## Asian Module

What is our concept The status of LP1 What we propose ?? What can we do for coming year

## **Basic concept**

To achieve good resolution and efficiency

optimize pad size for GEM operation

 O(1mm) pad pitch @~300um diff. at gas amp.
 routing of signal/HV
 minimize dead region pointing IP
 no frame in the side
 GEM stretching
 simplify the structure
 double GEM w/ Gate (separate function)
 Gate is necessary

No frame on the side: stretch only from inner/outer in r -> introduction of "post"



## What we have done

1st beam test @ 2009 Feb. w/o Gate : we observe a big distortion 2nd beam test @ 2010 Mar. w/ Gate : Gate oversize/ HV connection btw neighbor gates HV leak to pad plane -> damage to readout electronics and/or GEM discharge ->

we found thin GEM Gate cannot provide enough transmission

3rd @ 2010 Sept. we need good data anyway to investigate mom. resolution

w/o Gate w/ field shaper but many GEM discharge

to Next modify GEM 4 div. (sacrificing side area) not finished yet









# Event display





#### Drift velocity measurement



#### Measurement $Vd = 7.557 \pm 0.001 [cm/\mu s]$

Magboltz (v8.5) Vd = 7.509±0.002 [cm/µs] (Temperature 290K, Pressure 1atm, with considering 200ppm H<sub>2</sub>O)

#### Point resolution as a function of drift length



I'm trying to estimate Neff with fitting by analytic formula.



Magboltz(v8.5)  $C_D = 94.3 \pm 1.9 [\mu m/sqrt(cm)]$ (Temperature 290K, Pressure 1atm, with considering 200ppm H<sub>2</sub>O)

## What happen to us

### **GEM** itself

### we observe many discharge the problem of 100um thick LCP GEM ?

itself ? -> see gain and discharge test @KEK the way to supply HV

## Stretch method

- too much tolerance
   difficulty of precise fabrication
- metal post distortion of field -> need field shaping w/o Gate
- complication of HV connection
- -> washer fall down HV leak

-> touching to neighbor module

## Gain & discharge test @KEK



100um thick GEM discharge ~O(1)/min with Fe55 source ~O(0.1)/min w/o source too much comparing to "good one" more discharge @HV on "RIKEN GEM"

Gain drop constant gain drop last w/ source but gain become stable w/o source

gain recover after HV shut off ; not damage

-> due to charge up ?? -- related to structure of hole

#### Photography of GEM Holse

These photos are not of our GEM, but one of the SiEnergy GEMs.

The photos were provided by SciEnergy.

- Dots on the surface of the hole are hollows due to the bubbling when the GEM holes are made by an irradiation by a laser.
- It is said that carbons or other semi-conductive contaminations may be left on the surface of the hole when the clearing processes (etching process) are not sufficient.



### Good 100um thick GEM @RIKEN(Tamagawa) is processed

- (1) CO2 Laser etching LCP holes
- (2) de-smearing (cleaning) hole by dry etching (Plasma) this is regular process but intensive care of (2) for RIKEN GEM

We are asking same process for our GEMs

GEM is ready to be checked at KEK soon



We have to think about stretch method/HV supply more before start next module design.

### Next module: common PCB design ? with DESY module ? with MM module ??

## What we propose ?

#### What can we do for coming year

Momentum resolution using 3 modules - > using current modules w/o Gate w/ field shaper -> like a test of field shaping

or cutting metal posts and putting spacer to backframe ? (treatment of FR4 frame is another issue)

==> within this year ( depending on situation of GEM )

Next module MCM will not be ready until the end of this year

Stretching ? GEM ? Gate ???