



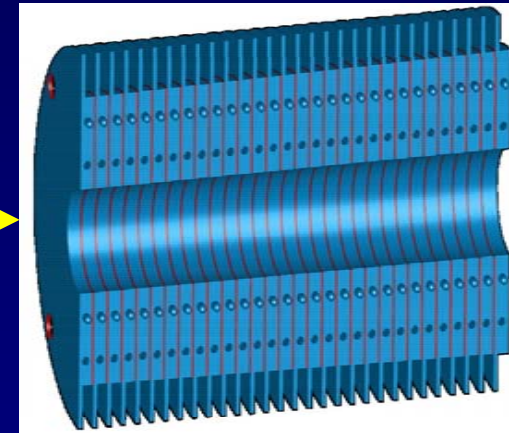
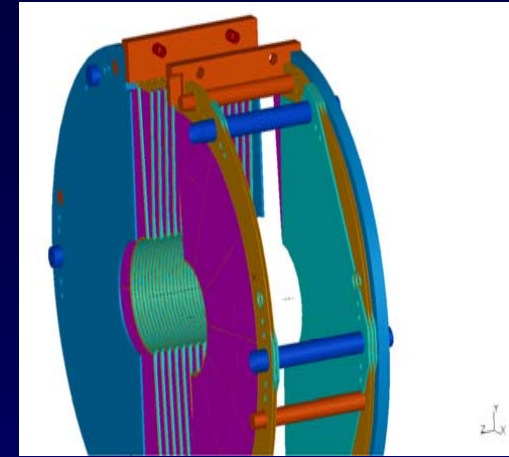
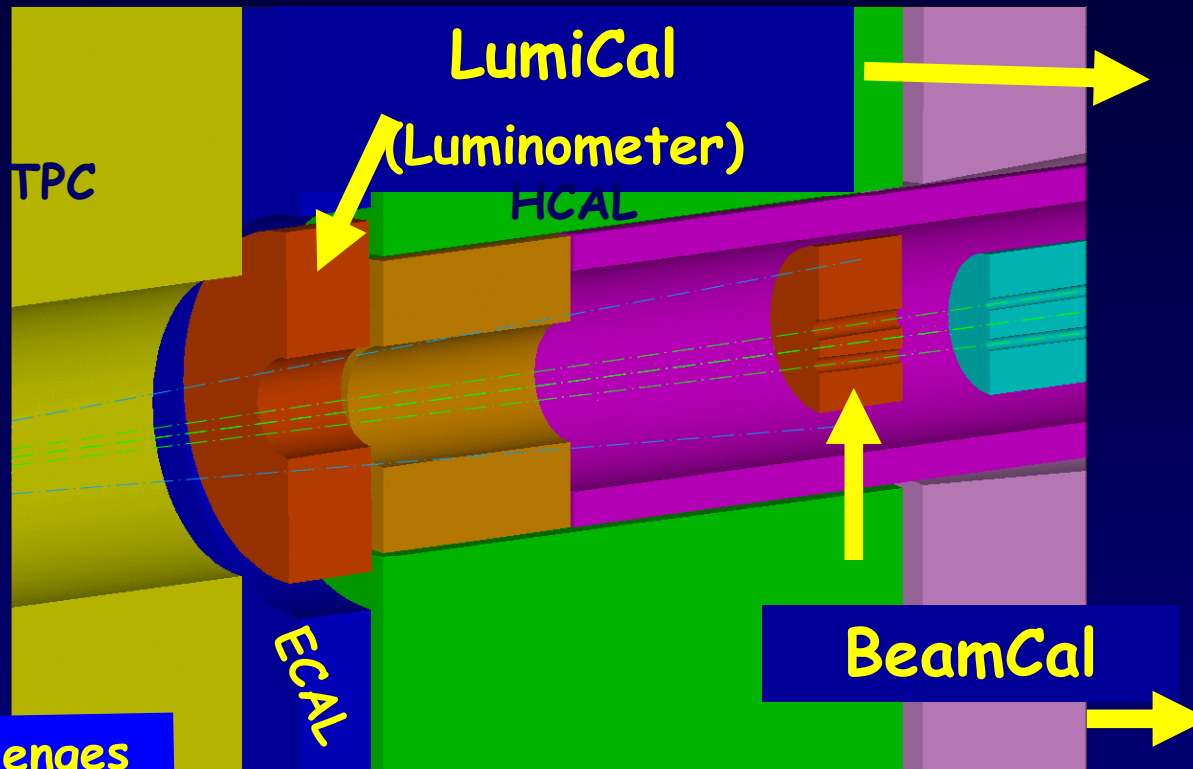
VFCAL Report

W. Lohmann, DESY

- Infrastructure for sensor diagnostics & Sensor test facilities at testbeams
- FE Electronics
- Laser Alignment
- Sensor Production

Labs involved: Cracow UST, Cracow INP PAN,
Prague (AS), Tel Aviv Univ.
DESY (Z.)

Current design (Example ILD, 14 mrad):



Challenges

LumiCal: -control of position on $\sim 100 \mu\text{m}$ level
-control of the inner acceptance radius on $\sim \mu\text{m}$ level

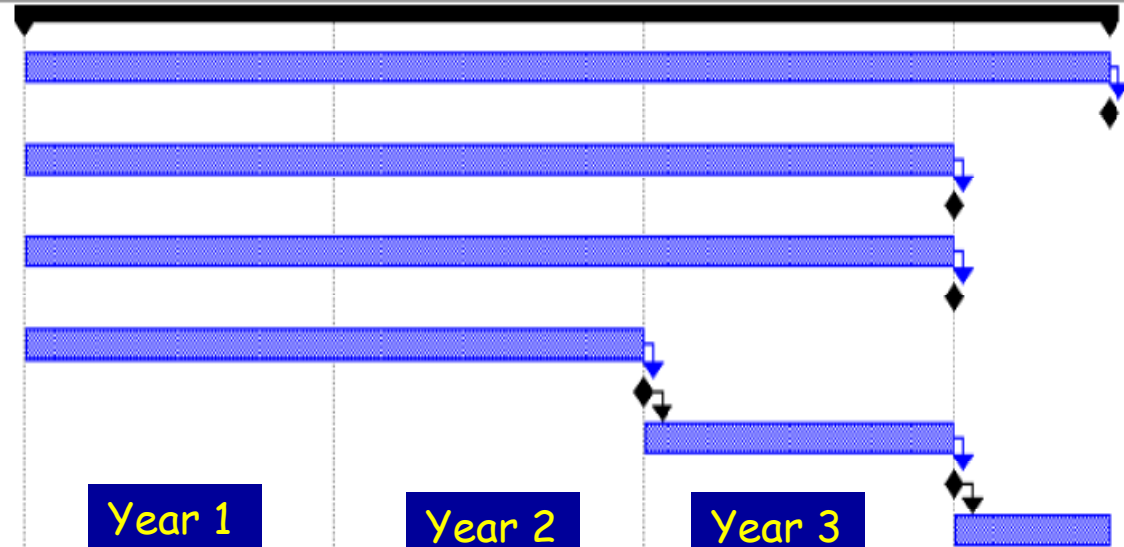
BeamCal: -radiation hard sensors ($\sim 10 \text{ MGy/year}$)

Both: -compact (smallest possible Moliere radius)
-readout after each BX

EUDET worksheet

Forward calorimeter

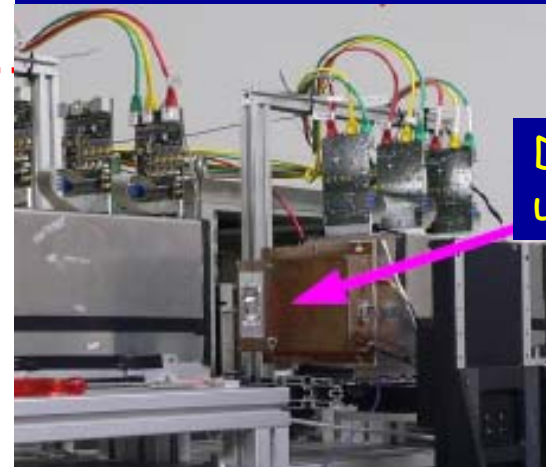
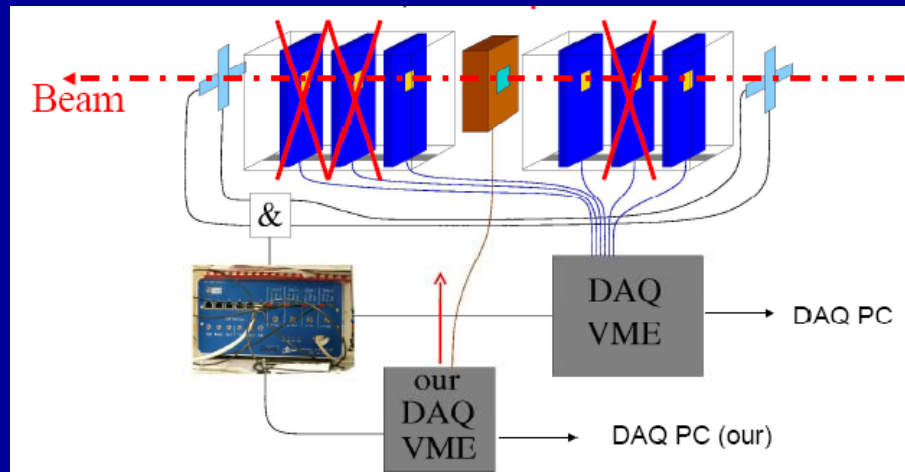
- Silicon sensor production
- Silicon sensors available
- Design of laser positioning system
- Prototype of laser positioning system available
- Development of sensor test facilities
- Sensor test facilities ready
- Development of readout electronics
- Design of readout electronics available
- Production of readout electronics
- Readout electronics ready
- Test of readout electronics



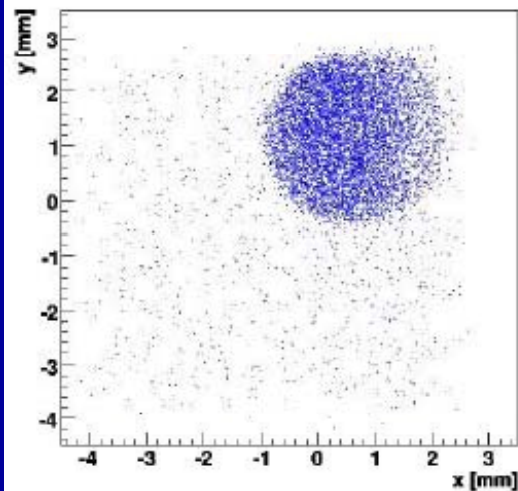
We are here

Infrastructure for Sensor Tests

Testbeam equipment for sensor performance studies using the EUDET telescope

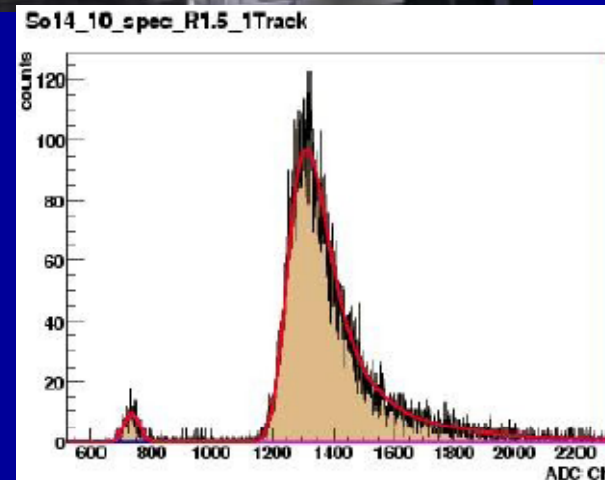


Detector under test



Reconstructed hits with detector signal

Goal: precise measurement of the response of sCVD diamonds



Sensor response with the track pointing to active detector area

Infrastructure for Sensor Tests

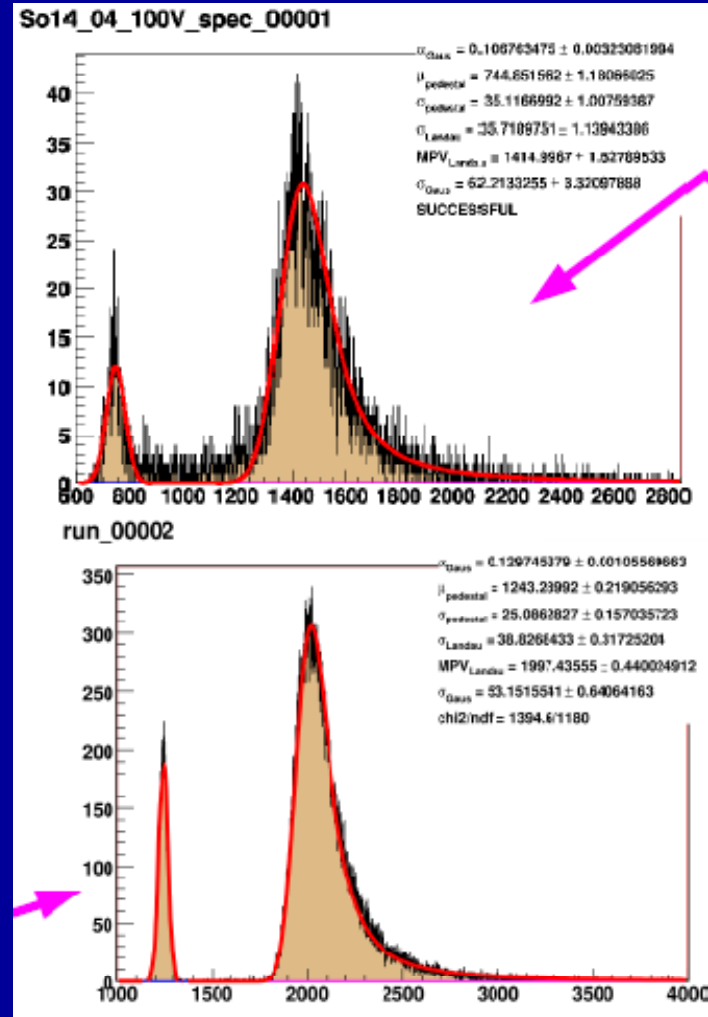
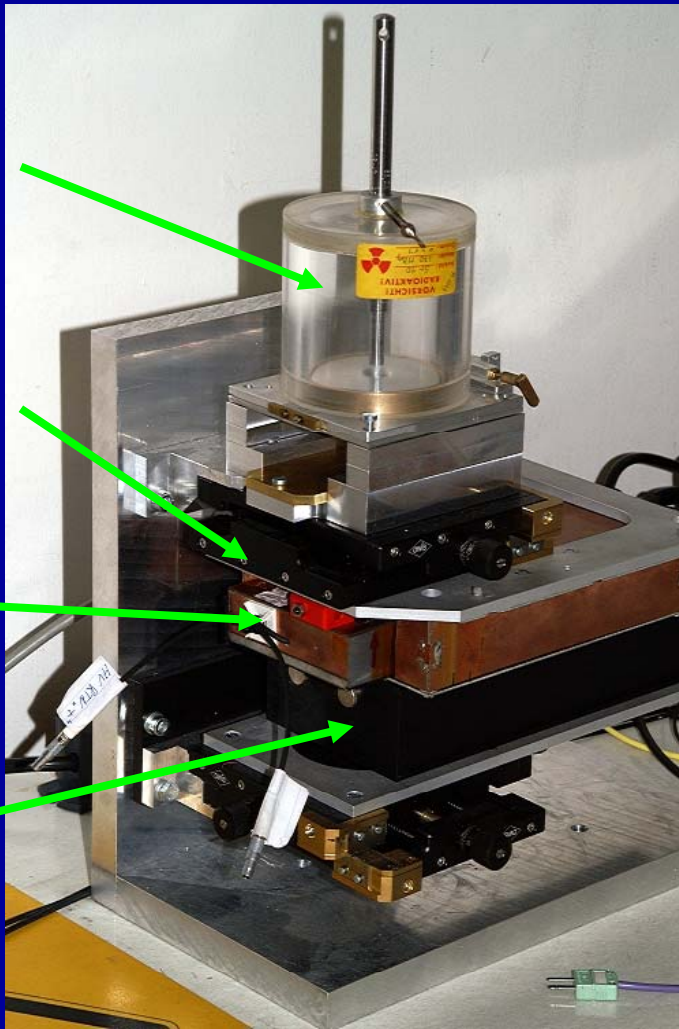
Upgrade of trigger counters and collimators - significant improvement for spectrum measurements using ^{90}Sr source

Sr90 source

Preamplifier

Sensor box

Trigger box

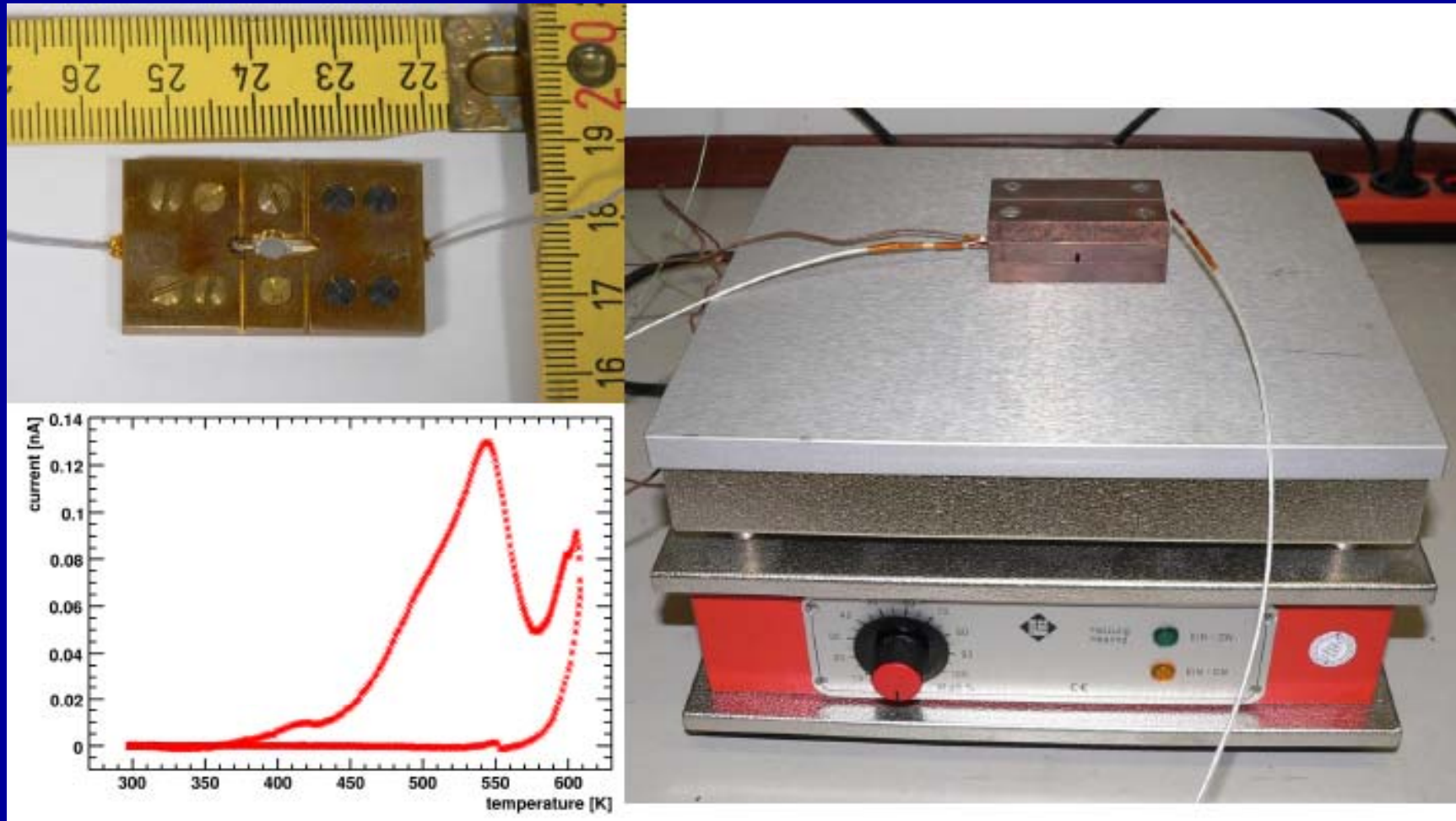


Octobre 2008

NIKHEF Amsterdam

Setup for TSC measurements

Diagnostics of sCVD diamond sensors after radiation damage



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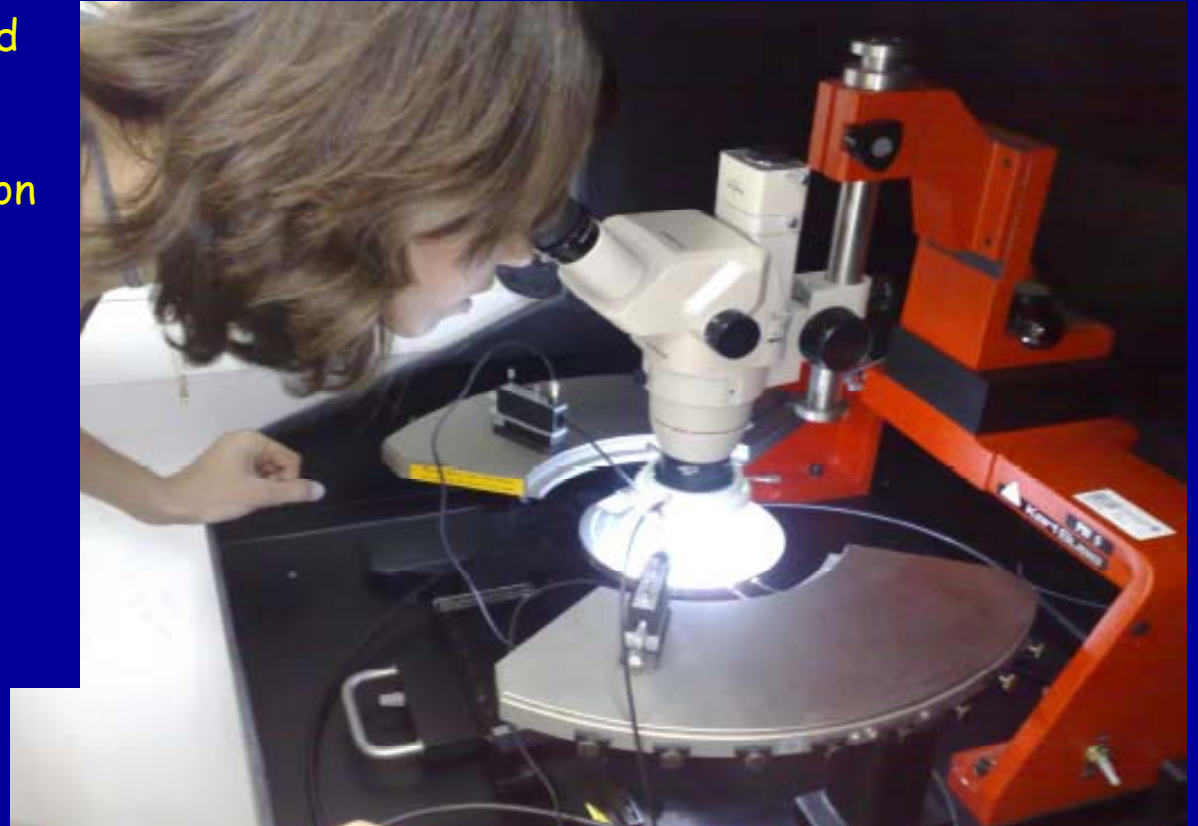
Silicon lab in Tel Aviv

A dedicated silicon lab is created in Tel Aviv:

- Computer monitored prob station
- Computer supported $I(V)$, $C(V)$ measurements

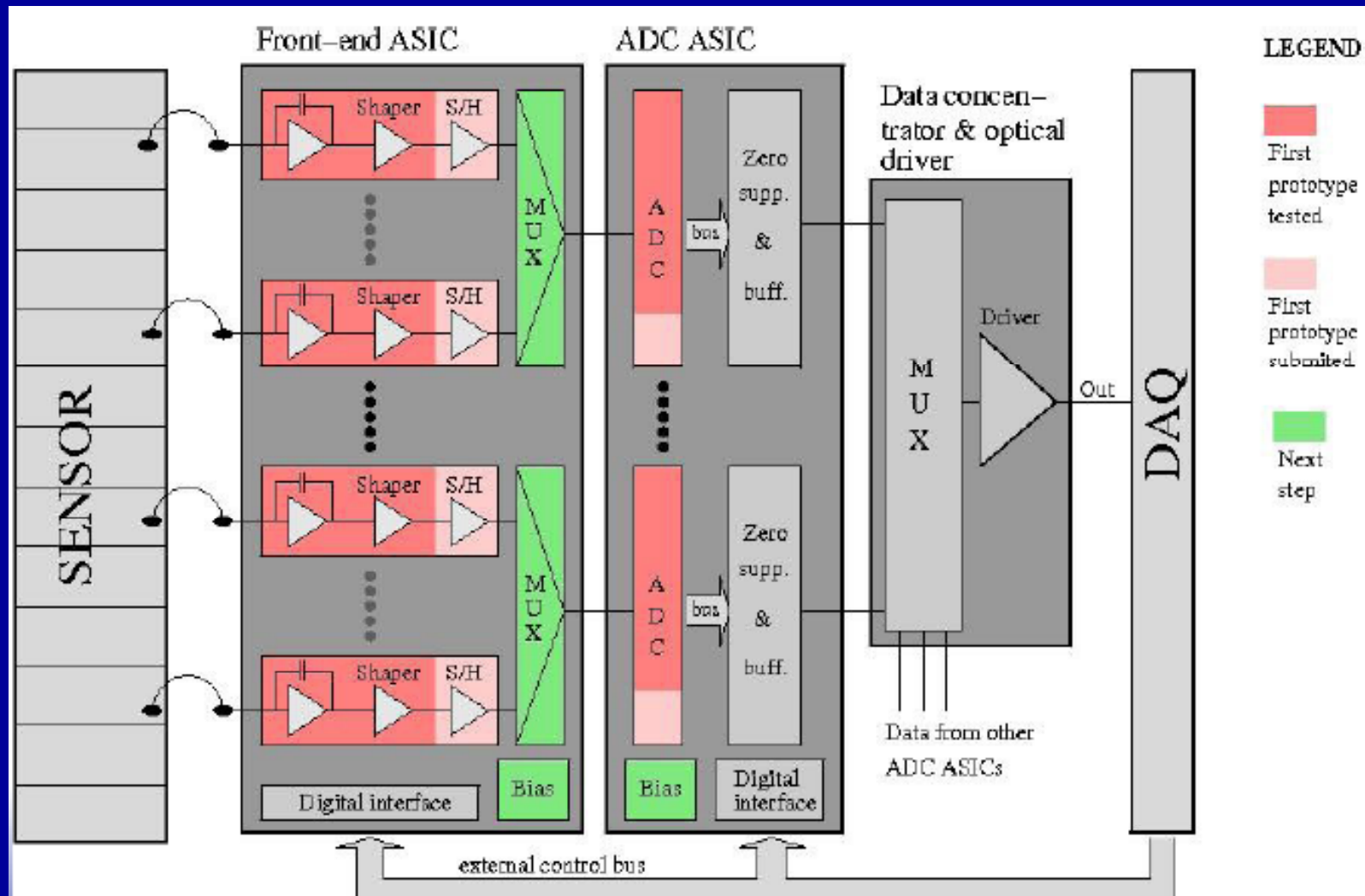
in preparation:

- clean room
- spectroscopic set-up



A dedicated HEP lab building is designed for detector R&D, planned to be ready mid 2009

FE Electronics

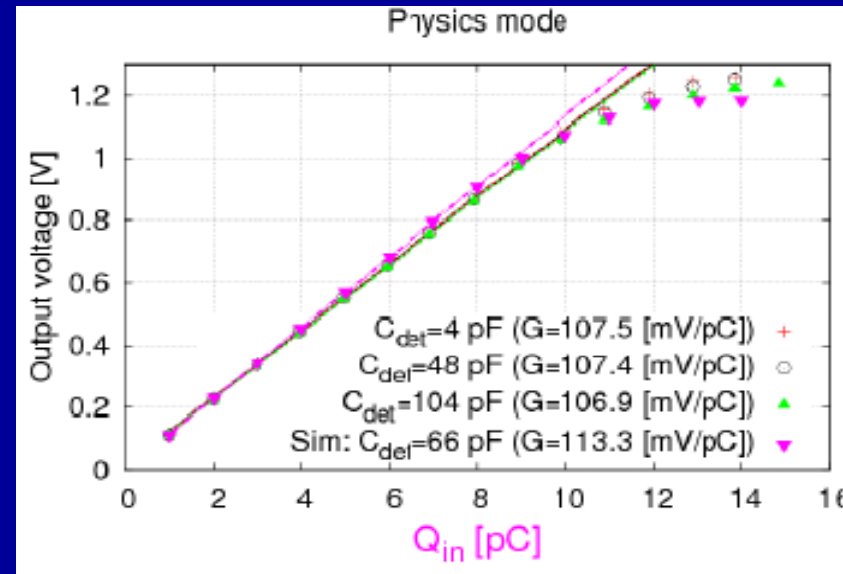
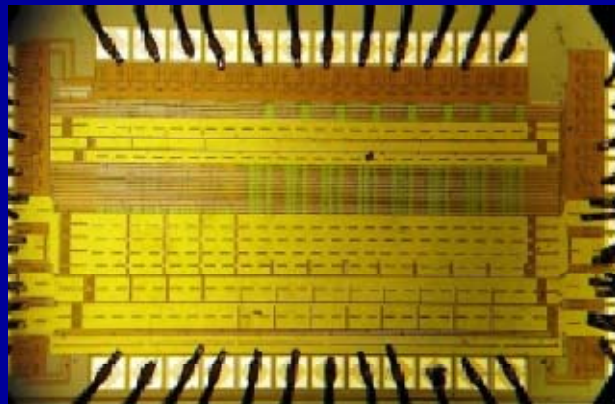


Developed in AMS 0.35 μm technology, several prototypes of the analog and digital part tested

FE Electronics

FE Asic:

8 channels per chip, 4 with
MOS feedback resistance,
4 with passive Rf feedback



ADC Asic:

Pipeline architecture

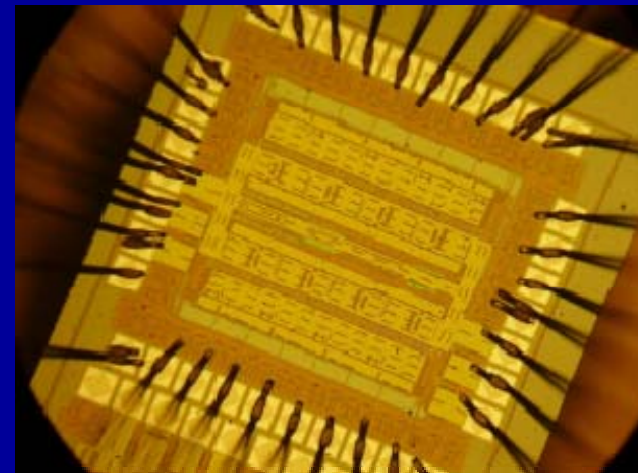
10 bit resolution

Maximum sampling rate 35 MHz

First prototypes needed
improvement,

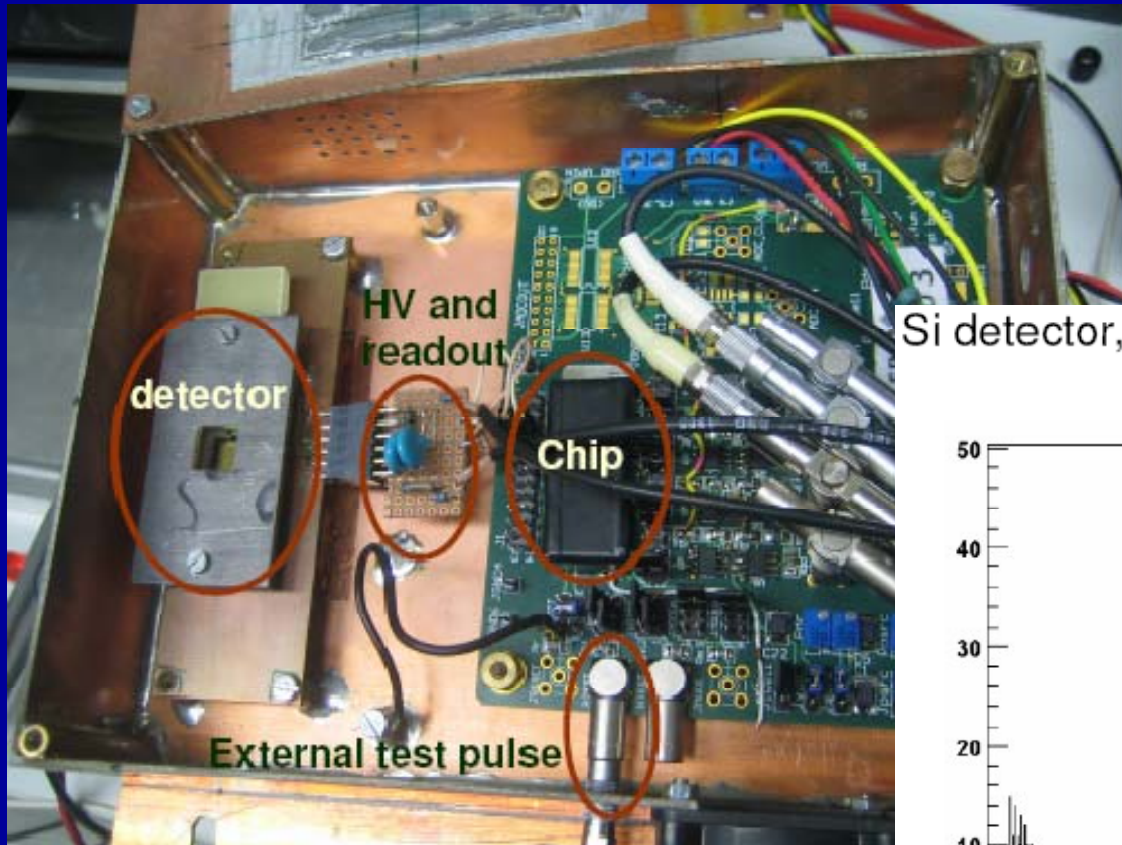
Submission ADC and DAC Sept.
2008

Prototypes expected Nov. 2008

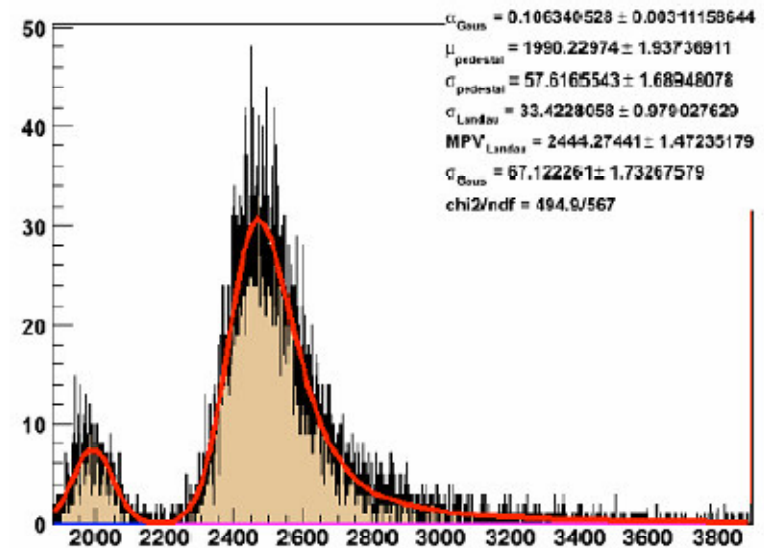


FE Electronics

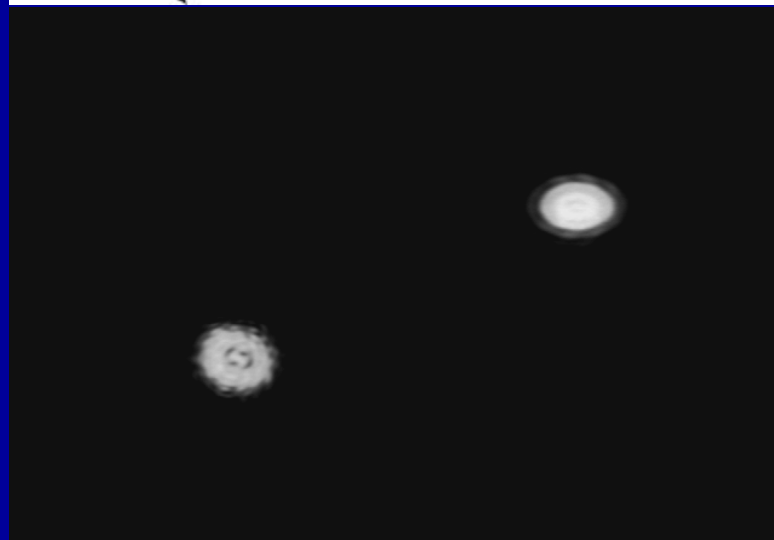
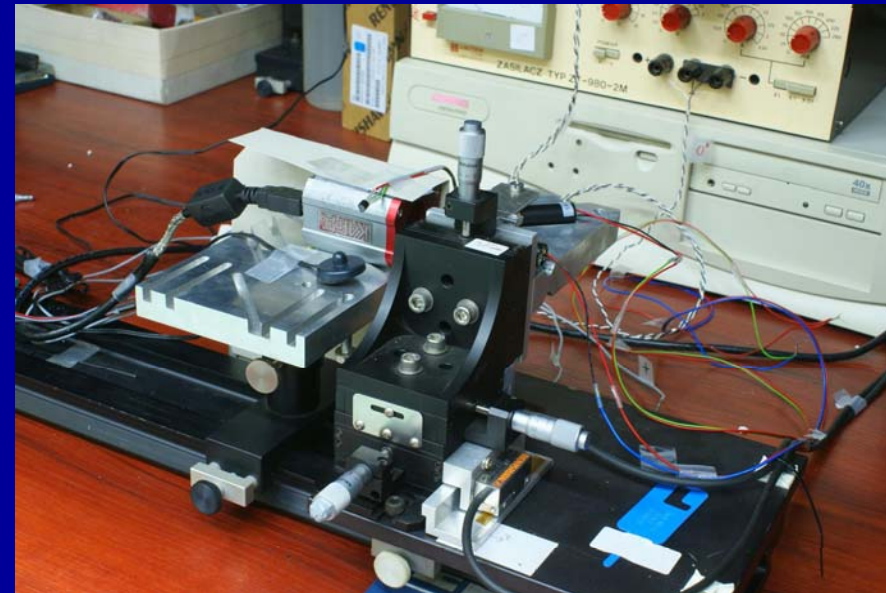
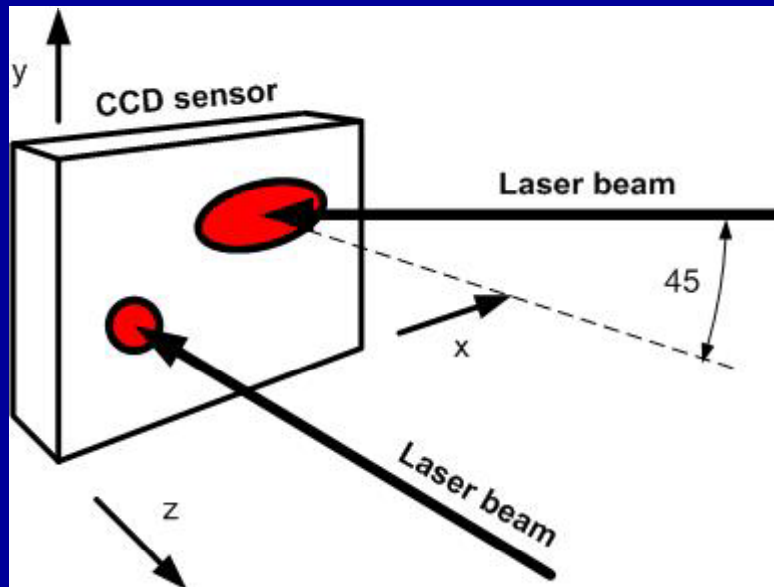
First successful tests of the analog part with a single pad sensor



Si detector, MOS preamp.



Laser Position Monitoring



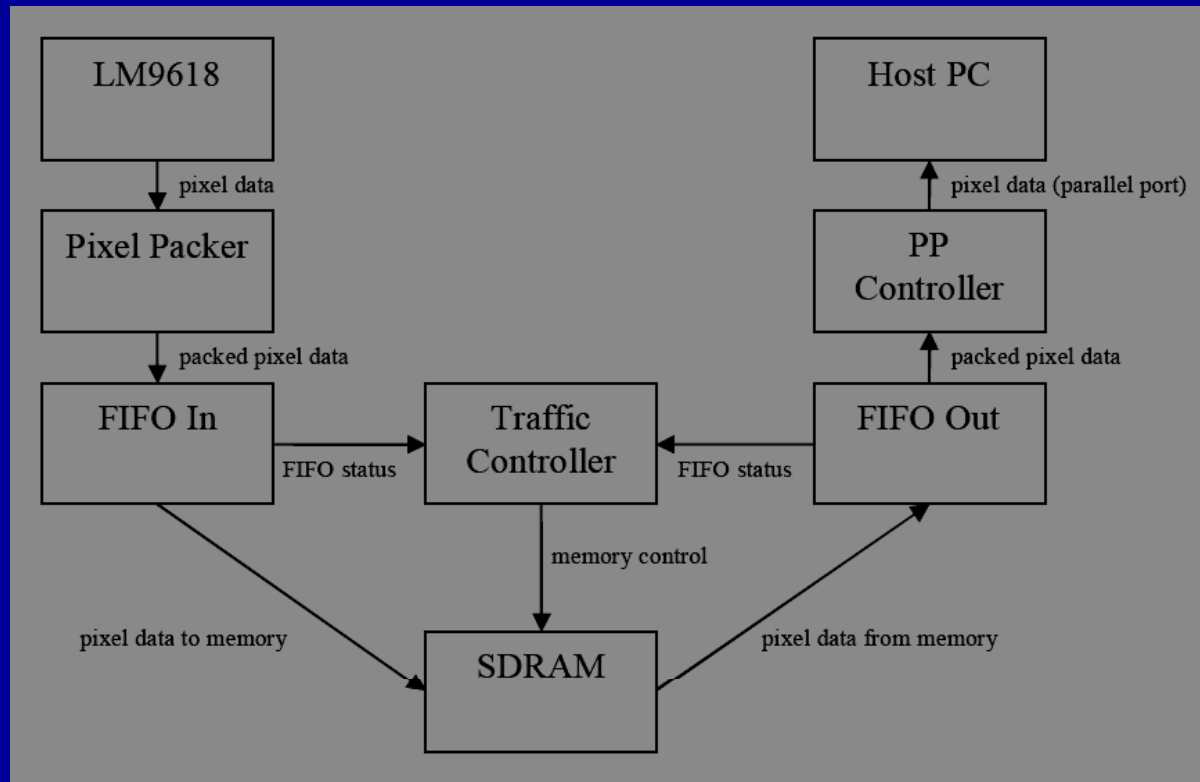
Over short distances accuracies reached:
Displacements in the x - y plane: $\pm 0.5 \mu\text{m}$
Displacements in z direction: $\pm 1.5 \mu\text{m}$

Laser Position Monitoring

Scheme of the readout and monitoring electronics

Dedicated
CMOS sensor

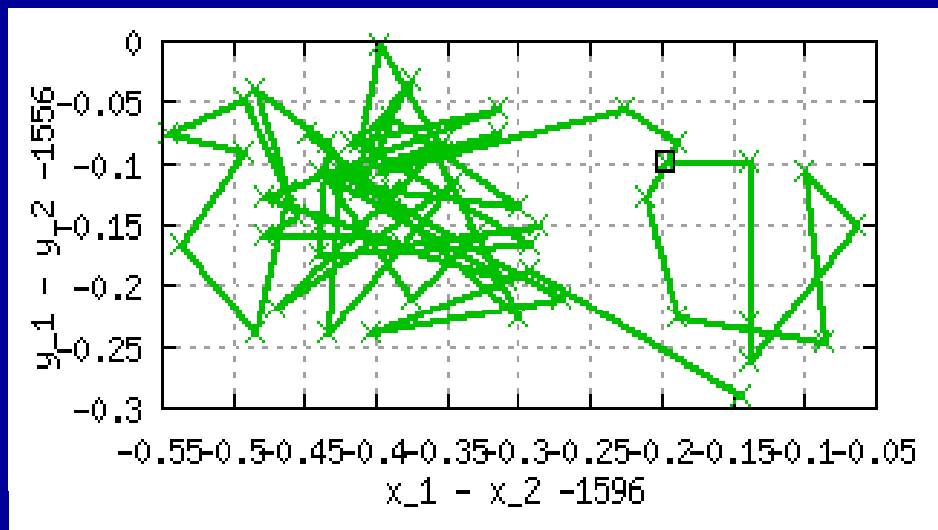
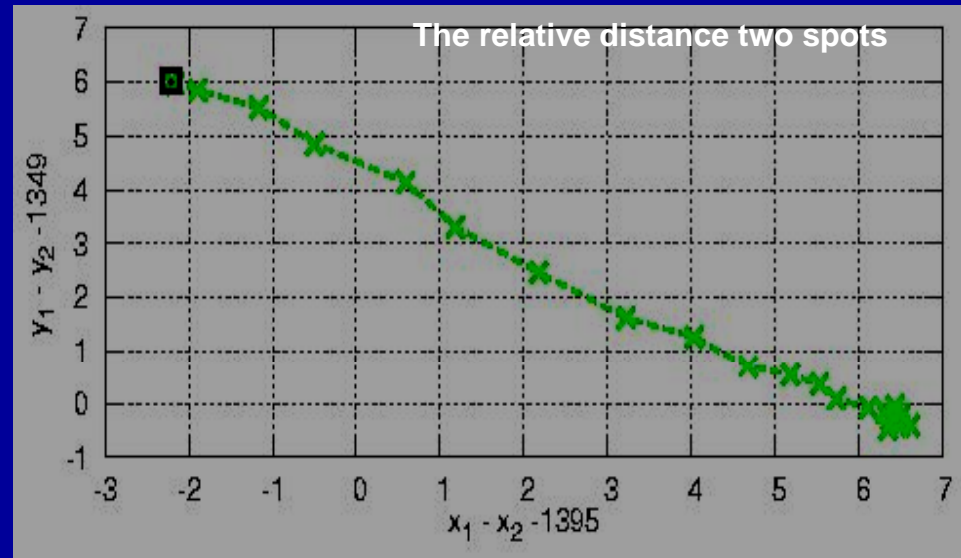
Displacement calculations



Laser Position Monitoring

Impact of temperature changes

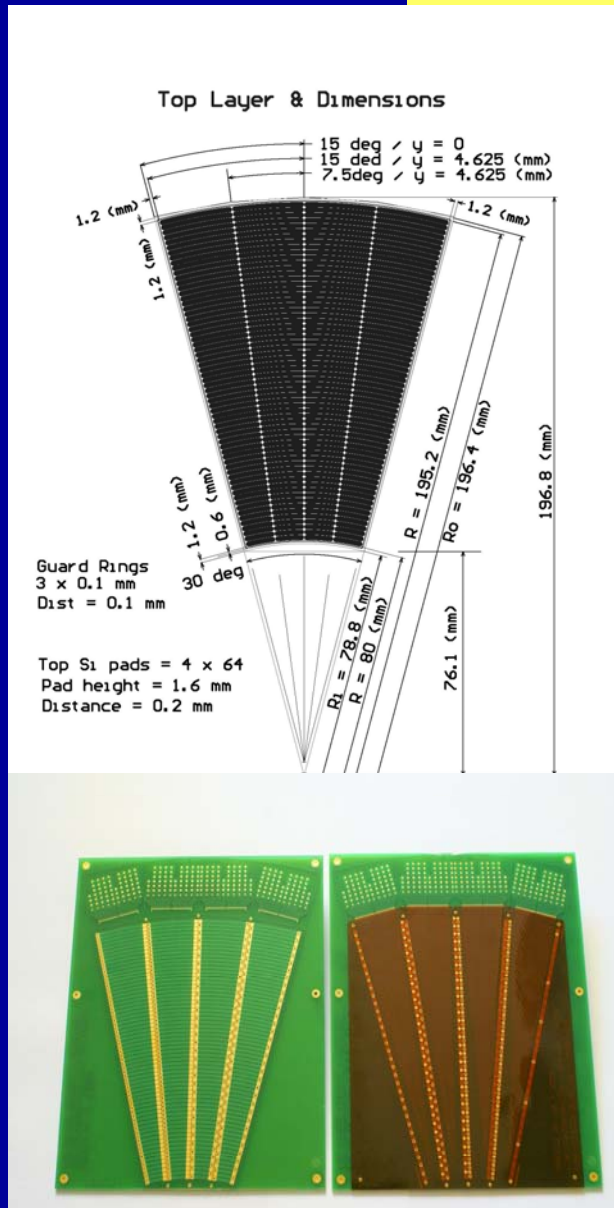
Gradient: $1 \mu\text{m}/^\circ\text{C}$



Long term tests (> 24 hours)
Relative distance between the two
laser beams

Stable within $\pm 0.5 \mu\text{m}$

Sensor Production

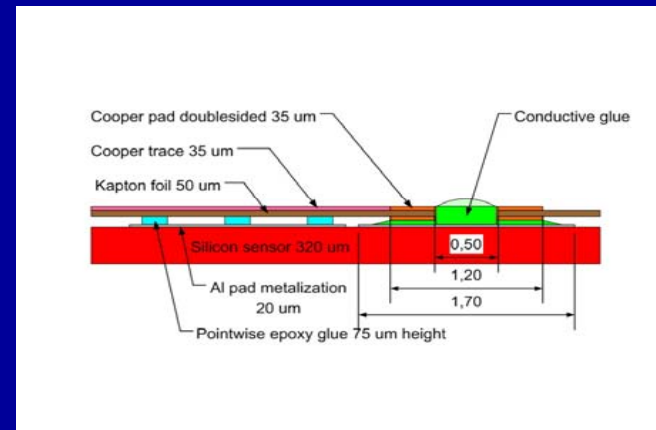


N-type silicon, p⁺ strips, n⁺ backplane,
Crystal Orientation <100>
320 μm thickness ± 15 μm
Strip pitch: 1800 μm
Strip p⁺ width: 1600 μm
Strip Al width: 1700 μm

Masks for prototypes ready (Hamamatsu)

Prototype sensors just in the process to be ordered

In parallel: development of the fanout



Summary

- Laboratory and beam-test infrastructure is created/improved/completed
EUDET memo before end of the year
will be used intensively in future
- First FE ASICs are produced, tests almost completed,
second submission of the ADC done
EUDET memo before end of the year
EUDET extension will be used for updates/higher complexity
- Prototype of a laser positioning monitoring system is built,
matches the accuracy requirements on small distances
EUDET memo before end of the year

VFCAL is 'on schedule'

Test Beam Equipment and sensor tests

Setup used for radiation hardness tests at the SDALINAC accelerator

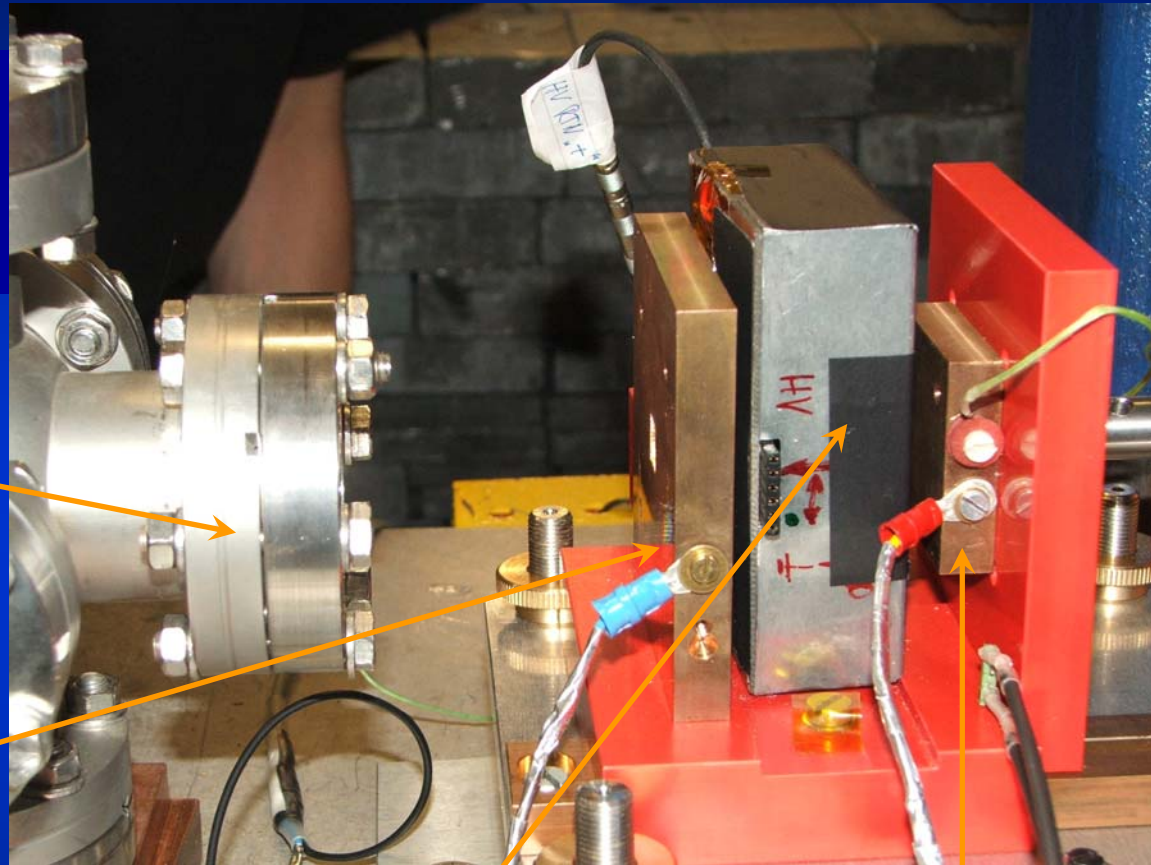
TU Darmstadt

exit window of beam line

collimator (I_{Coll})

sensor box (I_{Dia} , T_{Dia} , HV)

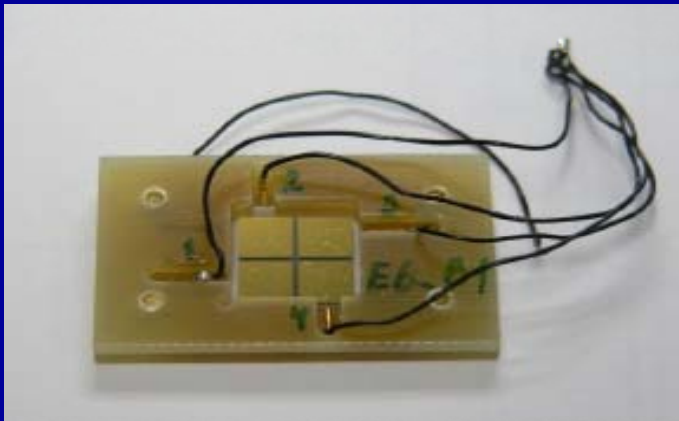
Faraday cup (I_{FC} , T_{FC})



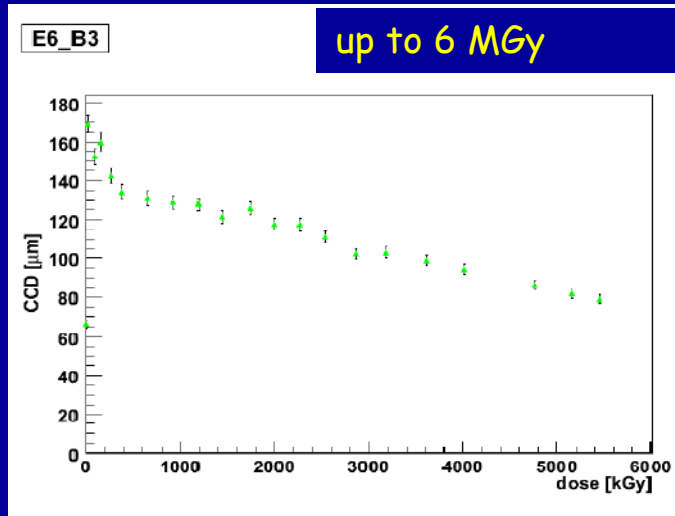
Completed and more comfortable: more efficient use of the beam

Test Beam 2007

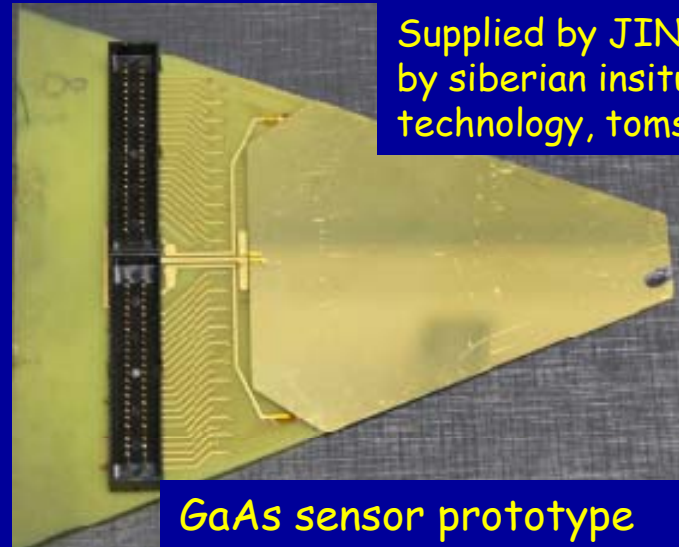
- Completion of Diamond sensor tests
- Test of GaAs sensors
- Test of rad. Hard Si sensors, delivered by BNL and Prague



diamond sensor prototype

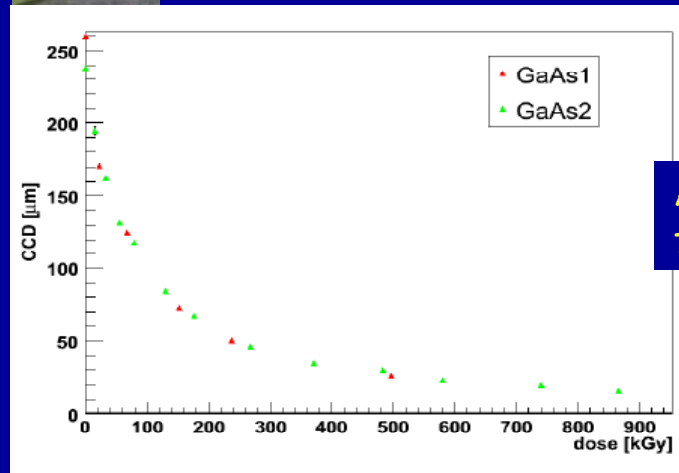


Octobre 2008



Supplied by JINR, produced by siberian insitute of technology, tomsk

GaAs sensor prototype



About factor 10

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