

Spanish Network LoI contribution



IFCA

SiD LoI preparation workshop, SLAC 3th March 2009

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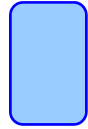


Centro Nacional de Microelectrónica



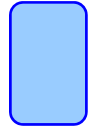
IMB

Caveat



- In this talk just the current Spanish contribution the LoI
- See tomorrow's R&D session for a complete review of Spanish consortium activities.

Members and R&D lines



IFCA (Santander)
TRACKING; mechanics
alignment; uStrips.

USC (Santiago de Comp.)
VTX; TRACKING, 3D
sensors, DEPFET

CNM, UB, URL (Barcelona)
VTX; TRACKING; sensors,
R/O electronics; DEPFET



IFIC (Valencia)
ACCEL, VTX, TRACKING;
BPM, mechanics,
DEPFET

CIEMAT (Madrid)
ACCEL; CALO;
mechanics, RPC R/O

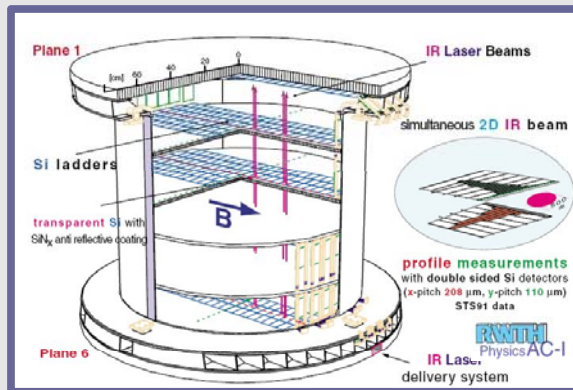
■ Statement of the issue:

- ❑ The ultimate alignment precision will be achieved by track-based alignment algorithms. BUT ...
....a real time monitoring of the vtx/tracker stability/deformation during detector normal operation (thermal, magnetic loads) and pull-push procedure is a MUST.

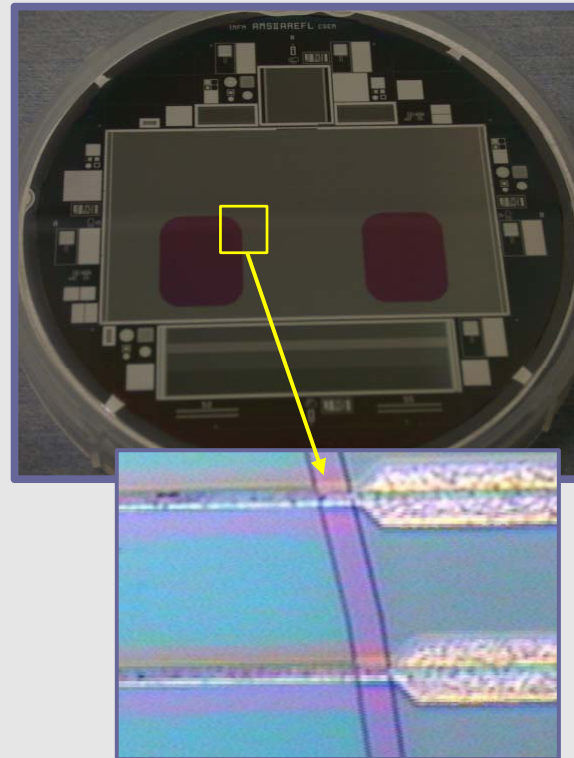
■ Requirements:

- ❑ Alignment resolution should be at least as good as the intrinsic hit resolution.
- ❑ Avoid as much as possible the increase of material in the tracking volume.

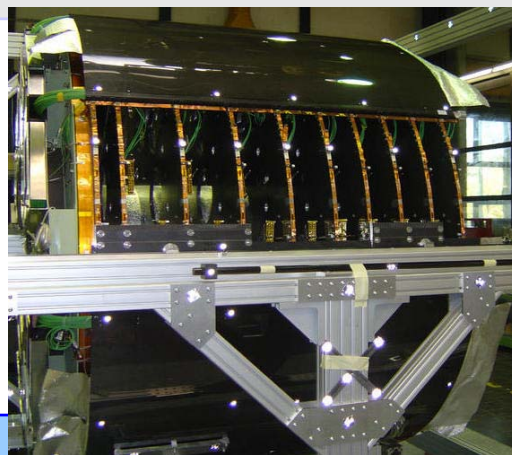
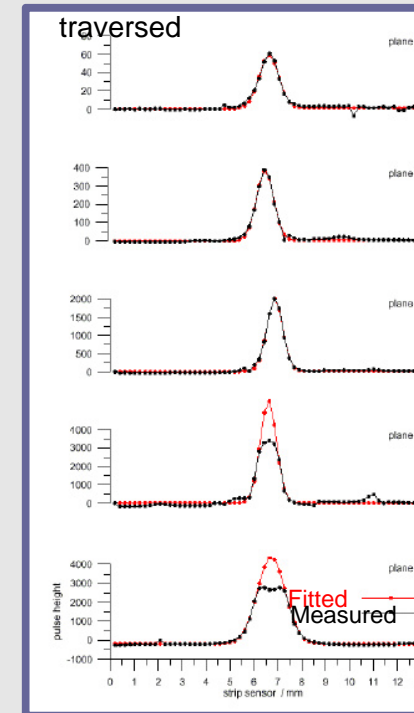
RD on Sensors: IRuS for alignment (2)



AMS-01 innovation (W. Wallraff)
 $\lambda = 1082 \text{ nm}$
 IR "pseudotracks"
 1-2 μm accuracy obtained
Transmittance~ 50%



Up to 4 ladders



CMS
 TEC

$\lambda = 1075 \text{ nm}$

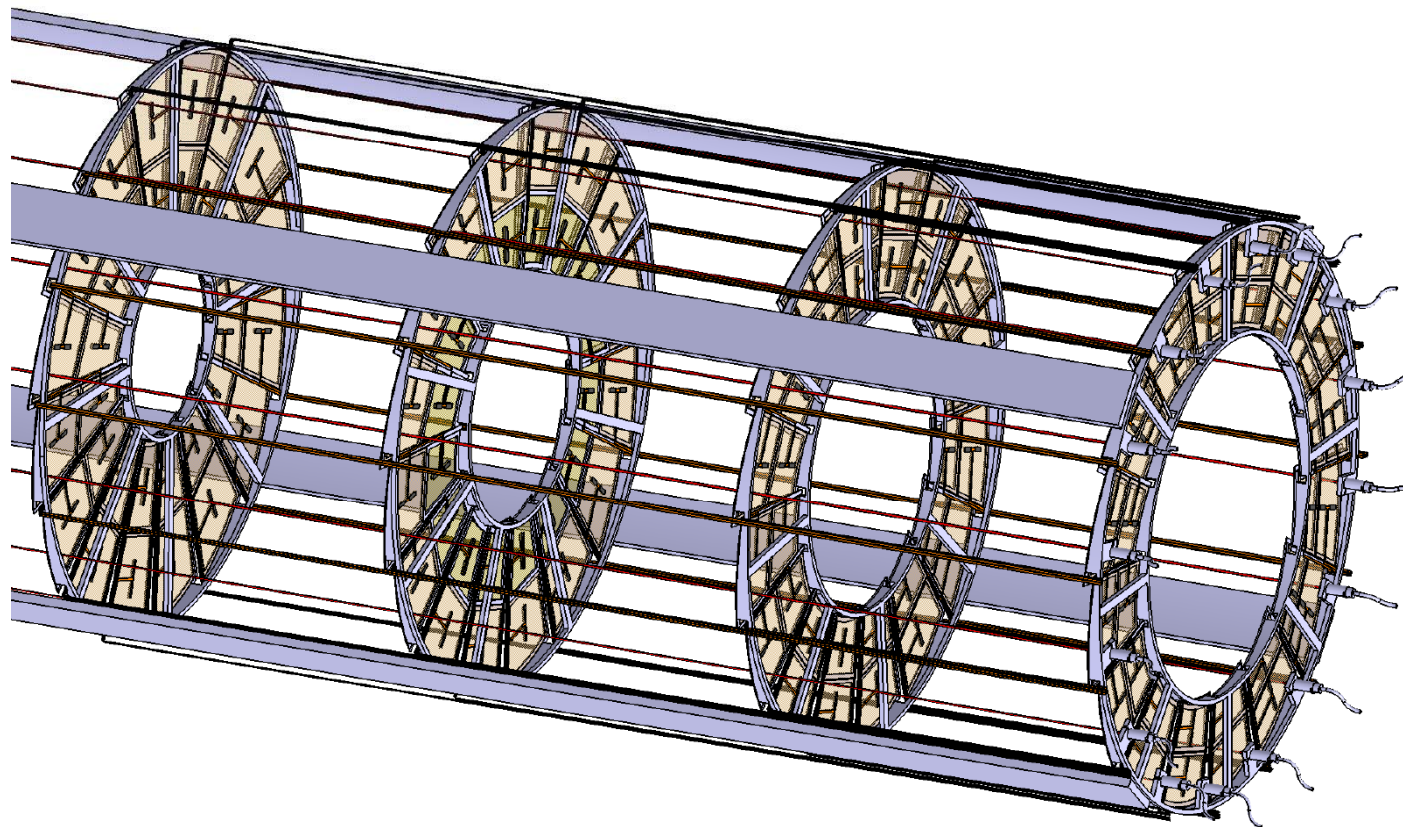
- Optimization of sensors not included from beginning of sensor design \Rightarrow **lower transmittance** achieved~20%
- 180 deg **beam splitters** in the middle of the tracker produce back to back beams measured by modules
- Laser spot reconstructed with **10 μm resolution** (1st sensor)
 9 TEC disks (18 petals) reconstructed using 2 beams with 50 μm accuracy (100 μm required in CMS)

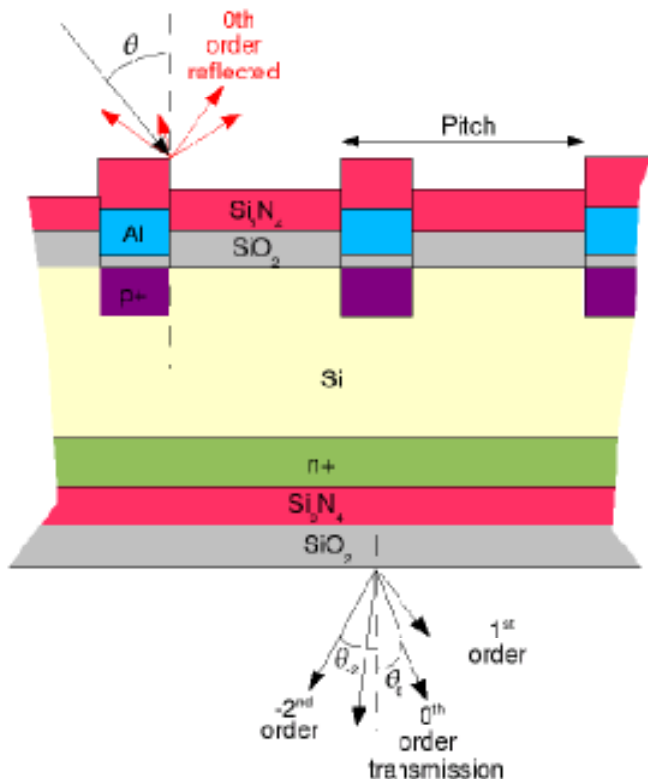
- Advantages:
 - Similar sensors for tracking and alignment.
 - Same r/o electronics.
 - Same code as for track alignment
 - No precision mechanics, mechanical transfer does not contribute to the error budget
 - Minimal material:
 - In CMS forced to put the lasers and optics within the tracking volume.
 - All the lasers collimators could be put outside the tracker volume as long as the sensors are transparent enough in such a way that the same laser can go through multiple layers

The name of the game is to increase the sensor transmittance

- Starting with a conventional microstrip desing baseline design (p on n; AC coupling, 50 um pitch) introduce minimal design modifications to boost sensor IR transmittance.
- 1st - Validation of optical simulation software with material samples. (done)
- 2nd - Production of IR baby sensors. (on progress)
- 3th - Bench and beam testing of sensors

Current proposal for ILD's FTD





- Strips produce diffraction. Interferences still present. So, both effects present at the same time.
- Even with normal incidence, we have diffraction orders propagating in directions away from the normal
- We use Rigorous Coupled Wave Analysis (RCWA) theory (there are others available):
 - Fields expanded as Fourier Series (FS)
 - Boundary conditions matched at each interface.
 - Truncation of FS \Rightarrow “n” diffraction orders retained
 - Matrix inversion with very small numbers. Solution of the matrix system is now built in the theory and makes it more complicated to understand.

- Hopefully, we could use RODIS simulation package:

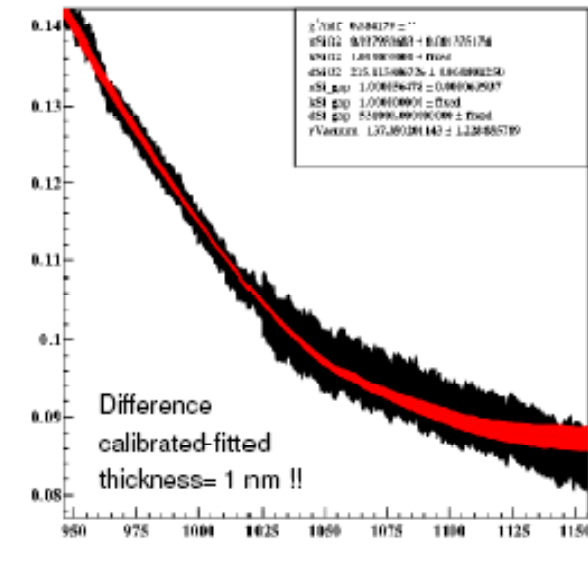
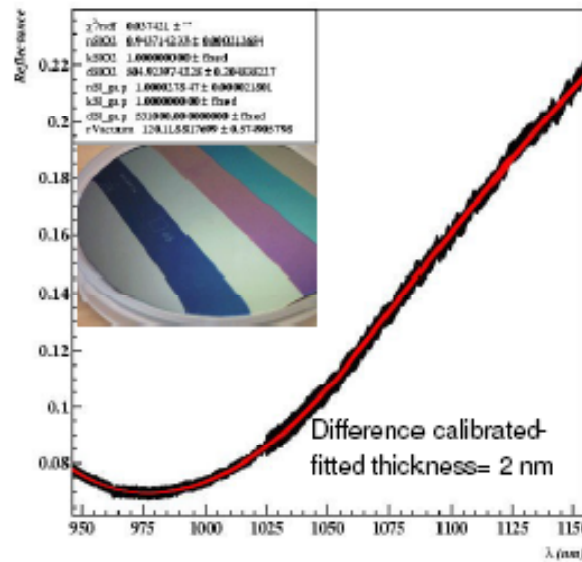
Advantages: We saved A LOT of time coding the solution of the Maxwell equations

Disadvantages: Unsupported. Making any change in the source (available) obliged us to study the code. It took time (still less than writing it from scratch)

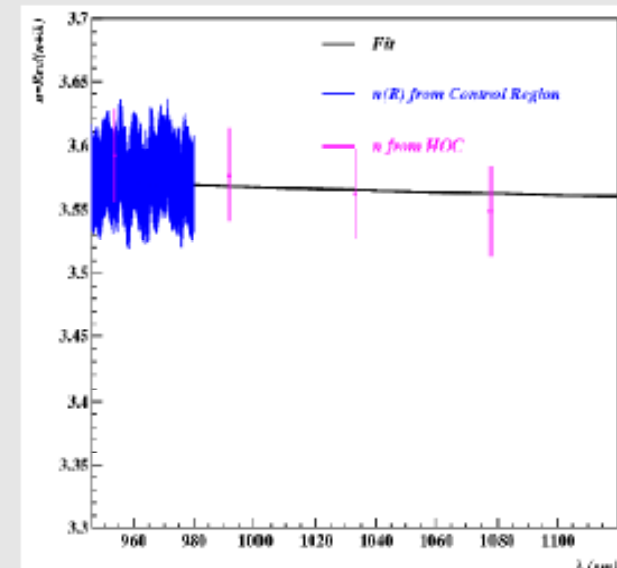
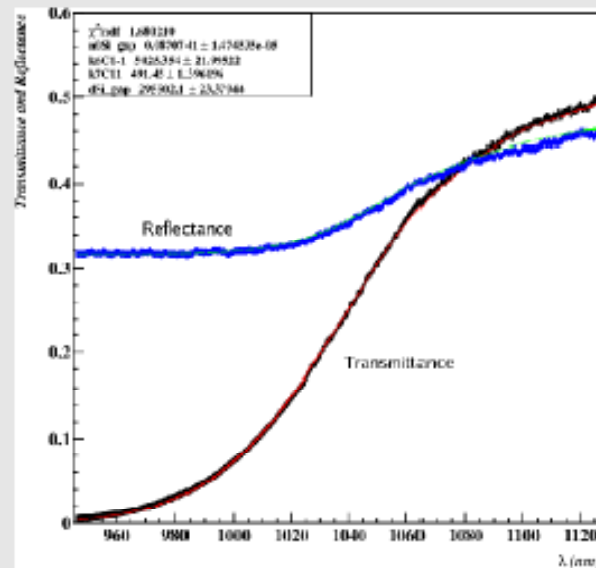
Simulation and material validation



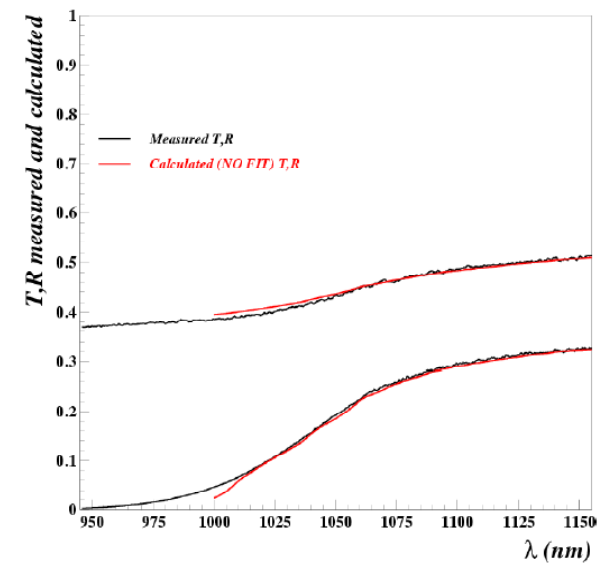
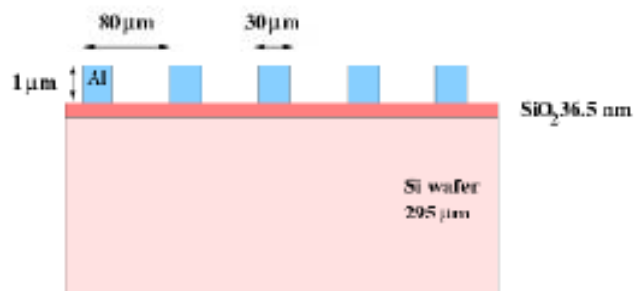
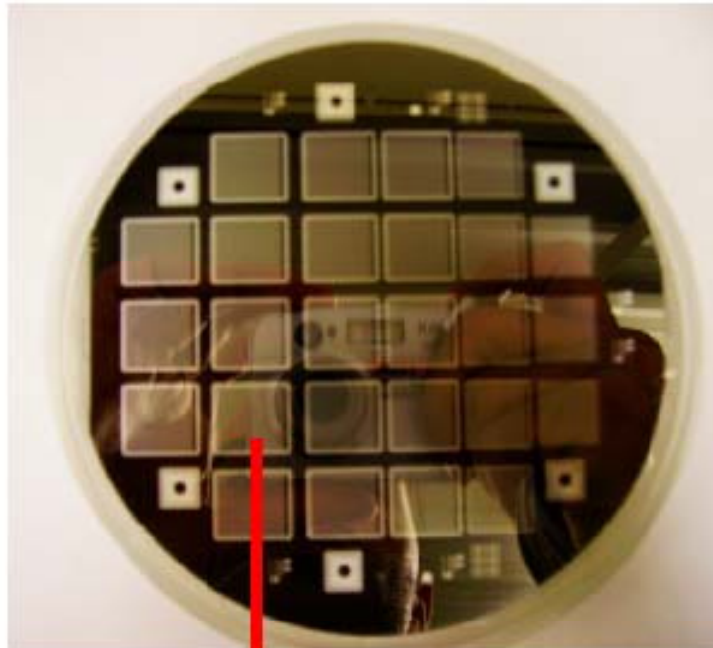
Reference wafer
(SiO₂ on Si)



Silicon slab



Simulation and material validation(2)



Reflectance and transmittance of wafer 5 matched. No fits involved!!

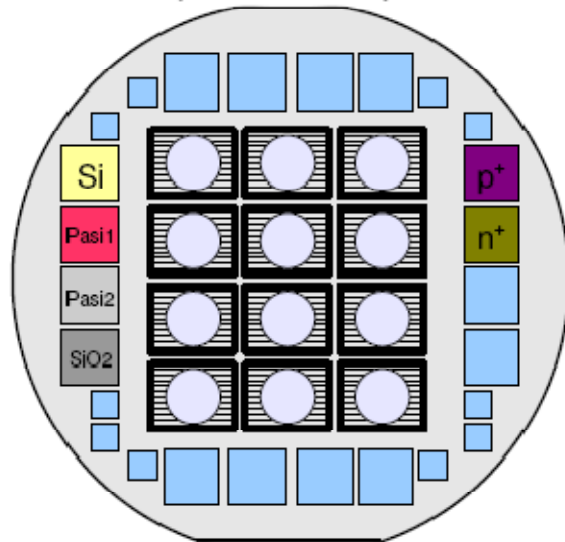
Compatible with 45 nm roughness of Al surface

Is this real? We need to measure the wafer roughness. I think it is possible to be done at CERN.

Baby sensors being produced at CNM



(Pictorial view)



Alignment sensor $1.5 \times 1.28 \text{ cm}^2$ (256 strips \Leftrightarrow 2 Alibava)
 (Likely to become $1.5 \times 1.5 \text{ cm}^2$ with guard rings...)
 Al hole in the back $\varnothing \sim 1 \text{ cm}$
 Strip width is the same along the full strip
 Slightly larger area to mount on PCB



Optical test structure (TS)
No Al in the back
 1 per layer of material
 Ellipsometry?



Electrical TS
 See poster by M. Dragicevic at INSTR08, Novosibirsk
All SILC TS are valid here

Granted by GICSERV08

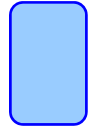
AC sensors

- Al strips (3 wafers)
- Al strips&Al backside (1 wafer)
- Polysilicon strips (2 wafers)
- Low doping (2 wafers)

THINNED WAFERS [250, 200(?) μm]

Pitch (P), electrode width (w) and intermediate strips:

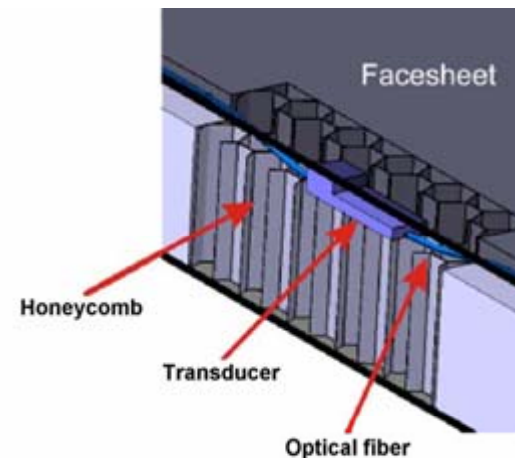
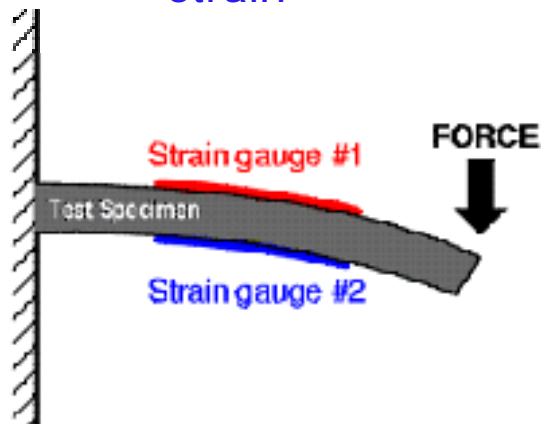
P=50 μm w=3 μm	P=50 μm w=5 μm	P=50 μm w=10 μm
P=50 μm w=3 μm 1 intermediate strip	P=50 μm w=5 μm 1 intermediate strip	P=50 μm w=10 μm 1 intermediate strip
P=50 μm w=3 μm 1 intermediate strip	P=50 μm w=5 μm 1 intermediate strip	P=50 μm w=10 μm 1 intermediate strip
P=50 μm w=3 μm 2 intermediate strips	P=50 μm w=5 μm 2 intermediate strips	P=50 μm w=10 μm 2 intermediate strips



- Concerning the tracker alignment there is a 1.5 page on the current LoI draft proposing “two methods” FSI a IR laser alignment.
- The two technics are very complimentary: IR laser system strong on measuring transverse displacement while FSI strong measuring linear displacements.
- A smart combination of both monitoring technologies would be the optimal solution

- During the pull-push procedure beyond rigid displacements deformations and vibrations may be an issue.
- We should consider introducing well know monitoring technologies in aeronatics and civil works based on fiber optics sensors. (accelaration, strain, temperature)
- Those sensors should be integrated on the composite layout of the FC support they add zero material

- For the Track structure would be interesting to use a embedded fiber optic sensor.
 - more precise and reliable data
- It could be use 2 side solution
 - Better understanding of the results
 - Useful to quantify the termical strain



Integrated FOS in a FC strut

