

ILC Gradient R&D

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Gradient Progress

- Accomplishment of TDP-1 goal
 - 50% “production yield”
- Pushing envelope of “practical gradient”
 - 40 MV/m in 9-cell TESLA shape cavity
- Success of globally coordinated S0 program
 - Reduced field emission
 - Improved understanding of gradient limit
 - Optimized EP parameters/cavity handling proc.
 - Information feedback from lab to industry
 - Successful qualification of cavities from new vendors
 - Now 3 “ILC qualified” vendors: RI, ZANON, AES
 - More on the way: MHI, Niowave/Roark, Hitachi, Toshiba...

Gradient Challenge

- Reduce gradient scatter due to local defect
 - Further progress depends on fab/mat improvement
 - Priority of S0 program for TDP-2
- Mitigate increased field emission risk
 - High gradient operation (up to ~ 38 MV/m?) of some cavities due to the updated scheme of “averaging gradient”
 - Irreversible field emitter turn on at high gradient
- Reduce cost per MV/m
- Push gradient envelope for TeV ILC upgrade

BAW-1 Agenda

- Review gradient progress
 - Overview (RG)
 - Regional status reports (Hitoshi Hayano, Mark Champion, TBD)
- Near term R&D plan
 - Fabrication/mat improvement (XFEL/HiGrade)
 - New vendors and new cavities (H. Hayano, M. Champion)
 - Repair methods (H. Hayano)
 - Hydroformed cavities (M. Champion)
 - “Destructible” 9-cell cavity (Mark Champion, RG)
 - Field emission monitoring (TBD)
- Long term R&D plan
 - Cost reduction per MV/m
 - Large grain cavity and multi-wire slicing (K. Saito)
 - Vertical EP and mechanical polishing for bulk removal (C. Crawford)
 - Bulk removal by BCP and RF test w/o final EP (RG)
 - Performance enabling alternative concepts (RG)