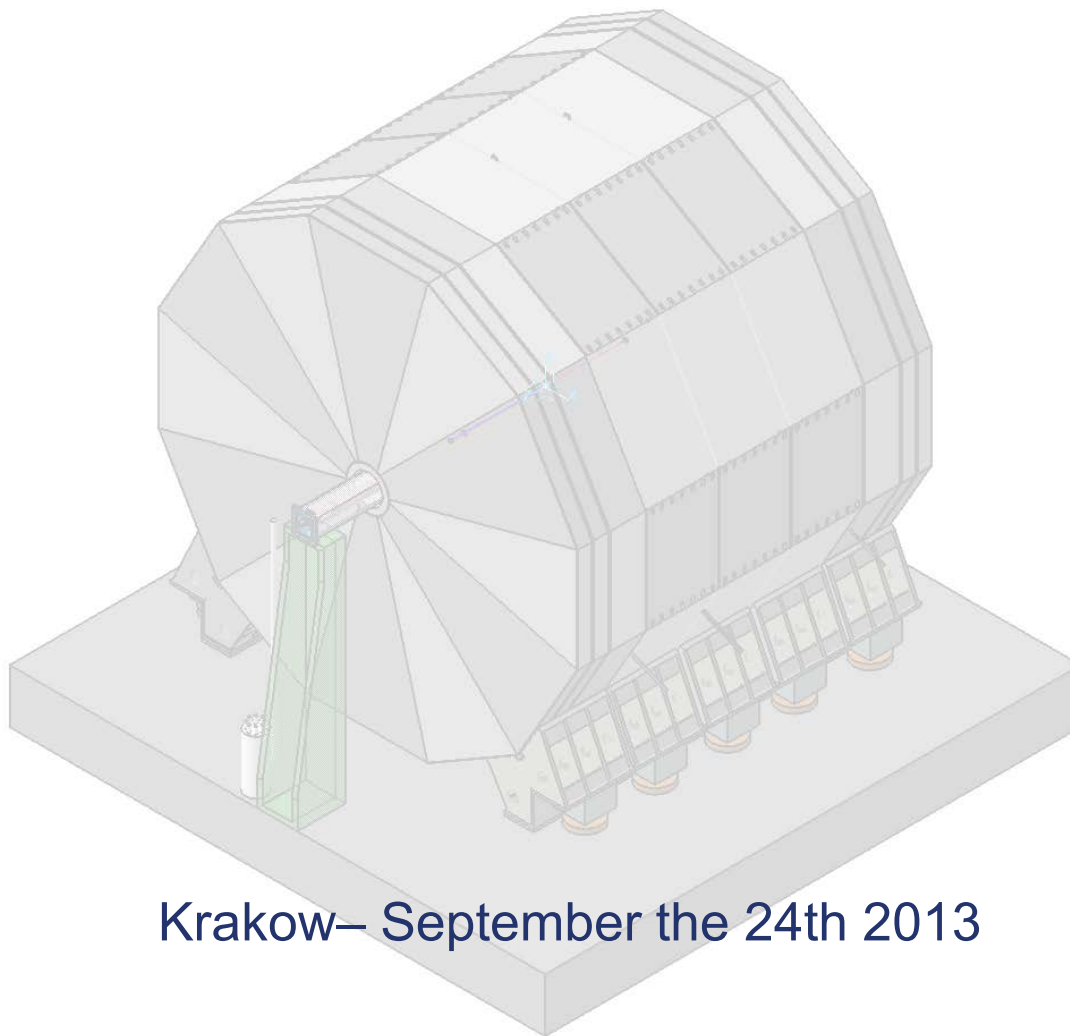




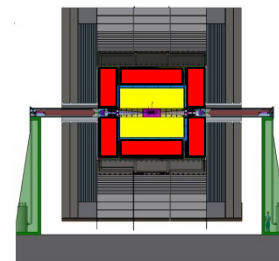
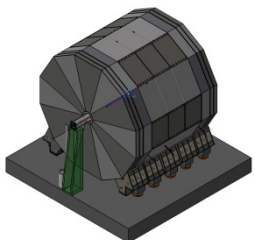
# ILD – Integration status



Krakow – September the 24th 2013



# ILD – Integration status



## Outline

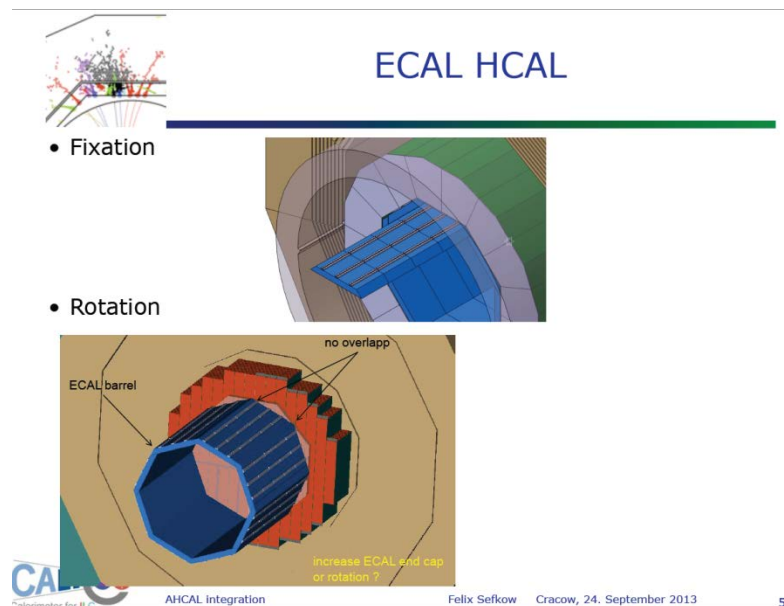
- I. Introduction,
- II. Needs for overall detector
- III. How to manage ?
- IV. Conclusion



# ILD – Integration status

- We have been working on different ILD sub-detectors.
- Each sub-detector has its own :
  - » Placeholder already defined
  - » Fixations
  - » Cables
  - » Cooling or gaz (if it is necessary)
  - » Integration tools
  - »

- Risks of technical conflicts :  
(See *Felix Sefkow's talk*)





# ILD – Integration status

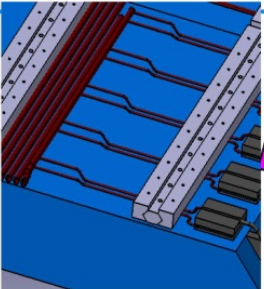

Now, we need to check every progress step of studies, to integrate them in a whole design.

For example :

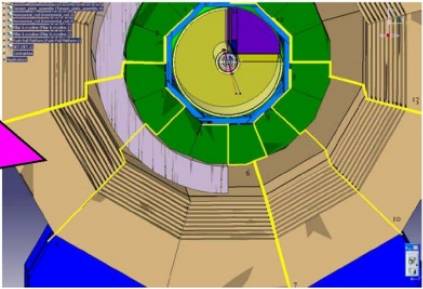
Cooling studies for ECAL detector, slides from Julien GIRAUD from LPSC

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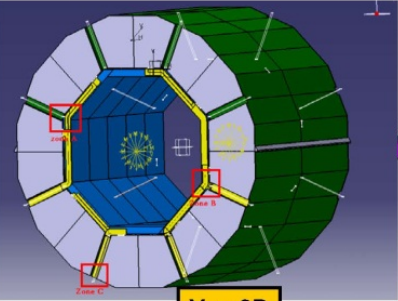
**Circuit de refroidissement global**



Circulation du fluide par module



Leak less => siphon pas possible

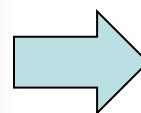


Vue 3D

**Distribution générale:**

- Circulation d'eau en dessous de la pression atmosphérique.
- Température d'eau en entrée : 18°C / température de l'eau en sortie : 23°C.
- Puissance maximale par colonne: 150 W.
- Diamètre des tuyaux : 13 mm.

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Now, we are able to integrate in CATIA 3D model and release the interfaces.



## II. Needs for overall detector :

- **To validate each sub-detectors dimensions**
  - > physical simulations
  - > 3D model



On 3D model currently the gaps are respected, but :

- **Missing :**
  - sub-detectors fixations, sized according to the calculations ( + earthquake acceleration)
  - most of the services.
- **Need to study :**
  - An integration scenario : provide space and fixations for assembling tools
  - An open scenario for maintenance
  - Services, cables patch panel placeholders and fixations



## III. How to manage ?

*After an update of the integration contact list and the creation of a mailing-list.*

I'm going to :

- **Write matrix interfaces** to know all interfaces.
- Send a **template of Interface Control Document (ICD)**

This document will evolve and will ask you details of :

- Sub-detectors (weight, dimensions, )
- Services (cabling, cooling, gaz )
- Preliminary integration scenario
- Integration tools
- Maintenances

-

*If there is any dimensions changed, we see directly the consequences and implications on the other sub-detectors.*

- **Collect all the informations (3D model, services placeholders..)**



## IV. Conclusion

Also, to progress, I need your **P**roduct **B**reakdown **S**tructure (PBS).

Certainly, it 's time to write **W**ork **B**reakdown **S**tructure (WBS)

*Many tasks must still be done*

*until the TDR.*