

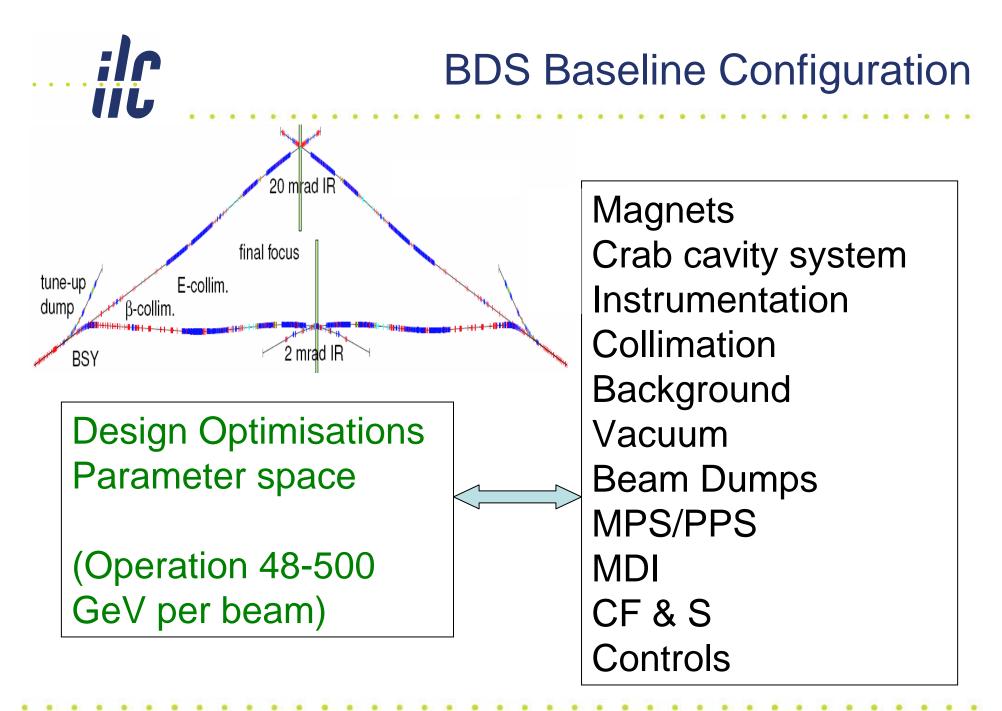
### **R & D Status of BDS**

BDS Area leaders

Deepa Angal-Kalinin, Hitoshi Yamamoto, Andrei Seryi

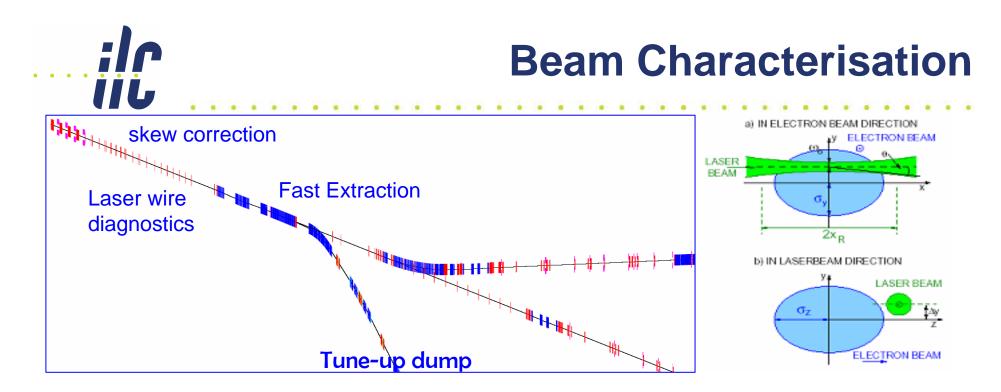
July 22, 2006, VLCWo6

1



July 22, 2006 VLCW06

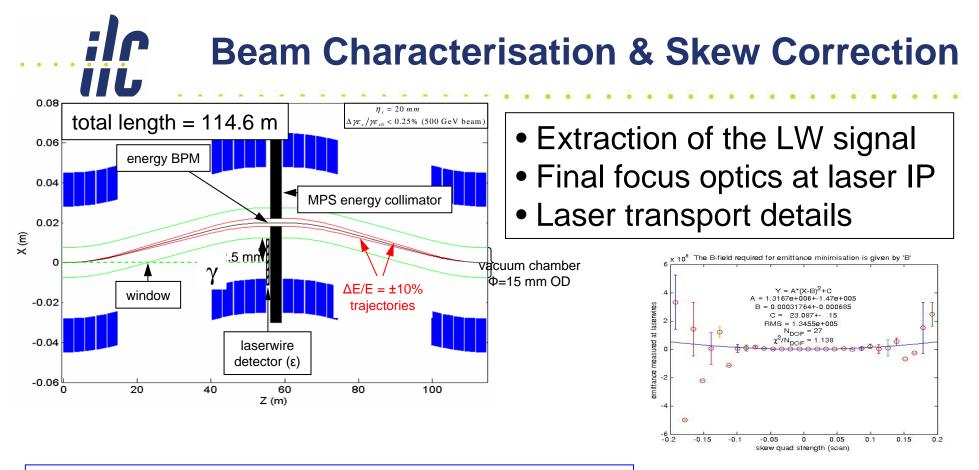
**Global Design Effort** 



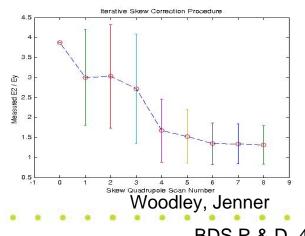
- Electron spot-sizes at laser wires ~1µm
  - laser waist should be smaller than this for emittance measurement
  - R&D programme on-going at ATF to address this
- 4 Vertical and Horizontal (2-D) LW stations required
  - R&D programme at PETRA to address this
- Other machine errors may dominate emittance measurement
  - beam jitter, residual dispersion, beta-function error, ....
- Intra-train scanning will require ultra-fast laser scanning techniques

LW collaboration

**Global Design Effort** 



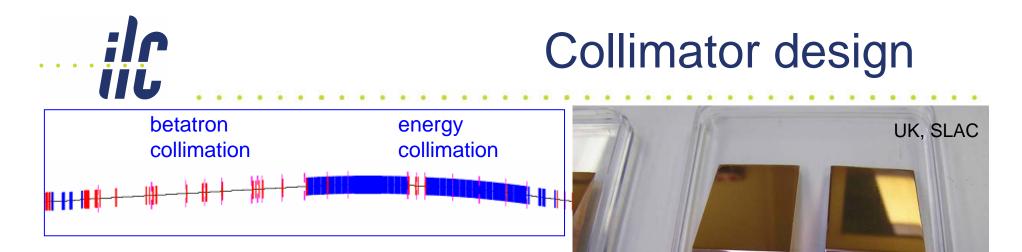
• Each skew quadrupole is scanned to minimise the beam spot sizes at the LWs • Skew correction procedure needs few scans on skew quadrupoles



July 22, 2006 VLCW06

**Global Design Effort** 

BDSR&D4



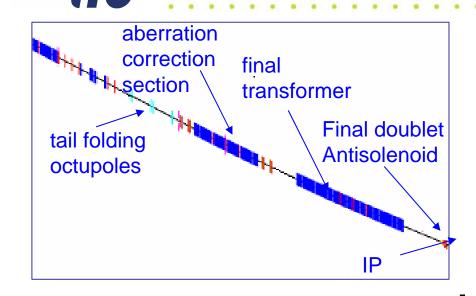
- Spoiler gaps : < 1mm
- Engineering design :
  - adjustable jaw spoilers
  - Absorbers
  - protection collimators
  - stoppers
  - masks
- Monitoring of damage to materials of the collimator jaws
- Alignment of spoilers

ESA Test beam for T-480 (UK,SLAC)

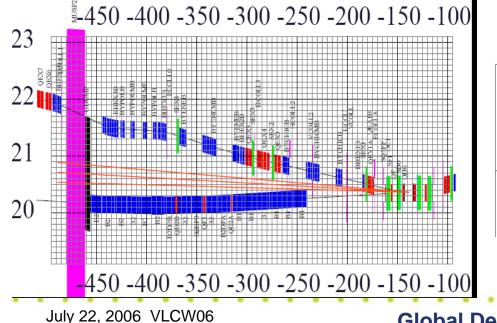
Wakefield & material response simulations require experimental tests to ensure the predictions. ESA, (FLASH), (CERN)

**Global Design Effort** 

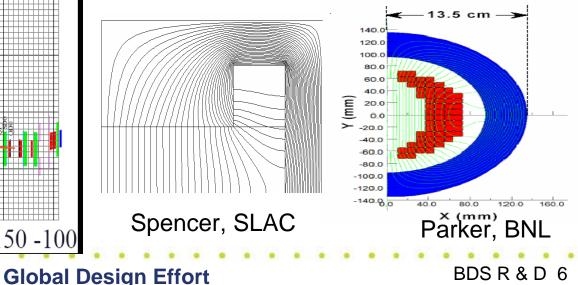
#### **Final Focus**



İİİ

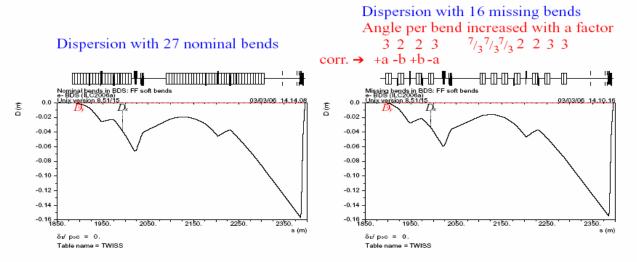


- The low field bends ~ 6 cm pole gap
- Operation at 48 GeV, the fields <20 Gauss
- 2 mrad : The photon cone should be able to pass near or through these bends to the photon dump
- Prototypes required



# Missing bend strategy at 500GeV CM

- Install less number of bends at 500GeV CM
- Bends can be split and arranged in strings so that decreasing the energy much below the nominal 500GeV CM will be done by switching off the strings.
- Details of this scheme need to be worked out.

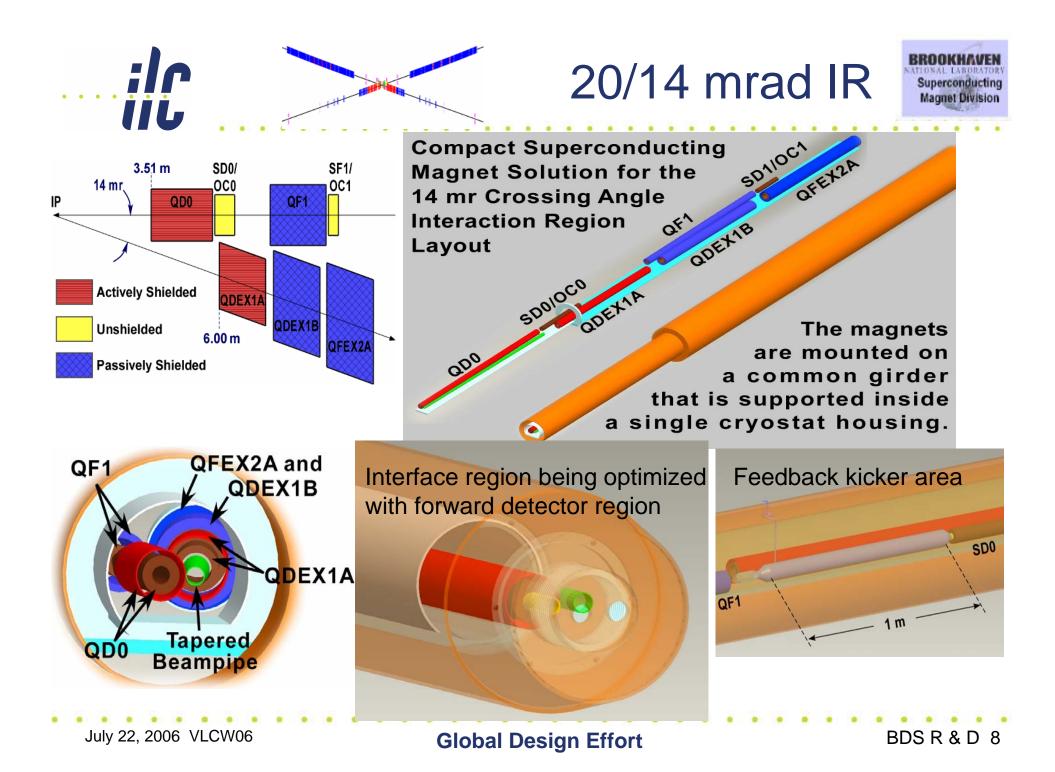


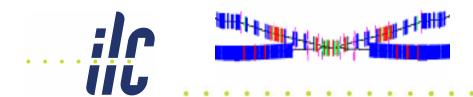
One of the possible configuration in the FF part (Nosochkov, SLAC)

• Additional corrections to the B5 bend angles, a = 4.01% and b = 14.26%, cancel the residual IP dispersion  $\eta_x^* = 78 \ \mu m$  (caused by missing bends) and maintain the X-position of IP.

July 22, 2006 VLCW06

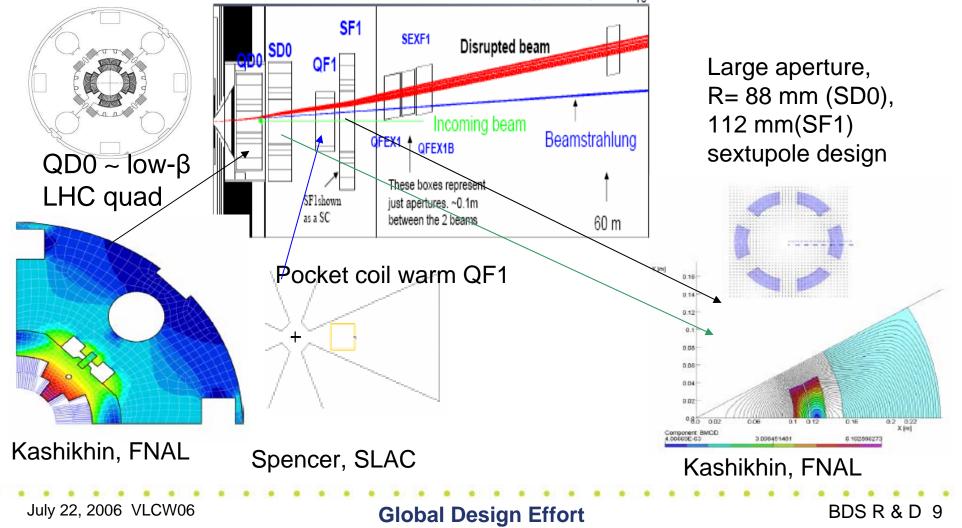
**Global Design Effort** 







To extract the disrupted spent beam+ beamstrahlung requires large aperture magnets



# 2 mrad IR magnets

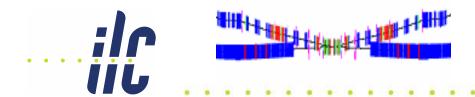
#### **Open Issues for NbTi Approach**

- More detailed calculations of magnetic center motion (SC magnetization, Lorentz forces, mechanics, iron saturation, hysterisis etc)
- $\bullet$  Present estimate is 1-5  $\mu$  magnetic centre stability
- Need to develop correctors, optimise magnet movers for larger magnet weight/size

#### Alternative approach using Nb<sub>3</sub>Sn

- LARP Technology Quadrupole should provide higher gradients (250T/m) in 90 mm aperture
- R&D goal : 300T/m in 90 mm aperture for high gradient quadrupole by 2009
- Higher field with Nb<sub>3</sub>Sn at 4.2K than with NbTi at 1.8K Kashikhin, Sabbi

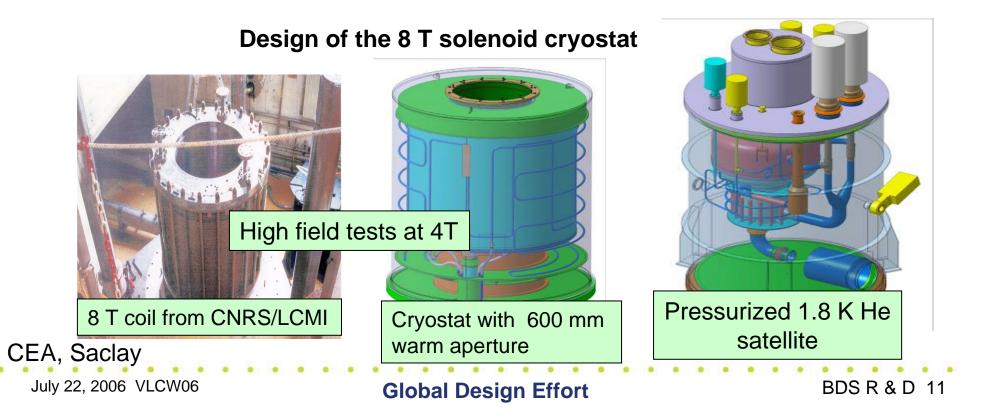
Global Design Effort

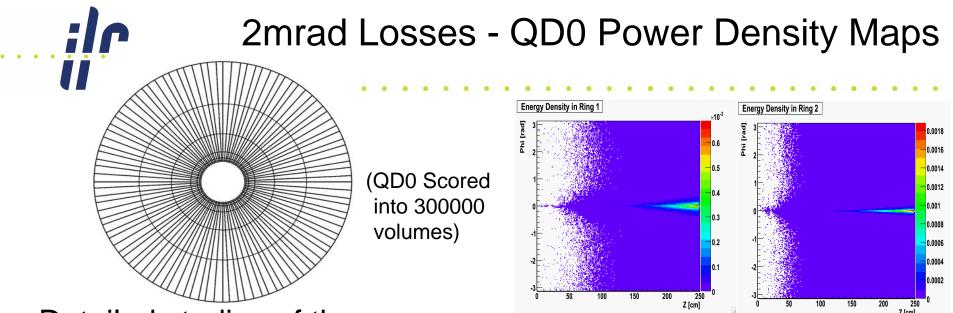


#### 2 mrad IR – QD0

• The construction of 1m long, 56mm aperture Nb<sub>3</sub>Sn quadrupole with no magnetic yoke - prototype at Saclay

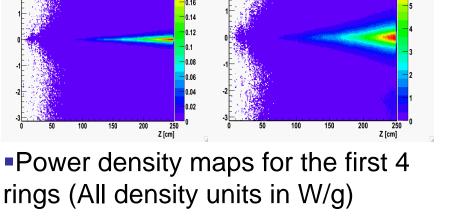
- Quadrupole collaring October 2006
- To test the high gradient performance and mechanical stability of an Nb<sub>3</sub>Sn SC large aperture quadrupole in an external solenoid field





/ Density in Ring 3

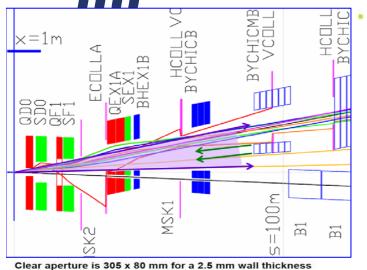
- Detailed studies of the localised power deposition in the SC magnets
- Tracking in BDSIM with shower development to give energy deposition
- The localised power deposition in QD0 can be controlled using Tungsten liners

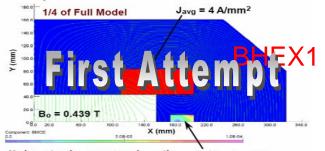


**Global Design Effort** 

Carter, RHUL

#### 2 mrad extraction line magnets





Make simple racetrack coils that go around poles and insert right/left cutouts with beam

|B| is about 1 gauss inside cutout region

QEX3

 Large apertures, high fields, beamstrahlung photons passing nearby, SR photons makes these magnets very challenging

- Power at 1TeV CM ~MW/magnet.
- Use of HTS? Pulsed magnets?
- There is interest from 3 regions investigating the possibilities
- Further feasibility study and design optimizations are needed
- Ongoing 2 mrad lattice
- optimisations at 500GeV CM will
- reduce the apertures for these

#### magnets

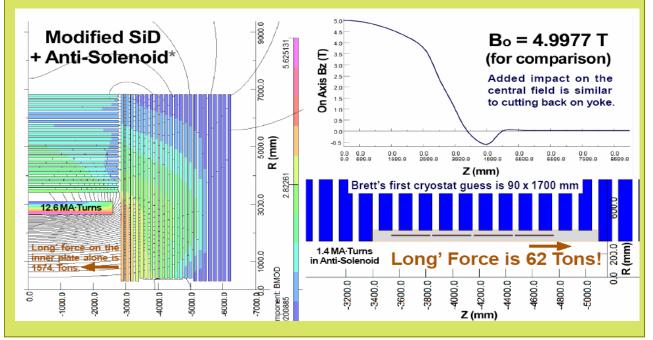
Kashikhin, Parker, Tompkins, Spencer, Kumada, Takano, Iwashita, Bondarchuk, Sugahara

**Global Design Effort** 

BDS R & D 13

July 22, 2006 VLCW06

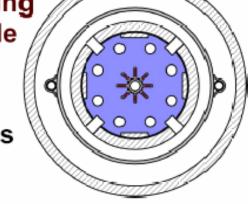
### Antisolenoids and Tail folding octupoles for both IRs



Antisolenoids (needed for both IRs to compensate solenoid coupling locally) with High Temperature Superconductor coils

Superferric TFOs (for beam halo handling) with modified serpentine pattern can achieve 3T equivalent at r=10mm





July 22, 2006 VLCW06

**Global Design Effort** 

### Vibration Work at BNL

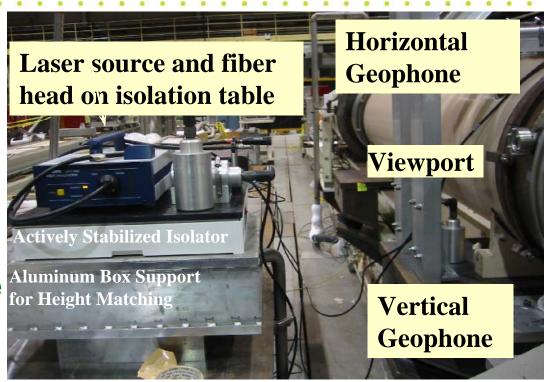
 Development of vibration measurements in a SC quadrupole in cold state.
 (Using existing RHIC arc quadrupole spare)

• Primary focus on:

İİİ.

 Developing ability to make measurements on a cold mass surrounded by a cryostat.

Amount of *additional* vibrations, if any, caused by
 cryogenic system.



#### Plans

• Develop a probe to measure quadrupole field center directly.

• Carry out preliminary vibration measurements using the laser system in an ILC-like mock up model (room temperature only)

July 22, 2006 VLCW06

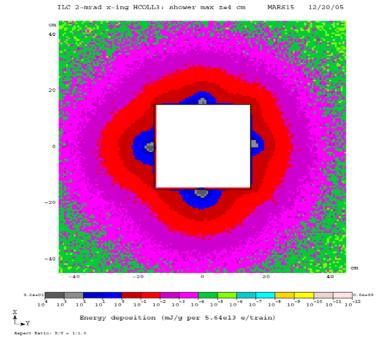
**Global Design Effort** 

BDS R & D 15

Superconducting Magnet Division

#### Beam Loss and Radiation Loads in IP and Extraction Lines

- Detailed STRUCT modeling of beam loss and design of protection masks.
- MARS calculations of radiation loads, heating, quench stability of SC magnets, radiation damage, radioactivation, shielding and impact on environment in detector, final doublet, extraction and incoming beamlines.



Dynamic heat loads up to 500 W/m
Power density above quench limit
Peak dose in coils up to 270 MGy/yr
2-mrad x-ing: 0.76 MW synch rad loss

Mokhov, Drozhdin, FNAL

July 22, 2006 VLCW06

**Global Design Effort** 

#### ilr iii

#### Vacuum Issues

- Vacuum design
- Requirement of < 10 nTorr in last ~500m from IP</li>
- Choice of material : SR, beam losses, resistive wall
- Instrumentation with optical windows
- Baking : BPMs tuning
- NEG coating?
- Photodesorption High critical energy of photons no experimental data
- Electron desorption no data exists for such high energy electrons
- Pumping ports and bellows : RF shielding heating and wake fields.
- Long chambers, misalignments of chambers wake fields

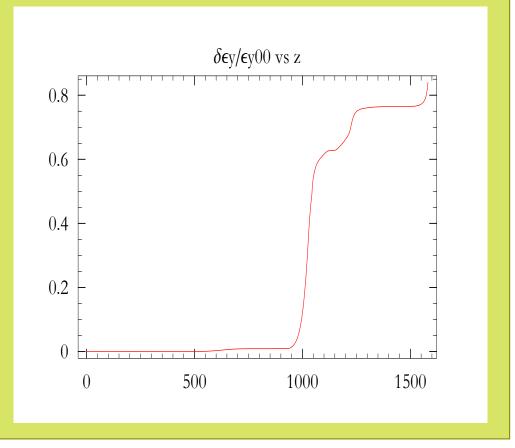
**Global Design Effort** 

#### Wakes in vacuum chamber

Emittance growth for 1sigma entrance beam offset and SS vacuum chamber unacceptably large.

Change to Cu or Al chamber and optimization of aperture reduces the growth to ~5% for 1 sigma initial offset

Misalignments of vacuum chamber can cause emittance growth – require further R&D



Bane, SLAC

ilr

İİĹ

**Global Design Effort** 

### Modified head-on extraction scheme

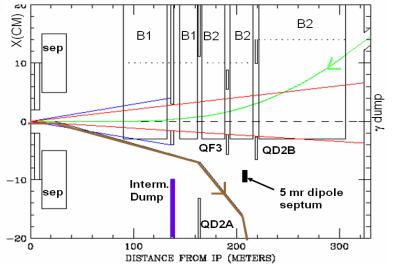
TESLA 'Head-on' scheme revisited : Based on LEP electrostatic separators at 25 kV/cm and QD2A off-axis quadrupole (*L.Keller*)

 Final focus optimised to bring the ES closer. Extraction line optics includes beam diagnostics similar to 2 mrad

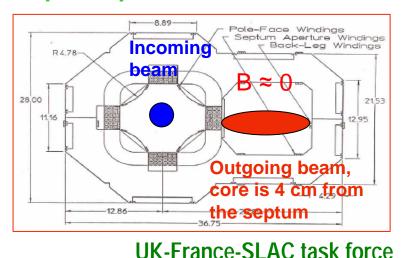
- Overfocussing of low energy tail particles need careful collimation design
- Design at 500 GeV CM, bunch spacing >300 nsec
- Need feasibility studies at 1 TeV
- parameters

July 22, 2006 VLCW06

Global Design Effort



#### QF3 modeled after PEPII/Babar IR Septum quad



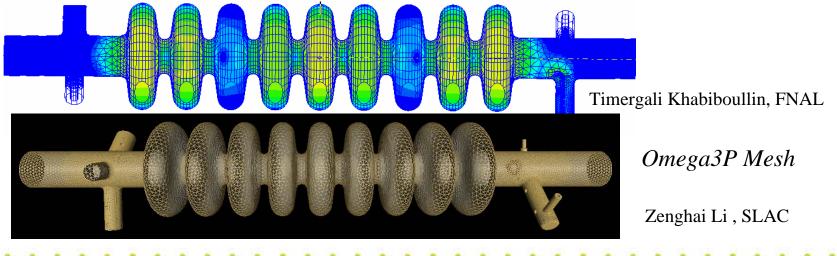
### Head-on extraction scheme : R&D

- Include fringe fields of incoming large aperture dipoles
- Detailed tracking studies to assess the beam losses,SR, back scattering, collimation etc
- Elucidate whether NbTi technology (~9T max on the conductor) can survive the external field from the solenoid, by a magnetic 3D calculation. (Nb<sub>3</sub>Sn Mandatory?)
- Integration of the FD (including correctors, skew quad, feedback kickers & BPMs) in the detector cryostat
- R&D on electrostatic separators for 1 TeV operation.
- Put LEP separators into an electron beam and hit the plates with the same amount of power as estimated from the power loss simulations as a function of electric field.

**Global Design Effort** 

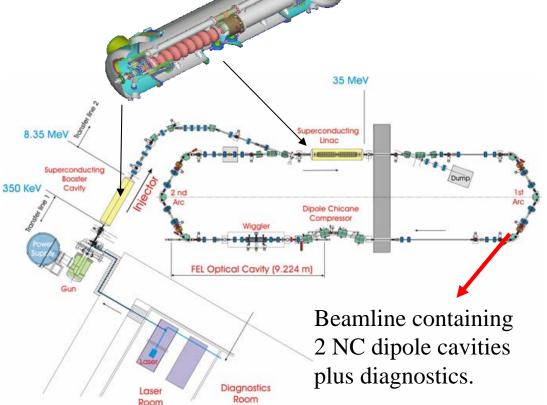
## Crab cavities : Ongoing R&D (1)

- High reliance on crab system to recover the luminosity loss for large crossing angle IR needs the guarantee of the performance in the presence of realistic beam.
- Suitability of 3.9GHz CKM deflecting mode cavity developed at FNAL as a crab cavity – by FNAL, UK, SLAC
- Long range and short range wake fields are being investigated. Input and mode couplers need different designs.

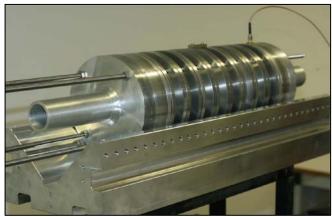


**Global Design Effort** 

#### ilr Crab cavities : Ongoing R&D (2) İİĻ **Phase Control Beam Tests Test Model Cavity** on Daresbury ERLP in 2007



### **Verifications**



- Model will be used to evaluate:
  - Mode frequencies
  - Cavity coupling
  - HOM, LOM and SOM Qe and R/Q
- Flexible modular design

Goudket, Kalinin, Ma, Daresbuty

July 22, 2006 VLCW06

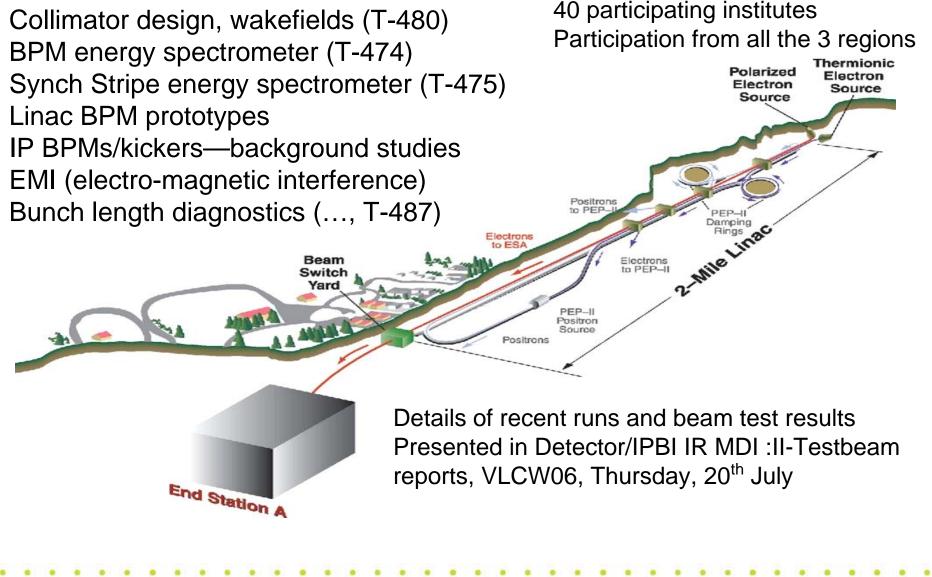
**Global Design Effort** 



### Beam dump

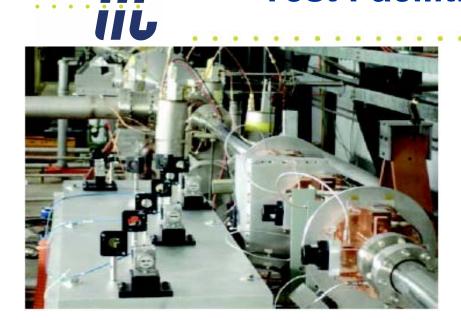
- Base line has 6 full power (11/18MW) beam dumps pressurised water dump
- Window prototypes and beam tests
- Remote handling
- Photon dump
- Alternative : Nobel gas based dump
  - 1 km of Ar with a cooled Fe jacket acts as a scattering target and blows up beam
  - Issues include heating of the gas, activation and ionisation effects
  - Needs R&D to prove feasibility
- Or, the hybrid dump

## Test Facilities : End Station A, SLAC

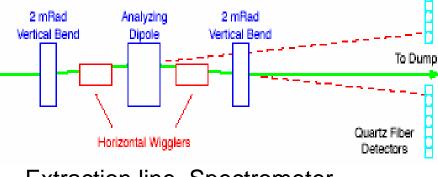


**Global Design Effort** 

#### **Test Facilities : End Station A, SLAC**

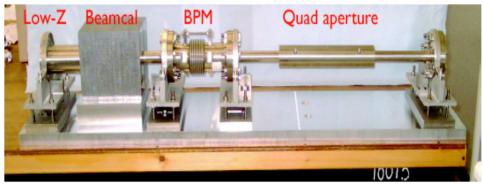


BPM Spectrometer : 3 SLAC style and 3 ILC style BPMs

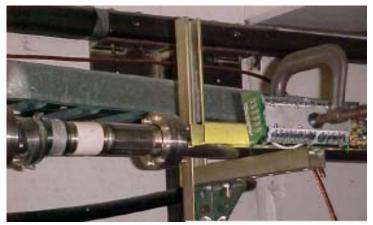


Extraction line Spectrometer

Emulate extraction line in ESA, look for effects on BPM with backgrounds



Electromagnetic background in FONT



EMI Pick : Ceramic gap +SLD/VXD3 readout → Reproduce original failure mode

July 22, 2006 VLCW06

**Global Design Effort** 

# **ESA test beam program overview**

Strong collaborations for important ILC beam tests, addressing ILC luminosity and ILC precision

- Energy spectrometer R&D and beam tests are necessary to test capability for 100ppm accuracy; significant impact on machine design; new BPMs being designed and built in theUK
- 4 test beam experiments have been approved; additional ones in preparation or under study
- Successful 5-day commissioning run in January 2006, 2-week Run 1 in April/May and Run 2 in July
- Plans to continue into FY07 and FY08, parasitic with PEP-II operation. Studying possibilities to continue into LCLS era.

July 22, 2006 VLCW06

Global Design Effort

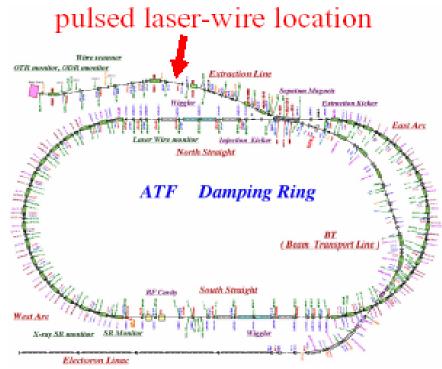
Woods, Boogert BDS R & D 26



ATF, KEK

J. Urakawa

- ATF Laserwire– Currently limited by laser profile at 18µ
- NanoBPM Try to reduce 17 nm to 5 nm
- FONT4 Digital Feedback processing with latency <150 nsec
- Shintake monitor Improve from 70 nm (FFTB) to 35 nm (ATF2)
- Profile monitor with optical cavity



ATF – Participation from all the 3 regions.

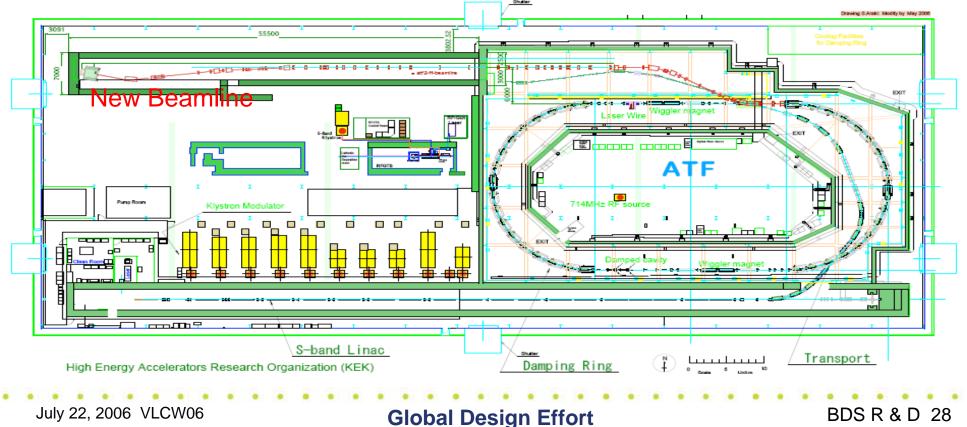
July 22, 2006 VLCW06

**Global Design Effort** 



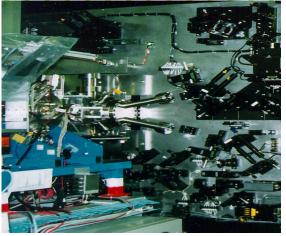


- (A) Small beam size Obtain  $\sigma_y \sim 35$ nm Maintain for long time
- (B) Stabilization of beam center
  - Down to < 2nm by nano-BPM Bunch-to-bunch feedback of ILC-like train

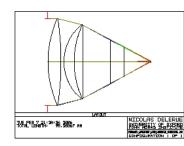


# Advanced beam instrumentation at ATF2

- BSM to confirm 35nm beam size
- nano-BPM at IP to see the nm stability
- Laser-wire to tune the beam
- Cavity BPMs to measure the orbit
- Movers, active stabilization, alignment system
- Intratrain feedback, kickers to produce ILC-like train

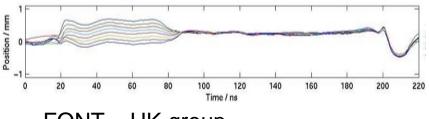


IP Beam-size monitor (BSM) (Tokyo U./KEK, SLAC, UK)



Laser-wire beam-size Monitor (UK group), low-f optics





FONT – UK group

Cavity BPMs with 2nm resolution, for use at the IP (KEK)



Cavity BPMs, for use with Q magnets with 100nm resolution (PAL, SLAC, KEK)

July 22, 2006 VLCW06

**Global Design Effort** 

## Moving into TDR Phase

- Integration of FD, feedback, correctors inside the detector, cryostat : For both the interaction regions : 2/20, 0/14 mrad
- Integration of the beam lines
- MPS, failure scenarios and PPS
- Stability measurements for critical elements
- Feasibility and optimisation of extraction line magnets (2 mrad)
- Wake fields : with all the details
- Details of water dump and R&D for gas dump feasibility
- Prototypes for large aperture SC magnets, effects of external solenoid field, stability studies
- Crab cavity prototypes and demonstration of phase stability
- Clear path to g-g, e-e- updates

**Global Design Effort** 

### Moving into TDR Phase

- Limited resources : Clear path to define the TDR work and R&D for baseline and alternatives.
- Coordinated R&D plans with more engineering resources are submitted for next three years in UK and for the next year in US. Uncertainty in the final approval may need distribution of resources.
- Need to organise the design and engineering efforts.
- Plan to make a detailed R&D plan with priorities for the area soon.