
**“Evaluation of radiation resistivity
for ECAL parts
through measurement of
neutron irradiation”**

2011/12/10

Tokusui Meeting

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The University of Tokyo

Outline

Expected Radiation

- ILC & ILD (ECAL) Structure
- Expected Radiation
- Radiation Damage and Requirement

Neutron irradiation Test

- Kobe Tandem
- CR39 sensor: Neutron Measurement
- Neutron Irradiation of ECAL parts

Evaluation

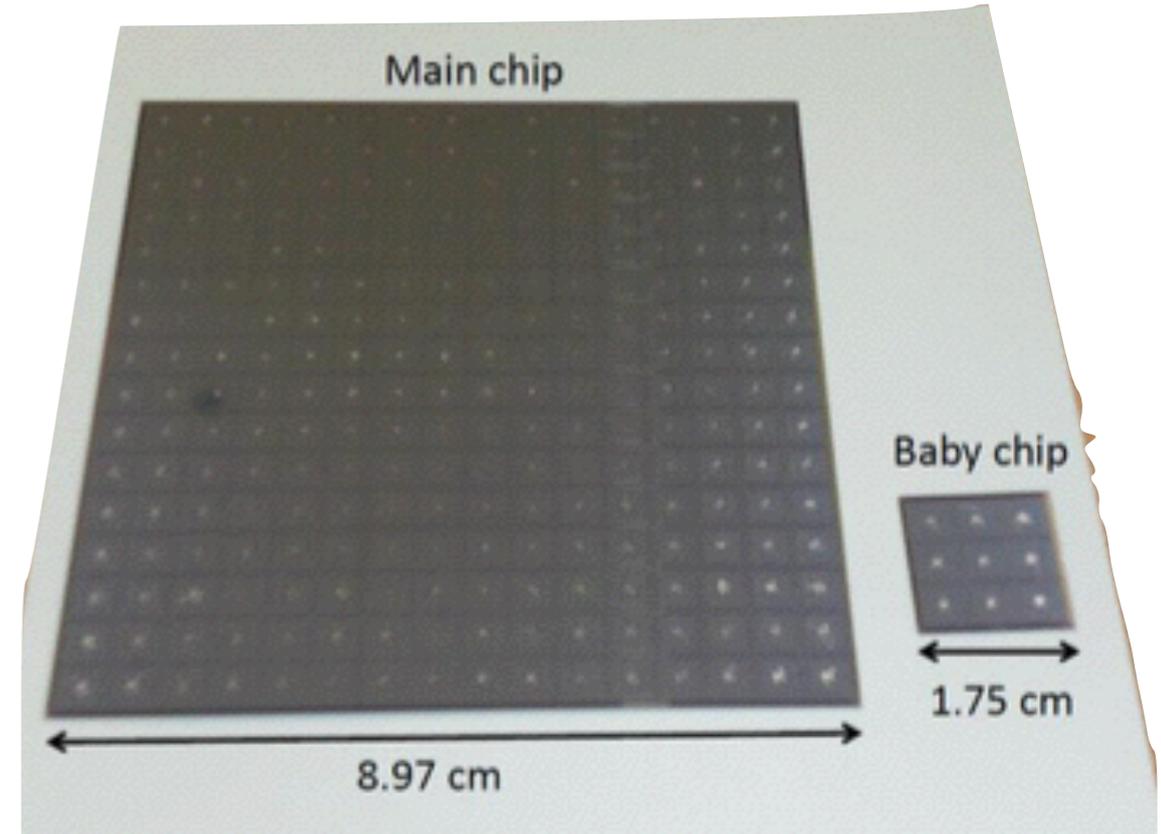
- Measurement of Radiation Damage
- Evaluation

ECAL parts [SiW]

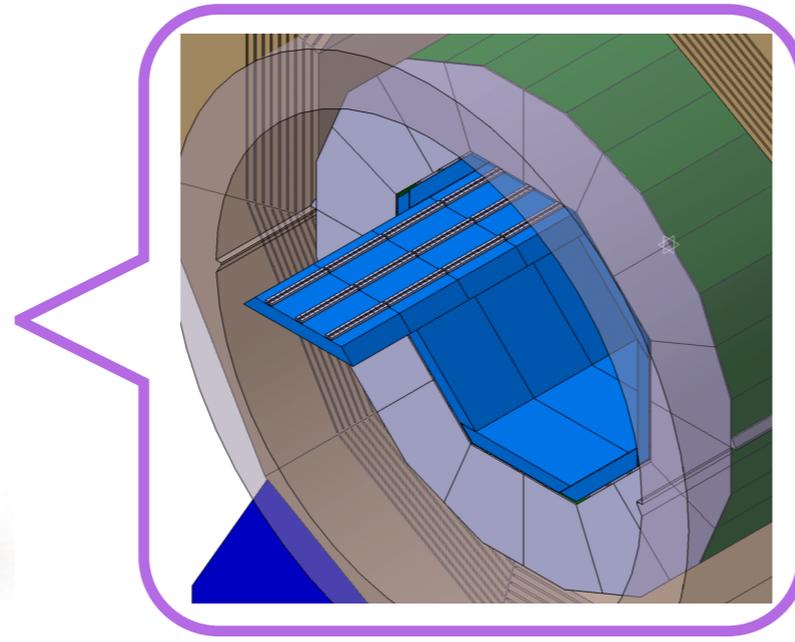
- 30 layers sandwiched calorimeter of Silicon PIN diode detector and W absorber

- Silicon PIN diode
 - ▶ $5 \times 5 \text{ mm}^2$ pixel
 - ▶ **325** μm width
- W absorber

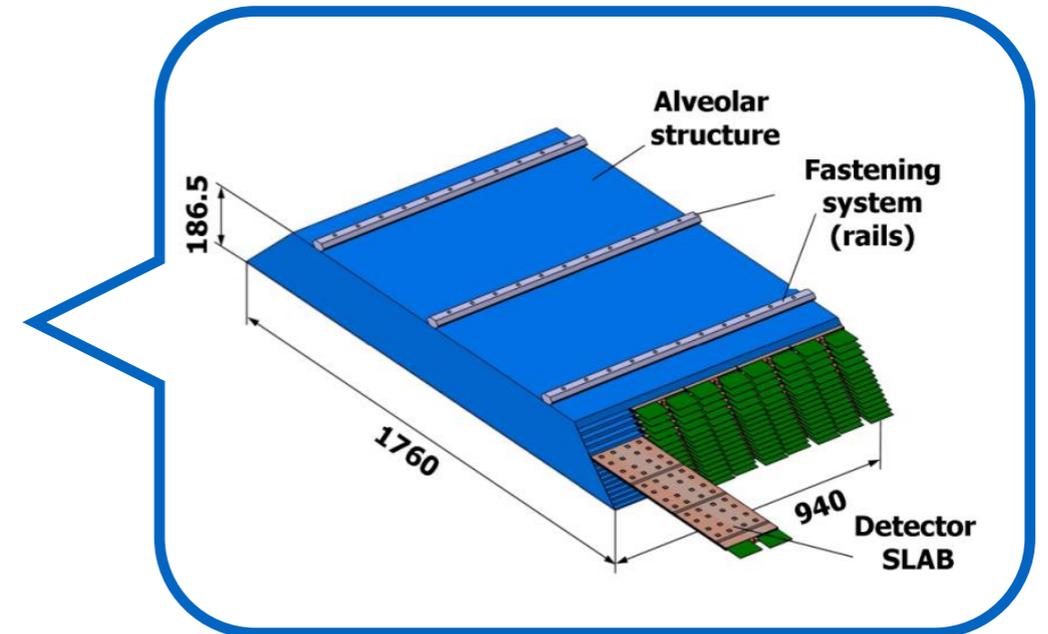
- ▶ Small Molière Radius ($R_M = 9\text{mm}$)
- ▶ Short Interaction Length ($X_0 = 3.5\text{mm}$)
- ▶ Big ratio of them ($\lambda/X_0 = 27.4$)



ILD



ECAL



Si PIN diode+ W Sandwich CAL

ECAL parts [super capacitor and glue]

super capacitor

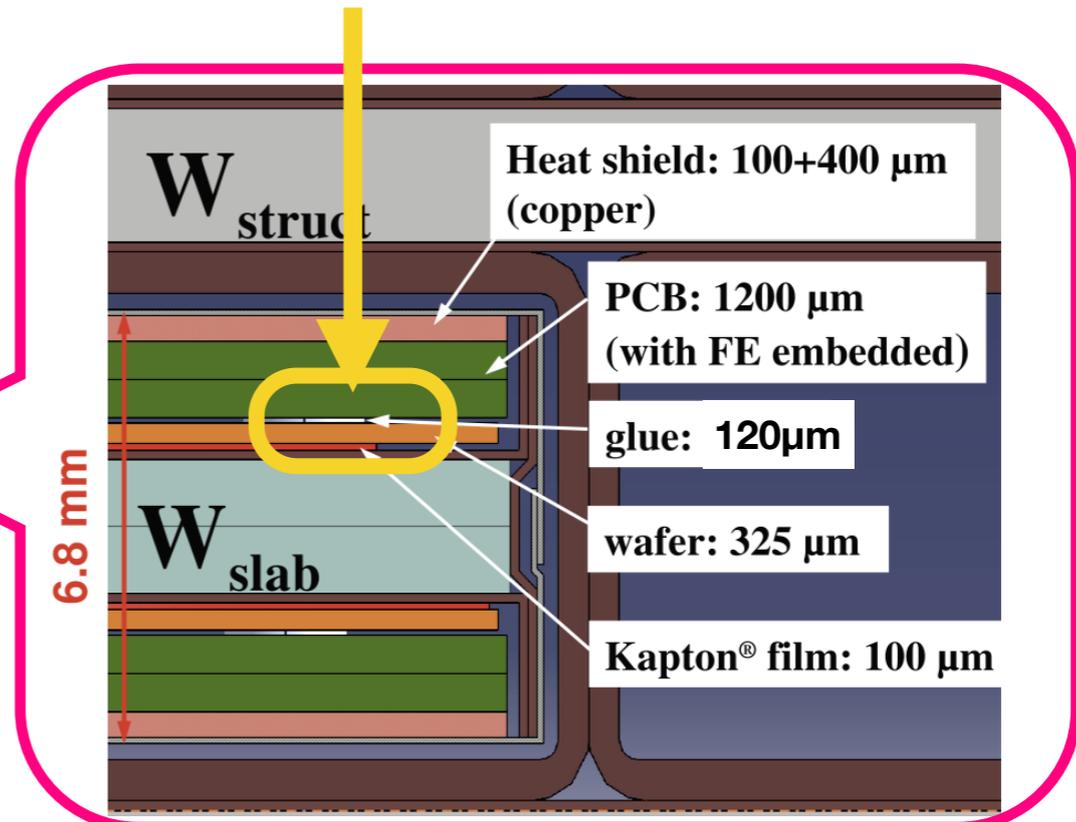
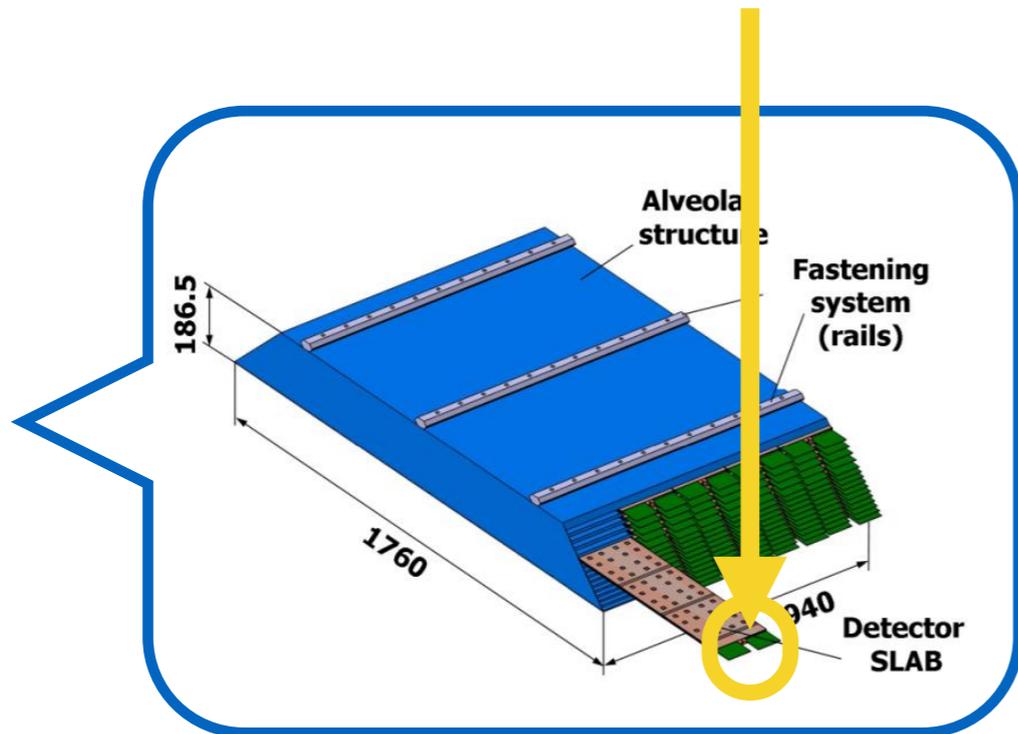


conductive glue



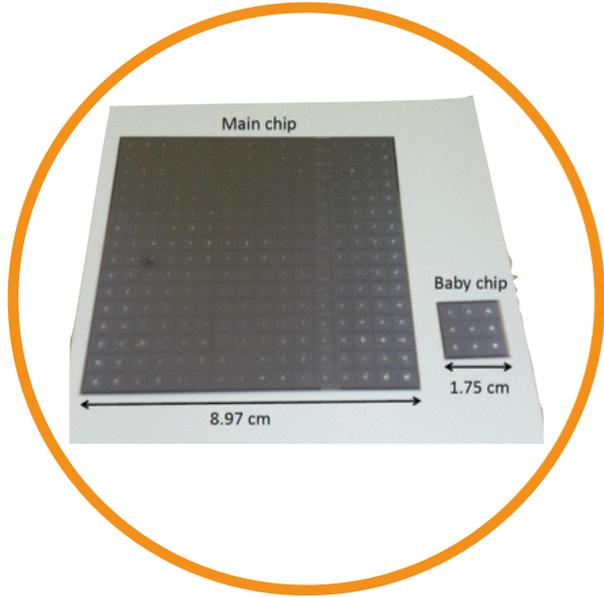
ON/OFF switching of readout circuit by power pulsing

- adhere readout board and silicon
- Epoxy conductive glue



Si PIN diode+ W Sandwich CAL

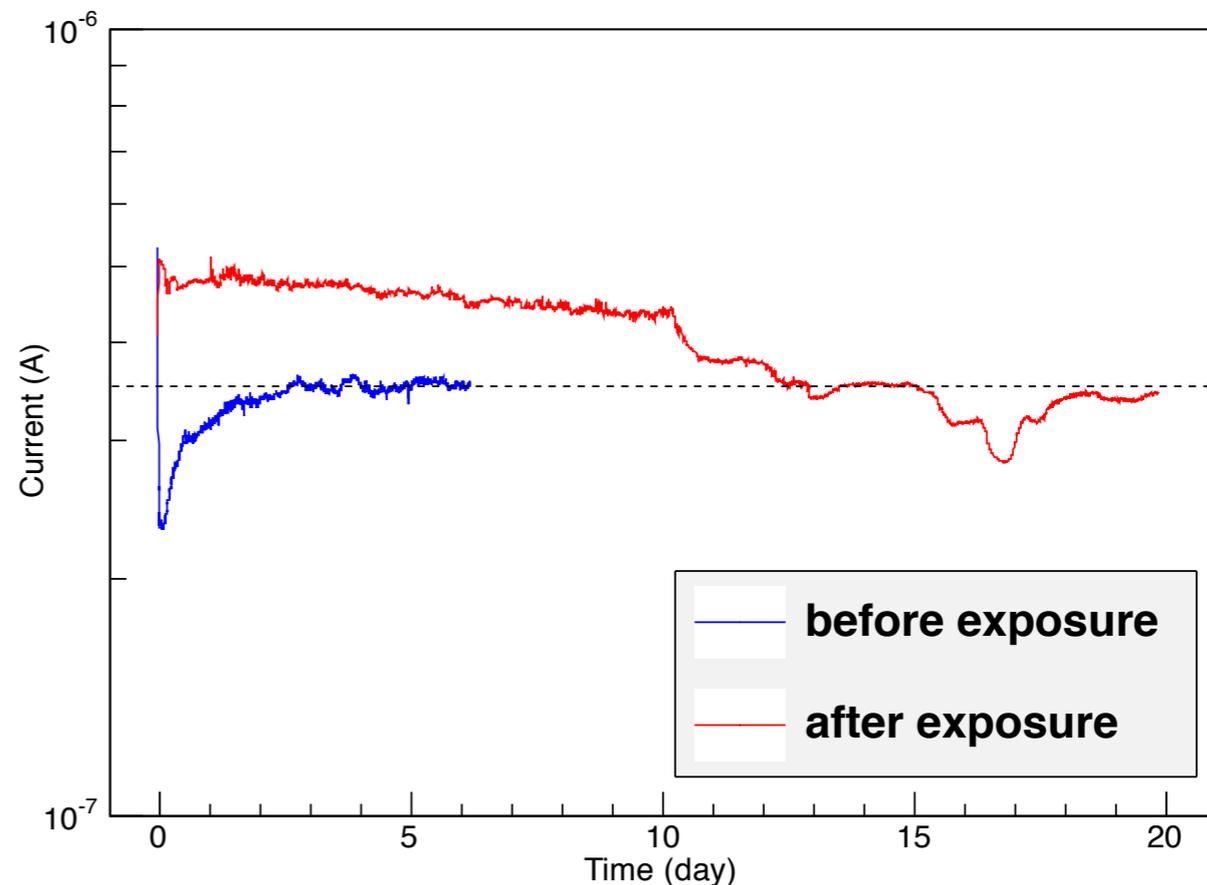
Radiation Damage



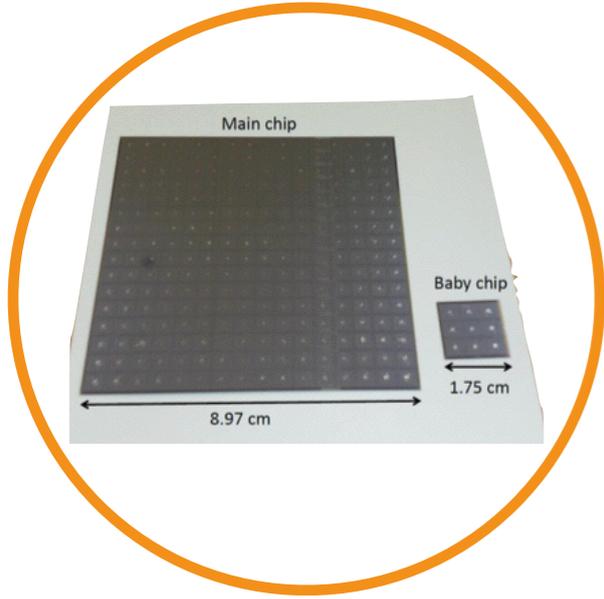
- **TID**(Total Ionising Dose Effect)
Electromagnetic interaction by large radiation dose including photons. Creating fixed charge and border energy level aggravate features.
- **DDD**(Displacement Damage Dose Effect)
Hadrons creates defects in silicon crystal.(**NIEL**)
Frenkel defects create new energy and aggravate it.

Kyushu group researched and evaluated **TID** through **γ -ray irradiation of 100Gy(ILC: 1M year)**

Dark current of T323 (200V, 20deg)

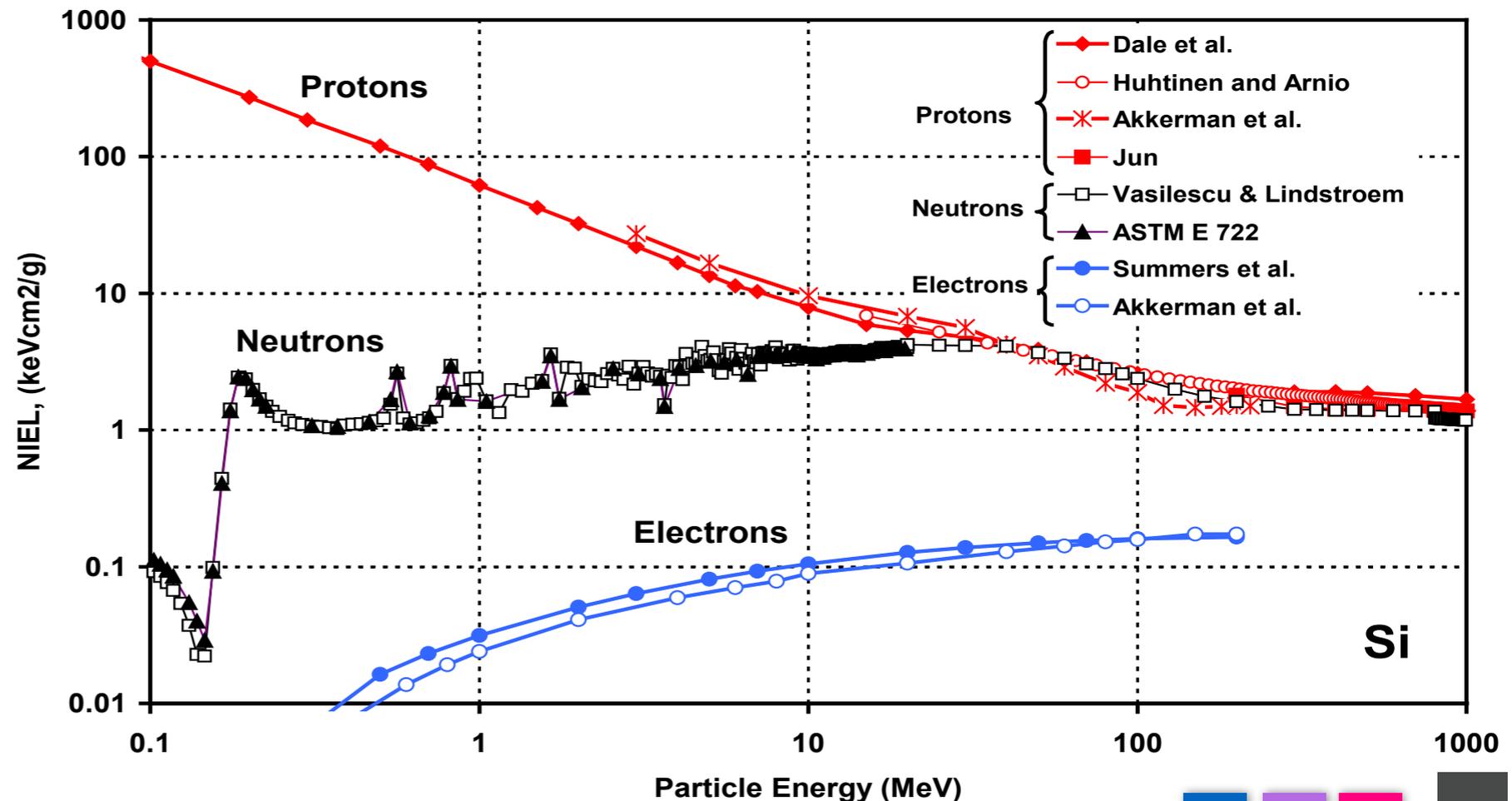
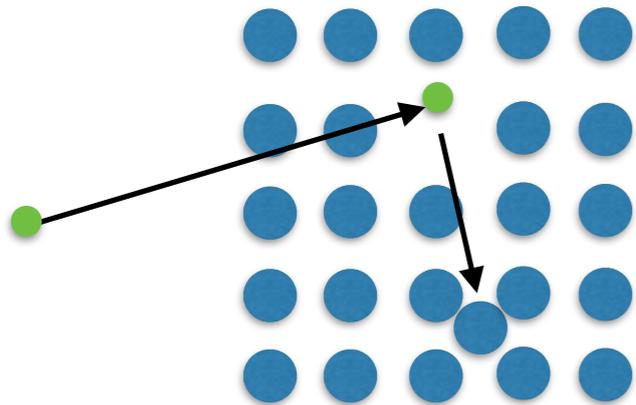


Radiation Damage



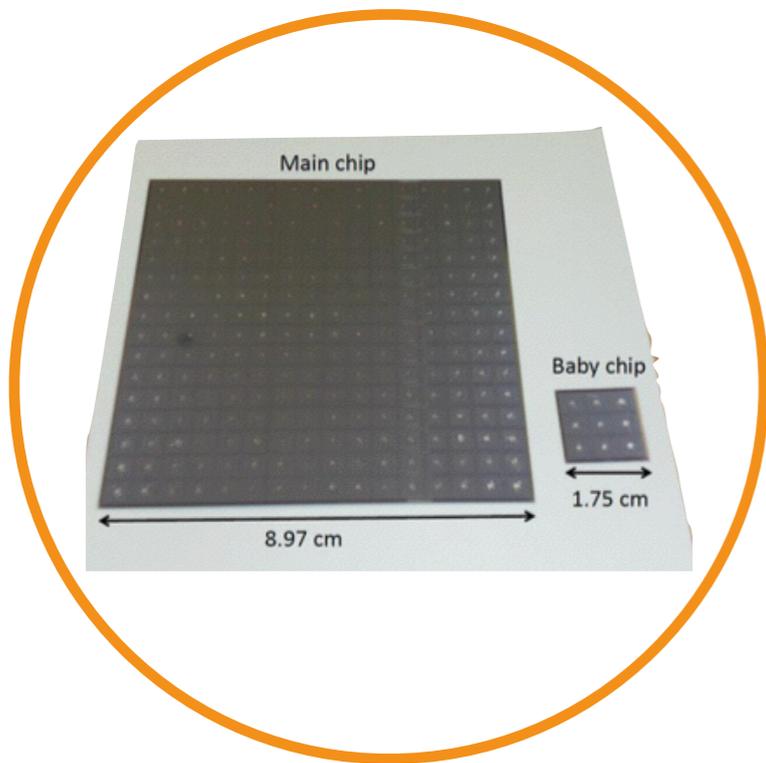
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NIEL Damage Function

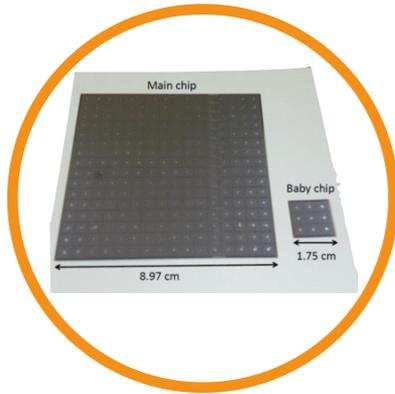


Research Purpose

- **Evaluation of neutron resistivity** about ECAL parts of silicon, conductive glue, and super capacitor.
- Evaluation of lifetime and measurement accuracy, compared with the requirement of **ILD ECAL**.



Radiation Damage and ILC requirement



- increase of **dark current**
- change of **full depletion voltage**
- **collected charge decrease**

- deterioration of **conductivity and adherence**

- change of **capacitance**

Required properties of ILD ECAL

1. **Dark current** is smaller than **readout board SKIROC2 (0.2 μ A)**.
2. **Effective volumes** dose not change on **operating voltage**.
3. **Collected charge** is enough to detect **0.1 MIPs - 2500 MIPs**.
4. **continuity of conductivity and adherence**
5. **right action of electric circuit**

Expected Radiation

- Radiation Sources are classified as beam pipe and Interaction point.

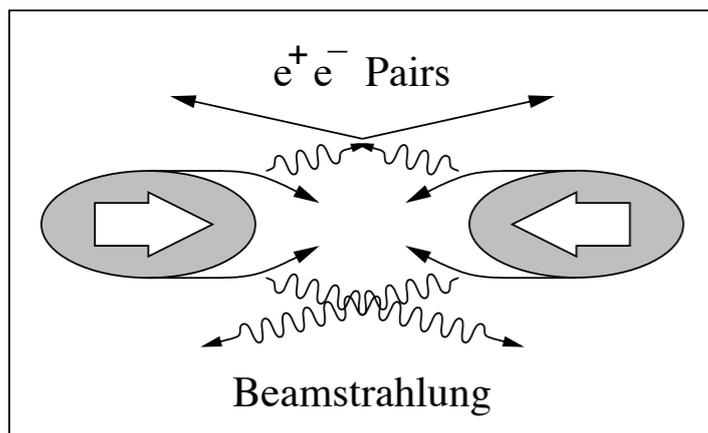
IP(Interaction Point)

- △ Photon: beamstrahlung photons
- × Photon: **RBS(Radiative Bhabha Scattering)**
 - $e^- e^+$: CPC (Coherent Pair Creation)
- × $e^- e^+$: **IPC (Inherent Pair Creation)**
- × hadrons: **γ - γ scattering (Minijets)**
- × others: backscattering particles

BDS(beam delivery system)

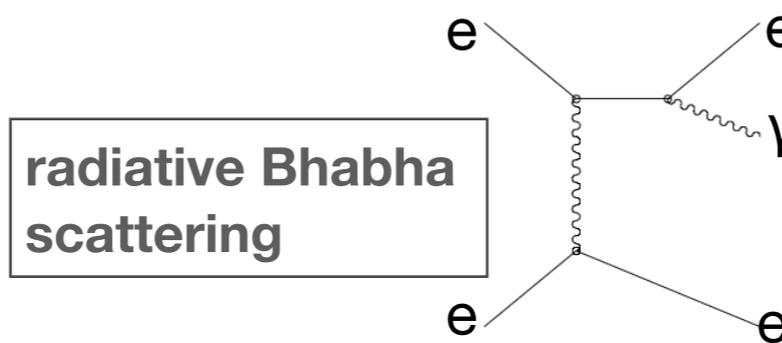
- Photon: synchrotron radiation
 - Neutron: γ -N scattering(beam pipe)
 - Charged particle: Beam-Gas Interaction
- μ : Beam Halo Muons
- ? Neutron: Beam dumps
- ? others: Extraction Line Losses

Spatial charge are attracted to each others by pinch effect and accelerated.



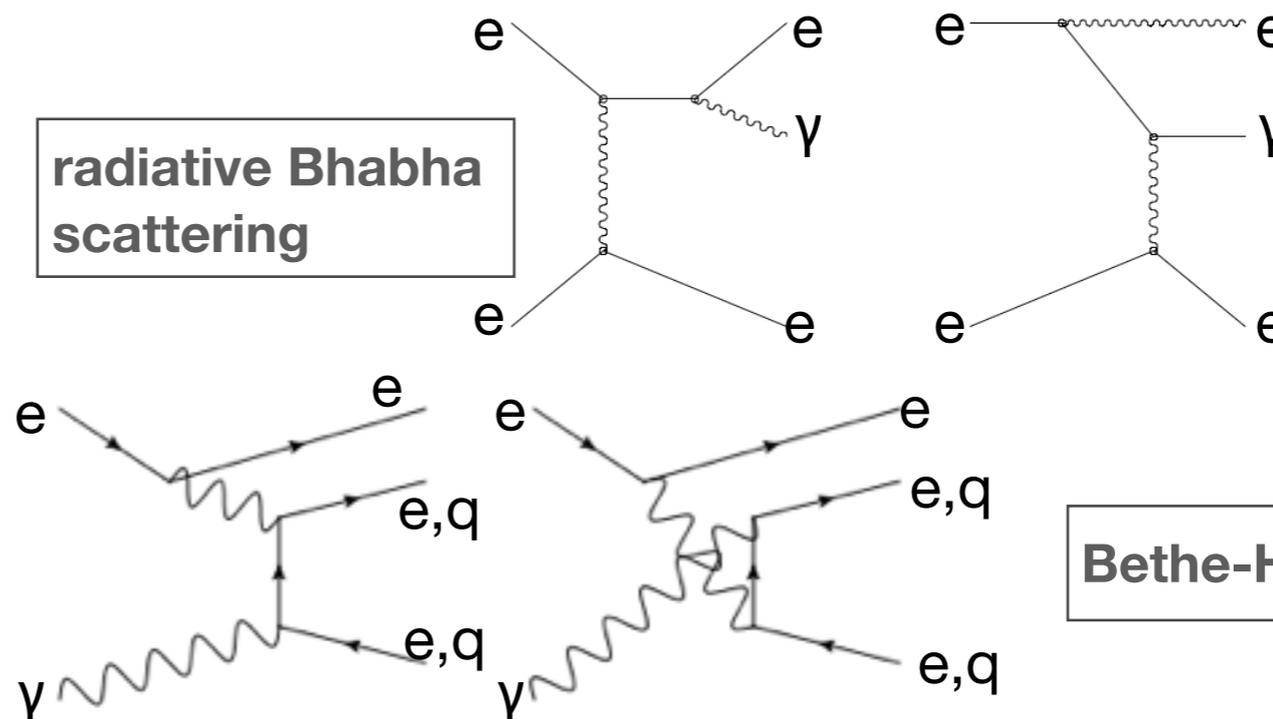
- can ignore radiation damage

△ require appropriate evaluation

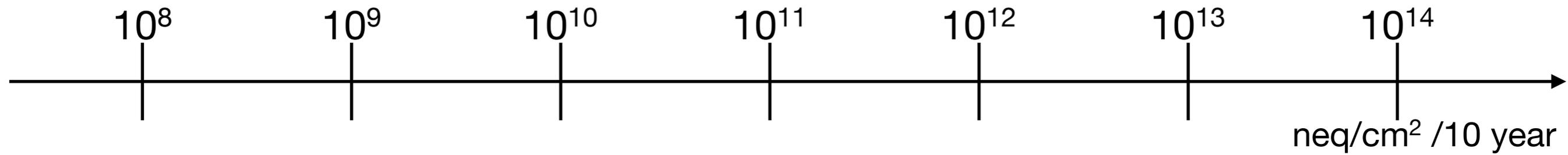


- × can't ignore radiation damage

? require more detail



Expected Radiation



BDS+IPC 2007, S. Darbha



ILC 500GeV VXD 10¹⁰-10¹¹

IPC+minijets 2014, A. Sailer

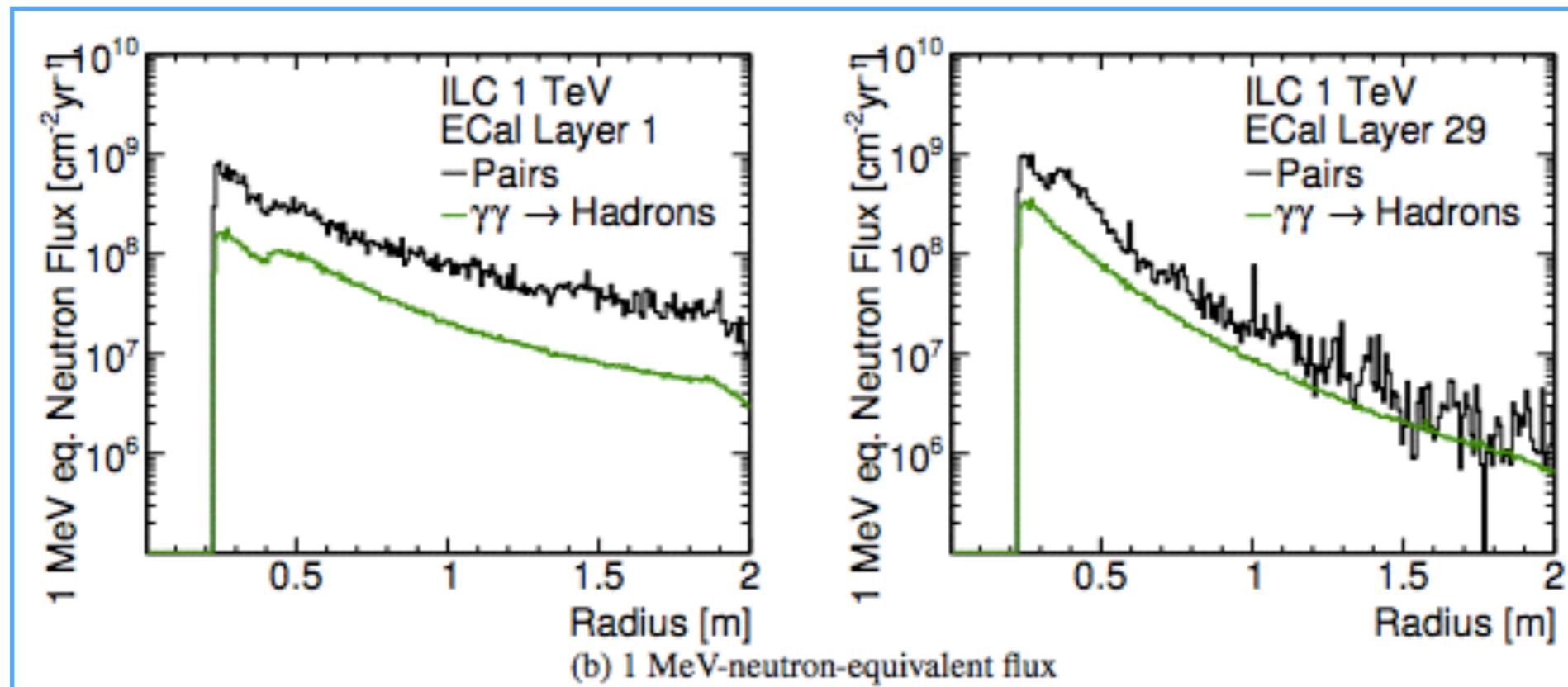


CLIC 3TeV ECAL 10⁹-10¹¹

IPC+minijets 2014, A. Sailer



ILC 1TeV ECAL 10⁷-10¹⁰



Neutron irradiation test was conducted by about 10¹⁰⁻¹¹ n_{eq}/cm²

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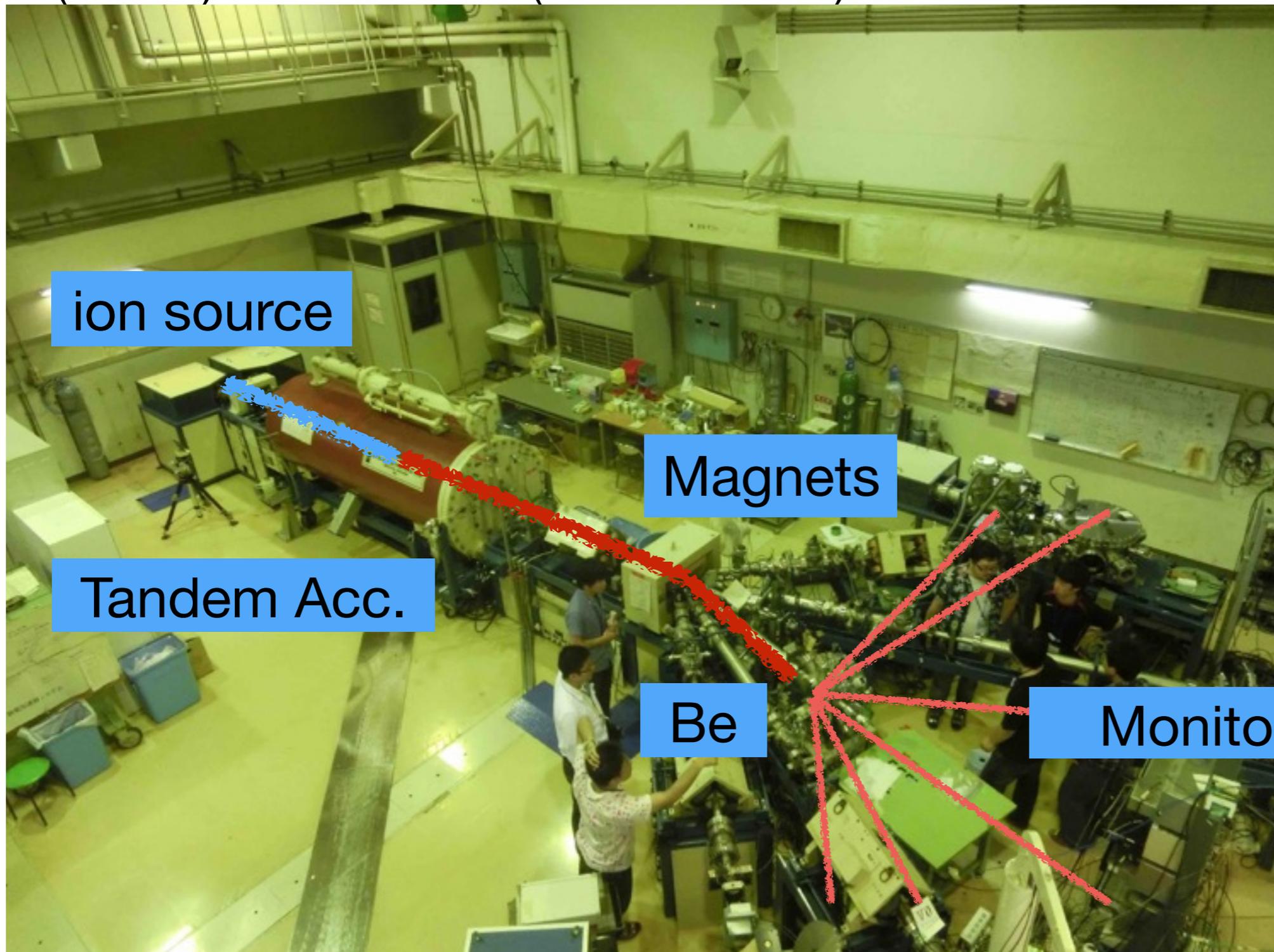
Evaluation

- Measurement of Radiation Damage
- Evaluation

Neutron Irradiation Test

- Kobe tandem accelerator
 $d(3 \text{ MeV}) + \text{Be} \rightarrow \text{B} + n$ ($Q = 4.36 \text{ MeV}$)

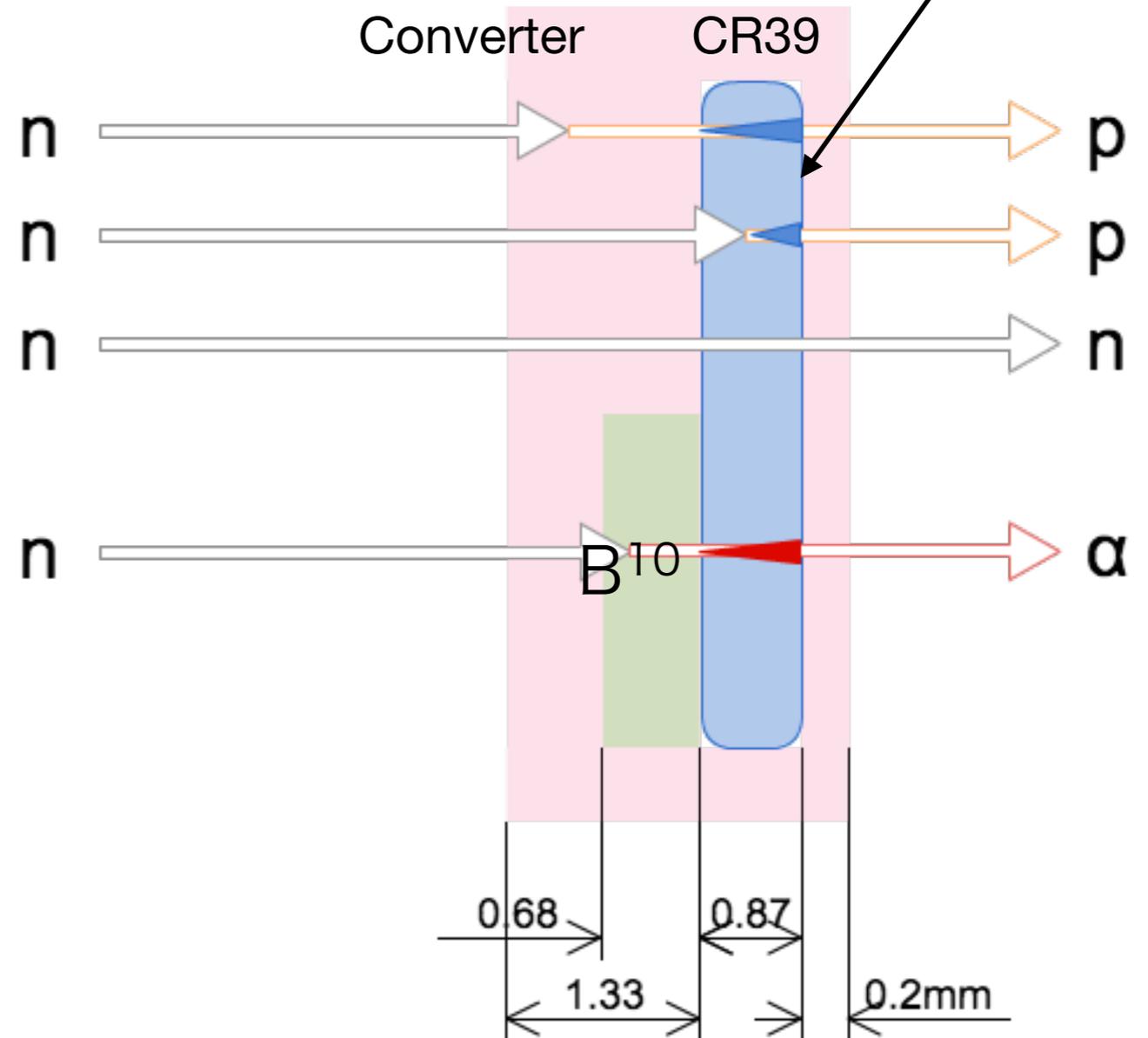
Thanks to Mr. Ochi(Kobe)
and Mr. Ueno(KEK)



Neutron measurement by CR39 sensor

We counts # of pits on this surface.

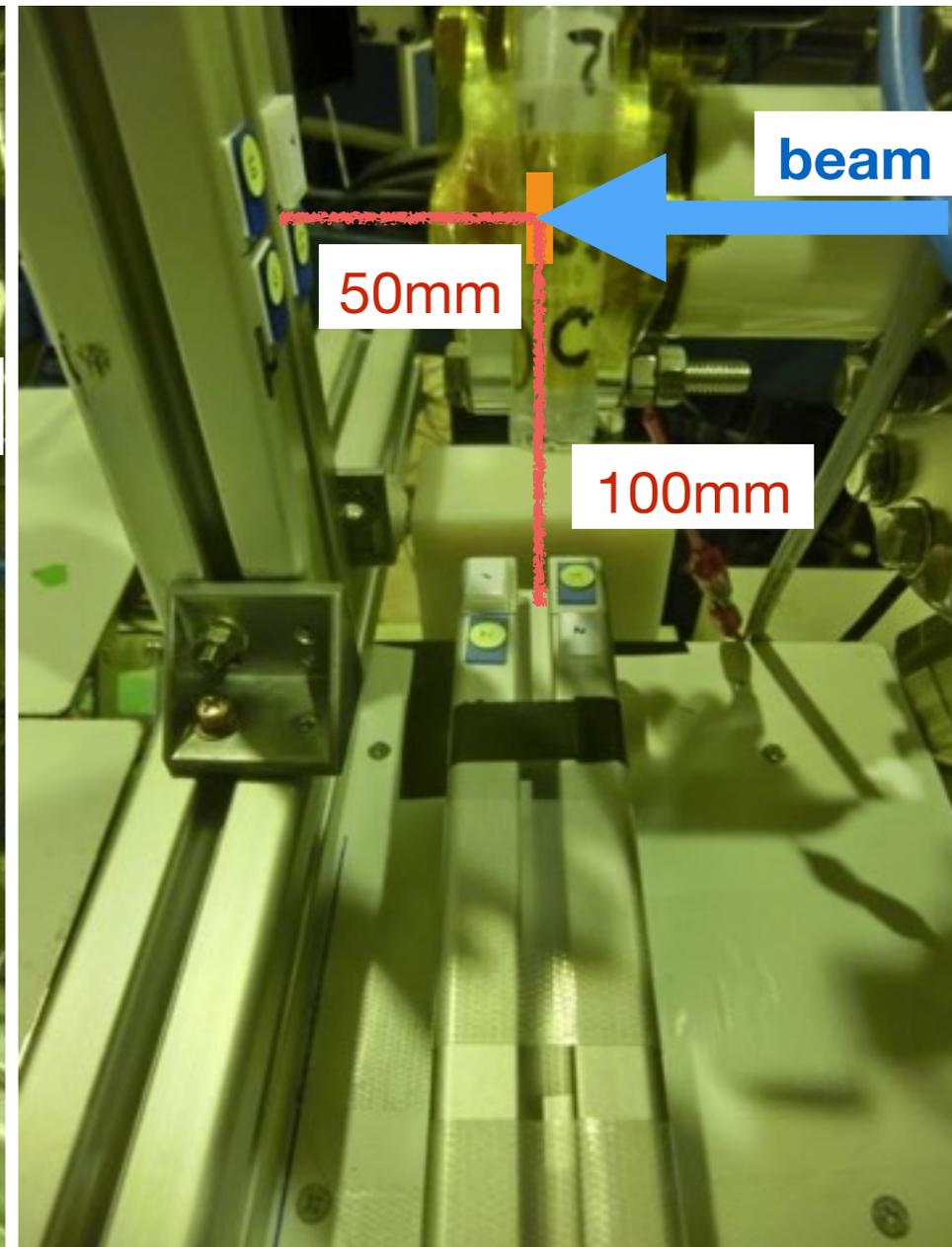
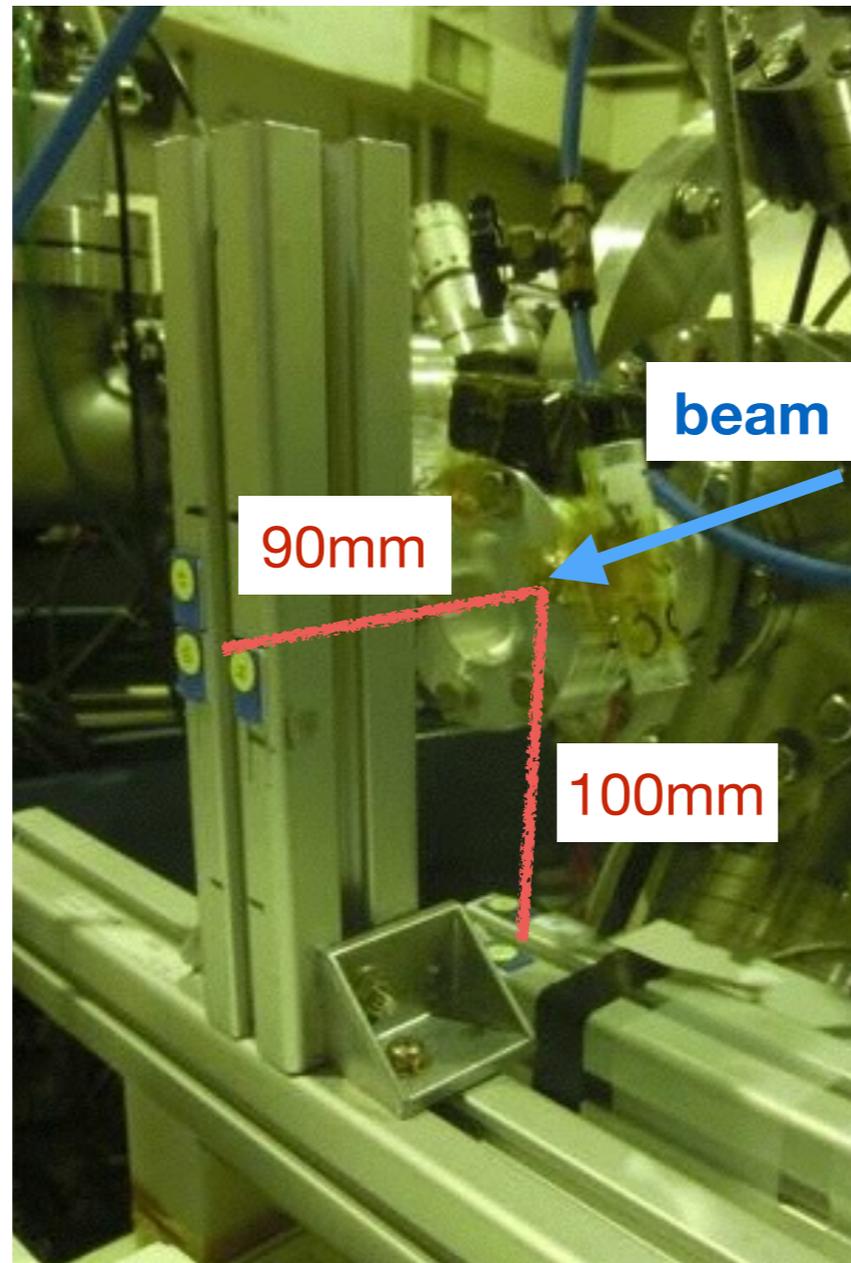
- The probability of detecting fast neutron is 10^{-4} .
- We know CR39 sensor's energy sensibility as 0.145 MeV ~ 14.8 MeV.



Calibrated by mono-energetic neutron in CYRIC(Tohoku)

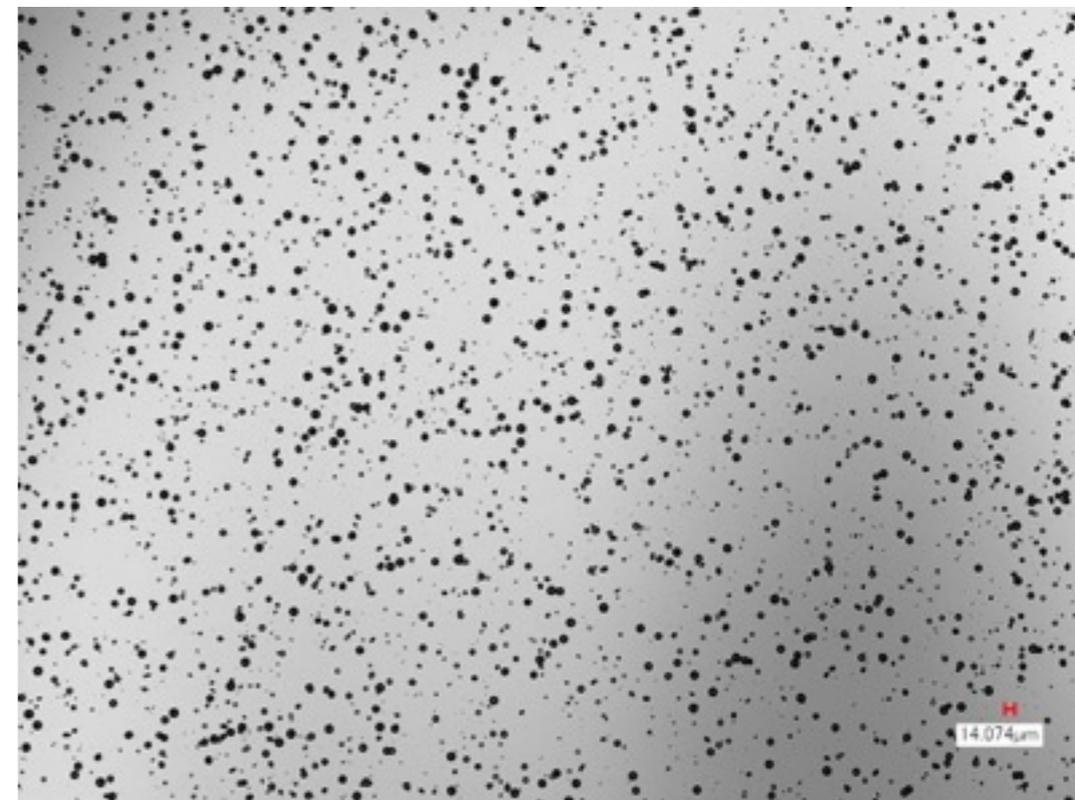
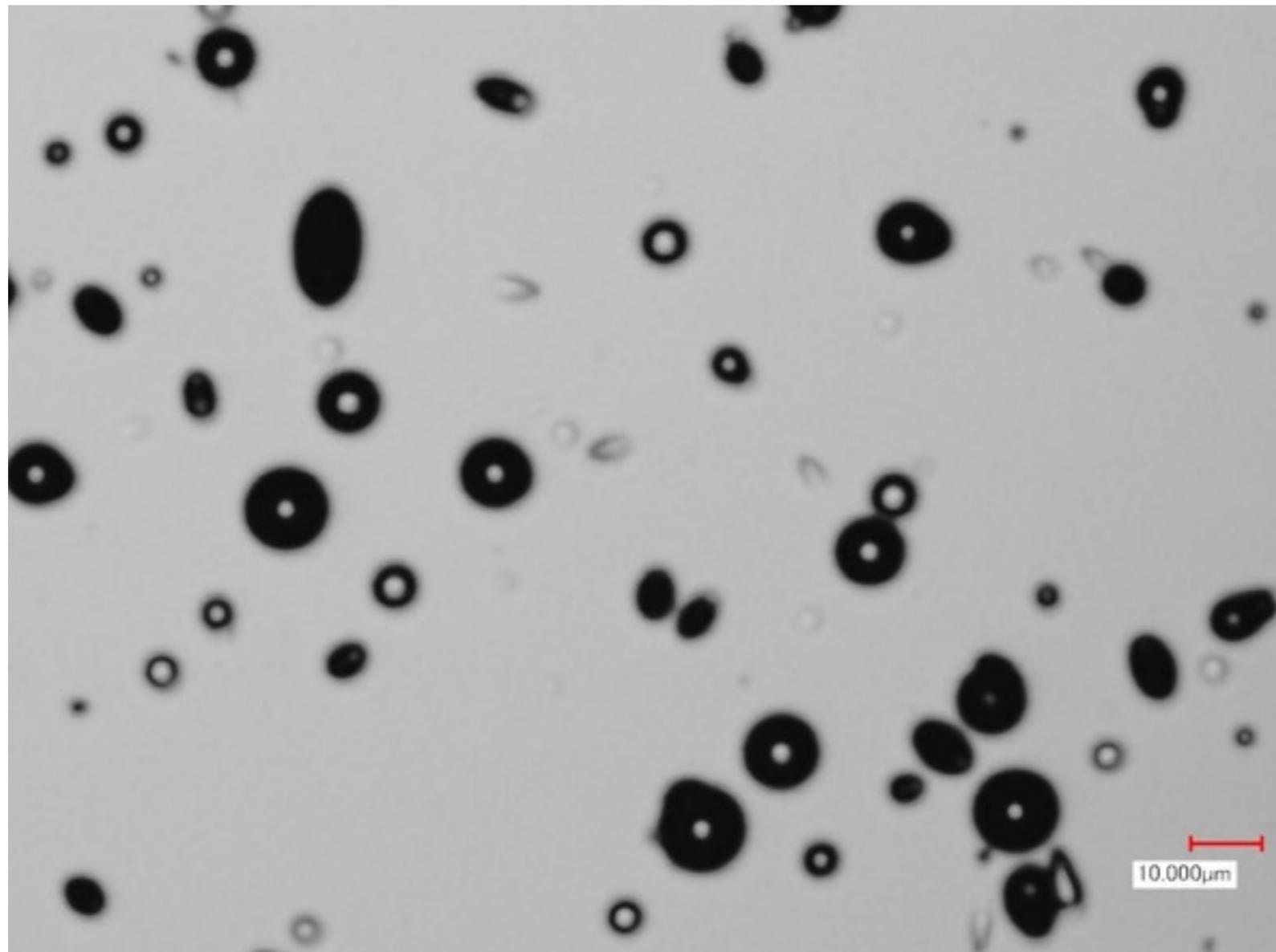
Neutron measurement by CR39 sensor

- 20 CR39 sensors
- Fixed by Aluminium frame
- Position = Irradiation position of glue samples

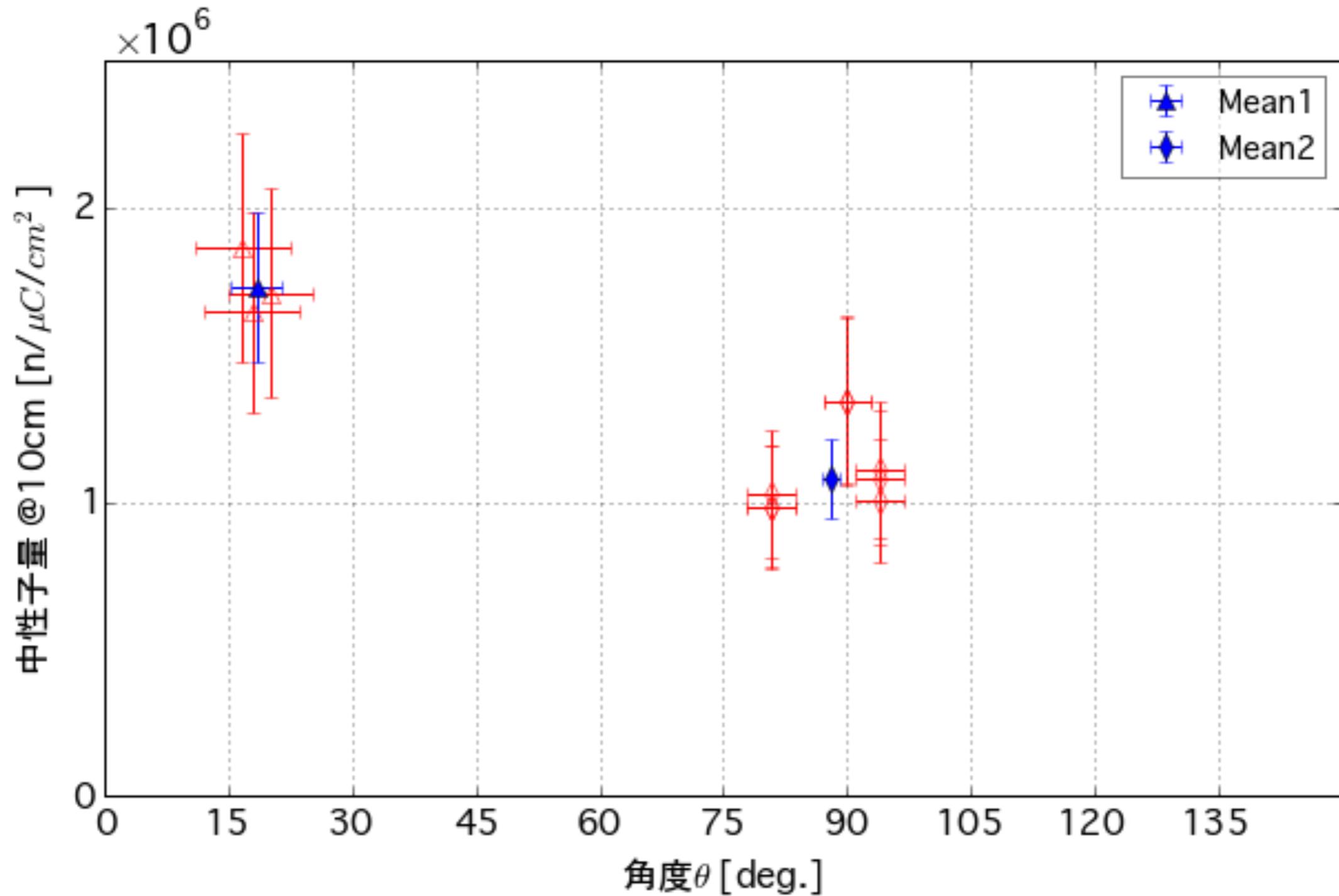


CR39 sensor pit count

- The company Landaua evaluated neutron counts.
 - chemical edging by NaOH 10 [mol/L] 70°C, 6h
 - pit size is extended to 10 μm .
 - The pits on **CR39 sensor** is counted by direct eyes. (9mm² area)



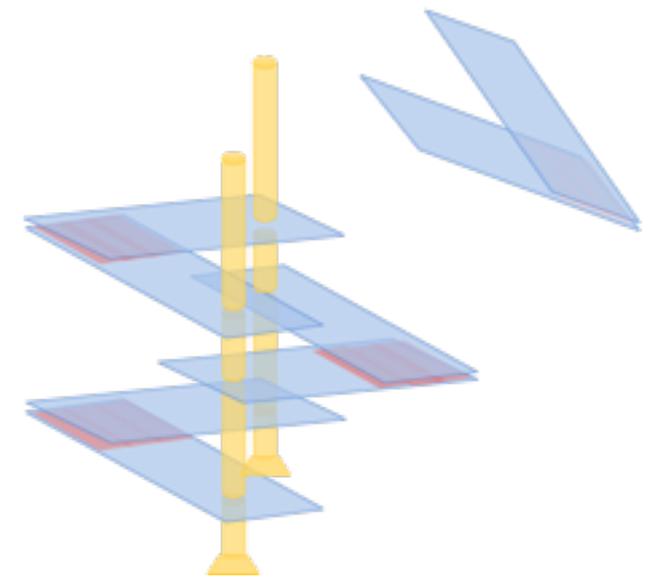
Angular distribution of Neutron dose



- Blue points are mean data on each position.

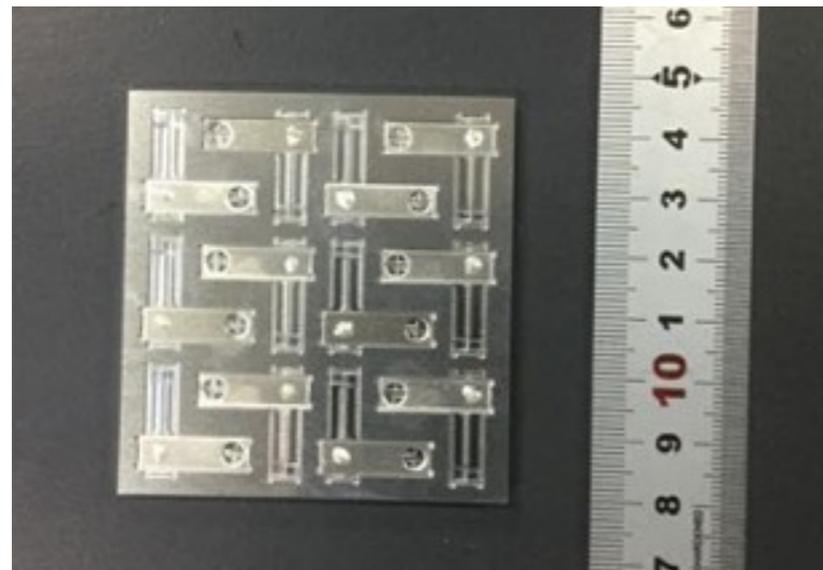
Neutron irradiation for Glue samples

- 2 types of conductive glues (E4110, E4110LV) are targeted.
3 way of adherence are tested.
 - Recipe A: 60°C-6h (company recommended), 120μm
 - Recipe B: 40°C-24h (France groups), 120μm
 - Recipe C: 23°C-3h (company recommended), 120μm
- These samples are irradiated by around 10^{12} n(1-MeV)/cm².



Expected properties

	E4110	E4110-LV
23°C	△	△
40°C	○	○
60°C	○	◎



sample	N_n n/cm ²
E4110	4.5E+09
E4110	3.5E+10
E4110	1.2E+12
E4110LV	4.5E+09
E4110LV	2.2E+11
E4110LV	1.2E+12



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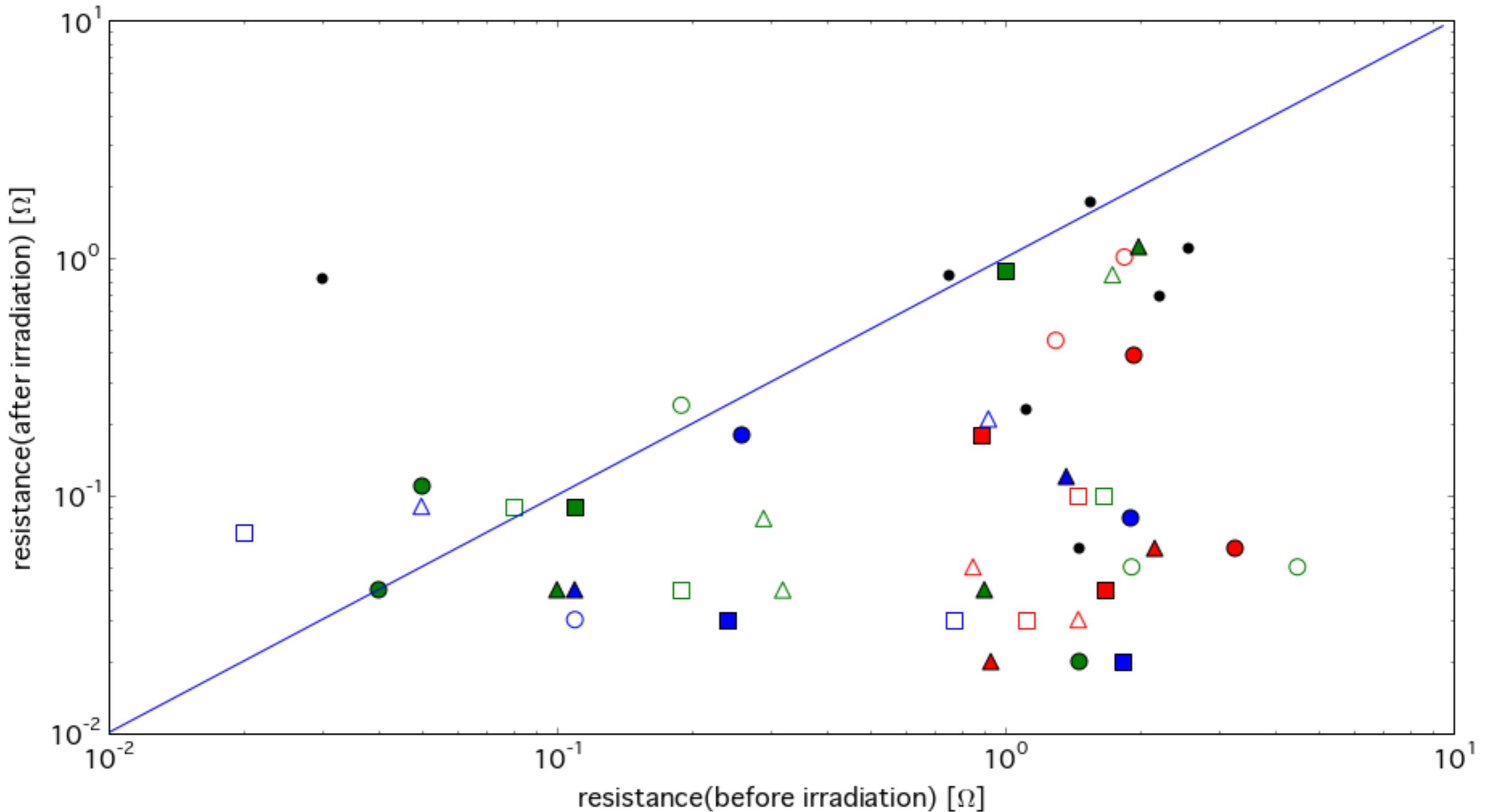
- Measurement of Radiation Damage
- Evaluation



Resistance of Glue Samples

• 23°C • 40°C • 60°C

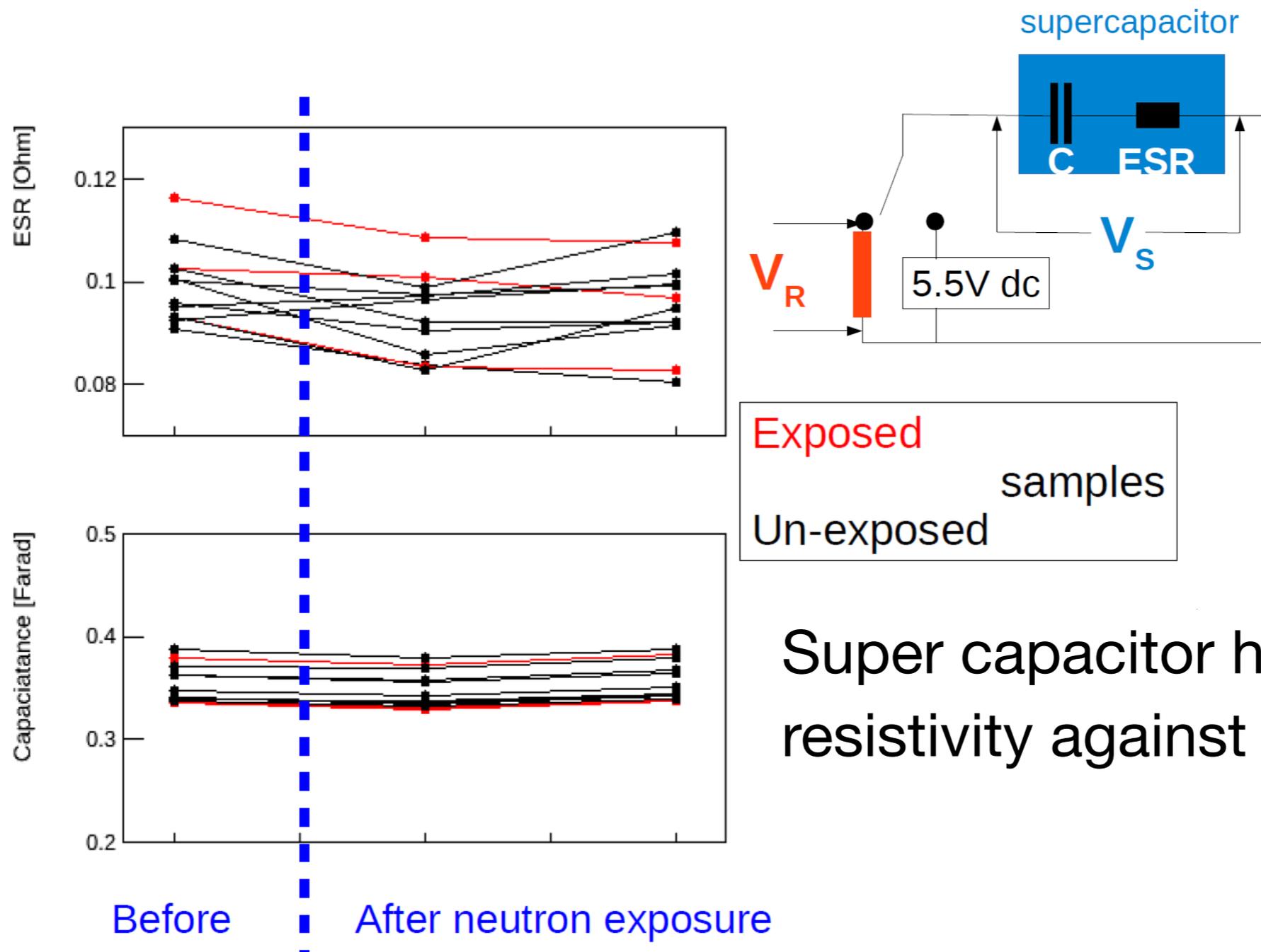
• **control** ○ 10^9 n/cm² △ 10^{10} n/cm² □ 10^{12} n/cm²



Every recipes of 2 types has radiation resistivity up to around 10^{12} n(1-MeV)/cm².

Thanks to
Kozakai-san

Super capacitor

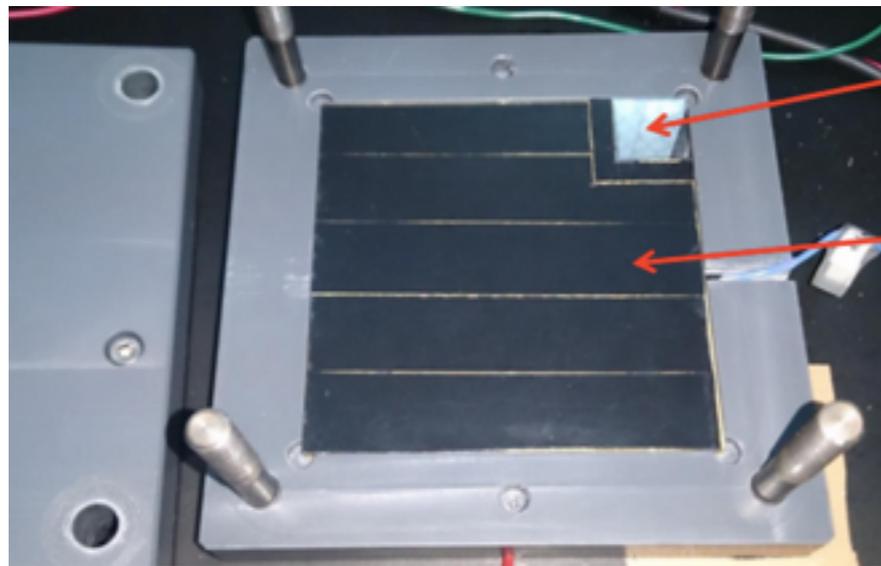


Exposed
Un-exposed
samples

Super capacitor has radiation resistivity against $1.4 \cdot 10^{12} \text{ n/cm}^2$

Current-Voltage characteristics

Checked increase of dark current before and after irradiation.

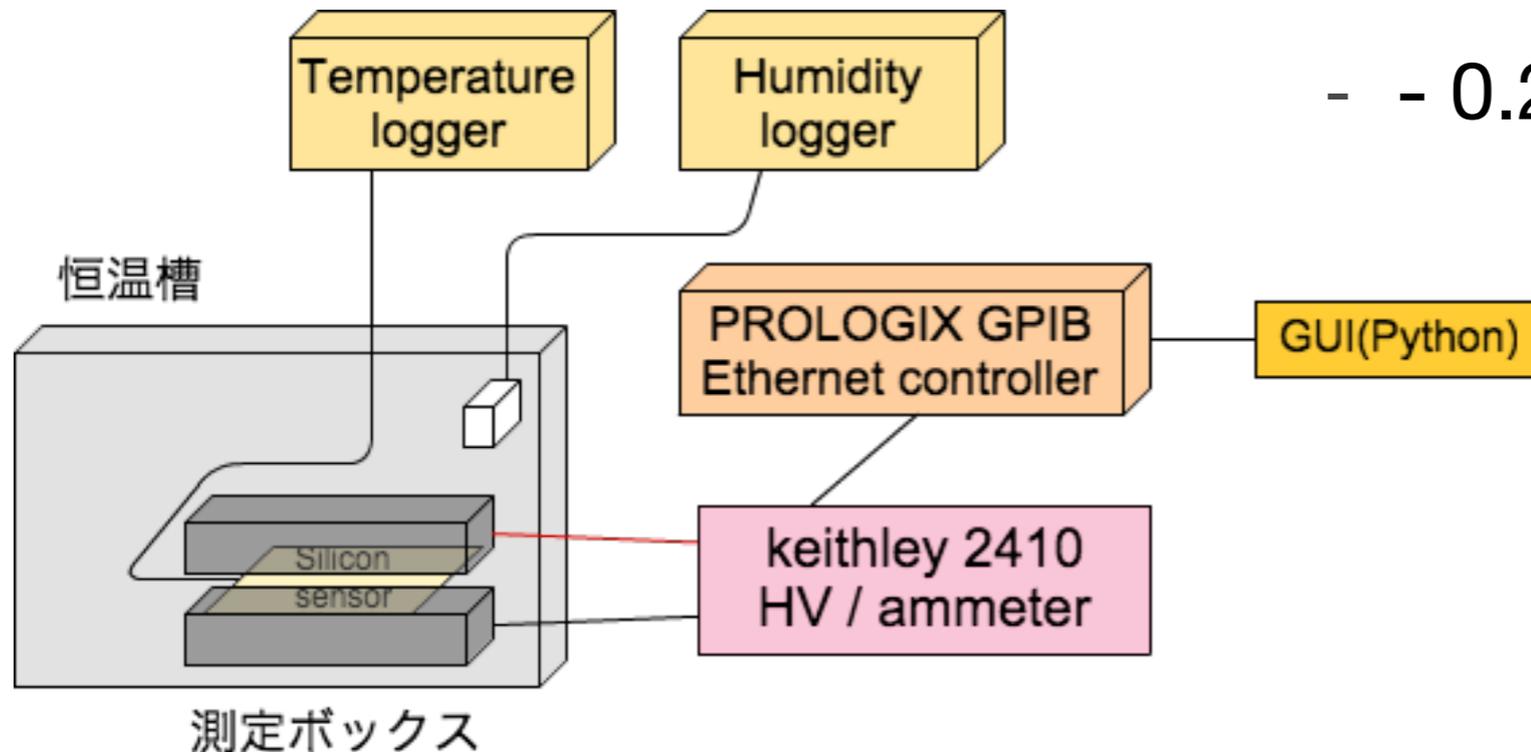


Silicon baby chip

Insulator

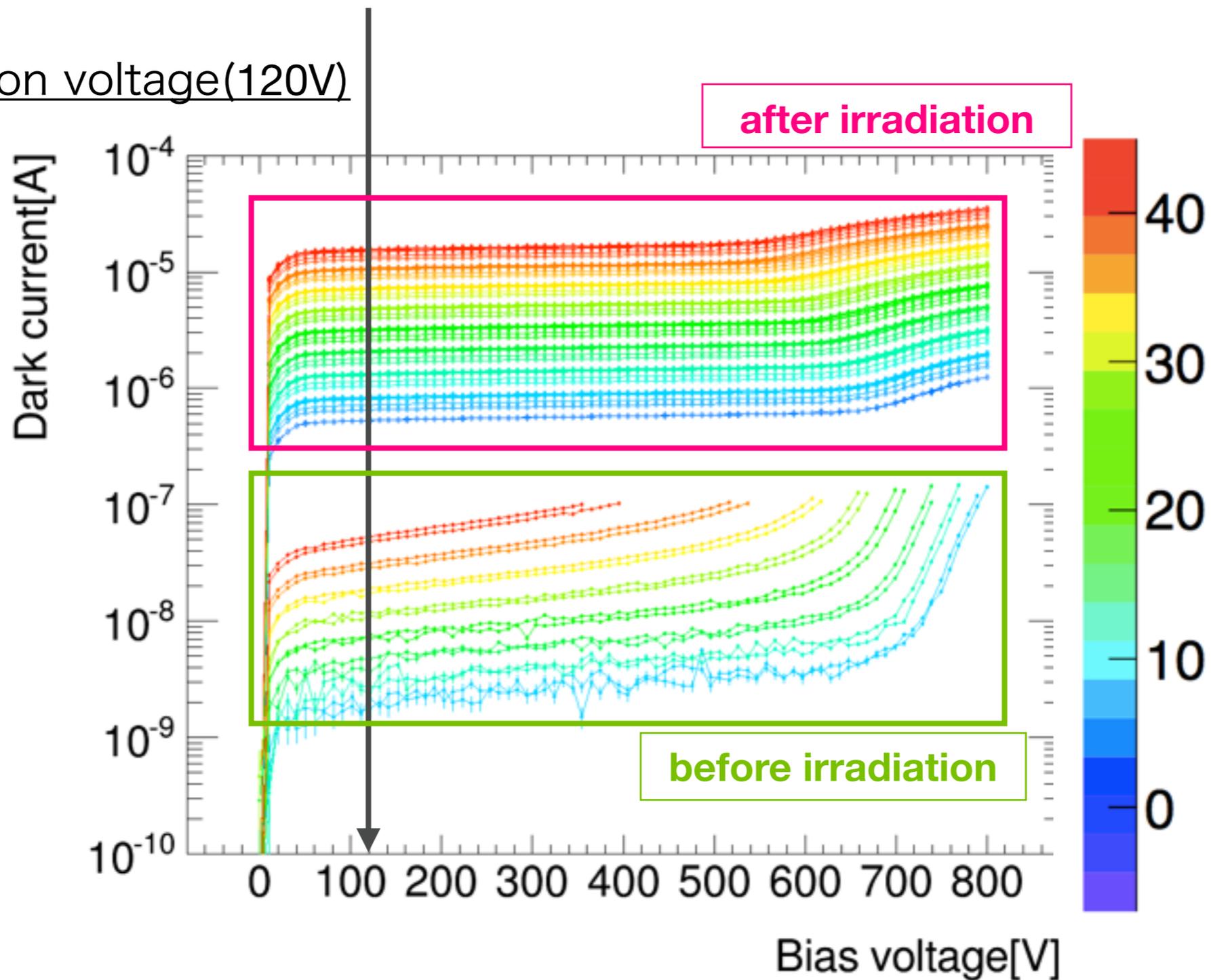
controlled voltage and temperature

- Temperature: maintainer
 - 5 °C ~ 45 °C
- Voltage: source meter
 - 0 V ~ 800 V
 - - 0.2 V ~ 0.2 V



Current-Voltage characteristics

Operation voltage(120V)



breakdown voltage

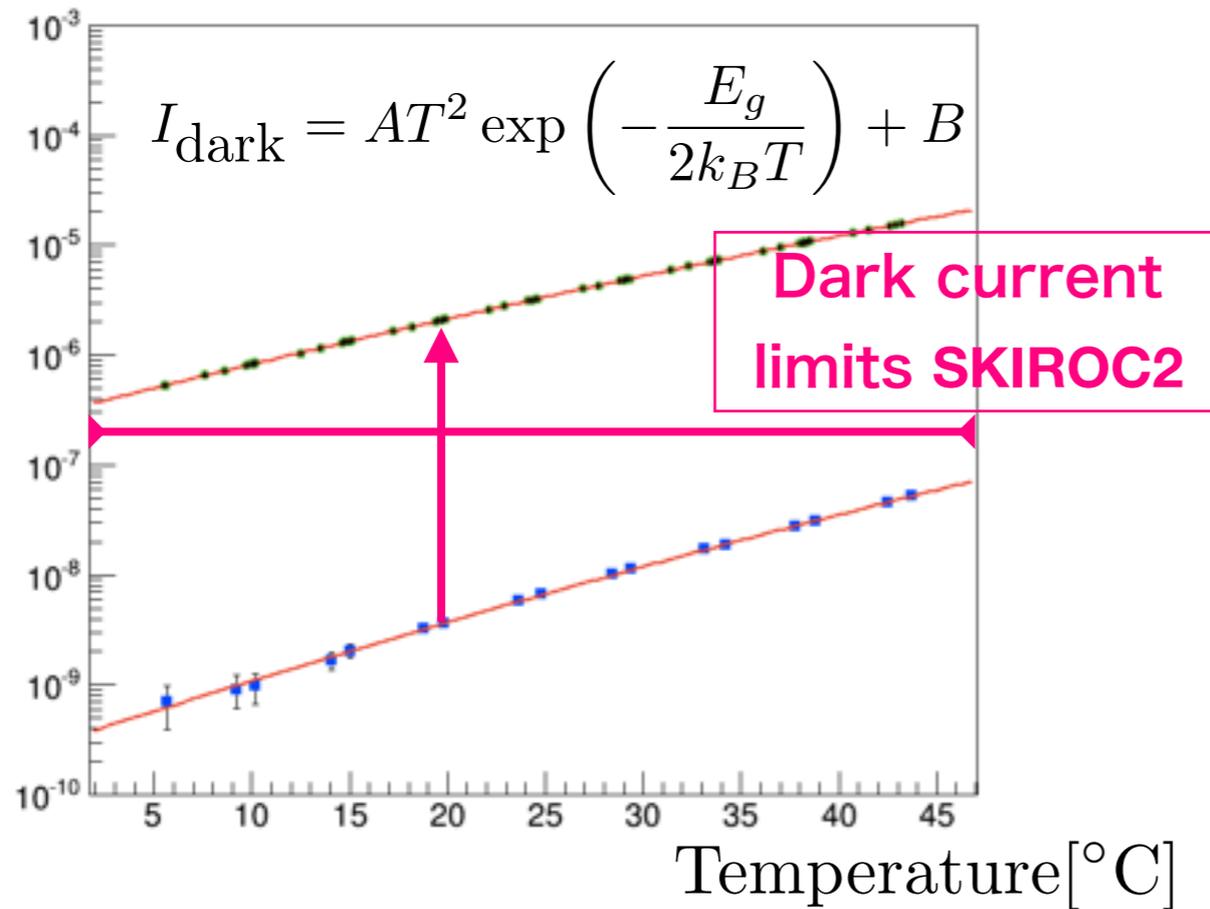
dark current @ operation voltage

diode properties @ low voltage

Current-Voltage characteristics on 120 V

- measured temperature dependency of dark current on 120 V long period after irradiation.

Dark Current [A]



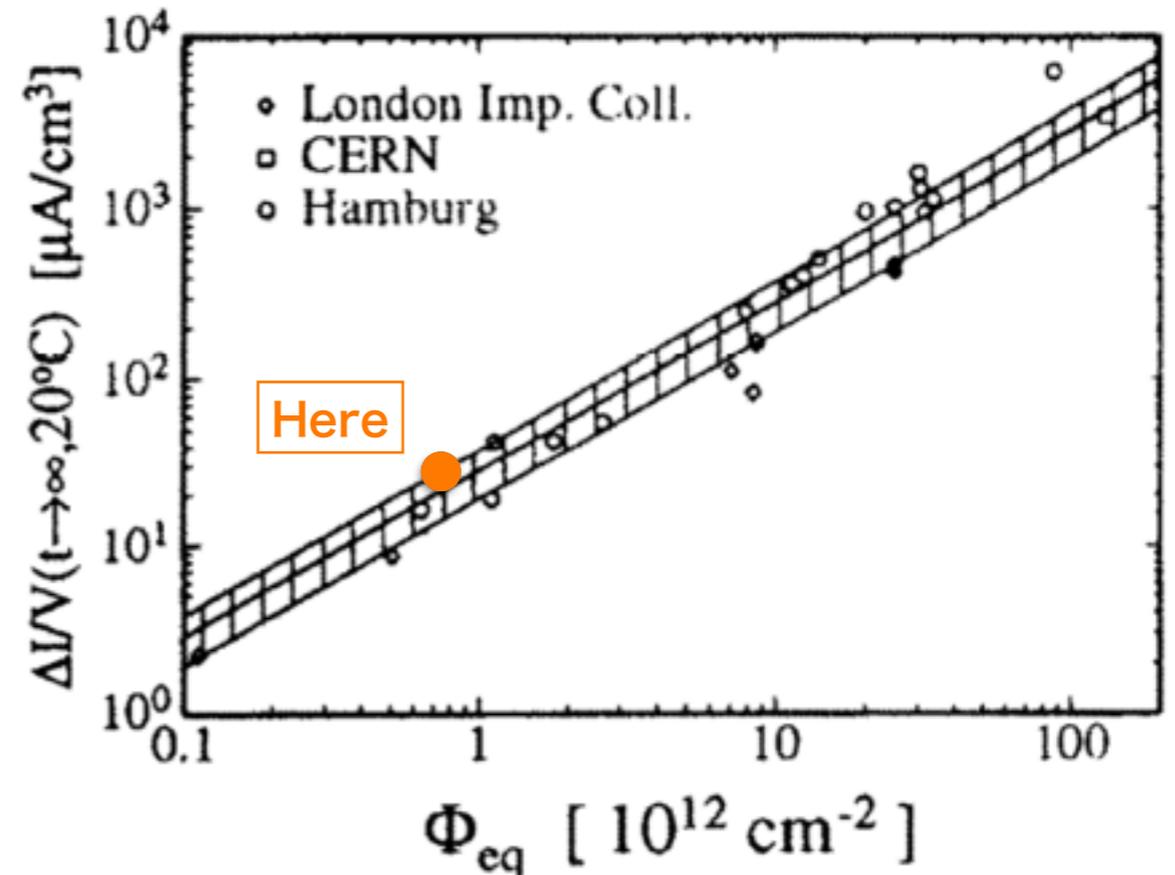
about 2 μA increase @ 20°C

$$2\mu\text{A} / (1.5\text{cm} \times 1.5\text{cm} \times 300\mu\text{m}) = 29.6\mu\text{A}/\text{cm}^3$$

equivalent neutron flux is around 7.5×10^{11} n(1-MeV)/cm²

Conclusion

- consistent in LHC & Hamburg experiment.
- From upper limit SKIROC2 dark current, it's safe during **30 - 60 years**.



A. Chilingarov et al, Nucl. Instrm. Methods Phys. Res. A 360 (1995) 432 - 437



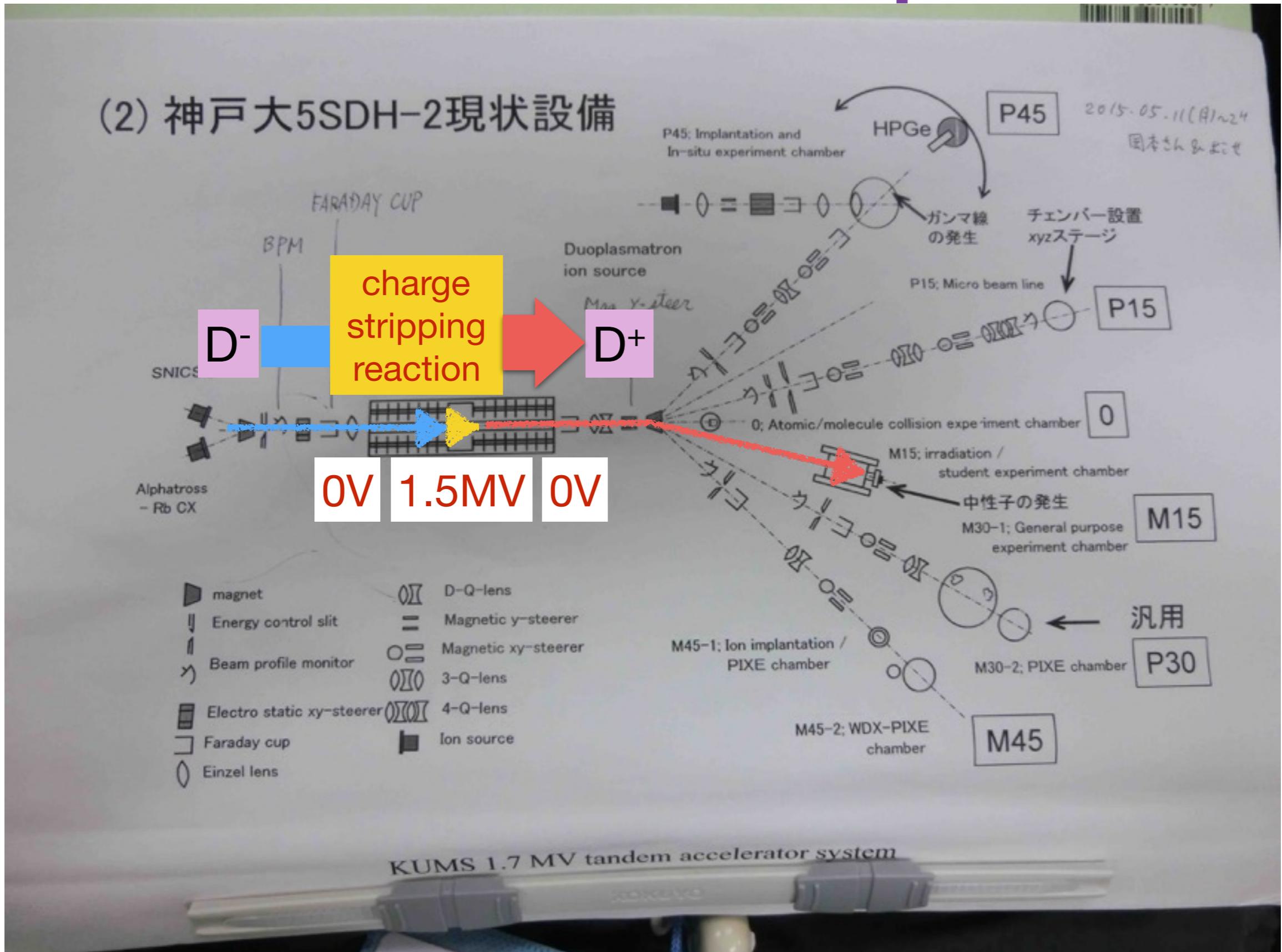
Conclusions

- Based on expected radiation dose on ILD ECAL, it's conducted to irradiate ECAL parts by Tandem neutron.
- Neutron dose is measured by CR39 sensor and the angular dependence.
- Both **super capacitor** and **2 conductive glues** with several cooking recipes had also been tested up to up to around **10^{12} n(1-MeV)/cm²**.
- No significant degrade was found for them and we can safely use them for the ILC project.
- As silicon, IV properties are changed before and after irradiation. It's consistent with other silicon datum.
- From dark current of **upper limit SKIROC2**, it's safe during **30 - 60 years**.

BackUp

Hitoshi Nakanishi
December 9 , 2015

Neutron irradiation experiment

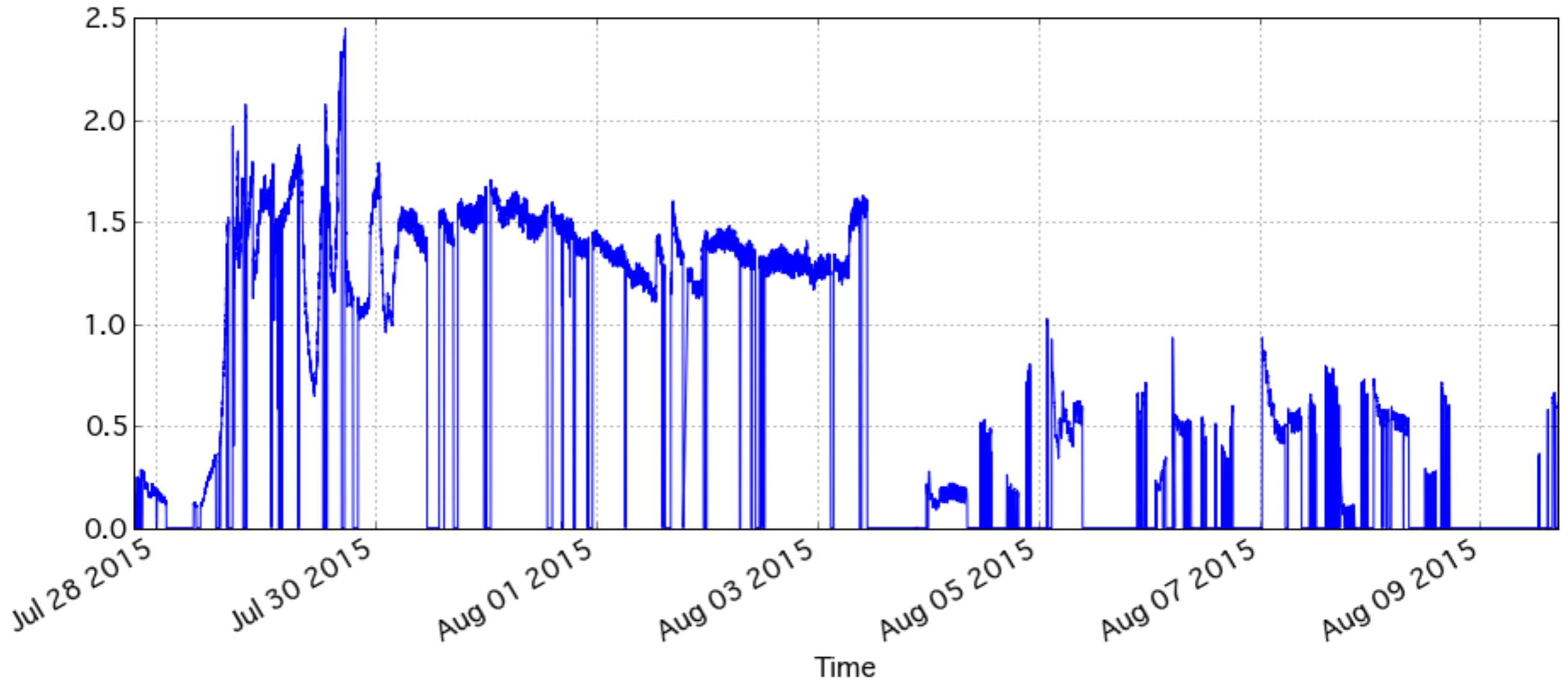


● keyword: tandem accelerator, charge stripping reaction



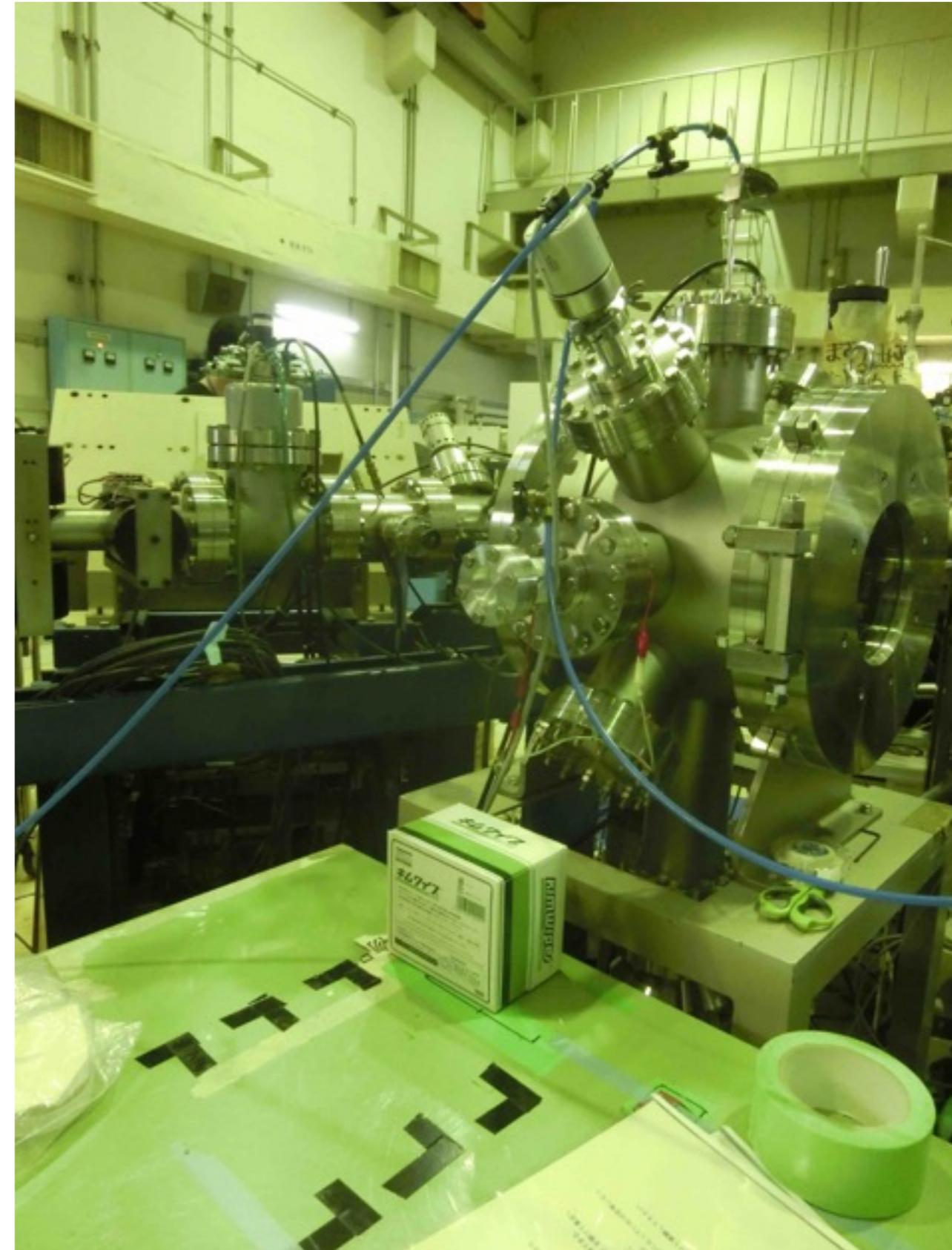
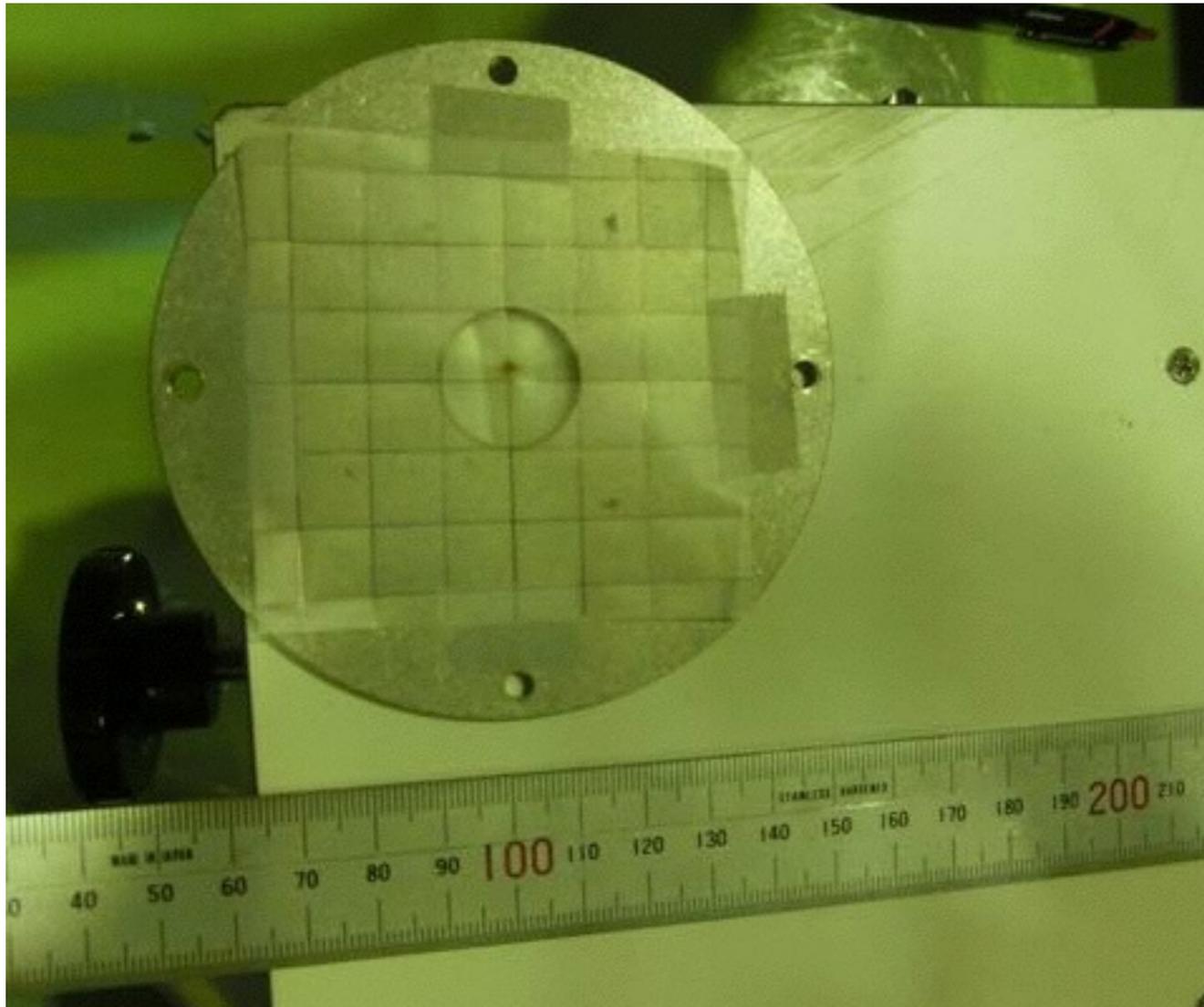
Beam Run: 7/27(Mon) ~ 8/9(Sun)

Target
Current[μA]

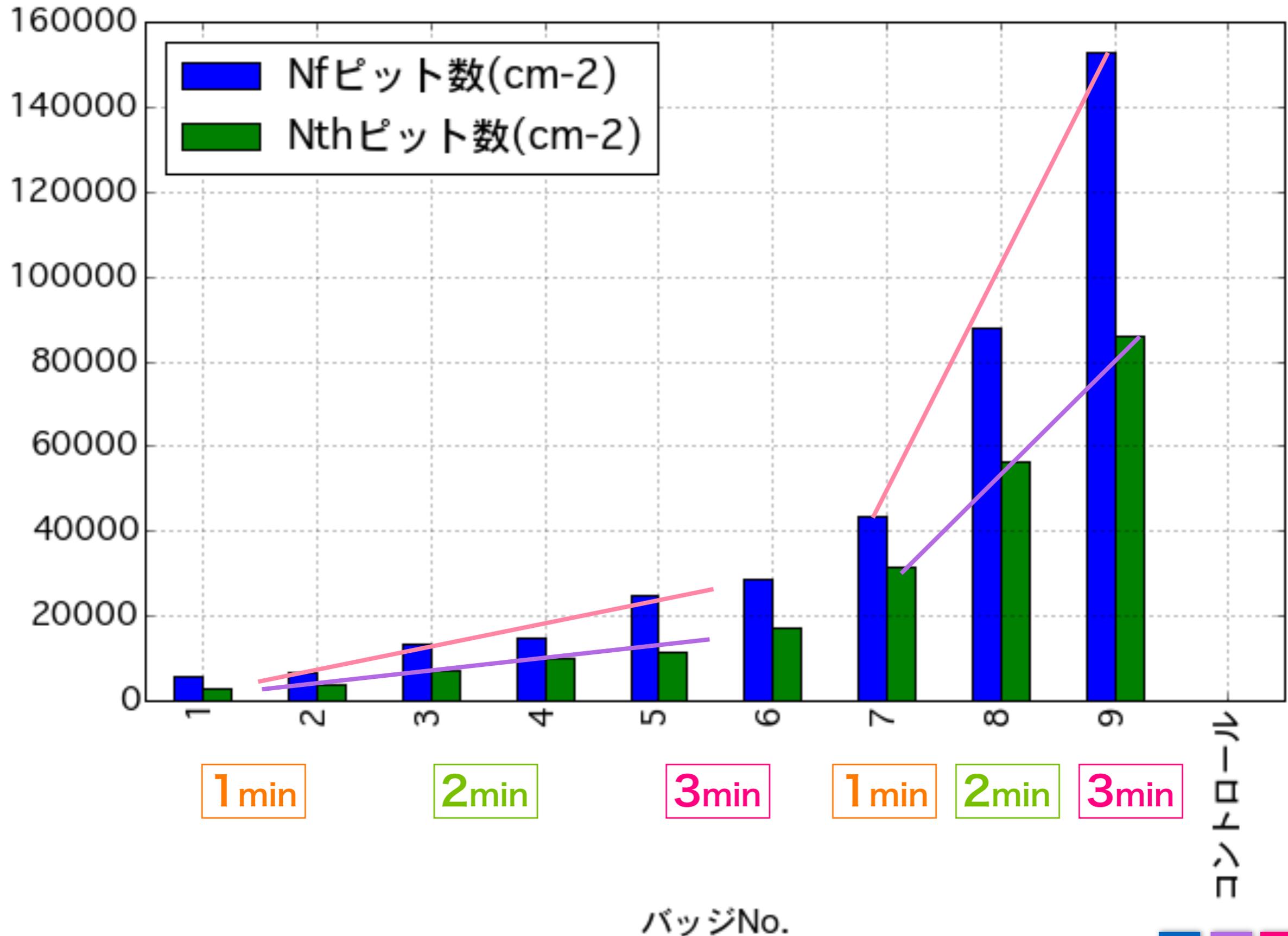


Neutron irradiation experiment (7/27)

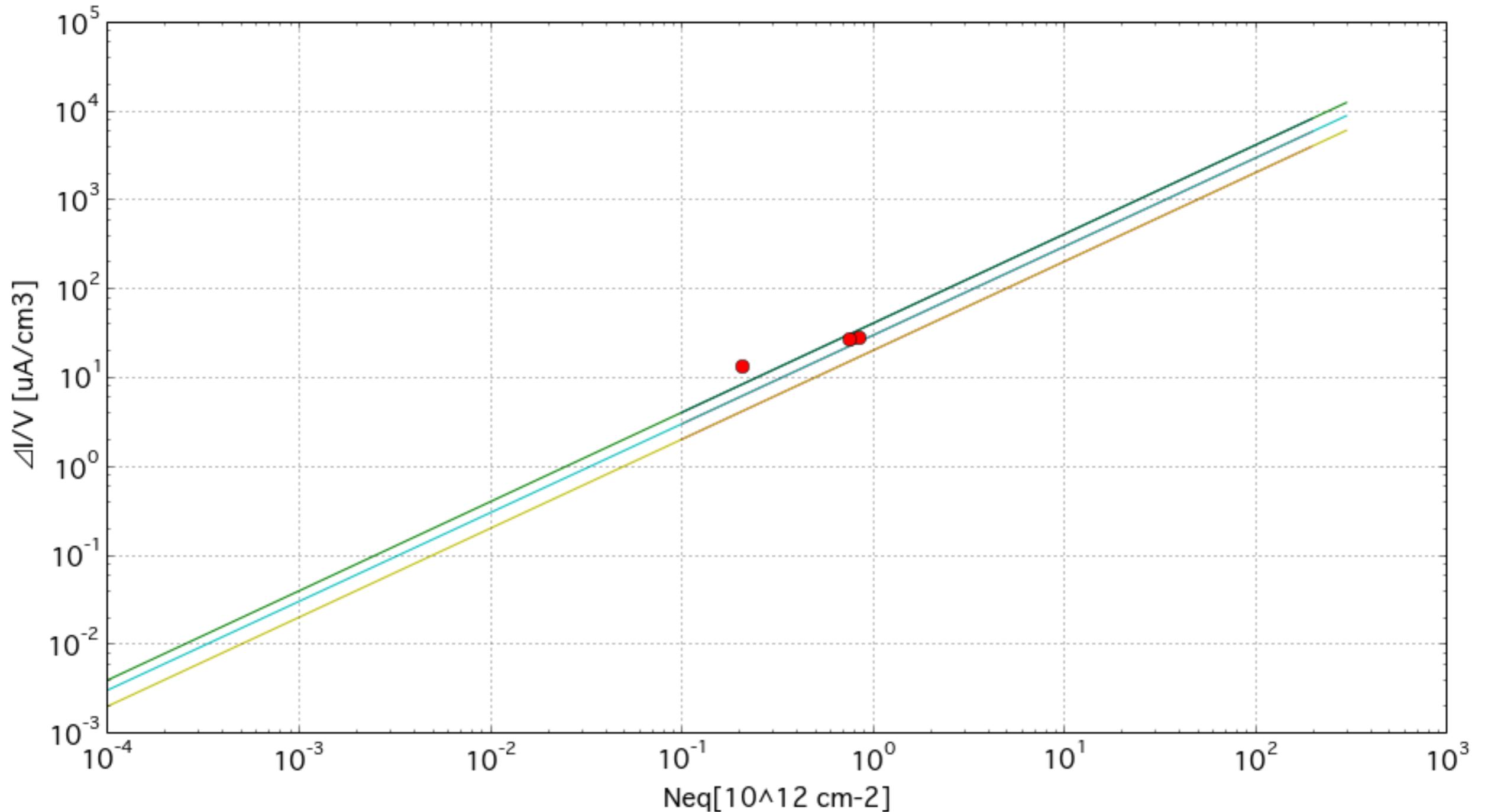
- Be target: $\phi 20 \times 1.5$ mm
- deuteron beam:
size: < 4 mm
- beam alignment were done.



Neutron monitor by CR39 sensor



Angular distribution of Neutron dose



- Red points are datum of irradiated silicon.
- 3 lines are drawn from datum of LHC & Hamburg teams.