

# SiW ECAL

Marcel Reinhard  
LLR – École polytechnique



LCWS '08, Chicago

# Overview

## 1. The CALICE SiW ECAL prototype

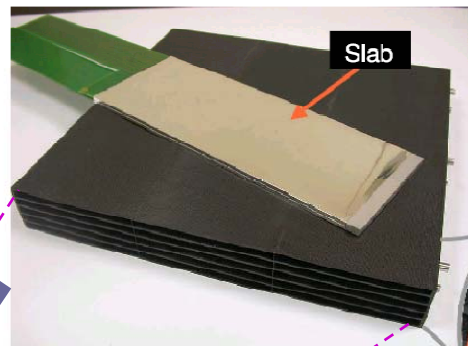
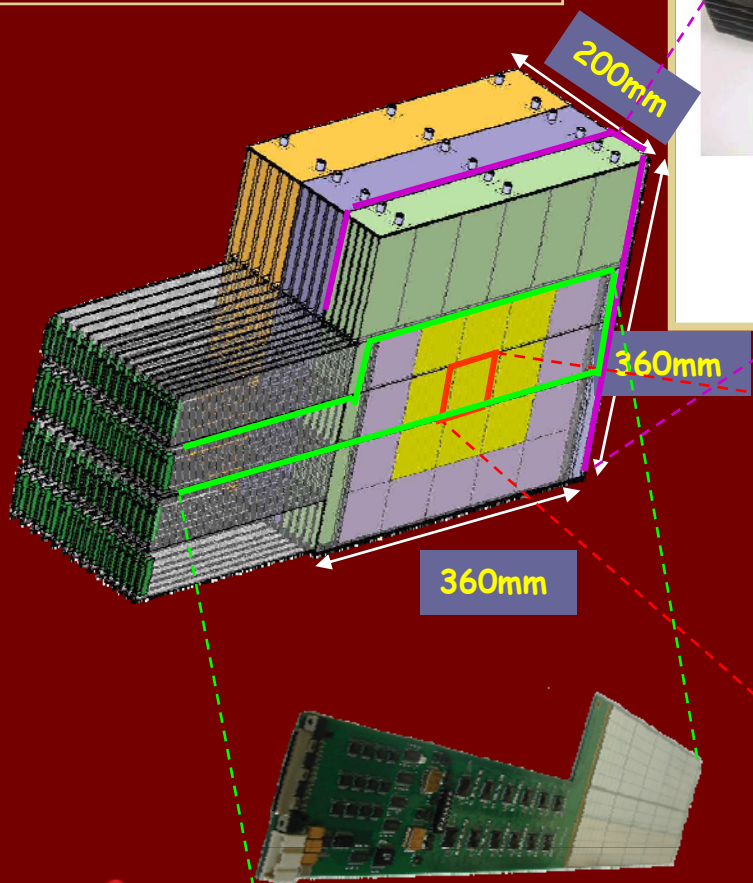
- Test beam efforts
- Test beam at FNAL '08
- 2006 Test beam: results
- Encountered difficulties
- Ongoing studies

## 2. The SiW ECAL EUEDET module

- Module design
- What EUEDET will make better
- Demonstrator

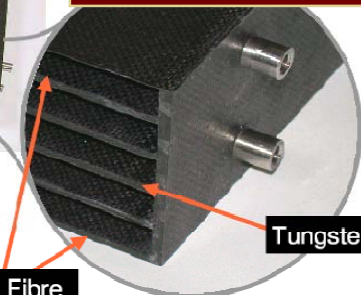
# The SiW ECAL prototype

- 60 PCBs (30 layers)
- 216 channels/PCB (centre)
- 108 channels/PCB (bottom)
- 9720 total channels



Slab

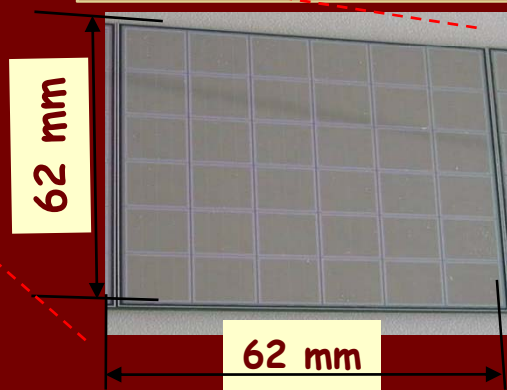
- W structure draped in carbon fibre
- 3 modules with different W thickness
- 24  $X_0$  in total
- detector slab: PCB+Si+W+Si+PCB
- 2 layers = 8.5mm



Carbon Fibre

Tungsten

6x6 1x1cm<sup>2</sup> Si pads  
glued conductively to PCB



62 mm

62 mm



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# Test Beam Efforts

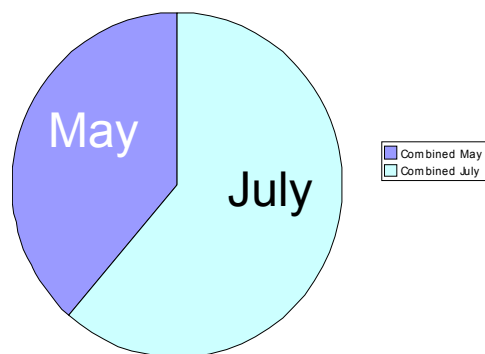
- First tests in 2005 (DESY)
- 2006: TB at DESY – 5184 channels
  - $e^-$  from 1 to 6 GeV
- 2006: TB at CERN – 6480 channels
  - $e^-/e^+$  from 6 to 45 GeV,  $\pi^-/\pi^+$  from 6 to 60 GeV
- 2007: TB at CERN – up to 9072 channels
  - $e^-/e^+$  from 6 to 90 GeV,  $\pi^-/\pi^+$  from 6 to 180 GeV
- 2008: TB at FNAL – 9720 channels
  - $e^-/e^+$  from 1 to 30 GeV,  $\pi^-/\pi^+$  from 1 to 60 GeV

All tests including different impact angles!

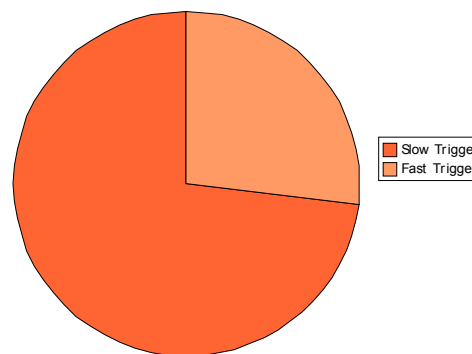
# TB @ FNAL 2008



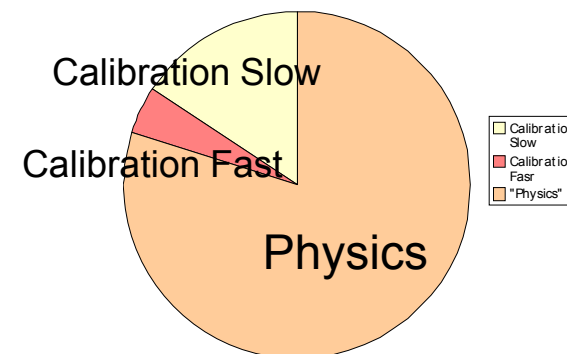
Combined Data May/July



Fast/Slow Trigger Data



Calibration/"Physics"

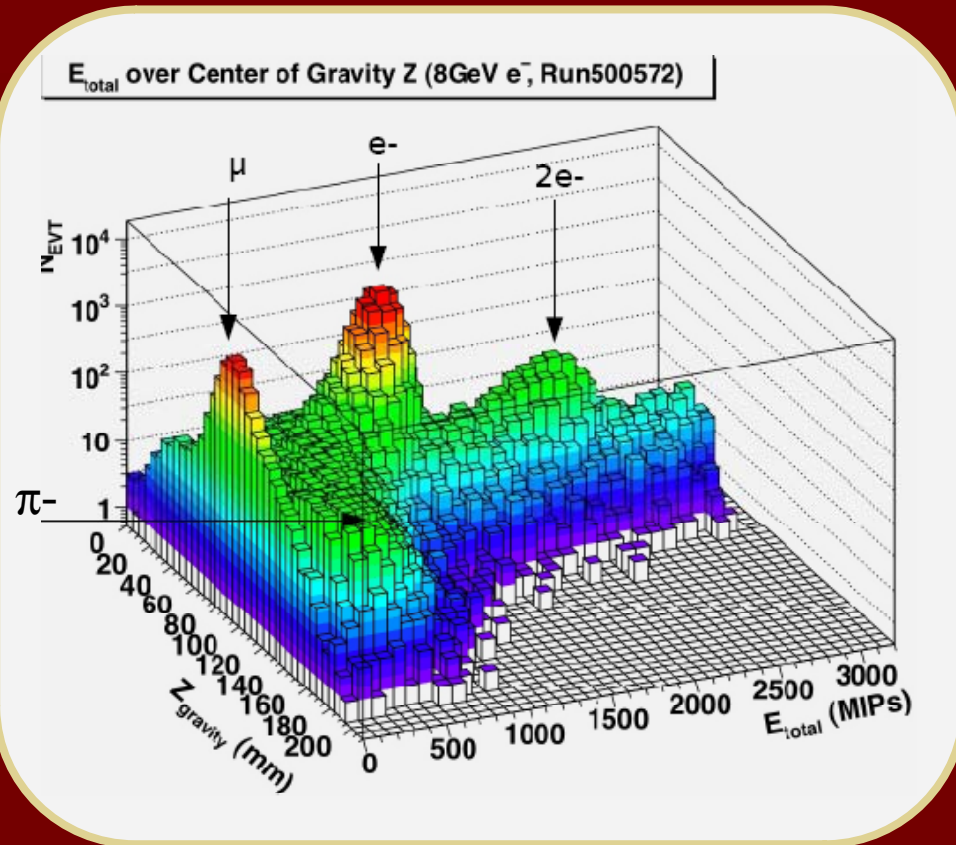


**Added 17.3 MEvents to the existing tb data!**

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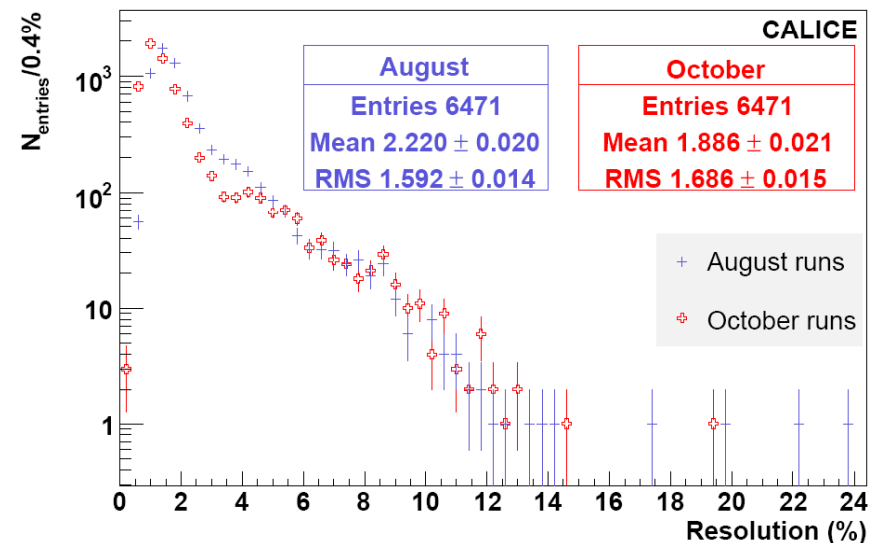
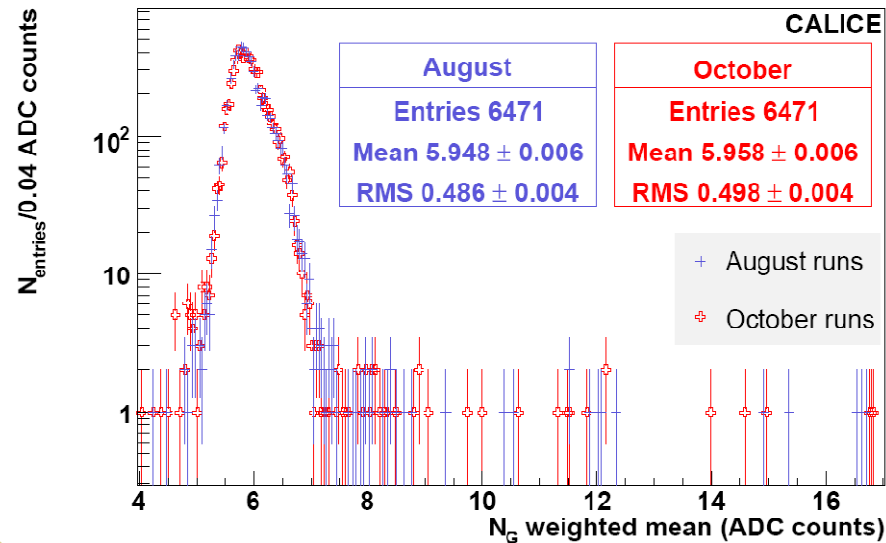


# TB @ FNAL 2008



- Large muon contamination
- Multi-particle events (up to  $5 \pi^-$ )
- Particle types are separated clearly in the ECAL

# TB 2006: Noise



Mean noise =  $12.9 \pm 0.1 \%$  of a MIP

$S/N = 7.75$

Taken from:

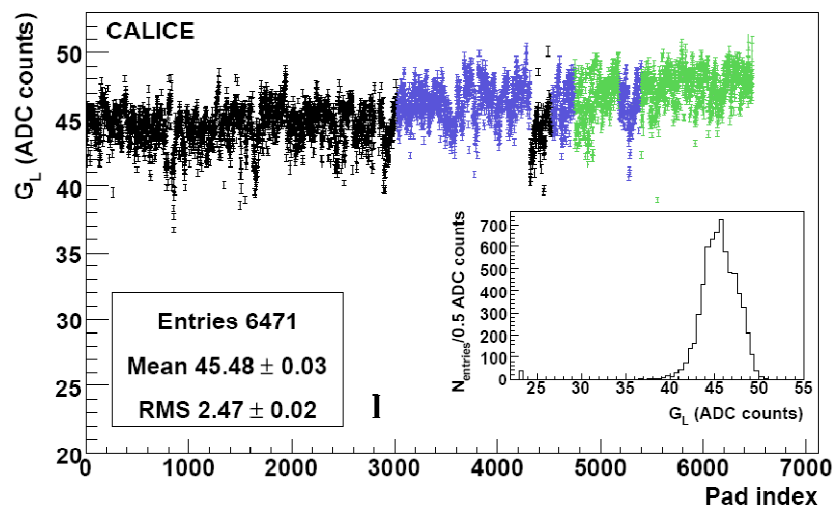
“Design and electronics commissioning of the physics prototype of a Si-W electromagnetic calorimeter for the International Linear Collider”

2008 JINST 3 P08001

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# TB 2006: Calibration



- Only 9 out of 6480 cells without response = 0.14%
- Response level depends on
  - Production series (black-blue)
  - Manufacturer (black/blue – green)

Taken from:

“Design and electronics commissioning of the physics prototype of a Si-W electromagnetic calorimeter for the International Linear Collider”

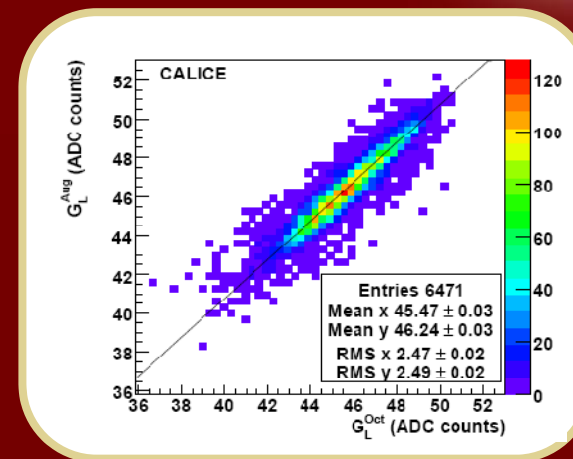
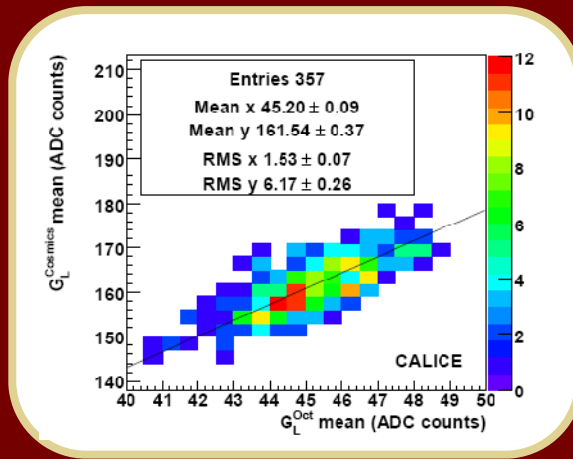
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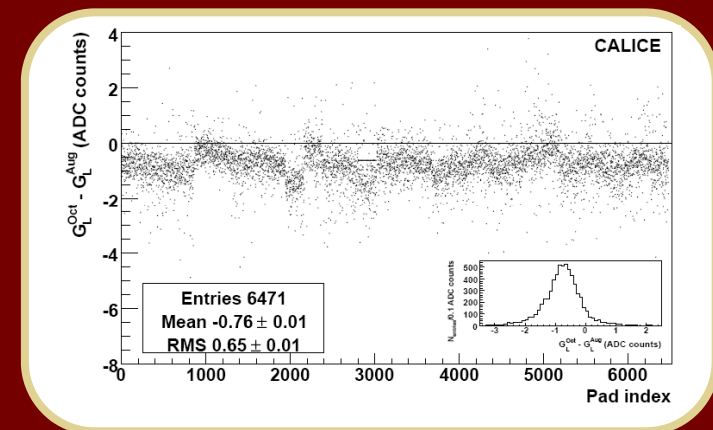
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# TB 2006: Calib. Stability



- Good correlation between cosmic test bench measurements (2004) and 2006 data, as well as between 2 data taking periods (Aug-Oct '06)
- Offsets from differences in DAQ and trigger system
- Detector is stable in the long-term!



Taken from:

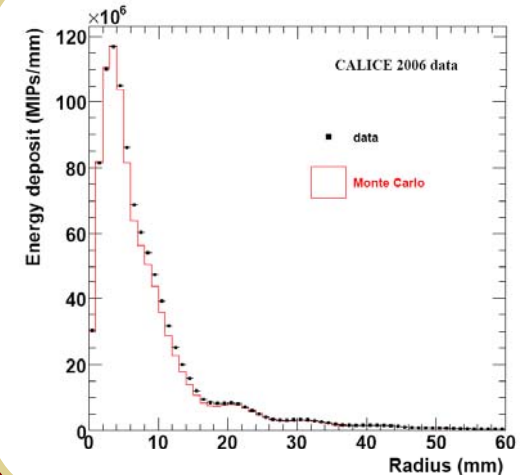
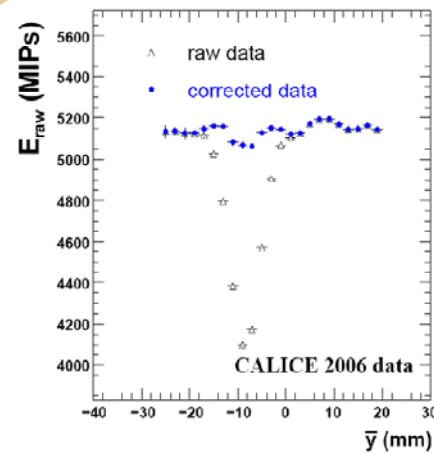
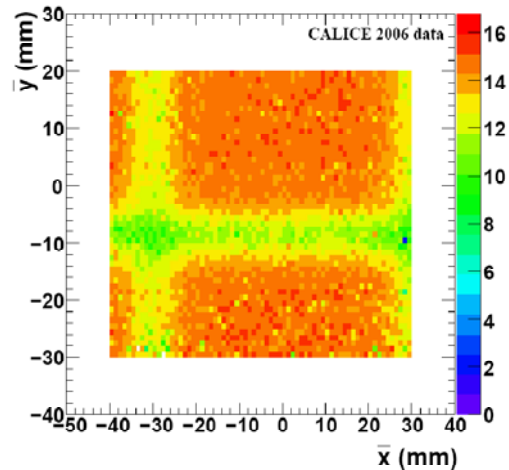
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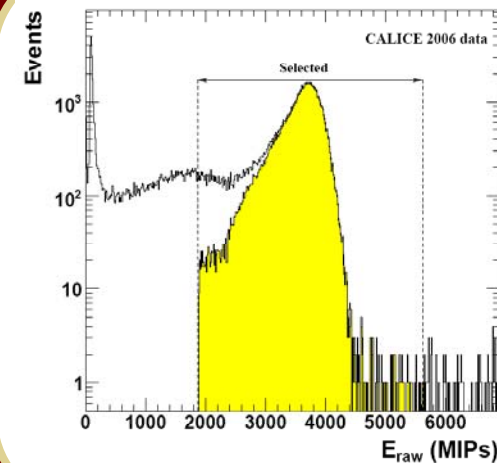
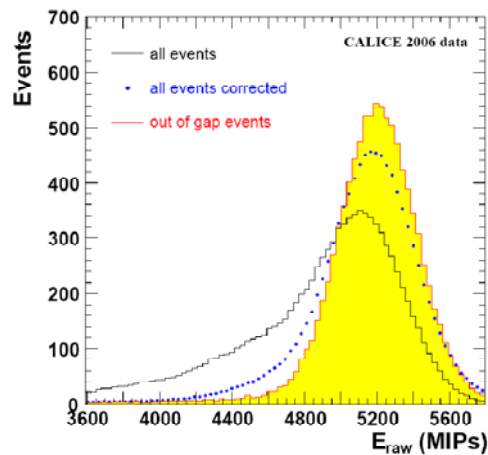
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# TB 2006: Event selection



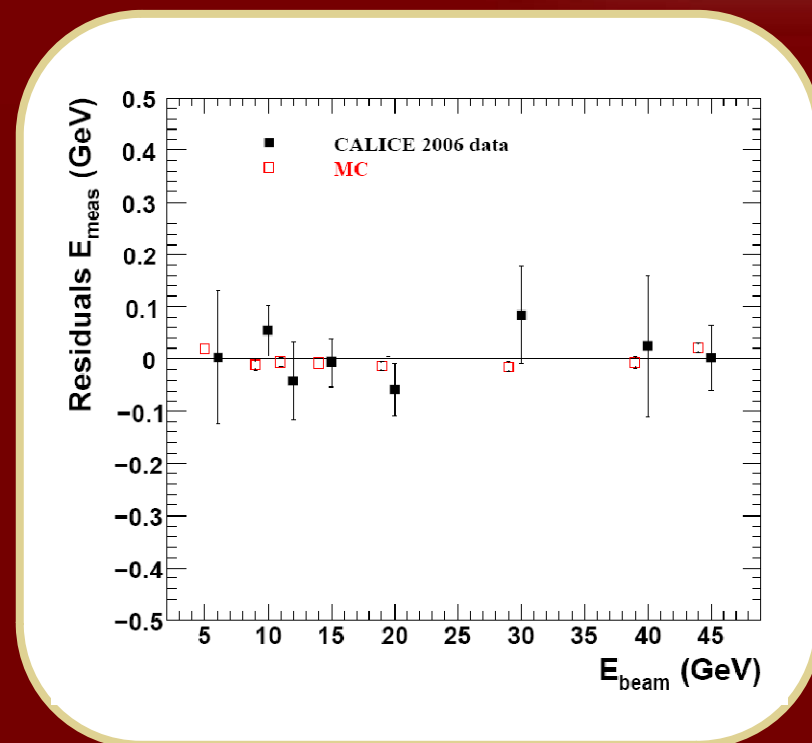
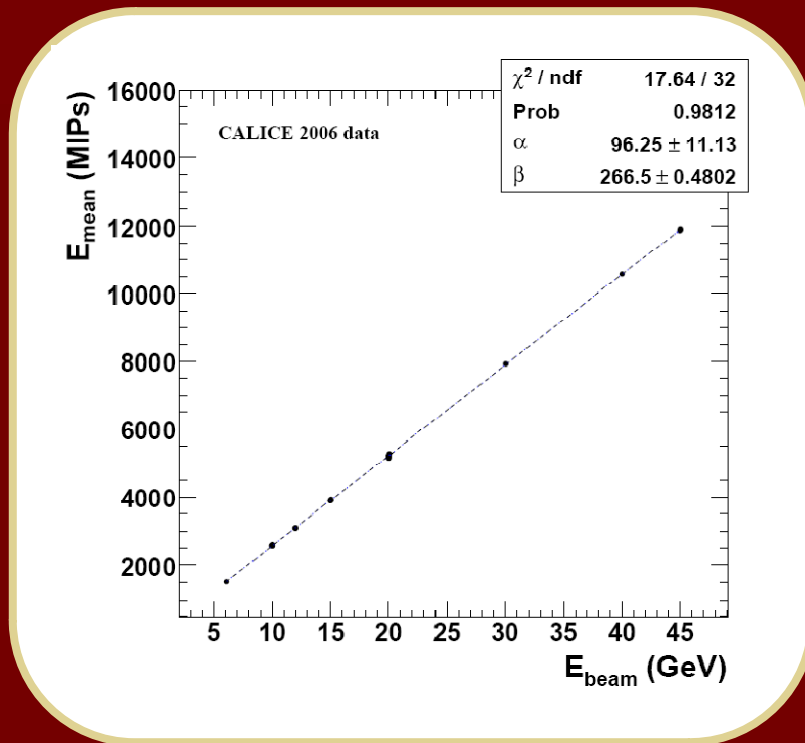
17.2mm from x gap  
12.76mm from y gap  
32mm from detector edge  
Cerenkov counter

$$125 < \frac{E_{\text{raw}}(\text{MIP})}{E_{\text{beam}}(\text{GeV})} < 375$$



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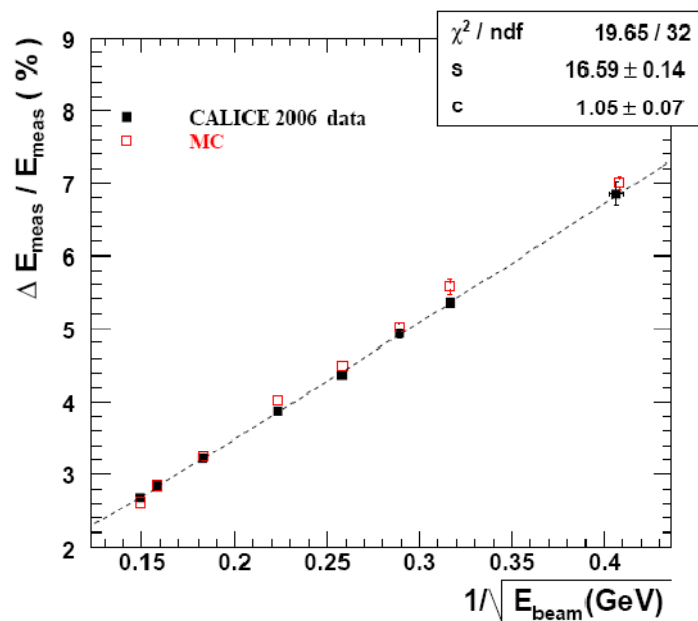
# TB 2006: Linearity



Residuals agree within 1%  
Consistent with zero non-linearity

LR

# TB 2006: Resolution



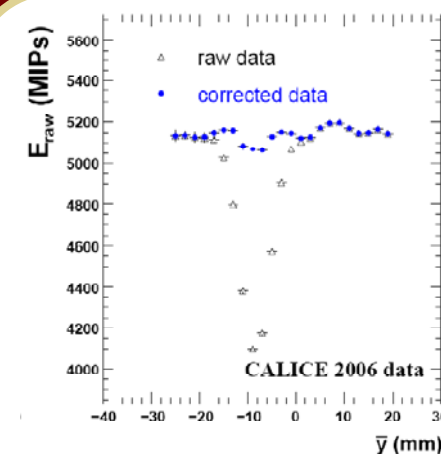
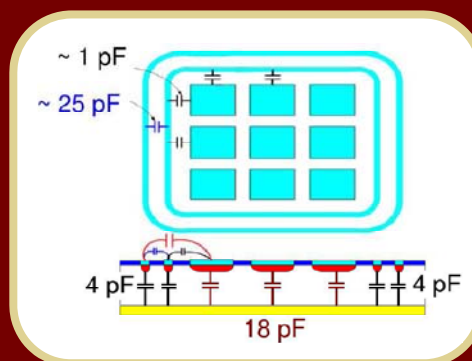
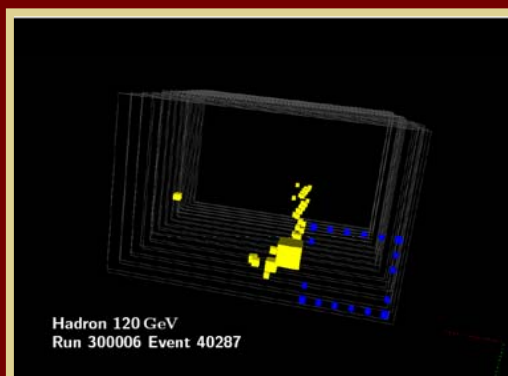
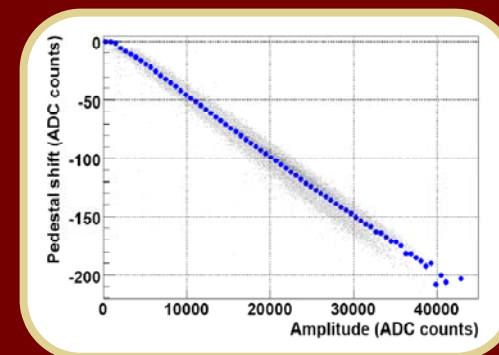
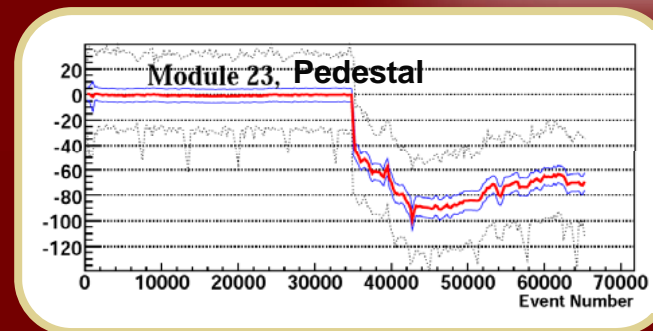
$$\frac{\Delta E_{\text{meas}}}{E_{\text{meas}}} = \left( \frac{16.6 \pm 0.1}{\sqrt{E(\text{GeV})}} \oplus 1.1 \pm 0.1 \right) \%$$

$$\frac{\Delta E_{\text{meas}}}{E_{\text{meas}}} = \left( \frac{17.3 \pm 0.1}{\sqrt{E(\text{GeV})}} \oplus 0.5 \pm 0.1 \right) \%$$

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# Encountered difficulties

- Pedestal instabilities (module):
  - Due to fake differential in PHY3 chip
- Signal Induced Pedestal Shifts (per wafer):
  - Due to coupling to bias voltage
- Gaps:
  - Due to guard rings around wafers
- Square events and inner wafer crosstalk
  - Charge propagation over external and internal guard rings



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# Ongoing studies

- Longitudinal/transversal shower shapes
- Different impact angles
- Pions in the ECAL – comparison with MC
- Clustering algorithms
- Gap correction and optimization
- Cross-talk suppression (inner-wafer + guardring induced)
- Stability between different tb periods  
(= over 3 years!!!)



# Overview

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- Encountered difficulties
- Ongoing studies

## 2. The SiW ECAL EUDET module

- Module design
- What EUDET will make better
- Demonstrator



# EUDET Prototype



## Physics prototype:

- Validated the main concepts: alveolar structure, slabs, gluing of wafers, integration, physics capabilities

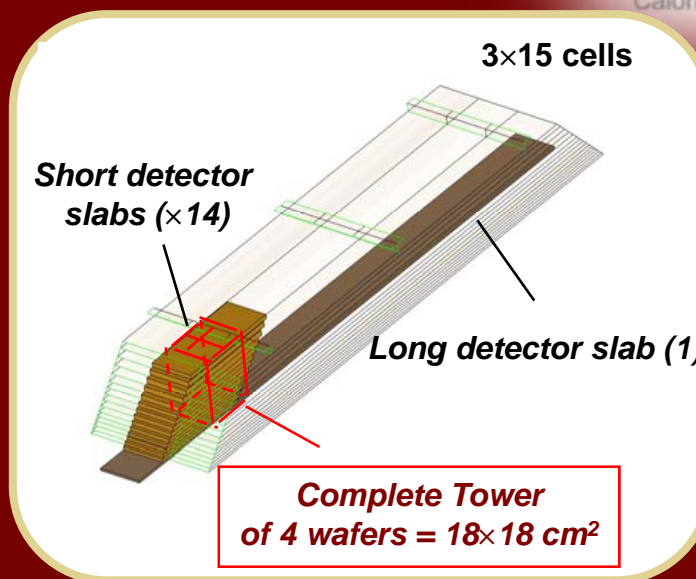
## Technological Prototype :

- Study and validate technological solutions which could be used for the final detector: moulding process, cooling system, big sized structures,...
- Thereby taking into account industrialization aspect of process
- Cost estimation of one module





# The next step towards an ILC detector



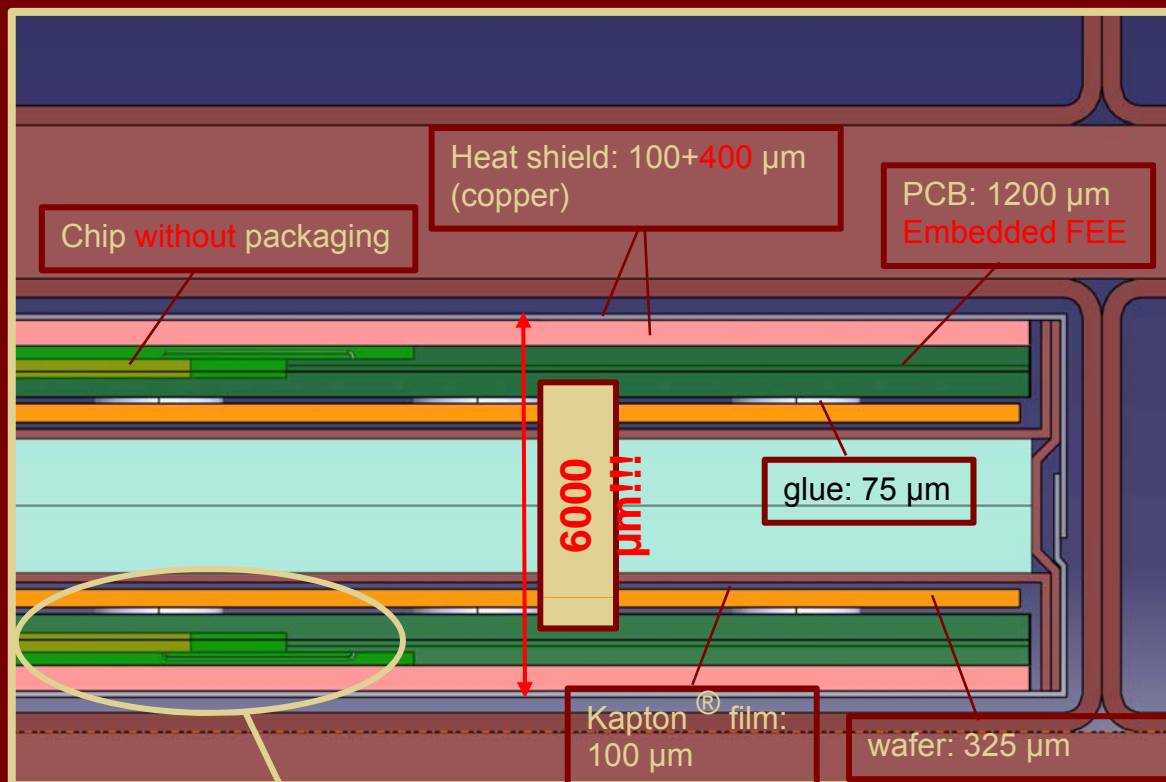
	Physics prototype	Technological Prototype
# Structures	3: (10×1,4mm + 10×2,8mm + 10×4,2mm)	1: (20×2,1mm + 9×4,2mm)
X <sub>0</sub>	24	~23
Dimensions	380x380x200 mm <sup>3</sup>	1560x545x186 mm <sup>3</sup>
Thickness of slab	8.3mm (W=1.4mm)	6 mm (W=2.1mm)
VFE	Outside	Inside (zero-suppressed r/o)
# channels	9720	45360
Cellsize	10x10mm <sup>2</sup>	5x5mm <sup>2</sup>
Weight	~ 200 Kg	~ 700 Kg

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# EUDET slab design

Expected alveolar thickness: 7.3 / 9.4 mm



Chips and bonded wires  
inside the PCB



- Design of layout is fixed
- Compactness limited by PCB Thickness
- Dimensions are results of dedicated studies

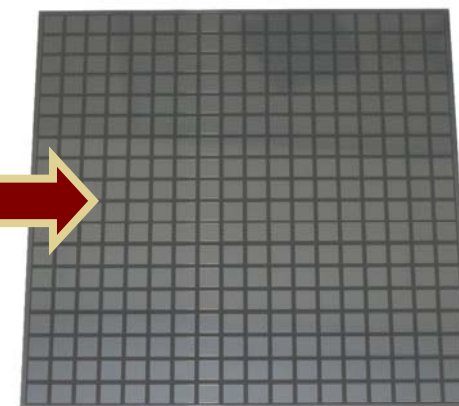
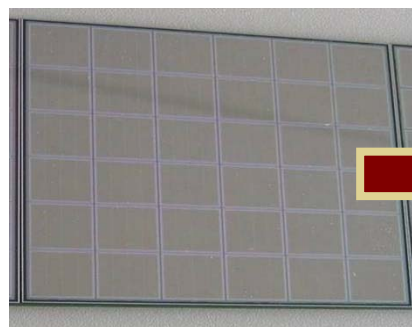
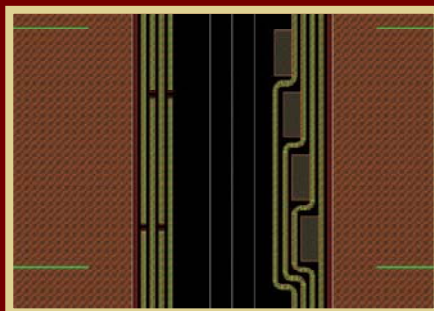
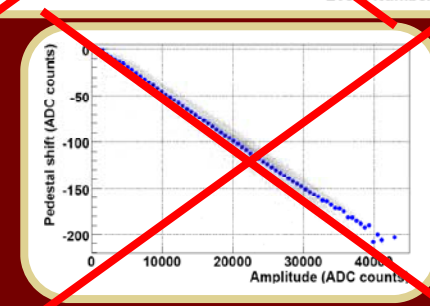
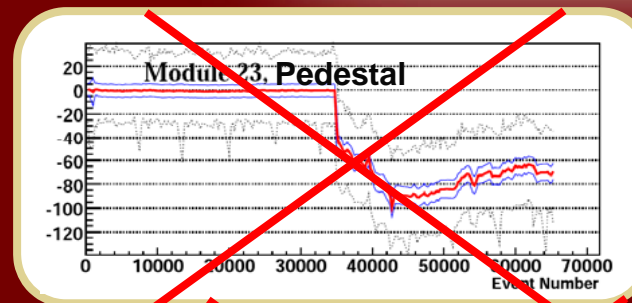
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# Why EUDET will make things better



- Pedestal instabilities:
  - New chip design with true differential
- Signal Induced Pedestal Shifts:
  - Review of electrical circuit
- Gaps:
  - Bigger wafer size (9x9 cm<sup>2</sup>) results in less gaps
- Square events and inner wafer crosstalk
  - Suppression due to segmentation etc. (studies ongoing)



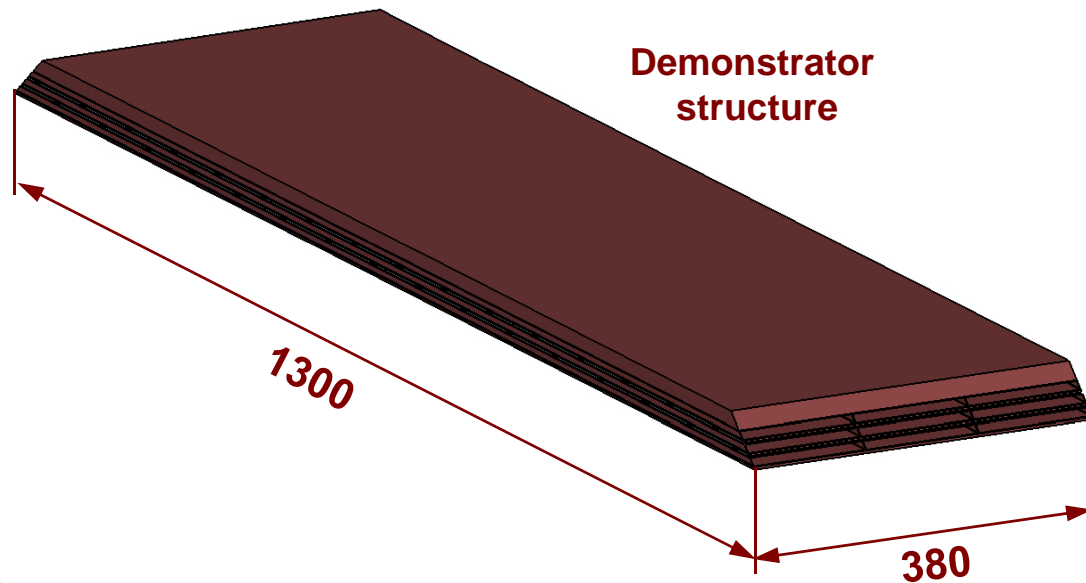
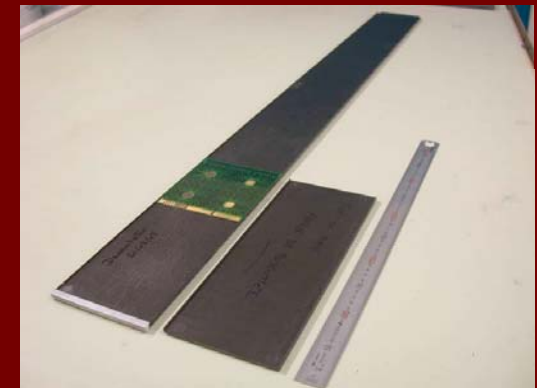
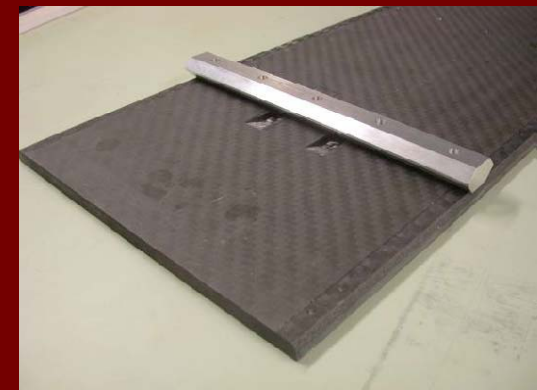
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# Intermediate step: The Demonstrator



- Validate all composite processes for the EUNET module
- Width based on physic prototype (124 mm)
- Thermal studies and analysis : design of a thermal PCB and cooling system
- Slab integration test (gluing, interconnection ...)
- Will be finished by mid-January



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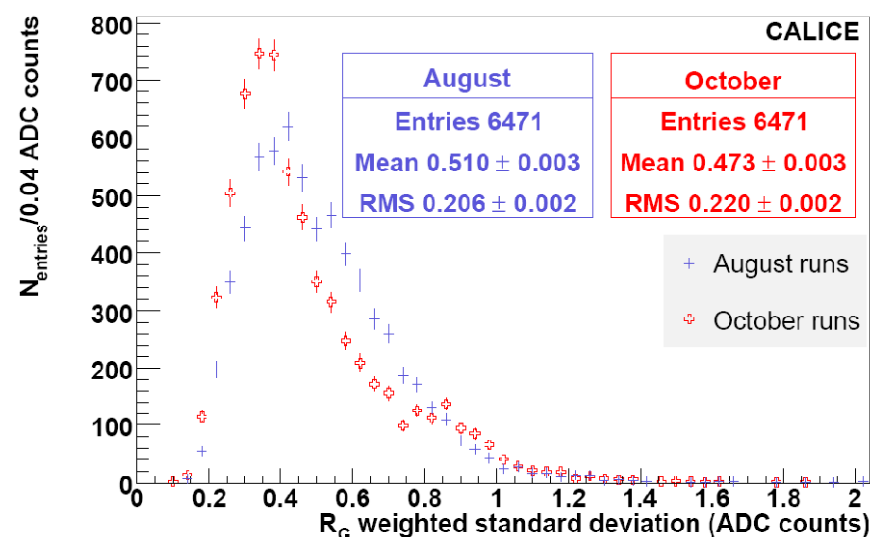
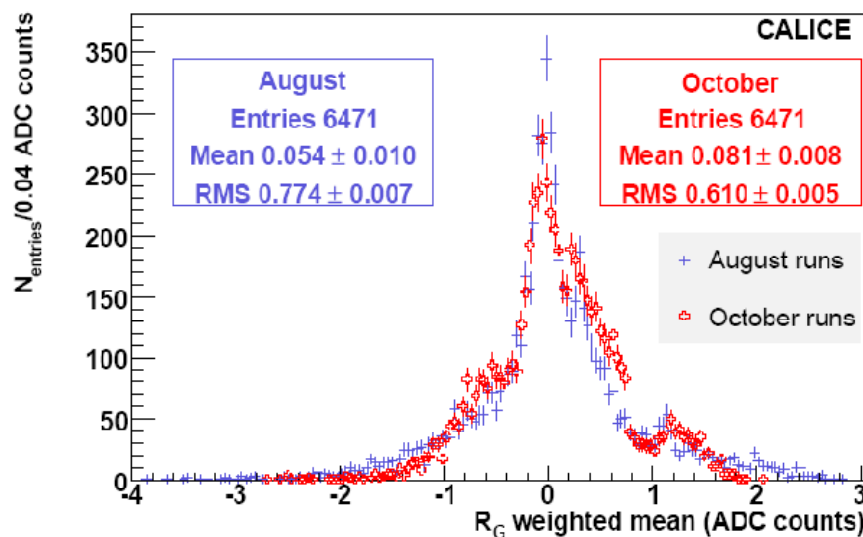


# Conclusions

- Studies on physics prototype are fruitful and still ongoing (there are still a lot of things to exploit!)
- The estimation of the energy resolution of the physics prototype from test beam data turns out as expected and is suitable for the Particle Flow Approach!
- EUDET module design is fixed
- Demonstrator will be assembled until middle of January '09
- Production of EUDET module will start in '09

# Backup

# Pedestals

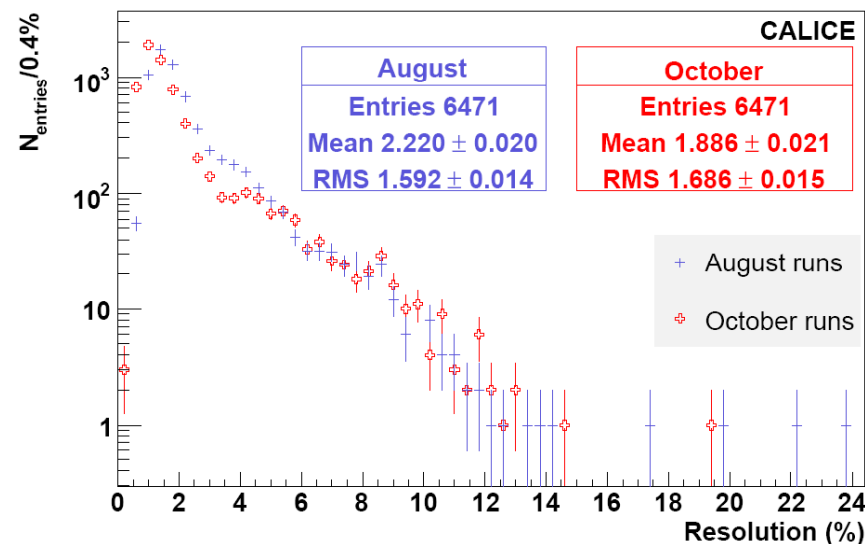
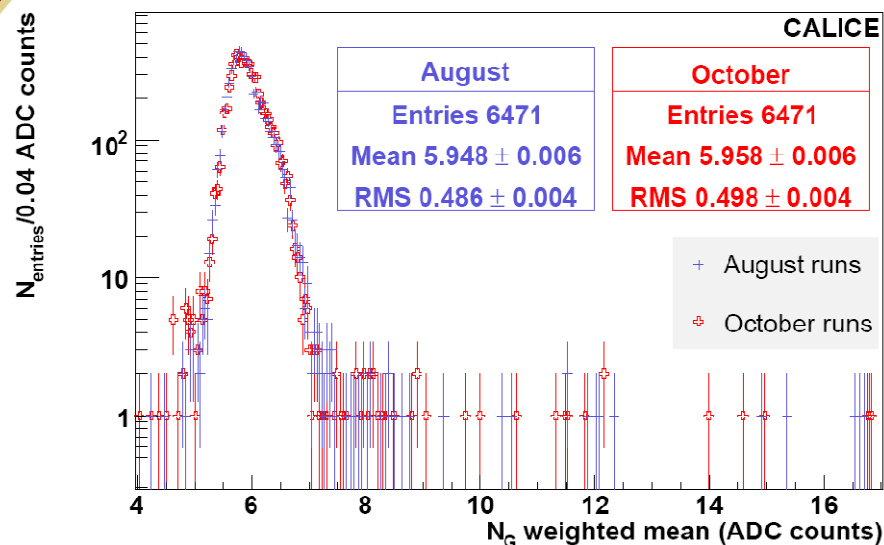


Mean pedestal offset  $< 0.17 \pm 0.02$  % of a MIP  
Standard deviation channel-to-channel =  $1.67 \pm 0.02$  % of a MIP

Residual offset run-to-run  $\approx 1.1 \pm 0.1$  % of a MIP  
Standard deviation channel-to-channel =  $0.48 \pm 0.01$  % of a MIP

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# Noise



Mean noise =  $12.9 \pm 0.1$  % of a MIP

Standard deviation channel-to-channel =  $1.1 \pm 0.1$  % of a MIP

Relative spread run-to-run =  $2.00 \pm 0.03$  % of a MIP

Spread channel-to-channel =  $1.60 \pm 0.01$  % of a MIP

20 % of the channels have run-by-run variations > 3%

→ run-by-run noise measurement

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