

Liquid Lead Target R/D



**T. Omori (KEK)
29-Mar-2010
GDE Meeting Beijing**



for Collaborators:

**J. Urakawa, M. Kuriki, N. Okuda, K. Yokoya, N. Terunuma, N. Iida,
T. Kamitani, T. Mimashi, H. Nakamura, M. F. Blinov, V. Golikov,
P. Logachev, W. Liu, W. Gai**

Target Issues of ILC e^+ Source

Target Issues

Two Issues

- Heat Load (by beam): Time Scale ~ 1 m sec.
- Thermal shock wave: Time scale \sim sub micro sec.

Target Issues

Two Issues

- Heat Load (by beam): Time Scale ~ 1 m sec.
- Thermal shock wave: Time scale \sim sub micro sec.

- **Undulator Scheme (base line)**

- In order to create e+s, it uses e- beam in the main linac.
- It creates 2600 bunches of e+s in **1 m sec.**
- Heat load is a serious problem.
- **It requires a challenging rotation target (100 m/s).**
(spreads 2600 bunches in 100 mm length)

Target Issues

Two Issues

- Heat Load (by beam): Time Scale ~ 1 m sec.
- Thermal shock wave: Time scale \sim sub micro sec.

- **Undulator Scheme (base line)**

- In order to create e+s, it uses e- beam in the main linac.
- It creates 2600 bunches of e+s in **1 m sec.**
- Heat load is a serious problem.
- **It requires a challenging rotation target (100 m/s).**

(spreads 2600 bunches in 100 mm length)

- **300 Hz Scheme w/ liq. lead target (alternative)**

- It creates 2600 bunches of e+s **in 63 m sec.**
- Heat load is not a problem.
- It requires a window between liq. lead and acc.
- **Does the window (material BN) survive under shock wave?**

300 Hz scheme

e⁺ generation in 63 m sec (cf. undulator : in 1 m sec)

How?

- **Total Number of bunches: 2640**
- **Divide into 20 triplets**
(1 Triplet = 3 Mini-Trains)
- **Each triplet contains 132 bunches**
- **$2640 = 20 \times 132$**
- **300 Hz creation of triplets**
triplet to triplet = 3.3 m sec
- **Create 20 triplets : 63 m sec**

Conventional e⁺ Source for ILC

Normal Conducting Drive and Booster Linacs in 300 Hz operation

e⁺ creation

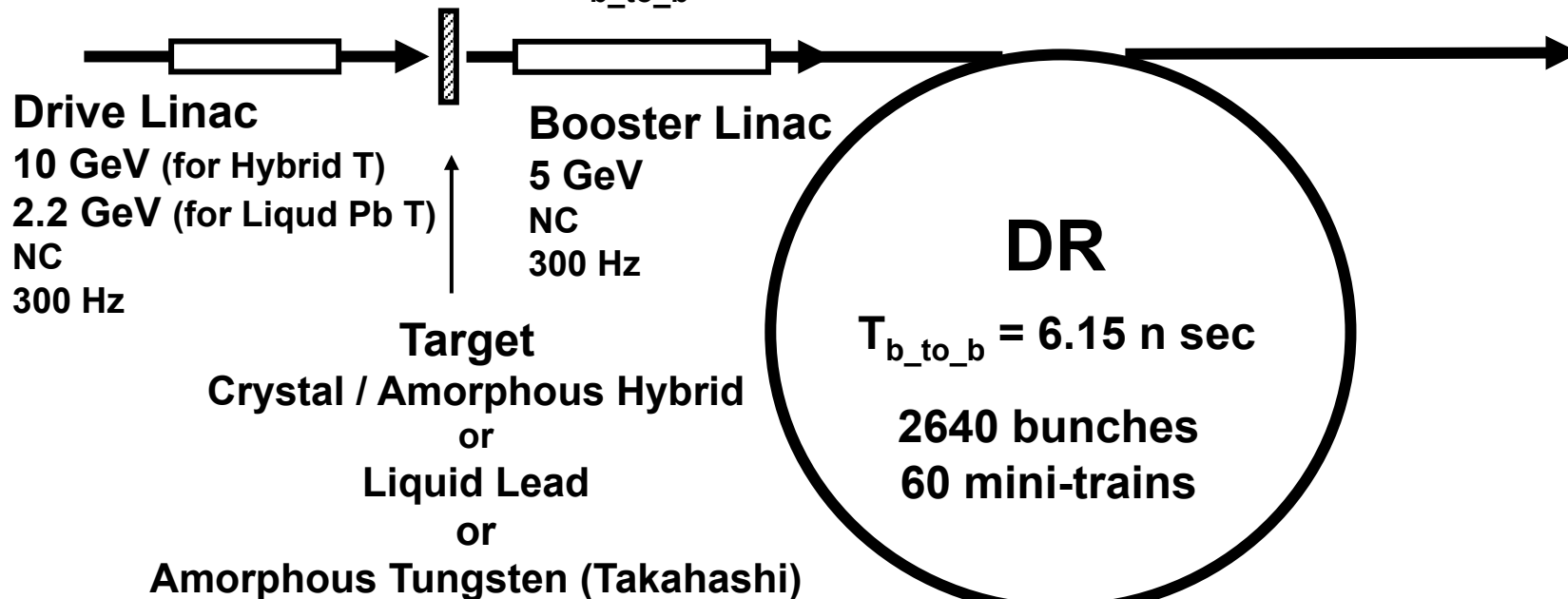
20 triplets, rep. = 300 Hz

- triplet = 3 mini-trains with gaps
- 44 bunches/mini-train, $T_{b_to_b} = 6.15$ n sec

go to main linac

2640 bunches/train, rep. = 5 Hz

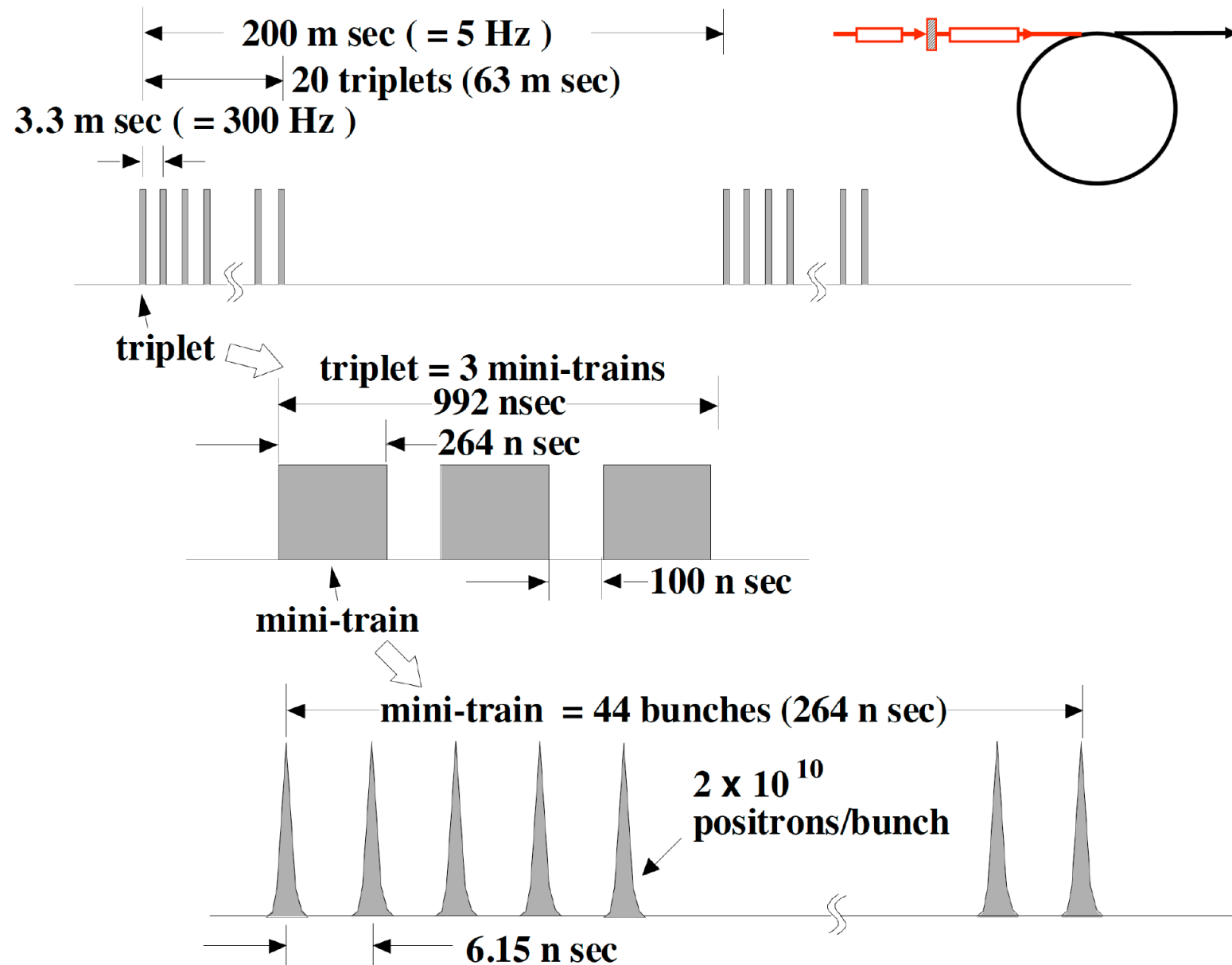
- $T_{b_to_b} = 369$ n sec



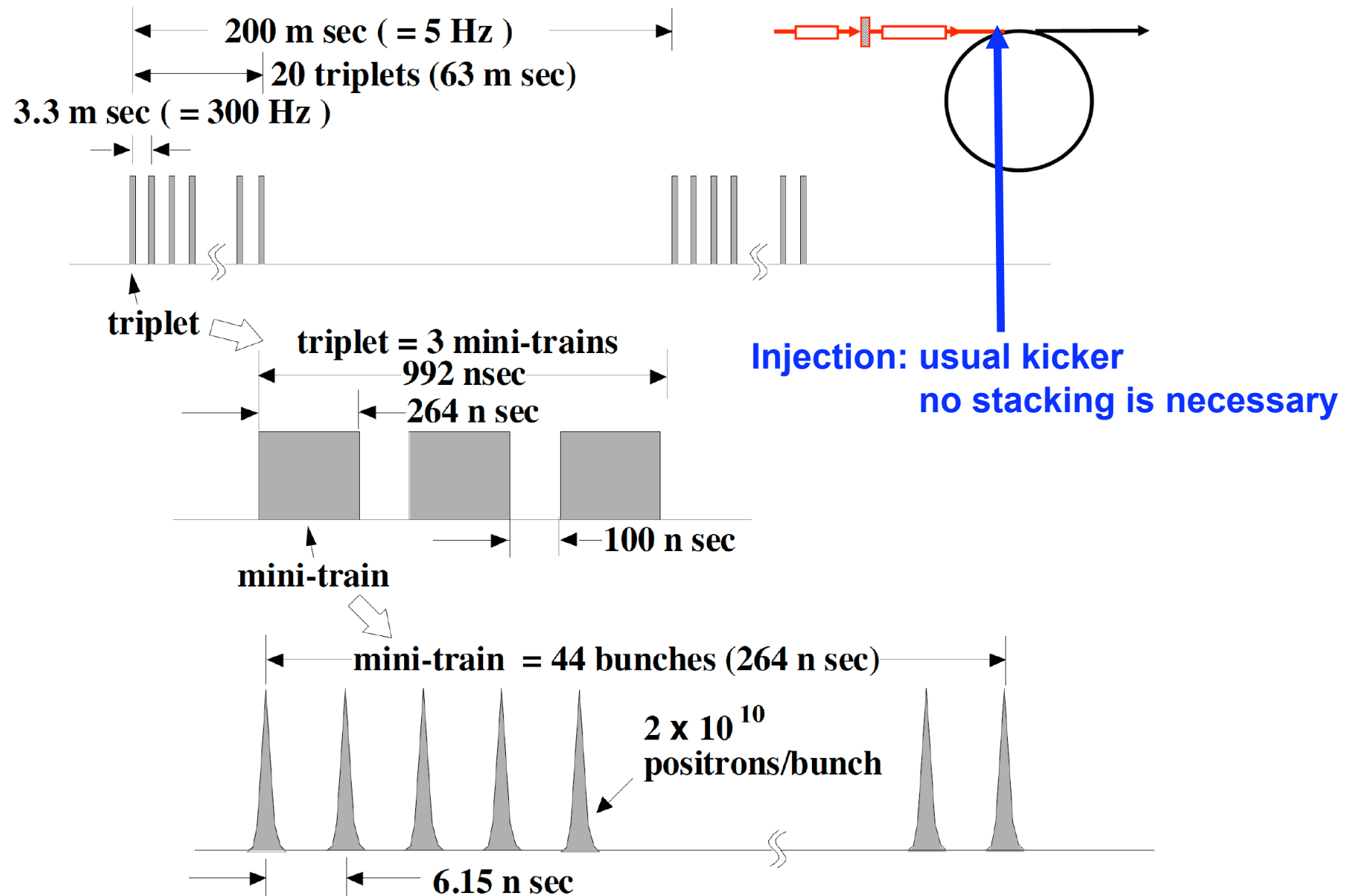
Time remaining for damping = 137 m sec

**We create 2640 bunches
in 63 m sec**

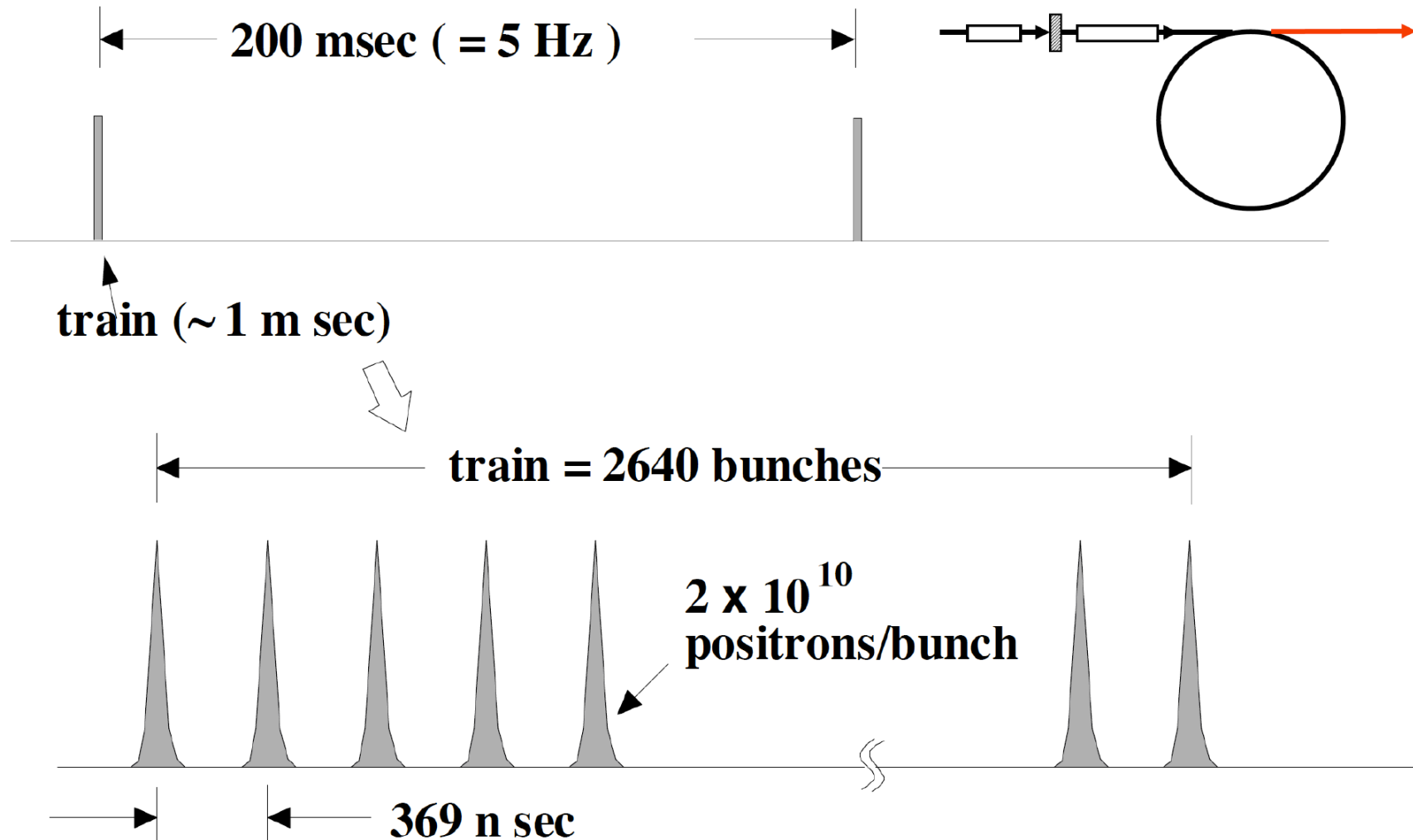
Beam before DR



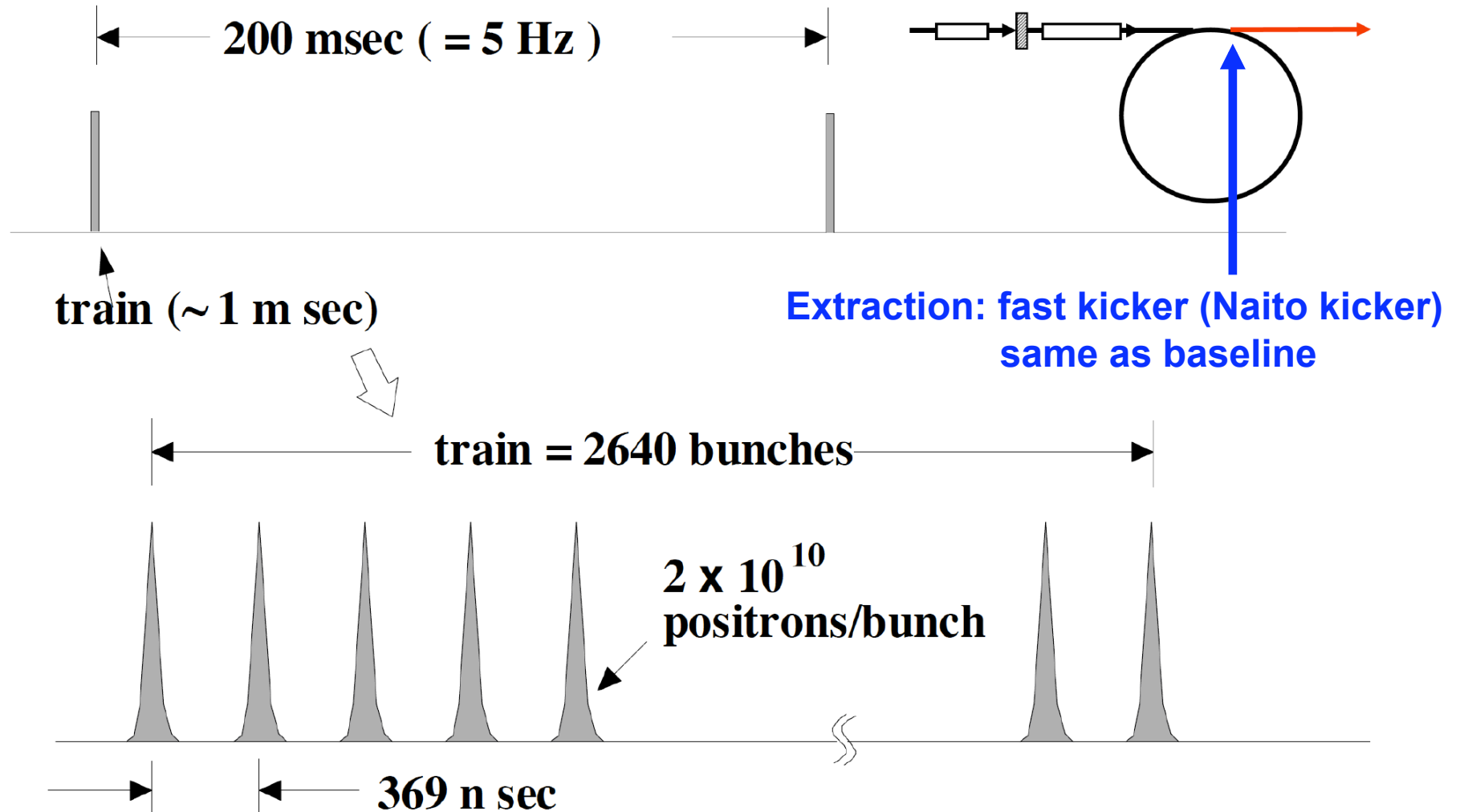
Beam before DR



Beam after DR



Beam after DR



Conventional e⁺ Source for ILC

Normal Conducting Drive and Booster Linacs in 300 Hz operation

e⁺ creation

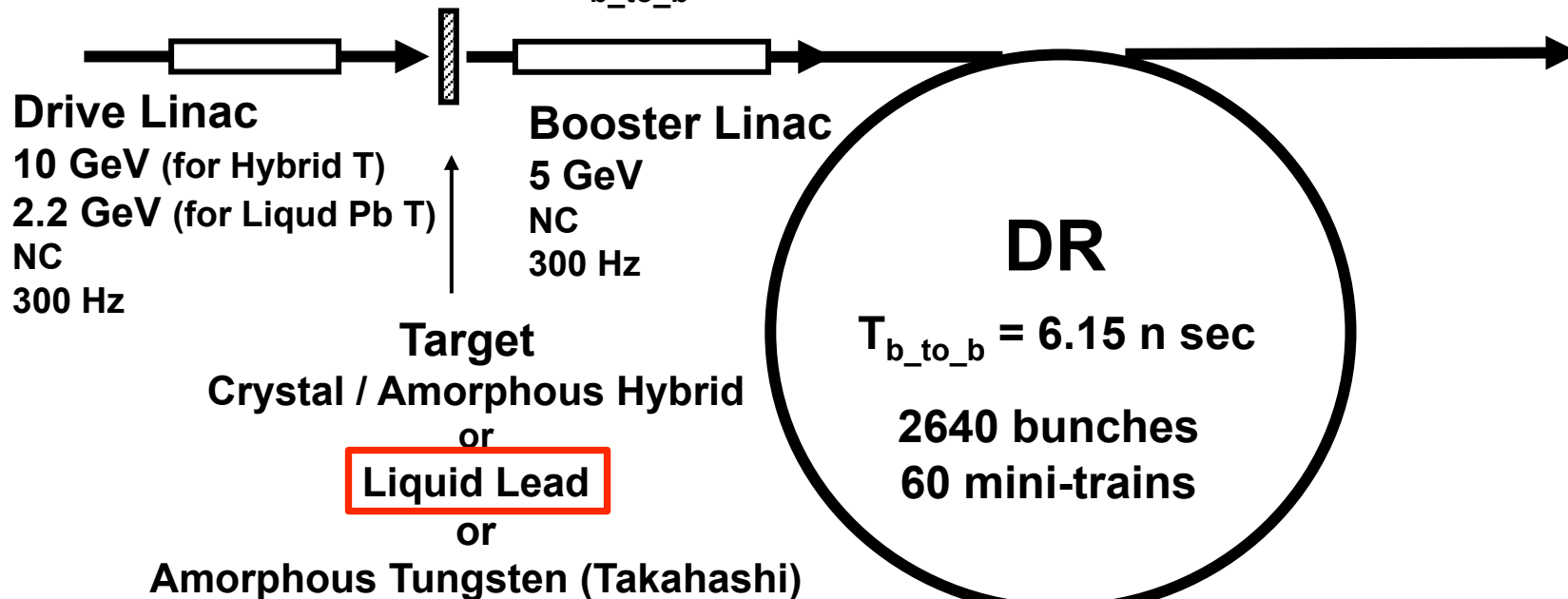
20 triplets, rep. = 300 Hz

- triplet = 3 mini-trains with gaps
- 44 bunches/mini-train, $T_{b_to_b} = 6.15$ n sec

go to main linac

2640 bunches/train, rep. = 5 Hz

- $T_{b_to_b} = 369$ n sec



Time remaining for damping = 137 m sec

We create 2640 bunches
in 63 m sec

R/D of Liq. Pb Target

Liquid Lead Target R/D

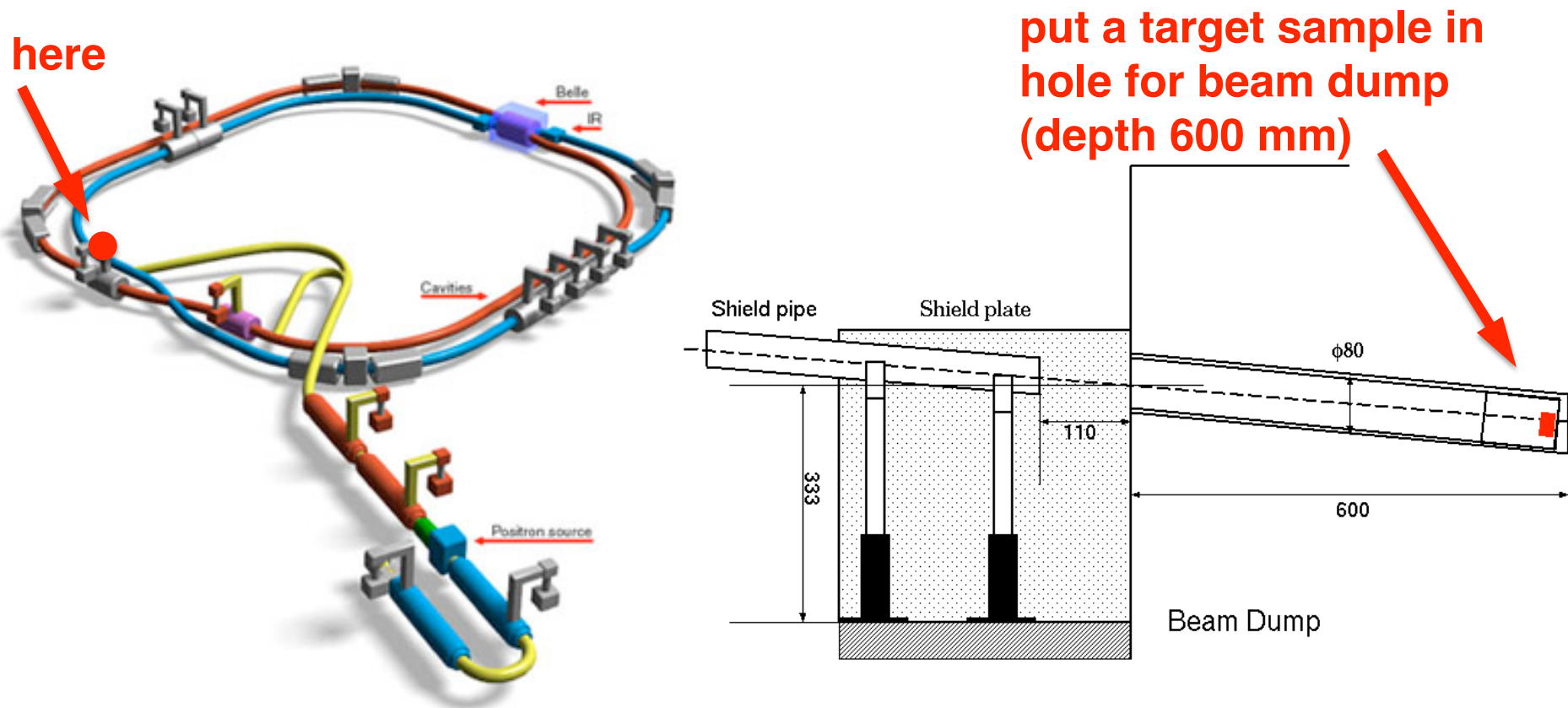
Three Activities

- **Heat Load (reported at TILC09):**
 - By beam**
 - Simulation (ANL) : done --> no problem (no report today)**
 - By eddy current**
 - Simulation (CI) : done --> no problem (no report today)**
- **Thermal shockwave on BN window:**
 - Test at KEKB High Energy Ring (today's report)**
 - Simulation is in preparation (no report today)**
- **Operation experience with beam:**
 - Install Liq. Lead Target in ATF Linac (today's report)**

Shockwave on BN window

Test at KEKB ring

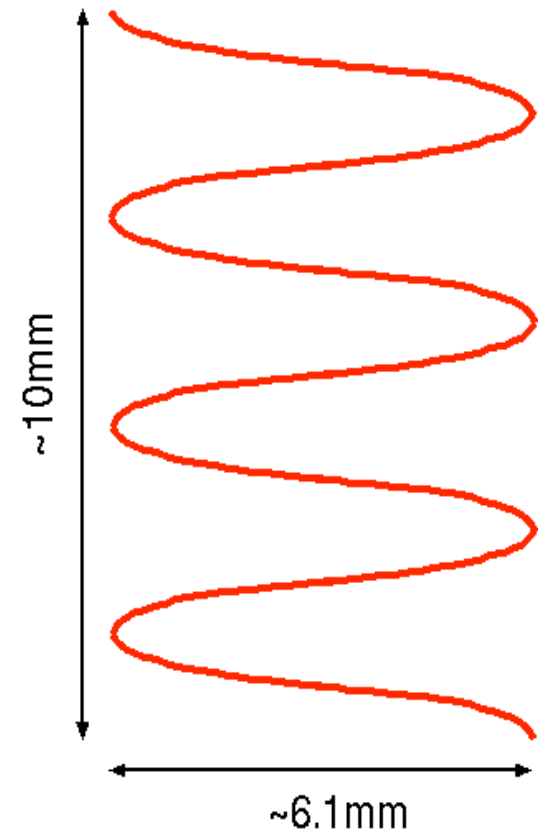
Liq. Pb Window Test at KEB



- KEKB-HER: 8GeV, 10nC (Max), 1600 bunches (1600mA)
- The beam is deflected by the abort kicker as shown when it is dumped.

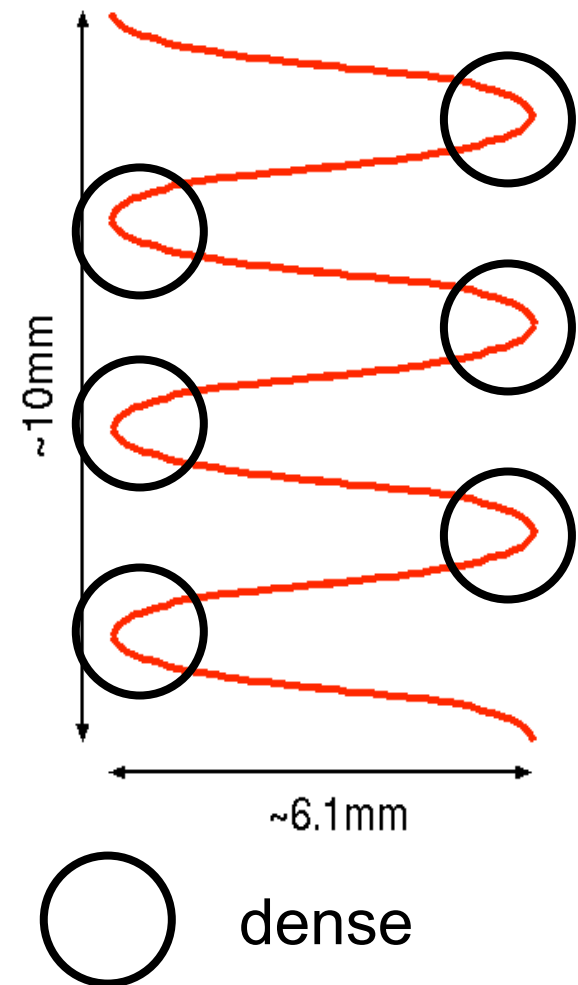
Beam Condition

- 10nC, ~1600 bunches, 10 μ s
- Bunch-by-bunch impossible
- Unable to change beam size (~1mm rms?)
- Swept by kicker (protect extraction window)
- Moves 7 μ ~ 45 μ /bunch on target (0.9mm ~ 6mm over 132 bunches)



Beam Condition

- 10nC, ~1600 bunches, 10 μ s
- Bunch-by-bunch impossible
- Unable to change beam size (~1mm rms?)
- Swept by kicker (protect extraction window)
- Moves 7 μ ~ 45 μ /bunch on target (0.9mm ~ 6mm over 132 bunches)



**The first test was done
on
22nd Oct 2009**

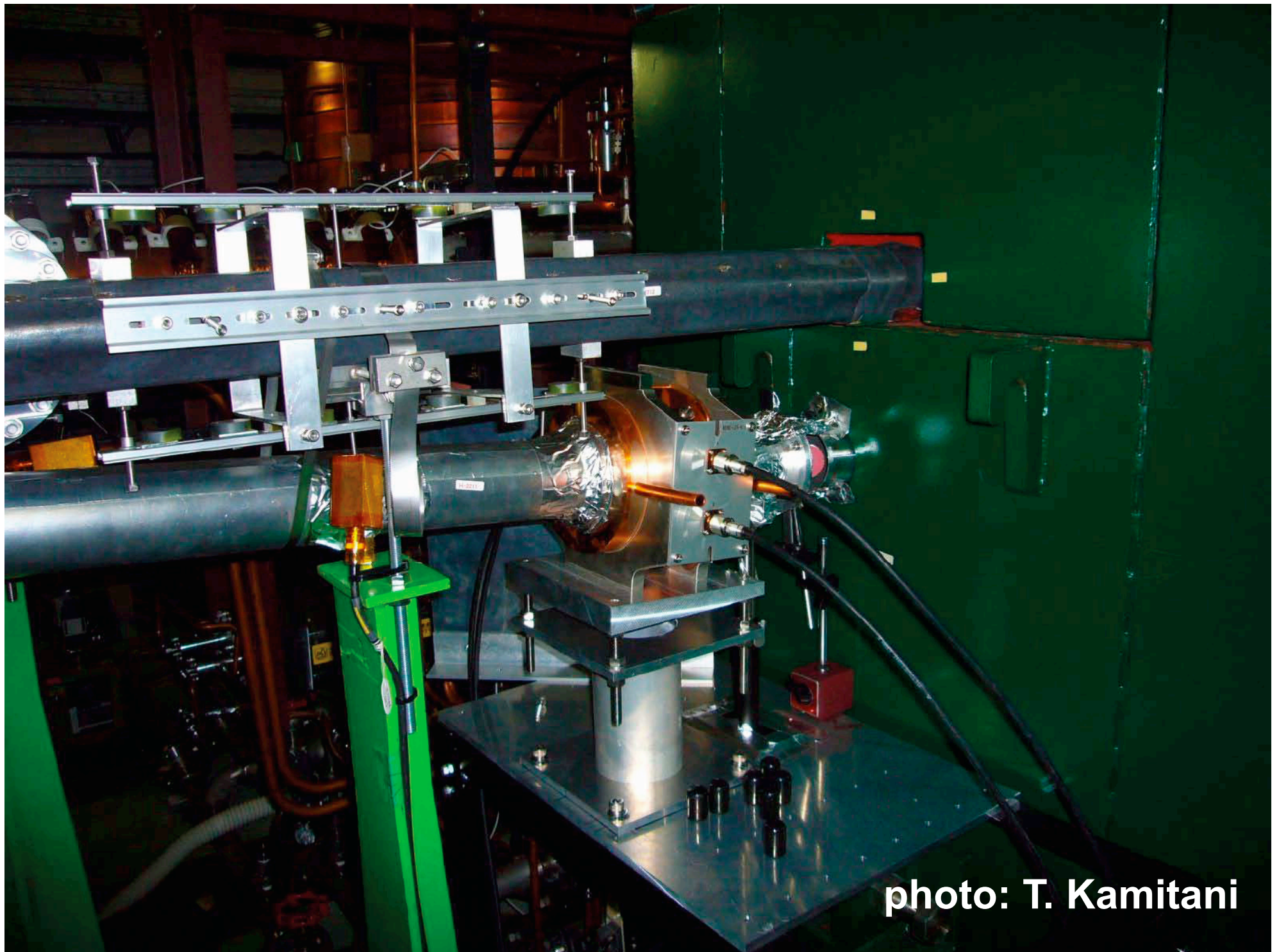


photo: T. Kamitani

Sample and Holder

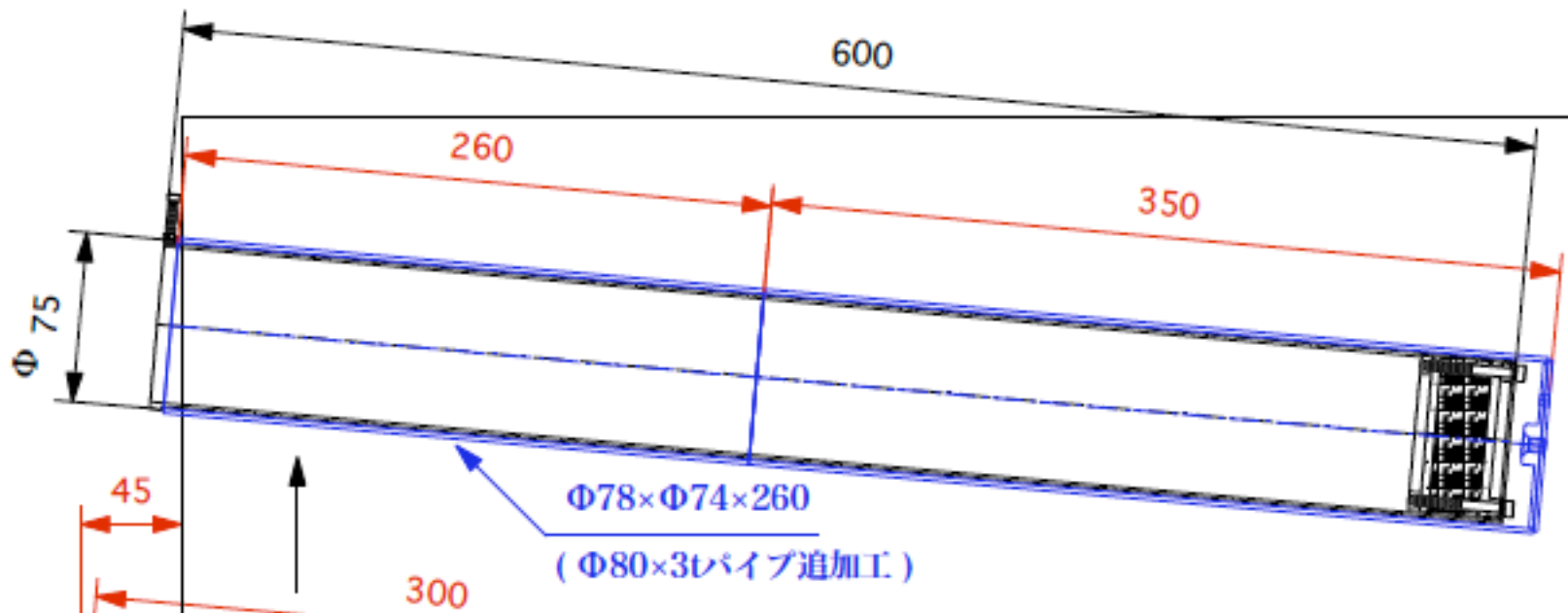
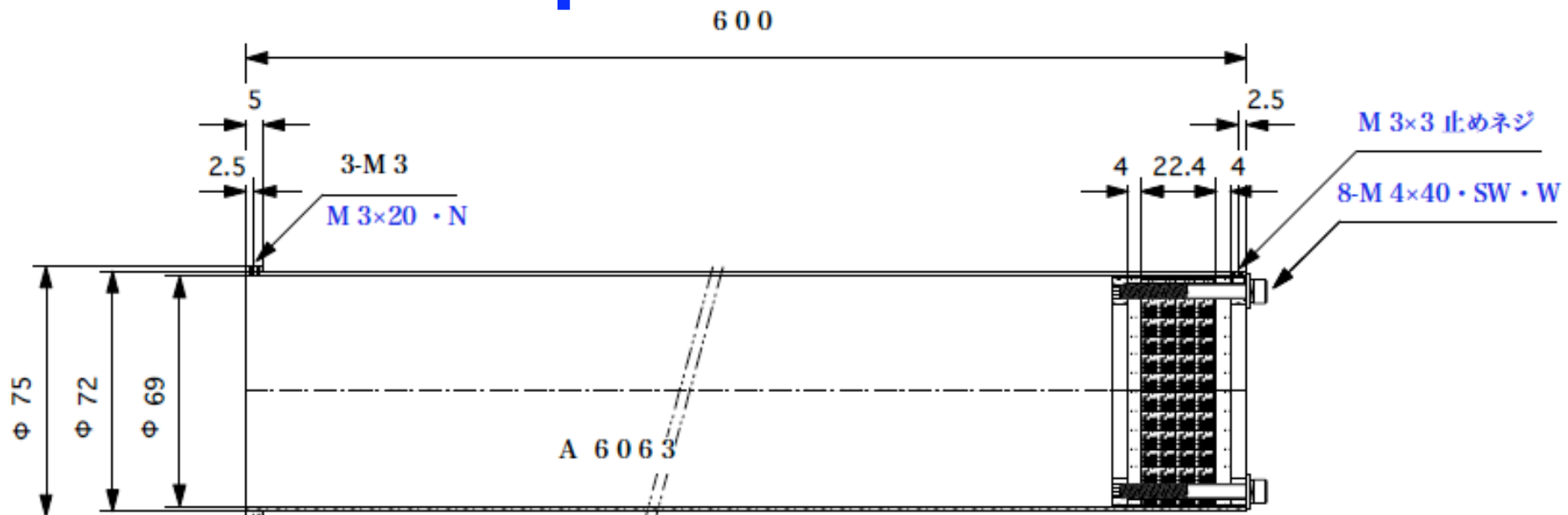




photo: M. Kuriki



photo: M. Kuriki



photo: M. Kuriki



photo: T. Kamitani

Sample 1 設置作業

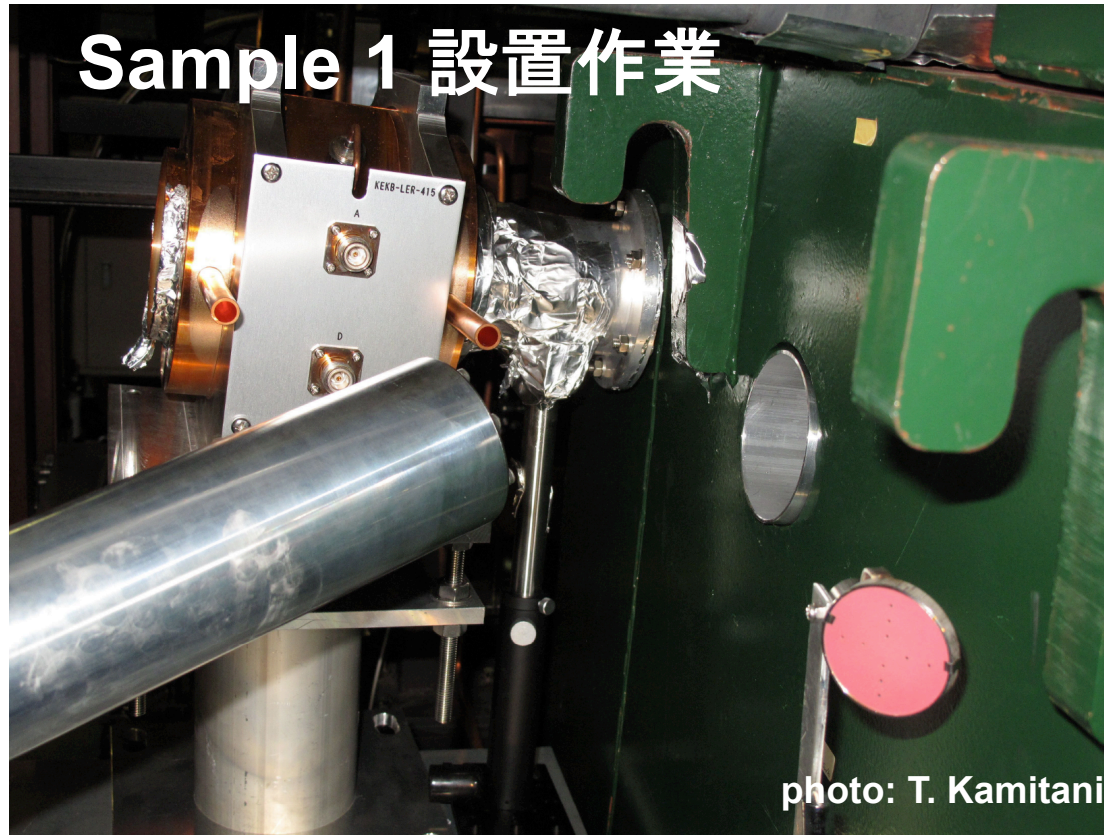


photo: T. Kamitani

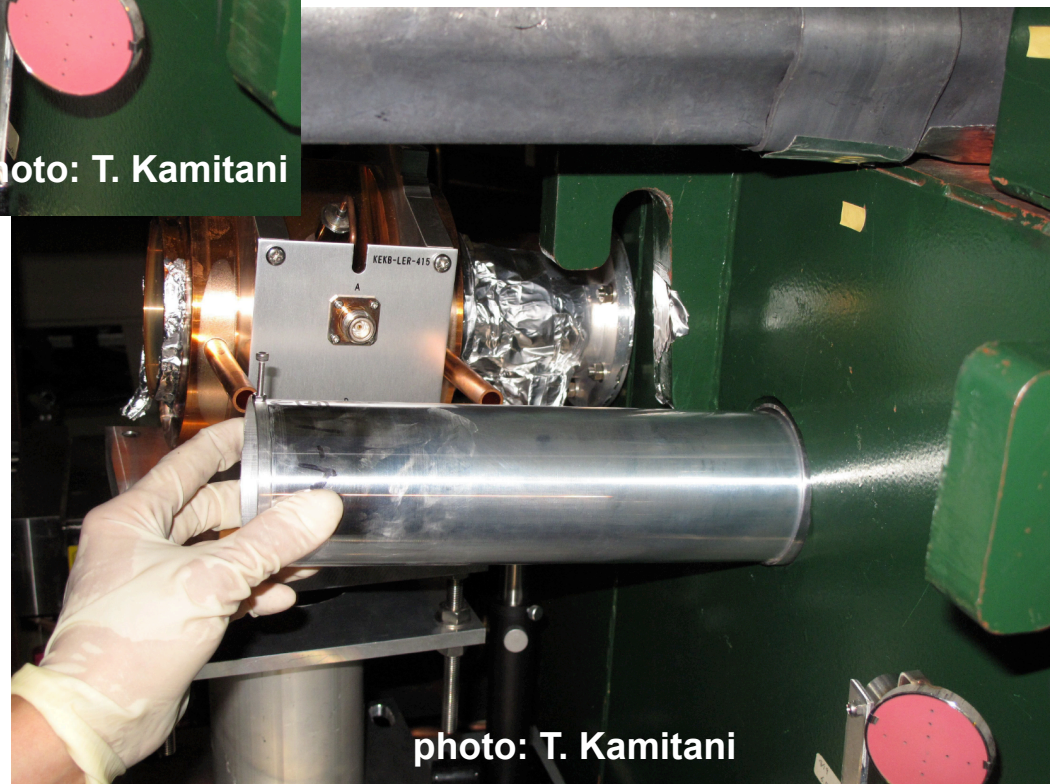
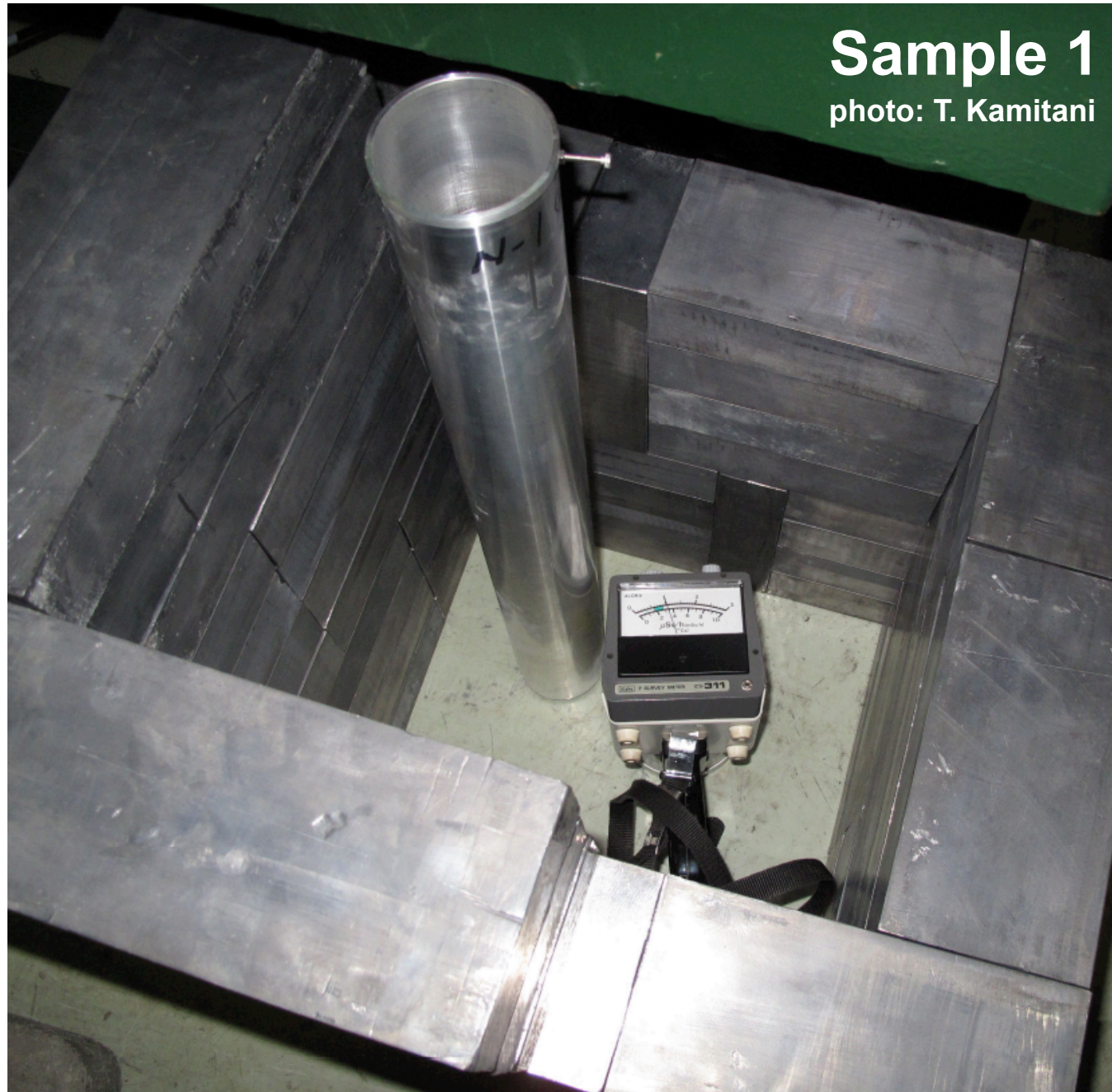


photo: T. Kamitani

Sample 1

photo: T. Kamitani



Sample 2

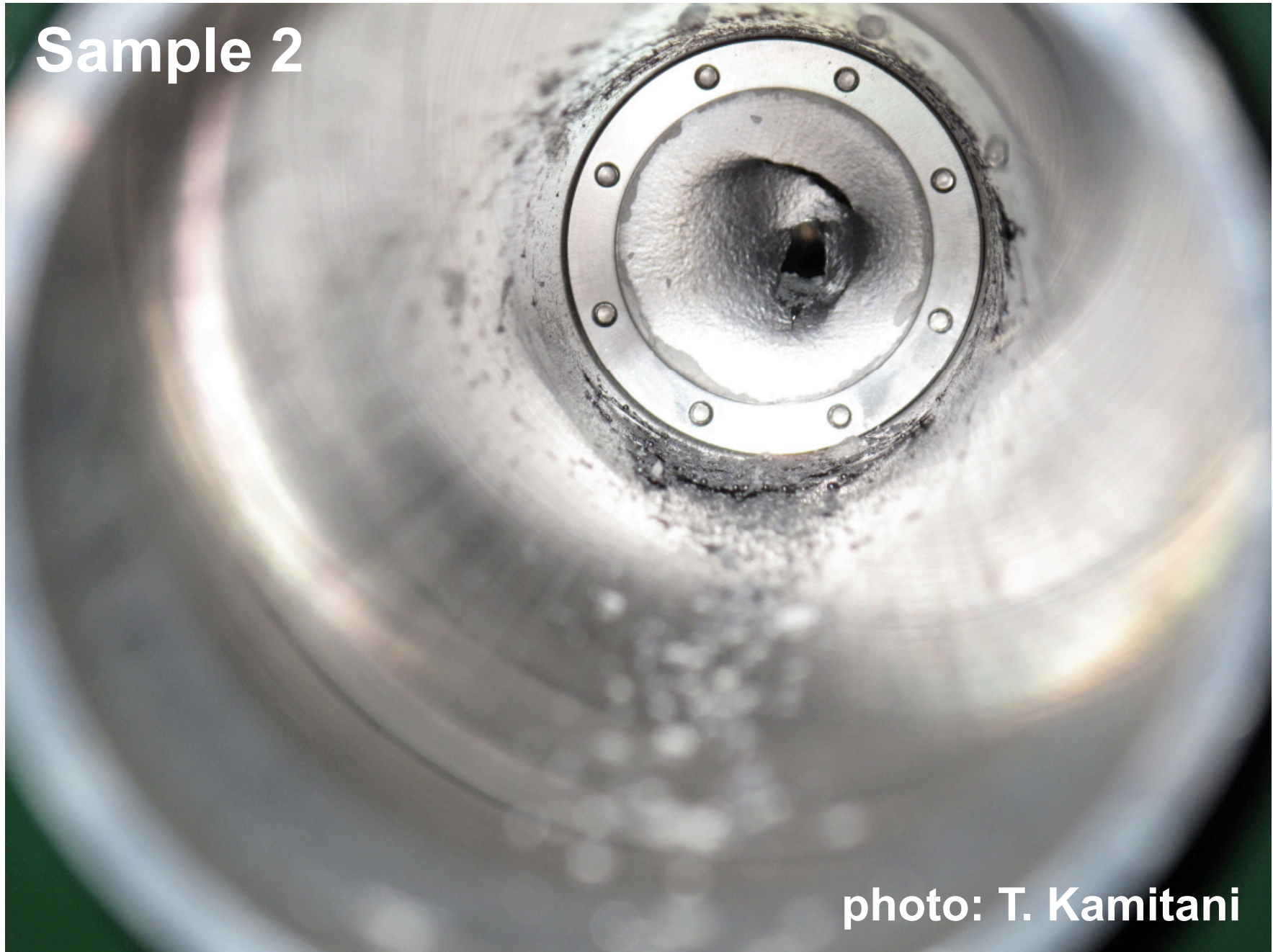


photo: T. Kamitani

Sample 1

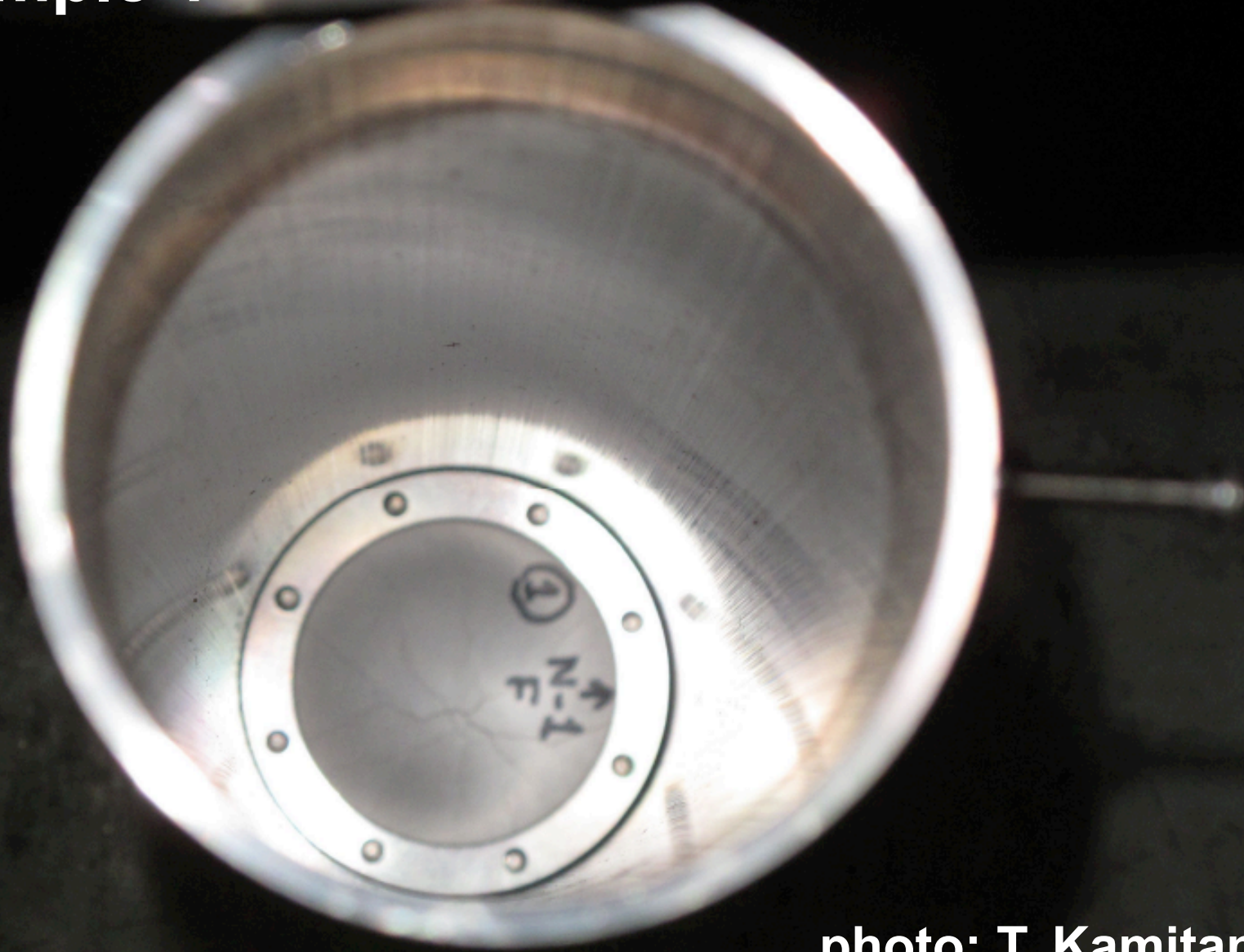


photo: T. Kamitani

Sample 1

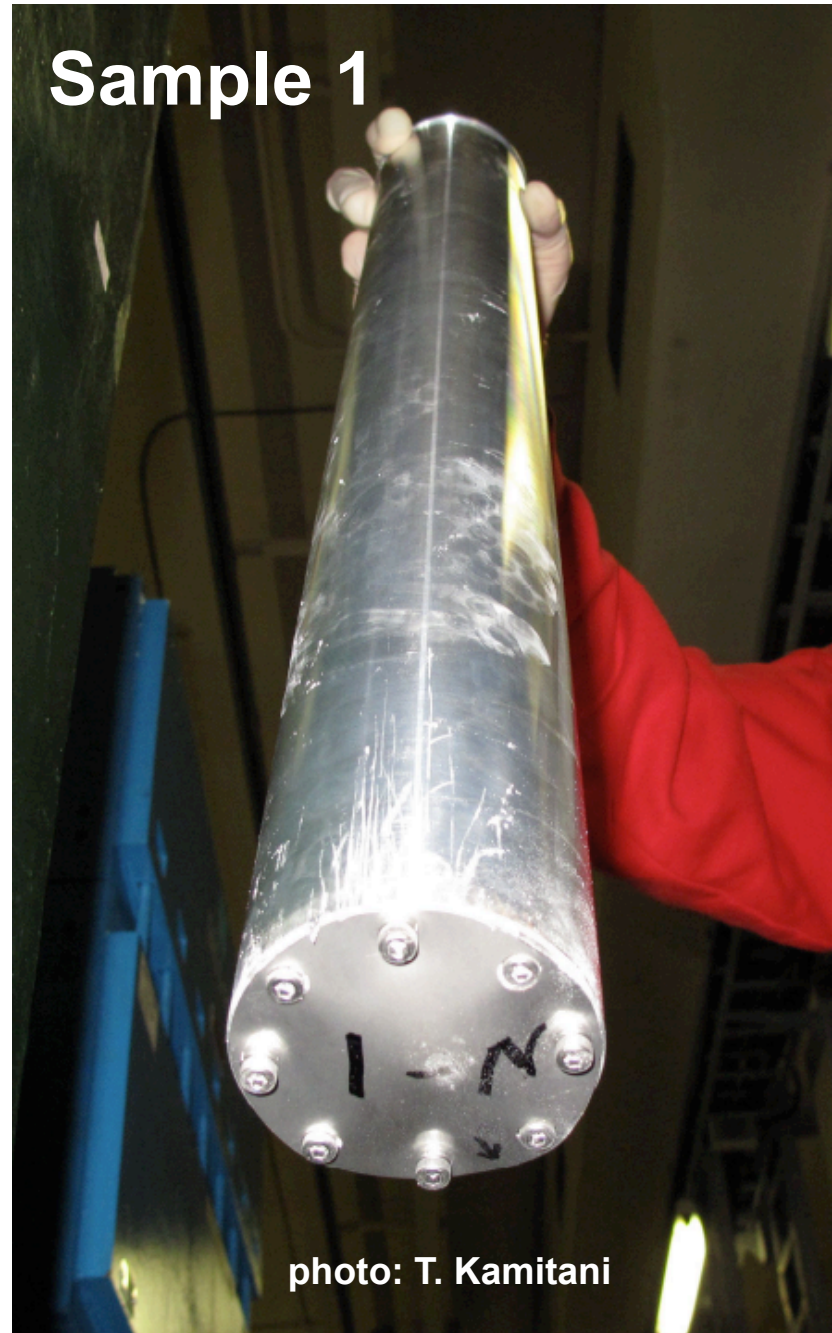
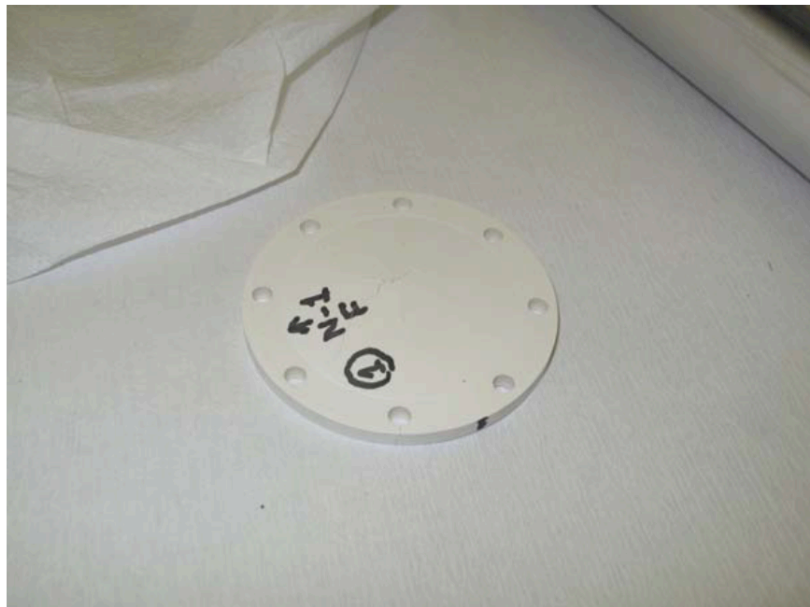
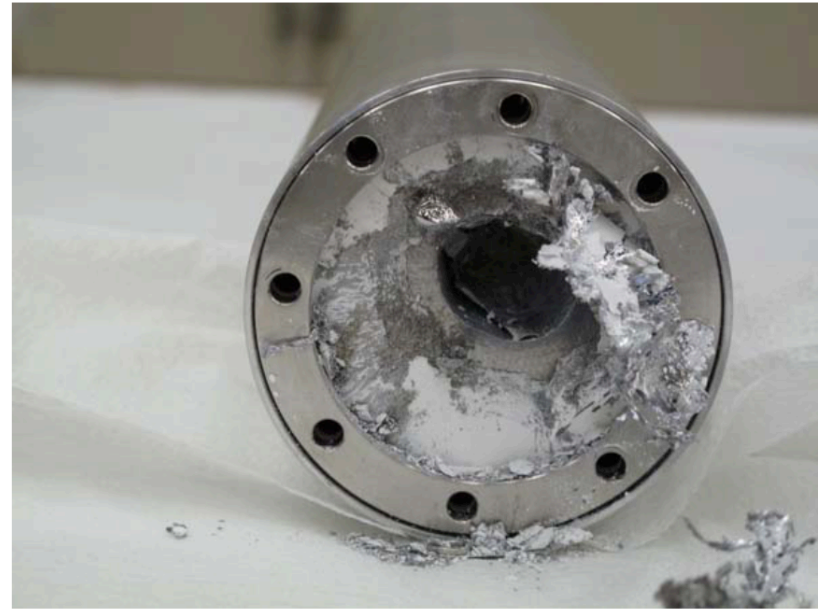
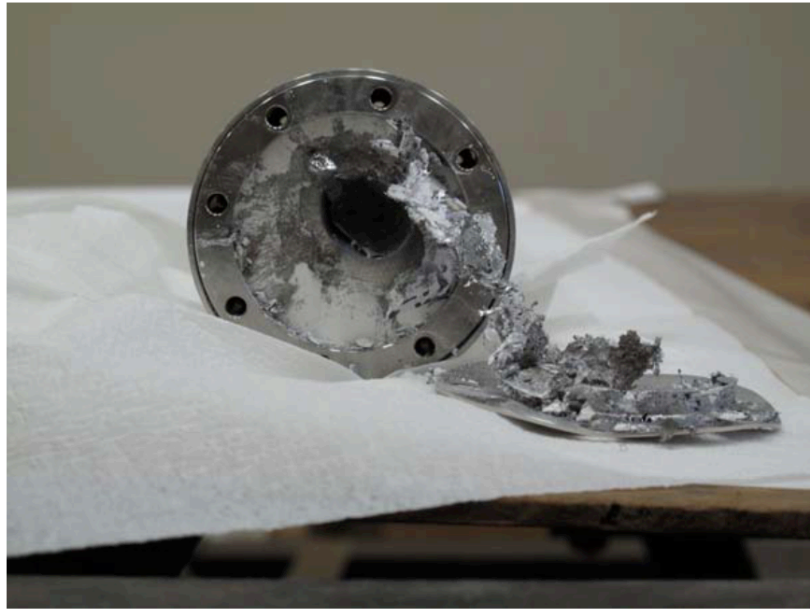
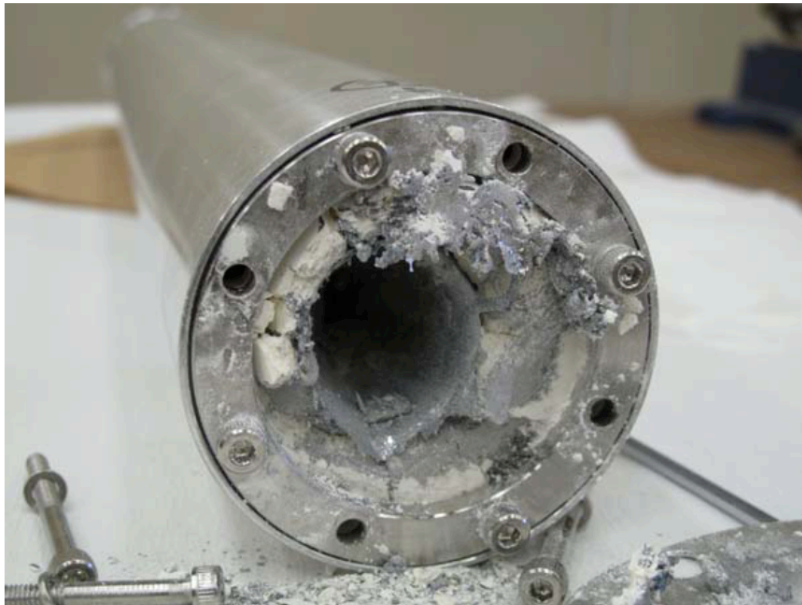


photo: T. Kamitani

Sample 1 (460mA + 800mA)



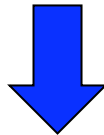
Sample 2 (800mA)



Total Energy of the Beam

8 GeV, 5 nC/bunch (= 800 mA), 1600 bunches --> 64 kJ

**Energy deposit of the target (~12 % of Energy of the beam)
~ 7.7 kJ**



Target Destruction

In the experiment on Oct/22nd, we did not test the BN strength against shock wave.

**We are planning
the new experiment**

Plan of New Experiment

- 1. We will use material (metal) which melting point is higher than that of lead.**
- 2. We consider several metals.**
Ti, Fe, Cu, W
- 3. Which is suitable metal in view point of safety ?**
- 4. Which is the suitable metal, in the view point of the emulation of the liquid lead target ?**

Peak Energy Deposit Density of 300 Hz w/Liq Pb

Parameters : 300 Hz Scheme w/Liq Pb Target

- Eb = 3.5 GeV, 5.9 nC/bunch**
- 132 bunches hit target in 0.8 micro sec at almost the same point of the target.**
- Liq Pb Flow Speed = 4 m/s**
Liq Pb runs 13 mm before the next pulse
(132 bunches) hit target.
We ignore hit of the next pulse.
- Beam Size : Sigma = 2 mm**
- Target Thickness = 4 X0**

PEDD = 96 J/g (GEANT4 simulation)

KEKB experimental condition

- $E_b = 8\text{GeV}$
- Beam Size: $\sigma = 1.17\text{mm}$
- Use all 1581 bunches with sin-wave sweeping
- Bunch Charge : adjustable (Max 10 nC)
- Target Thickness = $4 X_0$

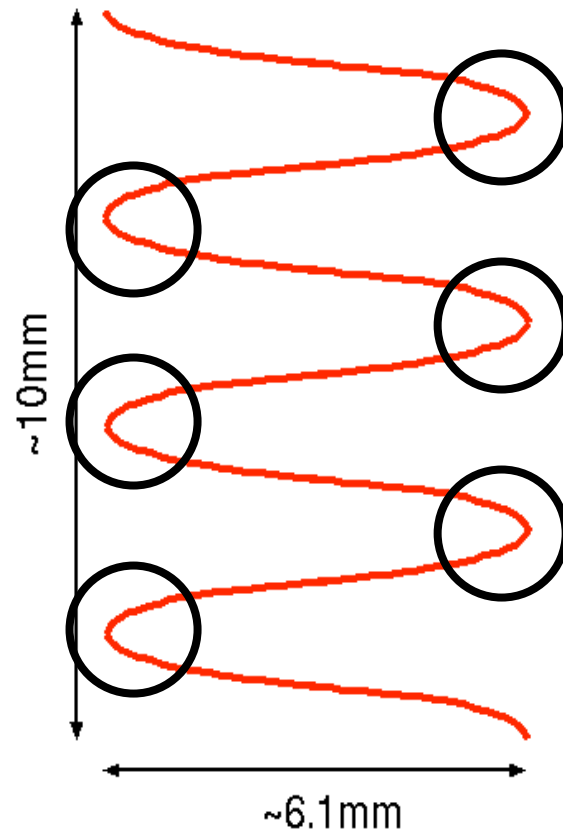
(1) Calculate "Bunch Charge" which gives 96 J/g

(2) Calculate "Temperature Rise" with "Bunch Charge" given in (1).

Two "96 J/g" condition

(a) Σ (all bunches in 1 ms) = 96 J/g

(b) Σ (132 bunches near peak of sin-wave in 0.8 μ s) = 96 J/g



○ dense

Results of shower simulation

Results of shower simulation on various metals

	Ti	Fe	Cu	W	Pb
Melting Point (K)	1941	1808	1358	3695	601
Radiation Length (mm)	35.6	17.5	14.3	3.5	5.6
(a1) Charge/b (nC) for 96 J/g (10 ms)	0.33	0.72	0.89	0.60	0.63
(a2) Temp at Max. Point (K)	458	472	534	1020	826
(b1) Charge/b (nC) for 96 J/g (132 b)	3.41	3.22	2.82	1.24	1.7
(b2) Temp at Max. Point (K)	1920	1070	1040	1790	1850

Evaluation of the results

- Tungsten (W) has very large margin.
- Iron(Fe) and (copper (Cu) has reasonable margin.
- Titanium (Ti) has no margin.

Experiment using metals other than Pb

Is the experiment useful?

EM shower :

deposit energy in very short time

We ignore movement of each part of material.

Temperature and pressure rise, but density stay constant.

**After EM shower, each part of material starts moving
(sound in material).**

Temperature Rise : ΔT

$$\Delta T = \frac{\Delta E}{c_v}$$

ΔE : Energy Deposit

C_v : Specific Heat Capacity (at Constant Volume)

Pressure Rise (Linear Approximation)

$$\begin{aligned}\Delta P &= \left(\frac{\partial P}{\partial T} \right)_v \Delta T \\ &= - \left(\frac{\partial P}{\partial V} \right)_T \left(\frac{\partial V}{\partial T} \right)_P \frac{\Delta E}{c_v} \\ &= \frac{K}{V} \beta V \frac{\Delta E}{c_v} \\ &= \frac{K \beta}{c_v} \Delta E\end{aligned}$$

ΔE : Energy Deposit

c_v : Specific Heat Cap.

β : Vol. Thermal Exp. Coeffi.

K : Bulk Modulus

Pressure Rise (Linear Approximation)

$$\Delta P = \frac{K\beta}{c_v} \Delta E$$

ΔE : Energy Deposit

c_v : Specific Heat Cap.

β : Vol. Thermal Exp. Coeffi.

K : Bulk Modulus

If the energy deposit is same,

Pressure rise (force on BN window)
 $\propto (K \times \beta) / c_v$

Comparison of Metals

	Ti	Fe	Cu	W	Pb	Liq. Pb
Atomic Number	22	26	29	74	82	
Density(g/cm ³)	4.51	7.87	8.92	19.3	11.3	10.7
V. T. Exp. Coef. (10 ⁻⁶ K ⁻¹) β	26	35.4	50	13.5	86.7	112
Bulk Modulus (GPa) K	108	111	138	310	45.8	33.3
Specific Heat (J g ⁻¹ K ⁻¹) C_v	0.52	0.44	0.38	0.132	0.129	0.146
$\beta \times K$	2808	3929	6900	4185	3971	3730
$(\beta \times K) / C_v$	5400	8930	18160	31700	30800	25500
β / C_v	50	80	130	100	670	770

<Comparison of Metals>

		Ti	Fe	Cu	W	Pb	Liq. Pb
V. T. Exp. Coef. (10^{-6} K^{-1})	β	26	35.4	50	13.5	86.7	112
Bulk Modulus (GPa)	K	108	111	138	310	45.8	33.3
Specific Heat ($\text{J g}^{-1} \text{ K}^{-1}$)	C_V	0.52	0.44	0.38	0.132	0.129	0.146
$(\beta \times K) / C_V$		5400	8930	18160	31700	30800	25500

<Evaluation>

- Pressure on the window $\sim (\beta \times K) / C_V$
- Pressure of W and Cu \sim Pressure of Liq. Pb
 $W/\text{LiqPb} \sim 1.3$ 、 $\text{Cu}/\text{LiqPb} \sim 0.7$ 。
- Ti and Fe give too small pressure.

Pressure at $\Delta E = 96 \text{ J/g}$

	Cu	W	Liq. Pb
$\Delta P(\text{GPa})$	1.5	3.1	2.3

Summary Table

	Ti	Fe	Cu	W	Pb	Liq. Pb
Atomic Number	22	26	29	74	82	
Density (g/cm³)	4.51	7.87	8.92	19.3	11.3	
Melting Point (K)	1941	1808	1358	3695	601	
Boiling Point (K)	3560	3023	2840	5828	2022	
Vol. Thermal Expansion Coeffi. (10⁻⁶ K⁻¹) β	26	35.4	50	13.5	86.7	112
Bulk Modulus (GPa) K	108	111	138	310	45.8	33.3
Specific Heat Capacity (const. V) (J g⁻¹ K⁻¹) C_V	0.52	0.44	0.38	0.132	0.129	0.146
$\beta \times K$	2808	3929	6900	4185	3971	3730
$(\beta \times K) / C_V$	5400	8930	18160	31700	30800	25500
Radiation Length (mm)	35.6	17.5	14.3	3.5	5.6	
(a-1) Charge/b (nC) for 96 J/g (10 μs)	0.33	0.72	0.89	0.60	0.63	
(a-2) Temp at Max. Point (K)	458	472	534	1020	826	
(b-1) Charge/b (nC) for 96 J/g (132bunces)	3.41	3.22	2.82	1.24	1.7	
(b-2) Temp at Max. Point (K)	1920	1070	1040	1790	1850	

Plan of New Experiment

- 1. We will use material (metal) which melting point is higher than that of lead.**
- 2. We consider several metals.**
- 3. According to the simulation, tungsten (W), copper (Cu), and iron (Fe) are good in a view point of safety.**
- 4. In the view point of the emulation of the liquid lead target, a simple analytic model tell as W and Cu are good.**
- 5. We are planning to perform an experiment by using W and/or Cu as a target emulator in late May and/or June.**

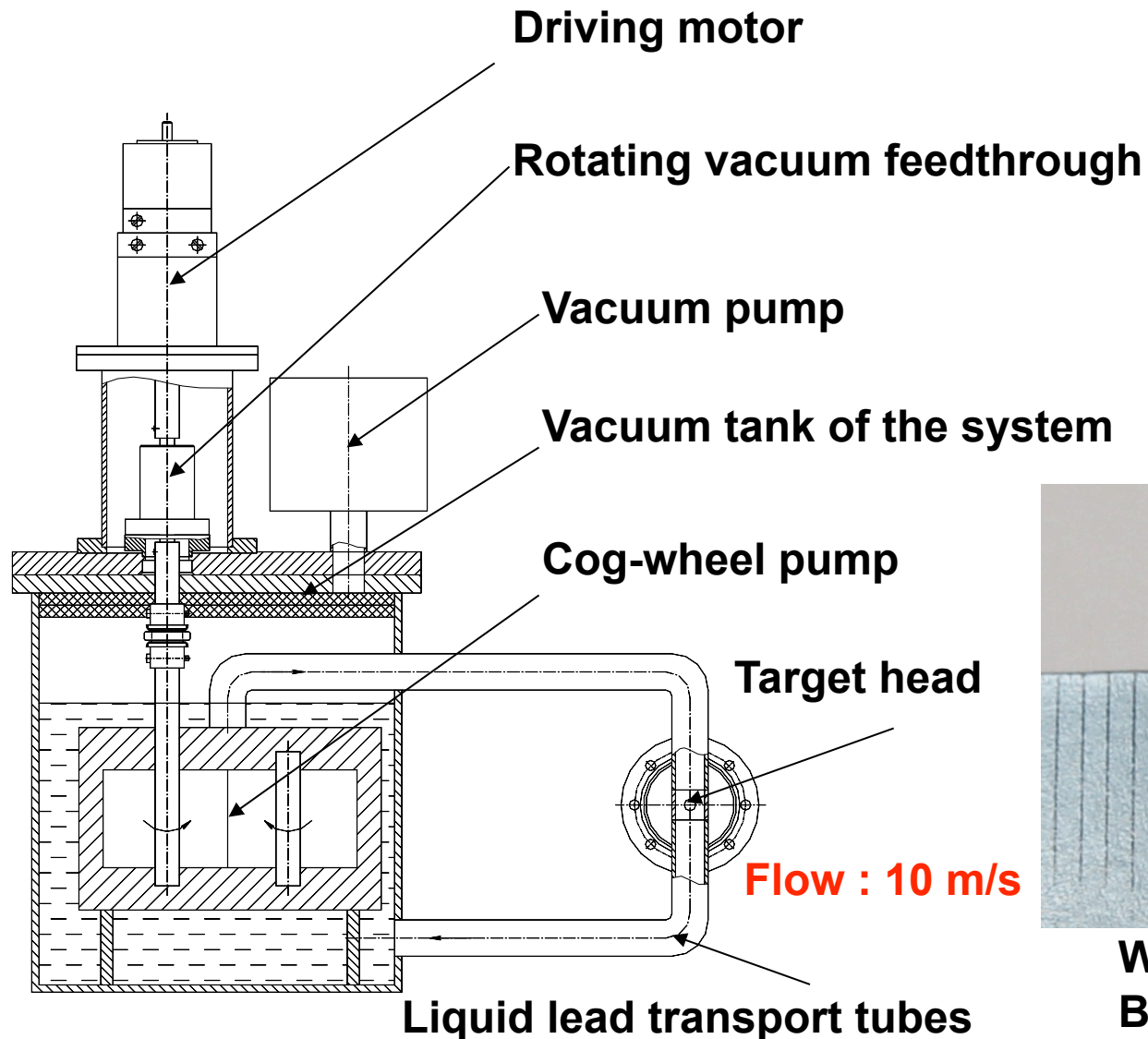
Liq. Pb target R/D

Test at ATF Linac

Prototype of Liquid Lead Positron Production Target

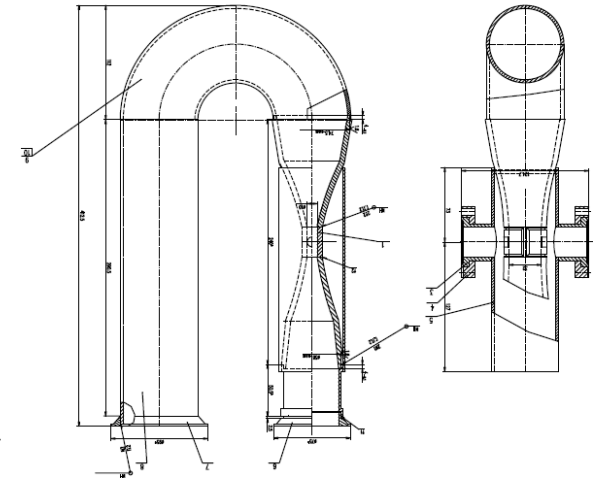
Logachev-san et al, BINP

Operation experience 20000 h



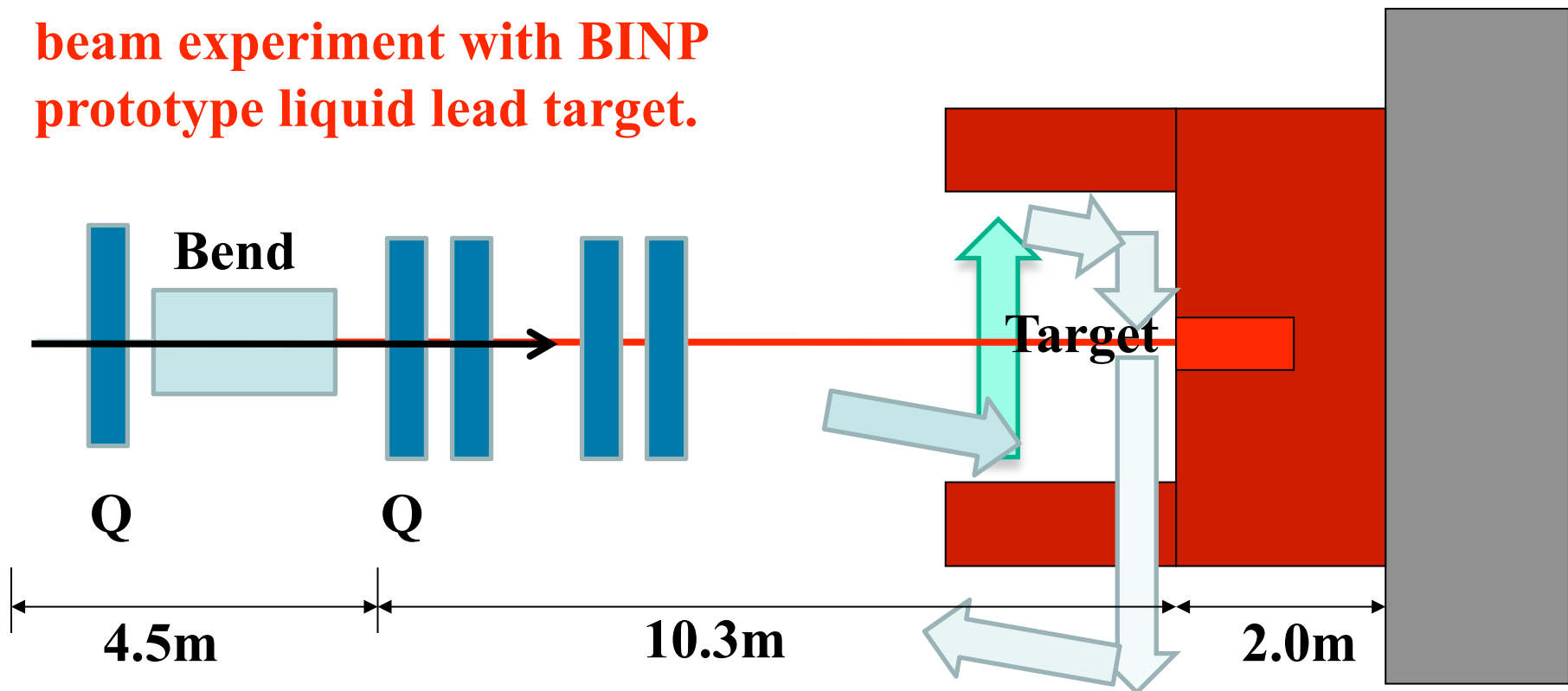
Window thickness 4mm
BN disks for windows
Diameter 12mm

Liquid lead target test at ATF Linac End



Liquid lead 300°C

We decided to do the
beam experiment with BINP
prototype liquid lead target.



ATF Linac Beam Parameters

β function tuning range : 0.1m to 10m

Bunch structure : 1 to 20 bunches/train

Bunch charge : 0.5 to 2.0 x 10¹⁰ electrons/bunch

Beam energy : 1.3GeV

Repetition rate : 0.7 to 6.25Hz

Usual normalized emittance : less than 10 π mmrad

Beam size : 0.2 to 2.0mm

Energy density on target

0.006 to 48 x 10¹⁰ GeV/mm²

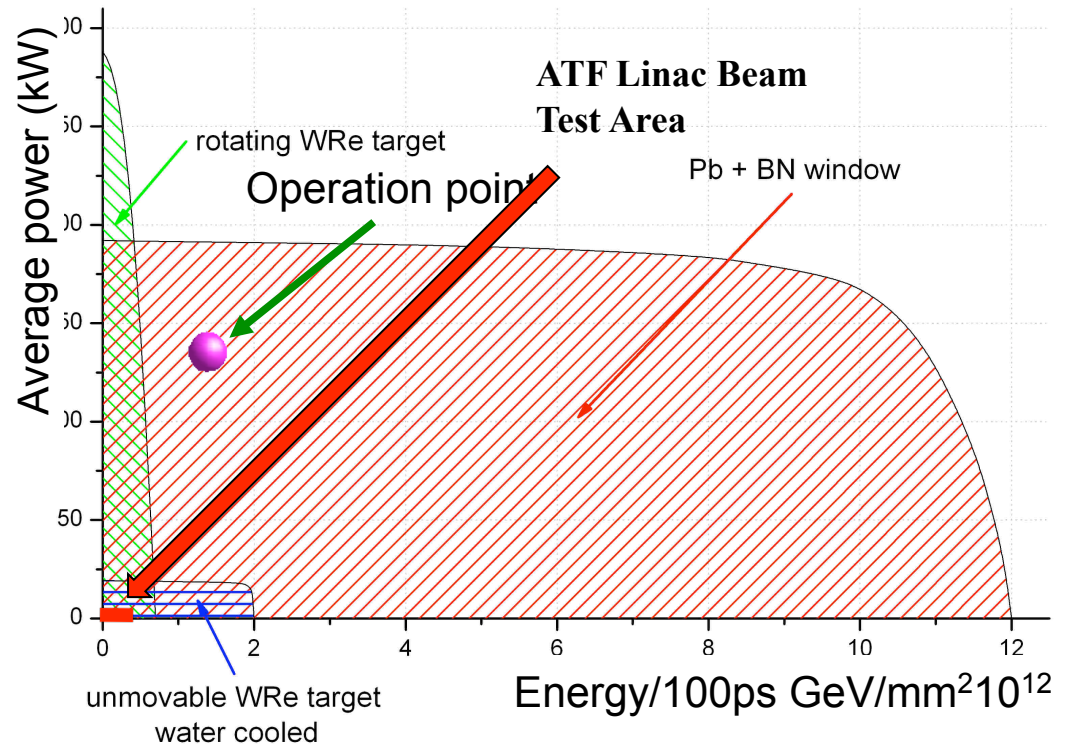
Power deposit on target

0.004 to 300 x 10¹⁰ GeV/mm² s

Acceptable beam rep. rate?

Liquid Pb-Sn Target

- Liquid Pb target + BN window is very strong against high peak power, but less average power.
- Pulsed operation (e.g. 100 bunches with 6.2ns spacing, 0.6μs, 150Hz) moderates thermal effects.
- In the pulse operation, capture efficiency is higher and incident electron can be fewer.



P. Logachov et al. in APAC2007

Status and Schedule

Status

- **Parts of a prototype arrived at ATF in March.**
- **Two engineers, M. F. Blinov san and V. Golikov san, came ATF, made discussion with KEK people, and checked the area where the prototype will be installed.**

Liquid Pb Target at ATF



Liquid Pb Target at ATF



Misha

Liquid Pb Target at ATF



Status and Schedule

Status

- **Parts of a prototype arrived at ATF in March.**
- **Two engineers, M. F. Blinov-san and V. Golikov-san, came ATF, made discussion with KEK people, and checked the area where the prototype will be installed.**

Schedule

- **Coming June, M. F. Blinov-san and V. Golikov-san will visit ATF again to assemble the proto type.**
- **The prototype will be installed at the end of ATF linac coming summer.**

Test of Liq. Pb Target at ATF Linac

Systematic experimental studies on Liquid 90%Pb+10%Sn target system with BN window will **start from autumn 2010 at ATF using beam from ATF linac.**

We are still discussing what kind of measurements are necessary for ILC target system and detail schedule.

To learn the operation of this liquid target is important for the evaluation of the reliability and the maintainability and we can propose very reliable target system for ILC e^+ source with a lot of simulation and some proofs of experimental results.

Summary

Summary

- **Two Issues on Target**
 - **Heat Load (by beam): Time Scale ~ 1 m sec.**
 - **Thermal shock wave: Time scale ~ sub micro sec.**
- **300 Hz Scheme w/ liq. lead target (alternative)**
 - **It requires a window between liq. lead and acc.**
 - **Does the BN window survive under shock wave?**
- **Thermal shockwave on BN window:**
 - **Test at KEKB High Energy Ring**
- **Operation experience with beam:**
 - **Install Liq. Lead Target in ATF Linac**