Module cooling test and 2PCO2 system at ILC

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Contents

- 1. Thermal test with the test board
- 2. Thermal simulation
- 3. 2PCO2 circulation system

Thermal Test with AEP TB



Temperature Observation

✓ Only ADC powered on.
✓ No power pulsing.
✓ No cooling devices.



after enough time (>5min.)

Comparison with simulation



Cooling Device Specification



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Simulation Modeling of PCB (1)



Complex layout design \rightarrow precise simulation is difficult

 $k_{PCB} = \alpha \cdot k_{Cu} + (1 - \alpha) \cdot k_{FR5}$ where α is copper volume ratio in PCB.

This method is used in the recent simulation

Simulation Modeling of PCB (2)



2. Obtain thermal resistance of each region from simulation



3. One region is translated to

3 heat resistances and a heat capacity (θ_x , θ_y , θ_z , C)



$2D \rightarrow 3D$ Conversion (Layer 9)





PCB layout design: Each layer is 2D. ↓ Add thickness to extend the design to 3D (AutoCAD)



$2D \rightarrow 3D$ Conversion (Pad Layer)



$2D \rightarrow 3D$ Conversion

- There are still some problem in 2D→3D conversion.
 (Some parts are not extended correctly)
- We would like to establish the simulation method by the blowsystem test at KEK (May-Jun/2012).

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Choices of CO2 cooling bench

 The blow system. This is the simplest and has been constructed in KEK. Test with VTX dummy ladder as a heat source is ongoing.

 \rightarrow AEP TB test follows. Because of high-pressure security, we must stop the system by ~mid/2012.

- 2. Construct small power unit (100-300W) called TRACI. \rightarrow Planning to construct in DESY (~end/2012).
- 3. Construct large power unit (1-2kW) called MARCO.
- 4. Hire one of existing systems (NIKHEF, CERN, etc.)



TRACI:

Transportable Refrigeration Apparatus for Co₂ Investigation.

- TRACI is a simplified concept of the 2PACL principle (LHCb/ Cryolab).
- To simplify the concept the internal heat exchanger function and the accumulator cooling function are integrated by cooling the accumulator with the pump outlet flow. The concept is called Integrated 2PACL (I-2PACL)
- 2 units (Traci-1) build, 2 under construction (Traci-2)
- I-2PACL concept is patented
- Investigating possibilities of developing the Traci concepts for series production



- Simple control
 - 1 heater with standard controller
 - Simple interlocking with conditioners and relays to guard pump sub cooling
 - Start-up procedure within interlock logic
- Single chiller loop
- Small size
- Large possible operating range (-40 to +25°C)*

* Depending on primary chiller used



- Complicated control (PLC)
 - Combined accumulator heating/cooling control
 - Sub cooled liquid protection
- 2 Chilling loops
- Large size
- Limited temperature range in standard configuration.



TRACI & TRACI



5



Traci-2 expectations

Chiller=1.5x capacity, Insulation 40% better



Summary

- Thermal test with the AEP test board has started (very slowly...).
 We are planning a blow-system test at KEK in May-Jun/2012.
- 2. Thermal simulation is important for real-case estimation and is being tried.
- 3. 300W 2PCO2 system TRACI will be constructed in DESY in 2012.