



# Accelerator Design and R&D for the International Linear Collider

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SLAC

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April 22, 2006



# Outline

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- 1) Global Design Effort
- 2) Accelerator Configuration
- 3) Status of the Design and R&D



# The Global Design Effort

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## The Mission of the GDE

Produce a design for the ILC that includes a detailed design concept, performance assessments, reliable international costing, an industrialization plan, and a siting analysis, as well as detector concepts and scope.

Coordinate worldwide prioritized proposal driven R & D efforts (to demonstrate and improve the performance, reduce the costs, attain the required reliability, etc.)



# GDE Structure and Organization

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## Executive Committee for Baseline Configuration

GDE Director

Barish

Regional Directors

Dugan - Americas

Foster - Europe

Takasaki - Asia

Accelerator Leaders

Yokoya - Asia

Raubenheimer - Americas

Walker - Europe



GDE  
Executive  
Committee

Responsible for top-level decisions for the Baseline Configuration Document (BCD) and Reference Design Report (RDR)



# GDE Organization (2)

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## GDE Groups

### Cost Engineers

Shidara - Asia

Bialowons - Europe

Garbincius - Americas

### Conventional Facilities and Siting

Baldy - Europe

Enomoto - Asia

Kuchler - Amercas

### Physics / Detectors (WWS chairs)

Brau - Americas

Richard - Europe

Yamamoto - Asia

### Accelerator Experts (~66 GDE members)



# ILC Timeline

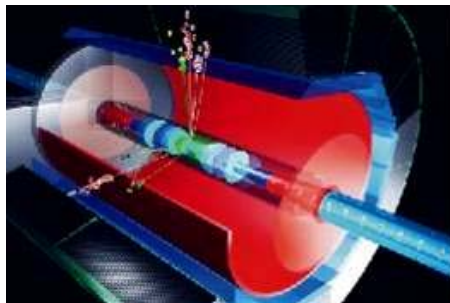
2005    2006    2007    2008    2009    2010



➔ **Baseline configuration**

➔ **Reference Design**

➔ **Technical Design**



➔ **ILC R&D Program**

➔ **Expression of Interest to Host**

➔ **International Mgmt**



# ILC GDE Program

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The present GDE ILC program has two portions:

## Reference Design Report (RDR)

A conceptual design based on sample sites with a cost estimate

Accelerator physics and engineering efforts are being developed

## R&D Program

Presently administered through the different regions

ILC Global Design Effort will coordinate effort more globally

## ILC design timeline

RDR at end of CY2006

TDR based on supporting R&D in 2009

## ILC Americas

Effort spread between RDR and R&D programs



# The ILC Accelerator

2<sup>nd</sup> generation electron-positron Linear Collider

Parameter specification

$E_{\text{cms}}$  adjustable from 200 - 500 GeV

Luminosity  $\rightarrow \int L dt = 500 \text{ fb}^{-1}$  in 4 years

Ability to scan between 200 and 500 GeV

Energy stability and precision below 0.1%

Electron polarization of at least 80%

Options for electron-electron and  $\gamma\text{-}\gamma$  collisions

The machine must be upgradeable to 1 TeV

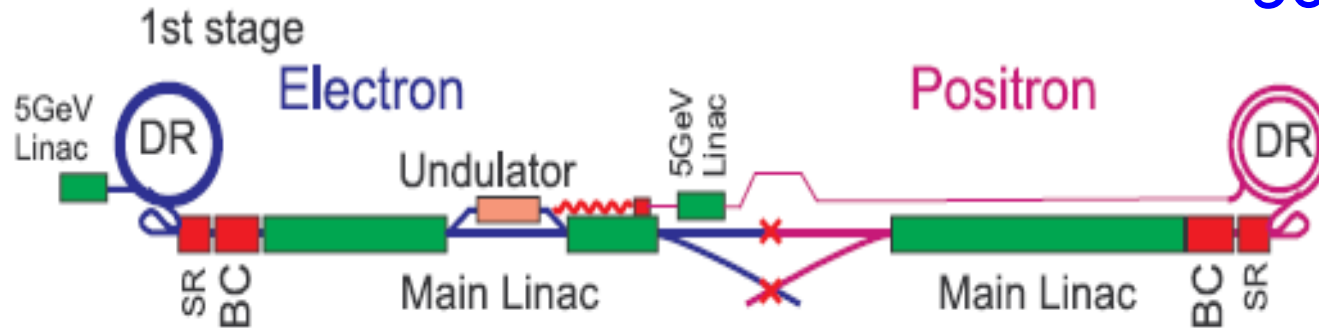
Three big challenges: energy, luminosity, and cost



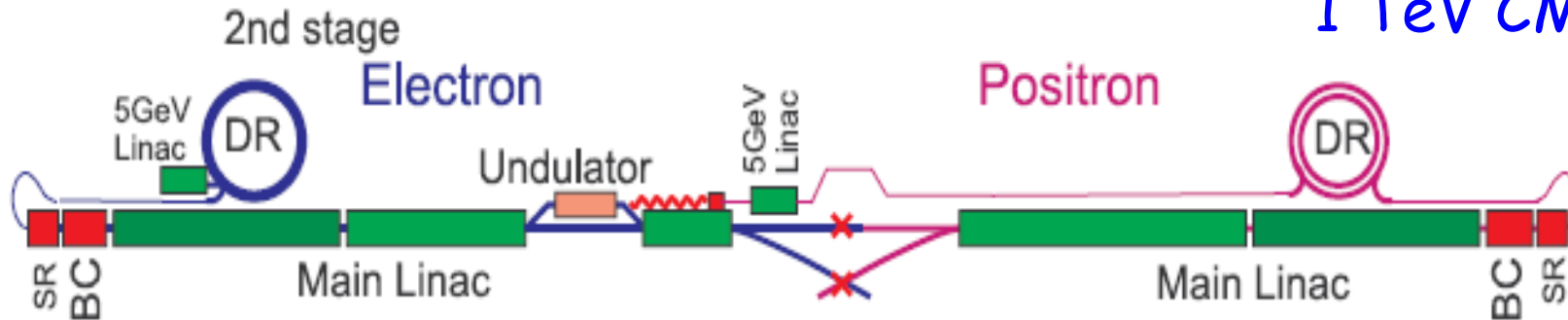


# Baseline Configuration - Schematic

500 GeV CM



1 TeV CM





## Scope of the 500 GeV machine

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Main linacs length ~ 21 km, 16,000 RF cavities (total)

RF power ~ 640 10-MW klystrons and modulators (total)

Cryoplants ~ 11 plants, cooling power 24 kW (@4K) each

Beam delivery length ~ 5 km, ~ 500 magnets (per IR)

Damping ring circumference ~ 6.6 km, ~400 magnets each

Beam power ~ 22 MW total

Site power ~ 200 MW total

Site footprint length ~ 47 km (for future upgrade > 1 TeV)

Bunch profile at IP ~ 500 x 6 nm, 300 microns long



# Accelerator physics & engineering challenges

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## Developing efficient high gradient superconducting RF sys

Requires efficient RF systems, capable of accelerating high power beams (~MW)

(Topic for next talk)

## Achieving nm scale high-power beam spots

Requires generating high intensity beams of electrons and positrons

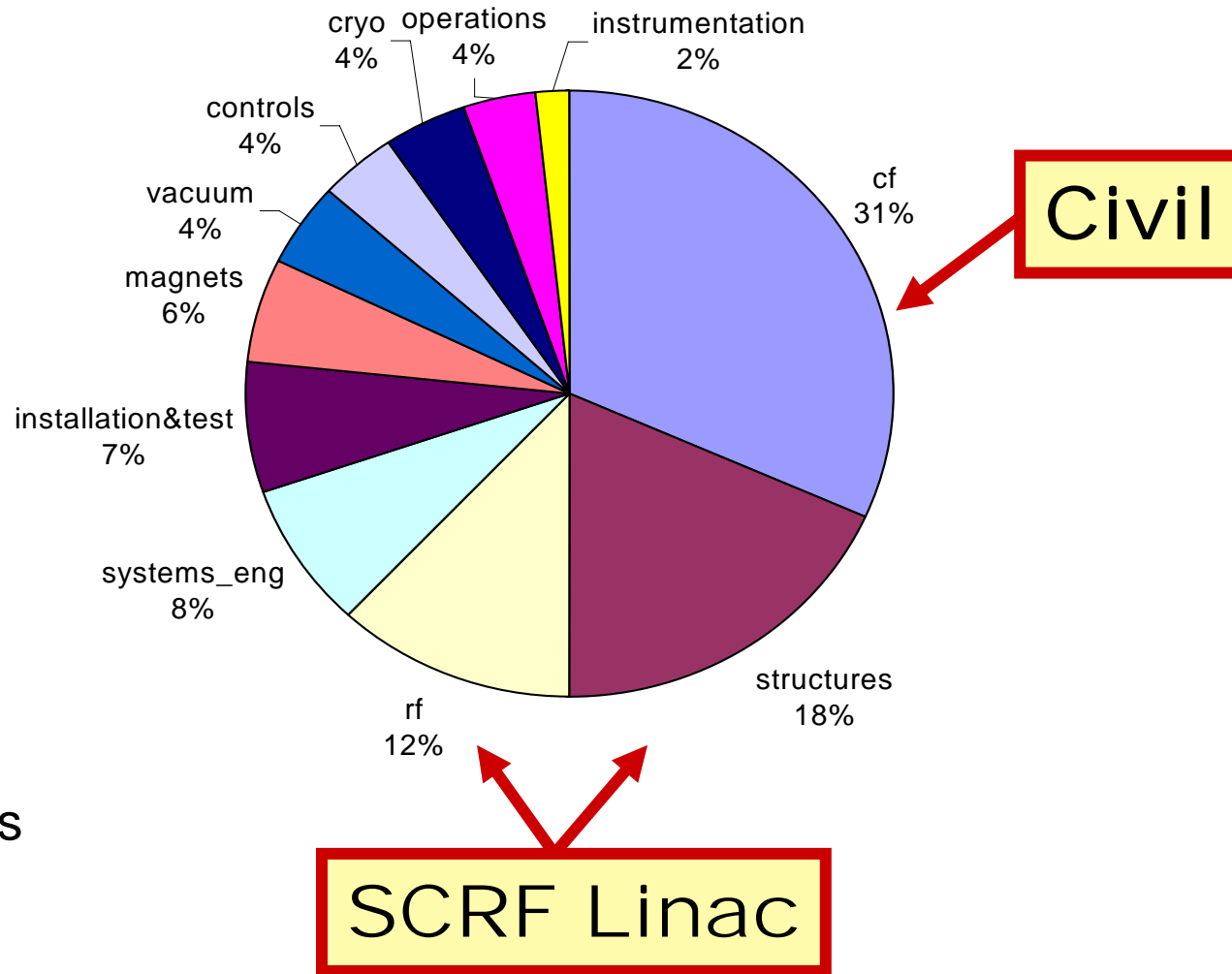
Damping the beams to ultra-low emittance in damping rings

Transporting the beams to the collision point without significant emittance growth or uncontrolled beam jitter

Cleanly dumping the used beams



# Affordability Challenges



Pie chart  
From US  
Tech. Options  
Study





# Elements of the BCD

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## Parameter plane established

TESLA designed for  $3.4e34$  but had a very narrow operating range

ILC luminosity of  $2e34$  over a wide range of operating parameters

Bunch length between 500 and 150  $\mu\text{m}$

Bunch charge between  $2e10$  and  $1e10$

Number of bunches between  $\sim 1000$  and  $\sim 6000$

Beam power between  $\sim 5$  and 11 MW

## Superconducting linac at 31.5 MV/m

Cavities qualified at 35 MV/m in vertical tests

Expect an average gradient of 31.5 MV/m to be achieved

Rf system must be able to support 35 MV/m cryomodules

This still requires extensive R&D on cavities and rf sources

# Parameter Plane



		min	-	nominal	-	max	
Bunch charge	$N$	1	-	2	-	2	$\times 10^{10}$
Number of bunches	$n_b$	1330	-	2820	-	<b>5640</b>	
Linac bunch interval	$t_b$	<b>154</b>	-	308	-	461	ns
Bunch length	$\sigma_z$	<b>150</b>	-	300	-	500	$\mu\text{m}$
Vert. emit.	$\gamma\epsilon_y^*$	<b>0.03</b>	-	0.04	-	0.08	mm-mrad
IP beta (500GeV)	$\beta_x^*$	<b>10</b>	-	21	-	21	mm
	$\beta_y^*$	<b>0.2</b>	-	0.4	-	0.4	mm
IP beta (1TeV)	$\beta_x^*$	<b>10</b>	-	30	-	30	mm
	$\beta_y^*$	<b>0.2</b>	-	0.3	-	0.6	mm

Walker / Raubenheimer



# Elements of the BCD (2)

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## Circular damping rings 6.6 km in circumference

5 GeV ring like TESLA and USTOS but shorter

Rf frequency of 650 MHz =  $\frac{1}{2}$  main linac 1.3 GHz

Allows for greater flexibility in bunch train format

Allows for larger ion and electron cloud clearing gaps

Shorter rings have large dynamic aperture compared to dogbone

Single electron ring; two rings for the positrons

## Dual stage bunch compressor

Dual stage system provides flexibility in IP bunch length

Allows for longer damping ring bunch length

Turn-around allows for feed-forward from damping ring to ease kicker tolerances

Pre-linac collimation system to remove beam tails at low energy





# Elements of the BCD (3)

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## Positron source based on planar undulator

Undulator located at  $\sim 150$  GeV for energy flexibility and tuning stability

Keep-alive source located on  $e^+$  side to provide positrons when problems with electron beam

Provide sufficient charge to operate diagnostics well

Also  $e^-$  source for commissioning, eventual  $e^-e^-$  runs

## Dual interaction regions

Crossing angles of 2mrad and 20 mrad

2 mrad has better hermeticity while 20 mrad has better accelerator performance

Optimize both to understand performance trade-offs

Regions separated longitudinally as well as transversely



# High Availability Design

System availability studies (SLAC, DESY)

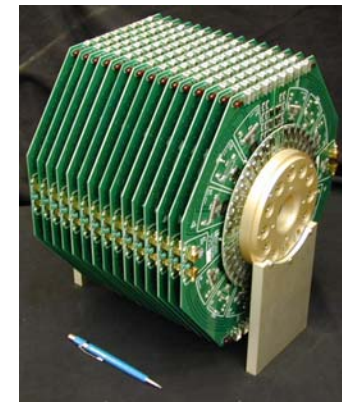
Design of high availability hardware (SLAC, LLNL)

Kickers, Power supplies, diagnostics, and control system



Modular 4 of 5 power supply with auto-failover

Fast (redundant) kicker for DR



General control system design (ANL, FNAL, SLAC, ...)



# Sources R&D

Laser and cathode for polarized electron source (SLAC)

NC structures: design and test (SLAC)

E166 pol. e+ production (SLAC, many others)

Undulator design (Cornell, UK)

Positron Source simulations (ANL)

A comprehensive start-to-end simulation of conventional, polarized, and keep-alive sources.

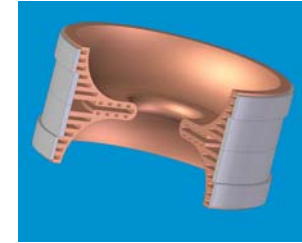
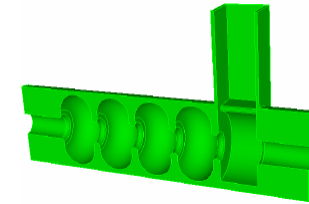
Positron target design (LLNL, UK)

Detailed engineering

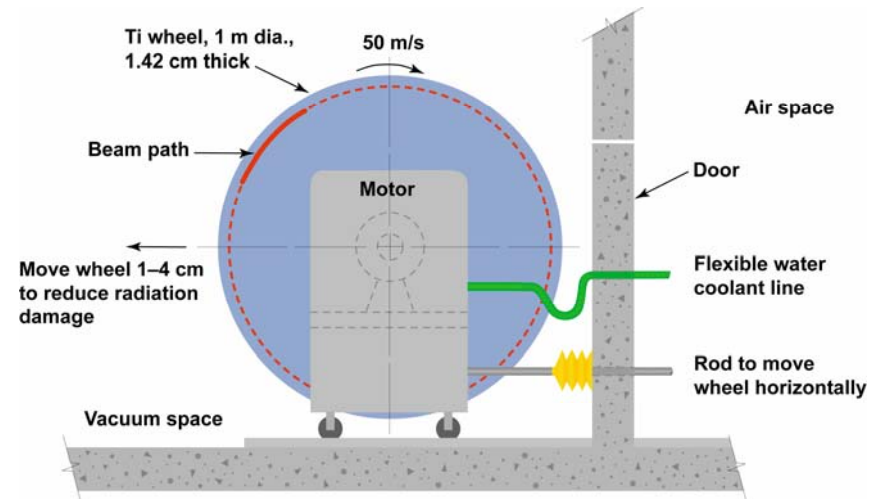
Target simulations

Energy deposition, radiation damage, activation (LLNL, SLAC)

Compton source R&D (KEK)



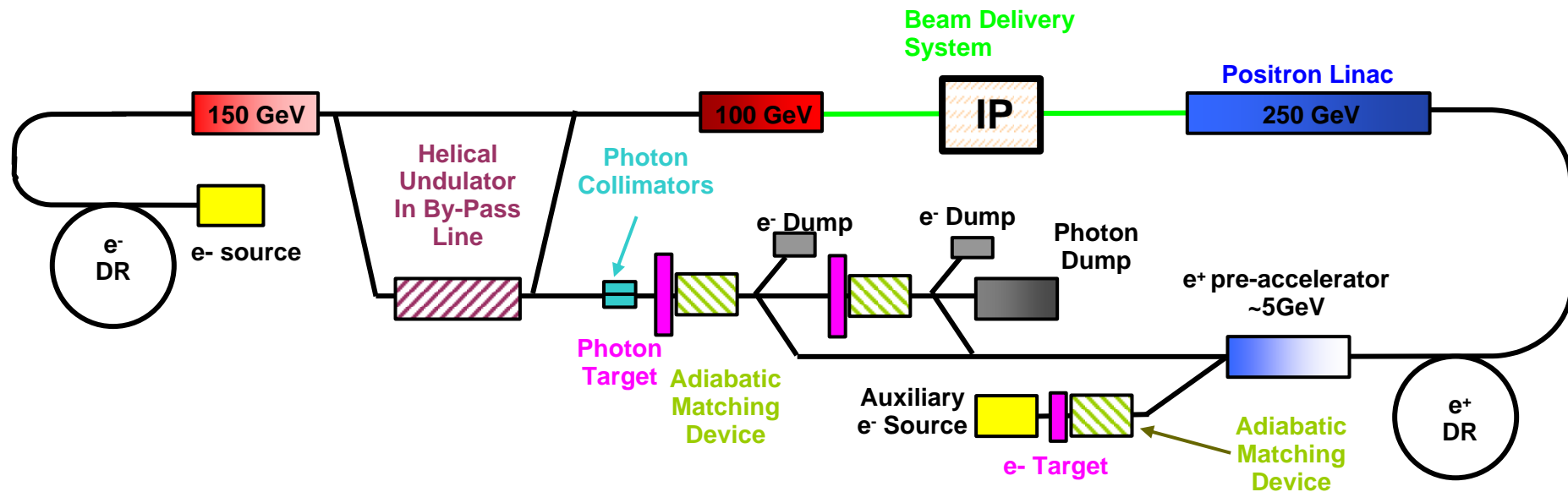
Positron capture structures





# Layout of ILC Positron Source

Photon production at 150 GeV electron energy  
 $K=1$ ,  $\lambda=1$  cm, 200 m long helical undulator  
Two  $e^+$  production stations including a back up  
Keep alive auxiliary source is  $e^+$  side, also  $e^-$  source



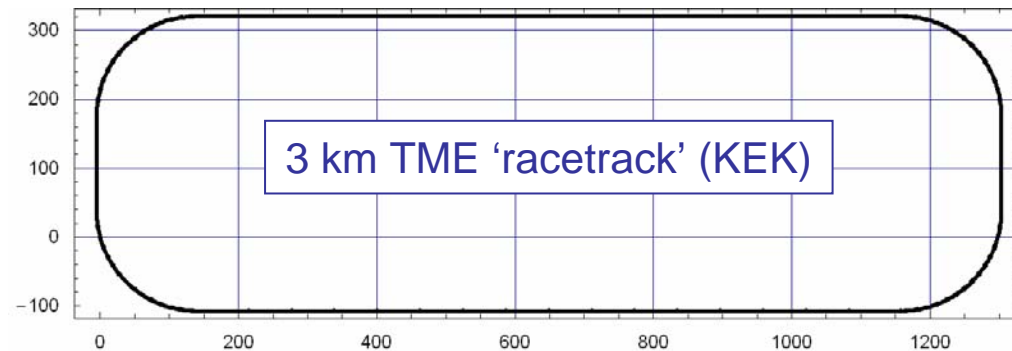
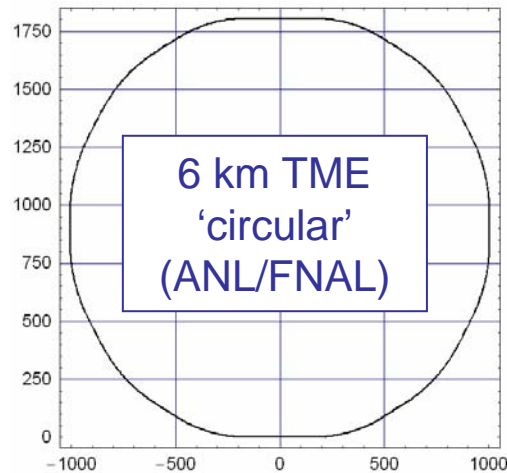
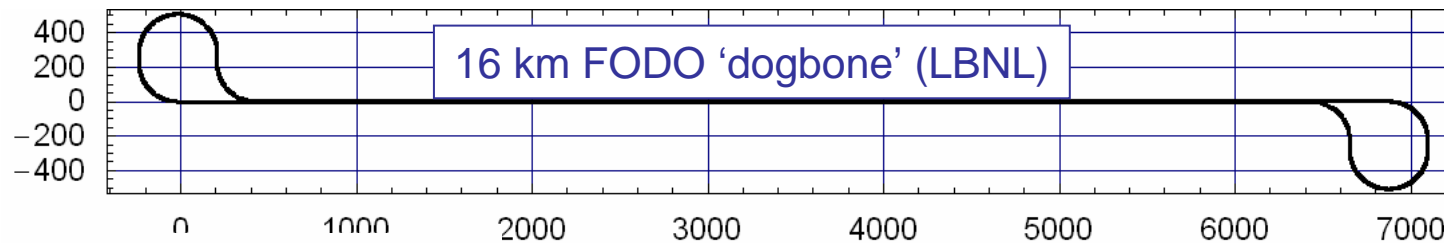
M. Kuriki, KEK



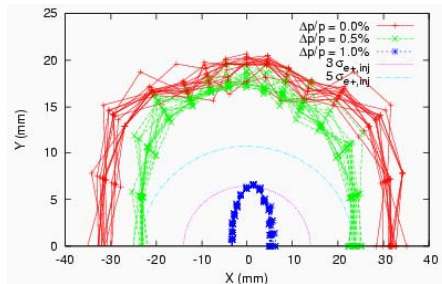
# Comparative Study of Possible ILC DRs

A major activity in 2005

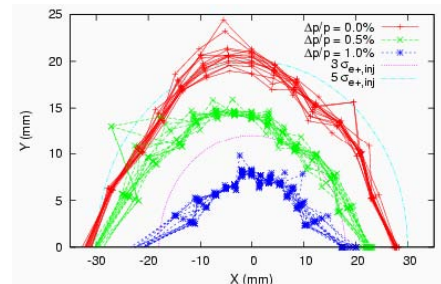
Explore different configuration options (including lattice styles) for the damping rings.



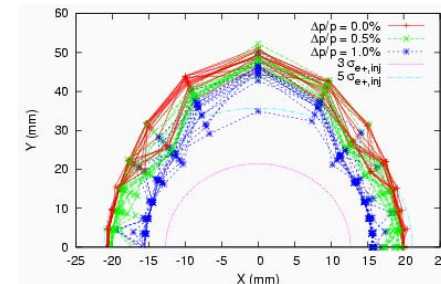
# Dynamic Aperture in the Reference Lattices with Ideal Nonlinear Wiggler Model and 15 Seeds of Multipole Errors, computed with **BMAD** ( from *Config Studies& Recomm Report*)



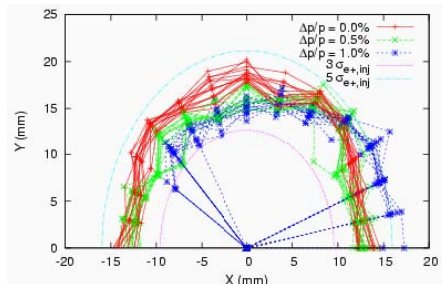
(a) PPA



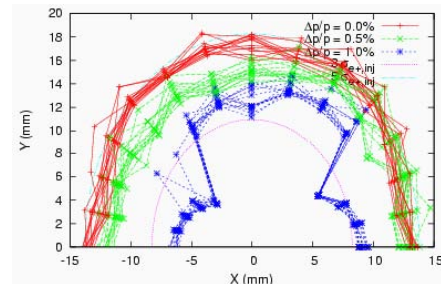
(b) OTW



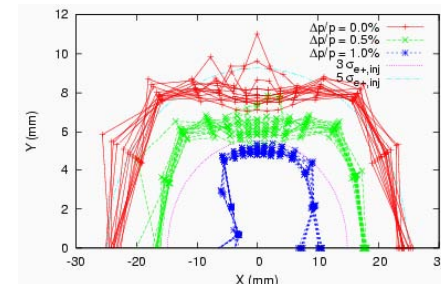
(c) OCS



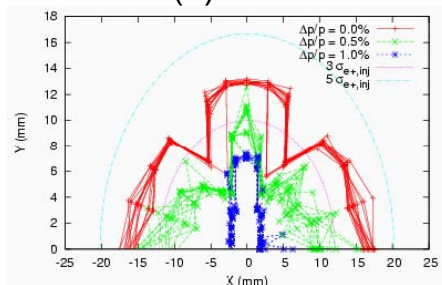
(d) BRU



(e) MCH



(f) DAS



(g) TESLA

Good agreement between results by different groups using different codes; *elegant*, Merlin, LEGO



# Damping Rings

## Positrons:

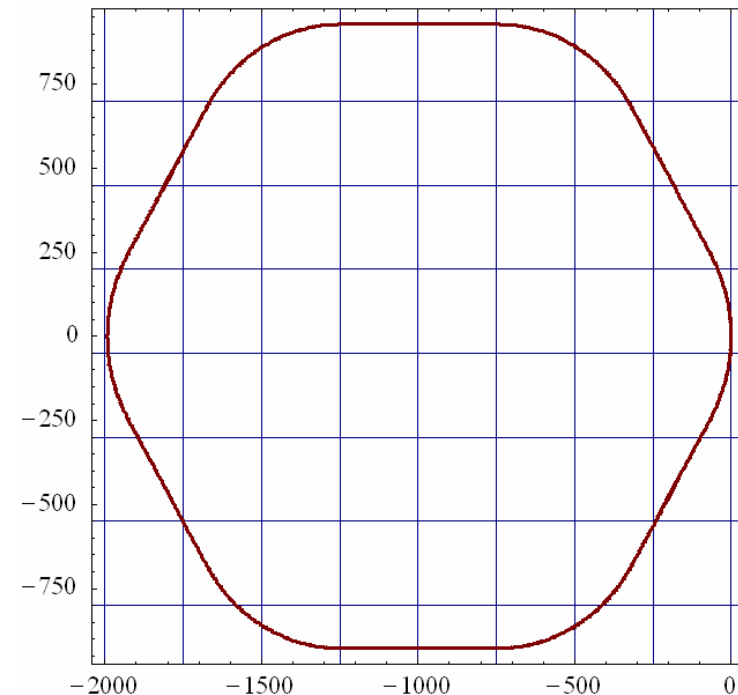
Two rings of ~6 km circumference in a single tunnel

Two rings are needed to reduce e-cloud effects unless significant progress can be made with mitigation techniques

Preferred to 17 km dogbone for:  
Space-charge effects  
Acceptance  
Tunnel layout (commissioning time, stray fields)

## Electrons:

One 6 km ring







## Damping ring R&D

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Extensive program worldwide incl. KEK, UK, Frascati, IHEP

DR component optimization: wigglers, fast kickers; (Cornell)  
studies of the use of CESR as a DR test facility (in 2008)

Damping Ring Design and Optimization (ANL)

Lattice design and optimization; studies of ion instability in the  
APS ring; design of a hybrid wiggler

SEY, FII simulations, experiments in PEP-II (SLAC)

ATF damping ring experiments (SLAC, LBNL, Cornell)

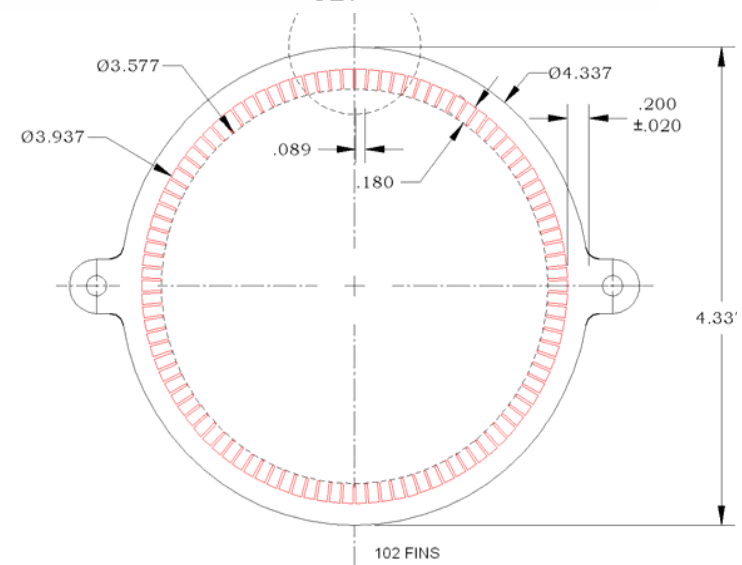
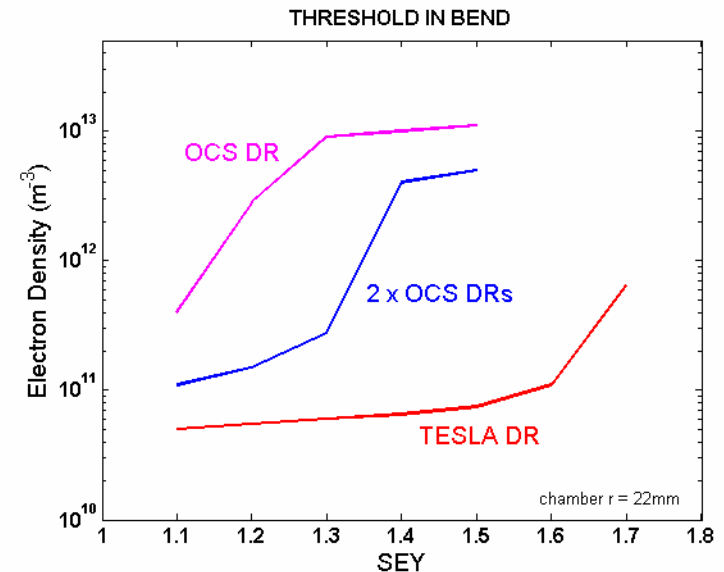
Lattice designs for damping rings and injection/extraction lines;  
characterization of collective effects; stripline kickers for  
single-bunch extraction at KEK-ATF (LBNL)





# SLAC: E-cloud R&D Program

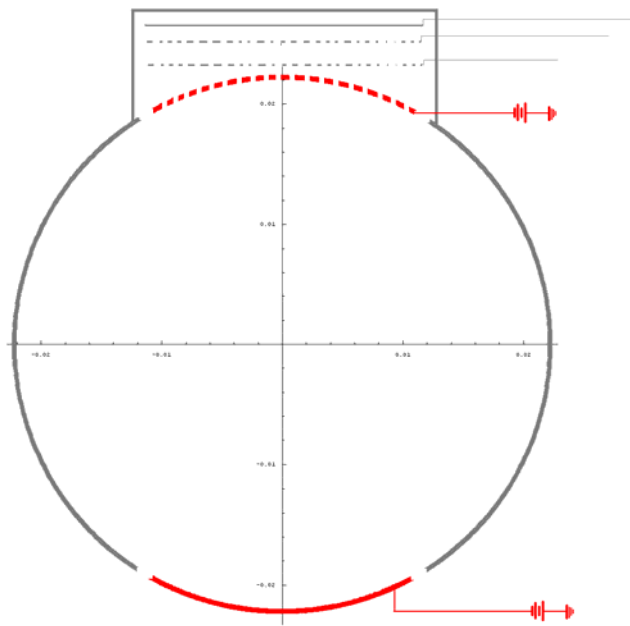
- Multi-pronged program
- Simulations (SLAC, KEK, LBNL)
- Secondary Yield studies
- Test sample chamber in PEP-II
- Chambers with fins to trap e-



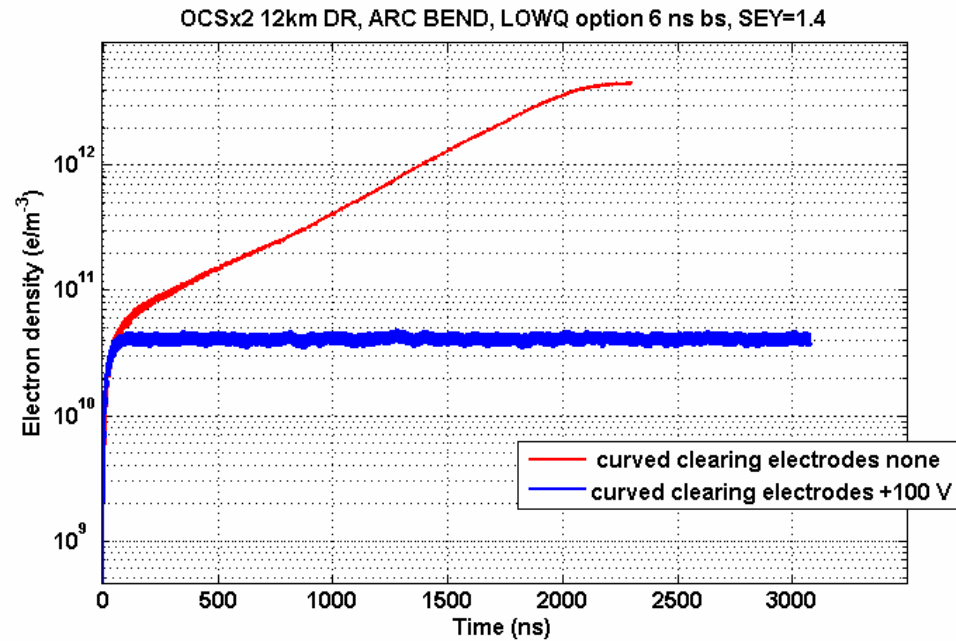
Mauro Pivi

## Curved clearing electrodes

M. Pivi – L. Wang – T. Raubenheimer - P. Raimondi, SLAC. Mar 2006



Layout of the clearing electrodes in ILC DR BEND vacuum chamber



+100V clearing electrodes suppress electron cloud buildup



## RTML and Main Linac Optics, beam dynamics, instrumentation

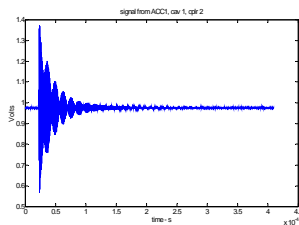
RTML (bunch compressor) design (SLAC, Cornell, PAL)

Main linac optics design (SLAC, Fermilab)

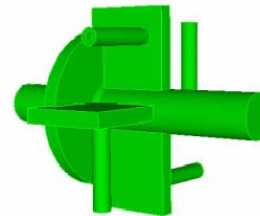
Low emittance transport simulations and BBA design (SLAC, Fermilab, Cornell, KEK, CERN, DESY)

Wakefield calculations (SLAC)

Linac beamline Instrumentation (SLAC)



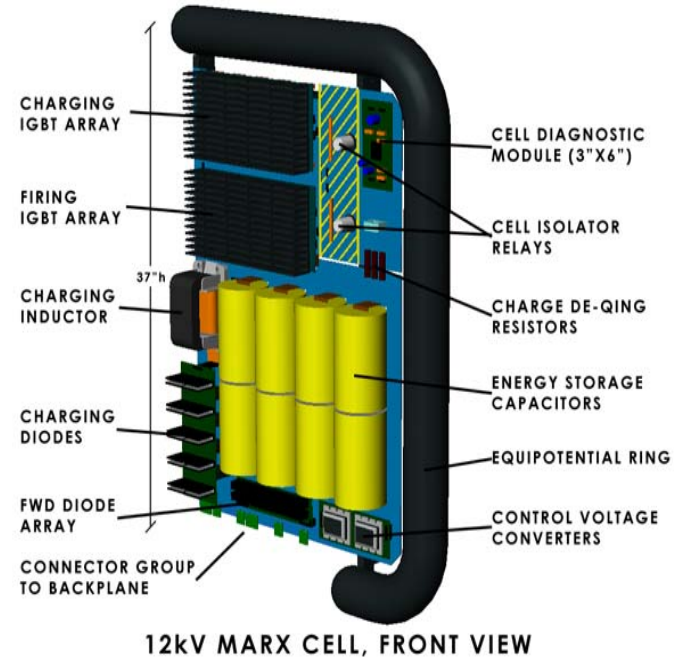
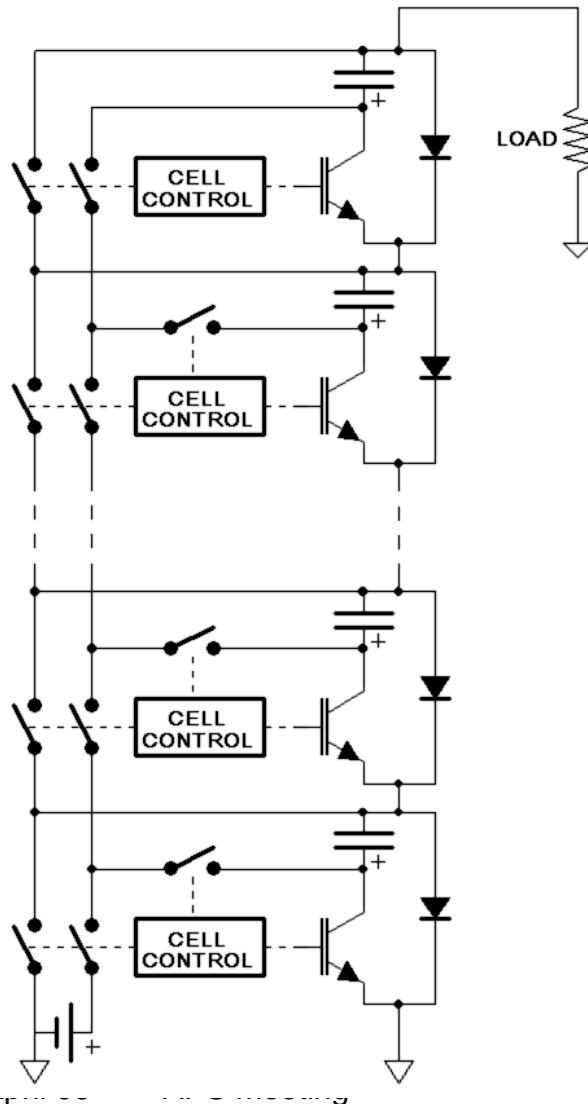
**TTF HOM  
Signal  
800 monitors  
installed**



**RF BPM  
for linac**



# Marx Generator Modulator



12 kV Marx Cell (1 of 16)

IGBT switched  
No magnetic core  
Air cooled (no oil)

Greg Leyh



# Marx Modulator (~ 2 m cubed)

Direct-coupled voltage stack of  
ten 12-kV cells producing  
140A pk @ 1.5 msec

IGBT switched

Lower cost modular components

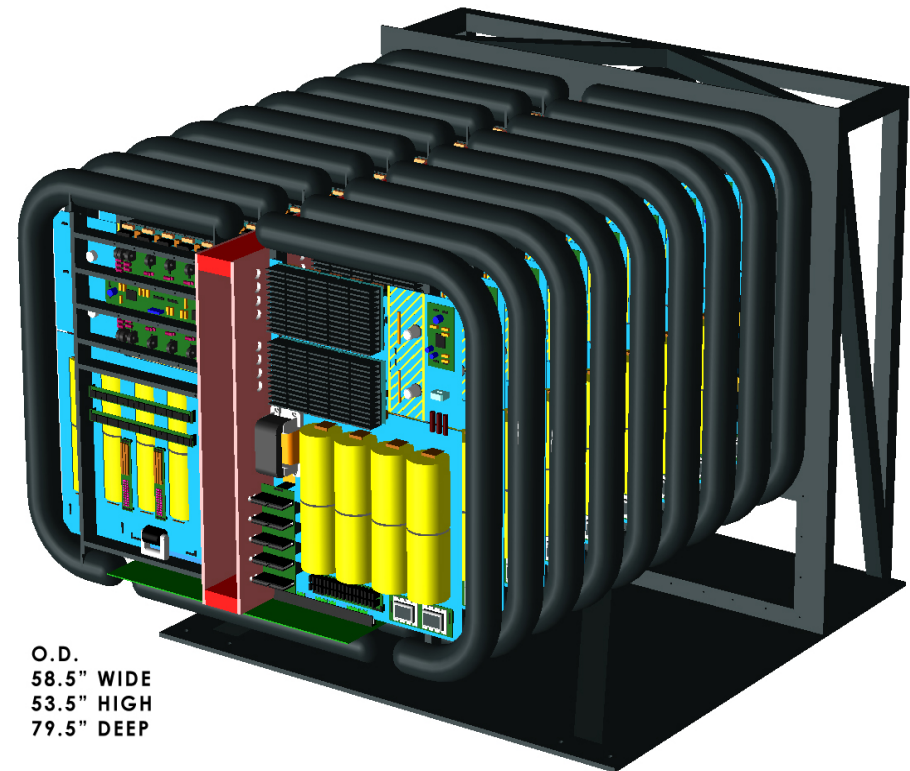
Air cooled, no oil in tunnel

Redundancy -> high availability

Cell can operate with failed  
components

Modulator functions with up  
to 2 failed drivers

Vernier cells correct flat top to  
+/-0.5%



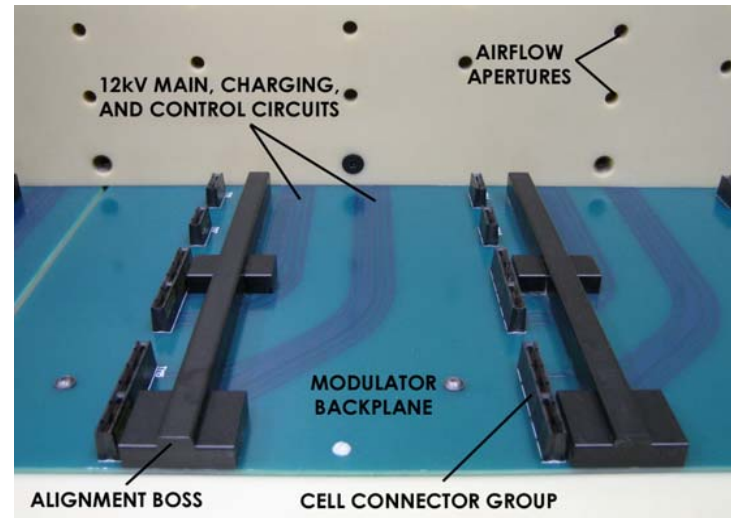
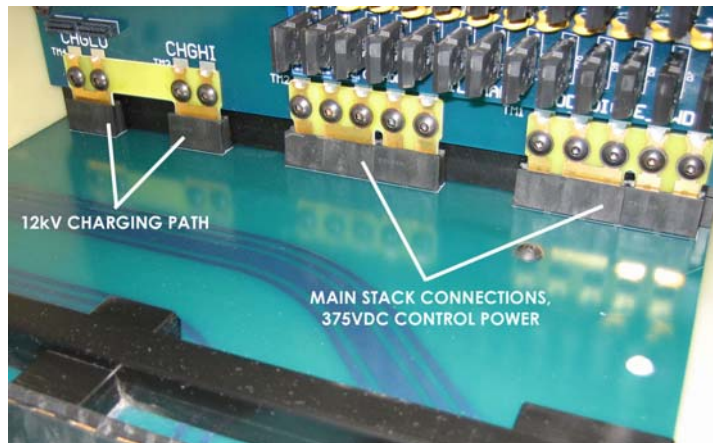
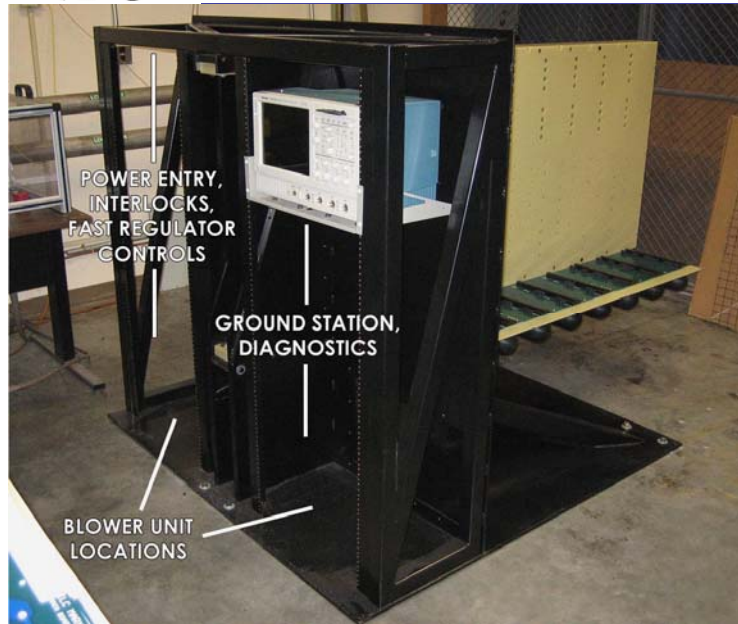
DETAIL, MARX MODULATOR CORE

Greg Leyh





# Marx Modulator Prototype @ SLAC





# RF Power: Baseline Klystrons



Thales



CPI



Toshiba

Specification:

10MW MBK

1.5ms pulse

65% efficiency

None of these  
prototypes meet  
specifications yet

Urgent work needed



# L-Band RF Test Facility

## SLAC End Station B

5 MW station in FY06, with SNS modulator powering SDI legacy klystron

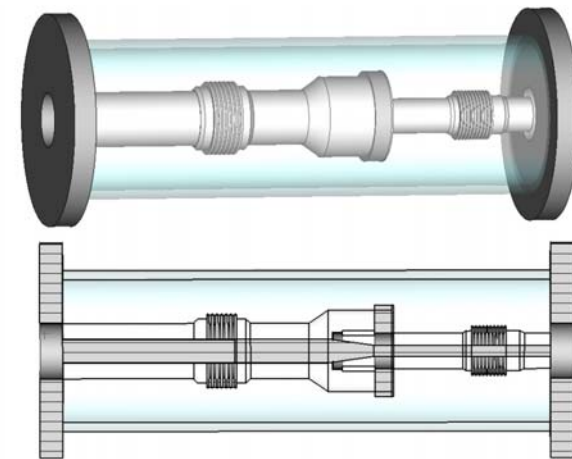
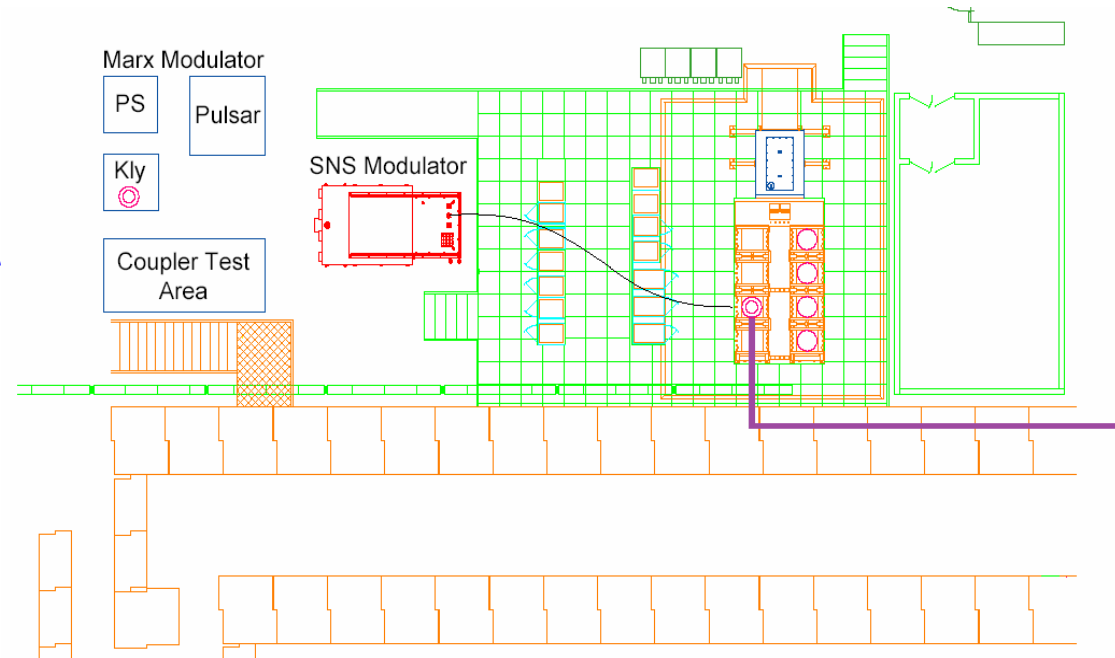
Test NC structures

Coupler test stand (LLNL)

10 MW station later with new klystron

Test rf system components

Reuses extensive infrastructure



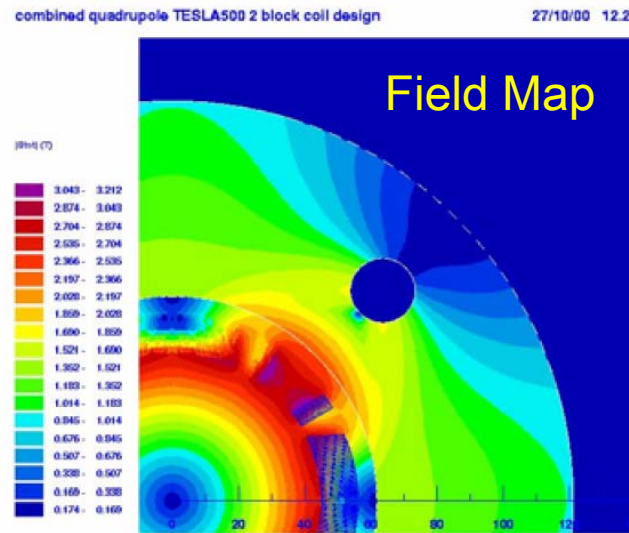
Coupler test assembly



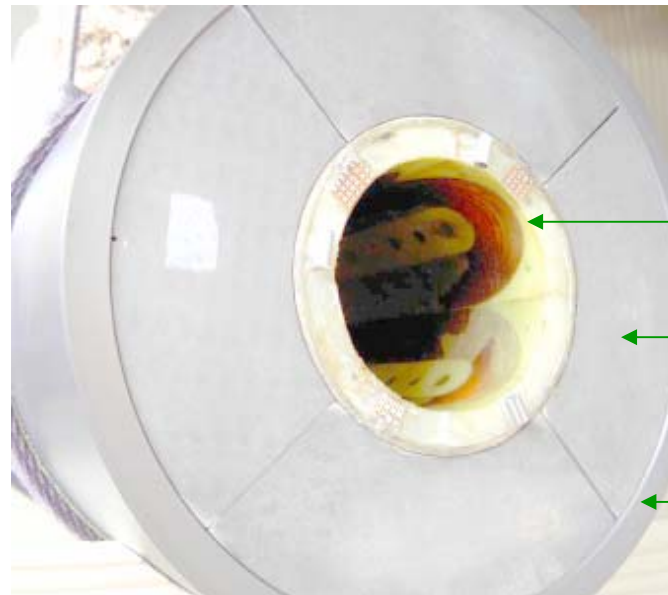
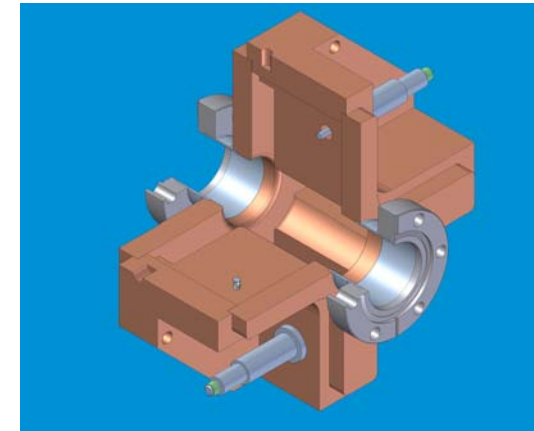


# Linac SC Quad/BPM Evaluation

Cos(2Φ) SC Quad  
(~ 0.7 m long)



S-Band BPM Design  
(36 mm ID, 126 mm OD)

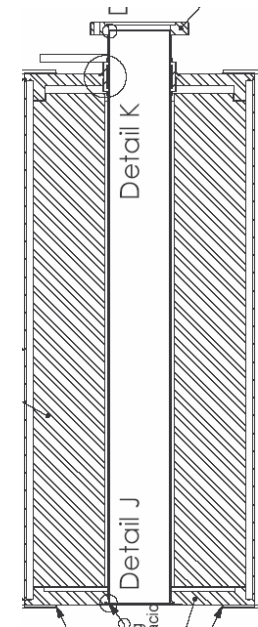


He Vessel →

SC Coils

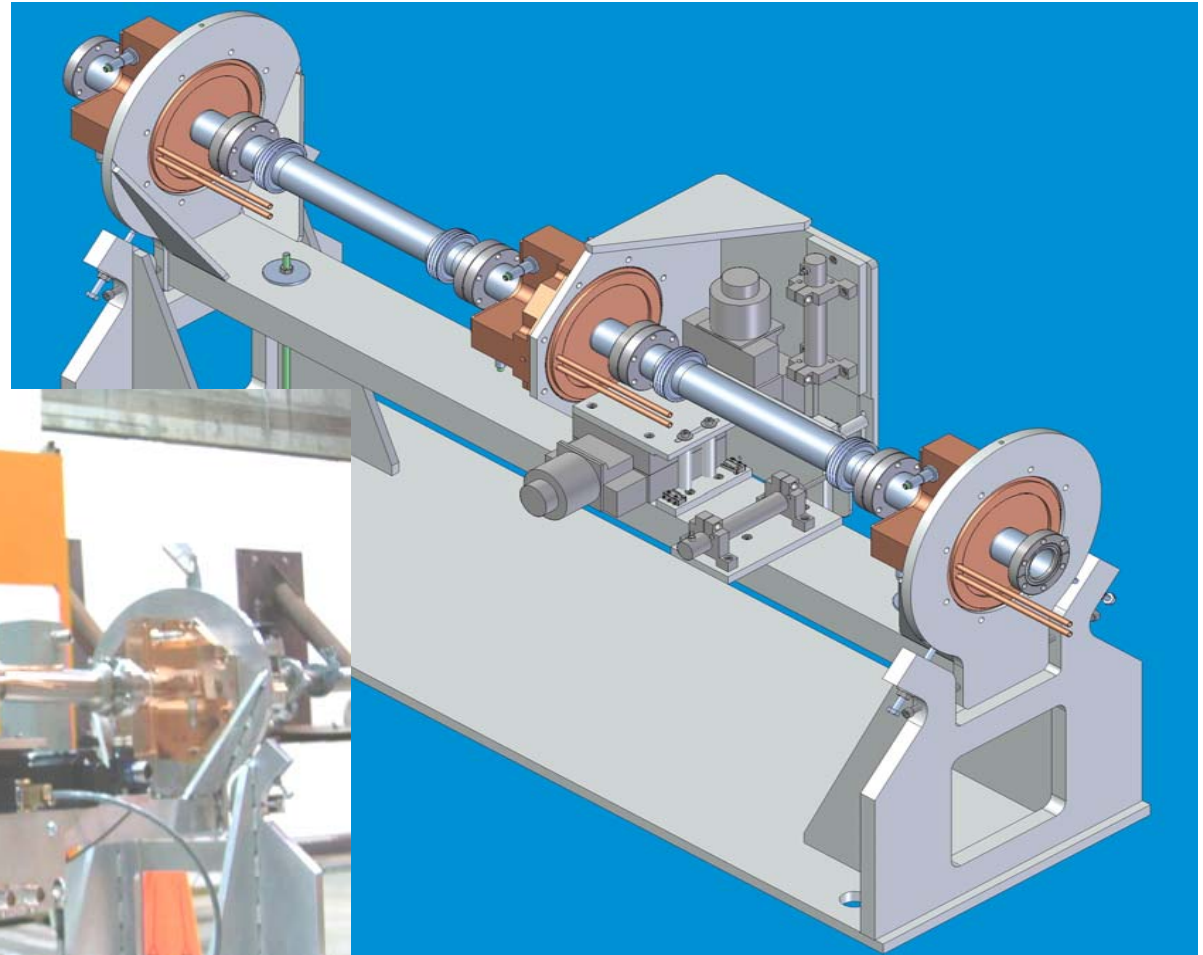
Iron Yoke  
Block

Al Cylinder





# BPM Triplet to be Tested with Beam





# Beam Delivery System

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Beam delivery system design (SLAC, Daresbury)

ATF-2 (KEK, SLAC, UK, DESY, CERN, etc.)

Construction of magnets, PS, and instrumentation

ESA MDI Test Facility (SLAC)

NanoBPM for ATF2 (LLNL, KEK)

20 mrad compact SC FF magnet development (BNL)

Fabricate and test a short proof of principle shielded final-focus-like quadrupole coil

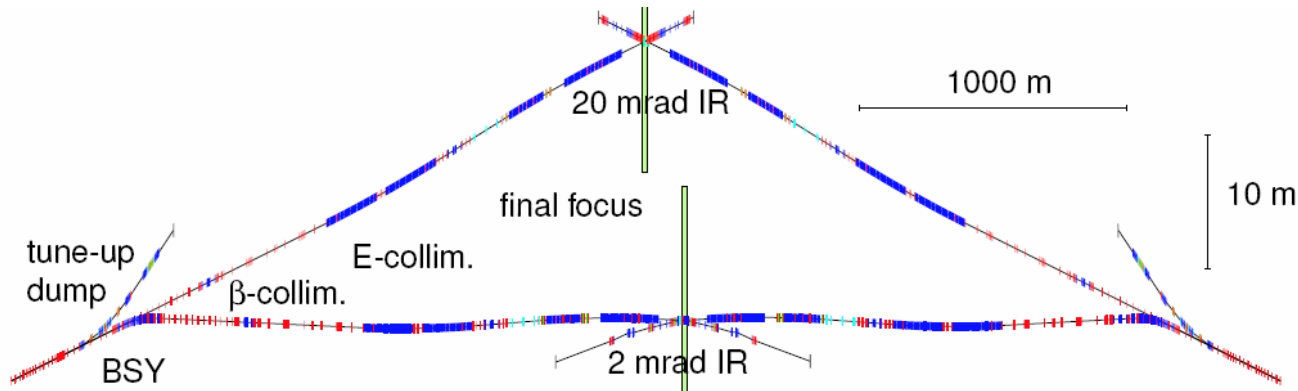
2 mrad large-bore SC magnet development (Saclay/Orsay)

Based on LHC Magnet design

Crab Cavity Development (FNAL, SLAC, UK)



# Beam Delivery System



Baseline (supported, at the moment, by GDE exec)

two BDSs, 20/2mrad, 2 detectors, 2 longitudinally separated IR halls

Alternative 1

two BDSs, 20/2mrad, 2 detectors in single IR hall @ Z=0

Alternative 2

single IR/BDS, collider hall long enough for two push-pull detectors

Andrei Seryi



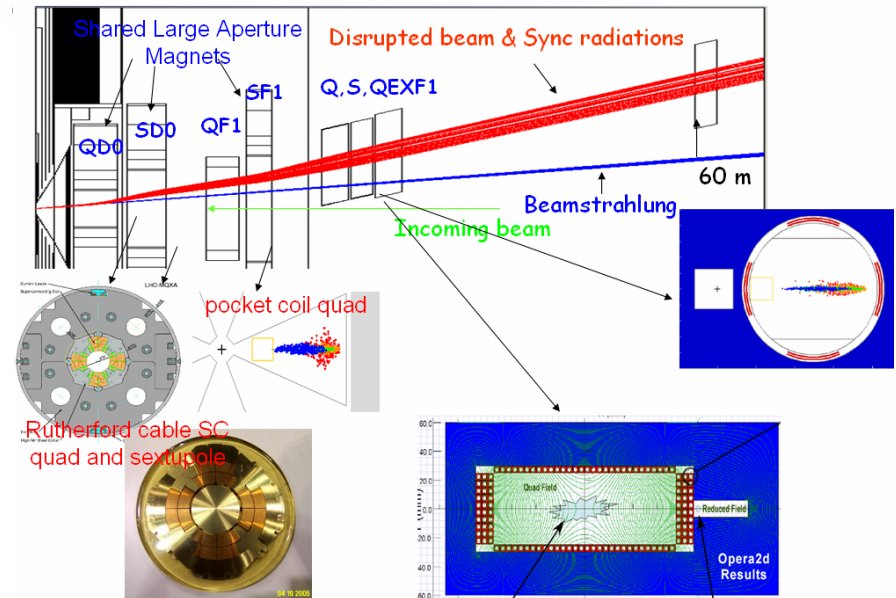
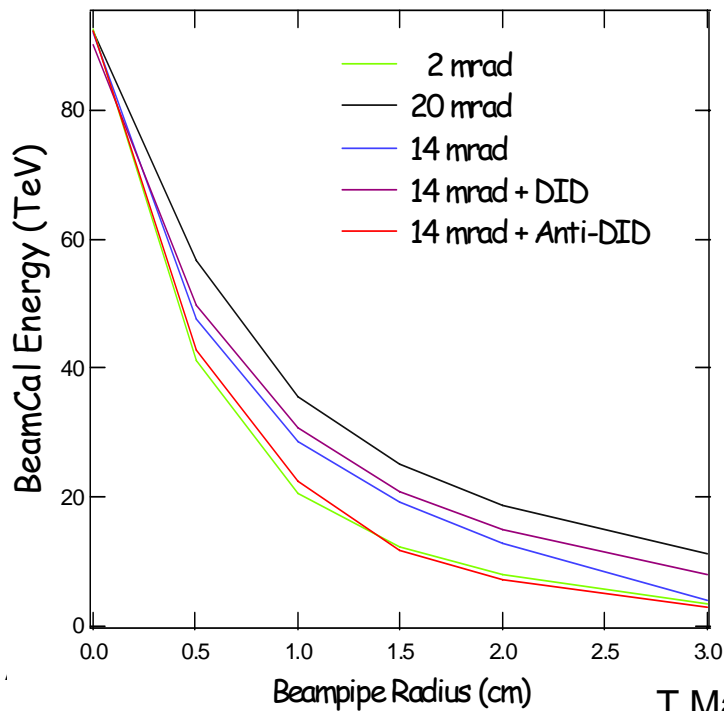
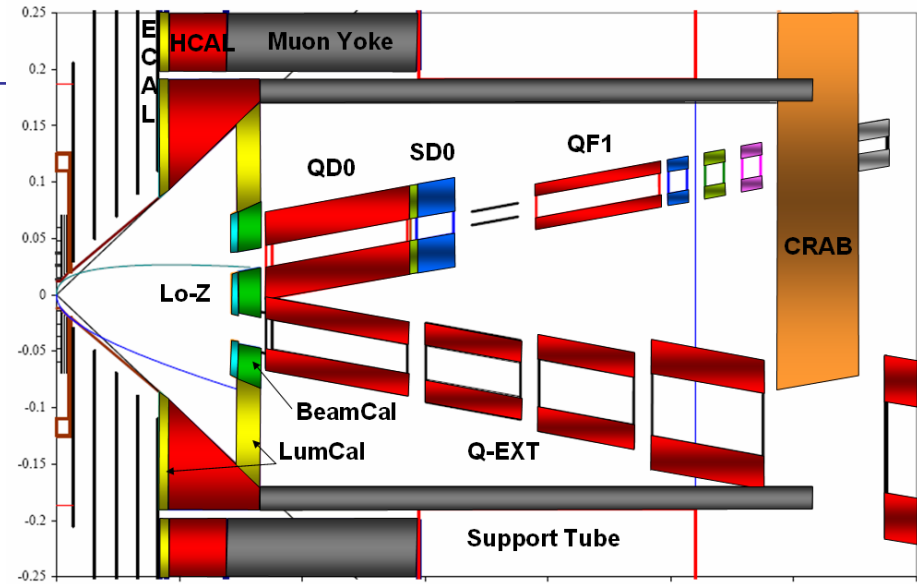


# IR Design

Design of IR for both small and large crossing angles

Optimization of IR, masking, instrumentation, background evaluation

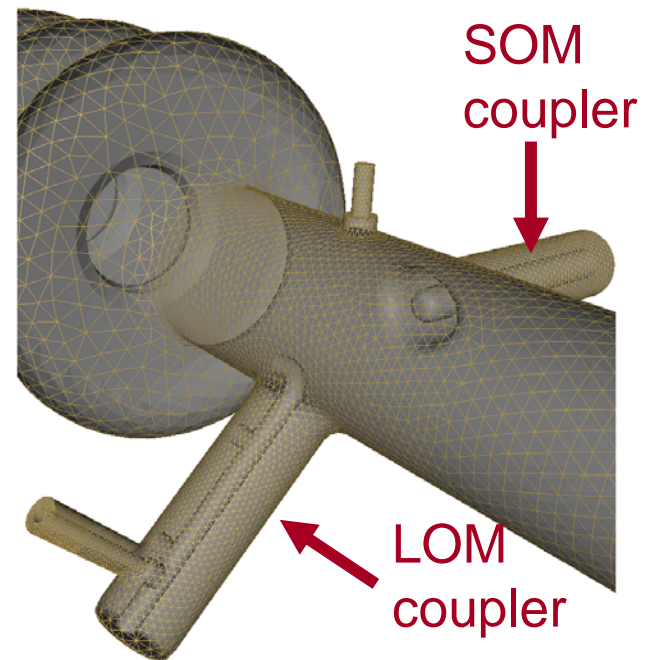
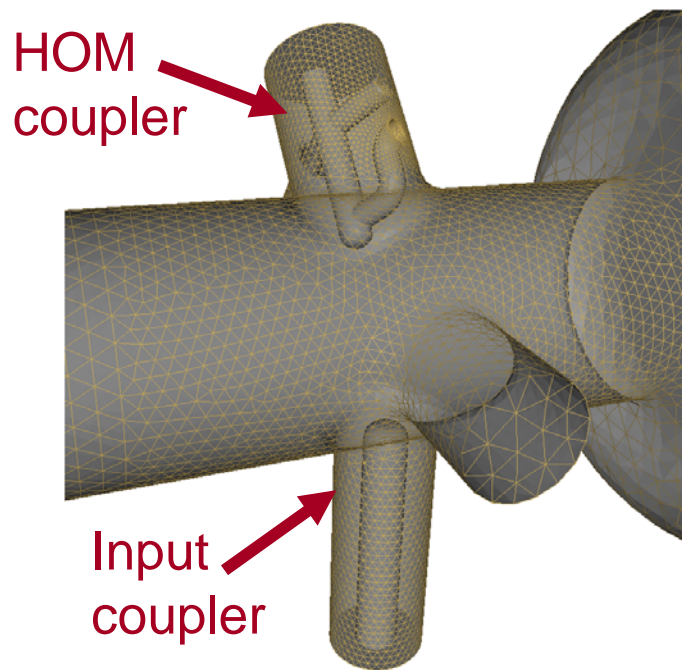
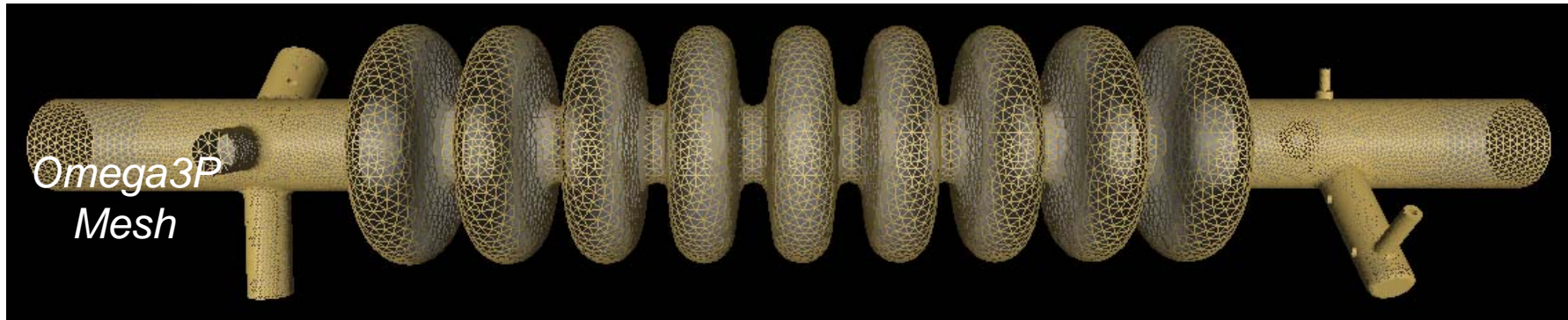
Design of detector solenoid compensation



B.Parker, Y.Nosochkov, T.Markiewicz, C.Spencer, SLAC-UK-France task force, et al 37



# 3.9 GHz Crab Cavity (FNAL Design)

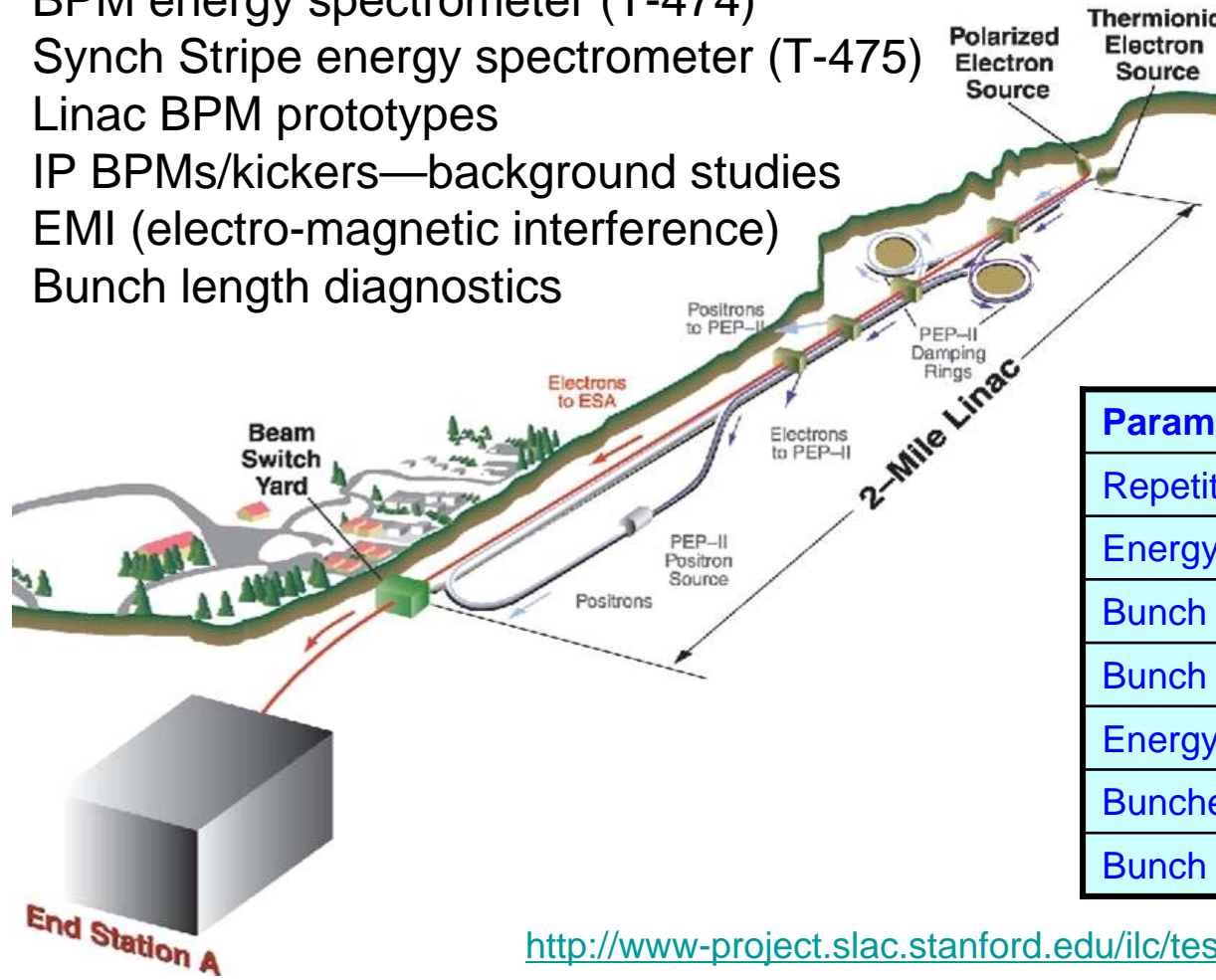


Collaboration : FNAL, Daresbury, SLAC



# ILC Beam Tests in End Station A

- Collimator design, wakefields (T-480)
- BPM energy spectrometer (T-474)
- Synch Stripe energy spectrometer (T-475)
- Linac BPM prototypes
- IP BPMs/kickers—background studies
- EMI (electro-magnetic interference)
- Bunch length diagnostics



Parameter	SLAC ESA	ILC-500
Repetition Rate	10 Hz	5 Hz
Energy	28.5 GeV	250 GeV
Bunch Charge	$2.0 \times 10^{10}$	$2.0 \times 10^{10}$
Bunch Length	300 mm	300 mm
Energy Spread	0.2%	0.1%
Bunches / train	1 (2*)	2820
Bunch spacing	-(20-400ns*)	337 ns

<http://www-project.slac.stanford.edu/ilc/testfac/ESA/esa.html>



# ESA runs in 2006



Collimator wakefield box

January 2006 Commissioning Run



Wire Scanner

ILC T-474, T-475, T-480:

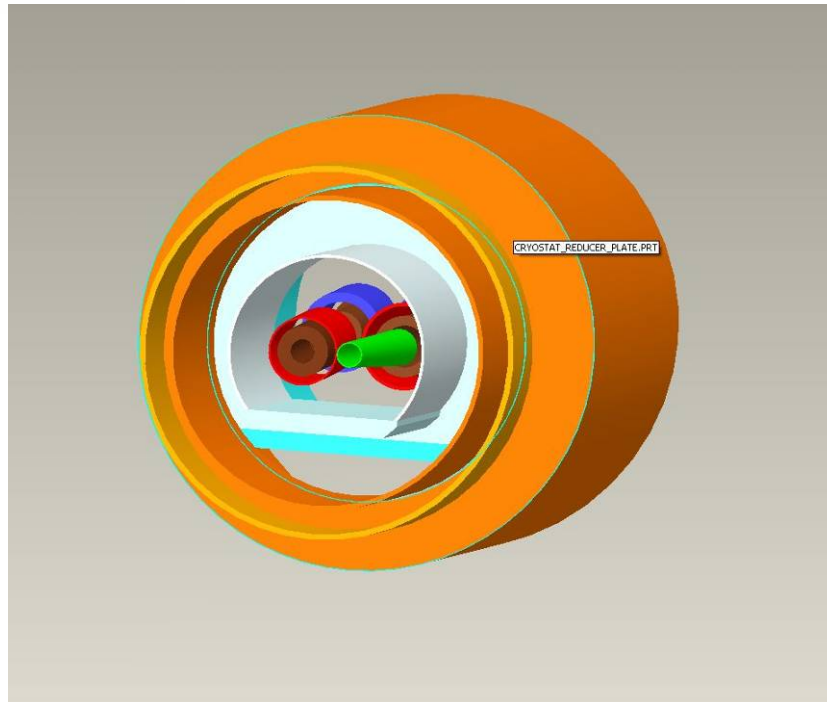
- i) Commissioning run - January 4-9, 2006
- ii) April 24 - May 8, 2006
- iii) July 3-17, 2006

ESA plans for FY07-08:  
A few 2-week runs each year

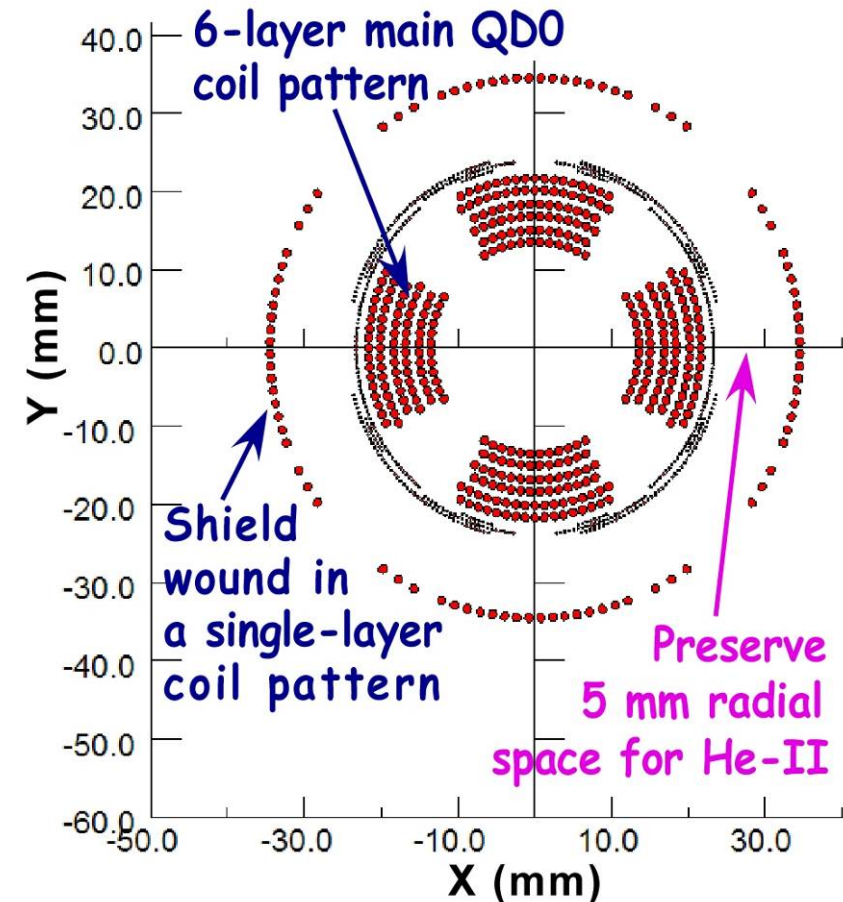




# Compact FF Magnet R&D - FY06

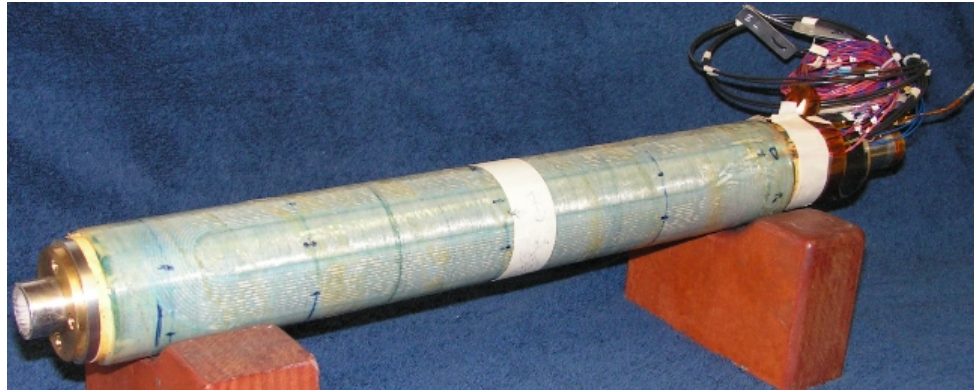


A Nb-Ti coil X-section with a 66 mm OD will meet the 144 T/m design gradient. Outgoing beam pipe is ~ 4 mm beyond the shield coil. All components are housed in a common cryostat. Magnet operates at 1.8K

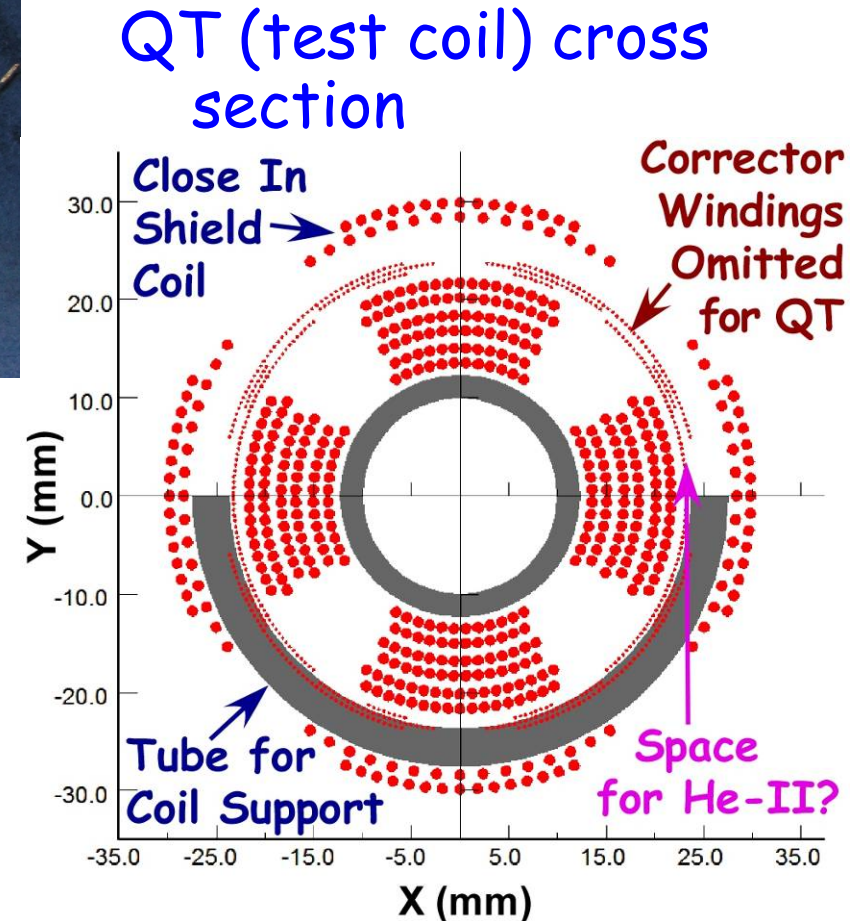




# FF Magnet Prototype



short (20 cm) proof of principle coil with desired quad X-section and the shield coil wound on a separate tube





# ILC Civil Design for the RDR

Design to “sample sites” from each region

Americas - near Fermilab

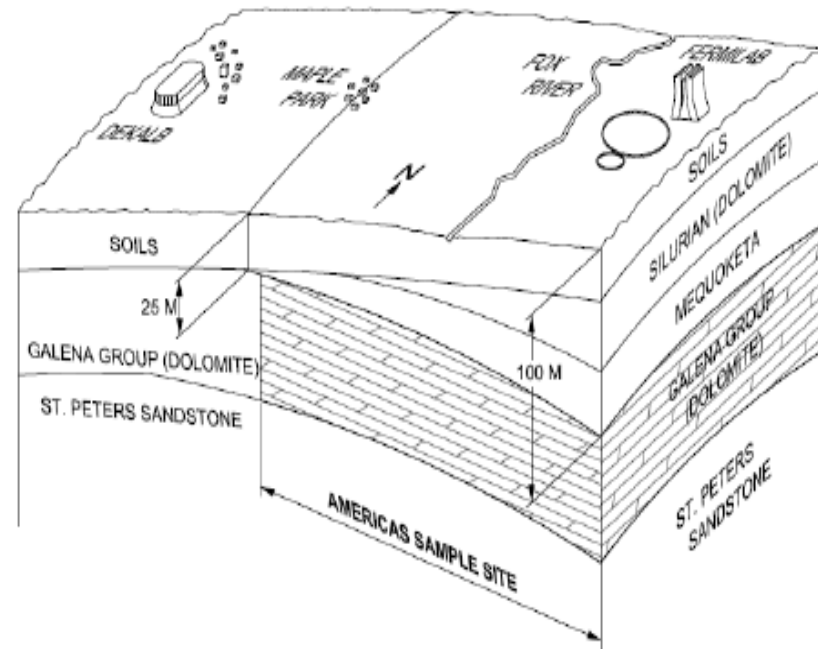
Japan

Europe - CERN & DESY

Americas Site - in Illinois- location may vary from the Fermilab site west to near DeKalb

Design efforts ongoing at Fermilab and SLAC

Americas Sample Plan / Section





## ILC-Americas University R&D - FY05

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SCRF materials and surface preparation: Wisconsin (\$64K), Northwestern(\$40K), Old Dominion (\$58K)

RF power sources: Yale (\$60K), MIT(\$30K)

Polarized electron source: Wisconsin (\$35K)

Polarized positron source: Tennessee (\$40K), Princeton

Damping rings: Illinois (\$17K), Cornell (\$75K, \$46K) [NSF]

Instrumentation, diagnostics: Berkeley (\$35K), Cornell (\$24K) [NSF]

Mover systems: Colorado State (\$49K) [NSF]

Radiation hard electronics: UC Davis (\$38K), Ohio State (\$75K)

Ground motion: Northwestern (\$28K)

Linac beam dynamics design-Cornell (\$21K)

High-gradient SCRF R&D- Cornell (\$140K)

Gerry Dugan



# Summary

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Global Design Effort launched

Baseline Accelerator Configuration adopted

Reference Design Report with a preliminary cost estimate due by the end of 2006

Extensive worldwide effort on R&D to demonstrate design feasibility, find cost effective alternatives