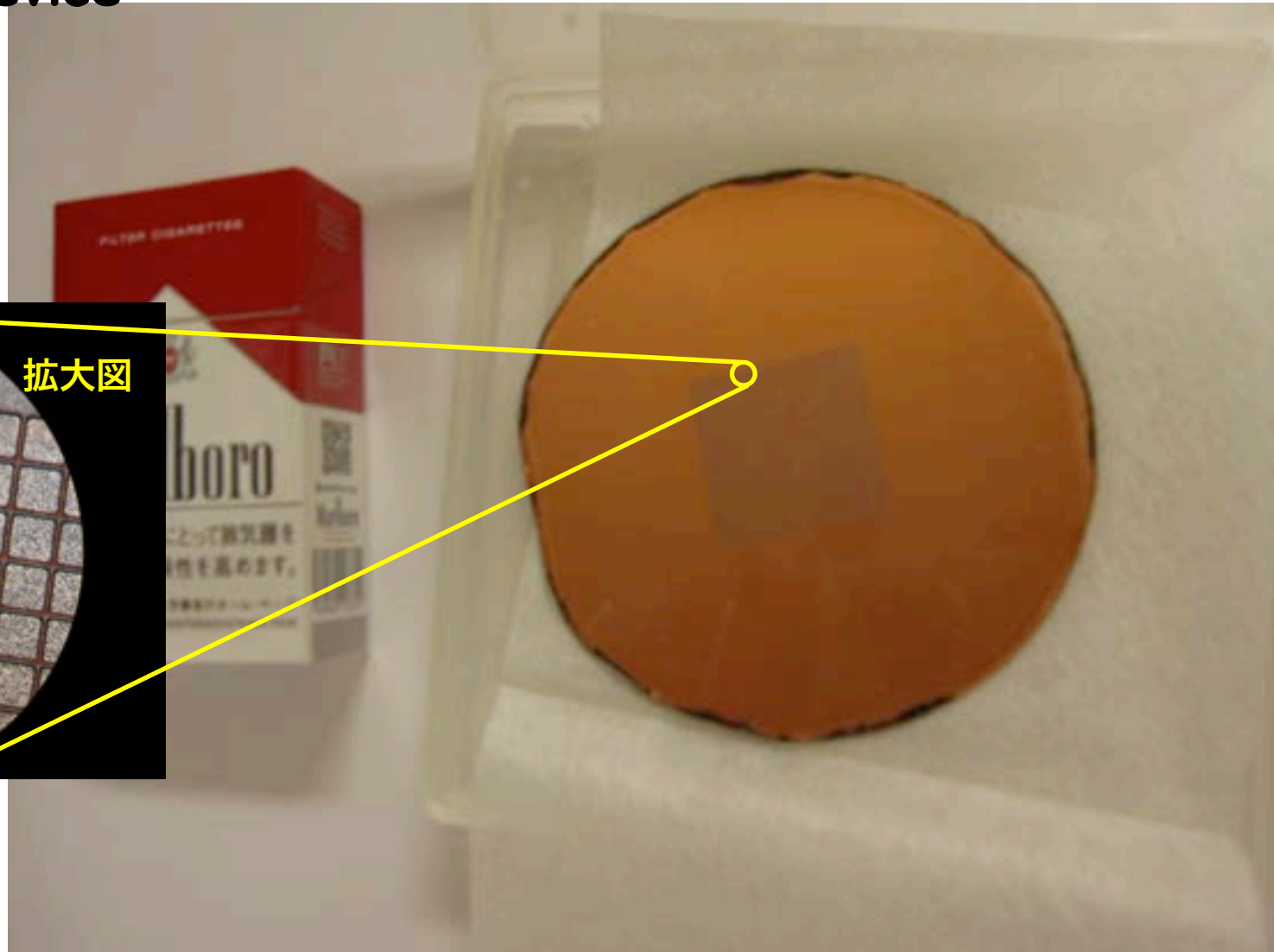
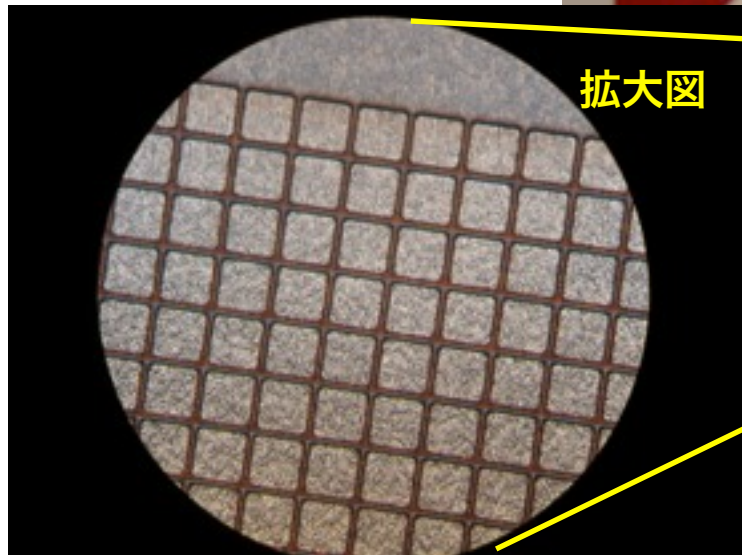


# New Gate device R&D

history

what is the point

toward new device



# Why GEM

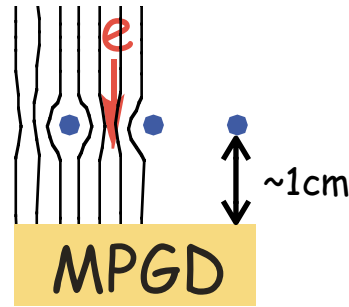
Gate: wire  
3 candidates

GEM

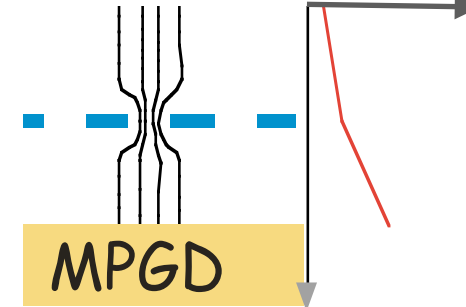
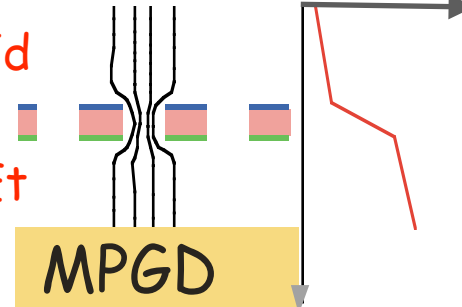
micromesh

You may suggest us to use wires for this.

open

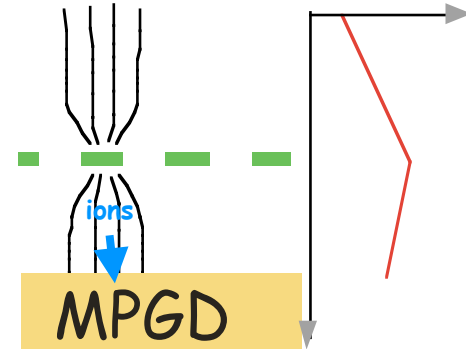
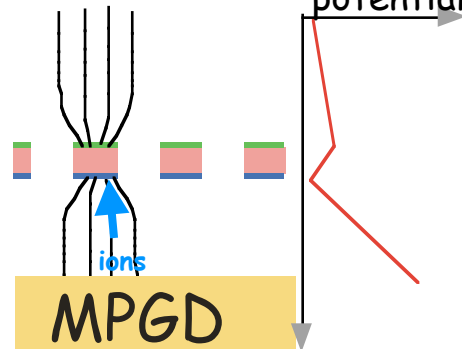
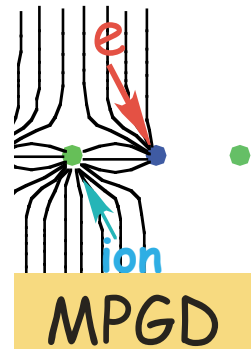


$E_d$   
 $E_t$



But....

close



local change of  $E$   
wire tension  
 $E \times B$

local change of  $E$   
electron transmission

change of drift  $E$   
electron transmission

F.Sauli, L.Ropelewski, P.Everaerts NIM A560(2006)269-277

F.Sauli show us a new usage of GEM as Gate device with a certain gas mixture and a possibility to improve Elec. trans. modifying GEM struct.

High elec. transmission @ low  $V_{GEM}$

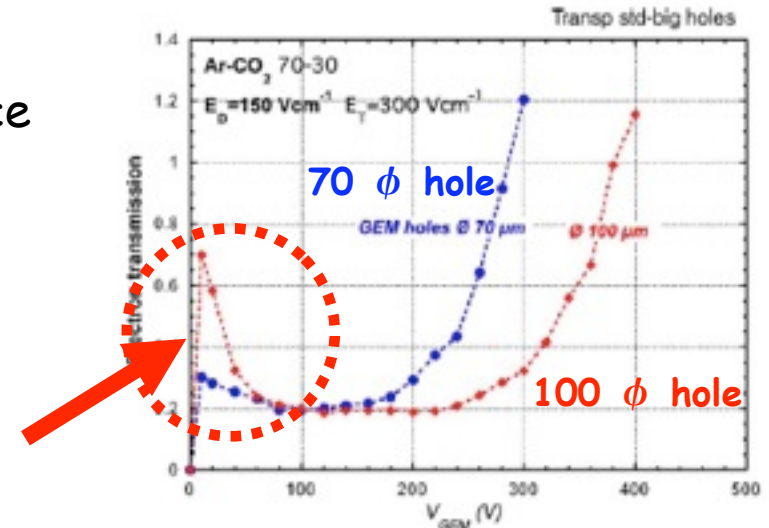


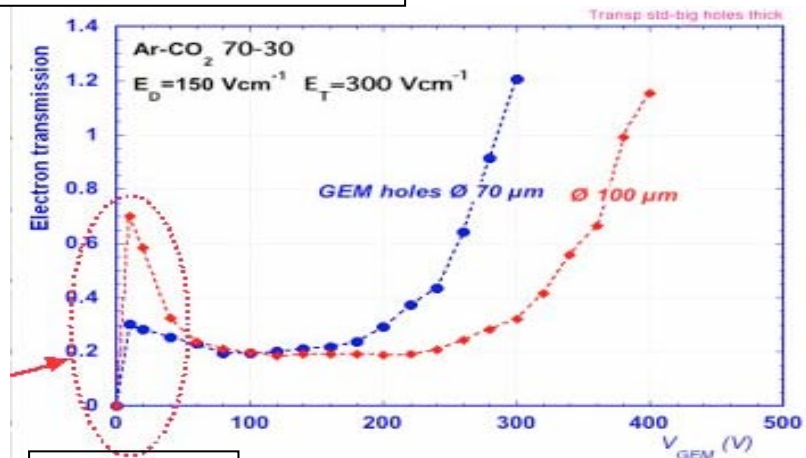
Fig. 6. Comparison of electron transmission for two GEM foils: standard

# reproduce Sauli's exp. data by simulation

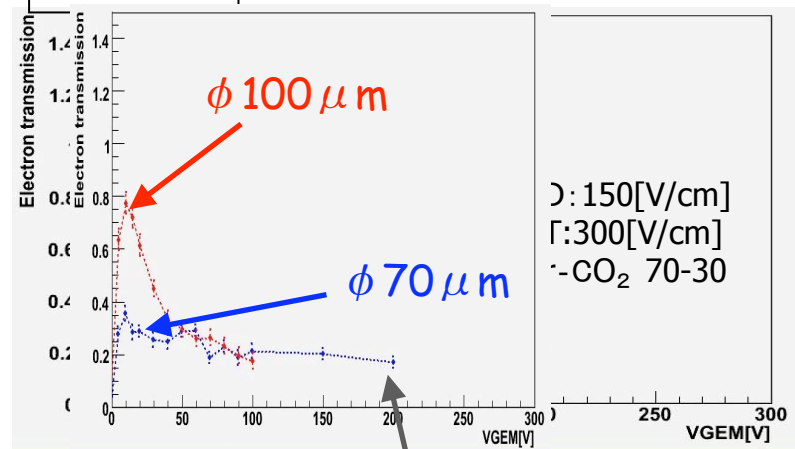
model/param. tune of  
Maxwell3D/Garfield

Electron transmission  
Hole size dep.

Measurement by Sauli



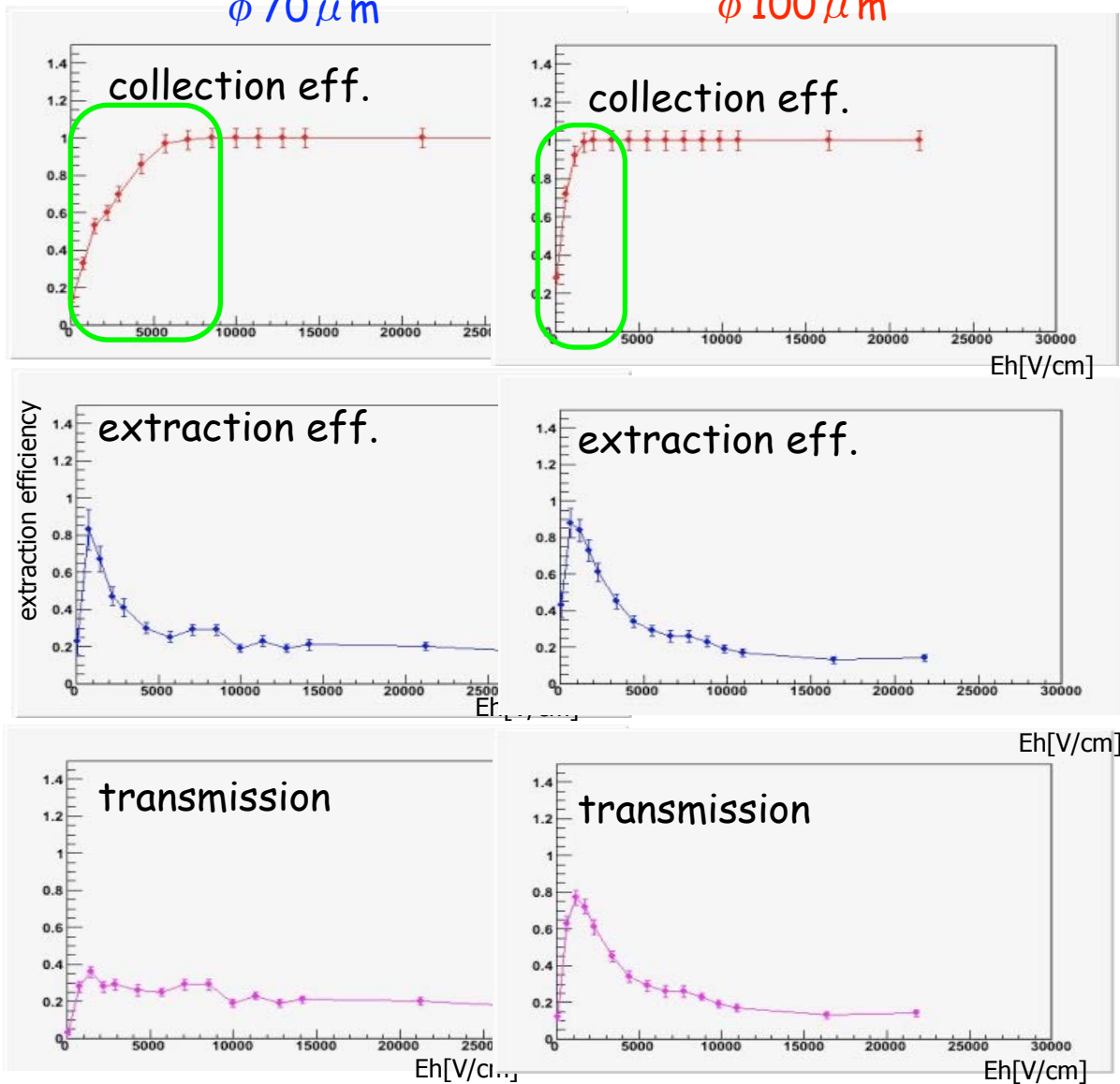
simulation



Gas gain is not included

$\phi 70 \mu m$

$\phi 100 \mu m$

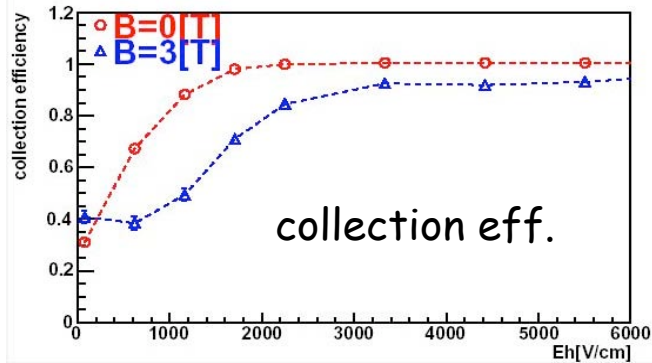


Collection eff. improve transmission  
due to large aperture

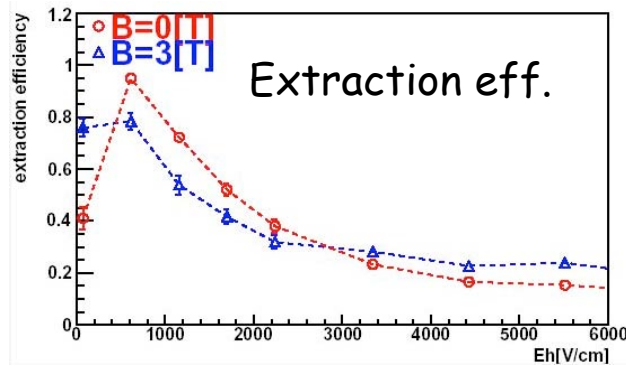
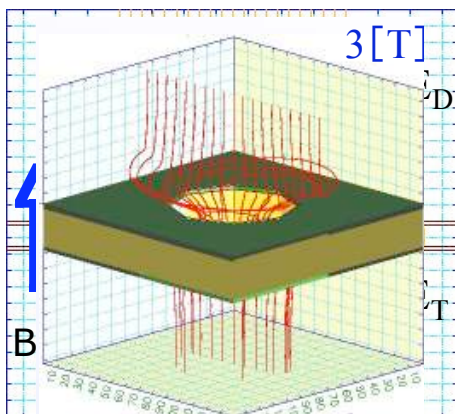
# Transmission under B field

B field change the behavior of transmission like this

due to;



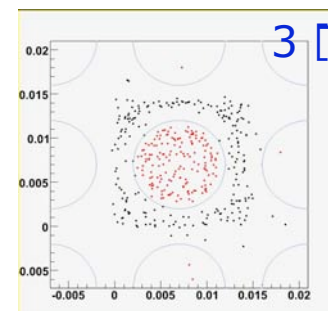
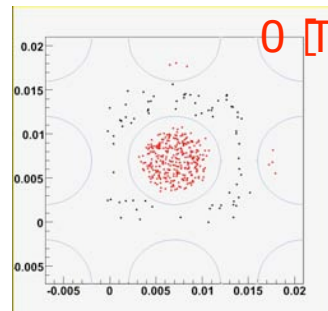
electron move along B field due to Lorentz angle rather than E field



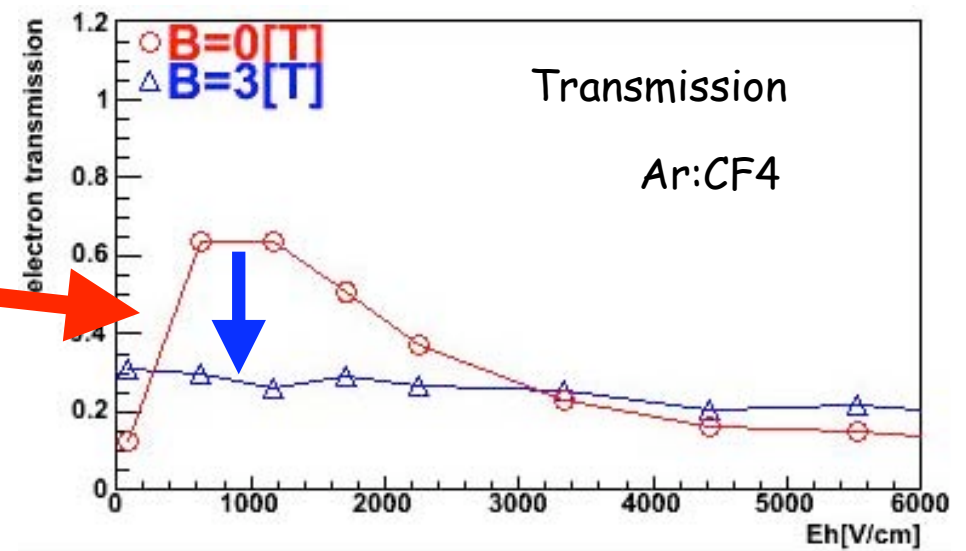
Extraction will be recovered due to Lorentz angle

But electron position@hole entrance

is spread over entire hole  
-> diffusion loss in hole  
(follow return line)



We cannot accept 30% transmission !



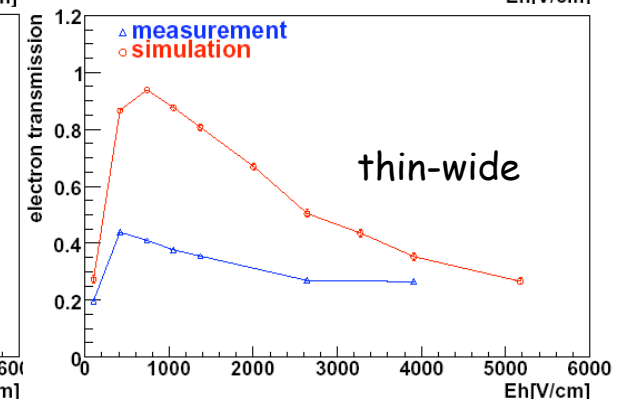
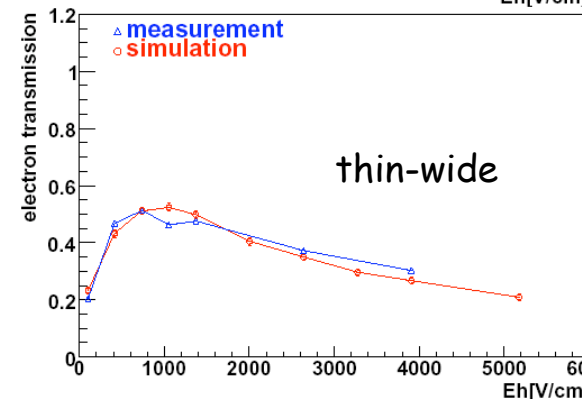
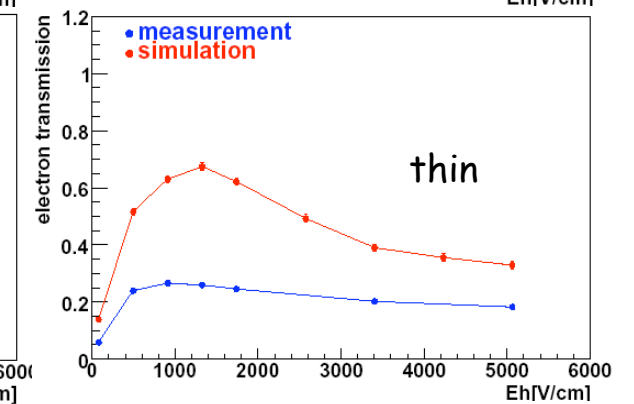
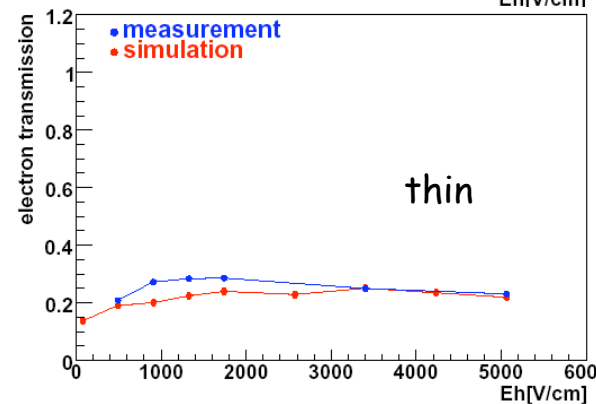
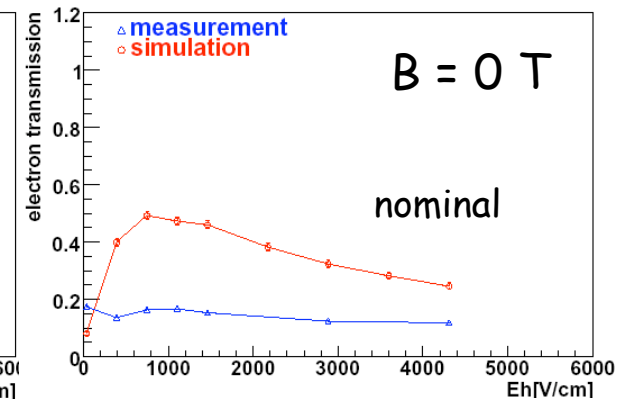
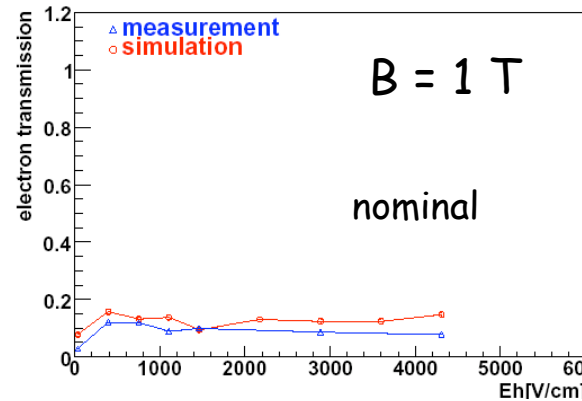
# comparison to simulation

Good agreement @  $B = 1$  T  
behavior  
absolute value

quite different for  $B = 0$  T

Agreement @1T is too good  
just to be an accidental

How can we understand these ?



artificial step size reduce the reliability of garfield result  
for different gas mixture

-> this was fixed by new "microscopic tracking"  
but another parameter "e\_min/max" exist

and mag. field is not implemented in garfield w/  
microscopic tracking.

We have to move to Garfield++ w/ ANSYS

From the simulation study

we realized

transmission of Gate largely depend on aperture  
in higher B field !!

Making hole radius large is the only solution for this.

But PCB (GEM) technology cannot do this.

controlling passive etching is not easy

at level of less than 10um accuracy

Photolithography can solve this

# Gate production using photolithography

using positive tone photoresist

may solve mask alignment difficulty -> large size  
exist ??

mechanical strength ??

not known yet unless material is chosen

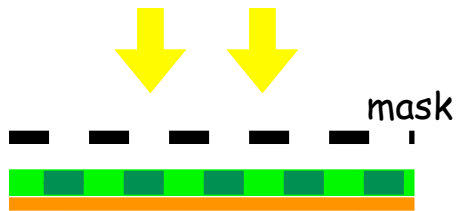


# case of negative tone such as SU8

## 1) lamination



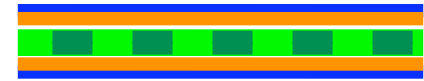
## 2) Exposure



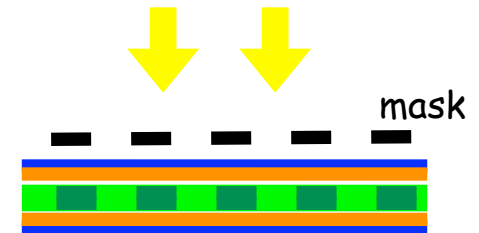
## 3) lamination or sputtering



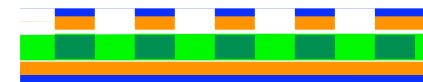
## 4) coat by photorresist



## 5) Exposure(metal pattern)



## 6) Development(metal pattern)



## 7) Development(resist pattern)

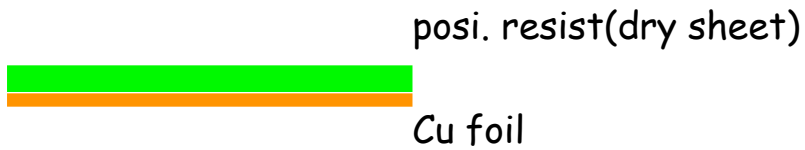


## 8) Development(metal pattern)



# case of positive tone

## 1) lamination



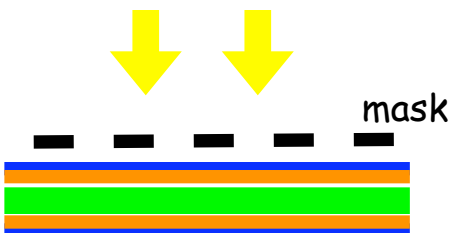
## 2) lamination or spattering



## 3) coat by photoresist



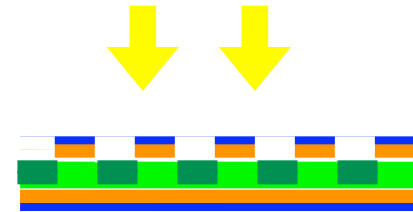
## 4) Exposure(metal pattern)



## 5) Development(metal pattern)



## 6) Exposure(metal pattern)



## 7) Development(resist pattern)



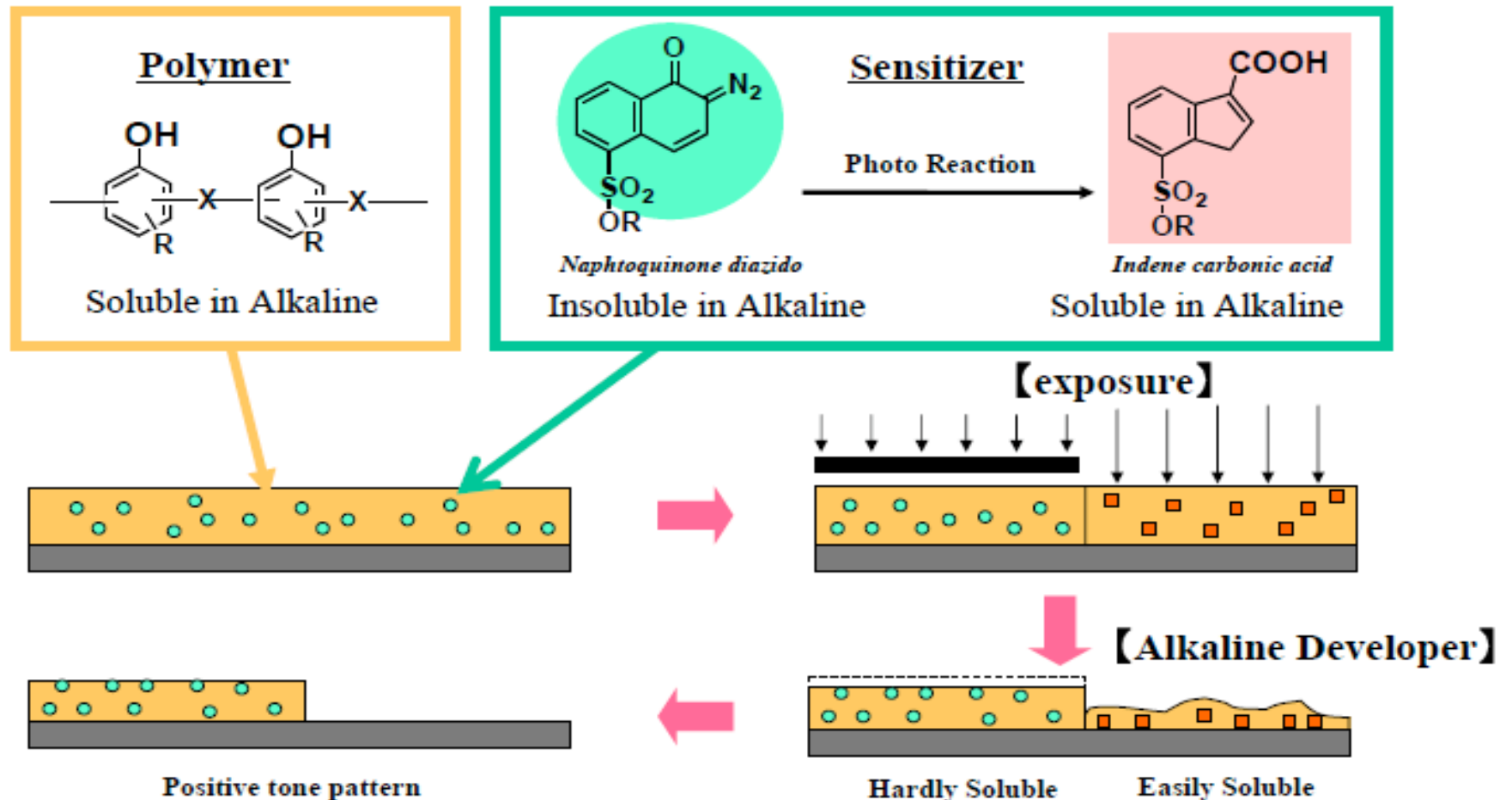
## 8) Development(metal pattern)



Photonease(Toray) commercial positive photoresist  
like polyimide

not dry sheet ! spin-coat

### Basic Principle of Photosensitivity



We could not control the way it should be

N<sub>2</sub> vapor produce bubble in resist ( due to thickness ??)

Photoresist became not like polyimide  
no flexibility, very fragile

too hard to handle by beginner

Another company pay attention to produce new photoresist  
based on polyimide

polymer -> oligomer

add photoresistive material

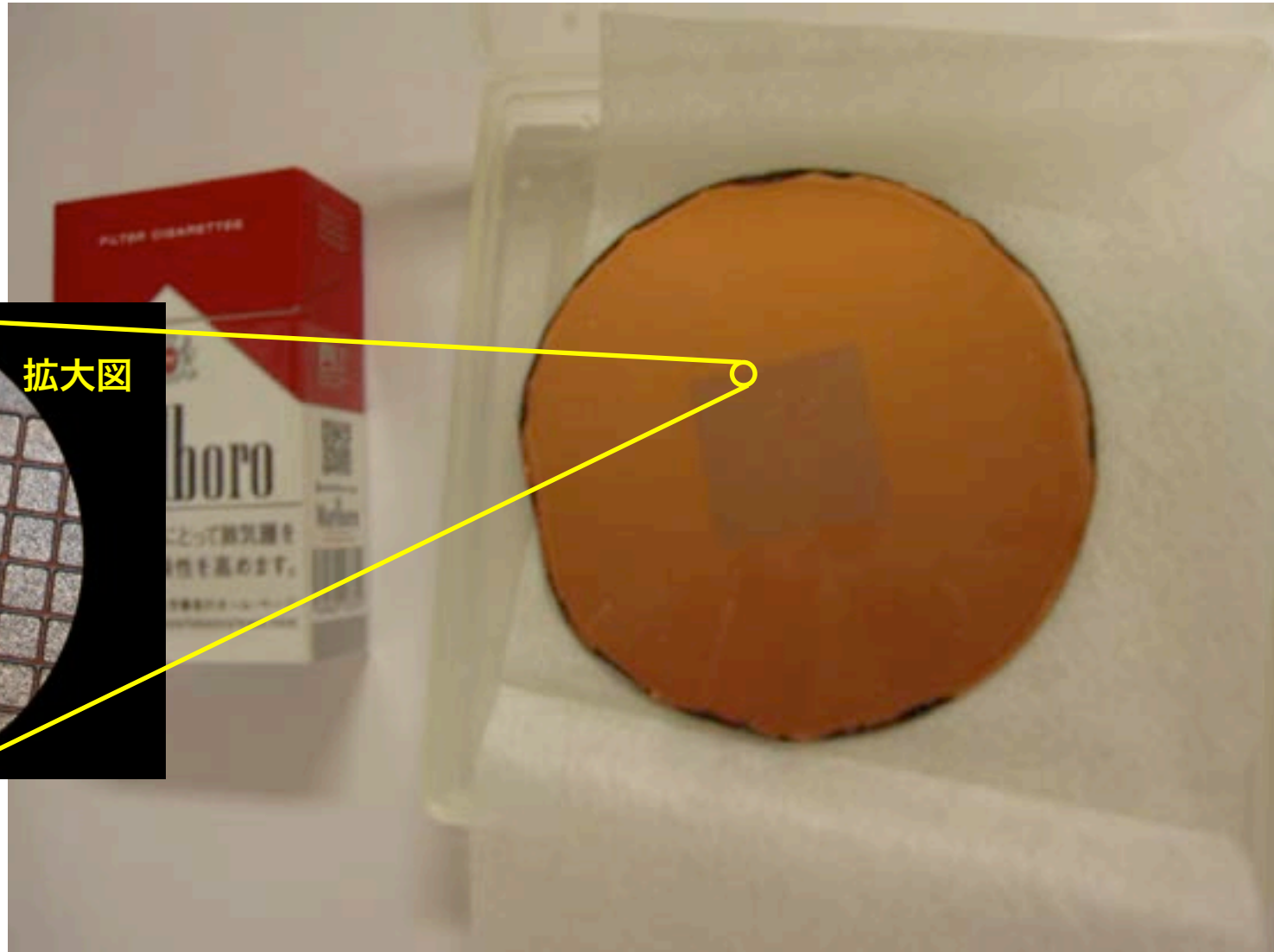
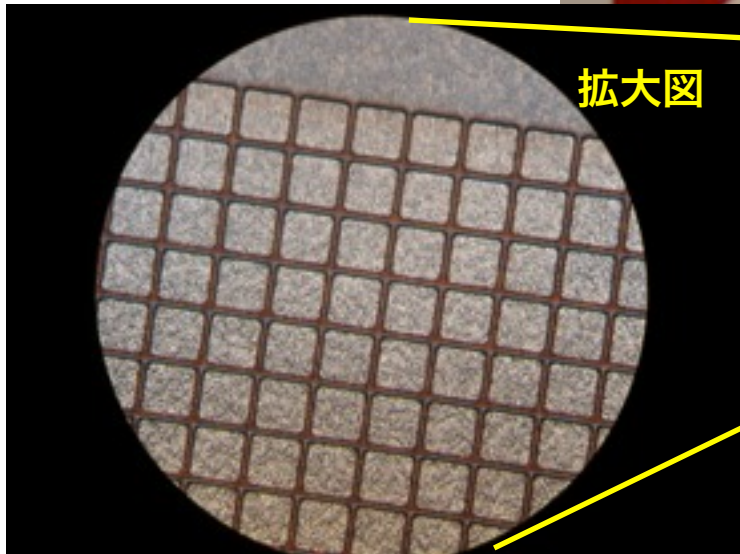
photo absorption -> hard to expose down to bottom  
uniformity of photoresist .....

some more study is necessary

# first trial

made on 4 inch glass plate

Cu layer + new polyimide resist



long way to Gate ??

gate device is not produced yet even for 3x3cm  
material development is necessary

even if it is fixed

3x3cm -> 30x30cm is another story.