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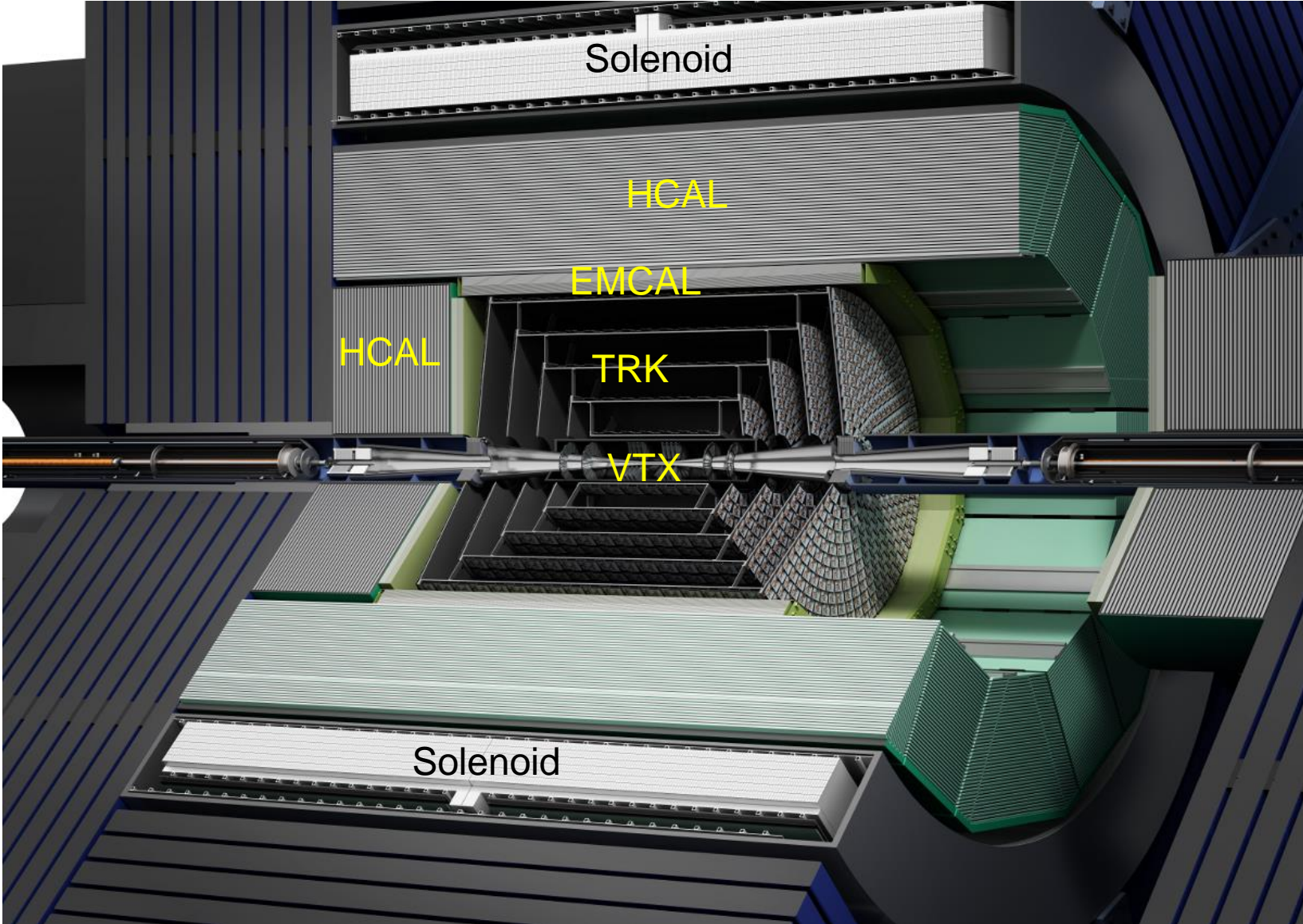


## Engineering Challenges for detectors at the ILC

Marco Oriunno (SLAC), July 5, 2014  
ICHEP 2014, Valencia (Spain)

1. The strategy of the ILC Detectors is based on the assumption that Particle Flow Calorimetry will be important.
2. This leads directly to a reasonably large value of  $BR^2$  and to an electromagnetic calorimeter (EMCal) design with a small Moliere radius and small pixel size. Silicon/Tungsten is the best approach.
3. Such a calorimeter is expensive, and its cost is moderated by keeping the scale of the inner detectors down. This has many implications:
  - Maintain  $BR^2$  by pushing the central field  $B$  ( $\sim 5T$  for SID and  $3.5T$  for ILD)
  - Excellent tracking and momentum resolution required in smaller volume
    - Full Silicon SID, Silicon+TPC for ILD
  - Large  $B$  field is desirable to contain electron-positron pairs in beamline

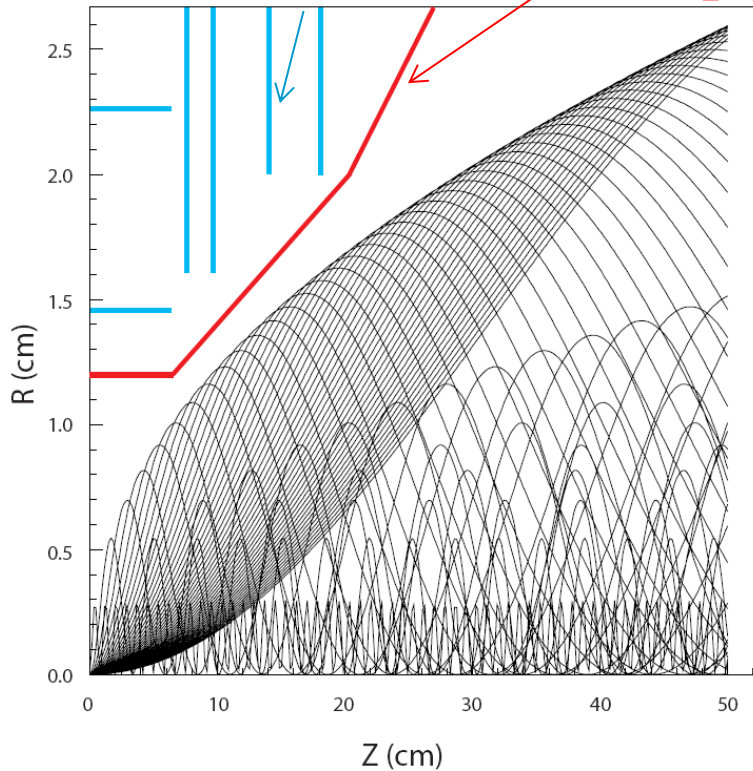
# Strong B central field with High Granularity Calorimetry



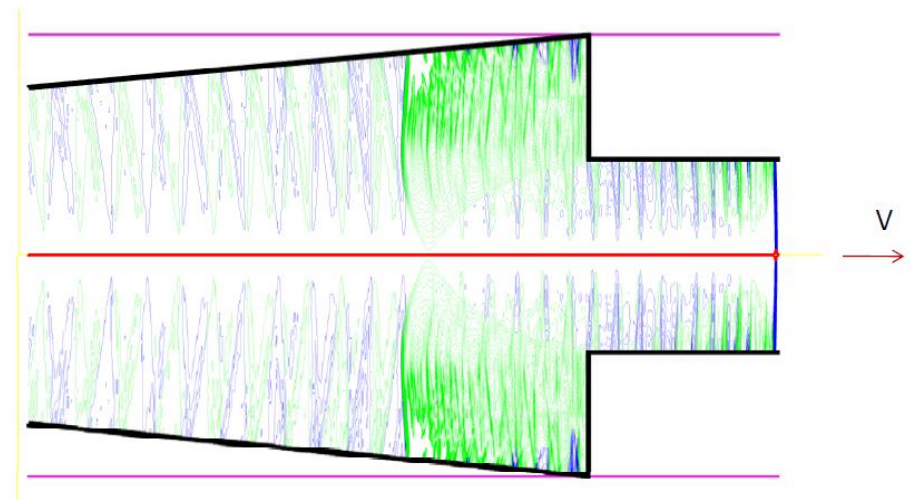
# Beampipe Design

1. Impedance issues that can generate wakefields and heating have been checked. Very Small energy loss in IR, ~30W nominal (6W pulsed)
2. Scattering inside the detector is negligible up to 1'000 nT. Luminosity backgrounds (pairs,  $\gamma\gamma \rightarrow$  hadrons) are much higher

Vertex detector Beam pipe



Example of Wakefields

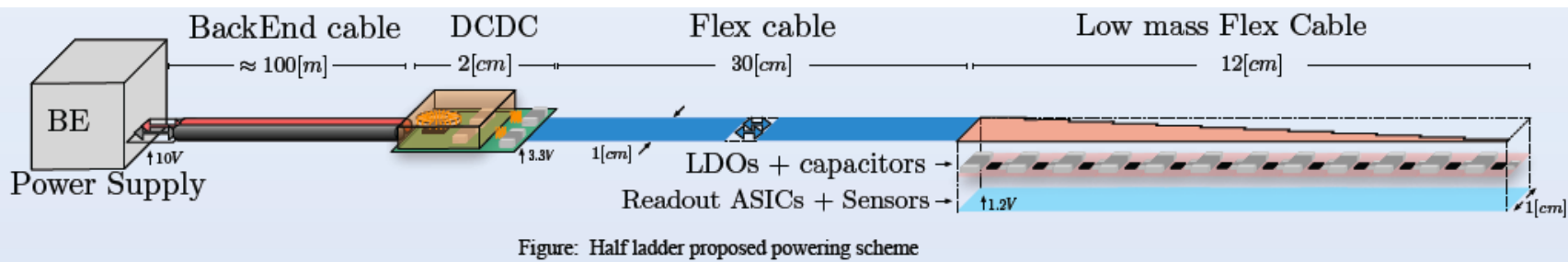


# LC Duty Factor: Power Pulsing

1. ILC: 1 ms spill @ 5 Hz. LC detectors currently uses power up 1 ms before train; 1 ms train; 10  $\mu$ s fall, with 1% effective duty factor.
2. SLC power cycling worked ~ok at 120 Hz.
3. Development of KPiX, a 1024 channels “System on Chip” for the Si strip tracker and for highly pixellated, dense readout for the EMCal. Mean power/channel <20  $\mu$ W.
4. Estimated Tracker power consumption is <600 watts : gas cooling of the VXD and Si Tracker.

## Vertex power pulsing design + first lab tests:

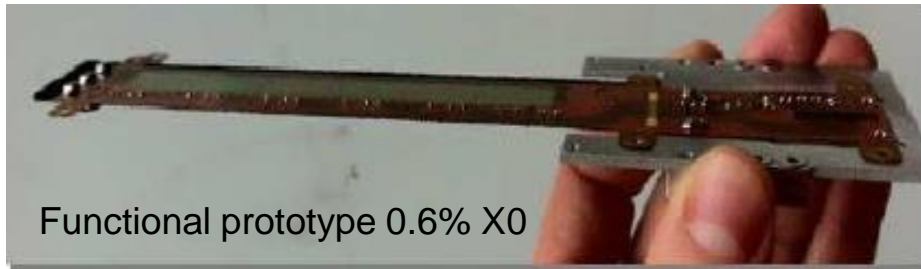
- With vertex analog powering in mind: ~2 A at 1.2 V for ~15  $\mu$ s
- **Low-mass !**



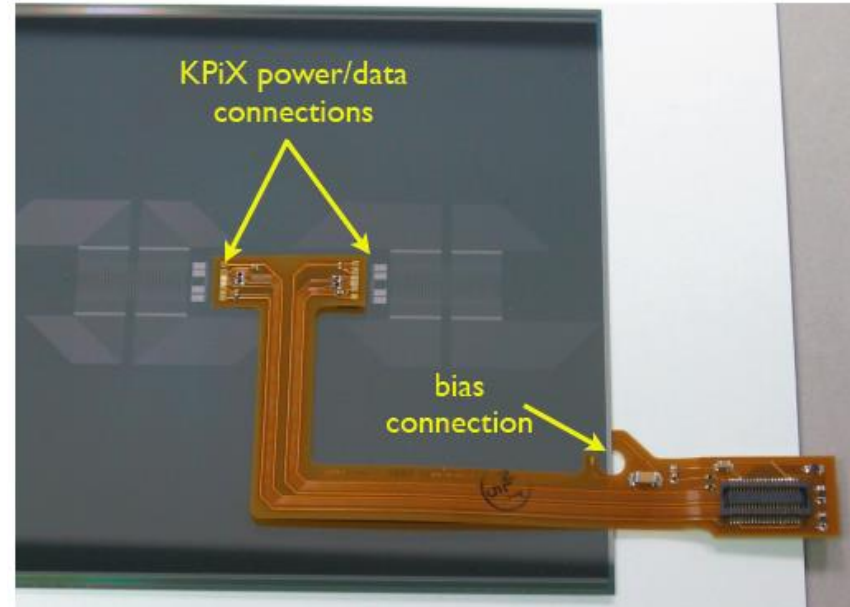


# Vertex and Tracker Local Supports

1. Very high granularity
2. Dense integration of functionalities
3. Super-light materials: less than 0.3%  $X_0$ /layer (VTX) and 0.1%  $X_0$ /layer (Tracker)
  - As reference.....ATLAS IBL Layer  $\sim 1.8X_0$
4. Low-power design + power pulsing: average VTX power  $< 130 \text{ mW/mm}^2$
5. Air cooling and CO2 cooling options



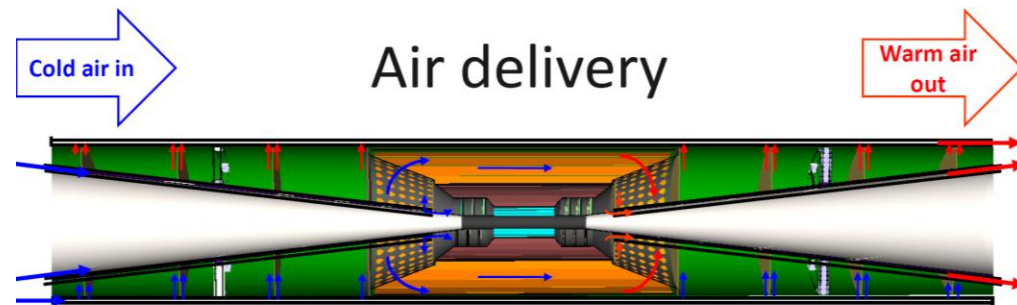
**MIMOSA-31** : Larger pixel for reduced power consumption ( $35 \times 35 \mu\text{m}$ )



Silicon Tracker Module w/ KPiX

# Vertex and Tracker Global Supports

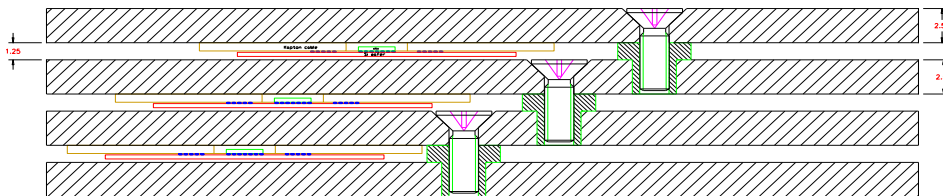
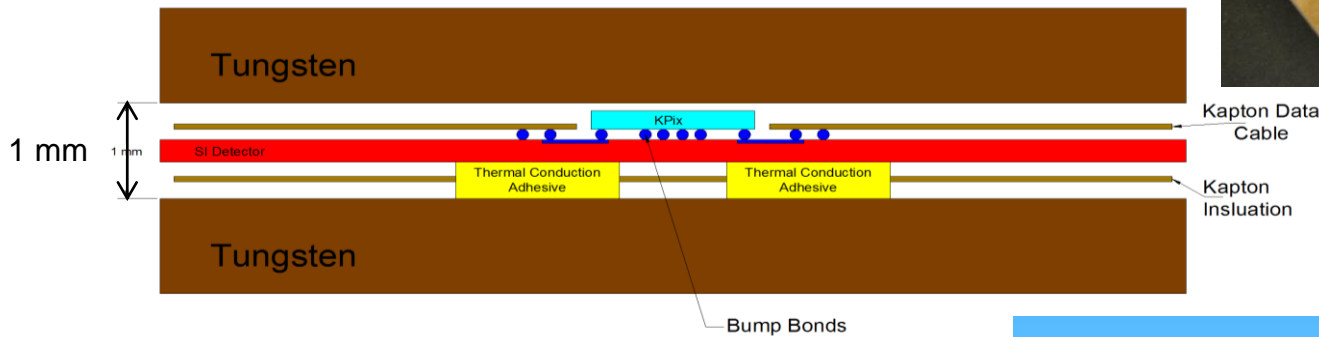
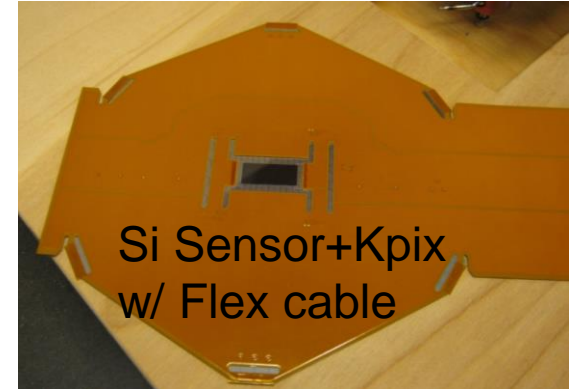
1. Global supports made by a double-walled carbon-fibre cylinders (vertex) and Rohacell sandwich (Tracker).
2. Double function to supporting the vertex detector to stiffening the beampipe in the vertex region.
3. It serves as a cooling gas transport and manifold, and provides locations to mount cables and power converters.
4. Vertex split design on the horizontal plane, to allow the assembly about the beampipe and later servicing.



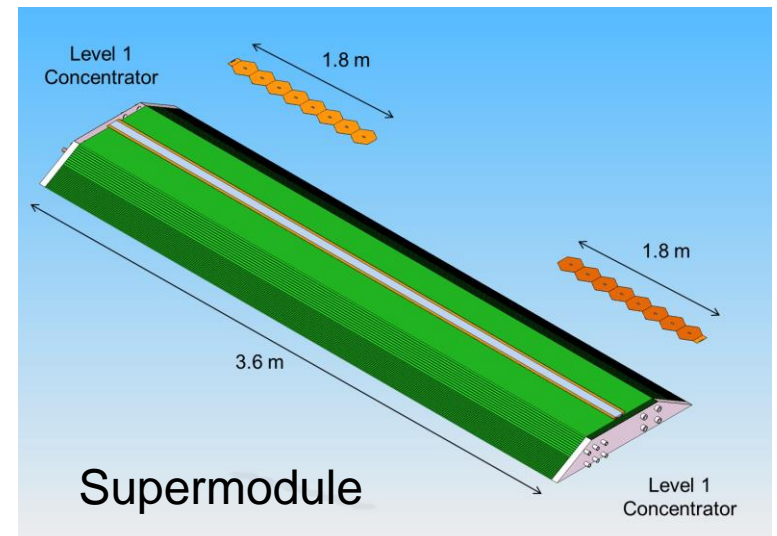
Vertex Heat load  $\sim 20\text{W}$

# EMCal Design

1. Fine segmentation in R, phi, Z
2. Ultra – compact active layers
3. Pushing integration to limits



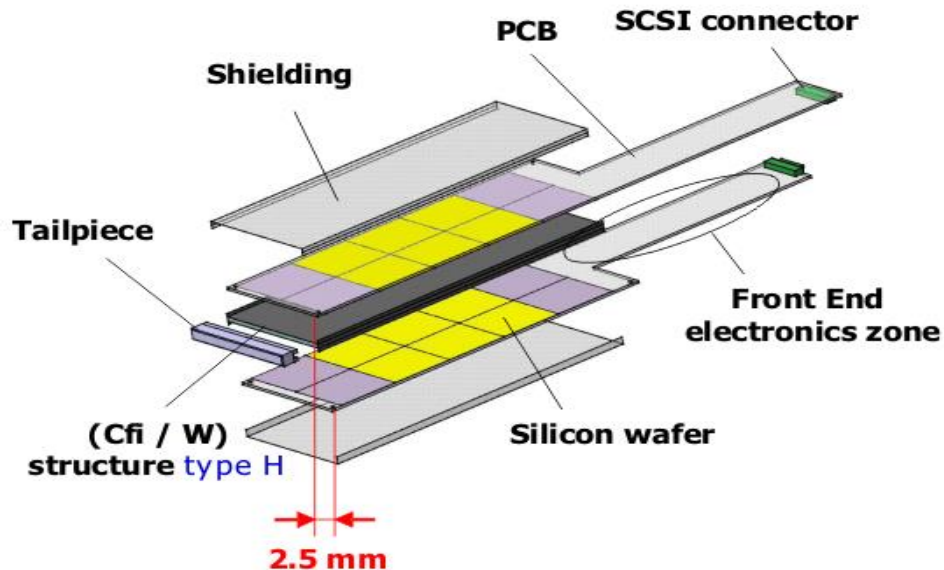
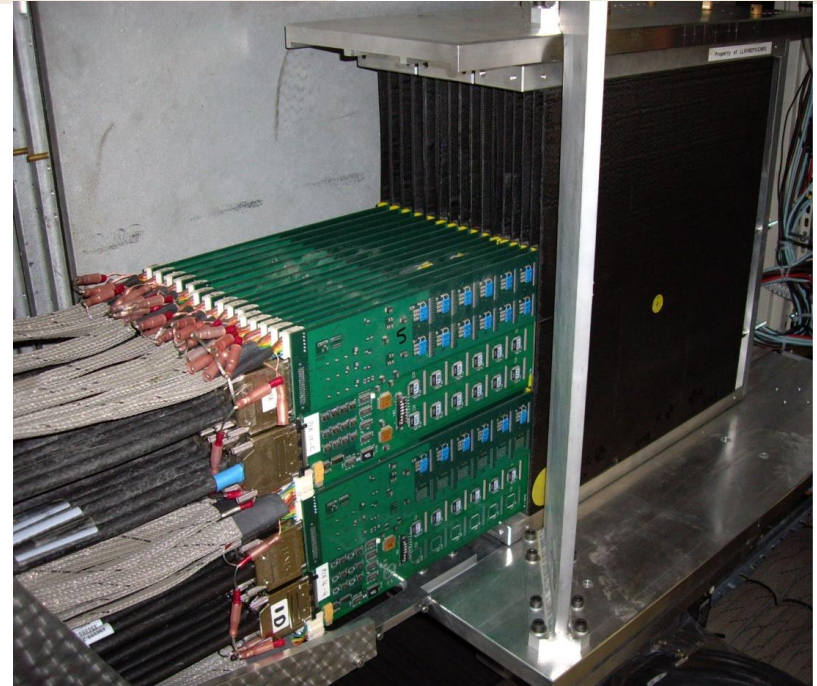
Mechanical Assembly





# ILD EMcal Design

1. 30 layers - ~10000 channels
2. Alveola mechanical structure: carbon fibre composite, incorporating tungsten layers
3. Standard printed circuit slabs hold silicon sensors & electronics
4. 7 mm tick detector slab slided into alveola

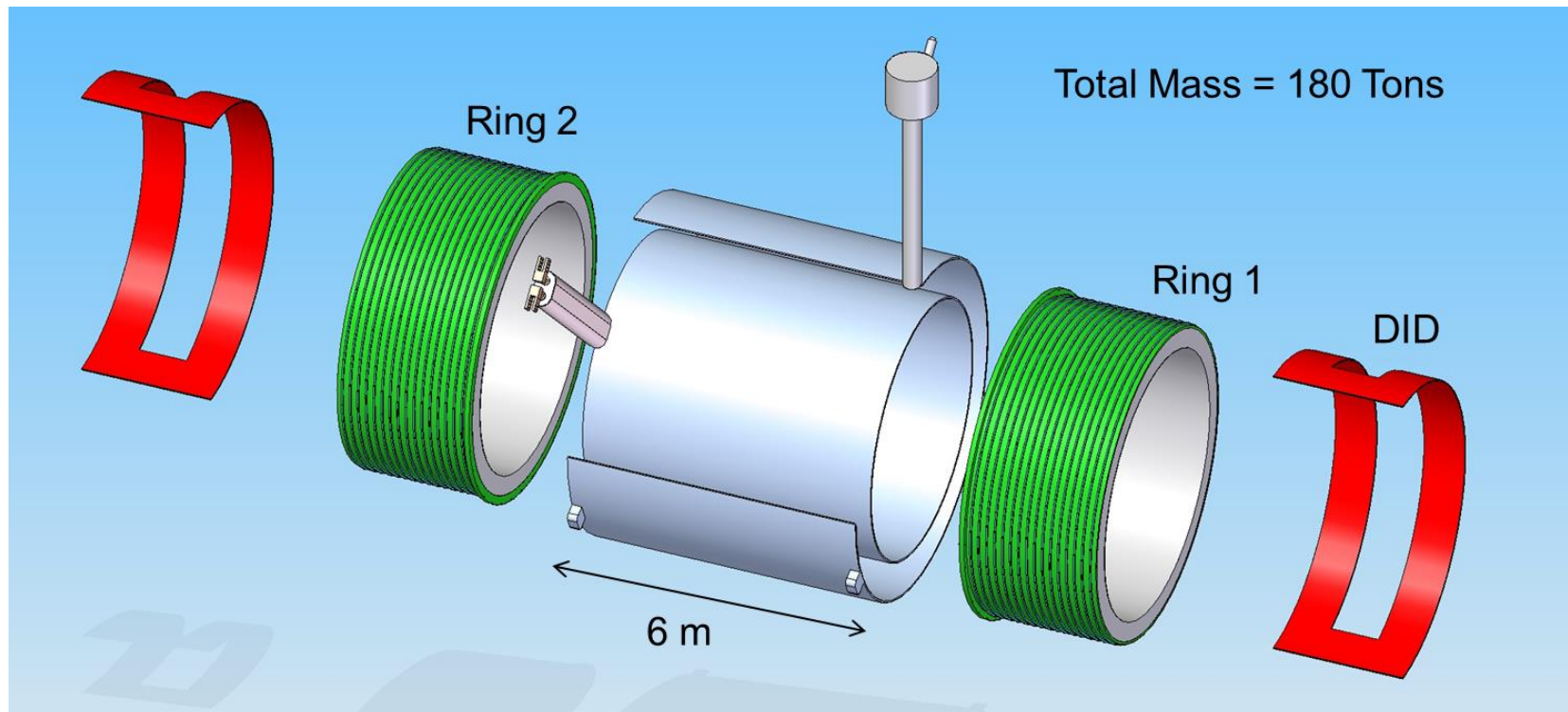


Tungsten plates wrapped into carbon fibre



# SID Solenoid, 5T

1. Evolutionary design of the CMS solenoid, from 3.9T to 5T
2. Large hoops stresses on the superconducting cable require R&D on new configuration of the cable and on the alloys
3. Six layers winding, two rings split in zee
4. Integrated Dipoles (DID) to compensate the effect of the crossing angle





## 1. Two detectors operating on single Beam delivery System, Push-Pull

- Detector Hall ~100 m deep
- Motion of Large Detectors ~15'000 tons
- Repeatable alignment  $\pm 1$  mm
- Fast interchange ~ few days
- Self Shielding, personnel safety
- Cryogenics and Services Integrations

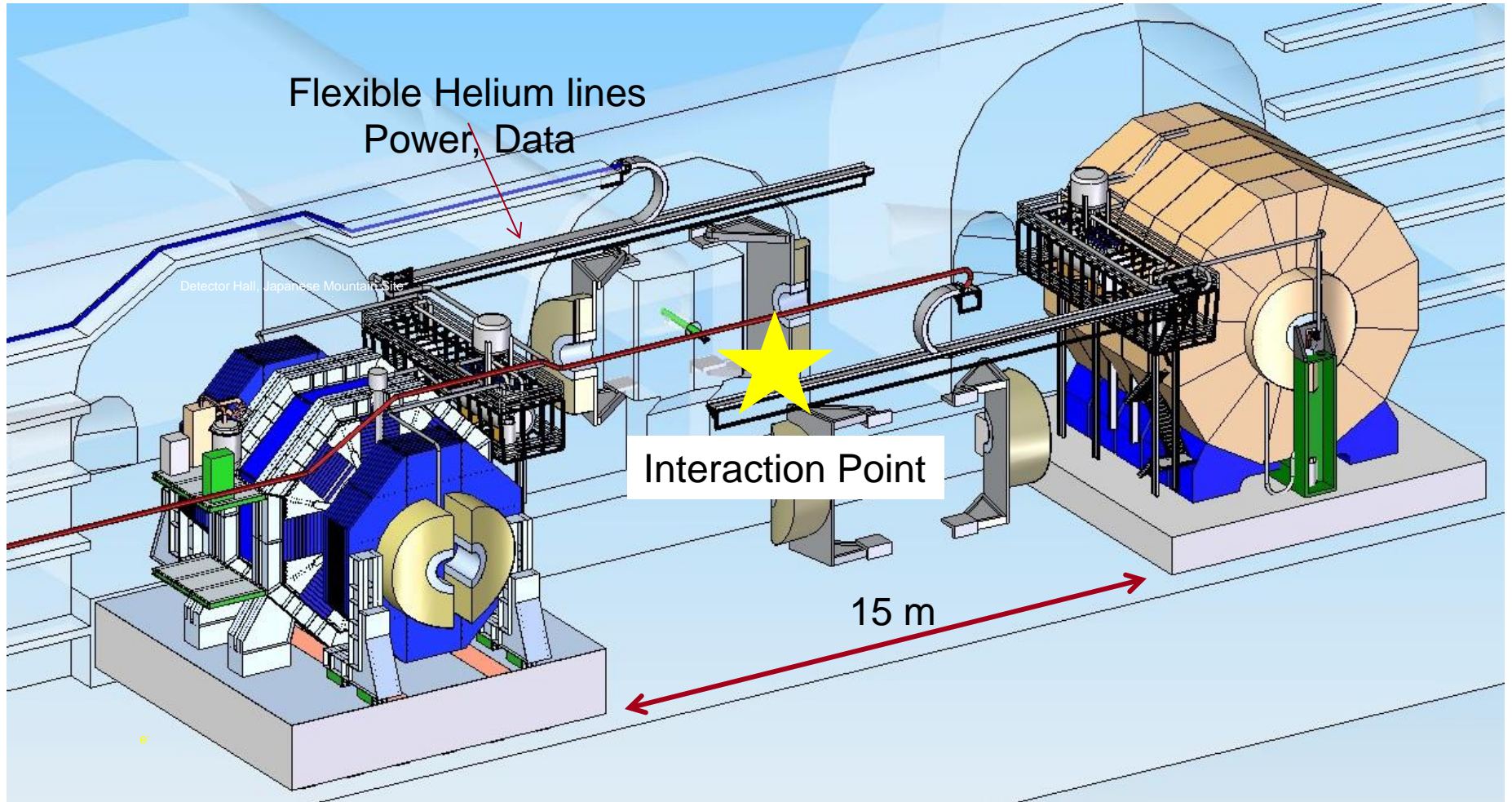
## 2. Nanometric size beams with short $L^*$ (3.5 m SID, 4.5m ILD)

- High beam stability with very low vibrations
- Final Focus System captured in the detector

Strong Machine-Detectors Coordination



# Push-Pull : Engineering Concept

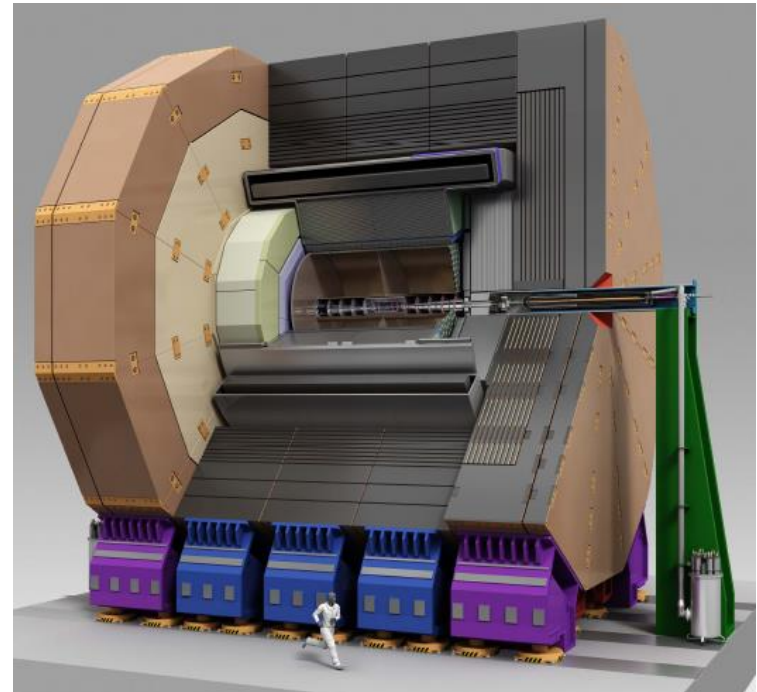
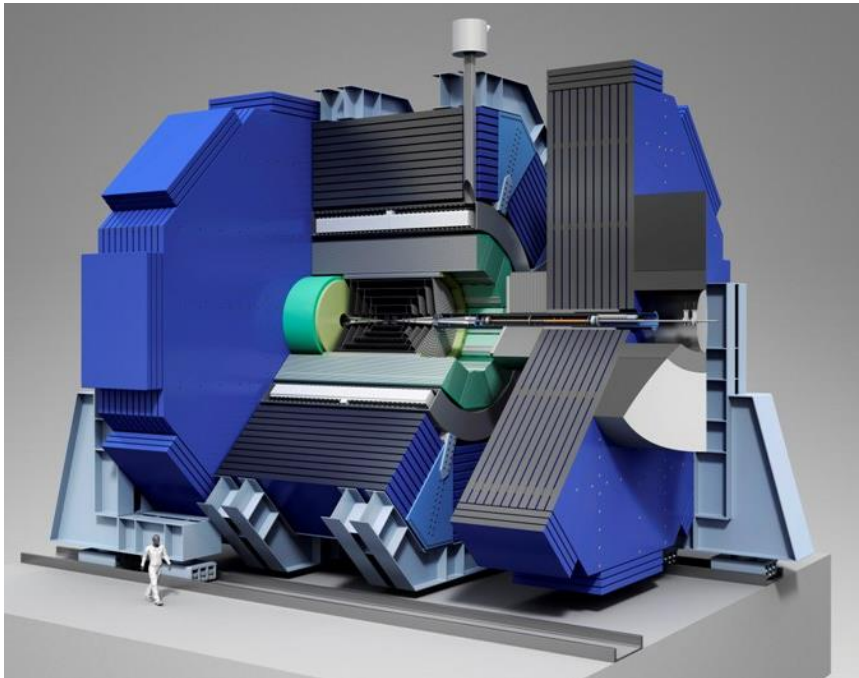


Platform on Rollers



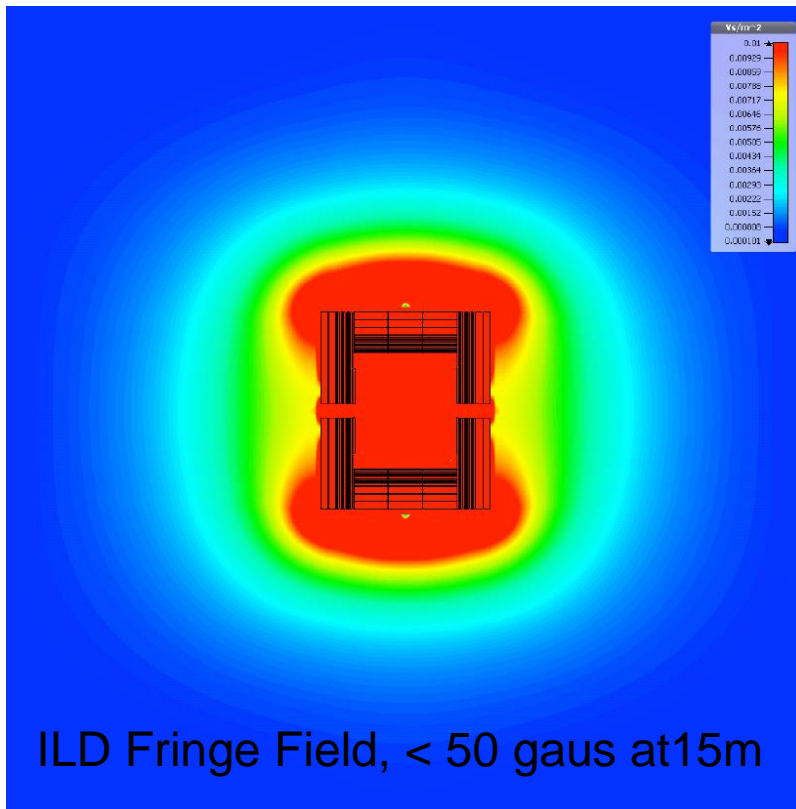
# Self-Shielded Detectors

1. Iron design driven by the requirements of self shielding of Magnetic Field and the Radiation dose for the protection of the personnel working on the off-beam detector.
2. Larger Iron volume for an effective magnetic flux return with low fringe field.
3. Increased costs, Optimization required

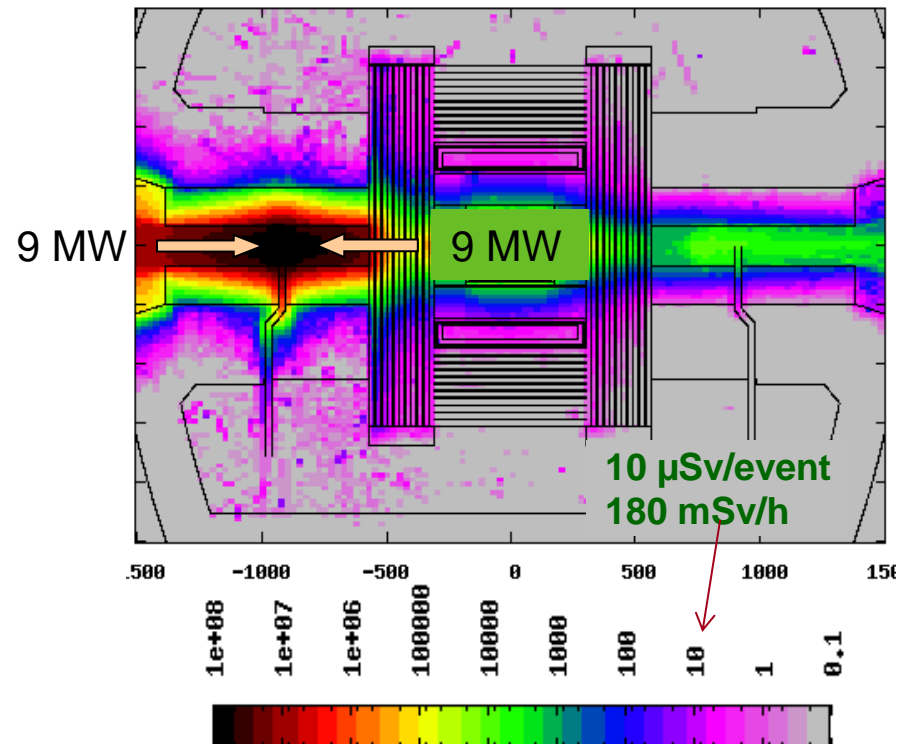


# Self Shielding – Magnetic Field and Radiation

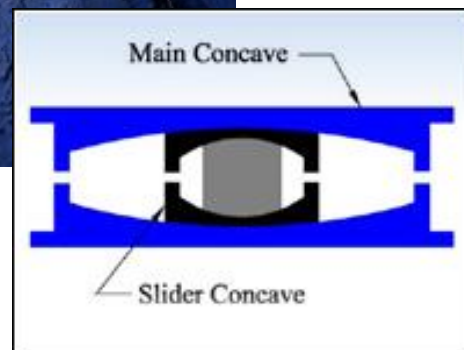
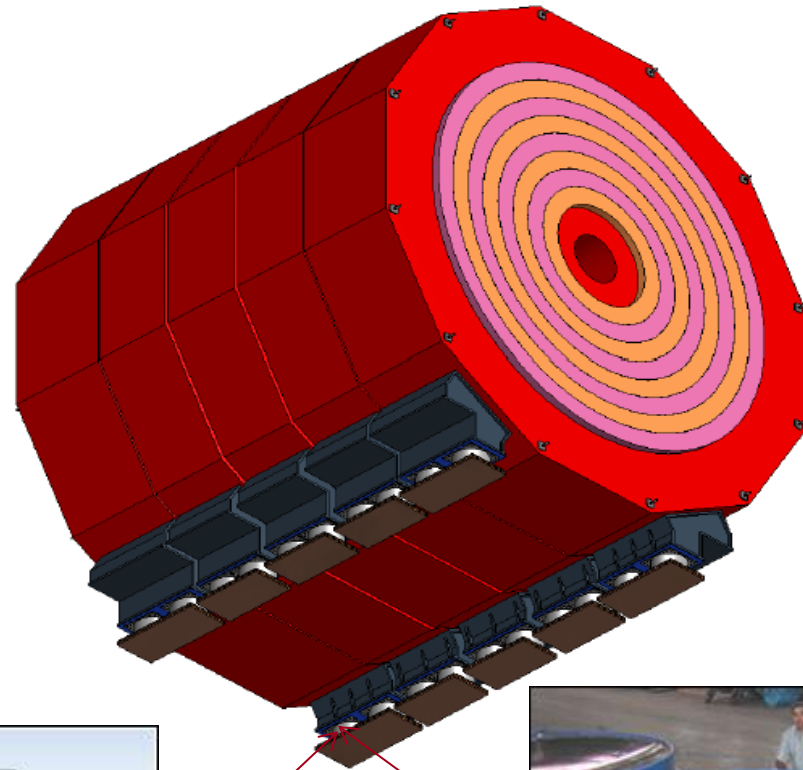
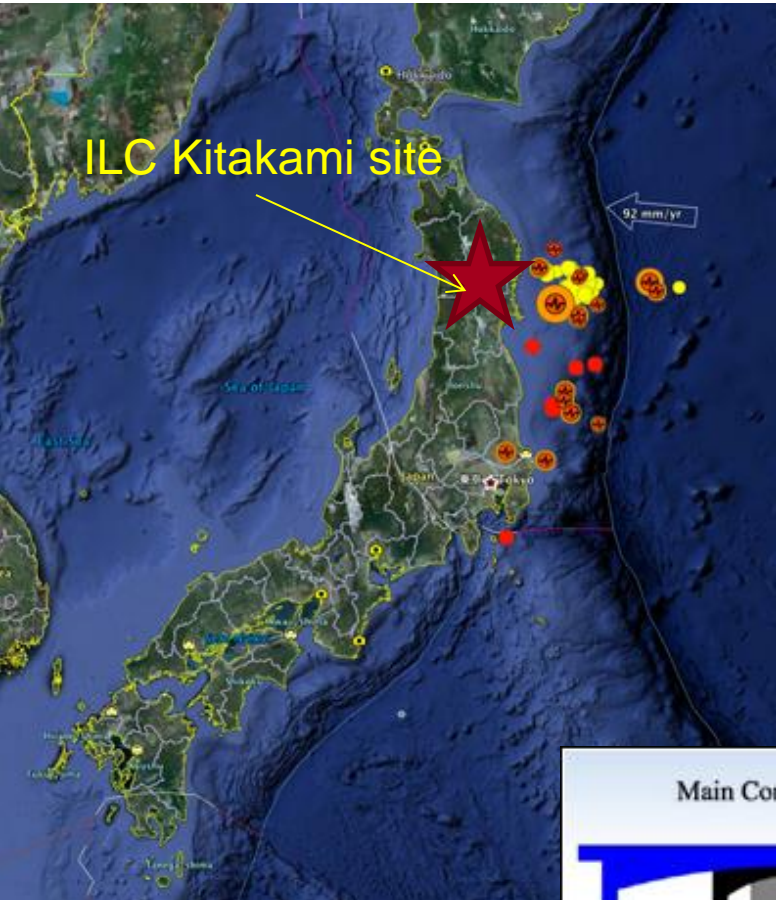
1. Exposure limits to static magnetic field fixed by Local Authorities, 2T head, 8T limbs
2. Max. field set by not requiring special handling for tools ~50 gauss@15 meters
3. Max. radiation exposure, 10uSv/event or 180 mSv/h



Full Train Beam Loss 9+9 Mw on 20Xo Copper

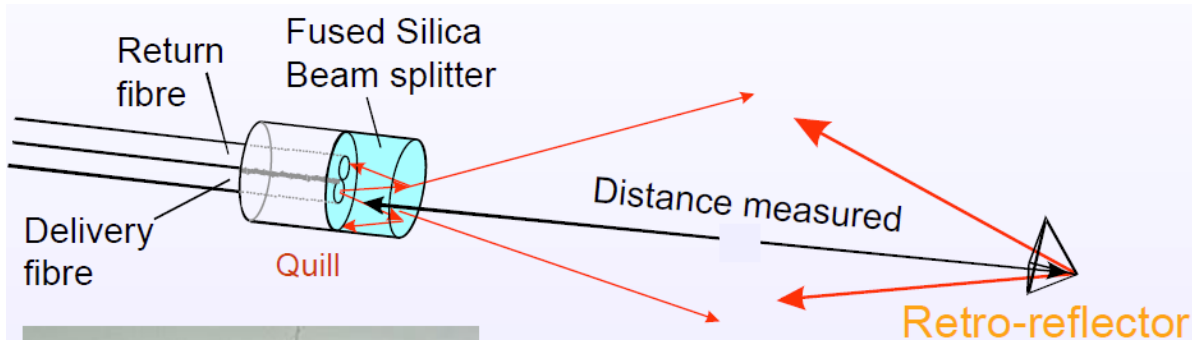
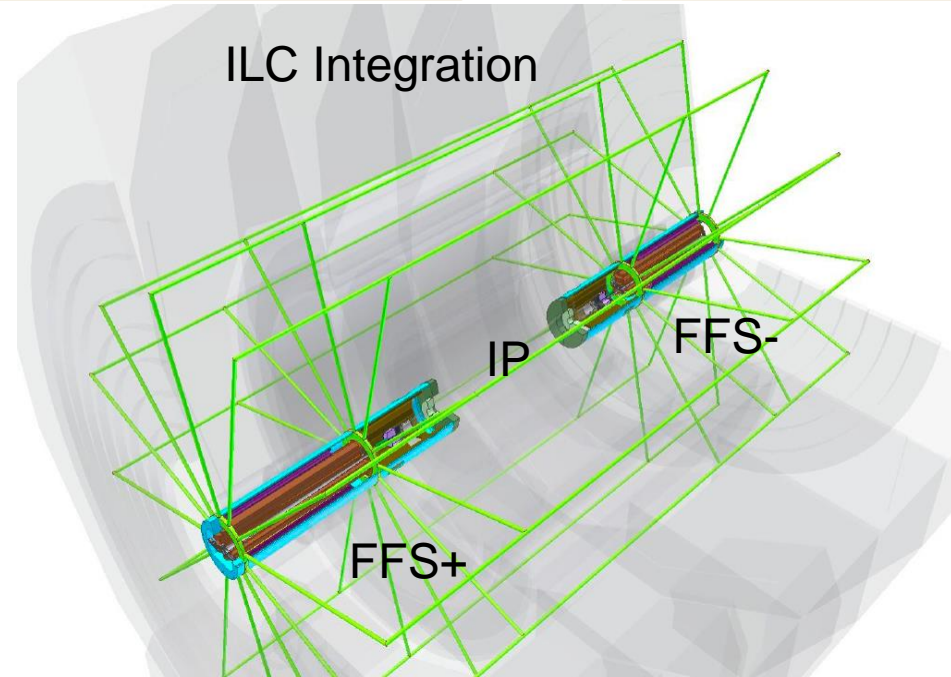
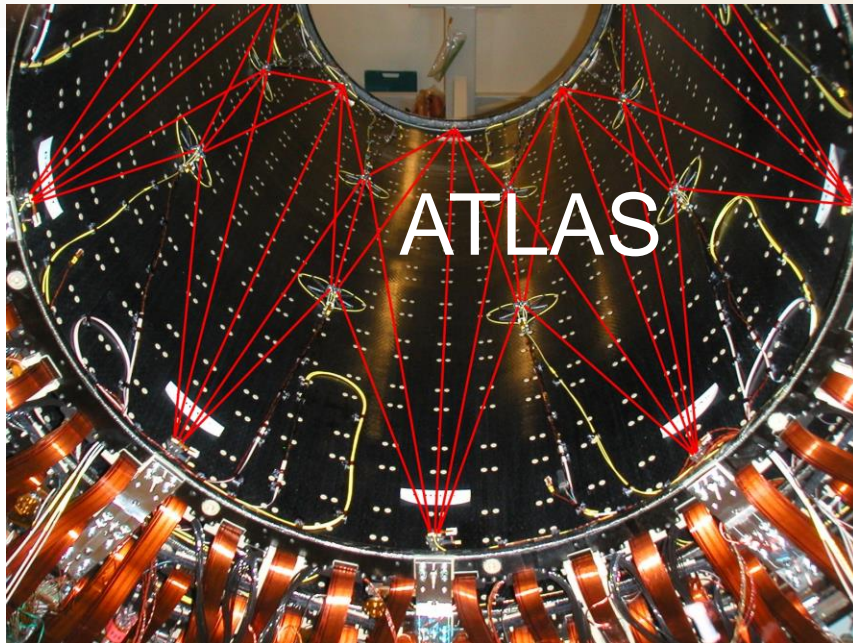


# Detector Seismic isolation- Friction Pendulum



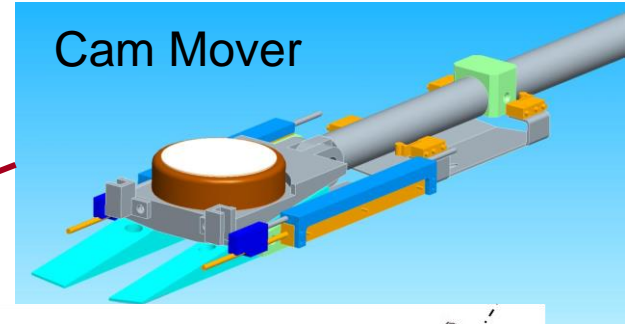
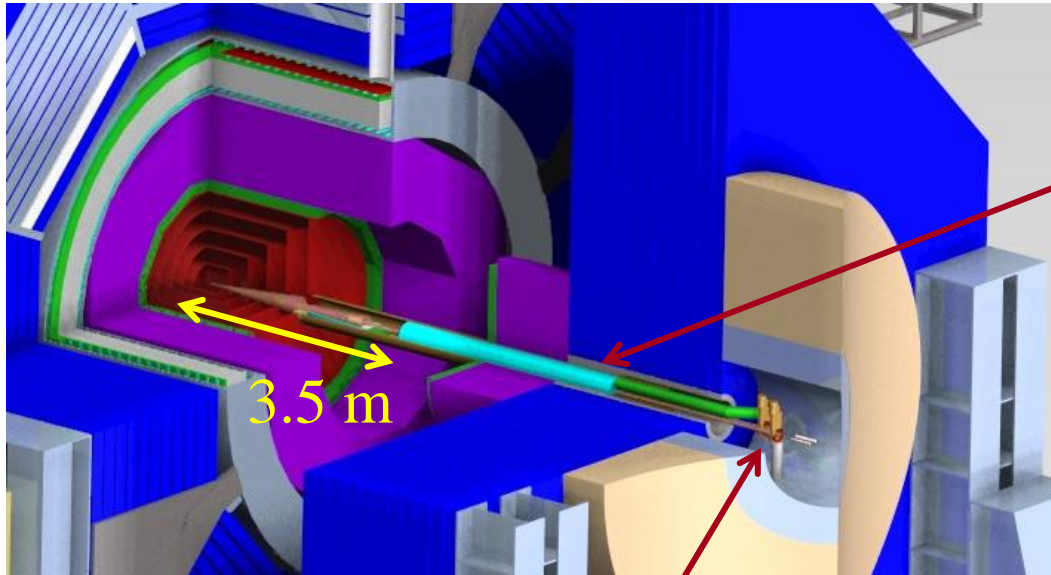


# FSI alignment system, precision $\sim 1\mu\text{m}$

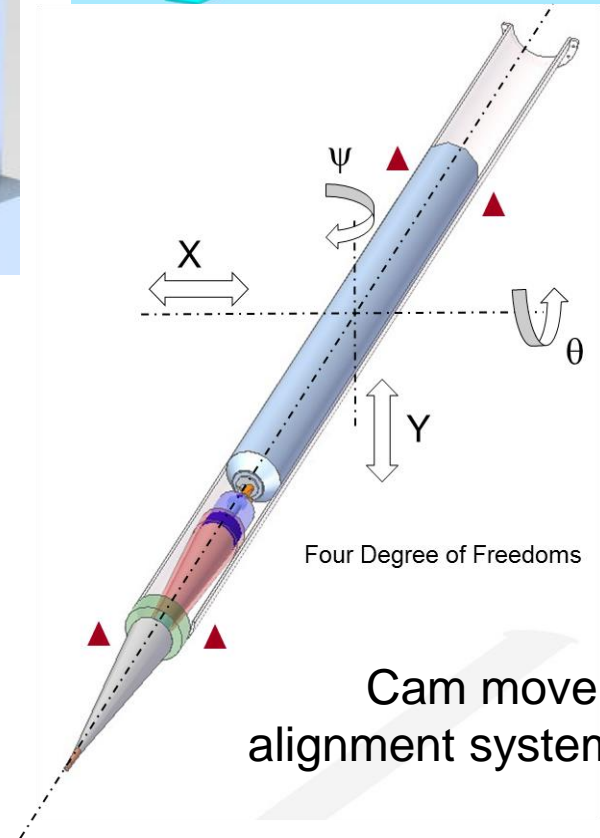
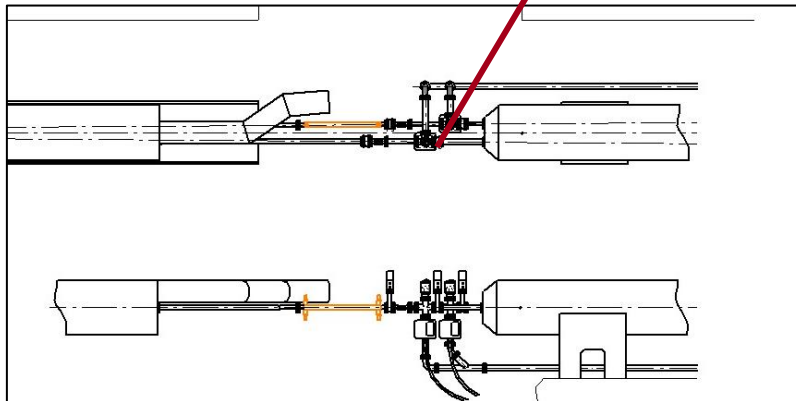


minimal mass high radiation tolerance

# Final Focus System captured in the detector, short L\*



Fast Vacuum Interconnection for the Push-Pull

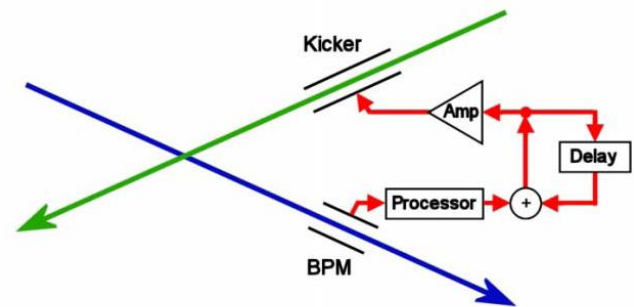
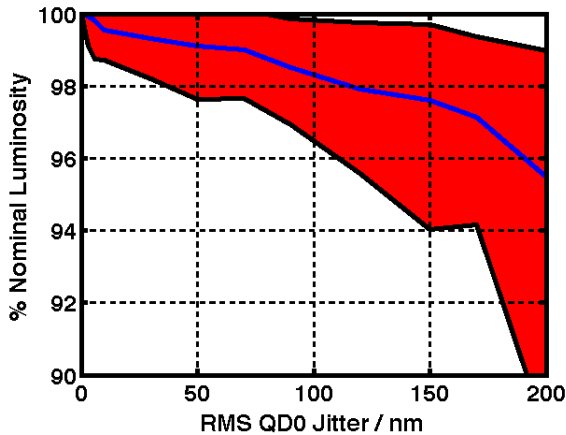
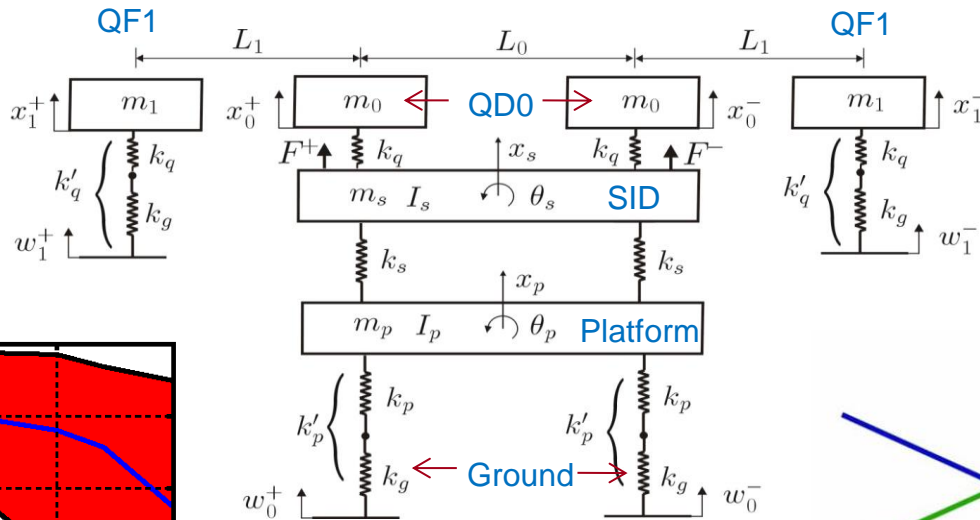




# Luminosity Loss Mechanisms and Feedbacks

Mechanical Vibrations on the final focus system causes Luminosity Loss by the growth of the beam size and Colliding Beams misalignment at IP.

Ground Motion and the noise of the technical systems must be quantified with detailed model and kept under control with specific strategies

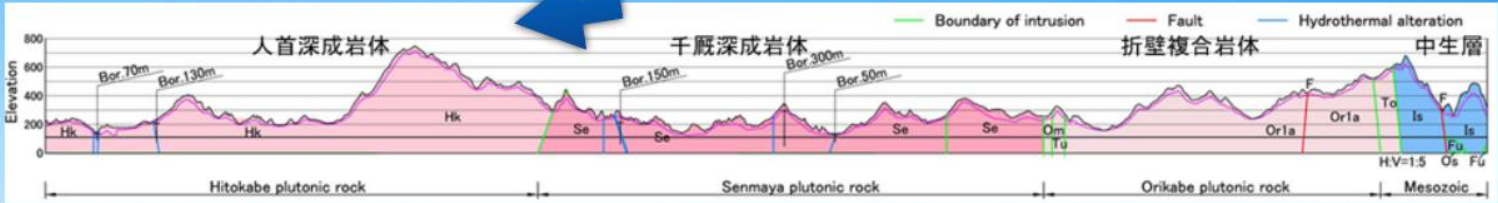


IP Feedback System

**Luminosity Loss 1% with 50nm RMS jitter.**

# Kitakami Mountain site

## Moving to a real site (a real project !)

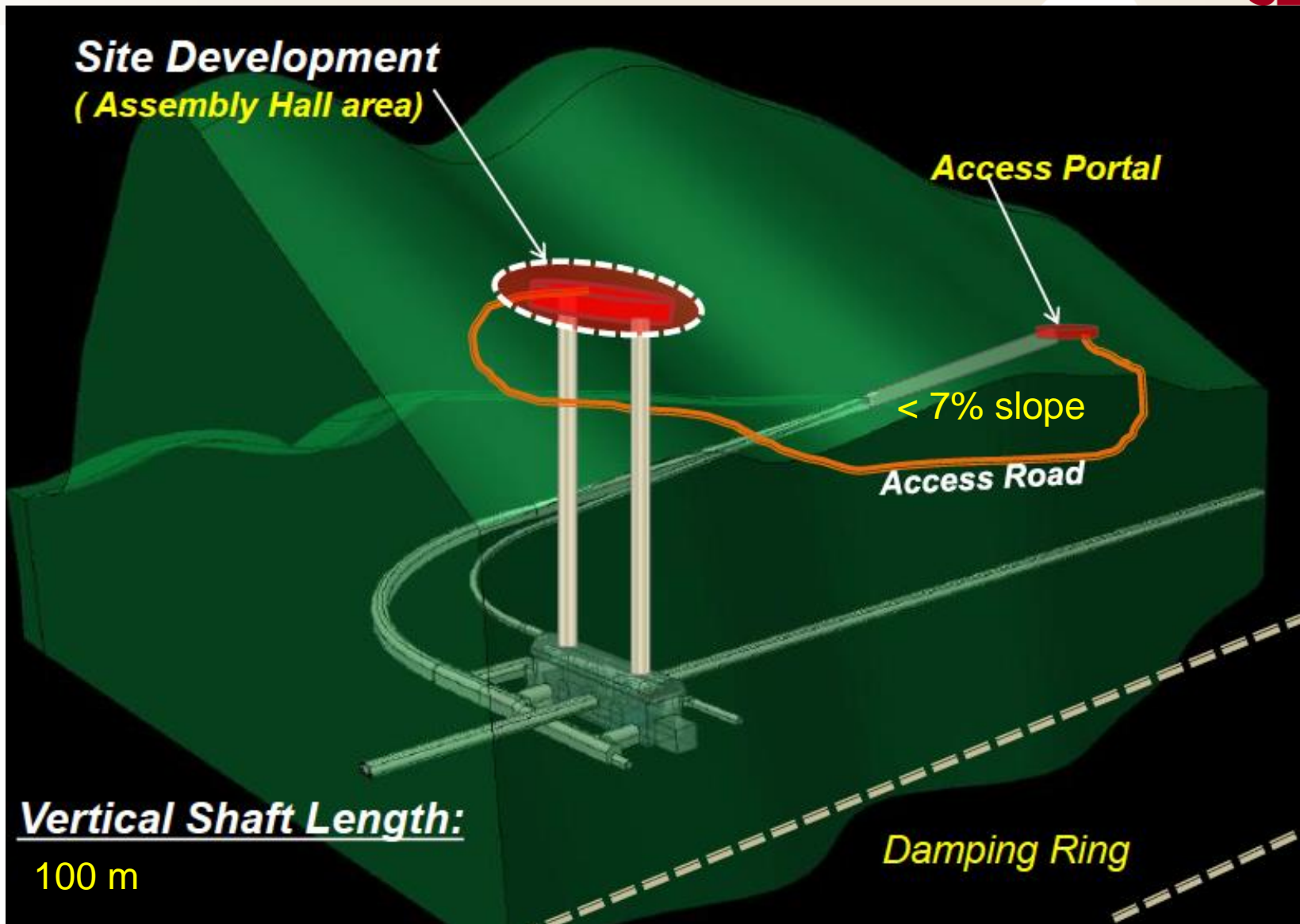


1. Road Transport limited to 60-80 tons
2. Design of the magnet system constrained
3. On site assembly must be optimized

aerial photograph



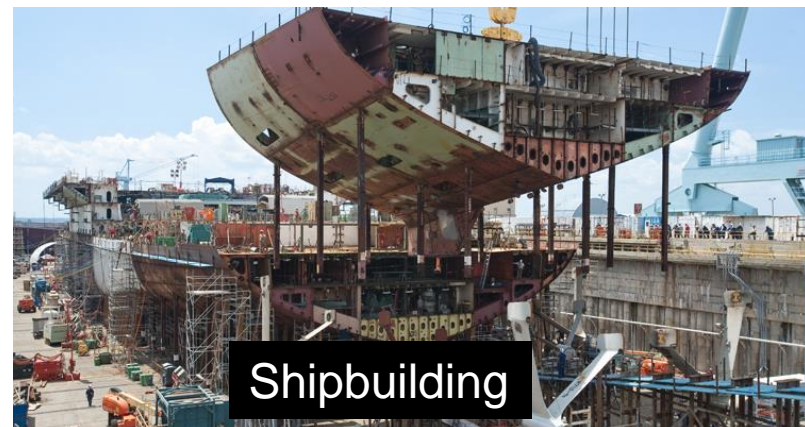
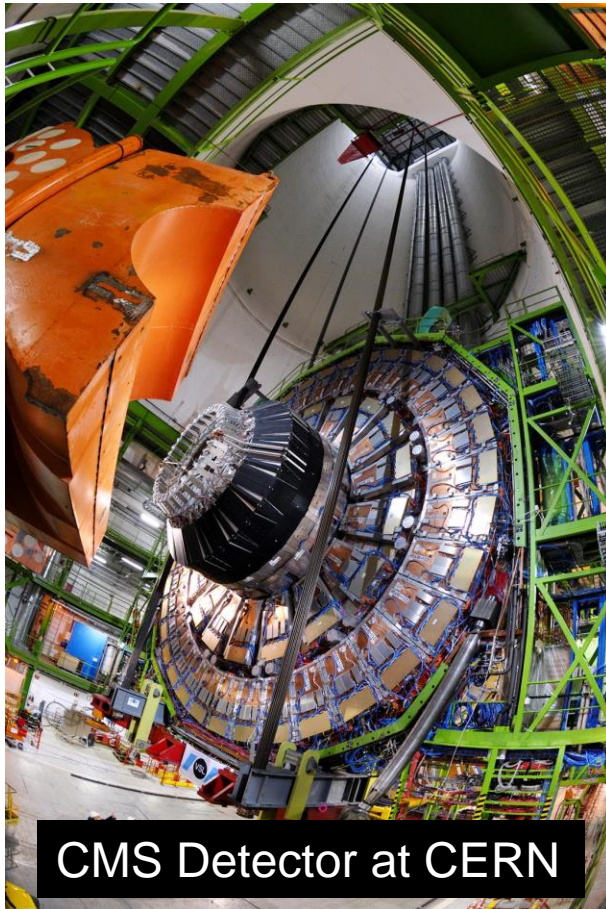
# ILC Site – Detector Hall Access





# Optimized On -Site Assembly Procedure:

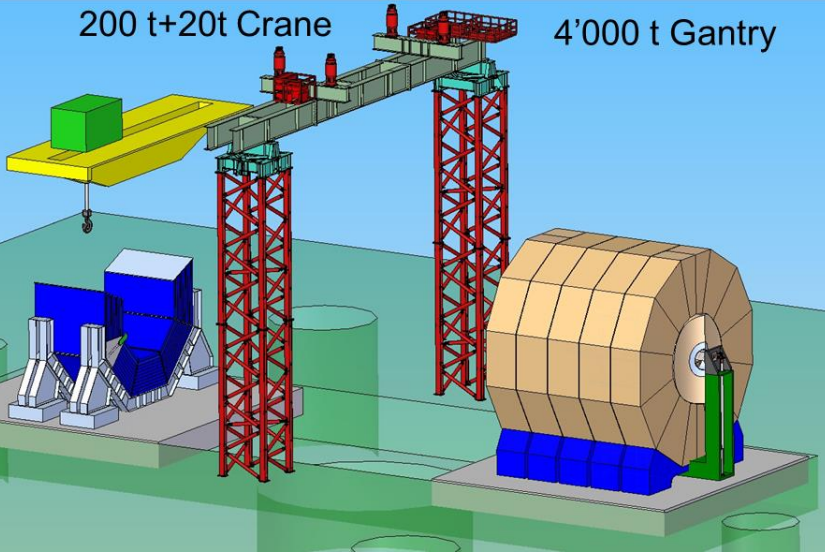
1. Construction and Testing of large sub-assemblies in remote sites (Institutes/Factories).
2. Checking after transport and pre-commissioning on Surface.
3. Complete the construction underground.



# Option #1: Vertical shafts

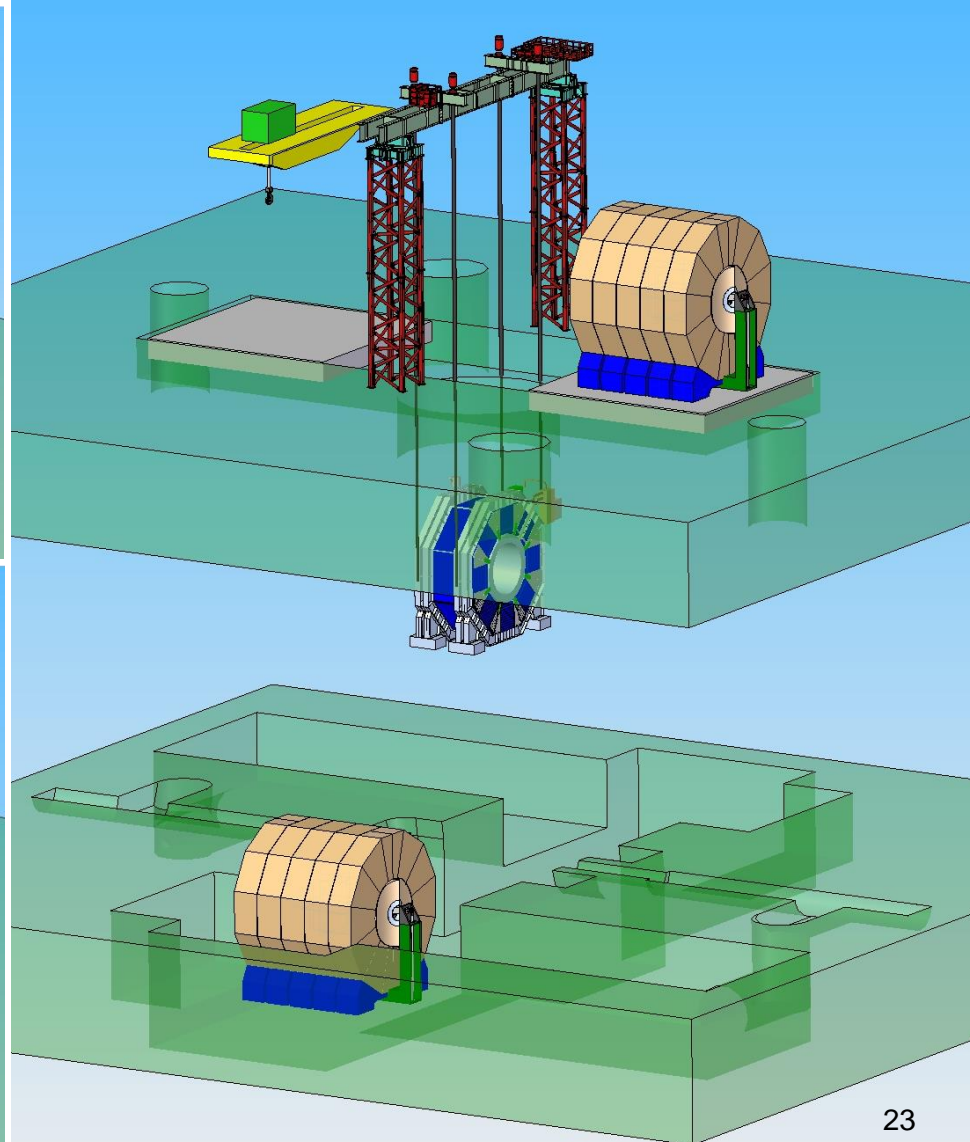
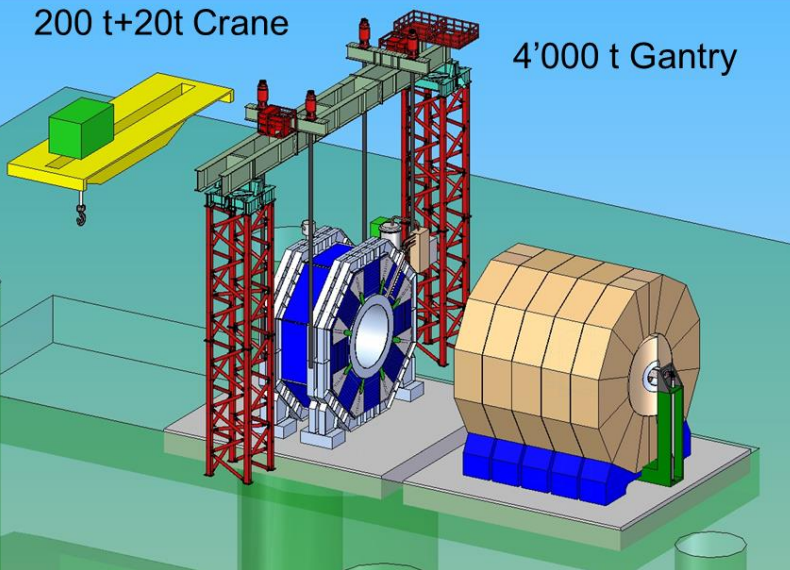
200 t+20t Crane

4'000 t Gantry



200 t+20t Crane

4'000 t Gantry





## Sub-Detectors Technology

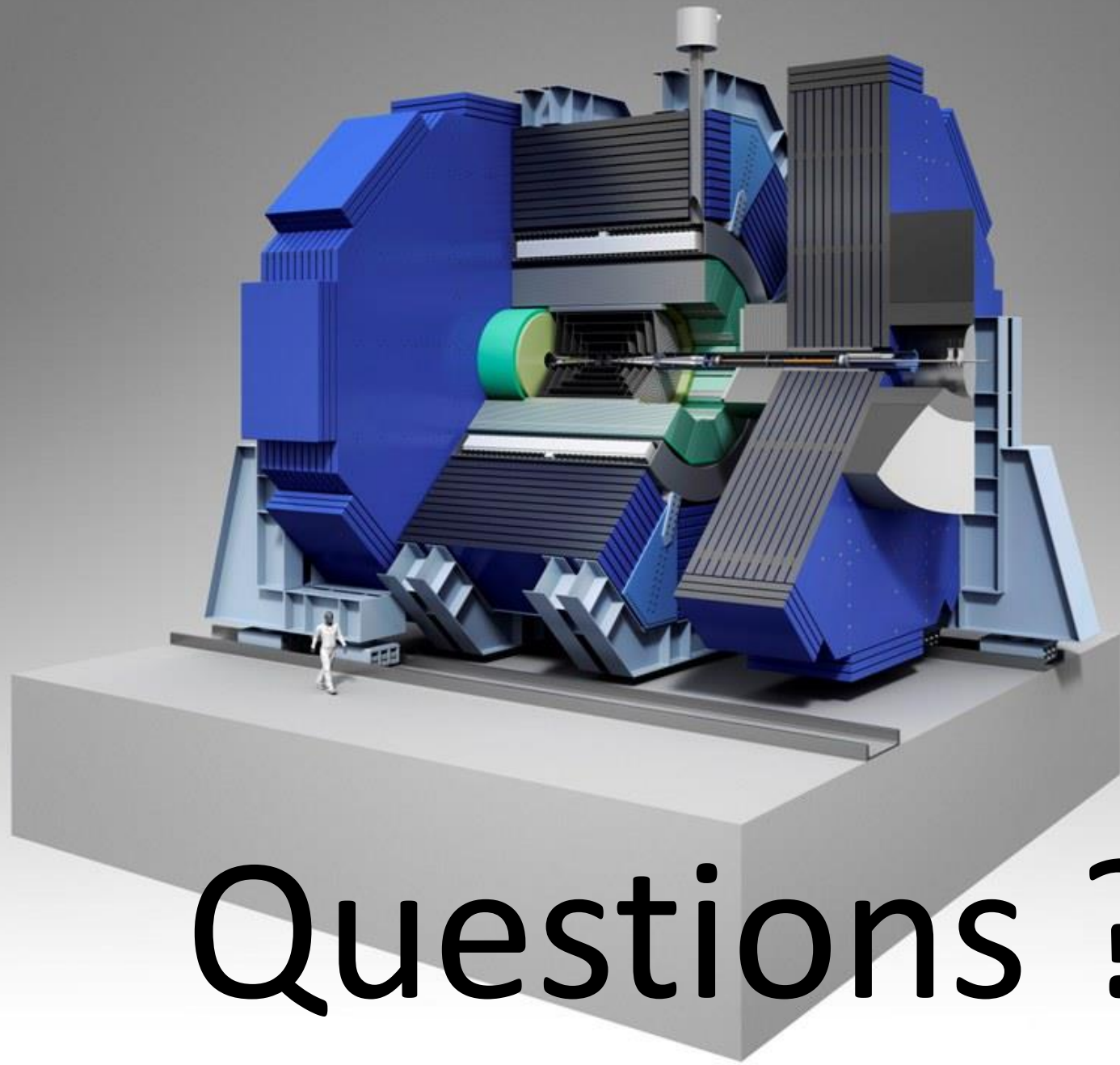
- There is a broad ongoing detector R&D program on the technologies
- Prototyping at level of large subsystems in progress to study the very dense integration and the power pulsing system test.

## Machine Interfaces

- The Push-Pull of the detectors present unique opportunities but also challenges. First Time !
- Self Shielding rise cost optimization issues for the magnet
- Design and Integration constrained by geographical factors: seismicity and assembly on a mountainous region.

**With the selection of the Kitakami site, ILC is becoming a real project**

..... it is time to join !



Questions ?

# Spares Slides



## SiD EMCAL Tungsten absorber

20+10 layers

20 x 2.5mm (0.64  $X_0$ ) + 10 x 5mm (1.30  $X_0$ )

Baseline Readout using 5x5 mm<sup>2</sup> silicon pads

## SiD HCal Steel Absorber

40 layers, 19 mm

4.5  $\Lambda_i$

Baseline readout 1x1 cm<sup>2</sup> RPCs

Contender: 3x3cm<sup>2</sup> scintillator w/ SiPM's

