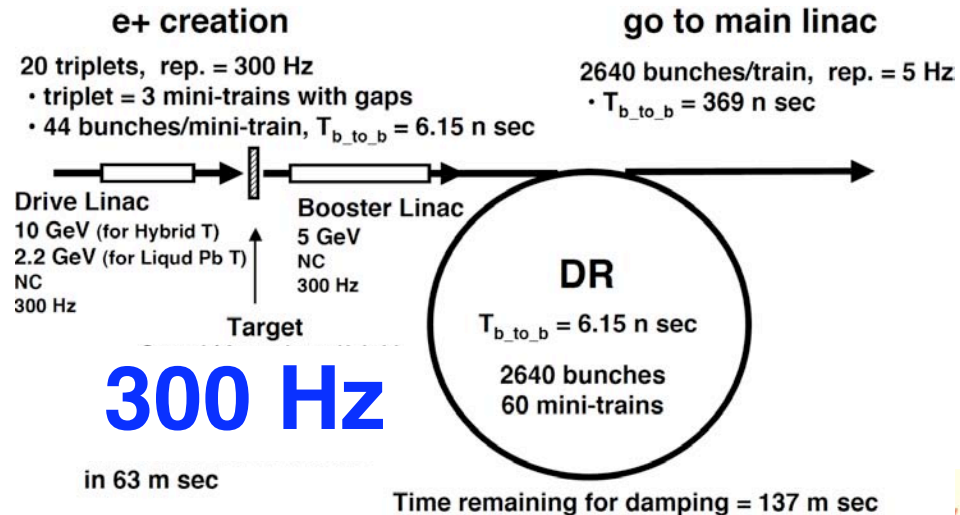
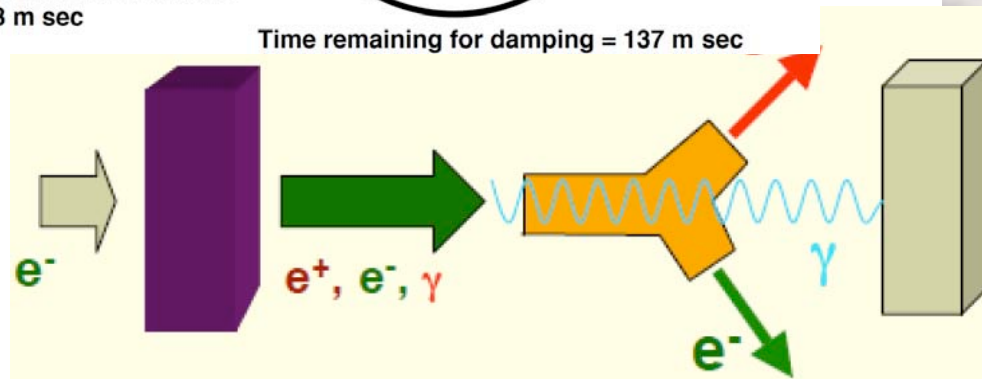


# Advanced Conventional e<sup>+</sup> Sources for ILC



**Liquid Pb**



**T. Omori (KEK)**

**18-April-2008, GDE meeting, Tsukuba**

Many thanks to Chehab-san, Logachev-san, Wanming-san, Wei-san, James-san, Ian-san, Susanna-san, Louis-san, Urakawa-san, Kuriki-san, Takahashi-san, Kamitani-san

## **Conventional e<sup>+</sup> Source**

- **only e<sup>+</sup> source which we have experience in real accelerators**
- **Independent**
- **No polarization**
- **target survivability?**

## **Two Proposals to Mitigate Target Problem**

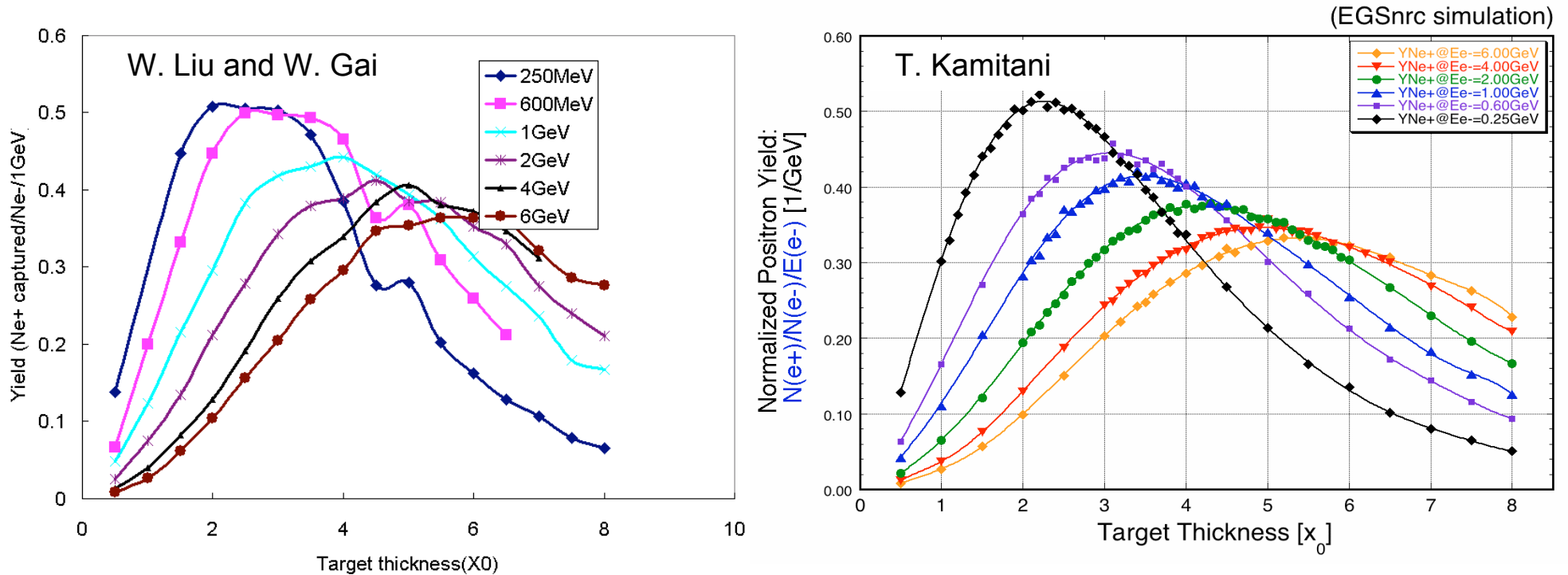
- **LowE e<sup>-</sup> driven**
- **300 Hz generation**

# Two Proposals

- **LowE e- driven: e+ generation in 1 ms**
  - Liquid Pb target + Li lens
  - Drive e- beam: 2.2 GeV, 4.5 nC, 5 Hz, SC Linac
  - e+ booster : 5 GeV, 5 Hz, SC Linac
  - Aiming cheap.
  - Timing structure in source&inj is the same as the baseline.
  - Risks in target & Li lens --> need R/D
- **300 Hz generation: e+ generation in 63 ms**
  - (a) Liquid Pb target + Flux concentrator
    - Drive e- beam: 2.2 GeV, 5.9 nC, (LowE) 300 Hz, NC Linac
    - e+ booster : 5 GeV, 300 Hz, NC Linac
  - (b) Hybrid Target + Flux concentrator
    - Drive e- beam: 10 GeV, 2.1 nC, 300 Hz, NC Linac
    - e+ booster : 5 GeV, 300 Hz, NC Linac
  - Aiming mature and low risk.
  - Need R/D of targets

**Low E  $e^-$  driven**

# Energy Normalized Positron Yield



Energy Normalized Positron yield  $\eta/\text{GeV}$  ( $N_{e+}/N_{e-}/\text{GeV}$ )

▶ 0.6 GeV : 0.50

▶ 1.0 GeV : 0.45

▶ 2.0 GeV : 0.40

▶ 0.6 GeV : 0.44

▶ 1.0 GeV : 0.39

▶ 2.0 GeV : 0.37

# How to Choose Beam Energy

**Drive Beam Energy**

**Energy Normalized Positron Yield**



**Drive Beam Energy**

**Target Damage**



**Drive Beam Energy**

**Positron Yield**

**We need bunch charge (drive beam)**



# Positron Yield

**Choose drive beam energy as low as possible unless the bunch charge is not too large.**

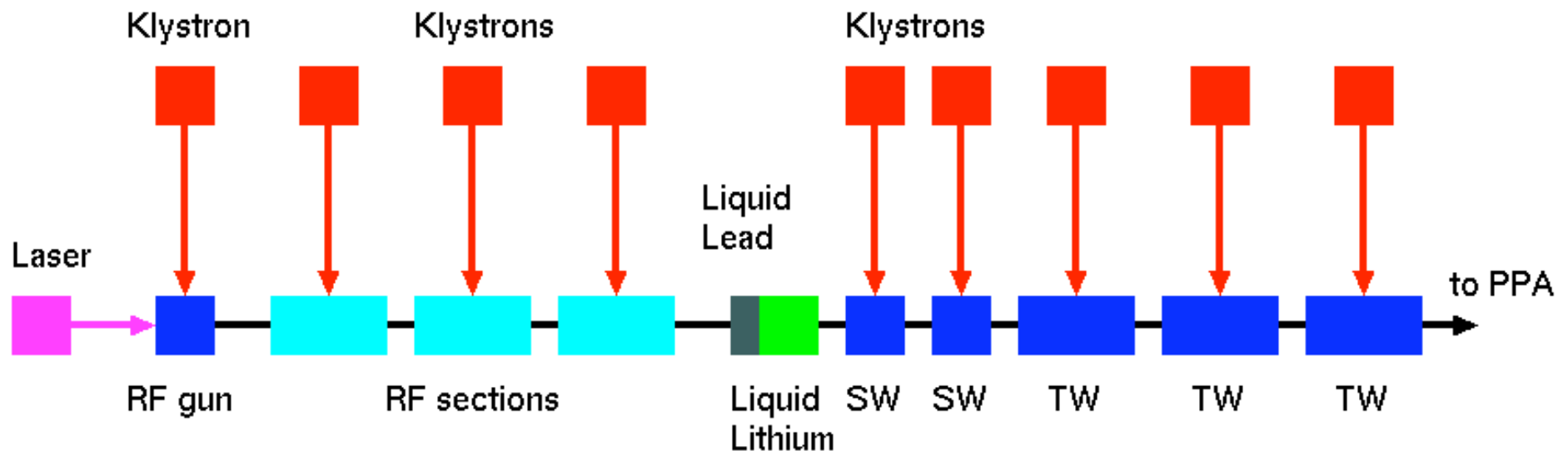
Ee- (GeV)	$\eta$	Ne- (nC)
0.7	0.27	11.85
1.4	0.48	6.67
2.2	0.71	4.51

Kuriki's choice 

- ▶ The positron yield at the shower max for each energy is taken from the simulation.
- ▶ DR acceptance is smaller than AMD acceptance. The real yield is 87%, which corresponds to  $1.5\sigma$ .
- ▶ No Enhancement by Lithium lens is assumed.
- ▶ The required drive beam intensity was obtained.

# Low E $e^-$ driven source (M. Kuruki)

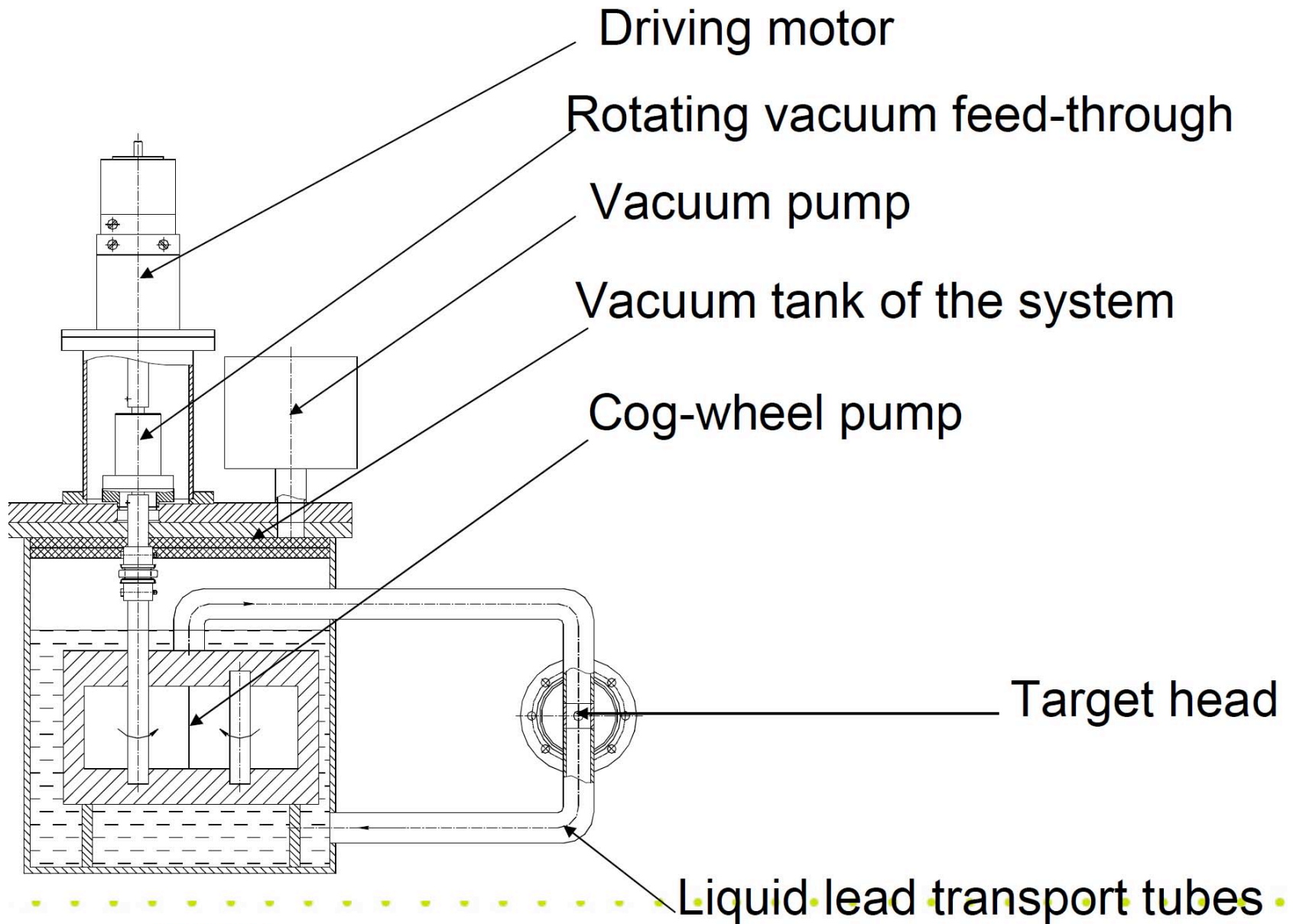
- L-band RF gun (FLASH type) generates ILC format beam with 4.5nC bunch intensity.
- Three RF sections (2 klystron + 3 cryomodules, 24 cavities) accelerate it up to 2.2 GeV.
- Liquid lead target + Liquid Lithium lens.





# Prototype Liquid Lead Target (BINP)

Logachev-san



# Prototype Liquid Lead Target (BINP)

Logachev-san

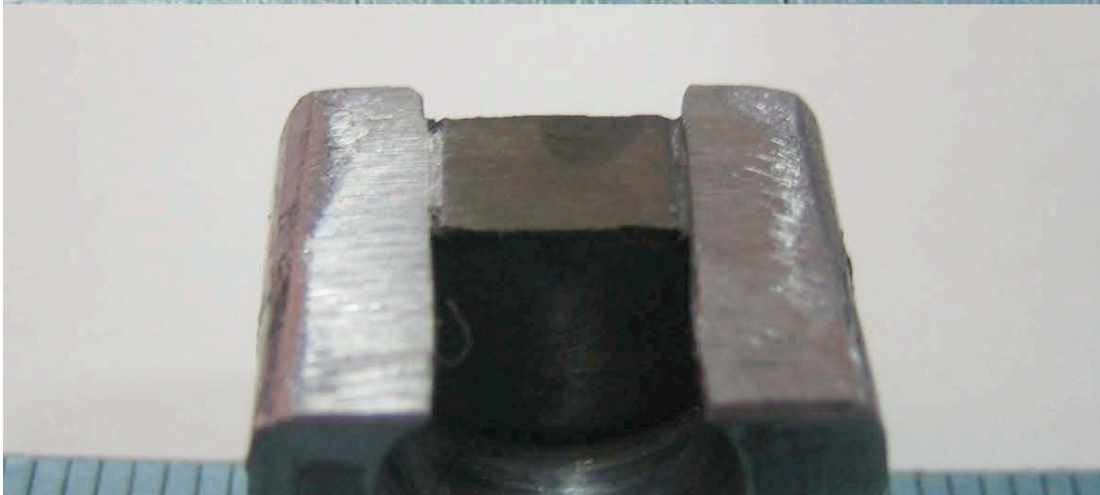
Liquid lead jet in vacuum

Cog-wheel pump test bench is in continuous run  
(20000 h) with liquid lead jet. 90% Pb, 10% Sn alloy at 300°C.



# Prototype Liquid Lead Target (BINP)

BN disks for windows

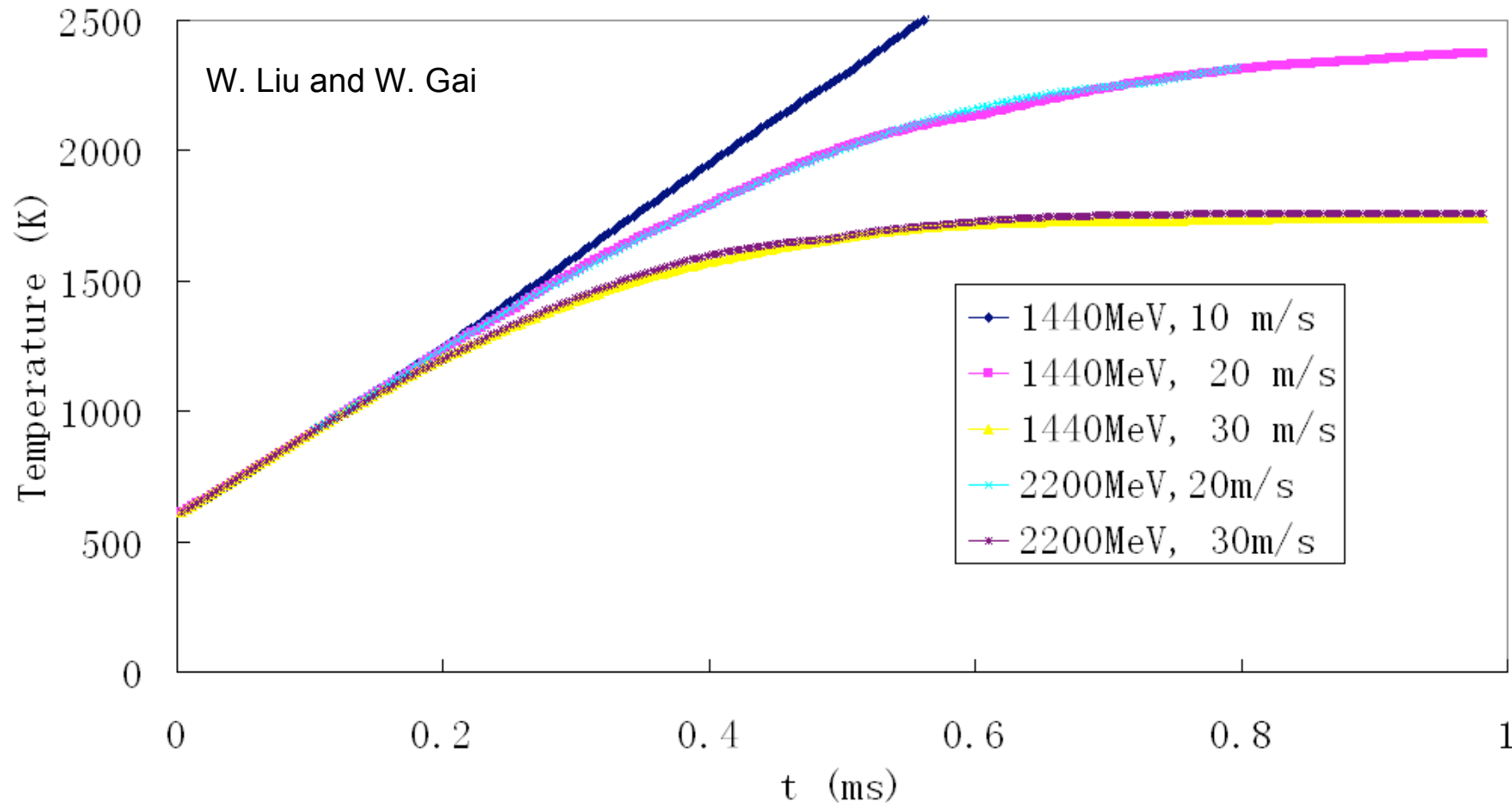


Test samples after 1000 h exposition  
in liquid lead alloy at 300°C  
(no any damage of brazing joint).



Logachev-san

# Evolution of Temperature(ANL)



Drive beam spot size: rms 3mm for both 1440MeV and 2200MeV.  
Target thickness: 3X0 for 1440MeV, 3.5X0 for 2200MeV

# Pb boiling estimation

**Kuriki-san estimated Number-of-Bunches (NB) Limit of Pb boiling from the ANL's simulation.**

Name	e- (GeV)	Thickne ss ( $X_0$ )	Spot (mm)	Pb flow (m/s)	Yield e+/e-	Ne- (nC)	NB limit
MKV1	2.2	3	1.0	10	0.80	4.00	250
MKV2	2.2	3	3.0	10	0.80	4.00	1670
MKV3	2.2	3	3.0	30	0.80	4.00	Saturated at 1590K
MKV4	2.2	3	4.0	30	0.80	4.00	Saturated at 1300K
ANLV1	1.4	3	3.0	20	0.55	5.82	1600
ANLV2	2.2	3.5	3.0	30	0.86	3.7	Saturated at 1800K

## Method of estimation

- 2.2GeV, 4.0nC drive beam cause 1.65 J energy deposition per bunch.
- ANL's Pb boiling study was made with 2.30 J energy deposition per bunch.
- Kuriki assumes that temperature rise is scaled as the energy deposition.

# Pb boiling estimation (2)

Name	e- (GeV)	Thickne ss ( $X_0$ )	Spot (mm)	Pb flow (m/s)	Yield e+/e-	Ne- (nC)	NB limit
MKV1	2.2	3	1.0	10	0.80	4.00	250
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ANLV1	1.4	3	3.0	20	0.55	5.82	1600
ANLV2	2.2	3.5	3.0	30	0.86	3.7	Saturated at 1800K

- **MKV1: no way?**
- **MKV2, ANLV1: Acceptable for LowP set.**
- **MKV3, MKV4, ANLV2: Acceptable for Nominal set.**
- **Still Big “?” on the window: BN, Be, Ti, ...**

# Summary of LowE e- driven

- **Kuriki-san's study shows 2.2 GeV drive beam is a solution.**
- **ANL's study shows that Pb boiling is a serious issue. Larger spot size and higher flow speed avoid the boiling.**
- **Brazing of the BN window will melt much lower than Pb boiling, if Pb flow is touching. We need the design to protect the window brazing.**

**300 Hz generation**



# How?

- **Total Number of bunches: 2640**
- **Divide into 20 triplets  
(1 Triplet = 3 Mini-Trains)**
- **Each triplet contains 132 bunches**
- **$2640 = 20 \times 132$**
- **300 Hz creation of triplets  
triplet to triplet = 3.3 m sec**
- **Create 20 triplets : 63 m sec**

# Comparison to Warm Machines

## GLC/NLC (warm LC)

$$N_{e^+/\text{bunch}} = 0.7 \times 10^{10}$$

$$N_{\text{bunch}/\text{train}} = 200$$

3 targets (conventional)

150 Hz (6.7 m sec train to train)

## ILC (cold LC)

$$N_{e^+/\text{bunch}} = 2 \times 10^{10}$$

$$N_{\text{bunch}/\text{train}} = 2640 = 10 \times 132$$

x 3

x 1/1.5

**300 Hz generation: similar to warm machines**

in it's time structure

in view point of target thermal/shock issues

**300 Hz generation: takes 63 m sec**

$$3.3 \text{ m sec}(300 \text{ Hz}) \times (20-1) = 63 \text{ m sec}$$

# Advanced Conventional e<sup>+</sup> Source for ILC

Crystal/Amorphous Hybrid Target or Liquid Lead Target  
Normal Conducting Drive and Booster Linacs in 300 Hz operation

**e<sup>+</sup> creation**

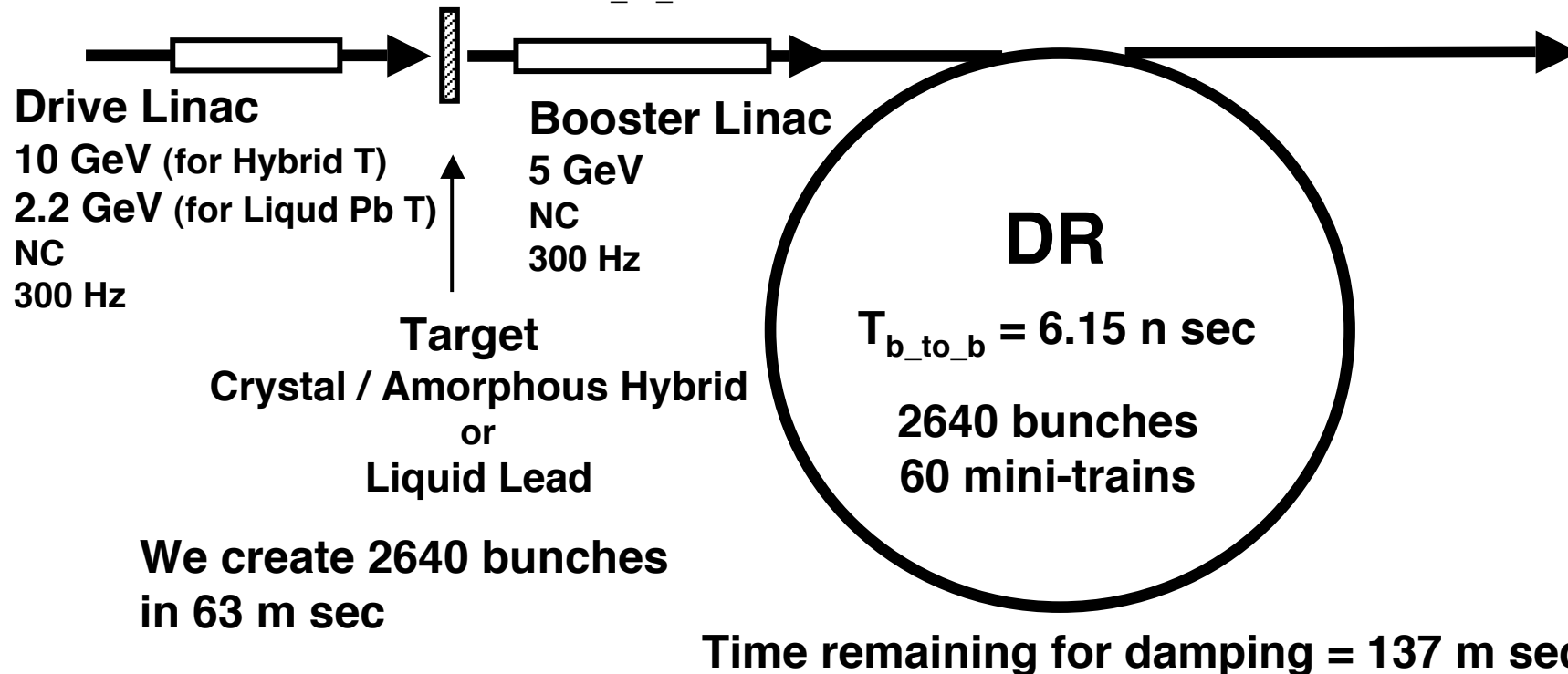
20 triplets, rep. = 300 Hz

- triplet = 3 mini-trains with gaps
- 44 bunches/mini-train,  $T_{b\_to\_b} = 6.15$  n sec

**go to main linac**

2640 bunches/train, rep. = 5 Hz

- $T_{b\_to\_b} = 369$  n sec



# Advanced Conventional e<sup>+</sup> Source for ILC

Crystal/Amorphous Hybrid Target or Liquid Lead Target  
Normal Conducting Drive and Booster Linacs in 300 Hz operation

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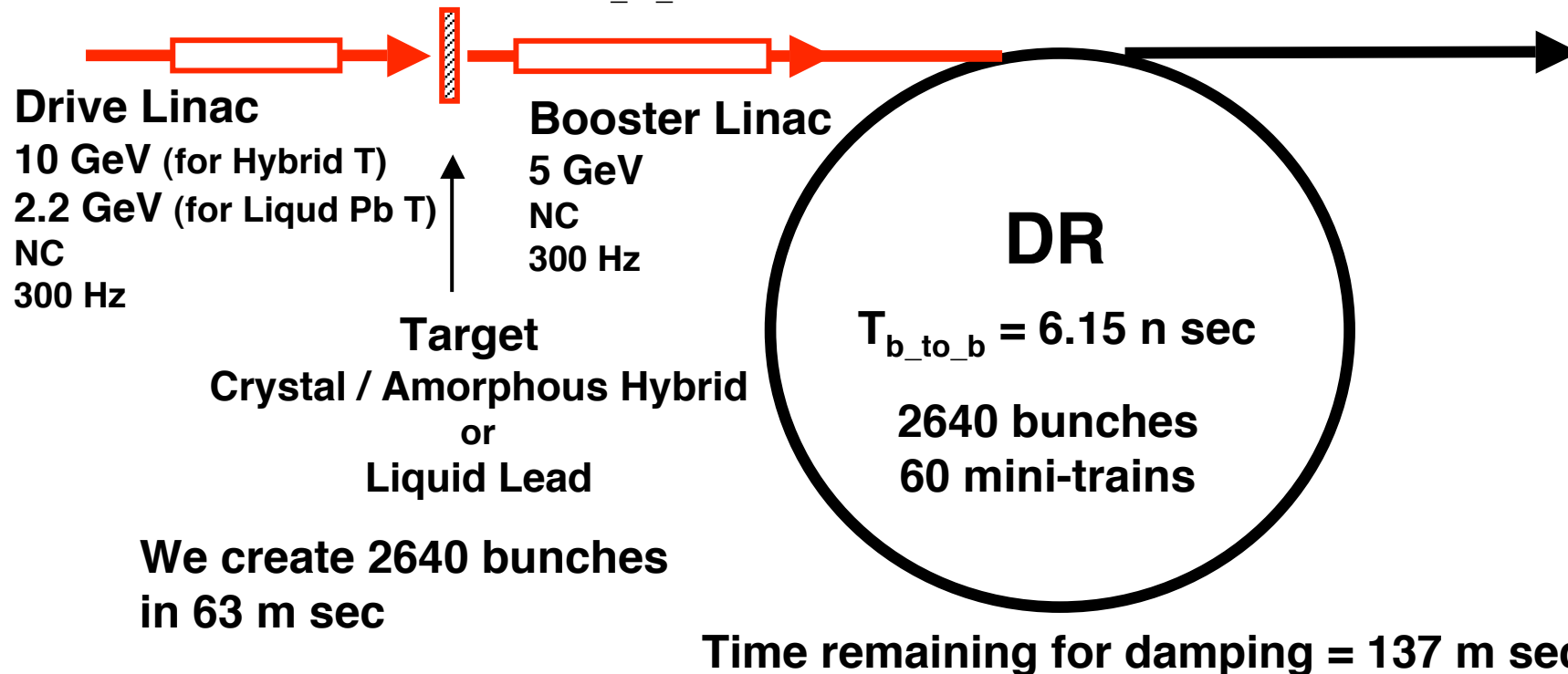
20 triplets, rep. = 300 Hz

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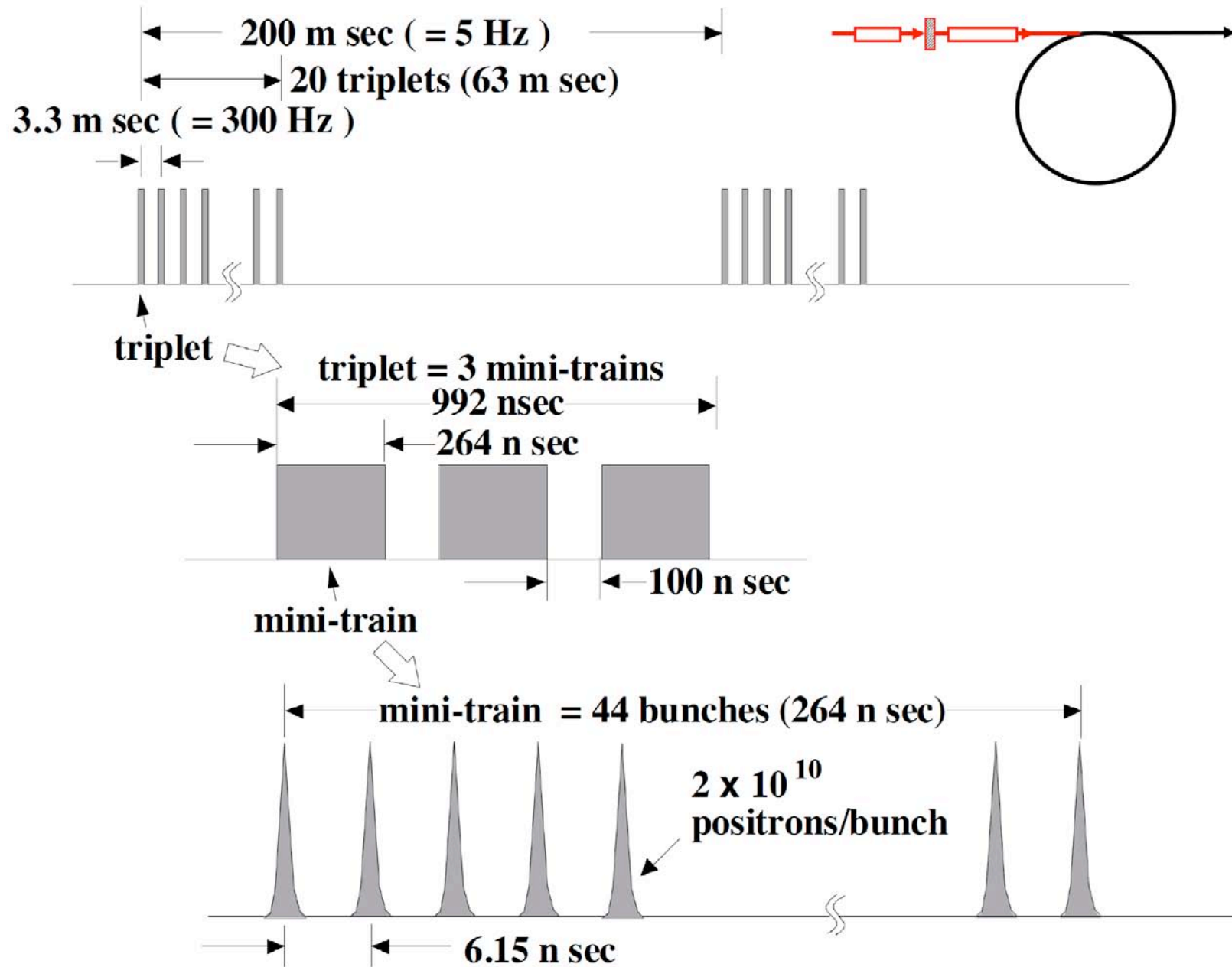
## go to main linac

2640 bunches/train, rep. = 5 Hz

- $T_{b\_to\_b} = 369$  n sec



# Beam before DR



# Advanced Conventional e<sup>+</sup> Source for ILC

Crystal/Amorphous Hybrid Target or Liquid Lead Target  
Normal Conducting Drive and Booster Linacs in 300 Hz operation

**e<sup>+</sup> creation**

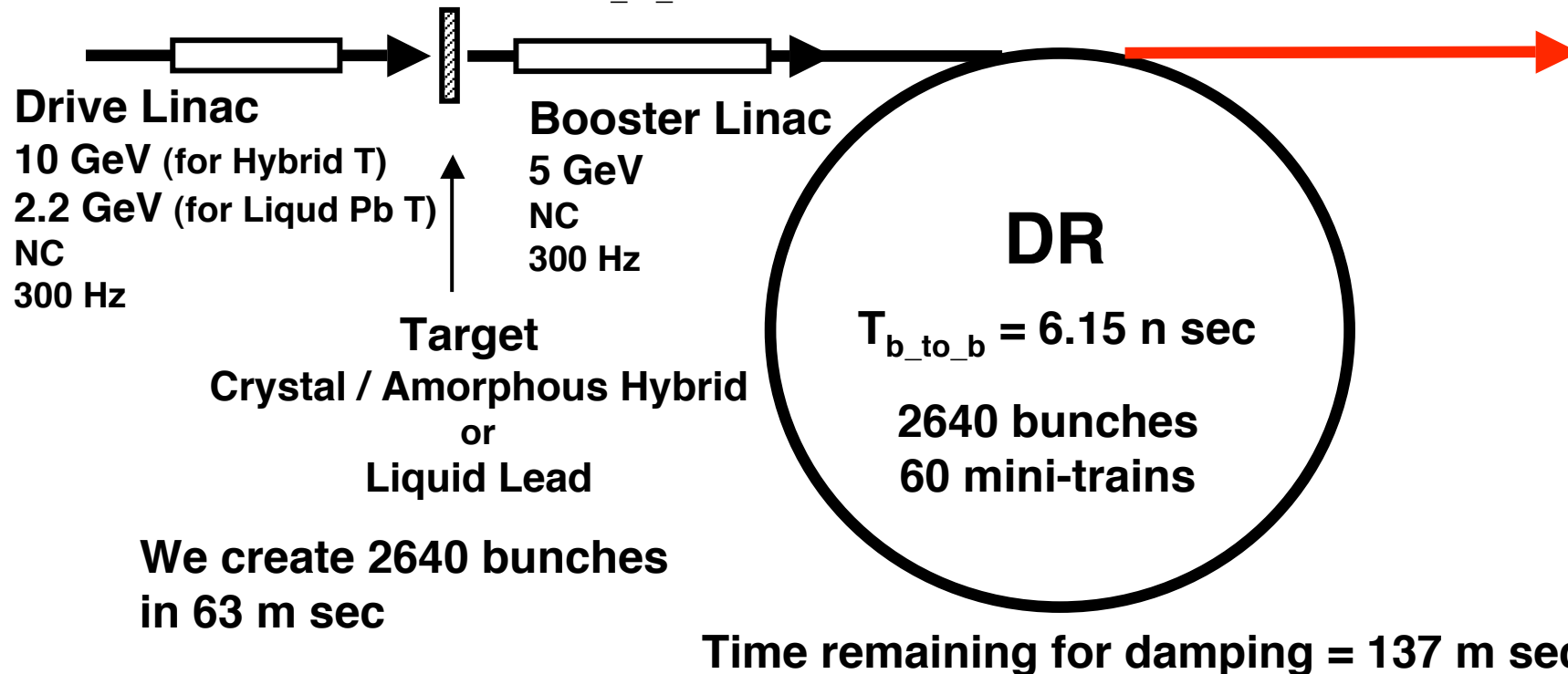
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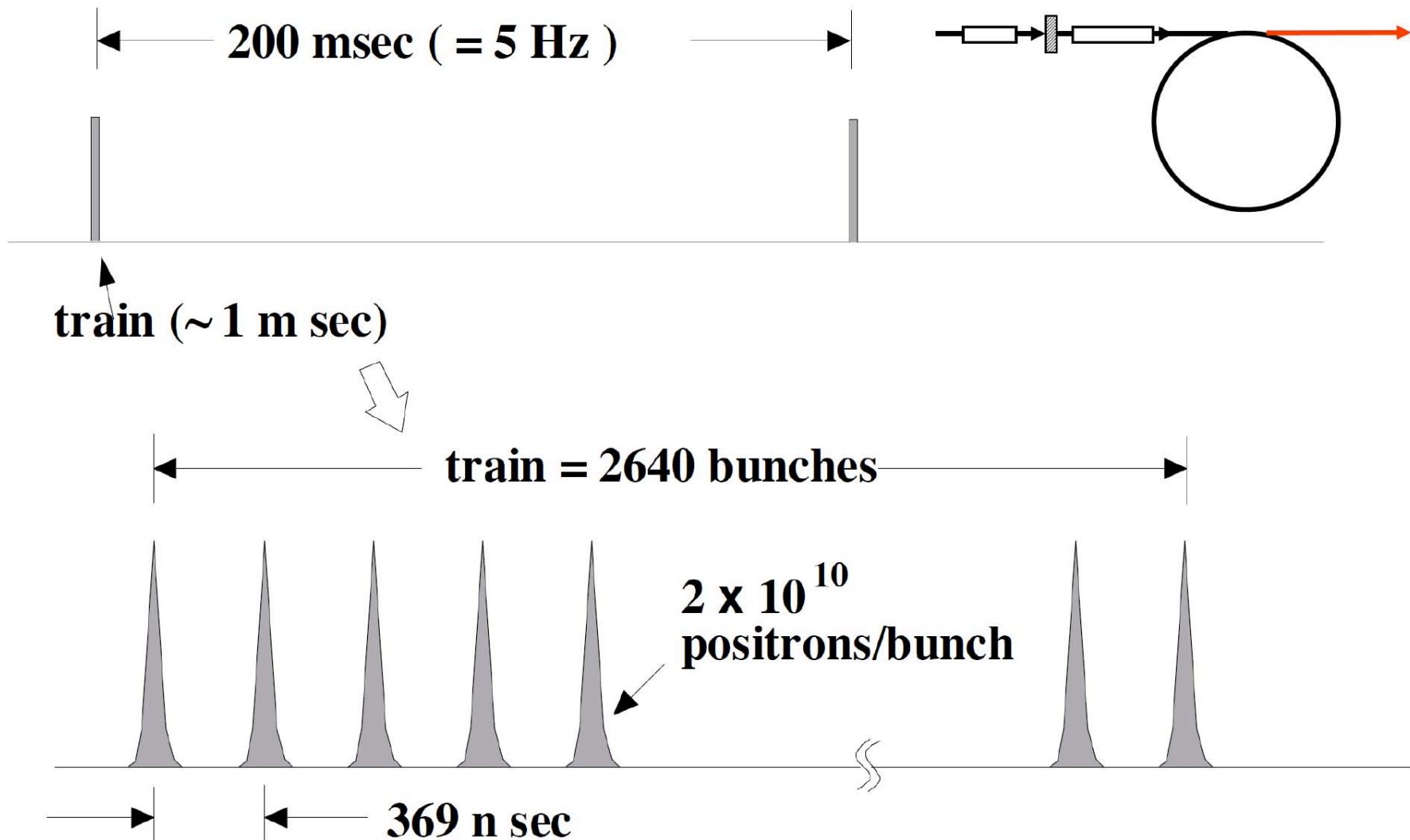
**go to main linac**

2640 bunches/train, rep. = 5 Hz

- $T_{b\_to\_b} = 369$  n sec



# Beam after DR



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$$N_{\text{bunch}/\text{train}} = 1320 = 10 \times 132$$

x 3

x 1/1.5

**300 Hz generation: similar to warm machines**

in view point of target thermal/shock issues (diff = x2)

Need 6 targets ?

1 target --> Hybrid or Liquid-Lead target



# Advanced Conventional e<sup>+</sup> Source for ILC

Crystal/Amorphous Hybrid Target or Liquid Lead Target  
Normal Conducting Drive and Booster Linacs in 300 Hz operation

## e<sup>+</sup> creation

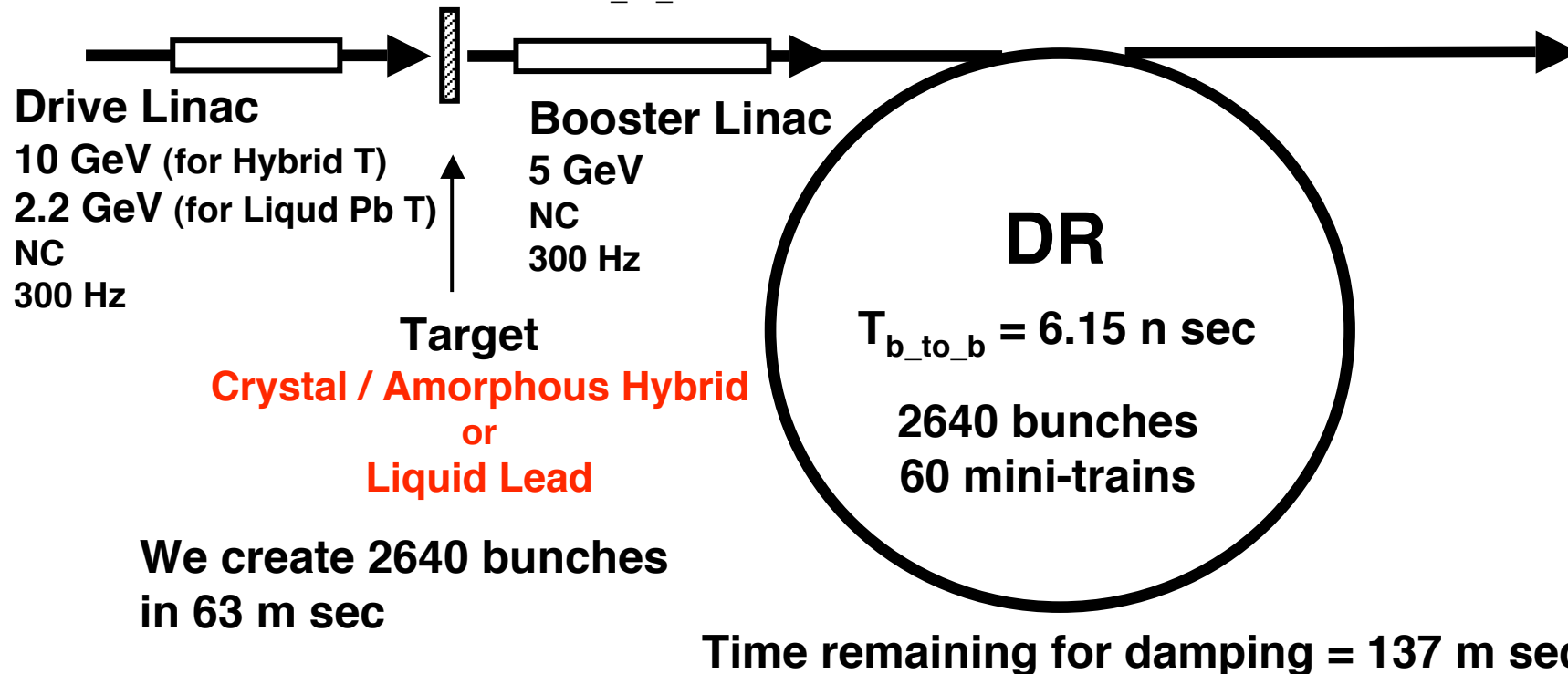
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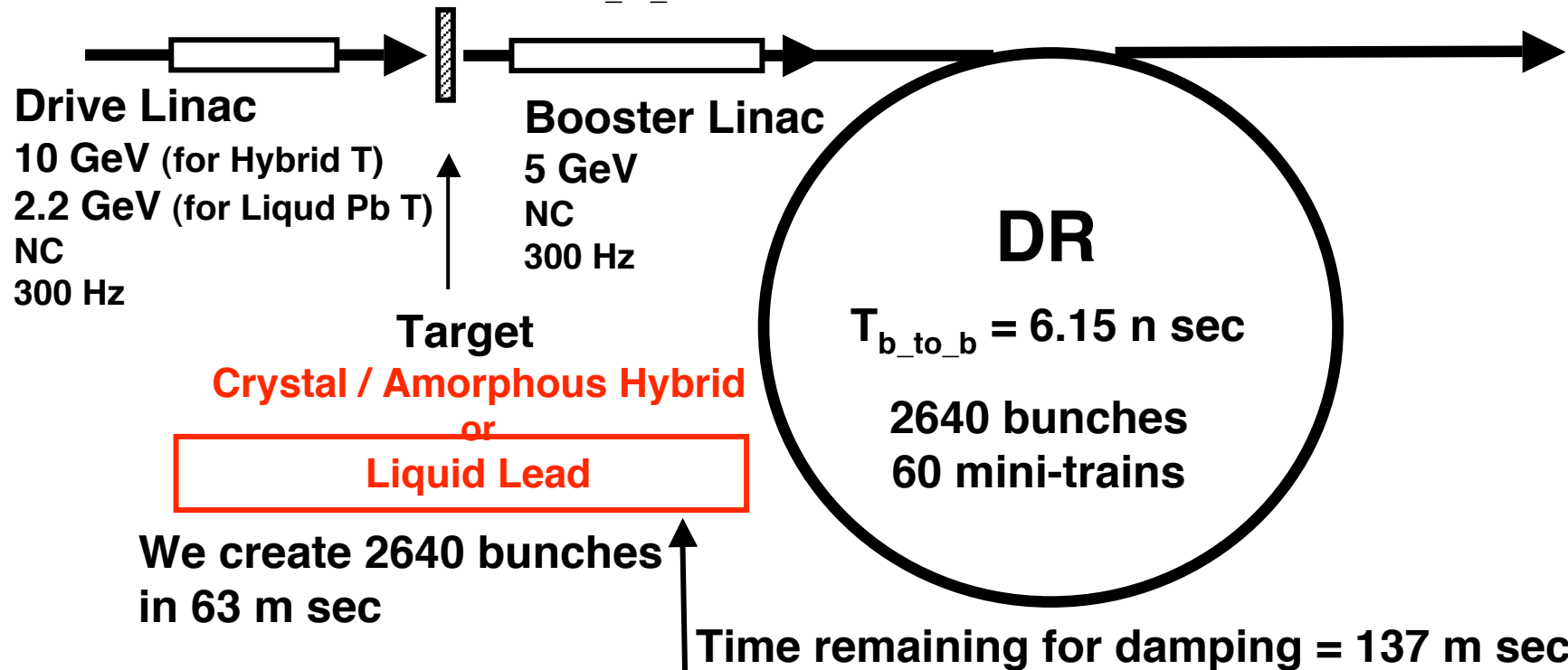
20 triplets, rep. = 300 Hz

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**go to main linac**

2640 bunches/train, rep. = 5 Hz

- $T_{b\_to\_b} = 369$  n sec

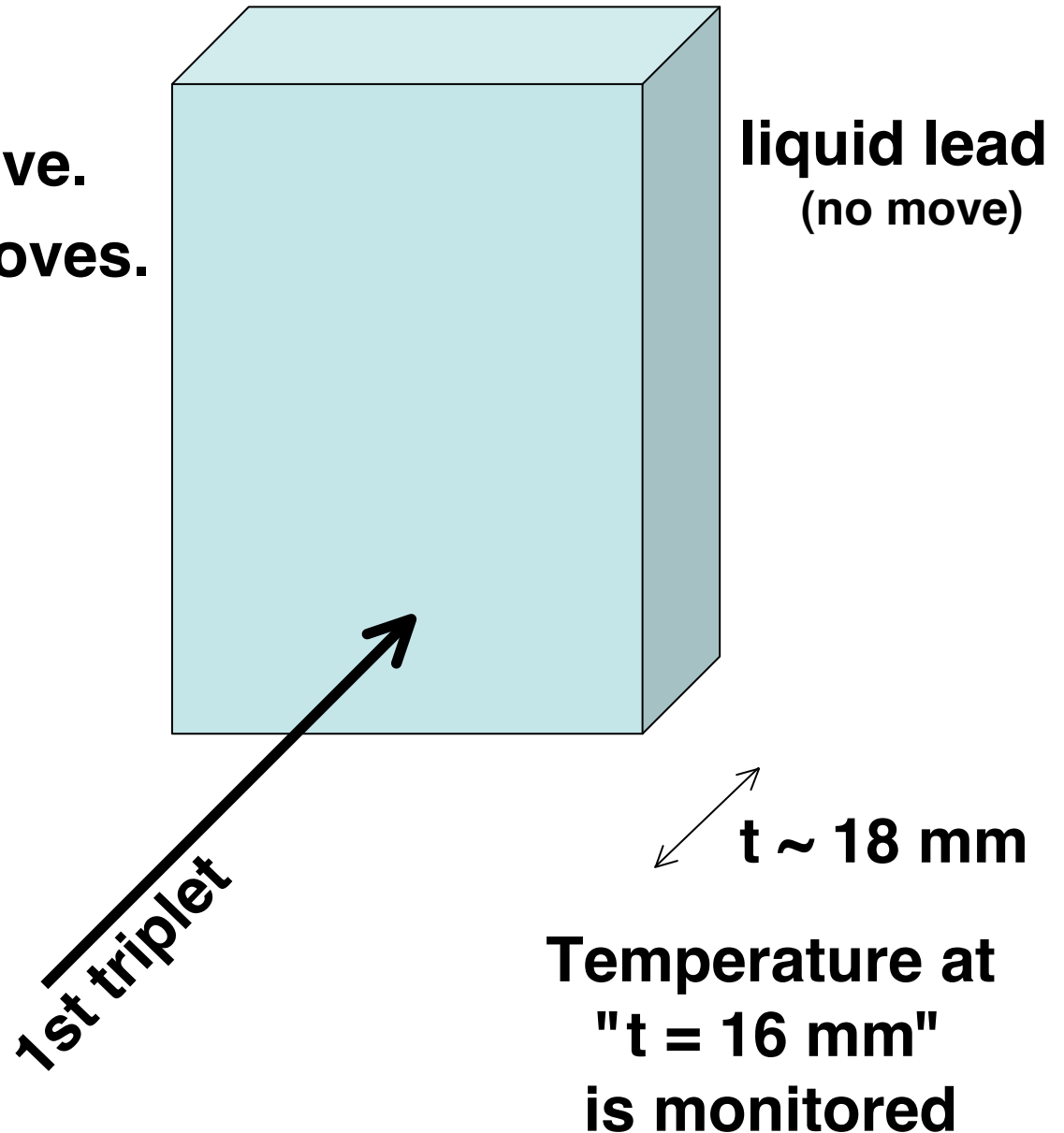


**Simulation of heating by beam (Wanming-san)**  
**Simulation of eddy current (James-san)**

# Simulation of heating by beam (Wanming-san)

## Model

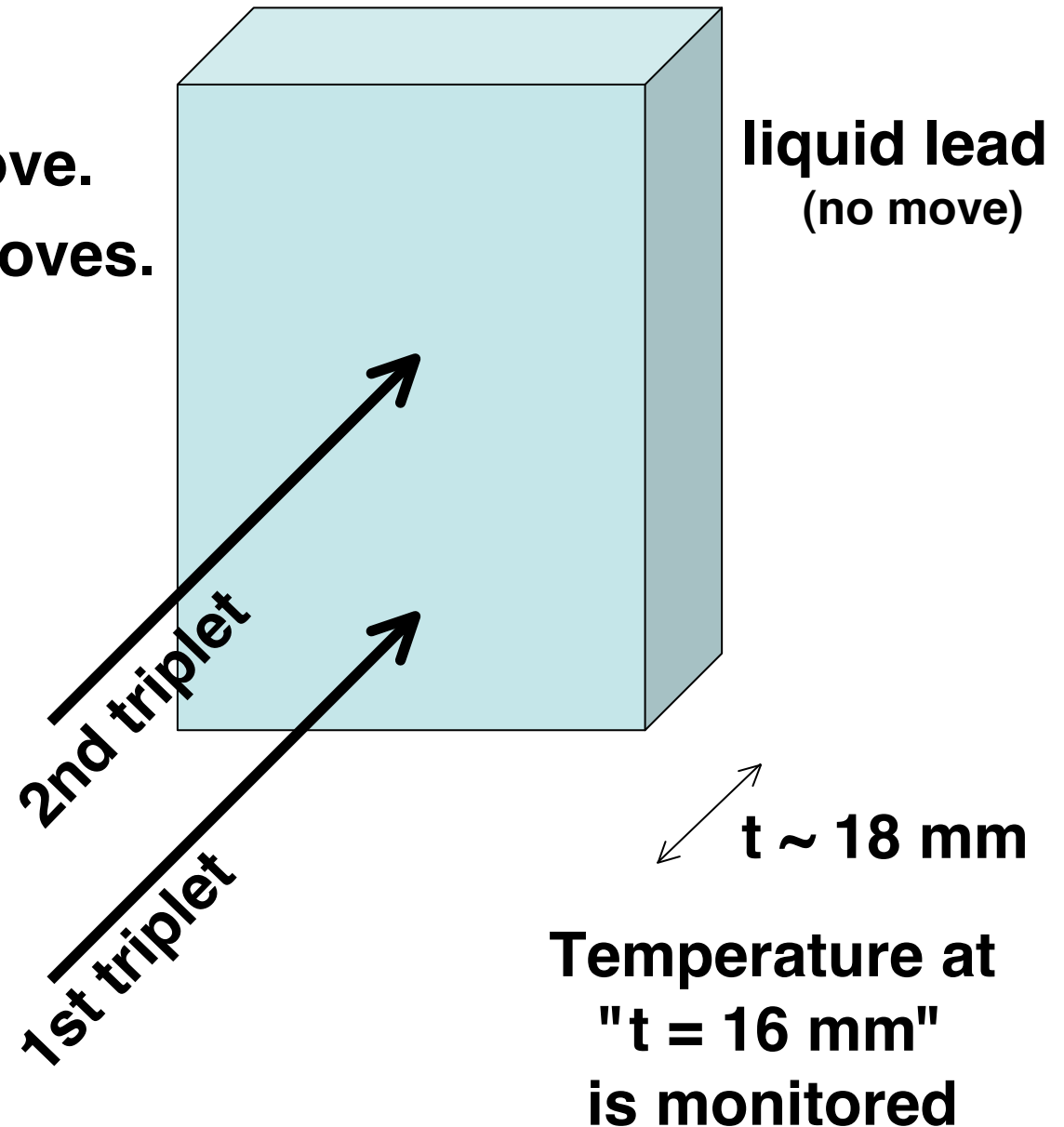
- Liquid Lead doesn't move.
- Beam injection point moves.



# Simulation of heating by beam (Wanming-san)

## Model

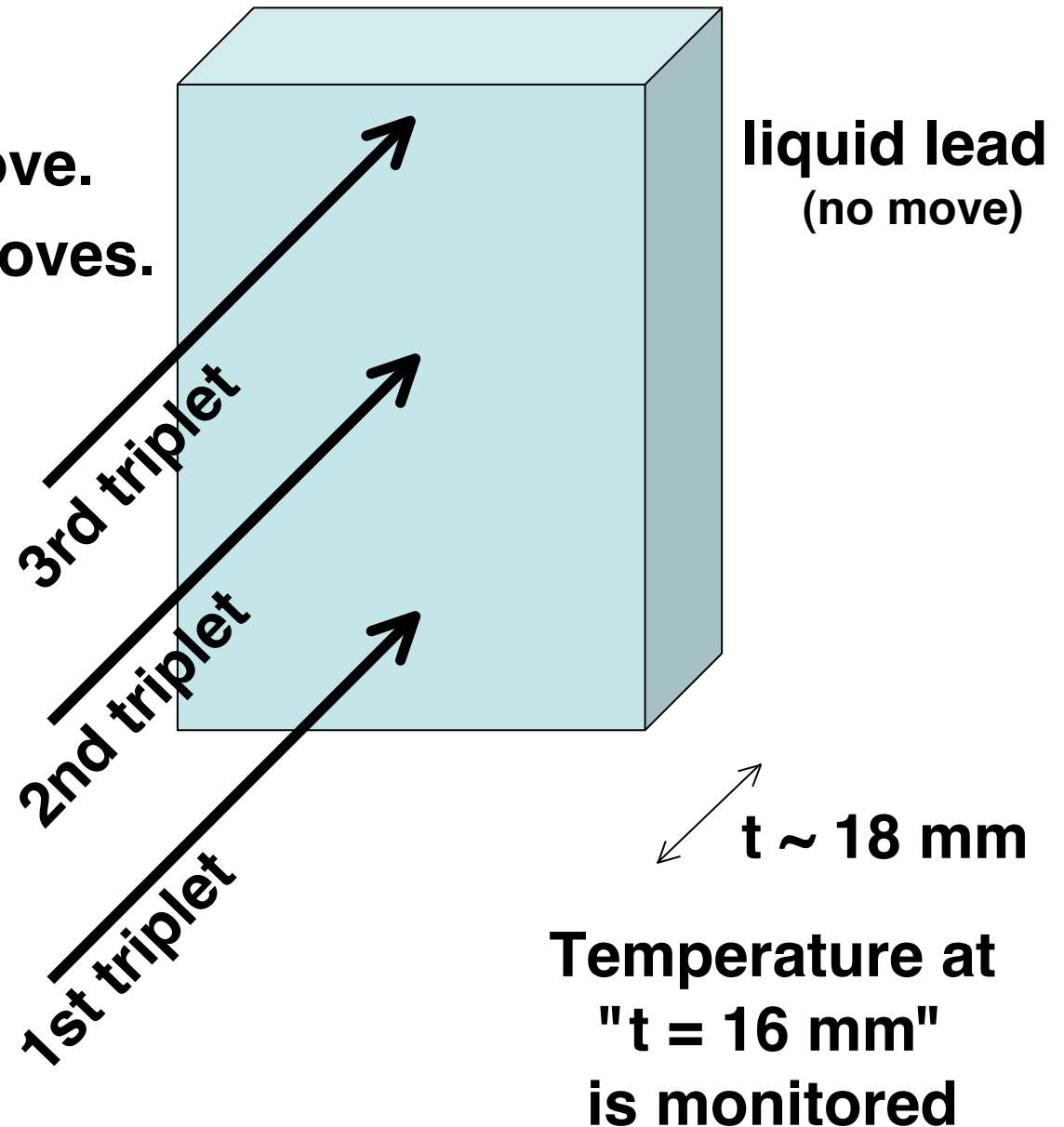
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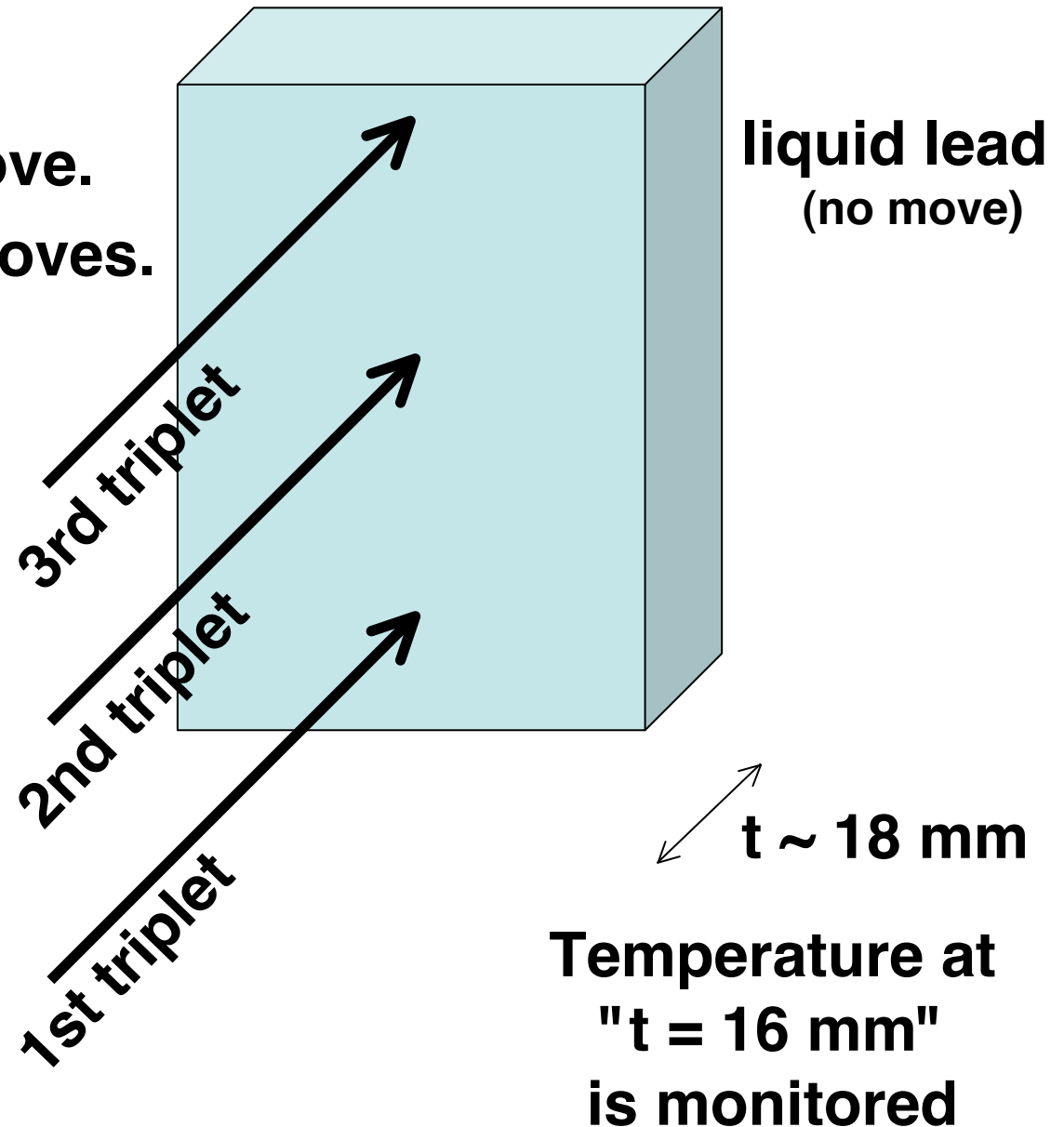


# Simulation of heating by beam (Wanming-san)

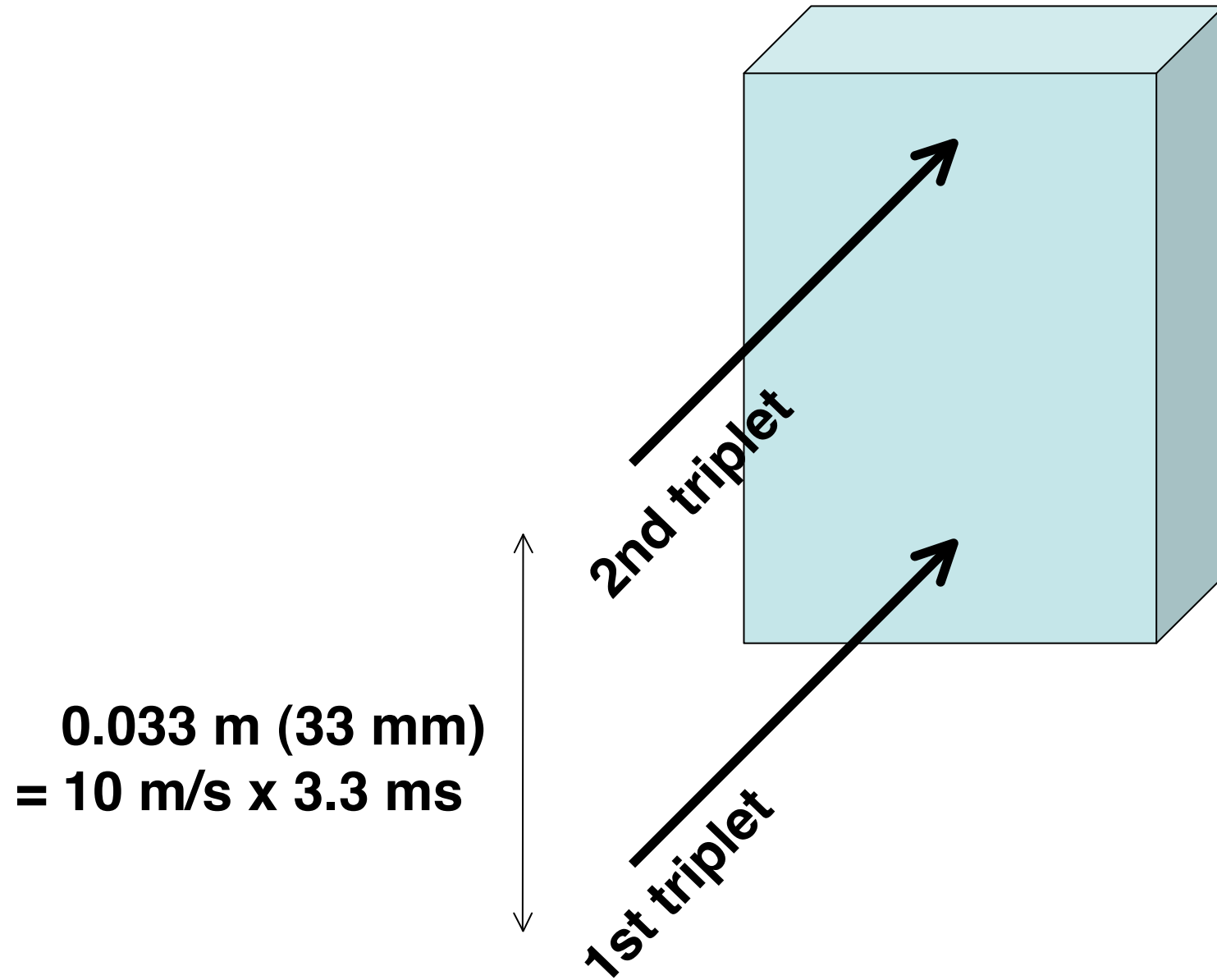
## Model

- Liquid Lead doesn't move.
- Beam injection point moves.

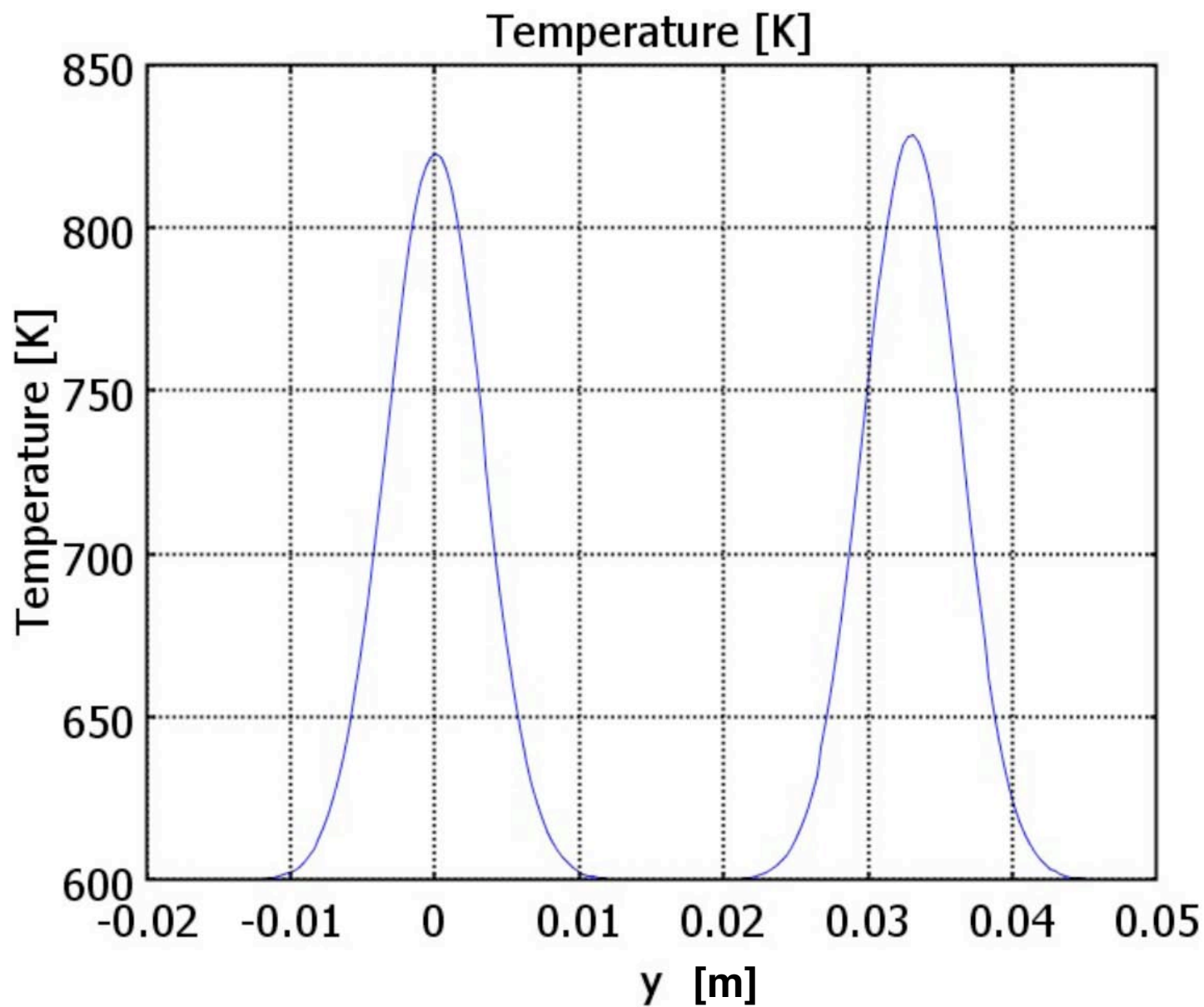
It is not written in this figure, however bunch structure in the triplet (= 3 mini-trains) is reproduced in the simulation.



**10 m/s, after 2 triplets**



## 10 m/s, after 2 triplets

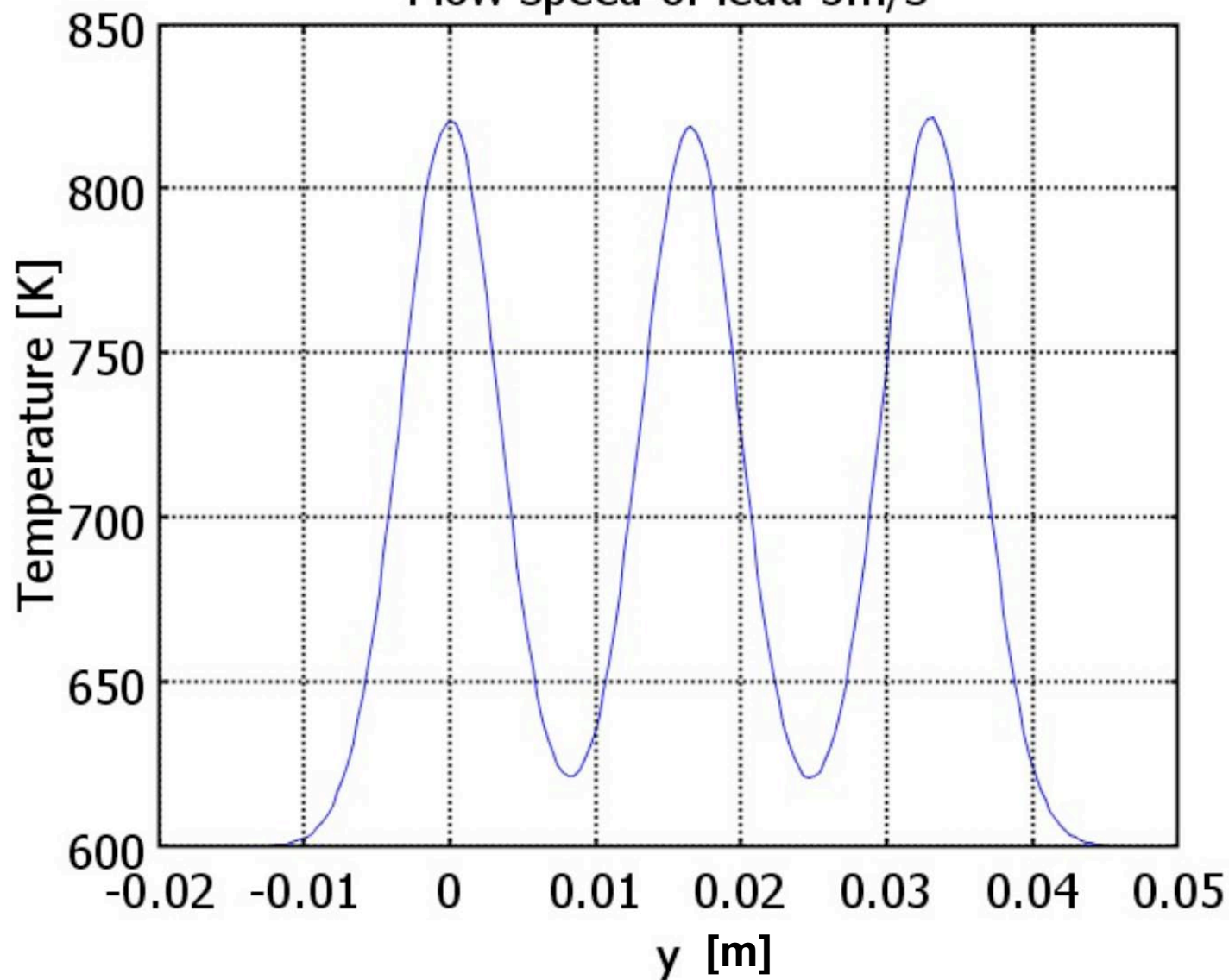




## 5 m/s, after 3 triplets

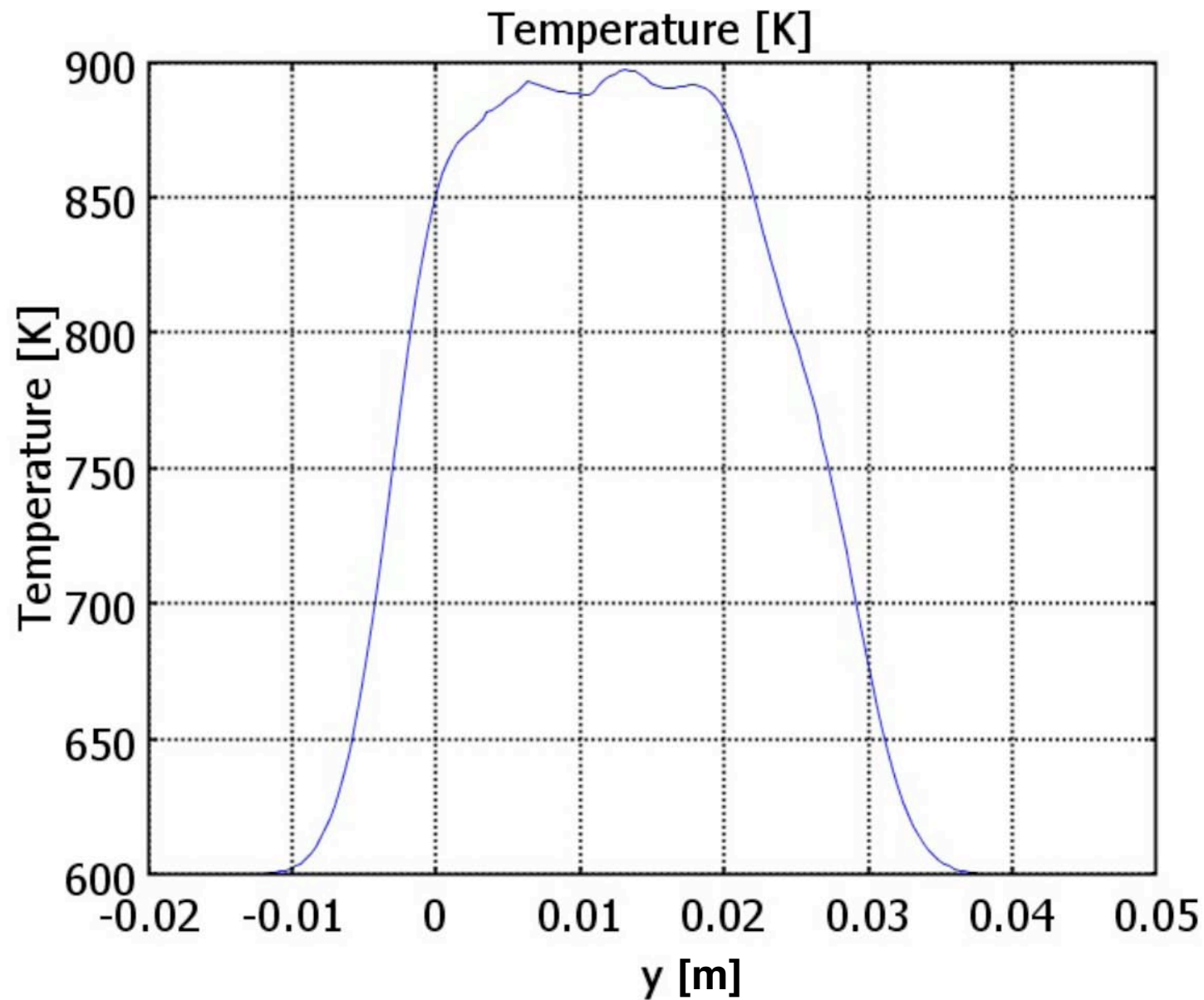
Temperature on line  $x=0, z=1.6\text{cm}$

Flow speed of lead 5m/s



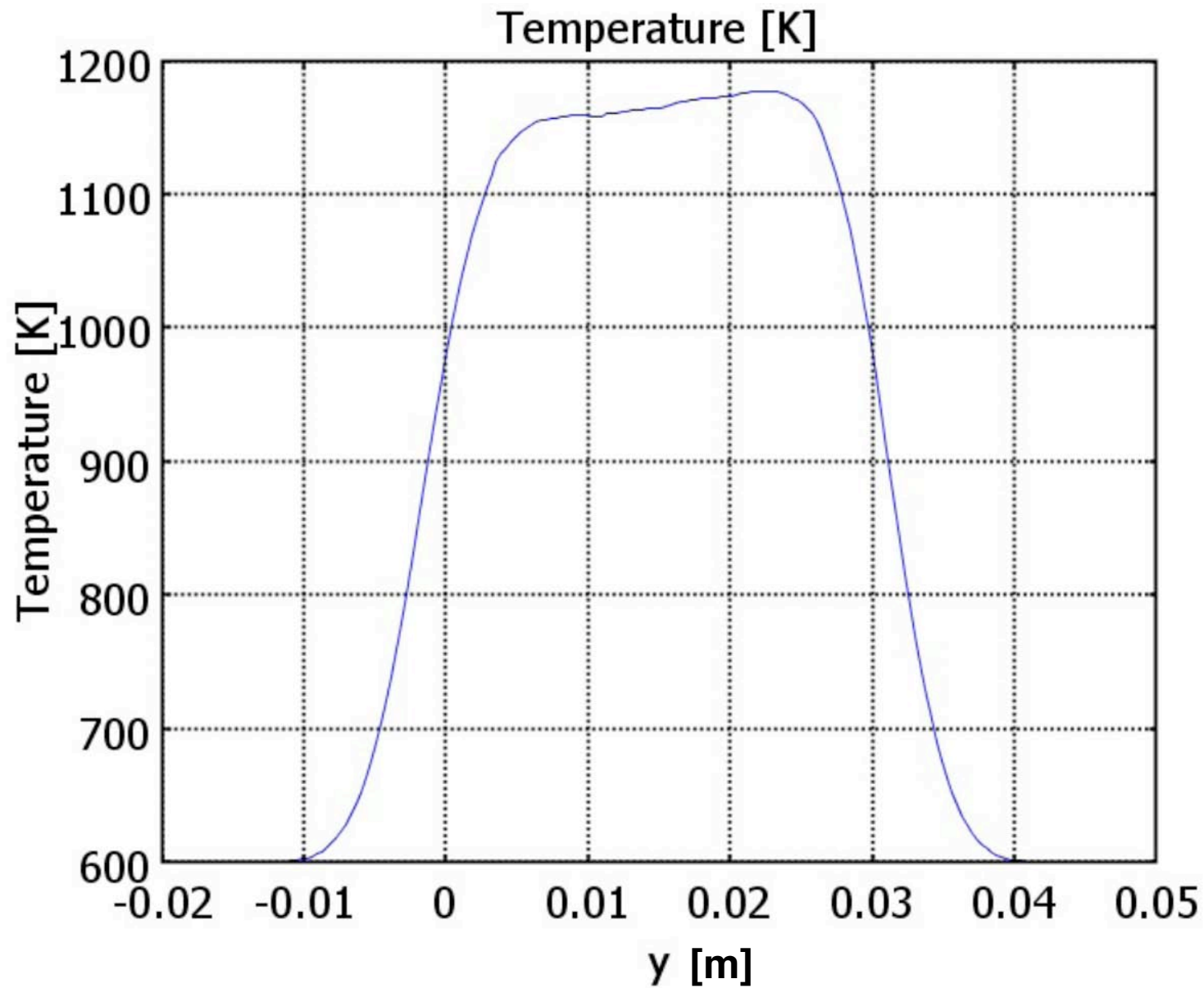
Wanming (ANL)

## 2 m/s, after 5 triplets



Wanming (ANL)

# 1 m/s, after 10 triplets



## **Simulation of heating by beam** (Wanming-san)

- **No heat problem in 300 Hz generation**
- **Flow speed can be low.  
10 m/s is not necessary.  
Probably 2 m/s is OK.**
- **Temperature is 900 K (= 600 C)  
if flow speed = 2 m/s.  
Lower than brazing melting temp. (800-900C).**

# Heating by eddy current (James Rochford)

## Model

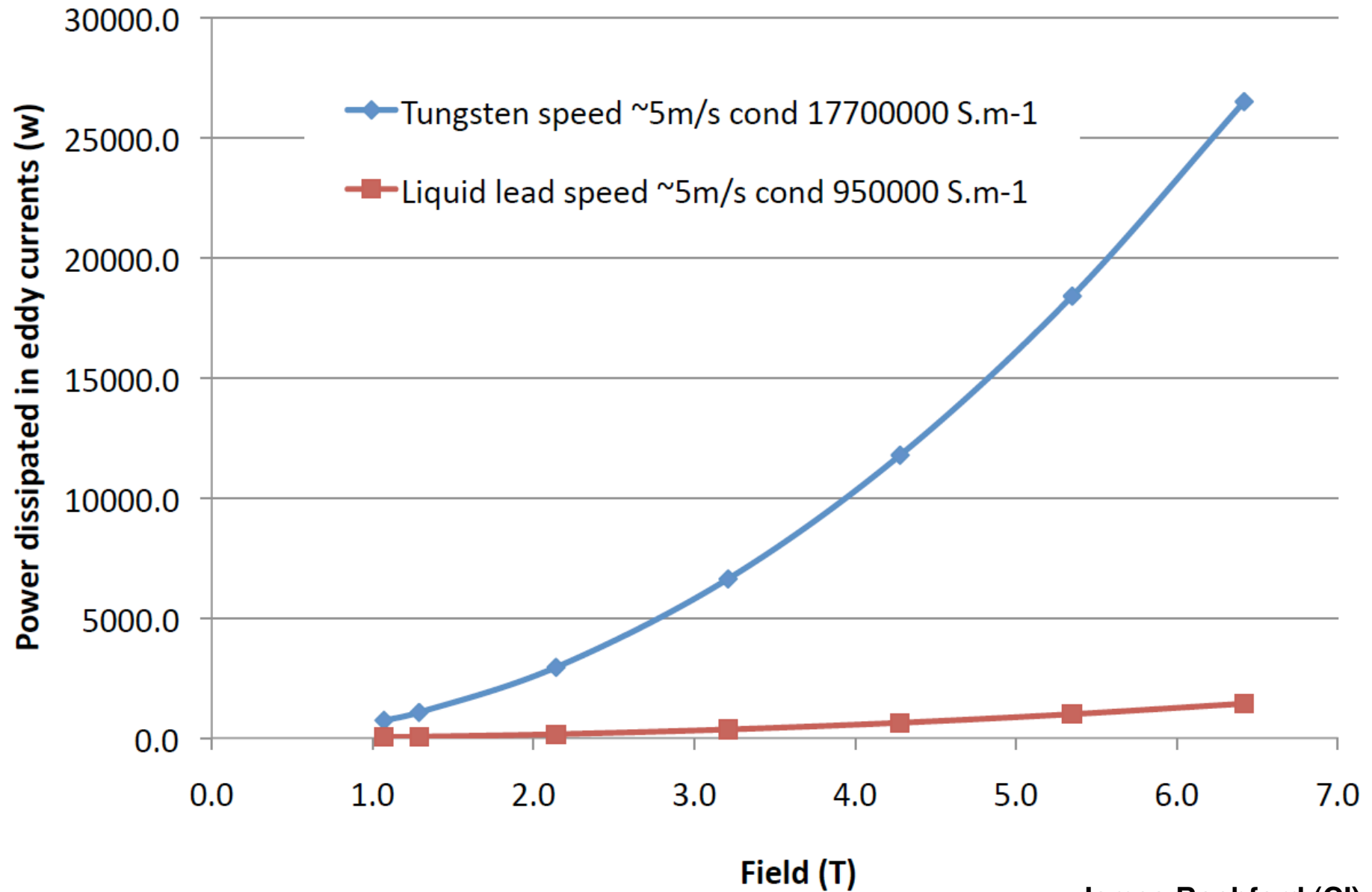
- a rotating rim (solid)
- mean diameter 0.955m
- angular velocity 99rpm
- rim speed of 4.95 m/s.
- the radial thickness of the rim = 4.5cm
- the longitudinal thickness = 14mm

## Result of simulation

5 m/s, solid lead, 6 Tesla immerse target

--> ~ 1 kW

# Heating by eddy current (James Rochford)



# Advanced Conventional e<sup>+</sup> Source for ILC

Crystal/Amorphous Hybrid Target or Liquid Lead Target  
Normal Conducting Drive and Booster Linacs in 300 Hz operation

## e<sup>+</sup> creation

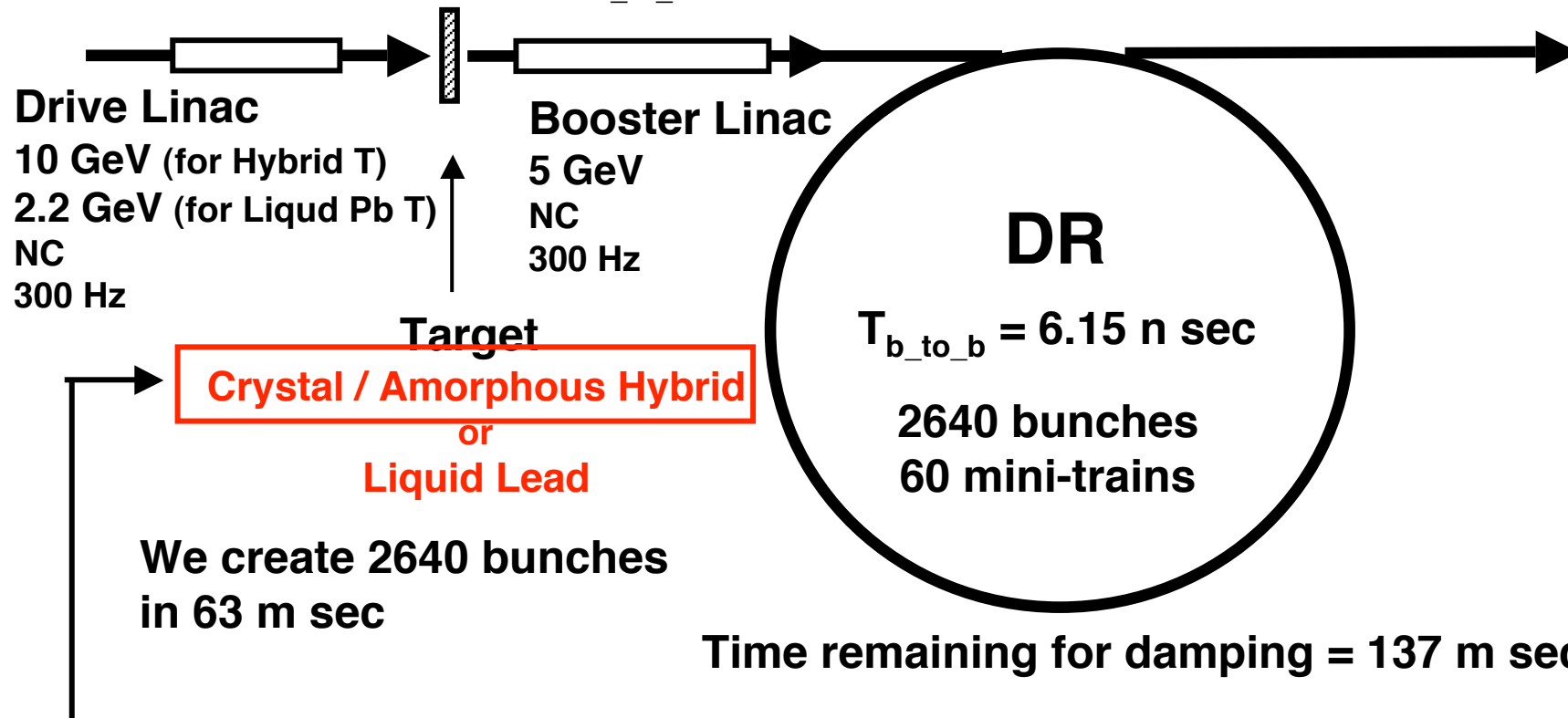
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## go to main linac

2640 bunches/train, rep. = 5 Hz

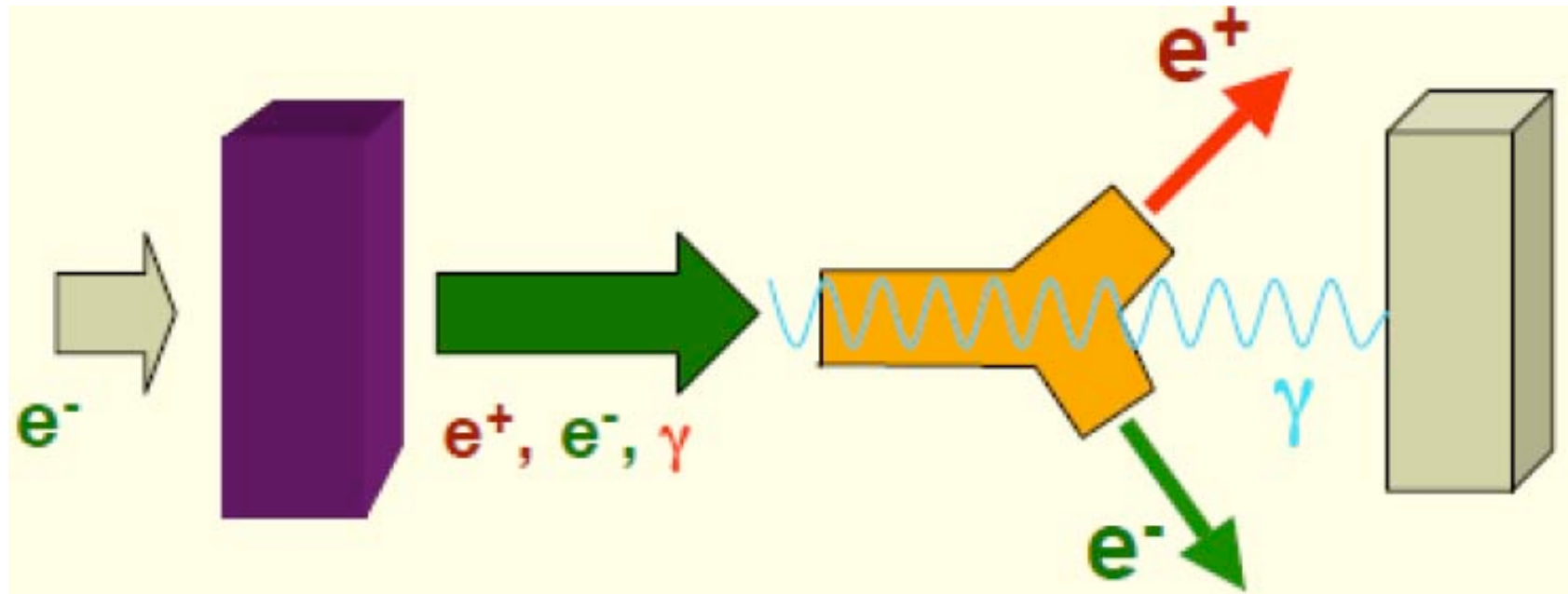
- $T_{b\_to\_b} = 369$  n sec



**PEDD simulation (Chehab-san)**

# Hybrid Target

Chehab-san



"Radiator"  
Thin CRYSTAL

"Converter"  
Thick AMORPHOUS



## HYBRID SCHEME FOR ILC & CLIC

---

- **RECALL:** it might be interesting to remind a comparison made in the case of CLIC between purely amorphous, purely crystal and hybrid targets in the case of an incident beam with  $\sigma=1\text{mm}$  [CLIC WORKSHOP OCTOBER 2007]
- **COMPARISON WITH PURELY AMORPHOUS AND CRYSTAL TARGETS GIVING THE SAME YIELD (at  $E^- = 5\text{ GeV}$ )**
- If we consider an amorphous target giving almost the same total positron yield  $\eta^+$  [ $\sim 8\text{ e}^+/\text{e}^-$ ], the target thickness is: 9 mm
- A purely crystal source giving the same total  $\text{e}^+$  yield is 4 mm thick
- Comparison of the 3 kinds of  $\text{e}^+$  sources for CLIC conditions [ $3.4 \times 10^{12}\text{e}^-/\text{pulse}$ ]: we compare for same total  $\eta^+$  :

	Total Dep. En.(%)	PEDD(Gev/cm <sup>3</sup> /e <sup>-</sup> )	PEDD (J/g)[pulse]
Purely amorp.	4.5%	7	200
Purely crystal	2.4%	7.2	204
Hybrid	6%	1.5	42

- We recall that these results correspond to an incident  $\text{e}^-$  beam with  $\sigma = 1\text{mm}$
- We can see the interesting advantage of the hybrid source on the others for the PEDD. If we consider the maximum limit of **35 J/g** for W, we are led to multiple targetting: 6 for the to first cases and 1-2 for the third. (see discussion later). Comparisons related to accepted yields instead of total yields lead to analog conclusions.
- **The intensity in this table is larger ( $3.4 \times 10^{12}\text{e}^-$ ) than in the former ( $2.34 \times 10^{12}$ )**

# Hybrid Target

Chehab-san

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- |                | Total Dep. En.(%) | PEDD(Gev/cm <sup>3</sup> /e <sup>-</sup> ) | PEDD (J/g)[pulse] |
|----------------|-------------------|--|-------------------|
| Purely amorp.  | 4.5%              | 7  | 200               |
| Purely crystal | 2.4%              | 7.2  | 204               |
| Hybrid         | 6%                | 1.5  | 42                |
- We recall that these results correspond to an incident  $\text{e}^-$  beam with  $\sigma = 1\text{mm}$
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- The intensity in this table is larger ( $3.4 \times 10^{12}\text{e}^-$ ) than in the former ( $2.34 \times 10^{12}$ )

**PEDD important**

# Hybrid Target

Chehab-san

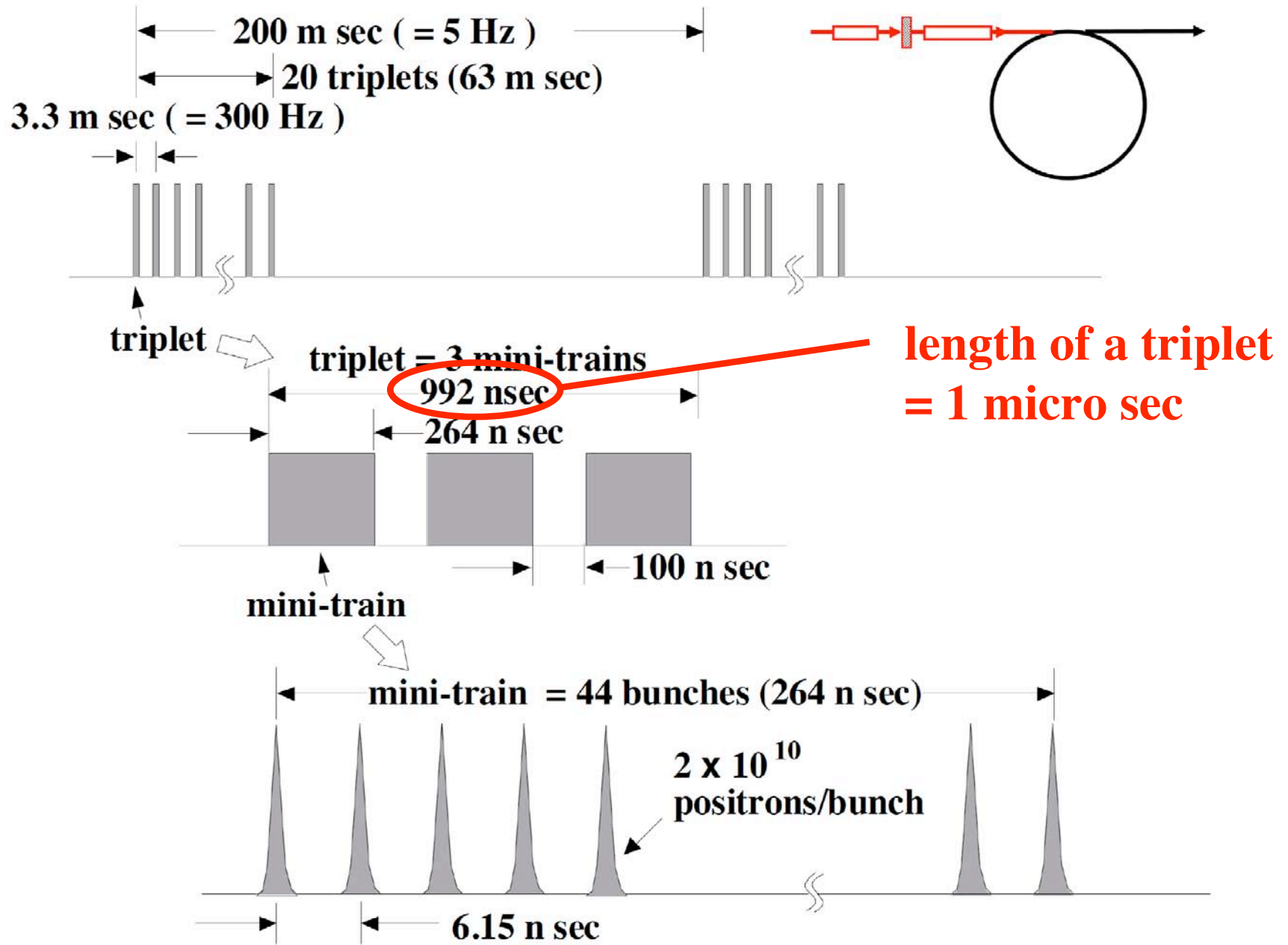
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Purely crystal	2.4%	7.2	204
Hybrid	6%	1.5	42

**Hybrid Target  
reduces PEDD ~ 1/5**

# 300 Hz $e^+$ Generation solves flux Concentrator issue

- 1 micro sec flux concentrator <-- existing technology
  - It was working at SLC.  
6 T, 60 Hz (120 Hz)
  - Prototype study is ongoing for SuperKEKB  
10 T, 50 Hz, need long time operation test
- Baseline design assumes 1m sec flux concentrator  
---> jump 1000 times
- 300 Hz generation use 1 micro sec flux concentrator

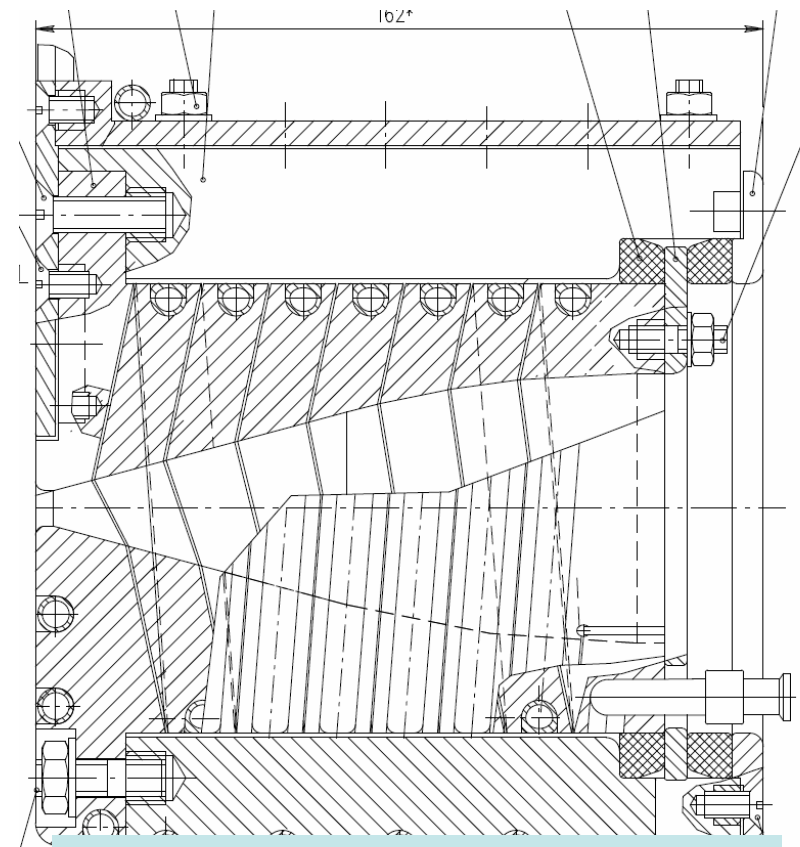
# Beam before DR



# Flux concentrator R&D in collaboration with BINP<sup>46</sup>

1. Developing for **KEKB e<sup>+</sup> source upgrade** in collaboration with BINP
2. Based on a BINP design originally for NLC e<sup>+</sup> source
3. First full-power prototype had a problem of **large transverse field**. ( $B_T \sim 0.75\text{T}$  @  $B_Z = 5\text{T}$ )
4. Second full-power prototype with reduced BT ( $B_T \sim 0.45\text{T}$  @  $B_Z = 5\text{T}$ ) is under high-field operation test at BINP.
5. **Discharging problem** found -> needs small modification in the layout of the components inside a vacuum chamber.
6. The second prototype and a pulse power supply will be transferred to KEK in 2010 spring. Operation test and beam focusing study will be performed at KEK.

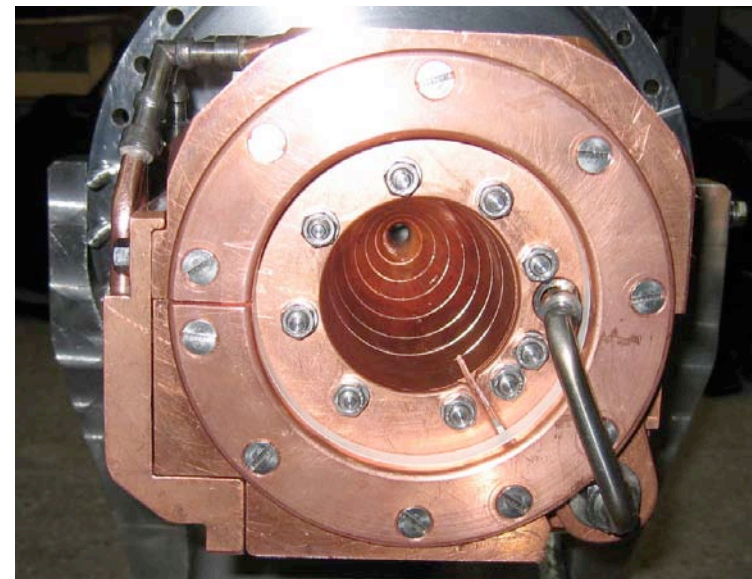
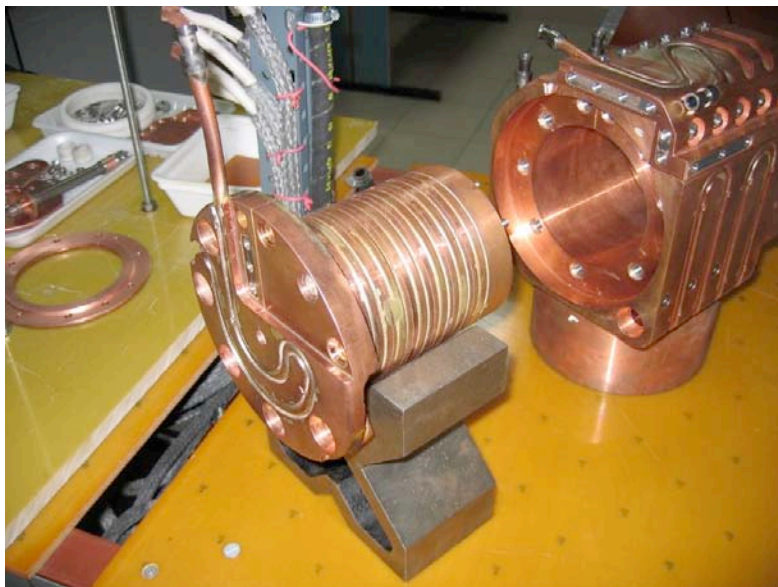
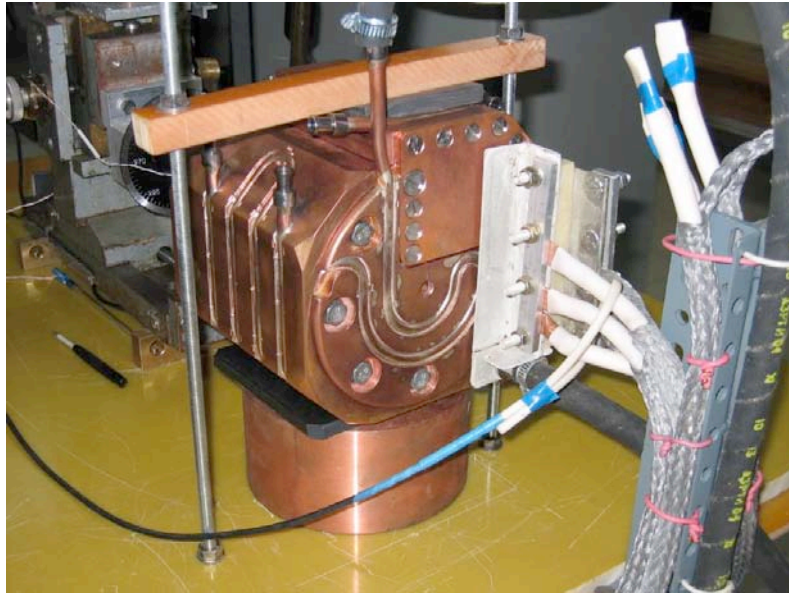
Kamitani-san



•Magnetic field $B_Z$	10 Tesla
•aperture diameter	8 mm
•Pulse duration	25 $\mu\text{s}$
•Repetition rate	50 Hz
•Voltage	2.5 kV
•Peak current	30 kA
•Power dissipation	18 kW

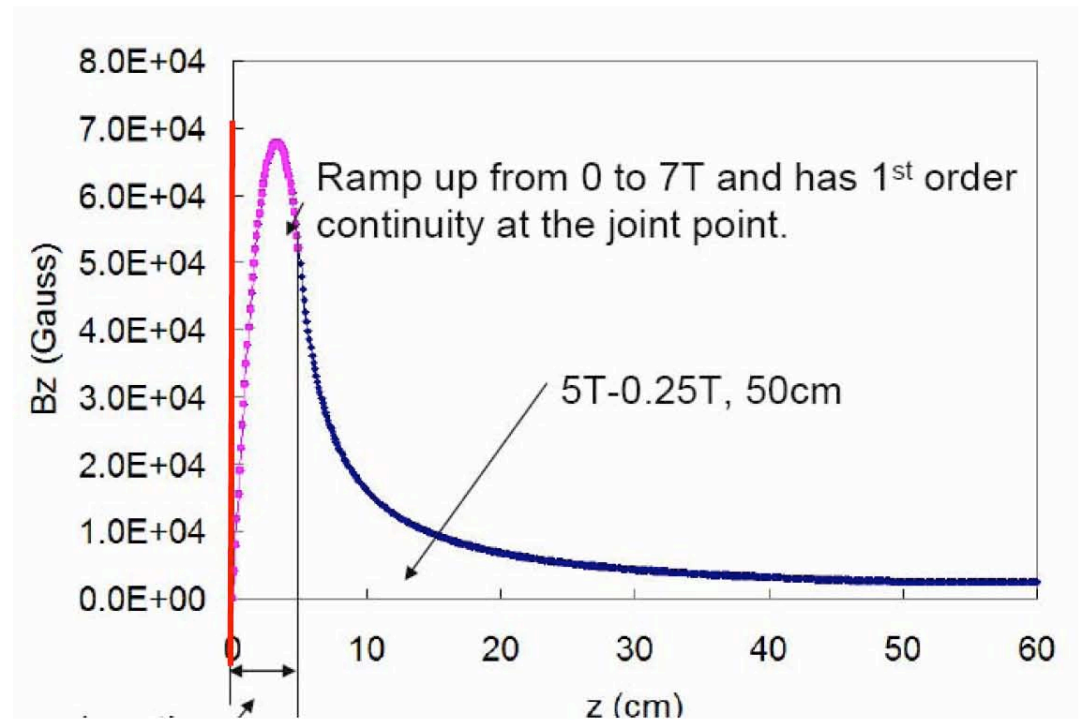
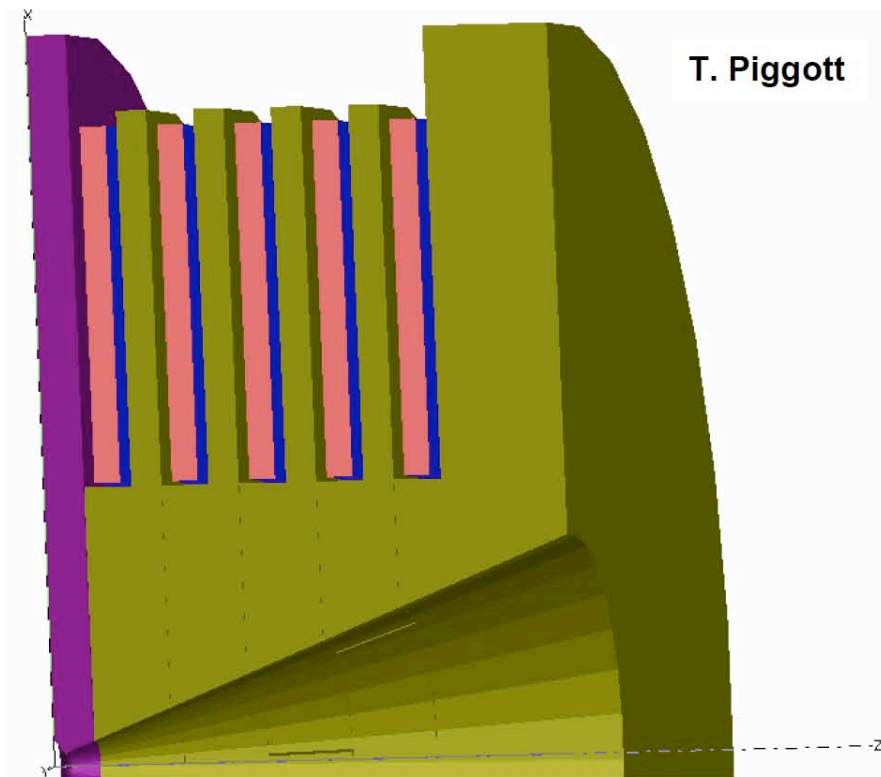


# Flux concentrator full-power prototype



Built at BINP

## OMD 2: Pulsed Flux Concentrator



W. Liu

- Reduces magnetic field at the target
  - Reduced capture efficiency, ~21%
- Pulsed flux concentrator used for SLC positron target
  - It is a large extrapolation from SLC to ILC
  - 1 $\mu$ s -> 1ms pulse length

Jeff (POSIPOL 2008)





- ## Jeff (POSIPOL 2008)



# ILC parameters are close to Brechna

Jeff (POSIPOL 2008)

Parameter	Brechna	ILC	Units
Field Strength	10	7	T
Pulse Length	40	1	ms
Repetition Rate	1/3	5	Hz

J. Sheppard

- Extrapolation from Brechna to ILC is not large
  - Lower field
  - Lower pulse length
  - Pulse length x repetition rate is similar
- Requires significant design and prototyping effort

**Brechna device  
has 400000 shots  
operation  
experience**

**---> ~ 1 day at 5 Hz**

# Advanced Conventional e<sup>+</sup> Source for ILC

Crystal/Amorphous Hybrid Target or Liquid Lead Target  
Normal Conducting Drive and Booster Linacs in 300 Hz operation

**e<sup>+</sup> creation**

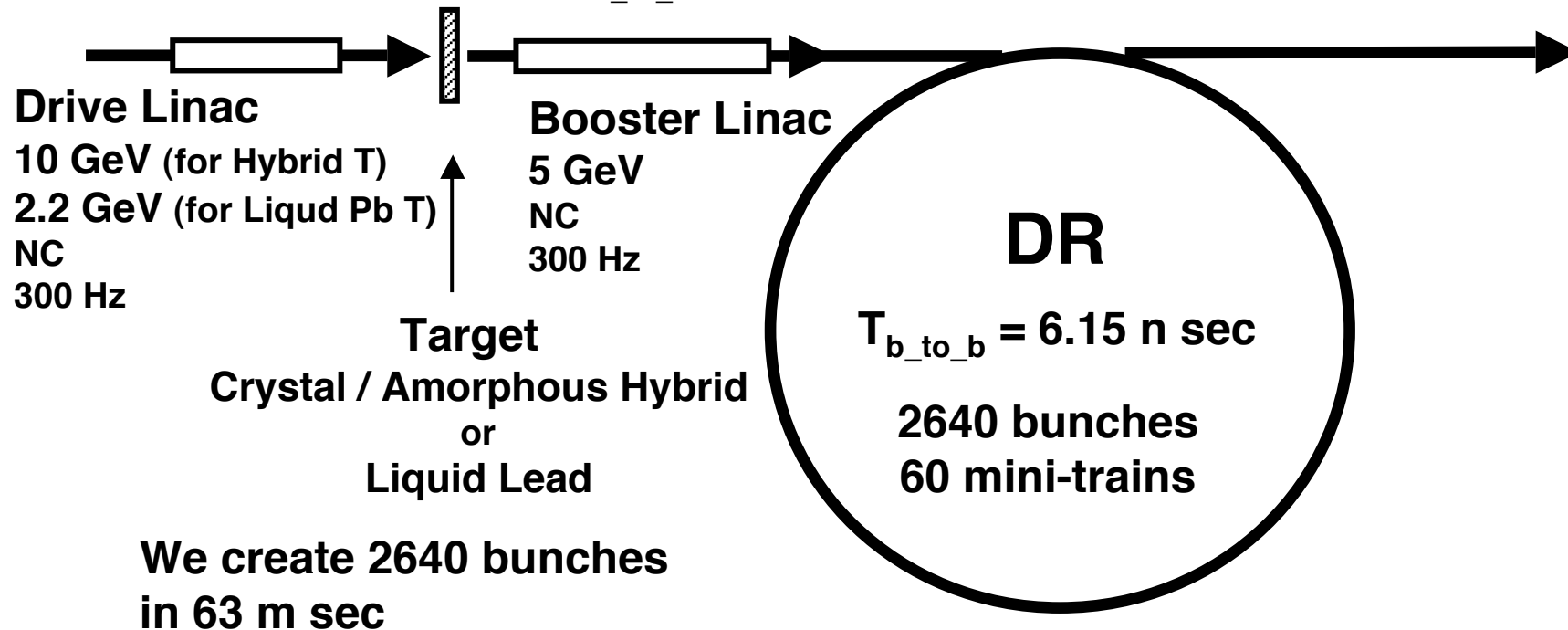
20 triplets, rep. = 300 Hz

- triplet = 3 mini-trains with gaps
- 44 bunches/mini-train,  $T_{b\_to\_b} = 6.15$  n sec

**go to main linac**

2640 bunches/train, rep. = 5 Hz

- $T_{b\_to\_b} = 369$  n sec



**Time remaining for damping = 137 m sec**  
**Is this OK?**

# Advanced Conventional e+ Source for ILC

Crystal/Amorphous Hybrid Target or Liquid Lead Target  
Normal Conducting Drive and Booster Linacs in 300 Hz operation

**Time remaining for damping = 137 m sec**  
**Is this OK?**

**Answer from Susanna-san**

**present DCO lattice has a transverse damping time of 21 ms, i.e. 140 msec corresponds to 6.7damping times. This should be enough to get the extracted vertical emittance near enough to the equilibrium emittance.**

**For the minimum machine the wiggler is reduced and it is easier to get a short damping time.**

# Summary of 300 Hz generation

1. Target survivability is the issue in conventional source.
2. Ease the survivability issue by 300 Hz gen.  
make  $e^+$ s in 63 m sec
3. Advanced Targets Technology  
Crystal/Amorphous Hybrid Target  
Liquid Target
4. We can use existing flux concentrator tech.
5. Advanced Targets Tech. + 300 Hz gen.  
maybe the most mature solution

# SUMMARY

# Summary

## 1) Conventional e+ Source

- only e+ source which we have experience in real accelerators
- Independent
- No polarization
- target survivability?

## 2) Two Proposals to Mitigate Target Problem

- LowE e- driven
- 300 Hz generation

## 3) Advanced Target Technology is a Key

- Liquid Lead Target
- Hybrid Target

**These technologies can be tested in existing accelerators.**

**--> Urakawa-san's talk on 19th morning**