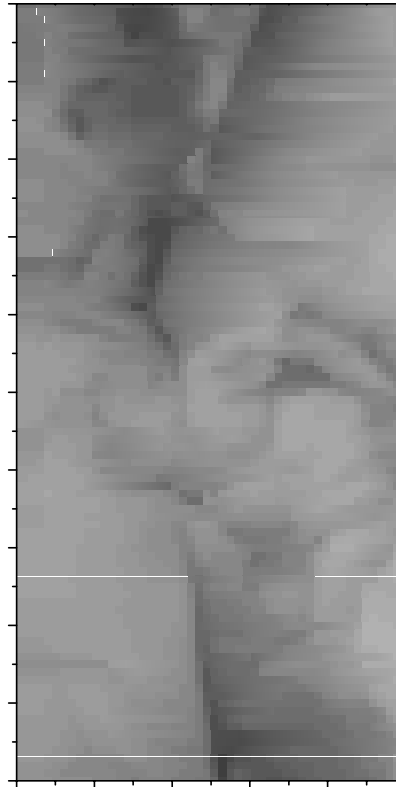


Strong Non-uniformities observed
→ Detrimental for beam metrology

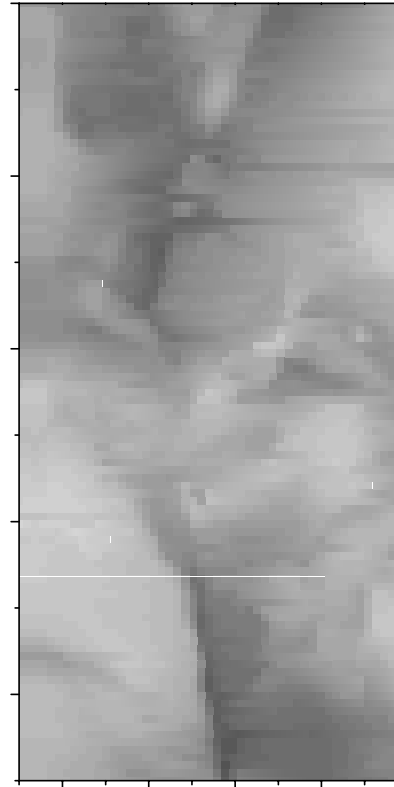
100 V
3.3 kV/cm



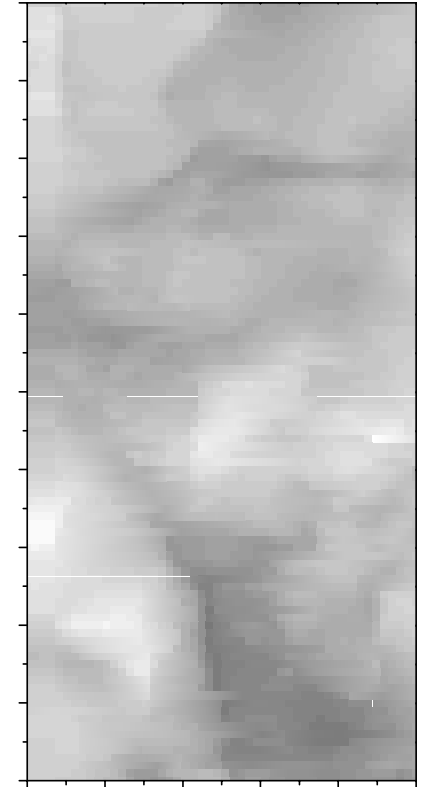
200 V
6.6 kV/cm



400 V
13.3 kV/cm



800 V
26.6 kV/cm

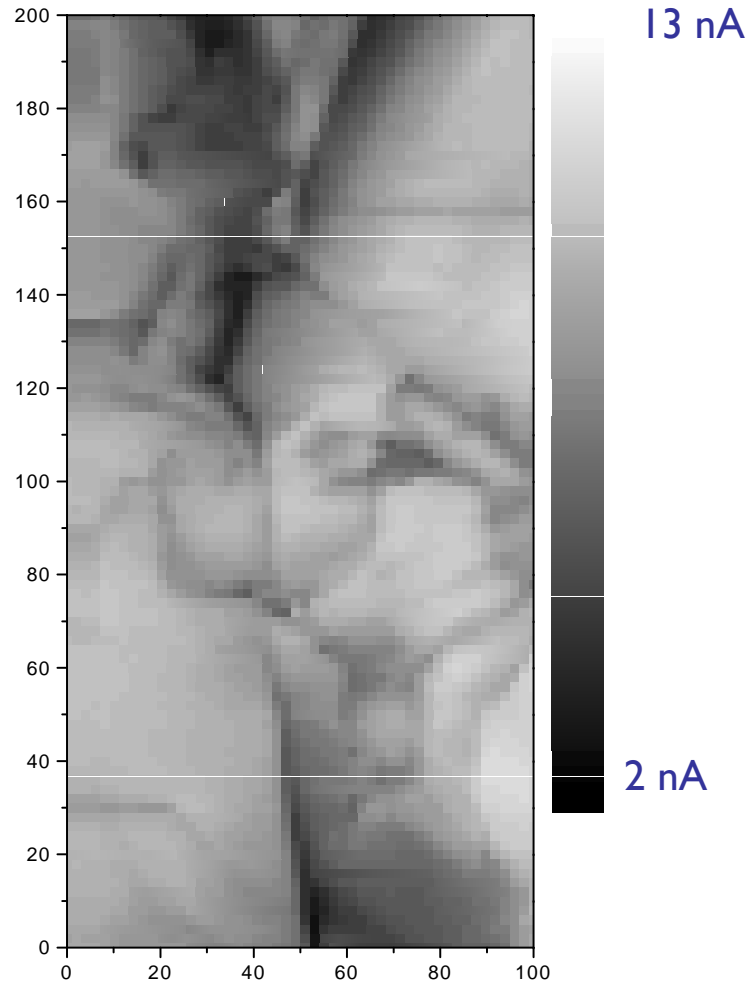


(Identical grey scale : 1 to 28 nA – log)

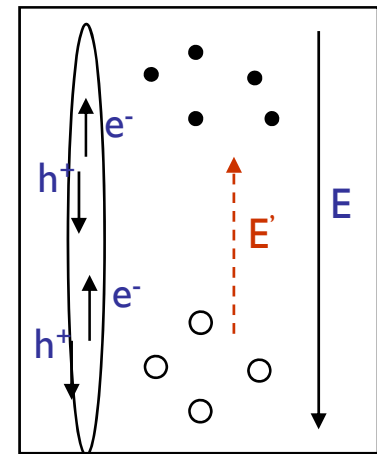
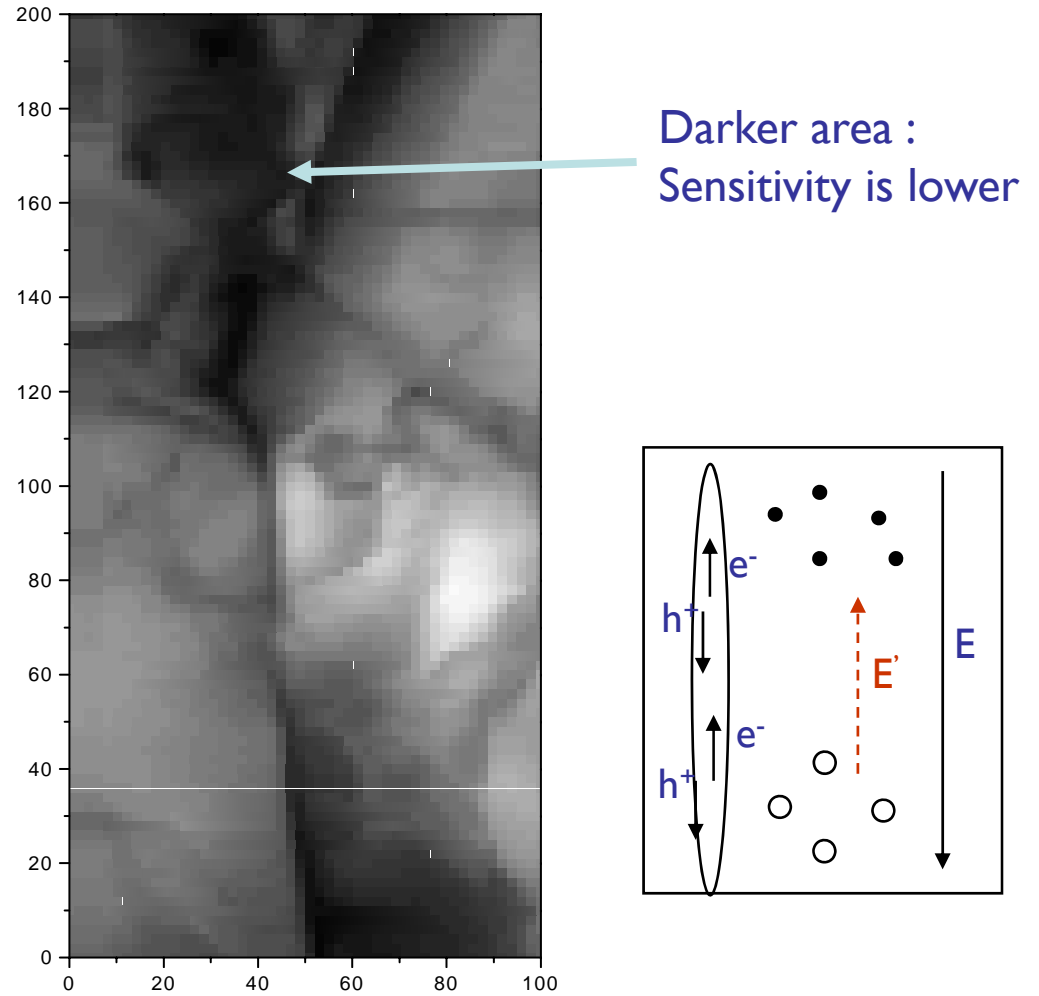
→ Velocity of saturation can be reached locally (likely from 10 kV/cm)

Evidence of charge build-up

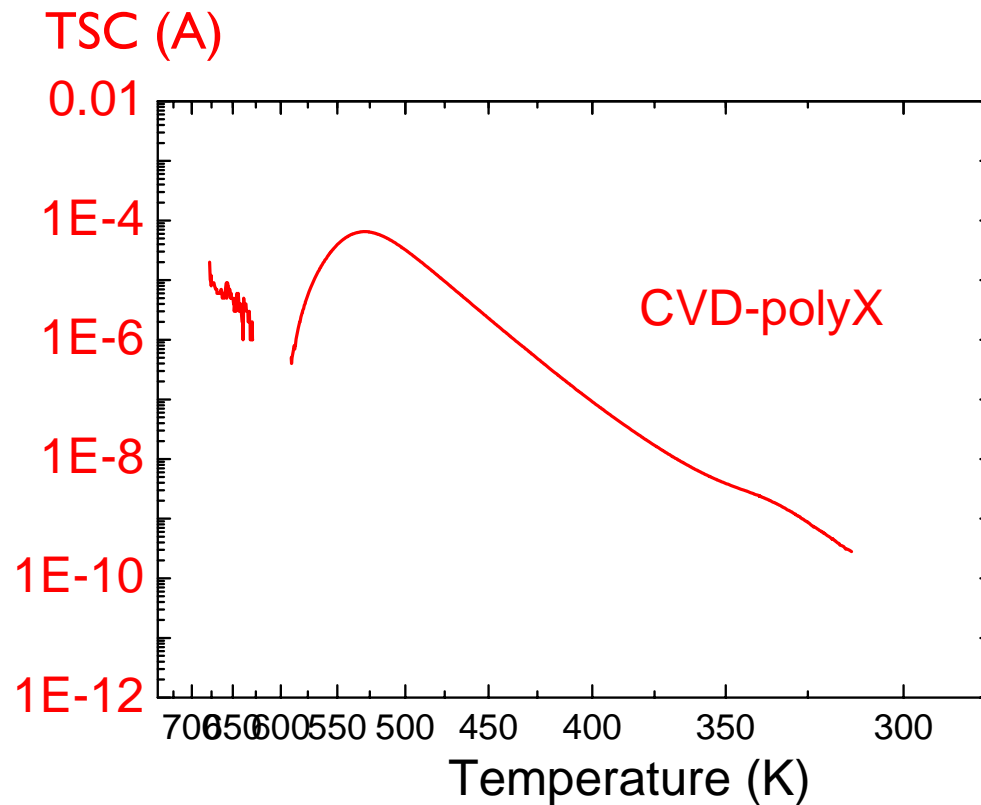
At 200V



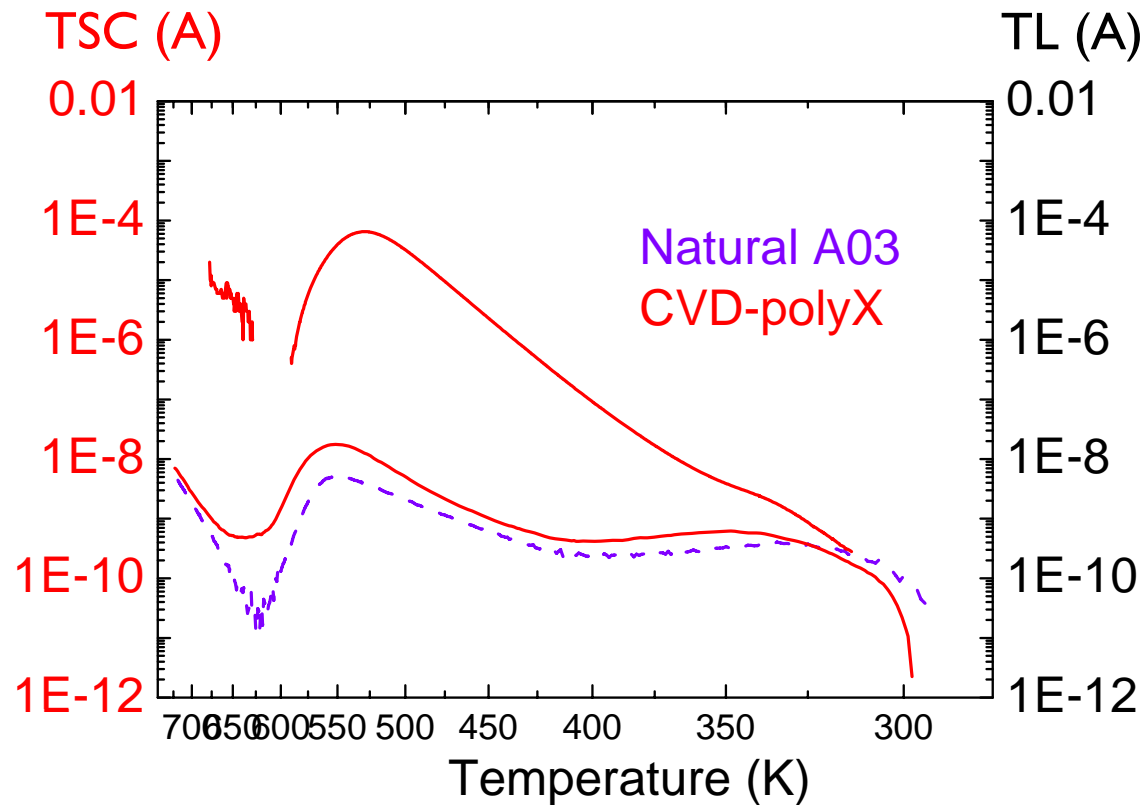
At 200V, after one scan at 800V



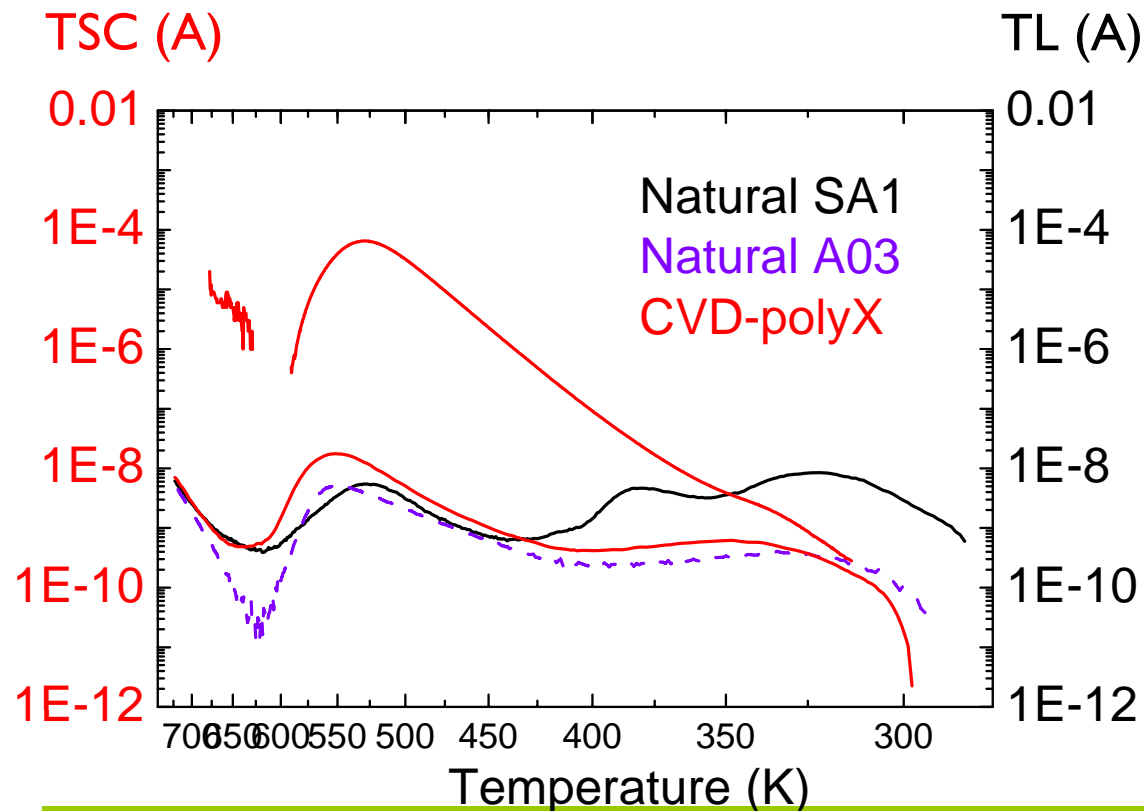
👉 CVD materials, as well as high quality IIa type diamonds inherently exhibit defect levels



☞ CVD materials, as well as high quality IIa type diamonds inherently exhibit defect levels

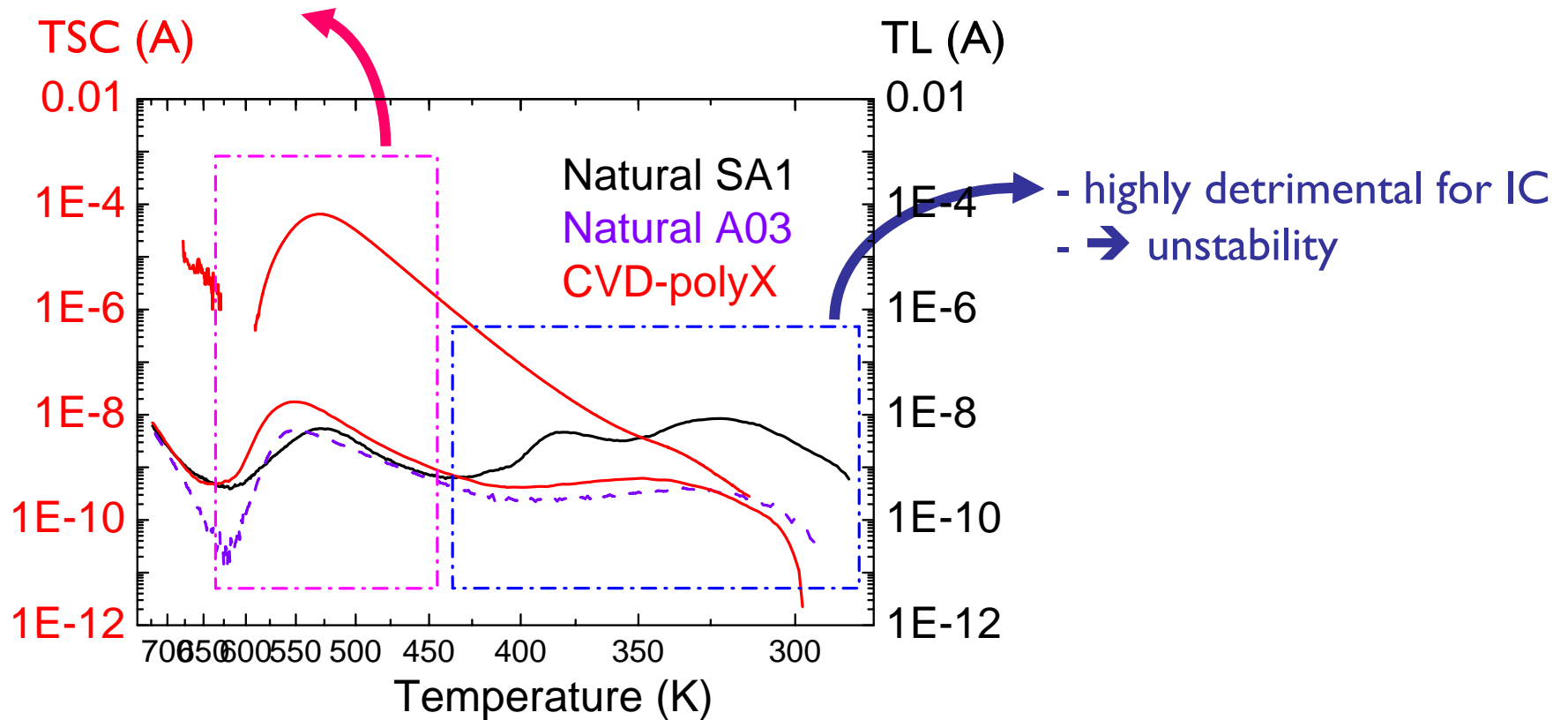


☞ CVD materials, as well as high quality IIa type diamonds inherently exhibit defect levels



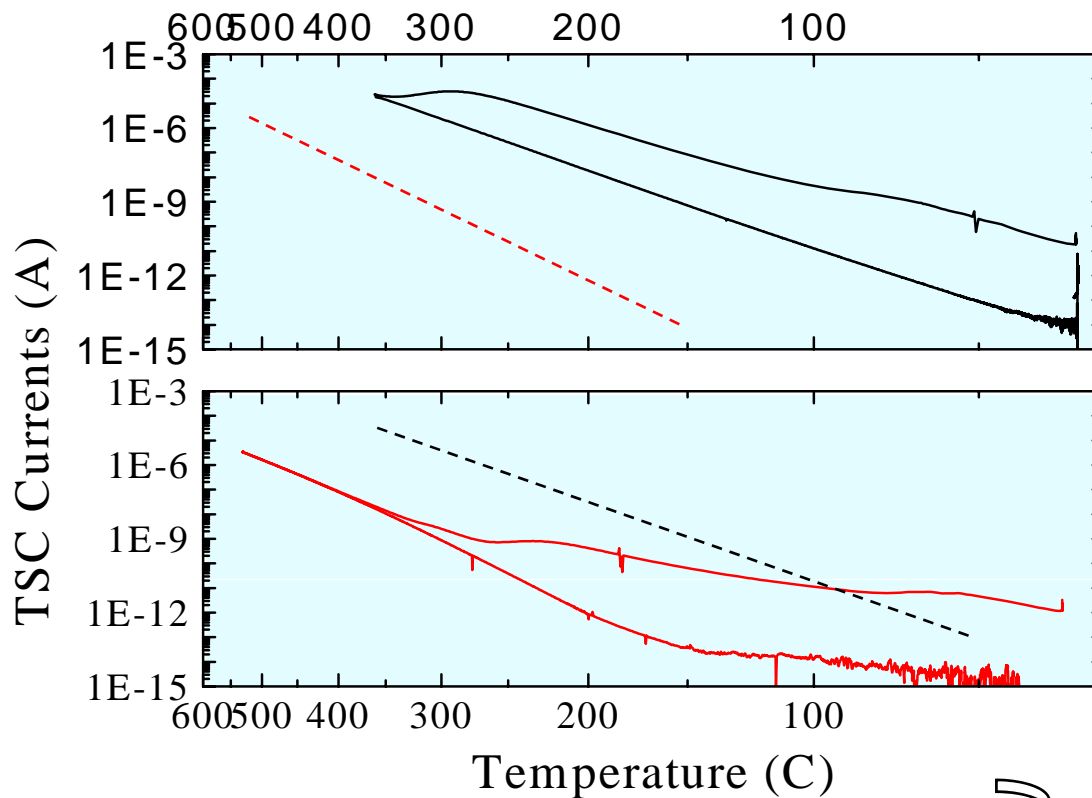
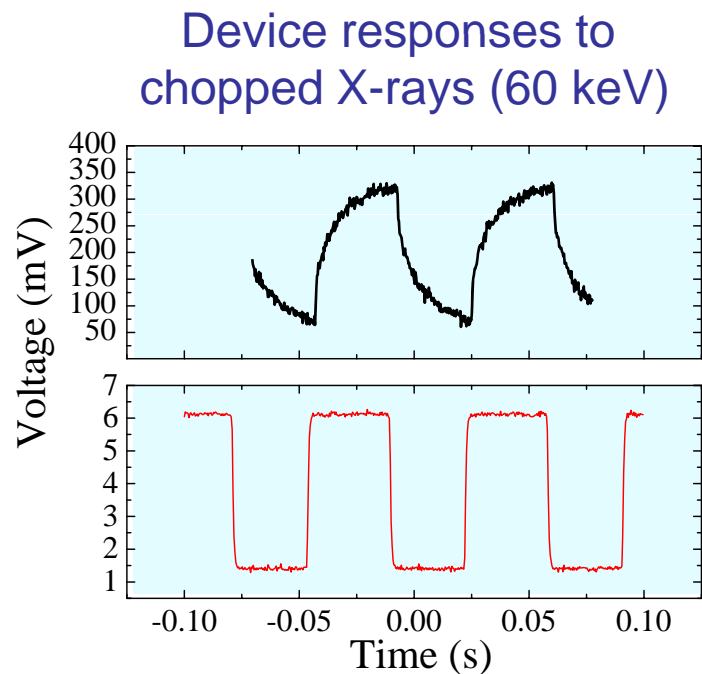
☞ CVD materials, as well as high quality IIa type diamonds inherently exhibit defect levels

- of interest for TL dosimetry
- stable at RT



Impurities : effect on the response time

TSC Signatures (10^4V/cm)



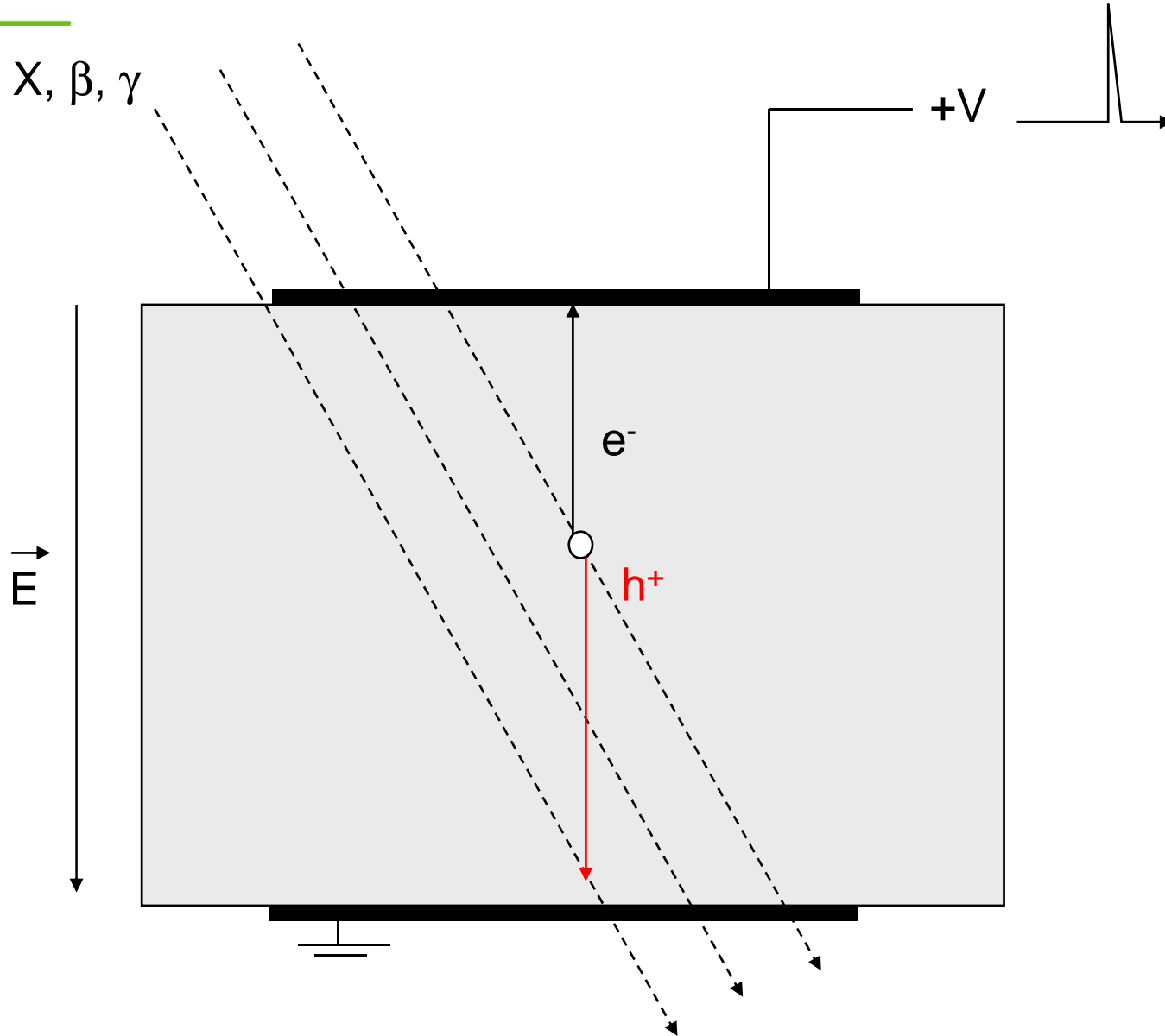
Defects and response time

Defects strongly influence the signal temporal decay :

If Nitrogen is added to the gas phase during growth

2 CVD polycrystalline diamonds,
Synchrotron pulses at LURE (≈ 1 keV),

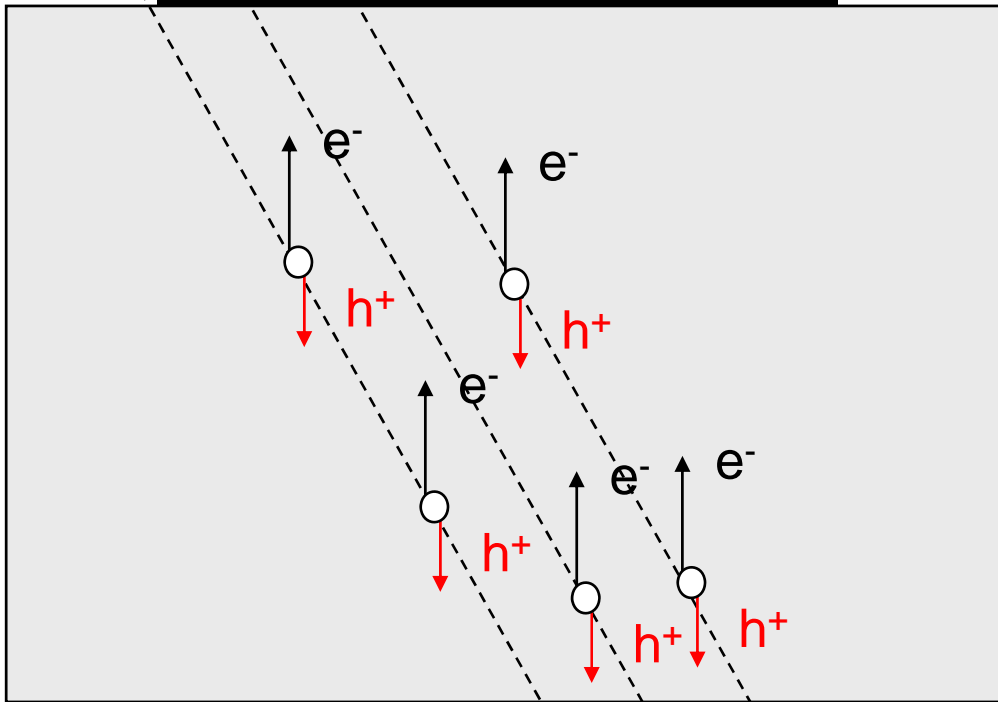




X, β , γ

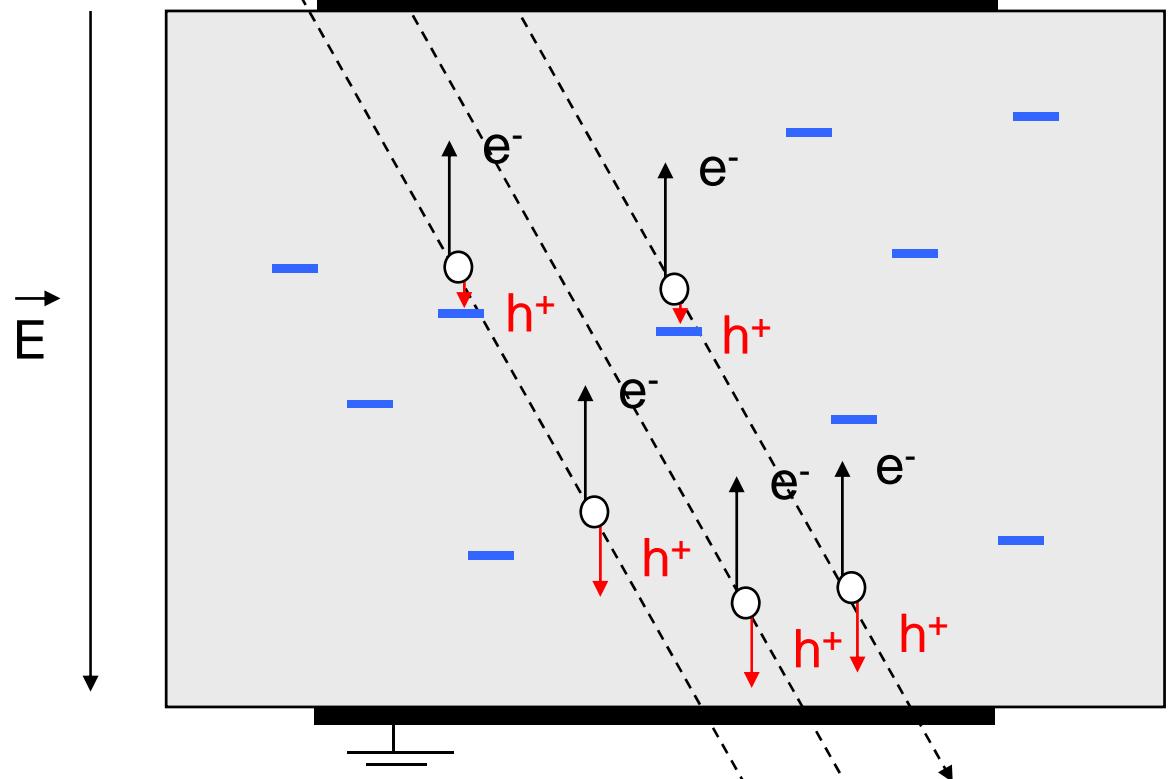
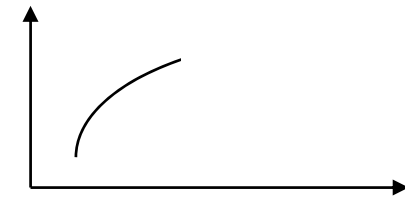
+V

E



X, β , γ

+V

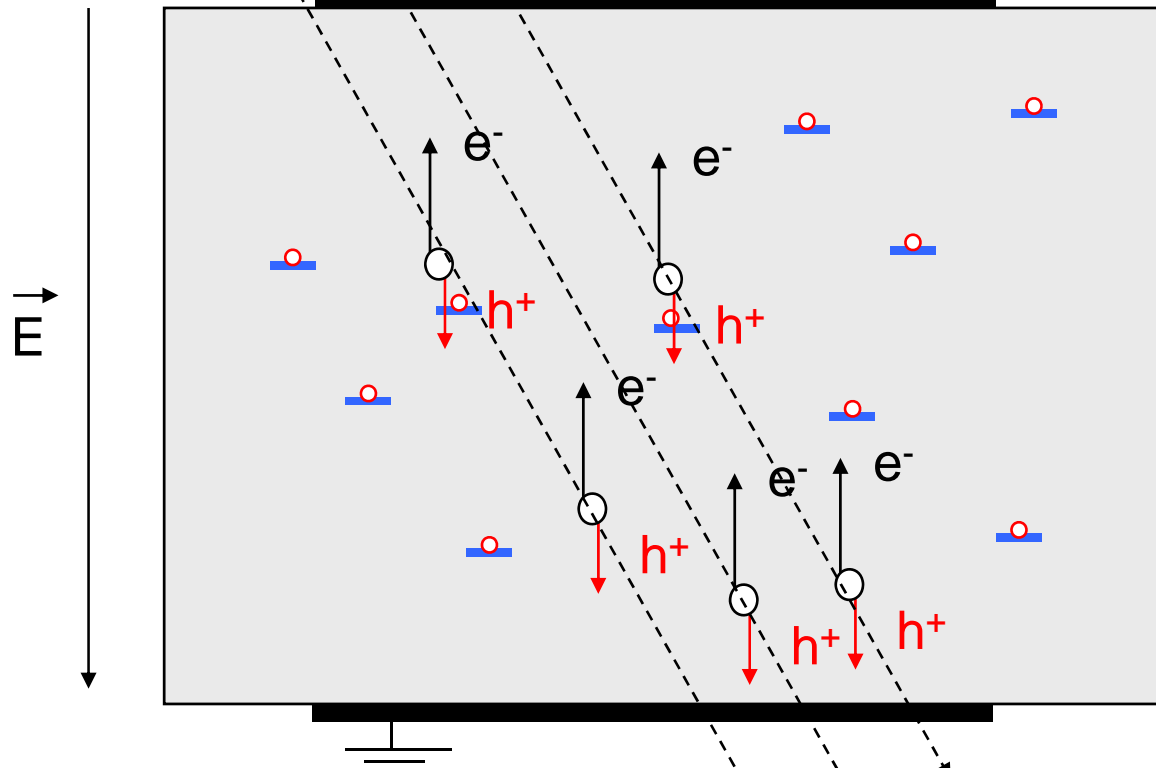
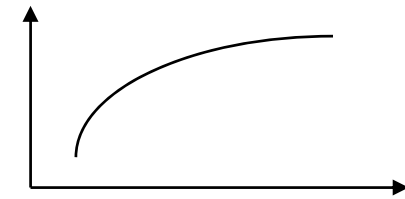


— Deep traps (for holes)

See DRM 16 (2007) 1038–1043

X, β , γ

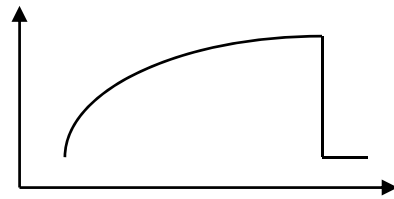
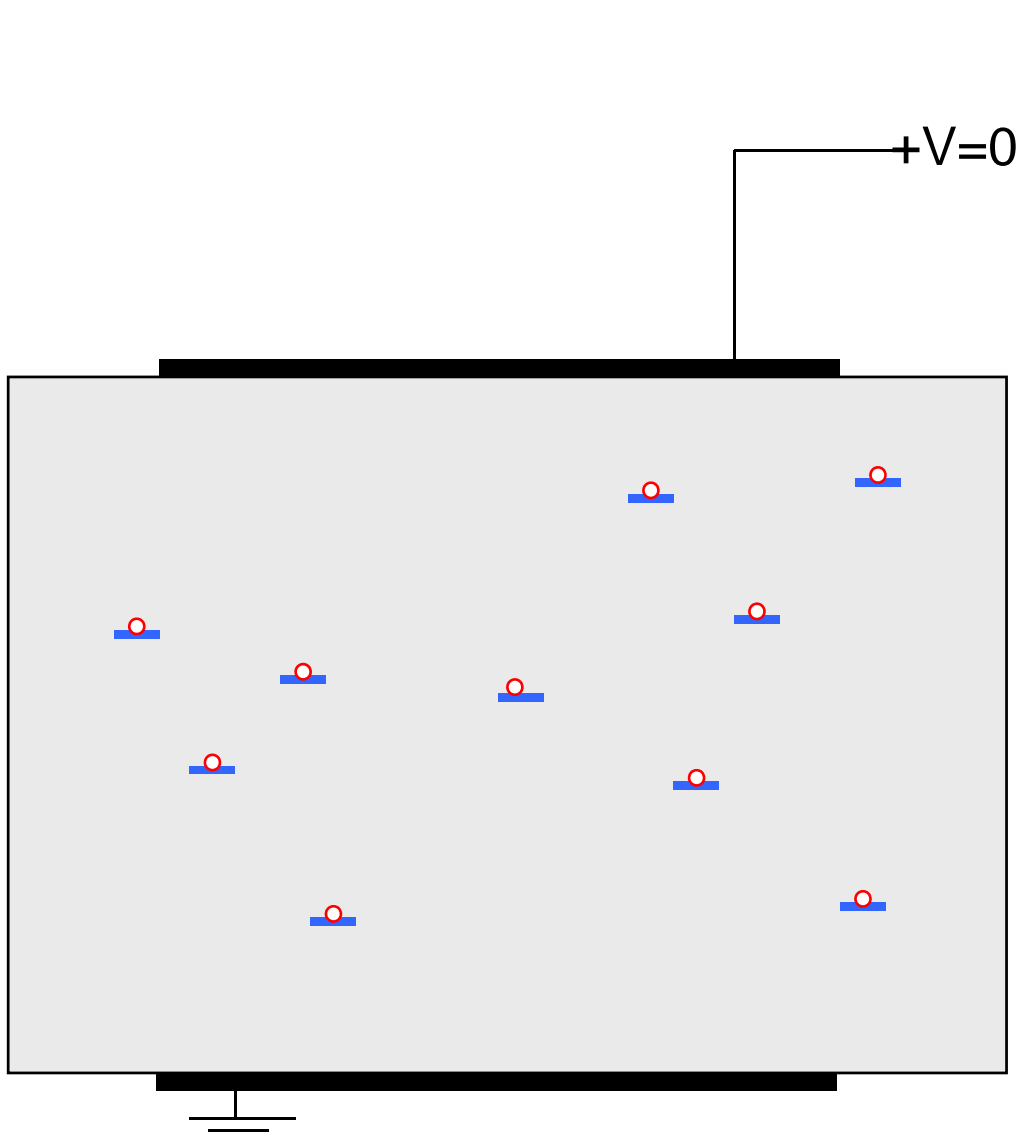
+V



— Deep traps (for holes)

→ Pumping

See DRM 16 (2007) 1038–1043

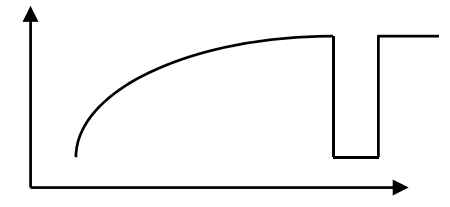


— Deep traps (for holes)

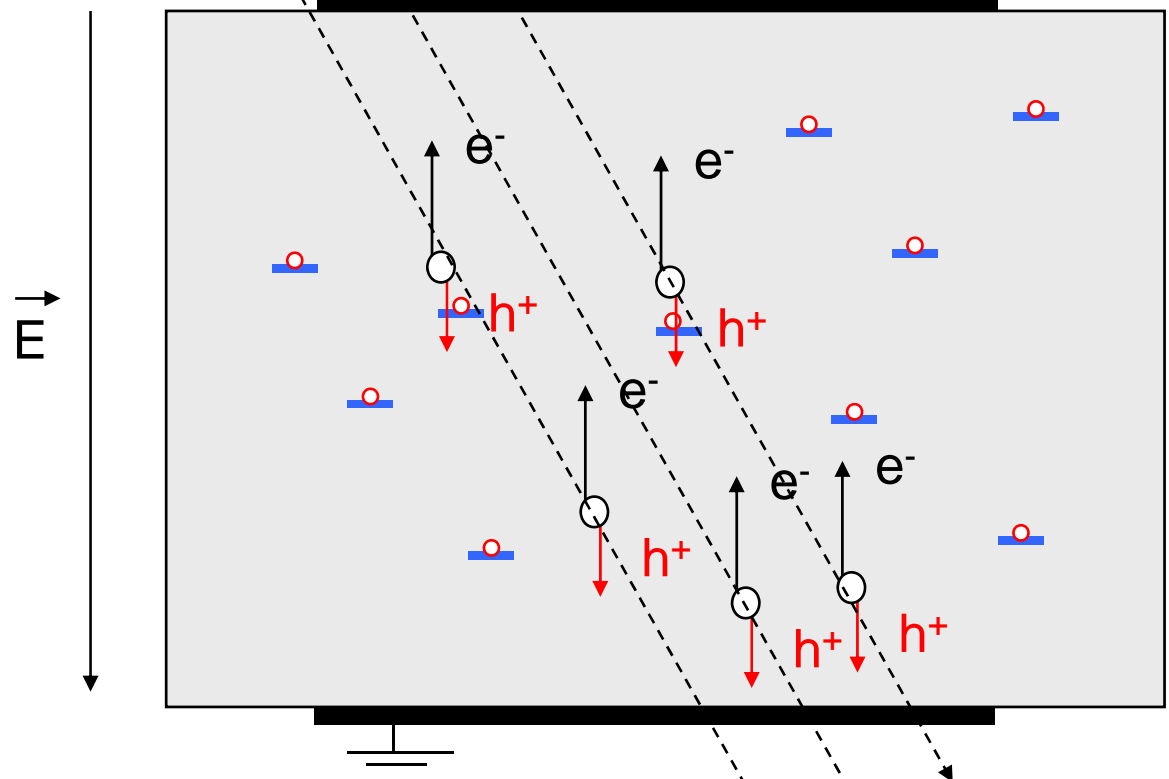
→ Pumping

See DRM 16 (2007) 1038–1043

X, β , γ



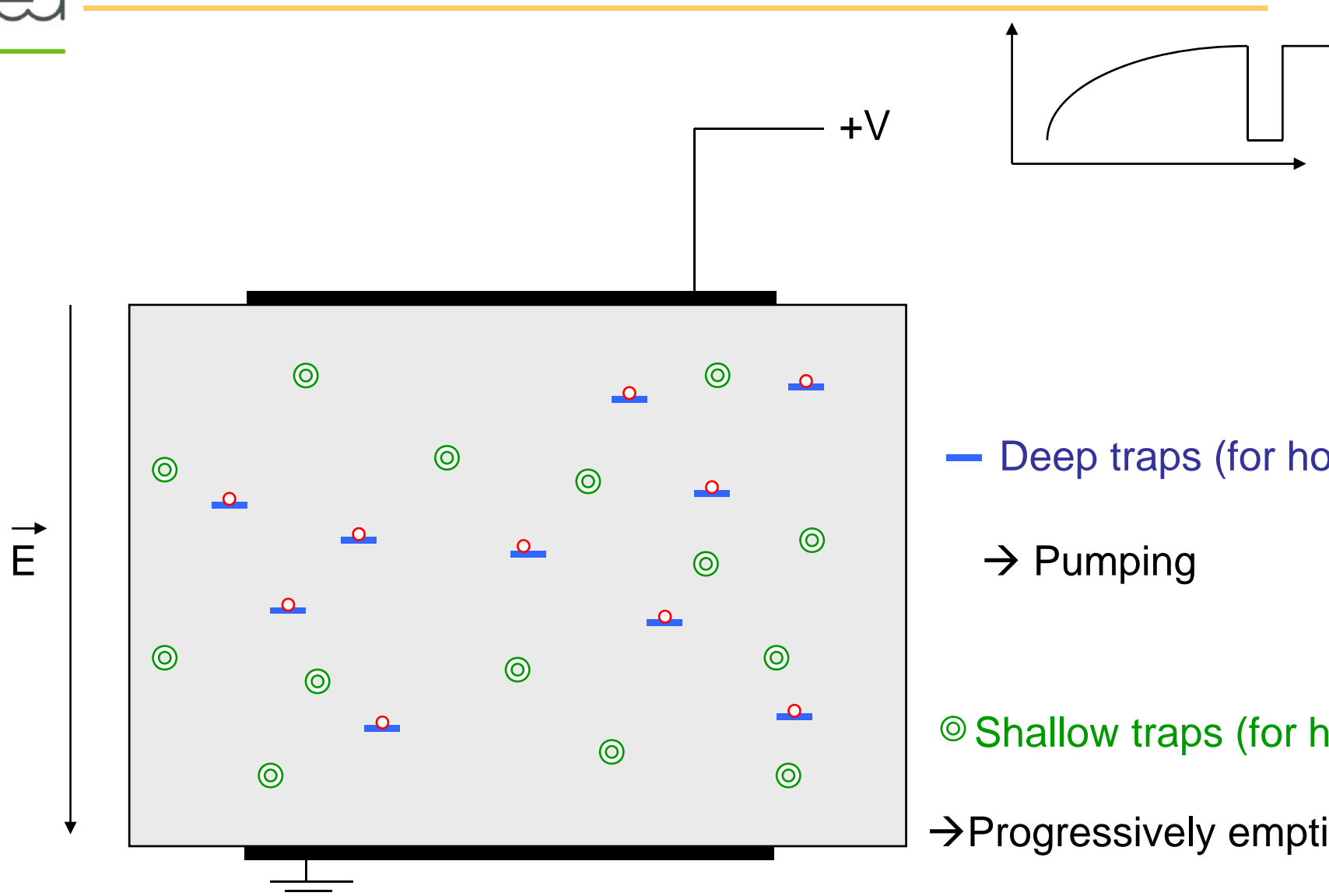
+V



— Deep traps (for holes)

→ Pumping

See DRM 16 (2007) 1038–1043

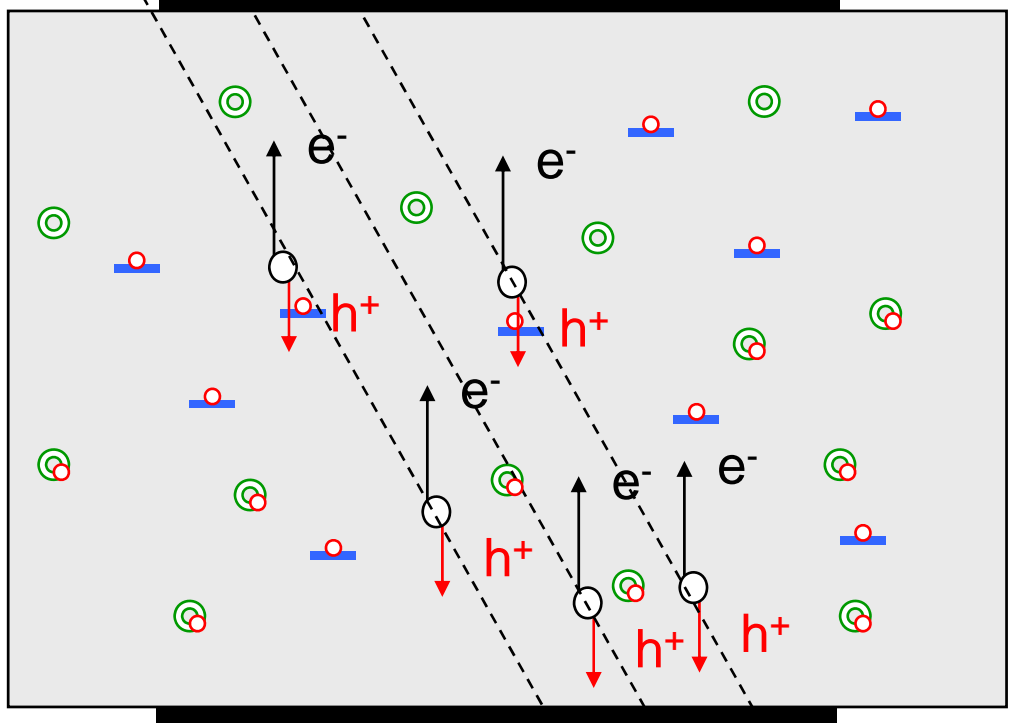


See DRM 16 (2007) 1038–1043

X, β , γ

+V

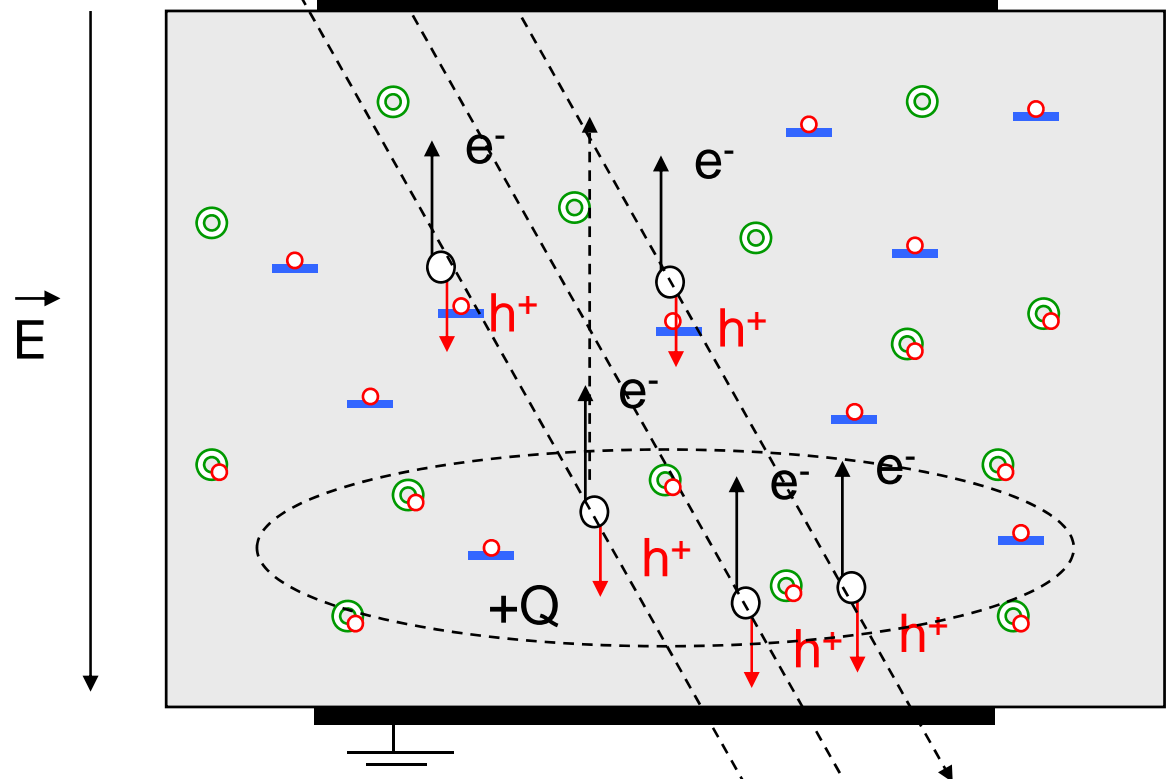
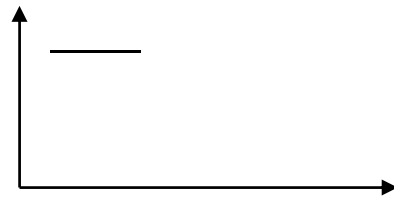
E



See DRM 16 (2007) 1038–1043

X, β , γ

+V



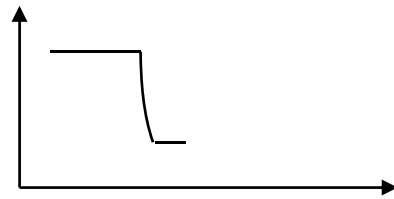
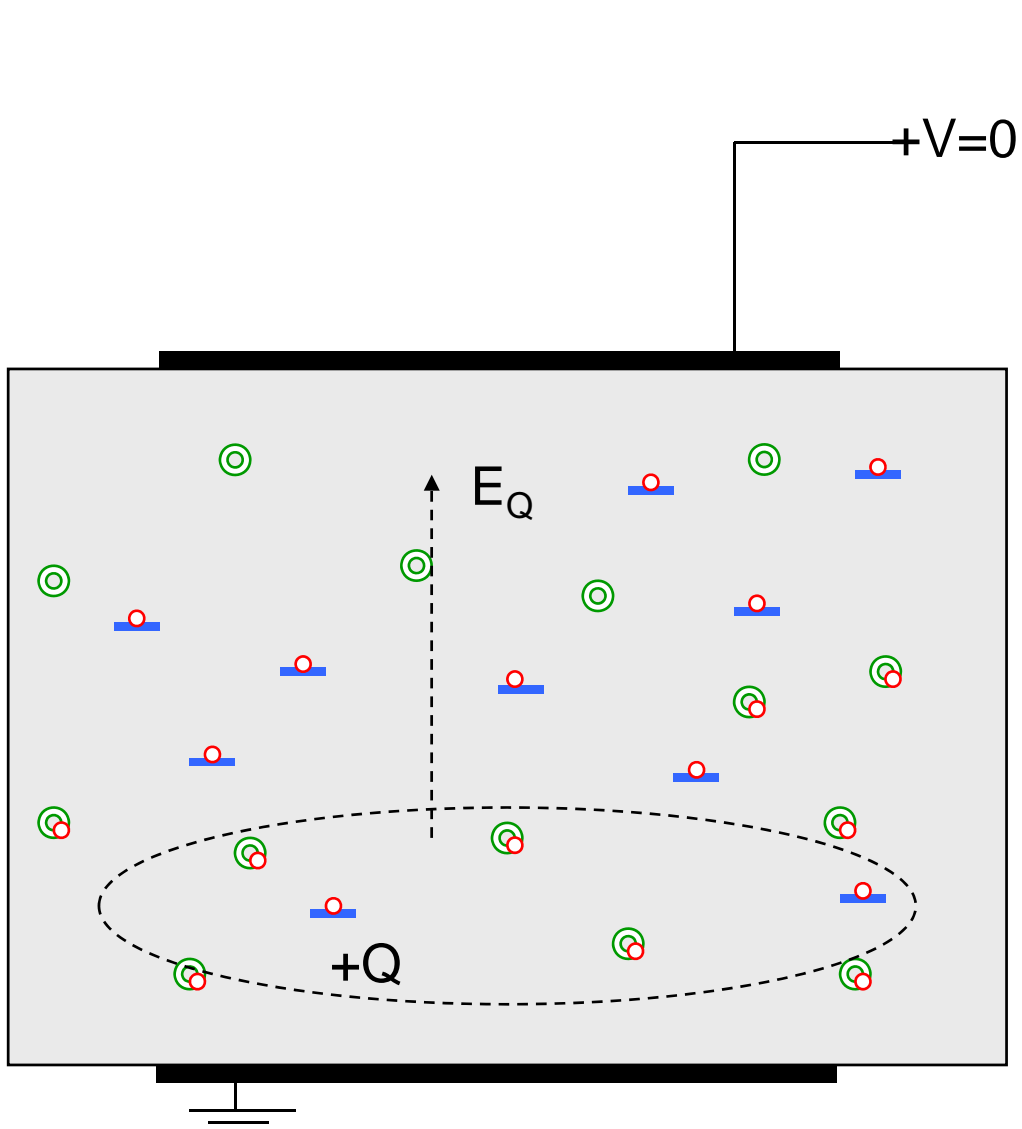
— Deep traps (for holes)

→ Pumping

⊙ Shallow traps (for holes)

→ Progressively emptied

See DRM 16 (2007) 1038–1043



— Deep traps (for holes)

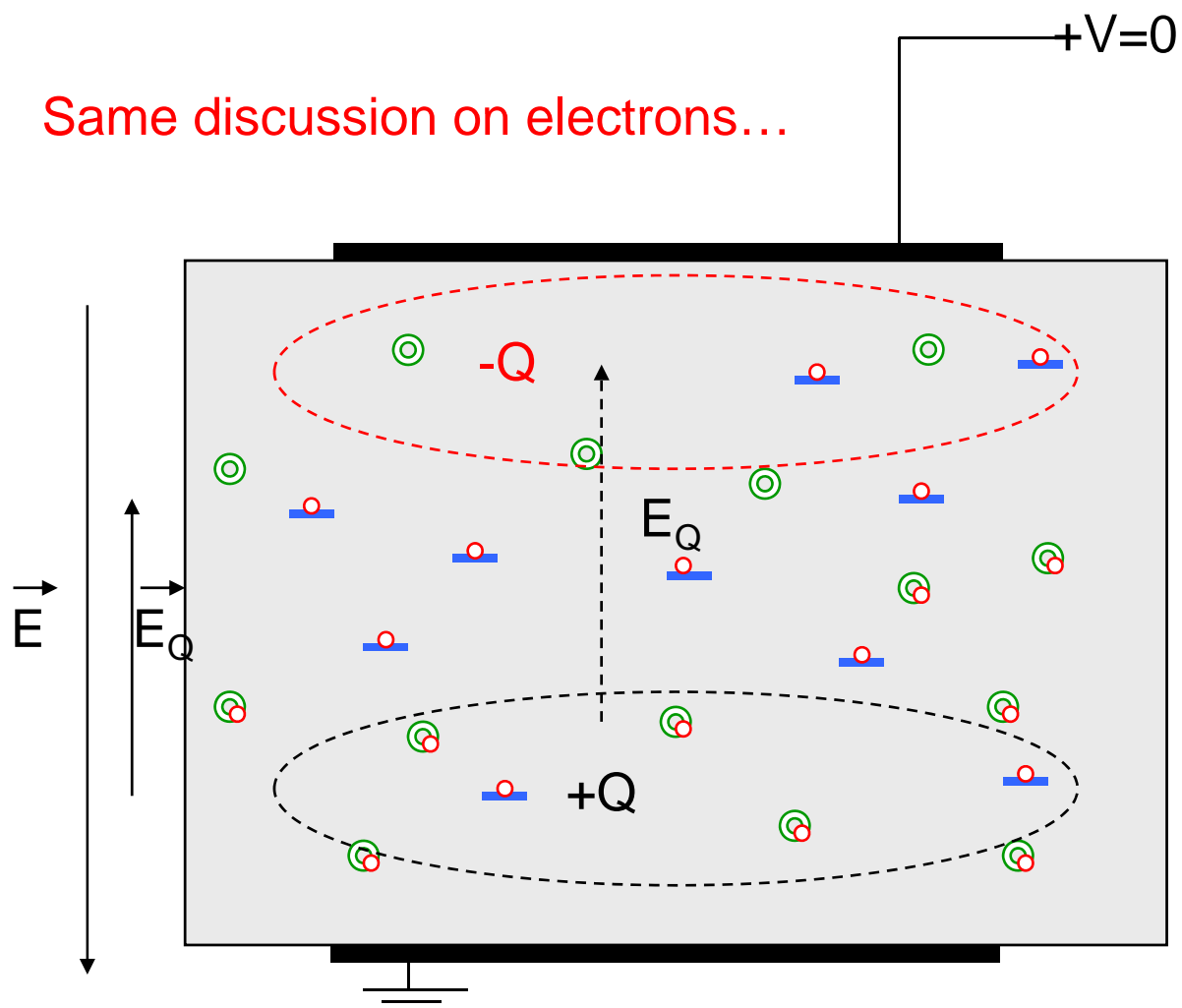
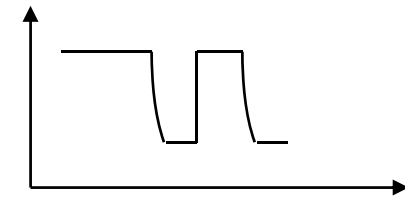
→ Pumping

⊙ Shallow traps (for holes)

→ Progressively emptied

See DRM 16 (2007) 1038–1043

Same discussion on electrons...

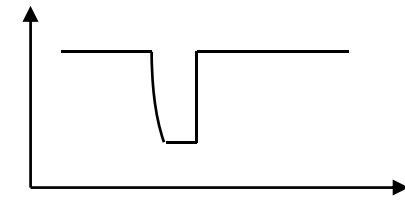


- Deep traps (for holes)
- Pumping
- ⊙ Shallow traps (for holes)
- Progressively emptied

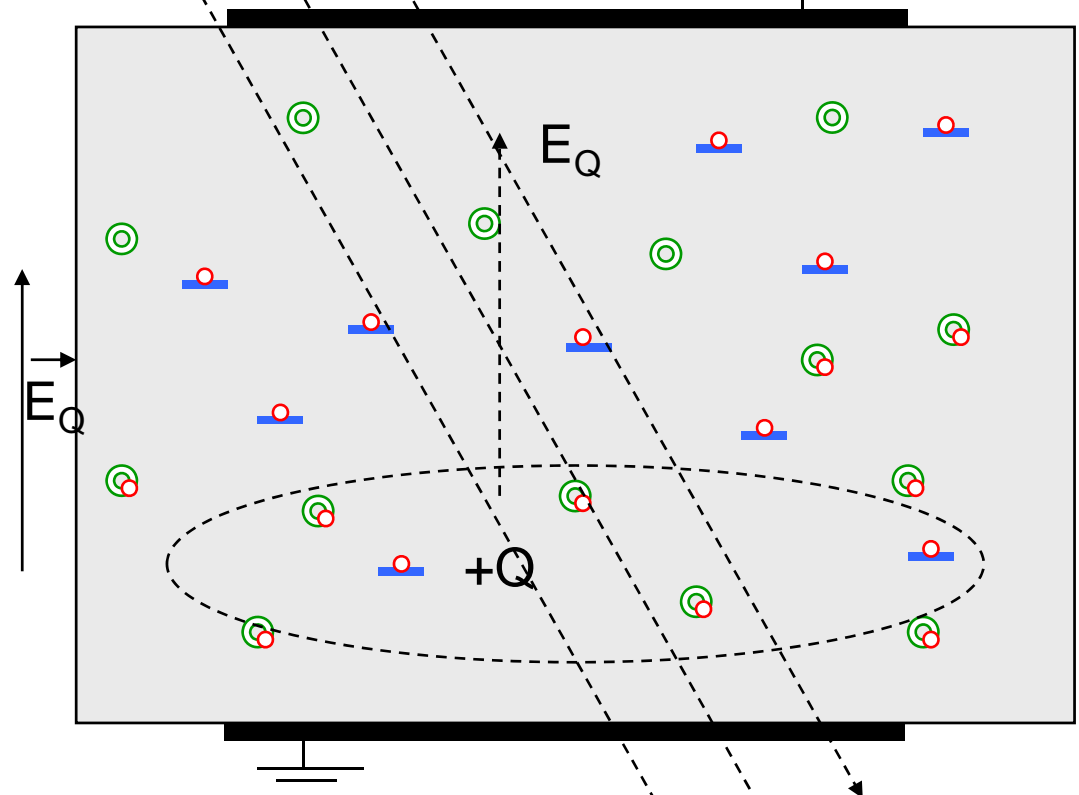
See DRM 16 (2007) 1038–1043

X, β, γ

+V



E



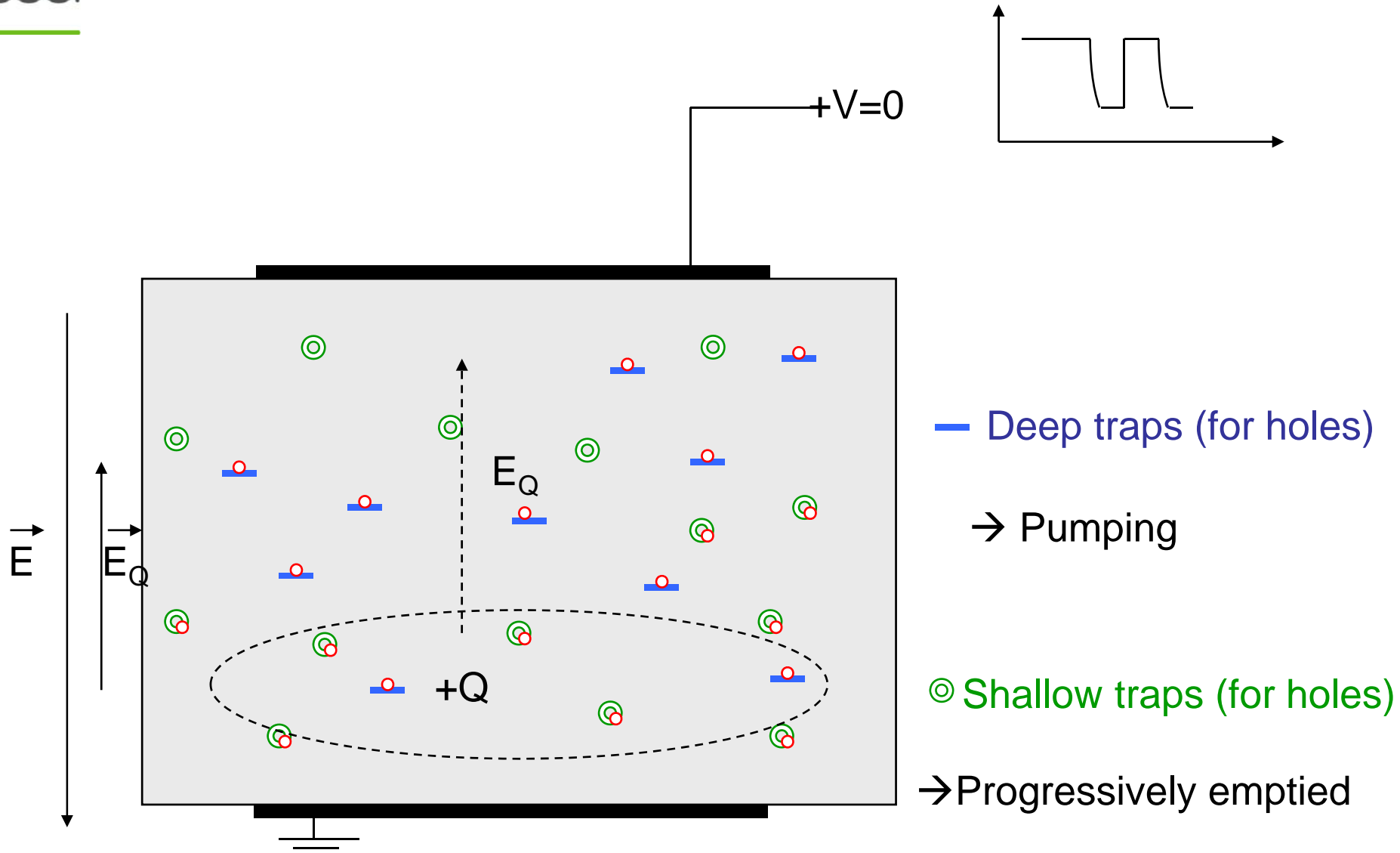
— Deep traps (for holes)

→ Pumping

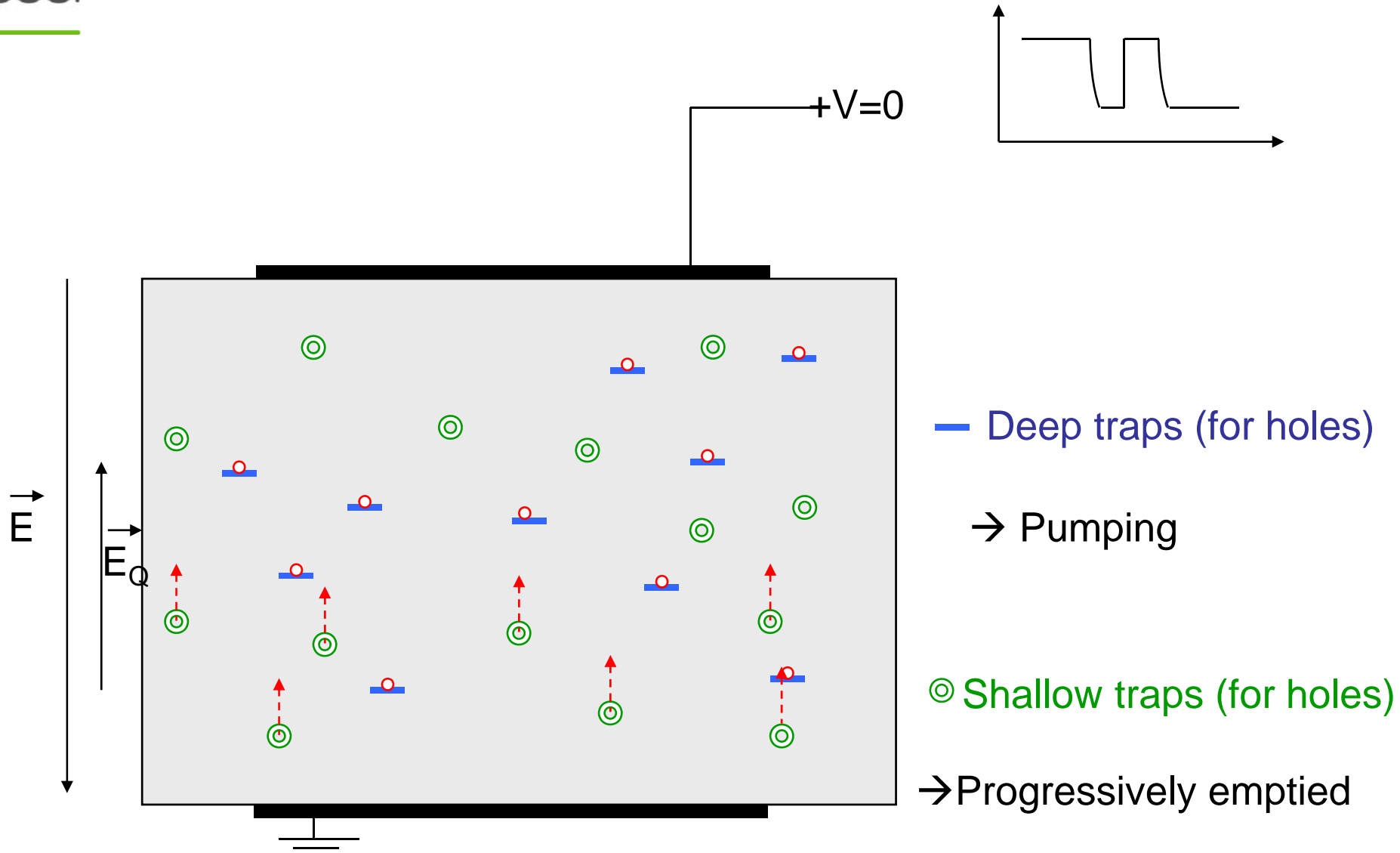
⊙ Shallow traps (for holes)

→ Progressively emptied

See DRM 16 (2007) 1038–1043

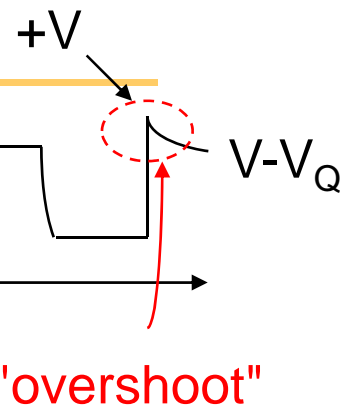


See DRM 16 (2007) 1038–1043

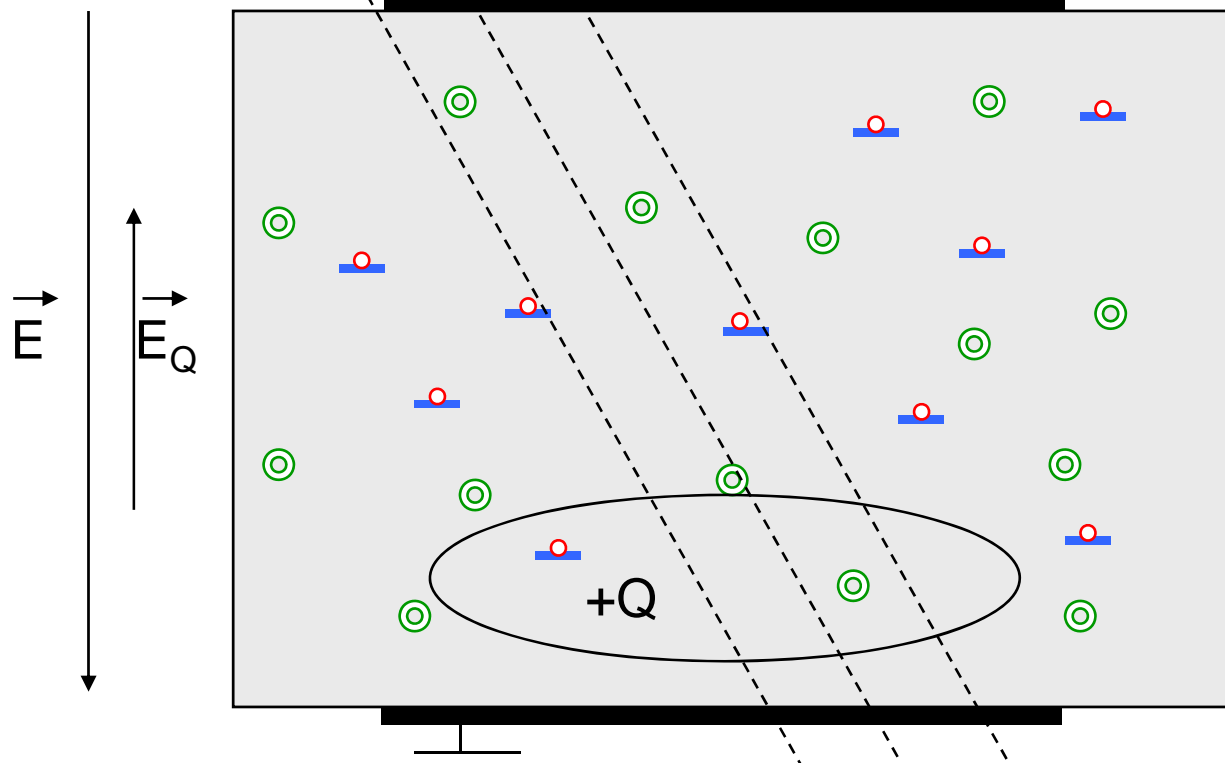


See DRM 16 (2007) 1038–1043

X, β, γ



$+V$



— Deep traps (for holes)

→ Pumping

⊙ Shallow traps (for holes)

→ Progressively emptied

See DRM 16 (2007) 1038–1043

It comes :

- The ON state is related to an equilibrium between carrier trapping and de-trapping :
- Sensitivity is strongly affected by transiting charges
- Equilibrium also varies with dose levels
 - **Non linearities**
- Stability is strongly varying with the device temperature :
 - This is one way to improve the signal stability : work at Temperatures at which shallow levels are emptied.
 - OK but not always applicable

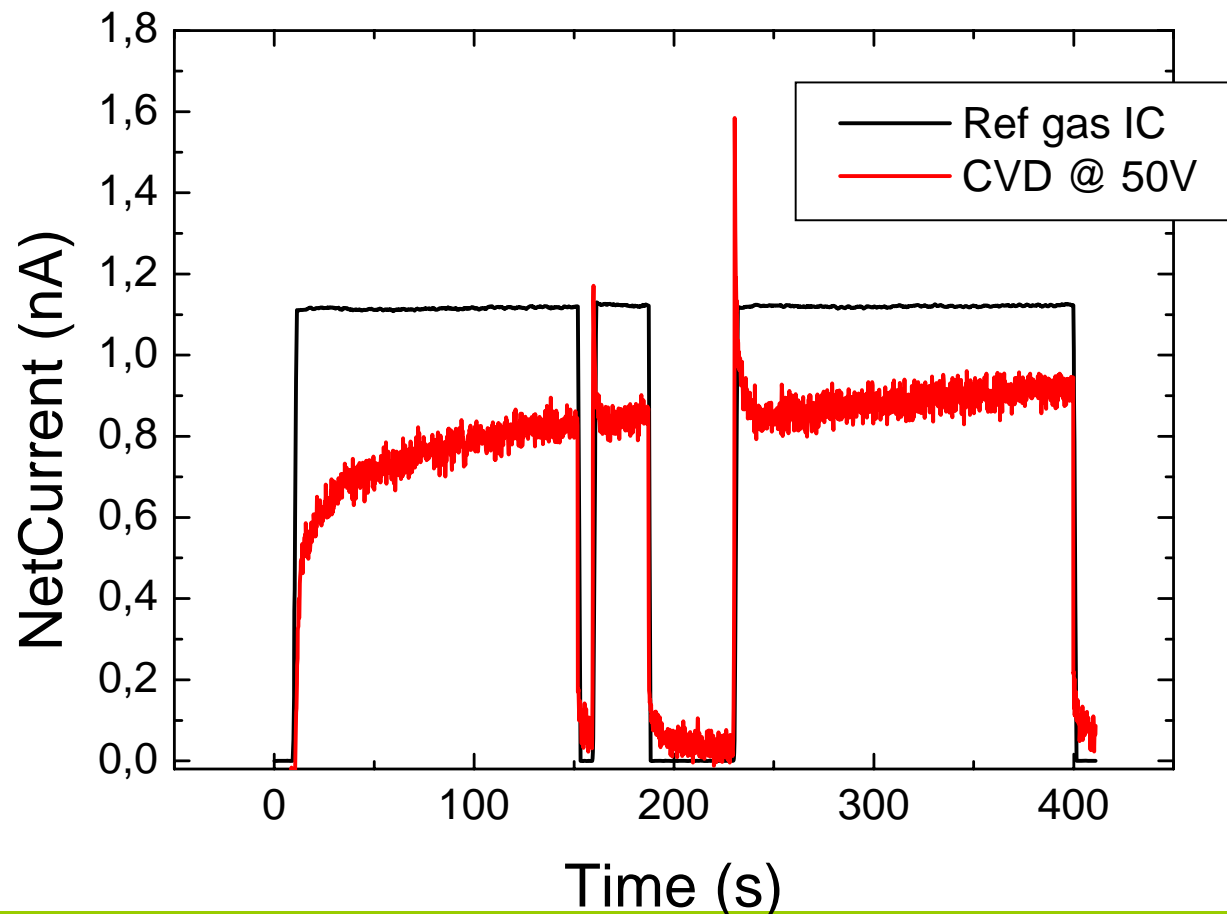
See DRM 16 (2007) 1038–1043

Steady state measurements

Experiments performed under 6 MeV photon beams.

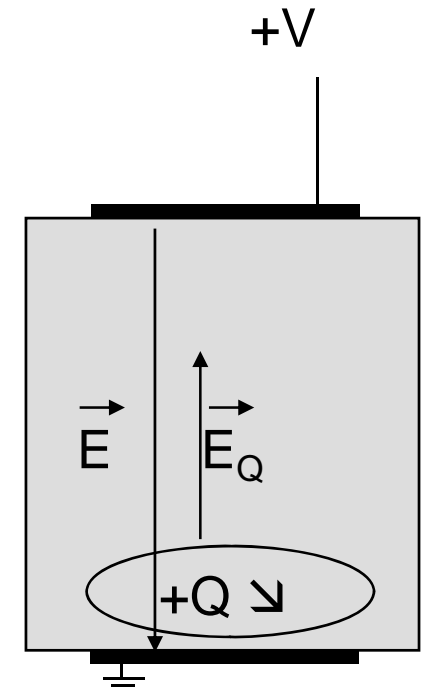
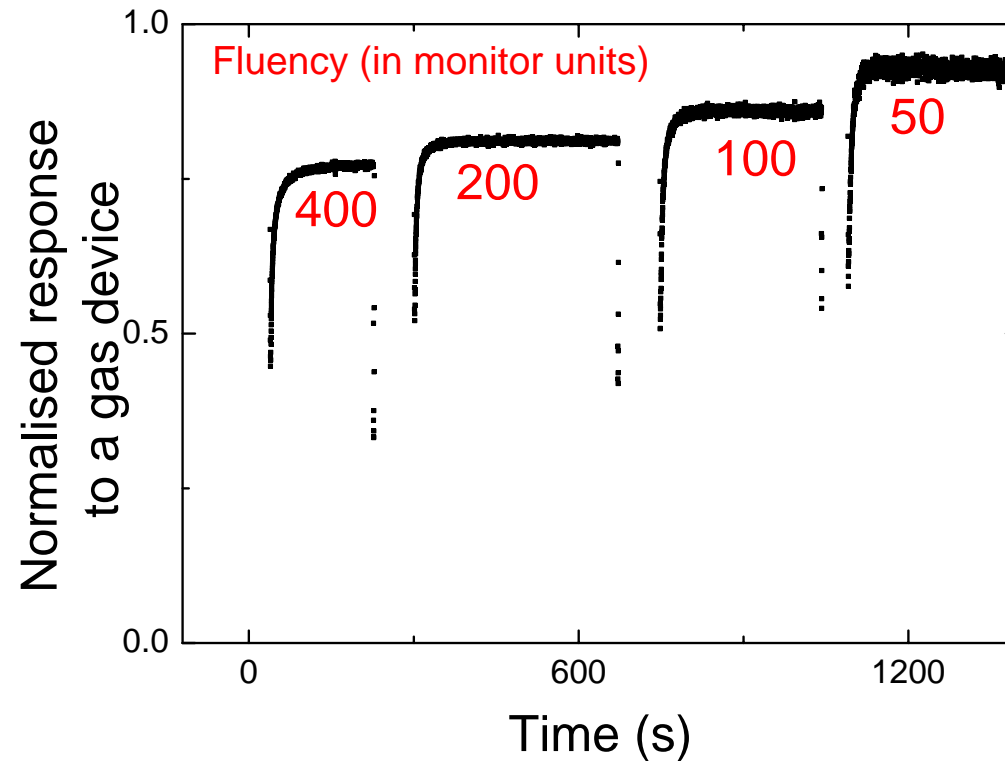
Comparing a diamond device to a reference gas ionisation chamber

Typ. dose rate is = 3Gy/min



Effect of the dose rate

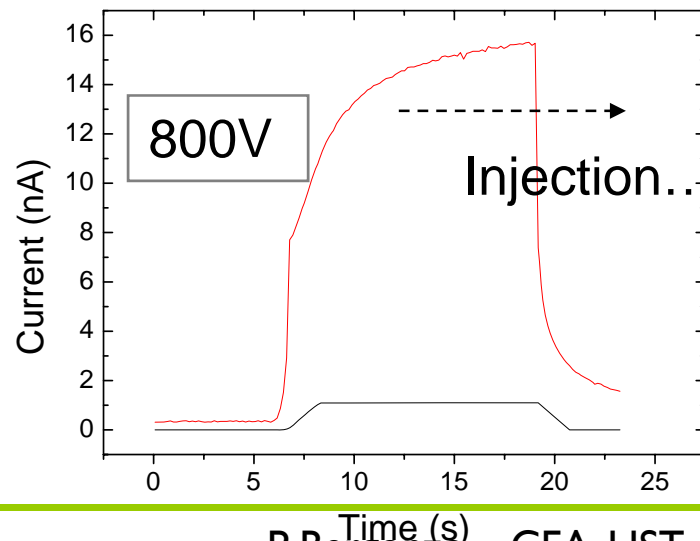
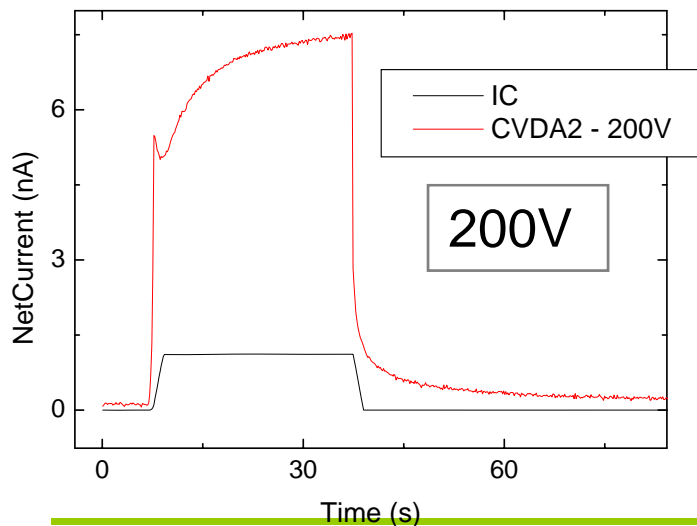
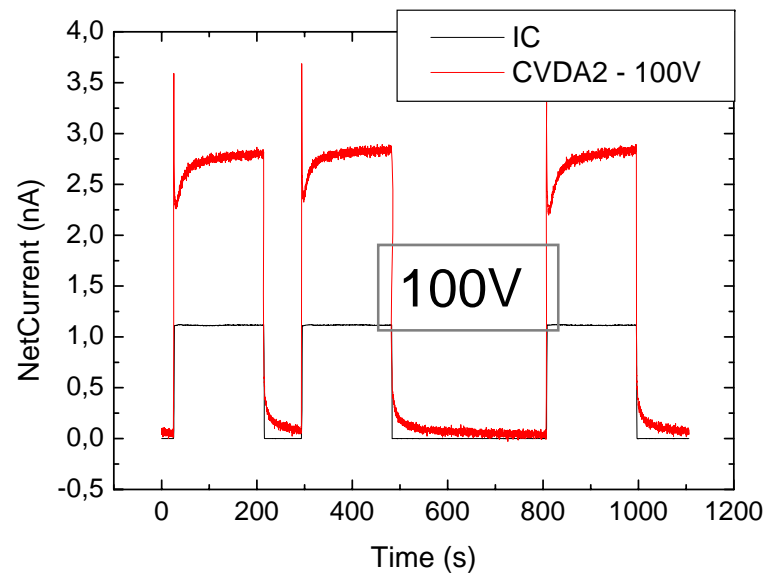
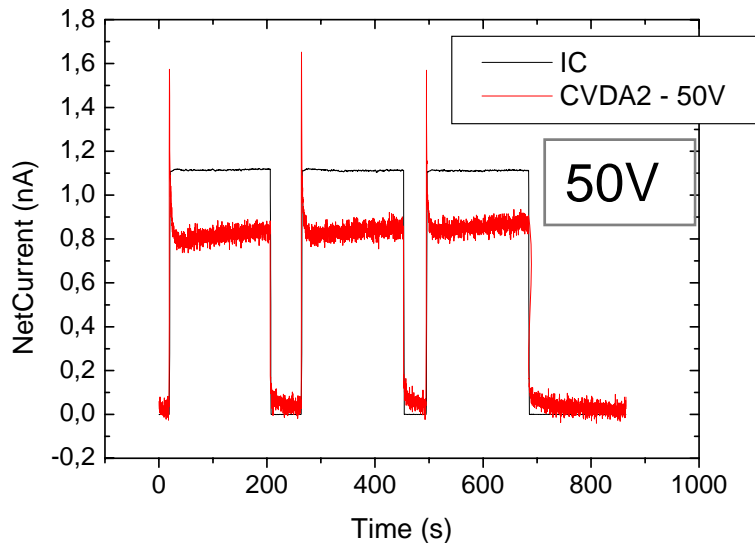
E_Q is only created by the carriers transiting through the device
 → Therefore the greater the signal the greater E_Q



- The lower the fluency, the lower the signal :
 - the lower the trapped charge,
- higher signals after stabilisation (E_Q vanishes)

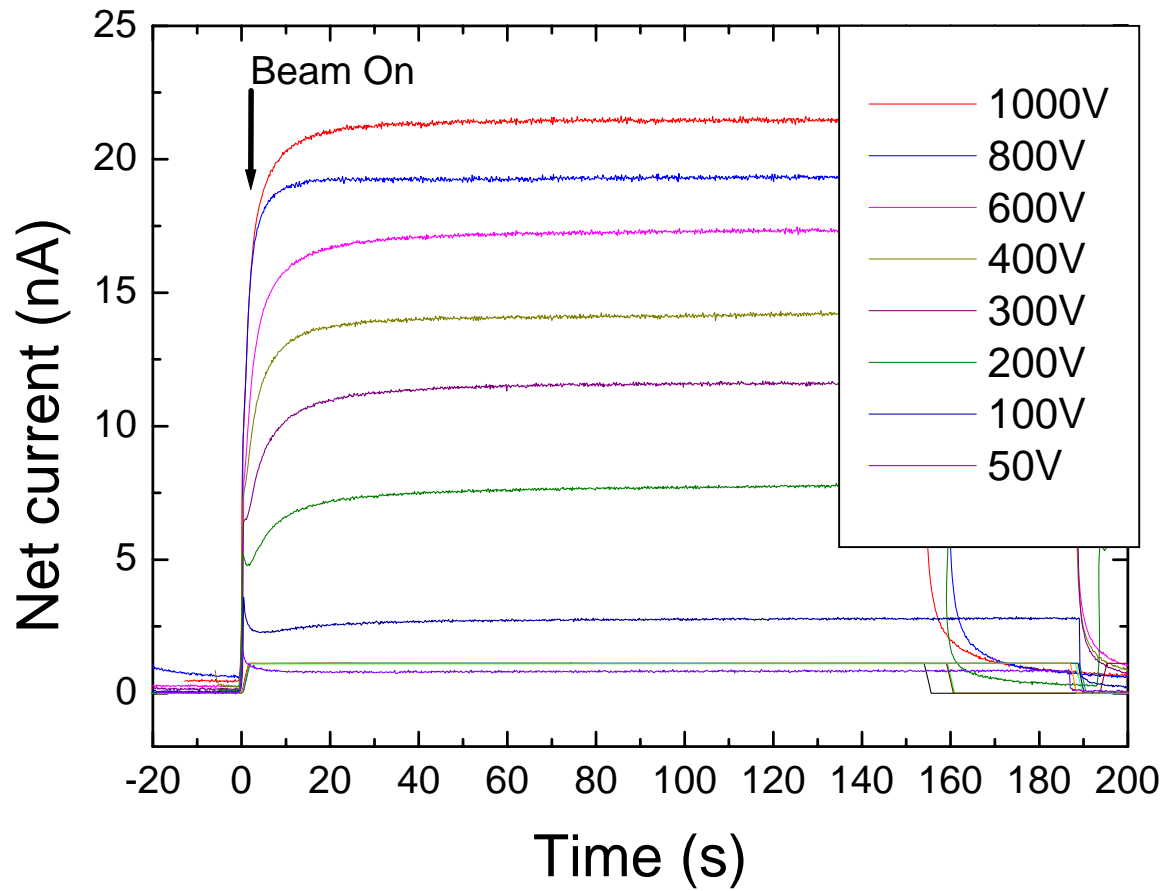
Effect of the E field

At low E fields, the overshoot is predominant, and vanishes at high E fields

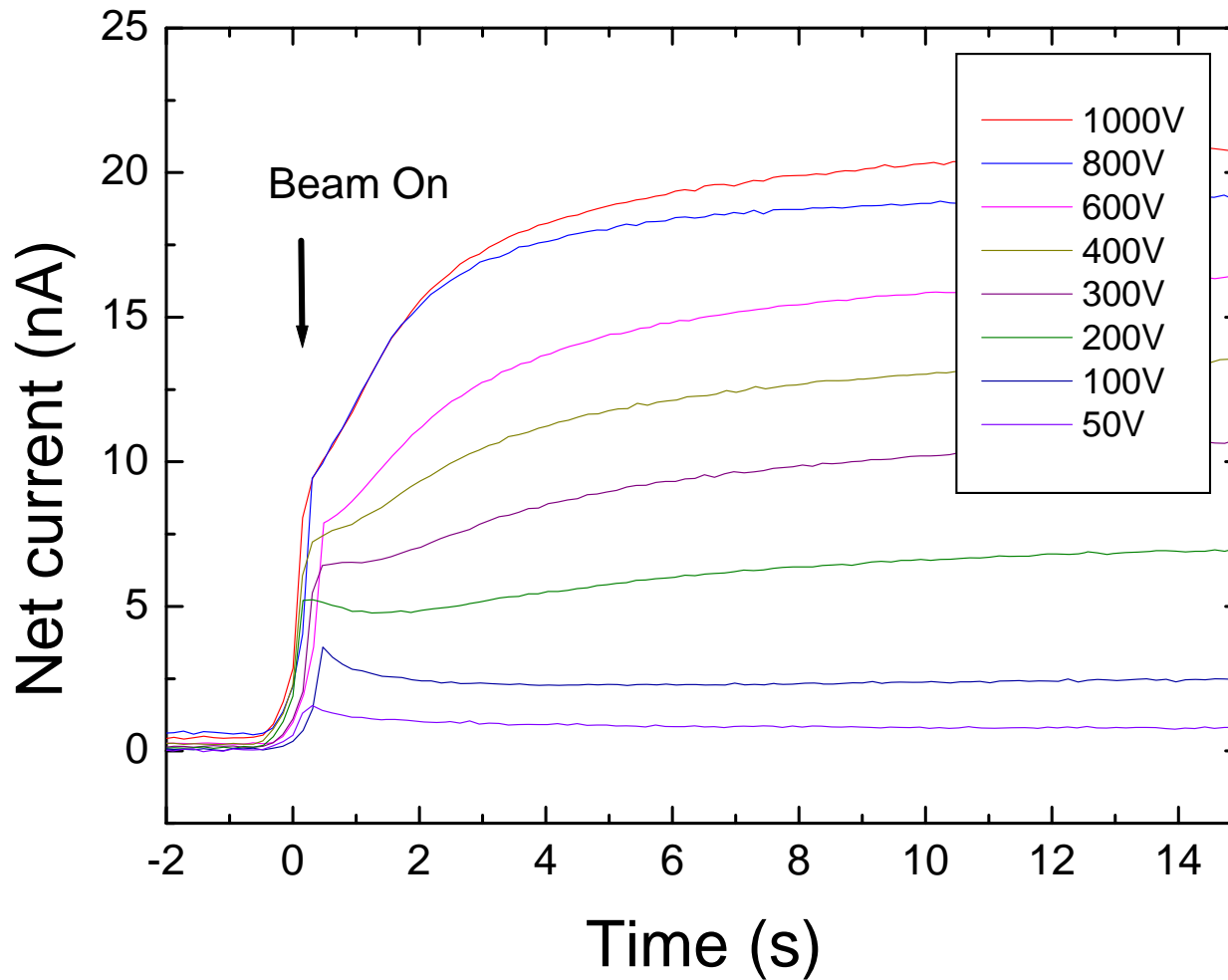


Effect of the E field

At low E fields, the overshoot is predominant, and vanishes at high E fields

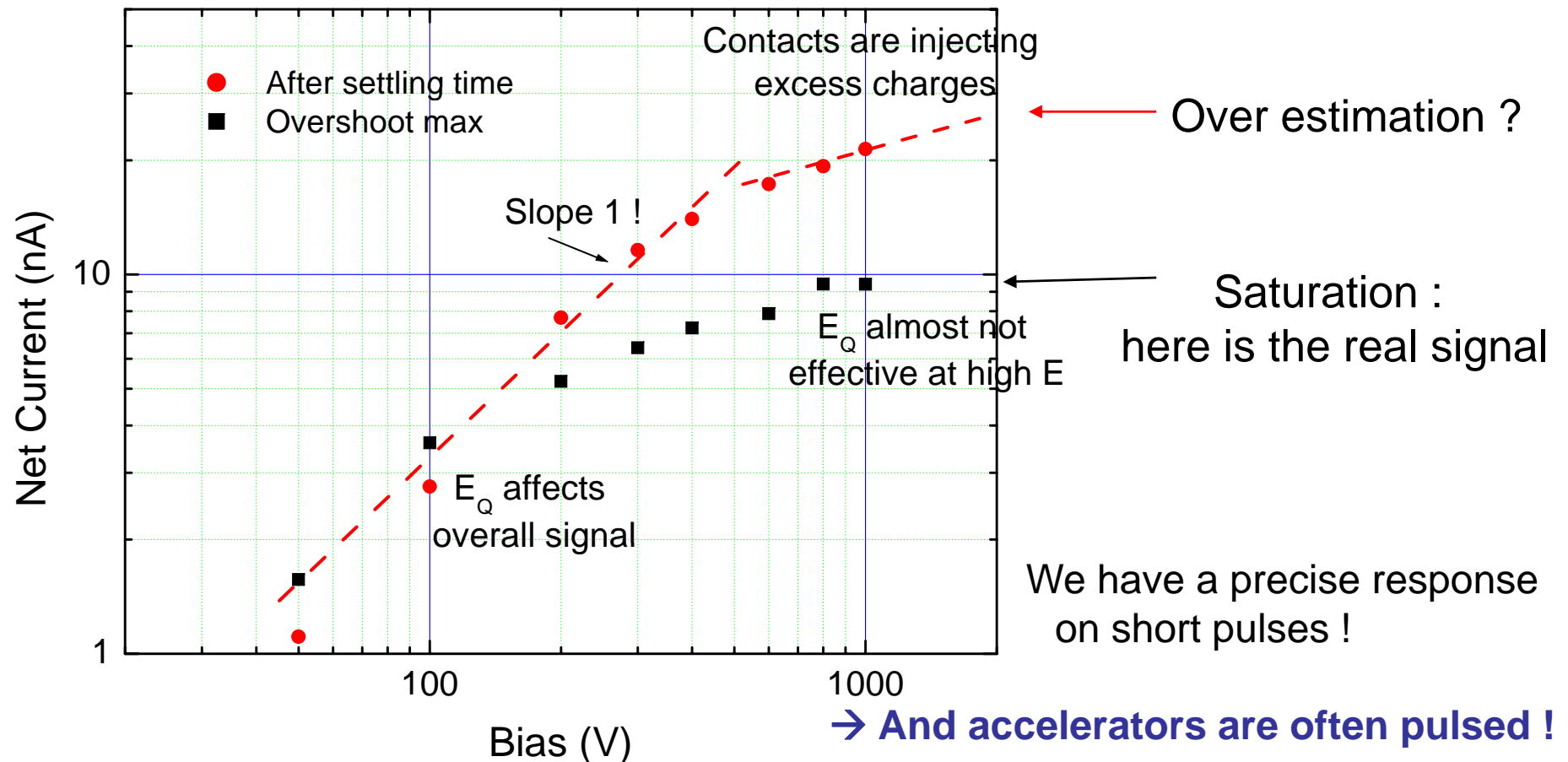


Effect of the E field



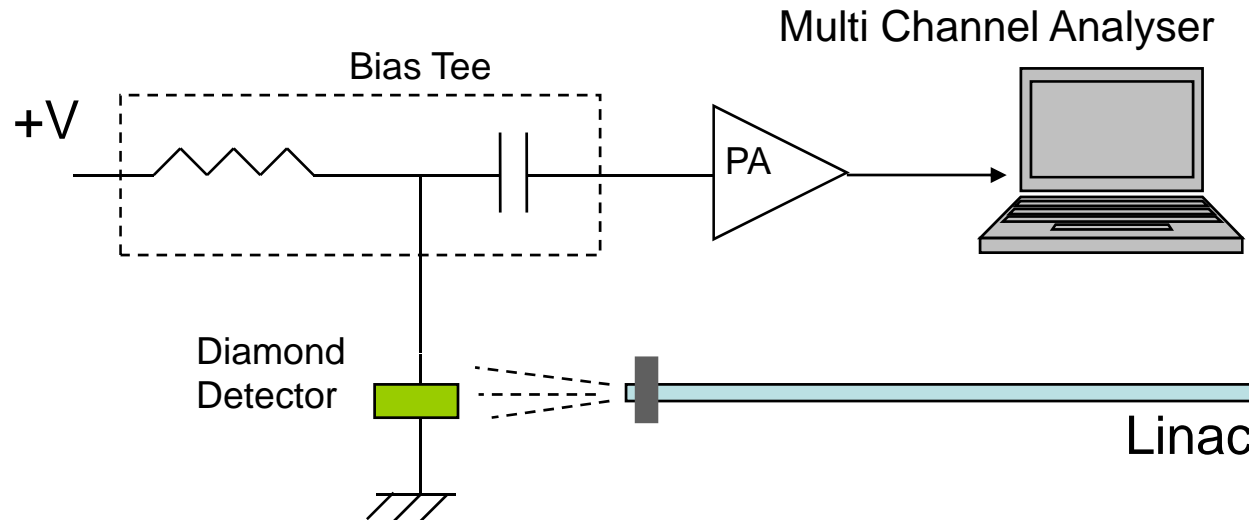
Effect of the E field

The overshoot is caused by the absence of E_Q , and drops during E_Q build-up.
 However E_Q is only created by the carriers transiting through the device
 → Therefore the greater the signal the faster the overshoot drops



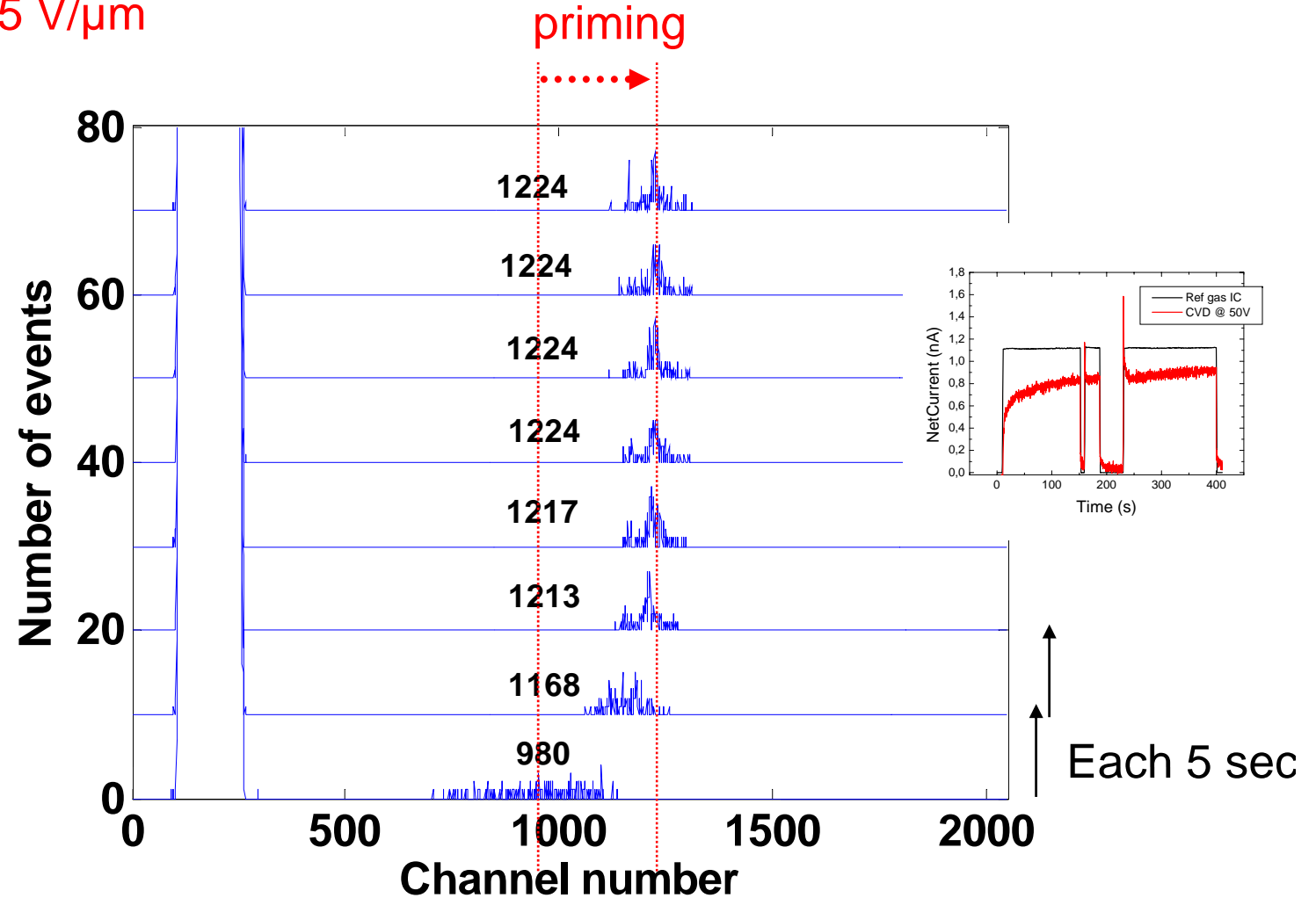
Response to a pulsed excitation

Tests on the SAPHIR accelerator (Saclay)
 Pulsed X-rays, 17MV accelerator
 Pulses are $2\mu\text{s}$ long, at 25 Hz

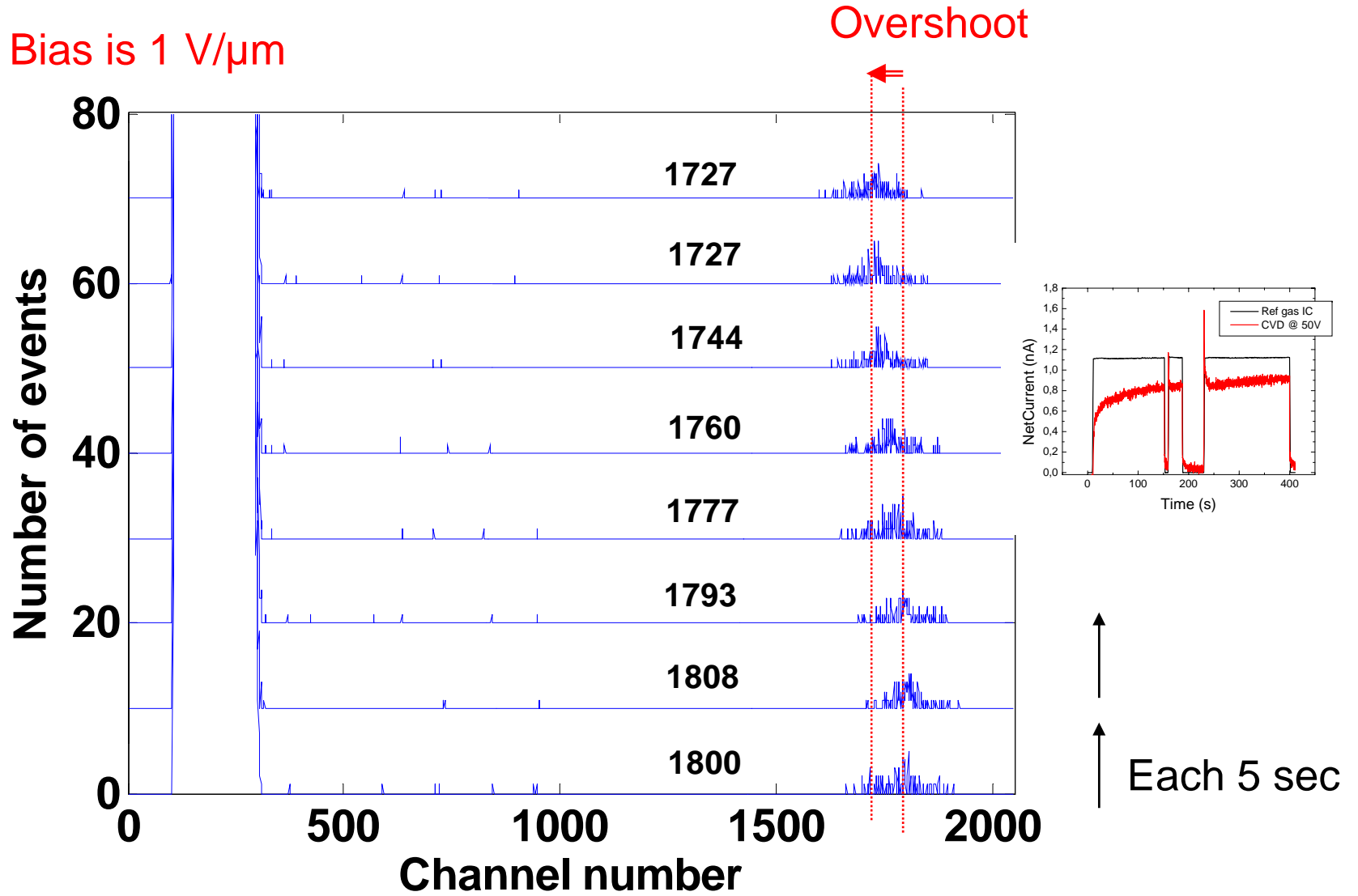


Pulsed height spectra under DC bias

Bias is 0.5 V/ μm

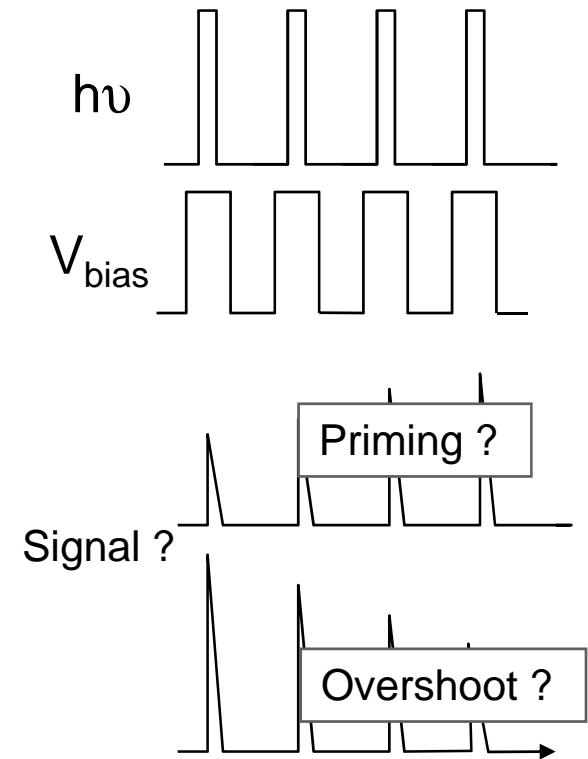
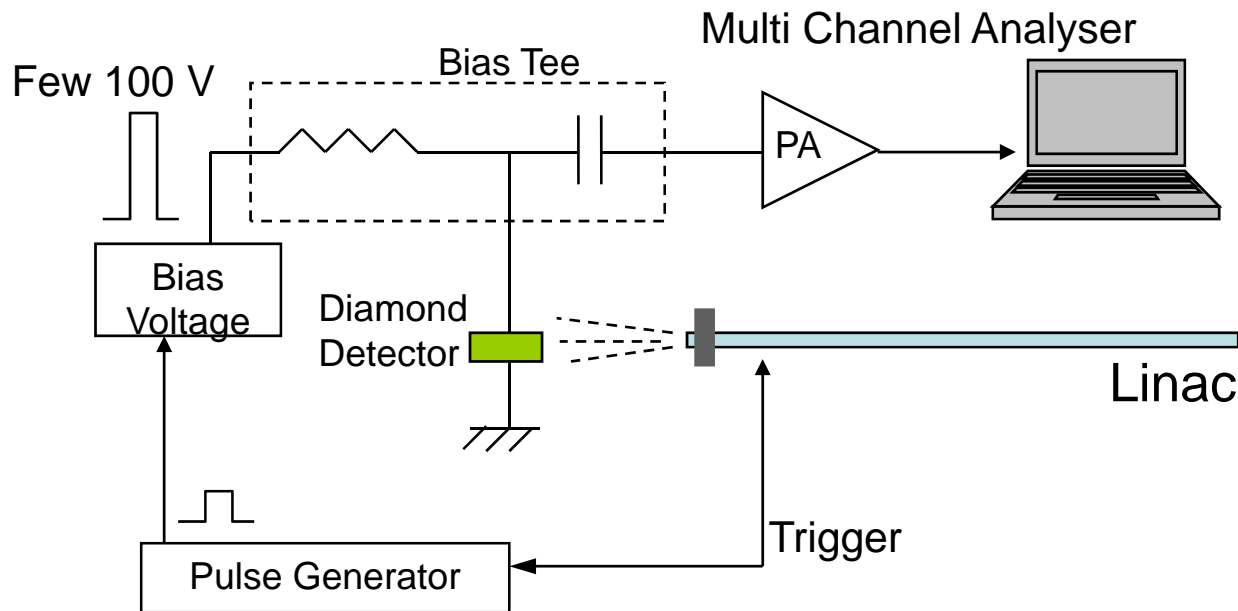


Pulsed height spectra under DC bias

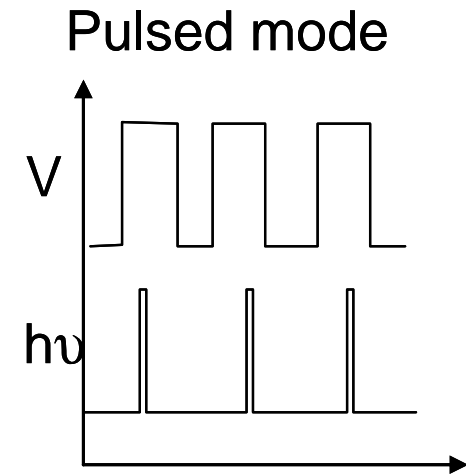
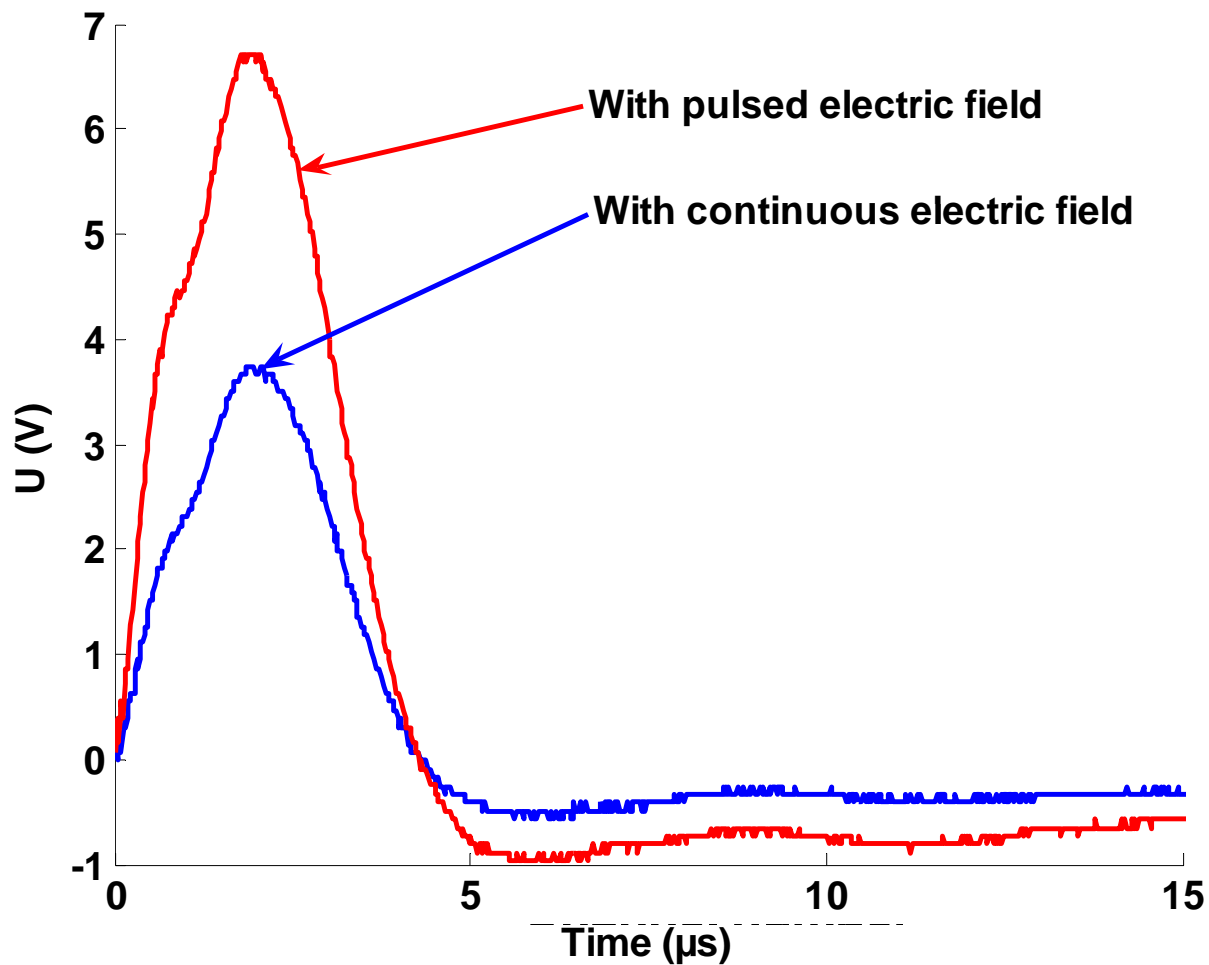


Response to pulsed excitation

Tests on the SAPHIR accelerator (Saclay)
 Pulsed X-rays, 17MV accelerator
 Pulses are $2\mu\text{s}$ long, at 25 Hz

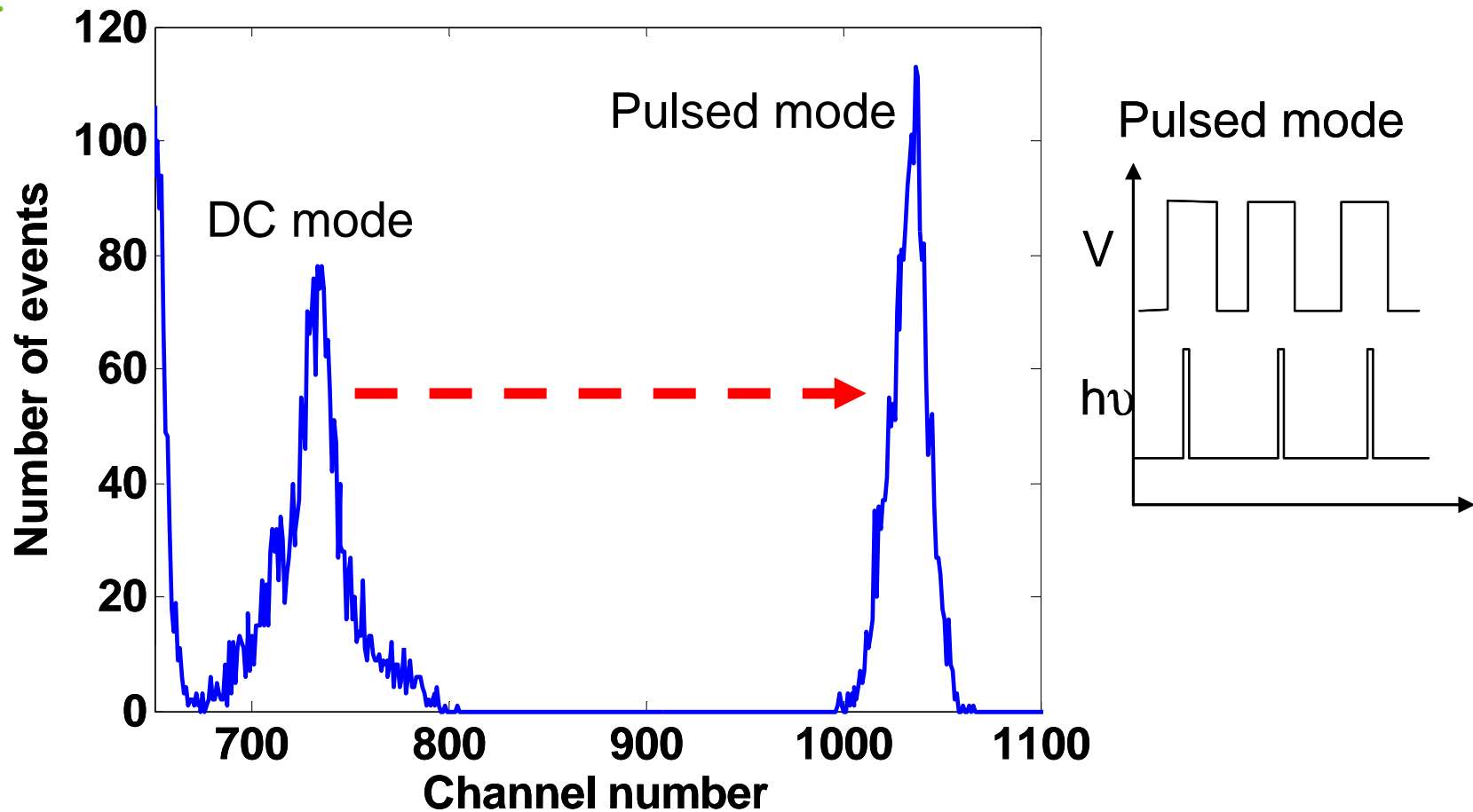


Pulsed height spectra under pulsed bias



➔ Strong improvement of the photosensitivity

Pulsed height spectra under pulsed bias



→ Strong improvement of the photosensitivity

It comes :

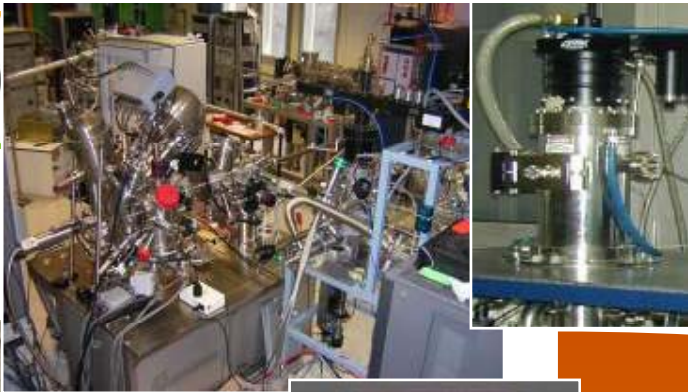
- Shallow levels are effectively altering the photoresponse
- But simply pulsed biases improve the response stability

→ Unstable effects are observed in polyX devices

→ they are not constituting a problem when
pulsed excitations are used !!

Diamond at LIST in Saclay

PROCESS



*DETECTORS
and SENSORS*



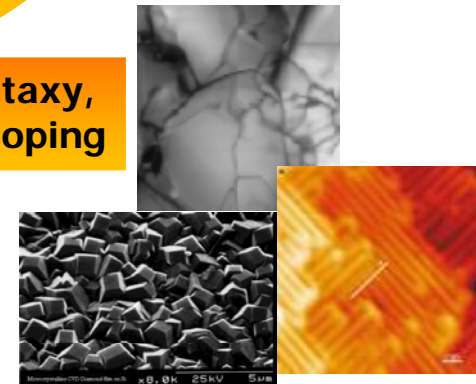
APPLICATIONS

Electronique
Extreme environments

Interfaces
Bio fonctionnalisation

Sensors and transducers

**R&D on épitaxy,
Single crystal growth, doping**





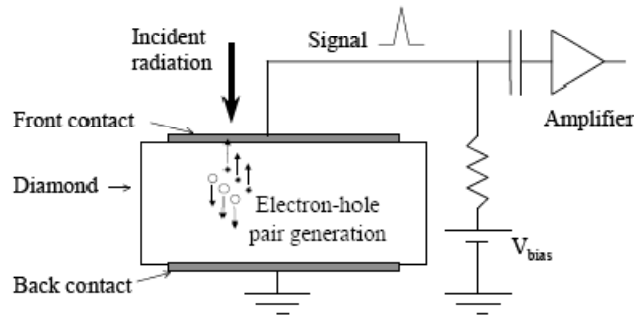
Radiation detection applications devices at CEA

Devices for confinement plasma monitoring

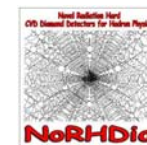


Detectors for Alpha monitoring in corrosive media

Ultrafast pulse monitors



Micro-dosimeters



heavy ion physics



Semi transparent devices For beam monitoring

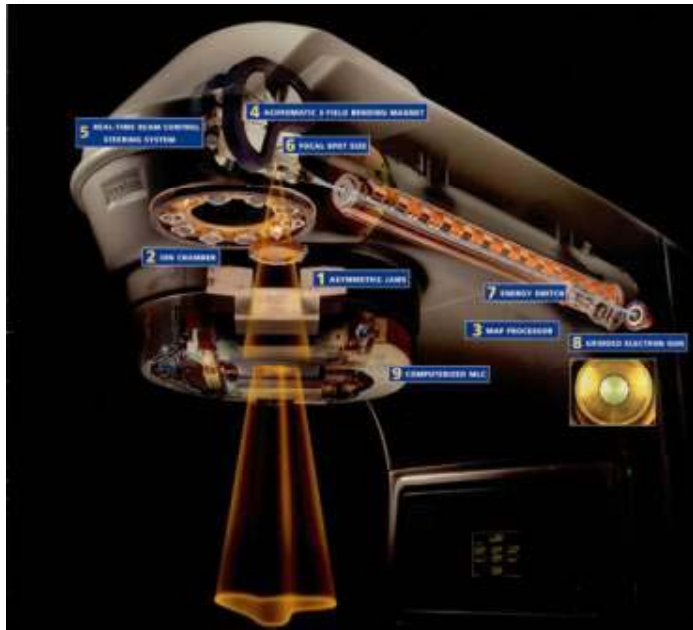


- 2004 : delivering devices to the Rokkasho Mura reprocessing plant
- Application : On-line alpha measurement
- pros of diamond :
withstand extreme conditions
(HNO₃, 5N, 5bars, 80°C)

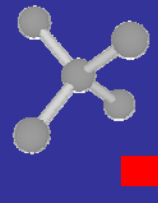


Radiotherapy : Maestro

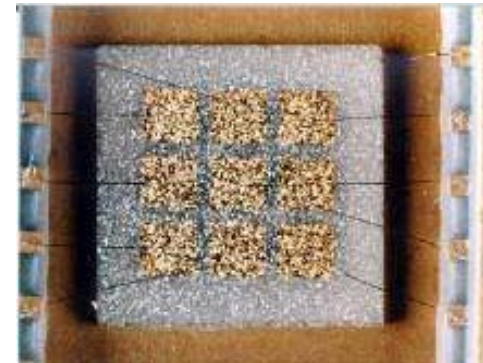
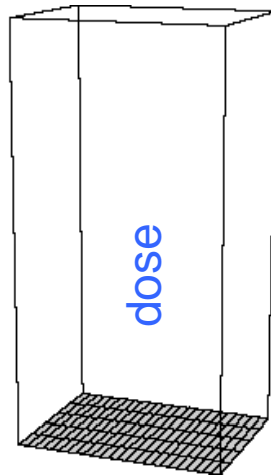
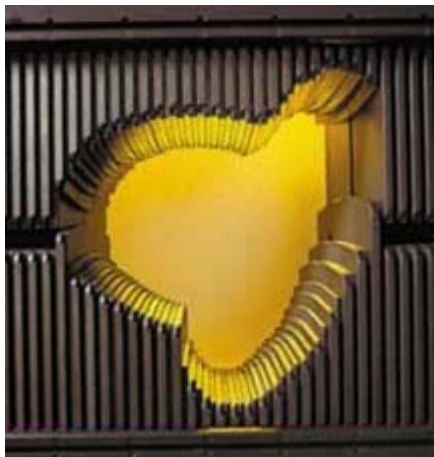
Maestro : EU IP VIth Framework
Methods and Advanced Equipment for Simulation and Treatment in Radio Oncology



- Dose resilient
- Tissue equivalent
- Chemically inert
- Compatible with in-vivo
- Arrays

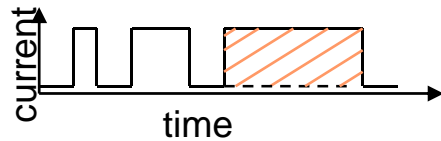


Accurate & real time dose monitoring



Evaluation of dosimetric parameters for SCDD

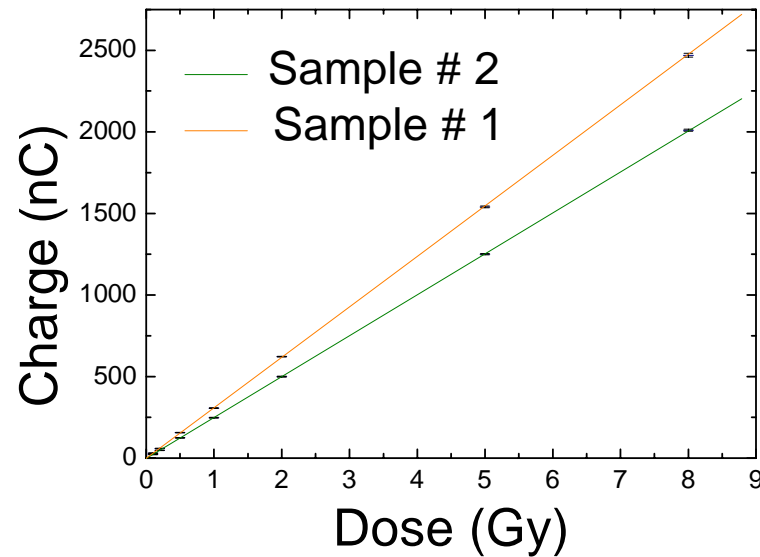
→ Dose dependence



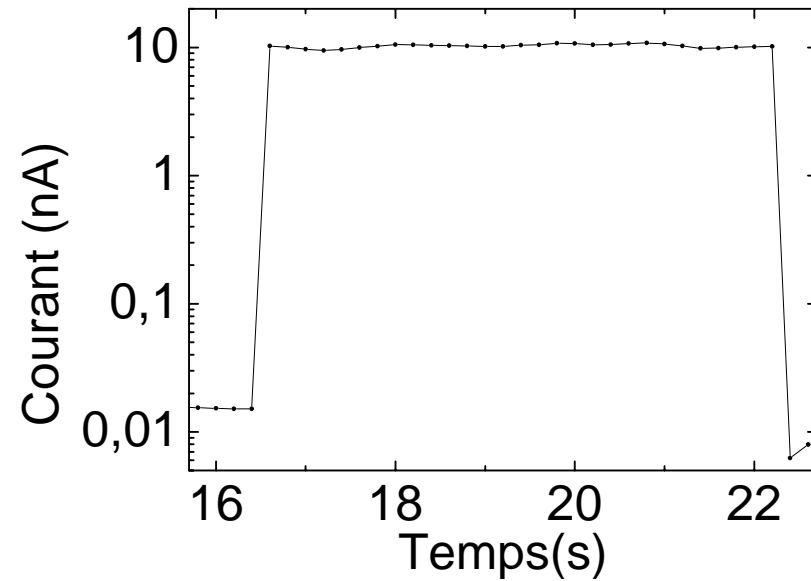
Dose calculated from area under curve at fixed dose rate



Exp conditions :
2Gy/min - 6MV photons beam
Doses from 0.1 to 8 Gy



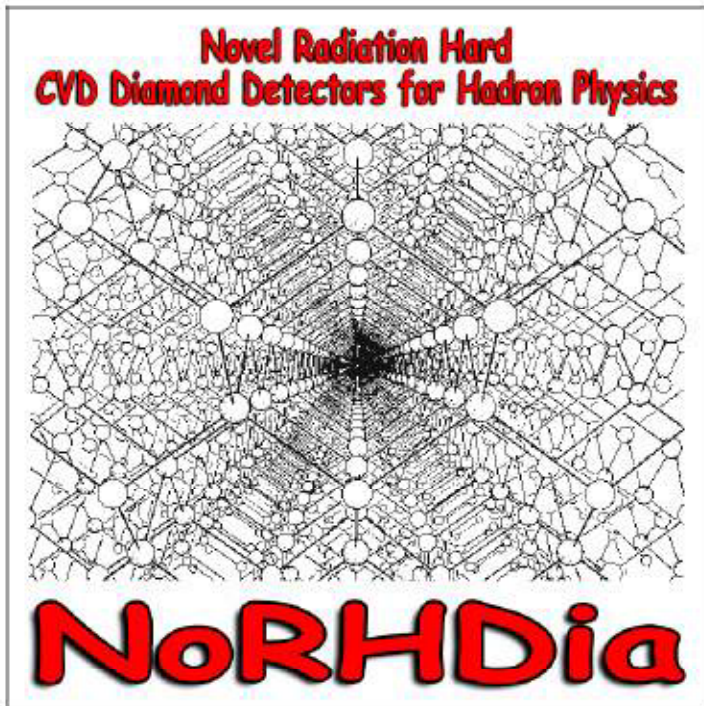
Linear behaviour : $R = 0.99999$



Signal to noise > 1000
Response time < 200ms



Similarly : for heavy ion beams



NORHDIA : one of the 29 activity of the I3HP project
 "Integrated Infrastructure Initiative on Hadron Physics"

- Dose resilient
- Tissue equivalent
- Chemically inert
- Compatible with in-vivo
- Arrays



Real time and accurate monitoring of heavy ion beams (position, fluency, etc)

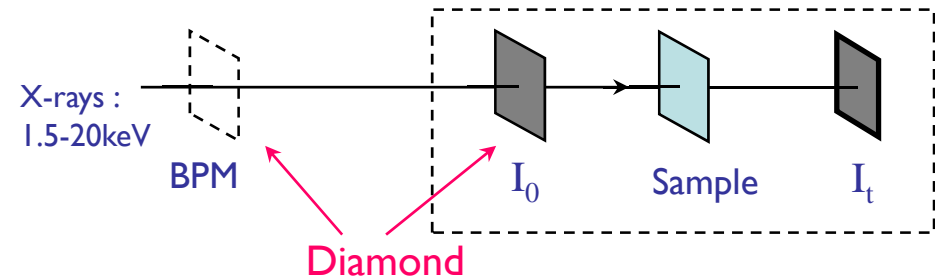
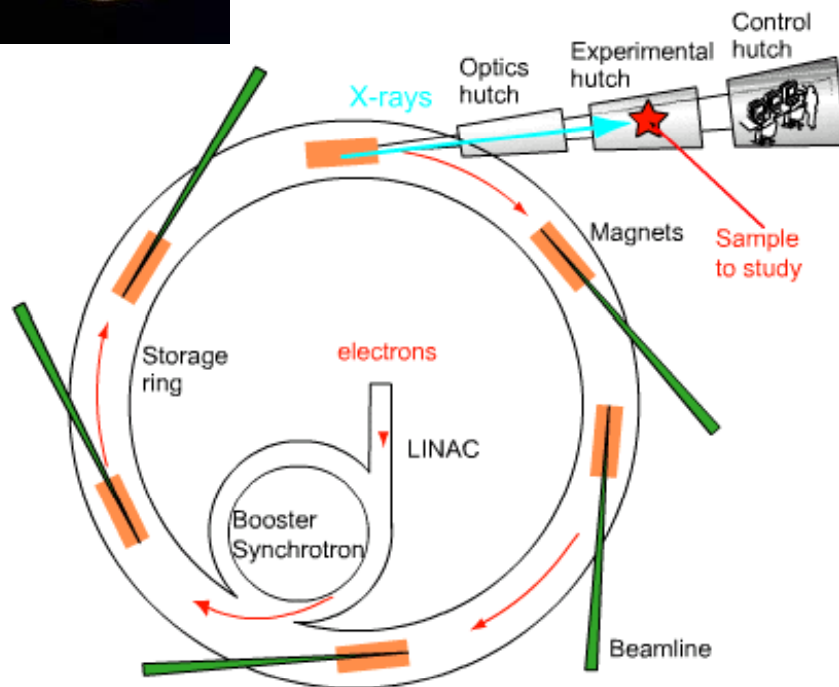
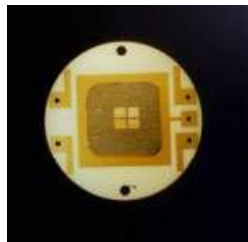


+ EU Network :
 INFN, GSI, CERN,
 ESRF, DESY, TUM,
 Karlsruhe Univ, etc



Aiming at probing the beam characteristics (position, intensity, profile) at low energies and with a semitransparent material

- in front end (white light, high fluences – 10^{17} ph./s)
- in beam lines (monochromatic light, 10^8 – 10^{13} ph/s)



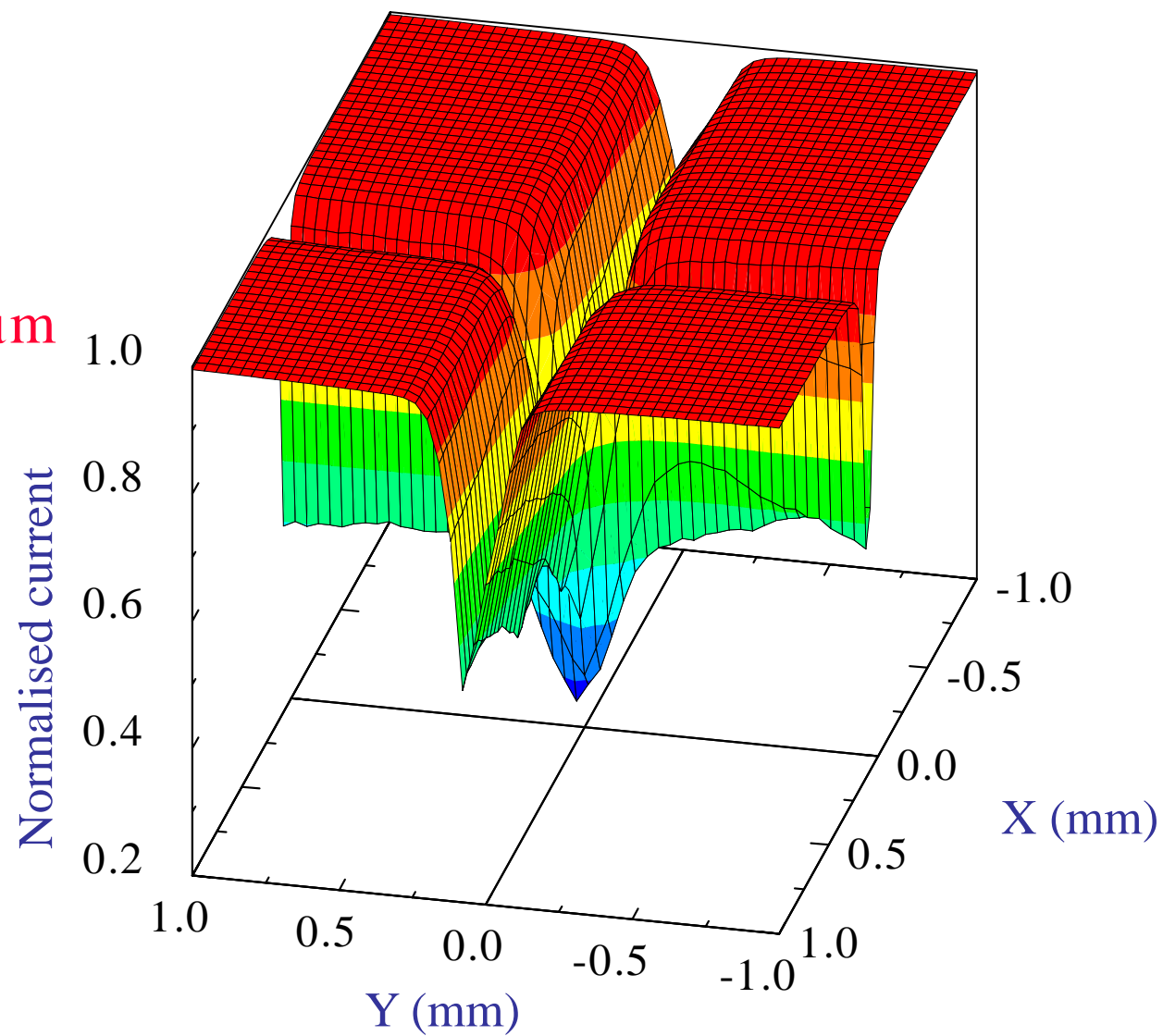
Monitoring devices must exhibit :

- high transparency (low Z)
 - fluence hardness
 - temperature hardness
 - mechanically resilient,
- Realisations have included
- Intensity monitors
 - Beam position monitors (2 μm resol.)
 - Beam Profile monitors

J. Synchrotron Radiation, Vol. 13 (2) 151-158 (2006)

Measured 3D scan response

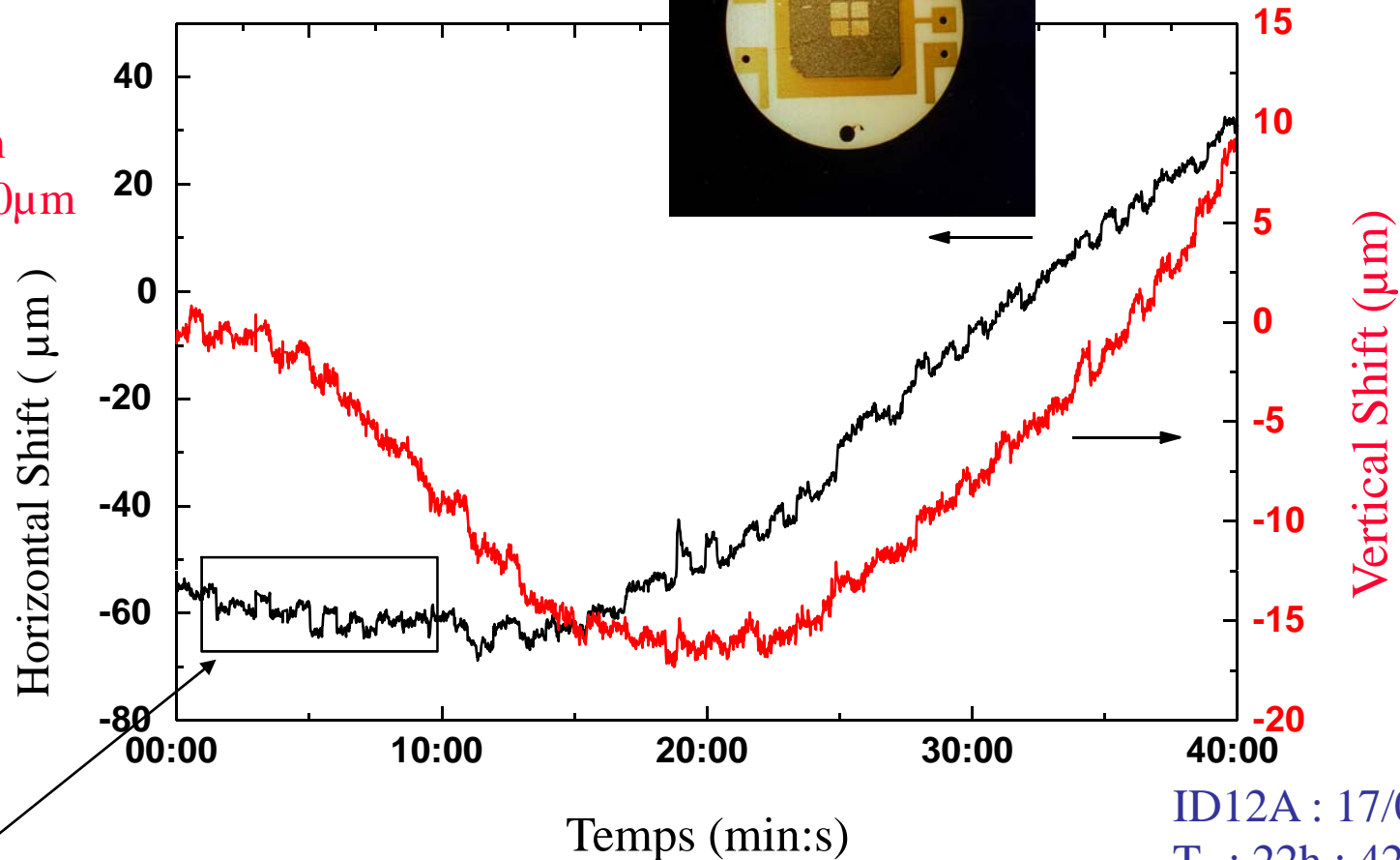
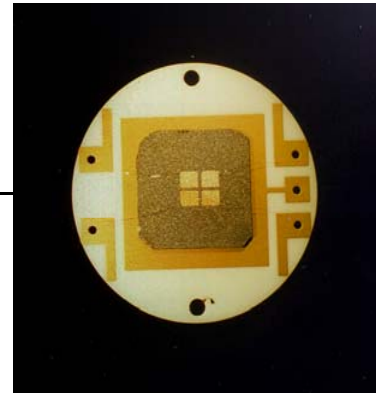
- square beam
- $200\mu\text{m} \times 200\mu\text{m}$
- 4 keV X-ray



Probing the beam instabilities

4 quadrant semitransparent BPM

- Square beam
- $200\mu\text{m} \times 200\mu\text{m}$
- 4 keV



ID12A : 17/01/98

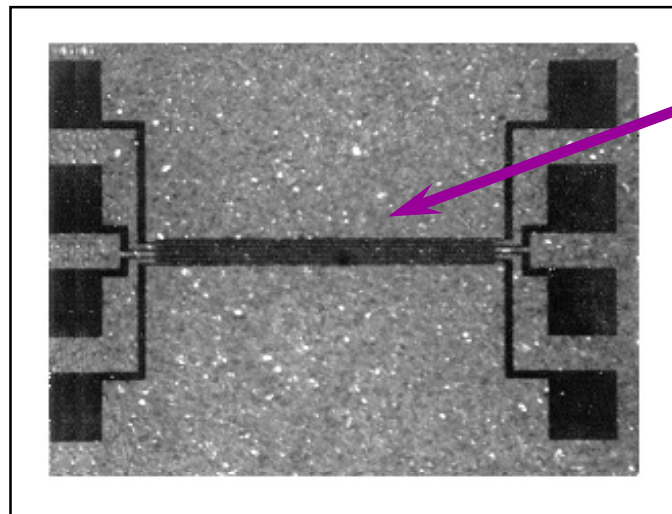
T₀ : 22h : 42 : 51

Beam global feedback
causes the observed instabilities

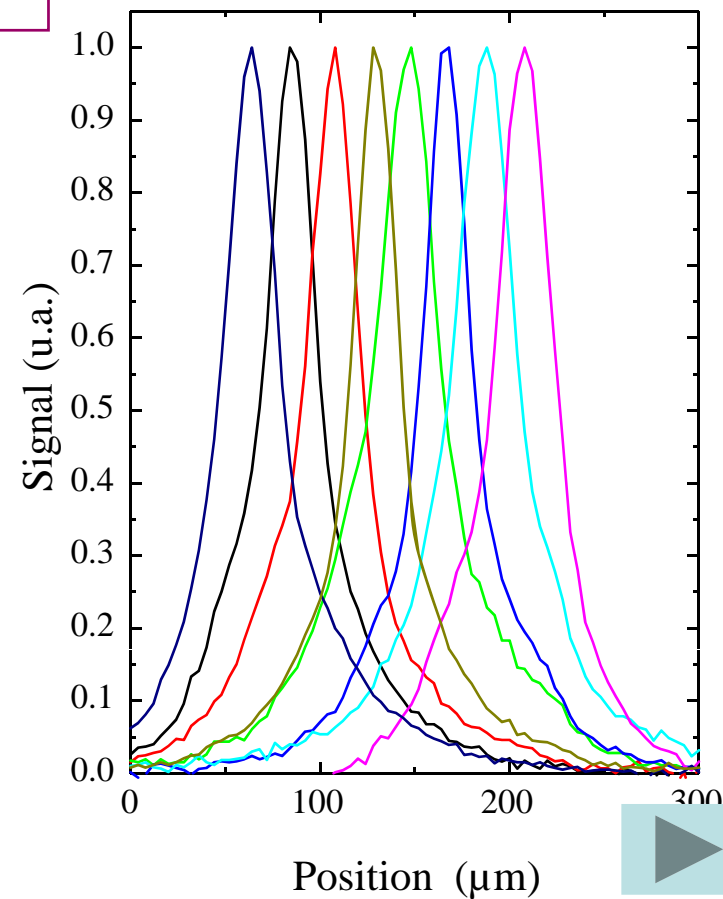
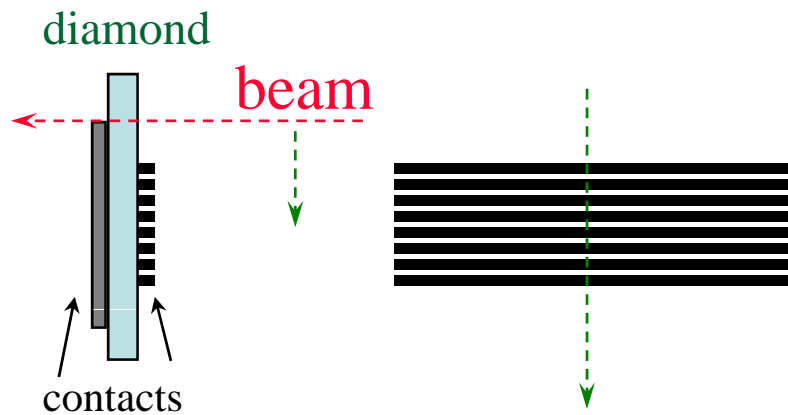
Resolution well beyond $2\mu\text{m}$

Beam Profile Monitors

May efficiently be coupled with BPM



8 lines,
width : 15 μ m
pitch : 20 μ m

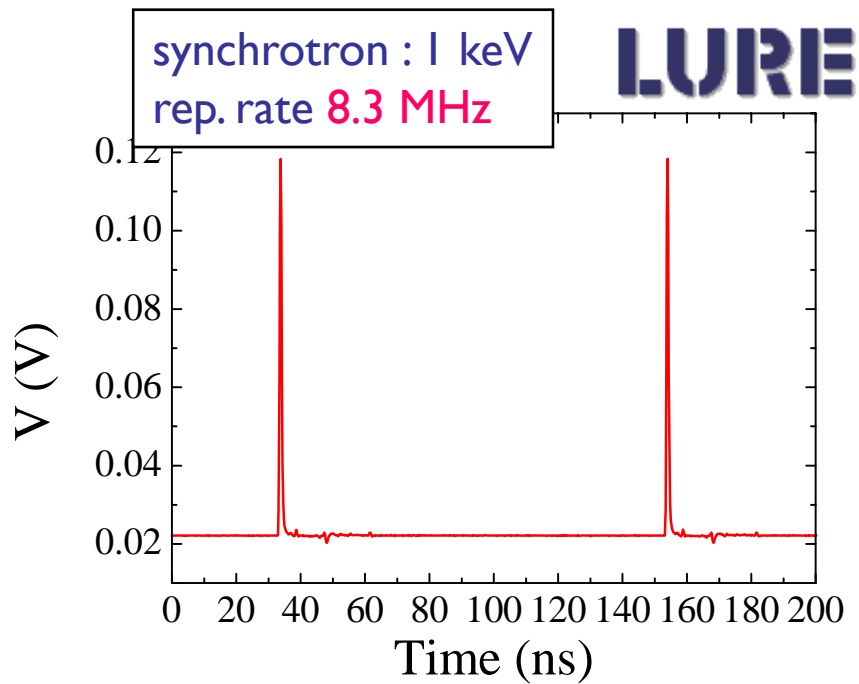




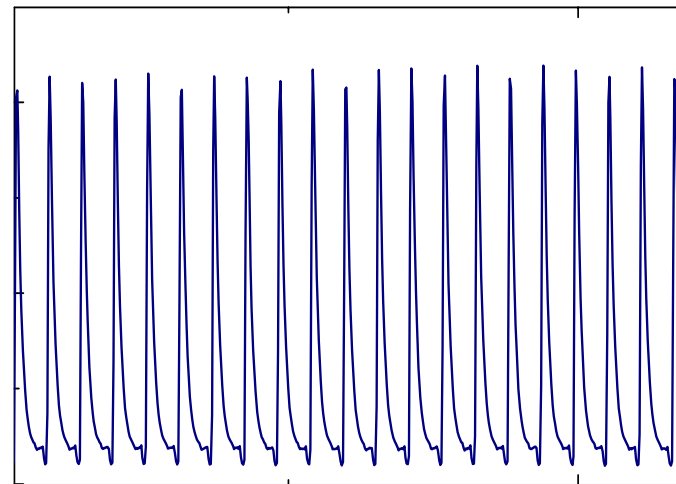
Ultra-fast pulse metrology



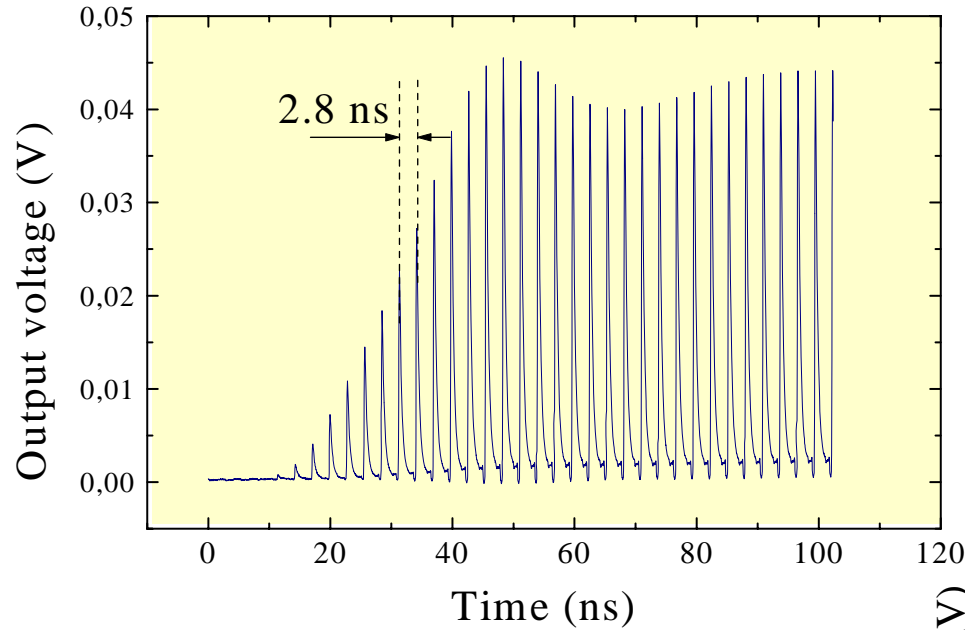
Application to synchrotron machine diagnostics
(e.g., LURE, ESRF)



synchrotron : 8-20 keV
rep. rate 0.36 GHz



CEA Bunch temporal distribution

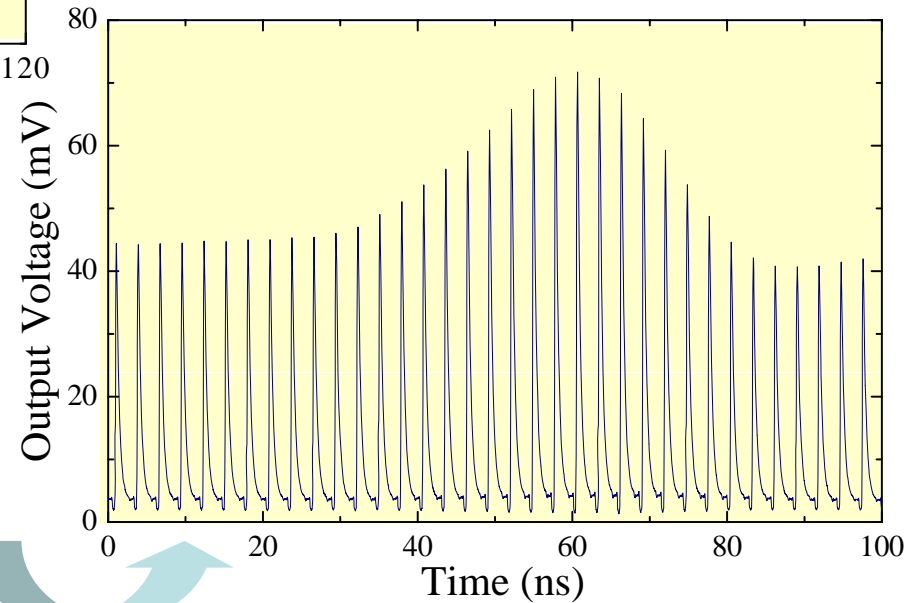
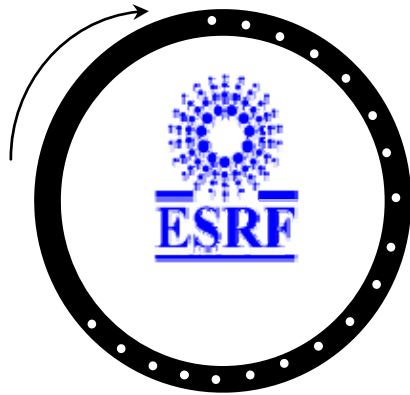


ESRF (2/3rd filling)

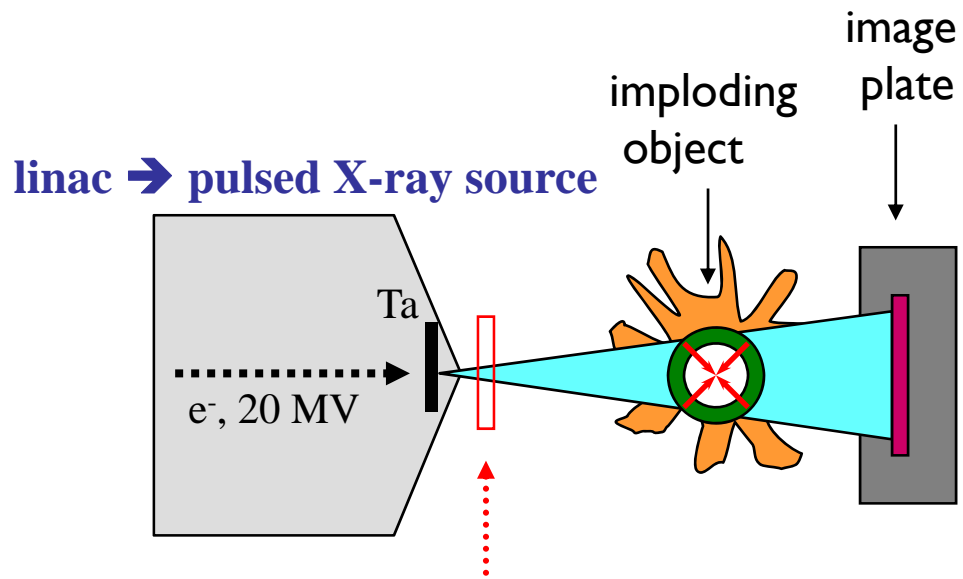
BM5

White light

Device Temperature > 170°C



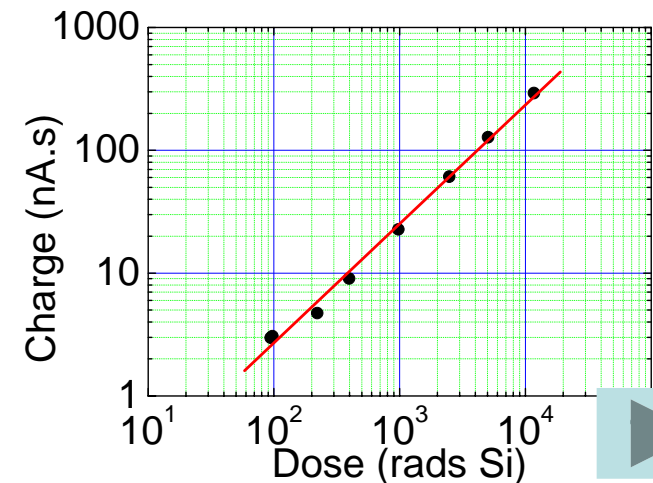
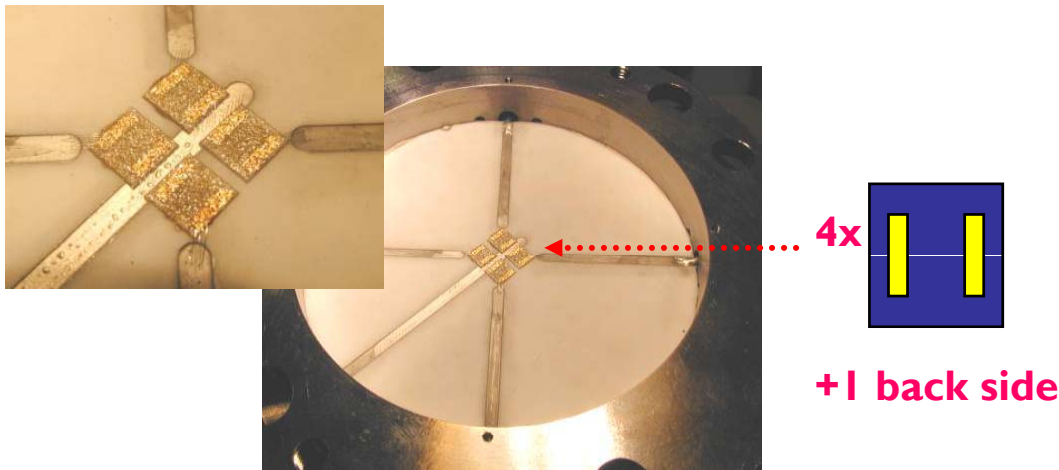
Flash X-Ray radiography diagnosis tool (defence)



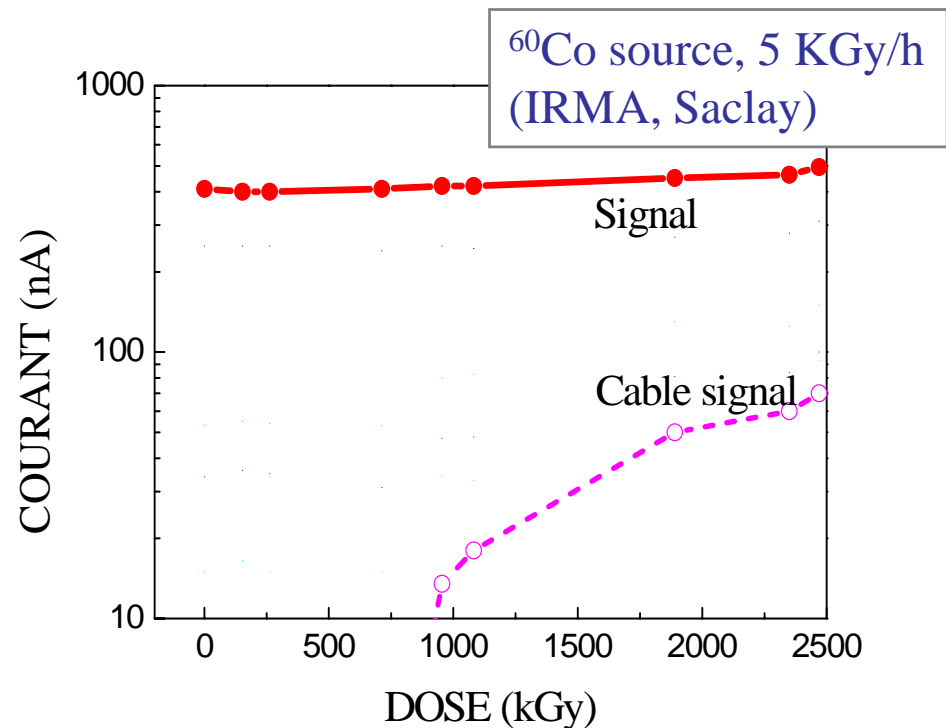
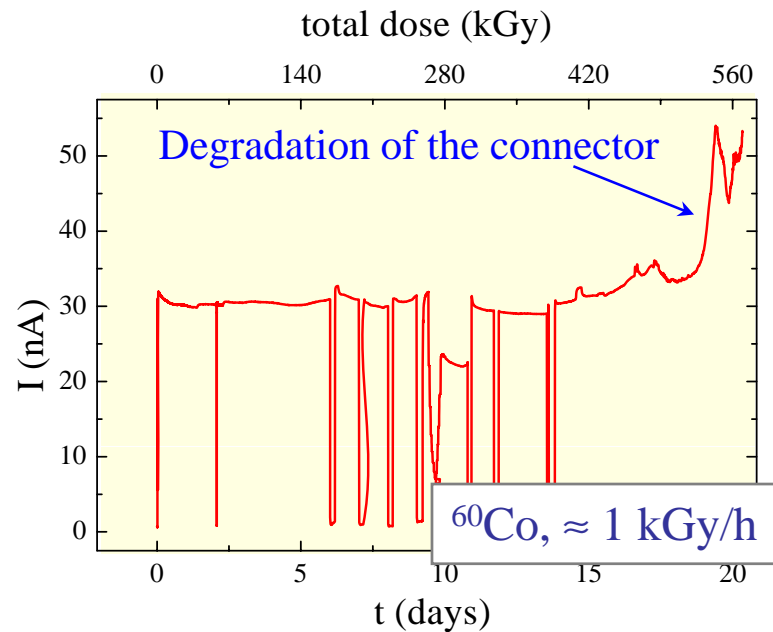
AIRIX (Accélérateur à Induction de Radiographie pour l'Imagerie X)

Demanding specifications

- ◆ typ. $\approx 1\text{ MeV}$
- ◆ Dose ($< 5\text{ krad (Si)/flash}$)
- ◆ Duration : typ. 50 ns FWHM
- ◆ 500 shots / yr / 15 yrs ($> 15\text{ Mrad}$)
- ◆ Resilient (EMC and schock 10g)
- ◆ High transmission ($< 0.1\text{ g/cm}^2\text{ (W)}$)



Dose measurements under γ photons

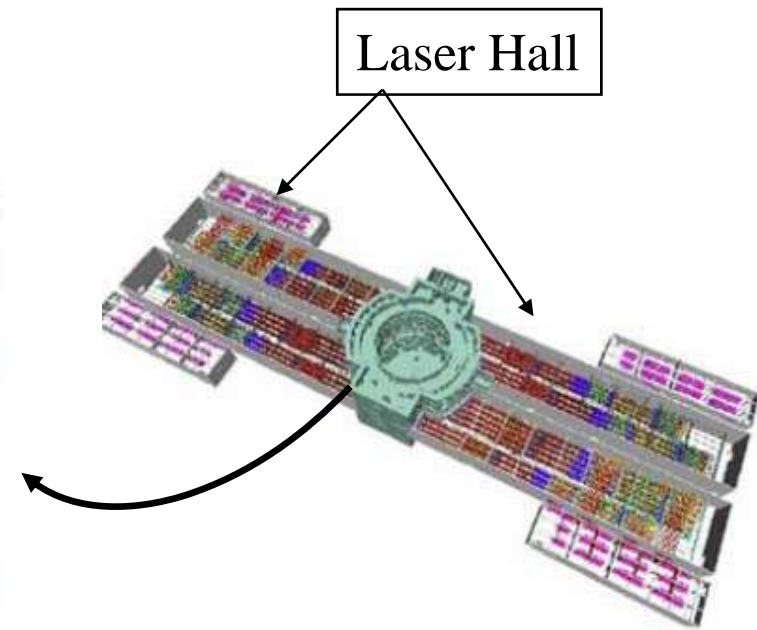
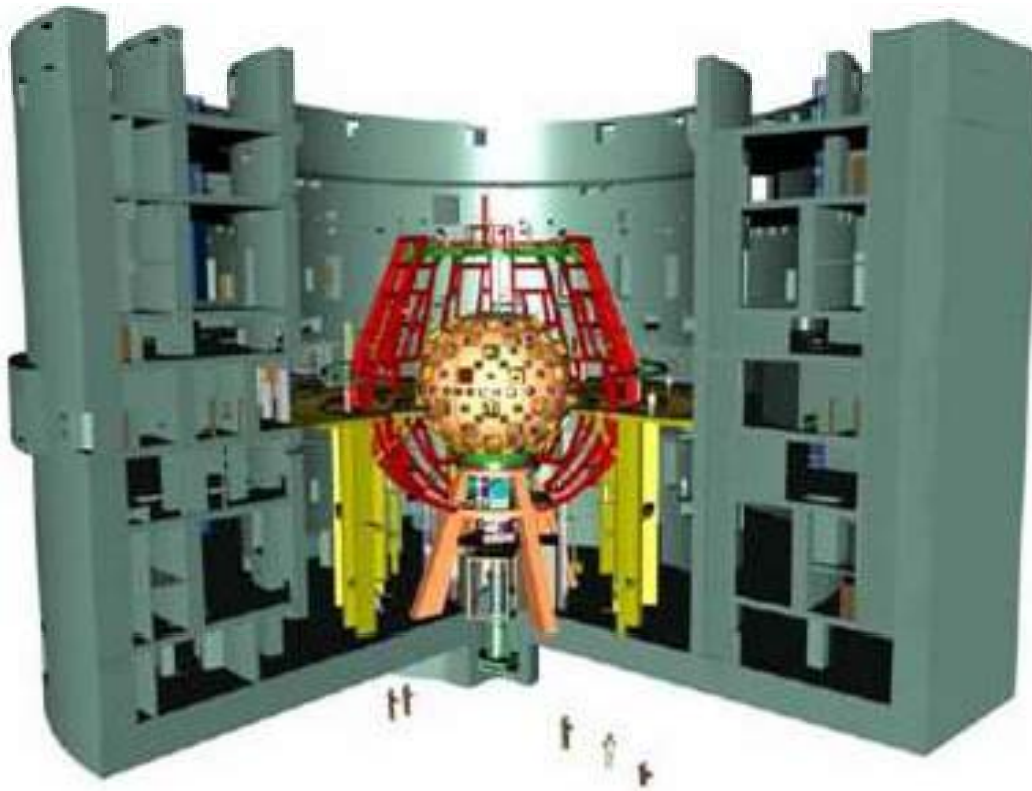


- Stable device response
- altered by cable degradation

No degradation of the detector signal after
a 2,5 MGy integrated dose



- **First experiment in 2011**



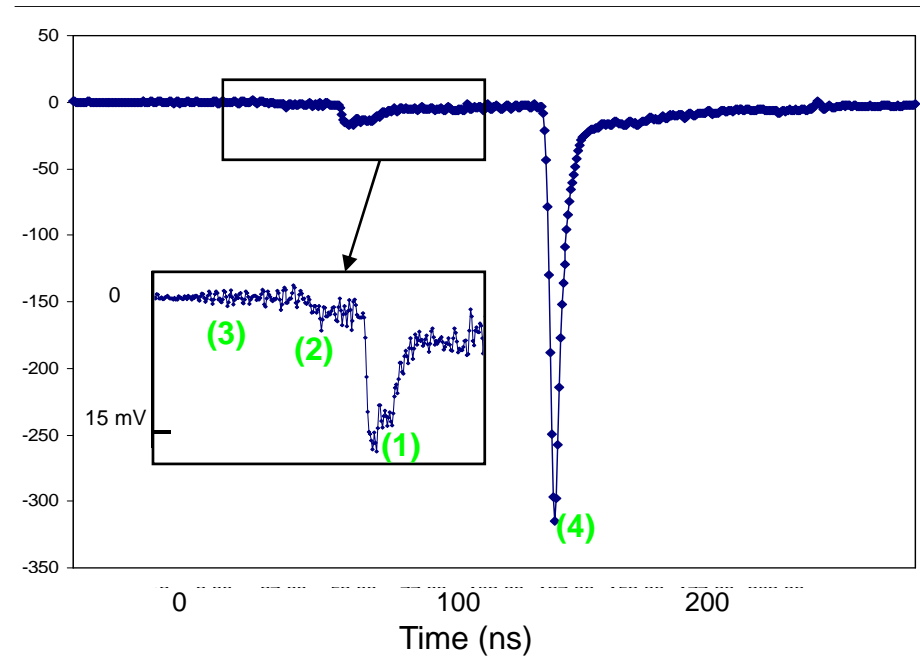
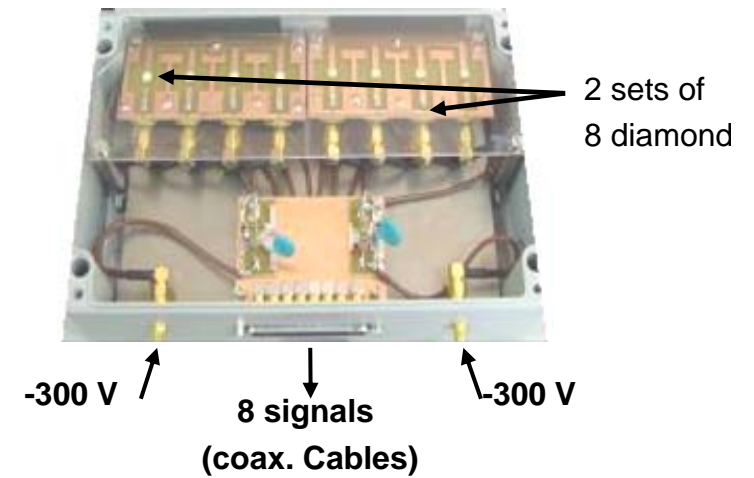
Plasma de fusion par confinement
e.g. $(D,T) \rightarrow n (14\text{MeV})$

Fast Neutrons

Based on the $^{12}\text{C} (n, \alpha) \rightarrow$ high n/γ selectivity
For n time of flight measurement



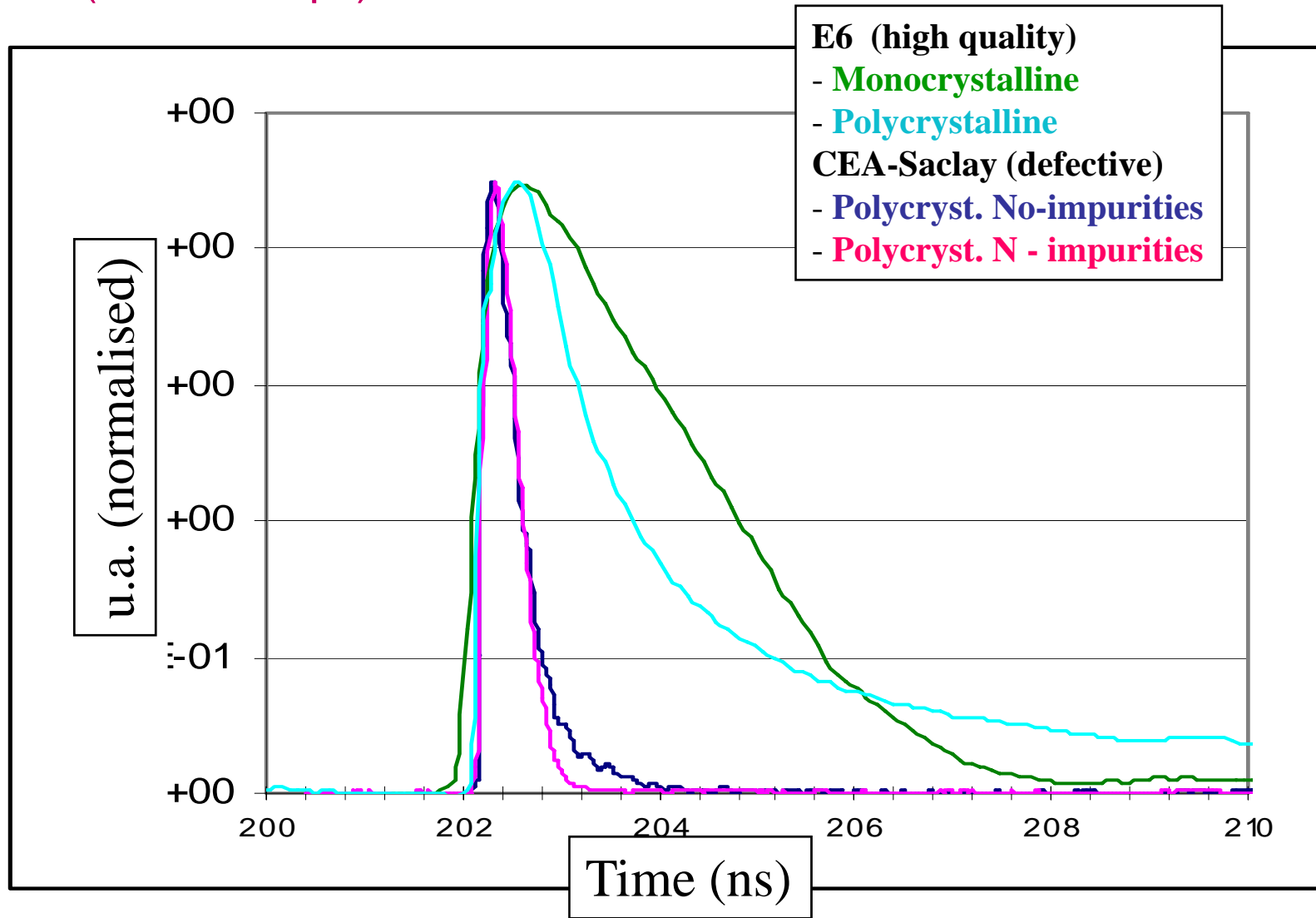
*Rochester (30kJ<1ns)





Response to fast 16 MeV electron pulses

(FWHM=40ps)

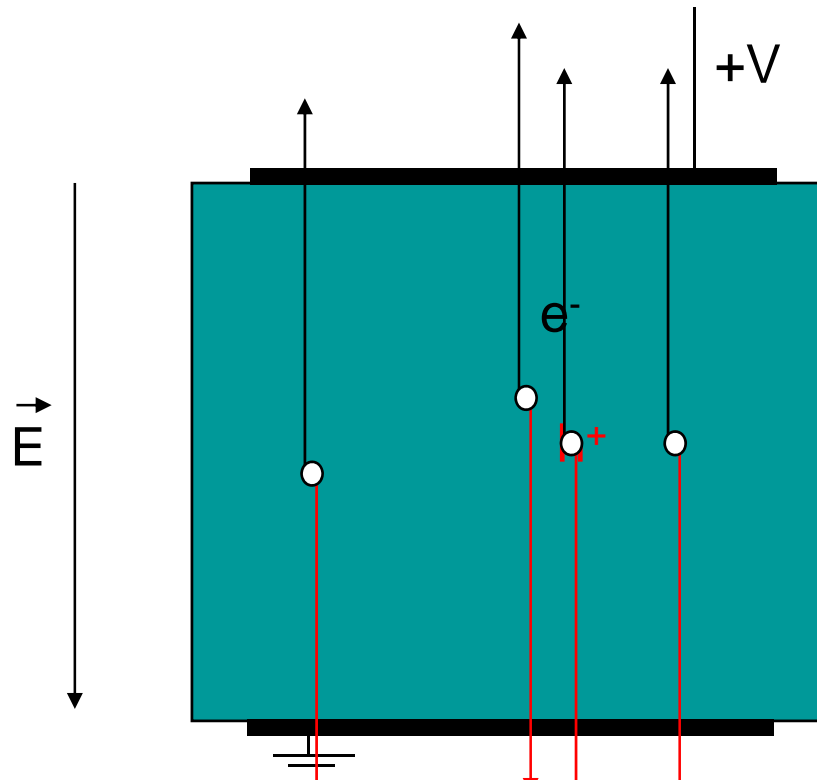


Fast ?

"Carriers transiting through the device must do it quickly ! "

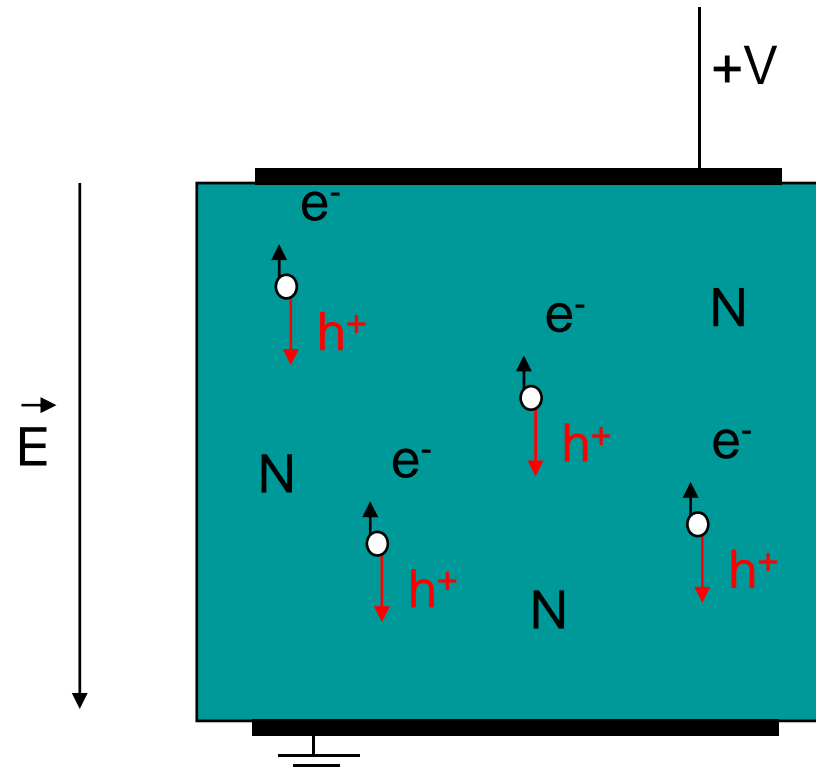
2 ways :

Get the carriers out !

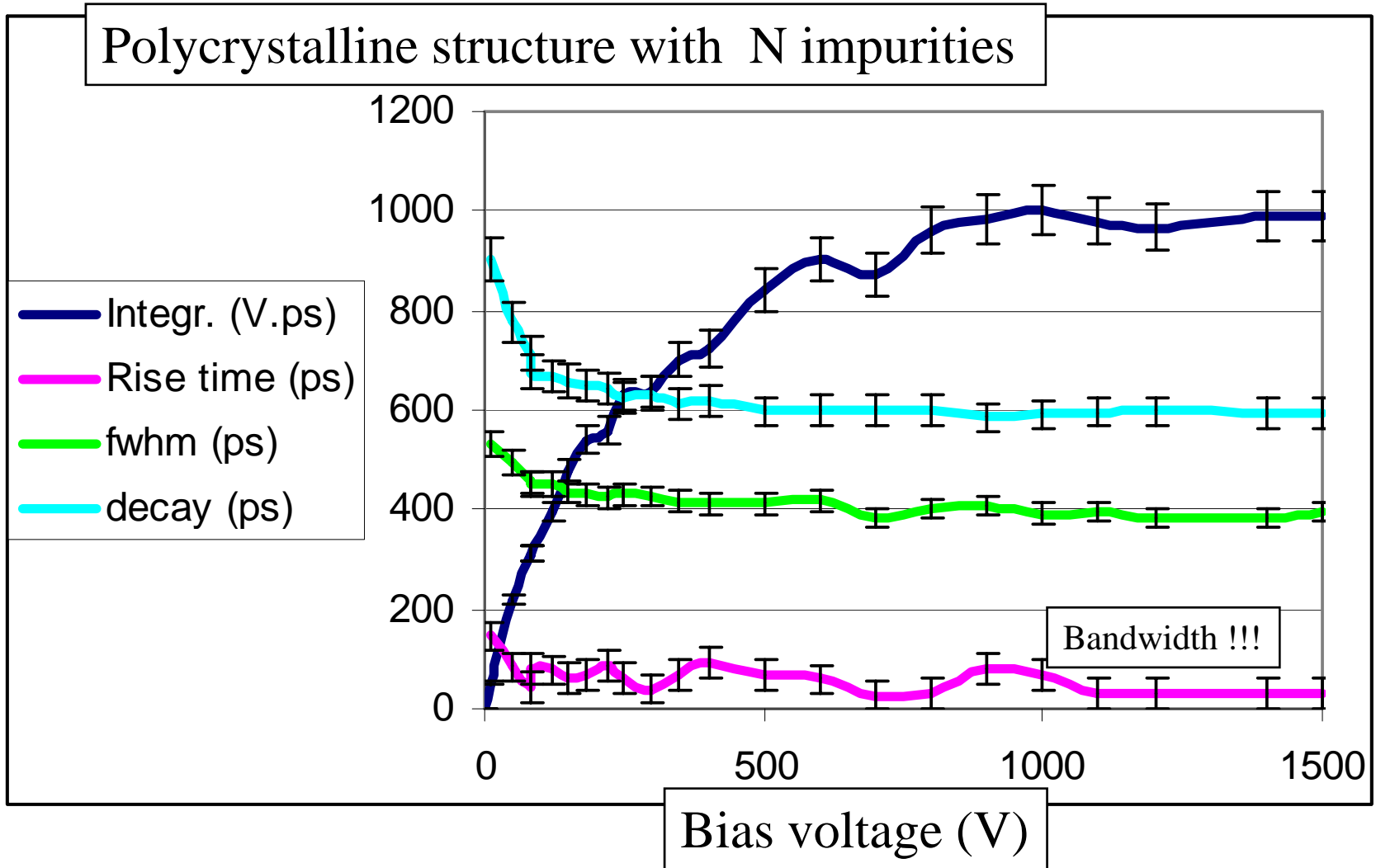


→ high drift distances @ high fields ?

Kill the carriers !



→ Nitrogen = recombination centre



Conclusions

👉 Detectors :

- Controlling the material characteristics with respect to the growth conditions is necessary for radiation detector fabrication
- Pre-optimisation of the devices is necessary (defects priming, impurities etc)

👉 Devices readily available for extreme hostile environments and few specific applications :

- for neutron detection in the core of nuclear reactors
- for alpha activity monitoring in acids
- for ultra-fast pulse monitoring

👉 Indeed : performances of SC unmatched by polyX materials
But still size and availability remains challenging

Partners and collaborators...

Applications



Growth and material characterisation



Project partners ... etc

