



ILD Forward region

Matthieu Joré – December the 12th



- Forward support tube
- LHCal
- Forward region integration



- Requirements on support tube
 - Support all the forward components
 - Good vibration performance (QD0 stability)
 - Allowable amplitude
 - Few mm in static load
 - About 50nm for ground motion (IR interface document)
 - Alignment system is needed (in a mm range)

Solution layout



2 vertical

- Square support tube fixed on a pillar and tension rods
 - Square shape is stiffer (ab. 40% less deformation / round)
 - Better stability behavior than cantilever solution
 - Alignment performed with tension rods length (H/V + tilt)
 - Independent of EndCap
 - Rods have a rectangular shape



MDI/Integration meeting

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M. Joré – ILD Forward region

Tension rods choice



- Calculation inputs :
 - Effort on each vertical tension rods = 26000N
 - Safety coefficient = 6
 - Dimension of each rod = 3mx50mm width

$hickness > F \times s$	$Def = \frac{F \times length}{F}$	
$\operatorname{Re}\times width$	$bcf = thick \times width \times$	E



• Results :

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	X0(mm)	Re(Mpa)	E(Mpa)	Thermal expansion coef.	Thickness needed (mm)	Deformation (mm)	Material budget (%X0)	Delta µm/°
316L	17,9	300	200000	1,50E-05	10,40	0,75	58,1%	45
Be	353	60	300000	1,23E-05	52,00	0,10	14,7%	36,9
TA6V	35,9	1000	105000	8,00E-06	3,12	4,76	8,7%	24
Carbo HR/epoxy	302	1200	130000	3,60E-06	2,60	4,62	0,9%	10,8
AU4G	89	240	75000	2,26E-05	13,00	1,60	14,6%	67,8

- Choice : Carbon fiber/epoxy
 - Lowest material budget (<1%X0 in 2 small areas 2,6 mm thick)
 - Better thermal stability : support tube position is stable
 - But big deformation ⇒ correction needed

Integration of those rods



- Adjustment of the support tube position
 - = Adjusting the tension rods length
 - Put in a "dead" area
 - Simply realised



- Connection to the support tube
 - = Titanium arms bolted to support tube



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FEA calculations





LHCal mechanical design



- LHCal main characteristics :
 - 40 layers of Tungsten (10mm thick 4,17 λ)
 - Silicon readout (3mm thick)
- Construction :

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- Split in 2 parts
- Supported by 2 vertical plates (closer to BP & stiffer)
- Tungsten plates guided by forward support
- Silicon inserted between Tungsten plates



LHCal electronic & cabling



Electronic

- Electronic boards integration
 - Top & bottom



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- Between LHCal & HCal EC



Forward region integration



- ECal plug (or ring) mounting :
 - Bolted on forward support
 - Mechanical design (see marc's slides)

Scews

• LumiCal

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- Intermediate support bolted on forward support
- Under designed by Lumi group
- Need closer discussion with them

Cabling scheme

ilc







Inner cables/services between Lumi and ECal plug



30x600mm available behind ECal plug



→ Need inputs from inner detector groups

Conclusions



- Forward support tube
 - CFRP tension rods for a better mechanical behavior
 - Need to perform ground motion calculations

(Maybe need support from Yamaoka san)

- Need to evaluate compatibility with a round support tube
- LHCal
 - First mechanical concept
 - Need more detail on electronic boards
- Forward region integration
 - Some space is available for cables/services for inner detectors
 - Need more details from inner groups (number of cables,etc..)
 - Need discussion with LumiCal people on supporting system

Thanks for your attention.