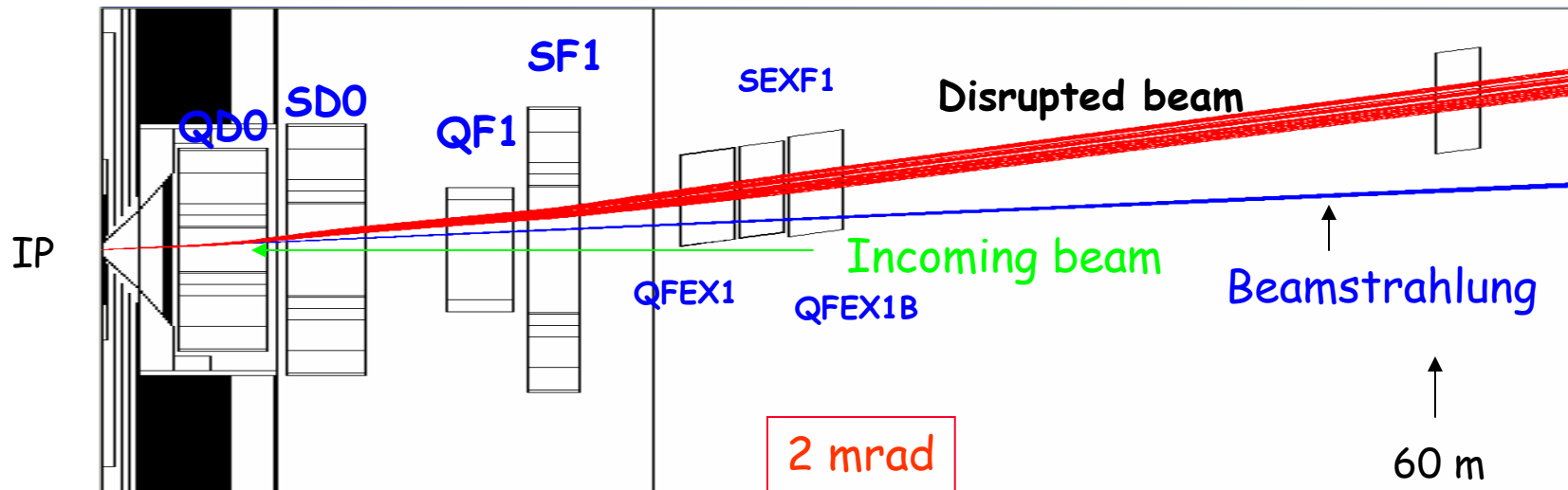


# 2 mrad IR magnets



Magnet type	Bore radius, mm	Field at radius, T	Eff. length, m	Qty
Quad QD0	35	5.6	2.5	2
Sextupole SD0	88	4.0	3.8	2
Quad QF1	10	0.68	2.0	2
Sextupole SF1	112	2.12	3.8	2
SeptumQEX1A	113	1.33	3.0	2

# Status of shared large-aperture magnets designs

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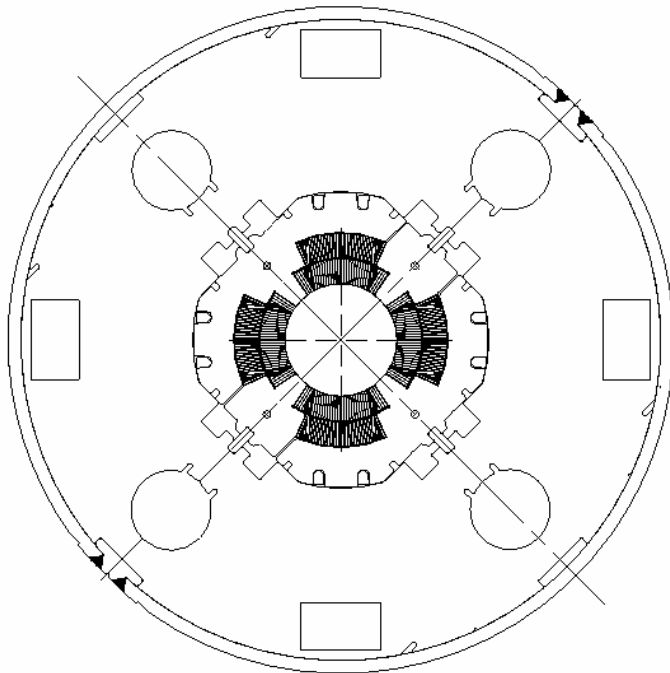
Approach to RDR cost estimate:

- IR magnets designs are based on 1.9K NbTi technology developed for first-generation LHC IR
- *Preliminary* analysis (Vl. Kashikhin & A. Zlobin) indicates that LHC-IR type 70-mm NbTi quadrupole magnet (MQXB) are adequate to meet QD0 requirements
- Sextupole *preliminary* design (Vl. Kashikhin) is also derived from MQXB experience and parameters (strand/cable, mechanical support concept etc) and meets specs

# Reference Design: LHC IR Quad MQXB

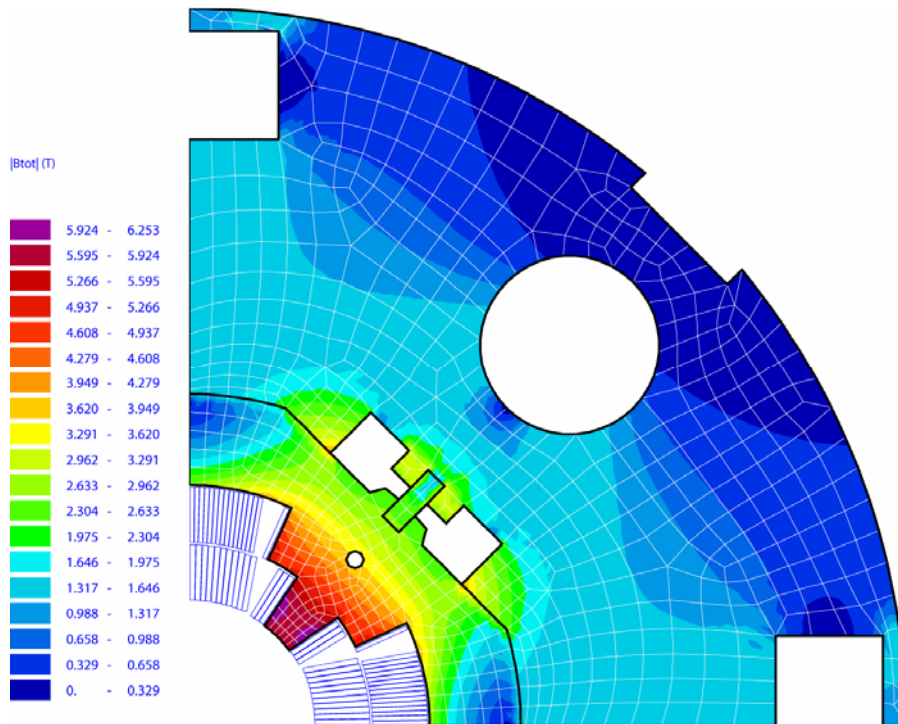
## Features/Parameters

- Aperture 70 mm
- NbTi @ 1.9K
- Self-supporting collar



Coil inner diameter	70 mm
Magnetic length	5.5 m
Operating temperature	1.9 K
Nominal gradient	215 T/m
Nominal current	11950 A
Cold bore diameter OD/ID	66.5/62.9 mm
Peak field in coil	7.7 T
Quench field	9.2 T
Stored energy	1360 kJ
Inductance	19.1 mH
Quench protection	Quench heaters, two independent circuits
Cable width, cable 1/2	15.4/15.4 mm
Mid-thickness, cable 1/2	1.456/1.146 mm
Keystone angle, cable 1/2	1.079/0.707 deg.
No of strands, cable 1/2	37/46
Strand diameter, cable 1/2	0.808/0.650 mm
Cu/SC Ratio, cable 1/2	1.3/1.8
Filament diameter, cable 1/2	6/6 $\mu\text{m}$
$j_c$ , cable 1/2 (4.2 K and 5 T)	2750/2750 A/mm <sup>2</sup>
Mass	5700 kg

# QD0 Design (Vl. Kashikhin)



Parameter	Unit	Value
$G_{\text{nom}}$	T/m	160.0
$I_{\text{nom}}$	kA	8.8
$B_{\text{p\_nom}}$	T	6.3
$B_{\text{p\_q}}(I_{\text{nom}})$	T	9.9
Field margin	T	3.6

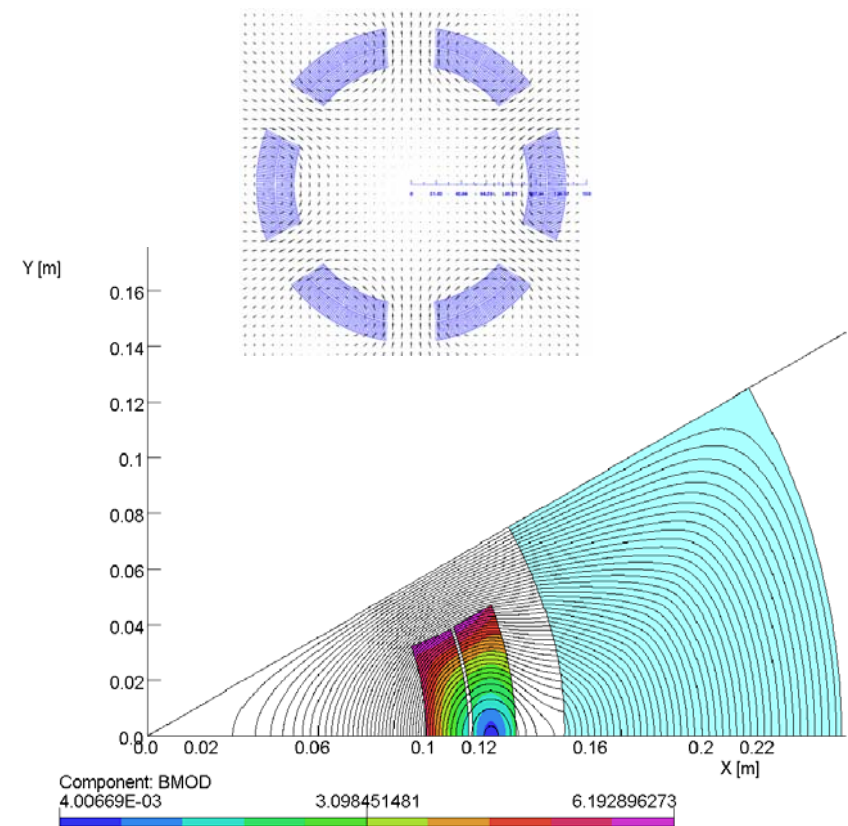
**There is 0.9 T field margin assuming 2.7 T detector's background field**

# Large aperture sextupole design (Vl. Kashikhin)

Shell type coil sextupole with cold iron

Design close to LHC IR Quadrupoles

<b>Coil ampere-turns</b>	<b>343 kA</b>
<b>Current</b>	<b>7 kA</b>
<b>Calculated strength</b>	<b>519.2 T/m<sup>2</sup></b>
<b>Coil maximum field</b>	<b>6.2 T</b>
<b>Iron core field (max)</b>	<b>3.8 T</b>
<b>Field energy</b>	<b>376 kJ/m</b>
<b>Lorentz force, F<sub>x</sub></b>	<b>56.5 t/m</b>
<b>Lorentz force, F<sub>y</sub></b>	<b>-83.2 t/m</b>
<b>Number of turns</b>	<b>22(inner) + 27(outer)</b>
<b>NbTi Superconducting cable</b>	<b>LHC IR inner</b>
<b>J<sub>c</sub> at B=5 T, 4.2</b>	<b>2750 A/mm<sup>2</sup></b>
<b>Strand diameter</b>	<b>0.808 mm</b>



# Open Issues for NbTi approach

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- Required aperture has increased in later versions of the optics
- Additional bore space may be needed for corrector coils
- Peak coil fields will increase when detailed 3D effects, interaction with solenoid and anti-solenoid are considered

⇒ It appears that NbTi design margins are sufficient to take these effects into account, but it needs to be demonstrated

- More detailed calculations of magnetic center motion (SC magnetization, Lorentz forces, mechanics, iron saturation and hysteresis, etc)

⇒ present estimate is 1-5  $\mu\text{m}$  magnetic center stability

⇒ need to develop correctors, optimize magnet movers for larger magnet weight/size

# Alternative approach using Nb<sub>3</sub>Sn

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- LARP R&D status: first Technology Quad (TQ) achieved ~200 T/m in 90 mm aperture; second TQ ready for test; third TQ under fabrication
- After optimization, Technology Quads should provide up to 250 T/m
- LARP R&D Goal: 300 T/m in 90 mm aperture for High-Gradient Quad (HQ) by 2009

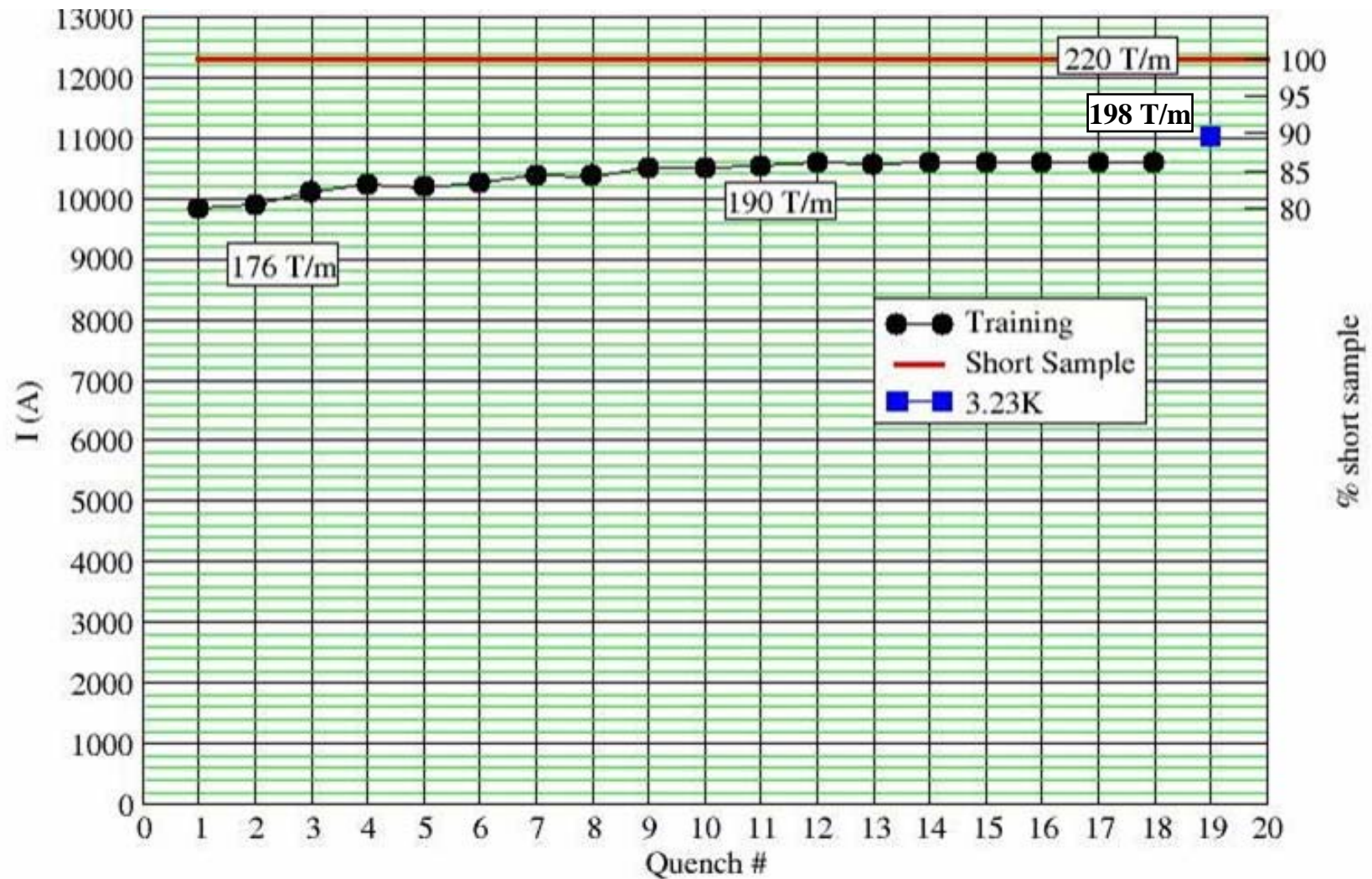
*Potential for high gradient/large bore/short length; thermal margin  
Specify required aperture & gradient for SC quads, not “pole tip field”  
Typical gradients for Nb<sub>3</sub>Sn should be 200-250 T/m in 90 mm bore  
(without taking into account solenoidal field)*

## Issues:

- Support structure designs for high-performance, brittle conductor presently require large transverse size
- Effect of persistent currents on magnetic center stability
- Uncertainties in performance limits and cost



# TQS01 Quench Training





# Summary

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- Large bore 2 mrad IR superconducting magnets are feasible
- R&D and prototyping are needed to confirm the specified performance and cost estimation.

Next steps:

- NbTi: detailed 3D magnetic and mechanical analysis (including effect of anti-solenoid, corrector package, possibly larger aperture, liner)
- Nb<sub>3</sub>Sn: develop coil and structure designs tailored to the specific needs of ILC: focus on magnetic center positioning and small transverse size, relax requirements on higher harmonics, design for required aperture and gradient, interaction with detector solenoid
- Discussions are underway to develop effective collaboration on IR magnet designs for 2 mrad and head-on schemes
- Need to perform self consistent calculations (backgrounds, heat loads)
- Installation & maintenance procedures (combined detector/magnets)