

ILC TDR Overview

ILC 技術設計書・概要

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the 1st ILC TDR Verification Working Group

第一回 ILC 技術設計書・検証作業部会

30 June, 2014



Outline

- Introduction
- Accelerator R&D: 加速器研究開発
- Accelerator Baseline Design : 加速器基本設計
- Detectors : 測定器
- Energy Staging : エネルギー・アップグレード
- Schedule : スケジュール
- Summary



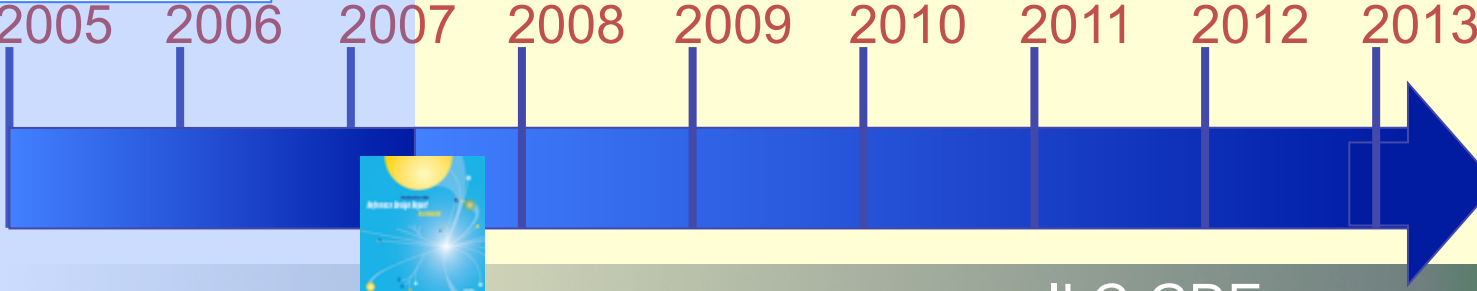
ILC Technical Design Phase

ILC 技術設計段階・期間

1980' ~ Basic Study

2005 2006 2007 2008 2009 2010 2011 2012 2013 2014

2004



ILC-GDE

LCC

Ref. Design (RDR)

Tech. Design: TDP1

TDP 2

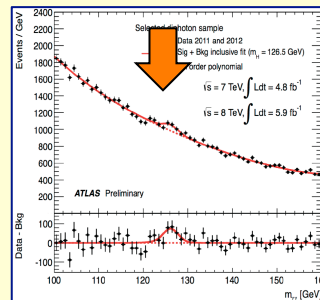
LHC

TDR completion

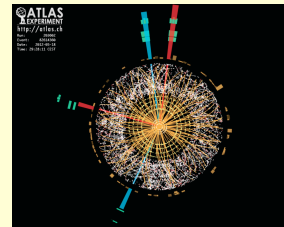


Selection of SC Technology

126 GeV



Higgs discovered



2012.12.15



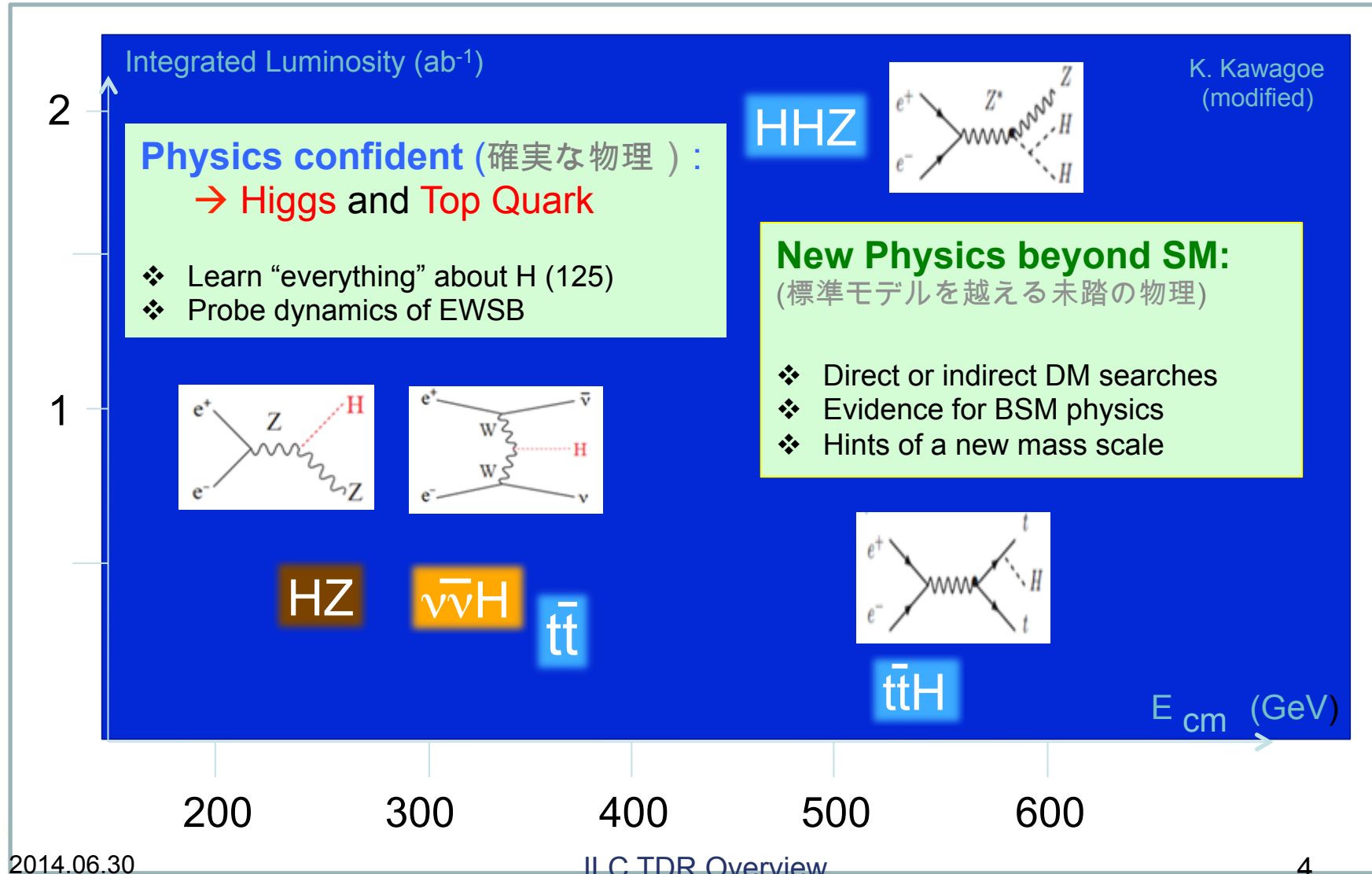
2013.6.12



Important Energies in ILC

ILCにおける重要な衝突エネルギー

- Discovery of a 125 GeV Higgs has reinforced the importance of the ILC





Requirements from Physics

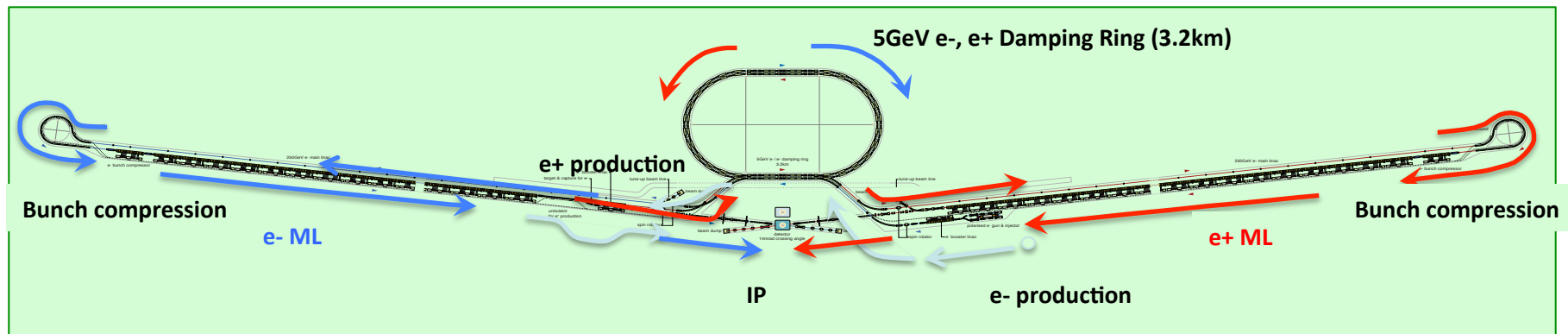
物理実験からの要求

● Basic requirements (基本要件) :

- Luminosity : $\int L dt = 500 \text{ fb}^{-1}$ in 4 years
- E_{cm} : **200 – 500 GeV, and the ability to scan**
- E stability and precision: < 0.1%
- Electron polarization: > 80%

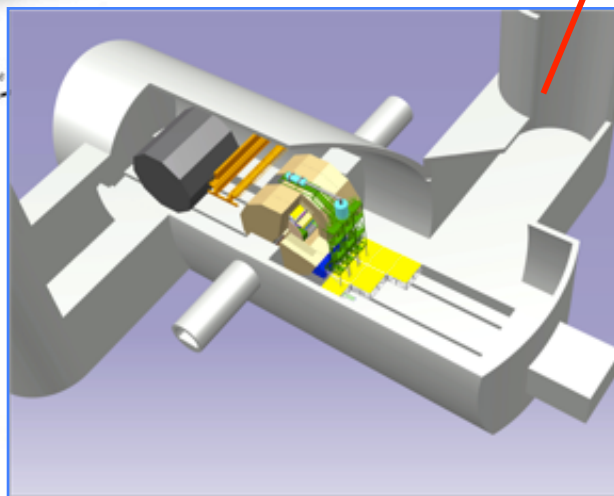
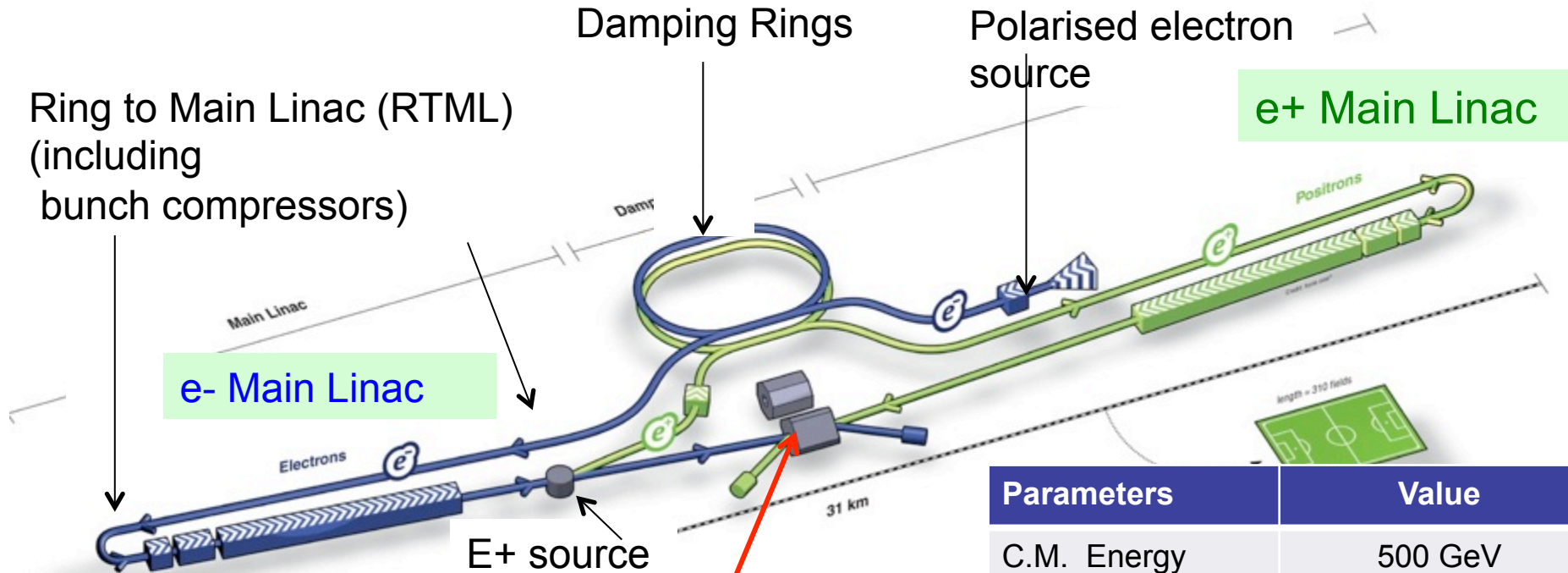
● Extend-ability (エネルギー拡張性) :

- Energy upgrade: **500 → 1,000 GeV**





ILC TDR Layout



Parameters	Value
C.M. Energy	500 GeV
Peak luminosity	$1.8 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Beam Rep. rate	5 Hz
Pulse duration	0.73 ms
Average current	5.8 mA (in pulse)
E gradient in SCRF acc. cavity	$31.5 \text{ MV/m} \pm 20\%$ $Q_0 = 1E10$

ILC Scheme | © www.form-one.de



Preface: ILC TDR Configuration

TDR の構成

- **ILC Technical Design Report (Published, June, 2013)**

<https://www.linearcollider.org/ILC/Publications/Technical-Design-Report>

- Vol. 1. Executive Summary
- Vol. 2. Physics
- **Vol. 3, P1. Accelerator: R&D in the TD Phase**
- **Vol. 3, P2. Accelerator: Baseline Design**
- **Vol. 4. Detectors**
- (+) From Design to Reality

- **TDR Supporting Documents**

<https://www.linearcollider.org/ILC/Publications/Technical-Design-Report>

- Project Implementation Planning
- Cost Conversion Report
- Guide to the Cost Estimate
- List of signatures

- ILC TDR Value Estimate and Schedule (confidential documents)

- V. 6.0, April 13, 2013.

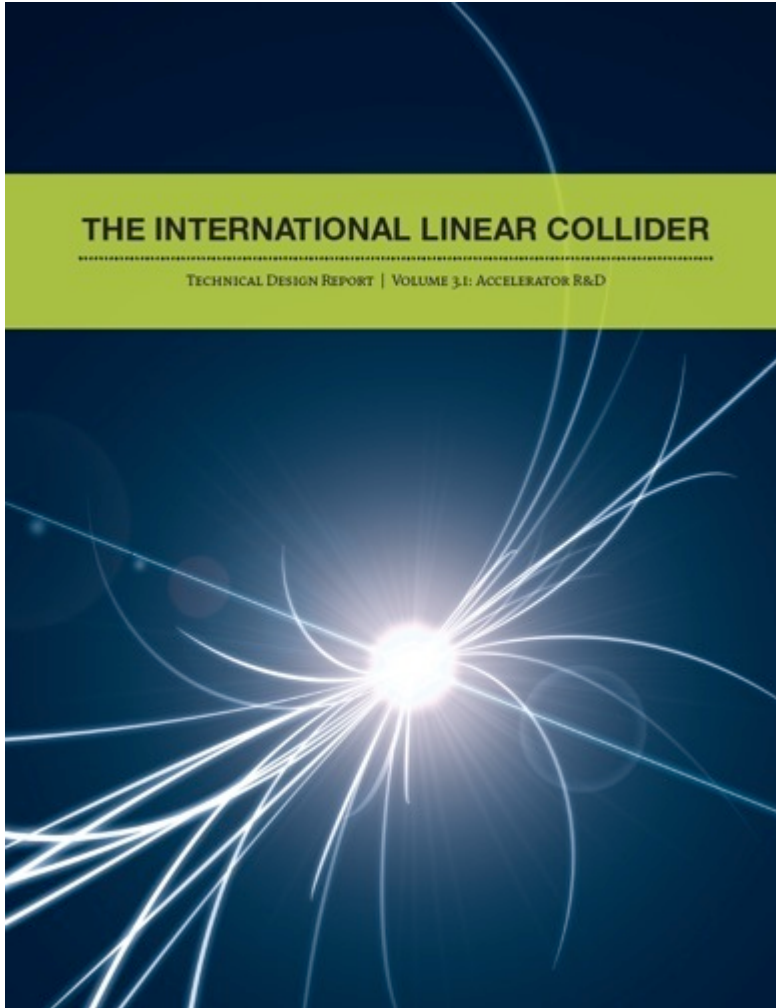
- Further details in ILC EDMS (confidential documents),

The screenshot displays a grid of document covers for the ILC TDR. The covers are arranged in two columns and four rows. The first row shows 'Volume 1 - Executive Summary' (9.5 MB) and 'Volume 2 - Physics' (9.5 MB). The second row shows 'Volume 3 - Accelerator' Part I: R&D in the Technical Design Phase (91 MB) and 'Volume 3 - Accelerator' Part II: Baseline Design (72 MB). The third row shows 'Volume 4 - Detectors' (66 MB) and 'From Design to Reality' (5.5 MB). The fourth row shows 'Supporting documentation' with links to 'Project Implementation Planning', 'Cost conversion report', 'Guide to the cost estimate', and 'List of signatories'. Each cover features the ILC logo and a stylized particle collision image.



ILC-TDR Vol. 3-I Accelerator R&D

Vol. 3-I, ILC 加速器技術開発



1. Introduction

2. Superconducting RF (SCRF) technology

1. Cavity field **gradient**
2. Cavity system test: **S1 Global**
3. Industrialization **E-XFEL**
4. ...
5. ...

focused

3. Beam Test Facilities

1. SCRF, Beam Acceleration: **FLASH, STF,**
2. Nano-beam handling : **ATF**
3. E- cloud mitigation: CESR-TA
4. ...
5. ...

focused

4. Accelerator Systems R&D

5. Conventional Facilities and Siting Studies

6. Post-TDR R&D (to be briefly reported)

1. **SCRF, ATF, ...**

Global Cooperation for Test Facilities

国際協力による加速器試験施設

TTF/FLASH (DESY) ~1 GeV
ILC-like beam ILC RF unit



DESY

INFN Frascati

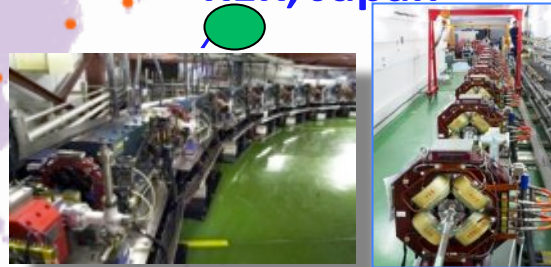


DAΦNE (INFN Frascati)
kicker development
electron cloud

STF (KEK) operation/construction
ILC-like Cryomodule test: S1-Gloabal
SRF beam acceleration : QB, STF2



KEK, Japan



ATF & ATF2 (KEK)
ultra-low emittance
Final Focus optics, nano-beam
KEKB electron-cloud



CesrTA (Cornell)
electron cloud
low emittance

Cornell

FNAL



NML/ASTA facility
ILC RF unit test
Full-CM Test,
SRF beam acceleration, soon



Technical Highlight in TD Phase

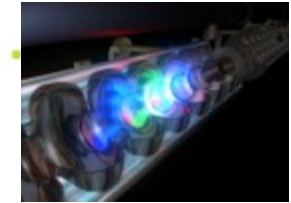
技術設計段階での技術開発・ハイライト

- **SCRF Technology** (超伝導・ビーム加速技術)
 - Cavity: High Gradient R&D:
 - **35 MV/m** with 50% yield by 2010 , and 90% by 2012 (TDR)
 - Manufacturing with cost effective design
 - Cryomodule performance including HLRF, and LLRF
 - Beam Acceleration
 - **9 mA**: FLASH
 - **1 ms**: STF2 - Quantum Beam
- **Nano-beam handling** (ナノビーム技術)
 - ILC-like beam acceleration
 - Ultra-low beam emittance: Cesr-TA, ATF
 - Ultra-small beam size at Final Focusing: ATF2



Advantage of Superconducting RF

超伝導RF の特色・利点



❖ Ultra-high ($Q_0 = 10^{10}$):

- small surface resistance → almost zero power (heat) in cavity walls
- use relatively low-power microwave source to 'charge up' cavity (高い高周波電力効率)

❖ Long beam pulses (~1 ms)

- intra-pulse feedback (パルス中でのフィードバック制御、可)

❖ Larger aperture / smaller beam loss

- better beam quality with larger aperture - lower wake-fields (大口径→少ビームロス)

❖ Work necessary on engineering for:

- Cryomodule (thermal insulation)
- Cryogenics (冷却)
- Gradient to be further improved

Luminosity:

$$L \propto \frac{\eta P_{RF}}{E_{CM}} \sqrt{\frac{\delta_{BS}}{\epsilon_y}}$$

RF efficiency (points to η)

RF power / beam current (points to P_{RF})

Vertical emittance (tiny beams) (points to ϵ_y)

❖ Luminosity proportional to RF efficiency ILC

- ❖ (ルミノシティはRF効率に比例):
- ❖ for given total power (electricity bill !),
- ❖ ~160MW @ 500GeV

❖ Capable of efficiently accelerating high beam currents (大電流)

❖ Low impedance aids preservation of high beam quality (low emittance) (良質ビーム)

→ Ideal for Linear Collider



Global Plan for SCRF R&D

超伝導空洞技術開発タイムライン

Year	07	2008	2009	2010	2011	2012
Phase	TDP-1			TDP-2		
Cavity Gradient (電界) test to reach 35 MV/m	→ Yield 50%			→ Yield 90%		
Cavity-string to reach 31.5 MV/m, with one- cryomodule (システム)	Global effort for string assembly and test (DESY, FNAL, INFN, KEK)					
System Test with beam acceleration (ビーム)				FLASH (DESY) , NML/ASTA (FNAL) QB, STF2 (KEK)		
Preparation for Industrialization (工業化)				Production Technology R&D		
Communication with industry (企業との検討)	1 st Visit Vendors (2009), Organize Workshop (2010) 2 nd visit and communication, Organize 2 nd workshop (2011) 3 rd communication and study contracted with selected vendors (2011-2012)					



Progress in 1.3 GHz Cavity Production

1.3 GHz 超伝導加速空洞製造実績の進展

year	# 9-cell cavities qualified	Capable Lab.	Capable Industry
2006	10	1 DESY	2 ACCEL, ZANON
2011	41	4 DESY, JLAB, FNAL, KEK	4 RI, ZANON, AES, MHI ,
2012	(45)	5 DESY, JLAB, FNAL, KEK , Cornell	5 RI, ZANON, AES, MHI , Hitachi

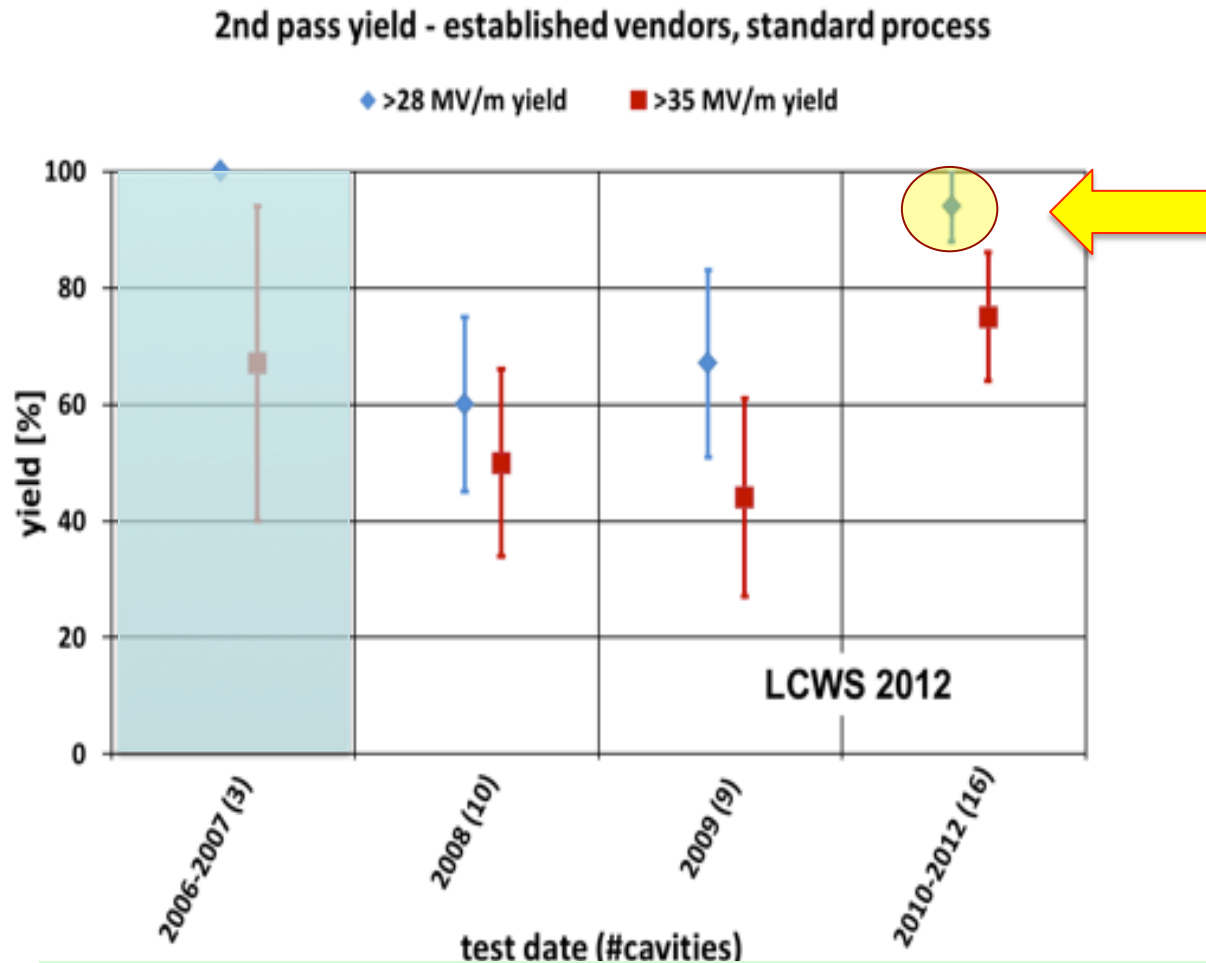
- One Lab (2 vendor) in 2006, and 5 Lab (5 vendor) in 2012
may handle to fabricate 35 MV/m at Q= 8E9

- 6年間で、技術を保有する研究所、（製造会社）が1,(2) → 5 機関に、



Progress in SCRF Cavity Gradient

空洞製造・成功率の向上



Production yield:
94 % at > 35+/-20%
(目標の> 90 % を達成),

Average gradient:
37.1 MV/m

reached (2012)

電界性能幅 +/- 20 % → 成功率 (歩留まり) ~10% 向上



DESY: FLASH

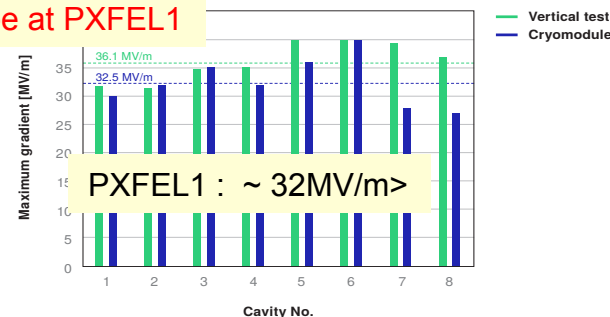
Cryomodule System Test

超伝導加速空洞・CMおよびビーム加速実証試験

- ❖ 1.25 GeV linac (TESLA-Like tech.)
- ❖ ILC-like bunch trains:
- ❖ 600 ms, 9 mA beam (2009): ← ILC ビーム電流の実証
- ❖ 800 ms 4.5 mA (2012)
- ❖ RF-cryomodule string with beam → PXFEL1 operational at FLASH



XFEL Prototype at PXFEL1

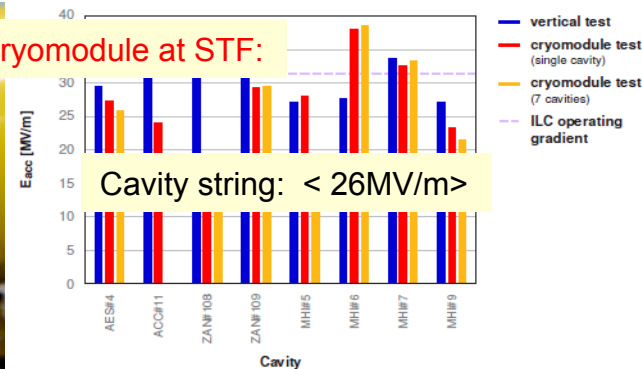


KEK: SRF Test Facility (STF/STF2)

- ❖ S1-Global: completed (2010)
- ❖ Quantum Beam Accelerator (Inverse Laser Compton): 6.7 mA, 1 ms ← ILC ビームパルス長の実証
- ❖ CM1 test with beam (2014 ~2015)
- ❖ STF-COI: Facility to demonstrate CM assembly/test in near future



S1 Global Cryomodule at STF:

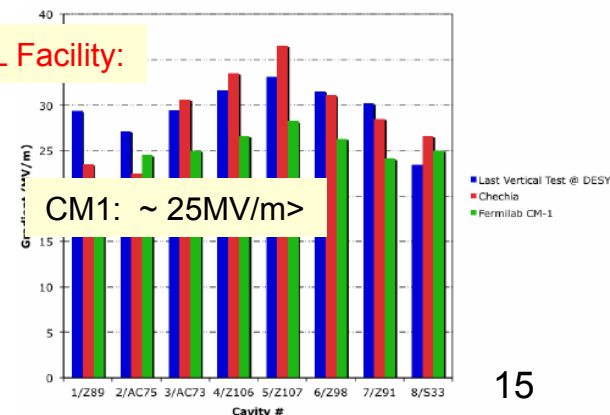


FNAL: NML (New Muon Lab) / ASTA (Advanced Superconducting Test Accelerator)

- ❖ CM1 test complete
- ❖ CM2 operation (2013)
- ❖ CM2 with beam (soon)



CM1 at NML Facility:



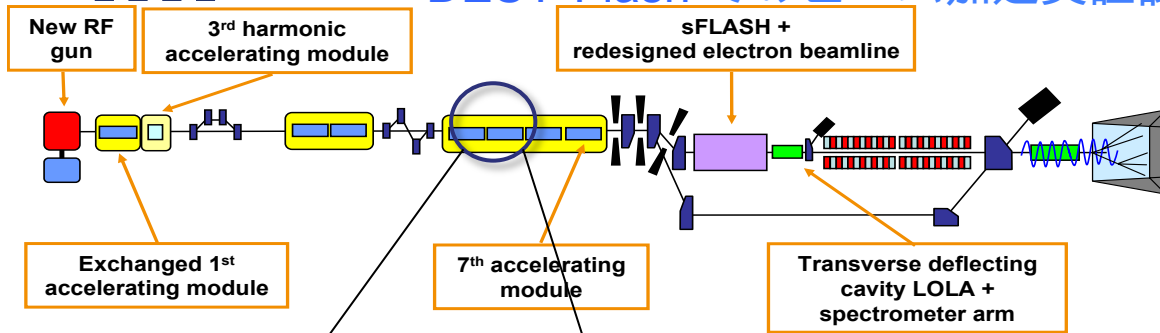
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ILC TDR Overview

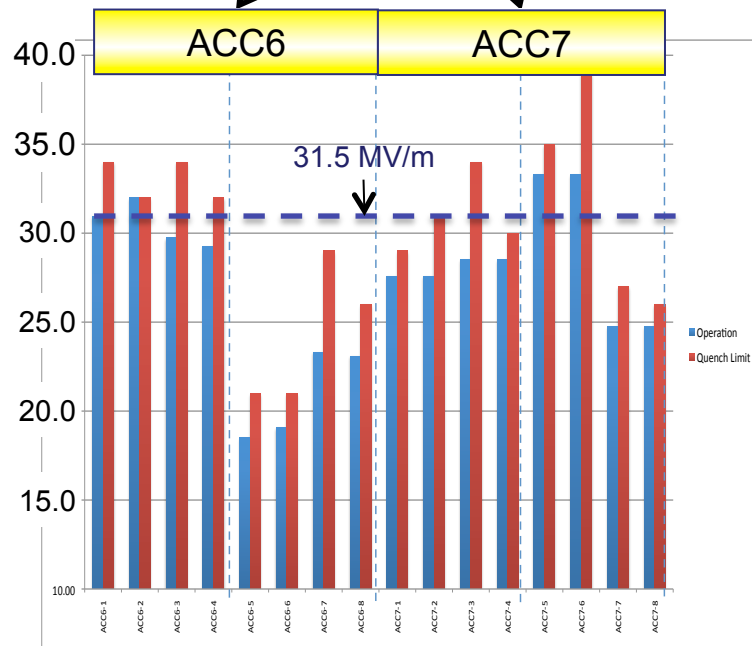


DESY-FLASH Beam Test

DESY-Flash でのビーム加速実証試験



real world !
operations !



← ILC ビーム電流実証

- ✓ ILC-like beam (3, 6 and 9mA)
- ✓ Energy stability ($<10^{-3}$)
- ✓ Control of heavy beam loading
- ✓ Control of cavity Lorentz force detuning
- ✓ Active tuning for large gradient spread operation
- ✓ Operation
 - ✓ Auto
- ✓ Controls c
- ✓ Klystron c
- ✓ General c
 - ✓ Fast
 - ✓ Deal

Parameters	Value
C.M. Energy	500 GeV
Peak luminosity	$1.8 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Beam Rep. rate	5 Hz
Pulse duration	0.73 ms
Average current	5.8 mA (in pulse)
E gradient in SCRF acc. cavity	31.5 MV/m +/-20% $Q_0 = 1E10$

- Runs 24/7 as VUV SASE user facility
- Primary SRF systems tests for ILC TDR (dedicated 9mA experiment runs)

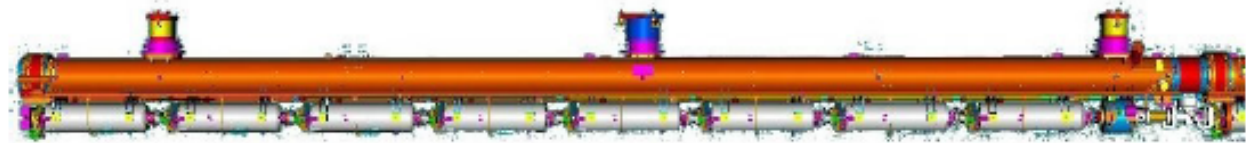
European
XFEL

100 s.c. Modules for the European XFEL

An Accelerator Complex for 17.5 GeV



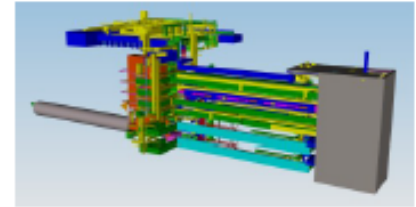
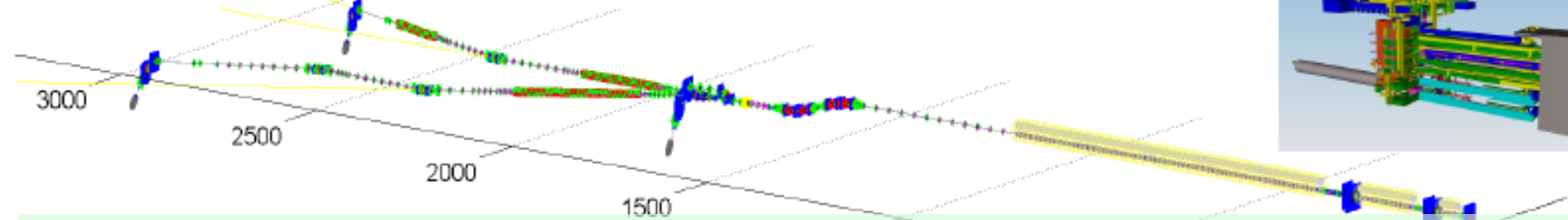
100 accelerator modules



800 accelerating cavities
1.3 GHz / 23.6 MV/m

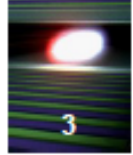


25 RF stations
5.2 MW each



E-XFEL: 欧州・X線自由電子レーザー・光科学施設・建設中：2016年稼働予定
800台の超伝導加速空洞をRI, Zanon 社で工業生産、CEA-Saclay, DESY で組み立て・試験

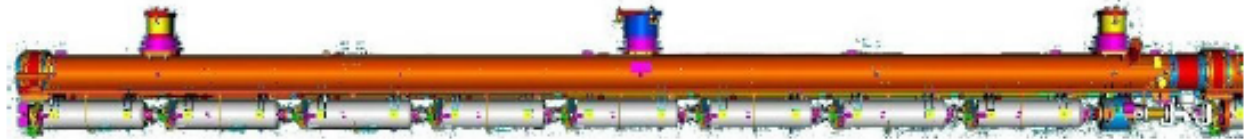
An Accelerator Complex for 17.5 GeV



100 accelerator modules

Some specifications

- Photon energy 0.3 - 24 keV
- Pulse duration ~ 10 - 100 fs
- Pulse energy few mJ
- Superconducting linac. 17.5 GeV
- 10 Hz (27 000 b/s)



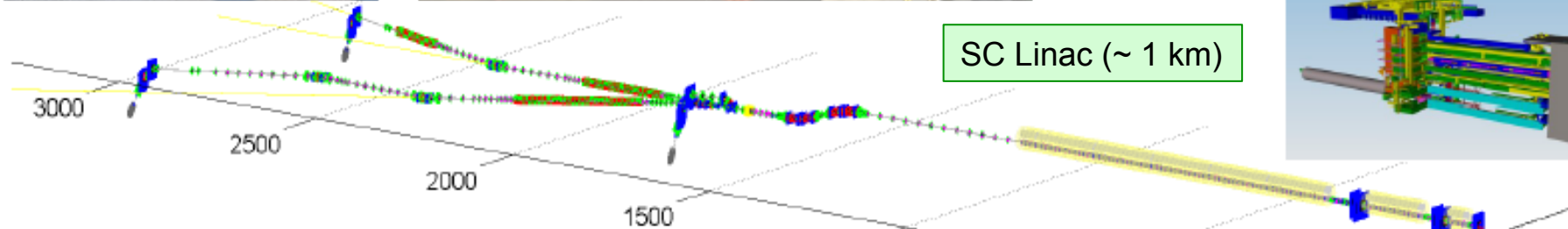
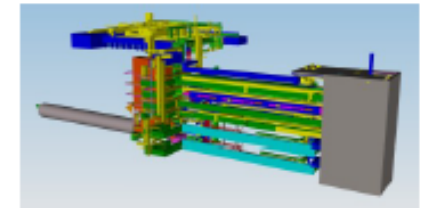
800 accelerating cavities
1.3 GHz / 23.6 MV/m



25 RF stations
5.2 MW each



SC Linac (~ 1 km)

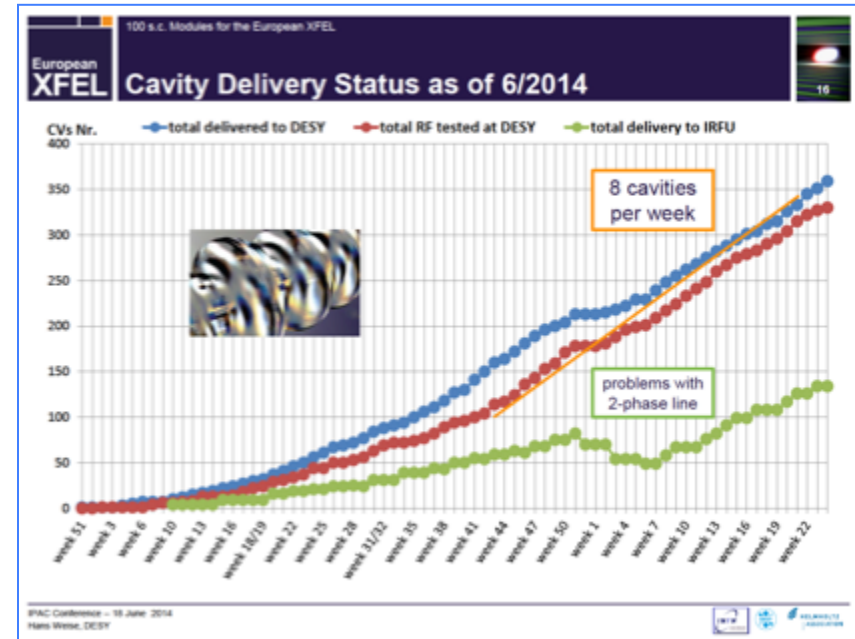


XFEL: 1/20 Scale Project on going, Industrialization being verified !!

XFEL: 1/20 スケール実計画、進行中→工業化技術を実証中

SCRF Cavity Production

超伝導加速空洞・製造(RI, ZAON)と試験実績 (DESY)



- **Gradients** in average above specification (almost 300 cavities tested)
 - Average usable gradient after delivery (26.8 ± 7.1) MV/m
 - 2/3 of cavities can be used w/o further treatment
 - 1/3 is getting additional treatm. -> usable grad. increased to (29.6 ± 5.1) MV/m

2014.6現在: 空洞製造・試験 > 300 台。使用可能電界、~ < 30 > MV/m



S1-Global hosted at KEK:

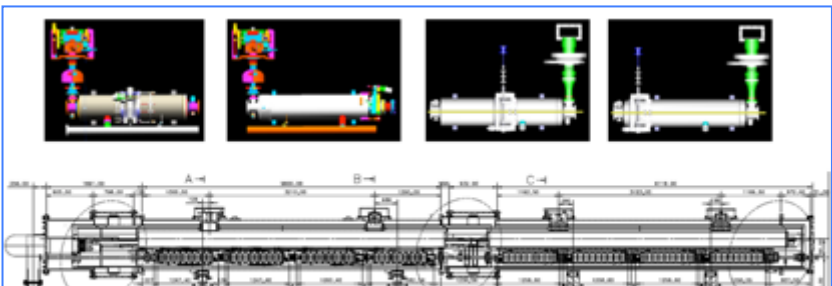
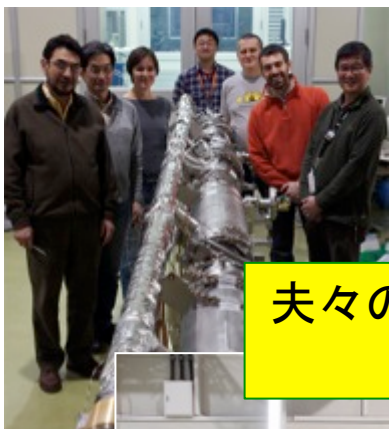
国際協力による共同作業、空洞相互整合性、評価試験



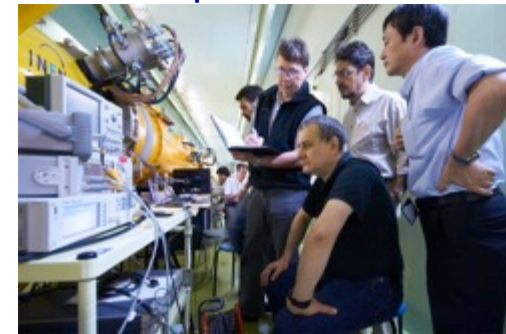
DESY, FNAL, Jan., 2010



DESY, Sept. 2010



夫々の設計による空洞を持ち寄り、お互いに評価
協調した運転に成功



FNAL & INFN, July, 2010

INFN
and
FNAL
Feb.
2010



March, 2010



DESY, May, 2010

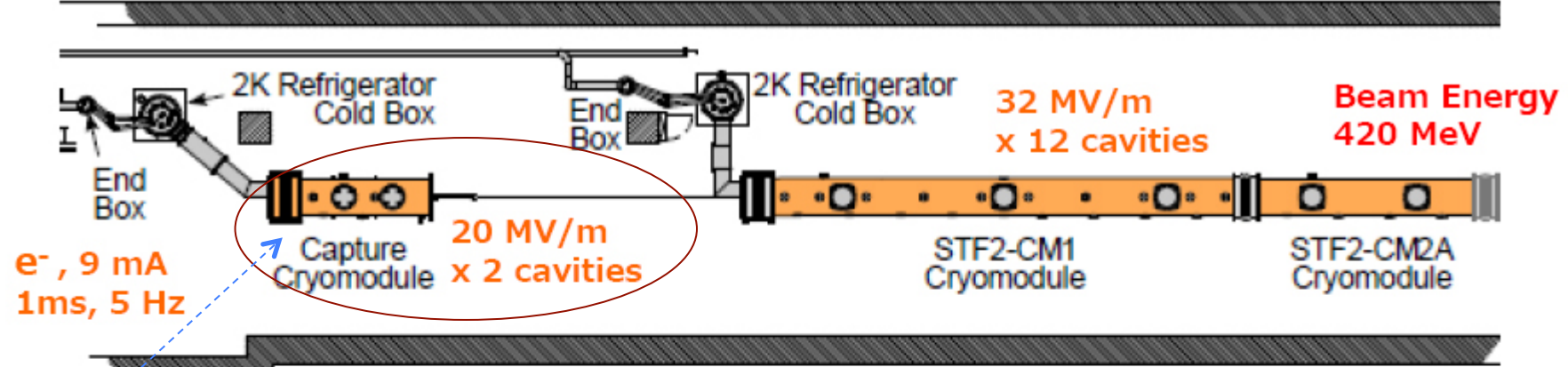


June, 2010 ~



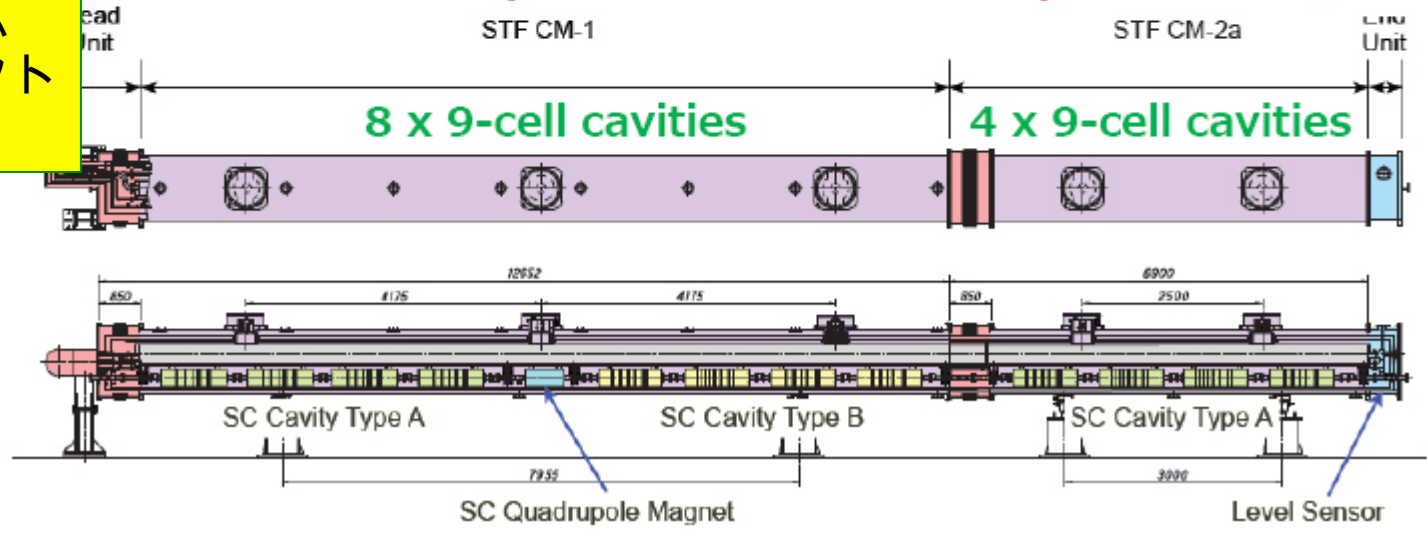
10 year Evolution of STF at KEK

KEK-STF: 10年をかけた超伝導RF 試験加速器の進展



STF2 : CM1 Cryomodule + CM2a Cryomodule (2014')

量子ビームプロジェクトとの協力



up to ~ 420MeV



ILC beam Acceleration at KEK STF

KEK-STF でのビーム加速実証試験

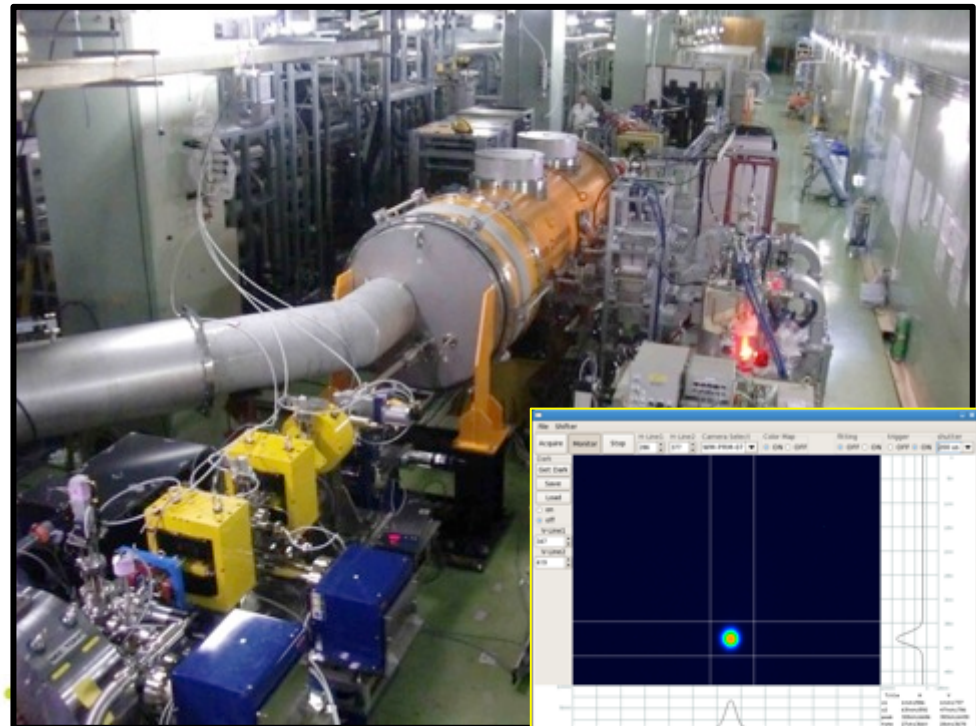
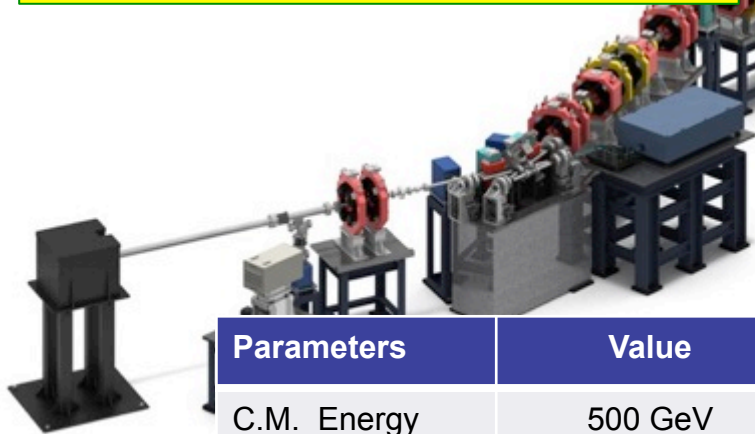
Quantum-Beam Accelerator
Starting as starting of KEK-STF-2

Beam acceleration (40 MV) and
transport for 6.7 mA, 1 ms,
succeeded in 2012

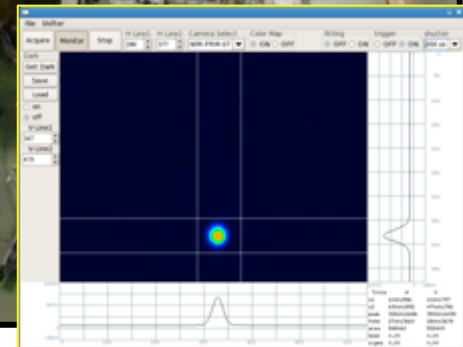
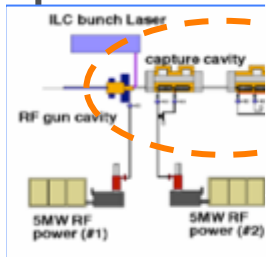
← ILC ビーム電流実証

photocathode RFgun

Capture cryomodule (2 SC cavities)



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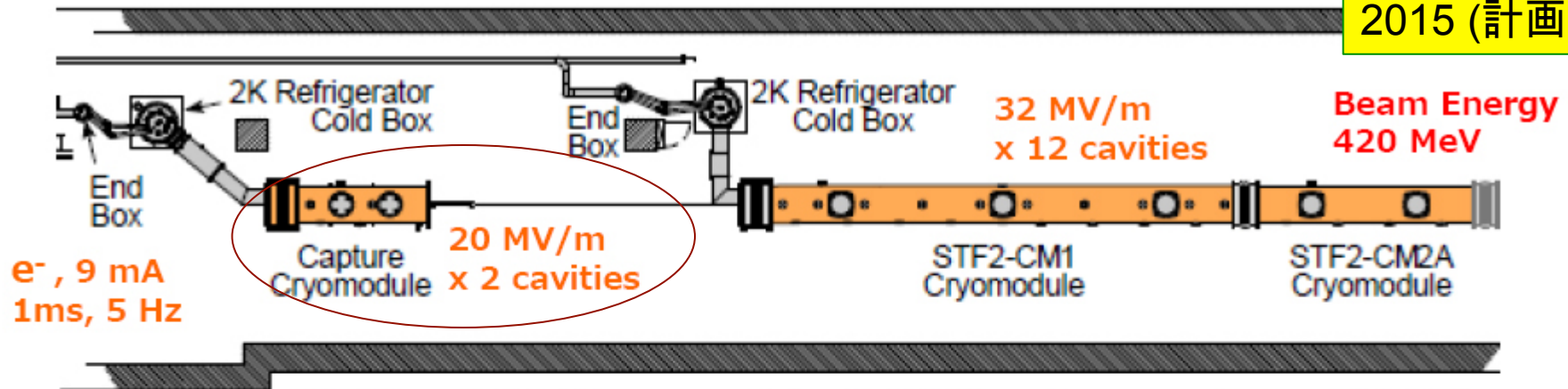




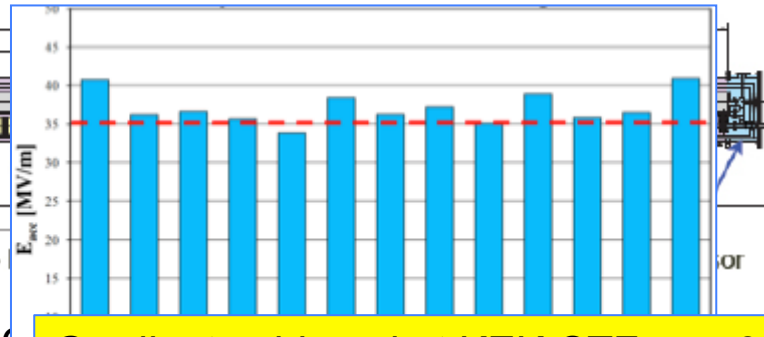
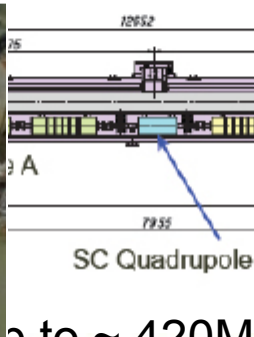
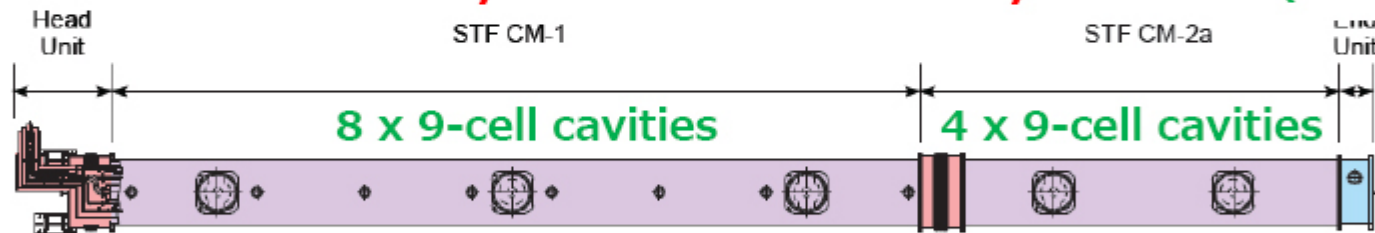
10 year Evolution of STF at KEK

KEK-STFでの10年をかけた進展

ビーム加速
2015 (計画)



STF2 : CM1 Cryomodule + CM2a Cryomodule (2014')

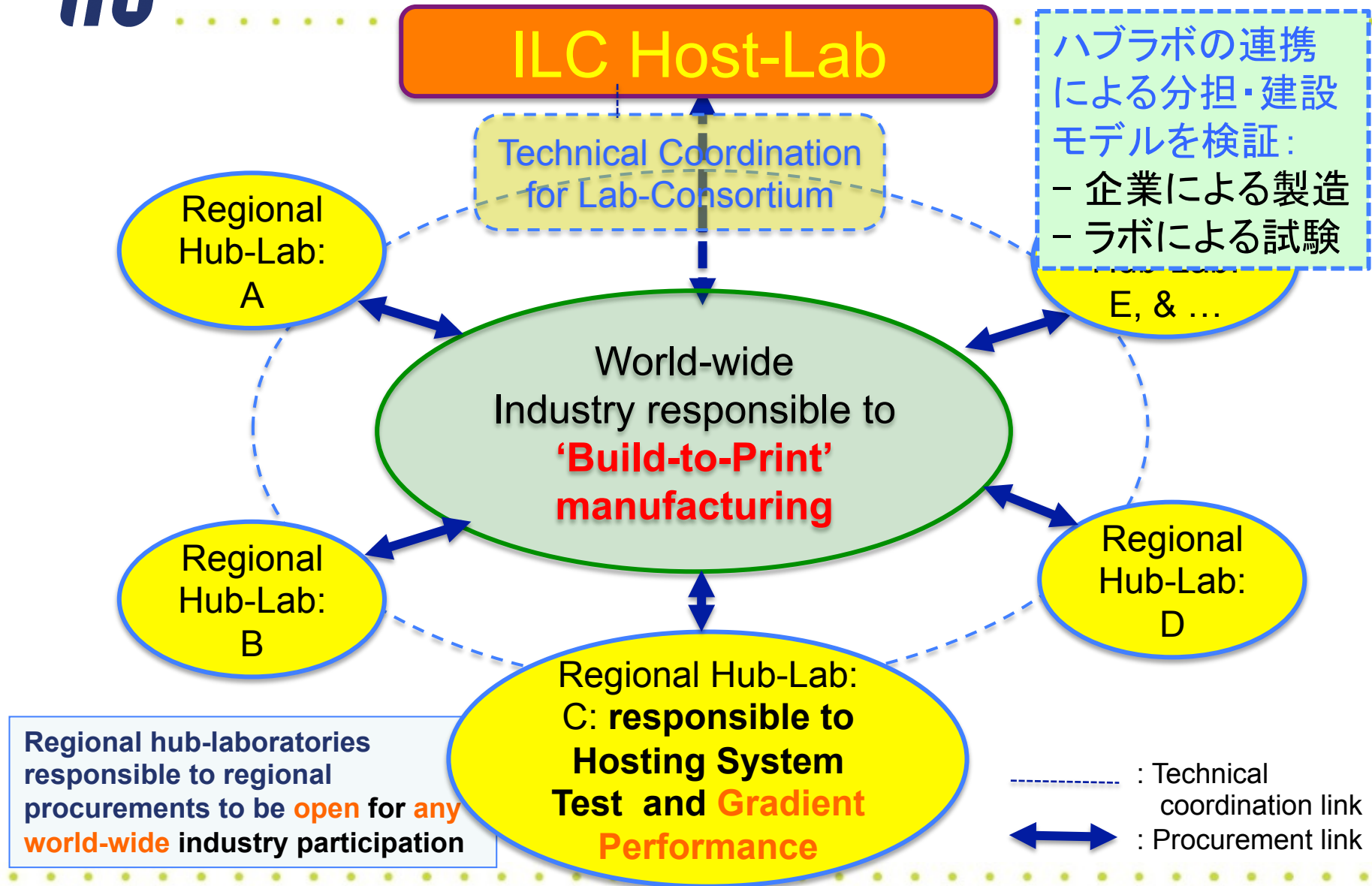


up to ~ 420MeV

Gradient achieved at KEK-STF: > ~ 35 MV/m
Progress: > 90 %, at individual vertical test



Cooperation of ILC host- and hub-laboratories with worldwide industry (proposed)





Technical Goals in TD Phase

技術設計段階での技術開発・ハイライト

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 - Ultra-small beam size at Final Focusing: ATF2

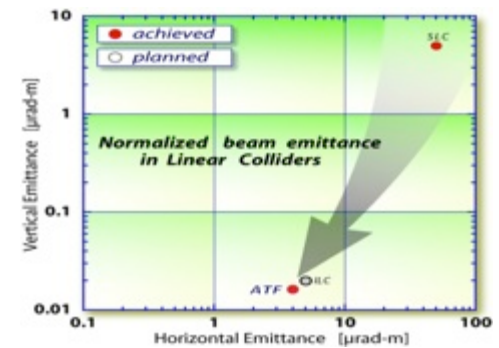
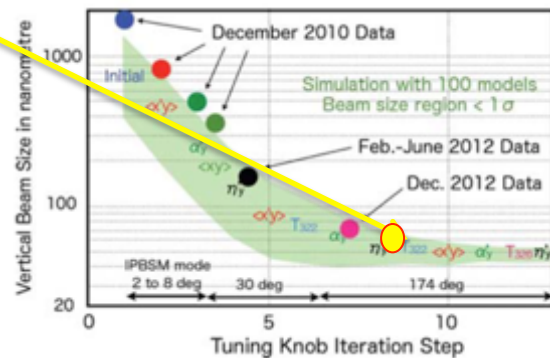
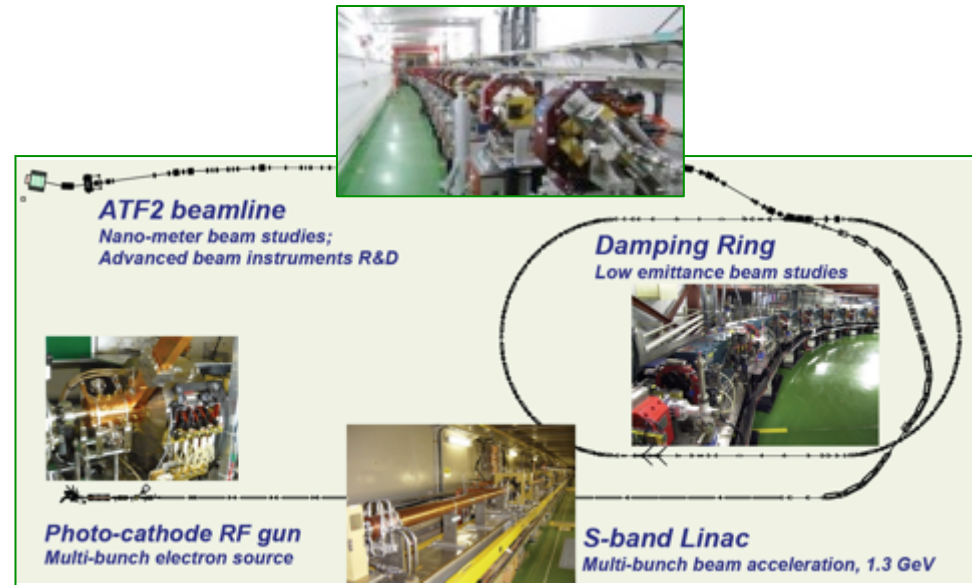


ATF2 Progress by 2013 2013年までの進展

Ultra-small beam

- Low emittance : KEK-ATF
 - 4 pm achieved
 - (ILC target value, in 2004).
- Small vertical beam size : KEK ATF2
 - **Goal = 37 nm**,
 - 160 nm (spring, 2012)
 - 65 nm (April, 2013) at low beam current

$$\mathcal{L} = f_{rep} \frac{n_b N^2}{4\pi\sigma_x^* \sigma_y^*} \times H_D$$



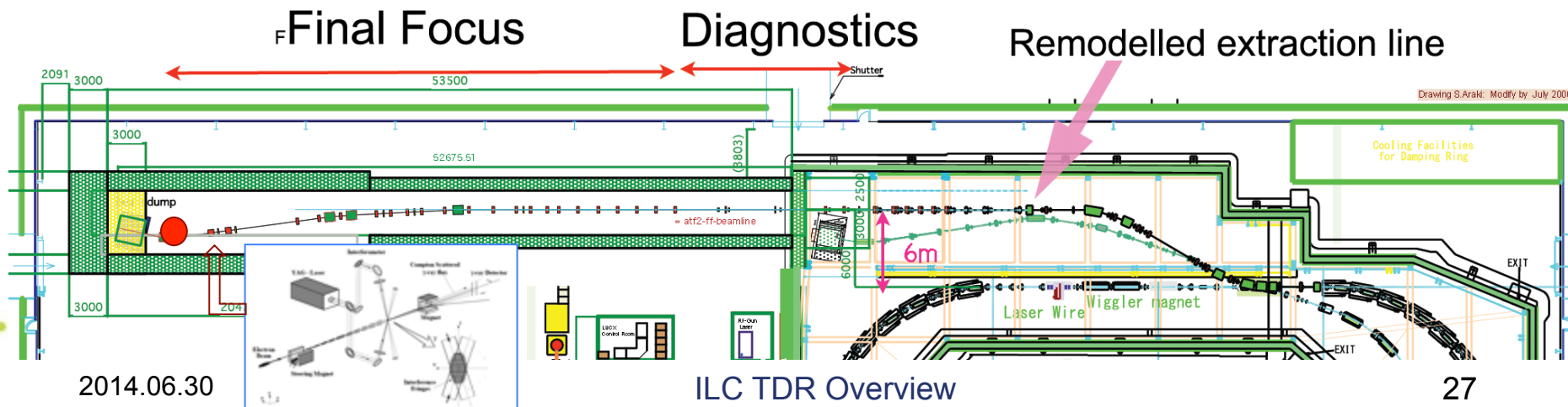
ナノビームによるルミノシティ向上 : KEK-ATFが国際協力の中心的役割



KEK-ATF2: BDS Test Facility for ILC

ILC 最終収束モデル化・ナノビーム技術検証

- **Modeling of ILC BDS**
 - Same Optics: ILCと同じ光学
 - Int'l Collab. (国際協力)
- **~25 Lab. , > 100 Collaborators**
- **Goal:**
FF Beam Size: 37 nm
 - (ILC で5.9 nm に相当)

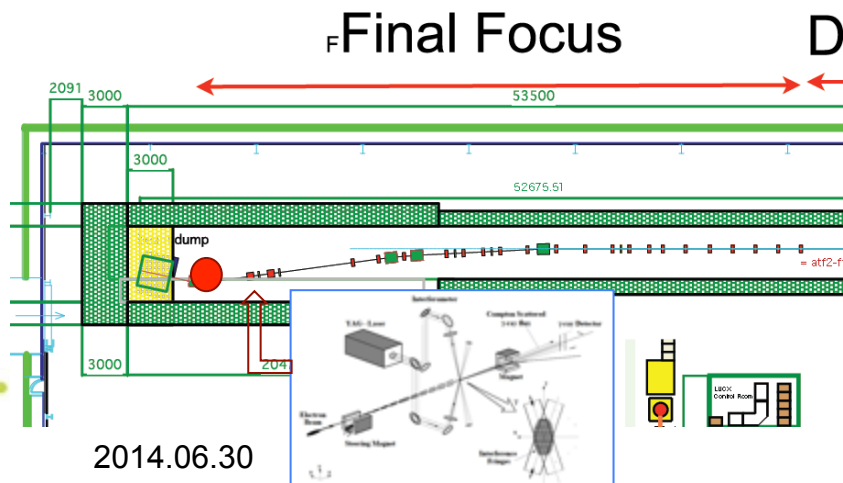




KEK-ATF2: BDS Test Facility for ILC

ILC 最終収束モデル化・ナノビーム技術検証

- **Modeling of ILC BDS**
 - Same Optics: ILCと同じ光学
 - Int'l Collab. (国際協力)
- ~25 Lab. , > 100 Collaborators
- **Goal:**
FF Beam Size: 37 nm
 - (ILC で5.9 nm に相当)



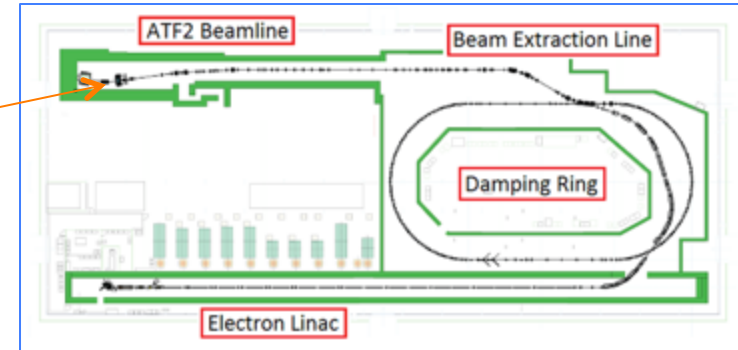
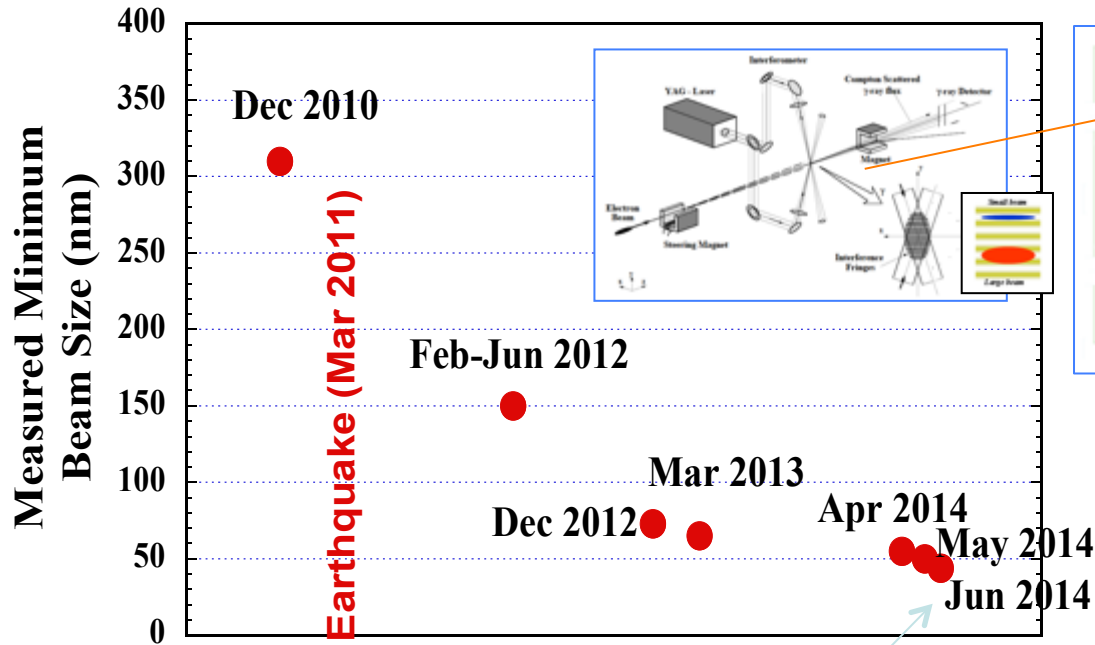
2014.06.30

Parameter	ILC	ATF2
Beam Energy [GeV]	250	1.3
Energy Spread (e⁺/e⁻) [%]	0.07/0.12	0.06~0.08
Final quad – IP distance (L^*) (SiD/ILD detector) [m]	3.5/4.5	1.0
Vertical beta function at IP (β_y^*) [mm]	0.48	0.1
Vertical emittance [pm]	0.07	12
Vertical beam size at IP (s_y^*) [nm]	5.9	37
L^*/β_y^* (~natural vertical chromaticity, SiD/ILD detector)	7300/9400	10000

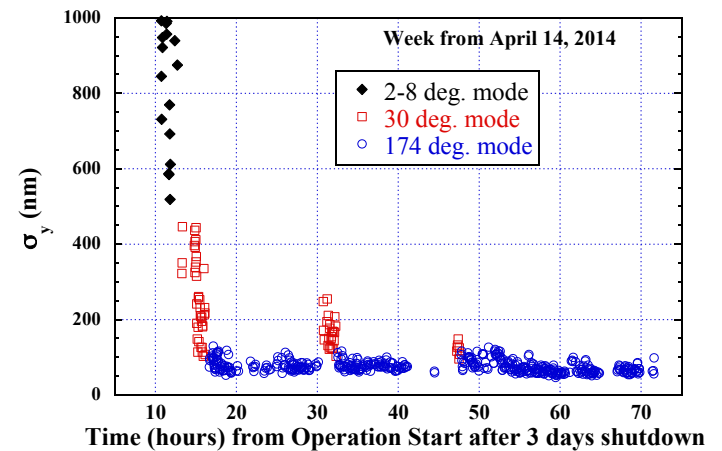


Progress in measured min. beam size at ATF2

2014年の進展 (目標達成まで、あと一歩!)



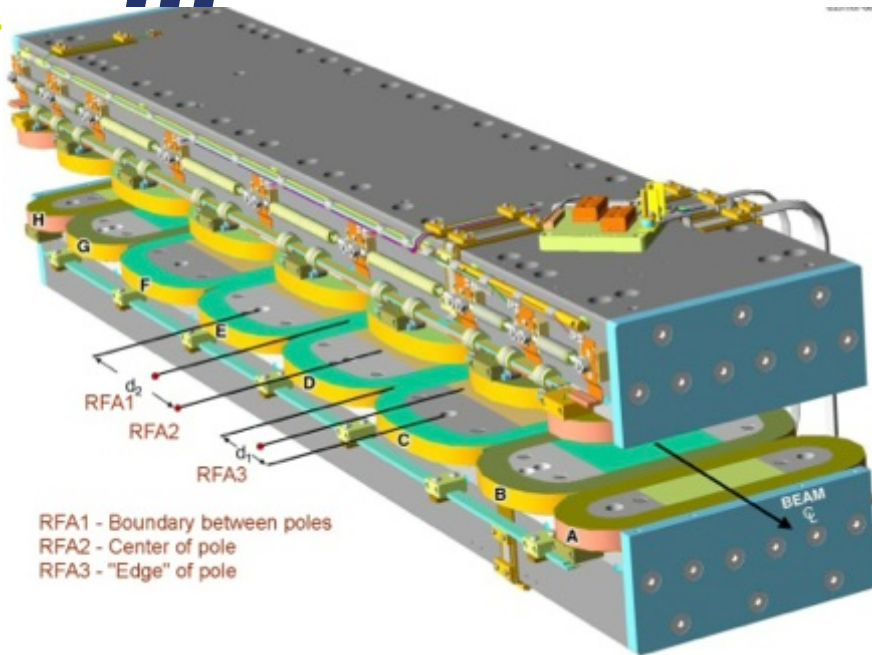
Beam Size **44 nm** observed,
(Goal : **37 nm**)



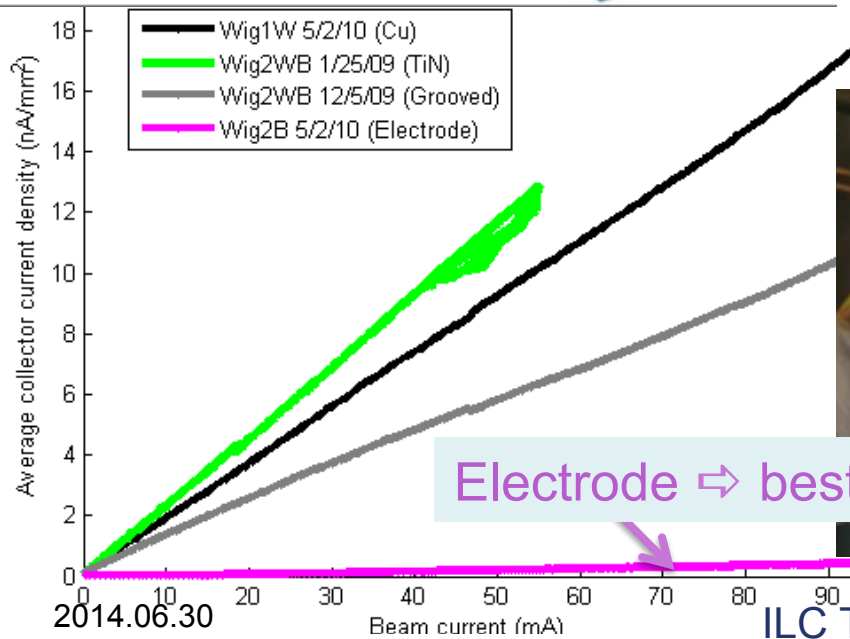
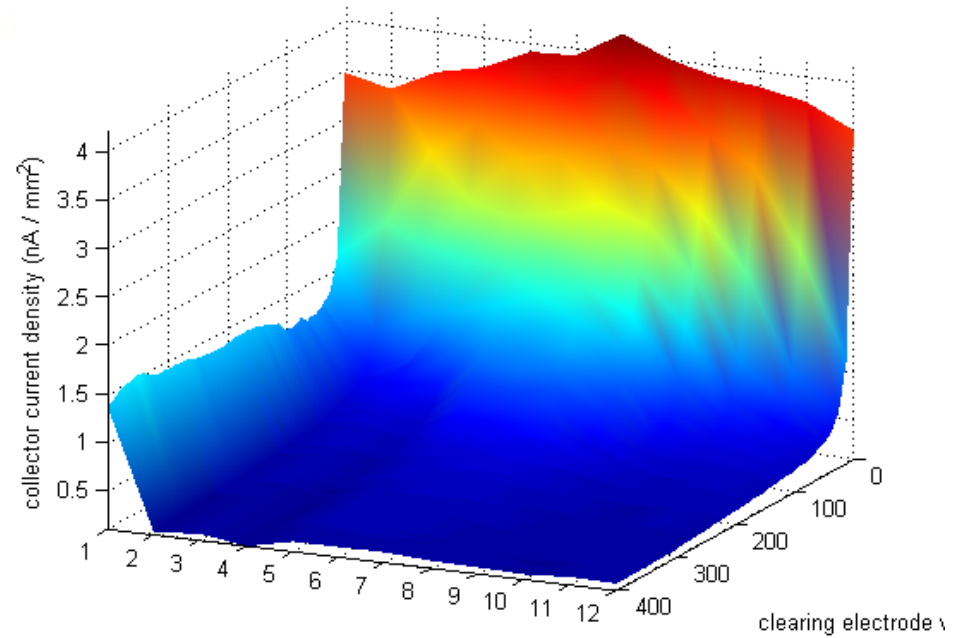


CesrTA - Wiggler Observations

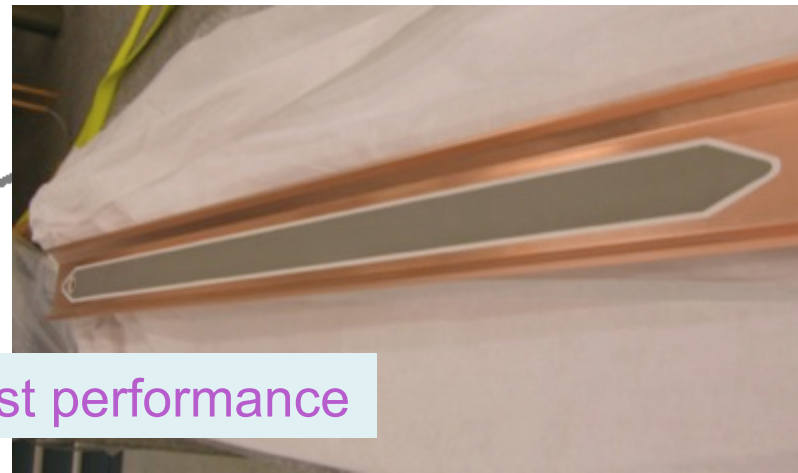
Run #2568 (1x20x2.8mA e+, 4 GeV, 14ns): D1W_G2 Center pole Col Curs



RFA1 - Boundary between poles
RFA2 - Center of pole
RFA3 - "Edge" of pole



Electrode \Rightarrow best performance





Baseline Mitigation Plan

<i>EC Working Group Baseline Mitigation Recommendation</i>				
	Drift*	Dipole	Wiggler	Quadrupole*
Baseline Mitigation I	TiN Coating	Grooves with TiN coating	Clearing Electrodes	TiN Coating
Baseline Mitigation II	Solenoid Windings	Antechamber	Antechamber	
Alternate Mitigation	NEG Coating	TiN Coating	Grooves with TiN Coating	Clearing Electrodes or Grooves

*Drift and Quadrupole chambers in arc and wiggler regions will incorporate antechambers

- Preliminary CESR-TA results and simulations suggest the presence of *sub-threshold emittance growth*
 - Further investigation required
 - May require reduction in acceptable cloud density ⇒ reduction in safety margin
- An aggressive mitigation plan is required to obtain optimum performance from the 3.2km positron damping ring and to pursue the high current option



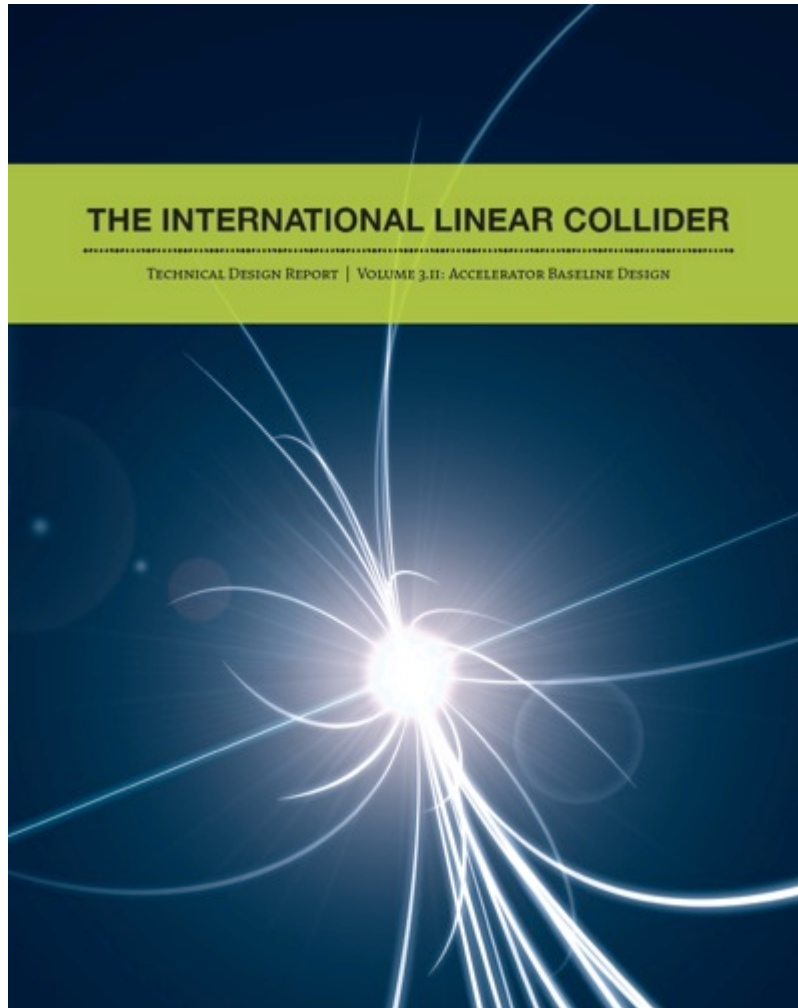
Outline

- Introduction
- Accelerator R&D
- Accelerator Baseline Design,
- Detectors
- Energy Staging
- Schedule
- Summary



ILC TDR: Vol. 3-II Acc. Baseline Design

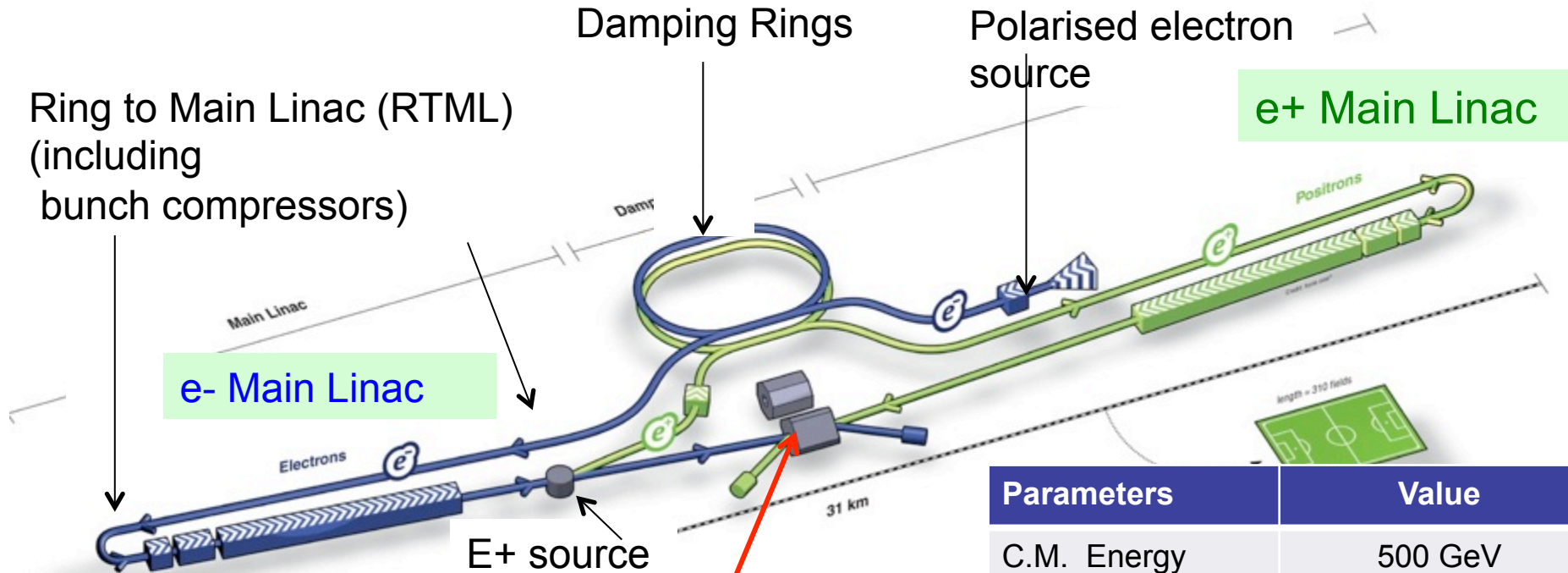
Vol. 3-II. 加速器基本設計



1. Introduction
 2. General Parameters, Layout, System Overview → (山本)
 3. Main Linac and SCRF Technology → (早野、道園)
 4. Electron Source
 5. Positron Source
 6. Damping Rings (DR) → (横谷)
 7. Ring to Main Linac (RTML)
 8. Beam Delivery Sys. (BDS) & Machine Detect. Int. (MDI)
 9. Global Accelerator Control Systems
 10. Availability, Commissioning, and Operations
 11. Conventional Facilities and Siting (CFS) → (榎本、宮原)
 12. Possible upgrade and staging options
 13. Project Implementation Planning → (山本)
 14. Construction schedule
 15. ILC TDR Value Estimate → (設楽)
- A. Evolution of the ILC design in the TD Phase
- Detectors: → (藤井)

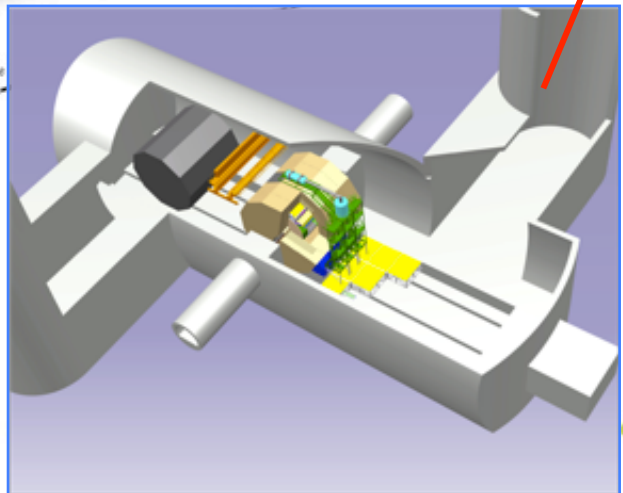


ILC TDR Layout



e- Main Linac

e+ Main Linac



Parameters	Value
C.M. Energy	500 GeV
Peak luminosity	$1.8 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Beam Rep. rate	5 Hz
Pulse duration	0.73 ms
Average current	5.8 mA (in pulse)
E gradient in SCRF acc. cavity	$31.5 \text{ MV/m} \pm 20\%$ $Q_0 = 1E10$



ILC Published Parameters

Centre-of-mass dependent:

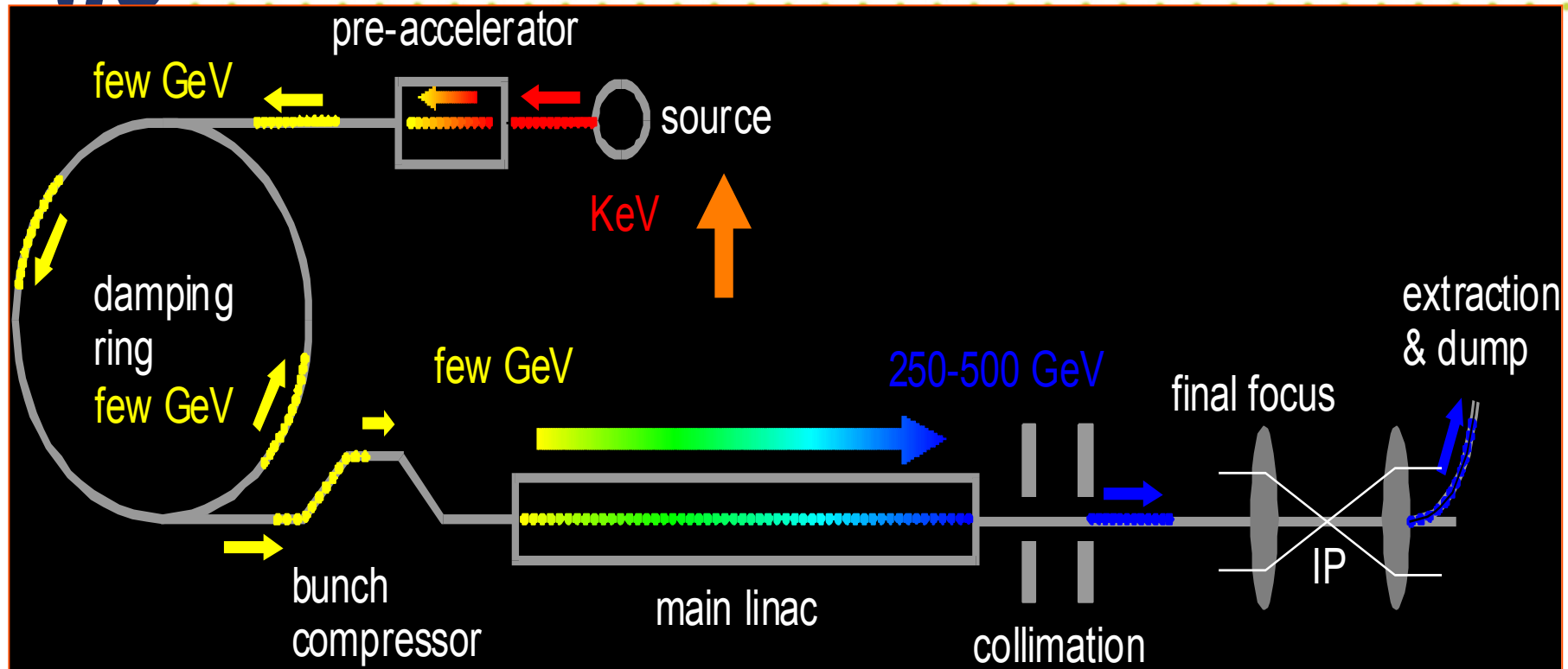
Focus of design (and cost!) effort

Centre-of-mass energy	GeV	200	230	250	350	500
Electron RMS energy spread	%	0.21	0.19	0.19	0.16	0.12
Positron RMS energy spread	%	0.19	0.16	0.15	0.10	0.07
IP horizontal beta function	mm	16	16	12	15	11
IP vertical beta function	mm	0.48	0.48	0.48	0.48	0.48
IP RMS horizontal beam size	nm	904	843	700	662	474
IP RMS vertical beam size	nm	9.3	8.6	8.3	7.0	5.9
Vertical disruption parameter		20.4	20.4	23.5	21.1	24.6
Enhancement factor		1.83	1.83	1.91	1.84	1.95
Geometric luminosity	$\times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$	0.25	0.29	0.36	0.45	0.75
Luminosity	$\times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$	0.50	0.59	0.75	0.93	1.8
% luminosity in top 1% $\Delta E/E$		92%	90%	84%	79%	63%
Average energy loss		1%	1%	1%	2%	4%
Pairs / BX	$\times 10^3$	41	50	70	89	139
Total pair energy / BX	TeV	24	34	51	108	344

<http://ilc-edmsdirect.desy.de/ilc-edmsdirect/item.jsp?edmsid=D00000000925325>



ILC Accelerator: Sub-Systems

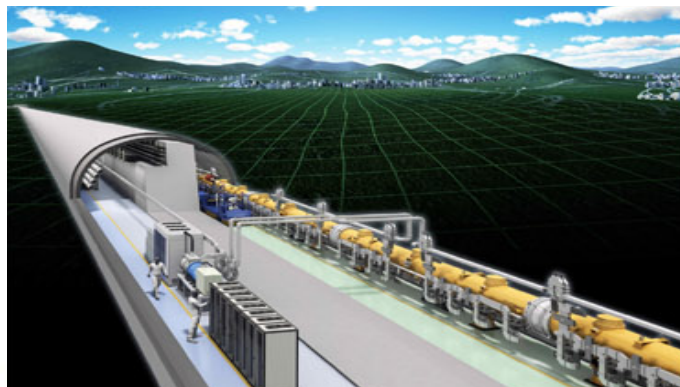
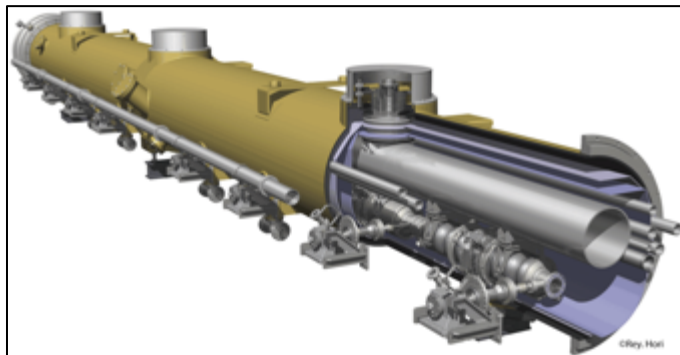
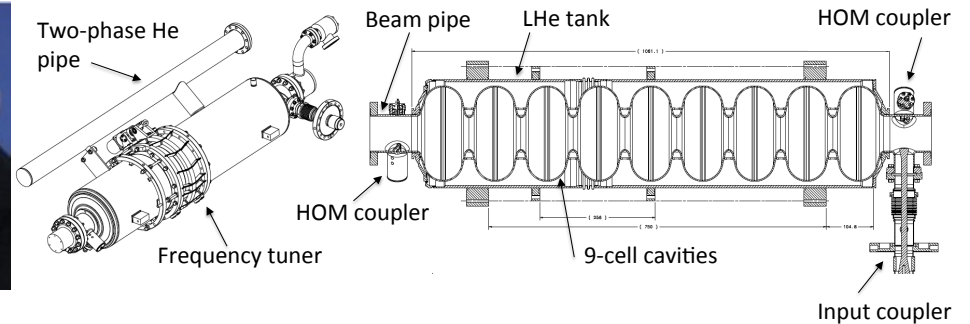


- Electron and Positron Sources (e-, e+) : 電子・陽電子源
- Damping Ring (DR): 減衰リング
- Ring to ML beam transport (RTML) : ビームトランスポート
- Main Linac (ML) : 主線形加速器 (超伝導加速技術)
- Beam Delivery System (BDS) : ビーム伝達・最終収束システム)



SCRF Linac Technology

超伝導・線形加速器技術



1.3 GHz Nb 9-cell Cavities	16,024
Cryomodules	1,855
SC quadrupole pkg	673
10 MW MB Klystrons & modulators	436 / (471 *)

* site dependent

Approximately 20 years of R&D worldwide
 → Mature technology

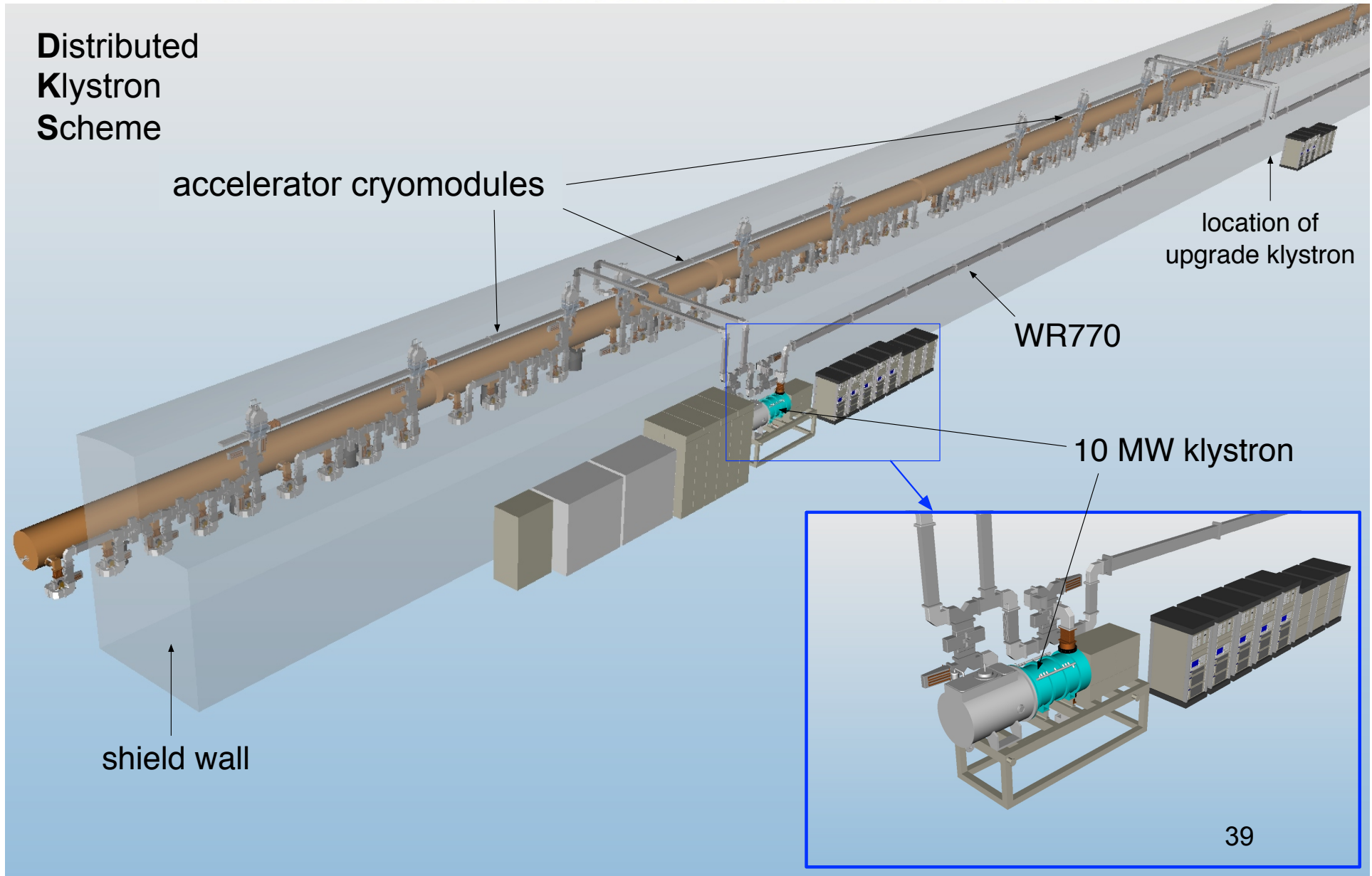


SCRF Main Linac Parameters (500 GeV)

Characteristics	Parameter	Unit	Demonstrated
Average accelerating gradient	31.5 ($\pm 20\%$)	MV/m	DESY, FNAL, JLab, Cornell, KEK,
Cavity Q_0	10^{10}		
(Cavity qualification gradient	35 ($\pm 20\%$)	MV/m)	
Beam current	5.8	mA	DESY-FLASH, KEK-STF
Number of bunches per pulse	1312		
Charge per bunch	3.2	nC	
Bunch spacing	554	ns	
Beam pulse length	730	μs	DESY-FLASH, KEK-STF
RF pulse length (incl. fill time)	1.65	ms	DESY-FLASH, KEK-STF, FNAL-ASTA
Efficiency (RF \rightarrow beam)	0.44		
Pulse repetition rate	5	Hz	
Peak beam power per cavity	190*	kW	* at 31.5 MV/m



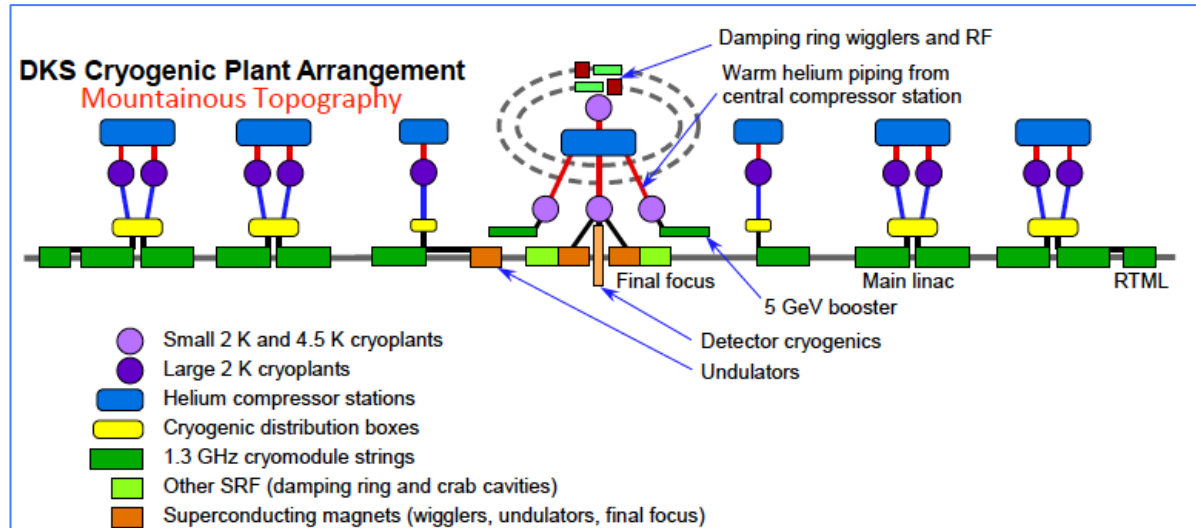
Site Specific Design in RF Power





ILC Cryogenic (TDR)

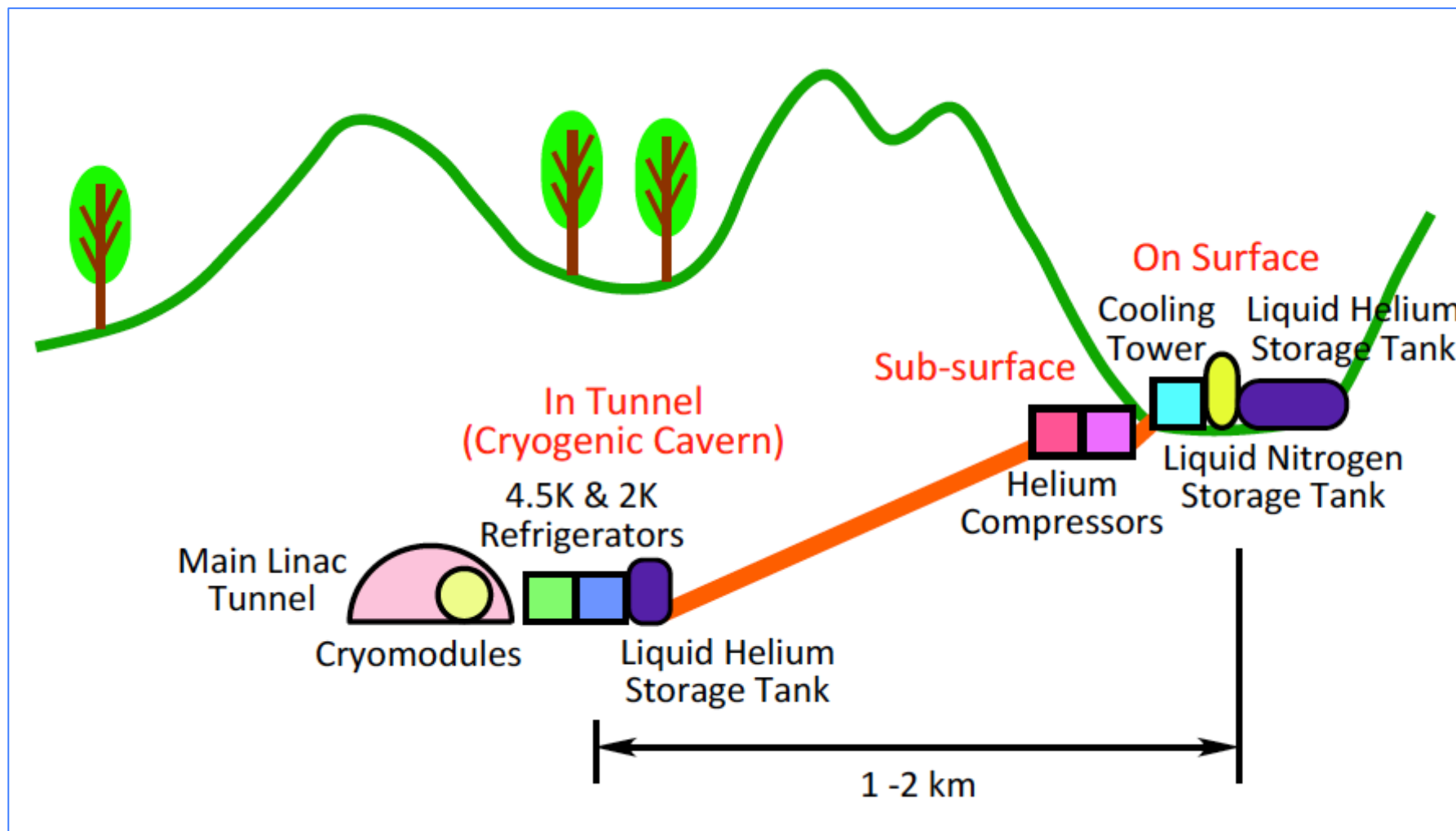
ILC 冷却システム



		40–80 K	5–8 K	2 K
Predicted module static heat load	(W/module)	75.04	10.82	1.32
Predicted module dynamic heat load	(W/module)	58.80	5.05	9.79
Number of cryomodules per cryogenic unit		156 / 189	156 / 189	156 / 189
Non-module heat load per cryo unit	(kW)	0.7 / 1.1	0.14 / 0.22	0.14 / 0.22
Total predicted heat per cryogenic unit	(kW)	21.58 / 26.40	2.61 / 3.22	1.87 / 2.32
Efficiency (fraction Carnot)		0.28	0.24	0.22
Efficiency in Watts/Watt	(W/W)	16.45	197.94	702.98
Overall net cryogenic capacity multiplier		1.54	1.54	1.54
Heat load per cryogenic unit including multiplier	(kW)	33.23 / 40.65	4.03 / 4.96	2.88 / 3.57
Installed power	(kW)	547/669	797/981	2028 / 2511
Installed 4.5 K equiv	(kW)	2.50 / 3.05	3.64 / 4.48	9.26 / 11.47
Percent of total power at each level		0.16	0.24	0.60
Total operating power for one cryo unit based on predicted heat (MW)			2.63 / 3.24	
Total installed power for one cryo unit (MW)			3.37 / 4.16	
Total installed 4.5 K equivalent power for one cryo unit (kW)			15.40 / 19.01	



ILC Cryogenics Layout (After TDR)

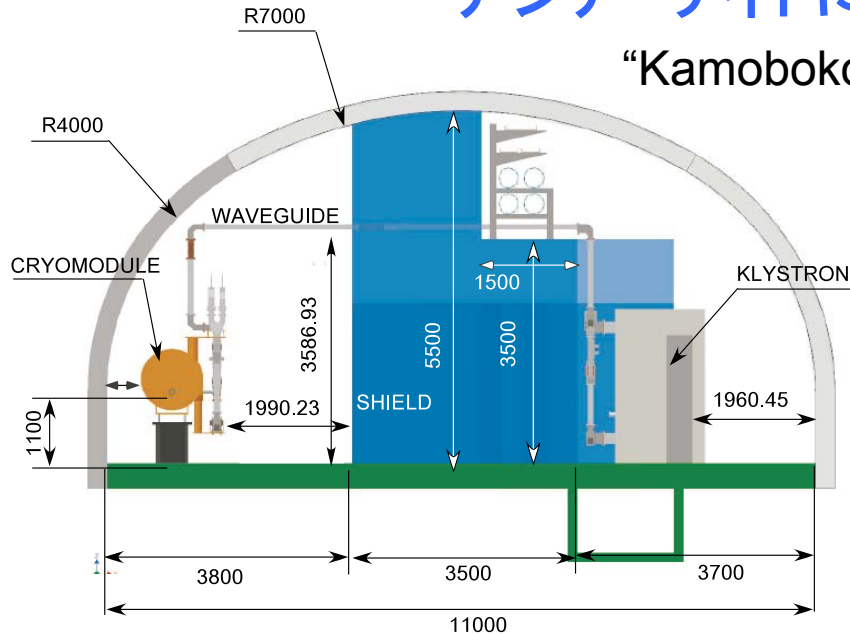




→ To be reported by A. Emonoto, M. Miyahara

Site Specific Design in CFS

アジア・サイトに沿った土木・建築設計



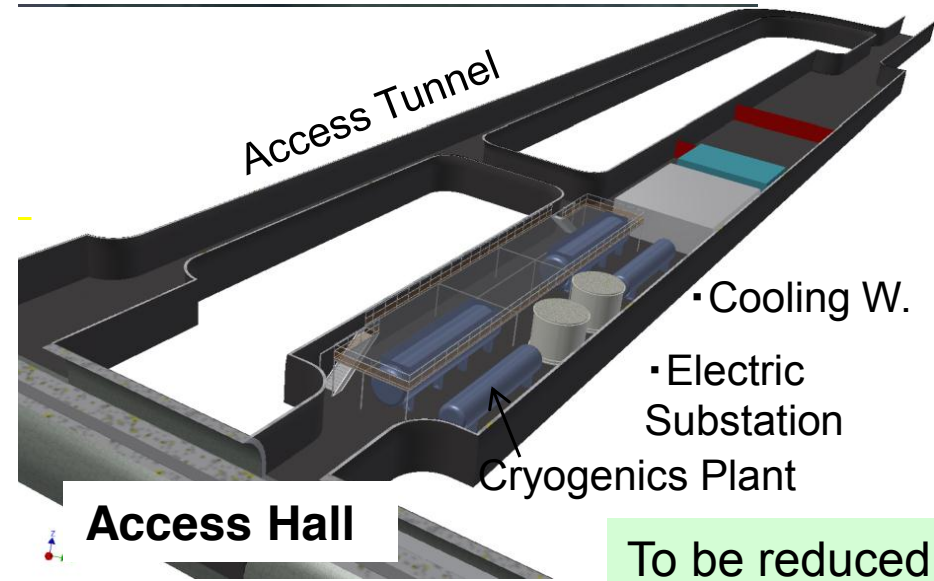
“Kamoboko” tunnel

Reduced surface presence.

Horizontal access

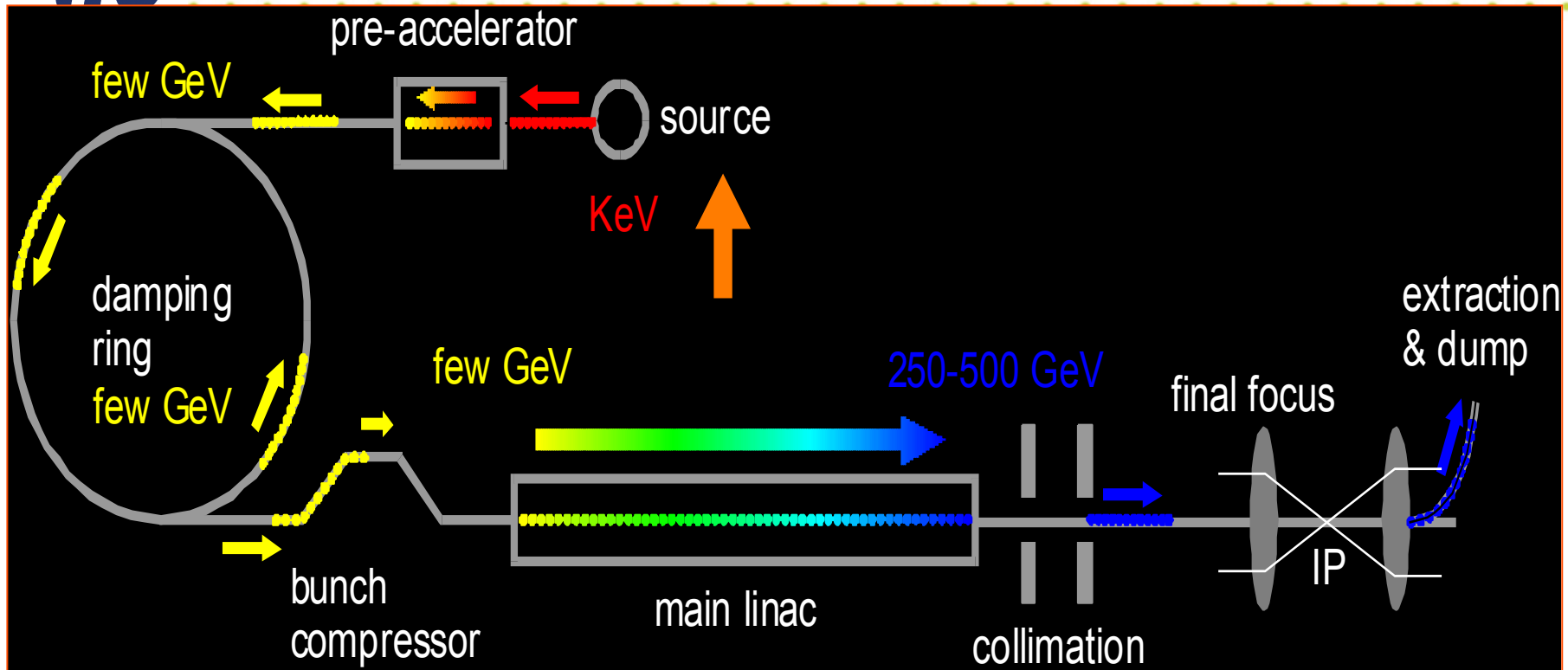
Most infrastructure underground.

“Mountainous”
Topography site-
dependent design



→ To be reported by A. Enomoto, M. Miyahara

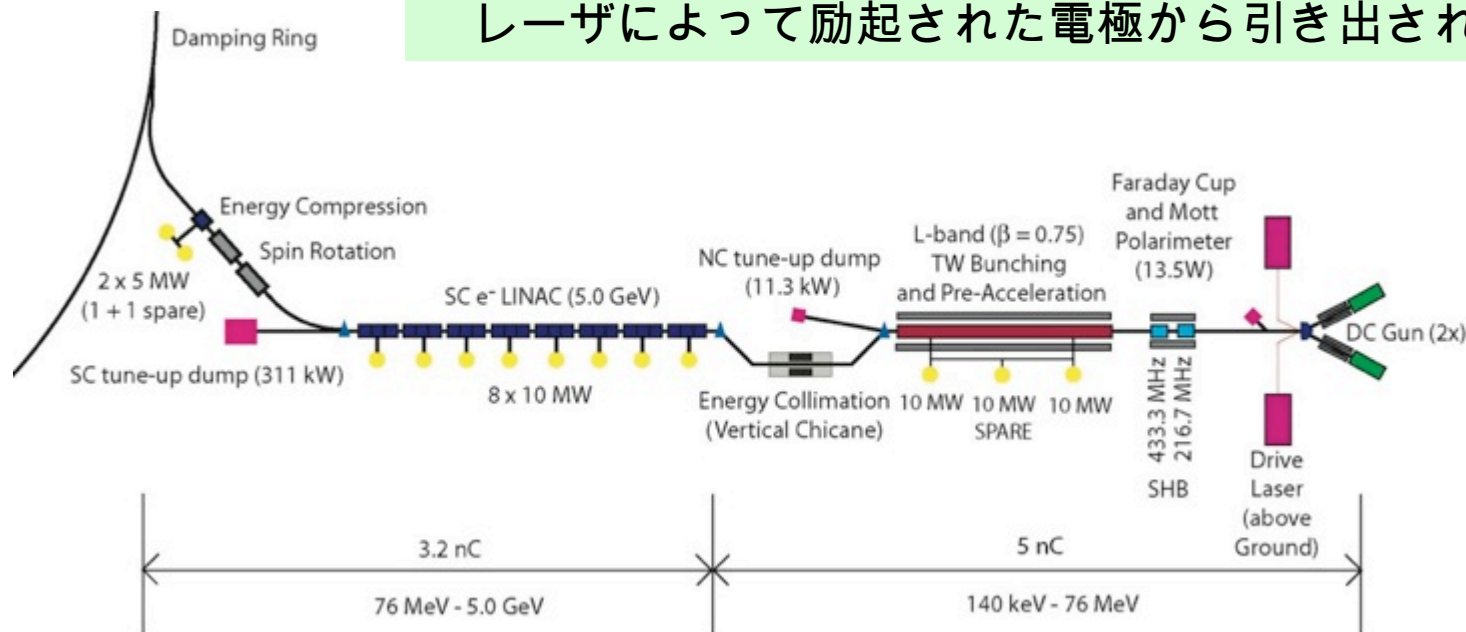
ILC Accelerator: Sub-Systems



- Electron and Positron Sources (e⁻, e⁺) : 電子・陽電子源
- Damping Ring (DR): 減衰リング
- Ring to ML beam transport (RTML) : ビームトランスポート
- Main Linac (ML) : 主線形加速器
- Beam Delivery System (BDS) : ビーム伝達・最終収束システム)

- Laser-driven photo cathode (GaAs)
- DC gun
- Integrated into common tunnel with positron BDS

レーザーによって励起された電極から引き出される電子



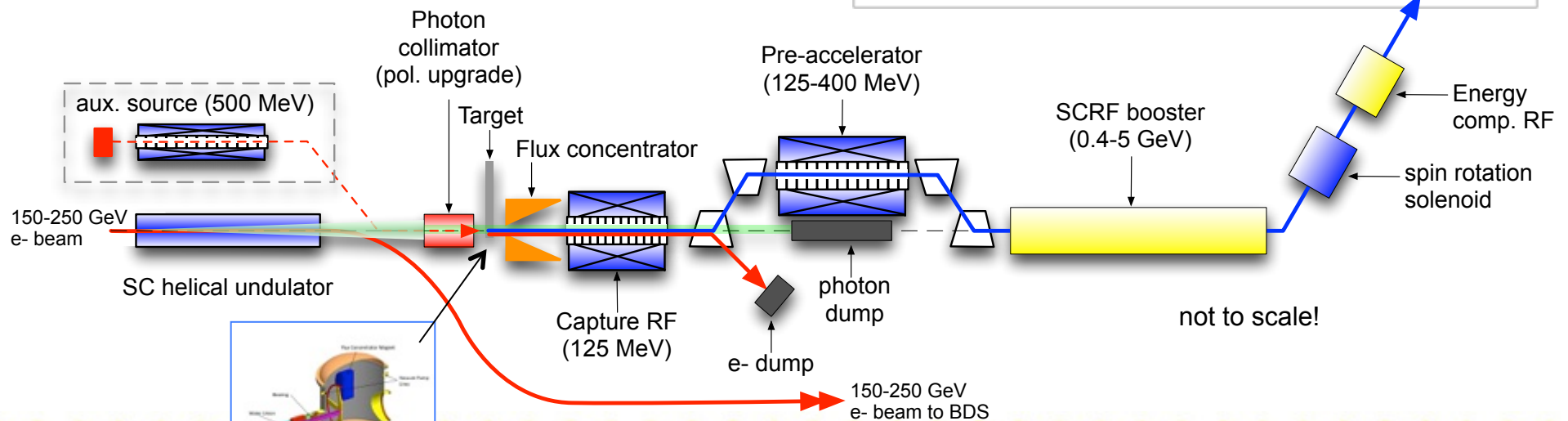
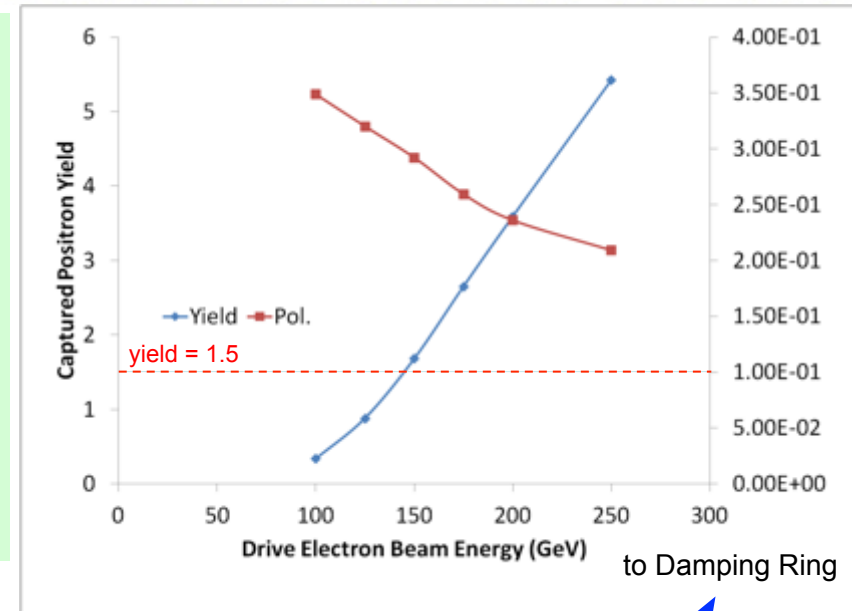
→ To be reported by K. Yokoya



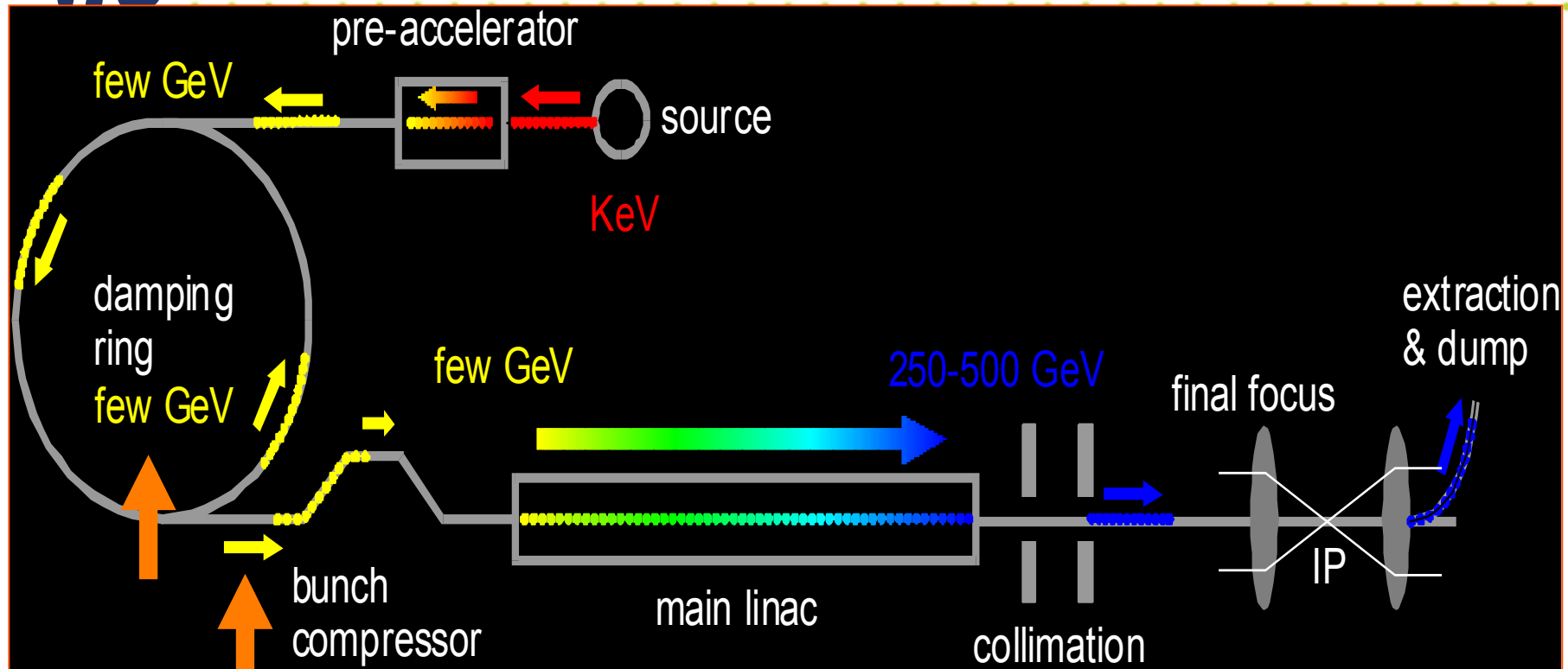
Positron Source

陽電子源

- located at exit of electron Main Linac
- **147m (~230m) SC helical undulator**
 - ヘリカルアンジュレーターによる円偏向ガンマ線
- driven by primary e- beam (**150-250 GeV**)
- produces **~30 MeV** photons
- converted in thin target into e⁺e⁻ pairs
 - → 偏極陽電子の発生



ILC Accelerator: Sub-Systems



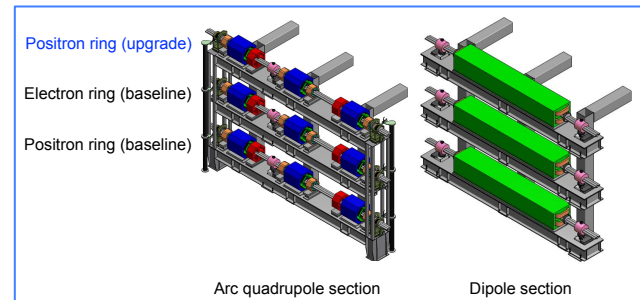
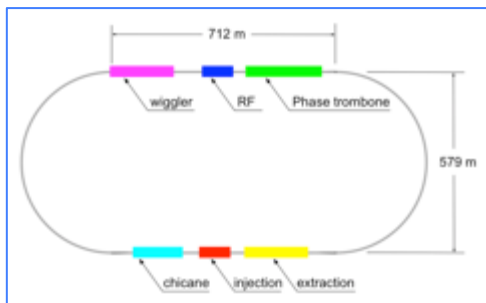
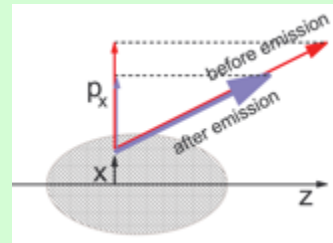
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Damping Rings

減衰リング

- Concept
 - Reduce emittance with SR (輻射によりエミッタンスを減少)
 - Further reduction in short time, by using Wiggler (Wiggler磁石を用いることで、さらに短時間で減少)
 - All bunch in the DR, same time, (一旦全てのバンチを収納)
- Requirements
 - $\gamma\epsilon_x = 5.5 \mu\text{m}$, $\gamma\epsilon_y = 20\text{nm}$
 - Time for damping 200 (100) ms
 - 1st step 1312 bunches, (2625) bunches
 - bunch-by-bunch injection/extraction



Circumference		3.2	km
Energy		5	GeV
RF frequency		650	MHz
Beam current		390	mA
Store time		200 (100)	ms
Trans. damping time		24 (13)	ms
Extracted emittance (normalized)	x	5.5	μm
	y	20	nm
No. cavities		10 (12)	
Total voltage		14 (22)	MV
RF power / coupler		176 (272)	kW
No. wiggler magnets		54	
Total length wiggler		113	m
Wiggler field		1.5 (2.2)	T
Beam power		1.76 (2.38)	MW

Values in () are for 10-Hz mode

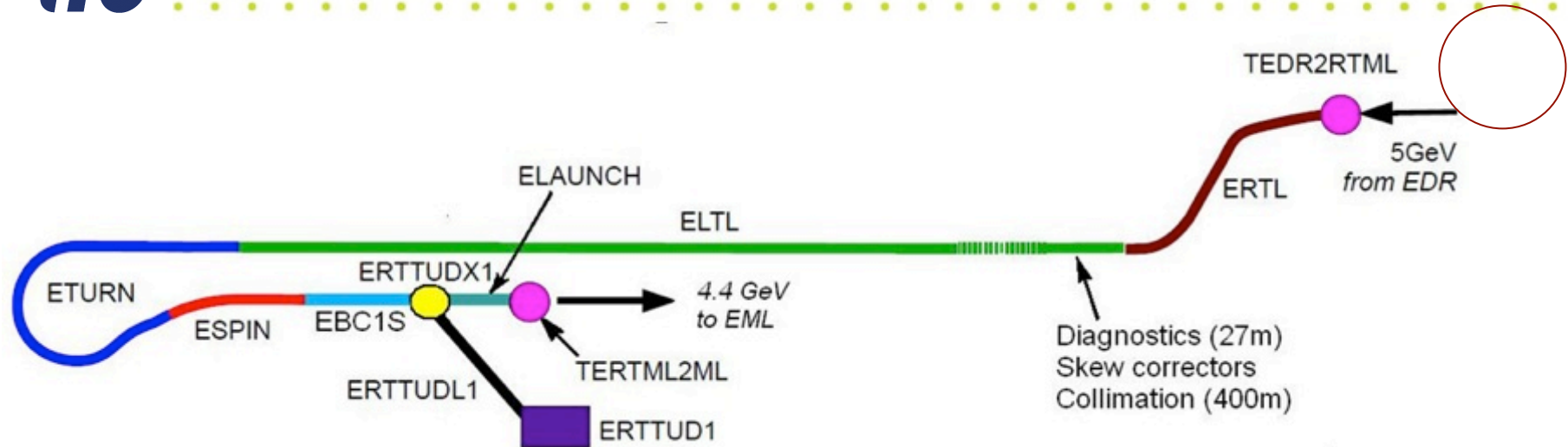
Many similarities to modern 3rd-generation light sources

→ To be presented by K. Yokoya

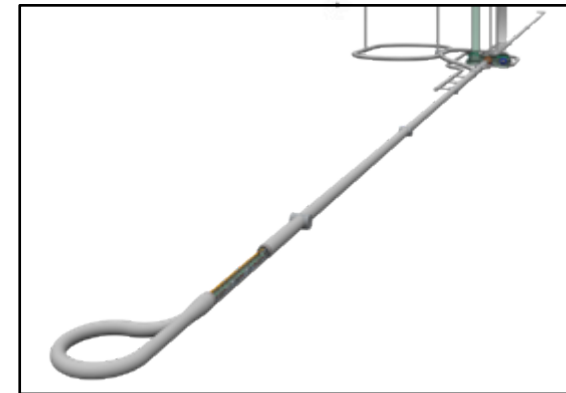


RTML (Ring To Main Linac)

DR から ML へのビーム輸送

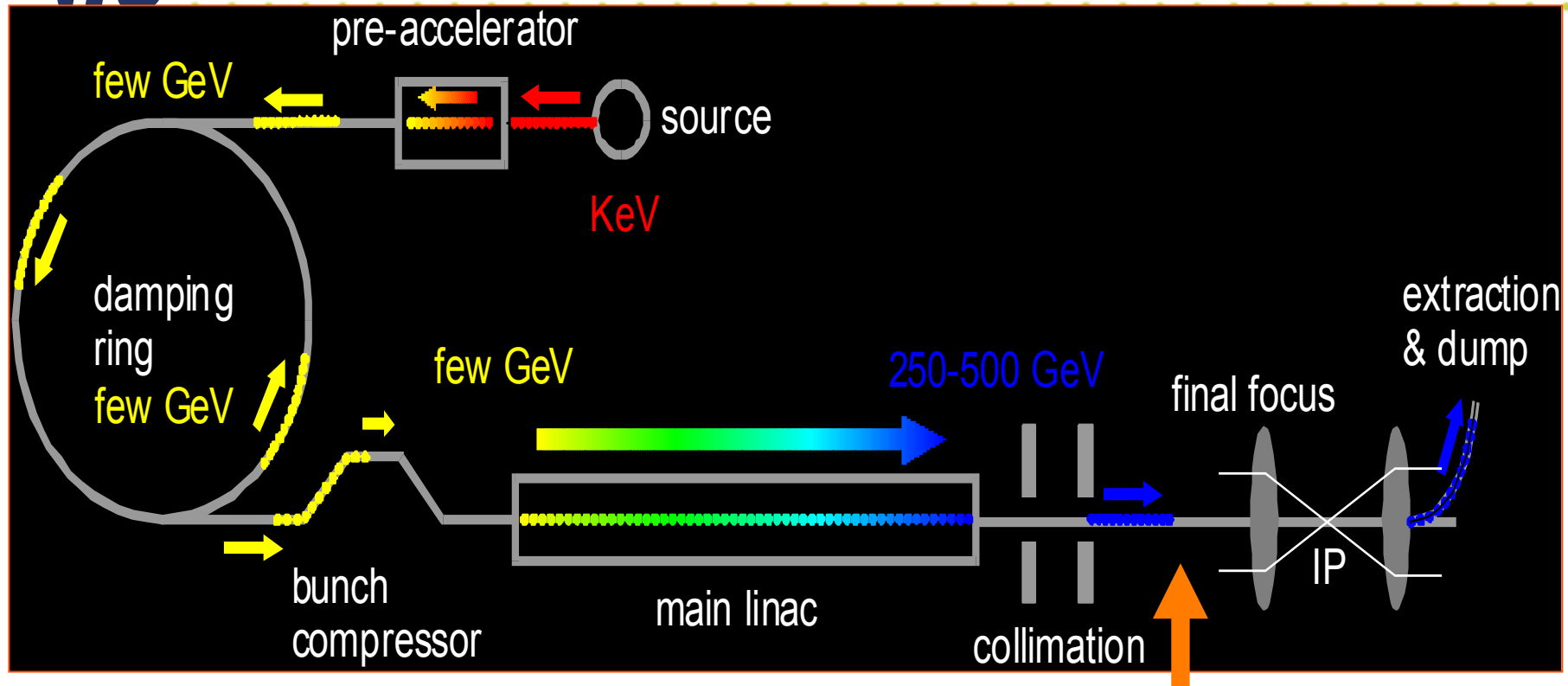


- RTML: DRからMLへのビームの輸送
- Spin Rotation: スピンの回転
- Bunch compression: バンチ長の圧縮
- Interim Beam Dump : ビームの中途ダンプ



10 km を越えるとても長いビームライン。地磁気の影響も考える必要がある。

ILC Accelerator: Sub-Systems



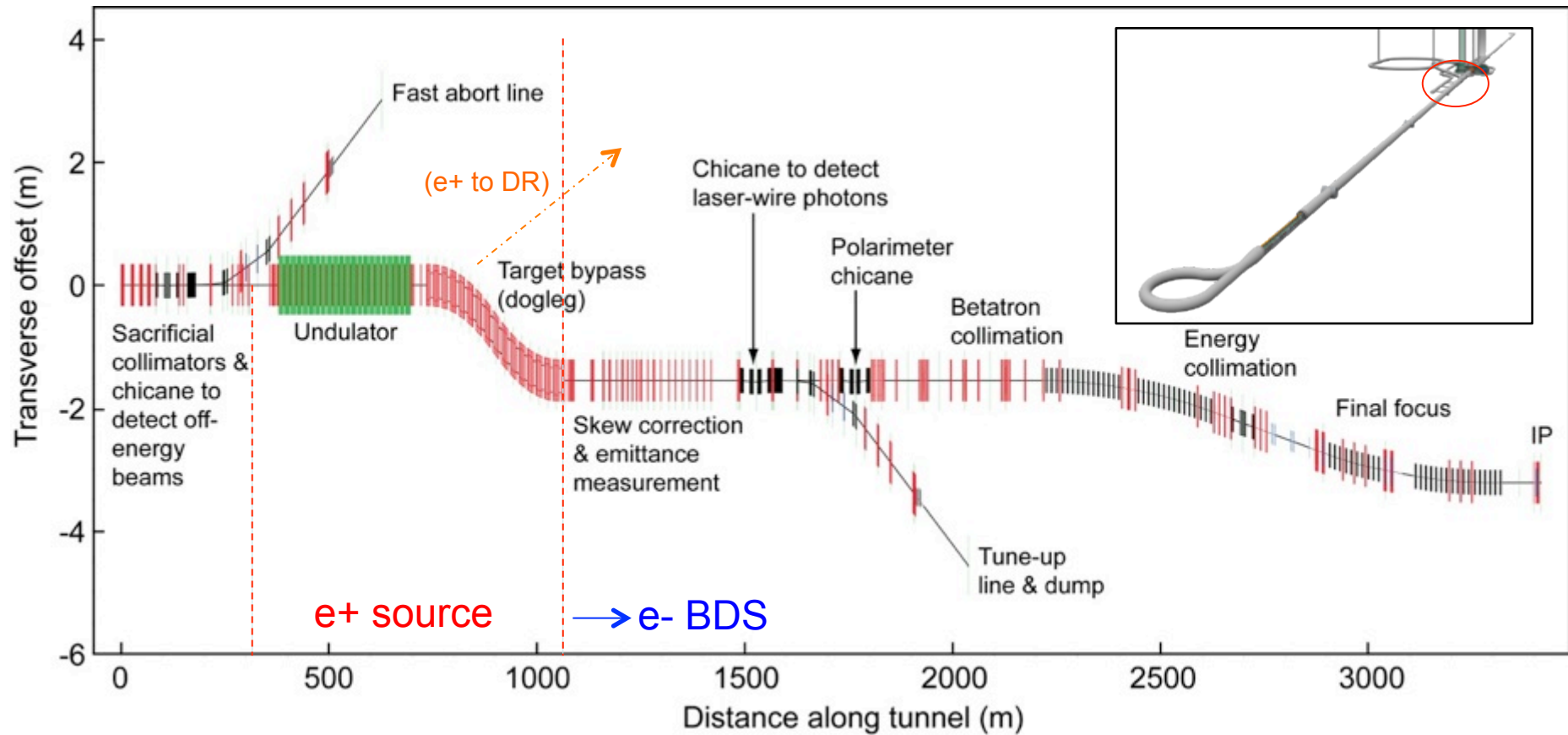
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BDS and MDI

(Beam Delivery System and Machine-Detector Interface)

ビーム伝達システム、加速器・測定器・接続



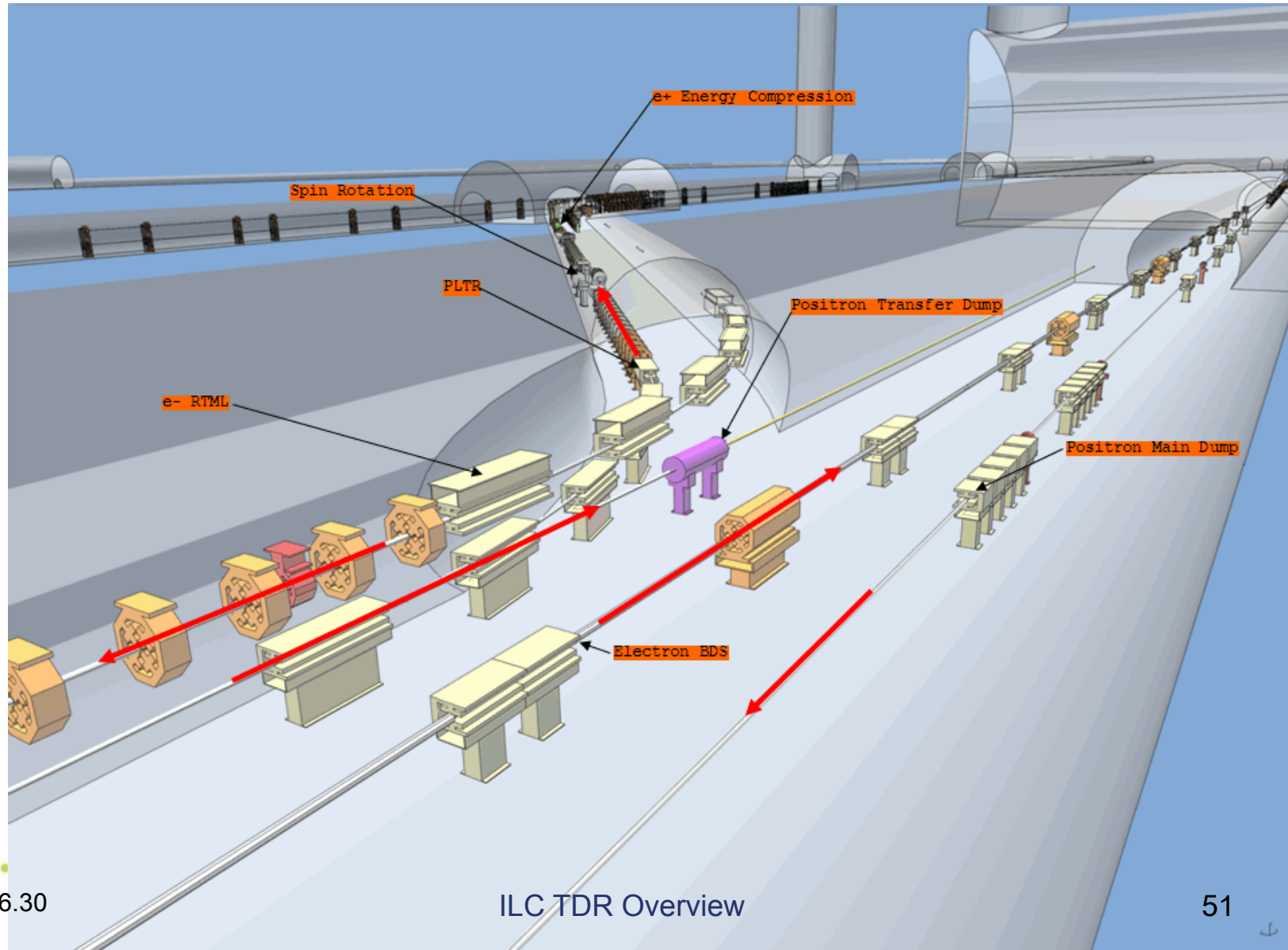
e- Beam Delivery System

→ To be reported by K. Yokoya



3D View of Target Region

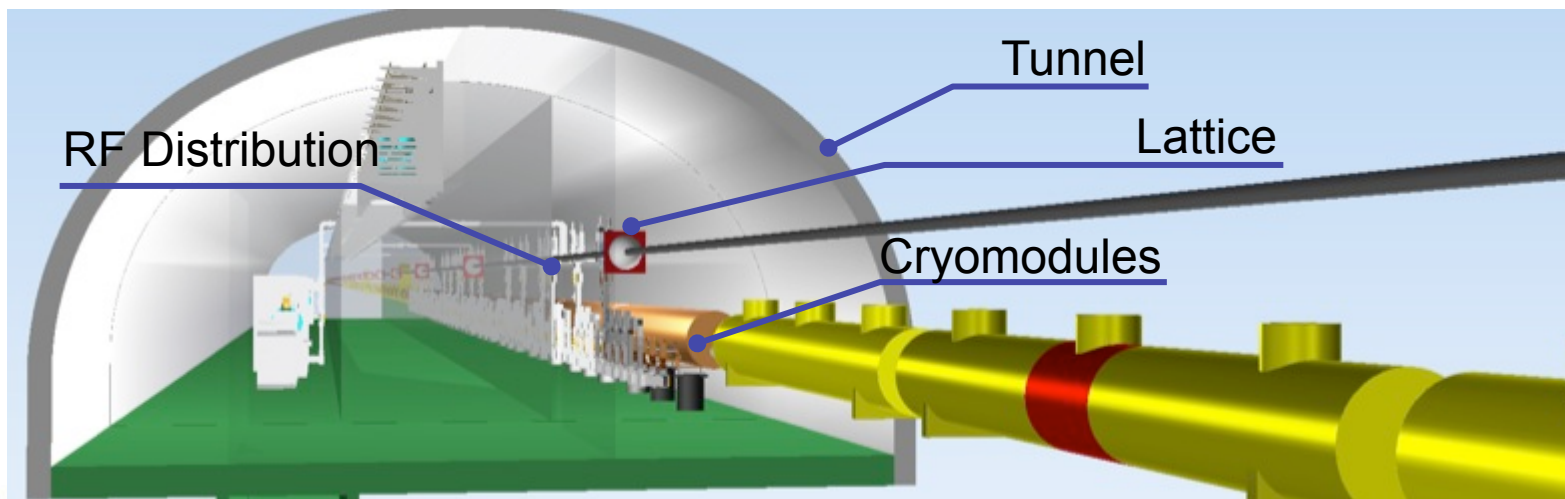
陽電子源・BDS、中央領域





Engineering Data Management (EDMS)

- Collaborative engineering:
 - Design integration, visualisation, traceability, configuration management
- Design integration:
 - Geology, Civil engineering, accelerator design, experimental groups
- Different user groups in remote:
 - ILC Community, Planning team, local team, sub-contractors
- Standardization:
 - Names, procedures, formats, conventions, design rules



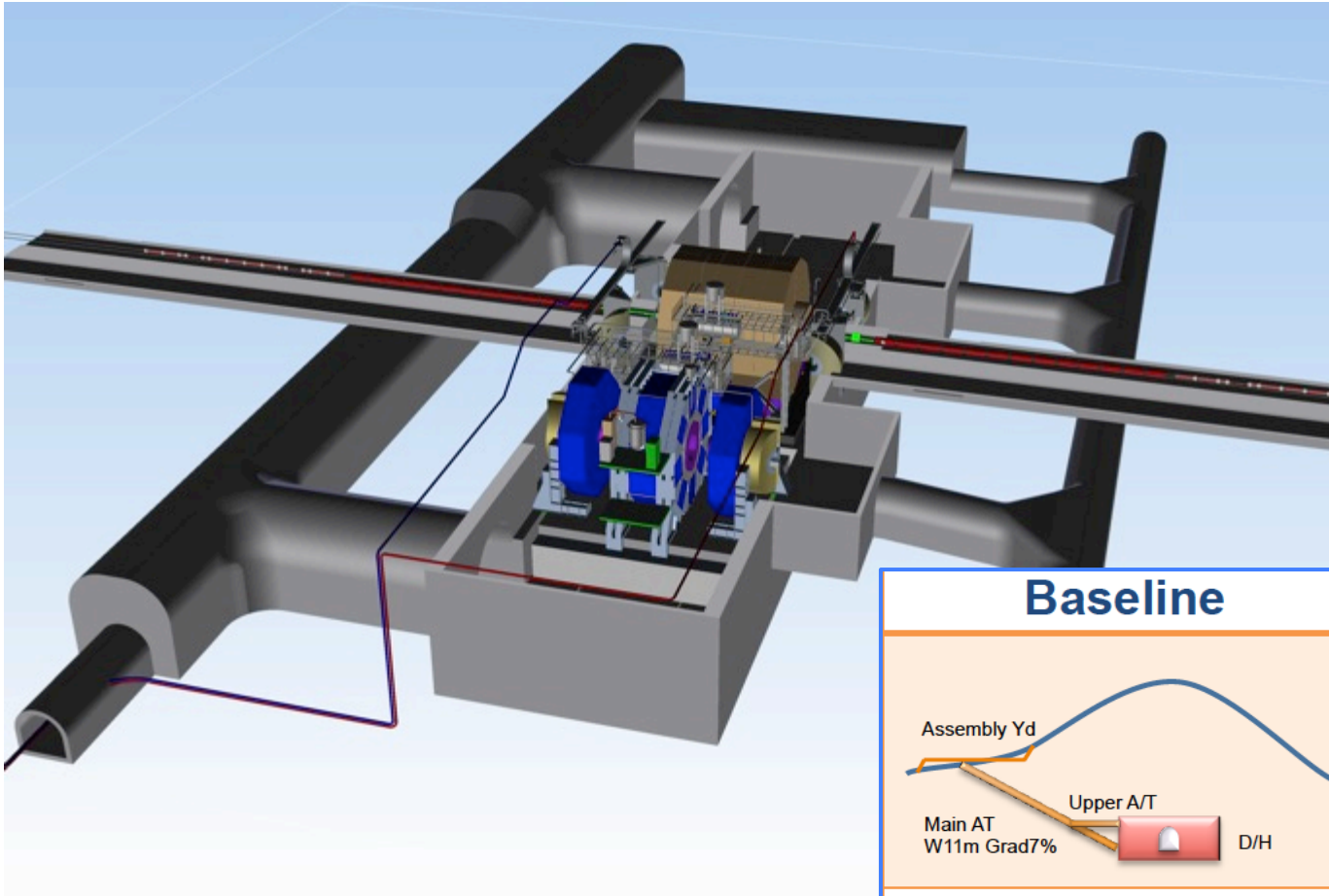


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- Summary

MDI (Detector Hall)

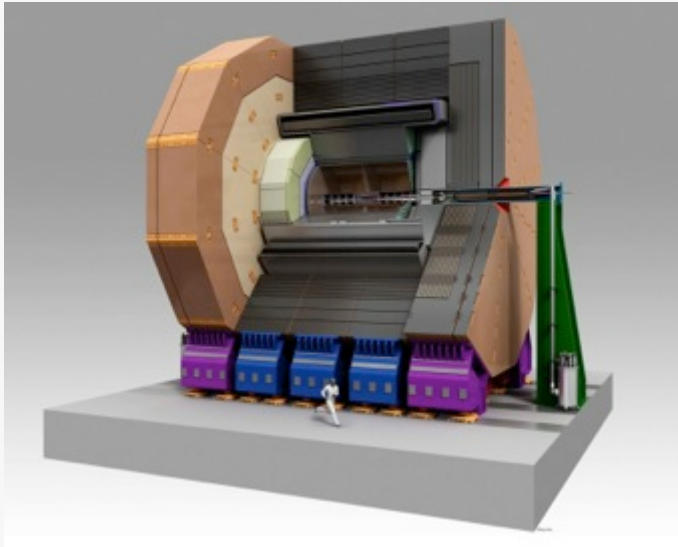
検出器ホール



Baseline	Hybrid-A
<ul style="list-style-type: none"> • 1 HT (11x11m 7%grad) • Detector assembling is inside of DH 	<ul style="list-style-type: none"> • 1 HT (8.0x7.5m 10%grad) • 2 VS (D18m, D10m) • Detectors assembling is on-ground.

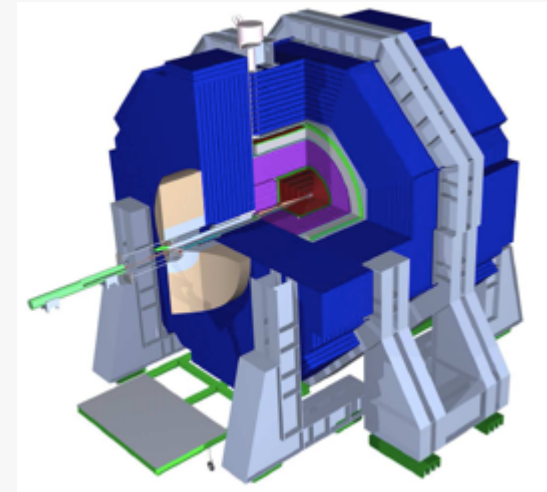
2 Detector Concepts: *Detailed Baseline Design*

ILD



- **Large R** with TPC tracker
 - 32 countries, 151 institutions, ~700 members
 - Most members from Asia and Europe
 - **B=3.5T**, TPC + Si trackers
 - ECal: **R=1.8m**

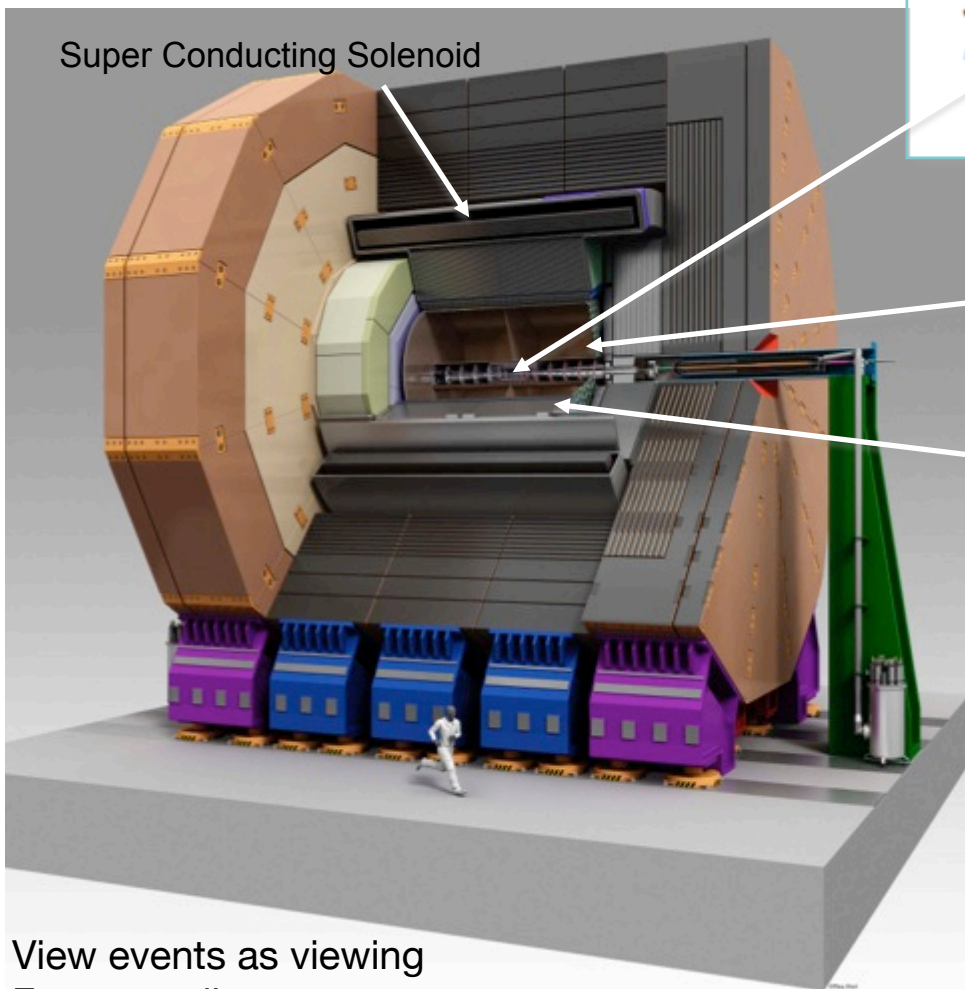
SiD



- **High B** with Si strip tracker
 - 18 countries, 77 institutions, ~240 members
 - Mostly American
 - **B=5T**, Si only tracker
 - ECal: **R=1.27m**

***Both detector concepts are optimized for
Particle Flow Analysis***

International Large Detector



Vertex Detector

detects production and decay points of unstable particles and **identifies b- and c-quarks.**

Time Projection Chamber

measures momenta of charged particles

Calorimeter

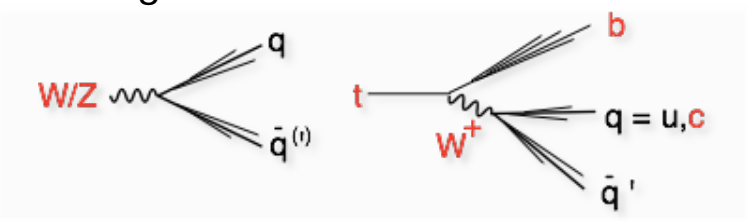
measures energies of neutral particles

Performance Goal as compared to LHC detectors

Vertex resolution	2-7 times better
Momentum resolution	10 times better
Jet energy resolution	2 times better

The key is ultra high granularity!

View events as viewing Feynman diagrams



Detector	ILD	ATLAS	Granularity
Vertex Det.	5x5 μm^2	400x50 μm^2	x 800
Tracker	1x6mm 2	13mm 2	x 2.2
EM Calorimeter	Silicon: 5x5mm 2	39x39mm 2	x 61
	Scintillator: 5x45mm 2		x 7
			56



Outline

- Introduction
- Accelerator R&D
- Accelerator Baseline Design,
- Detectors
- Energy Staging
- Schedule
- Summary



Known Physics and Possible Staging

物理課題とエネルギー・ステージング

- **~125 GeV 'Higgs boson'**
 - $125+91=216$ GeV cm \rightarrow 250 GeV
- **173 GeV 'Top quark'**
 - $2 \times 173 = 346$ GeV cm \rightarrow 350 GeV and higher
- **Higgs self coupling (ZHH)**
 - σ (ZHH) : maximum \rightarrow ~ 500 GeV
- **Top Yukawa coupling ($t\bar{t}H$)**
 - $2 \times 173 + 125 = 471$ GeV \rightarrow 500 GeV and higher
- **Beyond**
 - ~ TeV or higher

Staging /
Upgrading

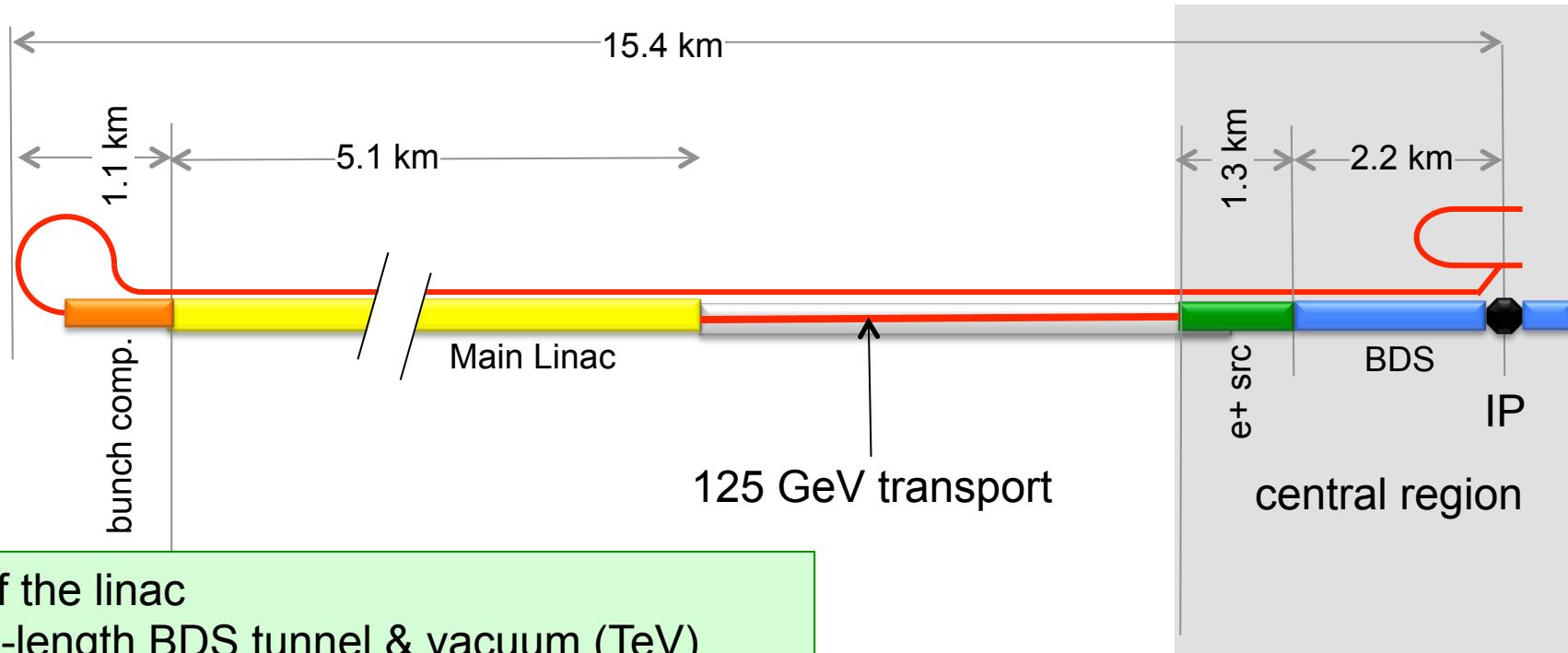




250 GeV staged

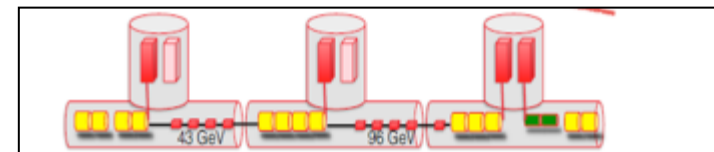
250 GeV からのスタート

quasi-adiabatic energy upgrade?



- Half the linac
- Full-length BDS tunnel & vacuum (TeV)
- 1/2 BDS magnets (instrumentation, CF etc)
- 1 RTML LTL
- 5km 125 GeV transport line

Extended tunnel/CFS already 500 GeV stage
10Hz mode e- linac

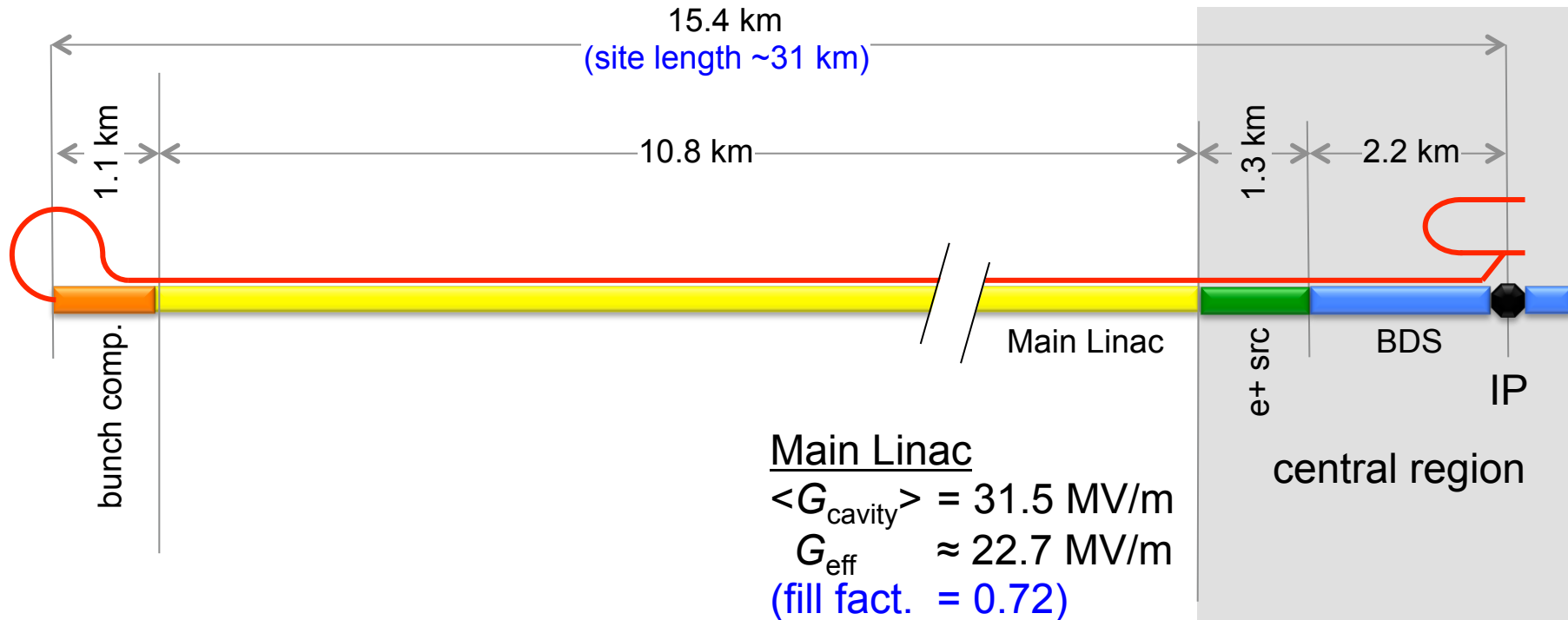


an Alternate configuration



TDR 500 GeV Baseline

500 GeV: TDR 基本計画

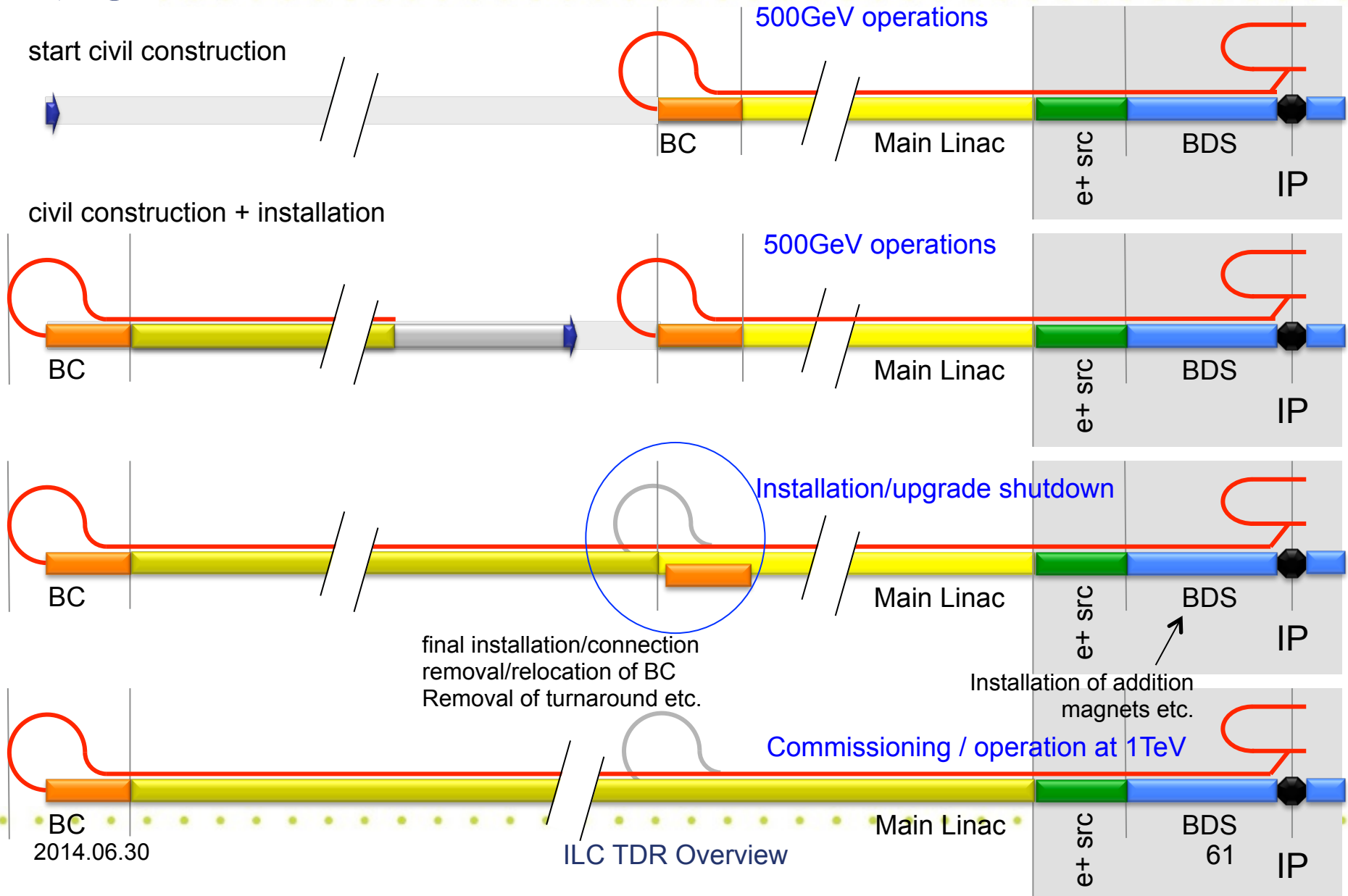


P_{AC} : 161 MW



TeV upgrade: Construction Scenario

TeV アップグレードへの方策・シナリオ





ILC Construction Schedule

ILC建設期間(予測)

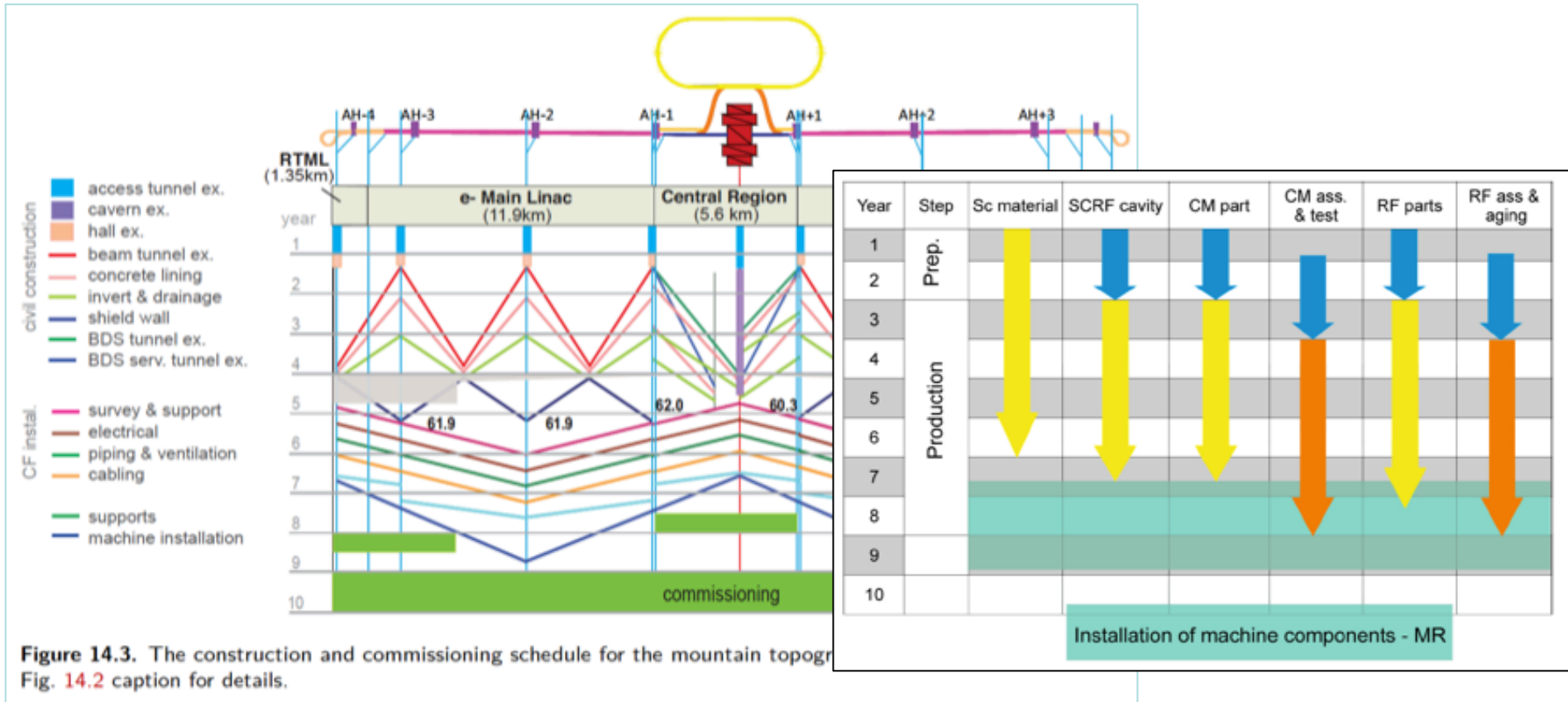


Figure 14.3. The construction and commissioning schedule for the mountain topography. Fig. 14.2 caption for details.

施設関連建設期間、
建設：9年、コミッショニング、1年

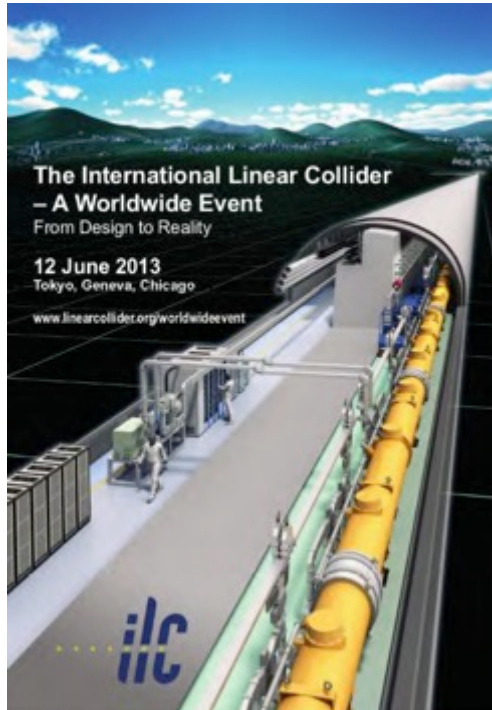
SCRF関連建設期間
(直接500 GeV 加速器を建設した場合)

Official Completion of ILC TDR

“A World-Wide Event – From Design to Reality”

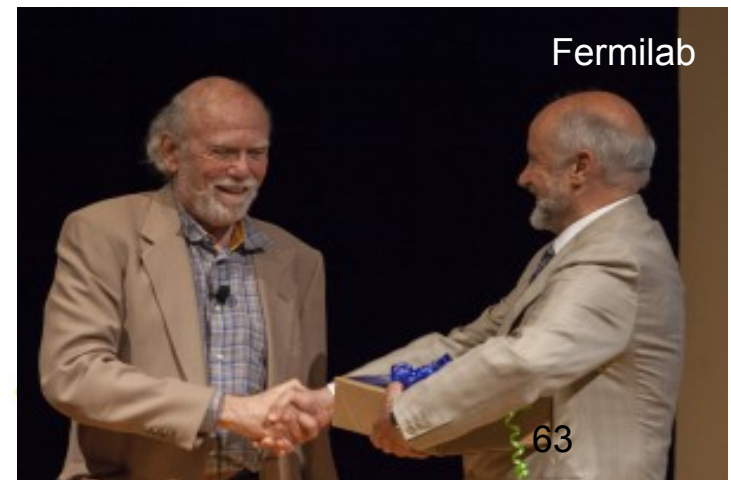
TDR設計書の公開とGDE→LCCへの伝達

June 12, 2013:



ILC TDR published in a Worldwide Event: Tokyo → Geneva → Chicago

TDR handed to LCC Director Lyn Evans



“THE ILC IS “READY TO GO AHEAD” !

ILC: 『設計から実現へ』

Summary:

まとめ

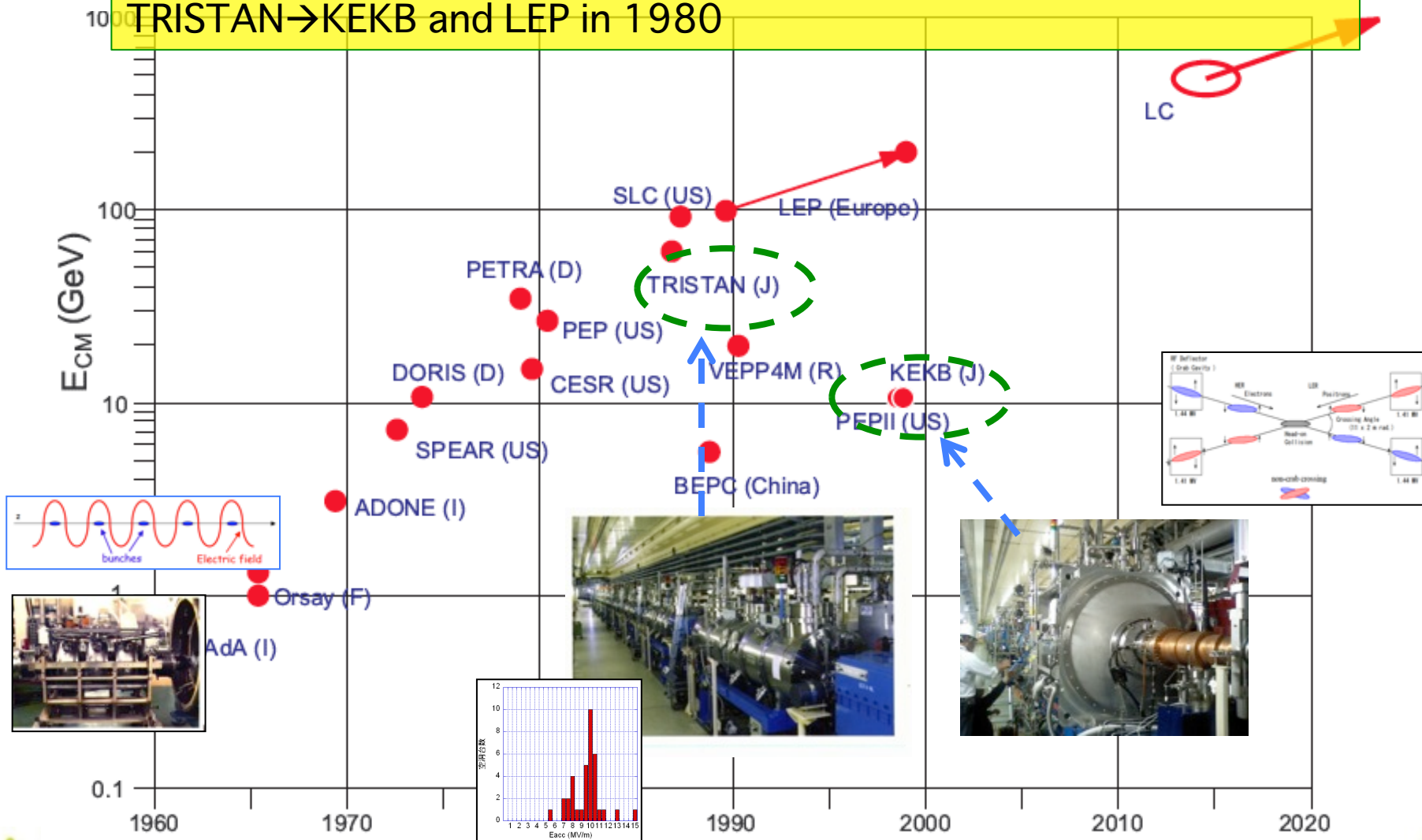
- ・ **ILC TD Phase R&D** : TD Phase (前後を含む)における技術開発
 - Demonstration of SCRF Technology: 超伝導加速空洞技術・実証
 - ・ 加速電界(> 35. MV.m)、加速ビーム電流 (9 mA)、加速ビームRF パルス長 (1 ms)、RF制御技術が向上し、ILCが求める性能
 - Nano Beam Technology: ナノビーム技術・実証
 - ・ DR Emittance: ダンピングリングでの超低エミッタンス (4 pm @ 1.3 GeV)
 - ・ FF Beam size: 最終フォーカスポイントの極小ビームサイズ 44 nm@ 1.3 GeV)
- ・ **ILC TDR Publication**: 技術設計書を発行
 - TDR Completion: 技術実証実験に裏付けされた、技術設計書が完成。
 - Design to Reality: 『設計から実現』にむけた活動段階を迎える。
- ・ Next: Cost Overview Report: 次の報告で、コスト見積もり概要、
- ・ Further Detail 次回WG 以降、サブシステム詳細を、順次報告する。



予備

Development of e-/e+ Colliders

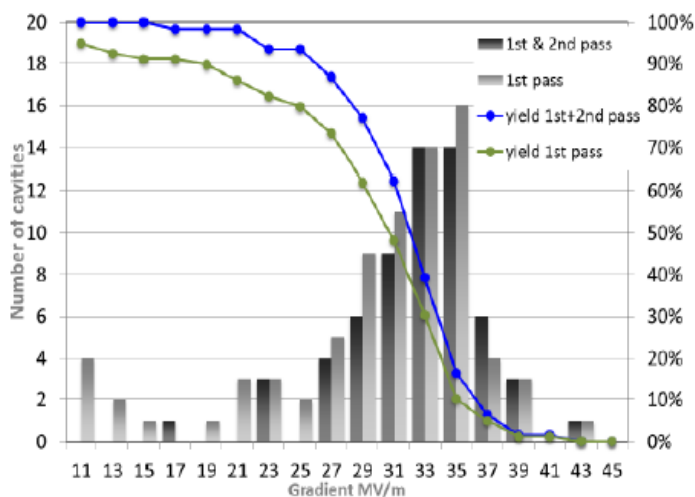
KEK and CERN, pioneering for SCRF beam acceleration
 TRISTAN → KEKB and LEP in 1980



Industrial Mass Production of SRF Cavities for EU - XFEL

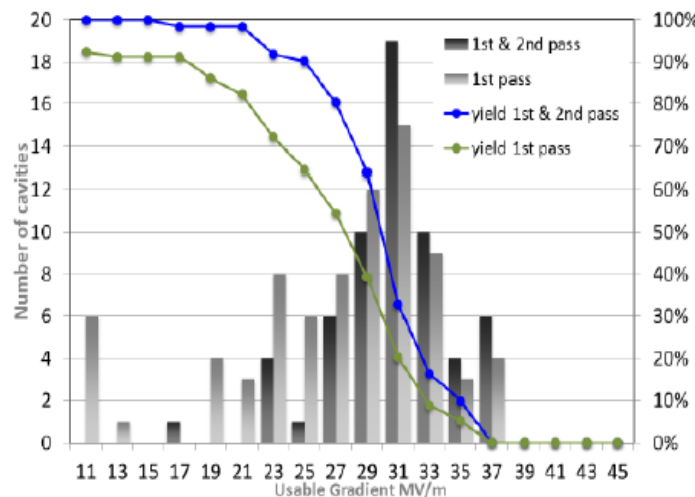
- ❖ 800 XFEL SRF cavities for XFEL at DESY (5% of ILC @500 GeV)
 - unique statistical sample to study properties of mass-produced cavities

- ❖ Industrial production (RI, ZANON) yields gradients > 23.5 MV/m (XFEL spec)
 - Yield of usable maximum gradient of 64 cavities (status as of Sep. 2013)
 - 50 cavities passed in 1st test + 14 cavities after re-treatment (2nd pass)



Average **maximum** gradient:
 (30.9 ± 4.4) MV/m
 EZ: (30.4 ± 4.5) MV/m
 RI: (32.3 ± 4.1) MV/m

ILC
 Recipe:



Average **usable** gradient:
 (29.0 ± 3.9) MV/m
 EZ: (28.4 ± 4.0) MV/m
 RI: (30.6 ± 3.1) MV/m

Status of May 2014:
 ~ 300 XFEL cavities
 were produced by
 EZ, RI → similar
 gradient
 performance

D. Reschke,
 SRF 2013
 TTC 2014

- ❖ 24 ILC-HiGrade cavities (<http://www.ilc-higrade.eu>) added to mass production of XFEL cav.
 - detailed studies of performance limitations (optical inspection of defects, quench localization), development of optimized post-processing methods to improve maximum field



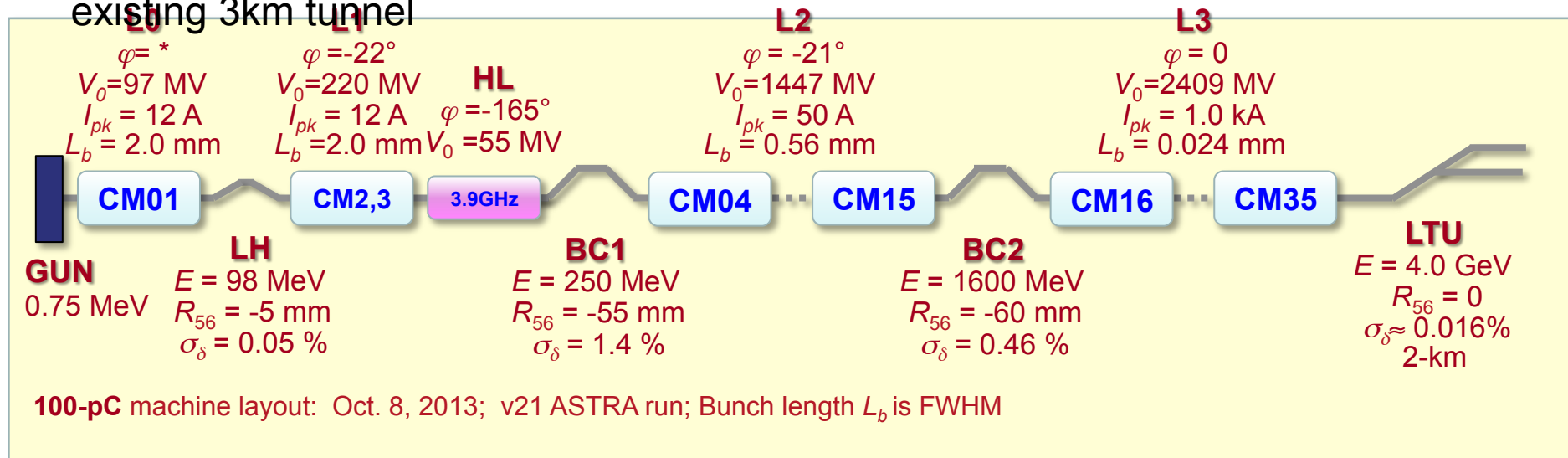
US – LCLS II

4 GeV CW SRF Linac based FEL based on ILC cavities at SLAC

- 35 cryomodules – 280 cavities
- Gradient 16 MV/m; Q0 2e10 at 1.8
- Beam power 1.2 MW max
- Cryogenic power 5.5 MW
- Located in the upstream end of the



existing 3km tunnel



Linac and compressor layout

M.Harrison,
LCWS13



Effort to lead industrialization technology at KEK



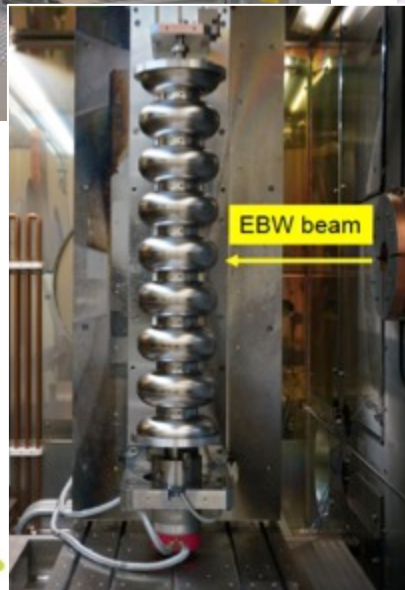
EBW



SST EBOCAM KS-110 – G150KM Chamber (Stainless Steel chamber)

More discuss w/
Y. Yamamoto,
T. Saeki,
H. Hayano

2014.06.30



Press



AMADA digital-survo-press SDE1522
150t, 50stroke/min,
225mmstroke

Trim



MORI VKL-253
Vertical CNC lathe

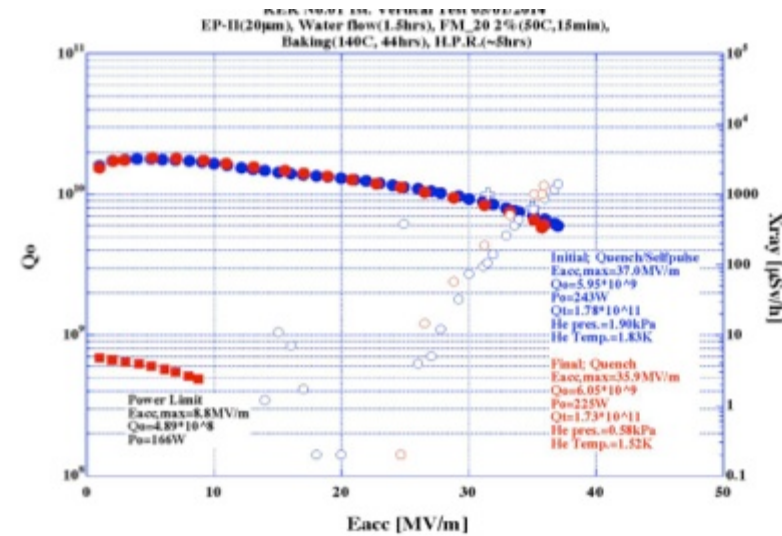
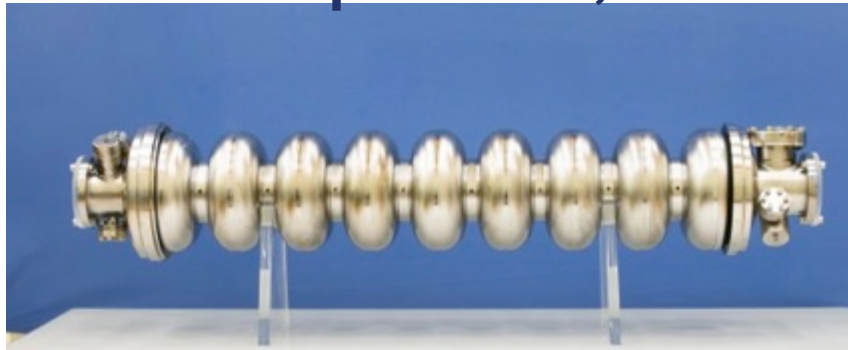
Chemical process





KEK (in-house) 9-Cell Cavity (KEK-01)

completed, and tested, April, 2014





ILC Published Parameters

Luminosity Upgrade

Centre-of-mass independent:

Collision rate	Hz	5	
Number of bunches		1312	2625
Bunch population	$\times 10^{10}$	2	
Bunch separation	ns	554	366
Pulse current	mA	5.8	8.8
Beam pulse length	μ s	730	960
RMS bunch length	mm	0.3	
Horizontal emittance	μ m	10	
Vertical emittance	nm	35	
Electron polarisation	%	80	
Positron polarisation	%	30	

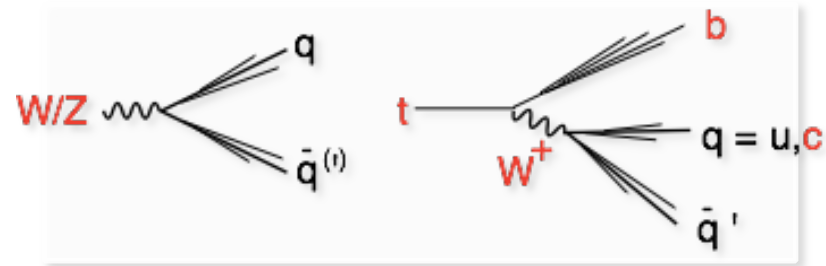
Advantage of SCRF technology: long pulses

<http://ilc-edmsdirect.desy.de/ilc-edmsdirect/item.jsp?edmsid=D00000000925325>

New Paradigm :

View events as viewing a Feynman diagram

Reconstruct final states in terms of fundamental particles (quarks, leptons, gauge bosons, and Higgs bosons)



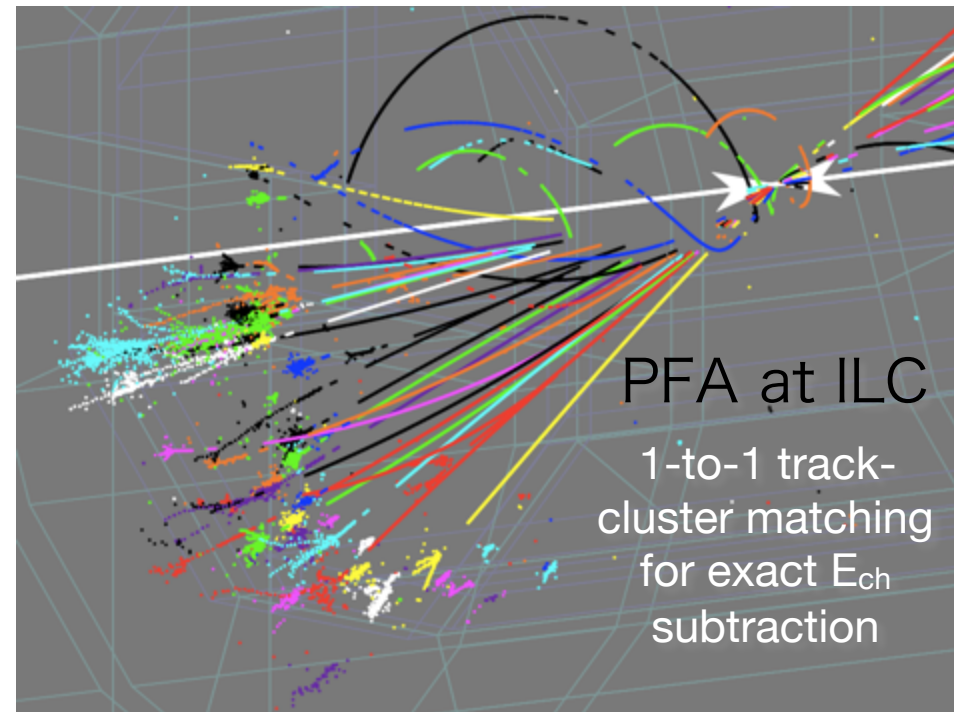
Identify W/Z/top/Higgs with their jet invariant mass: M_{jets}

Particle Flow Analysis

PFA is the key to achieve excellent jet invariant mass resolution comparable to the natural width of the weak boson:

$$\sigma_{M_{\text{jets}}} \simeq \Gamma_Z$$

Use tracker for charged particles, use CAL only for neutral particles, removing energy deposits by charged particles (E_{ch}) in CAL by 1-to-1 track to CAL cluster matching



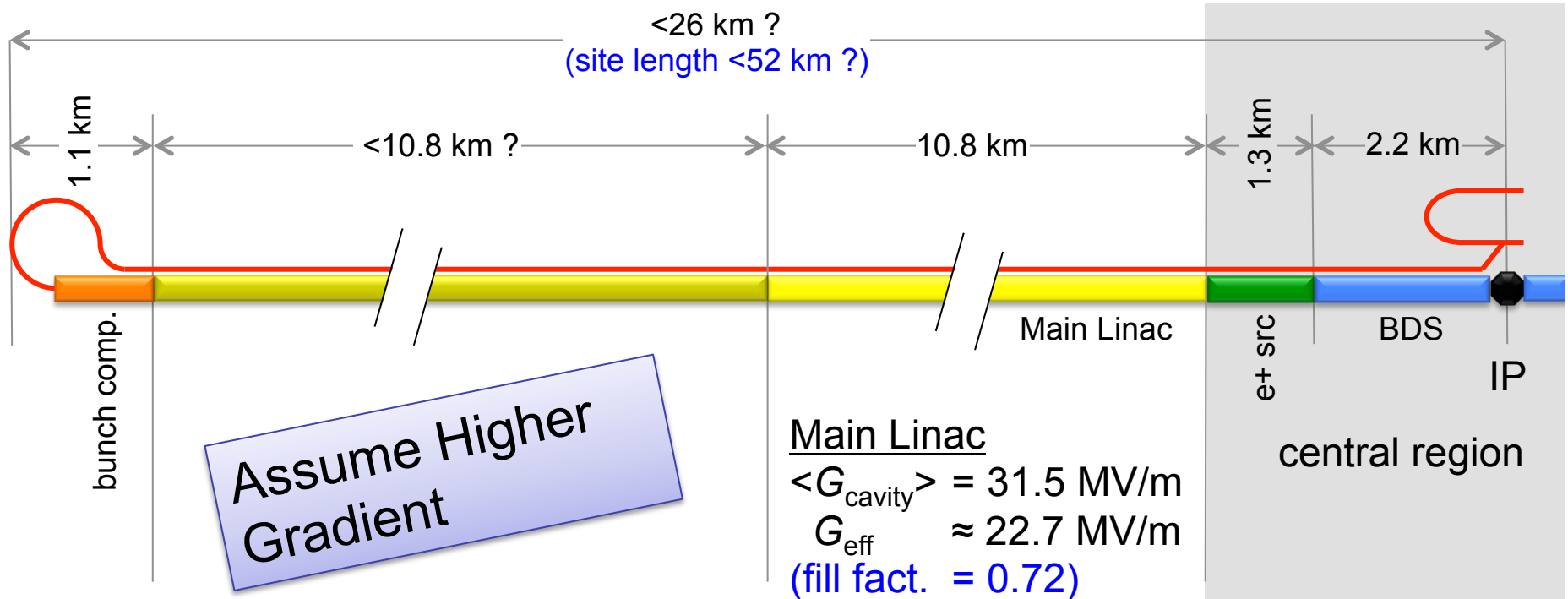
PFA at ILC

1-to-1 track-cluster matching for exact E_{ch} subtraction



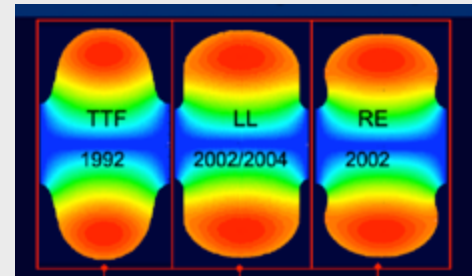
1-to-1 matching requires
High resolution tracking
High granularity calorimetry

TeV Upgrade



Snowmass 2005 baseline recommendation for TeV upgrade:

$G_{\text{cavity}} = 36 \text{ MV/m} \Rightarrow 9.6 \text{ km}$
 (VT $\geq 40 \text{ MV/m}$)



Based on use of low-loss or re-entrant cavity shapes



ILC Time Line: Progress and Prospect

