

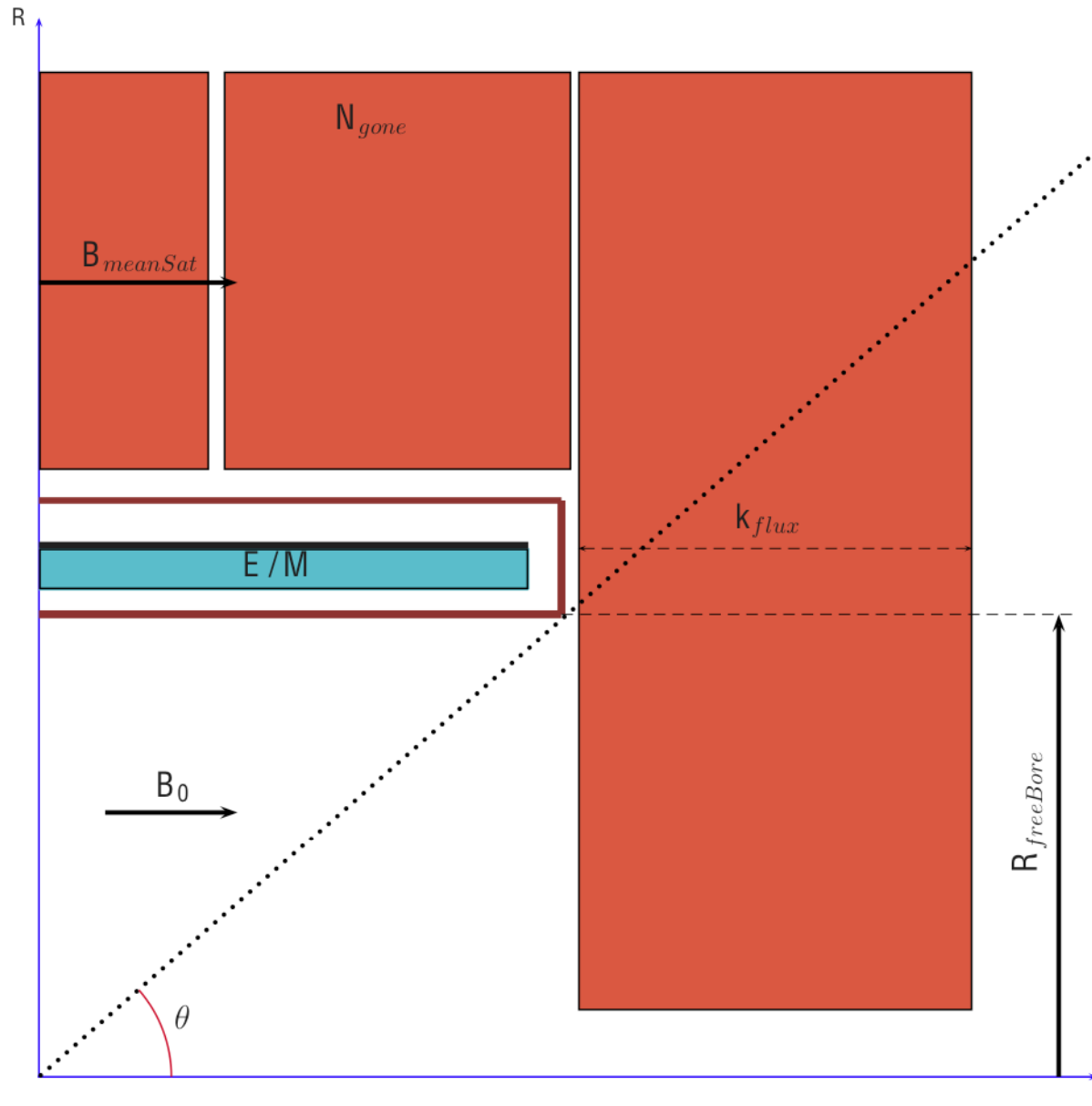


Parametric Model for Yoke + Coil

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Parametric Model for Coil+Yoke



**Valid for
CMS
SiD
ILC
and
CLIC**



Definition of Main Parameters

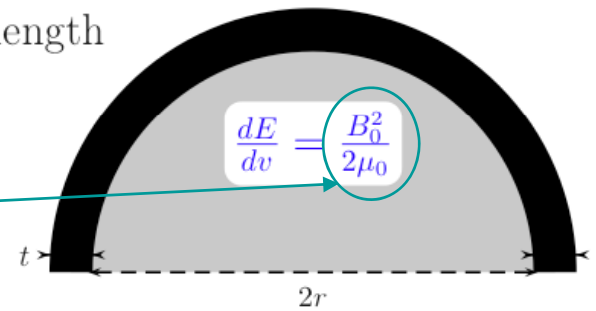
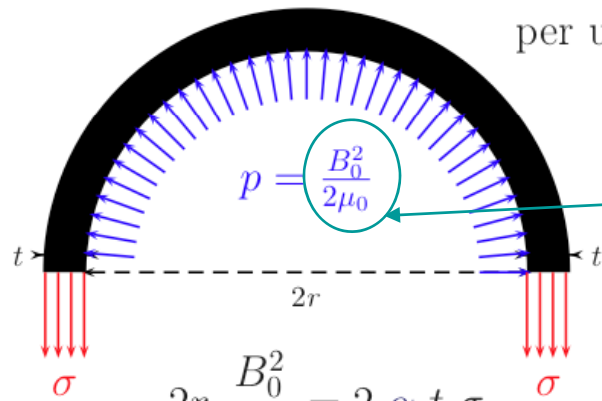
- **B0**: Central Induction
- **RfreeBore**: Inner Radius of Vac tank
- **theta**: Distribution Barrel/Endcap
- **BmeanSat**: Mean Saturation of Iron in Central Plane
- **kflux**: Fraction of Flux crossing Endcap at RoutWinding
- **Ngone**: Yoke number of sides of polygon
- **E/M**: Ratio of Magnetic Stored Energy per kg of Cold Mass



Specific Stored Energy Vs. Strain Coil is a Thin Tube

Force consideration

Energy consideration



α : ratio of structural material

$$\frac{B_0^2}{2\mu_0} \pi r^2 = 2\pi r t \rho \frac{E}{M}$$

ρ : density of aluminum

with hoop strain $\epsilon = \frac{\sigma}{Y}$ then :

Y : Young's modulus of aluminum

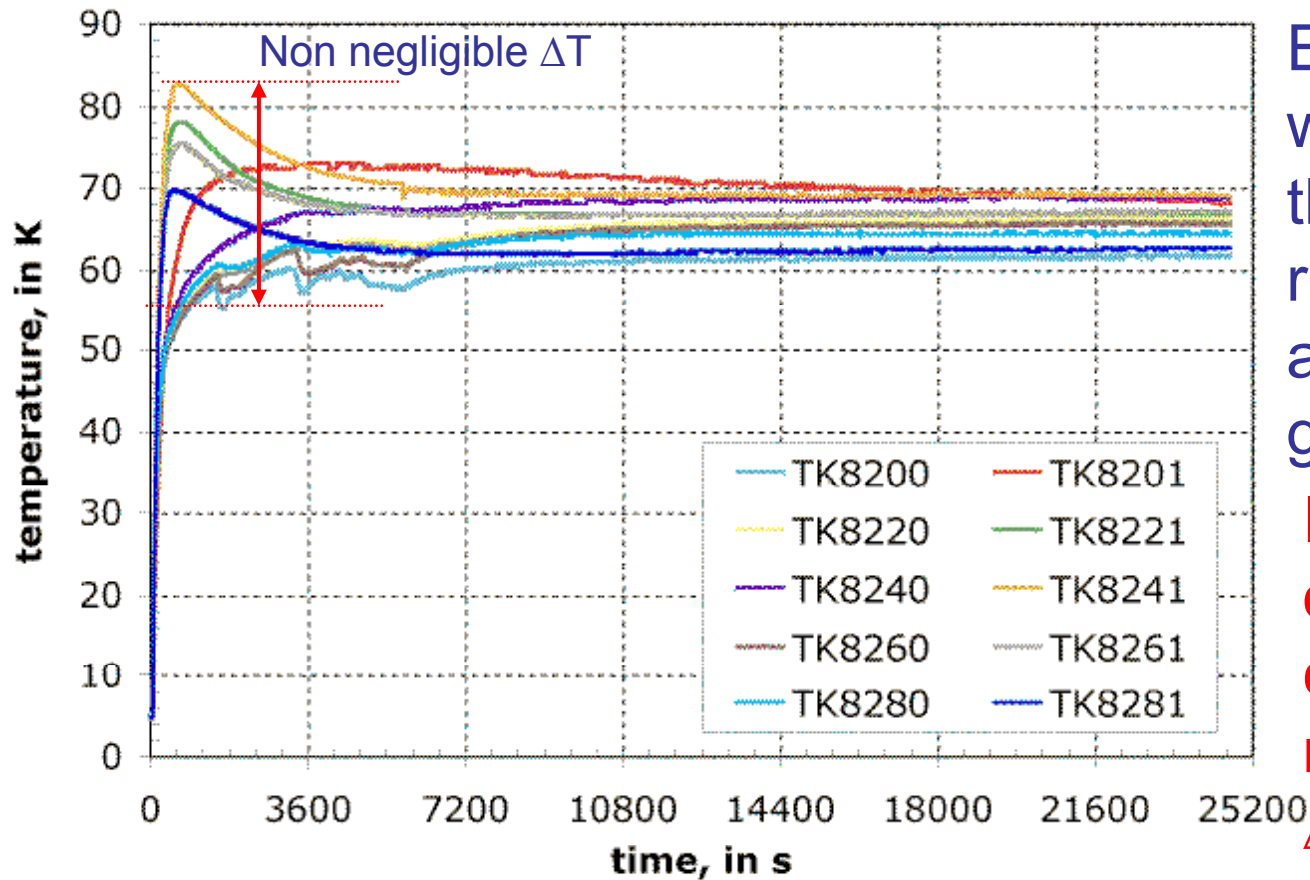
$$\frac{E}{M} = \alpha \frac{Y}{2\rho} \epsilon$$

This is the limiting factor!



Temperature distribution in CMS coil during a fast dump with 50% extraction and $E/M=12\text{kJ/kg}$

Fast dump analysis in CMS



With $E/M=12\text{kJ/kg}$, when all is OK, the mean Temp. reaches 70K with a thermal gradient of 25K.

If all the energy is dumped in the coil the Temp. reaches $130\text{K} + \Delta T$, and this is a 'safety limit'!



B_0 and r do not appear in the Formula

$$\frac{E}{M} = \alpha \frac{Y}{2\rho} \epsilon$$

0.6 in CMS conductor < 1

Neither B_0 nor r appear in the formula!

\Rightarrow When increasing B_0 or r more material has to be added to maintain E/M at the same value of 12 kJ/kg.

\Rightarrow This material is available to limit the strain at 0.15 %, or less if α can be increased.



B_0 and r do not appear in the Formula

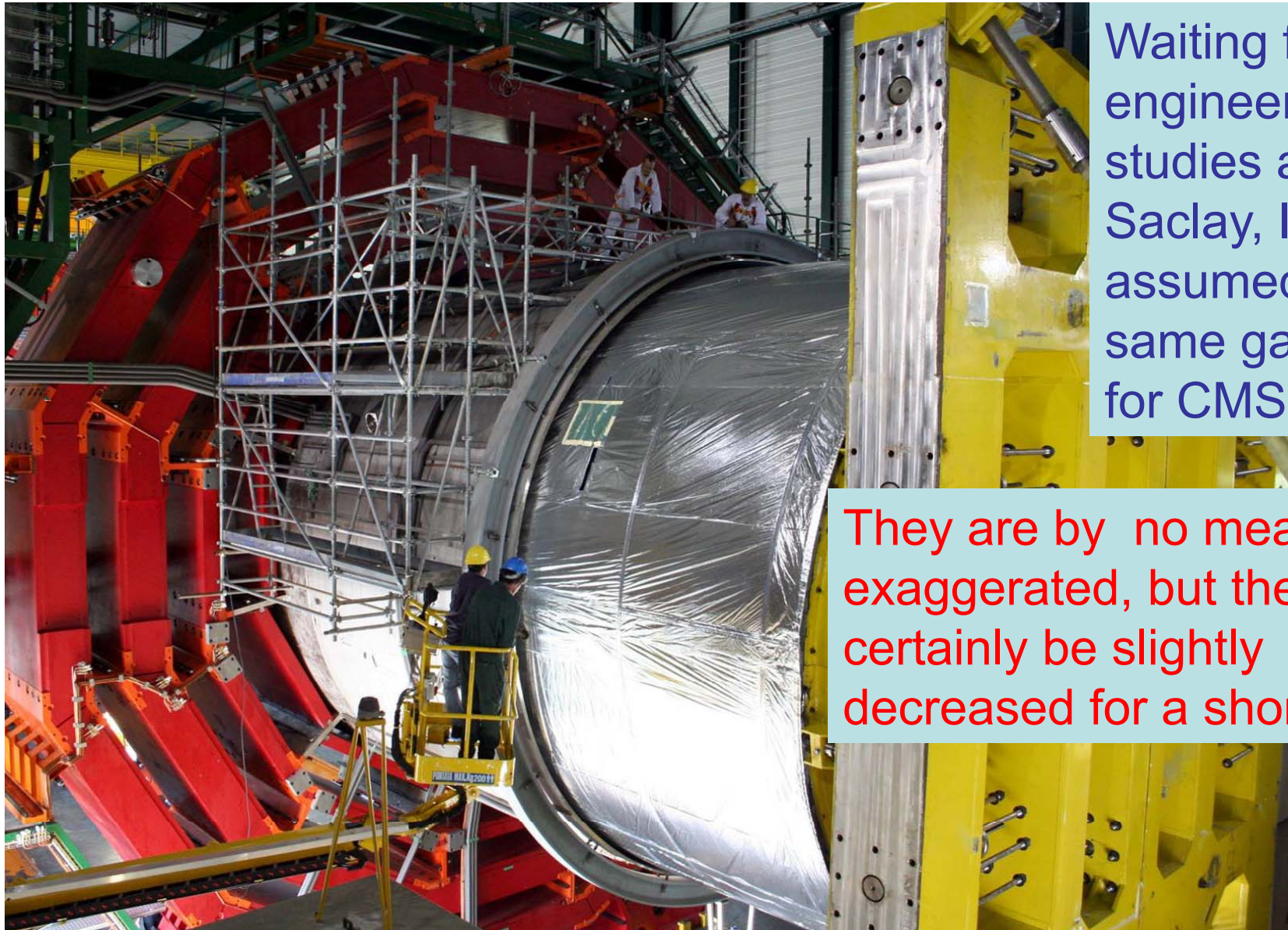
Thus there is nothing magic with B_0 or r !

However, B_0 and r are not without influence
on difficulties and cost!

Not forgetting the cost of the return yoke
if one wants to limit the stray field!



Radial gaps in Coil System

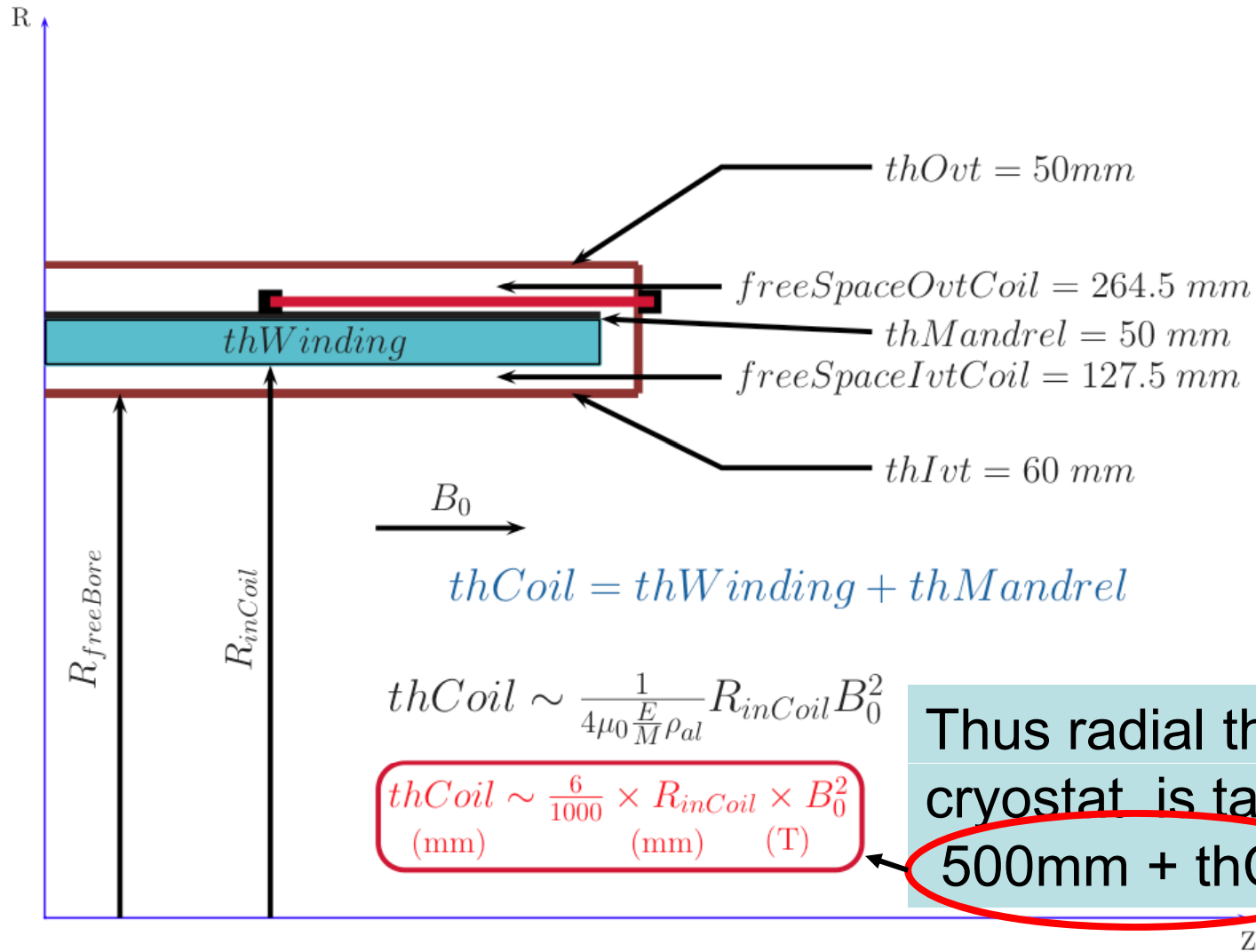


Waiting for new engineering studies at Saclay, I have assumed the same gaps as for CMS.

They are by no means exaggerated, but they can certainly be slightly decreased for a shorter coil.

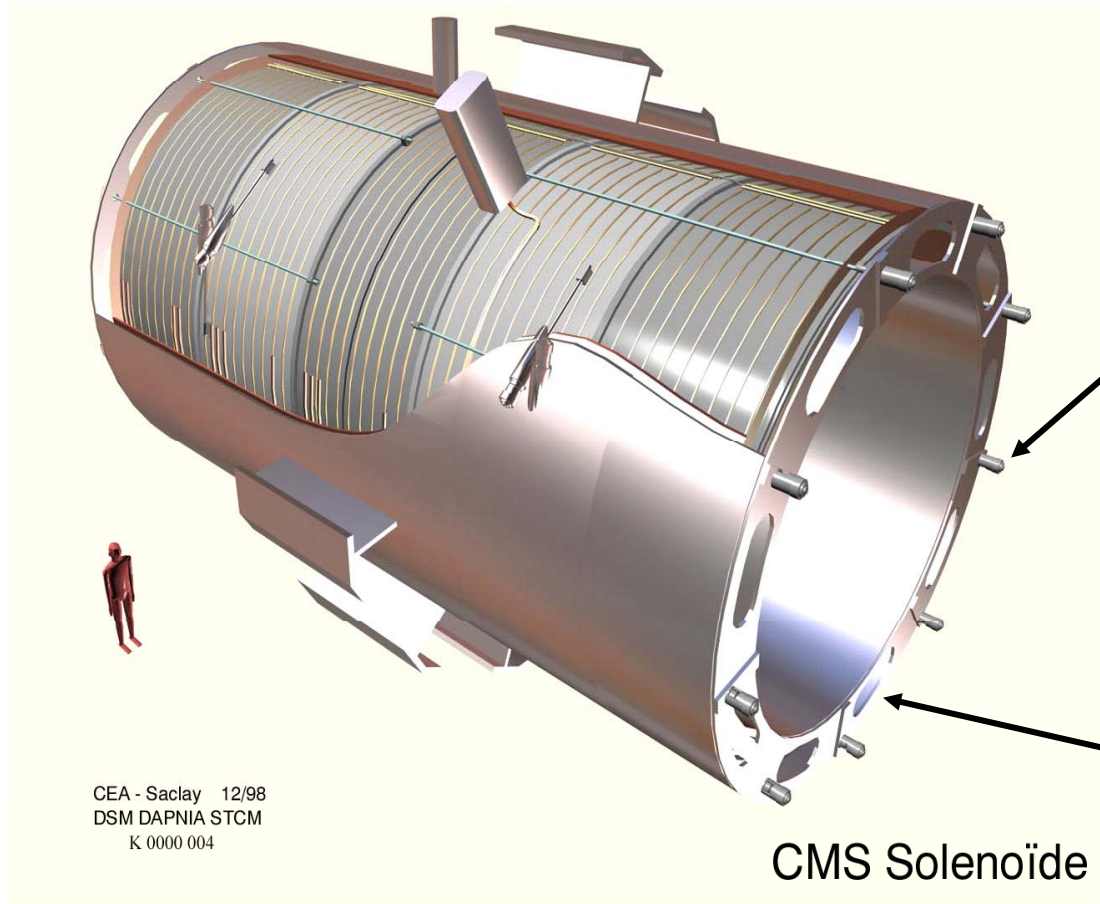


Radial gaps in Coil System





Z gaps in Coil System

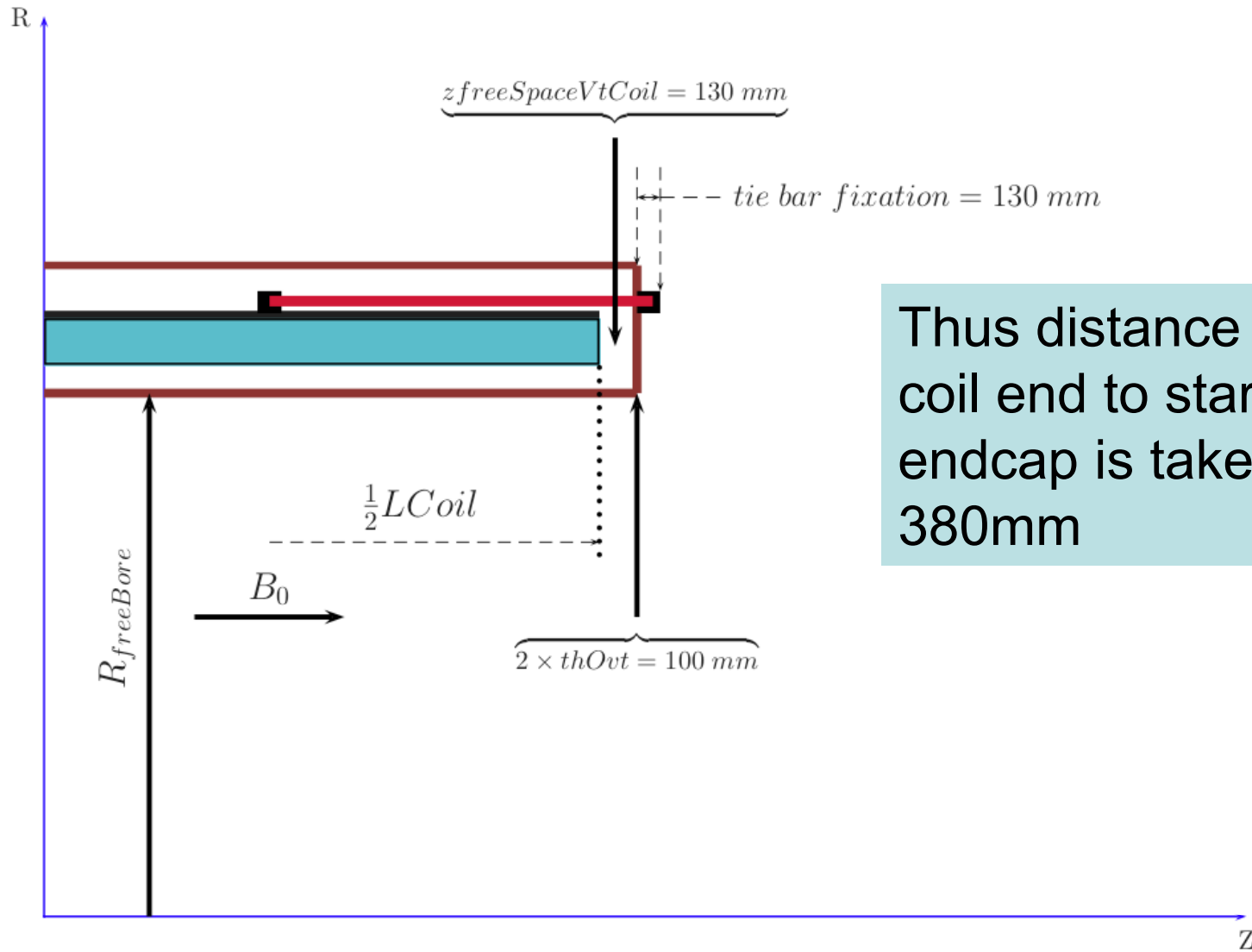


Tie bars to stabilize the cold mass inside the Vac Tank. They protrude!

The flange is a complex structure



Z gaps in Coil System



Thus distance from coil end to start of endcap is taken as 380mm



Parametric Model for ILD-Results-I

**For exemple here: 4T and RfreeBore=3440mm
1/2LBarrel= 3.992 m (ILD0)**

Status	Input	Name	Output	Unit	Comment
					Simulation of ILD 4T/3.44m/4m -- 17 January 2009

	4	B0		T	Central field
	3,44	RfreeBore		m	IVT inner radius
	41,2903511	θ		deg	$\tan(\theta)=R_{freeBore}/L_{outOVT}$
	12	EoverM		kJ/kg	Specific magnetic energy=>Temperature after Dump
	2	BsatBarrel		T	Mean saturation in central plane of Barrel Yoke
	,712	coefFlux		-	percentage of Flux going through Endcap
	12	Ngone		-	Number of sides for Barrel yoke

Parameters adjusted to get the yoke thicknesses of ILD0



Parametric Model for ILD-Results-II

RoutIvt	3500	mm	IVT outer radius
RinCoil	3627,5	mm	Coil inner radius ← +50 mm
RoutWinding	3930,1	mm	Winding outer radius
RoutCoil	3980,1	mm	Coil outer radius ← +50 mm
RinOvt	4244,6	mm	OVT inner radius
RoutOvt	4294,6	mm	OVT outer radius ← +100 mm
RinBarrel	4444,6	mm	Yoke inner radius
ThIroninBarrel	2390,3	mm	Thickness of iron in Barrel ← +100 mm
ThBarrel	2790,3	mm	Thickness of Barrel Yoke
RoutBarrel	7235	mm	Outer radius of Barrel on flats ← +100 mm

LoutOVT	3917	mm	Half outer length of OVT
LCoil	3667	mm	Half length of coil
LBarrel	3992	mm	Half length of Barrel
ZbeginEndcap	4042	mm	Start iron for Endcap
ThIroninEndcap	2588,3	mm	Thickness of iron in Endcap
ThEndcap	3088,3	mm	Thickness of Endcap
ZendEndcap	7130,3	mm	Stop iron for Endcap



Parametric Model for ILD-Results-III

ThWinding	302,6	mm	Thickness of Winding
ThCoil	352,6	mm	Coil thickness (Winding + Mandrel)
Flux	179,54	Wb	Flux
StoredEnergy	2,04	GJ	Stored Magnetic Energy
MassCoil	170	t	Mass of the coil including mandrel
MassBarrel	5520	t	Mass of Barrel
MassOneEndcap	3398	t	Mass of one Endcap
MassYoke	12316	t	Mass of Yoke = Barrel + 2*Endcaps



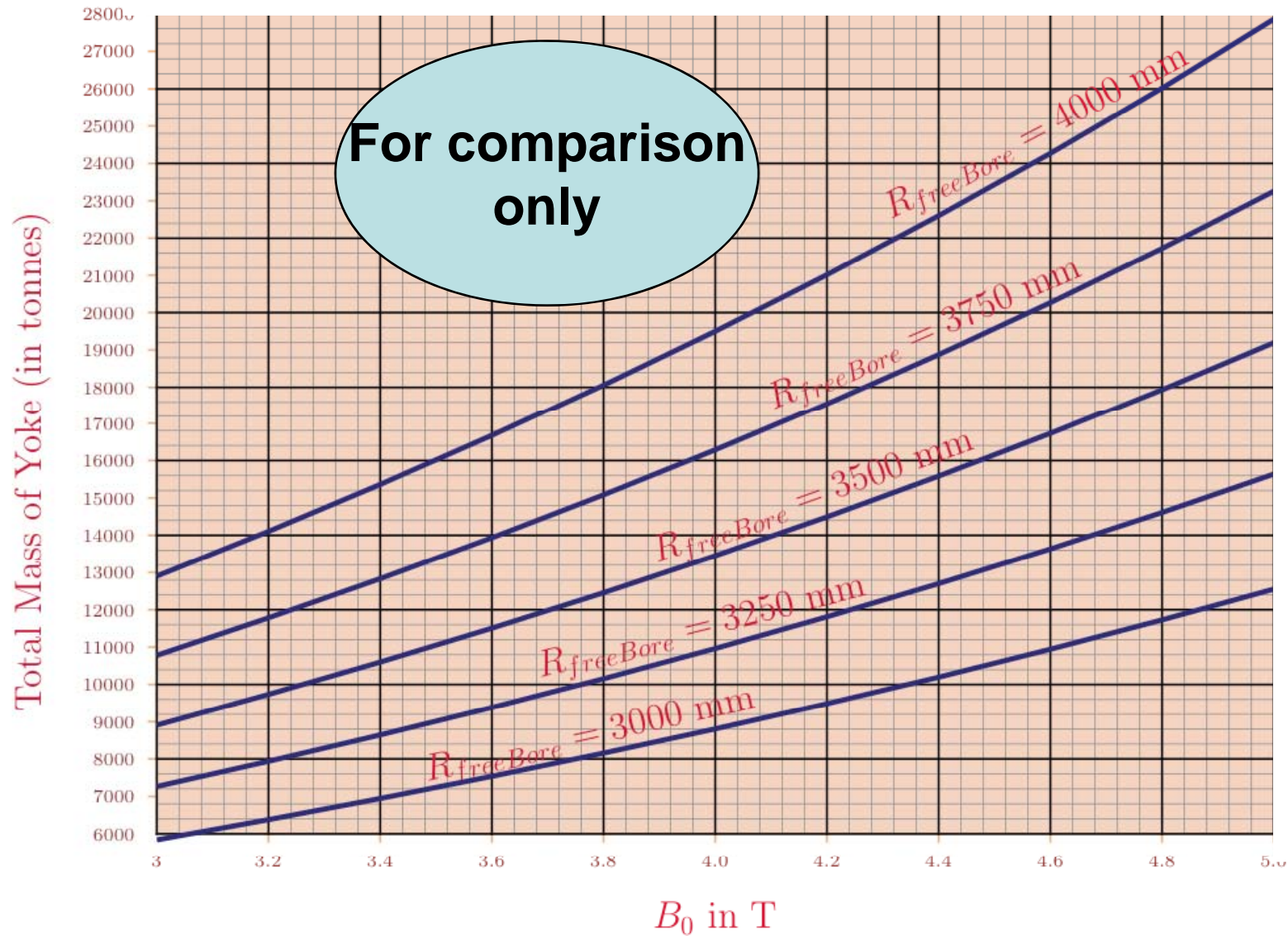
Parametric Model for ILD-Results-IV

Status	Input	Name	Output	Unit	Comment

	3,5	PriceIronperKg		Euro	unit price of iron yoke including assy: 2000 prices
		PriceYoke	43,1	MEuro	2000 price of Yoke Structure, including assembly
		PriceYokeAncillaries	8,5	MEuro	2000 price of Yoke ancillaries and moving system
		PriceCoil	37,6	MEuro	2000 price of Coil + VT plus all ancillaries
		overCostSiteWinding	4,8	MEuro	=>Site winding if RoutCoil > 3.5 m
		TotalCost2000	94	MEuro	2000 price of Magnet System
	10	CumulativeInflation		%	cumulative inflation since 2000
		TotalCostActualized	103,4	MEuro	Actual Cost of Magnet System

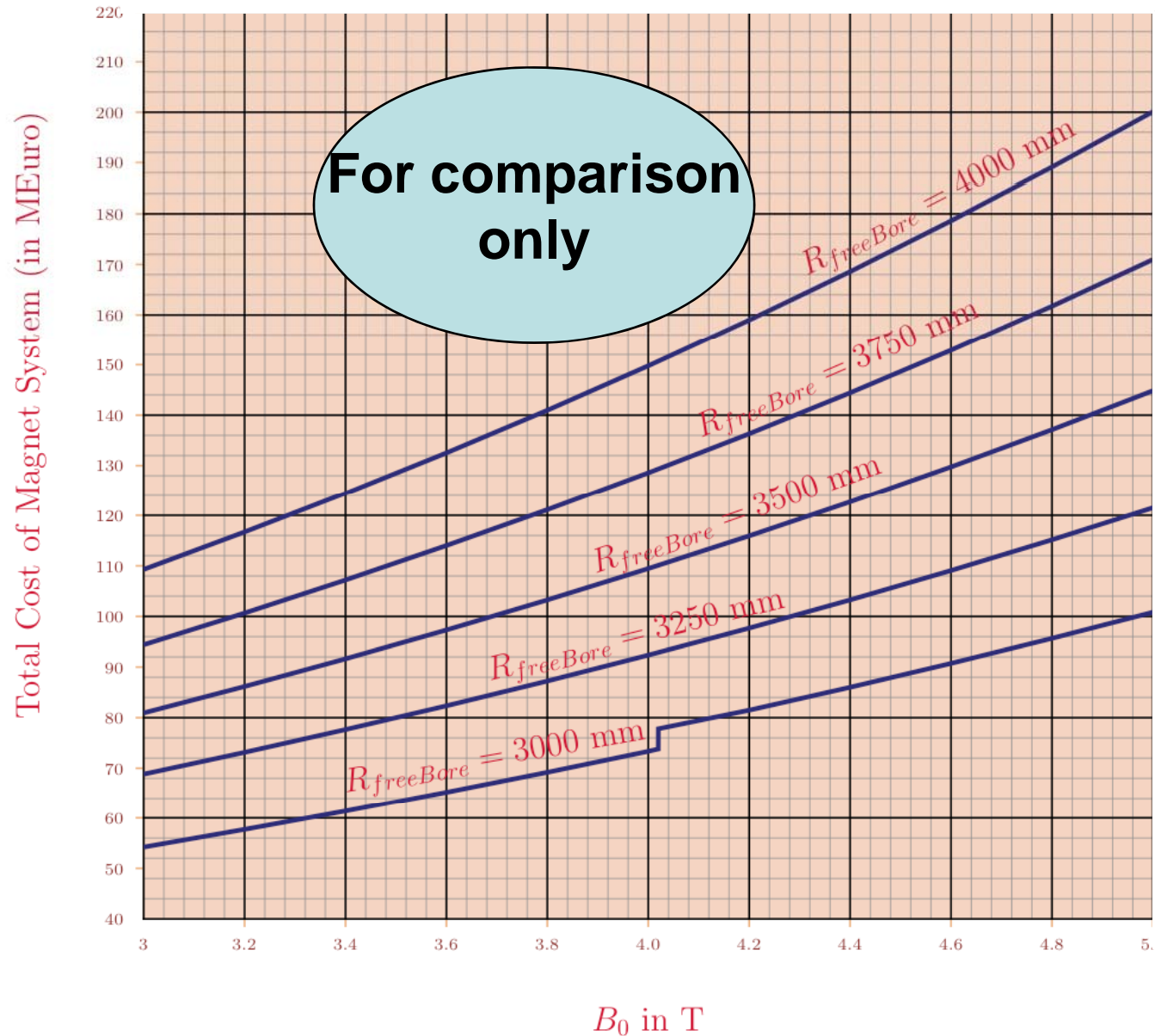


Mass of Yoke in tonnes



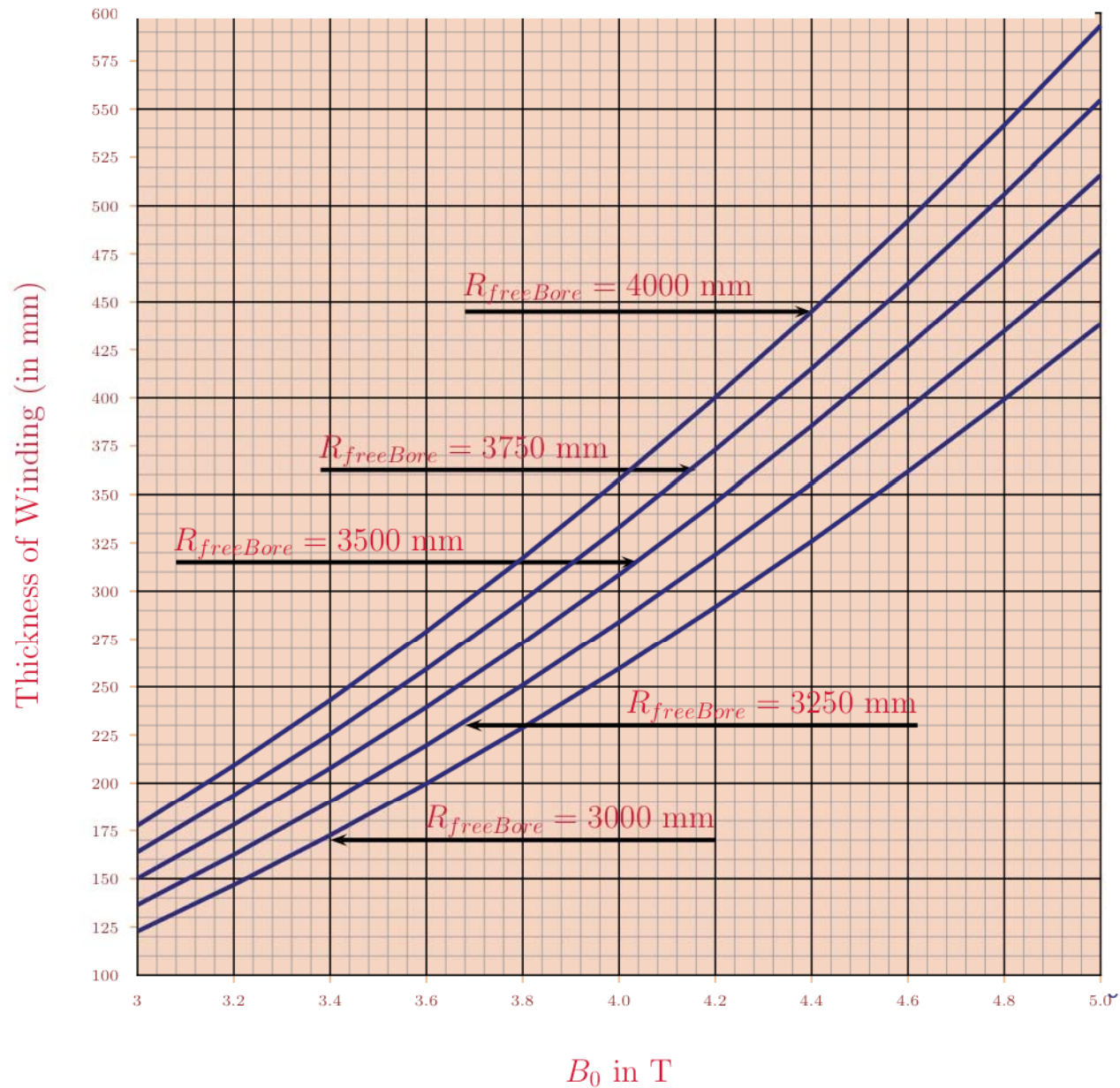


Total Cost of Magnet System in M€





Thickness of Winding (in mm)





Conclusions-I

- The only parameter to watch is the non negligible increase of current in the side modules to better homogeneity.

As mentioned by Kircher, to respect both E/M and strain in these modules without increasing the coil thickness, the use of the upgraded conductor proposed by CMS two years ago, is mandatory

- It is thus important to launch the industrial R&D development program proposed already one year ago by CERN, Saclay and Genova, to replace pure aluminum by “Yamamoto’s alloy”.



Conclusions-I

- There is large penalty in cost to increase R_{freeBore}
- There is another one to increase B_0 , and technical difficulties for the coil are increased for $B_0 > 4\text{T}$
- A heavy yoke brings further penalties in logistics in particular in the push-pull scenario
- The increase of current in the side modules to better homogeneity needs to be confirmed by the R&D program
- Otherwise I find the ILD choice (3.5 -- 4T, 3440mm) a good choice