

# Remarks on ILC Main Linac Alignment

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- Introduction
- Simulated case
- Correctors
- Conclusions

# Premise: BC1+BC2

- All misalignments, cavity wakefields not considered, RF-kick:

$$\begin{aligned}k_{\text{rfkick, upstream}} &= ( -45.3 + 4.7i ) \times 10^{-6} \\k_{\text{rfkick, downstream}} &= ( 38.5 + 13.7i ) \times 10^{-6}\end{aligned}$$

- Alignment Procedure

1) 1-to-1 correction

2) dispersion free steering using 25 degrees RF-phase offset bunches in BC1 and synchronization to BC2 RF-phase

$$\chi^2 = \sum_{i=1}^n y_{0,i}^2 + \sum_{j=1}^m \sum_{i=1}^n \omega_{1,j} (y_{j,i} - y_{0,i})^2$$

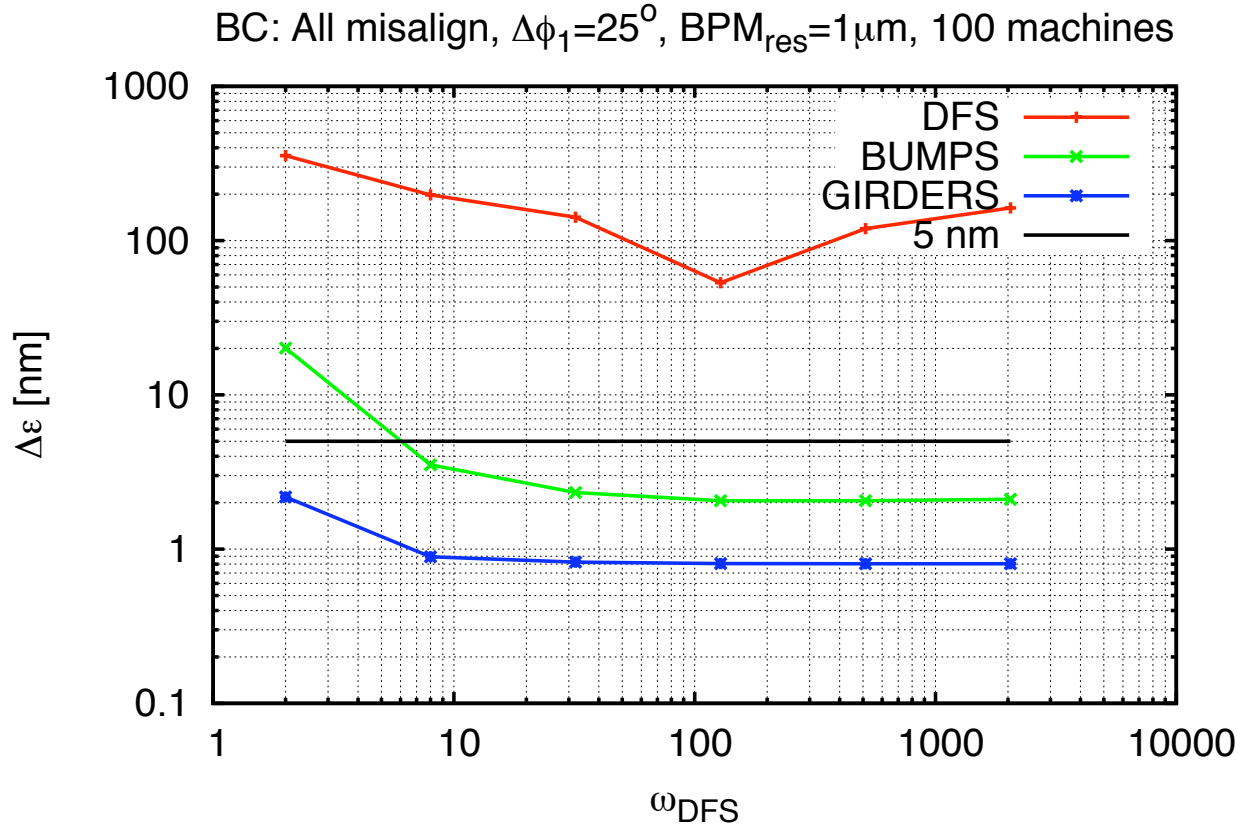
3) *dispersion* bumps  $\eta$ ,  $\eta'$  as global correctors

$$\begin{cases} y_i \Leftarrow y_i + \eta \frac{E_i - E_0}{E_0} \\ y'_i \Leftarrow y'_i + \eta' \frac{E_i - E_0}{E_0} \end{cases}$$

4) girder pitch optimization: 3/3 CM in BC1, 3/45 CM in BC2

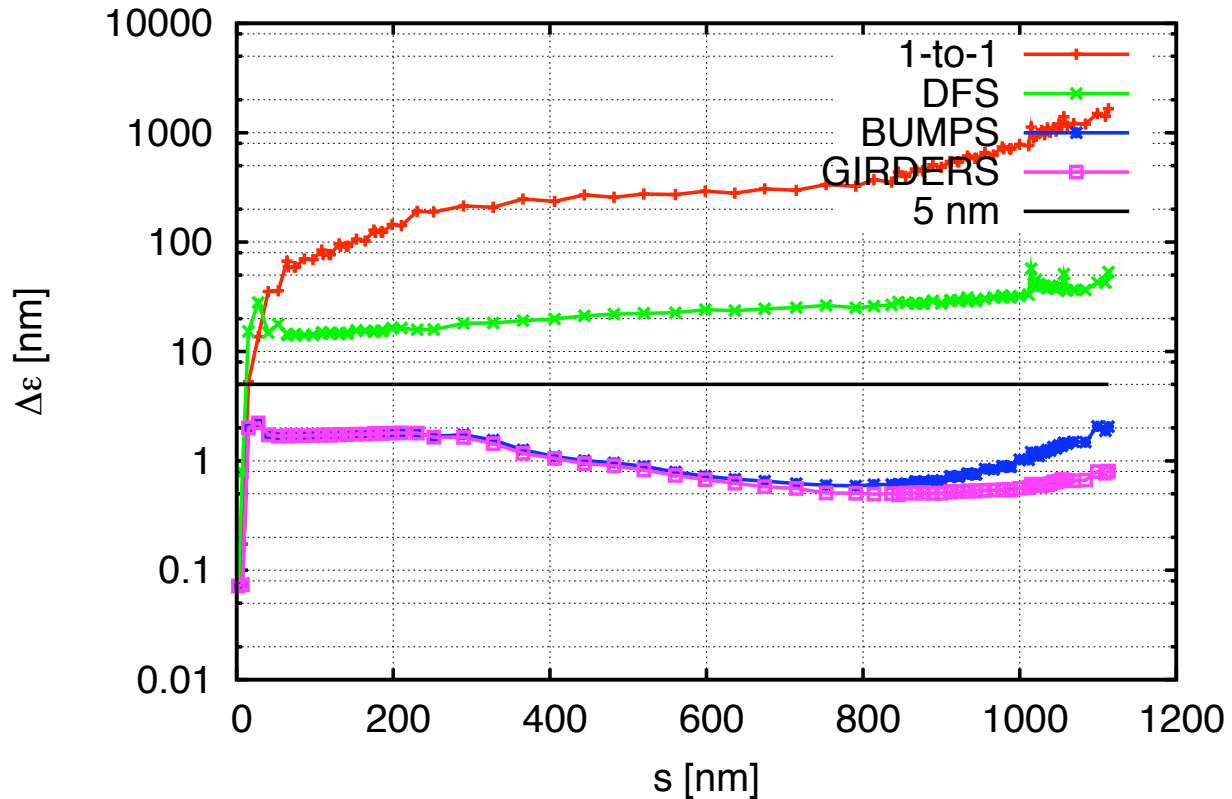
- Initial bunch length 6 mm, initial vertical emittance 20 nm

# BC1+BC2: all misalignments, no couplers

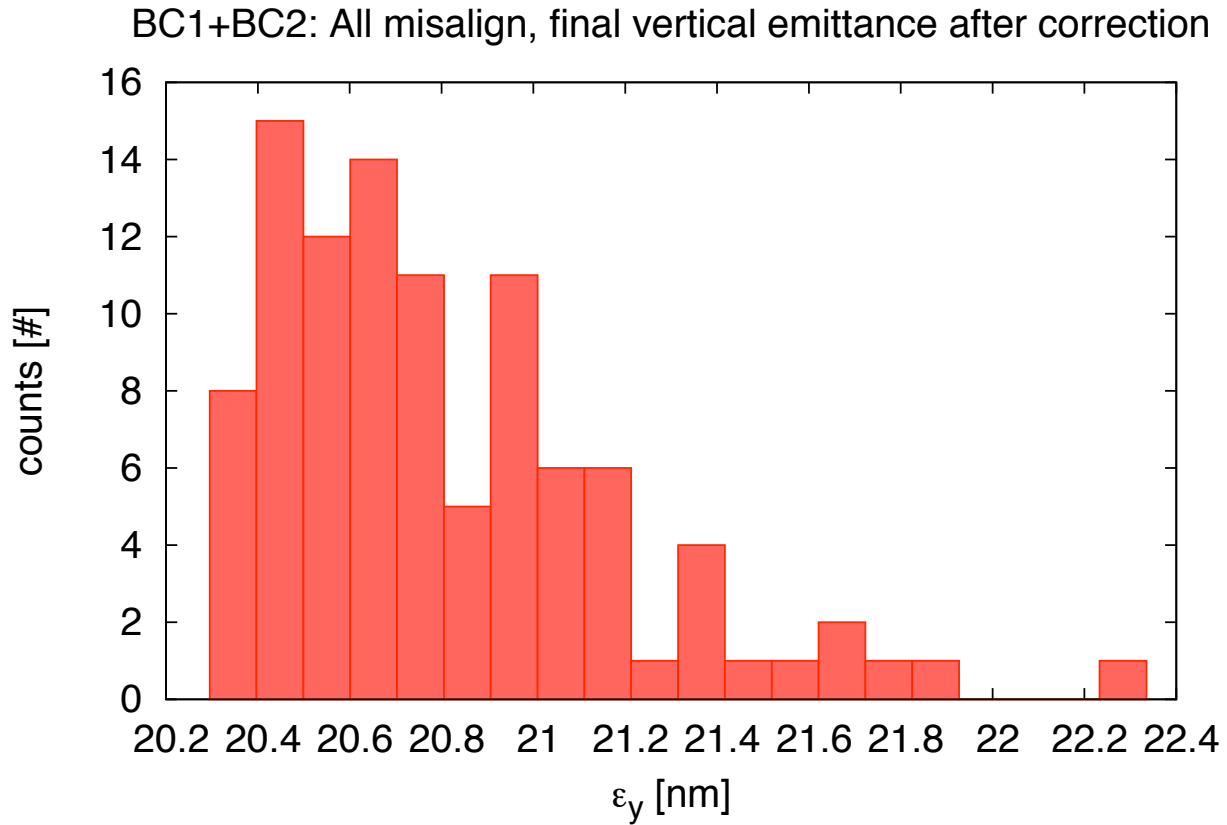


# BC1+BC2: all misalignments, no couplers

BC1+BC2: All misalign,  $\Delta\phi_1=25^\circ$ ,  $BPM_{res}=1\mu m$ , 100 machines

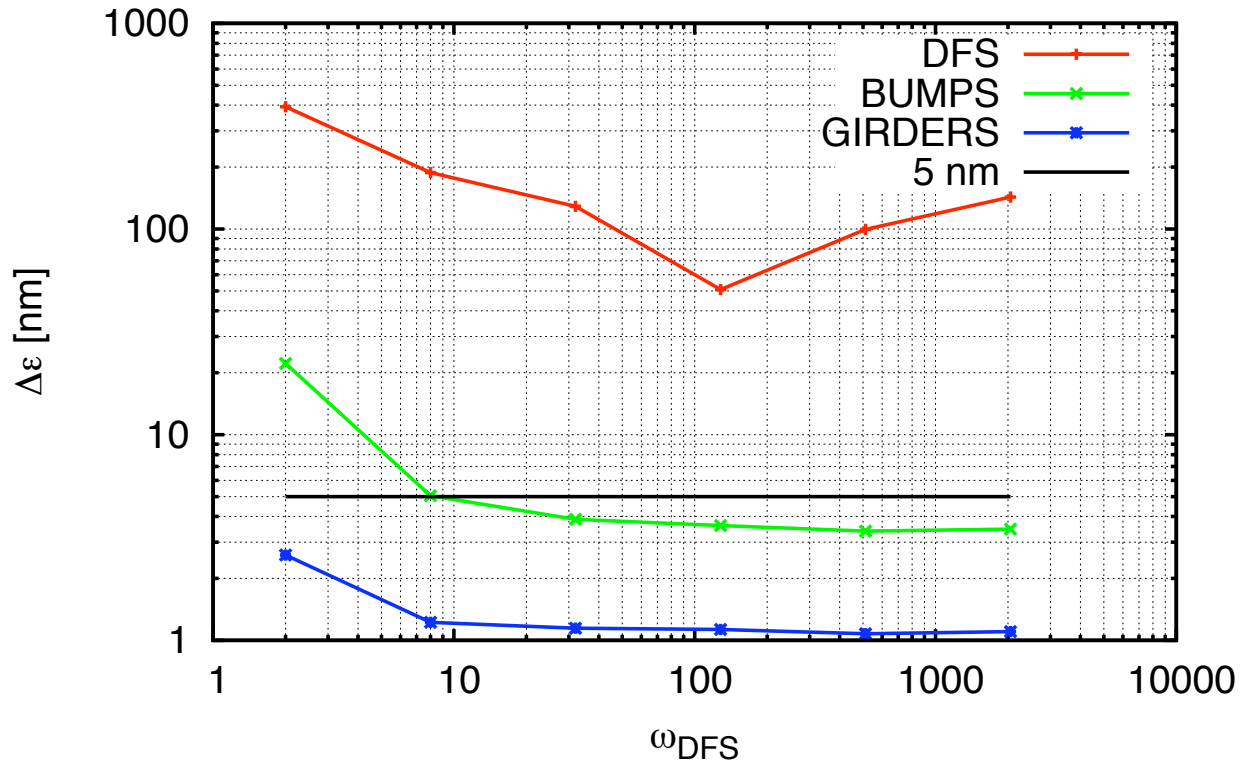


# BC1+BC2: all misalignments, no couplers



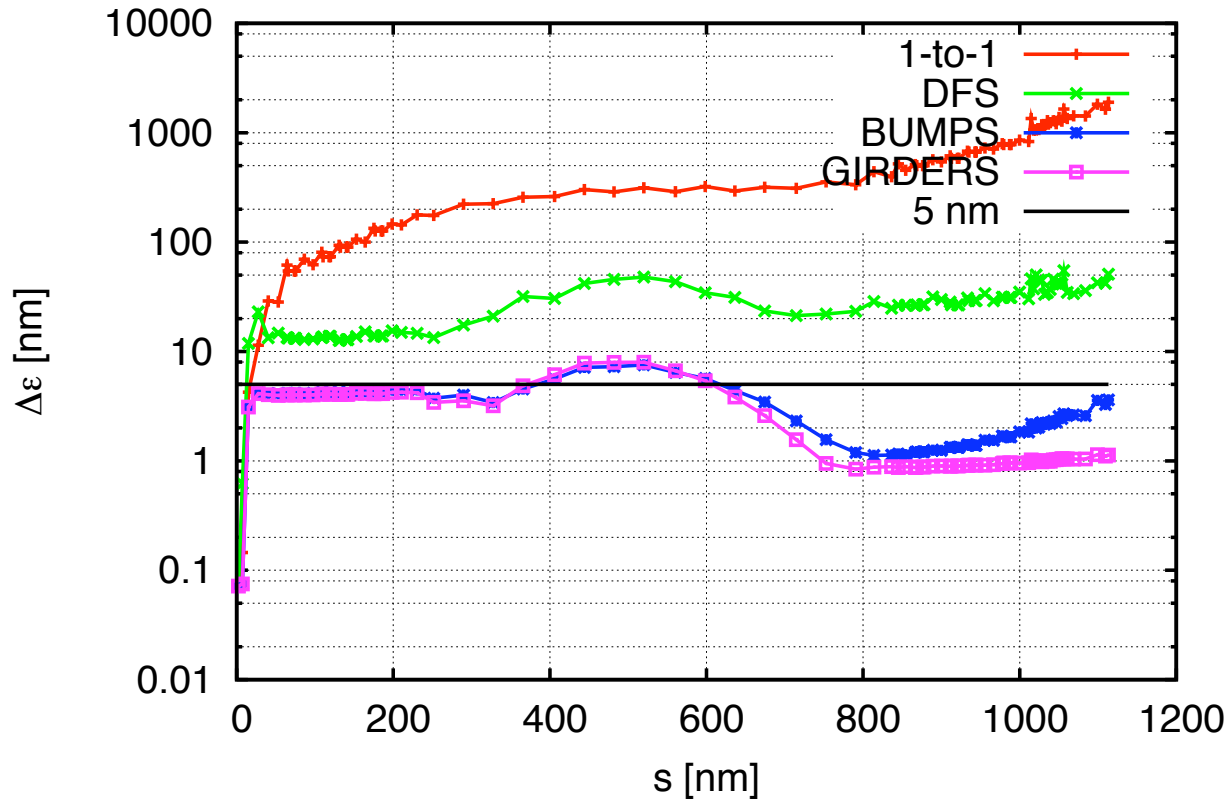
# BC1+BC2: all misalignments, couplers

BC1+BC2: All misalign+Couplers,  $\Delta\phi_1=25^\circ$ ,  $BPM_{res}=1\mu m$ , 100 mac

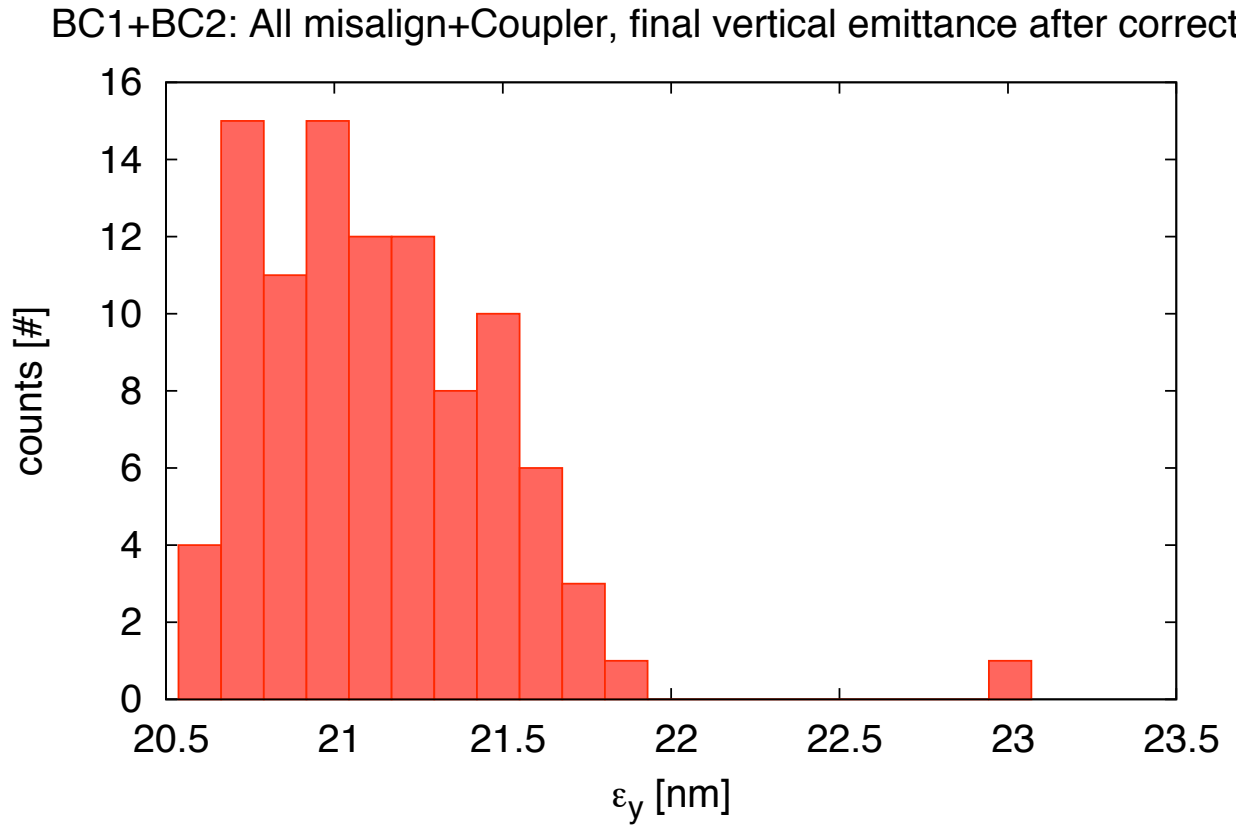


# BC1+BC2: all misalignments, couplers

BC1+BC2: All misalign+Couplers,  $\Delta\phi_1=25^\circ$ ,  $BPM_{res}=1\mu m$ , 100 mac

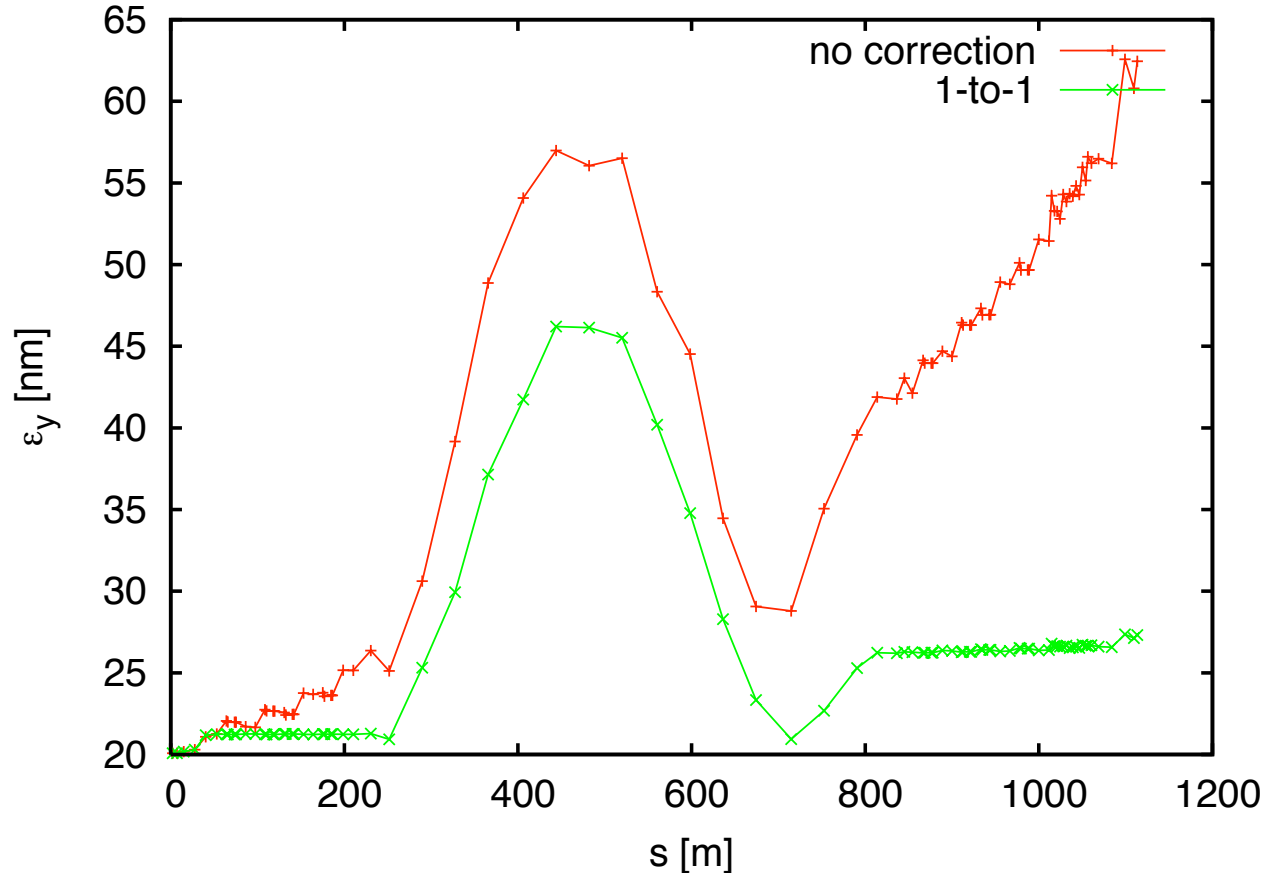


# BC1+BC2: all misalignments, couplers





# BC1+BC2: couplers



# Main Linac that follows the Earth Curvature

- Lattice ILC2007b, curved linac

- All misalignments, no couplers

- Alignment procedure

1) 1-to-1 correction

2) Dispersion Matched Steering, using two test beams :  $G_1 = 1.05G_0$ ,  $G_2 = 0.8G_0$

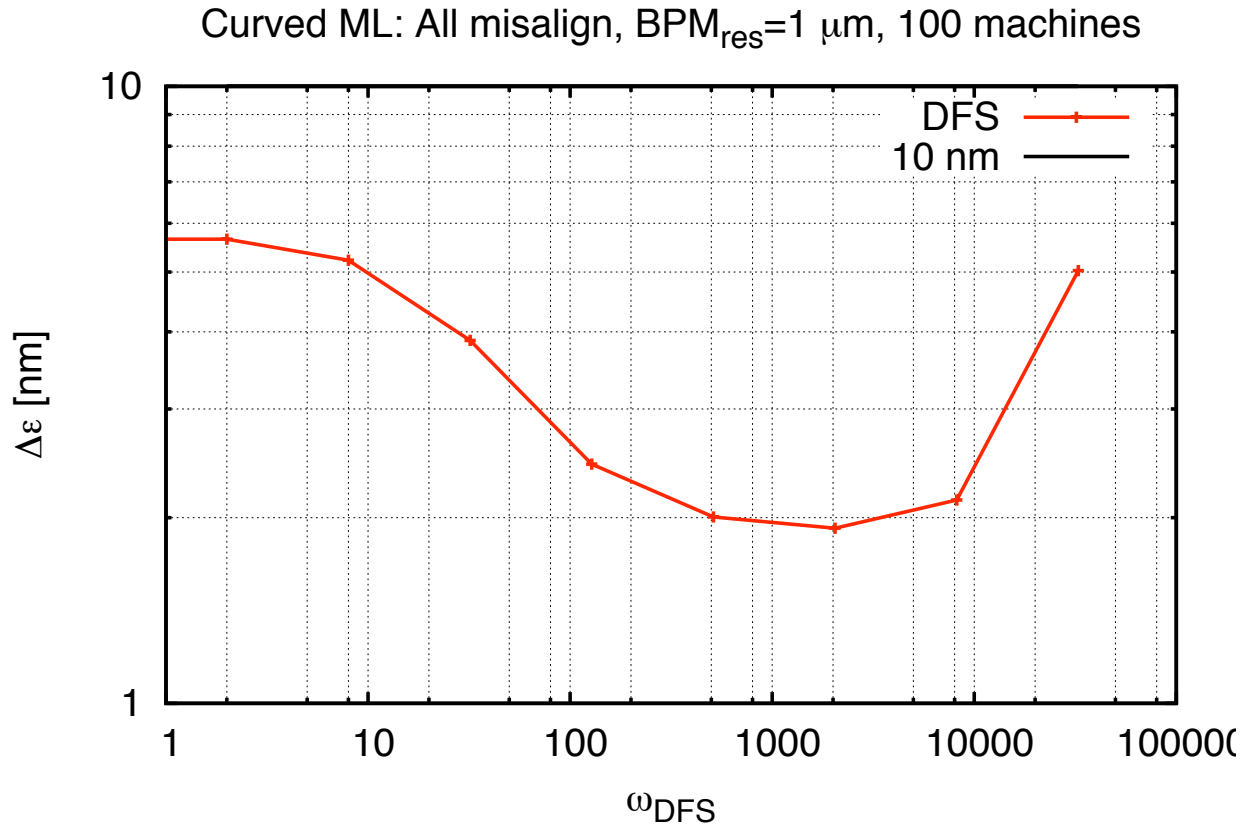
$$\chi^2 = \sum_{i=1}^n y_{0,i}^2 + \sum_{j=1}^m \sum_{i=1}^n \omega_{1,j} (y_{j,i} - y_{0,i} + \Delta_{1,j})^2$$

one single bin

- Initial emittance 40 nm

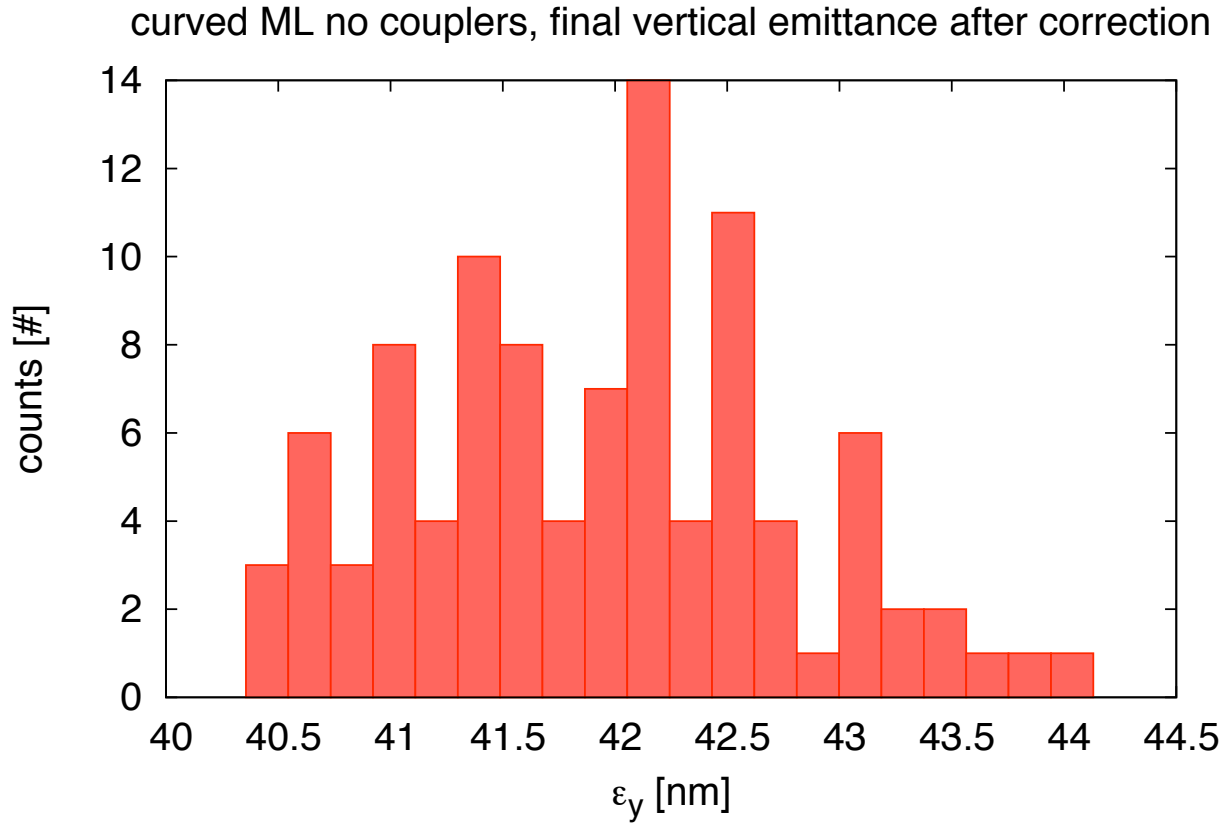
⇒ We want to study the distribution of the corrector values

# Curved ML: all misalignments, no couplers



- Optimum at  $\omega = 2048$ , emittance growth 1.9 nm

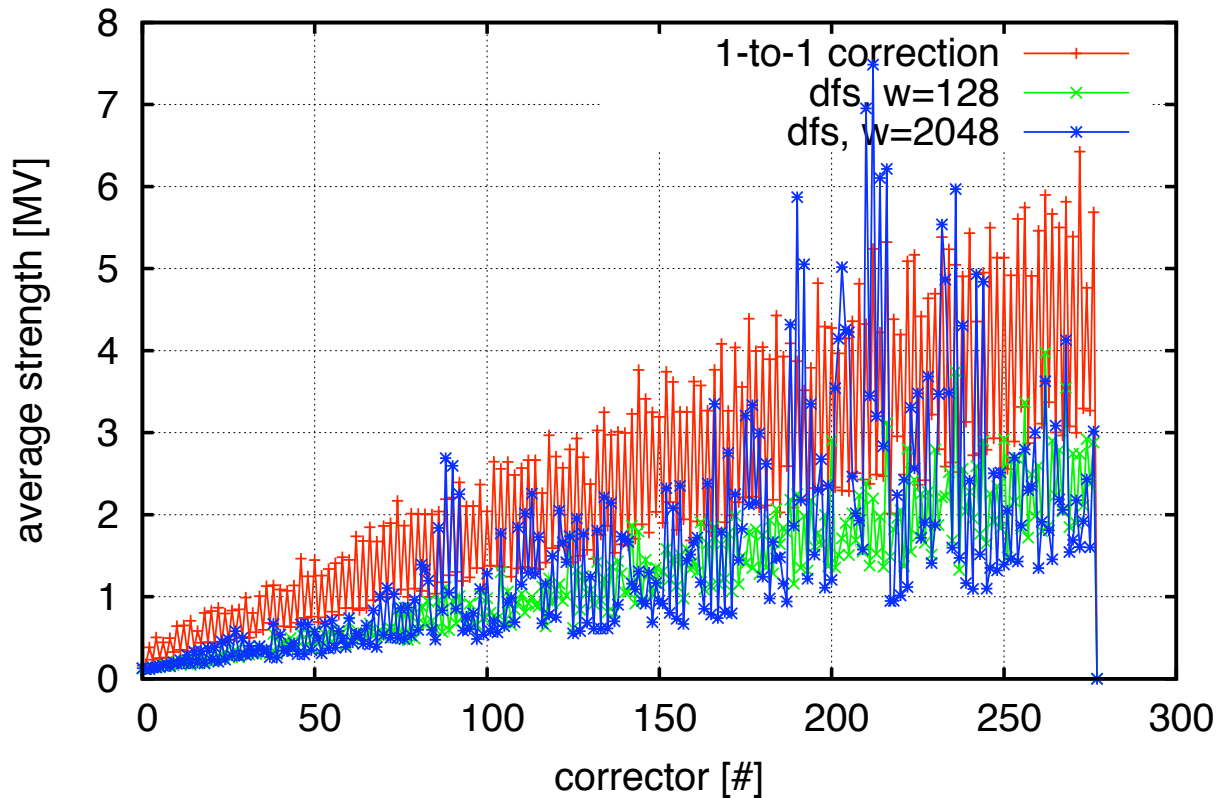
# Curved ML: all misalignments, no couplers



# Curved ML: all misalignments, no couplers

- Average corrector values in MV

Curved ML: All misalign,  $BPM_{res}=1 \mu m$ , 100 machines



# Curved ML: all misalignments, no couplers

- Average kick per corrector, in  $\mu\text{rad}$

