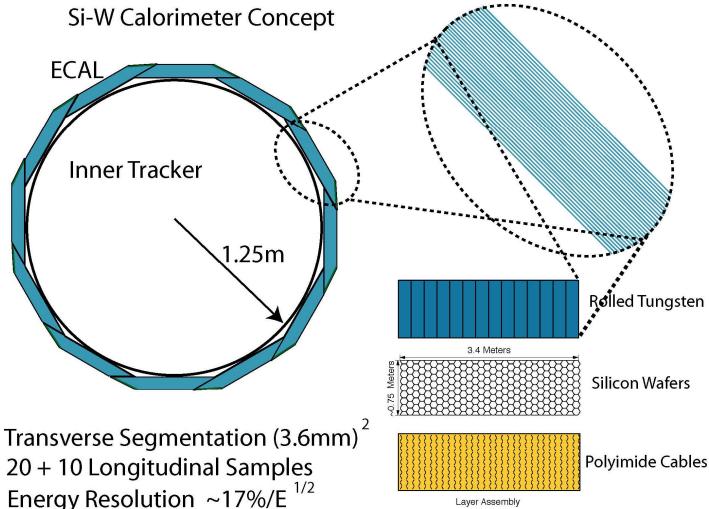
Silicon-Tungsten ECal optimized for SiD



Baseline configuration:

transverse seg.: 13 mm² pixels

longitudinal: • $(20 \times 5/7 X_0)$ (10 x 10/7 X₀) 17%/sqrt(E)

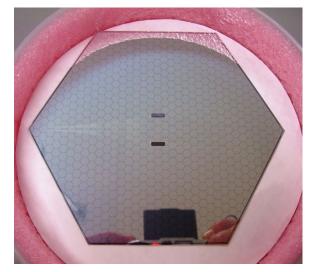
• 1 mm readout gaps \Rightarrow 13 mm effective Moliere radius

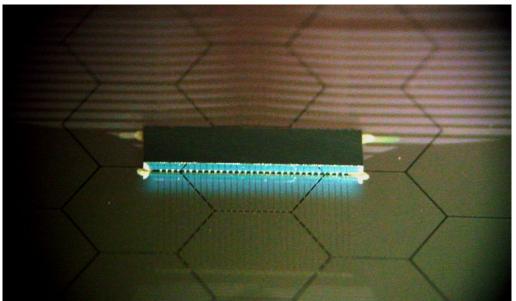
Energy Resolution $\sim 17\%/E^{1/2}$

Goals of the R&D

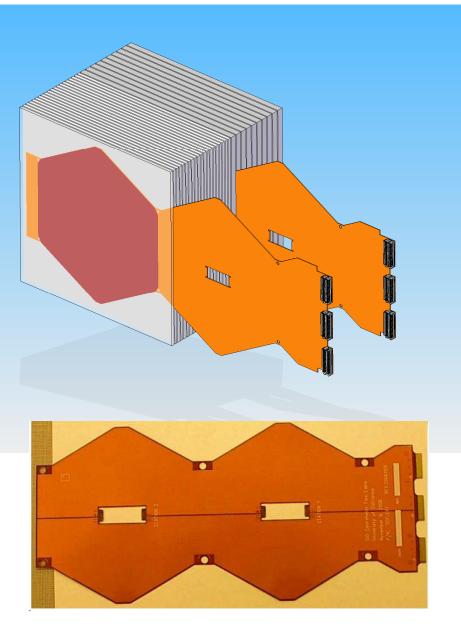
Design a practical ECal which (1) meets (or exceeds) the LC physics requirements (2) with a technology that would actually work at a LC.

- Physics: A highly-segmented imaging Si-W ECal: Very collimated EM showers and MIP tracking; only modest EM energy resolution OK
- The key to making this practical is a highly integrated electronic readout
 - ~1000 pixels per readout chip (KPiX) with power pulsing
- Readily segmented silicon: 13 mm² is current default
- Interconnects give small readout gap (1 mm): \Rightarrow 13 mm eff. Moliere radius
 - Bump-bond KPiX directly to Si sensor
 - Flex cables to outside





R&D test beam module



<u>R&D project goal</u>: Produce full-depth (30 layer) module which uses the technologies for the LC detector:

- 1024-channel KPiX chips (30)
- 1024 pixel silicon sensors (30)
- KPiX bump-bonded to Si sensors
- Tungsten

First test-beam module one sensor wide (15 cm x 15 cm)

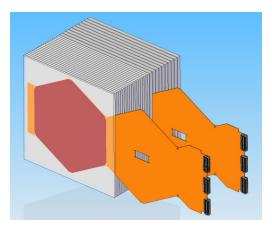
• Final flex cables, but shorter

Characterize in a test beam (mainly electrons and/or photons)

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Current R&D status

- KPiX
 - Current is 256 channel chips (KPiX-8)
 - Performance sufficient for ECal
 - Order 512-channel chip Nov 2009
 - Order 1024-channel chip (KPiX) March 2010
- Silicon sensors
 - 40 sensors in hand and ready (30 needed)
- Tungsten
 - In hand (20 x 2.5 mm + 10 x 5.0 mm; 92% W alloy)
- Interconnects
 - Flex cables 2nd iteration in progress; not expected to be a problem
 - Bump bonds using gold stud bumps for prototyping; recent trials look good



test beam requirements and plans

- Initial test beam studies: An electron beam like that possibly available at SLAC would be ideal:
 - 5-10 GeV or more
 - Well localized and controllable beam
 - LC-like time structure (for KPiX electronics)
 - Small number of (simultaneous) electrons per bunch:
 - zero,1,2,... electrons per bunch
- Need to begin data taking in beam in 2011 will run at SLAC if a beam exists by then
- Current expectation is for SLAC test beam available ~winter 2011
 - See Carsten Hast talk
 - Will evaluate alternatives if necessary: FNAL, DESY, ...
- Would assume prototype to be incorporated in a beam with hadrons and an HCal prototype at a later stage

SiD Si/W ECal R&D Collaboration

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- KPiX readout chip
- downstream readout
- mechanical design and integration
- detector development
- readout electronics
- readout electronics

- cable development
- bump bonding
- mechanical design and integration

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