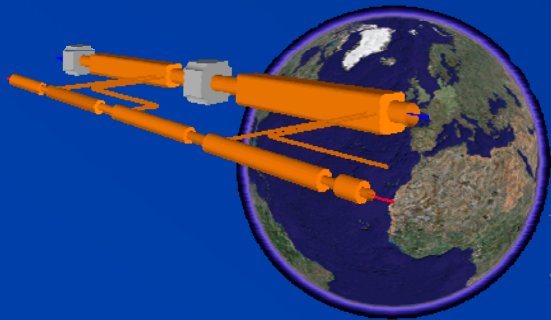


# Report from the CLIC07 Workshop



Markus Hüning

DESY

23.11.2007

# The Workshop

- 200 registered participants from 49 institutions in 19 countries
- The workshop was supposed to address in particular:
  - Present status and future plans of the CLIC study
  - CLIC physics case and detector issues
  - The Test Facility CTF3 used to address major CLIC technology issues
  - The ongoing CLIC R&D, future plans (including FP7 proposals) and open issues
  - The CLIC related collaborative efforts



# Linear Collider Roadmap from the CERN/CLIC point of view

Technology evaluation and Physics assessment based on LHC results for a possible decision on Linear Collider funding with staged construction starting with the lowest energy required by Physics

|   | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 | 2015 | 2016 | 2017 | 2018 | 2019 | 2020 | 2021 | 2022 | 2023 |
|---|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| Feasibility issues (Accelerator&Detector) | █    | █    | █    | █    |      |      |      |      |      |      |      |      |      |      |      |      |      |
| Conceptual design and cost estimation     | █    | █    | █    | █    |      |      |      |      |      |      |      |      |      |      |      |      |      |
| Design finalisation and technical design  |      |      | █    | █    | █    | █    | █    | █    |      |      |      |      |      |      |      |      |      |
| Engineering optimisation                  |      |      |      |      | █    | █    | █    | █    | █    | █    | █    | █    | █    | █    | █    | █    | █    |
| Project approval & final cost             |      |      |      |      | █    | █    | █    | █    | █    | █    |      |      |      |      |      |      |      |
| Construction accelerator (poss. staged)   |      |      |      |      |      |      |      |      |      |      | █    | █    | █    | █    | █    | █    | █    |
| Construction detector                     |      |      |      |      |      |      |      |      |      |      |      |      | █    | █    | █    | █    | █    |

CDR

TDR

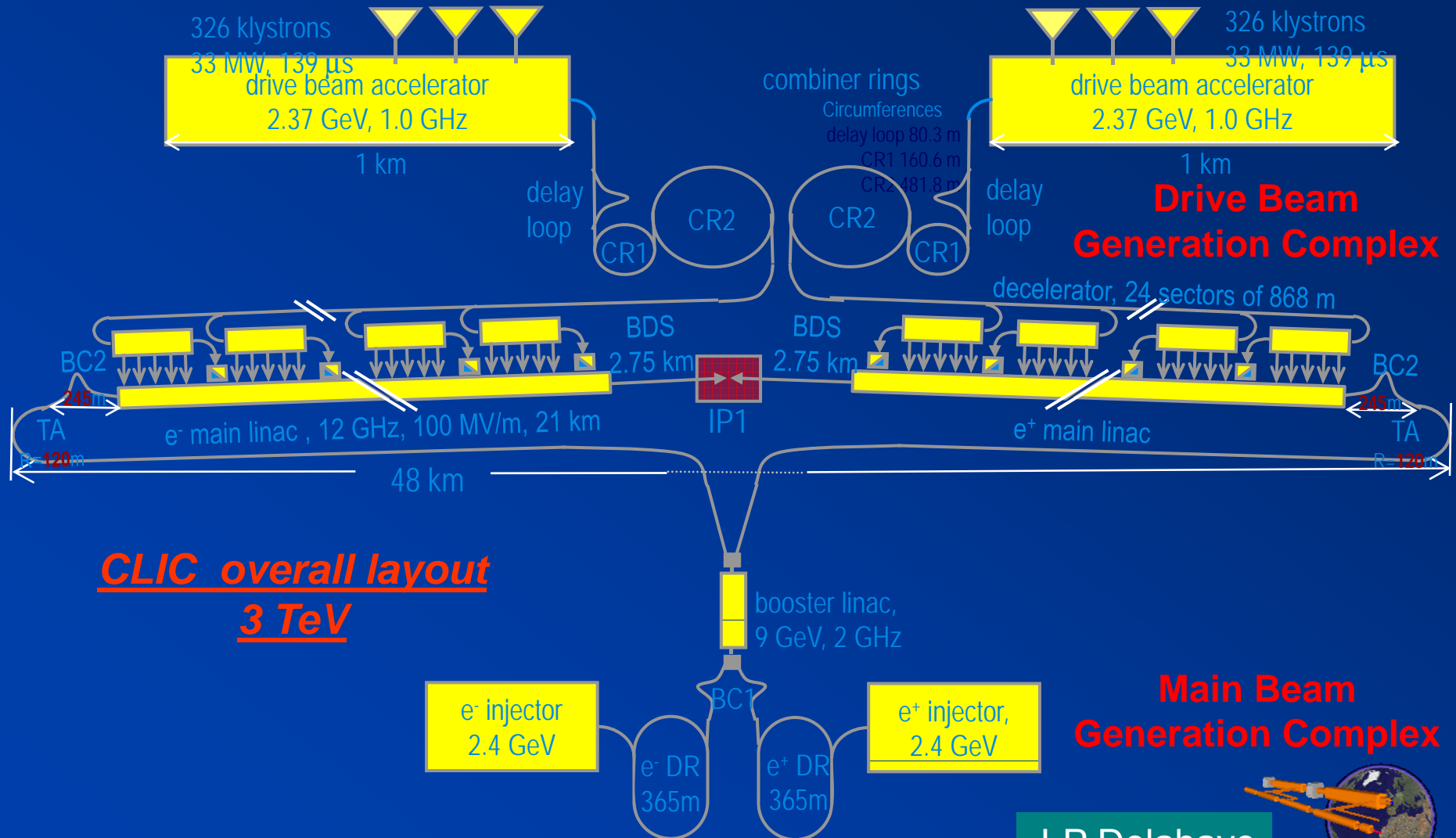
Project approval

First Beam

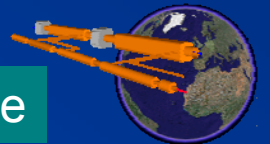
J-P Delahaye



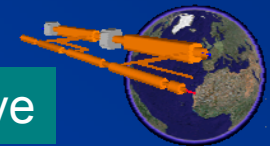
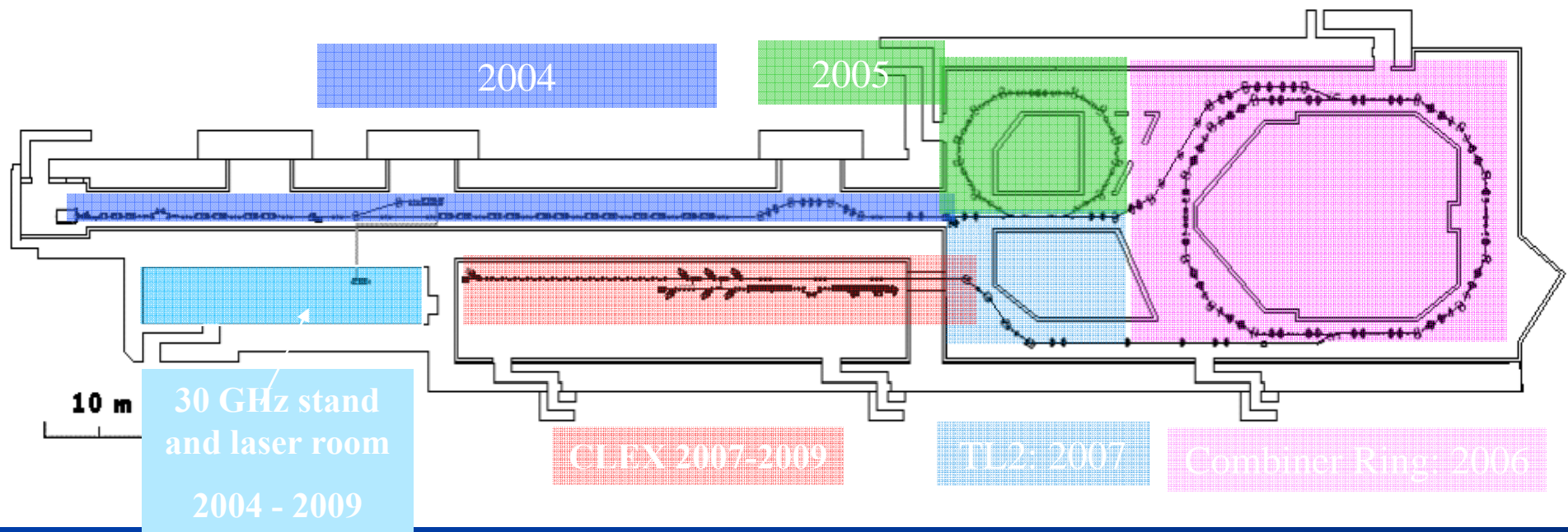
# The CLIC Layout



J-P Delahaye

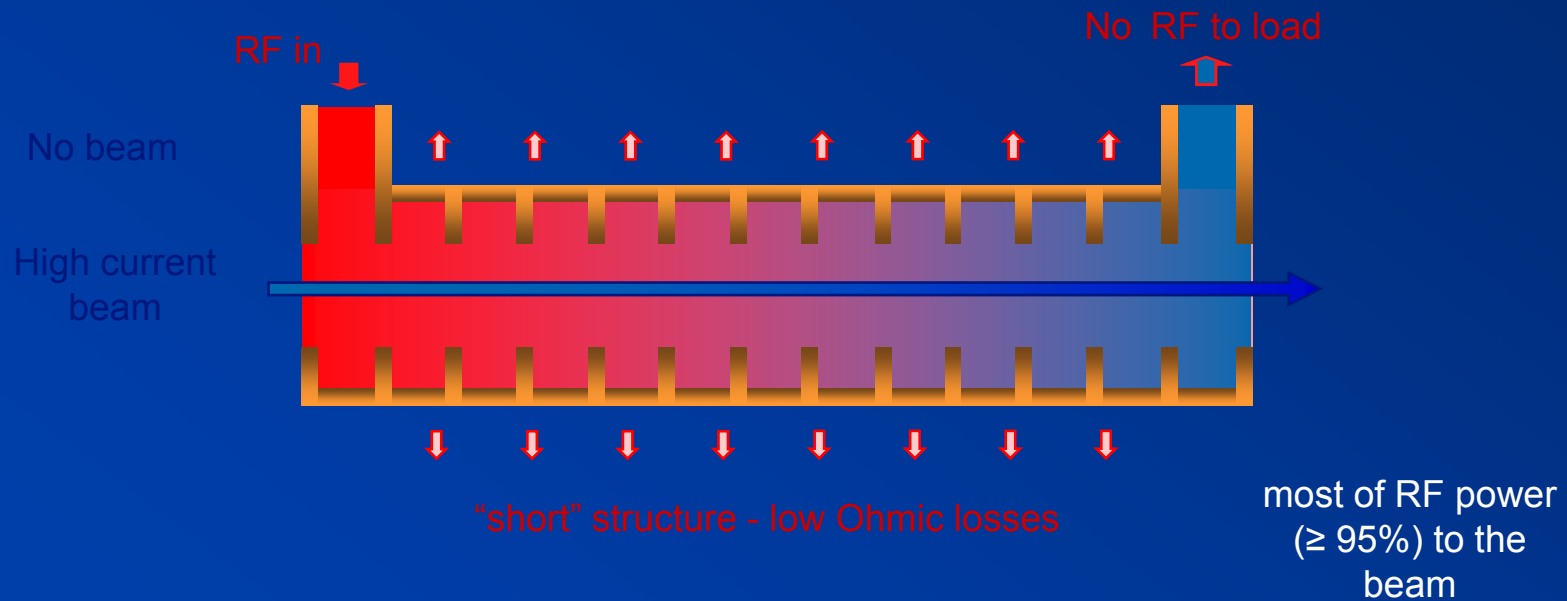


# The CTF 3



# Fully loaded Structures

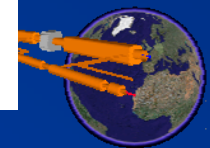
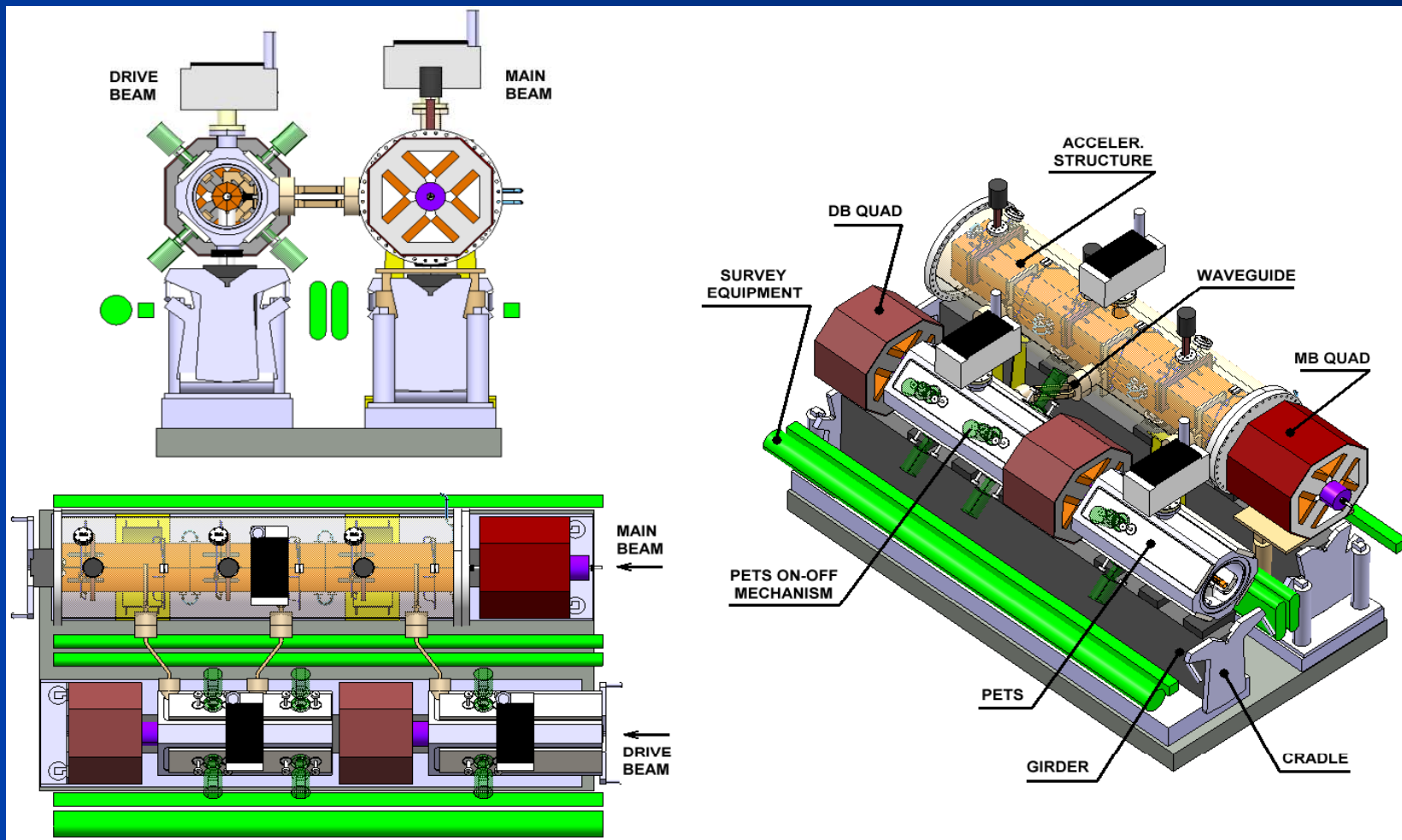
## Full beam-loading acceleration in TW sections



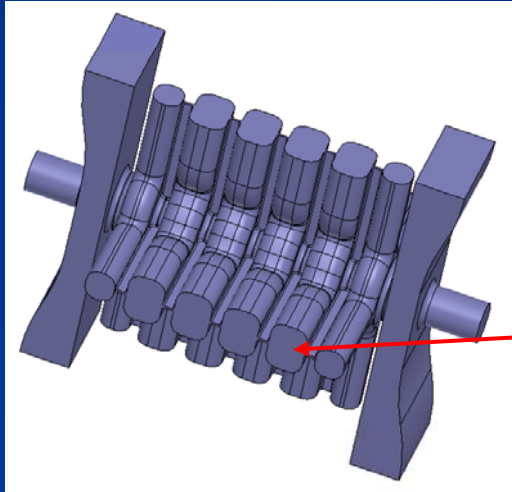
R Cosini



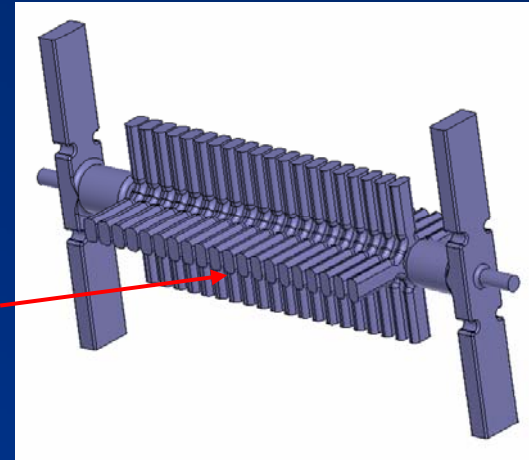
# One CLIC Module



# Geometry of CLIC accelerating structures

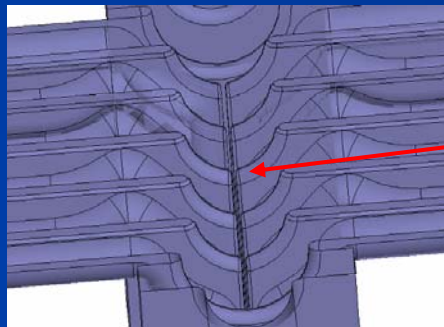


HDS – slot and waveguide

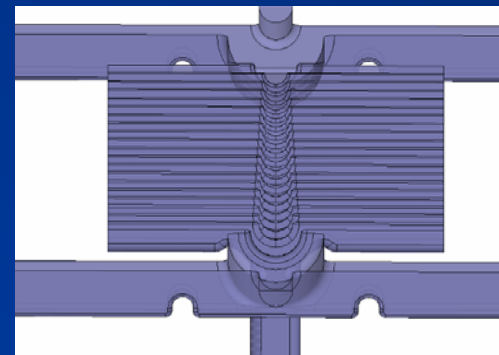


WDS – waveguide only

Higher order mode damping waveguides necessary for beam stability



damping slot for stronger damping



Must be milled quadrants. These can be clamped so exotic alloys, bimetallic possible.

## Technology

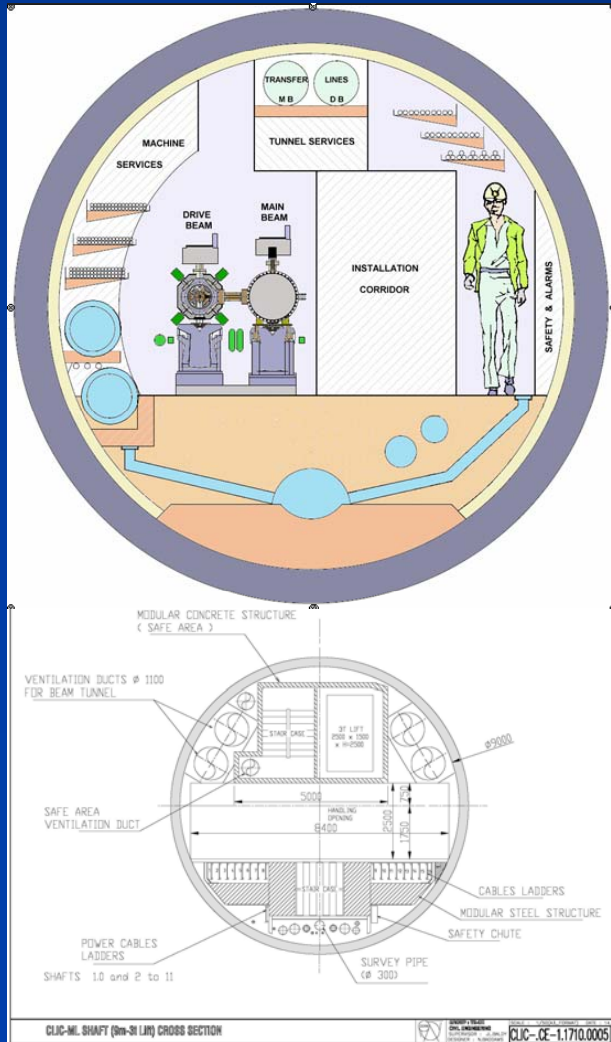
Can be milled quadrants or turned and milled disks. Disks must be brazed so are restricted to annealed copper.

W Wuensch

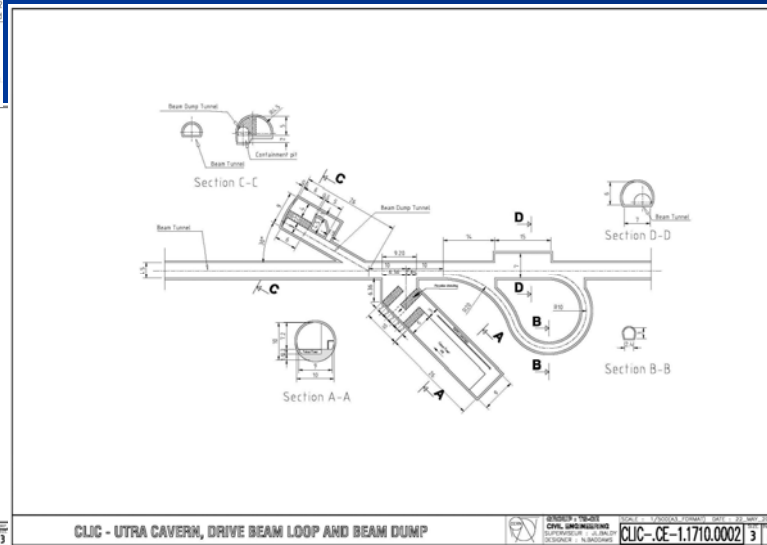




# Single Tunnel Design



*Single CLIC tunnel (4.5 m) with alcoves for drive beam return loops and dumps*



# The Key Issues (ILC-TRC)

*Covered by CTF3*

## R1: Feasibility

- R1.2: Validation of drive beam generation scheme with fully loaded linac operation
- R1.1: Test of damped accelerating structure at design gradient and pulse length
- R1.3: Design and test of damped ON/OFF power extraction structure

## R2: Design finalization

- R2.1: Developments of structures with hard-breaking materials (W, Mo...)
- R2.2: Validation of stability and losses of DB decelerator; Design of machine protection system
- R2.3: Test of relevant linac sub-unit with beam
- R2.4: Validation of drive beam 40 MW, 1 GHz Multi-Beam Klystron with long RF pulse
- R2.5: Effects of coherent synchrotron radiation in bunch compressors
- R2.6: Design of an extraction line for 3 TeV c.m.

*Covered by EUROTeV*

J-P Delahaye



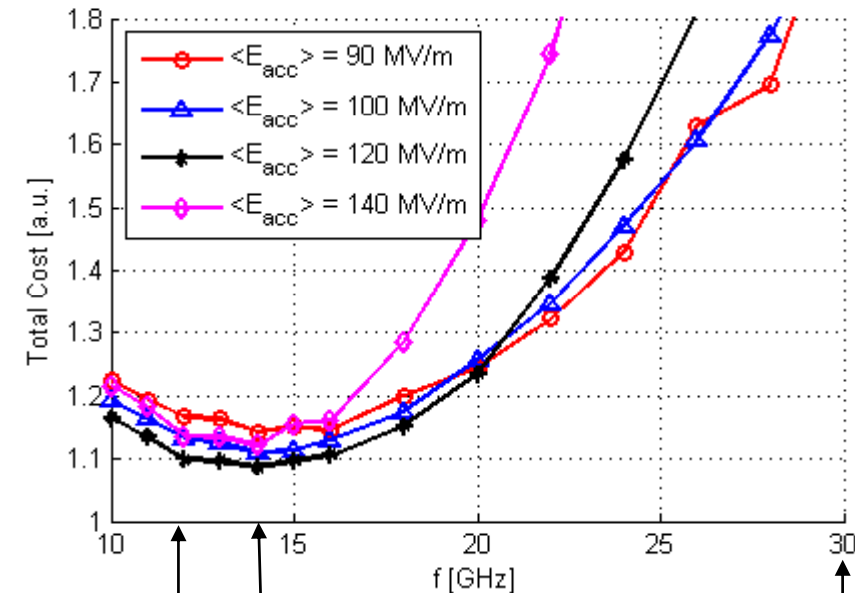
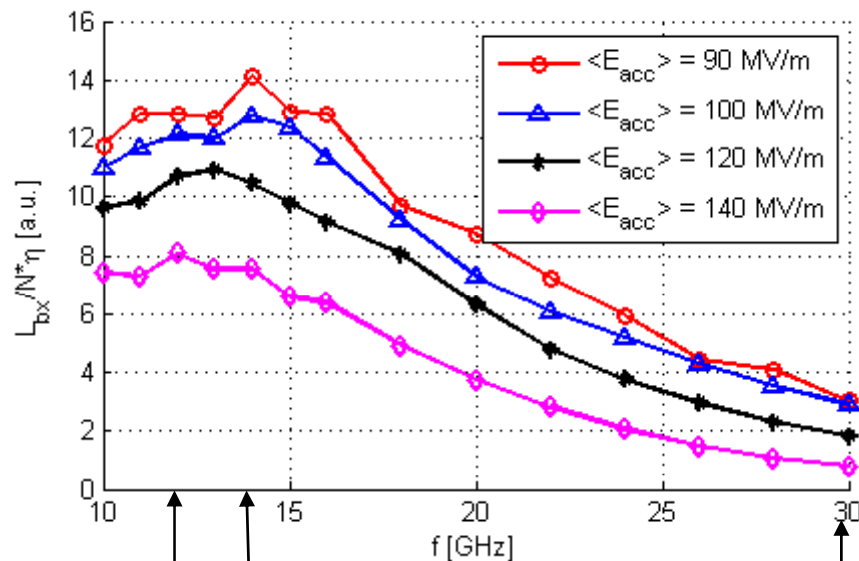
# Performance/Cost Optimization

- Some lessons were learned:
  - High frequency (30 GHz) did not result in desired gradients and breakdown rates
  - Manufacture of 30 GHz structure difficult
  - Quadrant structure lacks performance
  - Optimal structures have very small aperture and group velocity
    - tight tolerances for manufacture
    - Wakefields increase even further
  - High gradient saves tunnel length but is less efficient

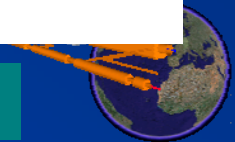


# Performance/Cost Optimization

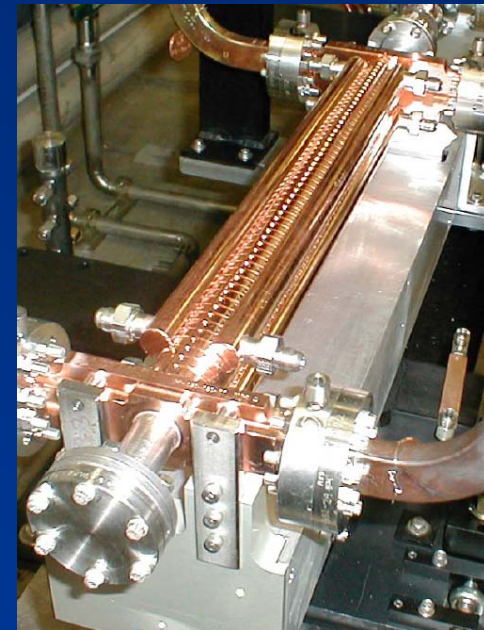
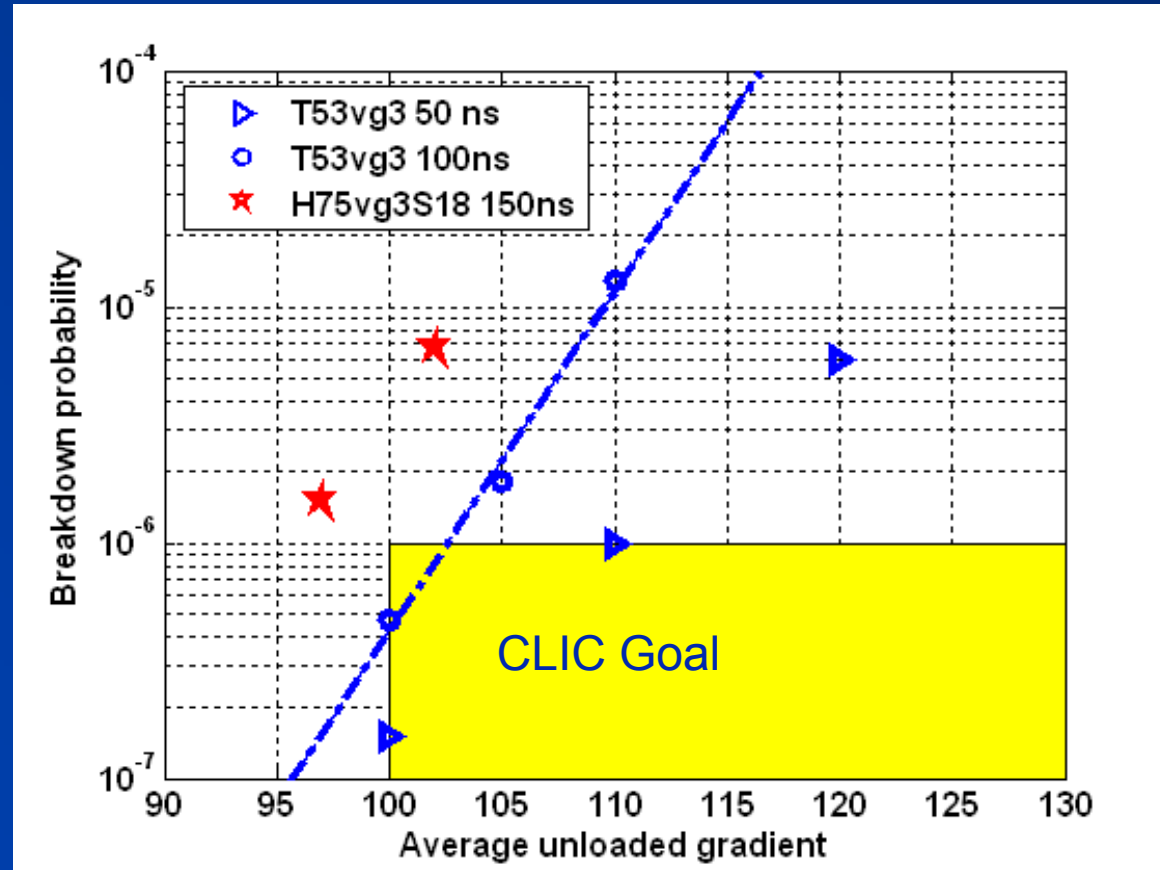
$E_{\text{cms}} = 3 \text{ TeV}$      $L_{(1\%)} = 2.0 \cdot 10^{34} \text{ cm}^{-2}\text{s}^{-1}$



- **Maximum Performance around 14 GHz**
- **Flat cost variation in 12 to 16 GHz frequency range with a minimum around 14 GHz**



# SLAC Results

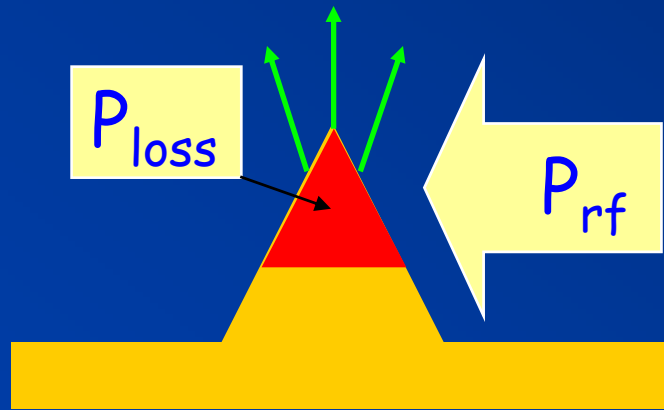


Remember: CLIC structure 23 cm long (2 Cavity Cells in ILC), need 130000!

J-P Delahaye



# Model for RF Breakdown



$$\Delta T \approx P_{loss} < P_{rf}$$

$$P_{loss} = \int_V J_{FN} \cdot E \, dv$$

$$P_{rf} = \oint_S E \times H \, ds$$

There is no other source of energy in the cavity than rf energy.



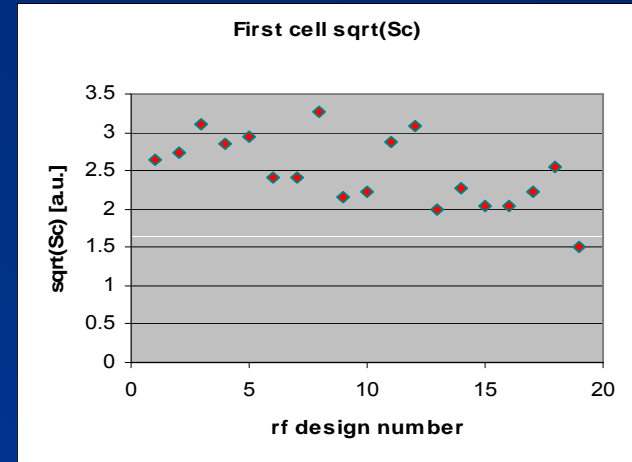
What matters for the breakdown is the amount of rf power coupled to the field emission heating.

$$P_{coup} = \int_0^{T/4} P_{rf} \cdot P_{loss} dt \bigg/ \int_0^{T/4} P_{loss} dt$$

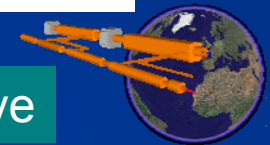
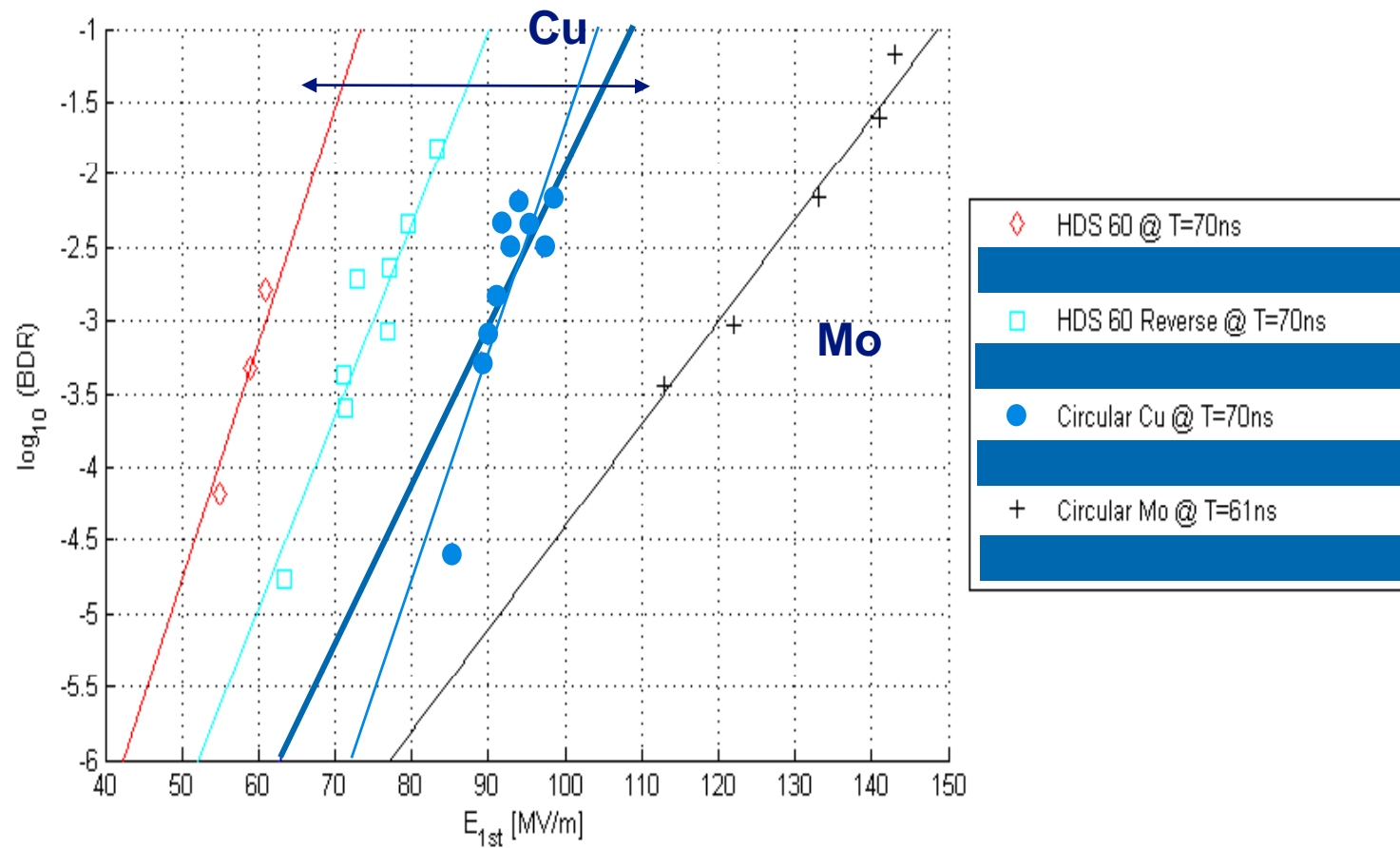
$$= C^{TW} E_0 H_0^{TW} + C^{SW} E_0 H_0^{SW}$$

Assuming that all breakdown sites have the same geometrical parameters the breakdown limit can be expressed in terms of modified Poynting vector  $S_c$ .

$$S_c = E_0 H_0^{TW} + \frac{C^{SW}}{C^{TW}} E_0 H_0^{SW} = \text{Re}\{S\} + g_c \cdot \text{Im}\{S\}$$



# Material Selection





# Structure design

| Structure   | CLIC_G                |
|---|-----------------------|
| Frequency: $f$ [GHz]  | 12                    |
| Average iris radius/wavelength: $\langle a \rangle / \lambda$ | 0.11                  |
| Input/Output iris radii: $a_{1,2}$ [mm]                       | 3.15, 2.35            |
| Input/Output iris thickness: $d_{1,2}$ [mm]                   | 1.67, 1.00            |
| N. of reg. cells, str. length: $N_c, l$ [mm]                  | 24, 229               |
| Bunch separation: $N_s$ [rf cycles]                           | 6                     |
| Luminosity per bunch X-ing: $L_{b \times}$ [m <sup>-2</sup> ] | $1.22 \times 10^{34}$ |
| Bunch population: $N$   | $3.72 \times 10^9$    |
| Number of bunches in a train: $N_b$                           | 312                   |
| Filling time, rise time: $\tau_f, \tau_r$ [ns]                | 62.9, 22.4            |
| Pulse length: $\tau_p$ [ns]                                   | 240.8                 |
| Input power: $P_{in}$ [MW]                                    | 63.8                  |
| $P_{in} / C t_p^{1/3}$ [MW/mm ns <sup>1/3</sup> ]             | 18                    |
| Max. surface field: $E_{surf}^{max}$ [MV/m]                   | 245                   |
| Max. temperature rise: $\Delta T^{max}$ [K]                   | 53                    |
| Efficiency: $\eta$ [%]  | 27.7                  |
| Figure of merit: $\eta L_{b \times} / N$ [a.u.]               | 9.1                   |



# New CLIC Design Parameters

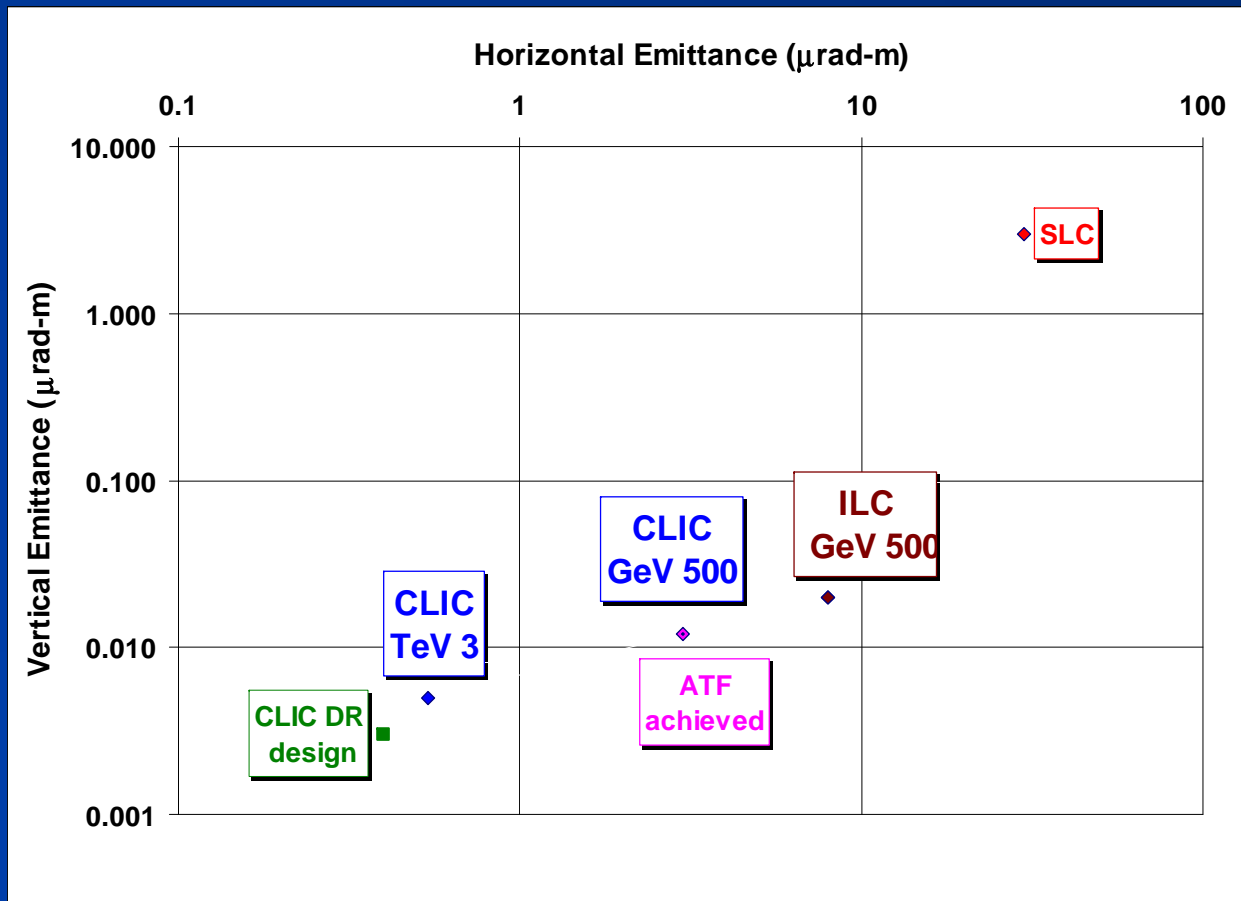
CLIC 06 parameters: <http://cdsweb.cern.ch/record/950185>

|   |  |
|---|--|
| <b>Center-of-mass energy</b>              | <b>3 TeV</b>   |
| Peak Luminosity                           | $7 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$                   |
| <b>Peak luminosity (in 1% of energy)</b>  | <b><math>2 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}</math></b> |
| Repetition rate                           | 50 Hz  |
| Loaded accelerating gradient              | 100 MV/m   |
| Main linac RF frequency                   | 12 GHz   |
| Overall two-linac length                  | 42 km  |
| Bunch charge                              | $3.72 \cdot 10^9$  |
| <b>Bunch separation</b>                   | <b>0.5 ns</b>  |
| Beam pulse duration                       | 156 ns   |
| <b>Beam power/beam</b>                    | <b>14 MWatts</b>   |
| <b>Hor./vert. normalized emittance</b>    | <b>660 / 20 nm rad</b>   |
| <b>Hor./vert. IP beam size bef. pinch</b> | <b>40 / ~1 nm</b>  |
| Total site length                         | 48 km  |
| Total power consumption                   | 322 MW   |

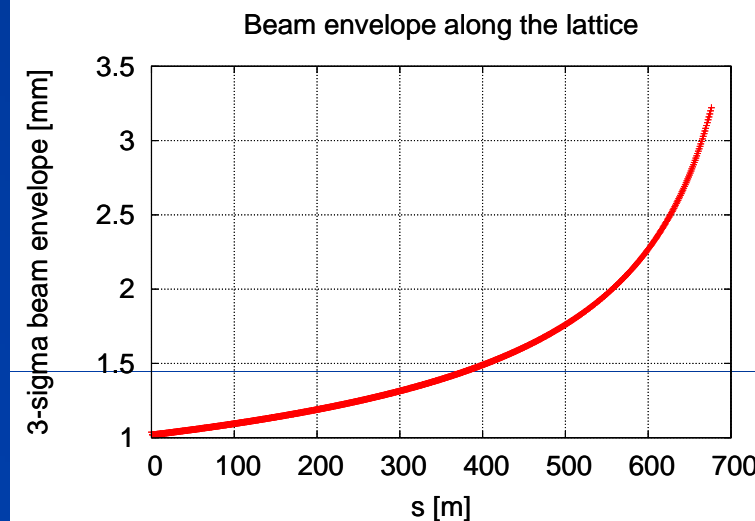
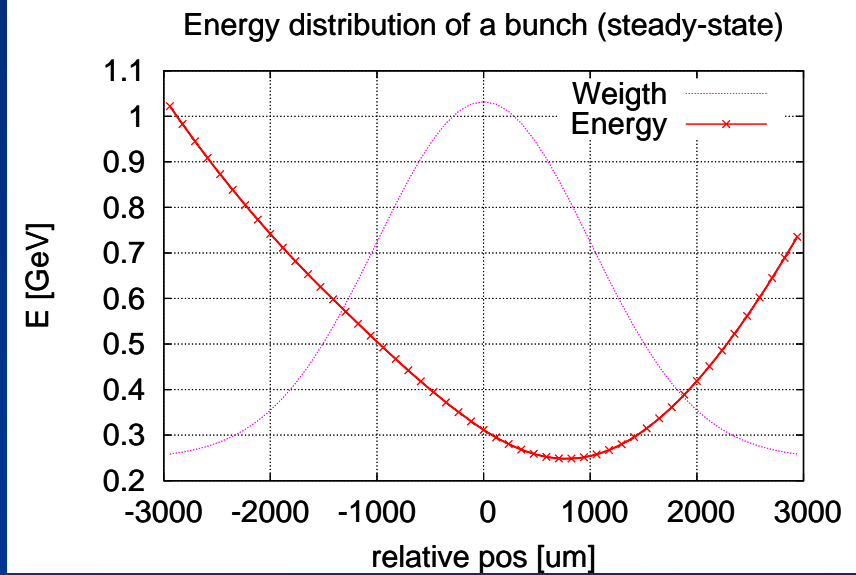
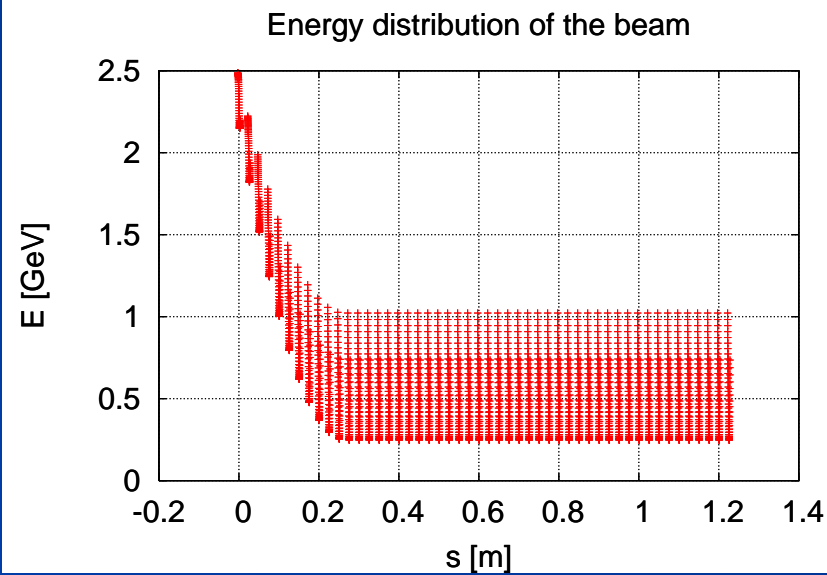


J-P Delahaye

# Emittance Goals

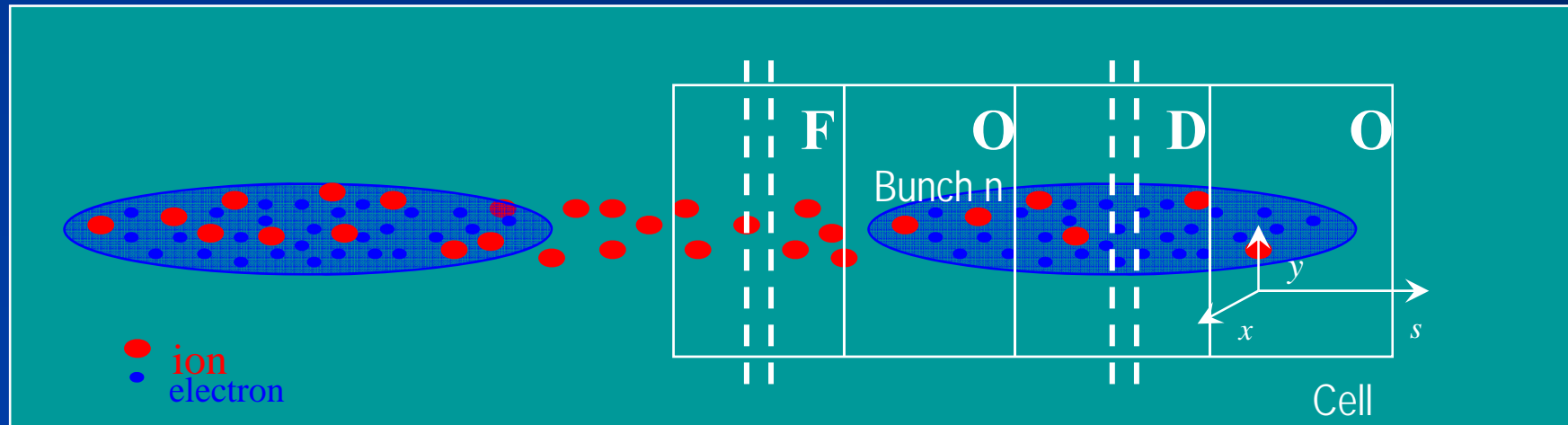


# Drive Beam



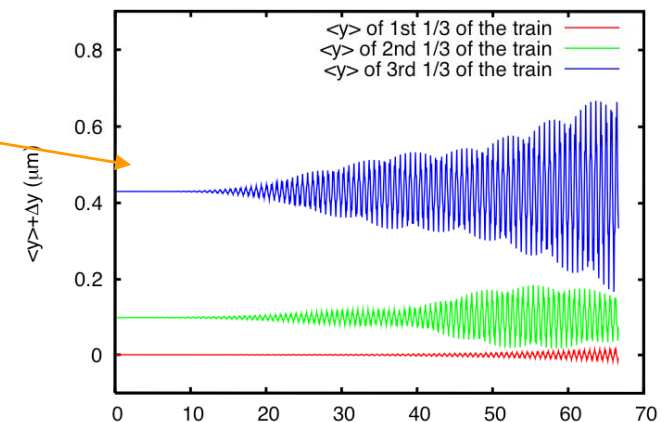
# Fast Ion Instability

**FASTION: new simulation code for FII in Linacs**



## ion effects in the CLIC Transport Line and Main Linac

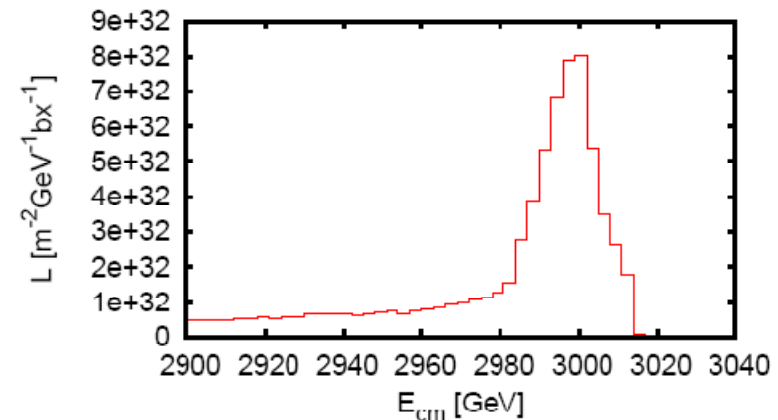
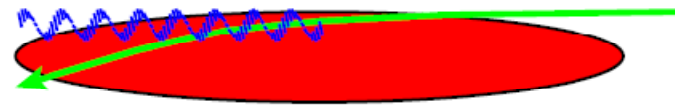
1 nTorr is enough to have a fast instability in the Transfer Line  
The threshold of instability lies between 1 and 10 nTorr in the Main Linac



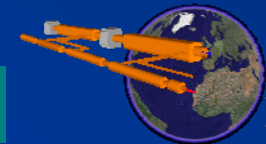
C Biscari

# Beam Size Limit at IP

- Vertical beam size  $\sigma_y$   
need to collide beams, beam delivery system, main linac, beam-beam effects, damping ring, bunch compressor  
 $\Rightarrow$  vertical size  $\sigma_y = 1$  nm is reasonable  
 $\Rightarrow \epsilon_y = 20$  nm is practical
- Horizontal beam size  $\sigma_x$   
beam-beam effects, final focus system, damping ring, bunch compressors
- Fundamental limit on horizontal beam size arises from beamstrahlung (limits  $N/\sigma_x$  as function of  $\sigma_z$ )
- Other lower limit for  $\sigma_x$  is given by finite damping ring emittance and difficulty to yield very small  $\beta_x/\sigma_x$  in BDS

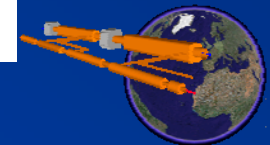


$\Rightarrow$  Use luminosity in peak as figure of merit



# Main Beam Emittance Budgets and Luminosity

- For the vertical emittance a budget has been established
  - $\epsilon_y \leq 5 \text{ nm}$  after damping ring extraction
  - $\Delta\epsilon_y \leq 5 \text{ nm}$  during transport to main linac
  - $\Delta\epsilon_y \leq 10 \text{ nm}$  in main linac
- For the horizontal emittance the old design gave
  - $\epsilon_x = 550 \text{ nm}$  after damping ring extraction
  - $\epsilon_x = 660 \text{ nm}$  before the beam delivery system with the growth mainly in the RTML
- The emittance budget
  - includes design, static and dynamic effects
  - requires 90% of the machines to perform better than the target
- The luminosity is calculated
  - using  $\epsilon_x \leq 660 \text{ nm}$ ,  $\epsilon_y \leq 20 \text{ nm}$  before the beam delivery system
  - tracking the beam through a perfect beam delivery system ( $L^* = 4.3 \text{ m}$ ,  $L^* = 3.5 \text{ m}$  needs optimisation)
  - simulating the beam-beam effects
  - dividing the found luminosity by 1.2



# Main Linac

- Specific challenges are
  - single and multi-bunch wakefields, transverse kicks
  - dynamic and static imperfections of quadrupoles and BPMs
  - RF stability
- The main linac limits the charge per bunch and the bunch-to-bunch distance
  - ⇒ has been one of the optimisation drivers
- Goal is to keep static emittance growth below 5 nm for 90% of the machines
- Average dynamic growth should stay below 5 nm

| Element    | error      | with respect to | tolerance              |                        |
|------------|------------|-----------------|------------------------|------------------------|
|            |            |                 | CLIC                   | NLC                    |
| Structure  | offset     | beam            | 5.8 $\mu\text{m}$      | 5.0 $\mu\text{m}$      |
| Structure  | tilt       | beam            | 220 $\mu\text{radian}$ | 135 $\mu\text{radian}$ |
| Quadrupole | roll       | axis            | 240 $\mu\text{radian}$ | 280 $\mu\text{radian}$ |
| BPM        | offset     | straight line   | 0.44 $\mu\text{m}$     | 1.3 $\mu\text{m}$      |
| BPM        | resolution | BPM center      | 0.44 $\mu\text{m}$     | 1.3 $\mu\text{m}$      |

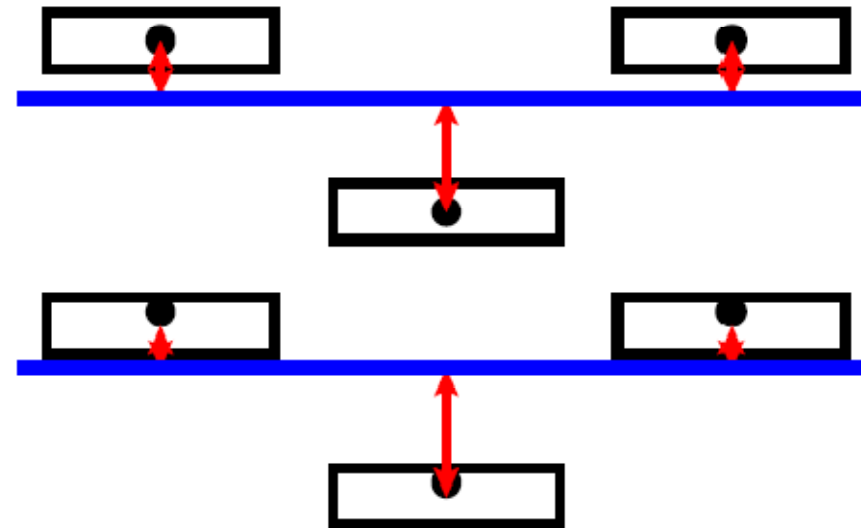
- Most relevant tolerances for 1 nm growth after one-to-one steering
- Using DFS relaxes BPM position but constrains BPM resolution (example case 57  $\mu\text{m}$  and 0.18  $\mu\text{m}$ ), bumps help



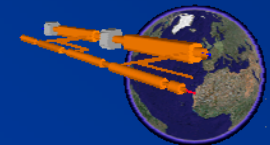


## Beam-Based Structure Alignment

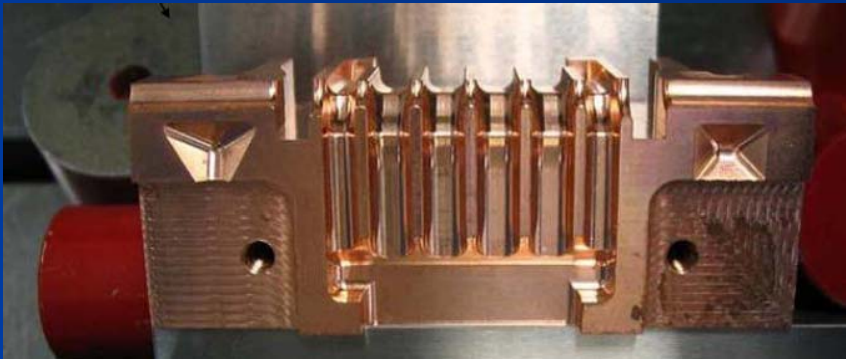
- Each structure is equipped with a wakefield monitor (RMS position error  $5 \mu\text{m}$ )
  - Up to eight structures are mounted on movable girders
- ⇒ Align structures to the beam
- For identical wakefields:
    - wakefield monitor errors are relevant
  - For differing wakefields
    - structure to beam offset is relevant
  - Structure precision is relevant parameter for tilt
    - upper and lower half must be aligned to  $\mu\text{m}$  precision



- Tolerance and performance prediction are similar for CLIC and NLC
  - $5.8 \mu\text{m}/\sqrt{2}$  vs.  $5 \mu\text{m}$
  - $5 \mu\text{m}$  vs.  $5 \mu\text{m}$

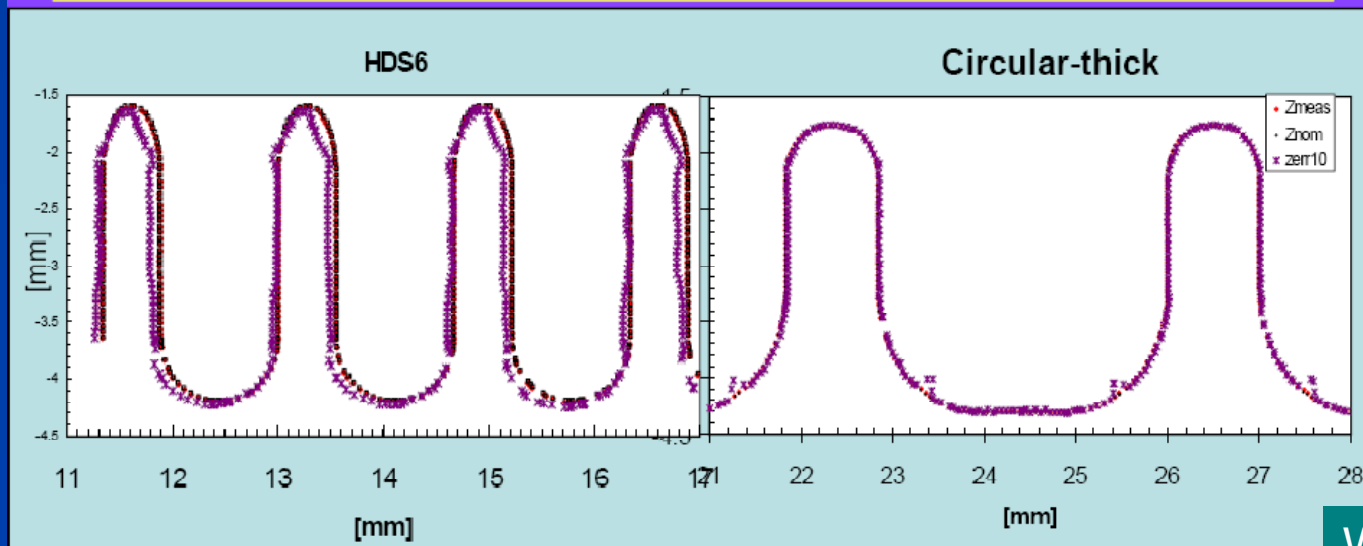


# Shape Tolerances



Machining tolerances down to  $5\ \mu\text{m}$  (cutting edge)

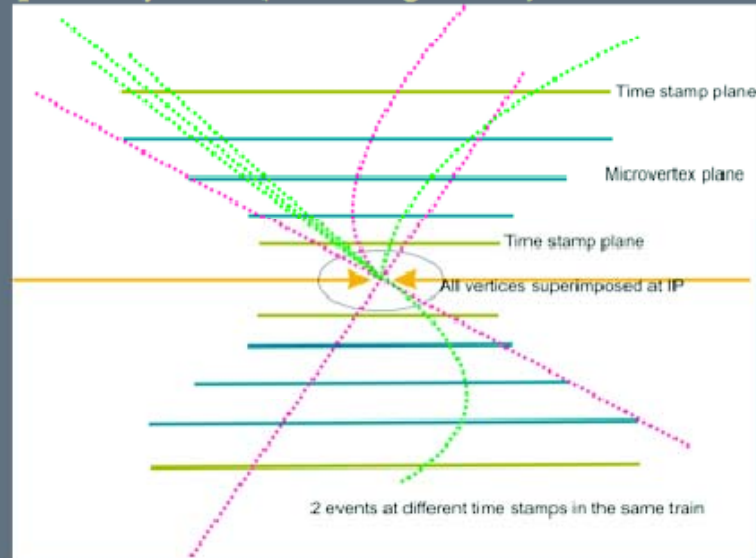
Measurement: coordinate measuring machine, contact with  $0.1\text{N}$  force, accuracy  $\pm 3\ \mu\text{m}$  (at CERN), scan pt. by pt. on the surface .....in parallel with RF low power control



# Physics and Detectors

## Timing Issue at CLIC

- ▣ **Time tagging of vertices**
  - 331 BX's piled up in detector/electronics
- ▣ **Issue of track reconstruction ambiguities**
  - No longitudinal spread of BX interactions
  - **Bunch identification by time stamp**
    - Ideal time stamp precision 1/6 of bunch separation, 100 ps rms
    - Interaction point very stable (10  $\mu\text{m}$  longitudinal)



CLIC works hop 16-18 Oct. 07

time stamp pixel

P. Jaron CERN-PH

M Hauschild



# Physics and Detectors

## Conclusions

- ▣ Preliminary results of 130 nm FE circuits encouraging
  - 0.3 mm x 0.3 mm pixel
    - ▣ Time resolution <100 ps for a power of 300  $\mu$ W
    - ▣ Charge sensing feature makes possible pixel multiplicity estimate
  - Fast sensors looks also encouraging
    - ▣ Silicon detector in carrier saturation regime 4 ns collection time
    - ▣ 3-D silicon , 1 or 2 ns collection time
- ▣ Feasibility of a time stamp pixel tracker
  - Proposal R&D for building a demonstrator pixel module of reduced size for NA62, CLIC and TOF applications
- ▣ Material budget is probably the most challenging issue
  - ▣ Optimization with time-space measurement precision, cooling and power budget



# Physics and Detectors

- Dense program, perhaps too limited time for discussion on some topics
- Good exchange with ILC experts/possible basis for future collaborations?
  - There are certainly communalities with the ILC detectors
  - ILC detector studies: R&D and discussions/optimization still ongoing
- Remind that physics wants to keep options, such as polarization
- Work is needed for the CLIC on detector studies
  - Some benchmark channels started (taking SiD)
  - Need to discuss MDI with machine group (e.g.Mask upgrade/forward region instrumentation)
  - How well does particle flow (Energy flow) work at CLIC?
- R&D detector proposals being prepared
  - Good prospects for adequate time stamping at CLIC
  - Novel calorimeter concepts
- Include specific detector R &D in FP7? (February 2008)



# Remarks

- The CLIC study aims at proving the feasibility by 2010 (The expected time of decision on the Linear Collider)
- The Frequency choice caused a few former NLC collaborators (and FEL projects) to join in on the project
- It seemed (to me) that the main goal of the workshop was to convince people that CLIC can be built
- A model for cost and performance was used to find new parameter set – the details are not public yet, during the workshop it was mentioned only once
- According to CERN whatever the results of LHC – CLIC is needed

