



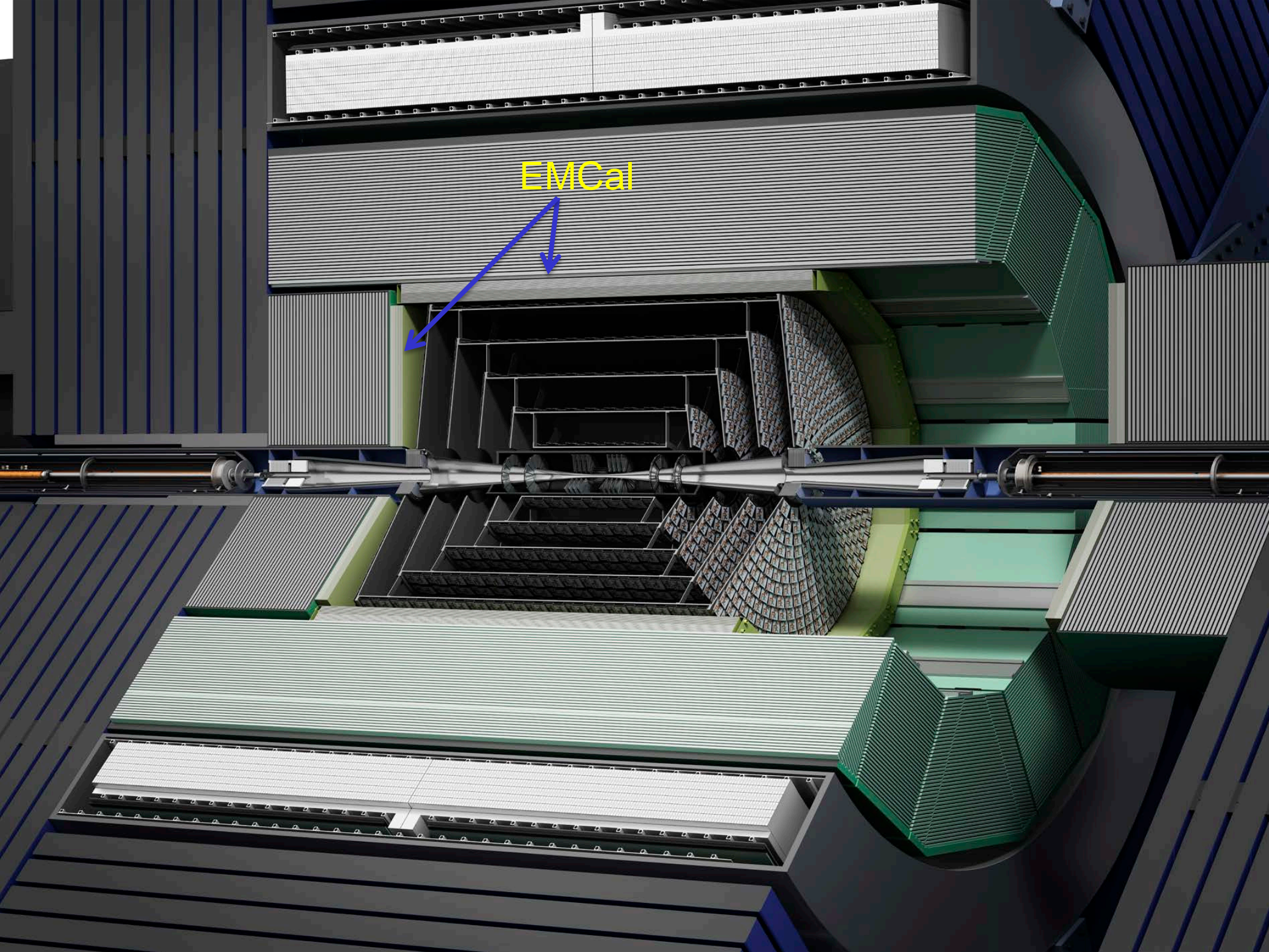
SiD EMCal Progress

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- Some context and history
- Mechanical Progress
- Beam test & major implications
- Possible new sensor design
- Multiplicity studies
- KPiX modifications

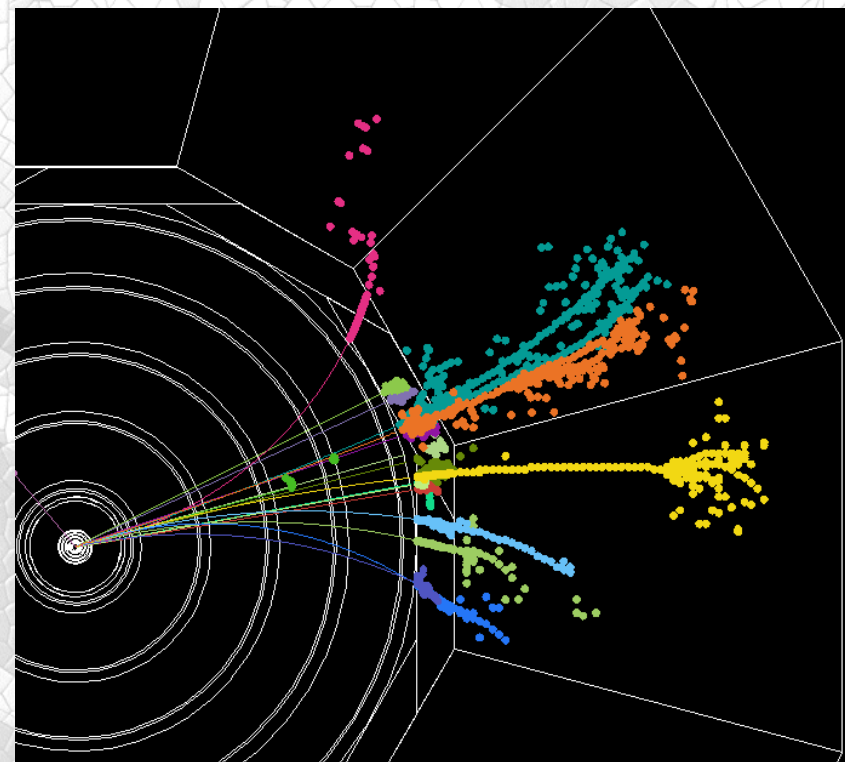


EMCal



Calorimetry- Optimized for Particle Flow

- SiD ECAL
 - Tungsten absorber
 - 20+10 layers
 - $20 \times 0.64 + 10 \times 1.30 X_0$
- Baseline Readout using
 - $5 \times 5 \text{ mm}^2$ silicon pads
- SiD HCAL
 - Steel Absorber
 - 40 layers
 - $4.5 \Lambda_i$
- Baseline readout
 - $1 \times 1 \text{ cm}^2$ RPCs
- Contender:
 - $3 \times 3 \text{ cm}$ scintillator w SiPM's

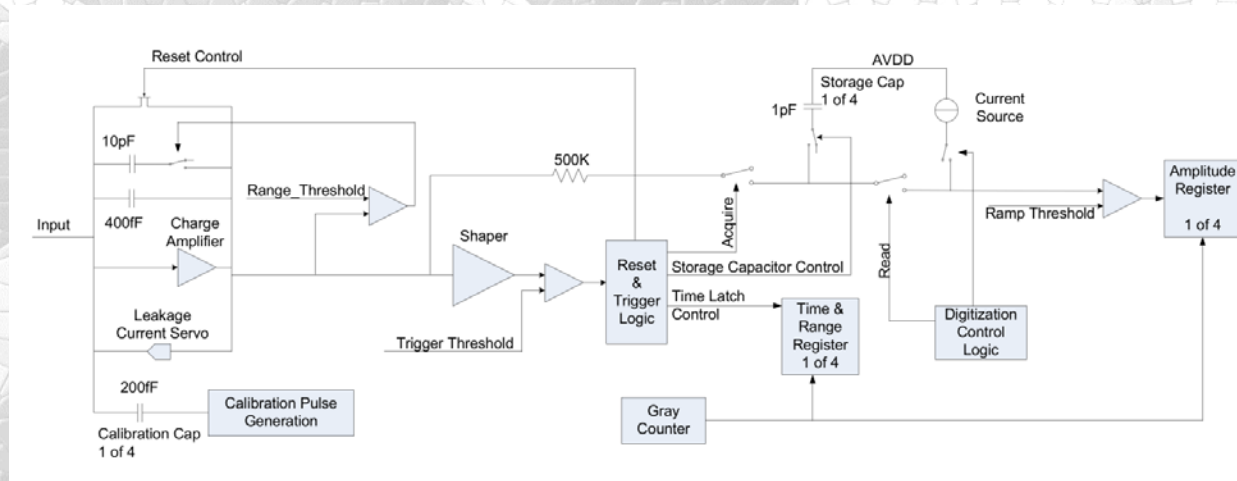
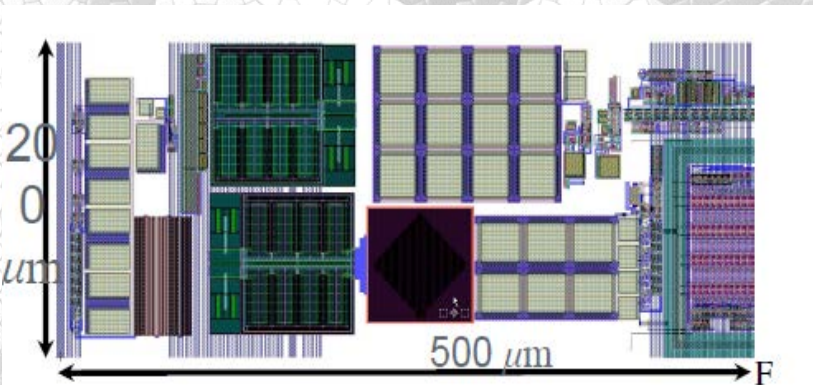


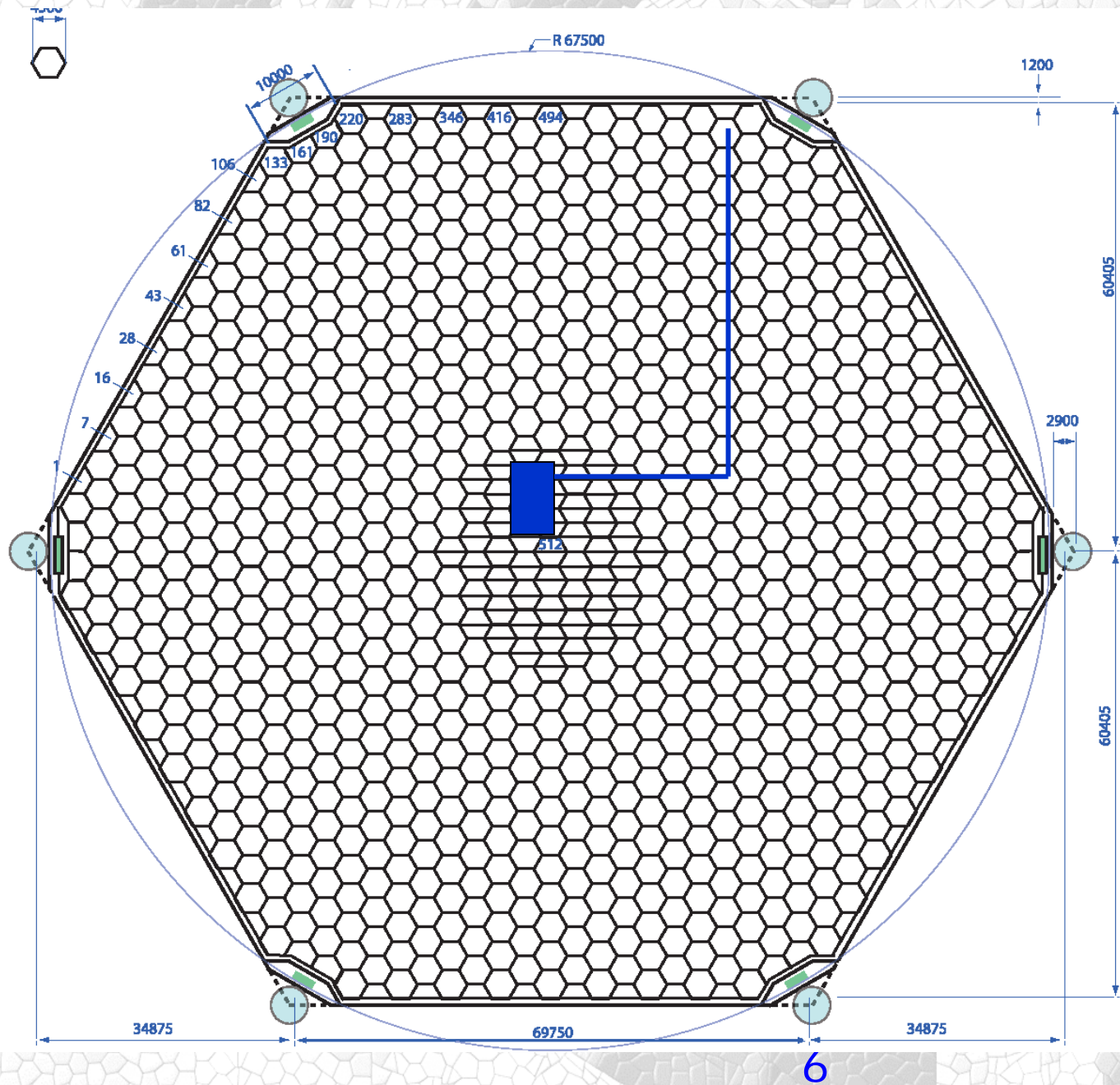
Particle flow significantly improves jets resolution by reducing contribution of hadron calorimeter resolution.



KPiX – a readout system on a chip

- A 1024 channel system to be bump bonded directly to large Si Sensors – enabling the Si Tracker and EMCal.
- Optimized for the ILC, with multi-hit recording during the train, and digitization and readout during the inter-train gap (199 ms).
- Front-end power down during inter-train gap. Mean power/channel < 20 μ W.
- Large dynamic range (for calorimetry) by dynamically switching the charge amp feedback cap.
- Pixel level trigger; trigger bunch number recorded.
- 0.15 fC noise floor
- Options for RPC readout

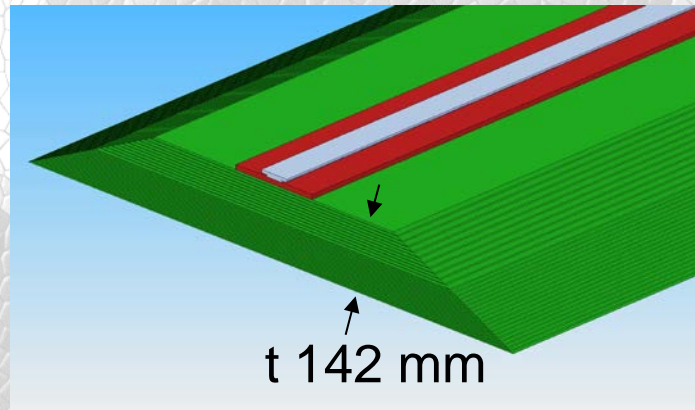
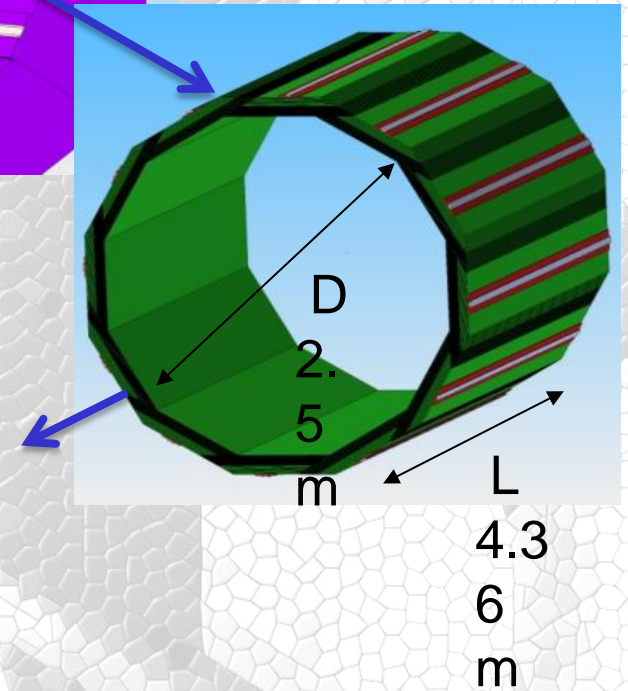
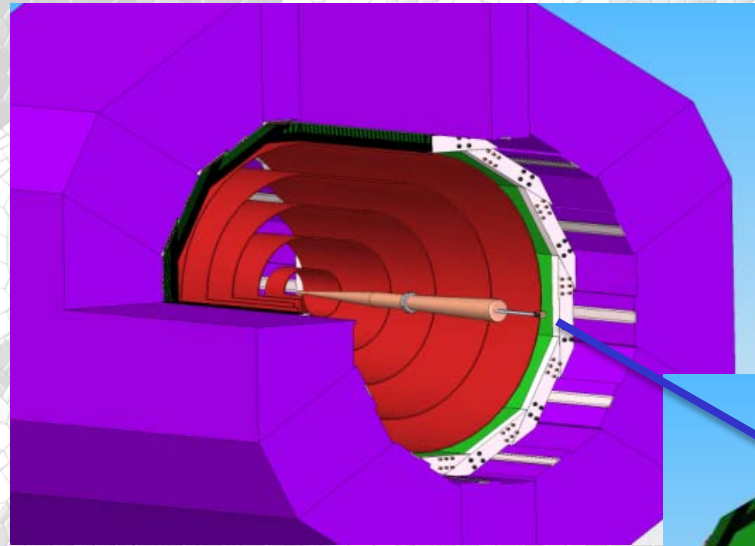




- 6 inch wafers
- 1024 13 mm² pixels
- KPiX readout is bump-bonded directly to sensor

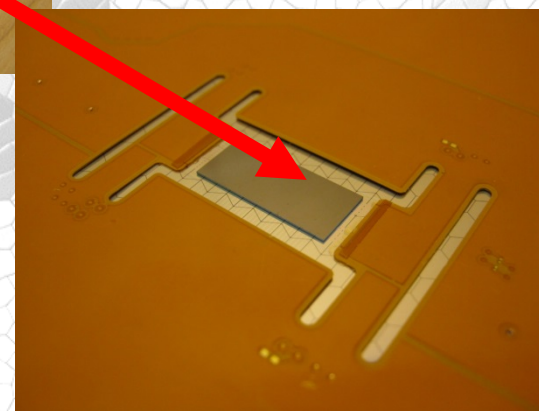
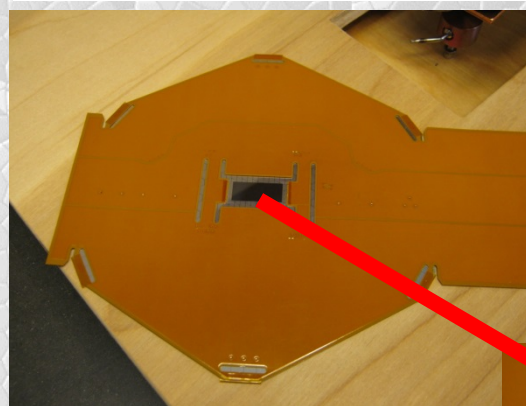
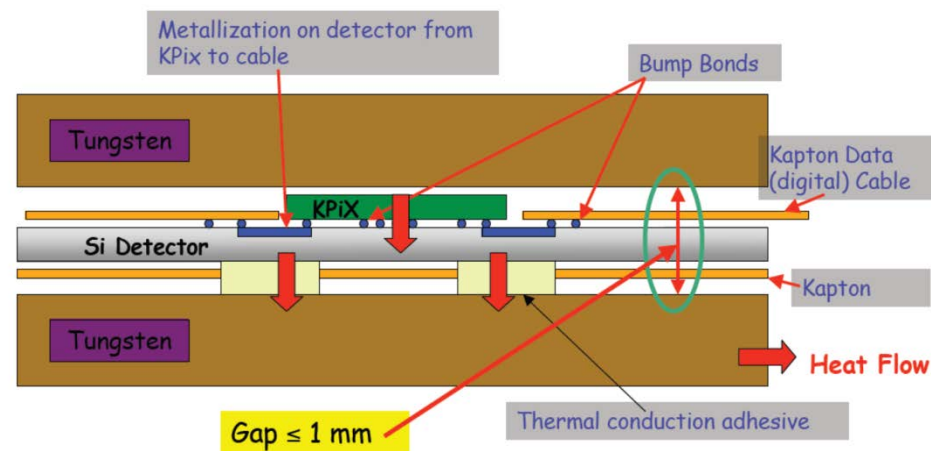
KPiX ASIC and sample trace

Compact Electromagnetic Calorimeter w 13 mm Moliere Radius



DBD version - very much pre-conceptual...

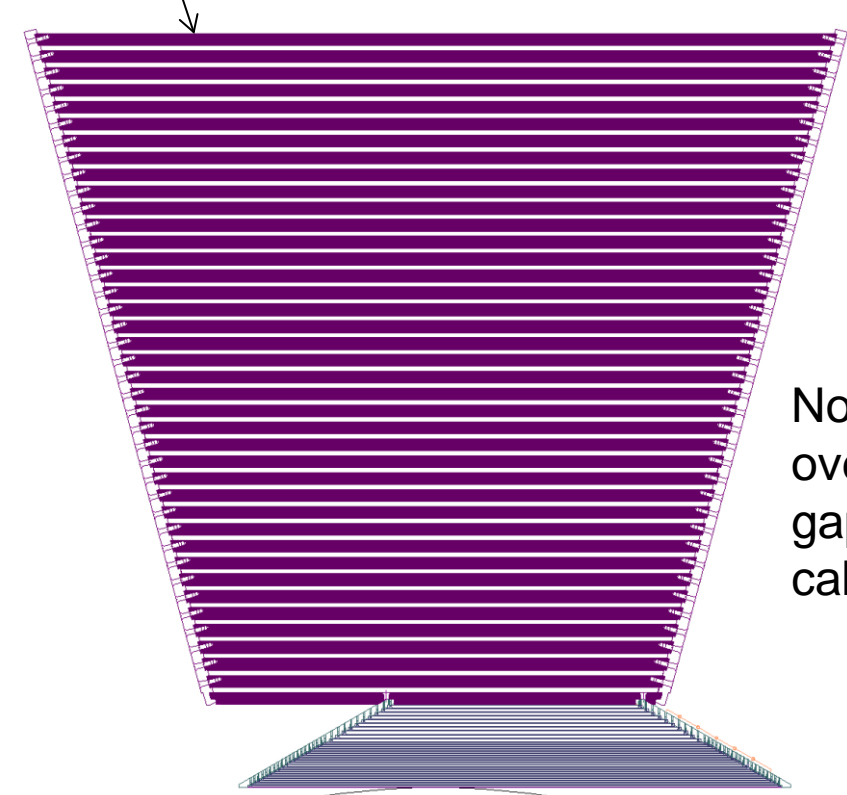
- One ECAL Si sensor
- KPiX and cable bump-bonded to the sensor
- ~1 mm gap: minimize Moliere radius, keep calorimeter compact
- Tungsten plates thermal bridge to cooling on edge



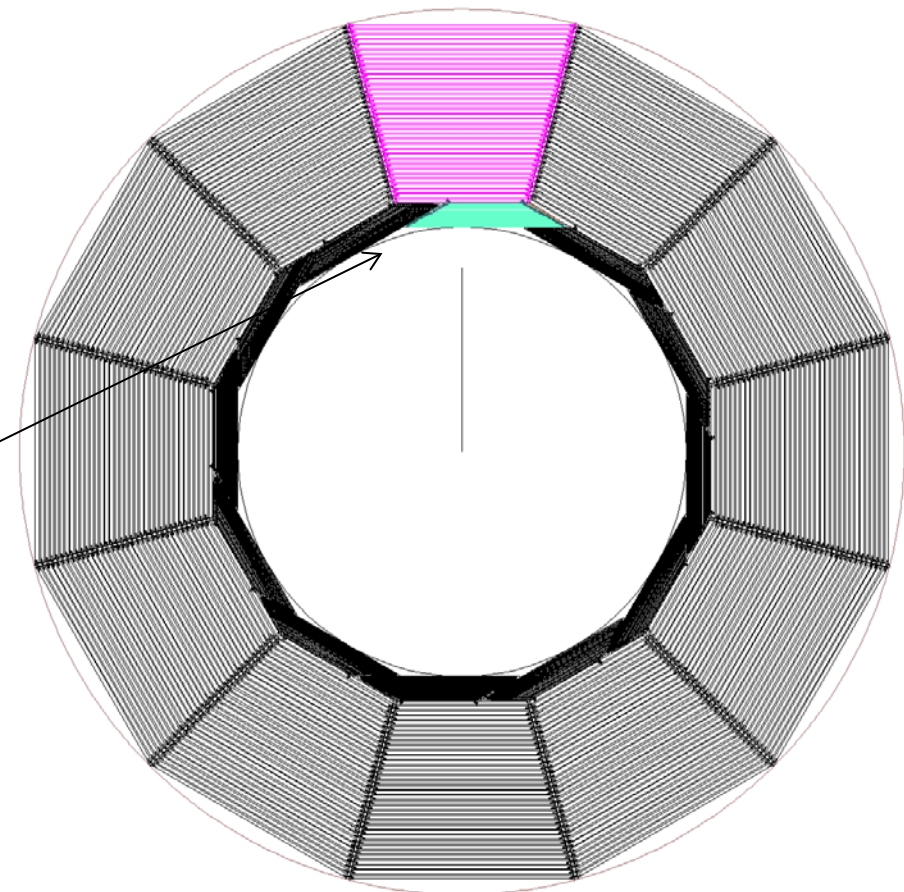
ECAL module is built on first layer of HCal

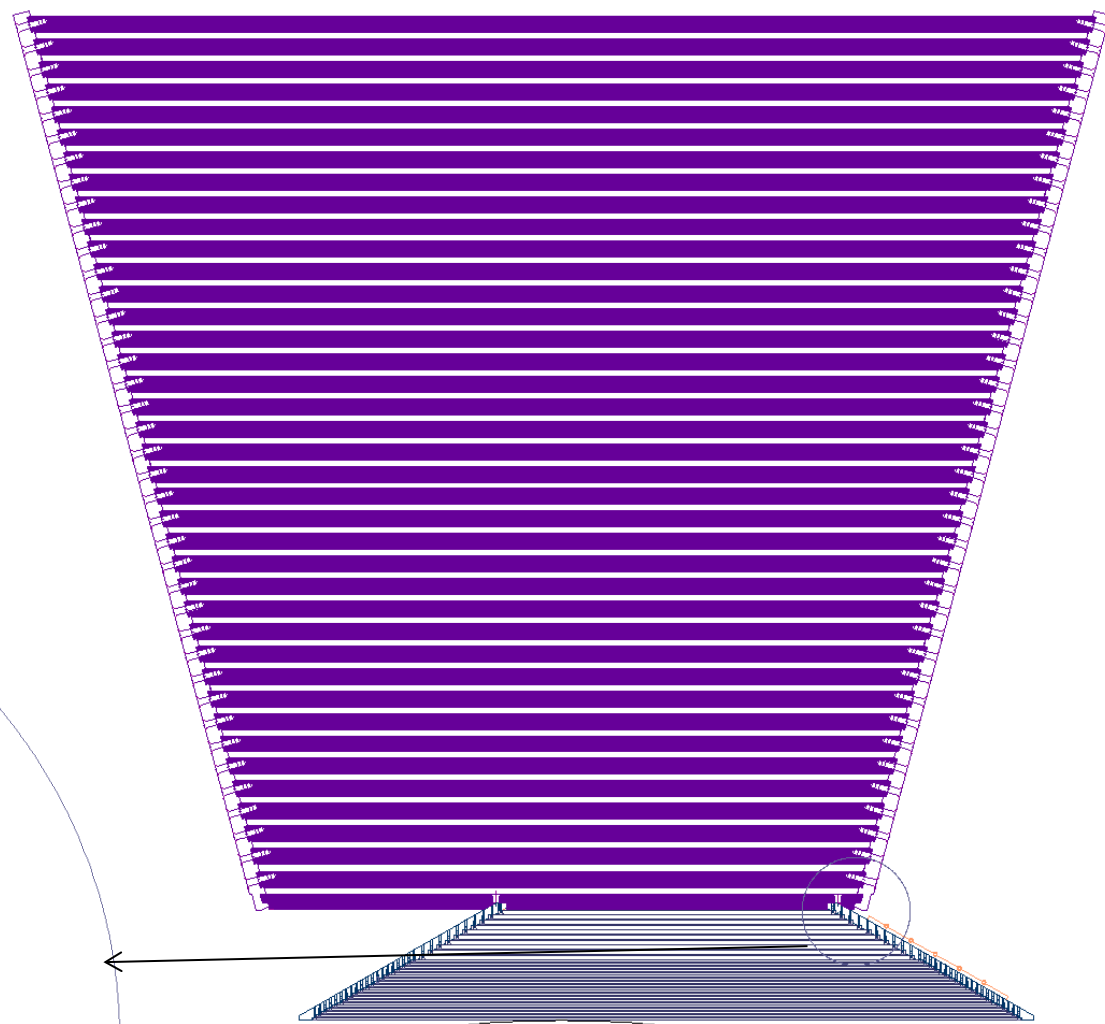
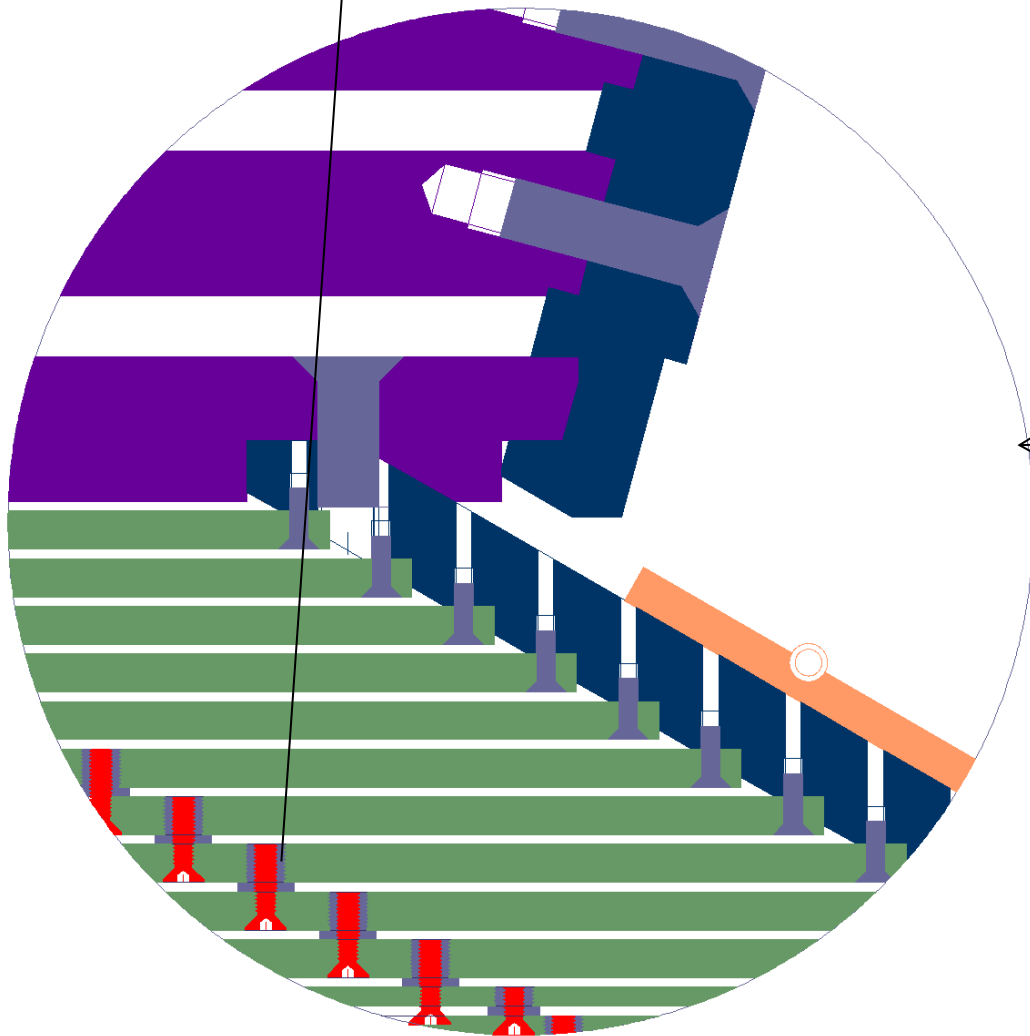
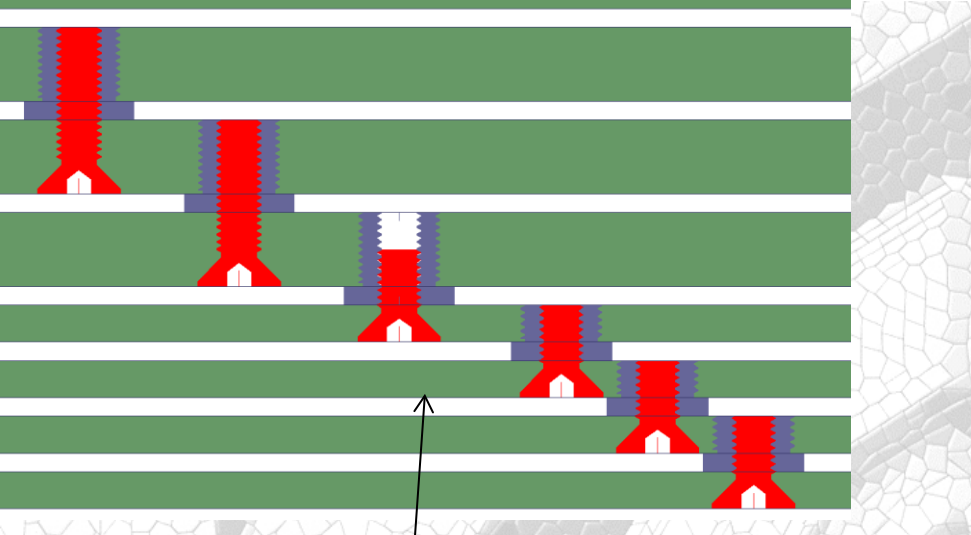


HCal module supports ECAL module

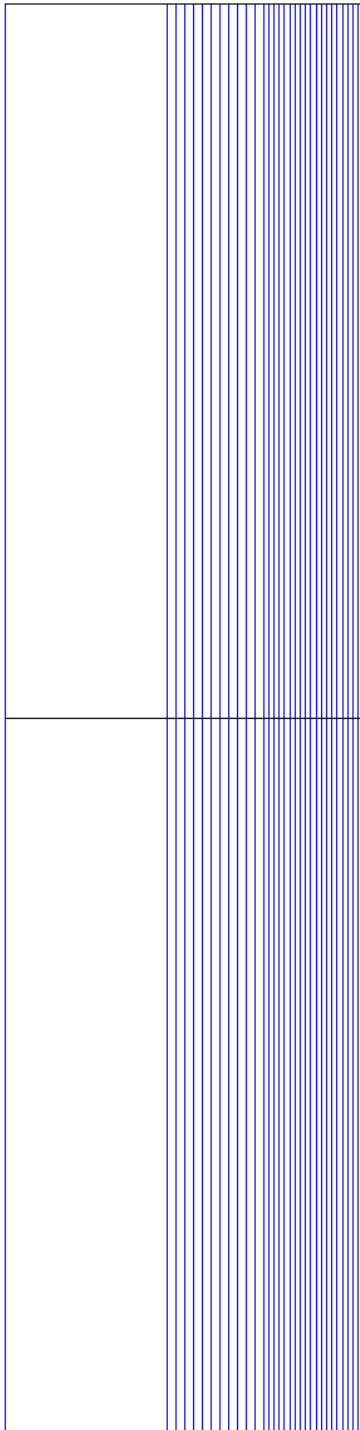


Note module overlap: No gaps; service cables at ends.





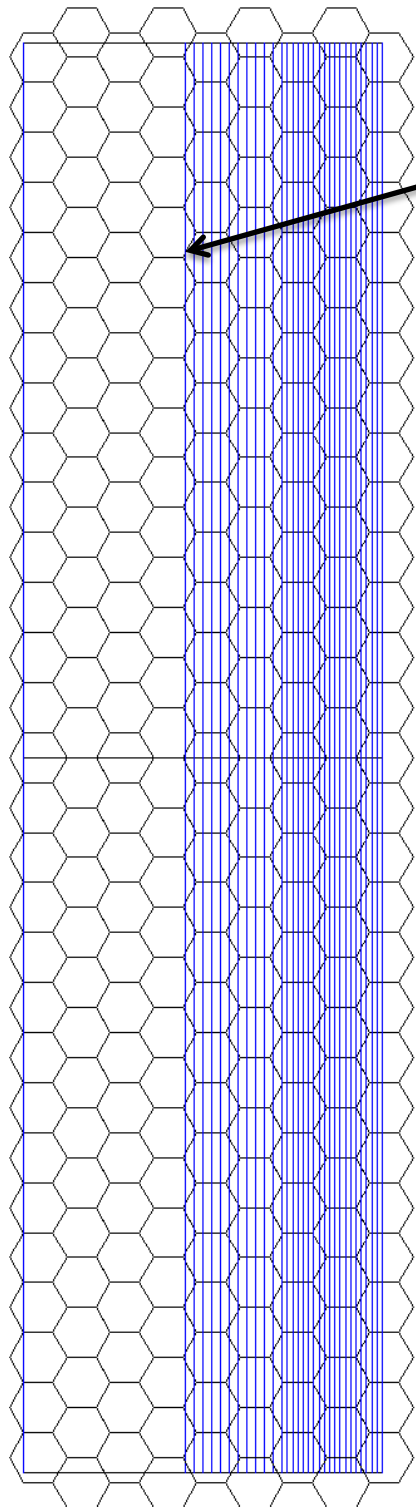
- HCal plates supported by interlaced grooved straps
- EmCal plates screwed to support plates tied to inner Hcal plate. Inner Hcal plate “belongs” to EMCal module.
- Tungsten plates tied to each other with plausible screws and spacers



Tiling Issues

Top view of stack of W plates
Left edge aligned
Note range of widths.

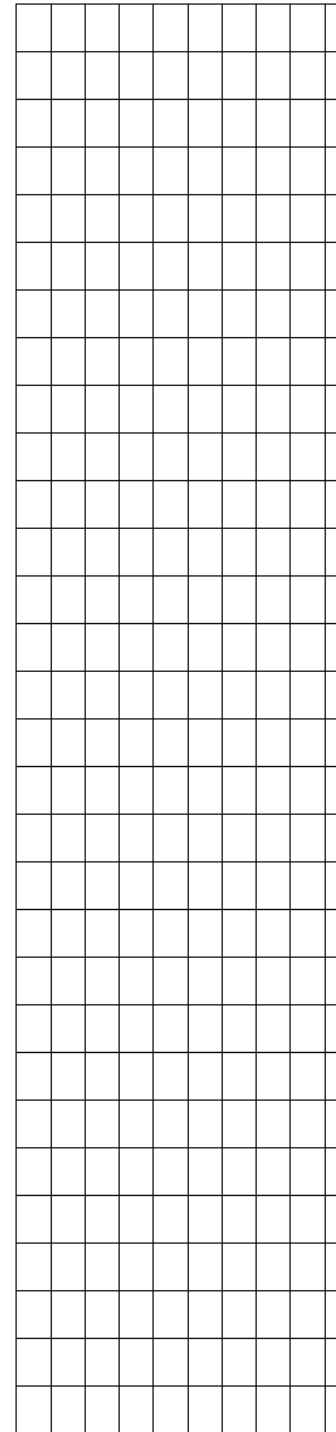
This makes efficient tiling
challenging.



Pre-conceptual
design:

Worry about tiling
later!

(Hexagons make
efficient use of the
wafer though...)



Next iteration:

Efficient tiling
is possible
with two
different sized
rectangles.

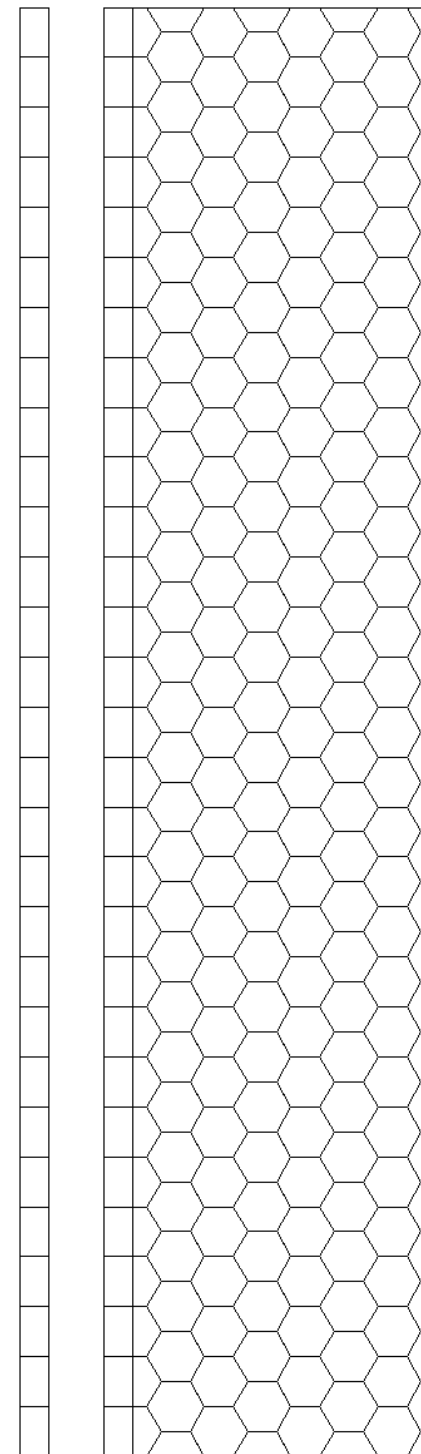
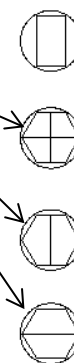
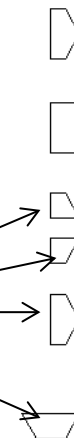
Penalty is
~30% more
wafers.

Beginning study of hybrid tiling:

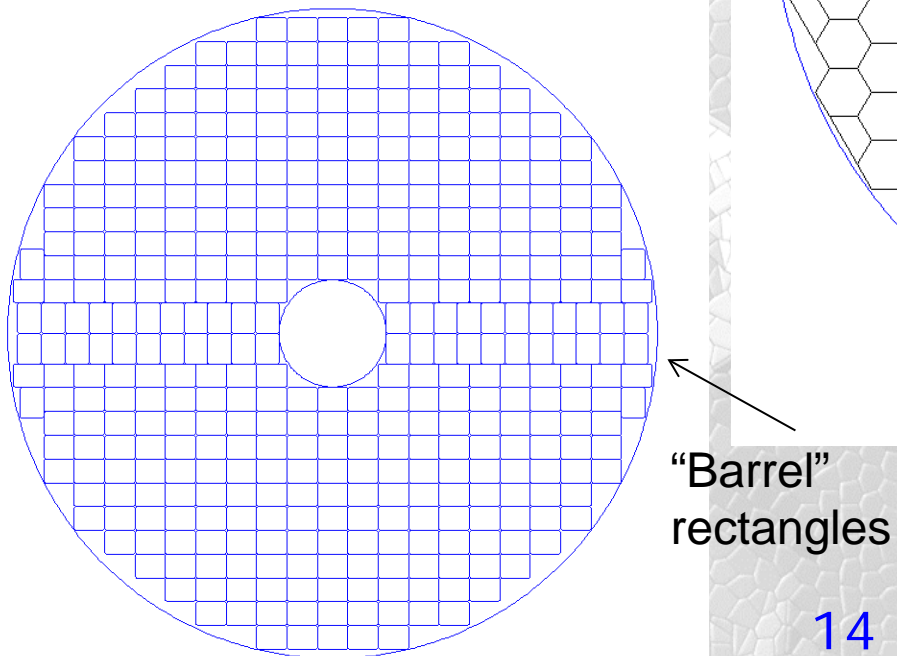
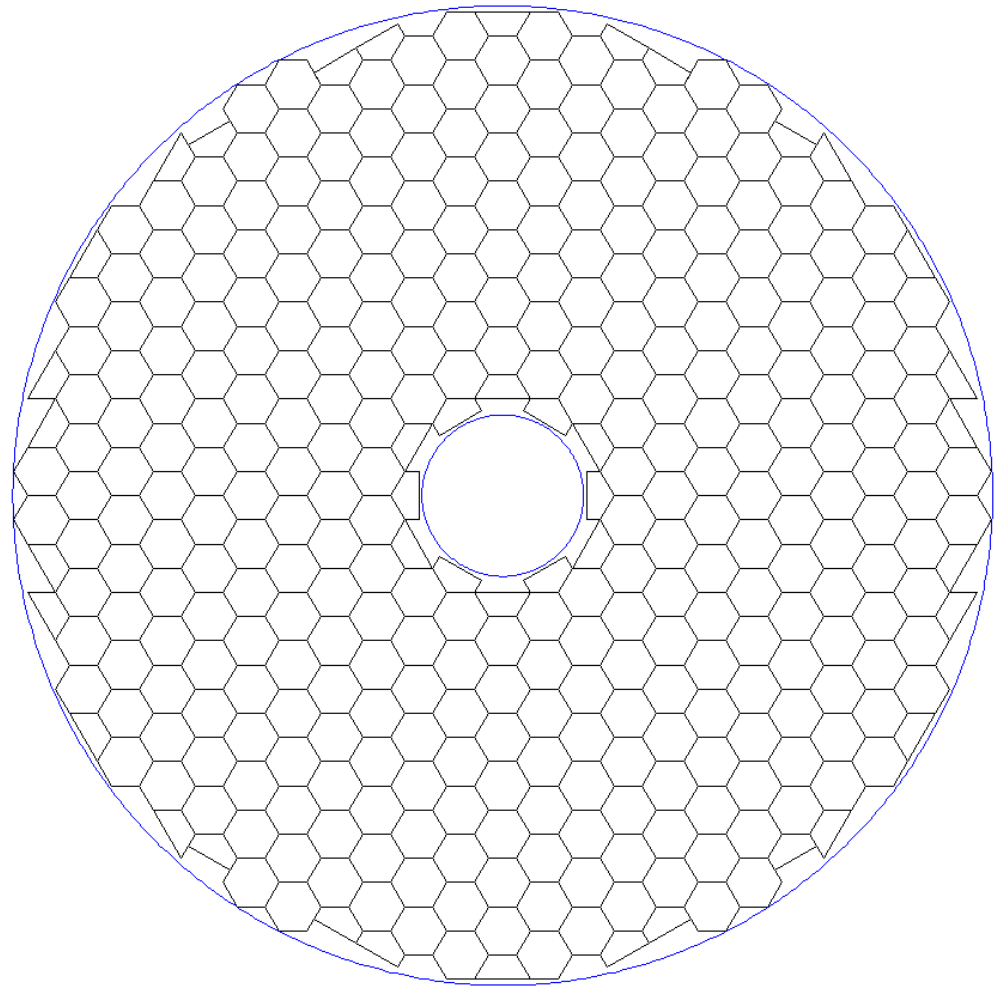
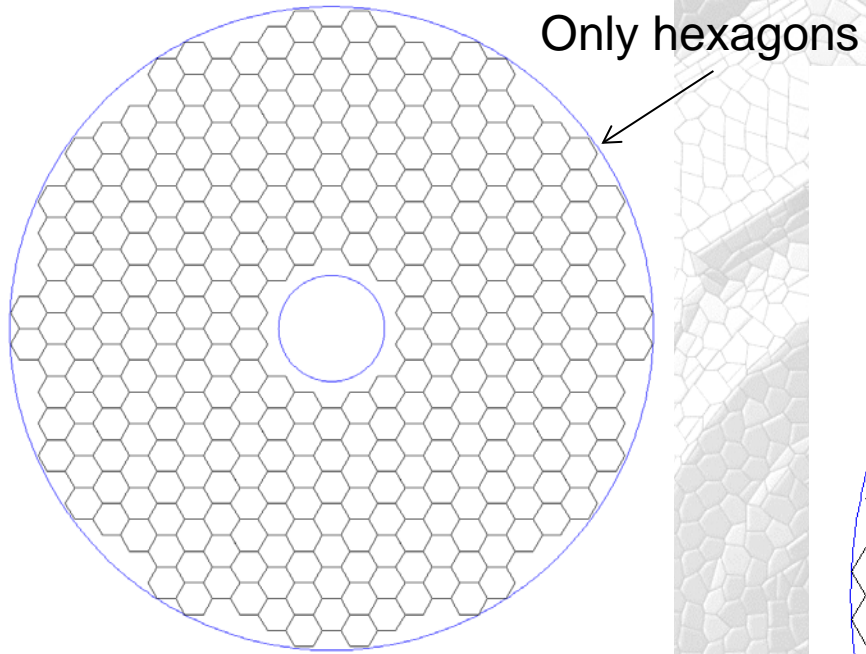
Hexagons for the field, with standard elements to fill the hexagon tiling to a large rectangle.

These elements efficiently fill a wafer.

Then fill to layer edge with rectangles.

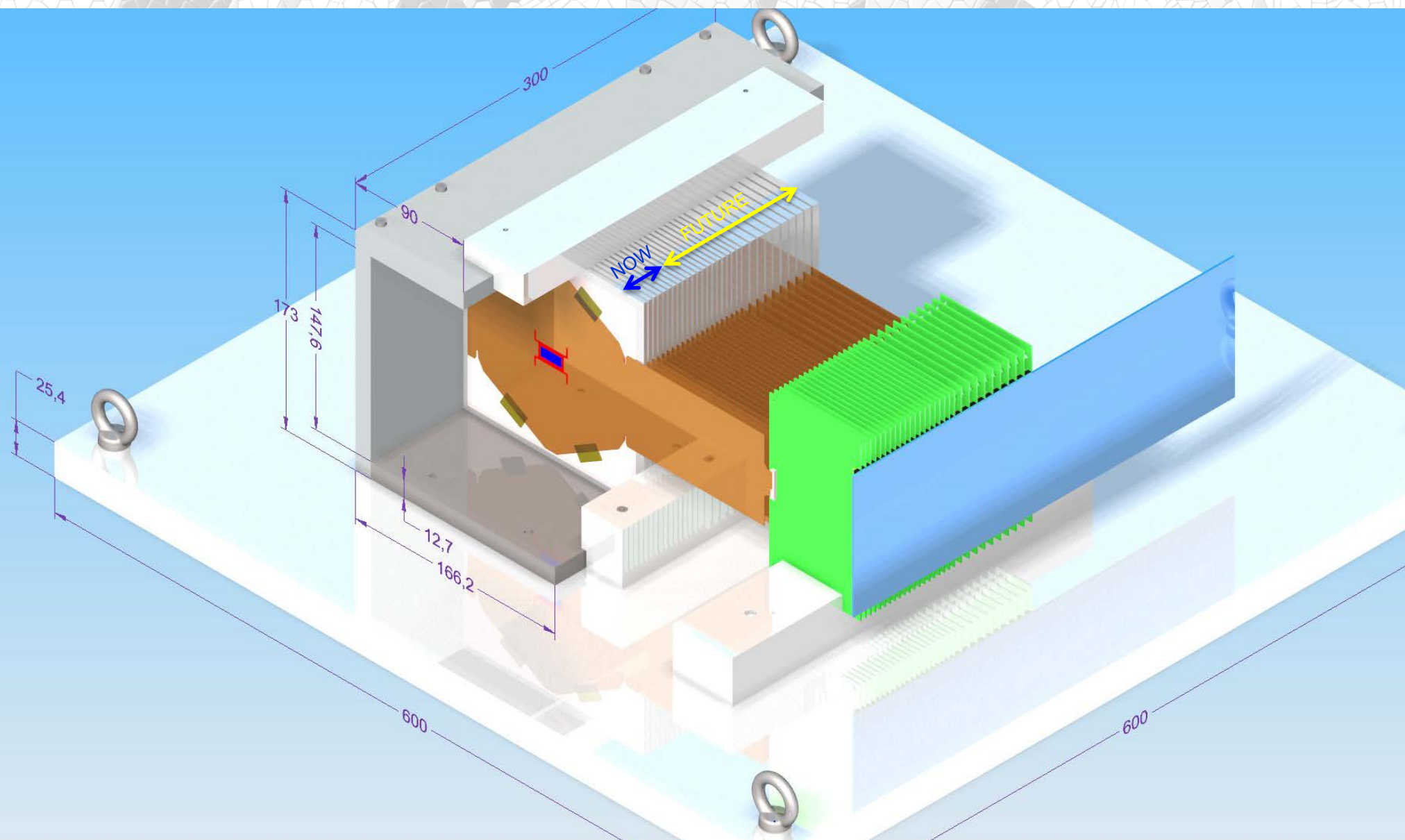


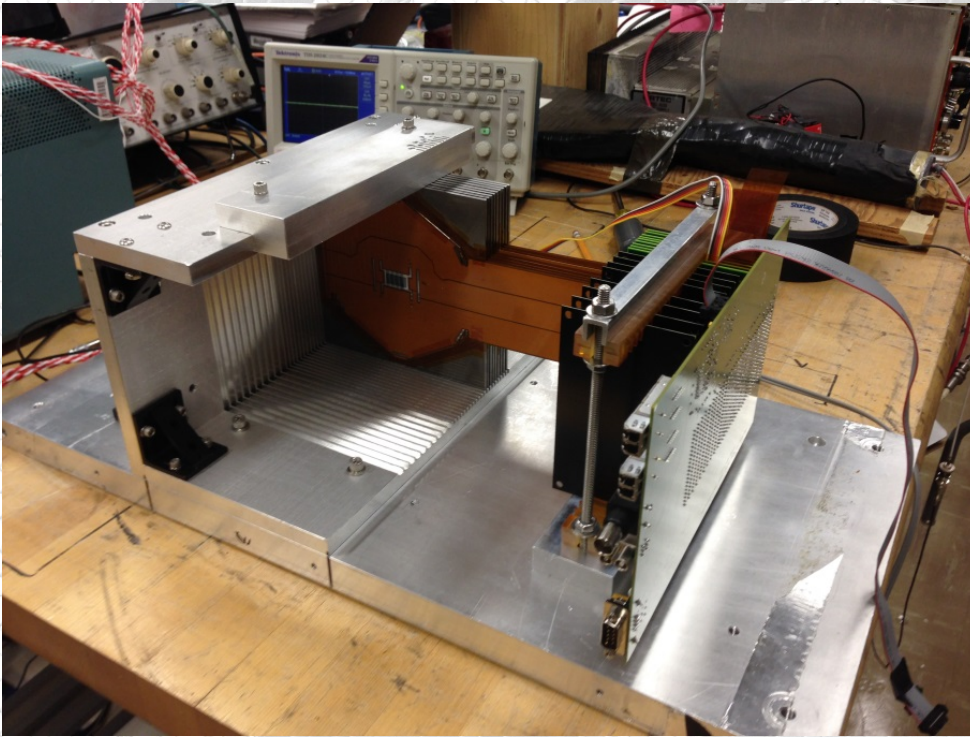
Endcap Tiling – first tries





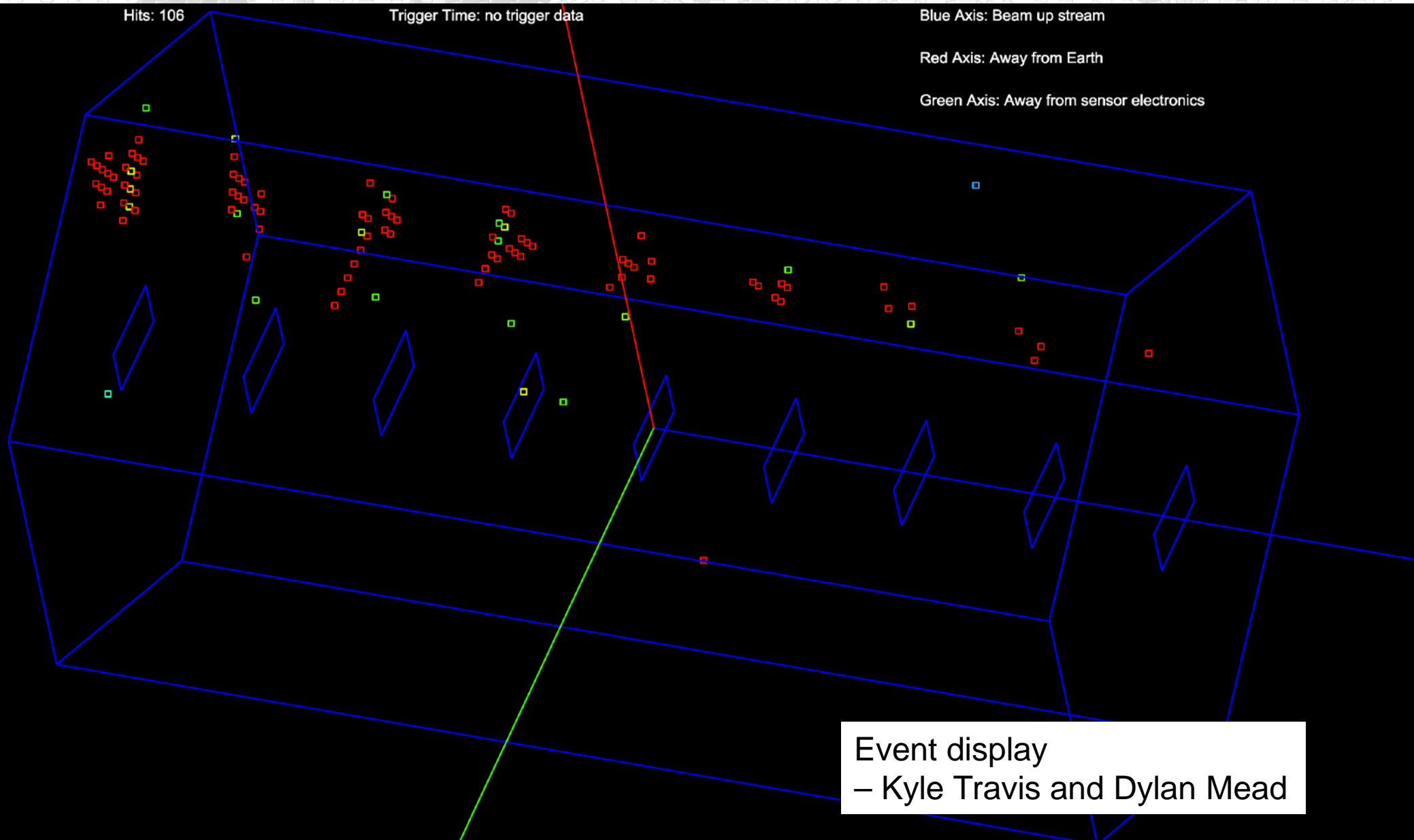
Initial test beam module for T-511
only 9 Si + 8 W layers ($\sim 6 X_0$)





- First system test EMCal sensors in SLAC End Station A beam.
- Utilized (finally!) successfully bump bonded KPix to sensor and sensor to cable.
- Uncovered issues related to many pixels triggered simultaneously. One part of solution may be on sensor:

single-electron showers



another one-electron event

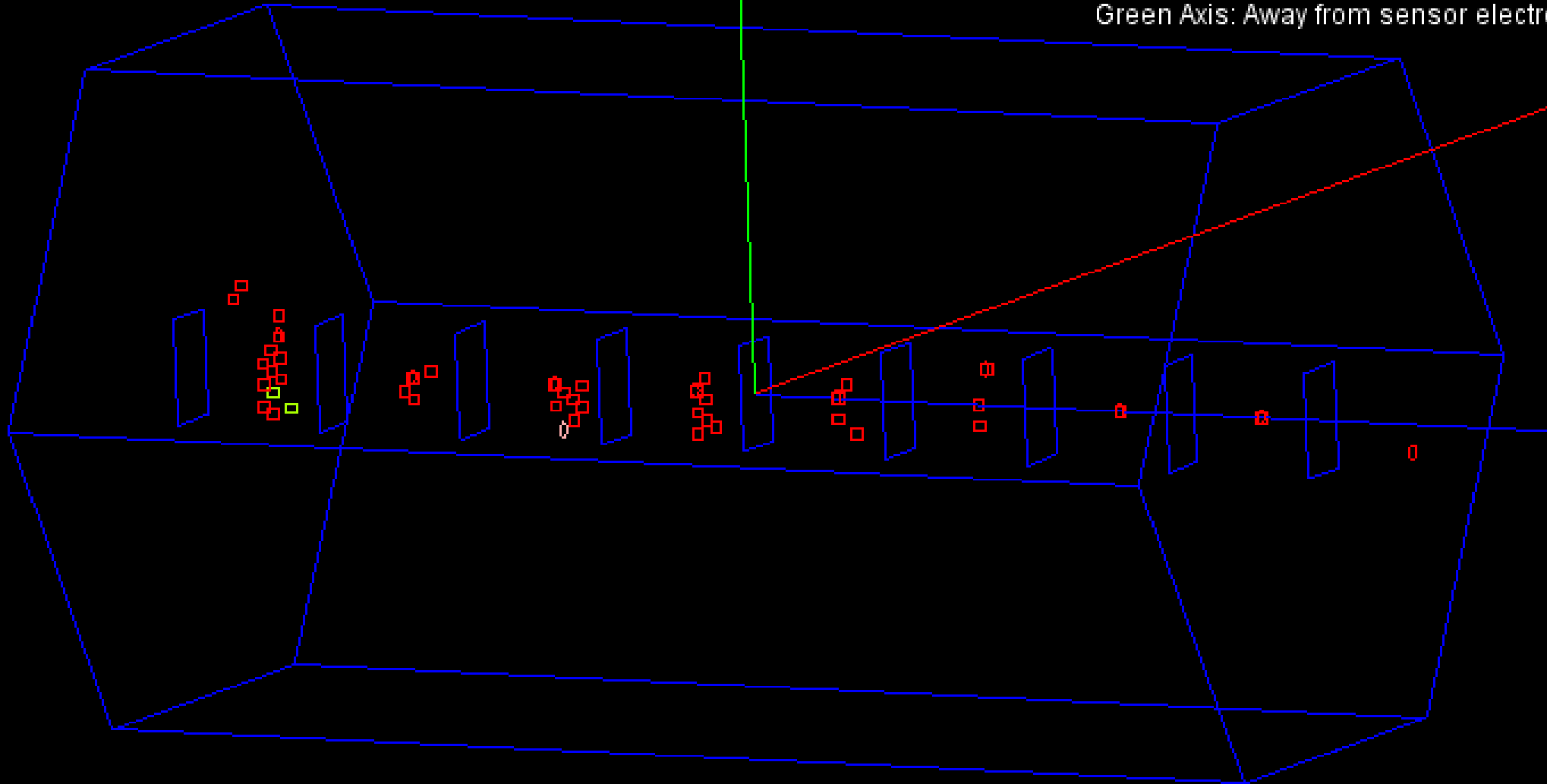
Hits: 41

Trigger Time: no trigger data

Blue Axis: Beam up stream

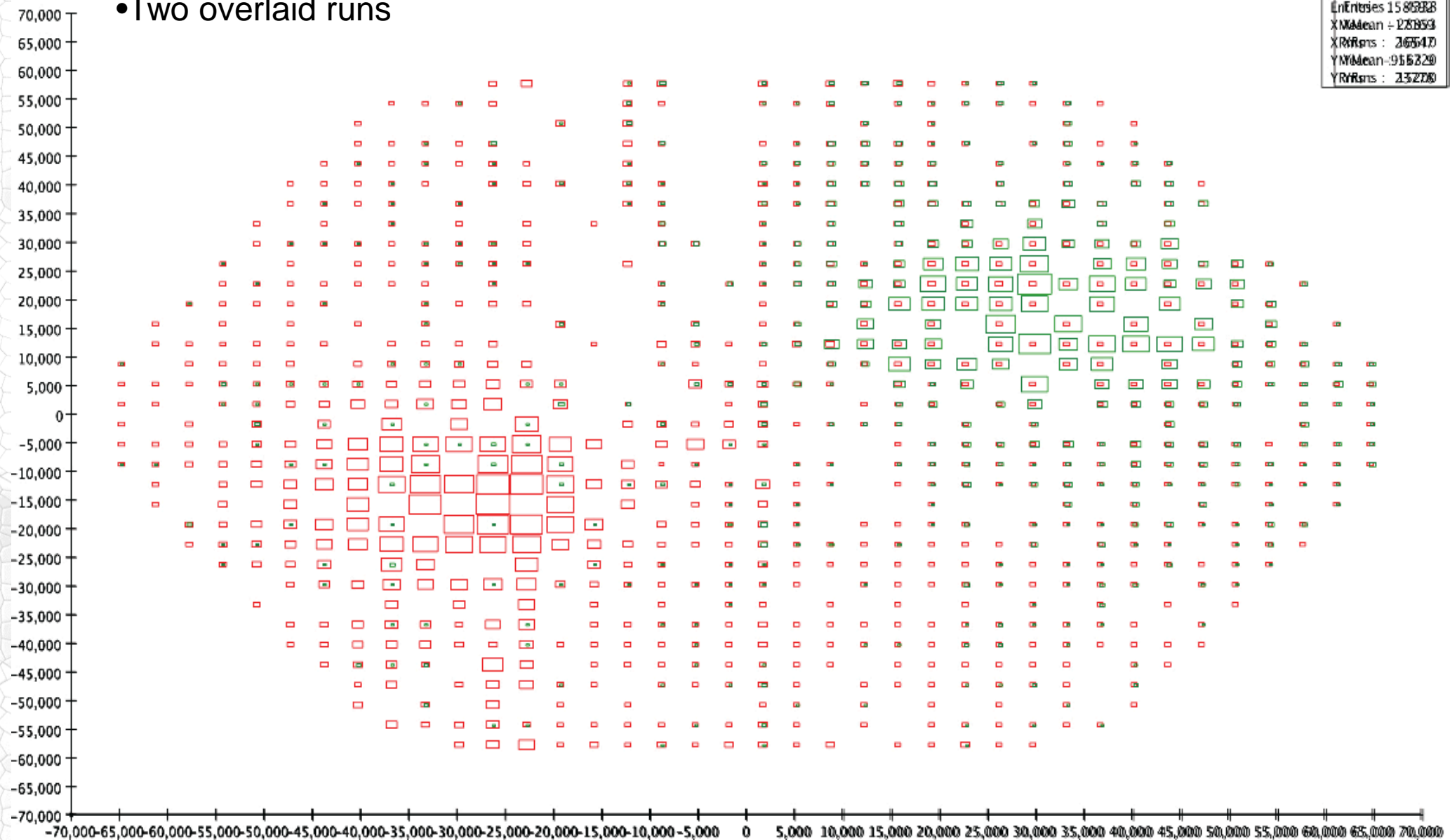
Red Axis: Away from Earth

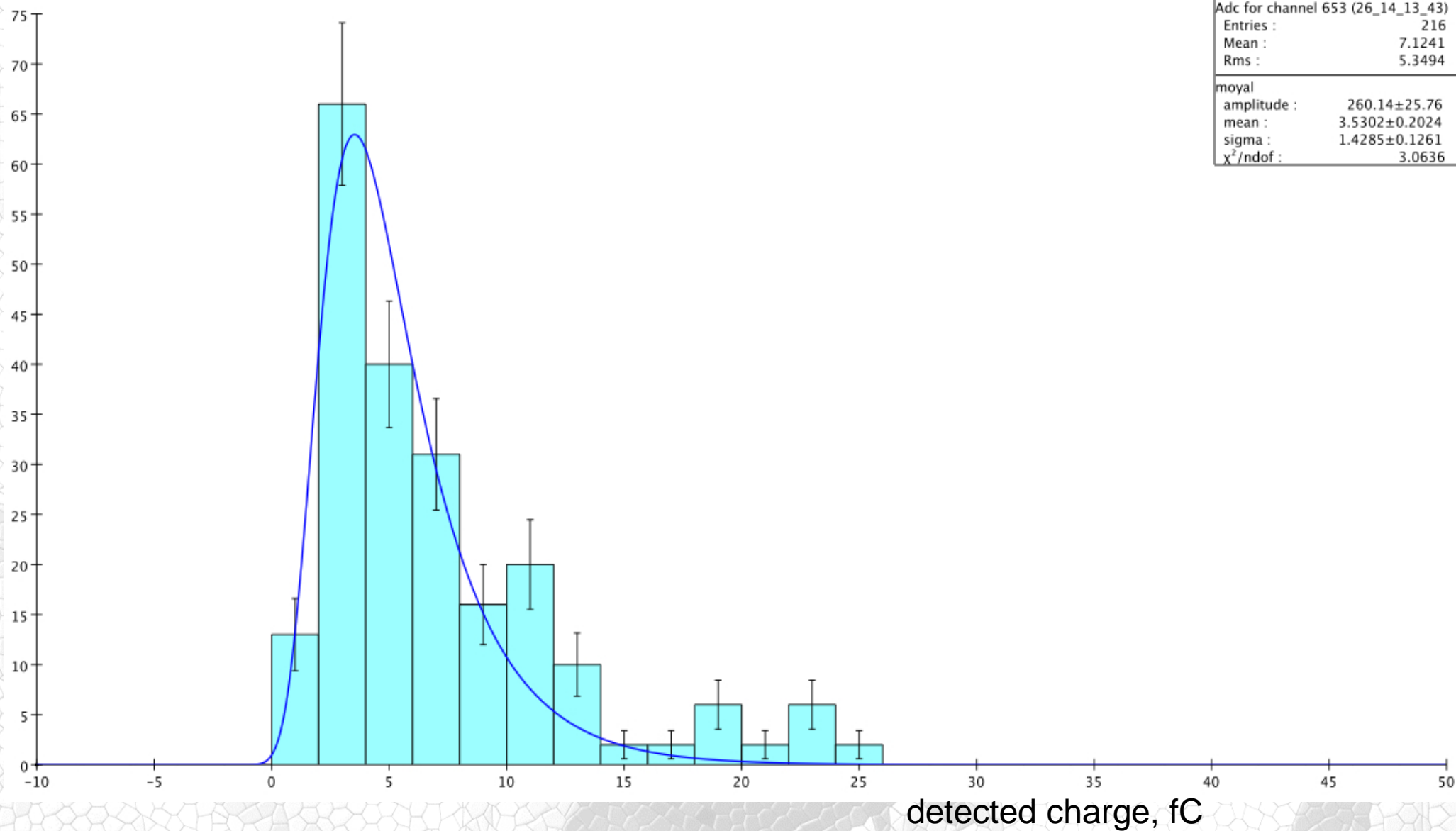
Green Axis: Away from sensor electro

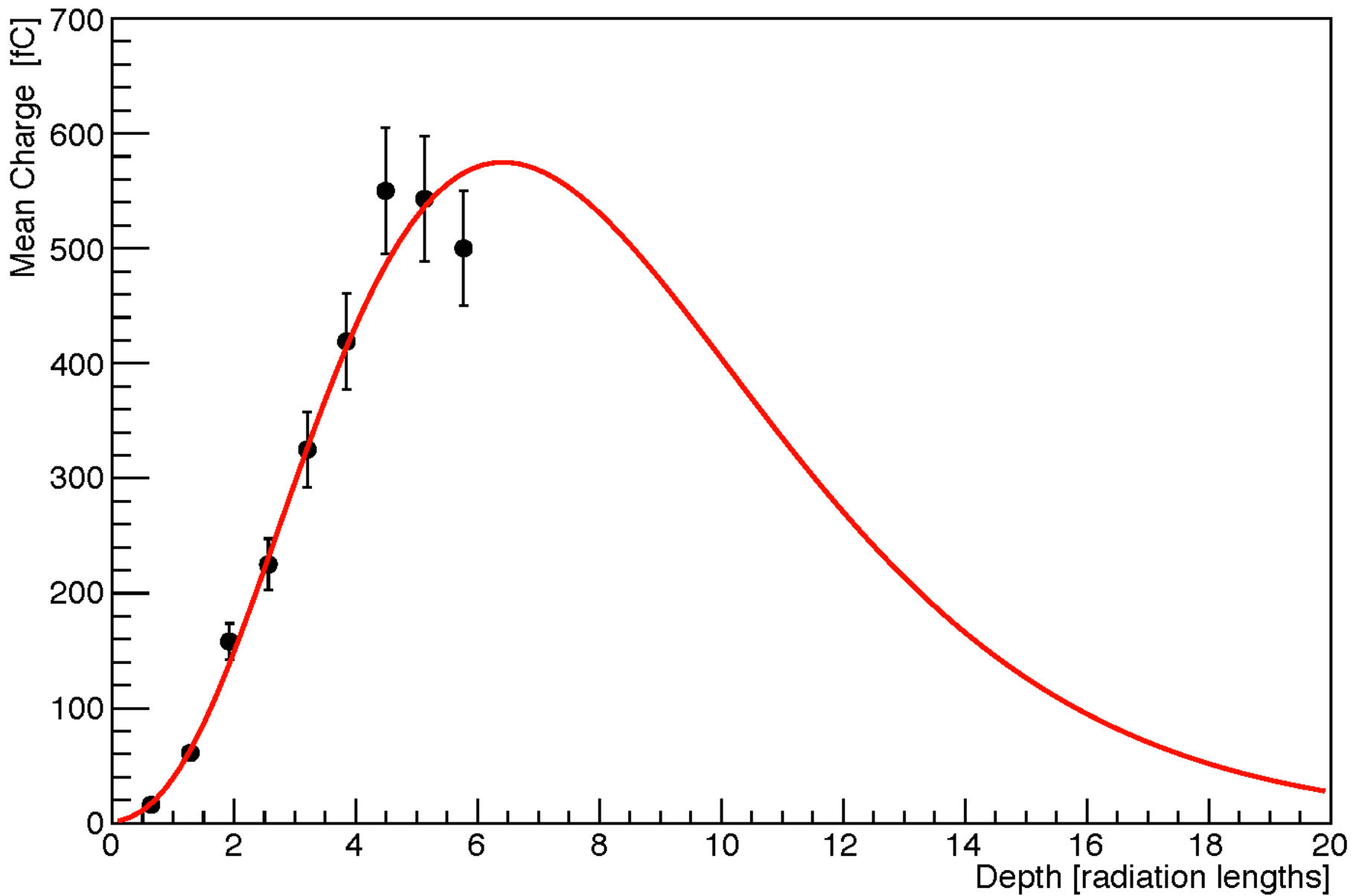


- Upstream layer
- Two overlaid runs

Hits on layer8







"monster events" with many negative amplitude and out of time hits

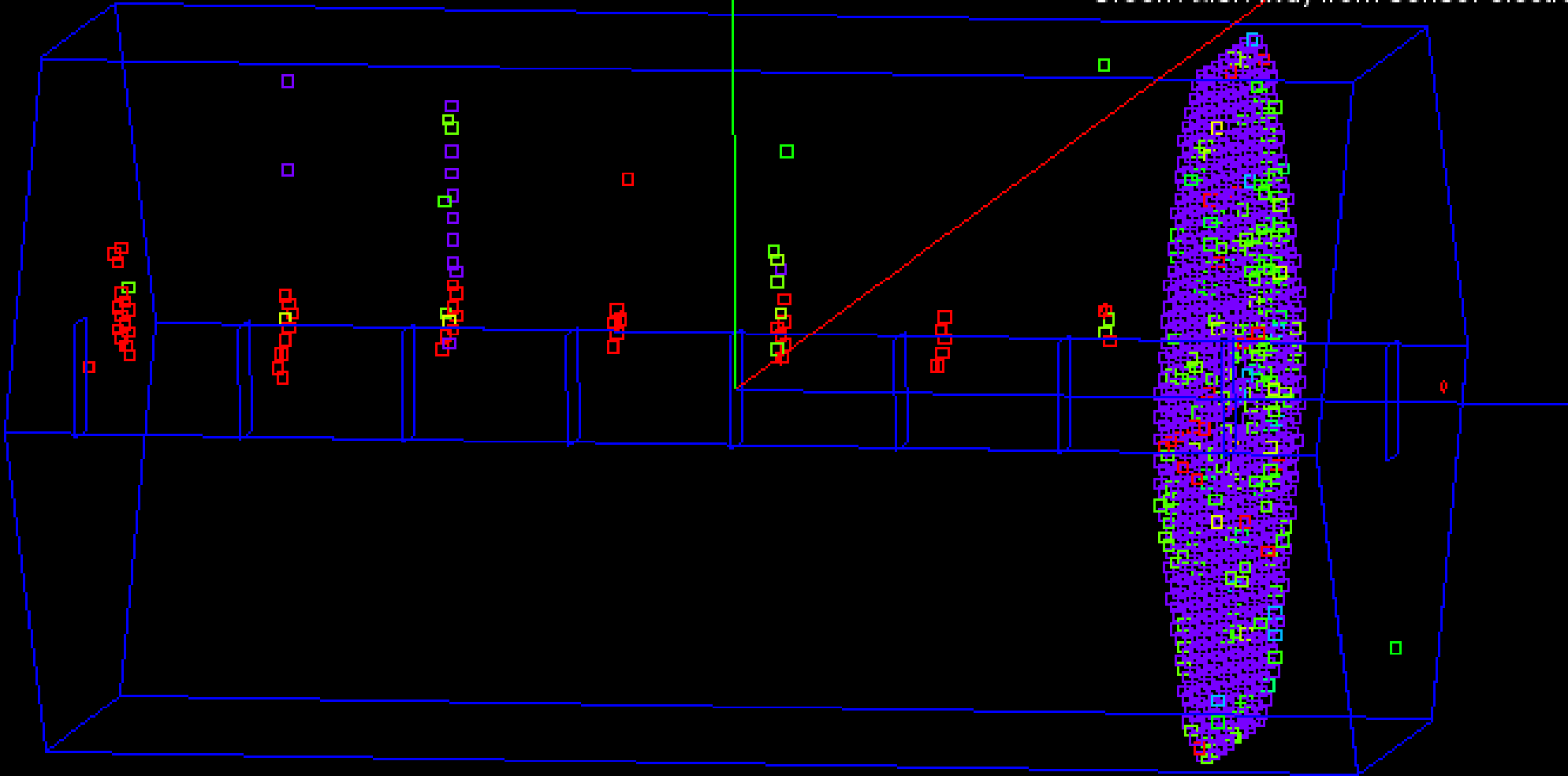
Hits: 1107

Trigger Time: no trigger data

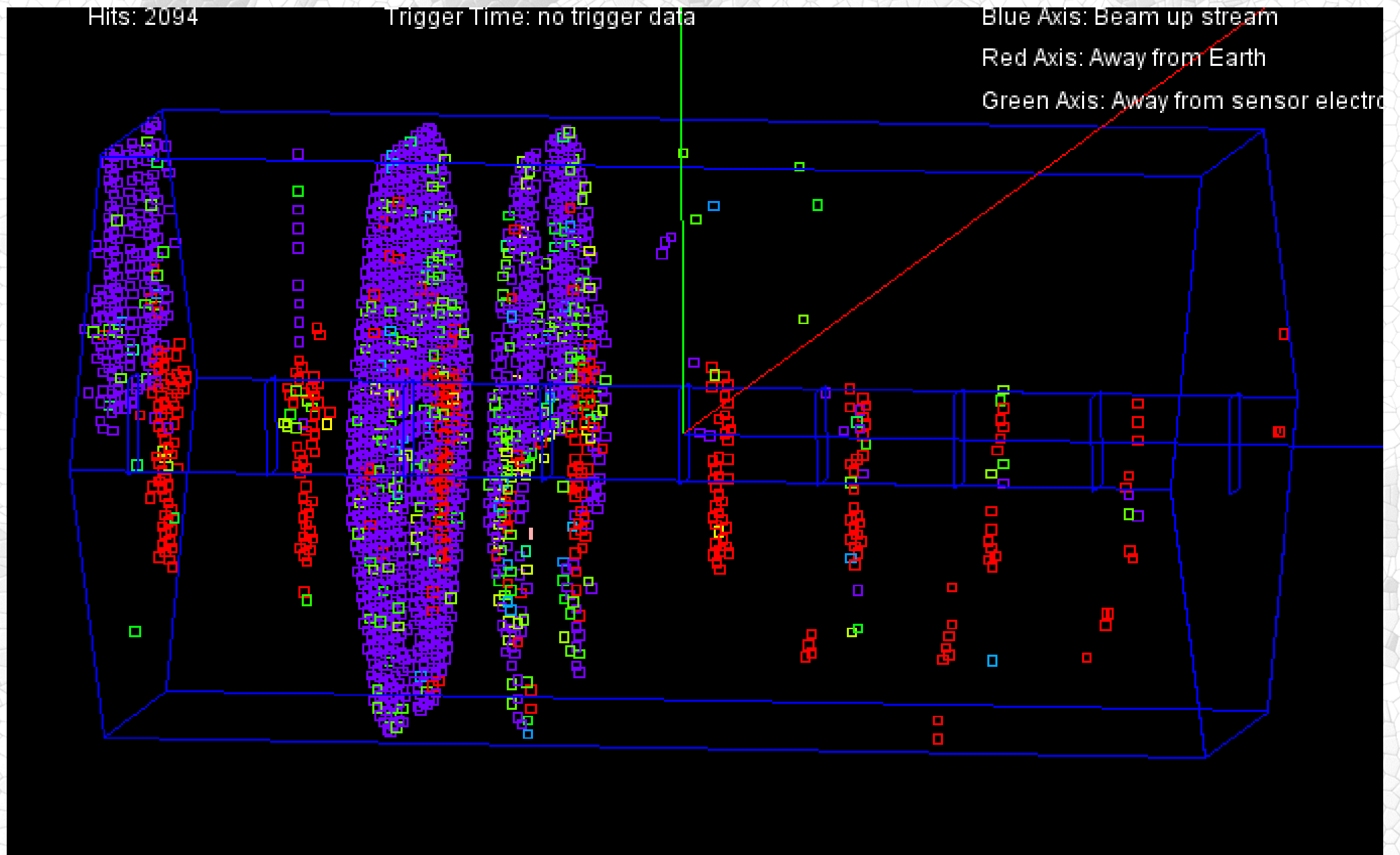
Blue Axis: Beam up stream

Red Axis: Away from Earth

Green Axis: Away from sensor electro



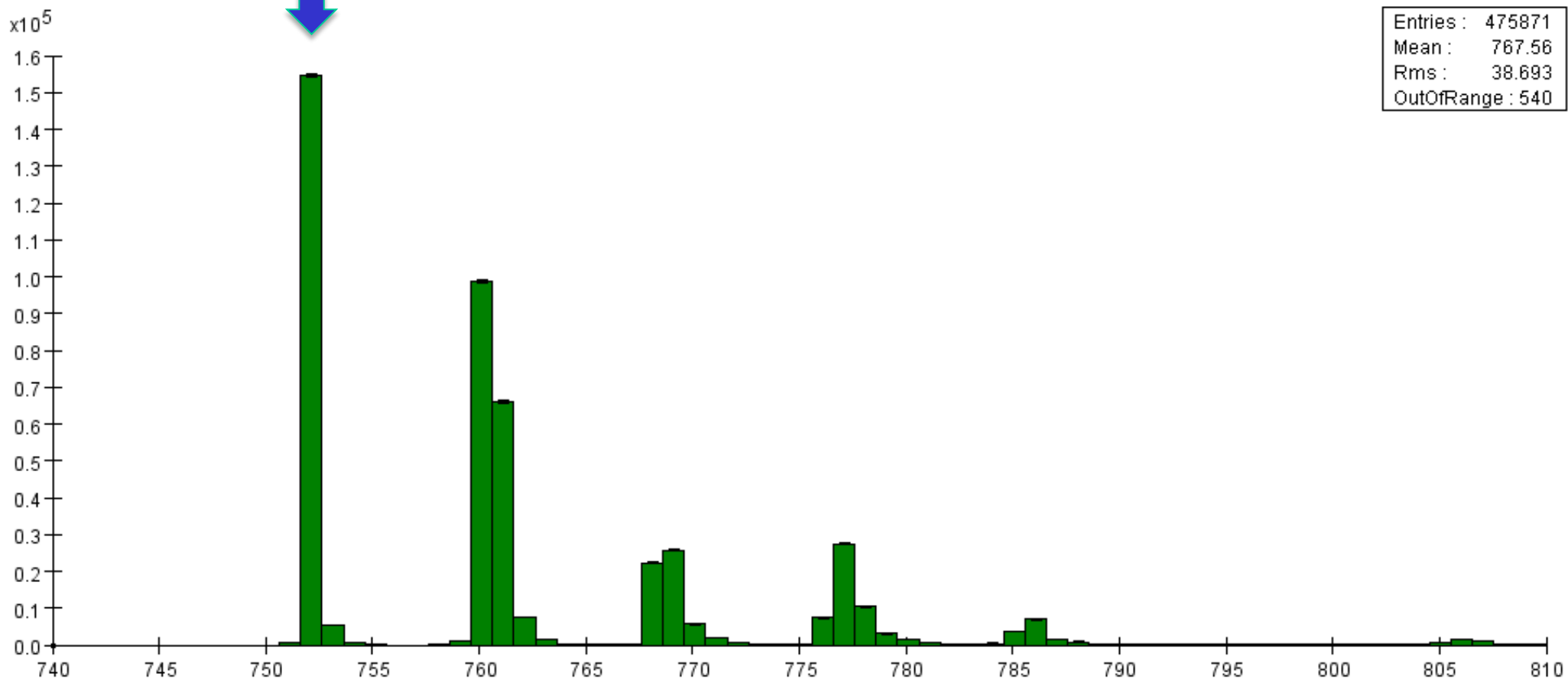
monster behavior increases with more hit pixels (multi-electrons)



beam time



histogram - negative hit times -- all layers

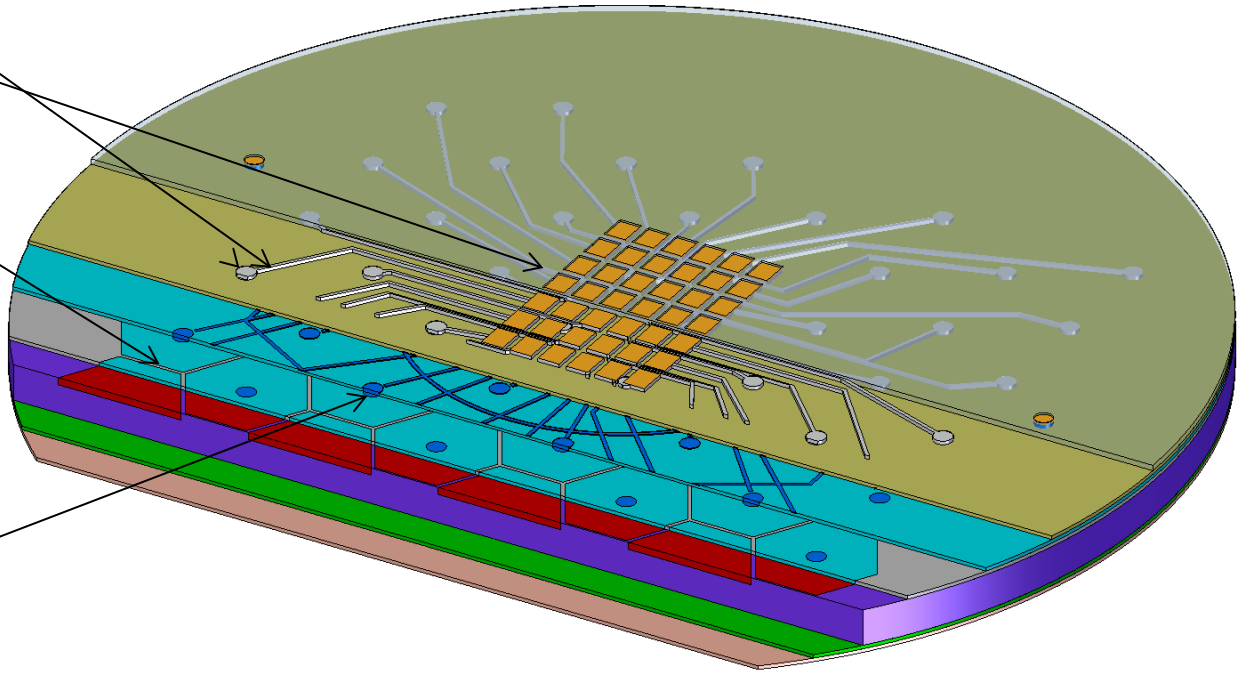


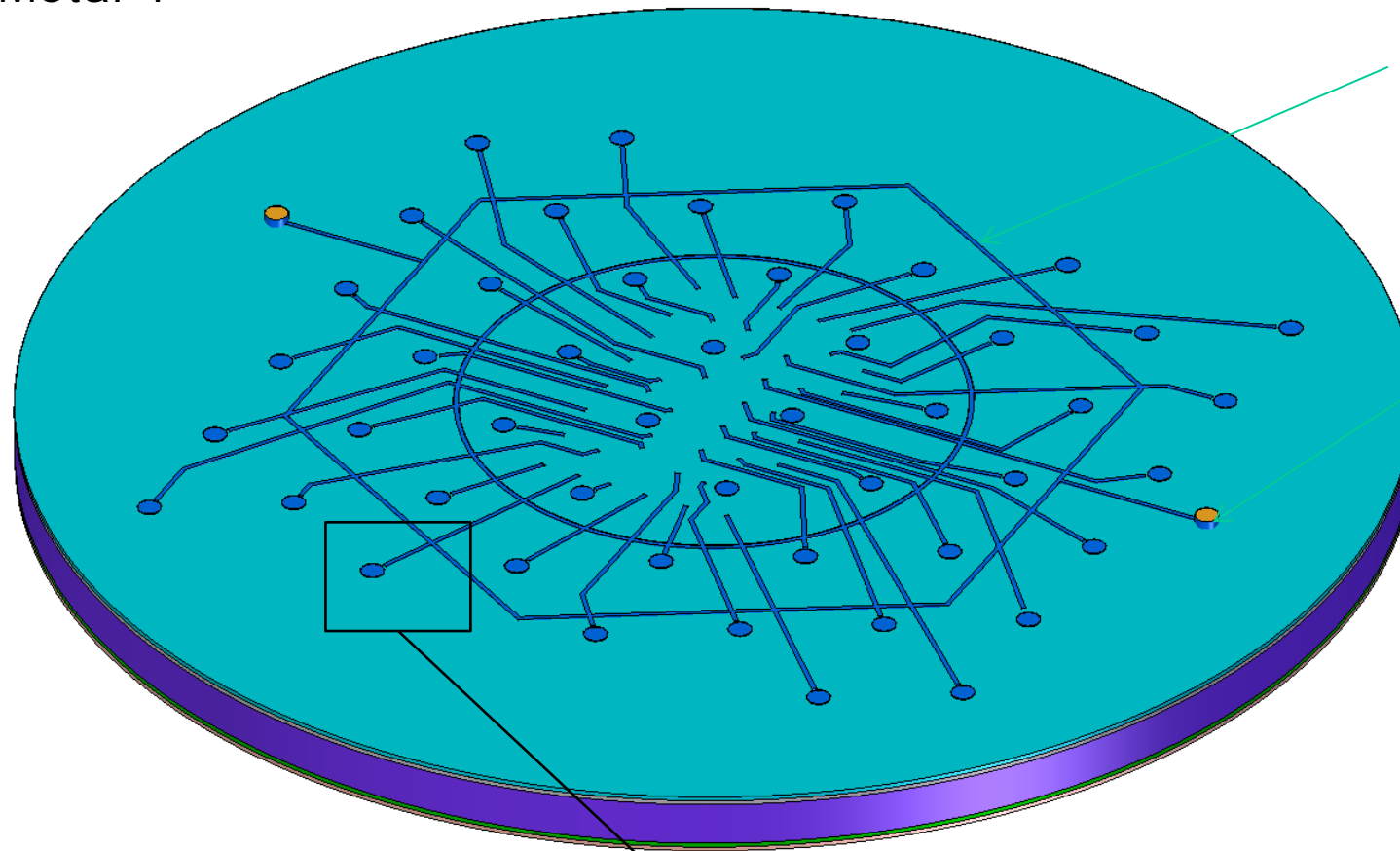
Major Lessons (so far)

- Bump bonding to sensors with AI pads can be very difficult...
 - Consider sensor foundry build final pad stack.
 - Don't dice the sensors until bonding issues are fully controlled.
- EMCal can have huge number of pixels hit simultaneously, causing synchronous disturbances as pixels reset...Problem understood, small changes in KPiX design.
- Sensors with ROC's can have issues with parasitic couplings...

In present design, metal 2 traces from pixels to pad array run over other pixels: parasitic capacitances cause crosstalk.

New scheme has "same" metal 2 traces, but a fixed potential metal 1 trace shields the signal traces from the pixels.



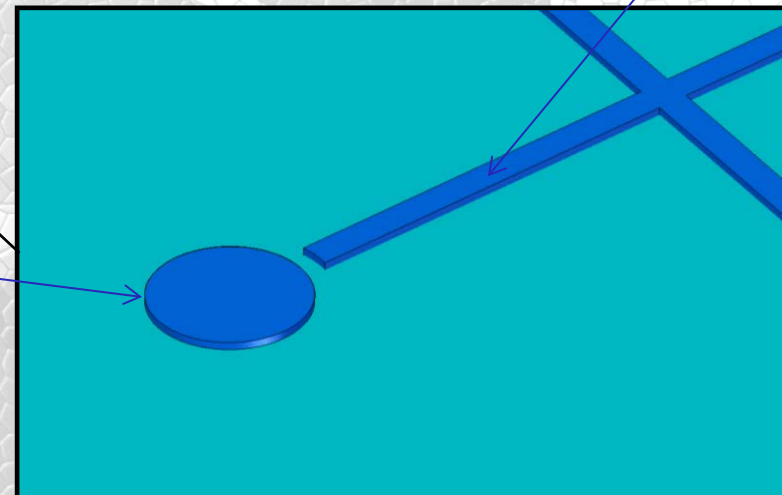


All shield traces are tied together, and brought to a metal 2 pad.

Shield trace running under Metal 2 signal trace.

connection of implant to metal 2 trace to pad.

Probably will be tested in next sensor prototype.

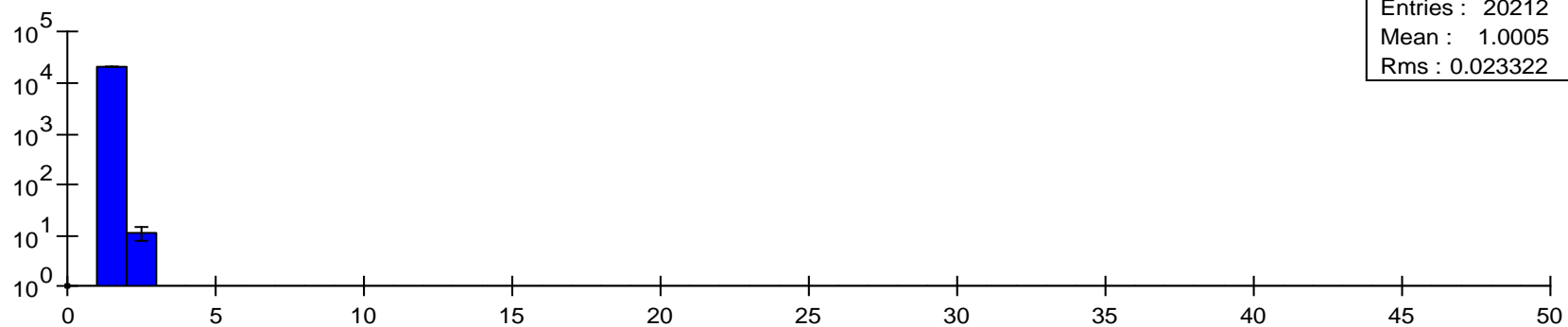


- There have been indications that forward multiplicity might be more than 4 buffer KPiX could handle.
 - Long known that BeamCal required BEAN chip, which digitizes every pulse.
- Study only has Guinea Pig pairs so far;
- Bhabhas must be added before concluding anything!

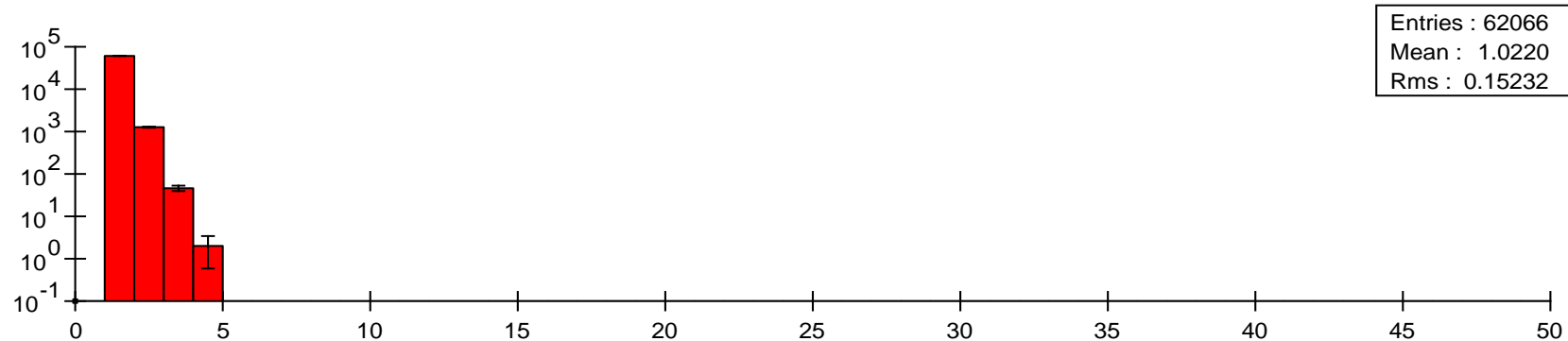
Have generated one train's worth of pairs resulting from beam-beam interactions at 500GeV - 1325 bunches

Represent nominal ILC luminosity, "high-luminosity" running would be x2

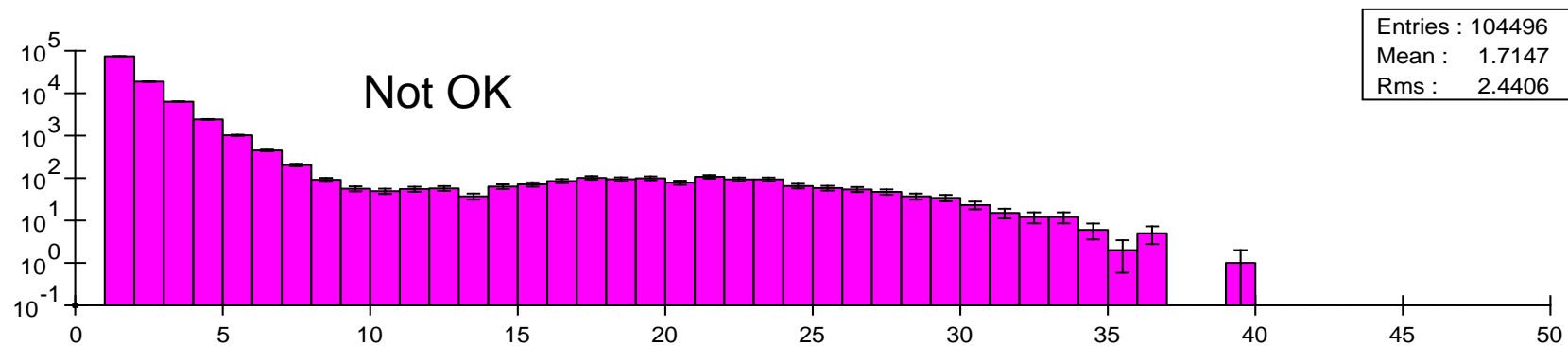
EcalBarrelHitsoccupancy rates



EcalEndcapHitsoccupancy rates



LumiCalHitsoccupancy rates



- Bhabhas must be added
- Lumical must be studied to see if high multiplicity is only first layers, which might not need to be instrumented.
- Study KPiX to see if more buffers might be added, preserving architecture.
- Study somewhat different architecture – preconceptual ideas only...

- There is progress towards a mechanical conceptual design of the EMCal!
- The beamtest demonstrated expected behavior of the prototype but showed different crosstalk issues in the sensor and KPiX.
- There is a shielding concept for the next sensor iteration.
- Achieving bump bondable pads on the sensors is extremely difficult. A different approach is needed.
- Evaluation of expected forward multiplicities is ongoing. This will influence KPiX evolution.