

# Guideline: Standard Procedure and Feedback Loop

	Standard Fabrication/Process	(Optional action)	Acceptance Test/Inspection
Fabrication	Nb-sheet purchasing		Chemical component analysis
	Component (Shape) Fabrication		Optical inspect., Eddy current
	Cavity assembly with EBW		<b>Optical inspection (scan for large irregularities)</b>
		(Tumbling)	(Optical Inspection)
Process	EP-1 (Bulk: ~150um)		
	Ultrasonic degreasing (detergent) or ethanol rinse		
	High-pressure pure-water rinsing		<b>Optical inspection (high-resolution)</b>
	Hydrogen degassing at 600 C (?)	750 C	
	Field flatness tuning		
	EP-2 (~20um)		
	Ultrasonic degreasing or ethanol	(Flash/Fresh EP) (~5um)	
	High-pressure pure-water rinsing		
	General assembly		
	Baking at 120 C		
Cold Test (vertical test)	<b>Performance Test with temperature and mode measurement</b>	Temp. mapping	If cavity not meet specification <b>Optical inspection</b>

