

# Beam Delivery Systems (BDS) and Machine Detector Interface (MDI)

Chapter 8 in Vol.3 of ILC TDR

田内利明, KEK

加速器・物理合同 ILC 夏の合宿、2013年7月20～23日、  
呉羽ハイツ、富山県

# What is MDI ?

MDI is Machine Detector Interface

Machine : Beam Delivery System (BDS)

from LINAC-end to beam dump

collimation, energy/polarization, final focus,

extraction (energy/polarization) and beam dump

Detector : Interaction Region

experiment (physics; Higgs, Top, W/Z, SUSY, extra-D ...)

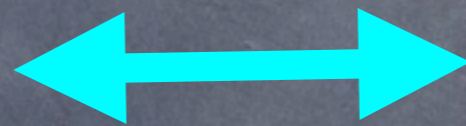
luminosity, background and minimum veto-angle

# ILC : International Linear Collider

2005 - 2013 -

Detector  
/Physics  
Research Director  
Common task  
groups :MDI

MDI



Machine  
GDE director  
Accelerator  
Systems :BDS  
(WG4@RDR)

collective  
view of  
requirements  
from detector  
/physics

# 国際リニアコライダー (ILC)

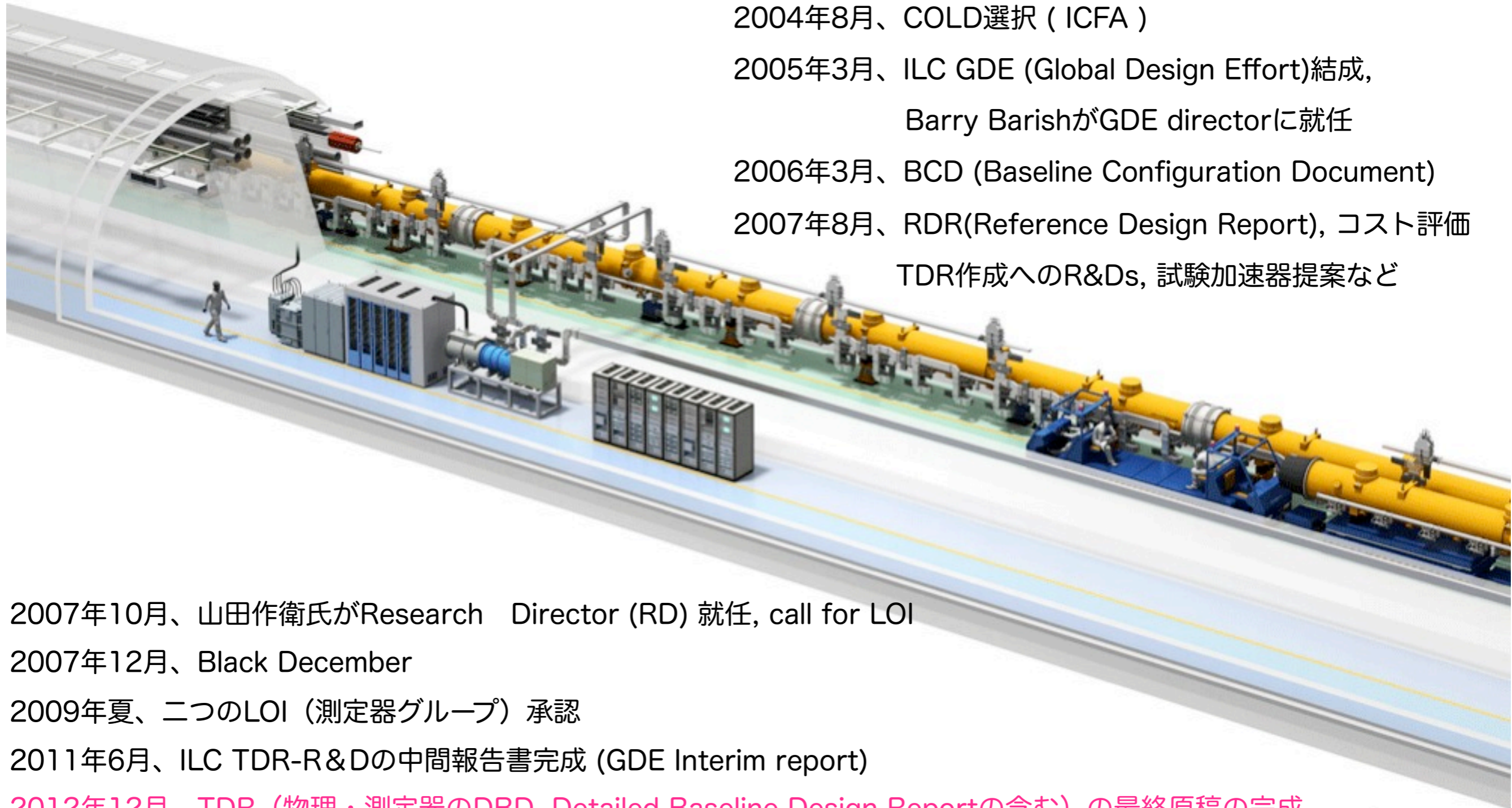
## 超伝導加速空洞による全長約31kmの線形加速器

2004年8月、COLD選択 ( ICFA )

2005年3月、ILC GDE (Global Design Effort)結成,  
Barry BarishがGDE directorに就任

2006年3月、BCD (Baseline Configuration Document)

2007年8月、RDR(Reference Design Report), コスト評価  
TDR作成へのR&Ds, 試験加速器提案など



©Rey.Hori/KEK

2007年10月、山田作衛氏がResearch Director (RD) 就任, call for LOI

2007年12月、Black December

2009年夏、二つのLOI (測定器グループ) 承認

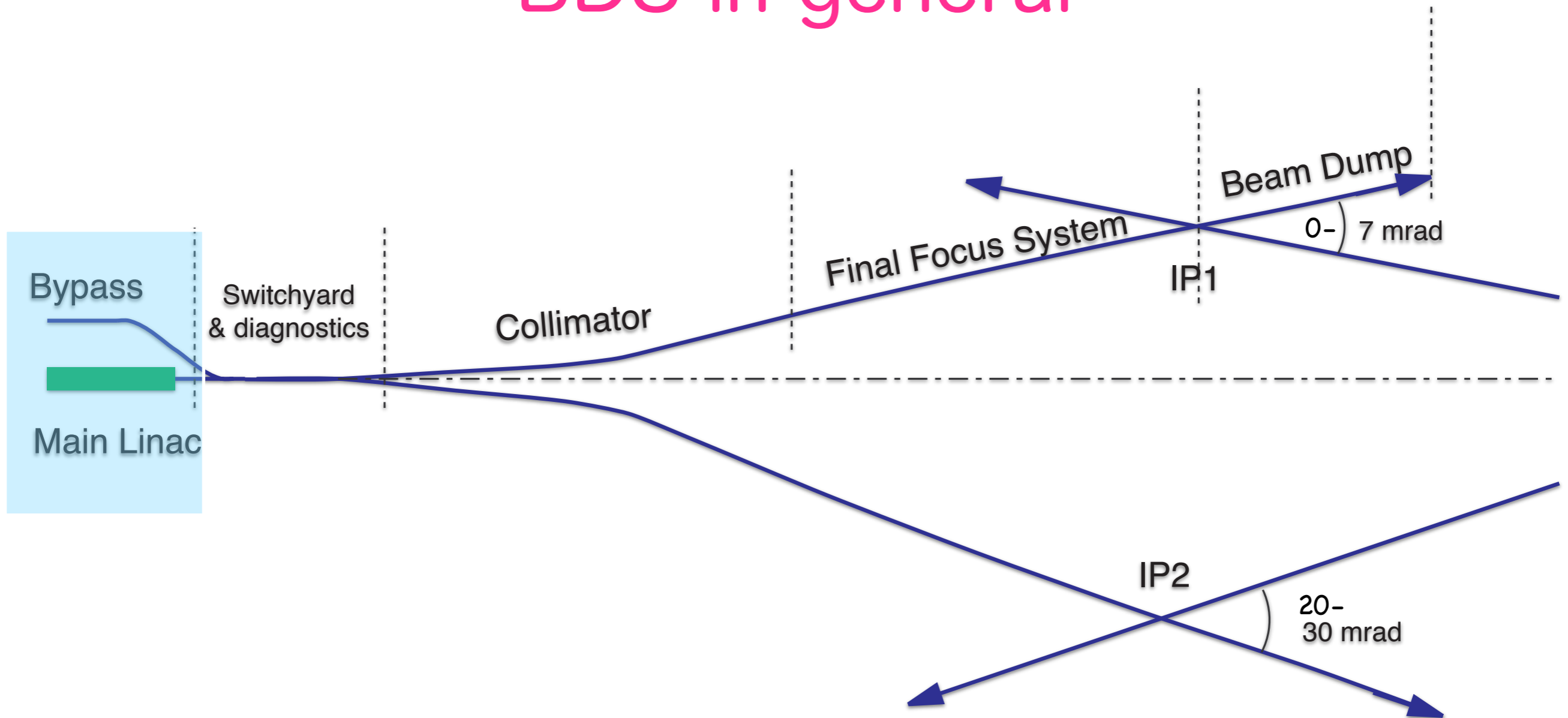
2011年6月、ILC TDR-R&Dの中間報告書完成 (GDE Interim report)

2012年12月、TDR (物理・測定器のDBD, Detailed Baseline Design Reportの含む) の最終原稿の完成

2013年2月、新しいLinear Collider Collaboration結成, Lyn Evansが そのdirectorに就任

2013年6月、TDR完成

# BDS in general



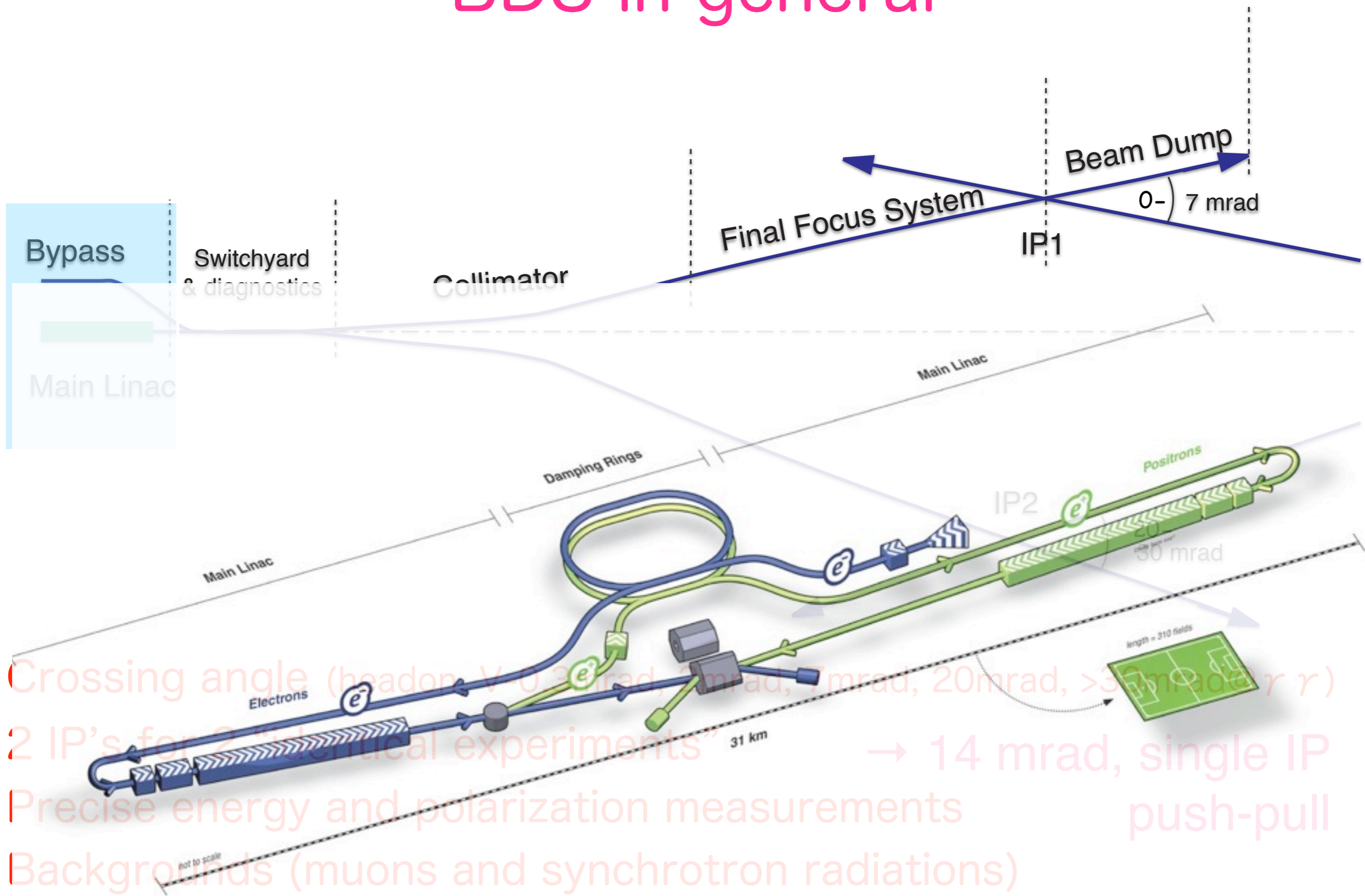
Crossing angle (headon, V-0.3mrad, 2mrad, 7mrad, 20mrad, >30mrad@  $r$   $r$ )

2 IP's for 2 "identical experiments" → 14 mrad, single IP

Precise energy and polarization measurements push-pull

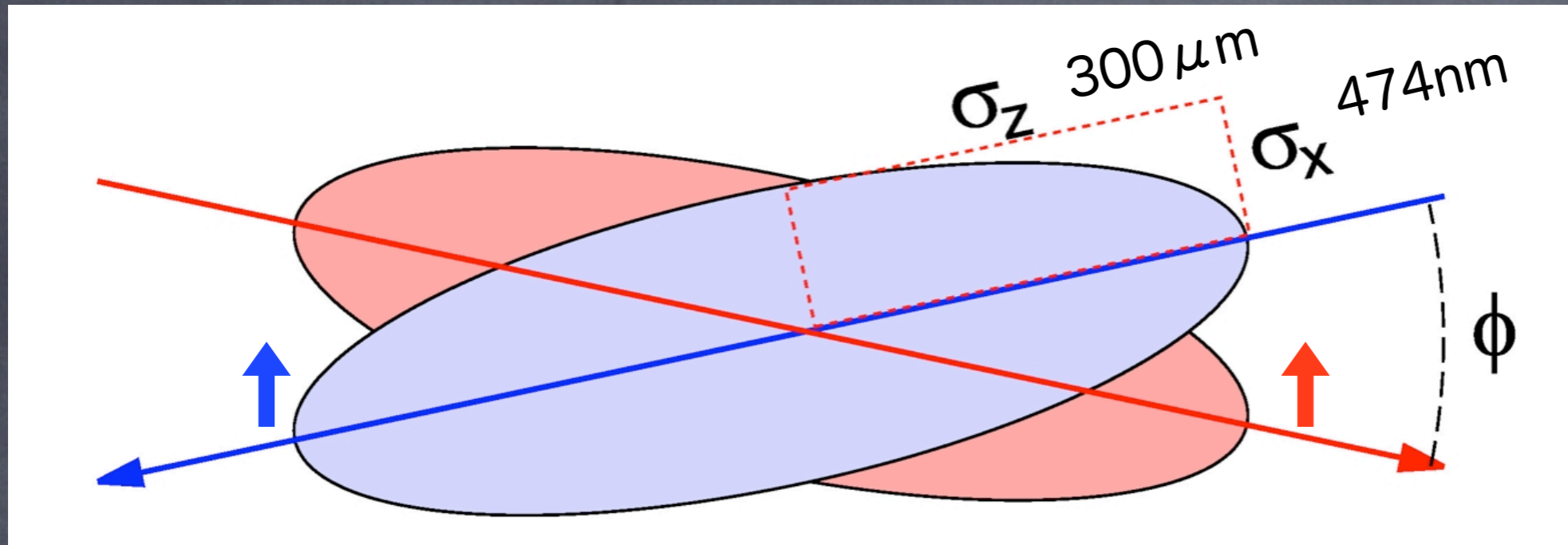
Backgrounds (muons and synchrotron radiations)

# BDS in general



Two main Linac's alignment issue is beyond MDI.

# Horizontal Crossing Angle



Crab Crossing  
by Bob Palmer,  
1988

Small angle :  $\Phi < 2 \sigma_x / \sigma_z > \Phi$  : Large angle  
~ 3 mrad

timing of two crab cavities

16(50) fsec at  $\Phi = 20(7)$  mrad

easy extraction line

smaller dead cone ( $\theta$ )

smaller back scattering ?

radiation/bend in solenoid

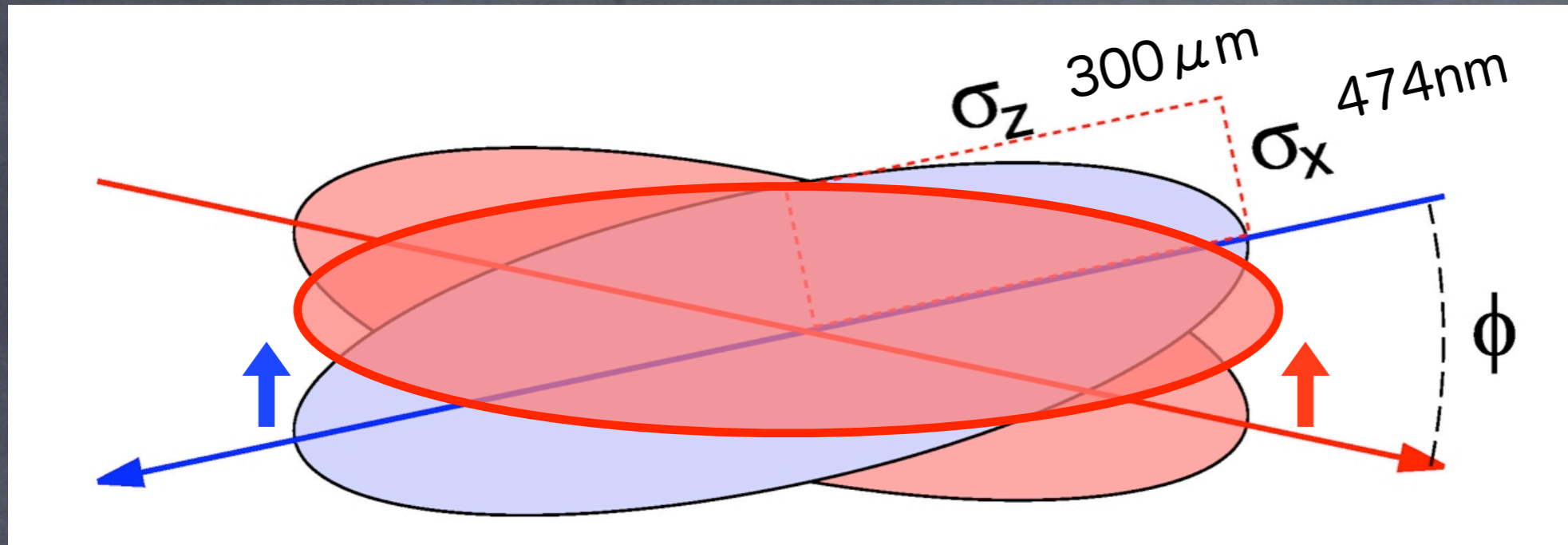
multi-bunch instability

$$\Delta \sigma_y^2 \propto (B\Phi L^*)^5, \Delta y' = B\Phi / (2B\rho)$$

irrelevant in "cold"

$$\Delta(\text{spin}) = 3.25^\circ / 100 \mu\text{rad} (E/250\text{GeV})$$

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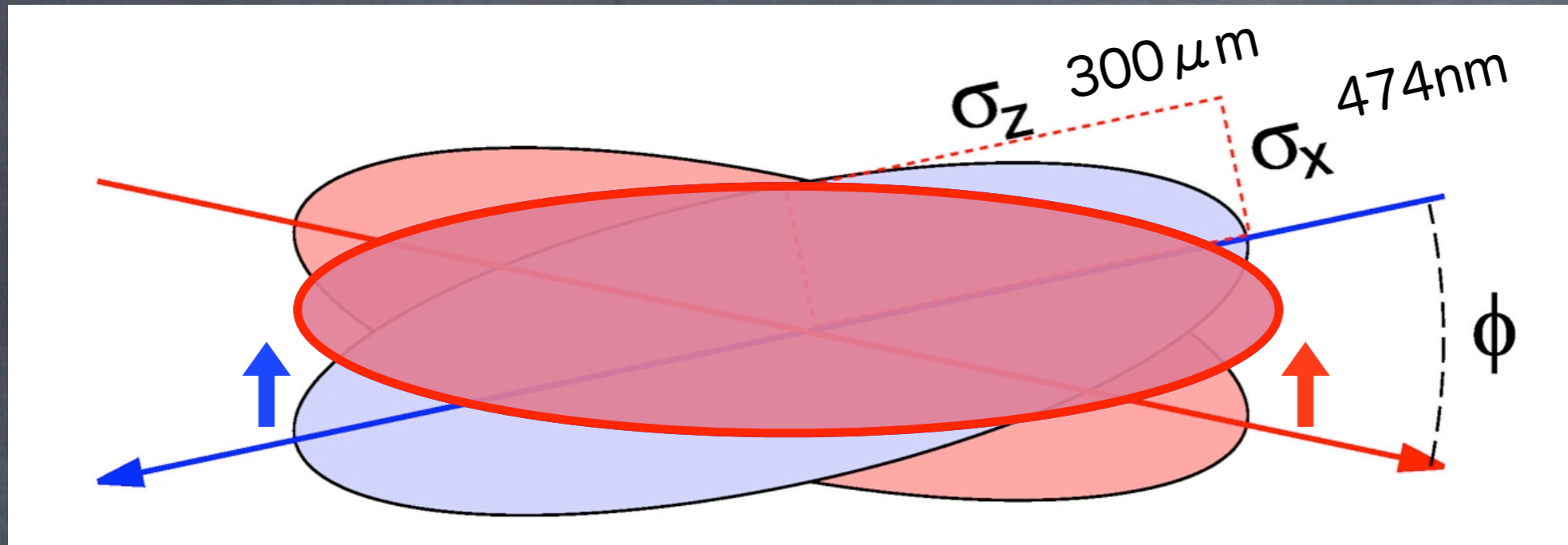
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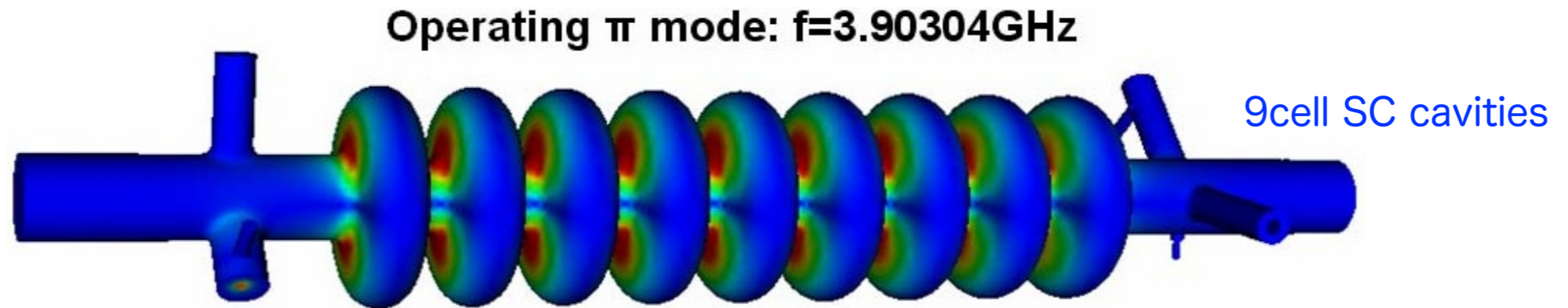
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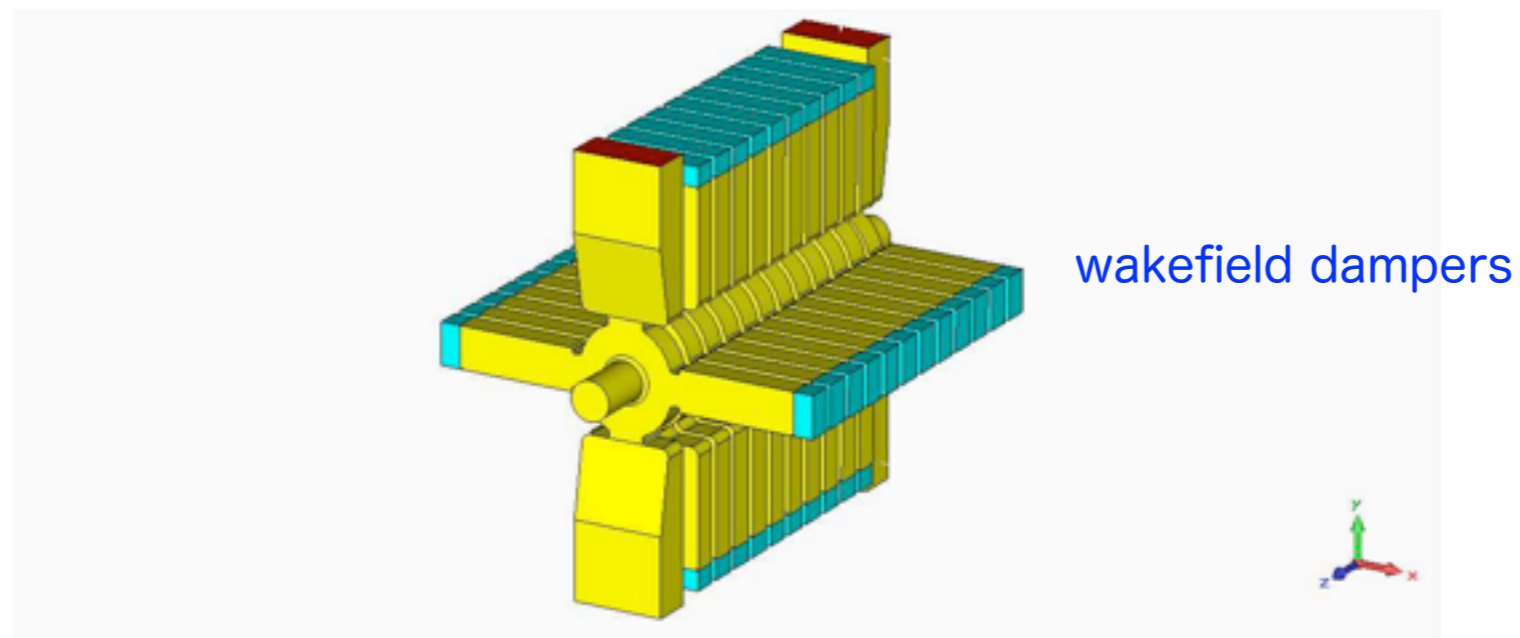
# Crab Cavities

ILC : 2 cavities at 13.4m from IP, 2~3m long, the phase jitter < 61 fsec

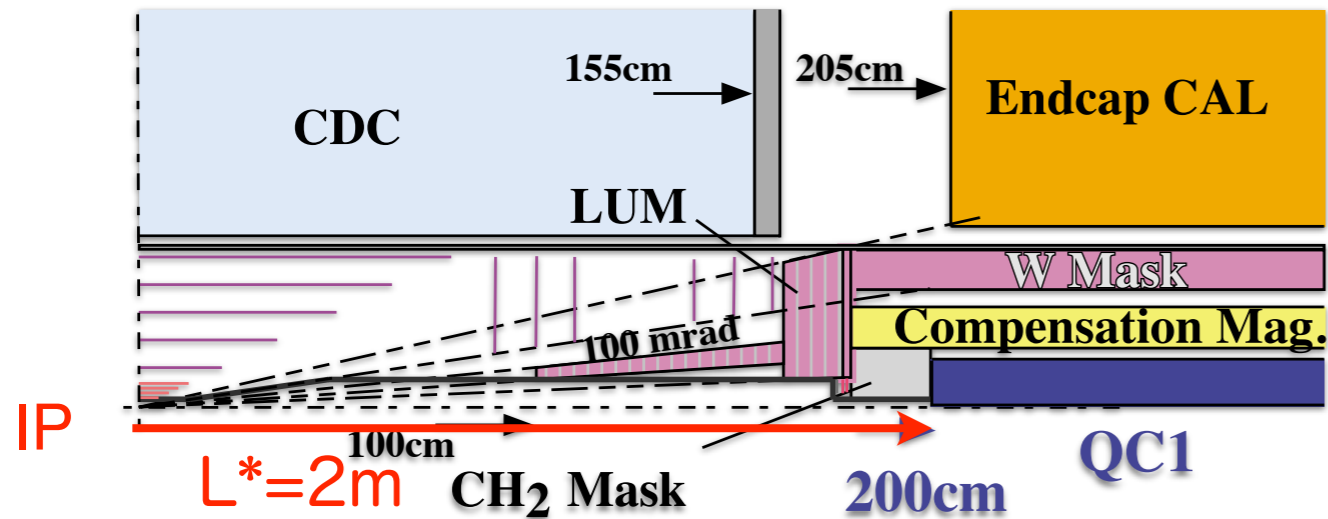


*Figure 10.18.* Field distribution for the operating mode of the 3.9 GHz crab cavity

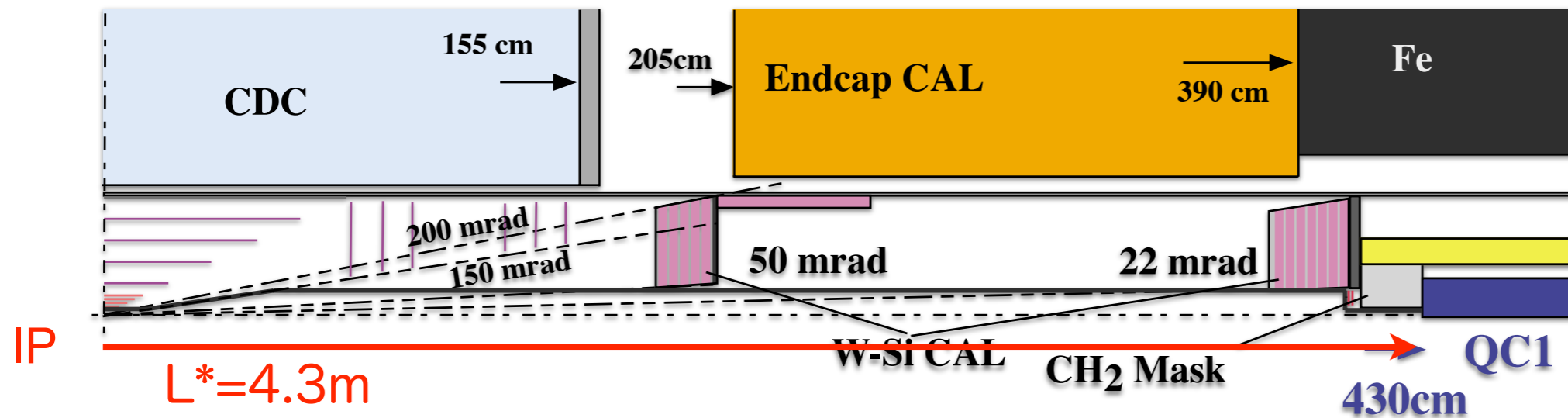
CLIC : ~3m long, the phase jitter <  $0.02^\circ$  (4.6 fsec) and amplitude < 2% at 12GHz  
2% luminosity loss



# Interaction Region (IR)



$L^* = 2 \rightarrow 4.3m$   
 by the local chromaticity correction  
 (P.Raimondi, A.Seryi, 2001)



$L^*$  : Distance of QD0(QC1) from IP

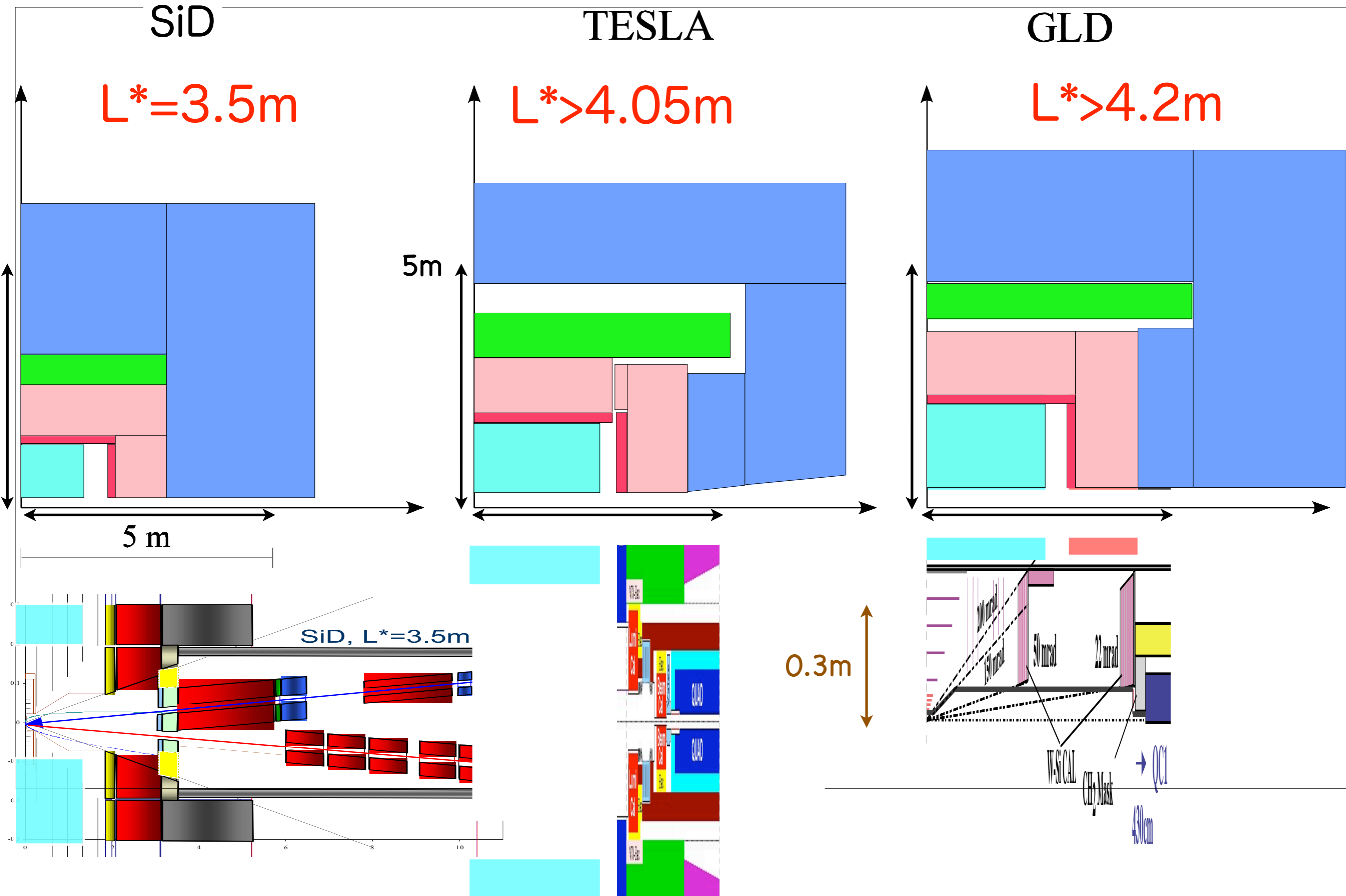
Vertex R ( the innermost radius )

Minimum veto-angle (very forward calorimeter)

Backgrounds (pairs, mini-jets, backscattered  $\gamma$  and n)

Instrumentations (pair monitor, feedback, Shintake monitor ...)

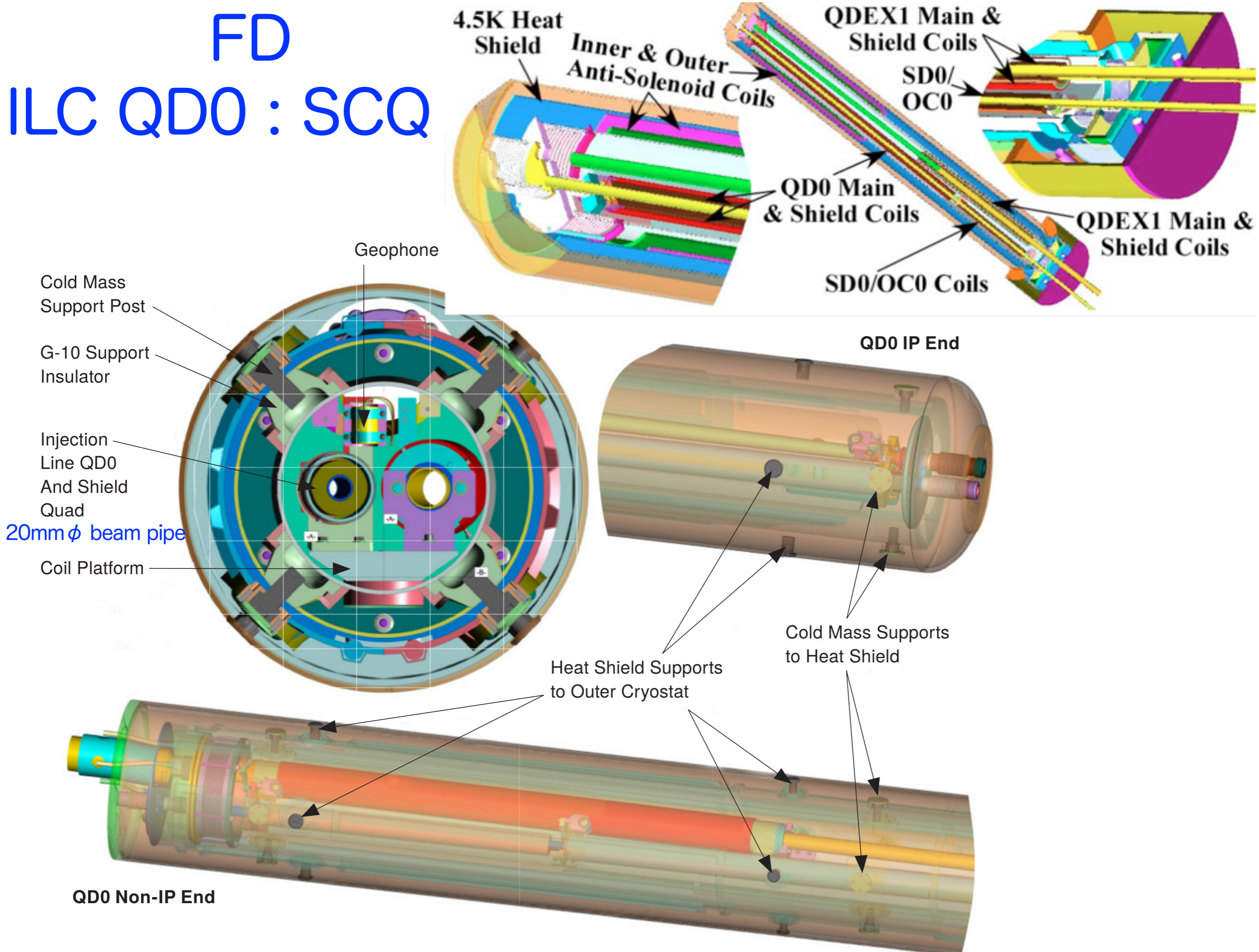
# Choice of $L^*$



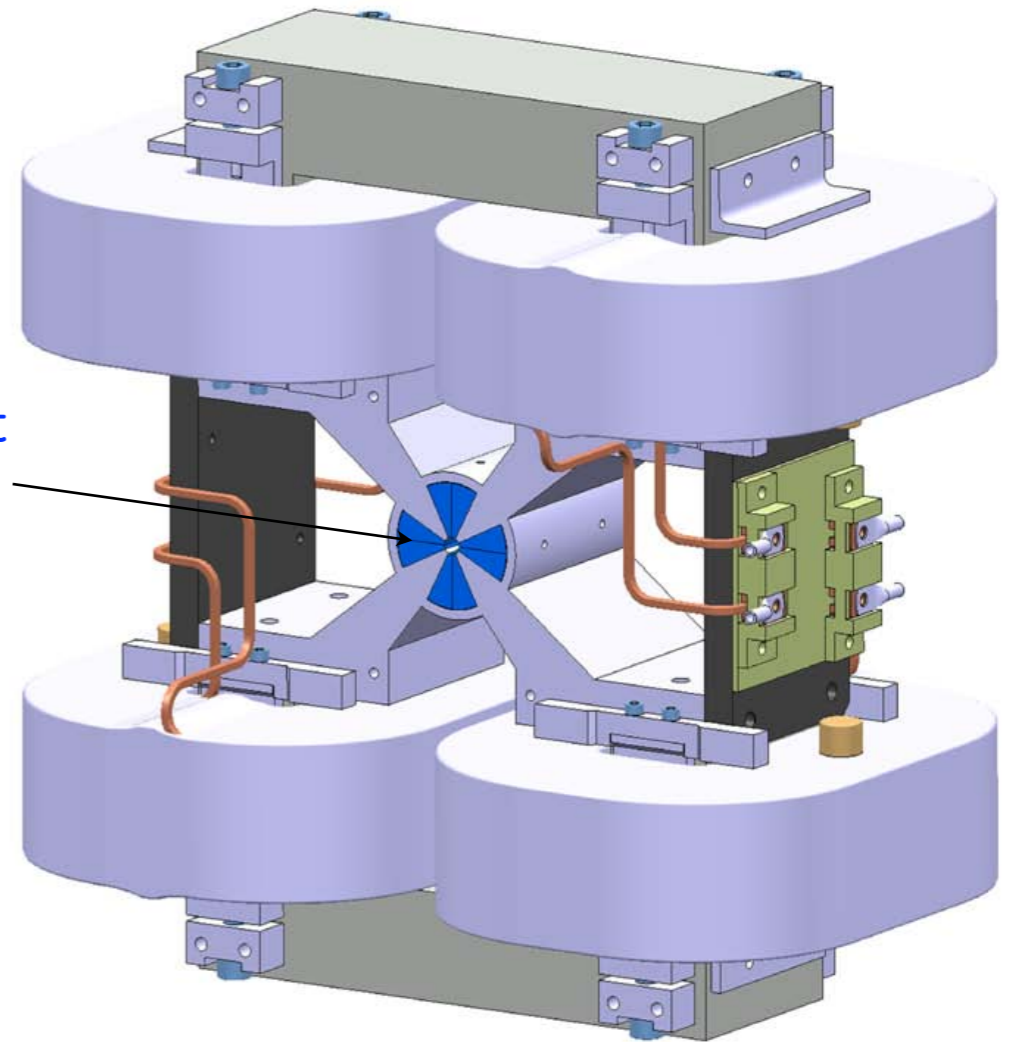
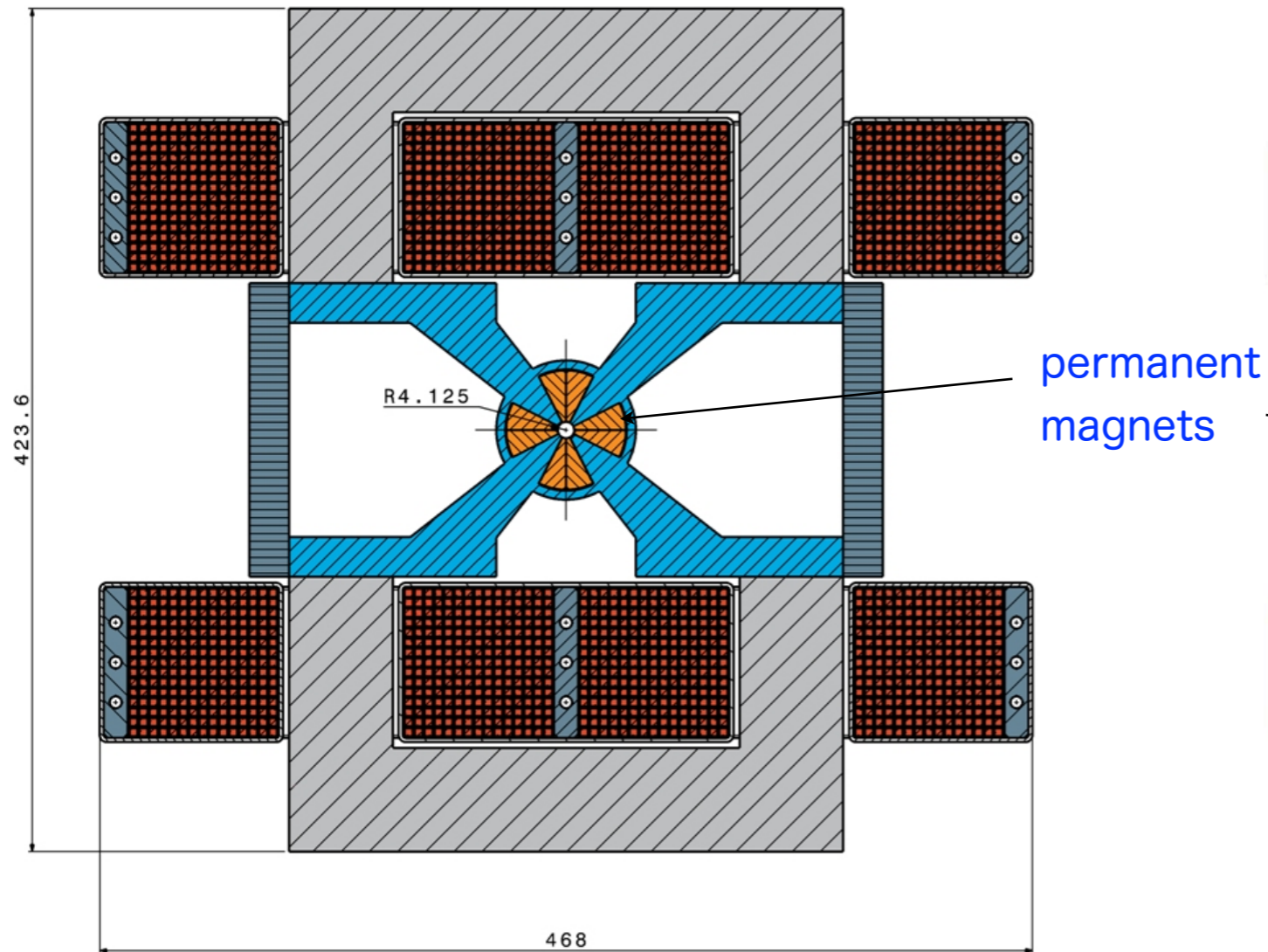
# LC Parameters

parameter	symbol	unit	ILC (TDR)	"ILC- $\gamma\gamma$ " V.Telnov's idea	CLIC (CDR)
energy	E	GeV	250	250	1,500(250)
emittance	$\gamma \epsilon_x / \gamma \epsilon_y$	$\mu\text{m}$	10/0.035	2.5/0.03	0.66/0.02
IP beta function	$\beta_x^* / \beta_y^*$	mm	11/0.48	1.5/0.3	6.9/0.068 (8/0.1)
IP beam size	$\sigma_x^* / \sigma_y^*$	nm	474/5.9	88/4.3	45/0.9 (202/2.3)
<Upsilon> $\gamma B_{\text{beam}} / B_{\text{critical}}$	$\Upsilon_{\text{ave}}$		0.063	0.33	5 (0.2)
max. deflection angle	$\theta_d$ ( $\theta_0, \theta_{0/x}$ )	mrad	0.5	10 ( $e^-$ )	10 (coh.pair) $E_{\text{coh.pair}}/E > 0.05/\Upsilon$
crossing angle FD distance, aperture	$\Phi$ $> \theta_d + R_Q / L^*$ $L^*, R_Q$	mrad m, cm	14 $L^*=3.5-4.5$ $R_Q=2.8$	25 $L^*=4, R_Q=6$	20 (18.6) $L^*=3.5-4.3,$ $R_Q=3.7$
other				$\gamma$ dump	

# FD ILC QD0 : SCQ



# CLIC QD0 : Hybrid magnet



**Table 4:** Specifications of the FD QD0 quadrupole for the different  $L^*$  cases.

$L^*$	m	3.5	4.3	6.0	8.0
Gradient	T/m	575	382	200	211
Length	m	2.7	3.3	4.7	4.2
Beam aperture	mm	3.8	6.7	8	8.5
Jitter tolerance	nm	0.15	0.15	0.2	0.18
Gradient tol	$10^{-6}$	5	5	-	3
Octupolar error	$10^{-4}@1\text{mm}$	7	7	-	3
Prealignment	$\mu\text{m}$	10	10	8	2

**Fig. 5.289:** Hybrid QD0 short prototype

with the same cross section but shorter length, which performs close to the specifications

# Anti-DID

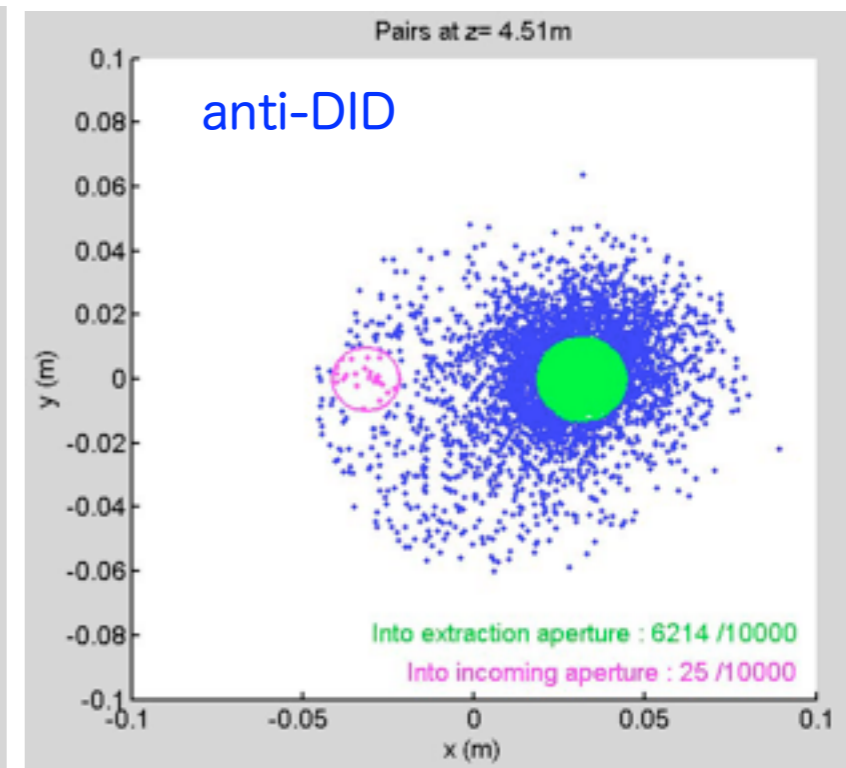
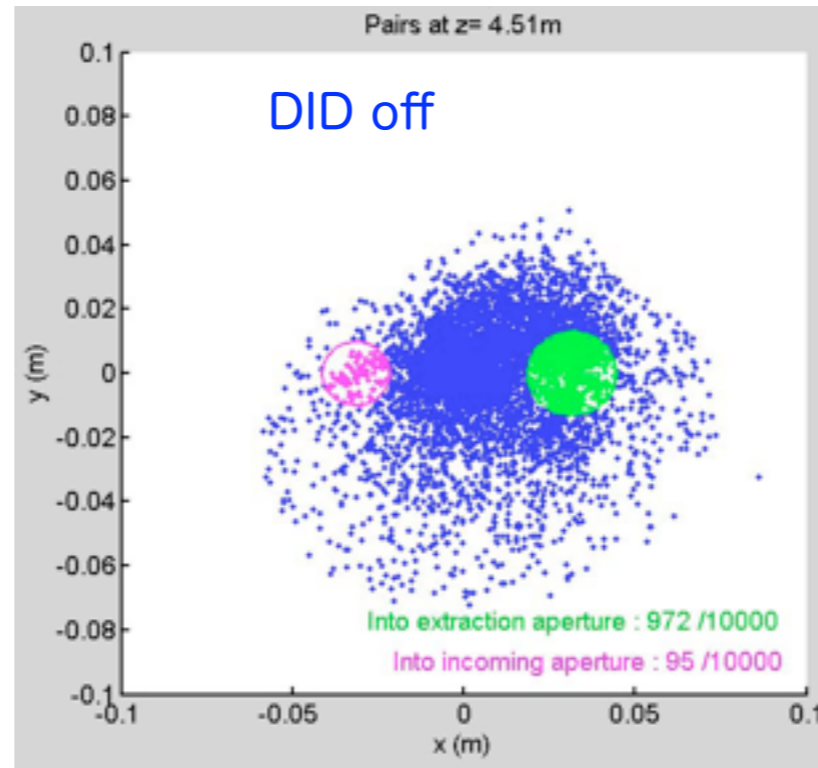
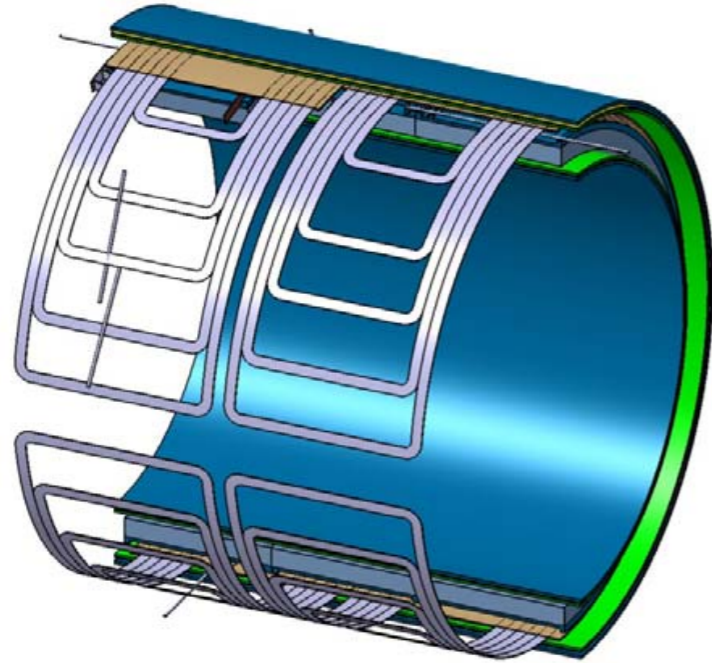
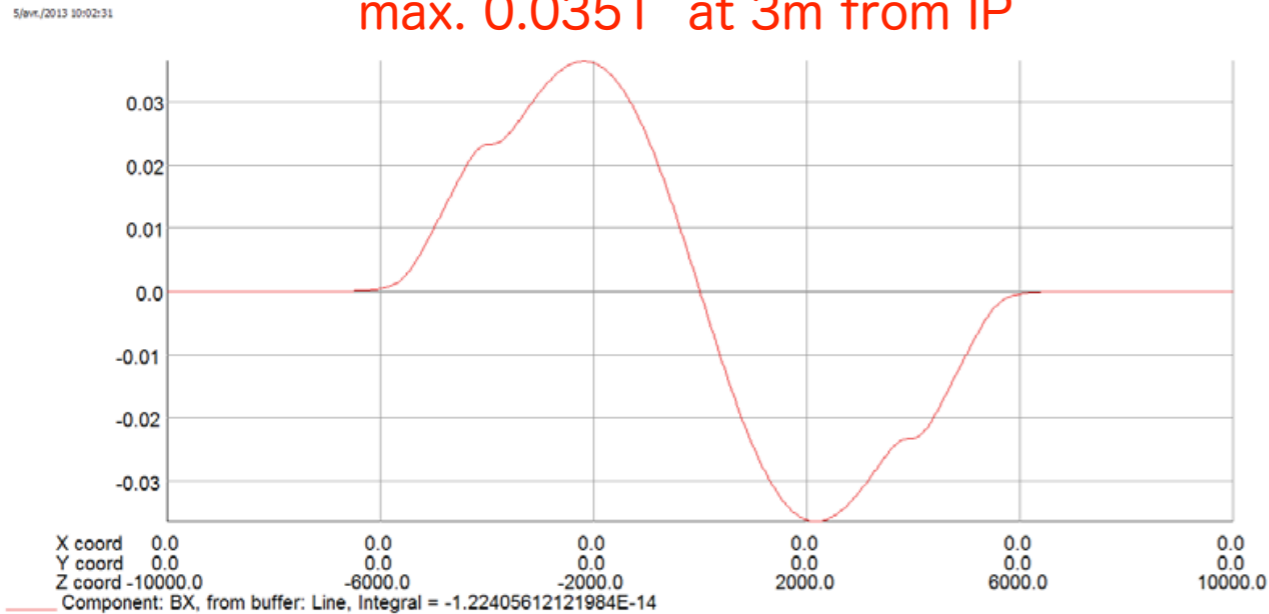


Figure 13: 3D view of the anti-DID (version 1).

max. 0.035T at 3m from IP



Opera

Figure 14: Dipolar field  $B_x = f(z)$  generated by the anti-DID (version 1). (Numbers on the vertical axis for  $B_x$  given are in T, labels on the horizontal axis for  $z$  are in mm).

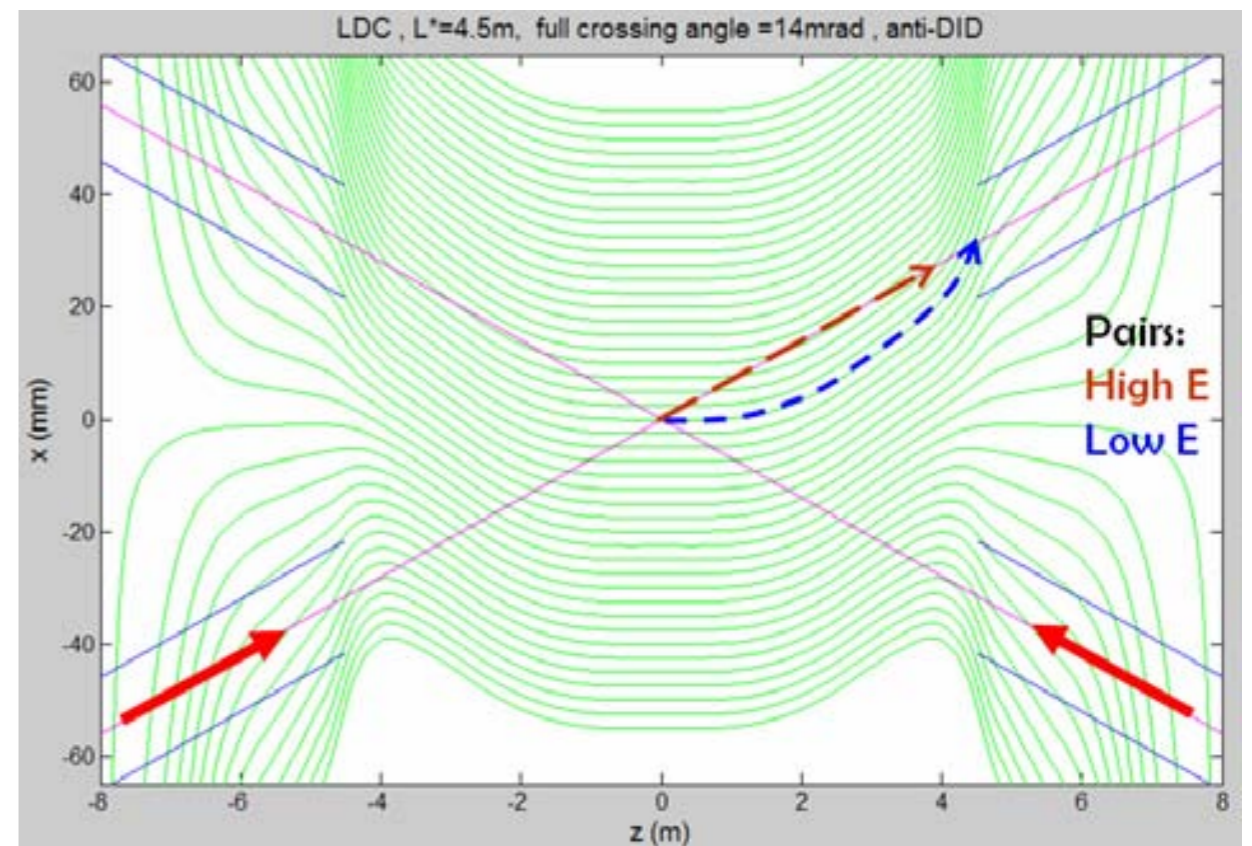


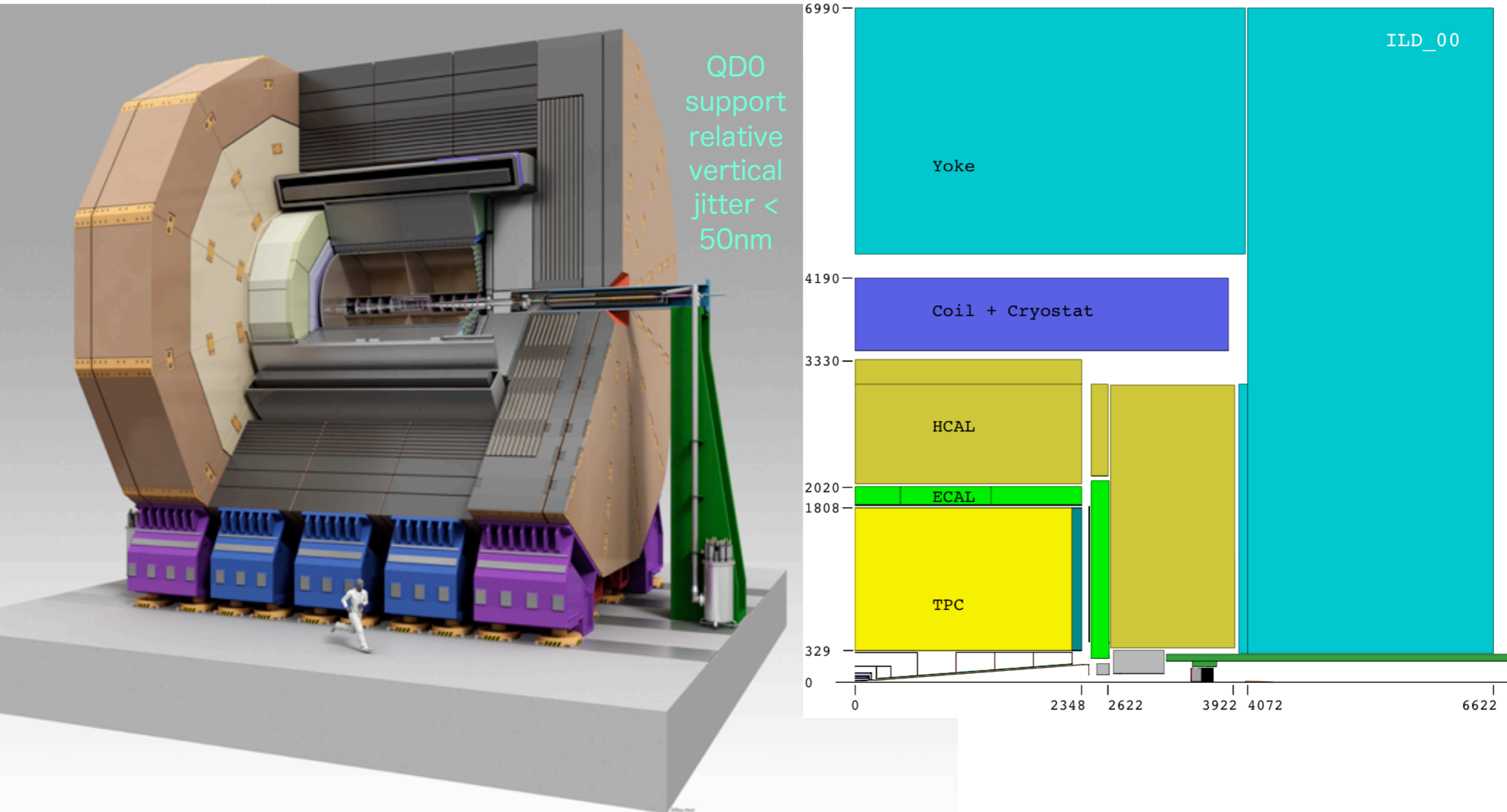
Figure 4: Field lines in LDC detector with anti-DID. The anti-DID field shape has flattened central region, to ease TPC calibration. The total crossing angle is 14mrad.



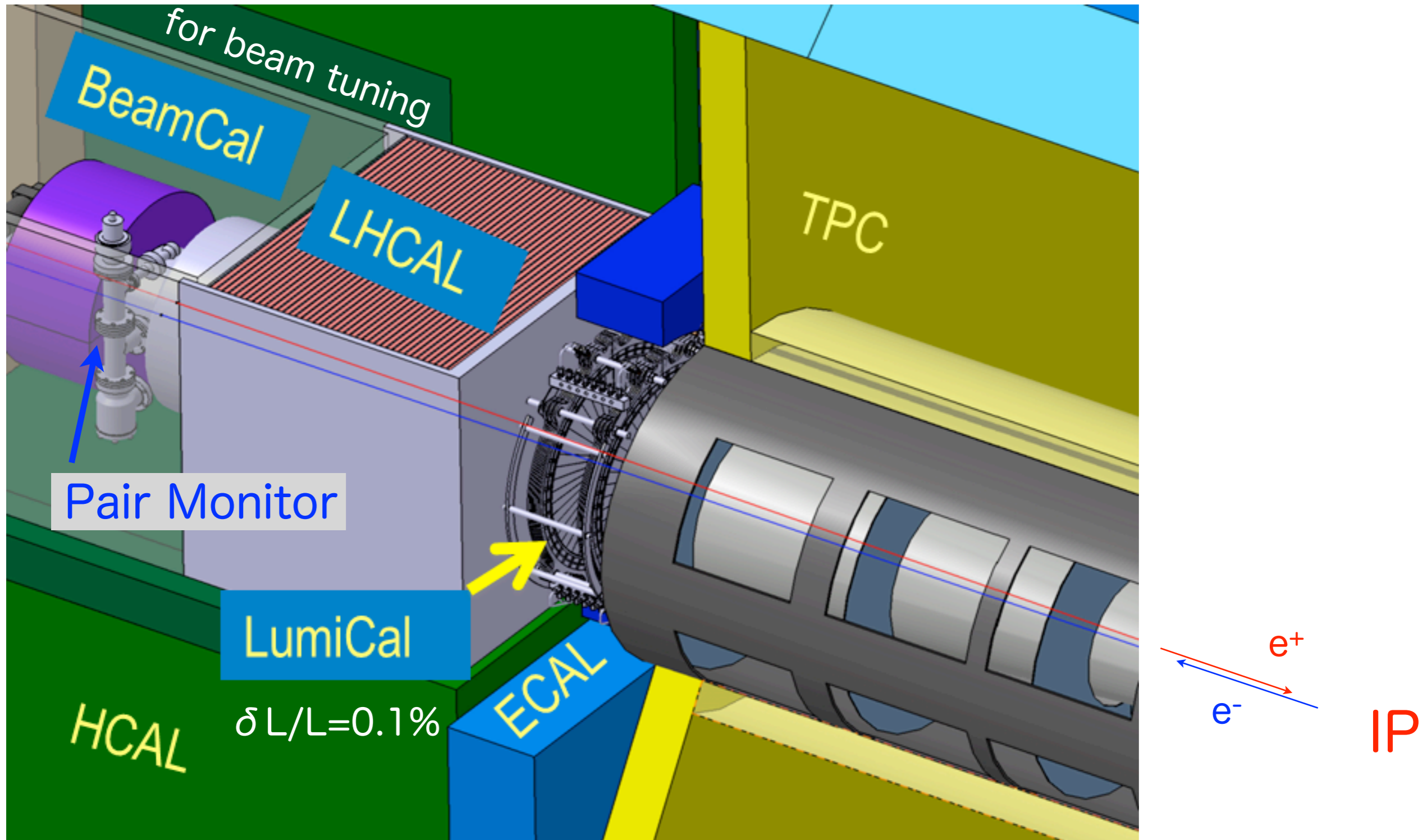
# International Large Detector (ILD)

## Detector solenoid : 3.5T

ILD is on purpose a **large detector**. At large radii particles within a jet are more separated, thus making it easier to measure them precisely. Having a large inner radius of the calorimeter does open the possibility to use a technology like the **TPC as a central tracker**. Last but not the least a large detector adapts more easily to higher energies of the collider than originally designed for.



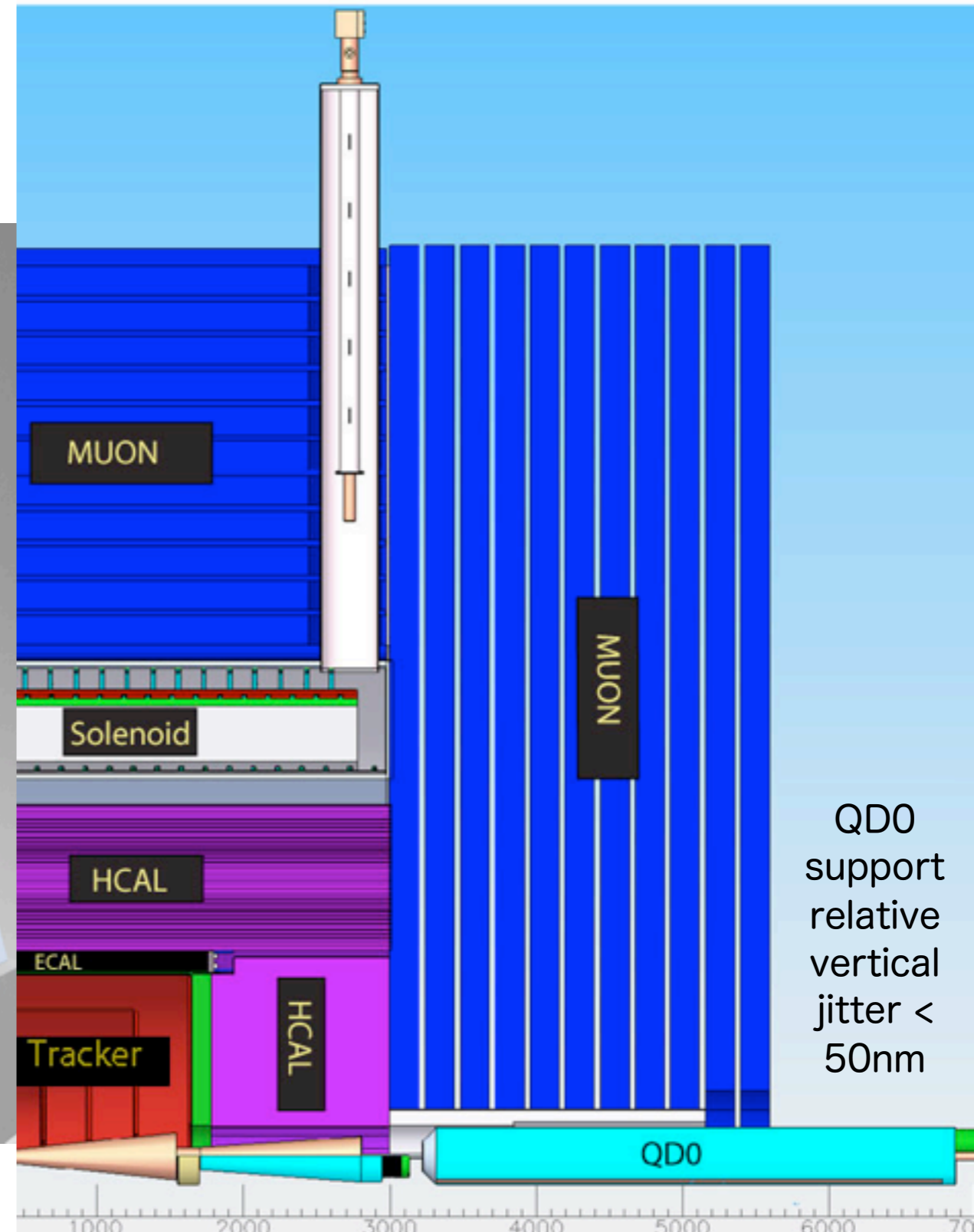
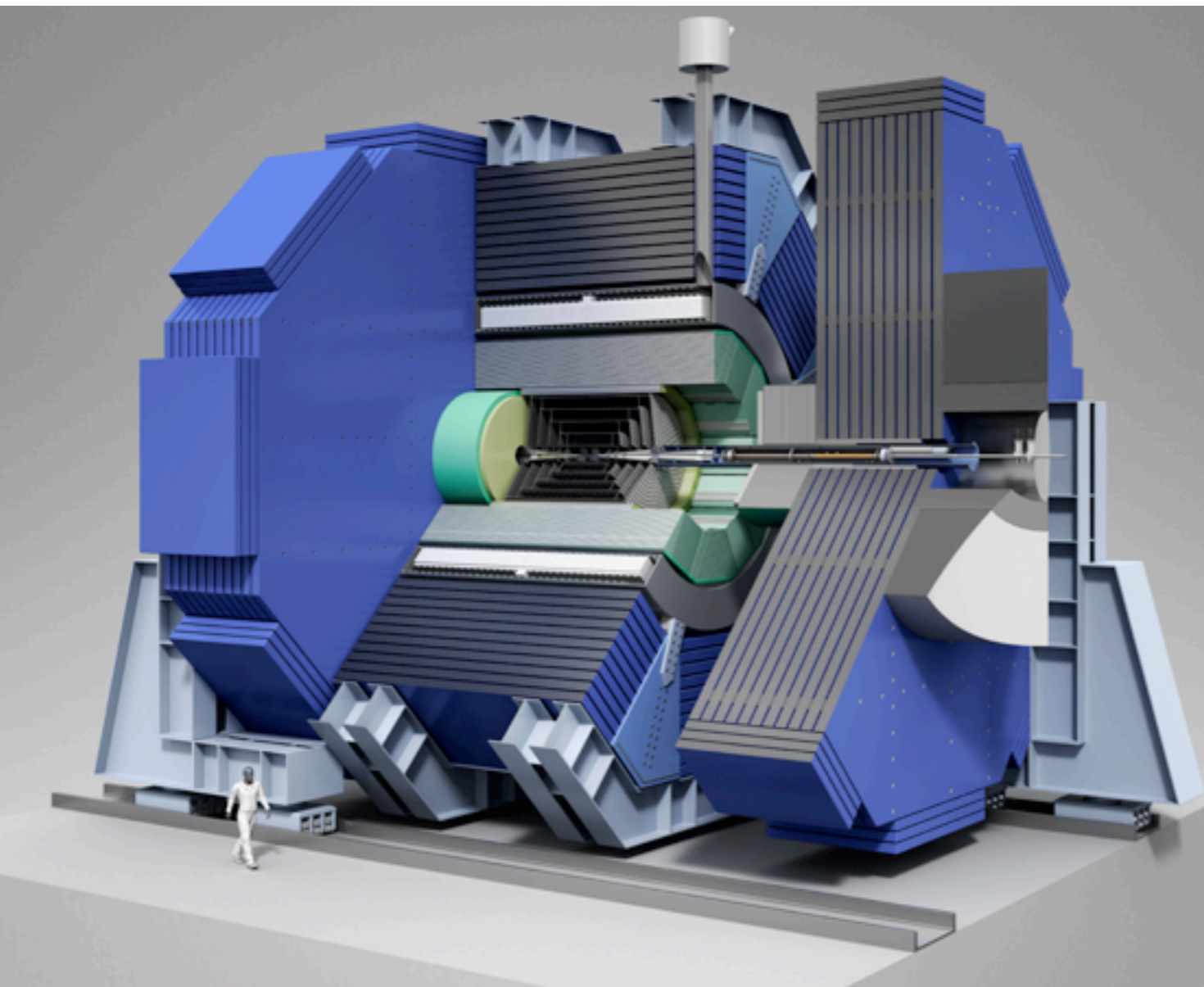
# Forward Calorimeter System for MDI



# Silicon Detector ( SID )

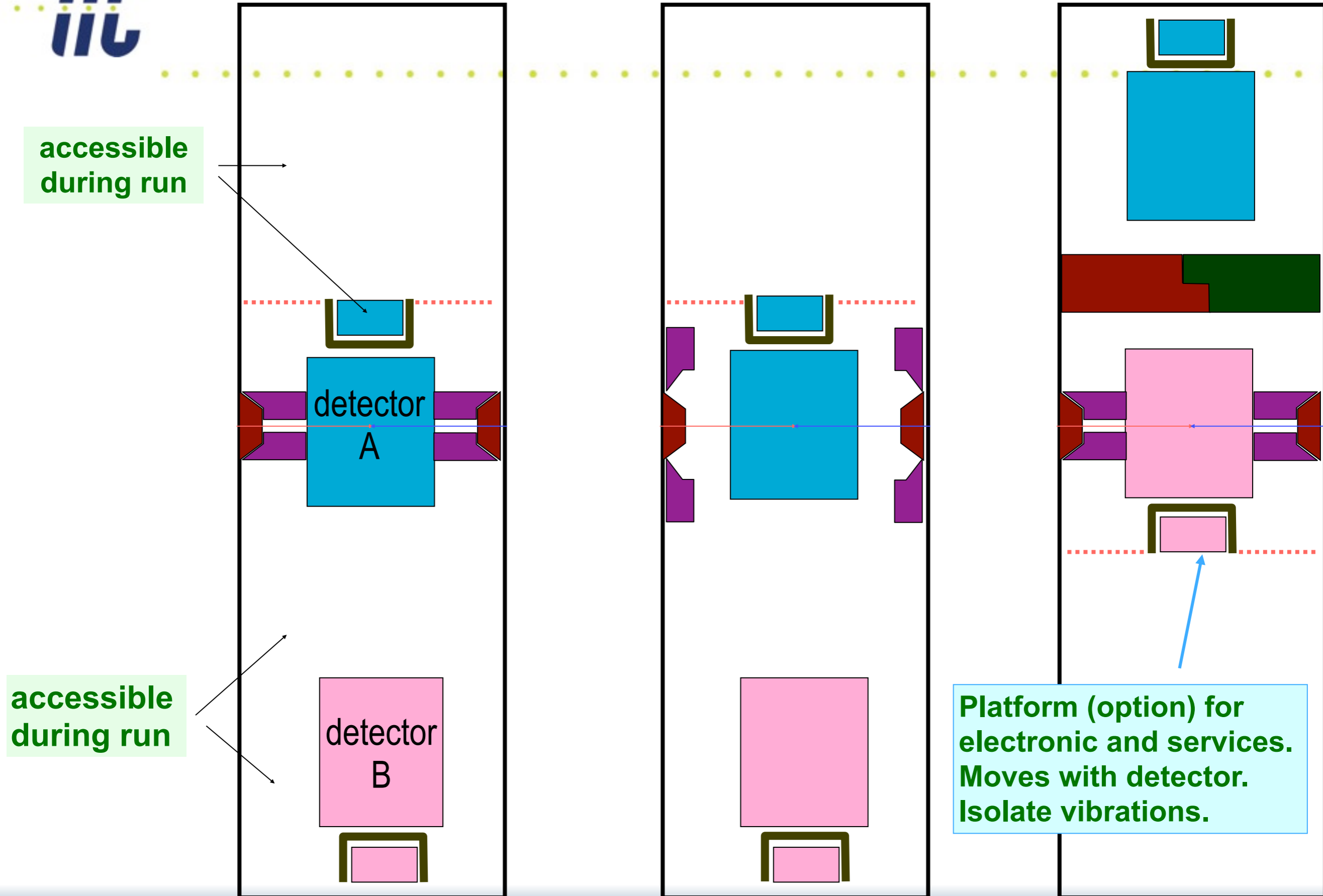
## Detector solenoid : 5T

a powerful silicon pixel vertex detector, **silicon tracking**, silicon-tungsten electromagnetic calorimetry and highly segmented hadronic calorimetry.



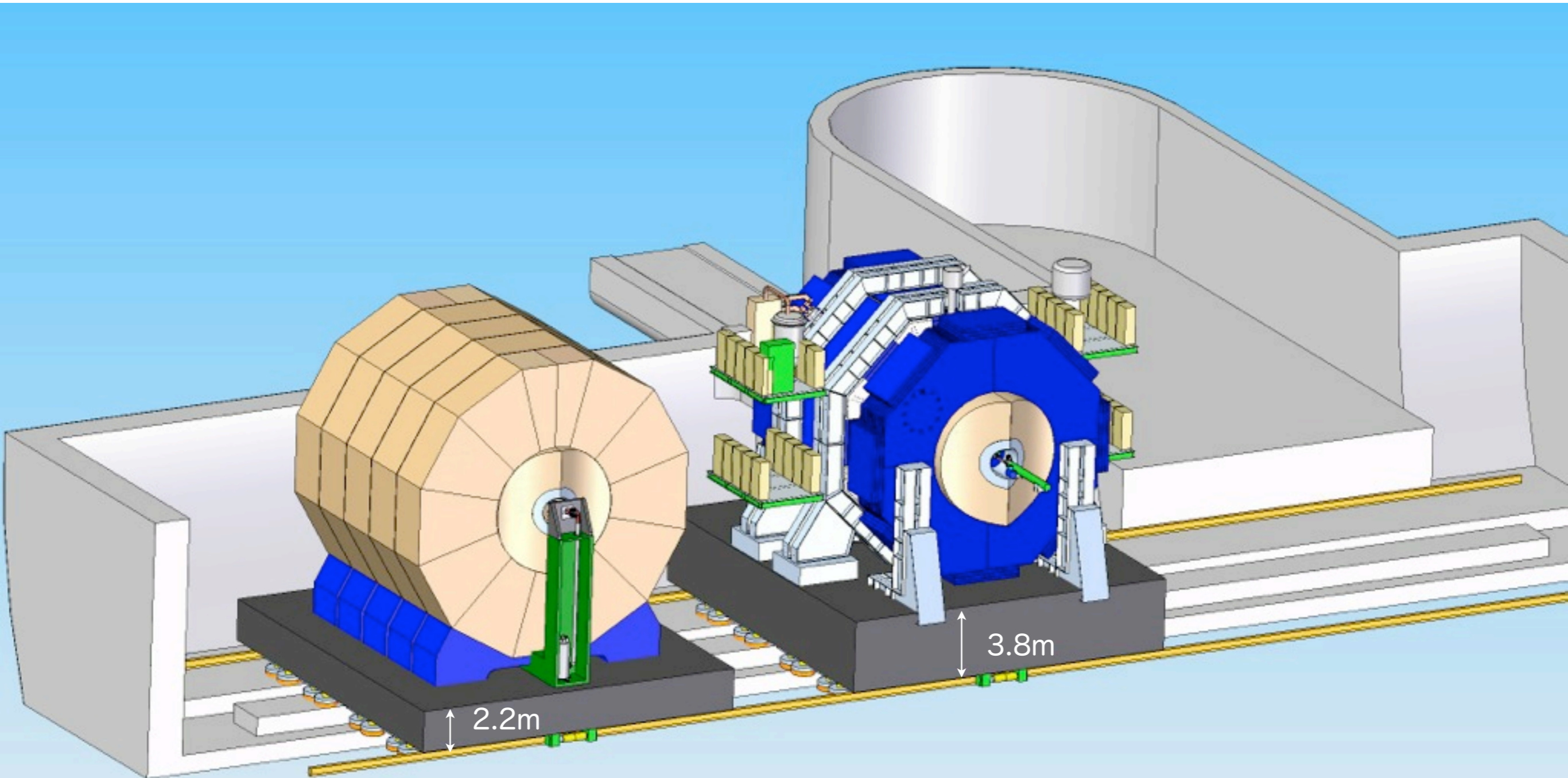


# Concept of single IR with two detectors



# ILD and SID moving on platforms

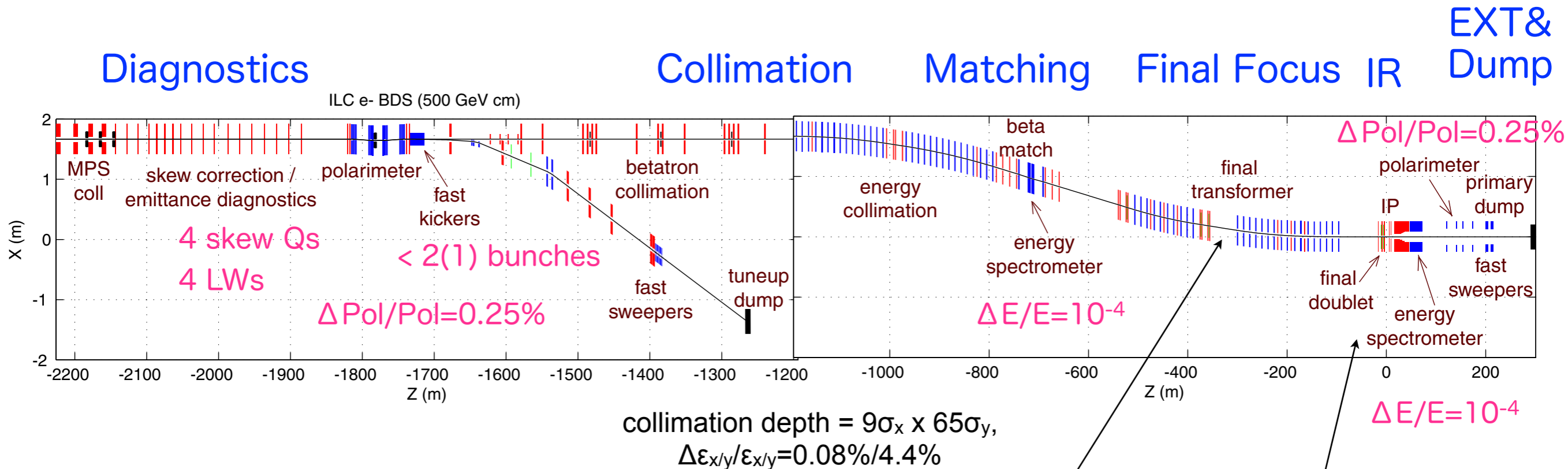
Agreed at ALCPG11, March 19-23, 2011, Eugene, OR, USA,



# ILC BDS, $E_{cm} = 500\text{GeV}$

to accommodate the upgrade to 1 TeV center-of-mass energy

electron beam  $\longrightarrow$

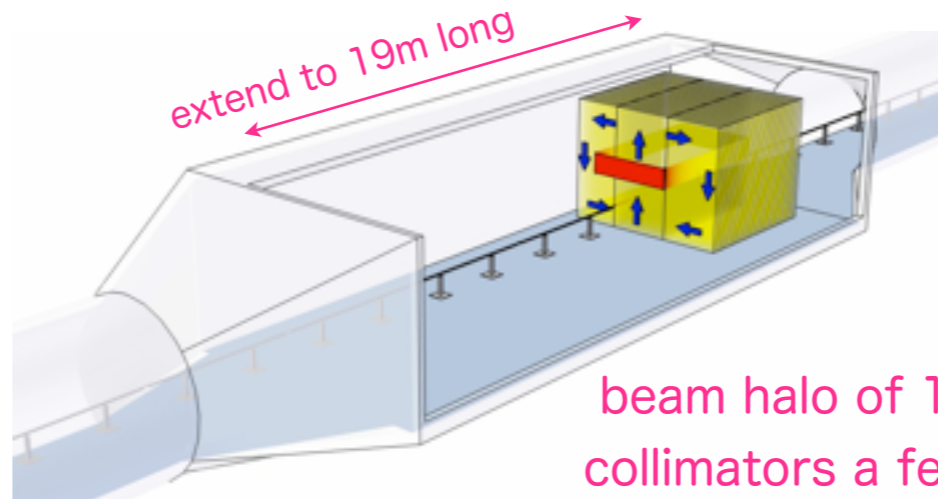


$\Delta \epsilon_x < 1\%$  at chicanes of polarimeter and energy spectrometer

$\Delta \epsilon_x < 0.5(1)\%$  in bends at  $E_{cm} = 0.5(1) \text{ TeV}$

5m-long magnetized muon shield (1.5T)

$\sigma_x = 474\text{nm}$   
 $\sigma_y = 5.9\text{nm}$   
 Horizontal crossing angle = 14mr

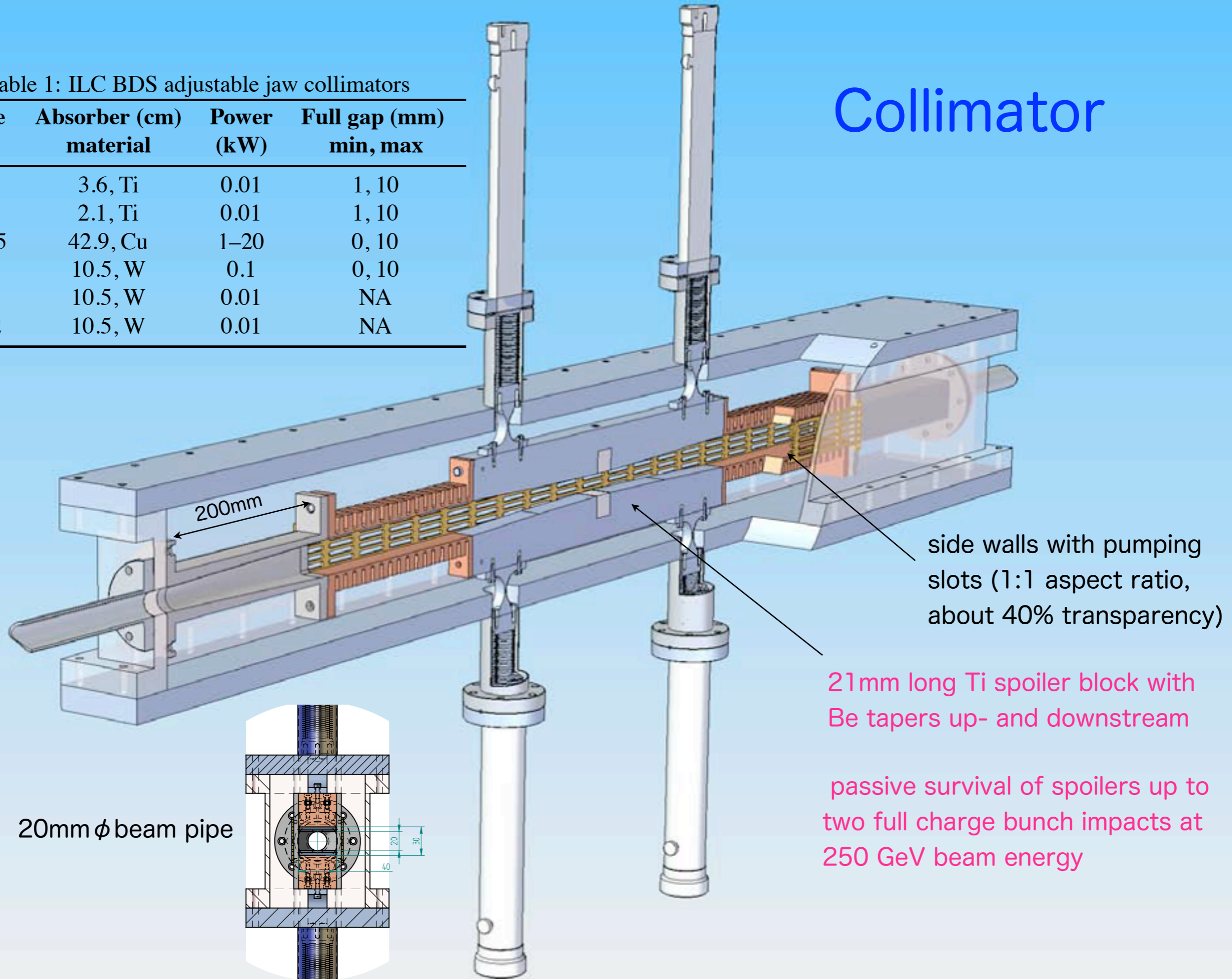


beam halo of  $1-2 \times 10^{-5}$  hit the collimators a few  $\mu$  / 150 bunches

# Collimator

Table 1: ILC BDS adjustable jaw collimators

Device	Absorber (cm) material	Power (kW)	Full gap (mm) min, max
SPEX	3.6, Ti	0.01	1, 10
SP1-5	2.1, Ti	0.01	1, 10
AB2-5	42.9, Cu	1-20	0, 10
ABE	10.5, W	0.1	0, 10
MSK1	10.5, W	0.01	NA
MSK2	10.5, W	0.01	NA



# Upstream Polarimeter

1800m upstream from IP

$\delta P/P \sim 0.25\%$  averaging over 2 entire trains with opposite helicity

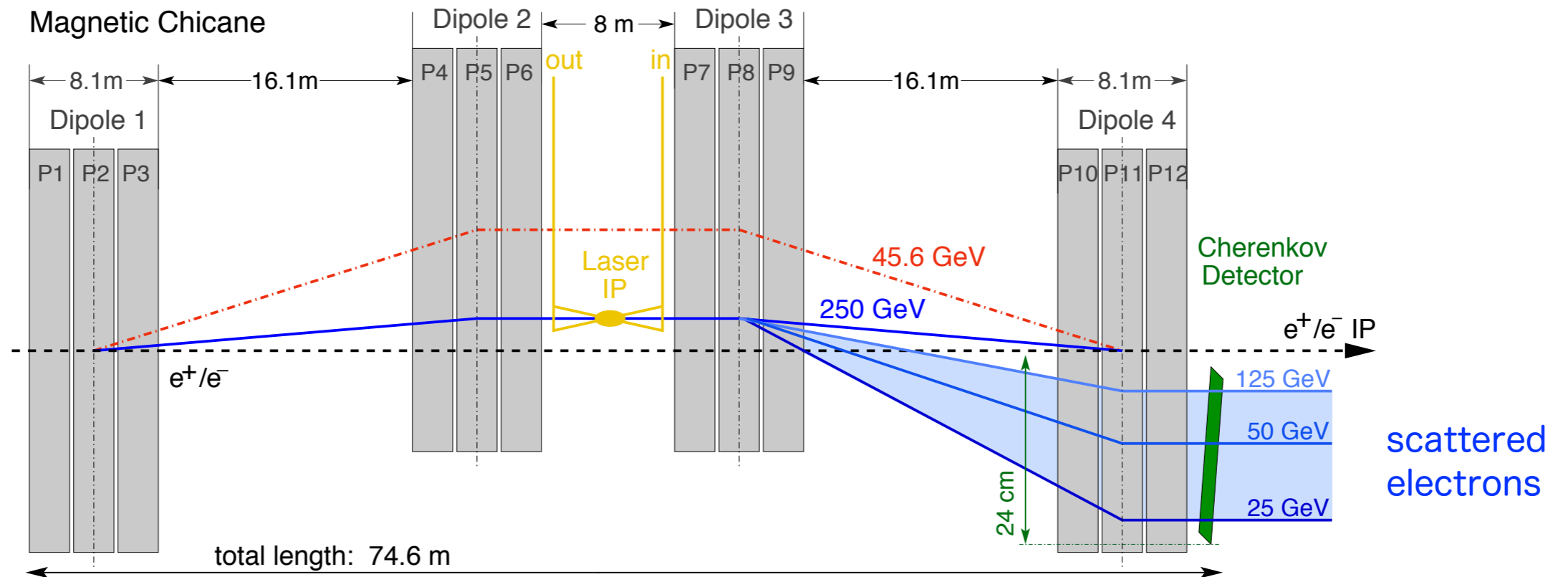


Figure 2.4.3: Schematic of the upstream polarimeter chicane.

# Upstream Energy Spectrometer

$E = 45.6\text{GeV to } 500\text{GeV}$

700m upstream from IP

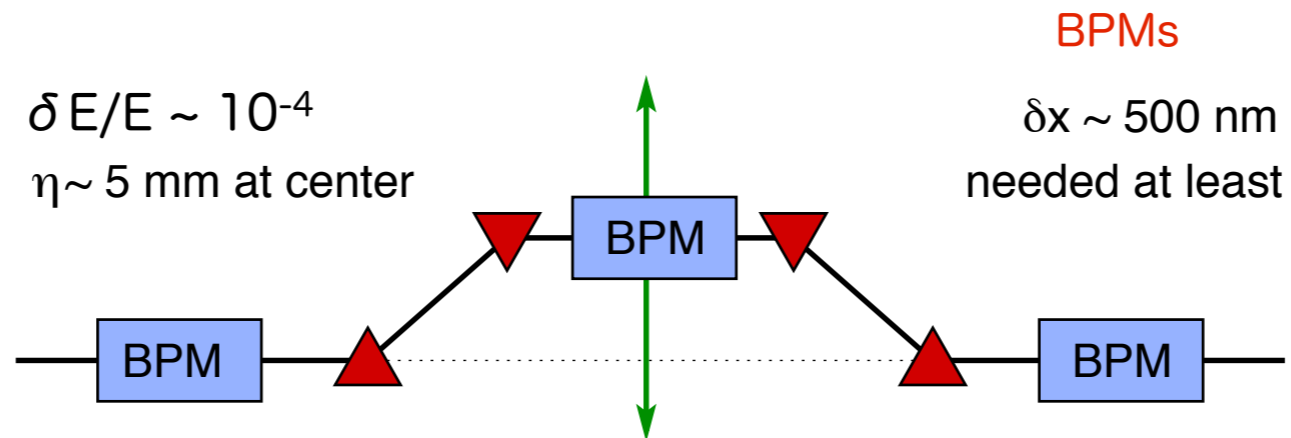


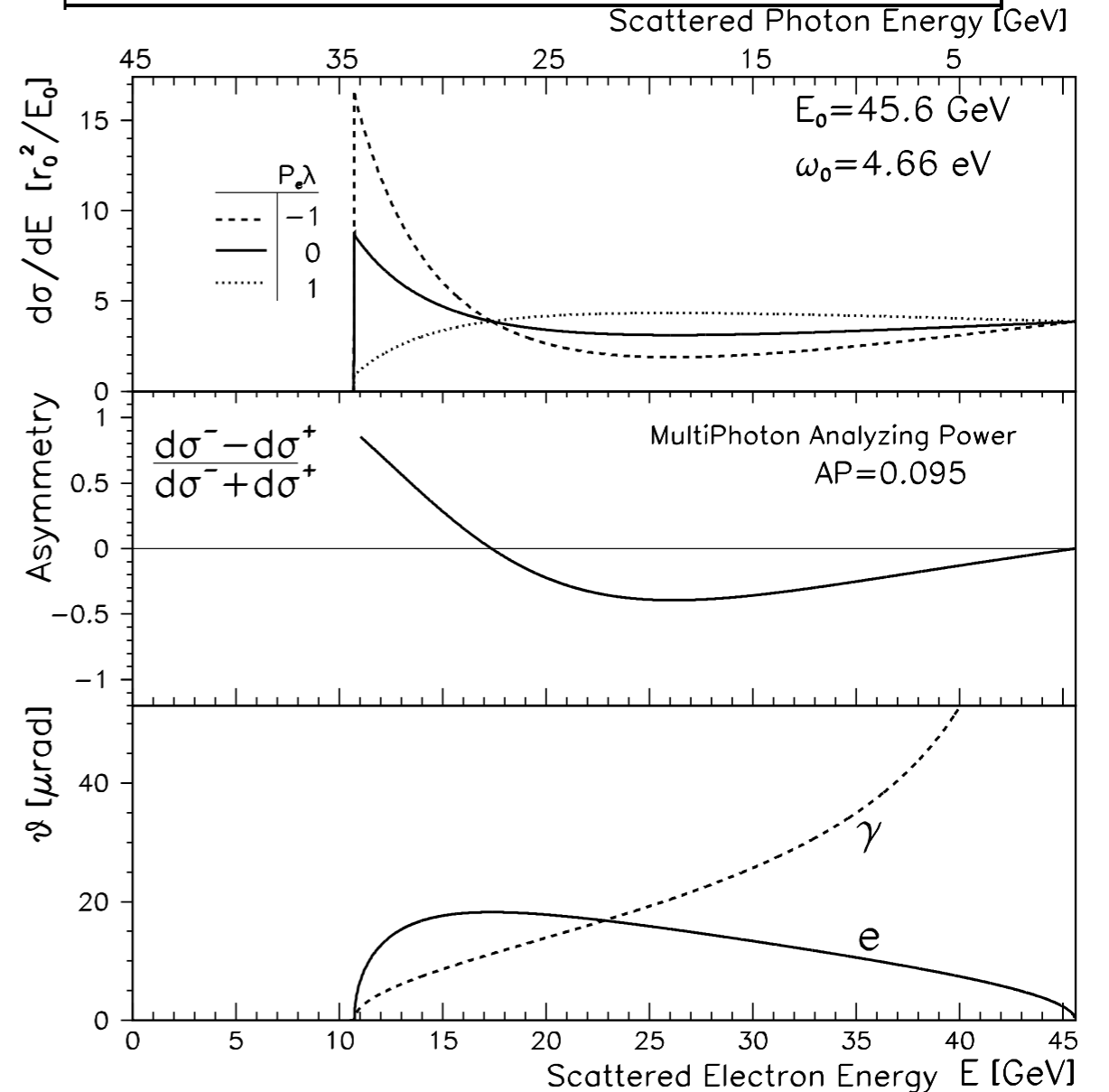
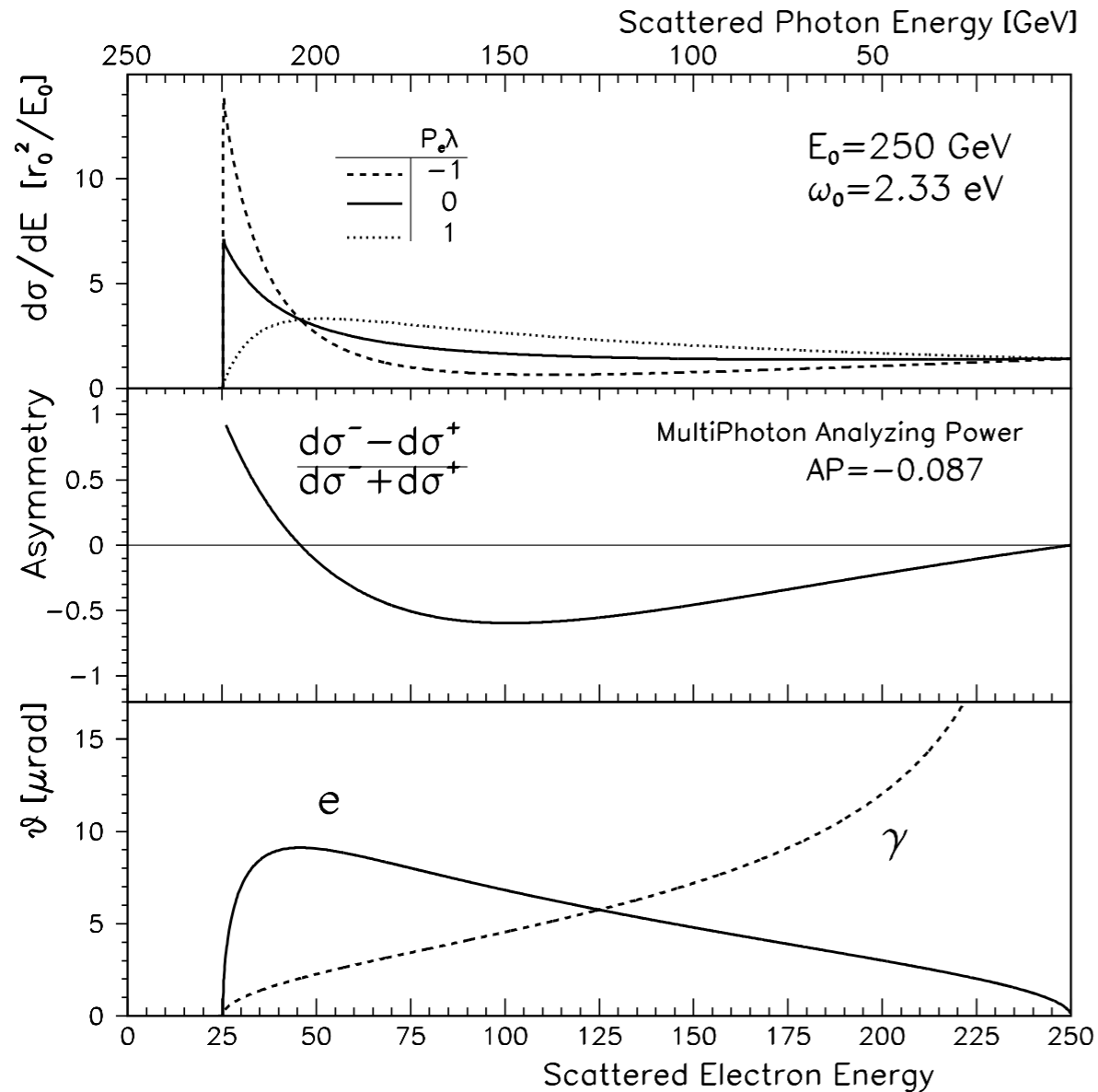
Figure 2.4.1: Schematic for the upstream energy spectrometer using BPMs.



# Polarimeter principle

The opposite sign helicity configuration ( $P\lambda=-1$ ), which has parallel spins ( $m_j=3/2$ ), dominates at the **Compton edge** over the other helicity and spin orientation ( $P\lambda=+1$  and  $m_j=1/2$ ).

$E_0$ (GeV)	$\lambda$ (nm)	$\omega_0$ (eV)	$x$	$\omega_{max}$ (GeV)	$E_{min}$ (GeV)
45.6	1064	1.165	0.813	20.4	25.2
	532	2.33	1.63	28.3	17.3
	266	4.66	3.25	34.9	10.7
250	1064	1.165	4.46	204	46
	532	2.33	8.92	225	25
	266	4.66	17.8	237	13



**Figure 4.** Energy spectra (top), spin asymmetry (middle) and scattering angles (bottom) of Compton scattered electrons and photons, for a beam energy of 250 GeV and a green laser.

**Figure 6.** Energy spectra (top), spin asymmetry (middle) and scattering angles (bottom) of Compton scattered electrons and photons, for a beam energy of 45.6 GeV and an ultraviolet laser.

# Downstream Polarimeter and Energy Spectrometer

55m downstream from IP

## Energy Chicane

1E z~46.8m      3E z~55.2m      7E z~68.8m  
 $\delta E/E \sim 10^{-4}$   
 also measures E tails

Wigglers to produce SR strips  
 Horizontal Bend Magnets

z~52.2m      z~65.7m

2mrad energy stripes

SR-limit for Cherenkov detector

Vertical chicane with  $\pm 2\text{mr}$

energy collimator

vacuum chamber

10 cm  
 10 m

150m downstream from IP

## Polarimeter Chicane

1P z~120.7m      2P +dz=20m      3P +dz=12m      4P +dz=20m

SR-shielding for Cherenkov det.

Cherenkov Det. z~175m

scattered electrons

Synchrotron Strip Detector z~147.7m, y=15.3cm

25 GeV

44 GeV

250 GeV

15 cm  
 27.4 cm

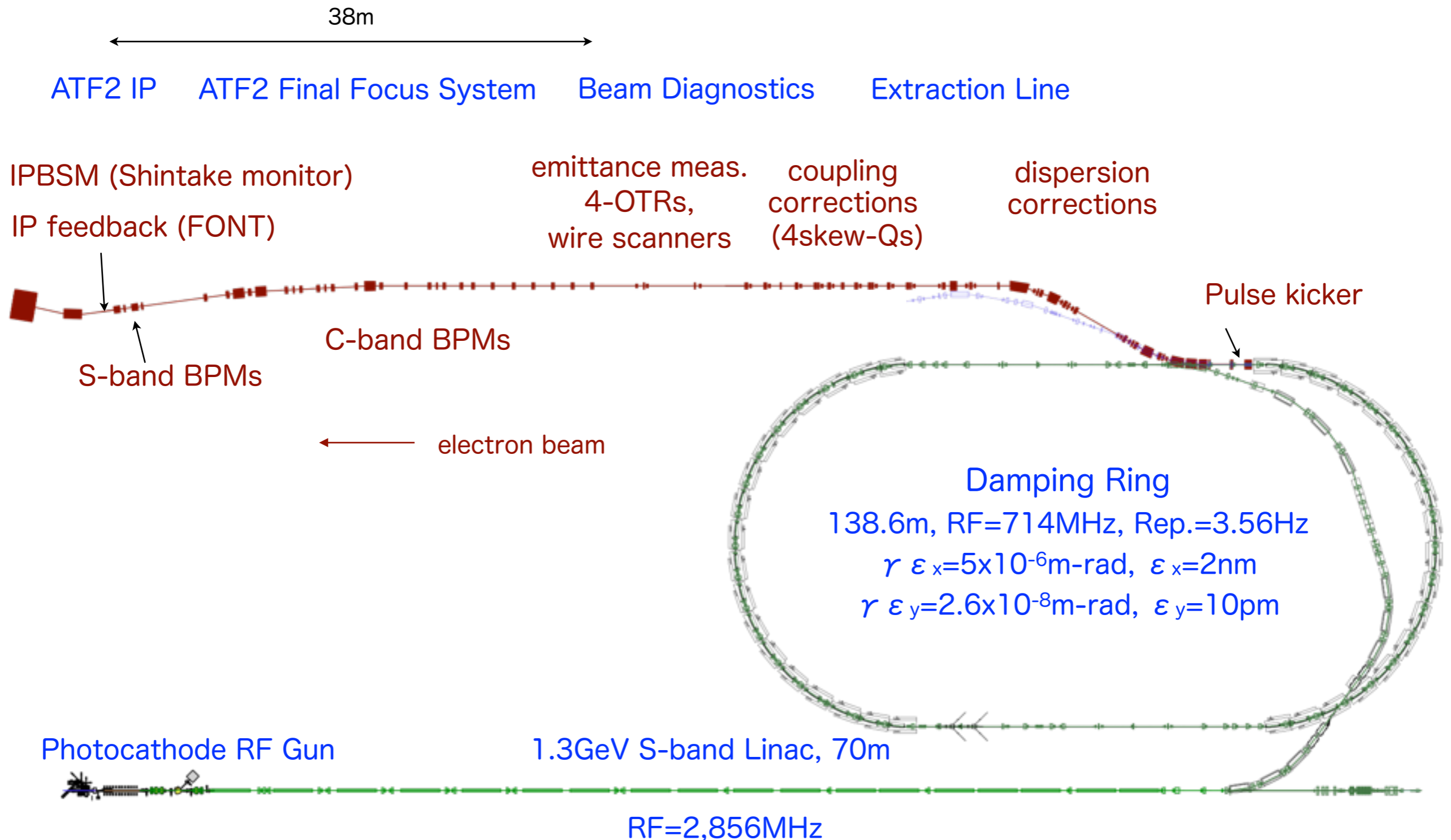
Synchrotron Strip Detector z~147.7m, y=-19.9cm

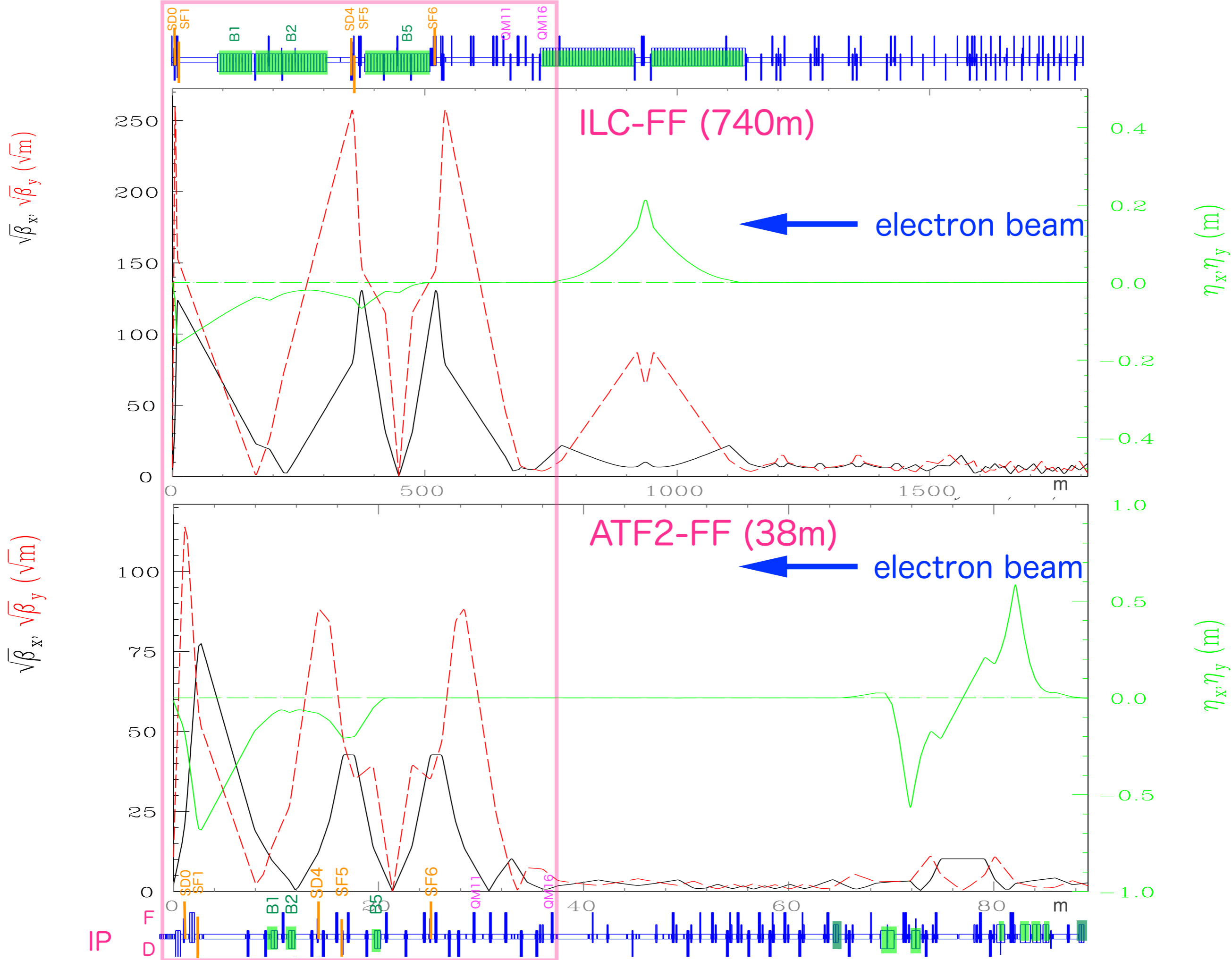
1G +dz=10m      2G +dz=10m

Figure 2.4.2: Schematic of the ILC extraction line diagnostics for the energy spectrometer and the Compton polarimeter.

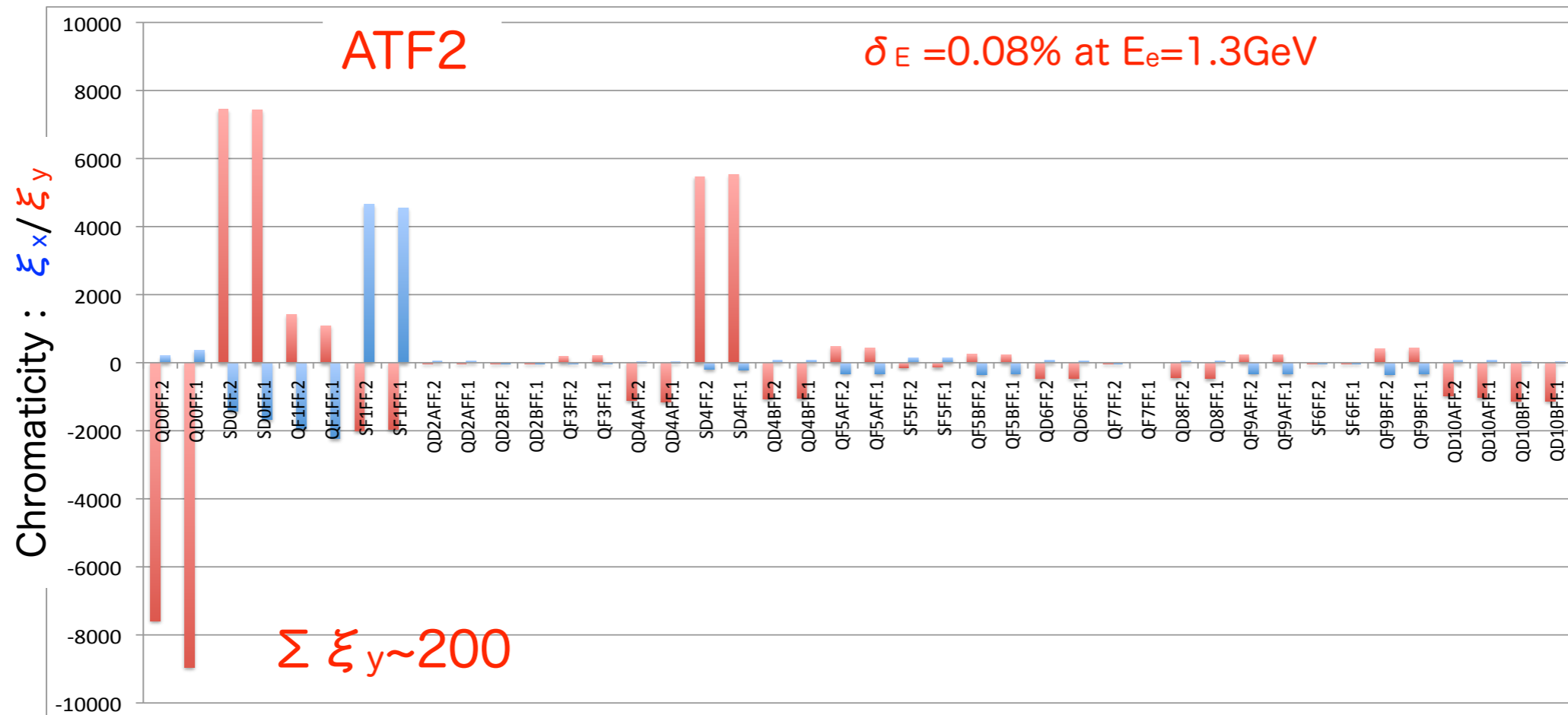
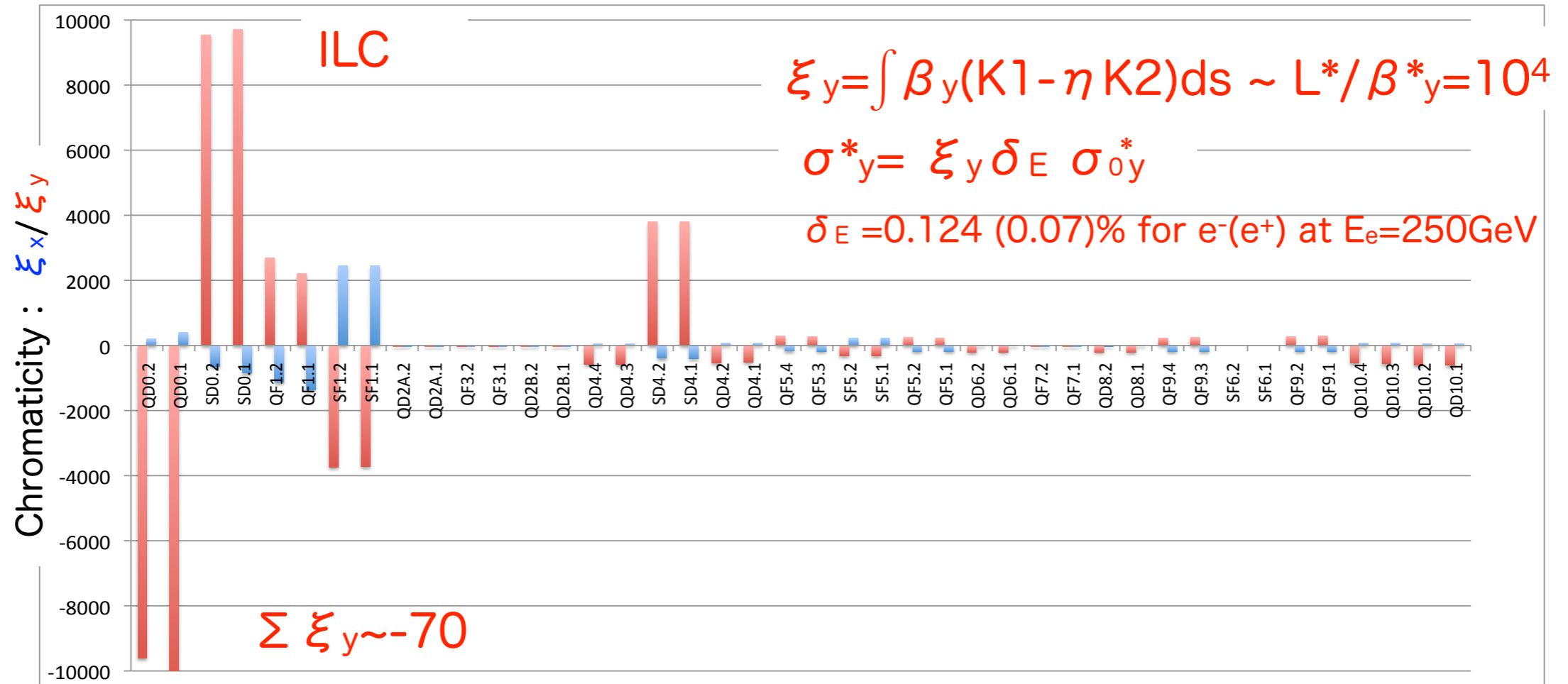
WISRD: Wire Imaging Synchrotron Radiation Detector consisting of radiation-hard 100um quartz fibers

# Test Facility : ATF and ATF2

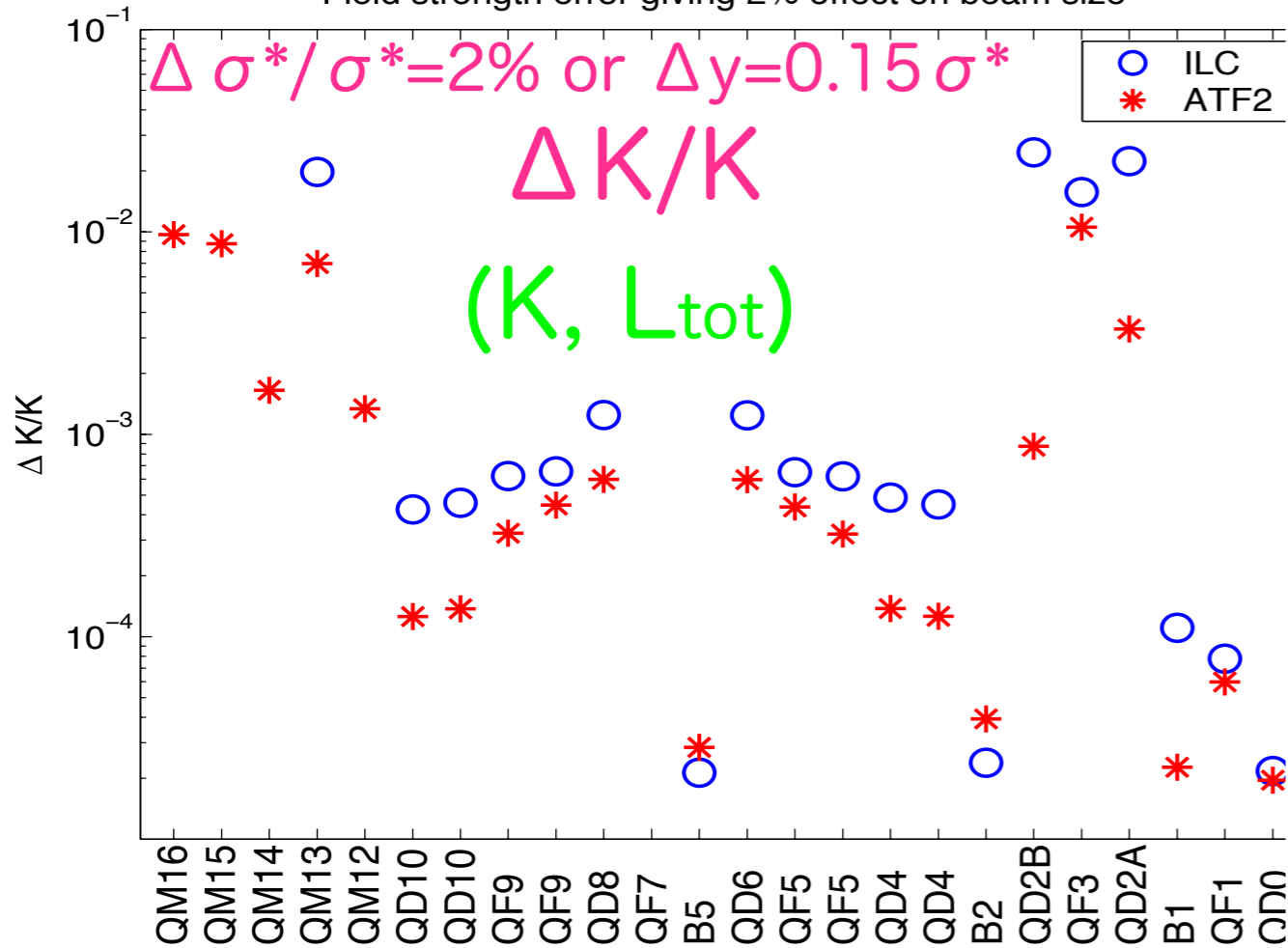




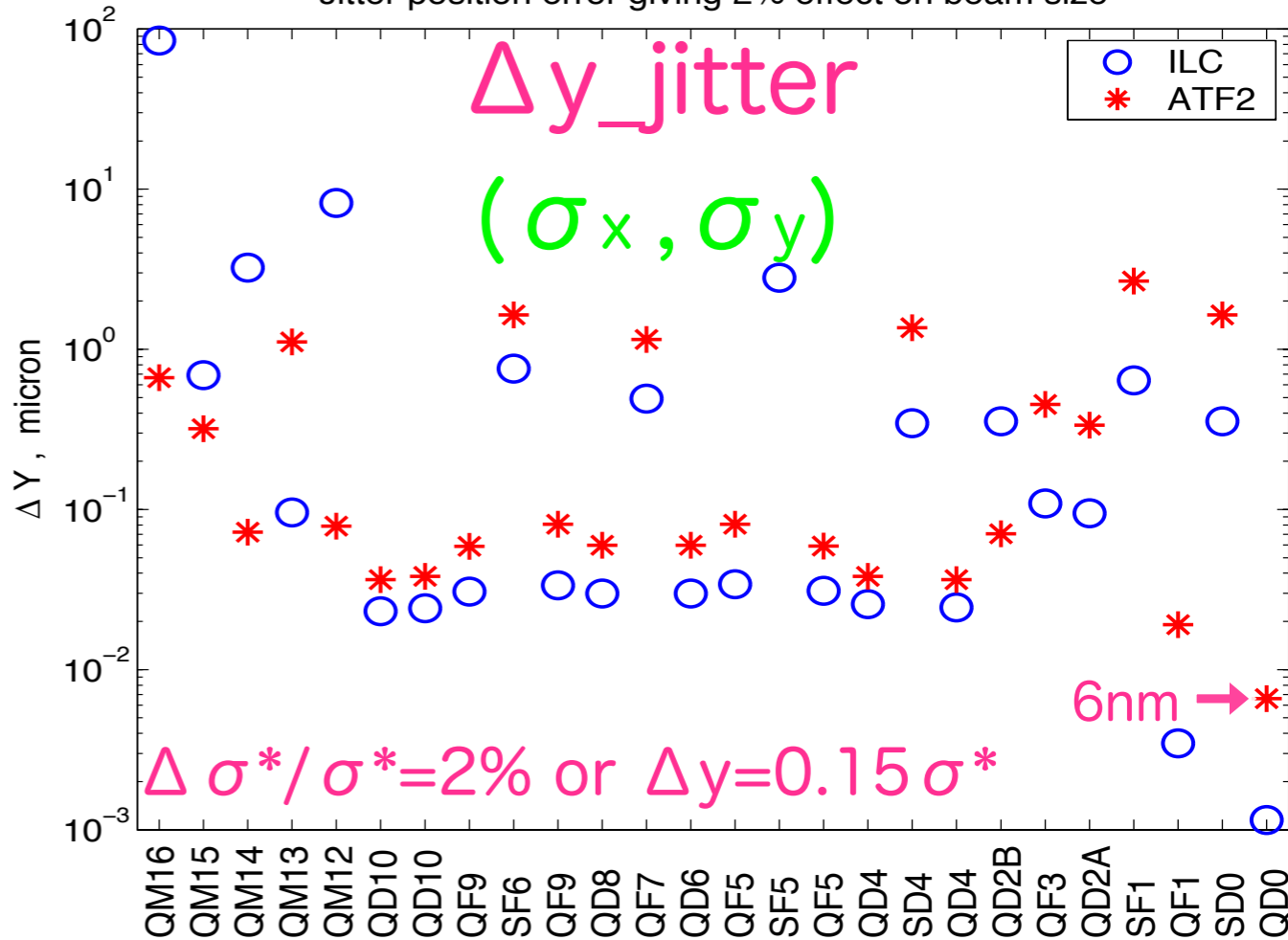
# Chromaticity at quadrupole and sextupole magnets



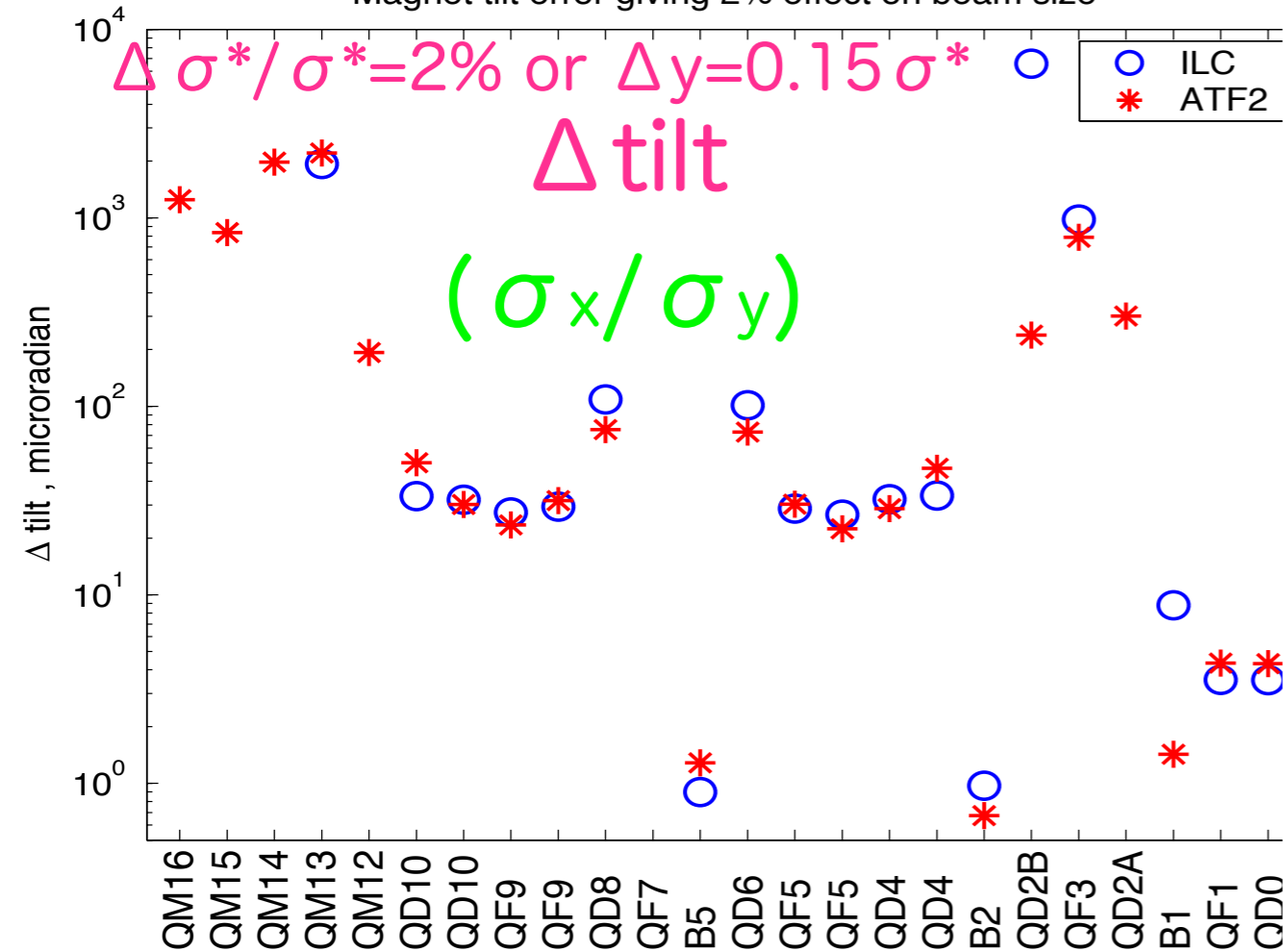
Field strength error giving 2% effect on beam size



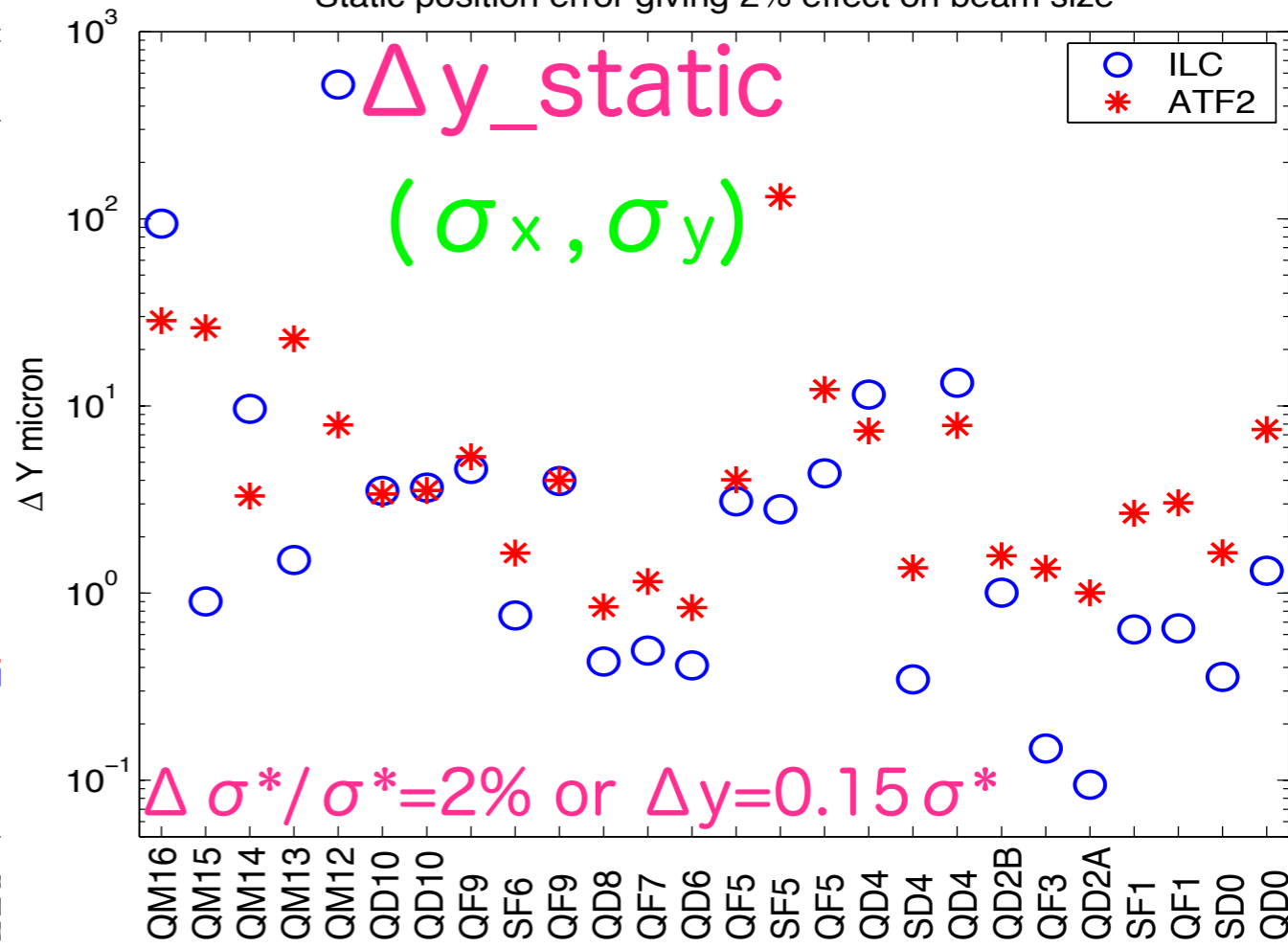
Jitter position error giving 2% effect on beam size



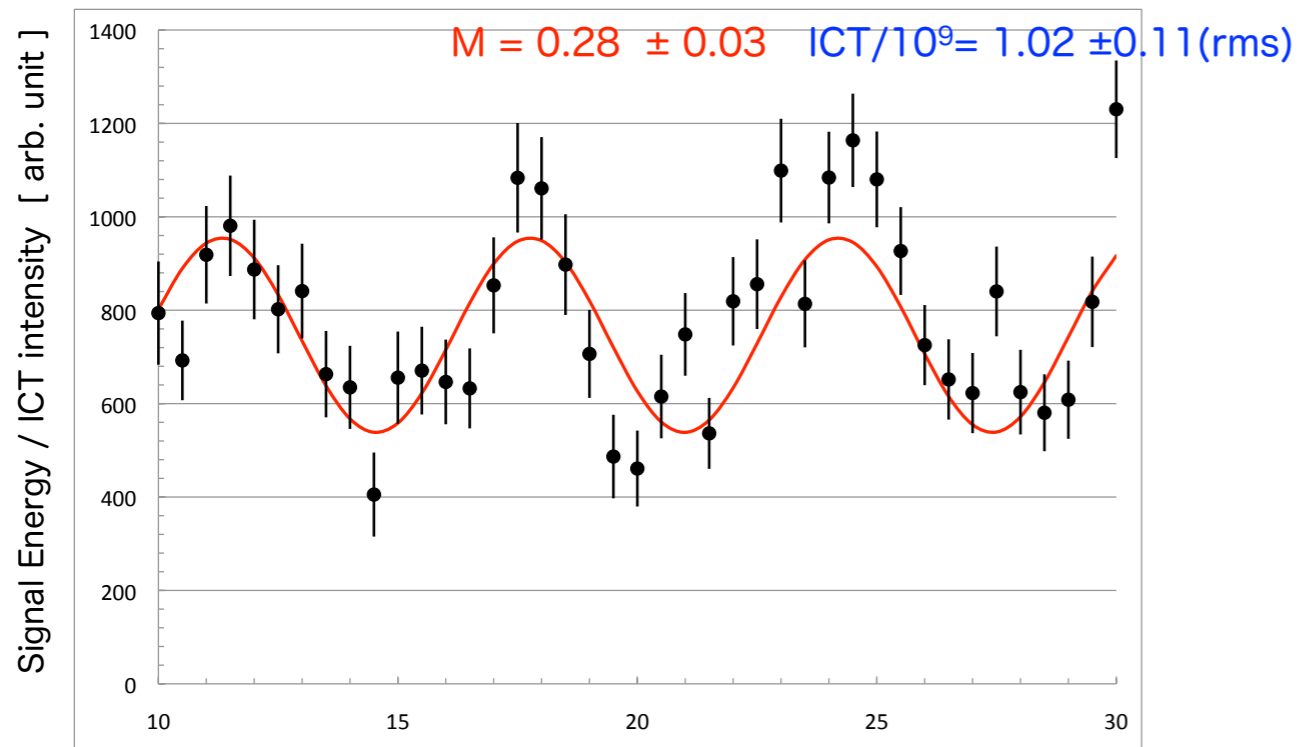
Magnet tilt error giving 2% effect on beam size



Static position error giving 2% effect on beam size



Preliminary ATF2@KEK meas121221\_183019



Phase [ rad ] at 174 degree mode  
266nm/pitch

FFTB@SLAC

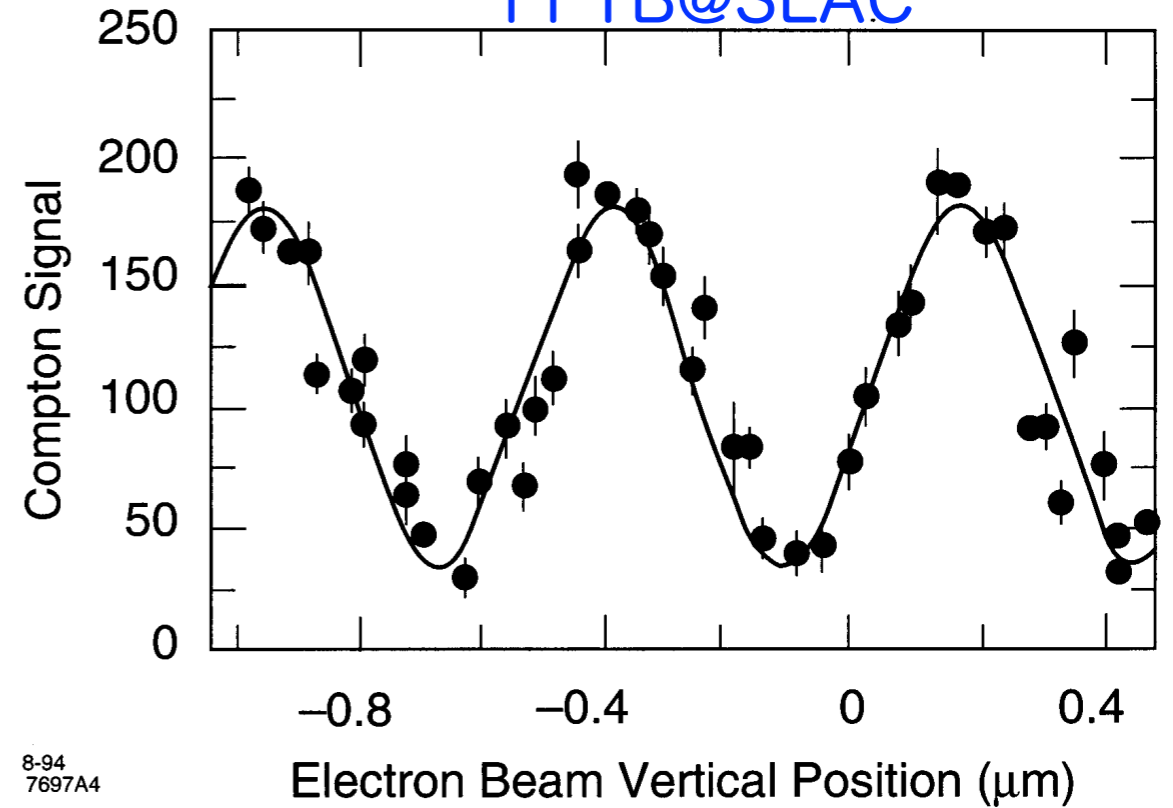


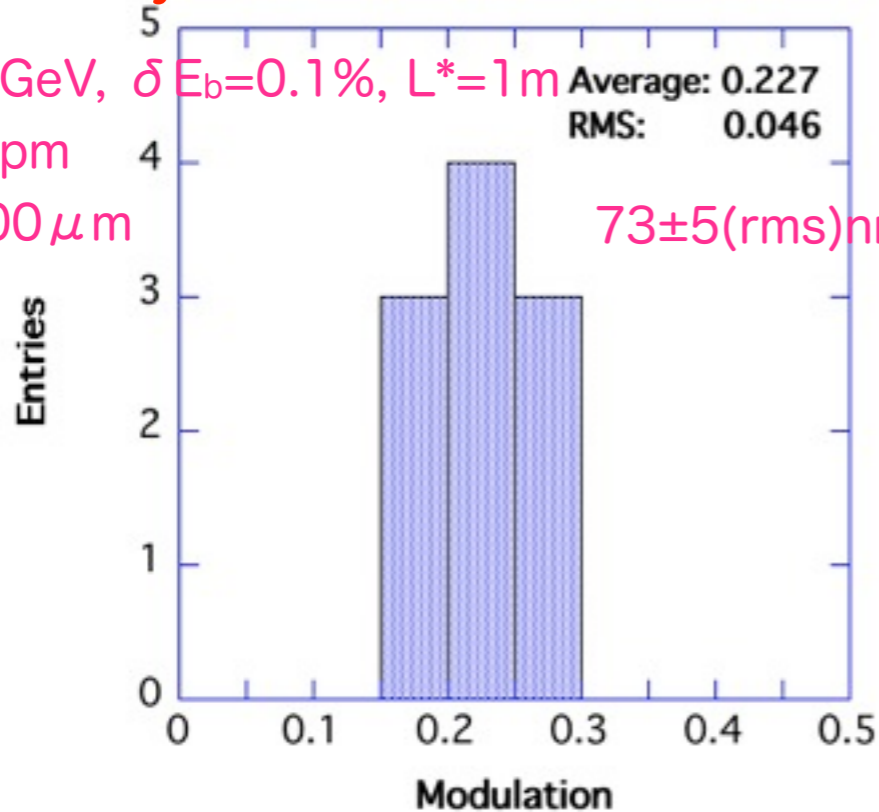
Figure 5.6: Laser-Compton beam size measurement performed in May of 1994. The measured size is  $77 \pm 7$  nanometers.

Modulation for 174deg Mode Both assumes no modulation reduction

Preliminary

2012/12/21

$E_b=1.3\text{GeV}$ ,  $\delta E_b=0.1\%$ ,  $L^*=1\text{m}$  Average: 0.227  
 $\epsilon_y=20\mu\text{m}$  RMS: 0.046  
 $\beta_y^*=100\mu\text{m}$   $73 \pm 5(\text{rms})\text{nm}$



rms of laser size = 17/12um

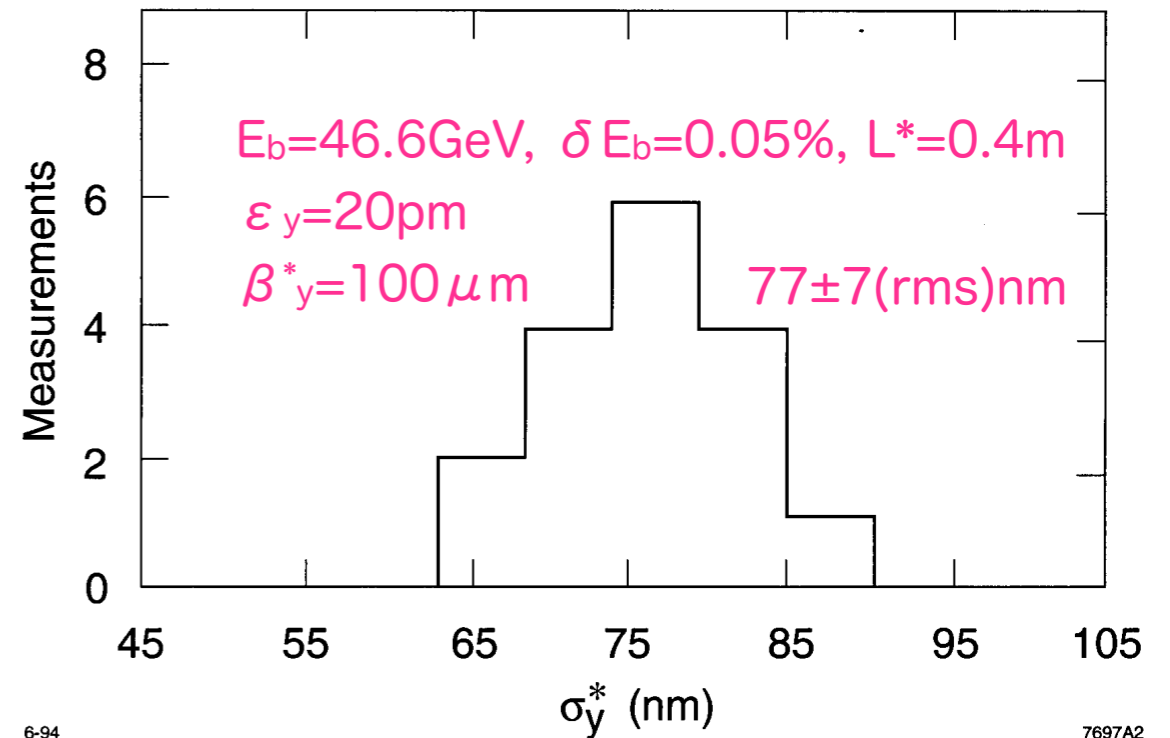


Figure 5.7: Histogram of measurements made during the last 3 hours of the May, 1994 FFTB run. Average size measured was 77 nm, with an RMS of 7 nm.

rms of laser size = 50um -> M reduction of 10%

# Learns from SLC experiences

SLC has never achieved the design luminosity, e.g. finally half of design luminosity after 10 years operations

with smaller beam sizes,

i.e.  $1.5(x), 0.65(y) \mu\text{m}$  v.s.  $1.65(x), 1.65(y) \mu\text{m}$  of the design

by careful emittance preservation and improvements in the final focus optics with less beam intensities,

i.e.  $4 - 4.5 \times 10^{10}/\text{bunch}$  v.s.  $7.2 \times 10^{10}/\text{bunch}$  of the design and the repetition rate of 120Hz instead of 180Hz.

ILC and CLIC have been designed with these SLC experiences.

1. Less beam intensity and smaller beam sizes, control of emittance growth
2. Final focus systems are based on the local chromaticity correction scheme which has better performance than the separated function chromaticity correction scheme at SLC.
3. ATF2 is very important to verify the expected performances as a ILC/CLIC FF test facility
4. Additional skew sextupoles, octupoles and decapoles should be included in the baseline designs to minimize the residual higher-order aberrations.



# IR arrangements

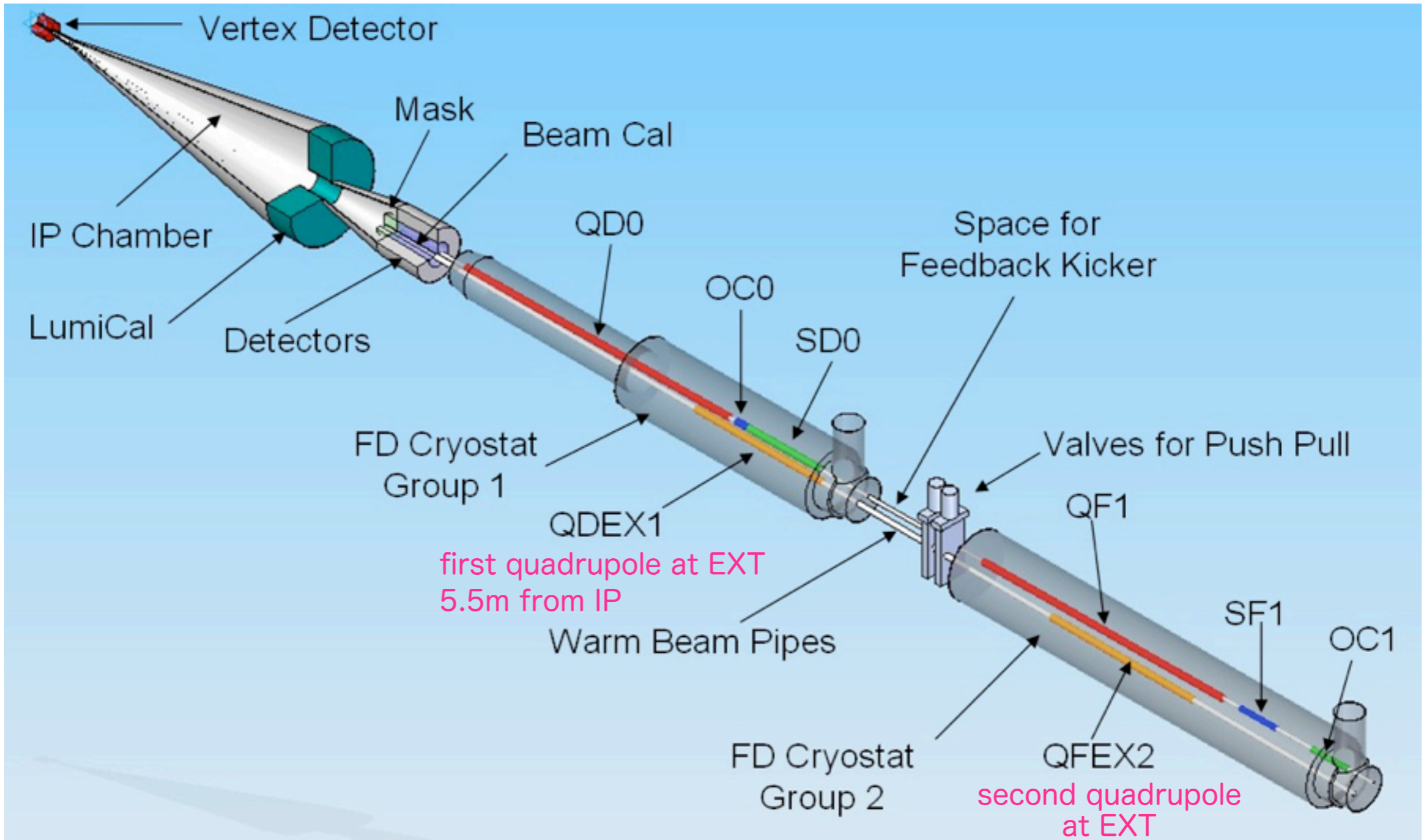


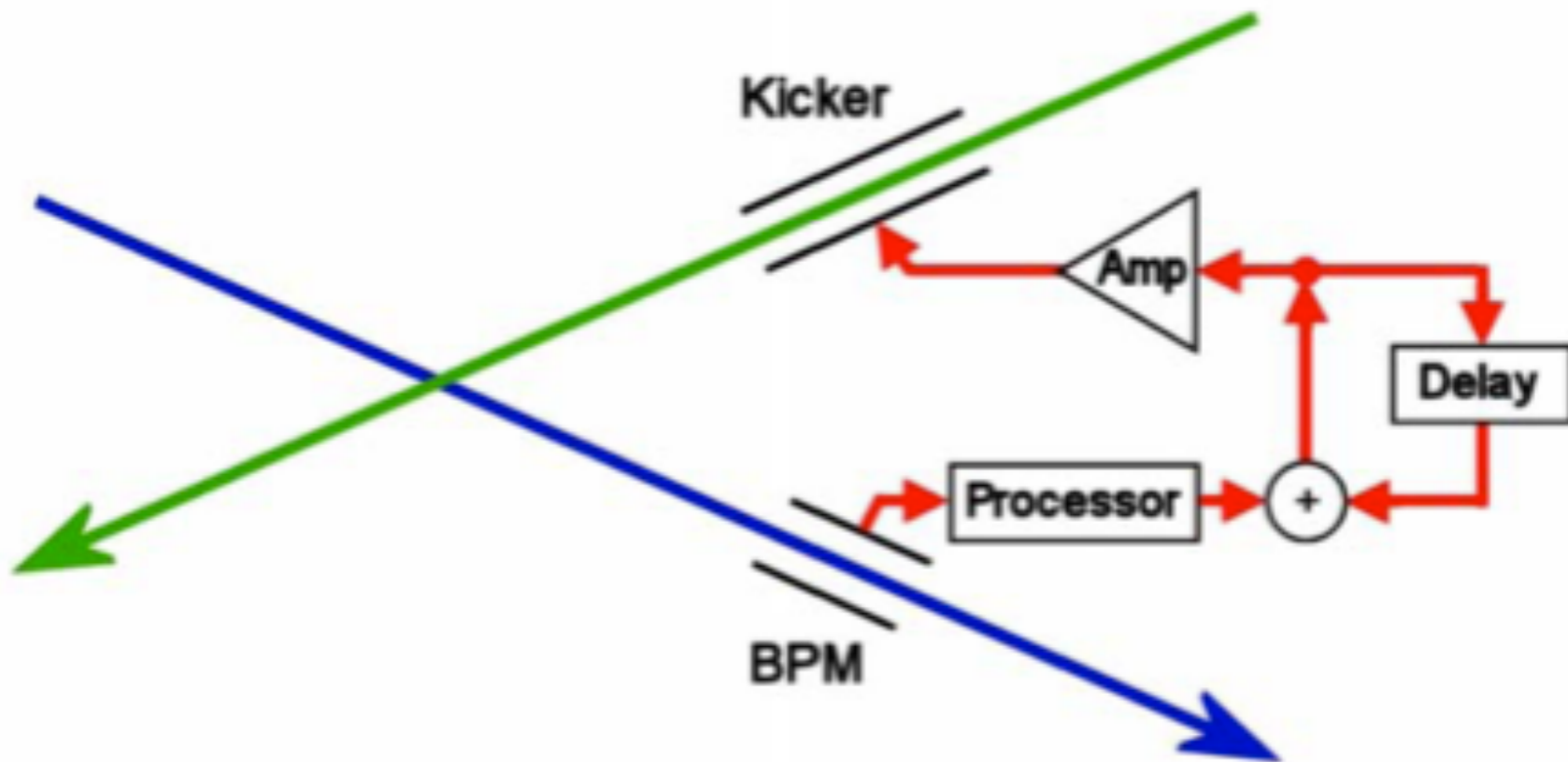
Figure 2.7-11 in RDR

# IP beam feedback concept

Last line of defence  
against relative  
beam misalignment

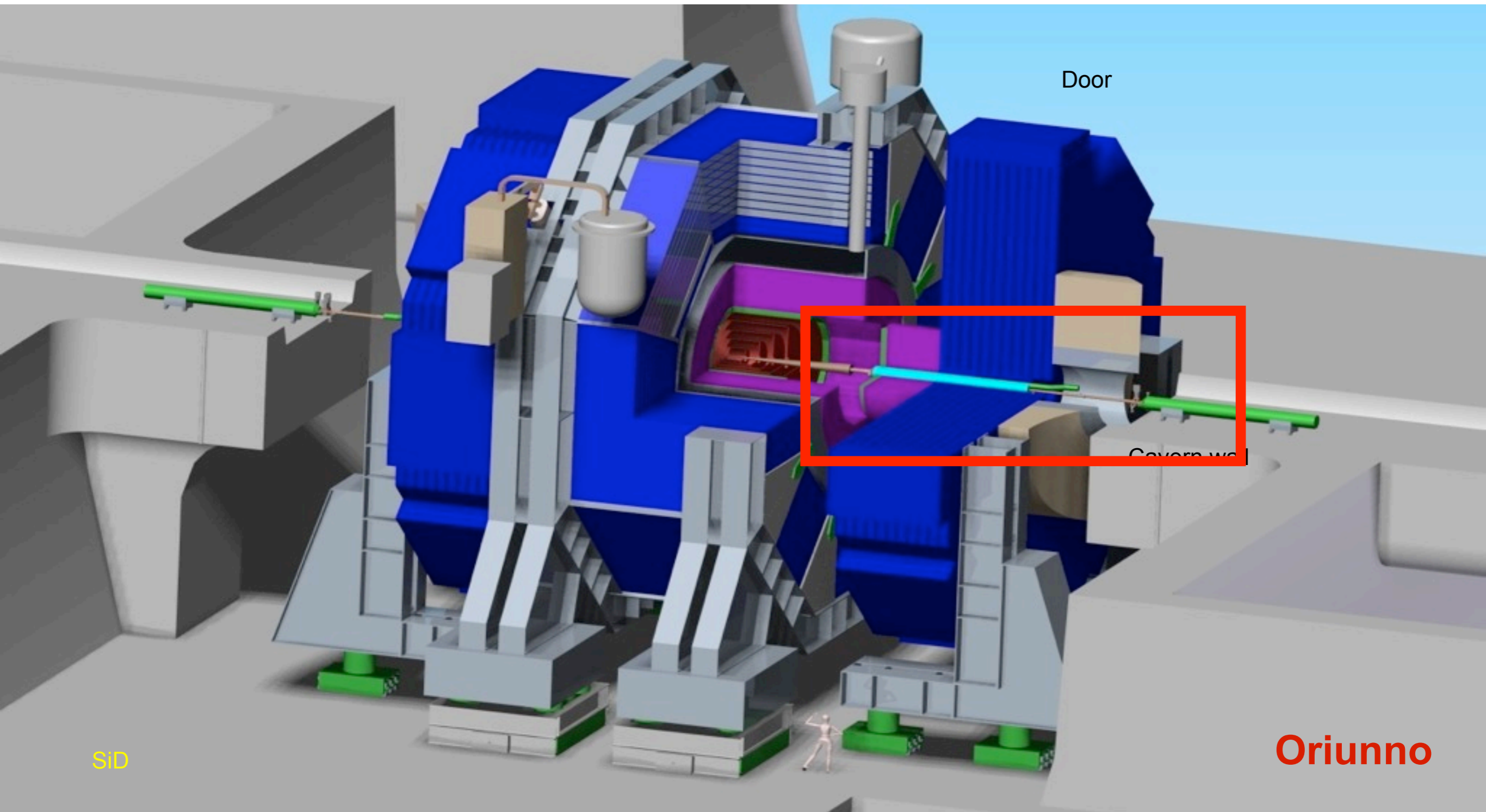
Measure vertical  
position of outgoing  
beam and hence  
beam-beam kick  
angle

Use fast amplifier and  
kicker to correct  
vertical position of  
beam incoming to IR



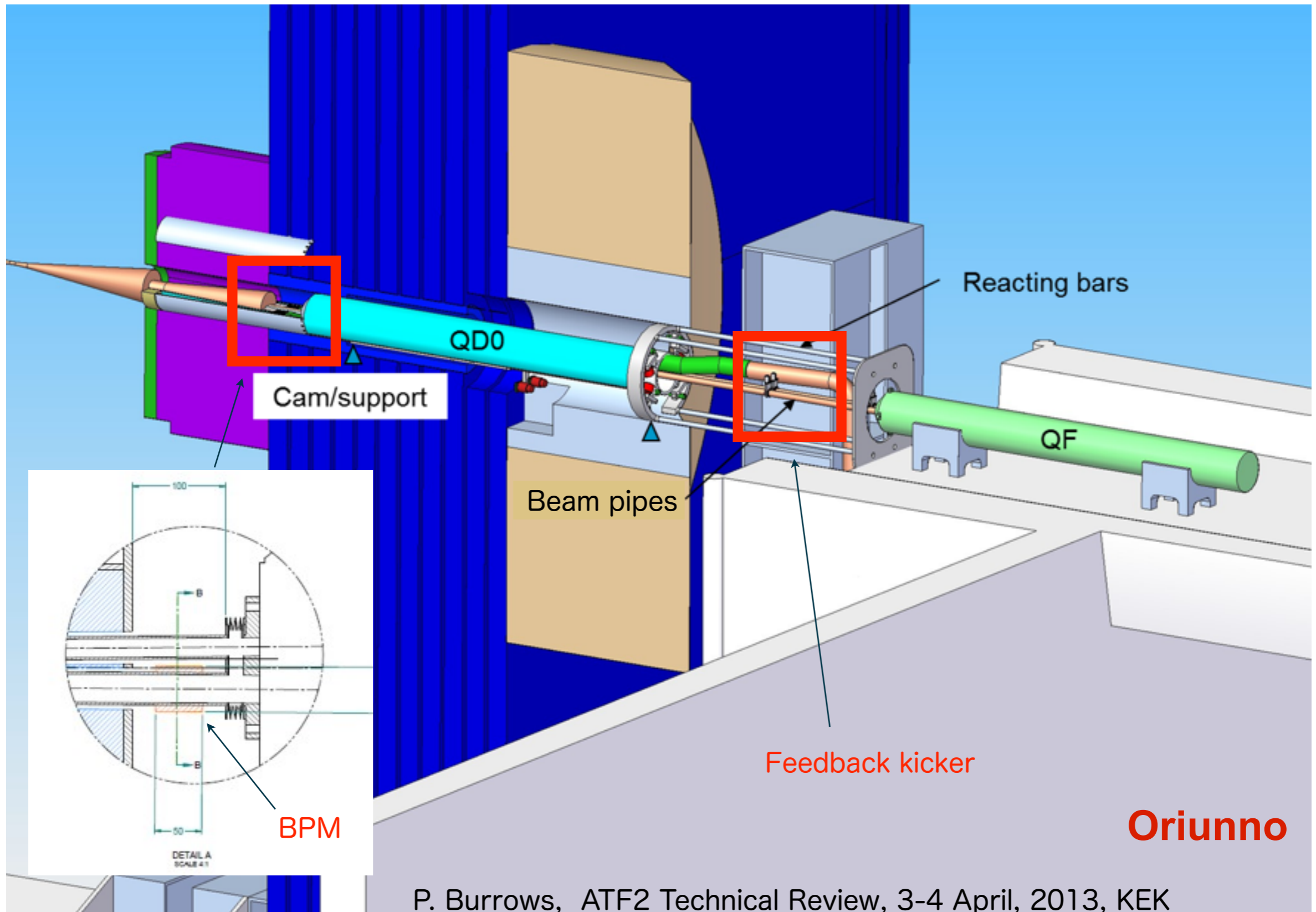
**FONT – Feedback On Nanosecond Timescales**

# ILC IR: SiD for illustration



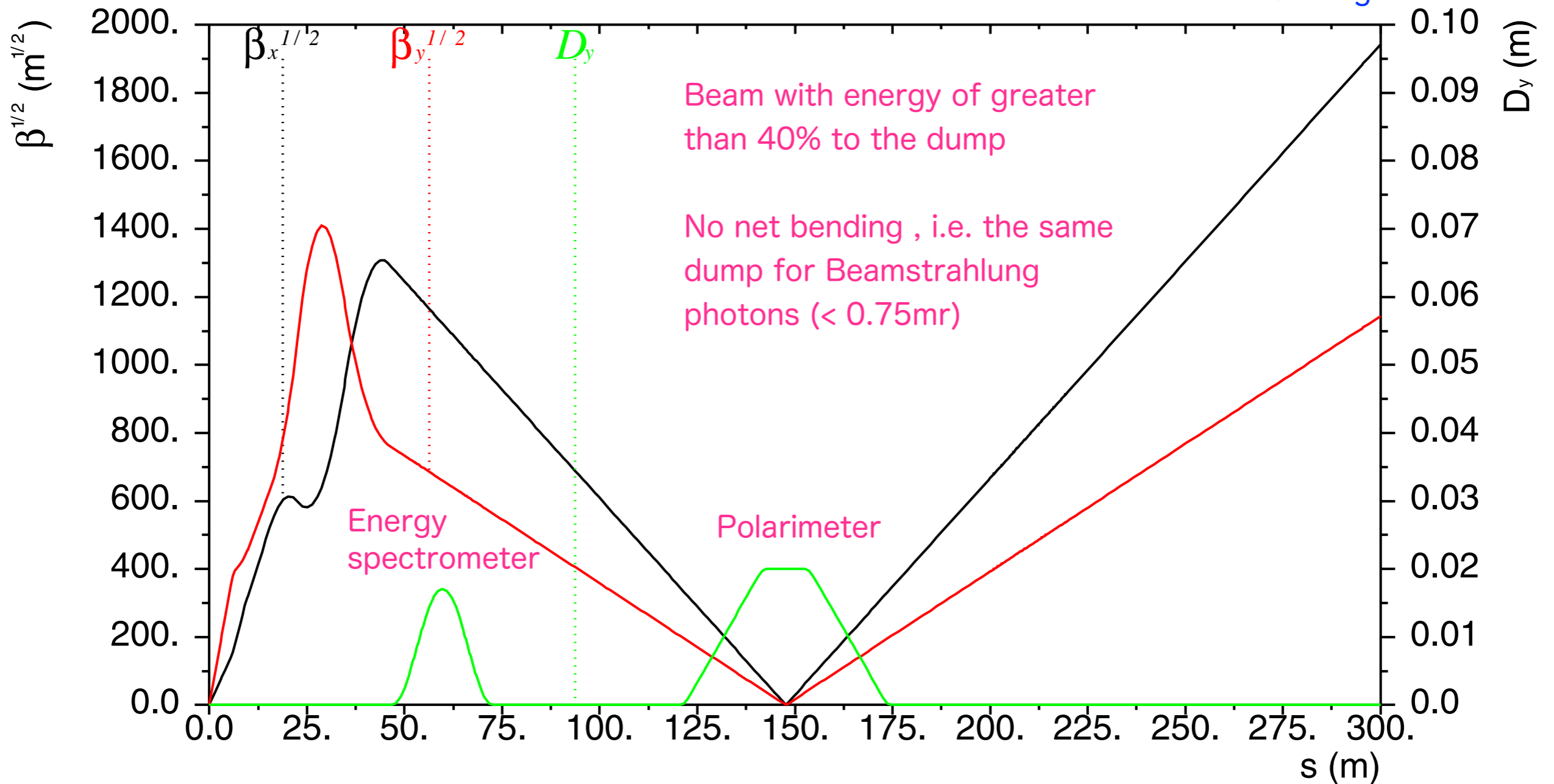
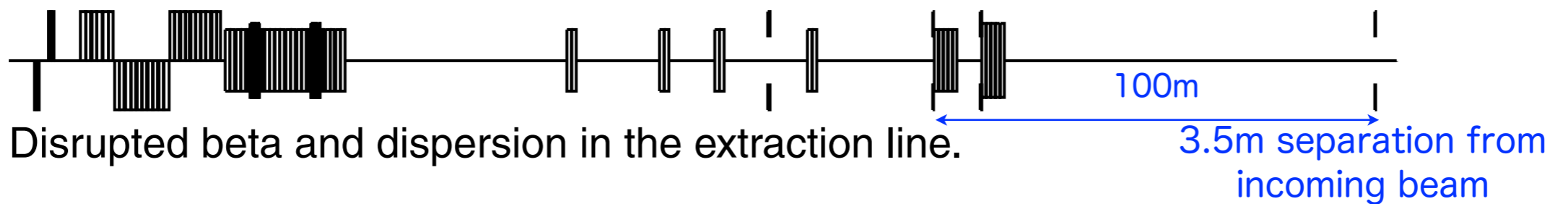
P. Burrows, ATF2 Technical Review, 3-4 April, 2013, KEK

# Final Doublet Region (SiD)



P. Burrows, ATF2 Technical Review, 3-4 April, 2013, KEK

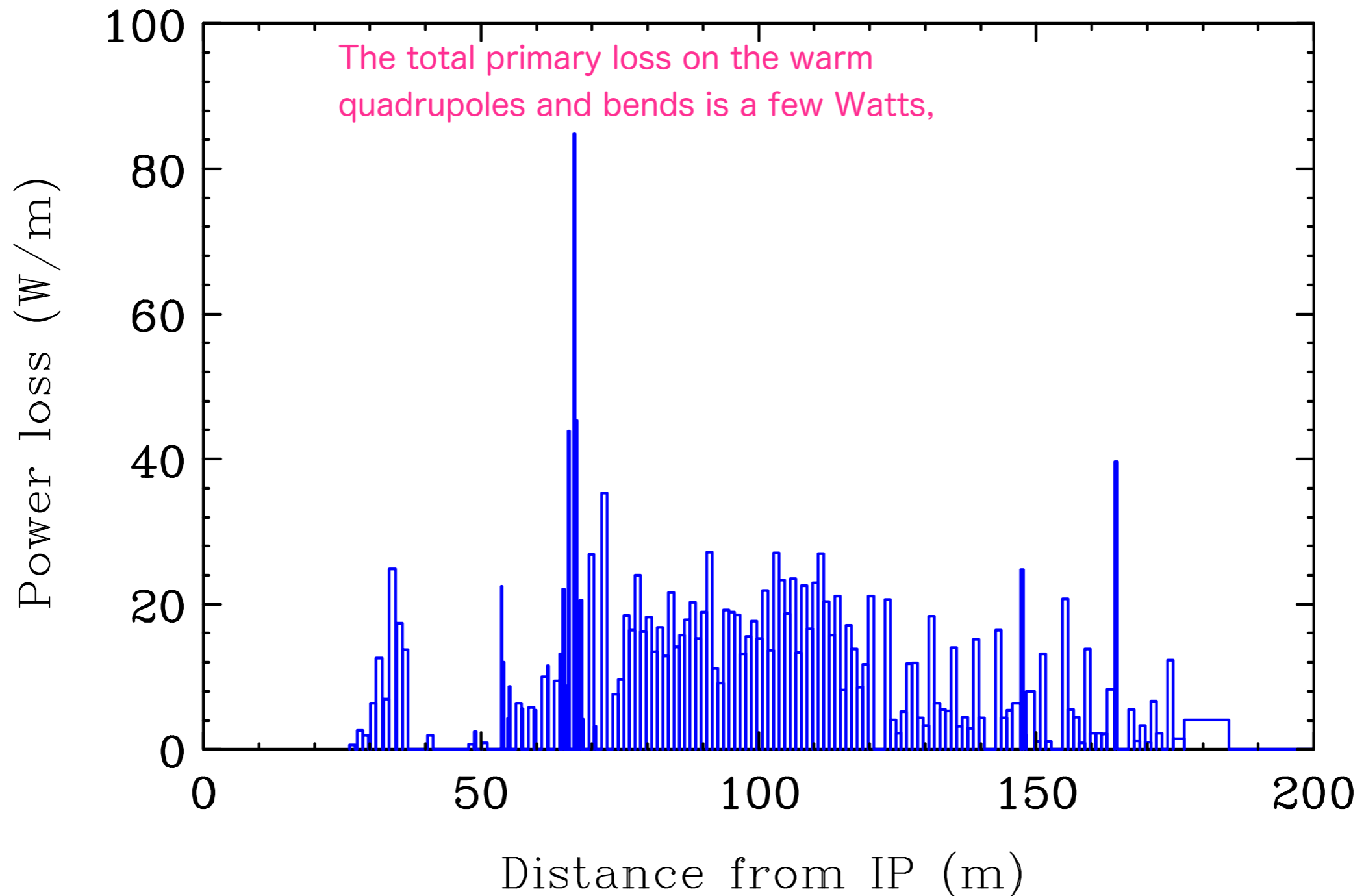
# ILC-BDS/EXT Optics



electron beam  $\longrightarrow$

3cm radius circle by raster kickers  
in a 15cm radius dump window

Total loss before dump collimators: 1.4 kW  
At collimators 1,2,3: 7.7 kW, 17 kW, 45 kW



*Figure 8.5.* Power loss density in the magnet region for disrupted beam at 250 GeV, for high-luminosity operation.



# Radiation Rules at KEK

- Normal operation
  - **0.2  $\mu\text{Sv/h}$  for Non-designated area (K1)**
  - **1.5  $\mu\text{Sv/h}$  for Supervised area (K2) experimental hall**
  - **20  $\mu\text{Sv/h}$  for Simple controlled area (K3)**
  - **100mSv/h for access restricted**

- Shielding **100  $\mu\text{Sv/event}$ (K2)**  
1mSv/event (K3)

In the KEK regulation, there is no explicit description of ambient dose limit for beam operation conditions and beam loss classification such as SLAC-RSS

- Mis-steering beam loss

- **1 hour integration of dose rate should not exceed 1.5  $\mu\text{Sv/h}$  using radiation monitor.**

**(Terminate injection and wait 1 hour)**

SiD and ILD : Shielding capability of 250 mSv/h / 18 MW = 0.014 mSv/h/kW is required everywhere to meet SLAC requirement



## Area classification : SLAC rule

- Normal operation (S1) including screen, wire-scanners
  - **0.5  $\mu\text{Sv/h}$  for GERT (General Employ Radiation Training)**
  - **5  $\mu\text{Sv/h}$  for Radiation Worker (RW)**
- Mis-steering (S2) hardware failures, operator errors,..
  - **4 mSv/h**
- Annual dose should be less than 10mSv/year (S1,S2).
- System failure (S3) beam stopper failure and/or electric power failure of important bending magnet
  - **250 mSv/h and 30 mSv/event**

(from SLAC-I-720-0A05Z-002-R001 Radiation Safety Systems  
(Technical Basis Document, April 2006) )



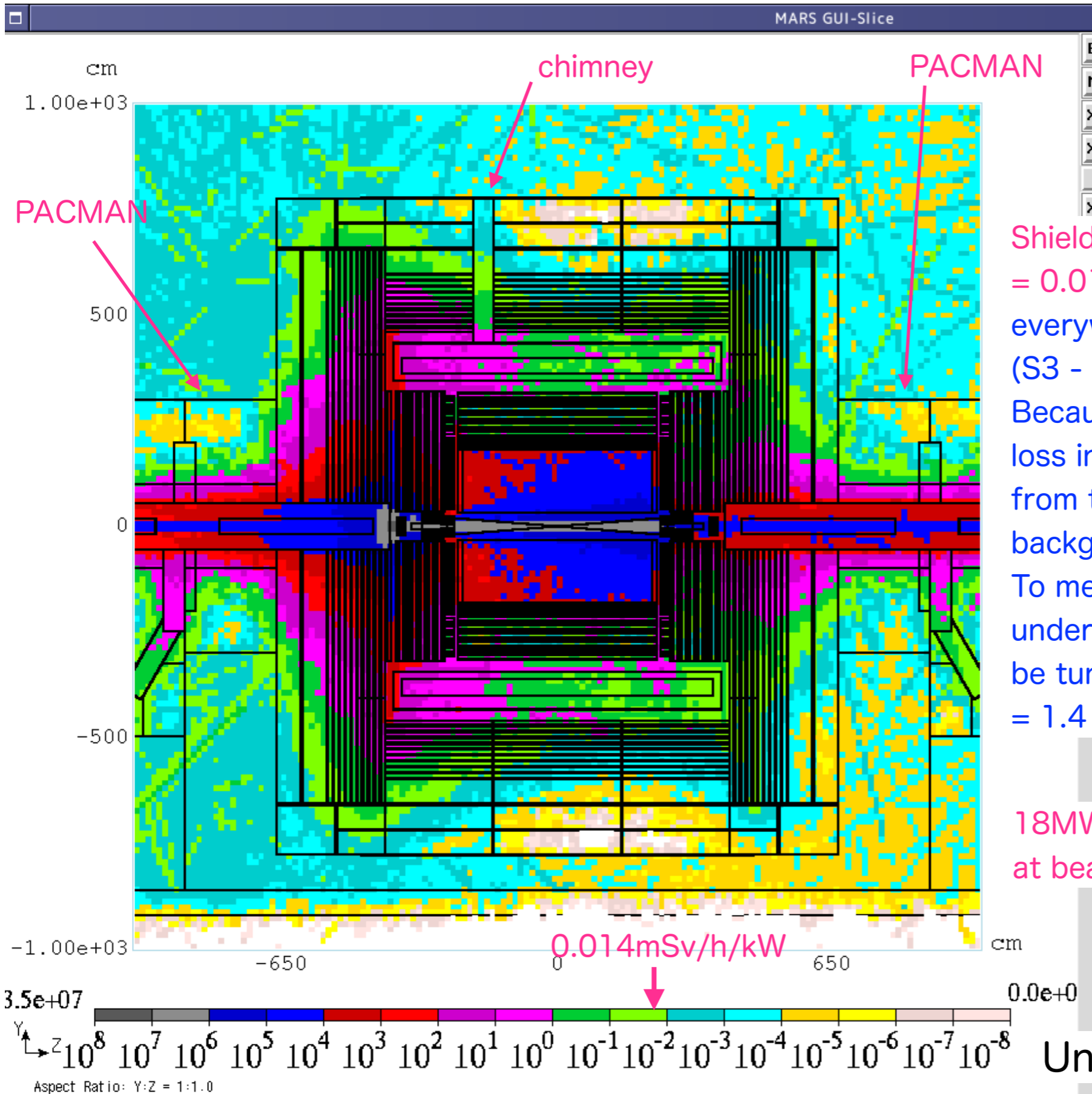


## Area classification : LHC design

- Normal operation
  - **0.1  $\mu\text{Sv/h}$  for Non-designated area**
  - **1  $\mu\text{Sv/h}$  for Supervised area**
  - **3  $\mu\text{Sv/h}$  for Simple controlled area**
- Total beam loss
  - **0.3 mSv/h for Non-designated area**
  - **2.5 mSv/h for Supervised area**
  - **50 mSv/h for Simple controlled area**

(from <http://indico.cern.ch/conferenceDisplay.py?confId=1561> talk of D. Forkel-Wirth)

# Self-shielding of the detector (ILD0) at IR



Shielding capability of 250 mSv/h/18MW = 0.014mSv/h/kW is required everywhere to meet SLAC requirement (S3 - system failure).

Because of detector design, total beam loss in the IR hall must be below 1 W from the requirement to reduce detector background.

To meet KEK guideline for integral dose under accidental beam loss, beam should be tuned off within 0.1 mSv / 250mSv/h = 1.4 seconds.

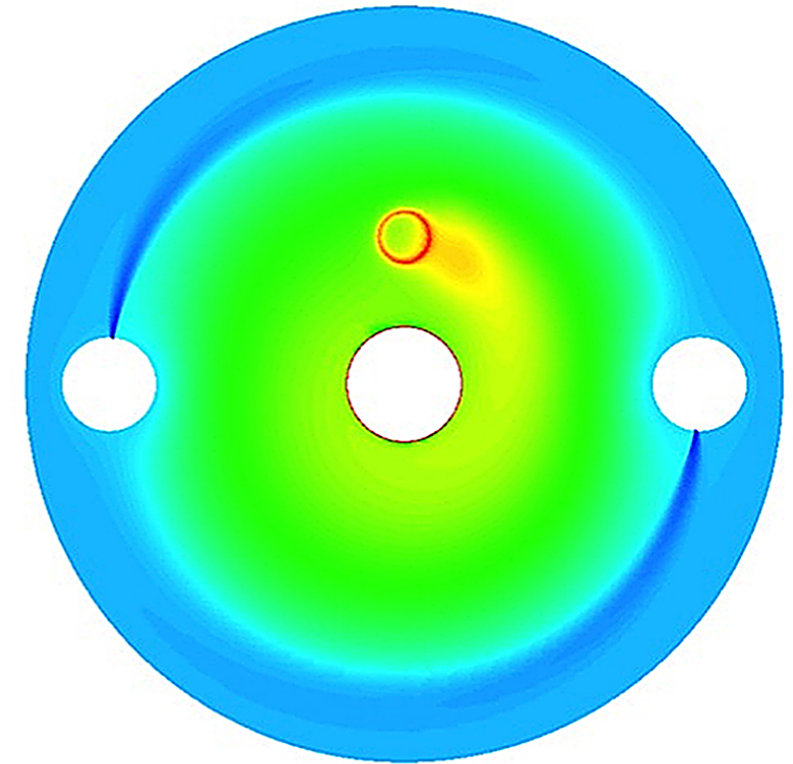
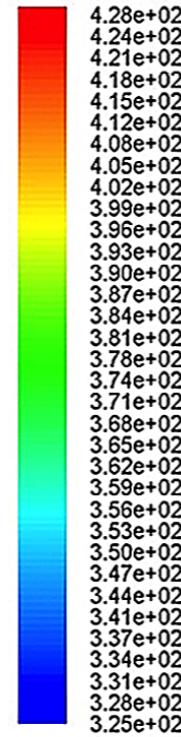
18MW 500GeV beam loss at beam calorimeter

# Beam dump

1.8 m-diameter cylindrical stainless-steel high-pressure (10 bar) water vessels with a 30 cm diameter, 11m(30X<sub>0</sub>) length, 1 mm-thick Ti window.

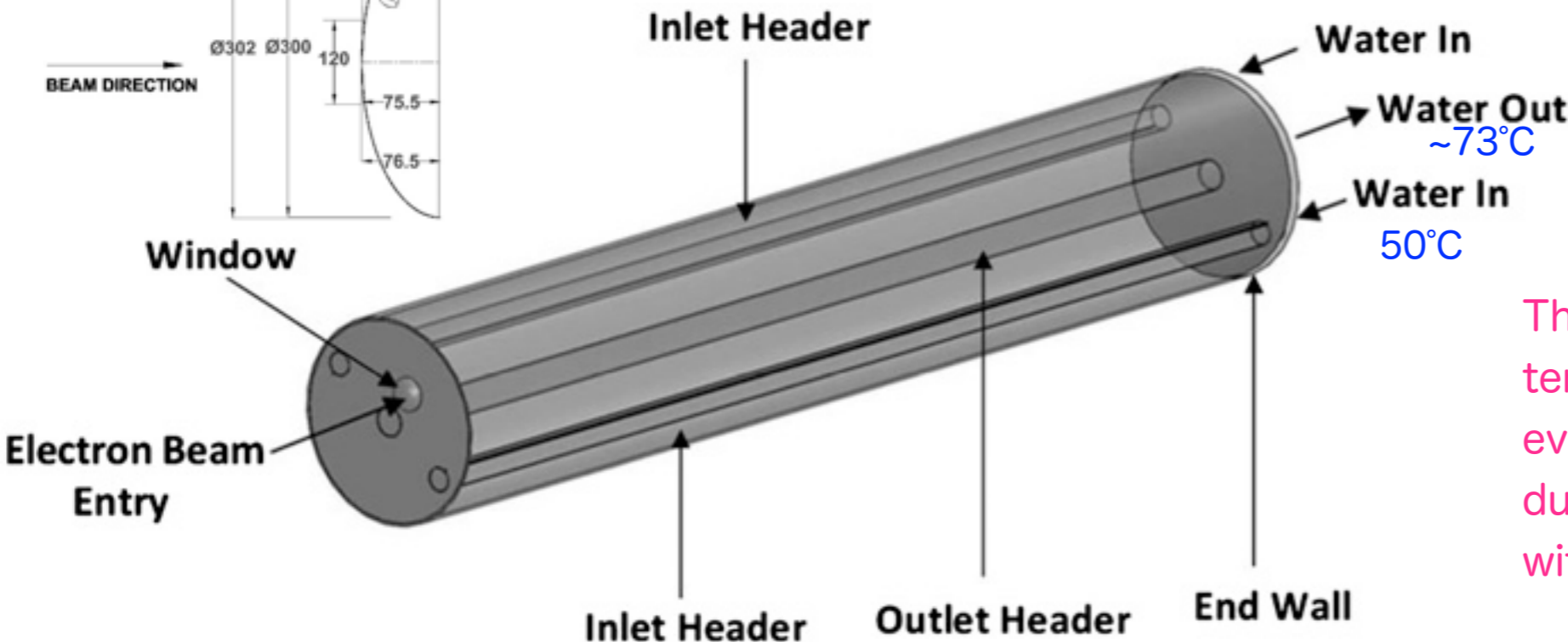
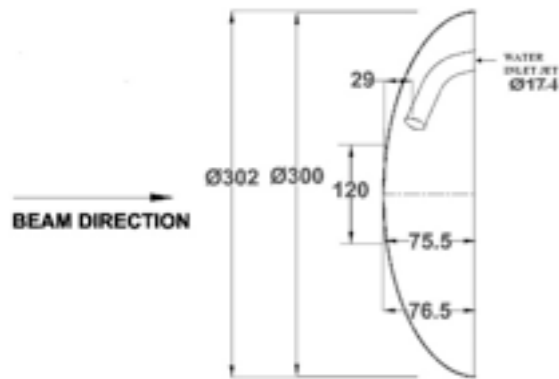


temp in K



18MW/500GeV per beam  
z=2.8m (8.1X<sub>0</sub>)

Maximum temperature = 155°C  
with the beam train passage  
and beam sweep radius 6cm



The pressurisation raises the boiling temperature of the dump water; in the event of a failure of the sweeper, the dump can absorb up to 250 bunches without boiling the dump water

# Shielding and protection of site ground water

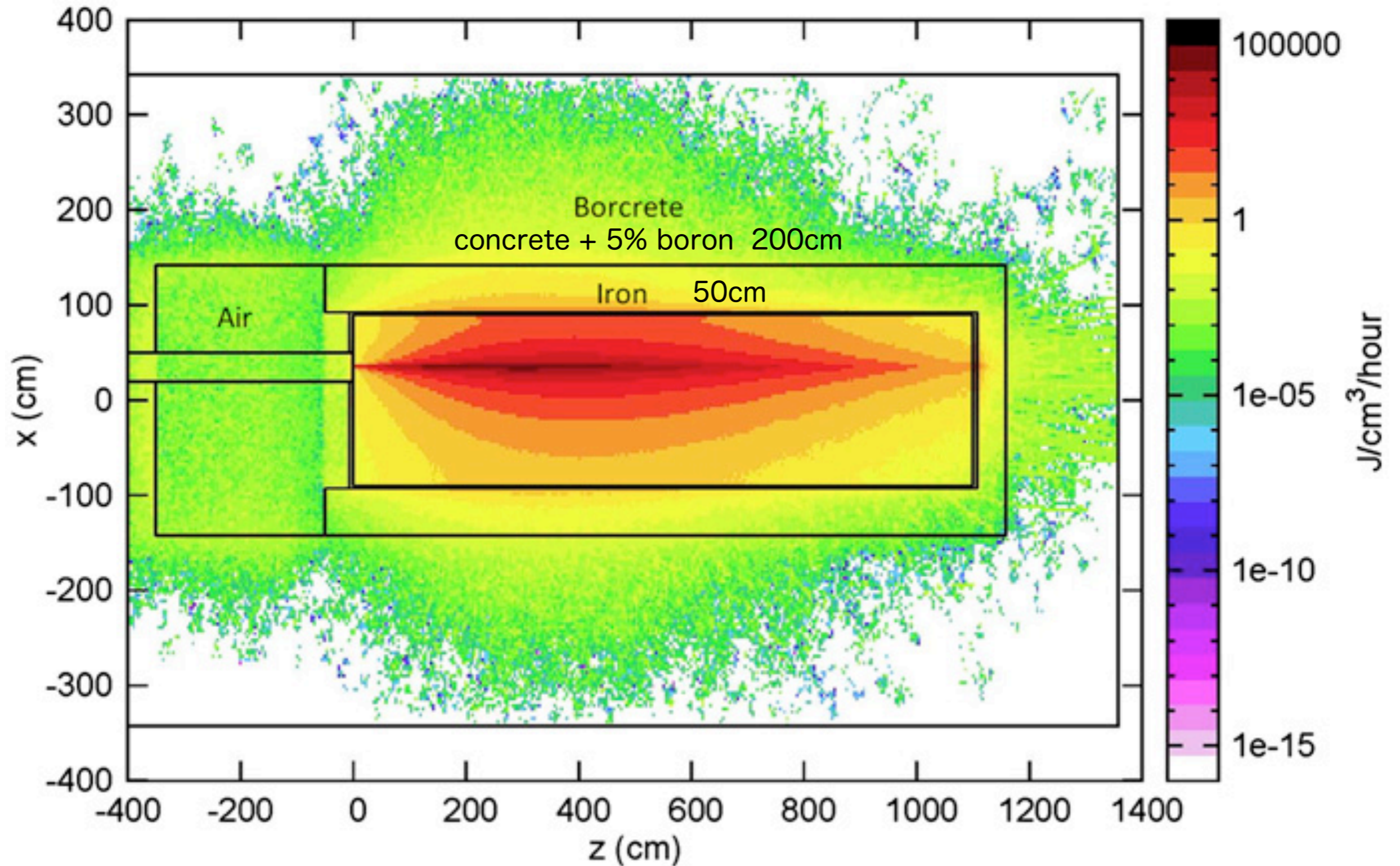


Fig. 29. Power depositions in the entire dump region (average of  $y=-342.5$  cm and  $+342.5$  cm).

# LCC : Common paths for ILC and CLIC BDS

towards the same design lattice designs of some sub-system

Possible issues :

1. Lattice repository
2. Parameters; staging energies at 250GeV@ILC, 350GeV@CLIC,  
crossing angles of 14mrad@ILC and 20mrad@CLIC
3. Crab cavity tolerances; 61fs@ILC and 4.6fs@CLIC
4. Lattice design options; changes with accommodation of octupoles (tail folding)  
alternative lattices
5. QD0 technology; superconducting and hybrid
6. Polarimetry; post-IP polarimetry is needed ?
7. Collimation ; active protection@ILC and passive@CLIC
8. Final Focus System (FFS) tuning; lessons from ATF2
9. Beam dumps
10. Energy spectrometry
11. Instrumentation (LW, OTR, BPM) and feedback
12. MDI issues; push-pull, QD0/QF1 alignment ...
13. Commissioning strategy

to be discussed at LCWS 2013, Tokyo