

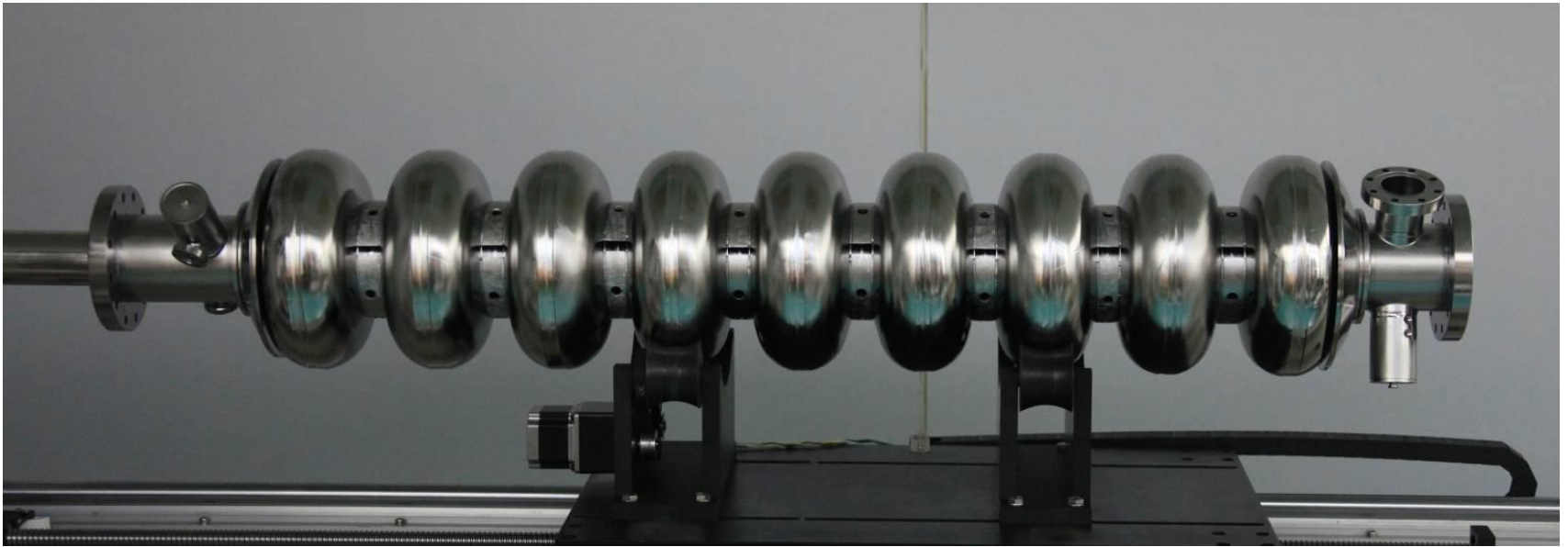
# Large Grain Cavity (PKU4) at Peking University

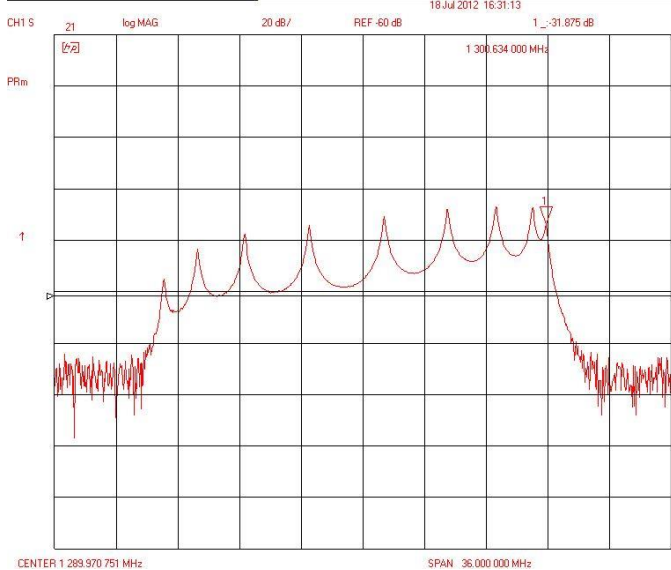
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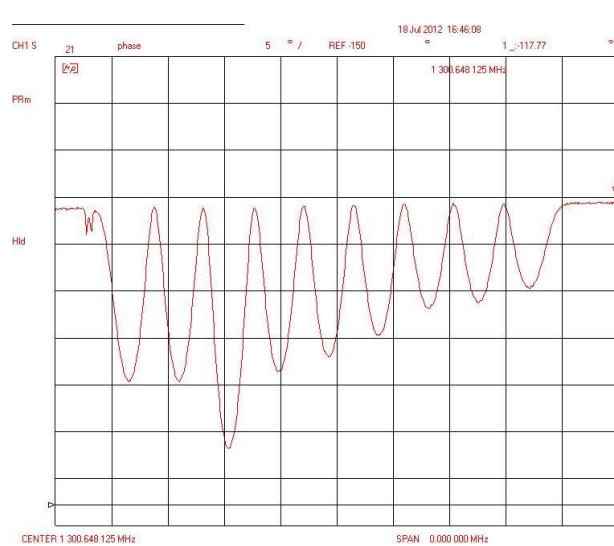
2013/04/15

# PKU4: 2<sup>nd</sup> large grain 9-cll cavity (fabrication finished in July 2012)

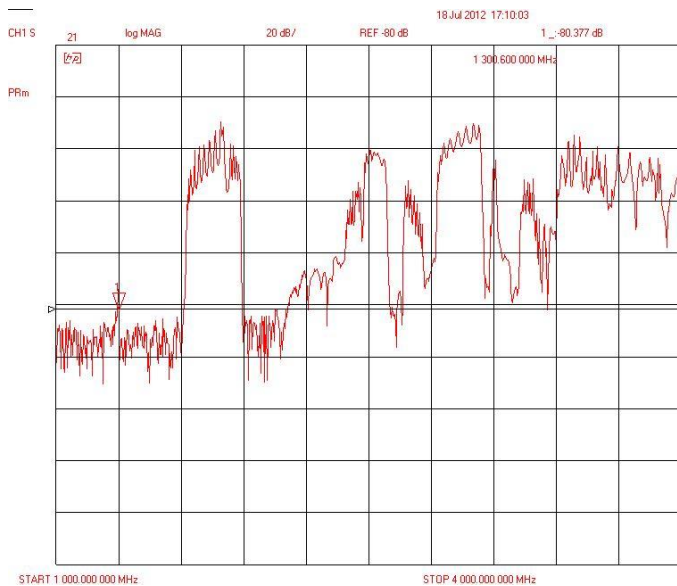




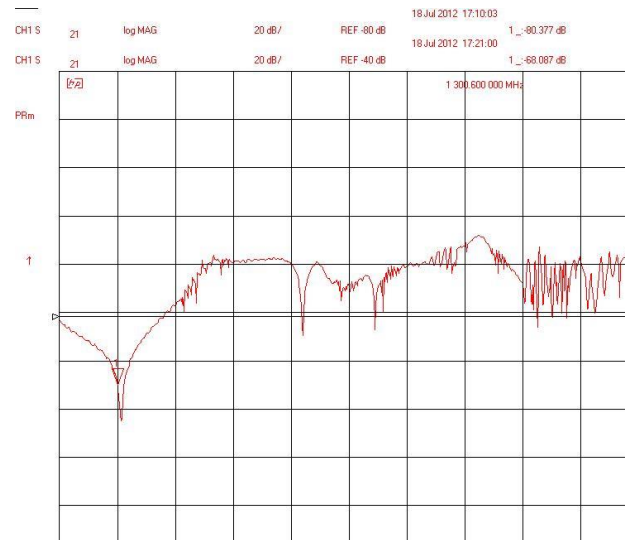
Frequency



Field flatness



HOMs(pickup side)

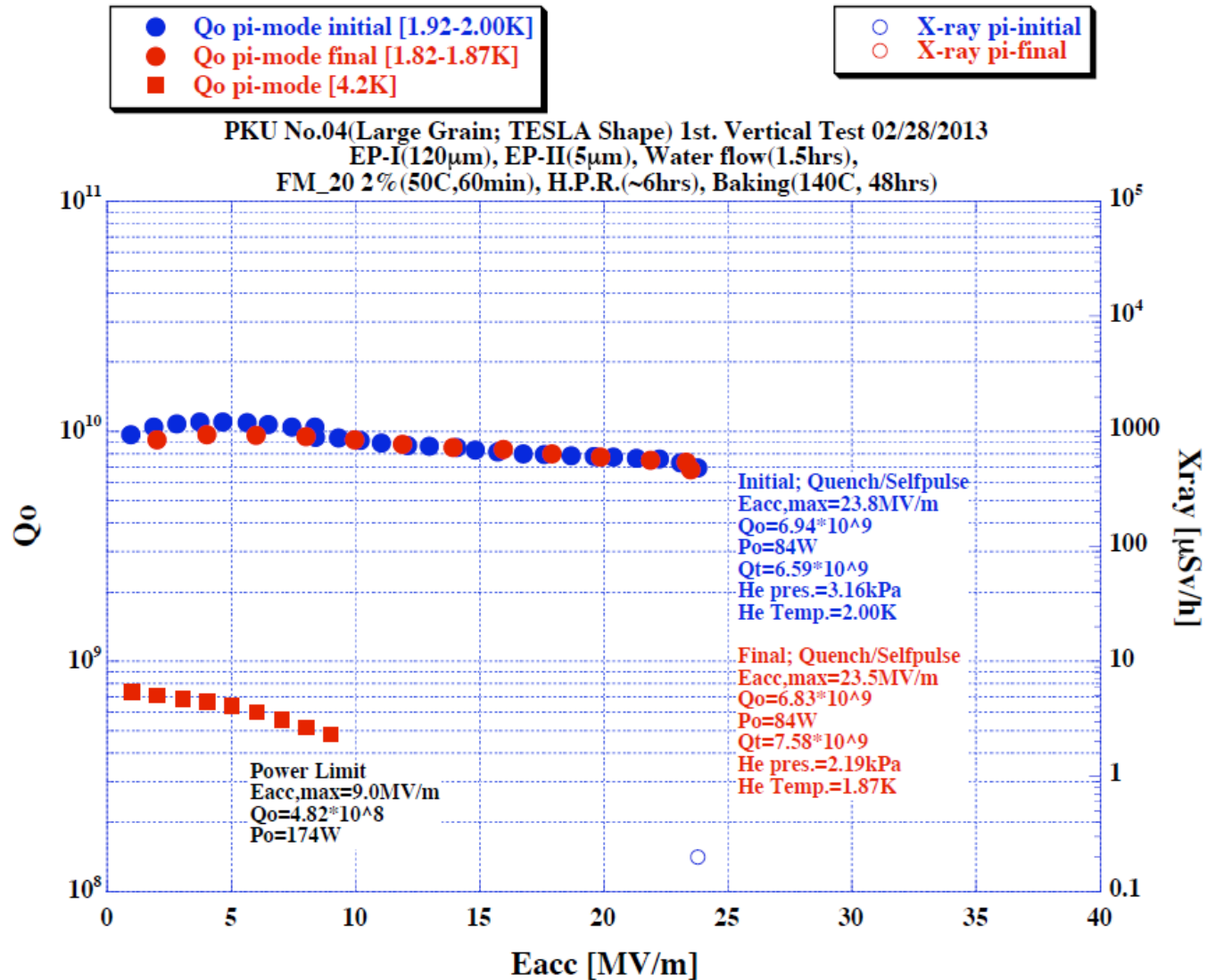


HOMs(FPC side)

# Vertical test: Collaboration with KEK

- Preparation at PKU
- Test at KEK: 1<sup>st</sup> cycle
  - Optical inspection, grinding if necessary
  - Pre-EP&EP (120  $\mu\text{m}$ )
  - Optical inspection
  - 750 °C degasing/annealing: 3 hours
  - Field flatness tuning
  - Final EP (5  $\mu\text{m}$ )
  - HPR: 6 hours
  - Baking at 140 C: 48 hours
  - Vertical Test #1
  - Optical inspection

# 1st Vertical test



## 2nd Vertical test

- Defect found around EBW seam.
- Optical inspection, local grinding
- EP this week
- Vertical test: scheduled April 22-26

# Next step

- EB welding with new machine at Ningxia



# Acknowledgement

- Great thanks to KEK Colleagues for the cavity test  
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Y. Yamamoto,  
T. Kubo,  
H. Hayano,  
A. Yamamoto,  
...

Thanks!