

# TTF/FLASH 9mA studies: Main studies objectives for January 2011

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**21<sup>st</sup> October 2010**

# Proposed studies from WG3

## Machine / LLRF

- Coupling between longitudinal and transverse effects and with LLRF

## • LLRF

- Vector Sum calibration
- Long-term energy stability
- Performance regulations at high gradient / high current

## • Gradient overhead studies (ACC67)

- Optimization of Qext, prove concept for at least 3mA
- Microphonics and LFD, can be done w/o beam

## • Klystron Overhead

- Need high current, at 3mA need retune Qext

## • ILC Bunch compressor stability studies

- 2 RF units ACC45 & ACC67
- Demonstrate 0.25 deg phase stability

## • HOM studies

# FLASH operations schedule Nov-Feb

|         |    |                 |   |                                 |  |
|---------|----|-----------------|---|---------------------------------|--|
|         | 40 | 4.Oct - 10.Oct  | 1 | User Run                        |  |
|         | 41 | 11.Oct - 17.Oct | 1 |                                 |  |
|         | 42 | 18.Oct - 24.Oct | 1 |                                 |  |
|         | 43 | 25.Oct - 31.Oct | 1 |                                 |  |
|         | 44 | 1.Nov - 7.Nov   | 2 | FEL studies                     |  |
|         | 45 | 8.Nov - 14.Nov  | 2 |                                 |  |
|         | 46 | 15.Nov - 21.Nov | 3 | preparation user run            |  |
|         | 47 | 22.Nov - 28.Nov | 1 | User Run                        |  |
|         | 48 | 29.Nov - 5.Dec  | 1 |                                 |  |
|         | 49 | 6.Dec - 12.Dec  | 1 |                                 |  |
|         | 50 | 13.Dec - 19.Dec | 1 |                                 |  |
|         | 51 | 20.Dec - 26.Dec | 5 | Maintenance                     |  |
| January | 52 | 27.Dec - 2.Jan  | 5 |                                 |  |
| 2011    | 1  | 3.Jan - 9.Jan   | 4 | preparation accelerator studies |  |
|         | 2  | 10.Jan - 16.Jan | 4 | Accelerator studies             |  |
|         | 3  | 17.Jan - 23.Jan | 4 |                                 |  |
|         | 4  | 24.Jan - 30.Jan | 2 | FEL studies                     |  |
|         | 5  | 31.Jan - 6.Feb  | 2 |                                 |  |
|         | 6  | 7.Feb - 13.Feb  | 3 | preparation user run            |  |
|         | 7  | 14.Feb - 20.Feb | 1 | User Run                        |  |
|         | 8  | 21.Feb - 27.Feb | 1 |                                 |  |
|         | 9  | 28.Feb - 6.Mar  | 1 |                                 |  |
|         | 10 | 7.Mar - 13.Mar  | 1 |                                 |  |

Nov 18-20 (6 shifts):  
FEL studies with long  
bunch trains at ~1.25GeV

Anticipated: ~1 week  
dedicated '9mA' studies

# Machine conditions for January

- **We will chose to do studies with less than 9mA**
  - Plan studies with 1-2nC/bunch (3nC risks long setup time)
  - At 1nC we can operate in FEL mode: machine better characterized and more reliable; standard setup files
  - Nominal maximum current: 3mA at 3MHz bunch rep rate
    - (FEL operation with >1nC will be attempted in Nov)
- **Length of bunch-train is currently limited to ~300us due to gun RF window conditioning**
  - Still can operate the modules with 800us RF pulse length
- **Drive laser rep rate currently at 1MHz – requires recommissioning for 3MHz operation**

## ***What's the maximum usable gradient?***

- **In practical terms...**

- Get all cavity gradients on same klystron as flat as possible with 800us-long bunch trains and full beam loading
- Find out how close we can get to the quench limits and still operate reliably

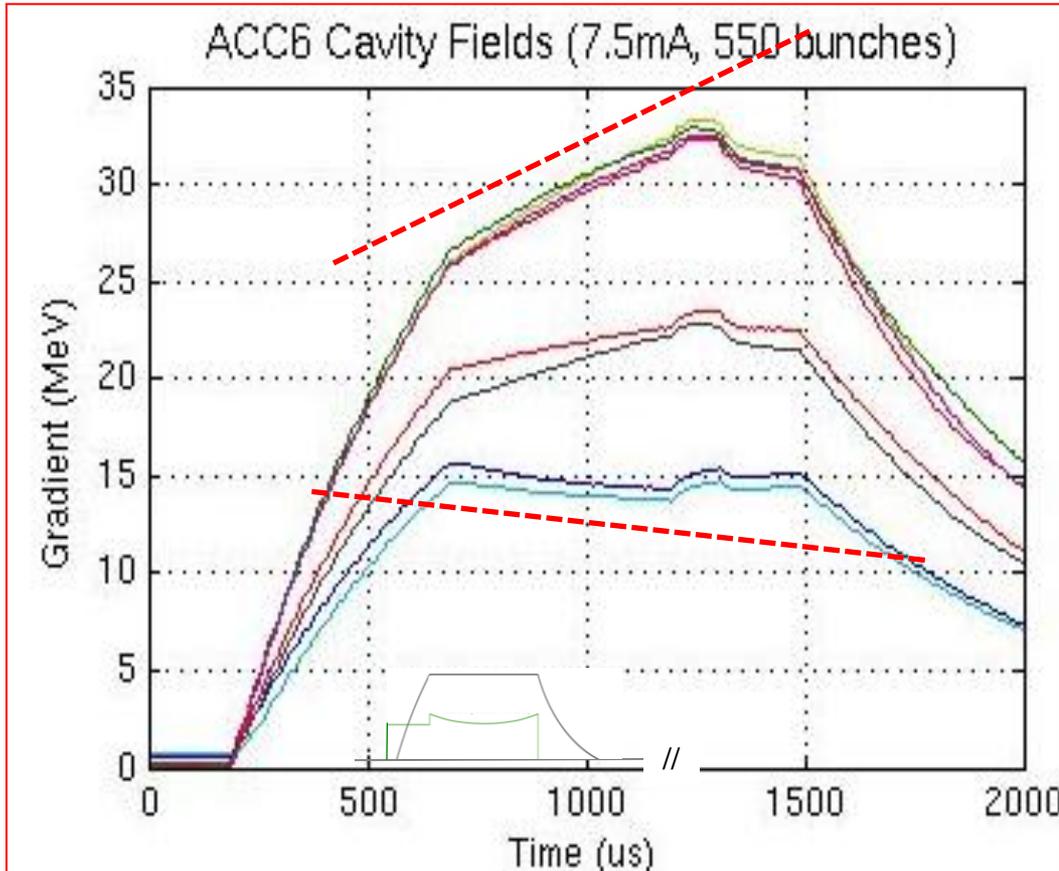
Gradient tilts from  
beam loading

Lorentz-force  
detuning

- **Also of interest for FEL user studies**

- *Many practical and operational details...*

# Cavity gradient tilts from beam loading



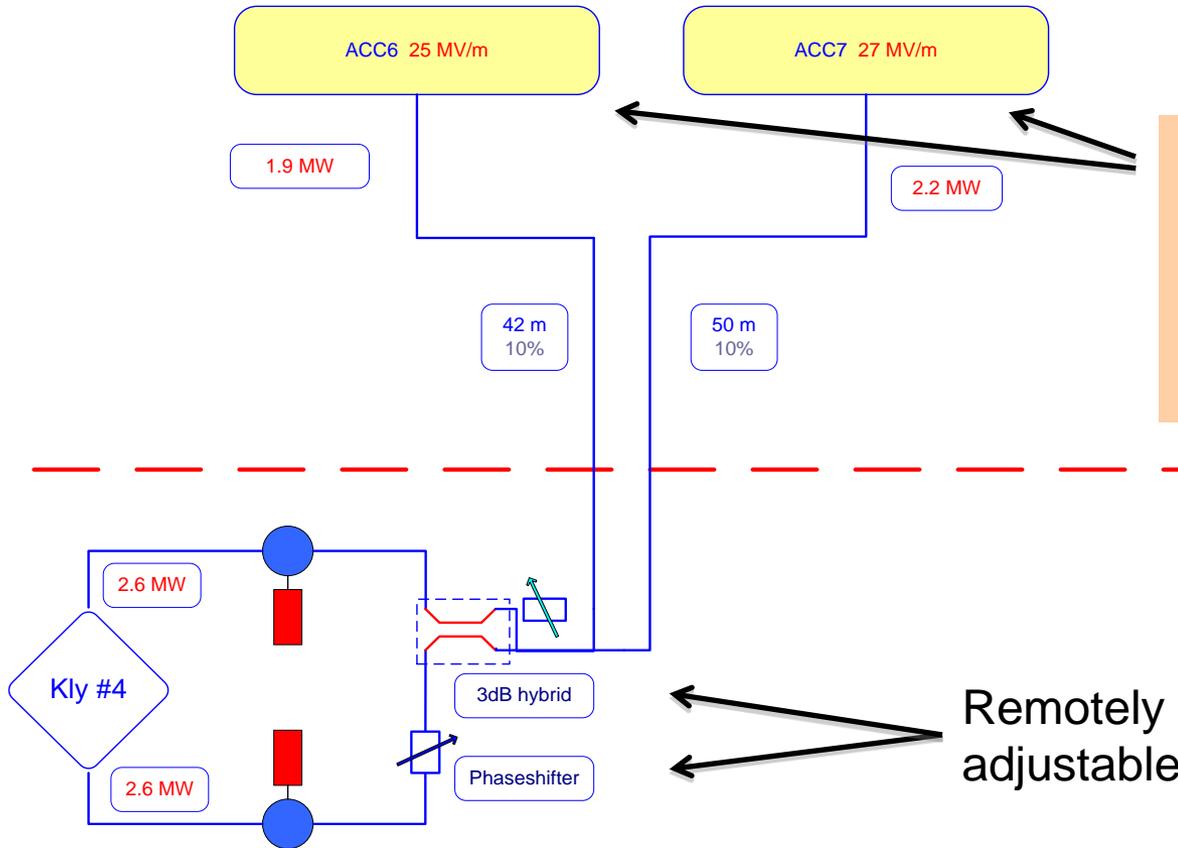
A 'feature' of running cavities with a spread of gradients from same RF source

Matched beam current with constant  $P_k$ :

$$I_{matched} = \frac{V_k}{\left(\frac{r}{Q}\right) \mathcal{R}_{ext}}$$

# Waveguide distribution for ACC67

Waveguide distribution for klystron #4 (status 05.02.2010)

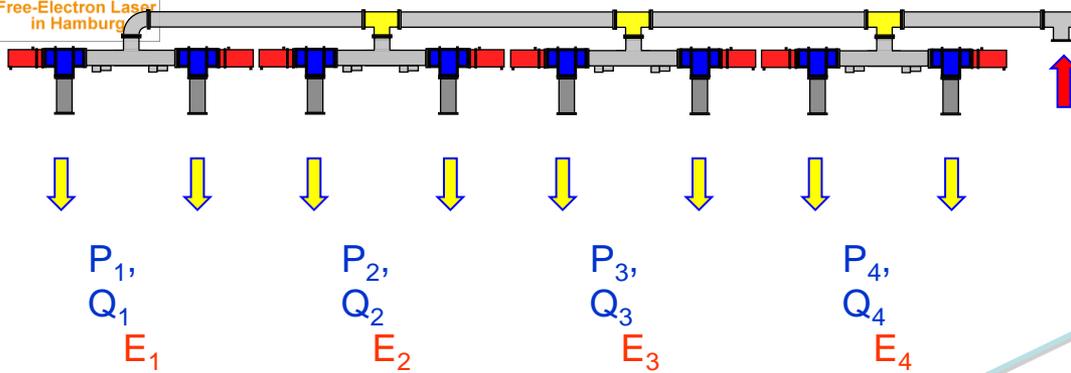


## *Pk/Qext knobs on ACC67*

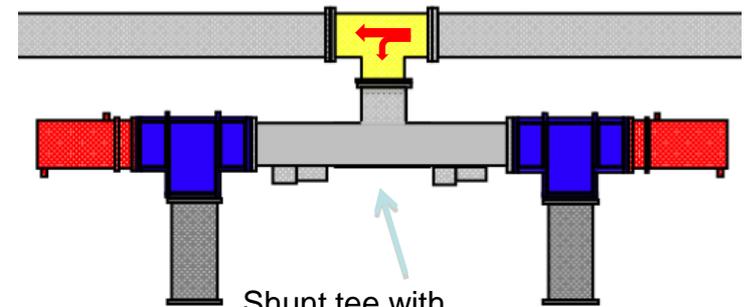
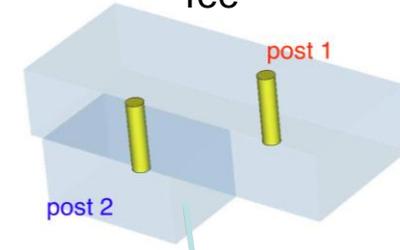
- Pfwd: requires waveguide components to be changed
- Qext: remotely adjustable motorized couplers

Remotely adjustable

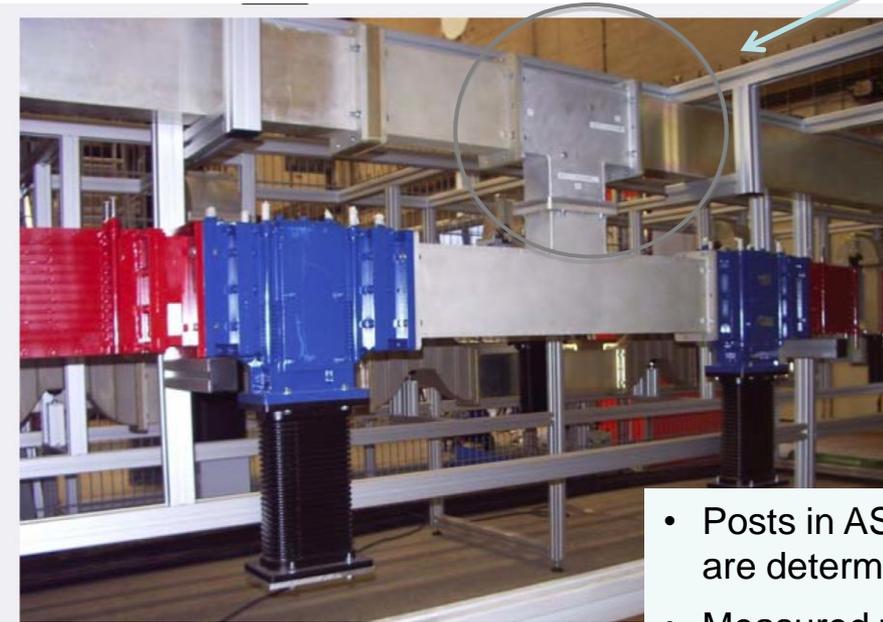
# Waveguide distribution system for ACC6 (ACC7 similar)



Asymmetric Shunt Tee

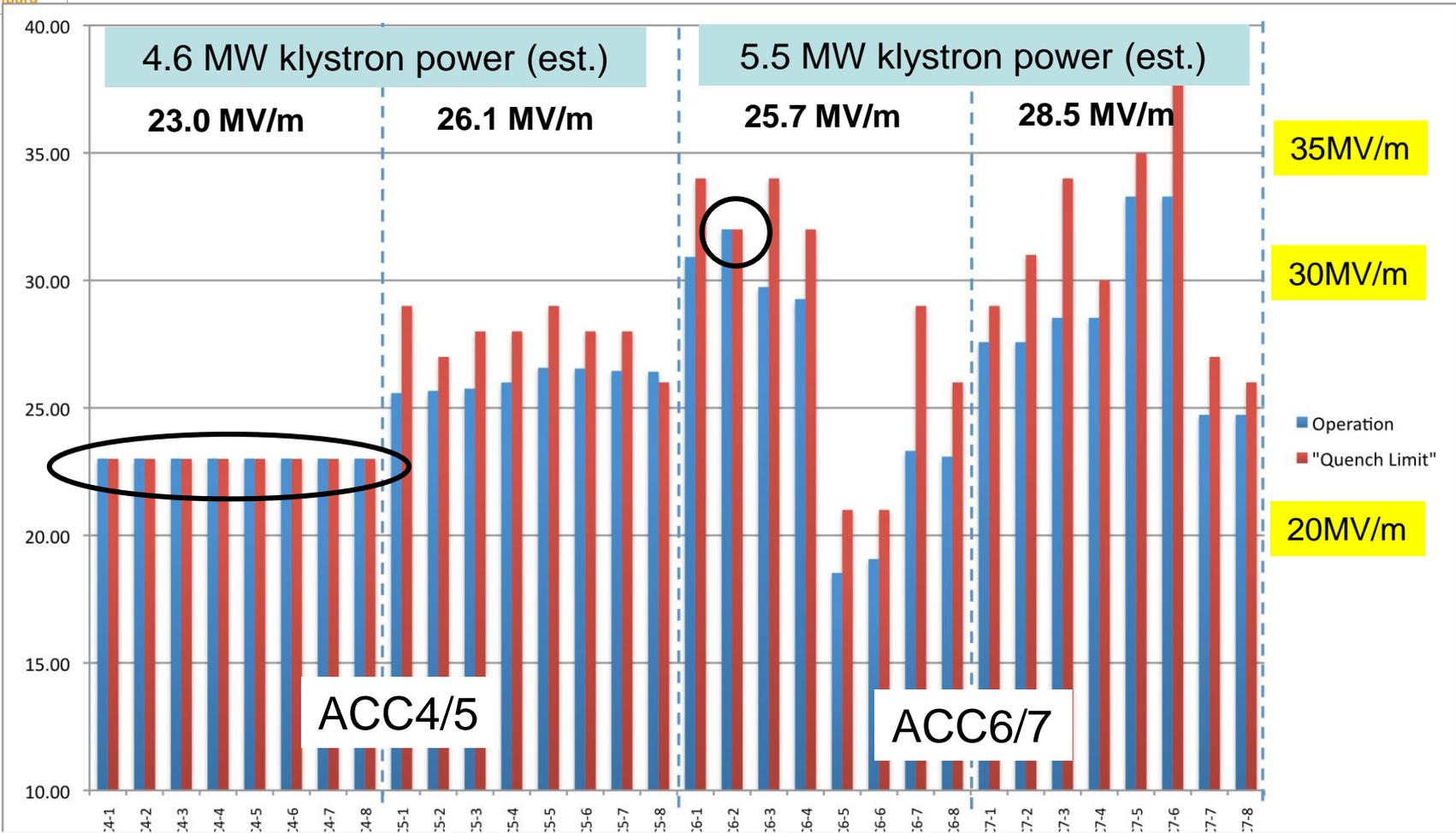


Shunt tee with integrated phase shifter



- Posts in AST are fixed in place during manufacture – locations are determined analytically from the desired power ratio.
- Measured power ratio is typically +/-0.1dB from the design value
- To change the power ratio, have swap out the ASTs

# Theoretical maximum gradients at FLASH (point at which the first cavities quench)



**Tolerances in the actual forward power ratios = reduction in the effective usable gradient, because not all cavities quench at the same point**

# ACC67 gradient tilt scenarios for different beam currents

## Summary

|   |               | Optimization | Beam | Cavity tilt |
|---|---------------|--------------|------|-------------|
| 1 | Default Ql,Pk | ---          | 0 mA | 3.5%*       |
| 2 |               |              | 3 mA | 6.5%        |
| 3 |               |              | 6 mA | 9.5%        |
| 4 | PkQl like     | 3mA          | 3 mA | 0%          |
| 5 |               |              | 0 mA | 6.6%        |
| 6 |               | 6mA          | 6 mA | 0%          |
| 7 |               |              | 0 mA | 28.3%       |

\*due to the variation of Qls at default Ql configuration.

*Optimal Pk.Qext solutions exist for ACC67 cavities with  $\geq 6\text{mA}$  where we only have to adjust Qexts*

S. Michizono

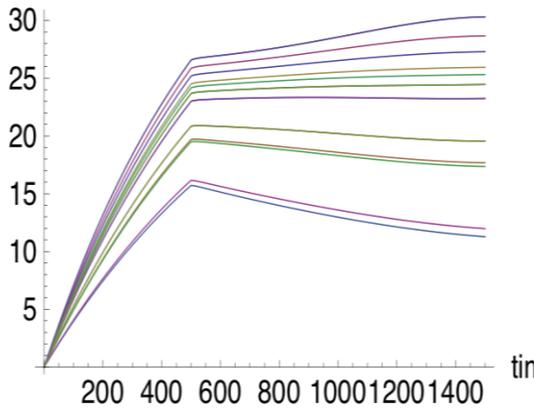
*A solution has not been found for all ACC67 cavities with 9mA (gradient spread too wide)*

9mA meeting (July 6th, 2010)

# Methodology for ramping to maximum gradient and full beam loading...?

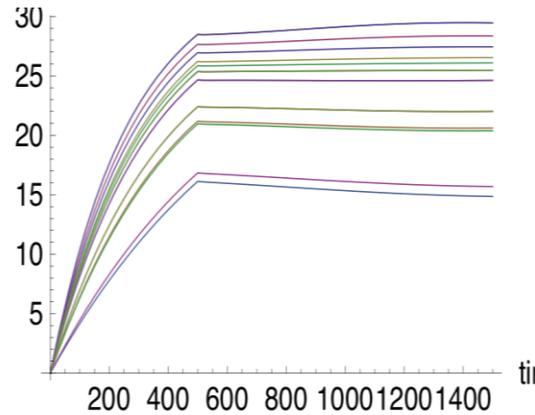
## Step 1

Cavity Voltages: 6mA  
Default Qexpts, 3.5MW



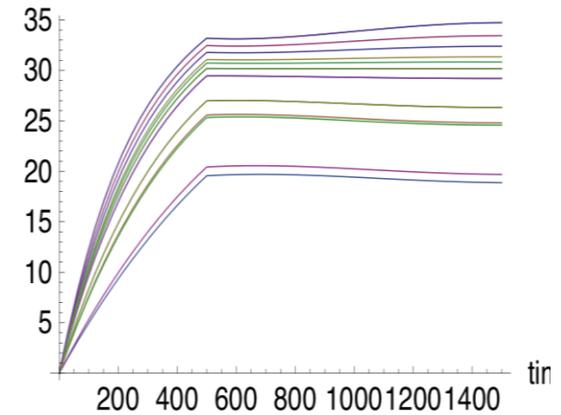
## Step 2

Cavity Voltages: 6mA  
Shin's Qexpts, 3.5MW

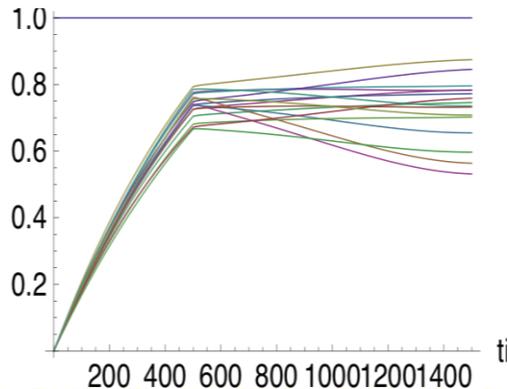


## Step 3

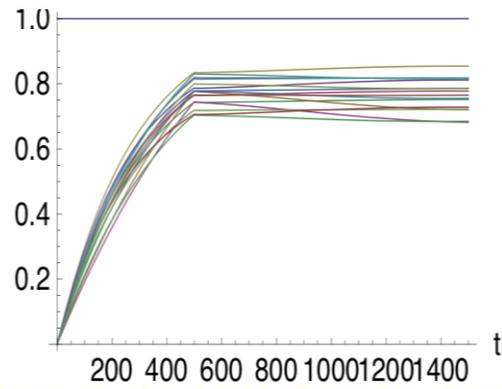
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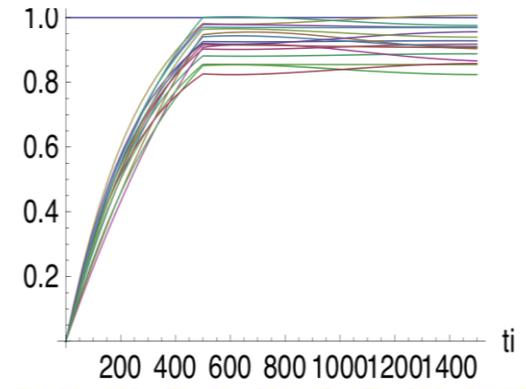
Fraction of quench limit



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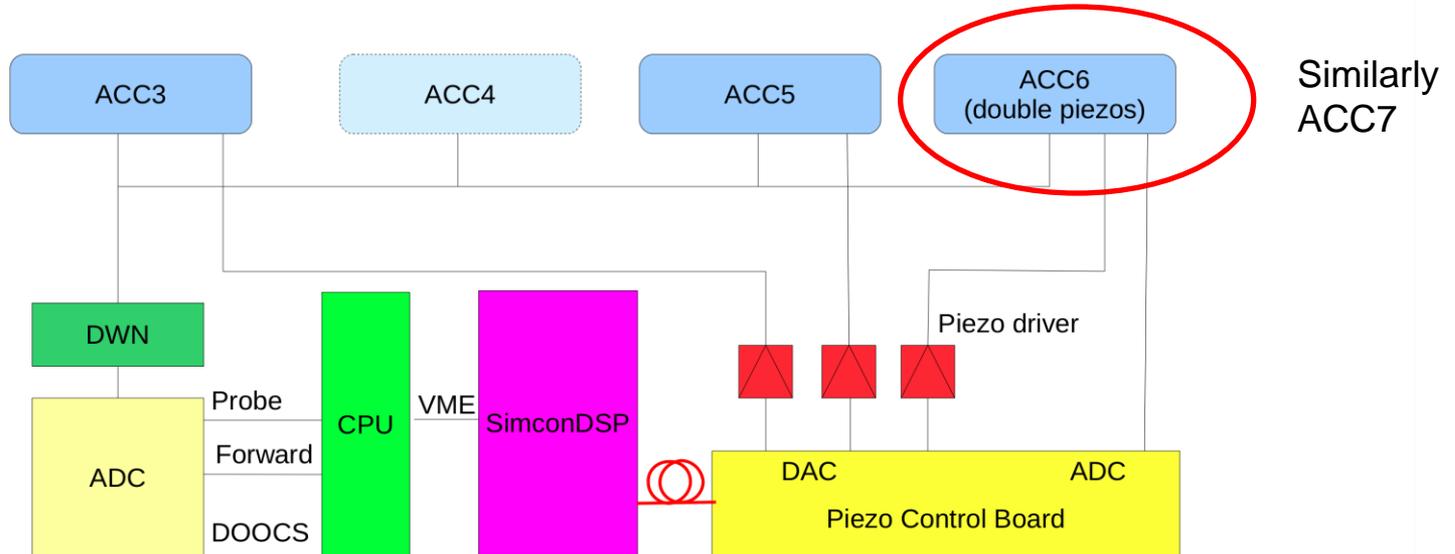
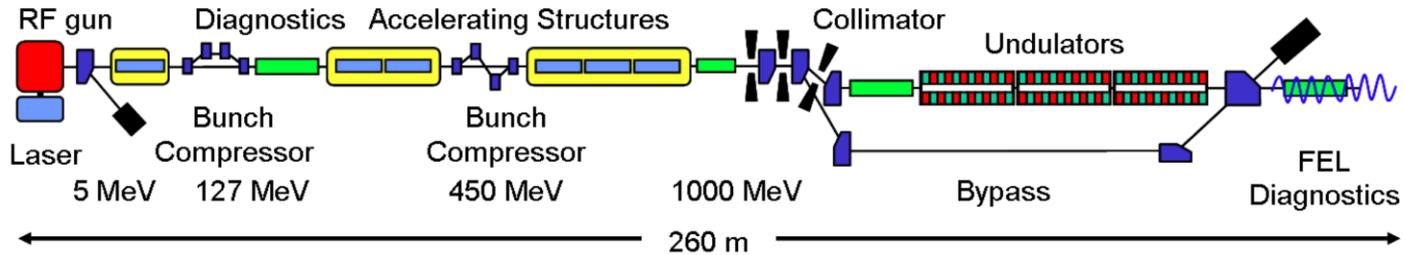


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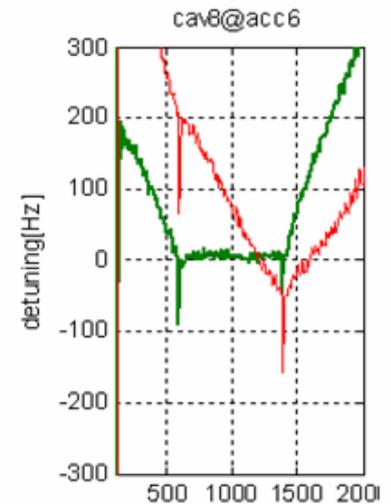
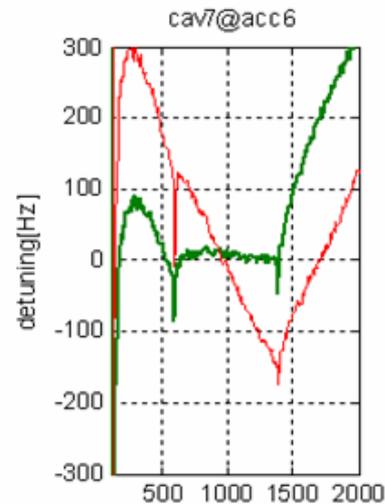
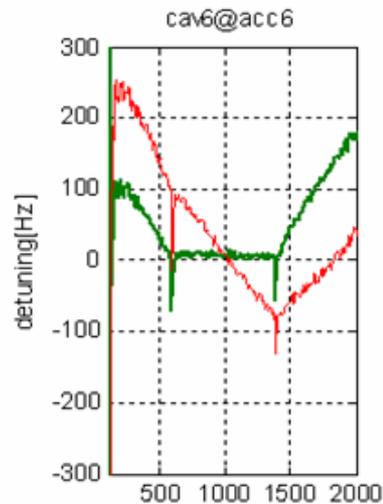
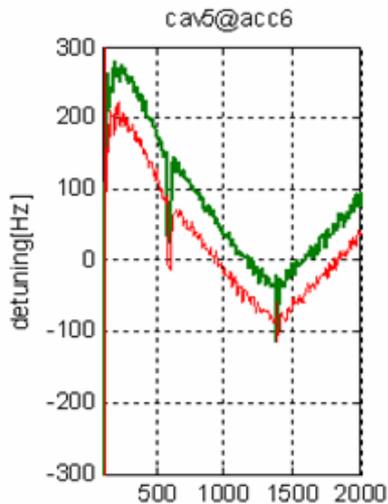
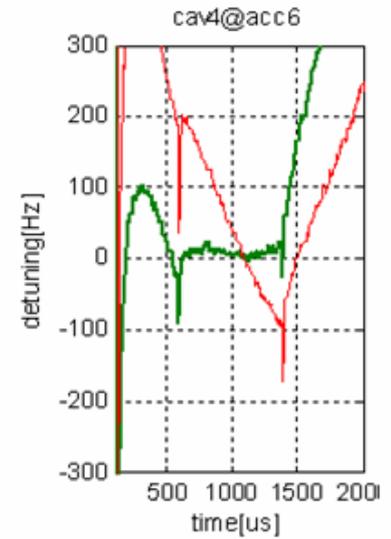
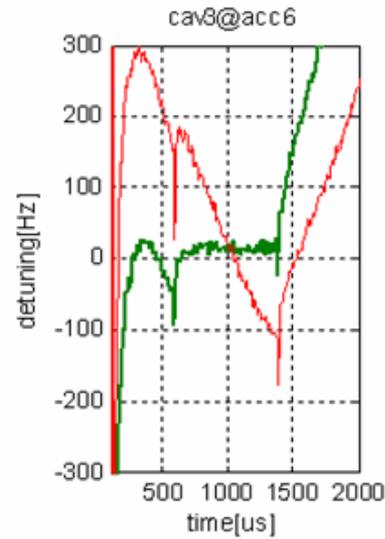
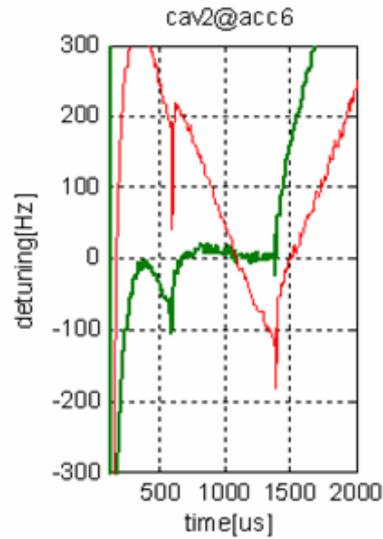
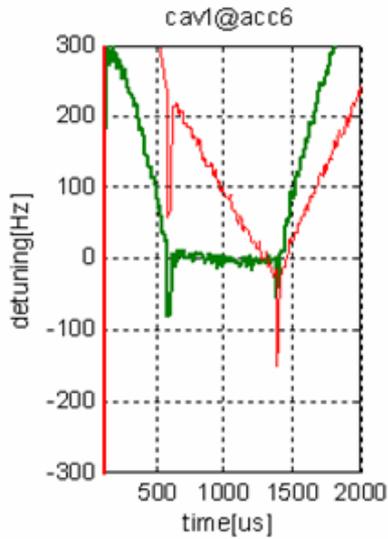
*Would be possible to do initial tests of methodology in RF-only mode, eg at NML*

# Piezo tuners at FLASH

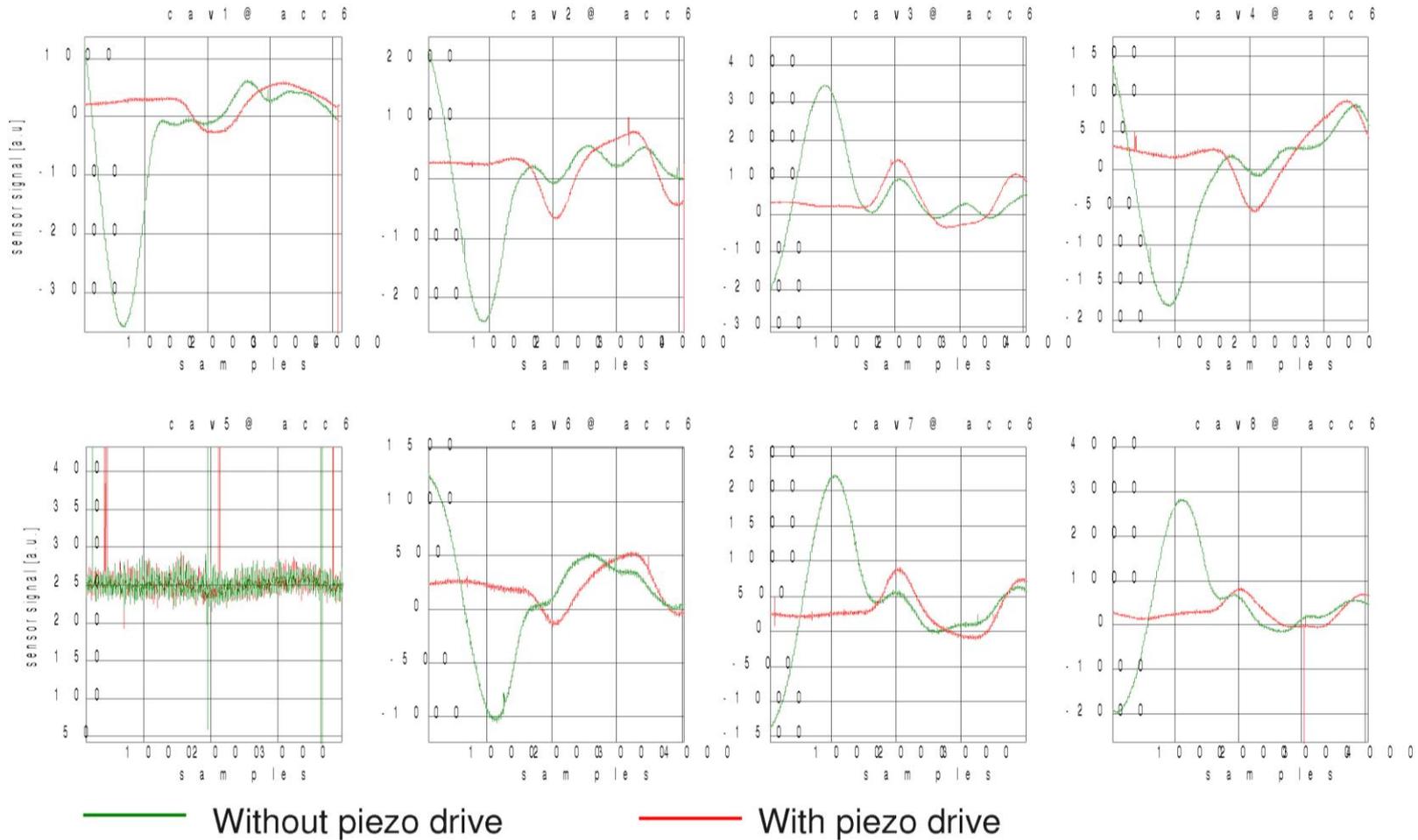


Testing impulse response method is an option using existing hardware (need to work on software)

# Piezo tuner studies at FLASH



# ACC6 piezo compensation in time domain

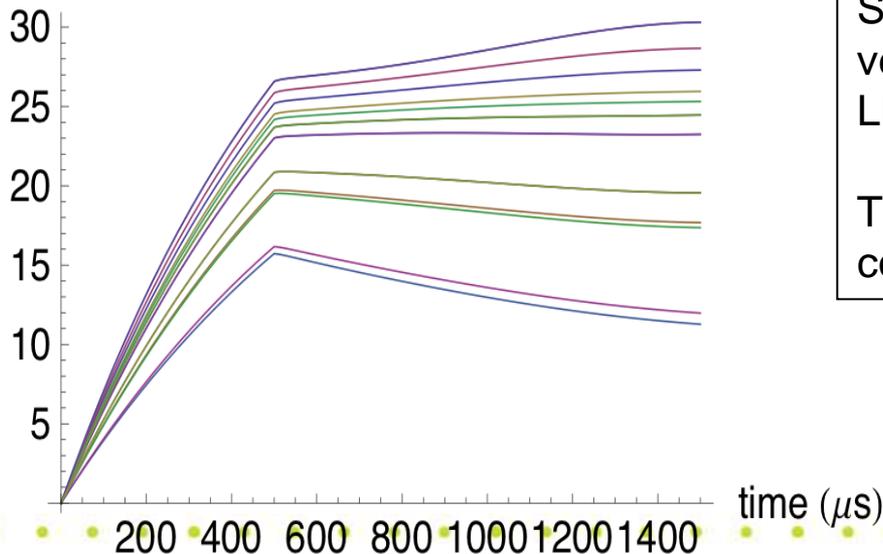


*Issue at 10Hz rep rate, cavity is still ringing 100ms after pulse (need to compensate)*

M.Grecki

# Lorentz-force detuning compensation to support gradient studies

- **Gradient studies goal is to minimize variations in individual cavity gradients over the flat top**
  - Compensate all 16 cavities simultaneously
  - All the individual cavity gradients should all be perfectly flat when the vector sum is perfectly flat (amplitude and phase)
  - For this study, power efficiency is not the priority
  - *Does this change how we would optimize the piezo tuners?*



Spread in operating gradients in the vector sum means significantly different LFD effects on individual cavity gradients

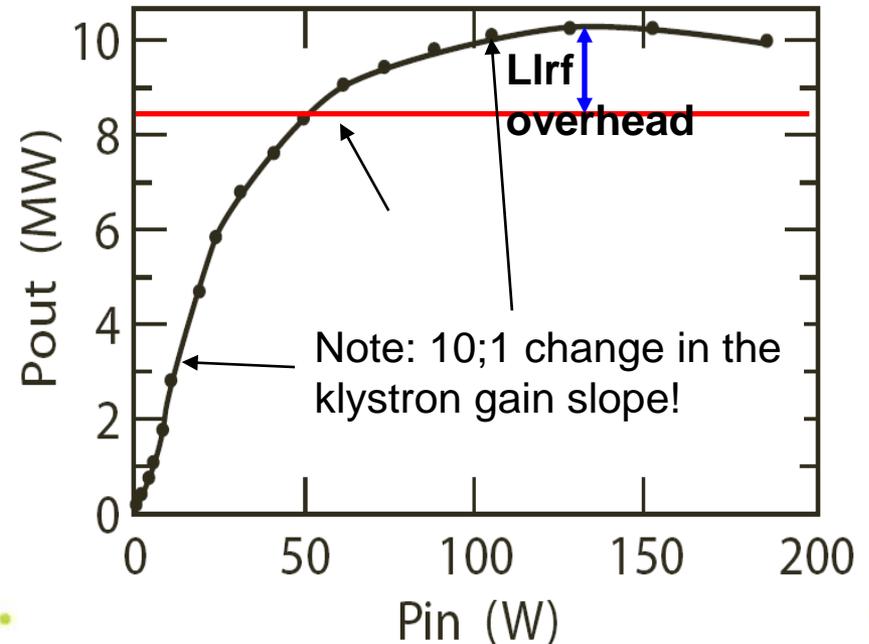
The Vector Sum reflects only the common features

*Need to leverage the very good recent results from S1-Global*

# Understand requirements for RF power overhead

- **RF power required for regulation**
- **Maximum usable power from each klystron?**
  - ie how far into saturation can we operate without compromising performance
  - Klystron linearization helps but only so far...

*Will have to 'turn down' the klystrons to see saturation (could be done in LLRF firmware or using klystron HV)*

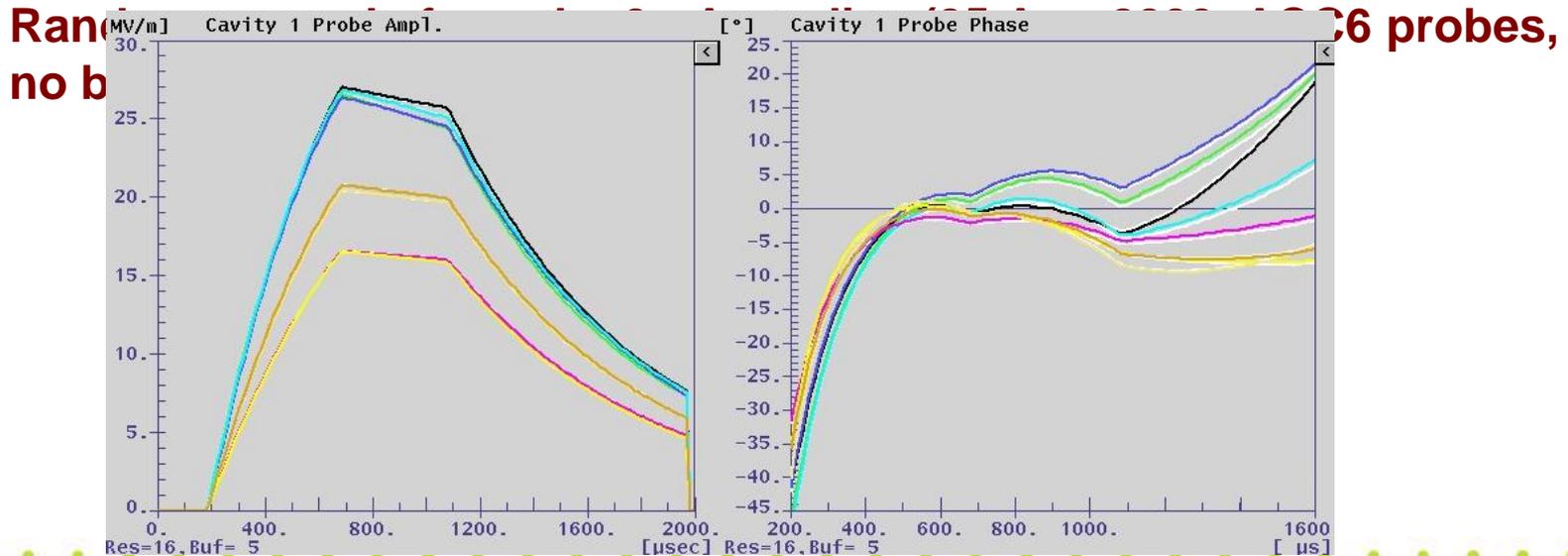


- **Priorities for January studies**
  - Maximum usable gradient
  - Maximum usable klystron power
  - “Pseudo”  $P_k/Q_{ext}$  control
  - Piezo tuner studies
- **Should be able to make good ‘incremental’ progress even with reduced bunch-train length and lower beam loading**
- **Input from S1-Global... Use of NML + STF for preparatory studies**
- **Will participate in November FEL studies: possible gradient focus gives chance to get preliminary data for January**

# Extras

# Cavity gradient tilt studies

- **Flattening cavity field amplitudes and phases without beam is not trivial**
  - Optimization of mechanical tuners, Qext, piezo feedforward,...
- **We should start with the no-beam case (already hard)**

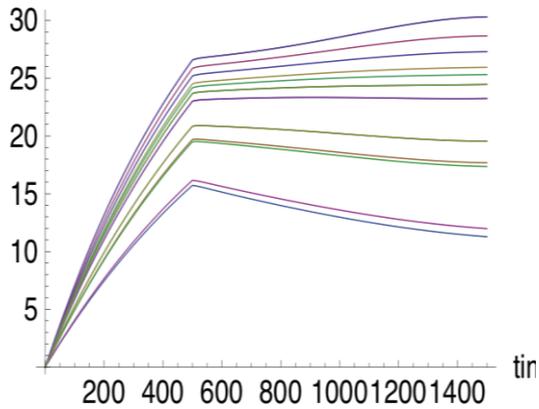


# Proposed ramp-up scheme

- **Basic objective: perform experiment at 90% of quench limits before trying to get to maximum gradient.**
- **Step 1**
  - Set up cavities for normal conditions (flat gradients at zero beam current and at gradients that do not quench with tilts from 6mA), pre-detune for resonance in the middle of the flat top
  - Tune machine for full pulse length and 6mA current
- **Step 2**
  - Keep the full pulse length and 6mA
  - One by one, ramp the Qexts to values for 90% gradient (adjust cavities with lower gradients first)
  - Set up piezos to get linear gradient slopes
- **Step 3**
  - Keeping 6mA and full pulse length, increase gradient to 90% nominal
  - Confirm gradients are nominally flat
  - Perform detailed fine tuning to get 'exactly flat' gradients and phases

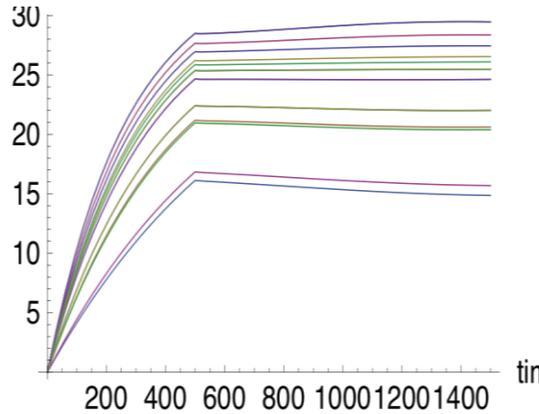
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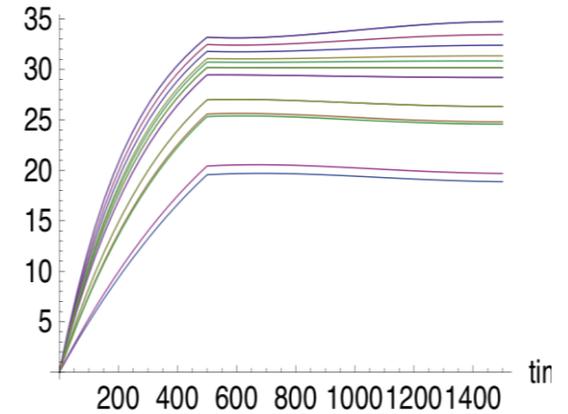
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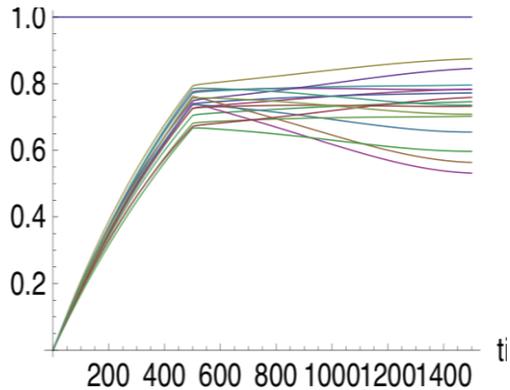


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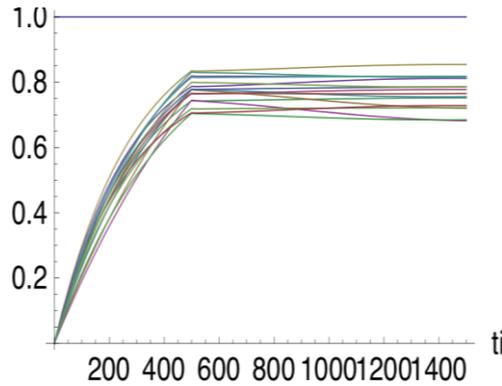
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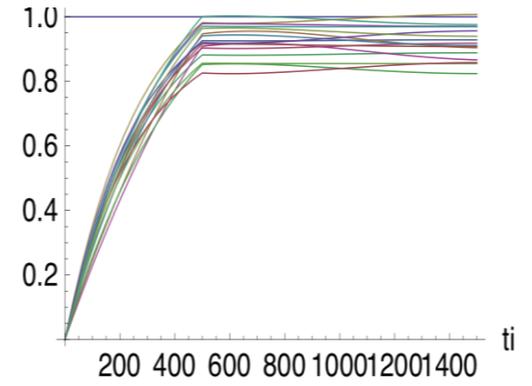
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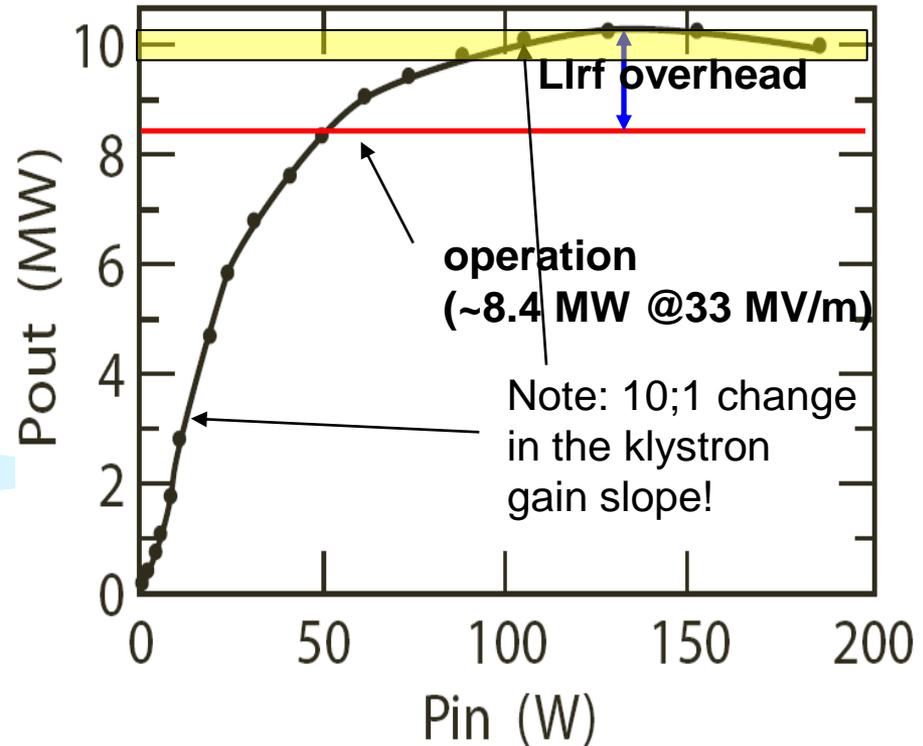


# Lrf tuning overhead

As in RDR, lrf tuning overhead is 16% in power.

E 2.6-2  
unit parameters.

| Parameter                                       | Value | Units |
|---|-------|-------|
| Modulator overall efficiency                    | 82.8  | %     |
| Maximum klystron output power                   | 10    | MW    |
| Klystron efficiency                             | 65    | %     |
| RF distribution system power loss               | 7     | %     |
| Number of cavities                              | 26    |       |
| Effective cavity length                         | 1.038 | m     |
| Nominal gradient with 22% tuning overhead       | 31.5  | MV/m  |
| Power limited gradient with 16% tuning overhead | 33.0  | MV/m  |
| RF pulse power per cavity                       | 293.7 | kW    |
| RF pulse length                                 | 1.565 | ms    |
| Average RF power to 26 cavities                 | 59.8  | kW    |
| Average power transferred to beam               | 36.9  | kW    |



• Under **optimal QI and detuning**,  $P_g$  becomes minimum.

$$P_g = 33 \text{ MV/m} \cdot 1.038 \text{ m} \cdot 9 \text{ mA} \cdot \cos(5\text{deg.}) \cdot 26 \text{ cav.} = 7.98 \text{ MW} \sim 8 \text{ MW}$$

RF loss (7%)  $\rightarrow$  available rf power = 9.3 MW

Lrf overhead =  $0.3 / 1.98 = 15.15\%$