

ILC SRF Materials R&D at FNAL

C. Antoine, P. Bauer, C. Boffo, C. Cooper

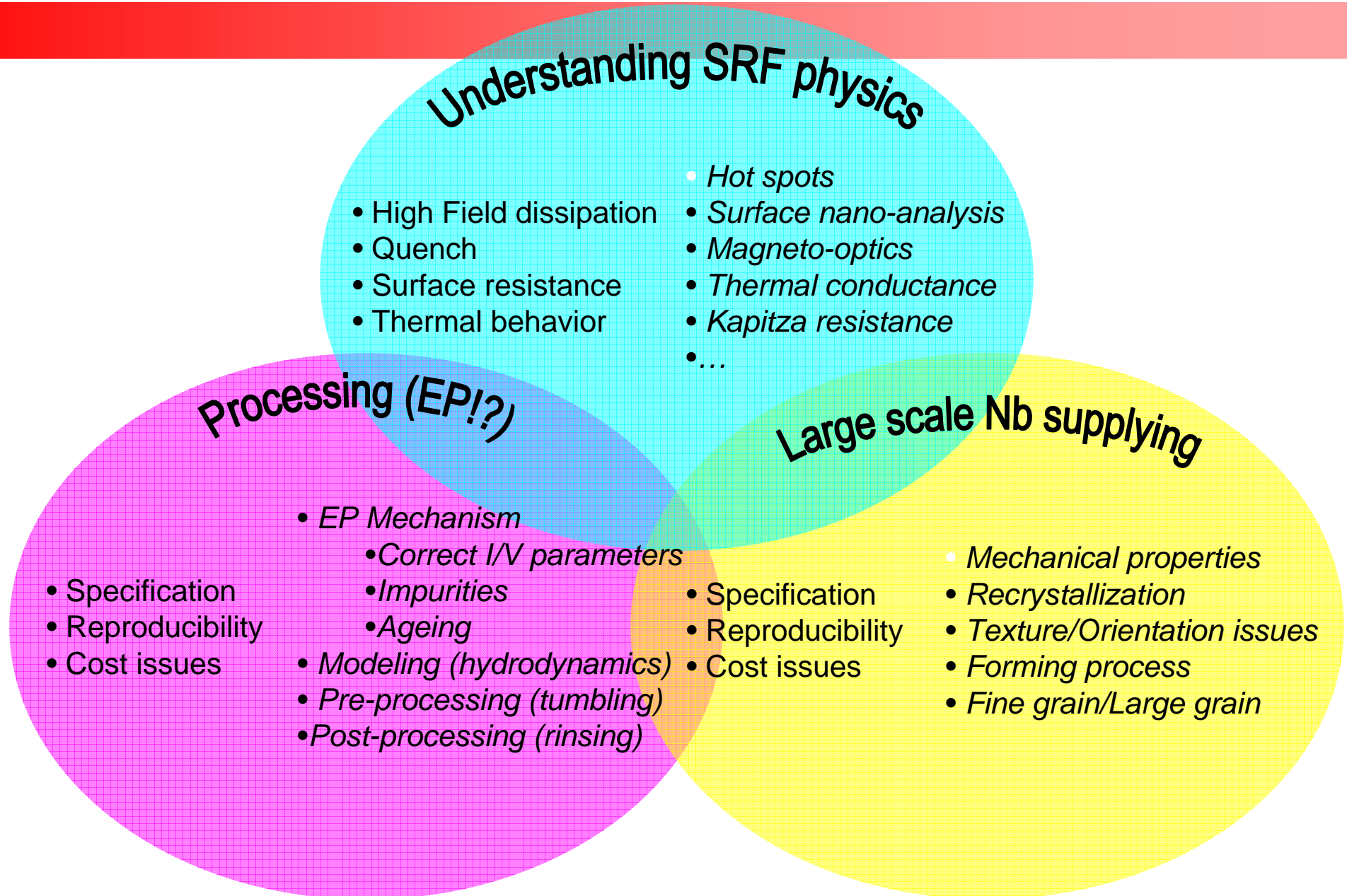
Universities:

**Applied Superconductivity Center
University of Wisconsin**

Michigan State University

Northwestern University

ILC Materials & Processing R&D



Materials R&D: SRF Physics

**Fermilab & LCRD support a regional SRF
Materials R&D program with regular meetings
– last collaboration meeting in March 17th 2006**

- Applied Superconductivity Center**
Magnetic and Transport Studies, Theory
- Michigan State University**
Thermal and Mechanical Studies
TIG Welding
- Northwestern University**
Nano-chemistry

Collaboration Meetings

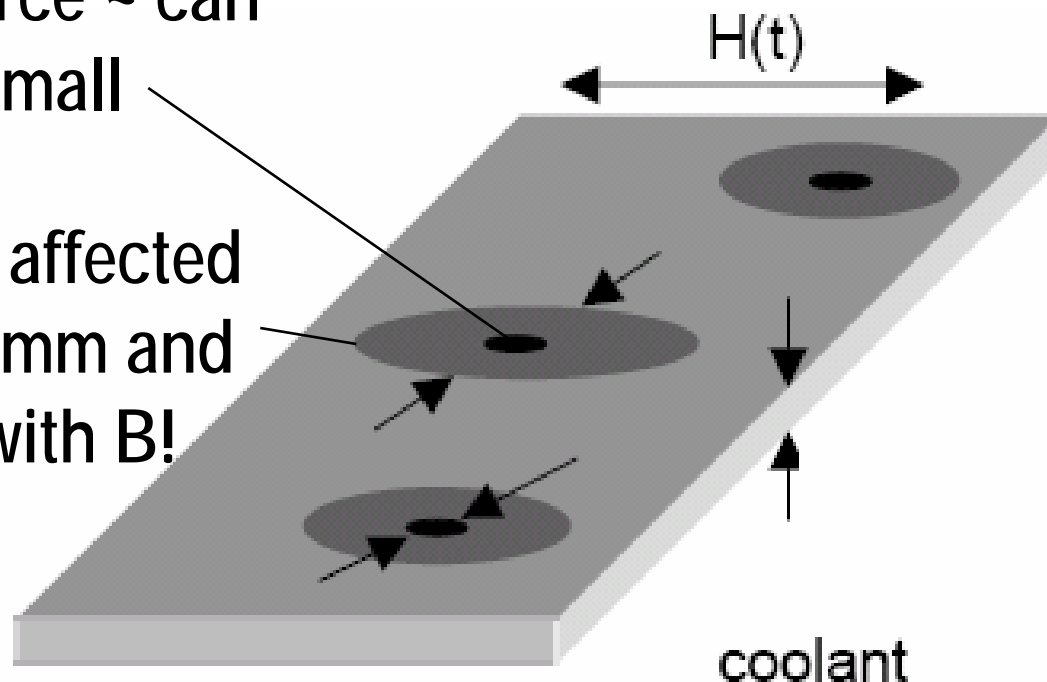
“Midwestern SRF Materials Group”:
Initially: Fnal and ASC/UW Kick-off meeting
April 11th 2003, NU and MSU joined later

- Nov 21st 2003 – University of Wisconsin**
- April 30th 2004 - Fermilab**
- Nov 23rd 2004 – University of Wisconsin**
- May 4th 2005 - Fermilab**
- March 17th 2006 – Michigan State**
- ?? – Northwestern University?**

Hot Spot Model – A. Gurevich

Heat source ~ can be very small

thermally affected zone: ~ 5 mm and growing with B!



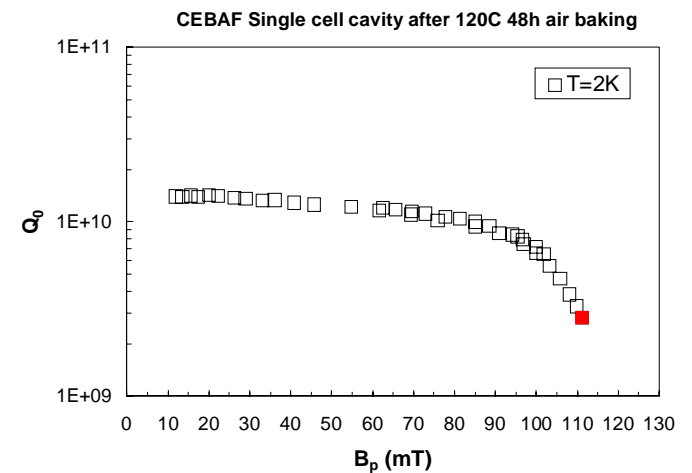
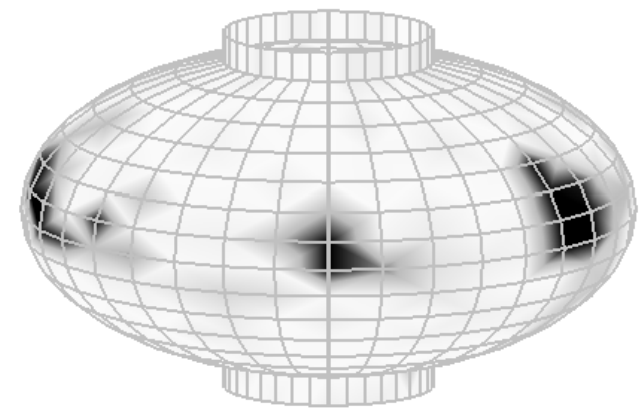
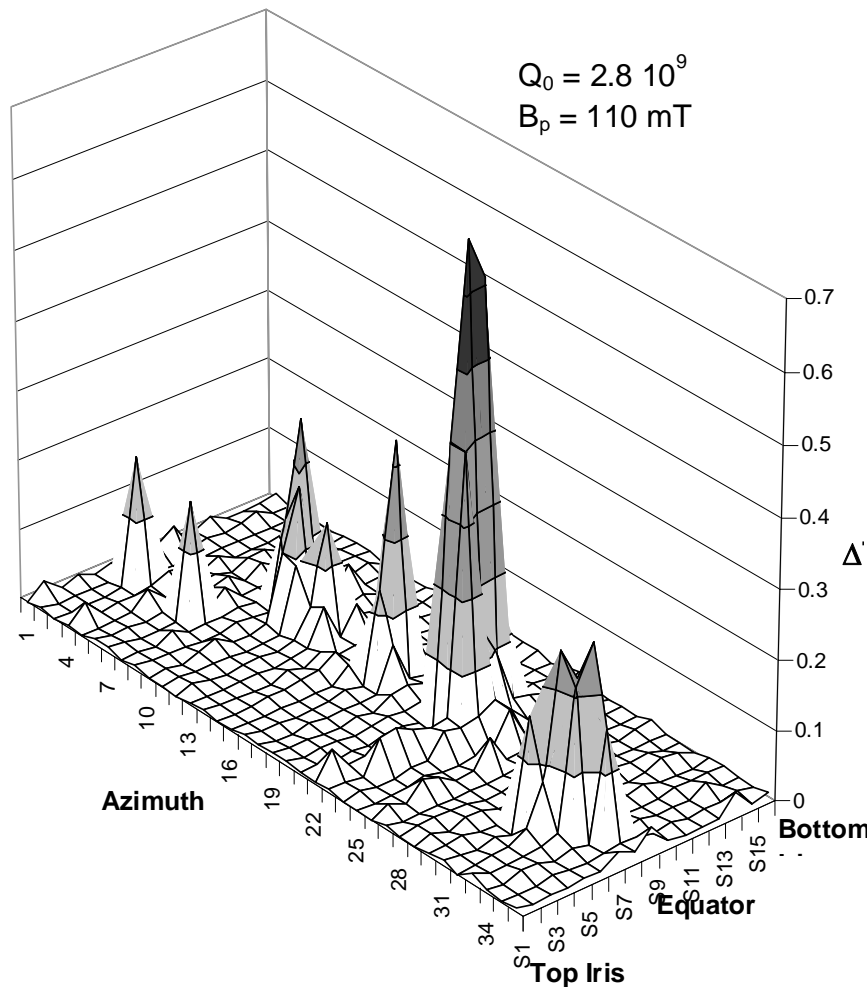
Growth of the thermally affected zone
 $R_s \rightarrow R_s(B)$

$$L(B) \cong \frac{L_h}{\sqrt{1 - (B/B_{rf,crit})^2}} \quad L_h = d \sqrt{1 + \frac{\kappa}{d\alpha}} \quad Q(B) \cong \frac{Q(0) e^{-\frac{(T_m - T_0) \Delta}{T_0 k_B T_0}}}{1 + f_{HS}(B)}$$

Hot Spots

**Hot spots
“ignite”
in Q-
drop
regime!
What are
those hot
spots?**

G. Ciovati - JLab



Chasing Hot Spots

Micro- & macro-scale

Local variations in SC properties?

Magneto-optics and Transport / ASC-UW

Defects, Impurities?

Local nano-chemistry – 3DAP / NU

Thermal Properties?

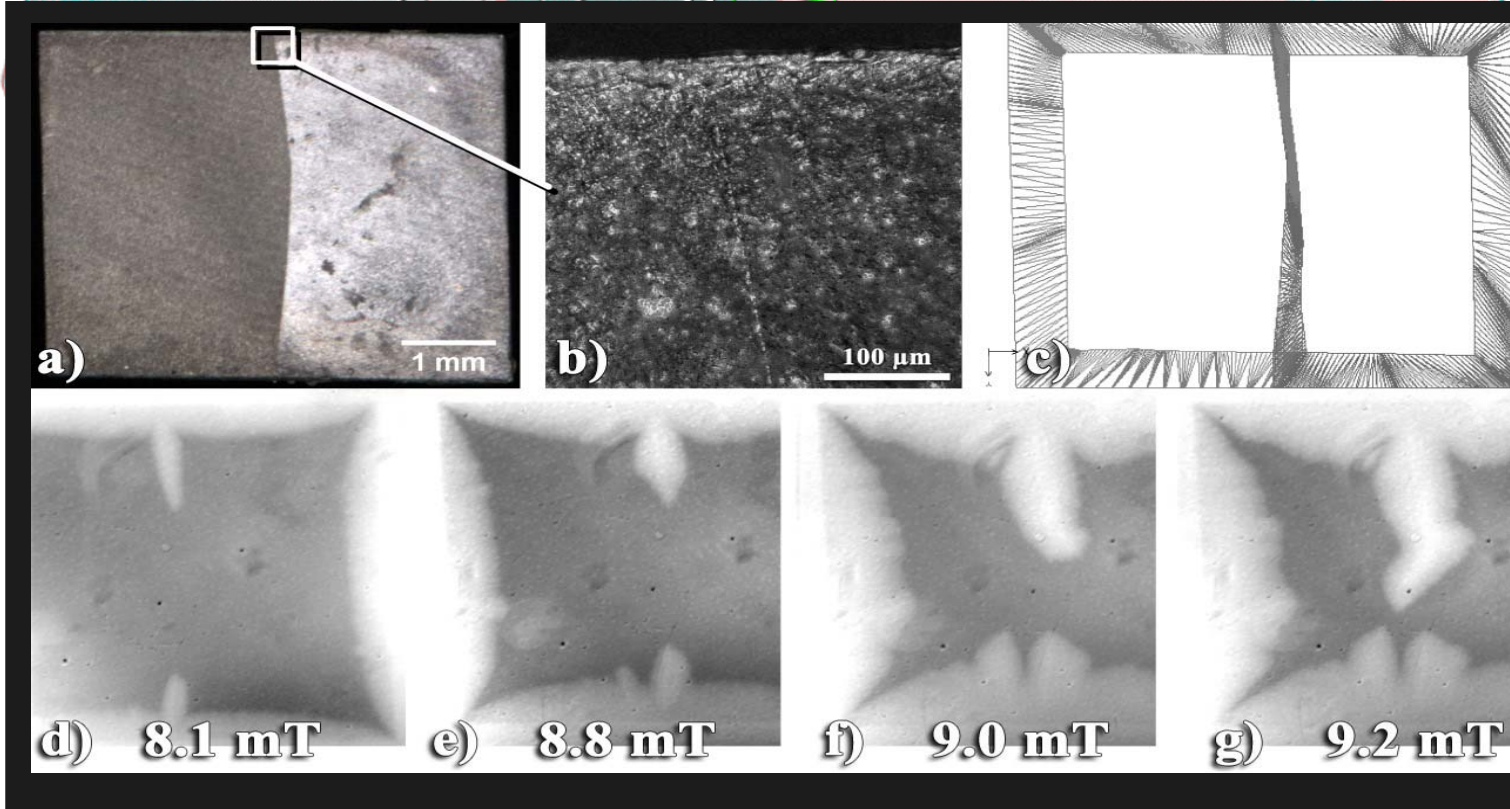
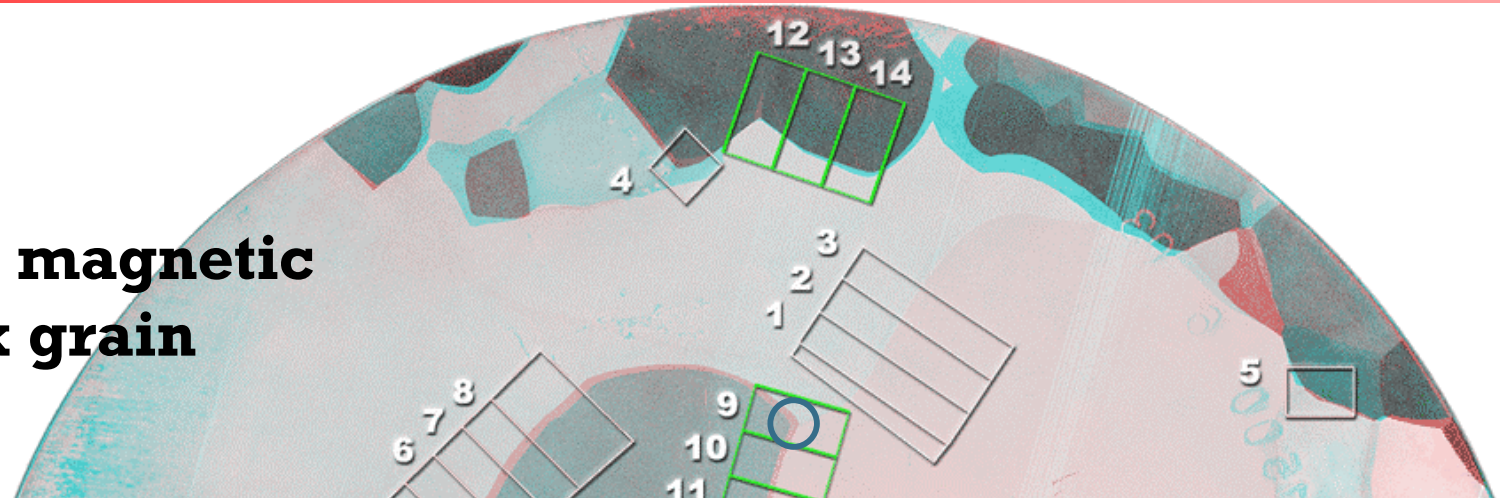
Kappa and Kapitza - MSU



Magnetic investigation of Nb

Discovered in-homogeneities in magnetic properties – weak grain boundaries?

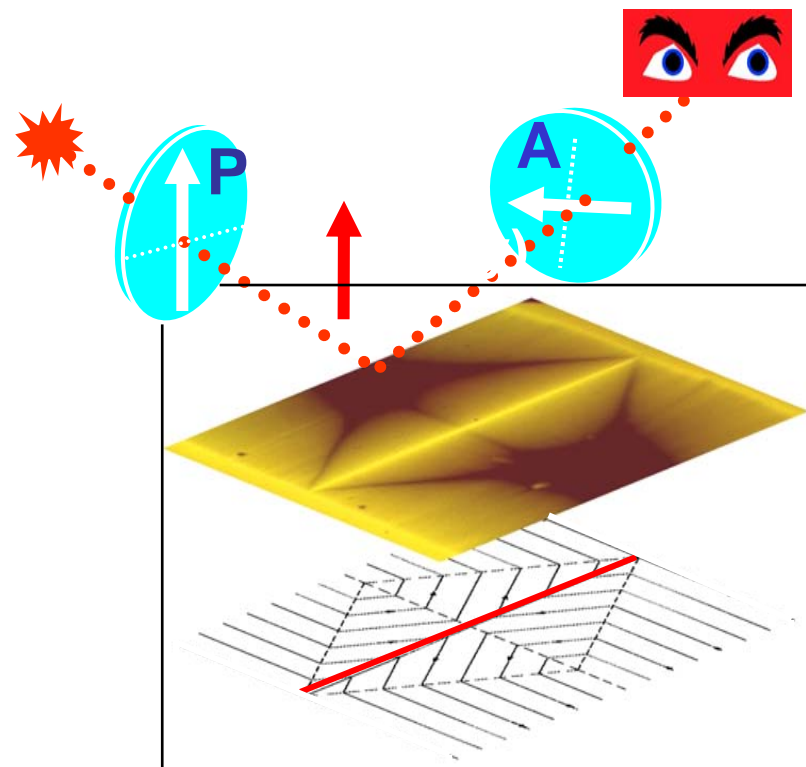
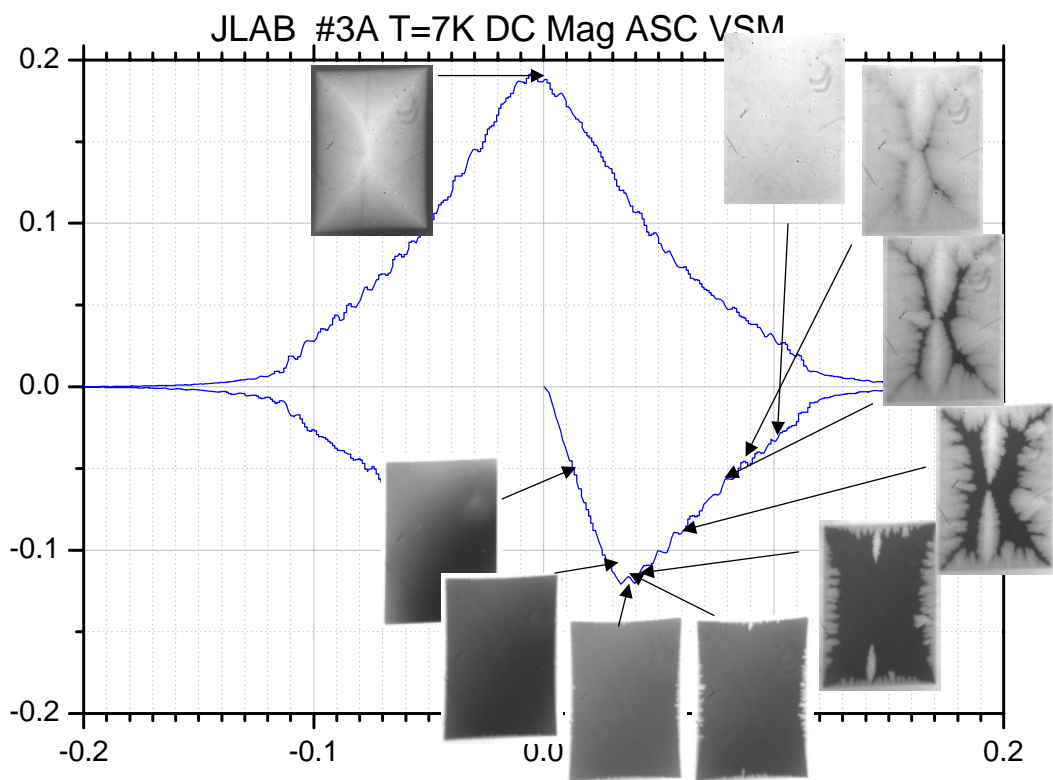
Non-uniformities and flux penetration gets worse along the cavity production route!





Weak Grain Boundaries?

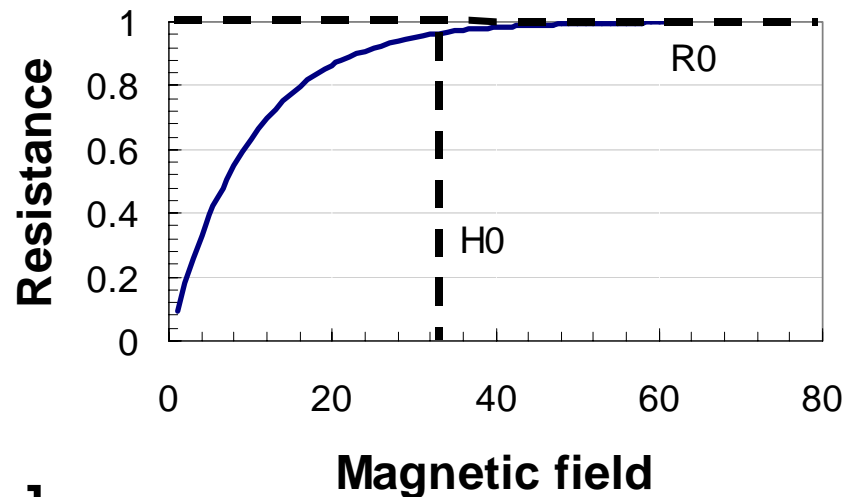
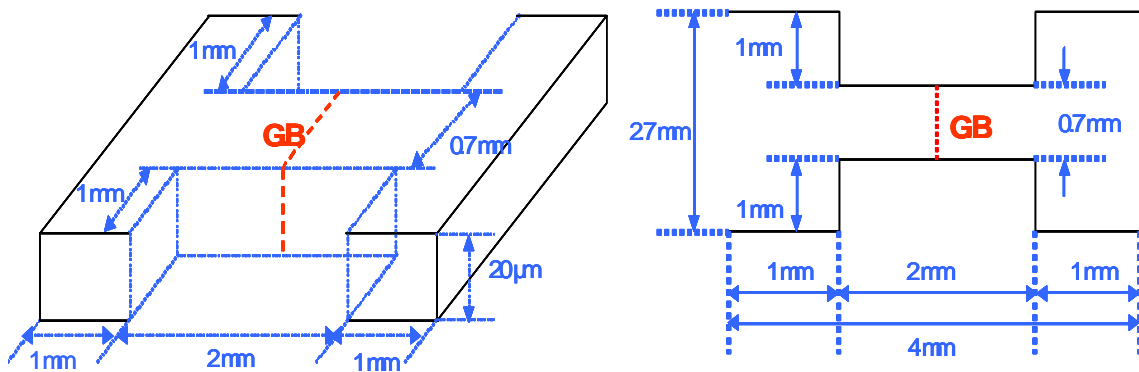
Current blocking effect ?



Manifestation of reduced pinning?



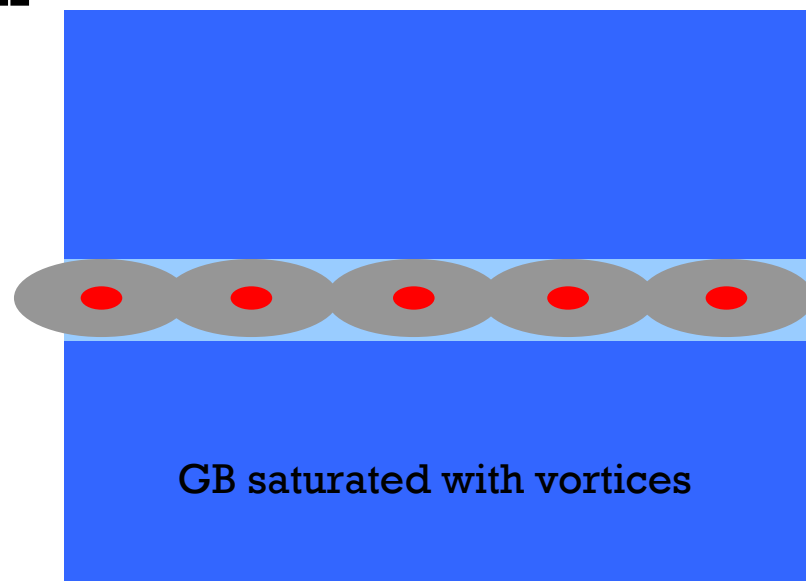
Transport Experiment



Measure flux flow resistance through GB as function of external field; Saturation-field H_0 gives information on de-pairing J_d of sc GB!

$$H_0 = \frac{\phi_0}{4\pi^2 l^2} \quad l = \frac{c\phi_0}{16\pi^2 \lambda^2 J_d}$$

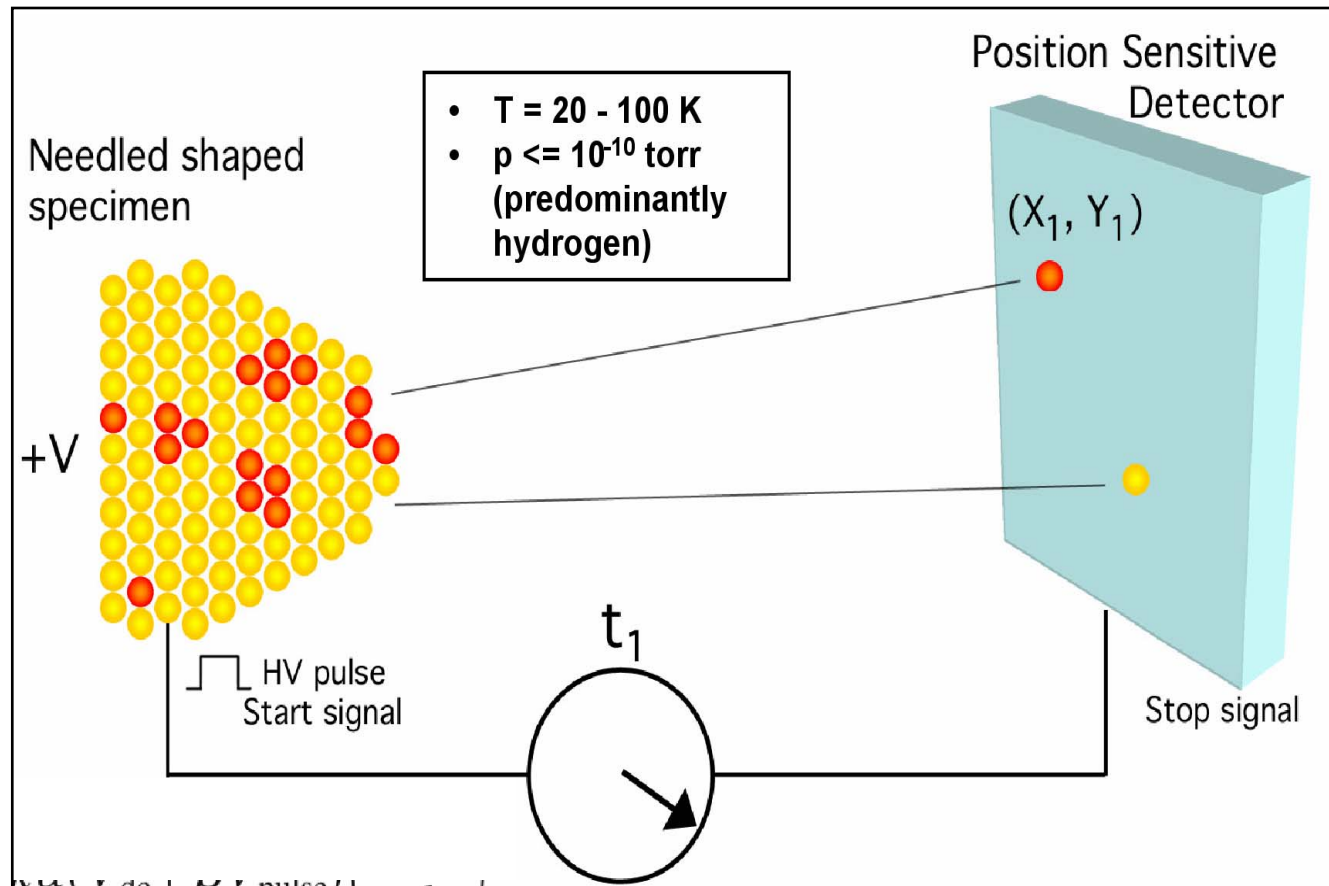
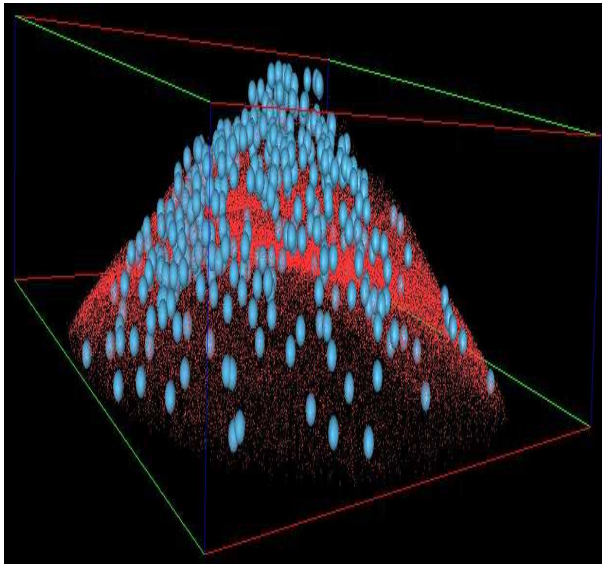
saturation field vortex size



S.Hawn, A. Gurevich

Nb Nanochemistry w. 3DAP

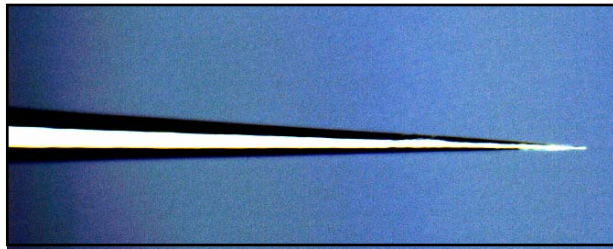
D. Seidman,
K. Yoon
Northwestern
University



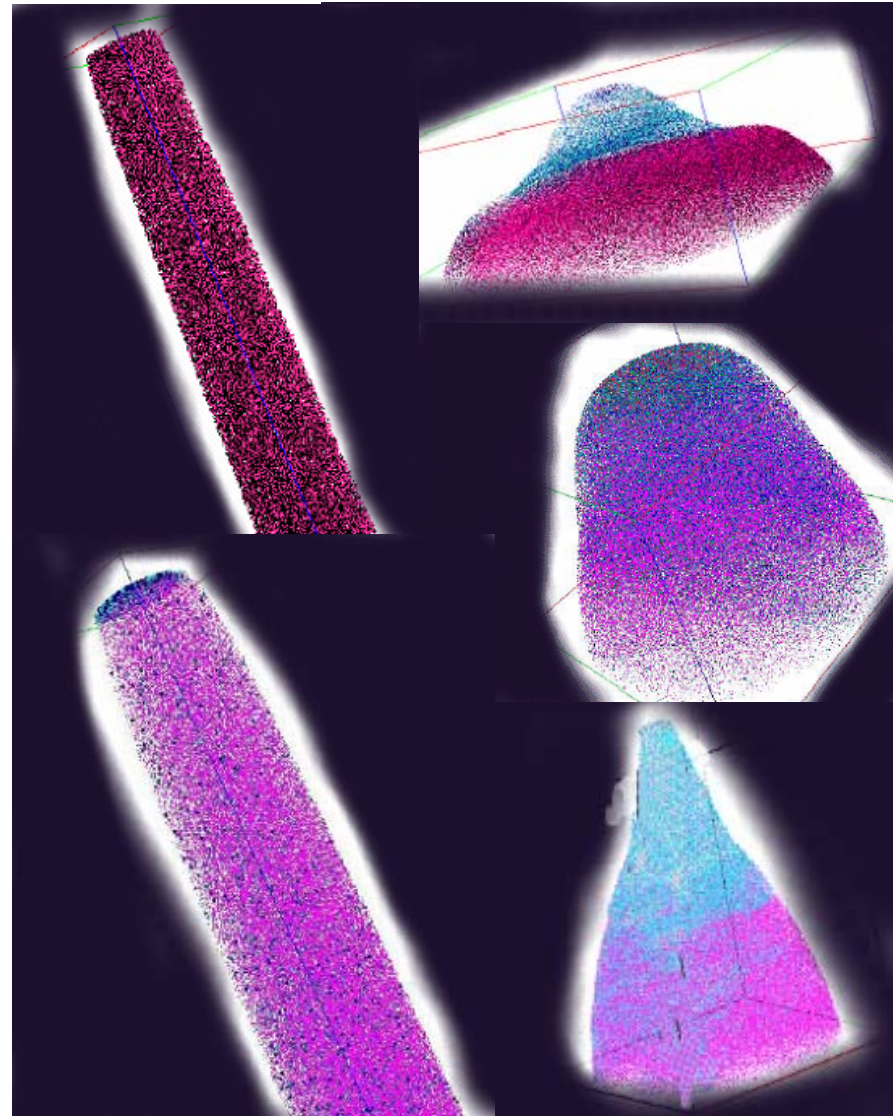
Atomic resolution!

Nb Nanochemistry w. 3DAP

D. Seidman, K. Yoon
Northwestern University
C. Antoine, Fermilab



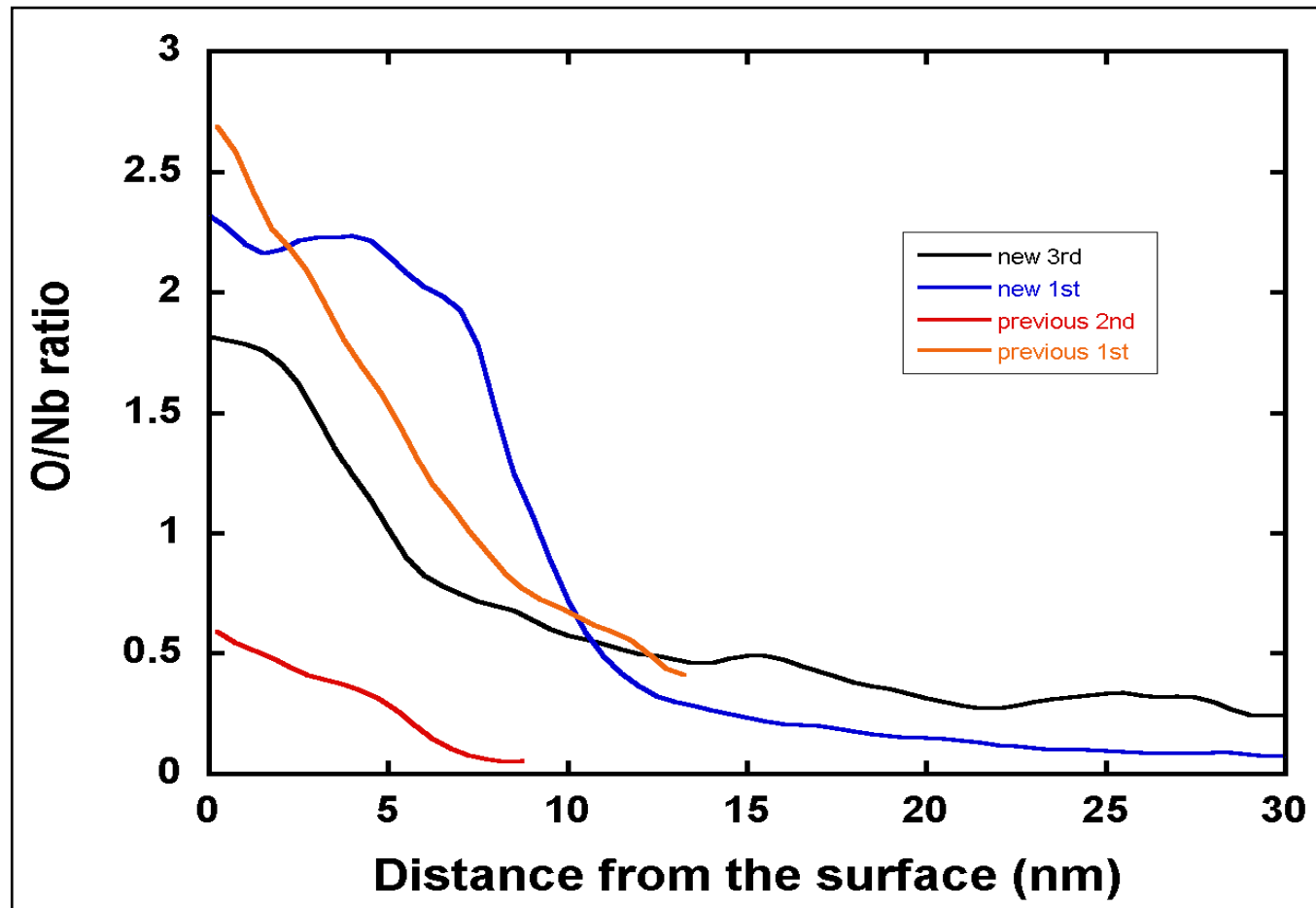
Tip prepared by D.
Hicks and C. Antoine at
Fermilab



3DAP Results

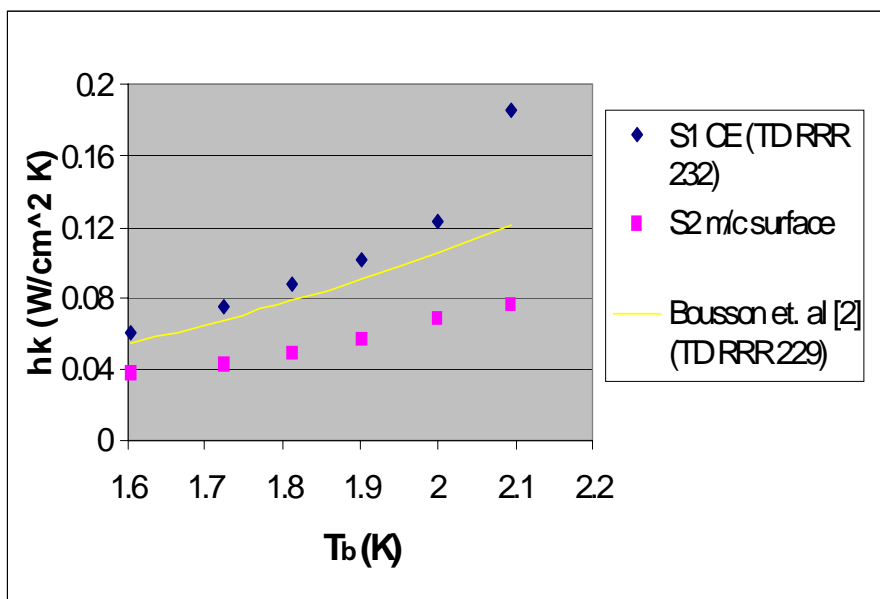
O levels in surface and bulk:

Oxygen concentration doesn't drop sharply – 10at% levels in first 20-30 nm of bulk!

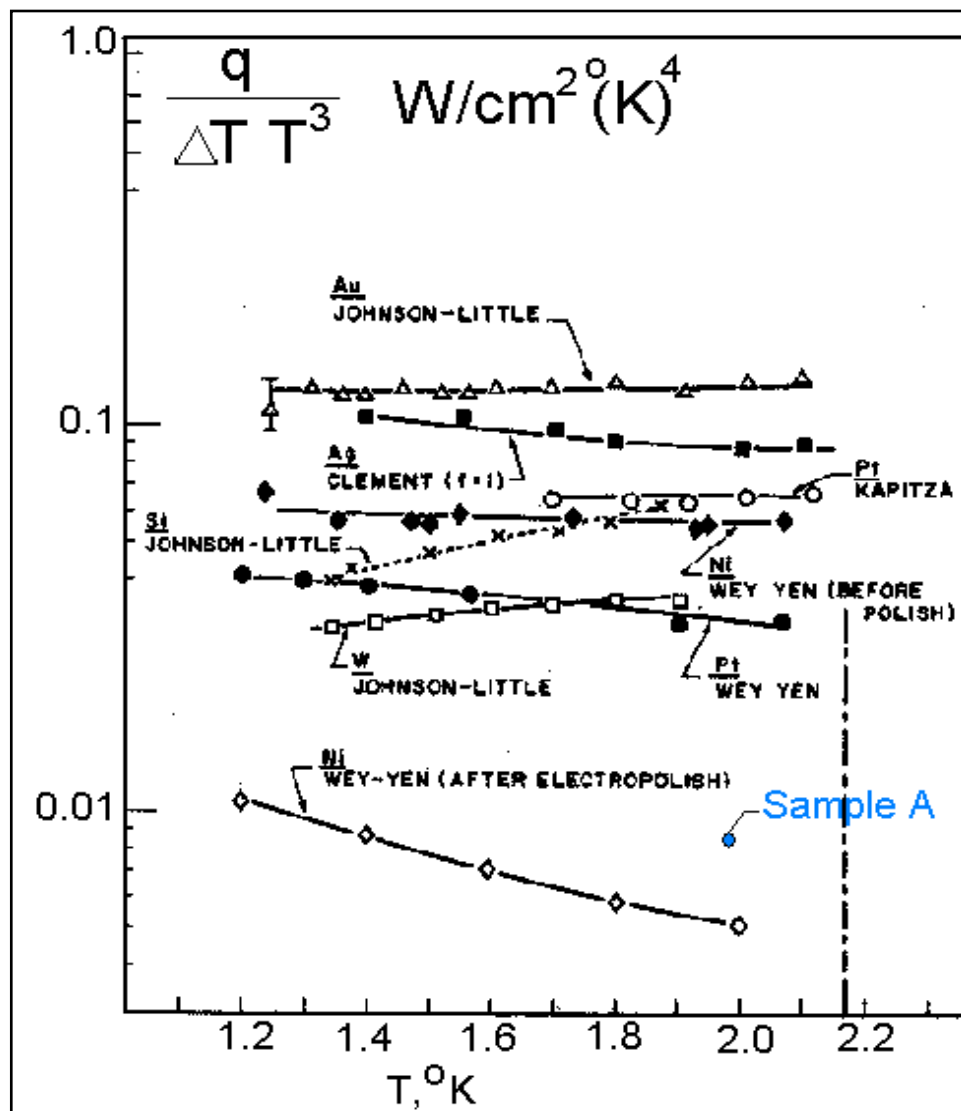


MSU Kapitza Conductance Study

Potential for a 10-fold improvement in Kapitza conductance!



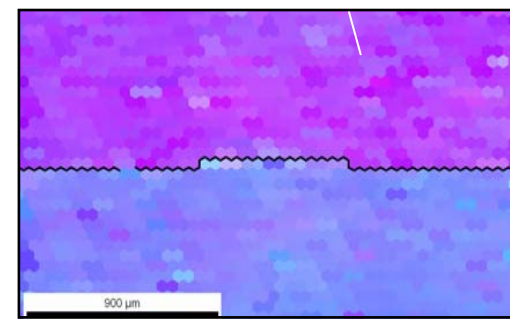
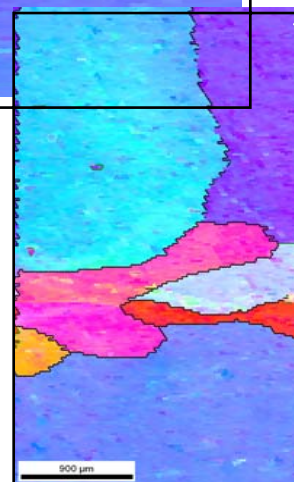
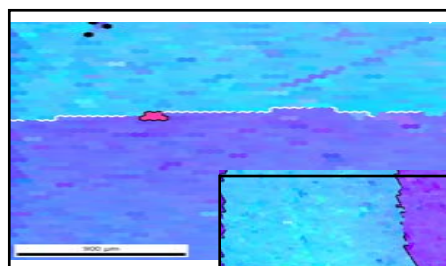
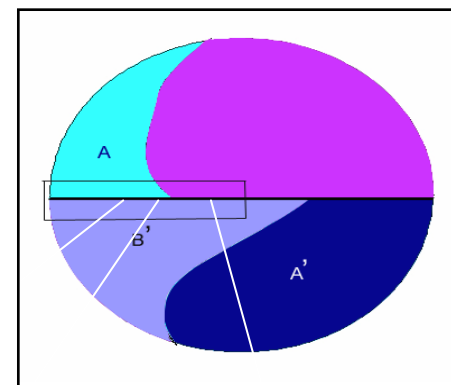
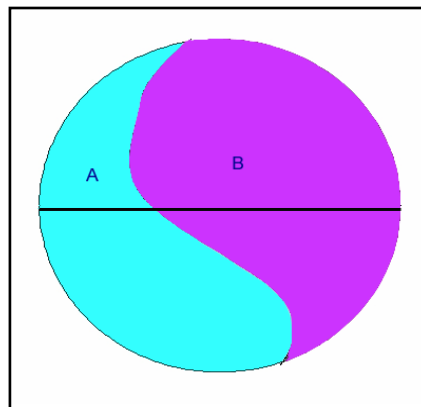
A. Aizaz, T. Grimm



Nb Mechanical Property Studies

**A. Aizas, D.
Baars, T. Bieler,
T. Grimm, H.
Jiang**

**Re-
crystallization of
large grain Nb
welds:**



TIG Welding Study

High purity TIG Welding of Nb
TIG process (tip, current,..etc)
was defined; First samples were
welded in “glovebox” flooded
with commercial Ar and an
improvised hot Ti filament; New
Weldchamber in preparation



S. Bricker / D. Pendell – MSU

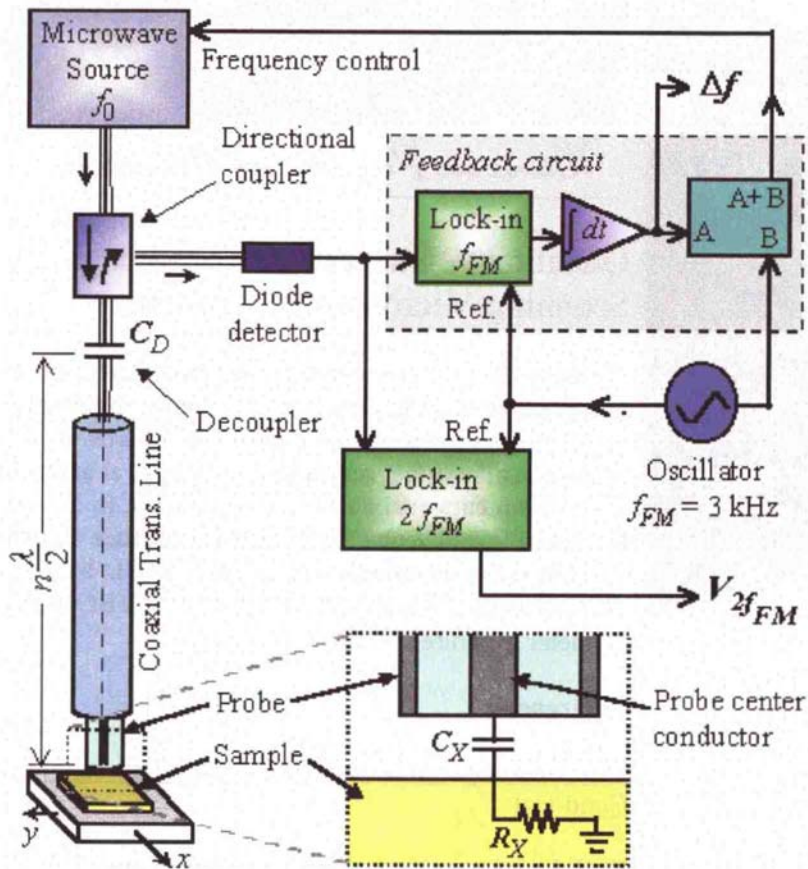


Achievements - University Programs

- UW discovery of in-homogeneities in superconducting properties in high purity Nb for SRF**
- Advances in SRF theory – “Hot Spot Model”, Non-Linear BCS Resistance, Thin Film Idea**
- Nb nano-chemistry at unprecedented resolution – promising big results very soon!**
- Investigation of welded large and single crystals**

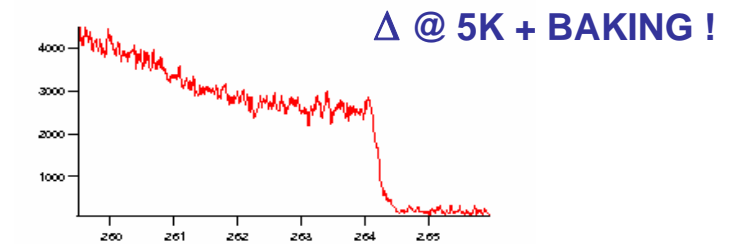
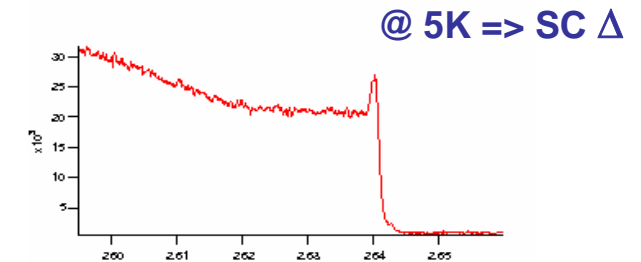
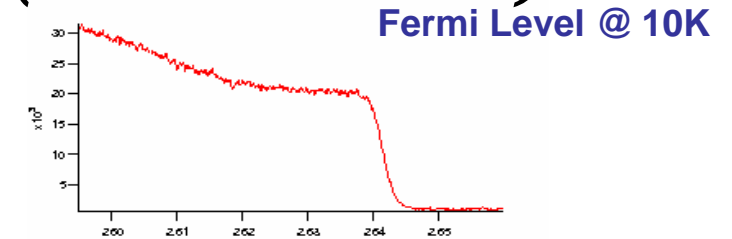
Others ideas ...?

RF microscopy



S. Anlage - UM

Superconducting gap measurement (Photoemission)



C. Antoine - CEA

Nb Production

- Specification
- Reproducibility
- Cost issues

- *Mechanical properties*
- *Recrystallization*
- *Texture/Orientation issues*
- *Forming process*
- *Fine grain/Large grain*

❑ *Specifications: tend to converge*

Improvements to gain in reproducibility ?

❑ **Reproducibility: not yet achieved from batch to batch**

*Need to study recrystallization vs deformation, time, temp,
& RRR !*

Suppliers: QA/ instrumentation of the furnaces

❑ **What is the favorable texture ?**

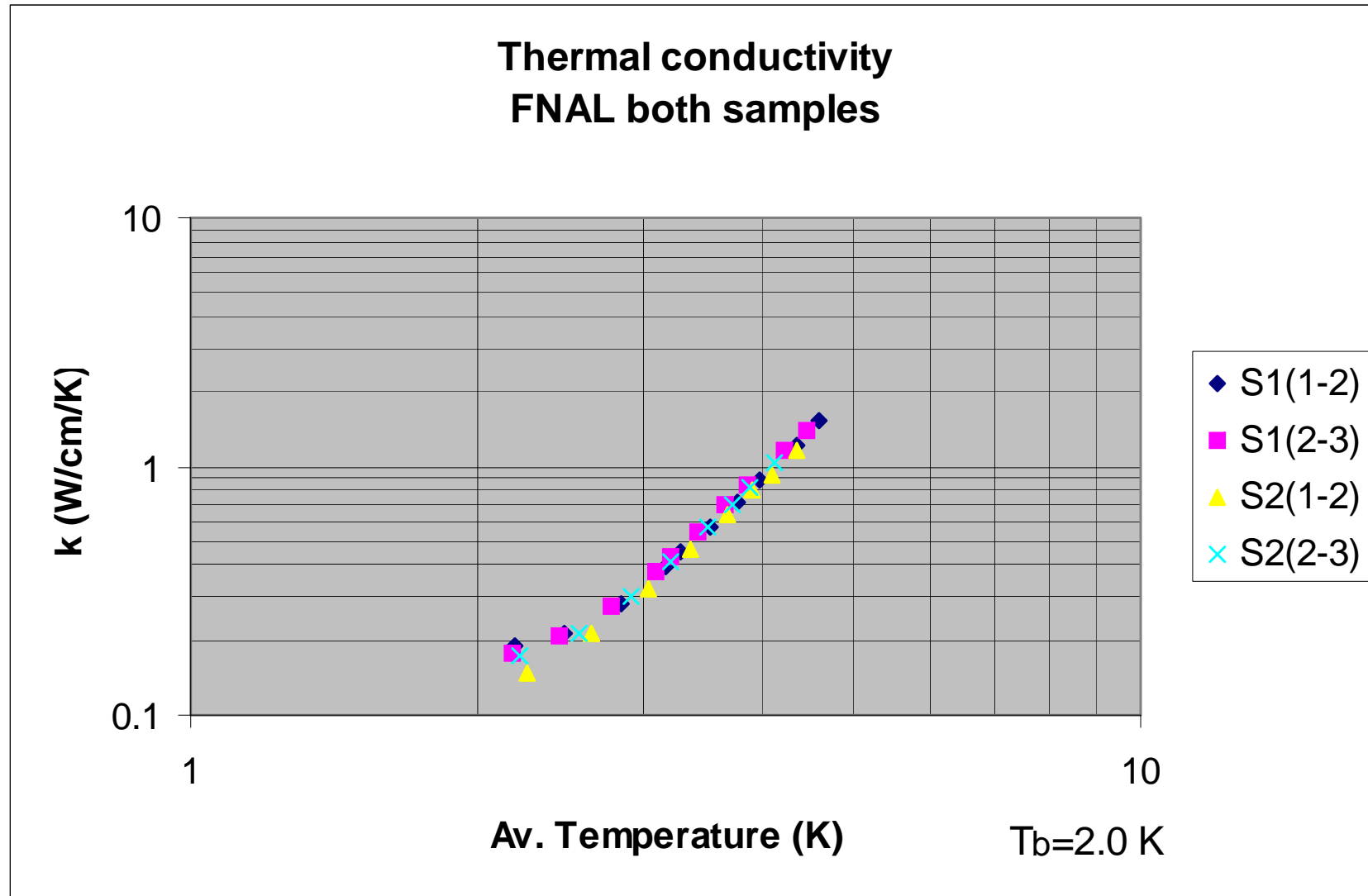
(forming/mechanical resistance)

❑ **Same work with large grain/monocrystals**

Thermal conductivity

**Data on
ILC Nb**

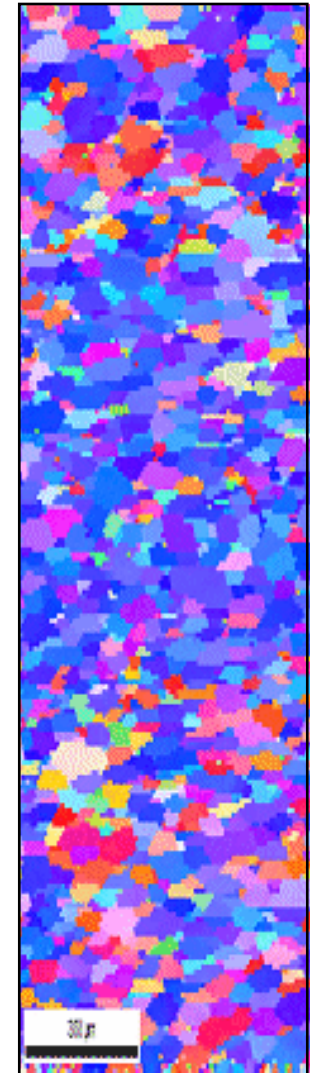
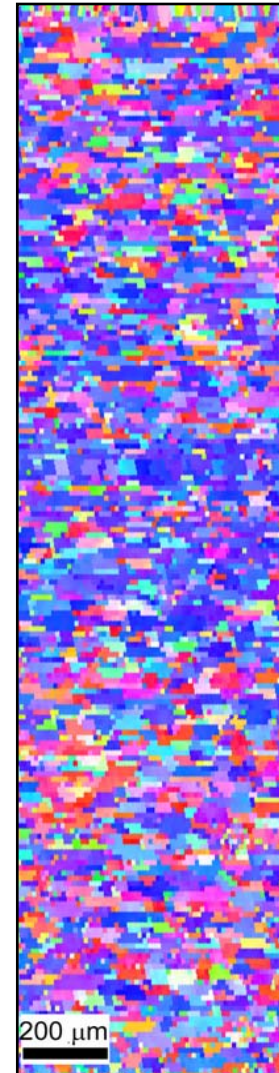
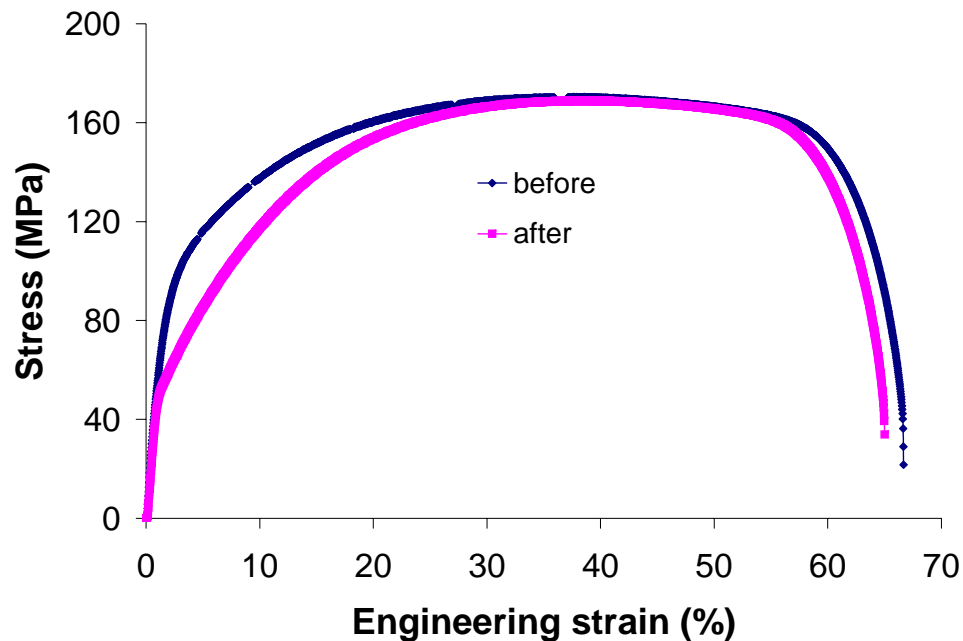
**Ahmad
Aizaz &
Terry
Grimm
MSU**



Microstructure & Mechanical Propert.

Recent Forming Problems: Improved Microstructure through Heat Treatment

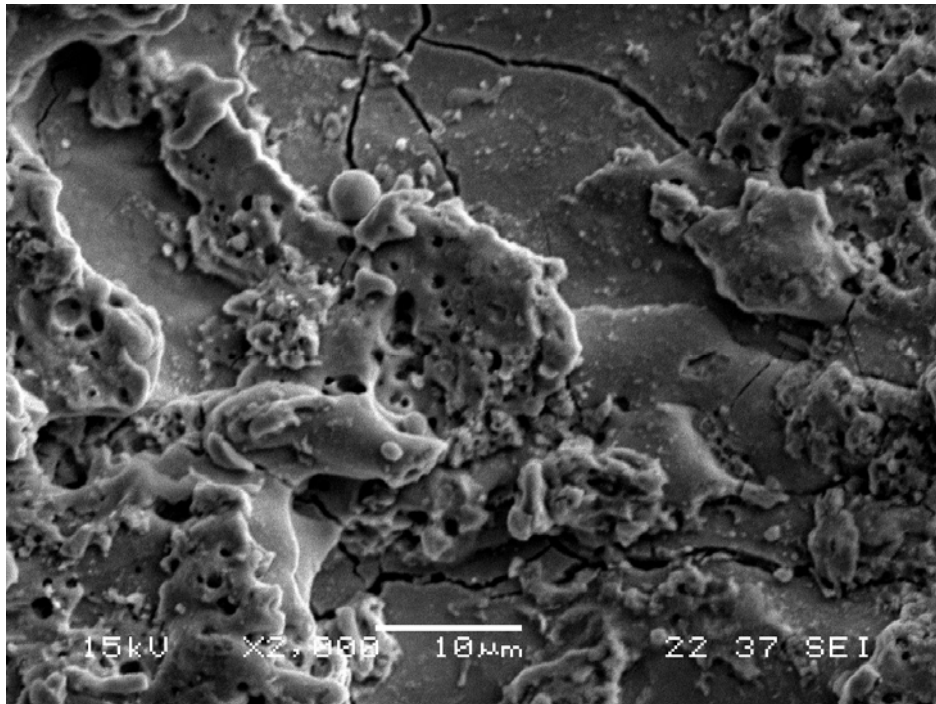
T. Bieler, H. Jiang – MSU



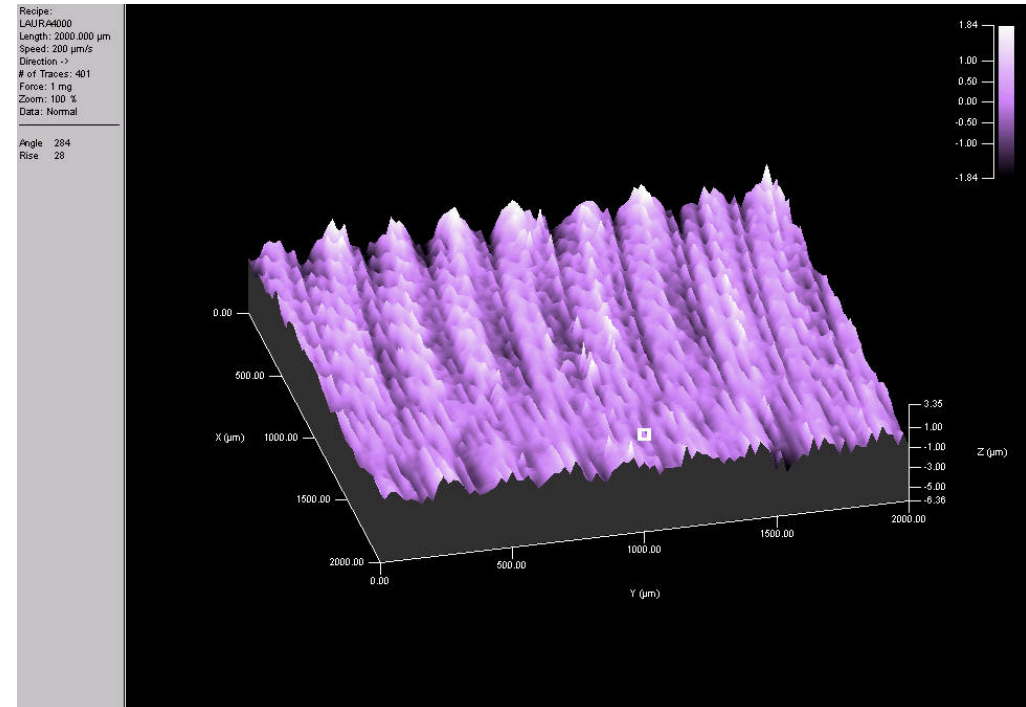
Surface Topology

Surface Roughness and Chemistry: Example: Study of different cutting techniques by C. Cooper / Fnal

EDM Cut Surface SEM



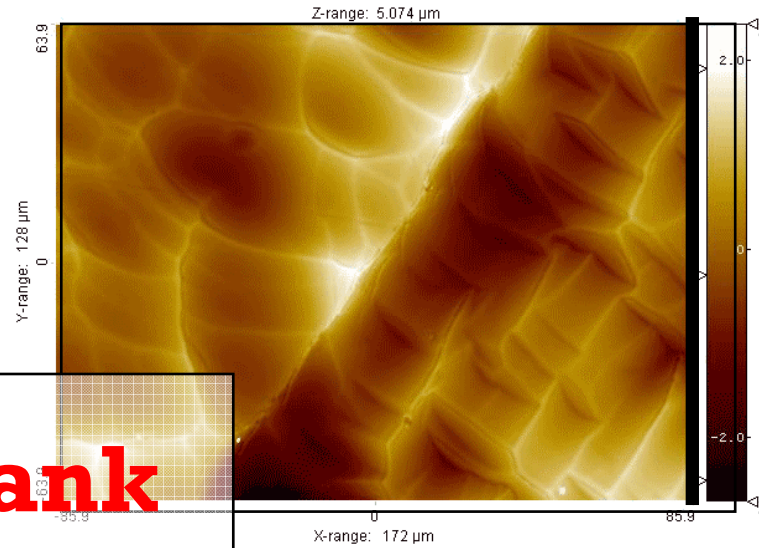
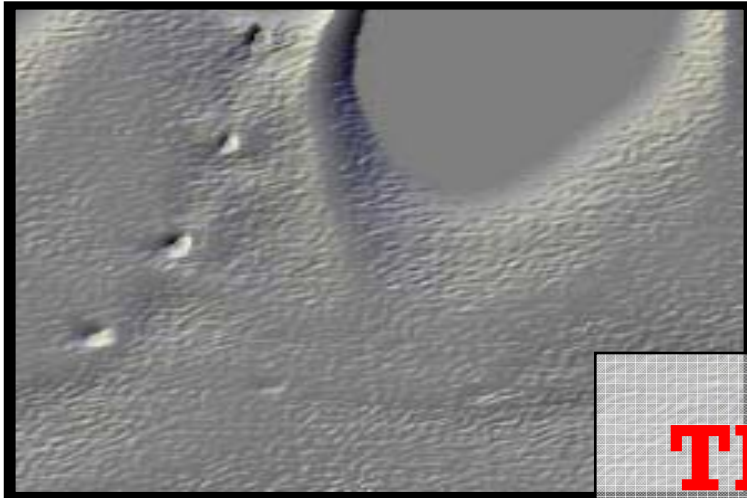
Milled Surface Topology



Vision for the near-to-mid term

- Continue w. Midwestern Group Activity;**
- Possibly expand with DOE AARD Funds;**

- Chasing Hot Spots**
- Chemistry of the first 40 nm**
- Macro-properties (Kappa, Kapitza,..)**
- Microstructure – small & large grain**



**Thank
You!**

